

Discontinued Lift-Out Chairs



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 99-219. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Packaging & Literature

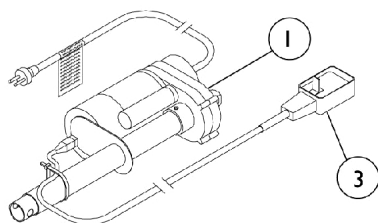
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1105138-NLA	NLA - Kit, Packaging Inserts	1	1
		53000M565-NLA	NLA - Instruction Manual	1	1

NOTE: A - Includes all items needed to ship all models.

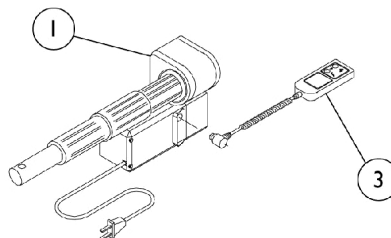
NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Motor, Transformer and Pendant AC/DC - U.S.

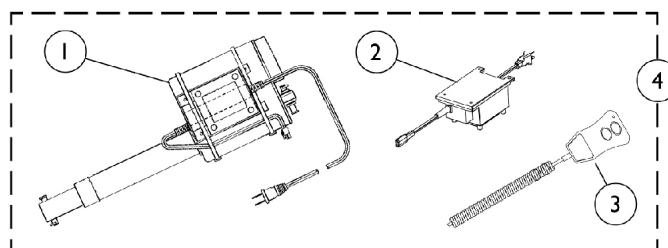
**Motor AC and Pendant
Before 10/13/97**



**Motor DC and Pendant
From 10/13/97 thru 11/8/98**



**Motor, Transformer, and Pendant
After 11/8/98**

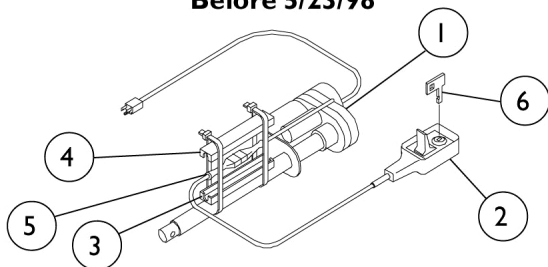


Motor, Transformer and Pendant AC/DC - U.S.

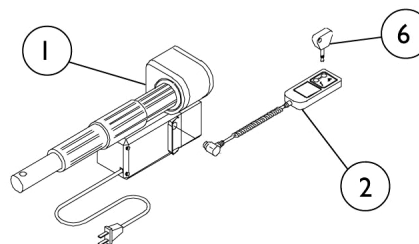
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,H	52000M330-NLA	NLA - Motor Assembly Kit, AC (Includes: Motor, Pendant, and Instruction Sheet)	1	1
1	B,C	52000M335-NLA	NLA - Kit, Motor DC	1	1
1	D	52000M345-NLA	NLA - Kit, Motor, DC with Transformer (Includes: Hitch Pin, Clevis Pin, Washers, Cable Ties, and Instruction Sheet)	1	1
2	E	54000M801-NLA	NLA - Transformer, 115V US/Canada	1	1
3	A	54000M644-NLA	NLA - Pendant, AC with Key Switch	1	1
3	B,C	52000M356-NLA	NLA - Pendant, DC Motor	1	1
3	D	52000M347-NLA	NLA - Pendant, DC Motor - No Longer Available (Includes: Screws, Cable Ties, and Cable Clamps)	1	1
4		52000M348-NLA	NLA - Kit, Motor, Transformer and Pendant (Includes: Attaching Hardware and Instructions)	1	1
	F,G	52000M359-NLA	NLA - Kit, Transformer Replacement(Includes: Power Supply and Cable Ties)	1	1
	F	52000M354-NLA	NLA - Kit, Transformer Bracket (Includes: Linkage Plate, Washers, Screws, Bolts, Nuts, Cable Ties, and Instruction Sheet)	1	1
NOTE: A - Before 10/13/97 B - Between 10/14/97 to 11/8/98 C - Motor and Pendant are NLA, order item 4 Motor, Transformer, and Pendant kit. D - After 11/8/98 E - After 12/15/98 F - Not Shown G - When Ordering a Transformer Replacement Kit on chairs built before 12/15/98, a Transformer Bracket Kit should be ordered as well. H - Includes #53000M566.					

Motor, Transformer and Pendant AC, DC - Canadian

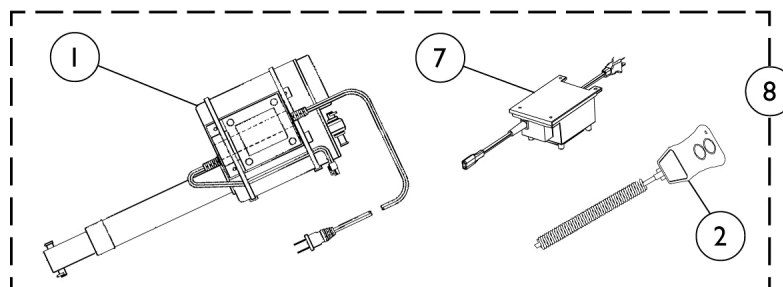
**Motor AC and Pendant
Before 5/23/98**



**Motor DC and Pendant
From 5/23/98 thru 1/27/99**



Motor, Transformer, and Pendant - After 1/27/99

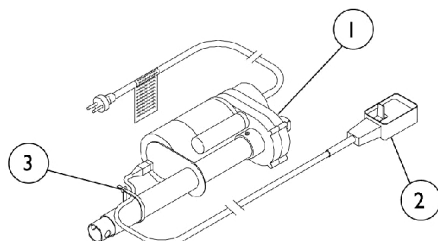


Motor, Transformer and Pendant AC, DC - Canadian

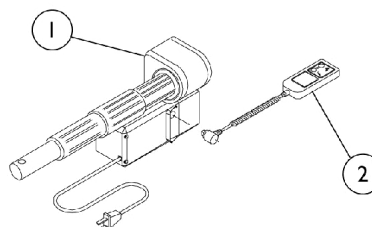
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	52000M330-NLA	NLA - Motor Assembly Kit, AC (Includes: Motor, Pendant, and Instruction Sheet)	1	1
1	B	52000M339-NLA	NLA - Motor Assembly Kit, DC (Includes: Motor, Pendant, and Instruction Sheet)	1	1
1		7000M331-NLA	NLA - Motor with Pull Tube	1	1
1	C	52000M345-NLA	NLA - Kit, Motor, DC with Transformer (Includes: Hitch Pin, Clevis Pin, Washers, Cable Ties, and Instruction Sheet)	1	1
2	A	54000M644-NLA	NLA - Pendant, AC with Key Switch	1	1
2	B	52000M358-NLA	NLA - Pendant, DC Replacement Kit (Includes: Pendant, Key, and Attaching Hardware)	1	1
2	C	52000M357-NLA	NLA - Pendant, DC Replacement Kit (Includes: Pendant, Key, and Attaching Hardware)	1	1
3		51000M915-NLA	NLA - Housing, Connector - Top	1	1
4		51000M916-NLA	Housing, Connector - Bottom	1	1
5		51000M712	Bushing	1	1
6	A	52000M136-NLA	NLA - Key, AC Motor Switch	1	1
6	A	52000M327-NLA	NLA - Key, AC Pendant	1	1
6	B	52000M341-NLA	NLA - Key, DC Pendant	1	1
6	C	52000M351-NLA	NLA - Key, DC Pendant	1	1
7	C	54000M801-NLA	NLA - Transformer, 115V US/Canada	1	1
8	C	1090518-NLA	NLA - Motor, Transformer, and Pendant Kit	1	1
	D,E	52000M359-NLA	NLA - Kit, Transformer Replacement(Includes: Power Supply and Cable Ties)	1	1
NOTE: A - Before 5/23/98 B - Between 5/24/98 through 1/27/99 C - After 1/28/99 D - Not Shown E - Transformer required only on chairs built after 1/27/99.					

Motor, Transformer and Pendant AC, DC - European / International / U.K.

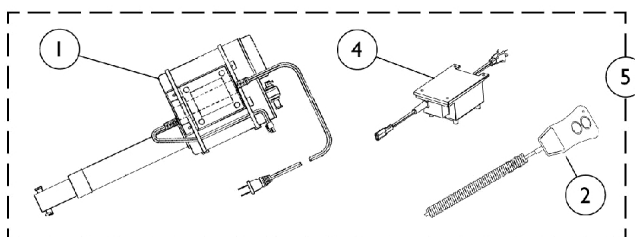
**Motor AC and Pendant
Before 5/1/98**



**Motor DC and Pendant
From 5/1/98 thru 7/30/99**



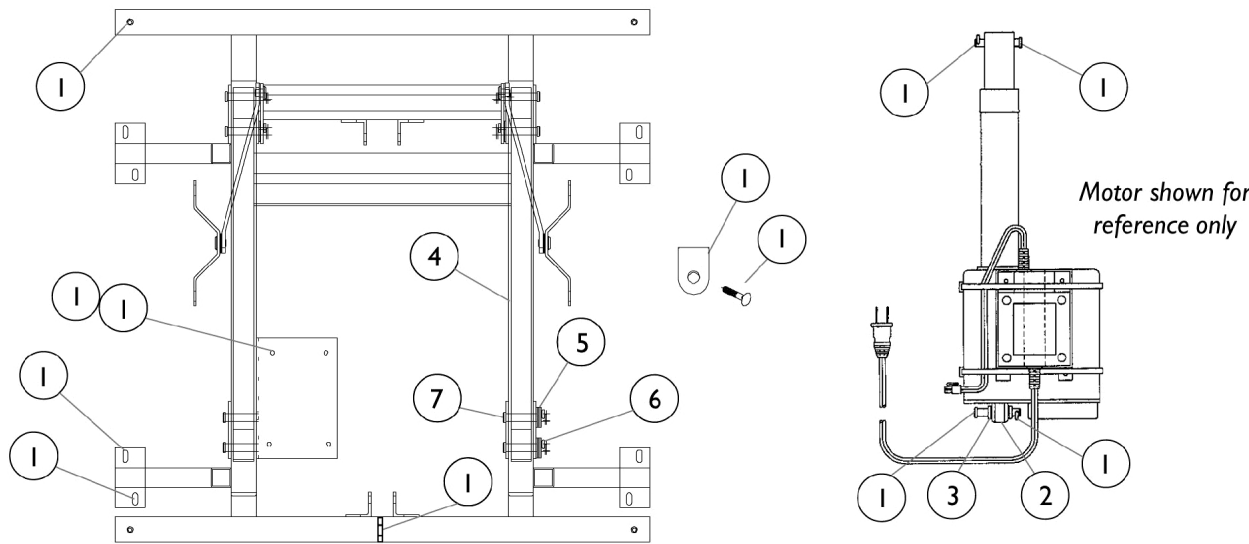
**Motor,Transformer, and Pendant
After 7/30/99**



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	52000M336-NLA	NLA - Motor Assembly Kit, AC (Includes: Motor, Bearings, Washers, and Instruction Sheet)	1	1
1	B	52000M340-NLA	NLA - Motor Assembly Kit, DC (Includes: Motor, Bearings, Washers, and Instruction Sheet)	1	1
1	C	1091189-NLA	NLA - Motor without Transformer	1	1
2	A	7001M098	Pendant, AC Motor	1	1
2	B	54000M755-NLA	NLA - Pendant, DC Motor	1	1
2	B	54000M676-NLA	NLA - Pendant (May be used for DC Motor)	1	1
2	C	1092740-NLA	NLA - Pendant, DC Motor	1	1
3		51000M562-NLA	NLA - Tie Wrap	1	1
4	D	54000M802-NLA	NLA - Transformer, European or International Chairs	1	1
4	D	54000M803-NLA	NLA - Transformer, U.K. Chairs	1	1
5		1090519-NLA	NLA - Motor, Transformer, and Pendant Kit - European/ International Chairs	1	1
5		1090520-NLA	NLA - Motor, Transformer, and Pendant Kit - U.K. Chairs	1	1

NOTE: A - Before 5/1/98
B - Between 5/2/98 through 7/30/99
C - After 7/31/99
D - Transformer is required only on chairs built after 7/30/99.

Frame and Hardware



Frame and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1091122-NLA	NLA - Kit, Frame Hardware Includes: 6 ea. Screw, Phillips Pan Head (#10 x 5/8") 3 ea. Cable Tie 2 ea. Pin, Hitch (3/8 x 1-3/16") 2 ea. Pin, Clevis (3/8 x 2") 4 ea. Screw (#10 x 1-1/2") 4 ea. Screw, Hex Head (1/4-20 x 1-1/4") 4 ea. Screw, Pan Head (#8-32 x 1") 4 ea. Nut, Nylock (#8-32) 4 ea. End Cap (1-1/4") 4 ea. Glide, Adjustable 4 ea. Spacer, Nylon (1/4 x 3/4 x 7/16") 4 ea. End Cap (1") 1 ea. Clamp, Power Cord (1/8" Cord) 6 ea. Clamp, Cable 1 ea. Screw, Self Tapping (#8-32 x 5/16").	1	1
1	A	14222X001	Screw, Phillips Pan Head (#10 x 5/8")	1	6
1	A	51000M562-NLA	NLA - Tie Wrap	1	3
1	A	51000M743	Pin, Hitch (3/8 x 1-3/16")	1	2
1	A	51000M784-NLA	NLA - Pin, Clevis (3/8 x 2")	1	2
1	A	53000M967-NLA	NLA - Screw, Hex Head (#10 x 1-1/2")	1	4
1	A	54000M087	Screw, Hex Head (1/4-20 x 1-1/4")	1	4
1	A	54000M793-NLA	NLA - Screw, Phillips Pan Head (#8-32 x 1")	1	4
1	A	54000M794-NLA	NLA - Nut, Nylock (#8-32")	1	4
1	A	1012756	Plug Button, Black (1-1/4")	1	4
1	A	51000M598-NLA	NLA - Glide, Adjustable	1	4
1	A	1070001-NLA	NLA - Spacer, Nylon (1/4 X 3/4 X 7/16")	1	4
1	A	54000M095-NLA	NLA - Cap, End, Black (1" x 1")	1	4
1	A	1095686	Clamp, Power Cord (1/8")	1	1
1	A	1094524-NLA	NLA - Clamp, Cable	1	6
1	A	020647	Screw, Phillips Pan Head Tap (#8-32 x 5/16")	1	1
2	B	53000M015-NLA	NLA - Bearing, Flange	1	2
3	B	53000M627-NLA	NLA - Washers, Nylon (3/8 x 5/8 x 1/8")	1	2
4	B,C	7001M108-NLA	NLA - Lift Frame with Hardware	1	1
5		51000M582-NLA	NLA - Washer, Nylon (5/16 x 1 x 1/16")	1	12
6		51000M743	Pin, Hitch (3/8 x 1-3/16")	1	10
7		51000M784-NLA	NLA - Pin, Clevis (3/8 x 2")	1	10
	D	51000M764-NLA	NLA - Clamp, Cable (5/16")	1	3
	D,E	54000M743-NLA	NLA - Clamp, Cable (1/4" cord)	1	1
	D,F	8389L-NLA	NLA - Mechanism, Scissor - Left	1	1
	D,F	8389R-NLA	NLA - Mechanism, Scissor - Right	1	1
	D,G	1111901-NLA	NLA - Mechanism, Scissor, 622	2	1
	D,H	52000M354-NLA	NLA - Kit, Transformer Bracket (Includes: Linkage Plate, Washers, Screws, Bolts, Nuts, Cable Ties, and Instruction Sheet)	1	1

Frame and Hardware

NOTE: A - This is a part of the Hardware Kit.
B - Used on Units manufactured before 4/14/00 only
C - Includes Frame and items 5-7
D - Not Shown
E - Used on Units manufactured before 11/9/98
F - Used on units manufactured after 1997
G - Used on Units manufactured before 1997
H - Used on Units Manufactured before 12/15/98.

Arm Caps and Replacement Fabric (Arm Cap Part Number Quantity is One Pair)

Model Number	Description	Arm Caps	Replacement Fabric
Murphy			
LC11	Norway Beige	N/A	55001M001-NLA
LC12	Norway Blue	N/A	55001M002-NLA
LC13	Norway Mauve	N/A	55001M003-NLA
Fairview			
LC21	Stardust Beige	52000M500-NLA	55001M004-NLA
LC22	Stardust Blue	52000M501	55001M005-NLA
LC23	Stardust Mauve	52000M502-NLA	55001M006-NLA
LC24	Stardust Green	52000M503-NLA	55001M007-NLA
LC21-1	Light Brown	52000M524-NLA	55001M035-NLA
LC22-1	Blue	52000M526-NLA	55001M036-NLA
LC23-1	Burgandy	52000M527-NLA	55001M037-NLA
LC24-1	Green	52000M528-NLA	55001M038-NLA
Stanford			
LC31	Star Trek Toast	52000M504-NLA	55001M008-NLA
LC32	Star Trek Blue	52000M505-NLA	55001M009-NLA
LC33	Star Trek Mauve	52000M506-NLA	55001M010-NLA
LC34	Star Trek Forest Green	52000M507-NLA	55001M011-NLA
Woodbriar			
LC41	Charisma Camel	52000M508-NLA	55001M012-NLA
LC42	Charisma Sky Blue	52000M509-NLA	55001M013-NLA
LC43	Charisma Mauve	52000M510-NLA	55001M014-NLA
LC44	Charisma Seafoam Green	52000M511-NLA	55001M015-NLA
Manchester			
LC51	Dazzle Brown	52000M512-NLA	55001M016-NLA
LC52	Dazzle Blue	52000M513-NLA	55001M017-NLA
LC53	Dazzle Mauve	52000M514-NLA	55001M018-NLA
LC54	Dazzle Green	52000M515-NLA	55001M019-NLA
LC51-1	Chestnut Brown	52000M529-NLA	55001M039-NLA
LC52-1	Midnight Blue	52000M530-NLA	55001M040-NLA
LC53-1	Burgandy	52000M531-NLA	55001M041-NLA
LC54-1	Evergreen	52000M532-NLA	55001M042-NLA
LC55	Ultima Vinyl Beige	N/A	55001M043-NLA
LC56	Ultima Vinyl Black	N/A	55001M044-NLA
LC57	Ultima Vinyl Burgundy	N/A	55001M045-NLA
LC58	Ultima Vinyl Hunter Green	N/A	55001M046-NLA

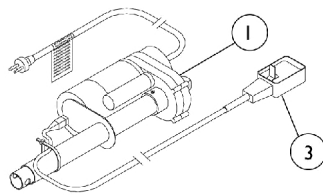
Arm Caps and Replacement Fabric (Arm Cap Part Number Quantity is One Pair)

Model Number	Description	Arm Caps	Replacement Fabric
Jamestown			
LC61	Bethany Navy	52000M516-NLA	55001M020-NLA
LC62	Bethany Royal Blue	52000M517-NLA	55001M021-NLA
LC63	Bethany Burgundy	52000M518-NLA	55001M022-NLA
LC64	Bethany Hunter Green	52000M519-NLA	55001M023-NLA
New Yorker			
LC71	Vinyl Ivory	N/A	55001M024-NLA
LC72	Vinyl Black	N/A	55001M025-NLA
LC73	Vinyl Rust	N/A	55001M026-NLA
LC74	Vinyl Teal	N/A	55001M027-NLA
LC75	Naugasoft Beige	N/A	55001M047-NLA
LC76	Naugasoft Green	N/A	55001M048-NLA
LC77	Naugasoft Burgundy	N/A	55001M049-NLA
LC78	Naugasoft Black	N/A	55001M050-NLA
Bellaire			
LC81	Buckshot Beige	52000M520-NLA	55001M028-NLA
LC82	Buckshot Electric Blue	52000M521-NLA	55001M029-NLA
LC83	Buckshot Burgundy	52000M522-NLA	55001M030-NLA
LC84	Buckshot Forest Green	52000M523-NLA	55001M031-NLA
LC85	Cocoa Brown	52000M533-NLA	55001M051-NLA
LC86	Deep Blue	52000M534-NLA	55001M052-NLA
LC87	Mahogany	52000M535-NLA	55001M053-NLA
LC88	Forest Green	52000M536-NLA	55001M054-NLA

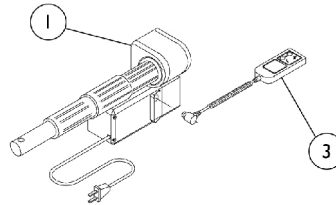
Part Number for Arm Caps Includes: 2 Arm Caps.
Replacement Fabric Measures 54" Wide x Each Linear Foot.
This Chart Contains, the only Arm Caps available for all Lift Out Chair Models.

Motor, Transformer and Pendant AC/DC - U.S.

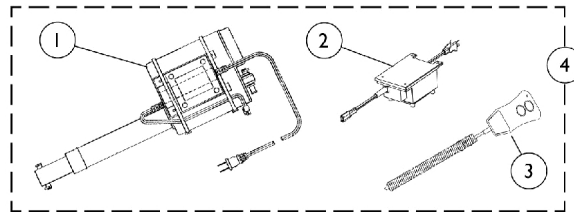
**Motor AC and Pendant
Before 10/13/97**



**Motor DC and Pendant
From 10/13/97 thru 11/8/98**



**Motor,Transformer,and Pendant
After 11/8/98**



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	H,A	52000M330-NLA	NLA - Motor Assembly Kit, AC (Includes: Motor, Pendant, and Instruction Sheet)	1	1
1	C,B	52000M335-NLA	NLA - Kit, Motor DC	1	1
1	D	52000M345-NLA	NLA - Kit, Motor, DC with Transformer (Includes: Hitch Pin, Clevis Pin, Washers, Cable Ties, and Instruction Sheet)	1	1
2	E	54000M801-NLA	NLA - Transformer, 115V US/Canada	1	1
3	A	54000M644-NLA	NLA - Pendant, AC with Key Switch	1	1
3	C,B	52000M356-NLA	NLA - Pendant, DC Motor	1	1
3	D,I	52000M347-NLA	NLA - Pendant, DC Motor - No Longer Available (Includes: Screws, Cable Ties, and Cable Clamps)	1	1
4		52000M348-NLA	NLA - Kit, Motor, Transformer and Pendant (Includes: Attaching Hardware and Instructions)	1	1
	F,G	52000M359-NLA	NLA - Kit, Transformer Replacement(Includes: Power Supply and Cable Ties)	1	1
	F	52000M354-NLA	NLA - Kit, Transformer Bracket (Includes: Linkage Plate, Washers, Screws, Bolts, Nuts, Cable Ties, and Instruction Sheet)	1	1

NOTE: A - Before 10/13/97
 B - Between 10/14/97 to 11/8/98
 C - Motor and Pendant are NLA, order item 4 Motor, Transformer, and Pendant kit.
 D - After 11/8/98
 E - After 12/15/98
 F - Not Shown
 G - When Ordering a Transformer Replacement Kit on chairs built before 12/15/98, a Transformer Bracket Kit should be ordered as well.
 H - Includes #53000M566.
 I - Pendant is no longer available. Order Item 4 - 52000M347 as replacement.

Invacare Corporation

www.invacare.com



Yes, you can.

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Elyria, Oh USA
44036-2125
800-333-6900

Technical Support
800-832-4707
Florida Technical Support
407-321-5630

Customer Service
800-333-6900

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(Revised 01/02/20)

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