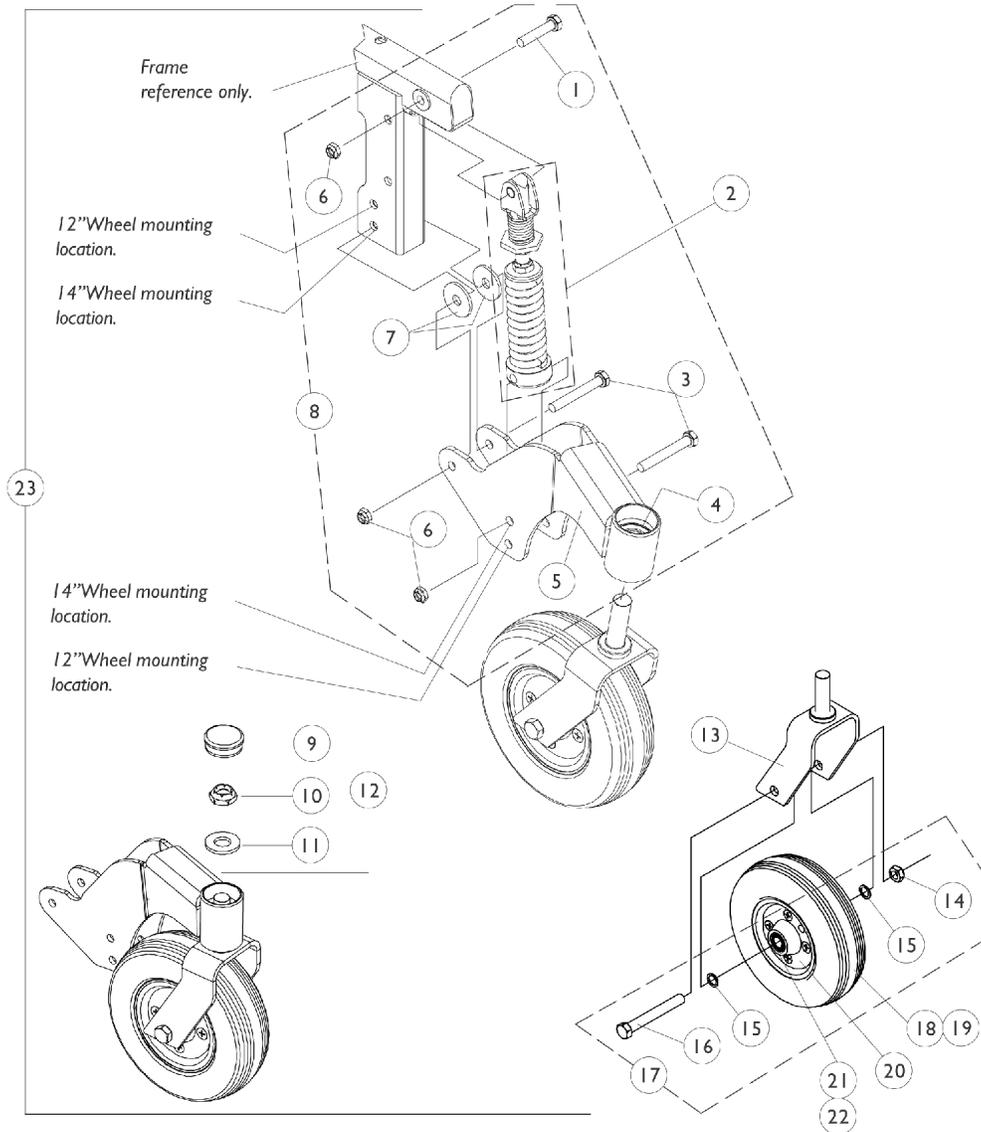


# Front Stabilizer Assembly

After 2/29/2000

**NOTE:** When converting front stabilizer assemblies made before 3/1/2000, consider the following:

- 1) When a chair was ordered with an adjustable flip-up footboard before 3/1/2000, the stabilizer and footboard assemblies must be converted. See **Front Stabilizer with Adjustable Flip-Up Footboard Conversion Kits** page.
- 2) When a chair was ordered with a 14" wheel option before 3/1/2000, new side frames will be needed to accommodate the stabilizers 14" wheel positioning location.



# Front Stabilizer Assembly

## After 2/29/2000

**NOTE: When converting front stabilizer assemblies made before 3/1/2000, consider the following:**  
**1) When a chair was ordered with an adjustable flip-up footboard before 3/1/2000, the stabilizer and footboard assemblies must be converted. See Front Stabilizer with Adjustable Flip-Up Footboard Conversion Kits page.**

**2) When a chair was ordered with a 14" wheel option before 3/1/2000, new side frames will be needed to accommodate the stabilizers 14" wheel positioning location.**

| Item Number | Note | Part Number | Description  | Quantity Per |          |
|-------------|------|-------------|--|--------------|----------|
|             |      |             |  | Package      | Assembly |
| 1           |      | 1028514     | Screw, Hex Head (5/16-24 x 1-1/2")                     | 1            | 1        |
| 2           |      | 1094630-NLA | NLA - Spring, Dual Compression Column Assembly         | 1            | 1        |
| 3           |      | 1025764     | Screw, Hex Head (5/16-24 x 2-1/4")                     | 1            | 2        |
| 4           |      | 40117X006   | Bearing (5/8")   | 1            | 2        |
| 5           |      | 1094616-NLA | NLA - Swing Arm w/ Bearings Assembly, Black - Right    | 1            | 1        |
| 5           |      | 1094617-NLA | NLA - Swing Arm w/ Bearings Assembly, Black - Left     | 1            | 1        |
| 6           |      | 7930330-NLA | NLA - Locknut (5/16-24)                                | 25           | 1        |
| 7           |      | 1071487-NLA | NLA - Washer, Nylon (23/64 x 1-15/64 x 7/64")          | 1            | 2        |
| 8           | A,D  | 1094621-NLA | NLA - Stabilizer Assembly - Right                      | 1            | 1        |
| 8           | A,D  | 1094622-NLA | NLA - Stabilizer Assembly - Left                       | 1            | 1        |
| 8           | A,E  | 1094624-NLA | NLA - Stabilizer Assembly, One Piece Footboard - Right | 1            | 1        |
| 8           | A,E  | 1094625-NLA | NLA - Stabilizer Assembly, One Piece Footboard - Left  | 1            | 1        |
| 9           |      | 1056739     | Plug Button, Head Tube, Black                          | 1            | 1        |
| 10          |      | 1028550     | Locknut (5/8-18)                                       | 1            | 1        |
| 11          |      | 1041444     | Washer, Nylon (5/8 x 1-5/16 x 1/8")                    | 1            | 1        |
| 12          | G    | 1057949     | Hardware, Fork Stem                                    | 1            | 1        |
| 13          |      | 1094607-NLA | NLA - Fork Assembly (7")                               | 1            | 1        |
| 14          |      | 7930331-NLA | NLA - Locknut (7/16-20")                               | 25           | 1        |
| 15          |      | 7930329     | Washer, Steel (15/32 x 5/8 x 3/64")                    | 25           | 1        |
| 16          |      | 1025726     | Screw, Hex Head (7/16-20 x 3-1/4")                     | 1            | 1        |
| 17          | F    | 1042489     | Hardware, Caster Axle                                  | 1            | 2        |
| 18          | H    | 1094620-NLA | NLA - Wheel Assembly (7" x 2")                         | 1            | 1        |
| 19          |      | 1094618     | Tire, Urethane, Grey (7" x 2")                         | 1            | 1        |
| 20          |      | 1062845-NLA | NLA - Kit, Rim w/ Hardware (Pair)                      | 1            | 1        |
| 21          |      | 1006057     | Spacer, Bearing (7/16 x 5/8 x 1-3/4")                  | 1            | 1        |
| 22          |      | 1006049     | Bearing (7/16")  | 1            | 2        |
| 23          | B    | 1095097-NLA | NLA - Kit, Front Stabilizer Assembly                   | 1            | 1        |
|             | C,I  | 1095096-NLA | NLA - Instruction Sheet, Front Stabilizer Assembly Kit | 1            | 1        |

**NOTE:** A - Item number 2 not included.  
 B - Kit Includes items 2, 8, 12, 13, 17-22 and Instruction sheet for the right and left side of the wheelchair.  
 C - Not Shown.  
 D - Includes items 1 and 3-7.  
 E - Includes items 3-7.  
 F - Includes items 14-16 to accommodate 1 side only.  
 G - Includes items 9-11.  
 H - Includes items 19-22.  
 I - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.