

**Tracer® / Tracer® IV
(Before 10/1/03)
Tracer® Transport
Tracer® LX & LX Recliner
Tracer® Plus / Tracer® LT**

Wheelchairs



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 93-151. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Upholstery Colors

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Upholstery Colors

Vinyl

Part Number	Description
U33	Blue Topaz
U88	Camel
U07	Claret
U85	Dark Blue
U75	Dove Grey
U60	Marina Blue
U06	Navy Blue (U17)
U86	Ruby
U92	Space/Sky Blue
U550	Midnight Blue

Upholstery Colors

Lightweight Vinyl

Part Number	Description
U05	Black

Upholstery Colors

Textilene

Part Number	Description
U17	Blue

Packaging and Literature

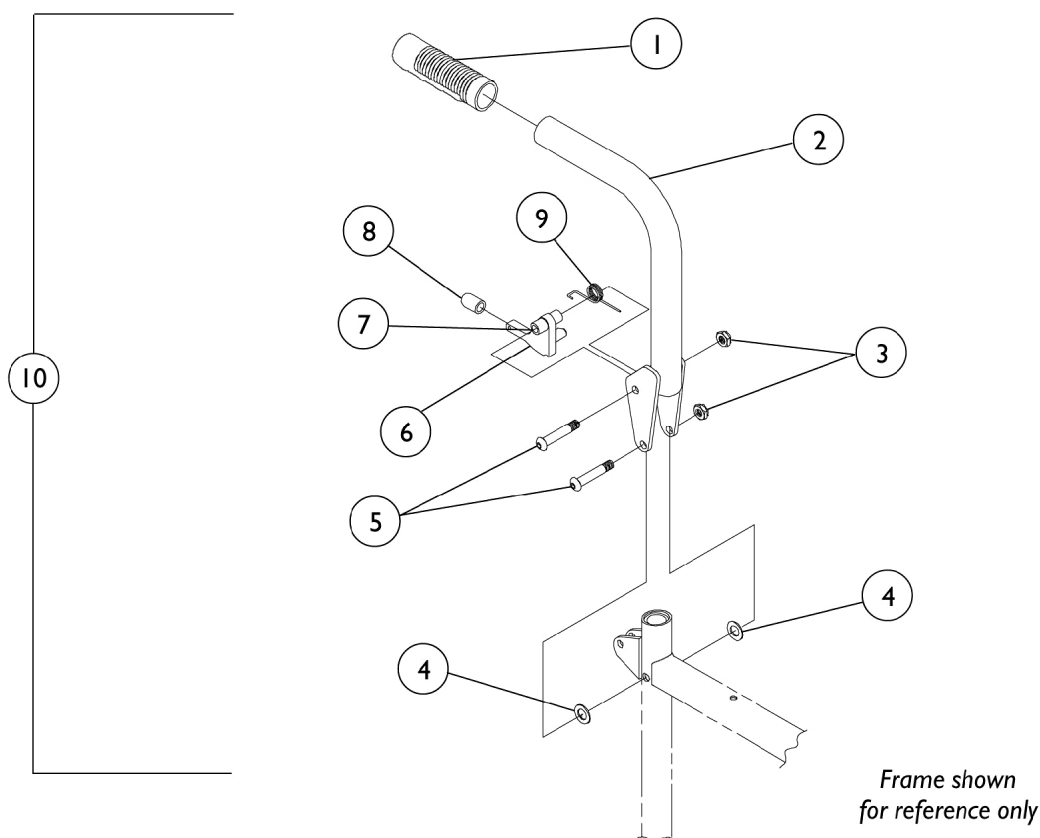
NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1091235-NLA	NLA - Carton, Swingaway Front Frames	1	1
	A	1003043-NLA	NLA - Carton, Fixed Front Frames	1	1
	B	1048862	Carton	1	1
	B	1091235-NLA	NLA - Carton, Swingaway Front Frames	1	1
	B	1062194-NLA	NLA - Carton, Recliner Chair	1	1
	A	1036829-NLA	NLA - Insert, Carton	1	1
	B	40131X041	Insert, Top Carton	1	1
	B	1061325-NLA	NLA - Insert, Front Removable Arm	1	1
		1028012-NLA	NLA - Packaging, Front Rigging	1	1
		1021866-NLA	NLA - Bag, Poly (26" L x 15" W)	1	1
		40131X011-NLA	NLA - Carton, Front Riggings	1	1
		40131X161	Insert, Plain Pad	1	1
		1063854-NLA	NLA - Owner's Manual - Tracer	1	1
		00077X031-NLA	NLA - Warranty Card	1	1
		48602X000-NLA	NLA - Wrench	1	1
NOTE: A - Used for a Permanent Arm Chair. B - Used for a Removable Arm Chair.					

Fold Down Canes and Hardware

Transport Chairs Only

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



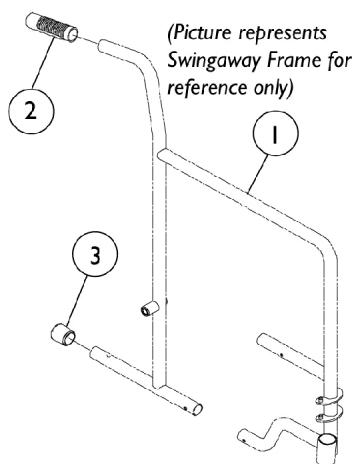
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1021261	Grip, Hand (6")	1	1
2		1061861-NLA	NLA - Cane, Back, Fold Down, Chrome - Right/Left	1	1
3		60275X000	Locknut (1/4-20)	1	2
4		40157X016-NLA	NLA - Washer (1/4 x 1/2 x 1/16")	1	2
5		1029583-NLA	NLA - Screw, Socket Button Head (1/4-20 x 1-7/16")	1	2
6		1068905	Cam	1	1
7		1019585-NLA	NLA - Spacer (1/4 x 7/16 x 5/16")	1	1
8		47376X023-NLA	NLA - Cap, End, Black	1	1
9		1007355	Spring, Torsion	1	1
10	A	1061862-NLA	NLA - Fold Down Cane with Hardware - Right	1	1
10	A	1061863-NLA	NLA - Fold Down Cane with Hardware - Left	1	1

NOTE: A - Includes Items 1-9.

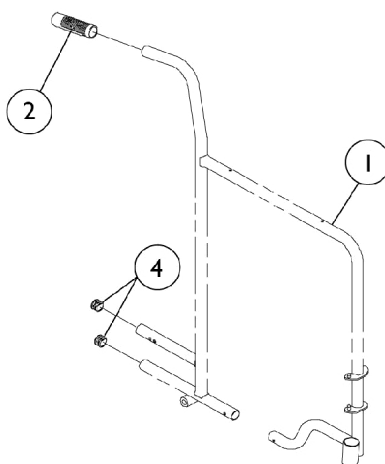
Side Frames and Hardware

Permanent Arm Chairs

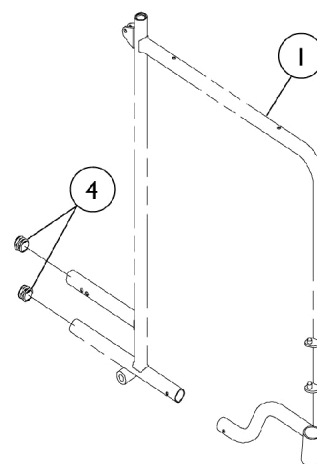
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



All Swingaway and Fixed Front Models (Except Transport)



Fixed Back Transport Models



Fold Down Transport Models

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	Side Frames & Hardware - Tracer	1	1
1		See Chart	Side Frames & Hardware - Tracer LX	1	1
1		See Chart	Side Frames & Hardware - Tracer Plus	1	1
1		See Chart	Side Frames & Hardware - Transport	1	1
2		1021261	Grip, Hand (6")	1	1
3		1016346	Cap, End, Tube, Black (7/8")	1	1
4		1027095	Plug Button, Black (7/8")	1	2
	A	1085454	Bolt, Hex Head Cap (7/16-20 x 5-1/8")	1	1
	A	1045608	Locknut (7/16-20)	1	1
	A	1022671	Spacer (7/16 x 5/8 x 1/2")	1	1

NOTE: A - Not Shown. Components contained in Kit Hardware 1034109 must be ordered separately.

Tracer Frames

Chair Model	Adult Frames - Right	Adult Frames - Left	Rear Wheel Hardware
Swingaway Frame	1092382-NLA See Note(s) A	1092383-NLA See Note(s) A	1034106 See Note(s) A

Side Frames and Hardware

Permanent Arm Chairs

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Tracer Frames

Chair Model	Adult Frames - Right	Adult Frames - Left	Rear Wheel Hardware
Fixed Front	1092392 See Note(s) C, B	1092393 See Note(s) B, C	1034109-NLA See Note(s) B, D
NOTE: A - Due to a design change, when ordering this frame, a rear wheel hardware kit must also be ordered. See Item #1034106 in the column titled, "Rear Wheel Hardware." B - Due to a design change, when ordering this frame, a rear wheel hardware kit must also be ordered. See Item #1034109 in the column titled, "Rear Wheel Hardware." C - After 10/14/14 color changed from Chrome to Black. It is recommended to order both the right and left side to match. D - Part #1034109 is No Longer Available. Must order components separately 1085454, 1045608, 1022671 along with 1047943.			

Tracer Plus Frames

Chair Model	Adult Frames - Right	Adult Frames - Left	Rear Wheel Hardware
Swingaway Frame	1092382-NLA See Note(s) A	1092383-NLA See Note(s) A	1034106 See Note(s) A
Fixed Front	1092392 See Note(s) B, C	1092393 See Note(s) C, B	1034109-NLA See Note(s) B, D
NOTE: A - Due to a design change, when ordering this frame, a rear wheel hardware kit must also be ordered. See Item #1034106 in the column titled, "Rear Wheel Hardware." B - Due to a design change, when ordering this frame, a rear wheel hardware kit must also be ordered. See Item #1034109 in the column titled, "Rear Wheel Hardware." C - After 10/14/14 color changed from Chrome to Black. It is recommended to order both the right and left side to match. D - Not Shown. Components contained in Kit Hardware 1034109 must now be ordered separately. Use part numbers 1085454 Bolt, 1045608 Locknut, 1022671 Spacer.			

Side Frames and Hardware

Permanent Arm Chairs

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Tracer LX Frames

Chair Model	Frame Style	Rear Wheel Hardware
Adult Frames - Right	1092382-NLA See Note(s) A	1034106 See Note(s) A
Adult Frames - Left	1092383-NLA See Note(s) A	1034106 See Note(s) A
Hemi Frames - Right	1092388-NLA See Note(s) A	1034106 See Note(s) A
Hemi Frames - Left	1092389-NLA See Note(s) A	1034106 See Note(s) A

NOTE: A - Due to a design change, when ordering this frame, a rear wheel hardware kit must also be ordered.

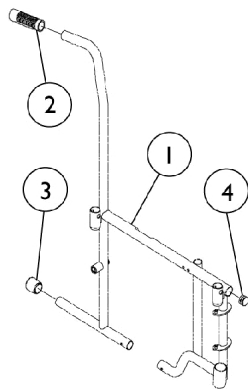
Tracer Transport Frames

Chair Model	Adult Frames Right	Adult Frames Left	Hemi Frames Right	Hemi Frames Left
Fixed Back	1091007-NLA	1091008-NLA	N/A	N/A
Fold Down Back	1061552-NLA	1061553-NLA	N/A	N/A

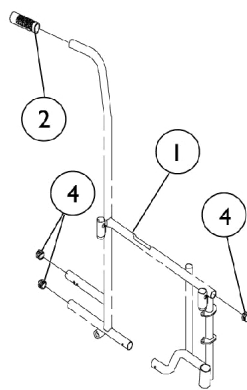
Side Frames and Hardware

Removable Arm Chairs

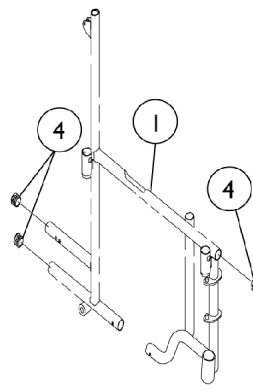
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



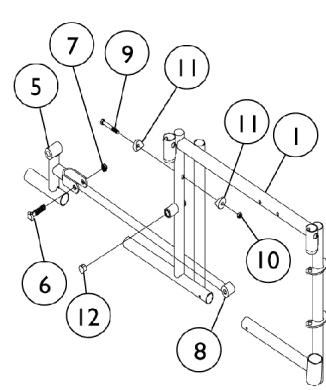
**All Models
(except Transport
and Recliner)**



**Fixed Back
Transport Models**



**Fold Down
Transport Models**



Recliner Models

Side Frames and Hardware

Removable Arm Chairs

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	Frames and Frame Hardware	1	1
2		1021261	Grip, Hand (6")	1	1
3		1016346	Cap, End, Tube, Black (7/8")	1	1
4		1027095	Plug Button, Black (7/8")	1	3
5		1062103-NLA	NLA - Bracket, Offset - Right	1	1
5		1062104-NLA	NLA - Bracket, Offset - Left	1	1
6		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
7		1107321	Nut, Low Cap (5/16"-24)	1	1
8		47324X011	Bushing, Pivot (5/16 x 7/8 x 3/4")	1	1
9		16720X004	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
10		1008882	Locknut (1/4-20)	1	1
11		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
12		1025340-NLA	NLA - Plug Button, Double D, Black	1	1
	A	See Chart	Rear Wheel Hardware	1	1

NOTE: A - Not Shown.

Frames

Chair Model	Adult Frames - Right	Adult Frames - Left	Hemi Frames - Right	Hemi Frames - Left
Tracer	1092384-NLA See Note(s) A	1092385-NLA See Note(s) A	N/A	N/A
Tracer Plus	1092384-NLA See Note(s) A	1092385-NLA See Note(s) A	N/A	N/A
Tracer LX	1092384-NLA See Note(s) A	1092385-NLA See Note(s) A	1092390-NLA See Note(s) A	1092391-NLA See Note(s) A
Tracer LT	1092384-NLA See Note(s) A	1092385-NLA See Note(s) A	N/A	N/A
Tracer IV (Before 9/9/01)	1054945-NLA	1054946-NLA	N/A	N/A
Tracer IV (Between 9/10/01 and 9/30/03)	1106762-NLA	1106763-NLA	N/A	N/A
Tracer Transport Fixed Back	1091009-NLA	1091010-NLA	N/A	N/A
Tracer Transport Fold Down Back	1061802-NLA	1061803-NLA	N/A	N/A
Tracer Recliner	1052290-NLA	1052291-NLA	N/A	N/A

NOTE: A - Due to a design change, when ordering this frame, a rear wheel hardware kit must also be ordered. See chart titled, Rear Wheel Hardware.

Side Frames and Hardware

Removable Arm Chairs

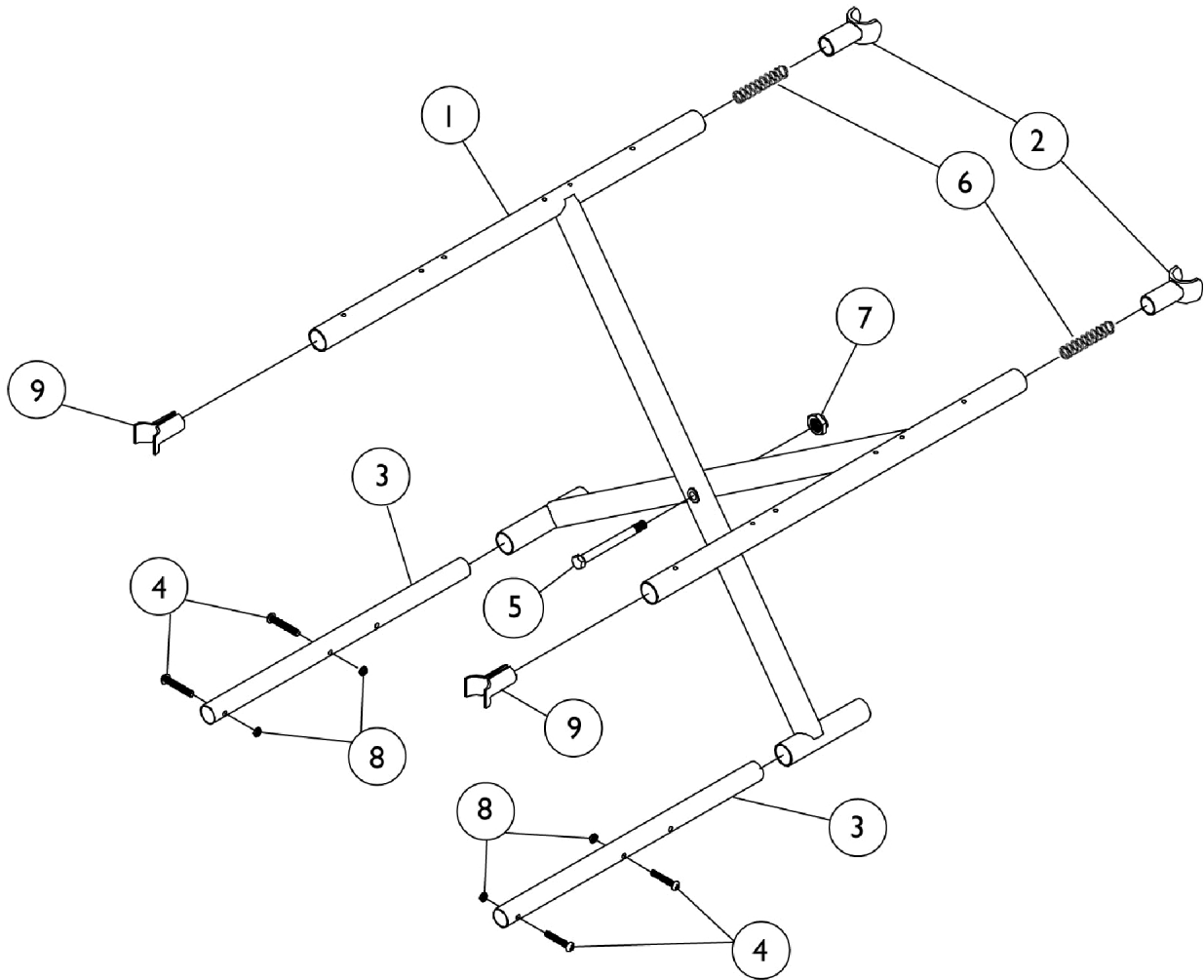
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Rear Wheel Hardware

Part Number	Description
1034109	NLA - Kit, Rear Wheel Hardware, Conventional

Crossbraces and Hardware

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Crossbraces and Hardware

Permanent Arm Chairs

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Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	Crossbraces without Hardware - Tracer, Plus, LX Chairs	1	1
1		See Chart	Crossbraces without Hardware - Transport Chairs	1	1
2	A,B	04723X003-NLA	NLA - Guide, Seat, Chrome	1	2
2	B	1058416	Guide, Seat, Front, Black	1	2
2	C,D	1023617	Guide, Seat, Rear, Black	1	2
3		1017985	Tube, Insert	1	2
4		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
5		40317X001	Screw, Hex Head (5/16-24 x 2-3/4")	1	1
6	B	47236X001	Spring, Tension	1	2
7		1107321	Nut, Low Cap (5/16"-24)	1	1
8		60279X003	Locknut (#10-32)	1	4
9		1058416	Guide, Seat, Front, Black	1	2
NOTE: A - For use on Tracer and Tracer Plus before 2/95. B - For use on Tracer LX. C - For use on Tracer and Tracer Plus after 1/95. D - For use on Tracer Transport.					

Crossbraces without Hardware - Tracer, Plus, LX Chairs

Chair Width	Adult - Swingaway Frame	Adult Fixed Front	Hemi (Tracer LX Only)
14" Right	1062973-NLA	N/A	N/A
14" Left	1062974-NLA	N/A	N/A
16-1/2" Right	1062978-NLA	1089706	1035671
16-1/2" Left	1062979-NLA	1089707	1035669
18" Right	1069719 See Note(s) A	1011758	1035642
18" Left	1069720 See Note(s) A	1011759	1035640
NOTE: A - Chrome Finish 1045586/ 1045587 is no longer available. Order right 1069719 and left 1069720 Crossbrace to match.			

Crossbraces without Hardware - Transport Chairs

Chair Width	Adult - Chrome	Adult - Black
14" Right	1062973-NLA	1085517-NLA
14" Left	1062974-NLA	1085518-NLA
16-1/2" Right	1062978-NLA	1075879-NLA
16-1/2" Left	1062979-NLA	1075880-NLA

Crossbraces and Hardware

Permanent Arm Chairs

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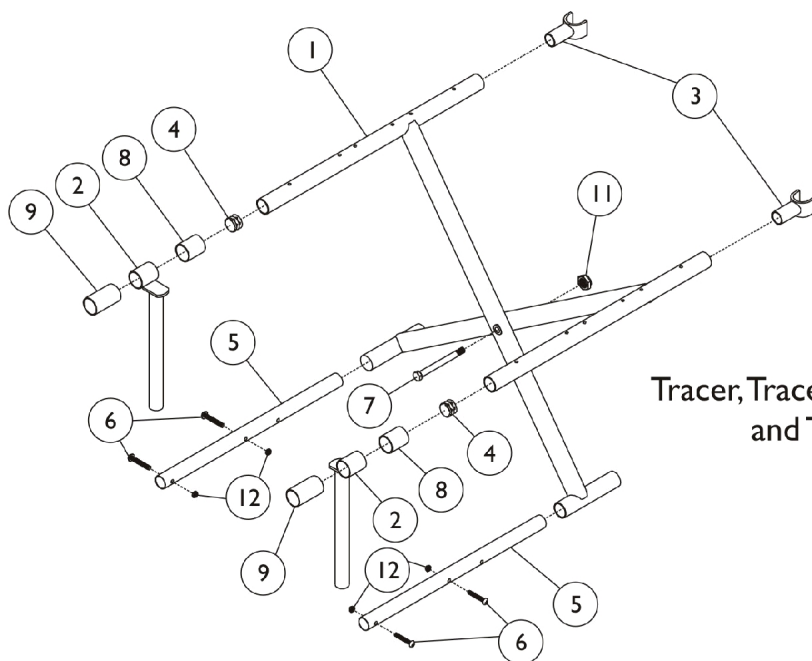
Crossbraces without Hardware - Transport Chairs

Chair Width	Adult - Chrome	Adult - Black
18" Right	1069719 See Note(s) A	1069719
18" Left	1069720 See Note(s) A	1069720
NOTE: A - Chrome Finish 1045586/ 1045587 is no longer available. Order right 1069719 and left 1069720 Crossbrace to match.		

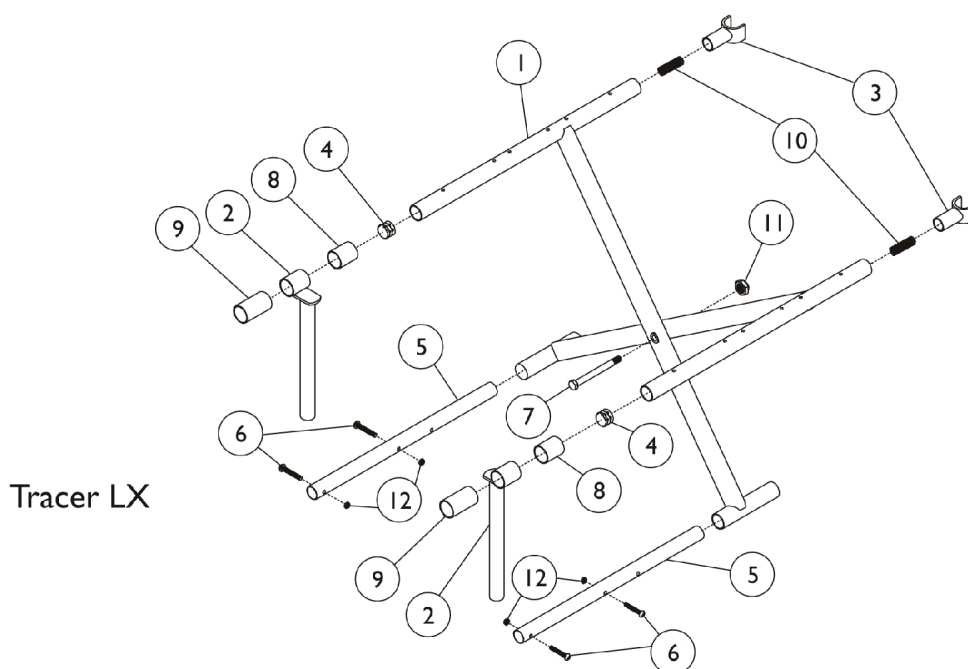
Crossbraces and Hardware

Removable Arm Chairs - Tracer, Plus, LT and Transport

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Tracer, Tracer Plus, Tracer LT
and Transport



Tracer LX

Crossbraces and Hardware

Removable Arm Chairs - Tracer, Plus, LT and Transport

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	Crossbraces and Hardware	1	1
2	F	1041931-NLA	NLA - Tube, Seat Guide, Chrome (9-1/2" L)	1	2
2	G	1035659-NLA	NLA - Tube, Seat Guide, Chrome (11" L)	1	2
2		1050264-NLA	NLA - Guide, Front Seat, Hemi (20" W)	1	2
3		1023617	Guide, Seat, Rear, Black	1	2
3		04723X003-NLA	NLA - Guide, Seat, Chrome	1	2
4		1027095	Plug Button, Black (7/8")	1	2
5		1017985	Tube, Insert	1	2
6		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7		40317X001	Screw, Hex Head (5/16-24 x 2-3/4")	1	1
8	C	47397X019	Spacer (7/8 x 1 x 1")	1	2
8	D	47397X022	Spacer (7/8 x 1 x 7/8")	1	2
9	C	47397X020	Spacer (7/8 x 1 x 1-3/8")	1	2
9	D	47397X024	Spacer (7/8 x 1 x 7/16")	1	2
10	E	47236X001	Spring, Tension	1	2
11		1107321	Nut, Low Cap (5/16"-24)	1	1
12		60279X003	Locknut (#10-32)	1	4
	A,B	20228X013-NLA	NLA - Screw, Phillips Oval Head (#10 x 7/8")	1	1

NOTE: A - Not Shown
 B - For all Hemi Chairs with Solid Folding Seats.
 C - For all Adult Chairs and 20" Hemi Chairs.
 D - For all 16-18" Wide Hemi Chairs.
 E - For Tracer LT Chairs only.
 F - For 14-18" Wide Adult Chairs
 G - For 16-18" Wide Hemi and 20" Wide Adult Chairs

Crossbraces without Hardware

Chair Width	Adult - Tracer, Plus and LT	Adult - Transport Chrome	Adult - Transport Black	Hemi
14" Right	1062973-NLA	1062973-NLA	1085517-NLA	N/A
14" Left	1062974-NLA	1062973-NLA	1085517-NLA	N/A
16-1/2" Right	1062978-NLA	1062973-NLA	1075879-NLA	1035671
16-1/2" Left	1062979-NLA	1062979-NLA	1075880-NLA	1035669
18" Right	1069719 See Note(s) A	1069719 See Note(s) A	1069719	1035642
18" Left	1069720 See Note(s) A	1069720 See Note(s) A	1069720	1035640
20" Right	1062983	1062983	1075883-NLA	1050259-NLA
20" Left	1062984-NLA	1062984-NLA	1075884-NLA	1050260-NLA

Crossbraces and Hardware

Removable Arm Chairs - Tracer, Plus, LT and Transport

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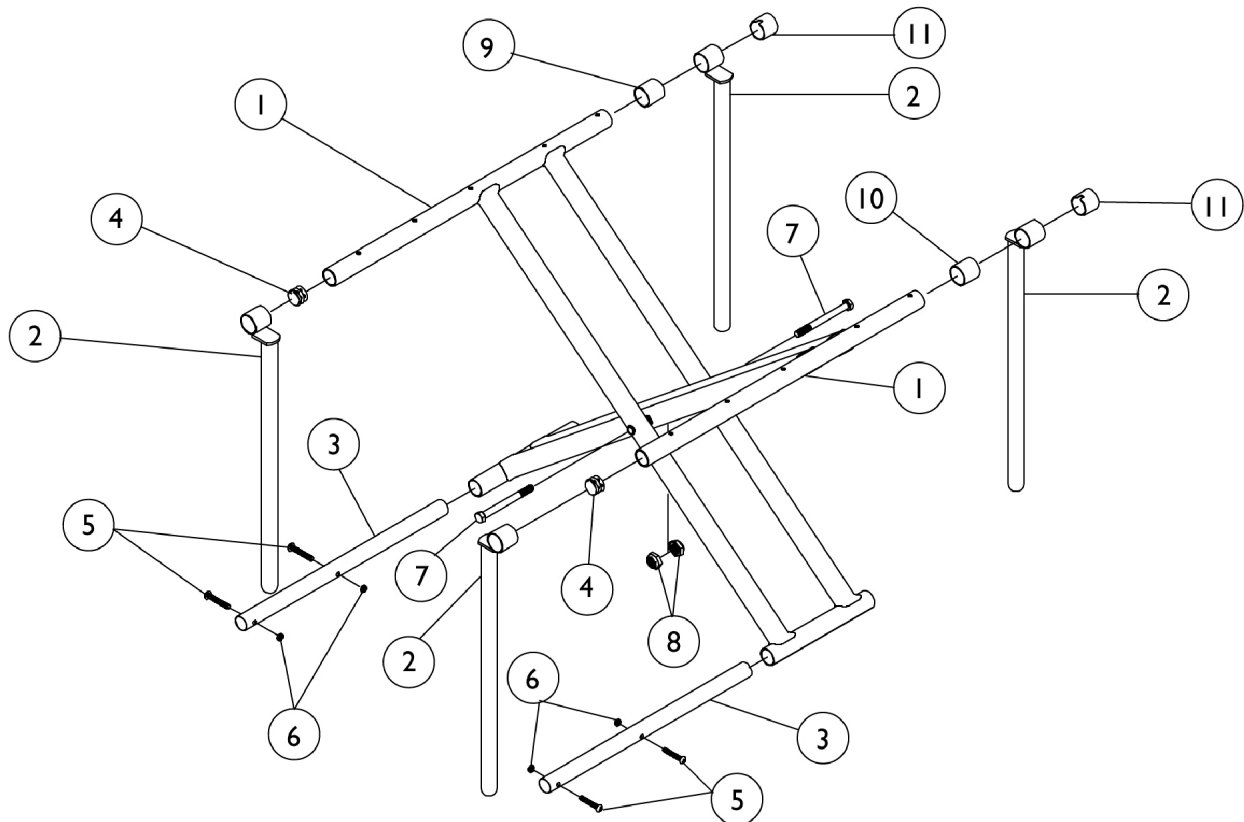
NOTE: A - Chrome Finish 1045586/ 1045587 is no longer available. Order right 1069719 and left 1069720 Crossbrace to match.
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Crossbraces and Hardware

Removable Arm Chairs - Tracer IV Only (Before 10/1/03)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

NOTE: If your Tracer IV chair was built with a serial # starting with "03H" or "03I", please contact Parts Specialist for replacement parts at Invacare 1-800-333-6900 Ext. 3722.



Crossbraces and Hardware

Removable Arm Chairs - Tracer IV Only (Before 10/1/03)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	Crossbraces without Hardware	1	1
2		1054951-NLA	NLA - Guide, Seat	1	4
3		1055409	Tube, Insert	1	2
4		1027095	Plug Button, Black (7/8")	1	2
5		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
6		60279X003	Locknut (#10-32)	1	4
7		40317X001	Screw, Hex Head (5/16-24 x 2-3/4")	1	2
8		1107321	Nut, Low Cap (5/16"-24)	1	2
9	A	47397X020	Spacer (7/8 x 1 x 1-3/8")	1	1
10	B	47397X022	Spacer (7/8 x 1 x 7/8")	1	1
11		1055646	Cap, End, Black	1	2

NOTE: A - For right side.
B - For left side.

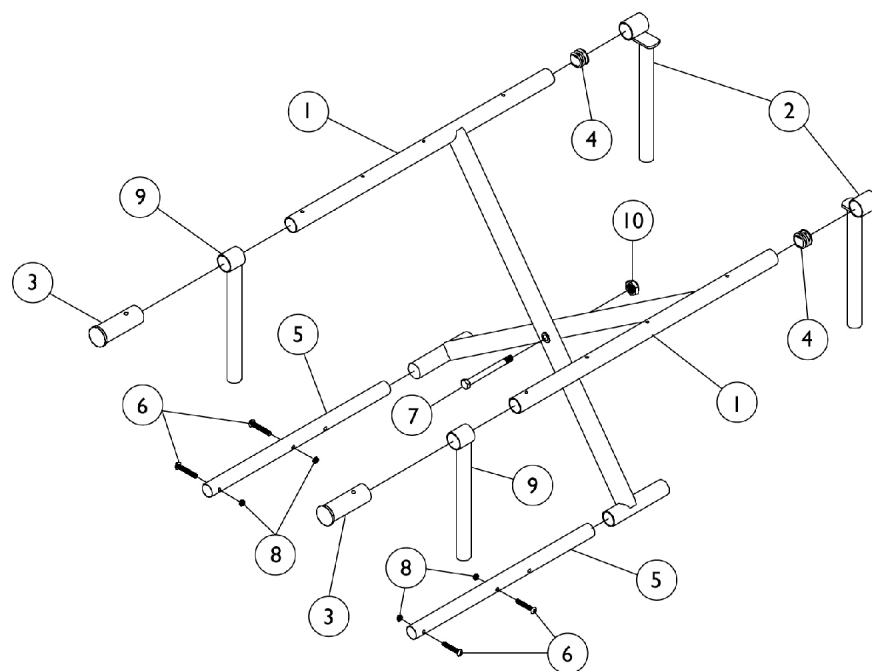
Crossbraces without Hardware

Chair Width	Adult - Chrome Before 2/7/00	Adult - Tuff Black 2/8/00-9/9/01	Adult - Tuff Black Between 9/10/01 - 9/30/03
20" Right	1055010	1091690-NLA	1105147-NLA
20" Left	1055011	1091691-NLA	1105148-NLA
22" Right	1054959	1087086-NLA	1105152-NLA
22" Left	1054960	1087087-NLA	1105153-NLA
24" Right	1055006	1091692-NLA	1105157
24" Left	1055007	1091693-NLA	1105158

Crossbraces & Hardware

Removable Arm Chairs - Recliner Chairs Only

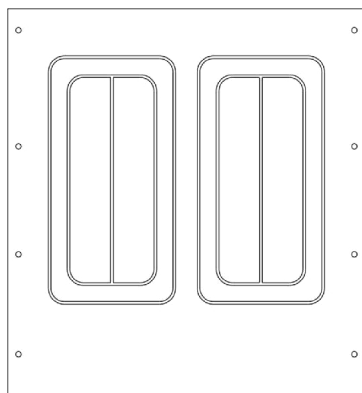
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



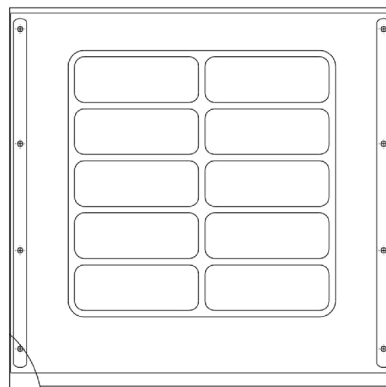
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1062848-NLA	NLA - Crossbrace without Hardware, Chrome - Right (16" W)	1	1
1		1062849-NLA	NLA - Crossbrace without Hardware, Chrome - Left (16" W)	1	1
1		1062182-NLA	NLA - Crossbrace without Hardware, Chrome - Right (18" W)	1	1
1		1062183-NLA	NLA - Crossbrace without Hardware, Chrome - Left (18" W)	1	1
2		1054951-NLA	NLA - Guide, Seat	1	2
3		1053069	Insert, Seat Rail	1	2
4		1027095	Plug Button, Black (7/8")	1	2
5		1017985	Tube, Insert	1	2
6		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7		40317X001	Screw, Hex Head (5/16-24 x 2-3/4")	1	1
8		60279X003	Locknut (#10-32)	1	4
9		1052218-NLA	NLA - Seat Guide	1	2
10		1107321	Nut, Low Cap (5/16"-24)	1	1

Seat Upholstery w/o Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Seat Upholstery - Vinyl
Tracer
Tracer Plus
Tracer LX
Tracer LT
Tracer Transport
Tracer Recliner



Seat Upholstery - Vinyl
Tracer IV (Before 9/30/03)

Tracer

Chair Width x Depth	Part Number
16-1/2 x 16"	8881091653 See Note(s) A
18 x 16"	8881091654 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Seat Upholstery w/o Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Tracer Plus

Chair Width x Depth	Part Number
16-1/2 x 16"	8881091653 See Note(s) A
18 x 16"	8881091654 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Tracer LX

Chair Width x Depth	Upholstery Color (Specify Upholstery Color from Upholstery Color Page)
14 x 16"	8881110923 See Note(s) A
16-1/2 x 16"	8881091653 See Note(s) A
18 x 16"	8881091654 See Note(s) A
20 x 16"	8881091655 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Tracer LT

Chair Width x Depth	Upholstery Color (Specify Upholstery Color from Upholstery Color Page)
16-1/2 x 16"	8881091653 See Note(s) A
18 x 16"	8881091654 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Seat Upholstery w/o Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Tracer Transport

Chair Width x Depth	Upholstery Color
14 x 16"	8881110923 See Note(s) A
16-1/2 x 16"	8881091653 See Note(s) A
18 x 16"	8881091654 See Note(s) A
20 x 16"	8881091655 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Tracer IV (Before 10/1/03)

Chair Width x Depth	Upholstery Color
20 x 18"	8881091727 See Note(s) A
22 x 18"	8881091728 See Note(s) A
24 x 18"	8881091729 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Tracer Recliner

Chair Width x Depth	Upholstery Color
16-1/2 x 16"	8881110924 See Note(s) A
18 x 16"	8881110925 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Seat Upholstery w/o Hardware

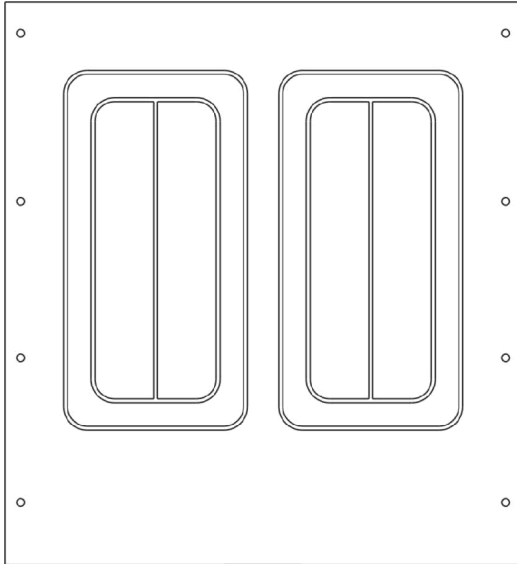
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Hardware - Seat Upholstery

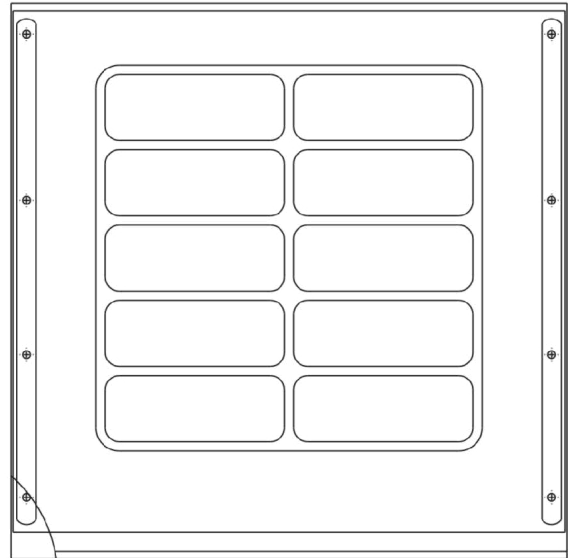
Part Number	Description	Quantity
1041541 See Note(s) A	Screws with Washers (#10 x 7/8")	1 pkg of 12
1131378 See Note(s) B	Screw (#12 x 7/8") and Washer (1/4 x 3/4 x 3/32")	1 pkg of 12
NOTE: A - For use on all chairs except Tracer IV. B - For use on Tracer IV chairs only.		

Back Upholstery

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Back Upholstery - Vinyl
Tracer
Tracer Plus
Tracer LX
Tracer LT
Tracer Transport - Fixed Back
Tracer Transport - Fold Down
Tracer IV (Before 9/9/01)



Back Upholstery - Vinyl
Tracer IV
Between 9/10/01 - 9/30/03

Tracer

Chair Width x Height	Vinyl Upholstery Color
16-1/2 x 16"	8881091661 See Note(s) A
18 x 16"	8881091664 See Note(s) A
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."	

Back Upholstery

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Tracer Plus

Chair Width x Height	Vinyl Upholstery Color
16-1/2" x 16"	8881091661 See Note(s) A
18 x 16"	8881091664 See Note(s) A
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."	

Tracer LX

Chair Width x Height	Vinyl Upholstery Color
14 x 16"	8881110917 See Note(s) A
16-1/2 x 16"	8881091661 See Note(s) A
18 x 16"	8881091664 See Note(s) A
20 x 16"	8881091665 See Note(s) A
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."	

Tracer LT

Chair Width x Height	Vinyl Upholstery Color
16-1/2 x 16"	8881091661 See Note(s) A
18 x 16"	8881091664 See Note(s) A
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."	

Back Upholstery

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Tracer Transport - Fixed Back

Chair Width x Height	Vinyl Upholstery Color
14 x 16"	8881110917 See Note(s) A
16-1/2 x 16"	8881091661 See Note(s) A
18 x 16"	8881091664 See Note(s) A
20 x 16"	8881091665 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Tracer Transport - Fold Down

Chair Width x Height	Vinyl Upholstery Color
14 x 16"	8881110916-NLA See Note(s) A
16-1/2 x 16"	8881110918-NLA See Note(s) A
18 x 16"	8881110921 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Tracer IV

Chair Width x Height	Vinyl Upholstery Color (Before 9/9/01)	Vinyl Upholstery Color (Between 9/10/01 - 9/30/03)
20 x 16"	8881091665 See Note(s) A	8881127576 See Note(s) A, B
22 x 16"	8881091725 See Note(s) A	8881105141 See Note(s) A
24 x 16"	8881091726 See Note(s) A	8881127578 See Note(s) A, B

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."
B - Attaching hardware included in this kit number.

Back Upholstery

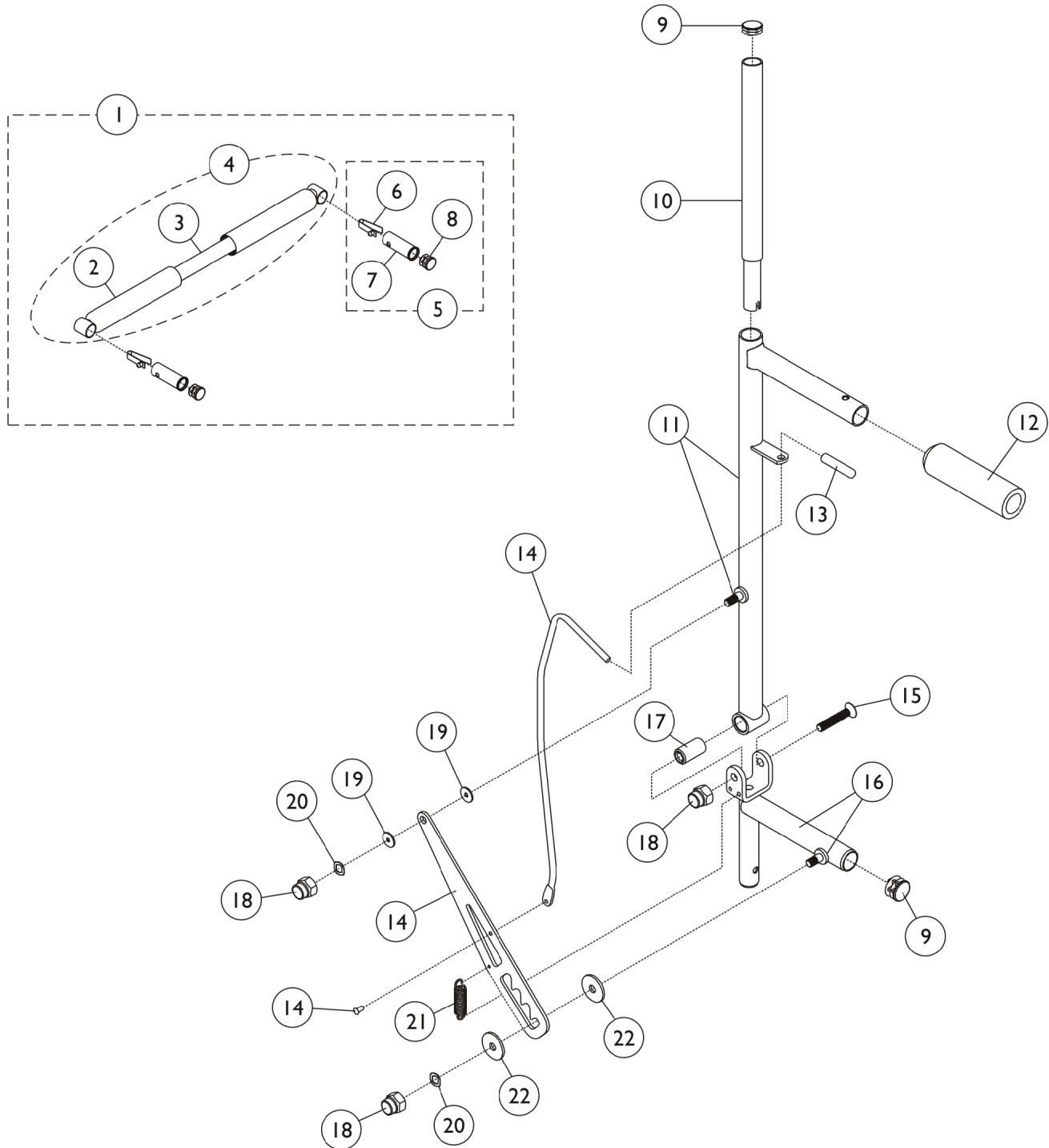
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Hardware for Back & Headrest Upholstery

Part Number	Description	Quantity Required
1041541 See Note(s) A	Includes (12) each Screws with Washers (#10 x 7/8")	8
1131378 See Note(s) B	Includes (12) each Screws (#12 x 7/8") and Washers (1/4 x 3/4 x 3/32")	8
NOTE: A - For use on all chairs except Tracer IV. B - For use on Tracer IV chairs only.		

Reclining Back Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



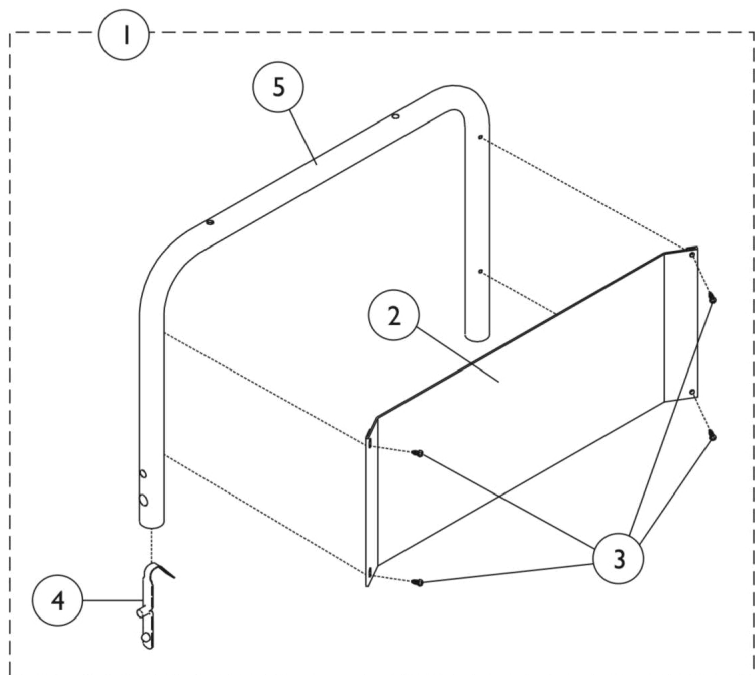
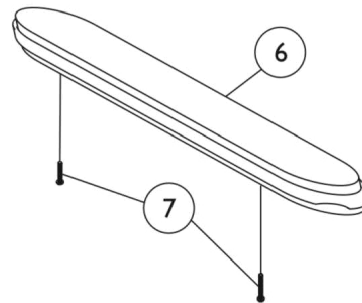
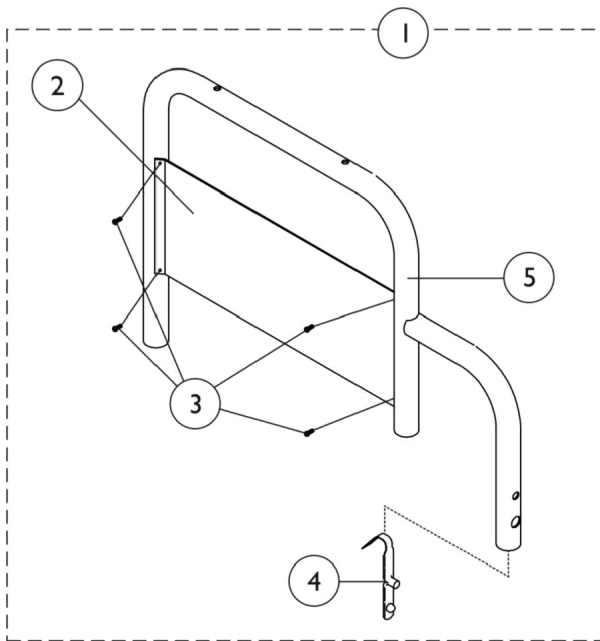
Reclining Back Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	1071121-NLA	NLA - Bar, Spreader with Locking Pins, Chrome (16" W)	1	1
1	A,D	1071122-NLA	NLA - Bar, Spreader with Locking Pins, Chrome (18" W)	1	1
1	A	1182041	Bar, Spreader with Locking Pins, Black (16" W)	1	1
1	A	1182042	Bar, Spreader with Locking Pins, Black (18" W)	1	1
4	B	1062638-NLA	NLA - Bar, Spreader with Grips, Chrome (16" W)	1	1
4	B,D	1062639-NLA	NLA - Bar, Spreader with Grips, Chrome (18" W)	1	1
5	C	1071120	Lock Handle	1	1
6			Button, Single Snap	1	1
7			Insert, Seat Rail	1	1
8			Plug Button, Black (3/4")	1	1
9		1027095	Plug Button, Black (7/8")	1	2
10		1062784-NLA	NLA - Headrest Tube Assembly	1	1
11		1062099-NLA	NLA - Cane, Back, Recliner, Chrome - Right	1	1
11		1062100-NLA	NLA - Cane, Back, Recliner, Chrome - Left	1	1
12		1061484	Grip, Handle, Foam, Black (5")	1	1
13		1062197-NLA	NLA - Tip, Protective, Black	1	1
14		1064413	NLA - Indexing Plate Assembly - Right	1	1
			Rod - Right	1	1
			Rivet, Oval Head	1	1
			Plate, Indexing	1	1
14		1064414	NLA - Indexing Plate Assembly - Left	1	1
			Rod - Left	1	1
			Rivet, Oval Head	1	1
			Plate, Indexing	1	1
15		1058920	Screw, Socket Flat Head (5/16-24 x 2")	1	1
16		1059274-NLA	NLA - Brace, Rear Cane - Right	1	1
16		1059275-NLA	NLA - Brace, Rear Cane - Left	1	1
17		1058938	Bushing, Pivot (5/16 x 5/8 x 1-1/8")	1	1
18		1060057	Nut, Cap (5/16-24)	1	3
19		1059655-NLA	NLA - Washer, Steel (5/16 x 5/8 x 1/16")	1	2
20		1058937	Washer, Spring (5/16 x 1/2 x 1/16")	1	2
21		1058966	Spring, Extension (1/2 x 1-21/32" L)	1	1
22		1064439-NLA	NLA - Washer, Steel (5/16 x 1-1/4 x 1/16")	1	2
NOTE: A - Includes items 2-8. B - Includes items 2-3. C - Includes items 6-8. D - Chrome is No Longer Available. Select Item #1 Spreader Bar in Black as a replacement. Specify 34P Flat Black frame finish when ordering.					

Conventional Fixed Height

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



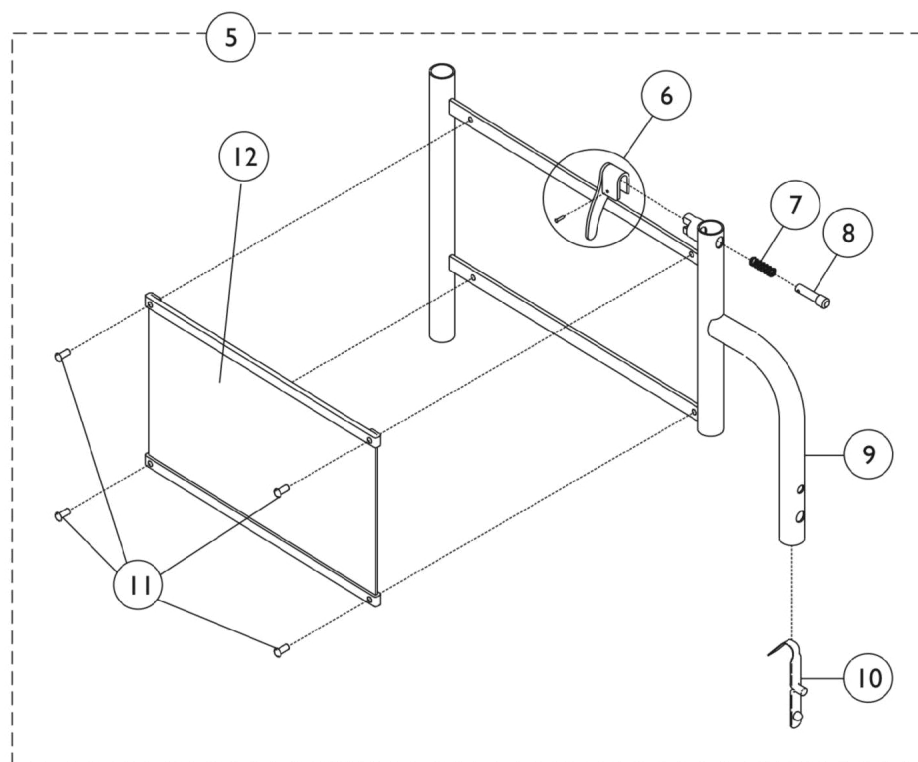
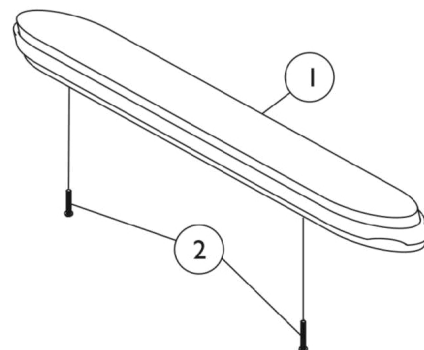
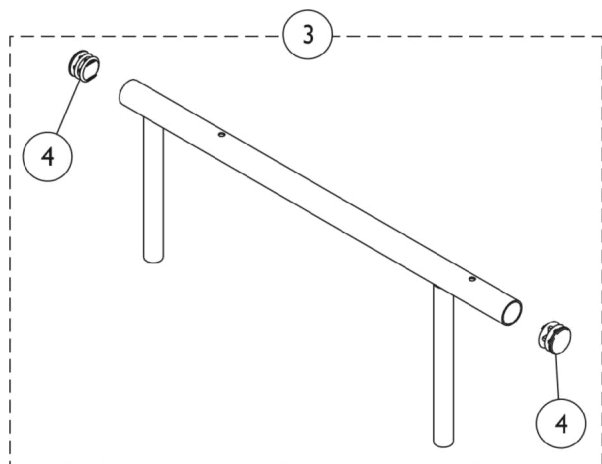
Conventional Fixed Height

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1041808	Arm Assembly, Desk Length, Black - Right	1	1
1	A	1041809	Arm Assembly, Desk Length, Black - Left	1	1
1	A	1041810	Arm Assembly, Full Length, Black - Right	1	1
1	A	1041811	Arm Assembly, Full Length, Black - Left	1	1
2		1042967	Guard, Clothing, Desk Length, Stainless Steel - Right/ Left	1	1
2		1042966	Guard, Clothing, Full Length, Stainless Steel - Right/ Left	1	1
3		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	4
4		40188X006	Lock, Spring and Button	1	1
5		1038135-NLA	NLA - Armrest, Full Length, Chrome - Right	1	1
5		1038136-NLA	NLA - Armrest, Full Length, Chrome - Left	1	1
5		04704X062	Armrest, Desk Length, Black - Right	1	1
5		04704X063	Armrest, Desk Length, Chrome - Left	1	1
6	B	8881091684	Pad, Arm, Desk Length, Vinyl	1	1
6	B	8881091688	Pad, Arm, Desk Length, Lightweight Vinyl	1	1
6		1041062	Pad, Arm, Upper/Lower, Black Plastic, Desk Length	1	1
6	B	8881091682	Pad, Arm, Full Length, Vinyl	1	1
6	B	8881091686	Pad, Arm, Full Length, Lightweight Vinyl	1	1
6		1041061	Pad, Arm, Upper/Lower, Black Plastic, Full Length	1	1
7		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
	C	1101334	Decal, Clothing Guard - Tracer IV	1	1
	C	1045805-NLA	NLA - Decal, Clothing Guard - Tracer LT	1	1
	C	1042118-NLA	NLA - Decal, Clothing Guard - Tracer	1	1
	C	1101340-NLA	NLA - Decal, Clothing Guard - Tracer Transport	1	1
	C	1063187	Decal, Clothing Guard - Tracer Recliner	1	1
	C	1101333-NLA	NLA - Decal, Invacare Logo (2.75)	1	1
NOTE: A - Includes items 2-5. B - Specify upholstery color when ordering, see category titled, "Upholstery Colors." C - Not Shown.					

Conventional Adjustable Height

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Conventional Adjustable Height

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881091684	Pad, Arm, Desk Length, Vinyl	1	1
1	A	8881091682	Pad, Arm, Full Length, Vinyl	1	1
2		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
3	B	1057734	Tube, Arm, Upper with Plug Buttons, Black, Desk Length	1	1
3	B	1057736-NLA	NLA - Tube, Arm, Upper with Plug Buttons, Chrome, Full Length	1	1
4		1027095	Plug Button, Black (7/8")	1	2
5	C	04702X256-NLA	NLA - Adjustable Height Arm Base Assembly, Chrome - Right	1	1
6			Handle, Lock, Black - Right	1	1
6			Rivet, Tubular	1	1
7			Spring, Arm Lock	1	1
8			Pin, Locking	1	1
9			NLA - Arm Base Assembly, Chrome - Right/Left	1	1
10			Lock, Spring and Button	1	1
11			NLA - Rivet	1	4
12			Guard, Clothing	1	1
5	C	04702X257-NLA	NLA - Adjustable Height Arm Base Assembly, Chrome - Left	1	1
6			Handle, Lock, Black - Left	1	1
6			Rivet, Tubular	1	1
7			Spring, Arm Lock	1	1
8			Pin, Locking	1	1
9			NLA - Arm Base Assembly, Chrome - Right/Left	1	1
10			Lock, Spring and Button	1	1
11			NLA - Rivet	1	4
12			Guard, Clothing	1	1
	D	1101334	Decal, Clothing Guard - Tracer IV	1	1
	D	1063187	Decal, Clothing Guard - Tracer Recliner	1	1
	D	1101333-NLA	NLA - Decal, Invacare Logo (2.75)	1	1
	D,E	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	D,E	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2

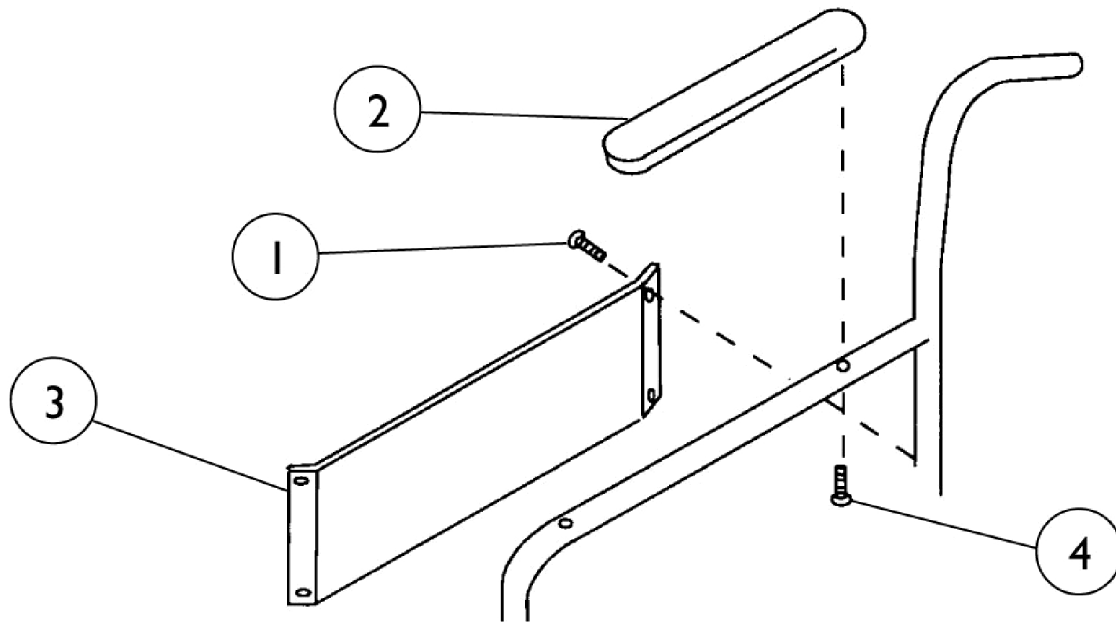
Conventional Adjustable Height

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

NOTE: A - Specify upholstery color, see page titled "Upholstery Colors."
B - Includes item 4.
C - Includes Items 6-12. Item #7 is not listed.
D - Not Shown.
E - Includes items 6-8.

Permanent Arms

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

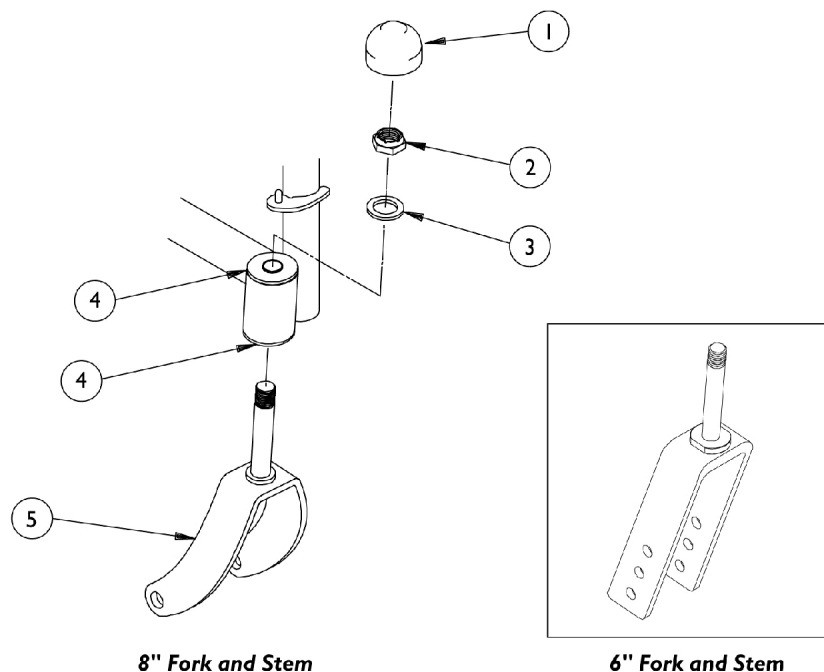


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	4
2	A	8881091684	Pad, Arm, Desk Length, Vinyl	1	1
2	A	8881091688	Pad, Arm, Desk Length, Lightweight Vinyl	1	1
2		1041062	Pad, Arm, Upper/Lower, Black Plastic, Desk Length	1	1
2	A	8881091682	Pad, Arm, Full Length, Vinyl	1	1
2	A	8881091686	Pad, Arm, Full Length, Lightweight Vinyl	1	1
2		1041061	Pad, Arm, Upper/Lower, Black Plastic, Full Length	1	1
3		47234X007	Guard, Clothing, Permanent Fixed Frame, Stainless Steel - Right/ Left	1	1
4		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
	B	1042118-NLA	NLA - Decal, Clothing Guard - Tracer	1	1
	B	1101333-NLA	NLA - Decal, Invacare Logo (2.75)	1	1

NOTE: A - Specify Upholstery Color.
B - Not Shown.

Forks and Hardware

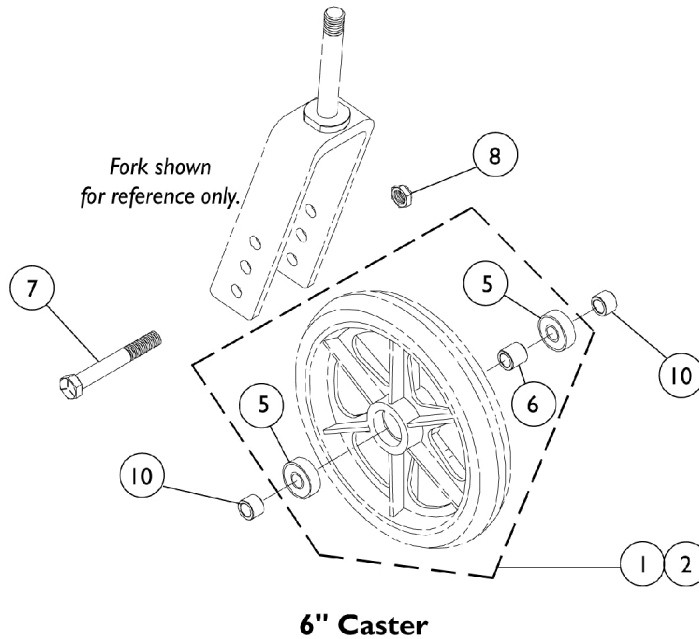
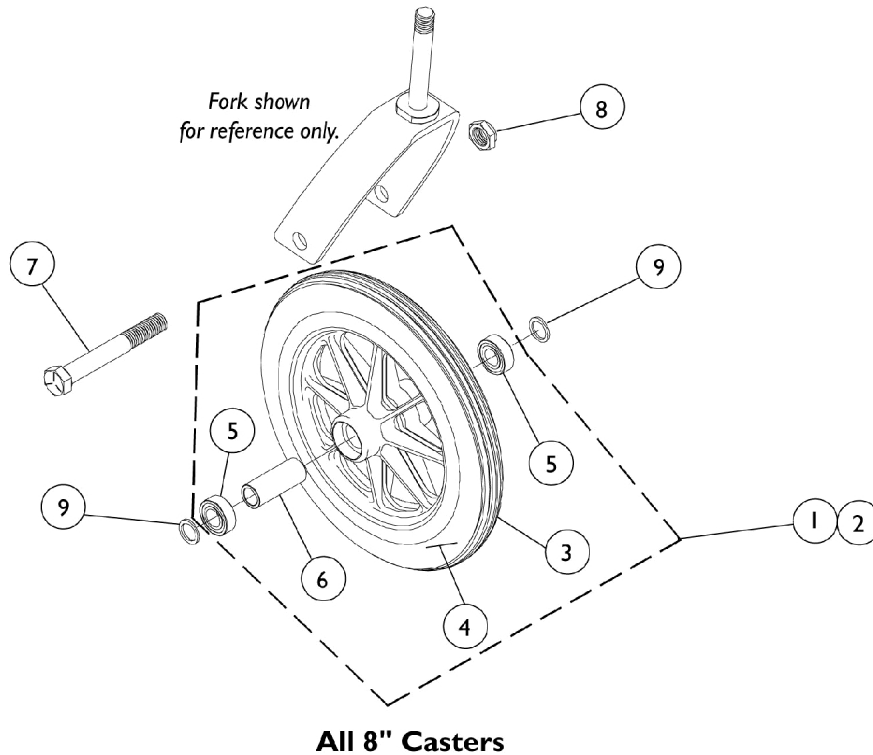
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1001843	Cap, Head Tube, Black	1	1
1		1131189	Package, Head Tube Cap	10	1
2		1001979	Locknut (1/2-20)	1	1
3		1021508	Washer, Nylon (5/8 x 1 x 3/32")	1	1
4		1001801	Bearing, Flange (1/2")	1	2
5	A	1037420	Fork and Stem Assembly, Black (6 x 1" Caster)	1	1
5	B	1012124	Fork and Stem, Chrome	1	1
5	C	1015789-NLA	NLA - Fork and Stem Assembly, Black	1	1
5	D	1075529	Fork and Stem, Steel, Black (8" Caster)	1	1
5	E	1013896-NLA	NLA - Fork and Stem, Chrome	1	1
NOTE: A - 6" Casters. B - 8 X 1" Casters - Used on Tracer, Plus, LX, IV and Recliner Before 2/7/00. C - 8 X 1" Casters - Used on Tracer LT and Transport. D - 8 X 1" Casters - Used on Tracer IV Between 2/8/00 - 9/30/03. E - 8 X 2" Casters.					

Casters - Front and Mounting Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Casters - Front and Mounting Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

1686, AT903 & 1290

Item Number	Description	1686 Composite Light Grey Urethane (6 x 1")	AT903 Composite Urethane (8 x 1-1/4")	1290 Composite Charcoal Grey Solid Rubber (8 x 1")
1	Wheel Assembly - 1 peice	1026956 See Note(s) A	1045813-NLA See Note(s) A	1086841 See Note(s) A
2	Wheel Assembly - 1 pair	N/A	N/A	1086842 See Note(s) A
3	Tire	N/A	1038157	1075458 See Note(s) C
4	Tube/Insert	N/A	N/A	N/A
5	Bearing	40117X026	1010810	1006049
6	Hub Spacer	1026172	1020592	1018982
7	Front Axle	40317X002	57667P007	57667P007
8	Locknut, Axle	1107321	20225X000	20225X000
9	Washer, Axle	NLA See Note(s) B	1016032	1026101
10	Spacer, Axle	1053202 See Note(s) B	N/A	N/A

NOTE: A - Includes tire, tube/insert, bearing and spacer.
 B - As of 1/95, the axle spacer replaced both old style washer and old style spacer on 6" casters.
 C - Effective 1/14/05, tire color changed. Due to change, it is recommened tires be ordered in pairs.

Casters - Front and Mounting Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

1250, 1299, & 1251

Item Number	Description	1250 Composite Solid Rubber (8 x 1")	1299 Composite Solid Rubber Light Grey (8 x 1")	1251 Composite Pnuematic (8 x 2")
1	Wheel Assembly - 1 piece	1041591 See Note(s) A	1058137 See Note(s) A	1002002 See Note(s) A
2	Wheel Assembly - 1 pair	N/A	N/A	N/A
3	Tire	1040144 See Note(s) B	1040144 See Note(s) B	40176X034
4	Tube/Insert	N/A	N/A	1034942
5	Bearing	1010810	1006049	1006049
6	Hub Spacer	1017828	1018982	1020592
7	Front Axle	57667X007-NLA	57667P007	57667P007
8	Locknut, Axle	20225X000	20225X000	20225X000
9	Washer, Axle	N/A	1026101	1016032
10	Spacer, Axle	N/A	N/A	N/A

NOTE: A - Includes tire, tube/insert, bearing and spacer.

B - Effective 1/14/05, tire color changed from grey to light grey. Due to change, it is recommened tires be ordered in pairs.

Casters - Front and Mounting Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

1228, 1252, & 4252

Item Number	Description	1228 Composite Semi-Pneumatic After 6-8-97 (8 x 1-3/4")	1252 Composite Pneumatic (8 x 1-1/4")	4252 Composite Pneumatic with Flat Free Insert (8 x 1-1/4")
1	Wheel Assembly - 1 piece	1070811 See Note(s) A	1041692 See Note(s) A	1041688 See Note(s) A
2	Wheel Assembly - 1 pair	1071666 See Note(s) A	N/A	N/A
3	Tire	N/A	40176X040	40176X040
4	Tube/Insert	N/A	40176X041	1010904-NLA
5	Bearing	1006049	1010810	1010810
6	Hub Spacer	1020592	1020592	1020592
7	Front Axle	57667P007	57667P007	57667P007
8	Locknut, Axle	20225X000	20225X000	20225X000
9	Washer, Axle	1016032	N/A	N/A
10	Spacer, Axle	N/A	N/A	N/A
NOTE: A - Includes tire, tube/insert, bearing and spacer.				

Rear Wheels

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Wheel Style	Wheel Type	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
1763BK	Composite Pneuematic (20 x 1-3/8") 7/16" Axle	1034126 See Note(s) C, A	1017519	1017520	40117X024	1015756
1763BK	Composite Pneumatic (20 x 1-3/8") 5/8" Axle	1037418 See Note(s) A, C	1017519	1017520	40117X006	1015756
1764BK	Composite Pneumatic (22 x 1-3/8") 7/16" Axle	1027149 See Note(s) C, A	1018544	1018545	40117X024	1015756
1764BK	Composite Pneumatic (22 x 1-3/8") 5/8" Axle	1037419 See Note(s) C, A	1018544	1018545	40117X006	1015756
4763BK	Composite Pneumatic w/Flat Free Insert (20 x 1-3/8") 7/16" Axle	1034127 See Note(s) C, D, A	1017519	1023322	40117X024	1015756
4763BK	Composite Pneumatic w/Flat Free Insert (20 x 1-3/8") 5/8" Axle	1037416 See Note(s) C, A, D	1017519	1023322	40117X006	1015756
4764BK	Composite Pneumatic w/ Flat Free Insert (22 x 1-3/8") 7/16" Axle	1027150 See Note(s) C, D, A	1018544	1023323	40117X024	1015756
4764BK	Composite Pneumatic w/Flat Free Insert (22 x 1-3/8") 5/8" Axle	1037417 See Note(s) D, C, A	1018544	1023323	40117X006	1015756
U2222	Composite with DTM (24 x 7/8") 7/16" Axle	1080378 See Note(s) A, H	1080400 See Note(s) H	N/A	40117X024	1019695-NLA

Rear Wheels

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Wheel Style	Wheel Type	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
U2222	Composite Urethane Non-Corded (After 2/8/00) (24 x 1") 5/8" Axle	1080383-NLA See Note(s) A, B, I	1080400 See Note(s) I	N/A	40117X006	1019695-NLA
U2222	Composite Urethane Corded (24 x 1") 7/16" Axle	1044193 See Note(s) A	1039304 See Note(s) J	N/A	40117X024	1019695-NLA
U2222C	Composite Urethane Corded (24 x 1") 7/16" Axle	1122726 See Note(s) A	1118209 See Note(s) J	N/A	40117X024	1019695-NLA
U2222C	Composite Urethane Corded (24 x 1") 5/8" Axle	1121043 See Note(s) A	1118209 See Note(s) J	N/A	40117X006	1019695-NLA
2222BK	Composite w/DTM (Before 2/7/00) (24 x 7/8") 5/8" Axle See Note(s) F	1123885 See Note(s) A, B, F	1118209 See Note(s) J	N/A	40117X006	1019695-NLA
2244BK	Composite Pneumatic (24 x 1-3/8") 7/16" Axle	1025123 See Note(s) A	40176X060	40176X061	40117X024	1015756
4244BK	Composite Pneumatic w/Flat Free Insert (24 x 1-3/8") 7/16" Axle	1025124 See Note(s) D, A	40176X060	1010906	40117X024	1015756

Rear Wheels

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Wheel Style	Wheel Type	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
5244BK	Composite Pneumatic w/Flat Free Insert Tracer IV Heavy Duty Only (Before 9/30/03) (24 x 1-3/8") 5/8" Axle See Note(s) E	1045281 See Note(s) A, D	40176X060	1045280	40117X006	1019695-NLA

NOTE: A - Includes tire, tube/insert, bearing and spacer.
 B - The DTM tire was replaced by the Composite Urethane 2/8/00.
 C - When ordering 20 or 22" wheels, a wheel lock shoe spacer may also be required. See Wheel Locks.
 D - Wheels with Flat Free Inserts have a plug which caps an opening in the rim. See Chart Titled "Rim Plug".
 E - On Tracer IV chairs built after 9/30/03, please see new individual Tracer IV Parts Book dated After 10/1/03 for updates.
 F - Sold in pairs.
 H - Non-Corded Tire replaced with a Corded Tire as of 11/16/09. Refer to part #1122726 for a wheel assembly or part #1118209 for a tire. For chairs manufactured before 11/16/09, it is recommended to order (2) each in quantity to match.
 I - Non-Corded Tire replaced with a Corded Tire as of 11/16/09. Refer to part #1121043 for a wheel assembly or part #1118209 for a tire. For chairs manufactured before 11/16/09, it is recommended to order (2) each in quantity to match.
 J - Corded Tires maybe more difficult to stretch over the rim. The complete assembly that has the tire and wheel rim preassembled maybe advisable

NOTE: Heavy duty rear wheel have a 450 lb weight limit.

Rear Wheels

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

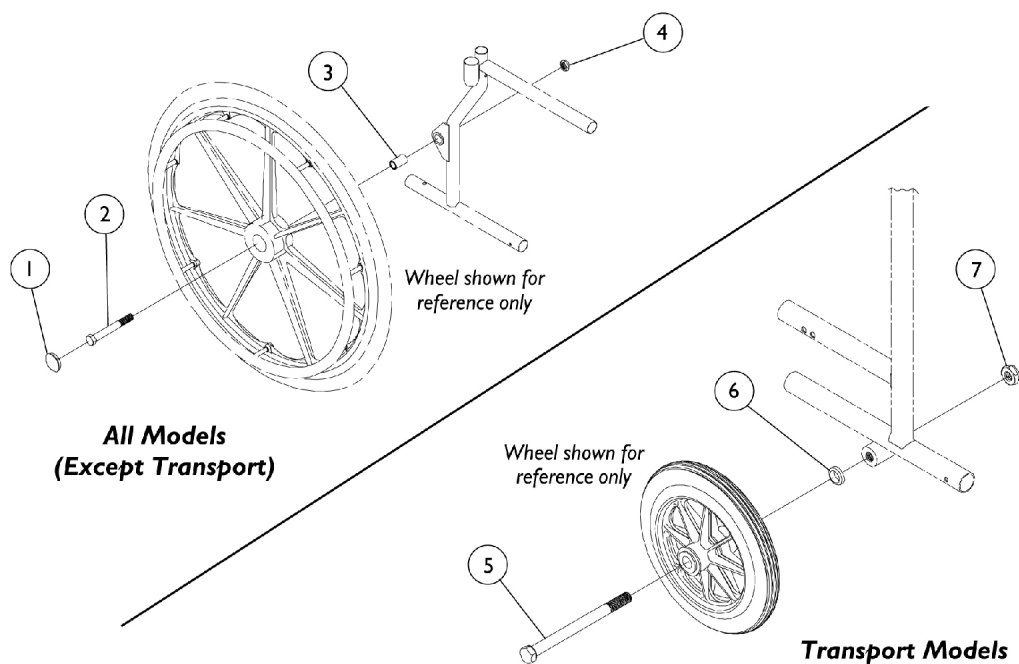
Rim Plug

Part Number	Description
1030936	Plug, Valve Stem

Rear Wheel Hardware

5/8" & 7/16" Axle

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Rear Wheel Hardware

5/8" & 7/16" Axle

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1027600-NLA	NLA - Cap, Black	1	1
2	B	47203X007	Screw, Hex Head (5/8-18 x 4")	1	1
2	C	1018865-NLA	NLA - Screw, Hex Head (7/16-20 x 3-11/16")	1	1
2	D,E	47203X029	Screw, Hex Head (7/16-20 x 4-1/2")	1	1
2	D	47203X020	Axle (5/8-18 x 4-3/4")	1	1
2	D	47203X025	Bolt, Hex Head Cap (7/16-20 x 4-3/4")	1	1
2	D	1085454	Bolt, Hex Head Cap (7/16-20 x 5-1/8")	1	1
3		47183X021	Spacer (5/8 x 7/8 x 3/4")	1	1
3	F	47183X037-NLA	NLA - Spacer (1/2 x 7/8 x 7/8")	1	1
3	G	1022671	Spacer (7/16 x 5/8 x 1/2")	1	1
4		20225X000	Locknut (7/16-20)	1	1
4		60030X000	Locknut (5/8-18)	1	1
4	G	1045608	Locknut (7/16-20)	1	1
5		47203X029	Screw, Hex Head (7/16-20 x 4-1/2")	1	1
6		1026101	Spacer (7/16 x 5/8 x 3/16")	1	1
7		20225X000	Locknut (7/16-20)	1	1
NOTE: A - For use on Tracer IV chairs manufactured before 02/07/00. B - For use on Fixed Front Frame chairs only. C - For use on Permanent Arm chairs with Swingaway Frame only. D - For use on Removeable Arm chairs only. E - Not for use on Tracer IV or LX Recliner chairs. F - For use on Tracer LX Recliner only. G - For use on side frames replaced after 10/13/99.					

Non-Projection Handrims and Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Grey Plastic Coated

Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit
24" (9 Spoke) Composite with Urethane or DMT Tire.	1027414	6	1025150 See Note(s) A
24" (7 Spoke) Composite with Urethane or Pneumatic Tire	1015784-NLA	7	1025158 See Note(s) A
20" Composite with Urethane or Pneumatic Tire	1020019-NLA	7	1025158 See Note(s) A
22" Composite with Urethane or Pneumatic Tire	1020020-NLA	7	1025158 See Note(s) A
NOTE: A - Kit contains enough hardware for 1 handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.			

Composite (COM)

Wheel Style	Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit
U2244BK	24" Composite Urethane Treaded Tire	1064036	7	1065790 See Note(s) A
2244BK	24" Composite Pneumatic Tire	1064036	7	1065790 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	1064036	7	1065790 See Note(s) A
5244BK	24" Heavy Duty Composite Pneumatic w/Flat Free Insert	1064036	7	1065790 See Note(s) A
U2222	24" Composite Urethane Tire	1063919	9	1065791 See Note(s) A
NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.				

Non-Projection Handrims and Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Chrome Plated (CHDRM)

Wheel Style	Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit
1763BK	20" Composite Pneumatic Tire	1019999	7	1025153 See Note(s) A
U1763BK	20" Composite Urethane Tire	1019999	7	1025153 See Note(s) A
4763BK	20" Composite Pneumatic w/Flat Free Insert	1019999	7	1025153 See Note(s) A
1764BK	22" Composite Pneumatic Tire	1020000	7	1025153 See Note(s) A
U1764BK	22" Composite Urethane Tire	1020000	7	1025153 See Note(s) A
4764BK	22" Composite Pneumatic w/Flat Free Insert	1020000	7	1025153 See Note(s) A
U2222	24" Composite Urethane Tire	1055272-NLA See Note(s) B	6	1042074 See Note(s) A
2244BK	24" Composite Pneumatic Tire	1054966	7	1025153 See Note(s) A
U2244BK	24" Composite Urethane w/Treaded Tire	1054966	7	1025153 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	1054966	7	1025153 See Note(s) A
5244BK	24" Heavy-Duty Composite Pneumatic w/ Flat Free Insert	1054966	7	1025153 See Note(s) A

NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

B - Chrome Handrim part #1055272 replaced with Clear Anodized Handrim part #1183681.

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

NOTE: As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Pewter Power Coated (AHDRM)

Wheel Type	Handrim Only	Att. Points	Att. Hardware Kit
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Non-Projection Handrims and Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Pewter Power Coated (AHDRM)

Wheel Type	Handrim Only	Att. Points	Att. Hardware Kit
24" (7 Spoke) Composite with Urethane or Pneumatic Tire	1015406	7	1025153 See Note(s) A
20" Composite with Urethane or Pneumatic Tire	1020017	7	1025153 See Note(s) A
22" Composite with Urethane or Pneumatic Tire	1020018	7	1025153 See Note(s) A
NOTE: A - Kit contains enough hardware for 1 handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.			

Non-Projection Handrims and Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Aluminum - Flat Black 34P

Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit
U2222 24" Composite Urethane Tire	1120063-NLA See Note(s) B	6	1041403-NLA See Note(s) A
2244BK 24" Composite Pneumatic Tire	1015406	7	1025153 See Note(s) A
4244BK 24" Composite Pneumatic w/Flat Free Insert	1015406	7	1025153 See Note(s) A
U2244BK 24" Composite Urethane Treaded Tire	1015406	7	1025153 See Note(s) A
5244BK 24" Heavy Duty Composite w/Flat Free Insert	1015406	7	1025153 See Note(s) A
4763BK 20" Composite Pneuematic w/Flat Free Insert	1020017	7	1025153 See Note(s) A
1763BK 20" Composite Pneumatic Tire	1020017	7	1025153 See Note(s) A
U1763BK 20" Composite Pneumatic w/Flat Free Insert	1020017	7	1025153 See Note(s) A
1764BK 22" Composite Pneumatic Tire	1020018	7	1025153 See Note(s) A
4764BK 22" Composite Pneumatic w/Flat Free Insert	1020018	7	1025153 See Note(s) A
U1764BK 22" Composite Urethane Tire	1020018	7	1025153 See Note(s) A

NOTE: A - Hardware kit contains enough hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.
B - NLA. See Black Anodized Handrim Chart and order part #1186220.

NOTE: When replacing handrims for chairs built before 12/17/99 order in pairs. Handrim color has changed from Pewter to Flat Black.

NOTE: As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Non-Projection Handrims and Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Black Plastic Coated

Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit
U2222 24" Composite Urethane Tire	1115462	6	1025150 See Note(s) A
2244BK 24" Composite Pneumatic Tire	1115397	7	1025158 See Note(s) A
U2244BK 24" Composite Urethane Treaded Tire	1115397	7	1025158 See Note(s) A
4244BK 24" Composite Pneumatic w/Flat Free Insert	1115397	7	1025158 See Note(s) A
5244BK 24" Heavy Duty Composite Pneumatic w/Flat Free Insert	1115397	7	1025158 See Note(s) A
1763BK 20" Composite Pneuematic Tire	1115400	7	1025158 See Note(s) A
U1763BK 20" Composite Urethane Tires	1115400	7	1025158 See Note(s) A
4763BK 20" Composite Pneumatic w/Flat Free Insert	1115400	7	1025158 See Note(s) A
1764BK 22" Composite Pneumatic Tire	1115401	7	1025158 See Note(s) A
U1764BK 22" Composite Urethane Tire	1115401	7	1025158 See Note(s) A
4764BK 22" Composite Pneumatic w/Flat Free Insert	1115401	7	1025158 See Note(s) A
NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.			

Projection Handrims and Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Grey Plastic Coated

Wheel Type	Handrim Type	Handrim Only	Attaching Points	Attaching Hardware Kit
24" (9 Spoke) Composite with Urethane or DMT Tire.	8 Vertical	1017873	6	1062763 See Note(s) A
24" (7 Spoke) Composite with Urethane or Pneumatic Tire	8 Vertical	1015432-NLA	7	1062764 See Note(s) A
24" (9 Spoke) Composite with Urethane or DMT Tire.	8 Oblique	1017872	6	1062763 See Note(s) A
24" (7 Spoke) Composite with Urethane or Pneumatic Tire	8 Oblique	1015434-NLA	7	1062765 See Note(s) A

NOTE: A - Kit contains enough hardware for 1 handrim. See category titled, "Projection Handrims Attaching Hardware" for more details.

Black Plastic Coated

Wheel Style	Wheel Type	Handrim Type	Handrim Only	Attaching Points	Attaching Hardware Kit
2244BK	24" Composite Pneumatic Tire	8 Oblique	1115396	7	1062765 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	8 Oblique	1115396	7	1062765 See Note(s) A
5244BK	24" Heavy Duty Composite Pneumatic w/Flat Free Insert	8 Oblique	1115396	7	1062765 See Note(s) A
U2244BK	24" Composite Urethane Treaded Tire	8 Oblique	1115396	7	1062765 See Note(s) A
U2222	24" Composite Urethane Tire	8 Oblique	1115398	6	1062763 See Note(s) A
2244BK	24" Composite Pneumatic Tire	8 Vertical	1115394	7	1062764 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	8 Vertical	1115394	7	1062764 See Note(s) A

Projection Handrims and Attaching Hardware

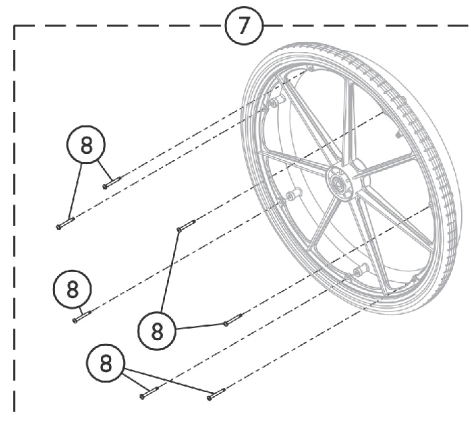
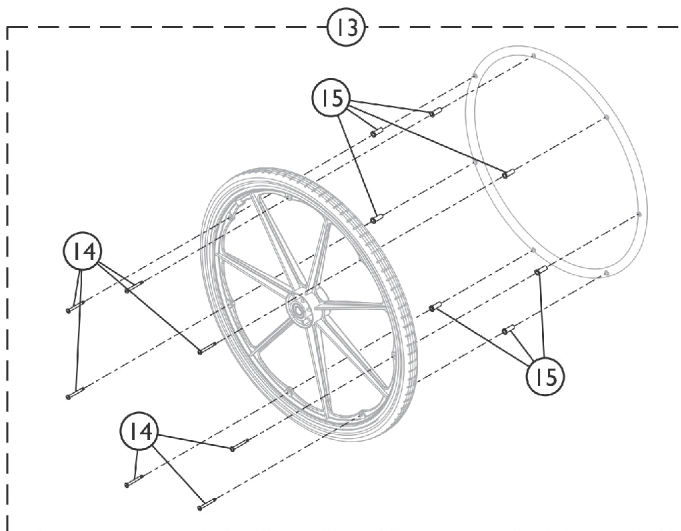
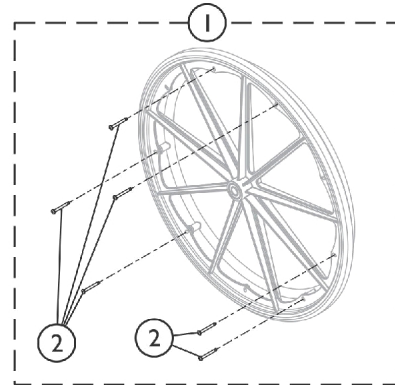
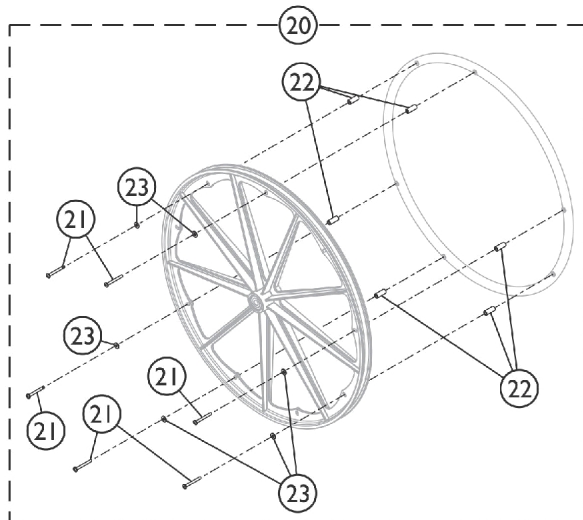
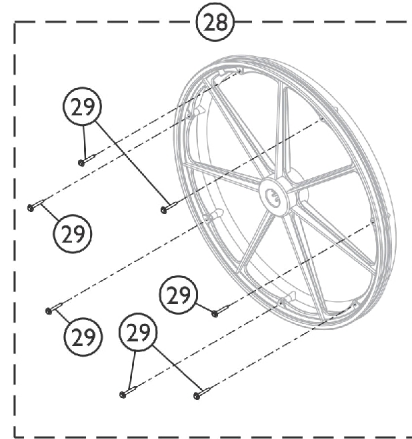
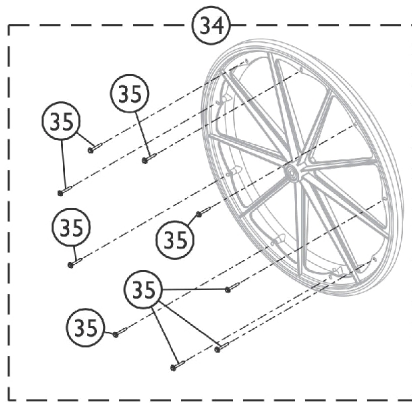
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Black Plastic Coated

Wheel Style	Wheel Type	Handrim Type	Handrim Only	Attaching Points	Attaching Hardware Kit
5244BK	24" Heavy Duty Composite Pneumatic w/Flat Free Insert	8 Vertical	1115394	7	1062764 See Note(s) A
U2244BK	24" Composite Urethane Treaded Tire	8 Vertical	1115394	7	1062764 See Note(s) A
U2222	24" Composite Urethane Tire	8 Vertical	1115399	6	1062763 See Note(s) A
5244BK	24" Heavy-Duty Composite Pneumatic w/Flat Free Insert	12 Vertical	1115395	7	1062764 See Note(s) A
U2244BK	24" Composite Urethane Treaded Tire	12 Vertical	1115395	7	1062764 See Note(s) A
2244BK	24" Composite Pneumatic Tire	12 Vertical	1115395	7	1062764 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	12 Vertical	1115395	7	1062764 See Note(s) A
NOTE: A - Hardware kit contains enough hardware for (1) handrim. See category titled, "Projection Handrims Attaching Hardware" for more details.					

Non-Projection Handrim Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



SSM_031A

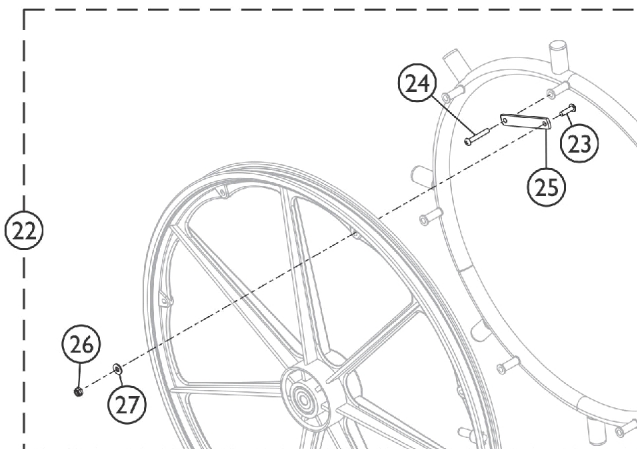
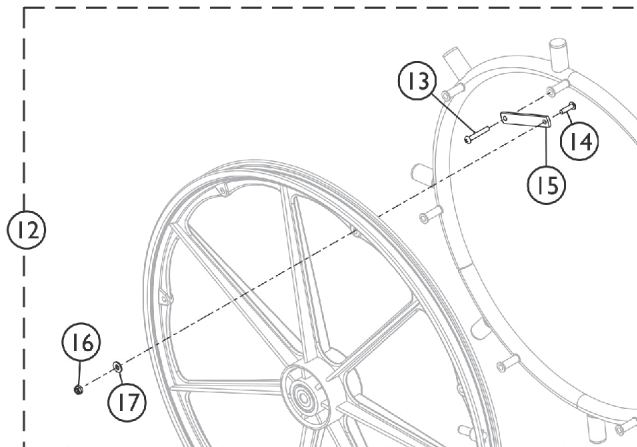
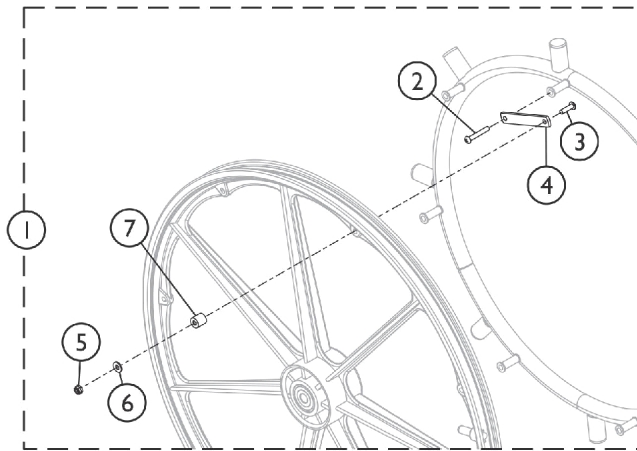
Non-Projection Handrim Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1025150	Hardware, Handrim Attaching - 6 PT	1	1
2		1007375	Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	6
7	B	1025158	Hardware, Handrim Attaching - 7 PT.	1	1
8		1007375	Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	7
13	C	1025153	Hardware, Handrim Attaching - 7 PT	1	1
14		1007375	Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	7
15		1016438	Spacer (1/4 x 11/32 x 15/16")	1	7
20	D	1042074	Hardware, Handrim Attaching - 6 PT.	1	1
21		1007375	Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	6
22		1012649	Spacer (3/16 x 3/8 x 15/16")	1	6
23		1013218	Washer (#10 Flat)	1	6
28	E	1065790	Hardware, Handrim Attaching - 7 PT.	1	1
29		1098755	Screw, Hex Head SEMS (#8-10 x 1-1/2")	1	7
34	F	1065791	Hardware, Handrim Attaching - 9 PT.	1	1
35		1098755	Screw, Hex Head SEMS (#8-10 x 1-1/2")	1	9
NOTE: A - Includes item 2. B - Includes item 8. C - Includes items 14 and 15. D - Includes items 21-23. E - Includes item 29. F - Includes item 35.					

Projection Handrims - Attaching Hardware

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



SSM_032A

Projection Handrims - Attaching Hardware

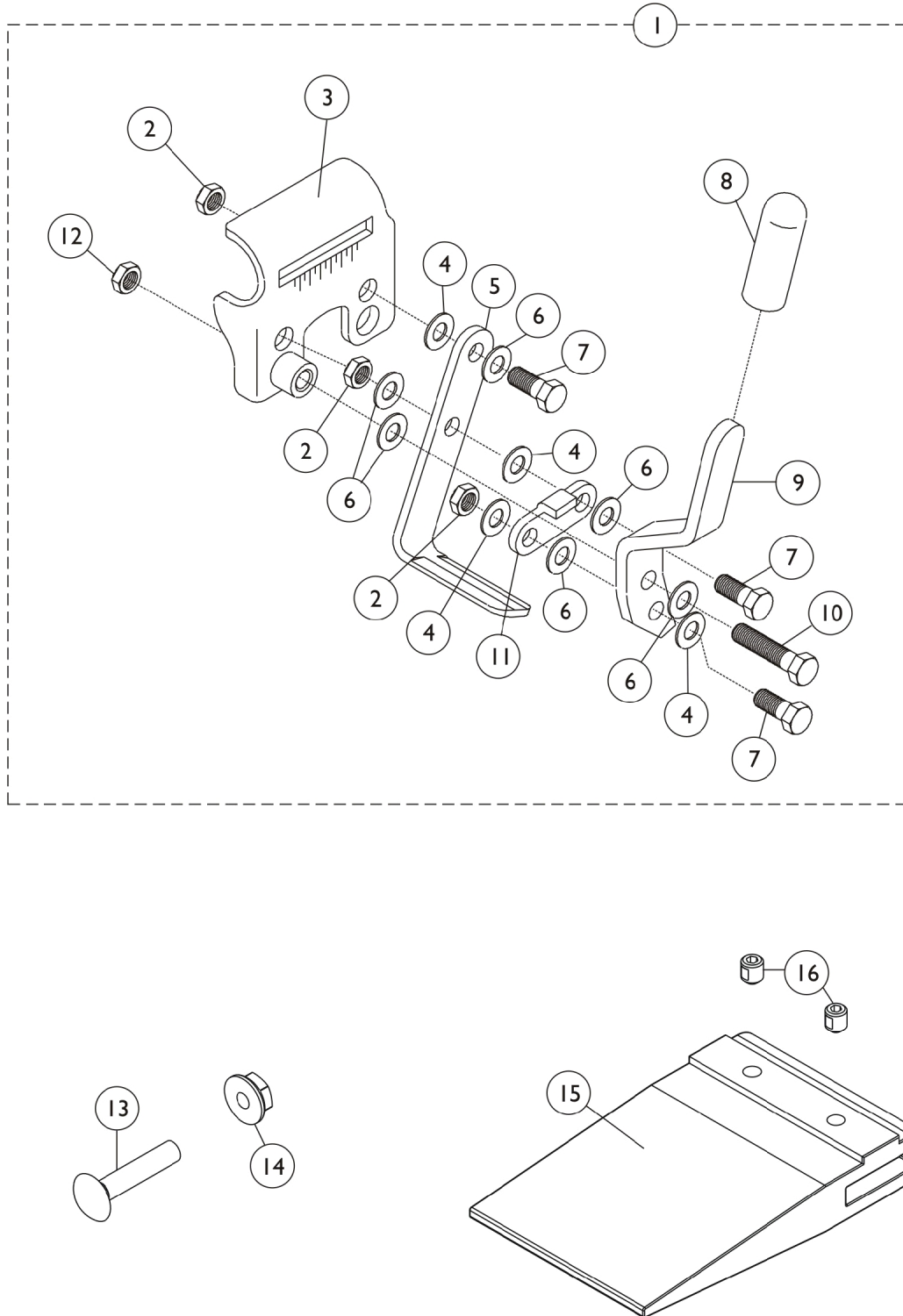
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1062763	Hardware, Projection Handrim Attaching - 6 PT	1	1
2		11008X011	Screw, Phillips Round Head (#10-32 x 1-3/8")	1	6
3		16718X000-NLA	NLA - Screw, Phillips Pan Head (#10-32 x 7/8")	1	6
4		47559X008	Link, Attaching, Chrome	1	6
5		60279X003	Locknut (#10-32)	1	6
6		1013218	Washer (#10 Flat)	1	6
7		1017870-NLA	NLA - Spacer (3/16 x 1/2 x 3/16")	1	6
12	B	1062765	Hardware, Oblique Projection Handrim Attaching - 7 PT	1	1
13		11008X003-NLA	NLA - Screw, Phillip Pan Head (#10-32 x 1-1/4")	1	7
14		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	7
15		47559X008	Link, Attaching, Chrome	1	7
16		60279X003	Locknut (#10-32)	1	7
17		1013218	Washer (#10 Flat)	1	7
22		1062764	Hardware, Vertical Projection Handrim Attaching - 7 PT	1	1
23	C	40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	7
24		1007375	Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	7
25		47559X008	Link, Attaching, Chrome	1	7
26		60279X003	Locknut (#10-32)	1	7
27		1013218	Washer (#10 Flat)	1	7
NOTE: A - Includes items 2-7. B - Includes items 13-17. C - Includes items 23-27.					

Link-Pivot Style Wheel Locks

Permanent Arm, Adult & All Transport Models

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Link-Pivot Style Wheel Locks

Permanent Arm, Adult & All Transport Models

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

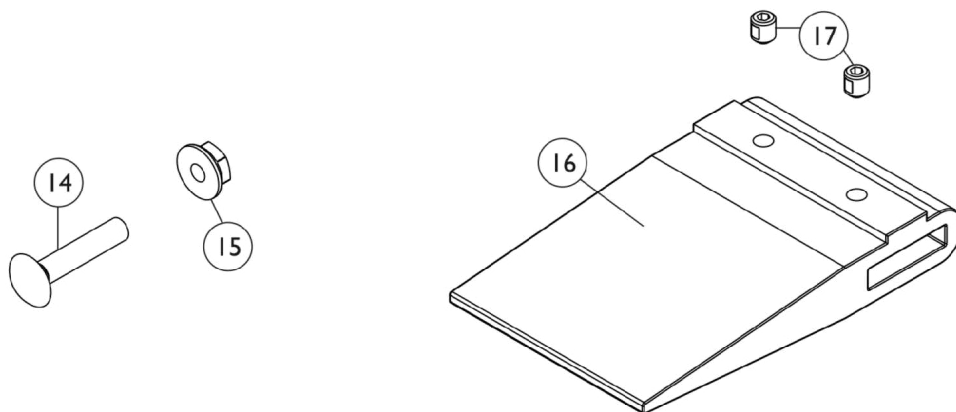
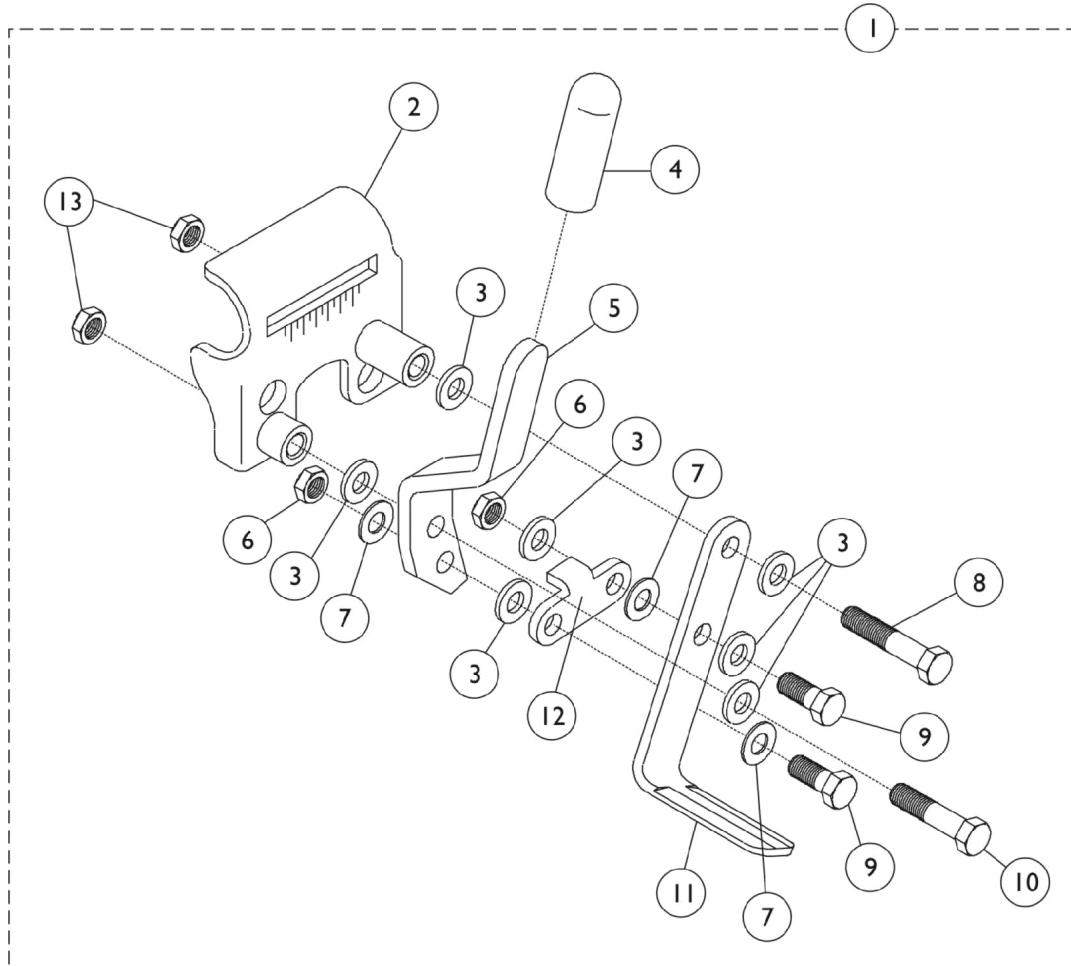
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,E	1045861-NLA	NLA - Wheel Lock Assembly, Adult, Push to Lock, Black - Right	1	1
1	A,E	1045862-NLA	NLA - Wheel Lock Assembly, Adult, Push to Lock, Black - Left	1	1
1		1023493	Wheel Lock Assembly, Push to Lock - Right	1	1
1		1023494	Wheel Lock Assembly, Push / Lock - Left	1	1
2		60320X000	Locknut (1/4-28)	1	3
3	B	1015445-NLA	NLA - Bracket, Mounting, Chrome - Right	1	1
3	B	1015446-NLA	NLA - Bracket, Mounting, Chrome - Left	1	1
3	C	1045843-NLA	NLA - Bracket, Mounting, Chrome - Right	1	1
3	C	1045844-NLA	NLA - Bracket, Mounting, Chrome - Left	1	1
4	B	40157X004	Spacer, Nylon (1/4 x 7/16 x 1/8")	1	4
4	C	40157X016-NLA	NLA - Washer (1/4 x 1/2 x 1/16")	1	4
5		1015443-NLA	NLA - Shoe	1	1
6		1010398	Washer, Nylon (1/4 x 1/2 x 1/16")	1	6
7		60274X012-NLA	NLA - Screw, Hex Head (1/4-28 x 3/4")	1	3
8		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
9		1016588-NLA	NLA - Handle, Push, Adult, Chrome - Right	1	1
9		1016589-NLA	NLA - Handle, Push, Adult, Chrome - Left	1	1
10		1007017-NLA	NLA - Screw, Hex Head (1/4-20 x 1-1/4")	1	1
11		1016592-NLA	NLA - Link, Chrome	1	1
12		60275X000	Locknut (1/4-20)	1	1
13		16721X000	Locknut (1/4-20)	1	1
14		1011479	Bolt, Carriage (1/4-20 x 1-1/4")	1	1
15	D	1016980	Spacer, Wheel Lock Shoe (2-63/64")	1	1
15	D	1024431	Spacer, Wheel Lock Shoe (1-45/64")	1	1
16		1008438	Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2

NOTE: A - Includes items 2-13.
 B - Before 5/94
 C - After 4/94
 D - These items are needed when 20" or 22" rear wheels are on the chair.
 E - No Longer Available. Use part #'s 1023493 and 1023494 as replacements.

Link-Pivot Style Wheel Locks

Removable Arm - Adult & Recliner

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Link-Pivot Style Wheel Locks

Removable Arm - Adult & Recliner

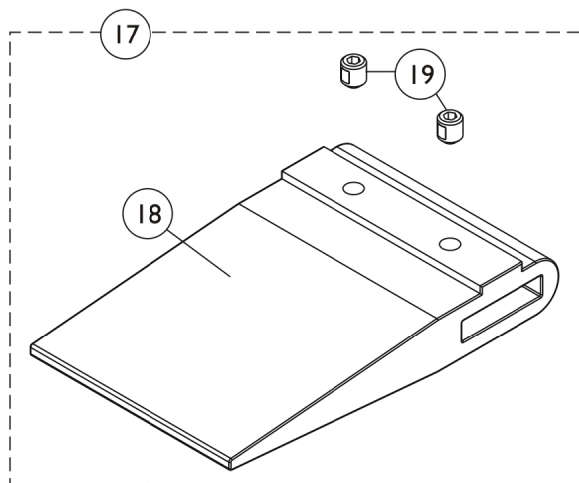
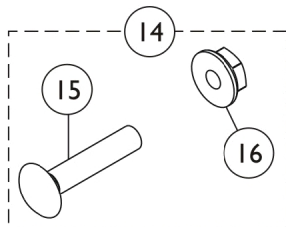
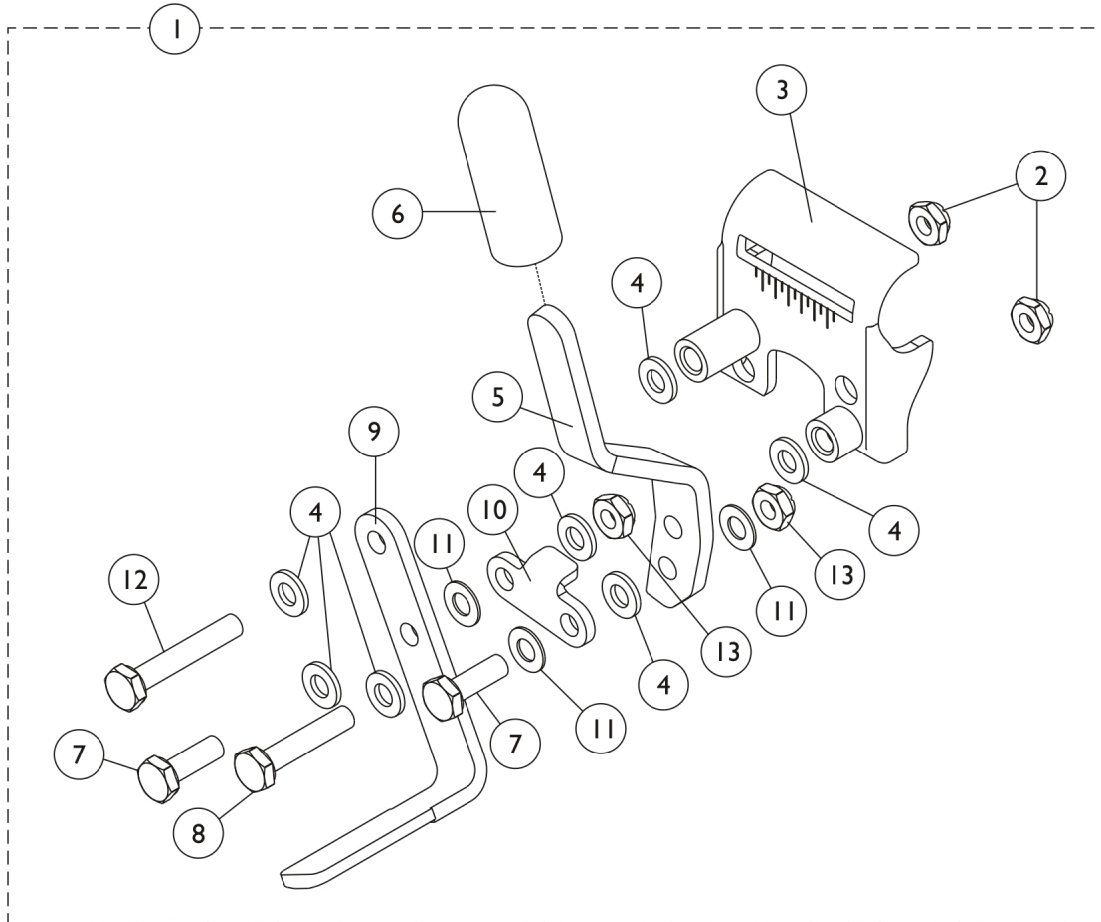
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1045853	Wheel Lock Assembly, Adult, Push To Lock, Black - Right	1	1
1	A	1045854	Wheel Lock Assembly, Adult, Push To Lock, Black - Left	1	1
2		1045847-NLA	NLA - Bracket, Mounting, Chrome - Right	1	1
2		1045848-NLA	NLA - Bracket, Mounting, Chrome - Left	1	1
3		1010398	Washer, Nylon (1/4 x 1/2 x 1/16")	1	7
4		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
5		1016588-NLA	NLA - Handle, Push, Adult, Chrome - Right	1	1
5		1016589-NLA	NLA - Handle, Push, Adult, Chrome - Left	1	1
6		60320X000	Locknut (1/4-28)	1	2
7		40157X016-NLA	NLA - Washer (1/4 x 1/2 x 1/16")	1	3
8	B	1007017-NLA	NLA - Screw, Hex Head (1/4-20 x 1-1/4")	1	1
8	C	16720X004	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
9		60274X012-NLA	NLA - Screw, Hex Head (1/4-28 x 3/4")	1	2
10	B	60274X012-NLA	NLA - Screw, Hex Head (1/4-28 x 3/4")	1	1
10	C	1007017-NLA	NLA - Screw, Hex Head (1/4-20 x 1-1/4")	1	1
11		1015443-NLA	NLA - Shoe	1	1
12		1016592-NLA	NLA - Link, Chrome	1	1
13		60275X000	Locknut (1/4-20)	1	2
14		1011479	Bolt, Carriage (1/4-20 x 1-1/4")	1	1
15		16721X000	Locknut (1/4-20)	1	1
16	D	1016980	Spacer, Wheel Lock Shoe (2-63/64")	1	1
16	D	1024431	Spacer, Wheel Lock Shoe (1-45/64")	1	1
17		1008438	Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2
NOTE: A - Includes items 2-13. B - Before 5/94 C - After 4/94 D - These items are needed when 20" or 22" rear wheels are on the chair.					

Link Pivot Style Wheel Locks

Removable & Flip Back Arms

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Link Pivot Style Wheel Locks

Removable & Flip Back Arms

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

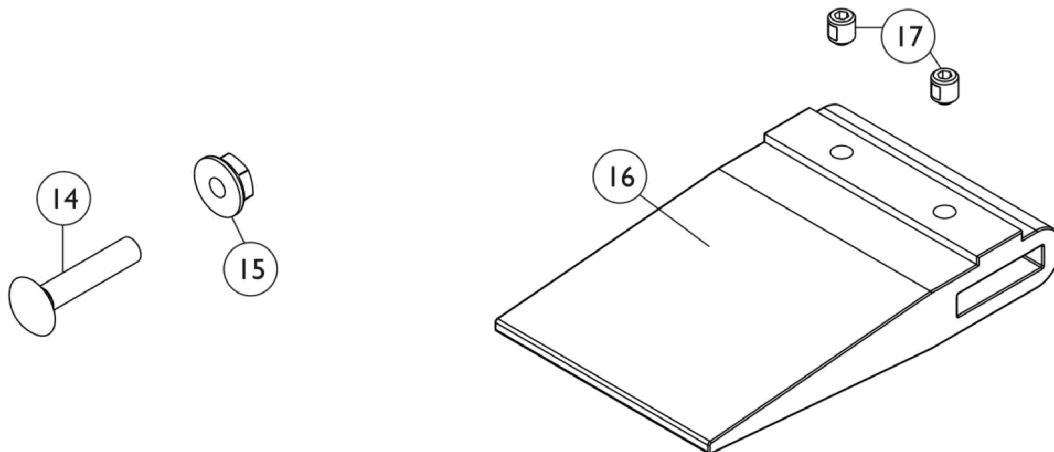
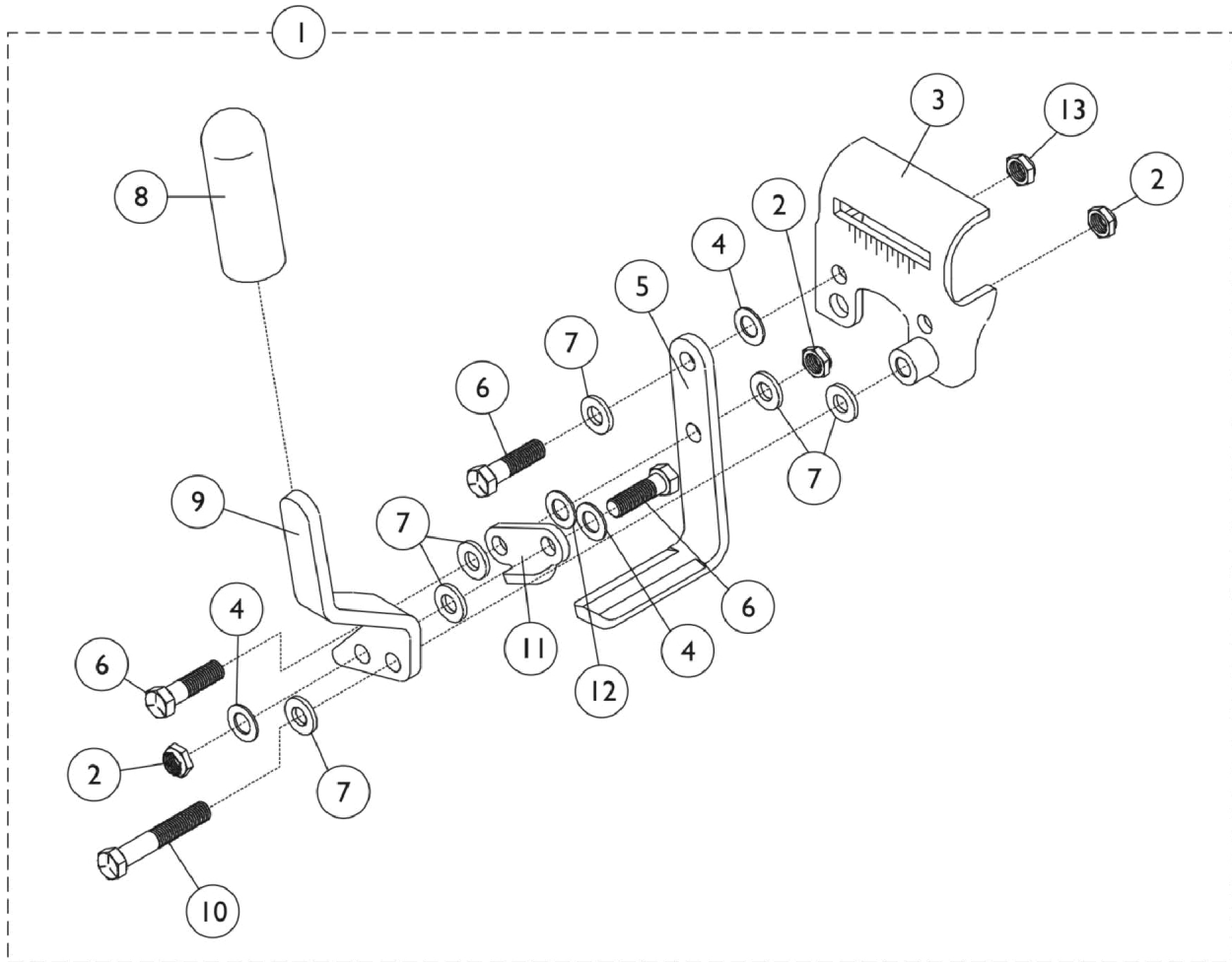
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,G	1101452	Wheel Lock Assembly, Push to Lock, Black - Right	1	1
1	A,G	1101453	Wheel Lock Assembly, Push to Lock, Black - Left	1	1
1	A,H	1101454	Wheel Lock Assembly, Pull to Lock, Black - Right	1	1
1	A,H	1101455	Wheel Lock Assembly, Pull to Lock, Black - Left	1	1
2		1025195	Locknut (1/4-20)	1	2
3		1053284	Bracket, Mounting, Black - Right	1	1
3		1053285	Bracket, Mounting, Black - Left	1	1
4		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	7
5		1031780-NLA	NLA - Handle, Pull/ Lock, Black - Right	1	1
5		1031781-NLA	NLA - Handle, Pull/ Lock, Black - Left	1	1
5		1102134	Handle, Push/ Lock, Black - Right	1	1
5		1102135	Handle, Push/ Lock, Black - Left	1	1
6		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
7		1028687	Screw, Hex Head (1/4-28 x 3/4")	1	2
8		1021406	Screw, Hex Head (1/4-20 x 1-1/4")	1	1
9		1102133	Shoe, Wheel Lock	1	1
10		1102132-NLA	NLA - Link, Black	1	1
11		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	3
12		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
13		1025765	Locknut (1/4-28)	1	2
14	E	1017677	Kit, Hardware, Wheel Lock (Pair)	1	1
15			Bolt, Carriage (1/4-20 x 1-1/4")	1	2
16			Nut, Hex Flang (1/4-20)	1	2
17	B,C	1067279	Kit, Wheel Lock Shoe Spacer	1	1
18			Spacer, Wheel Lock Shoe (2-7/16")	1	1
19			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2
17	C,D	1048656	Kit, Wheel Lock Shoe Spacer	1	1
18			Spacer, Wheel Lock Shoe (1-45/64")	1	1
19			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2
	F	1058900	Wheel Lock Extension Handle Assembly, Black (8")	1	1

NOTE: A - Includes items 2-13.
 B - Required for Chairs with 20" Rear Wheels and Amputee Attachments or SX5 Recliners with 24" Rear Wheels.
 C - Includes items 15-16.
 D - Required for Chairs with 20" Rear Wheels (no Amputee Attachments) or 22" Rear Wheels with Amputee Attachments.
 E - Includes items 18 and 19.
 F - Not shown. Includes: 1 each Extension Handle and Rubber Tip. Chrome is No Longer Available.
 G - Standard on Adult Seat to Floor models.
 H - Standard on Hemi Seat to Floor models.

Link-Pivot Style Wheel Locks

Permanent Arm - Hemi

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Link-Pivot Style Wheel Locks

Permanent Arm - Hemi

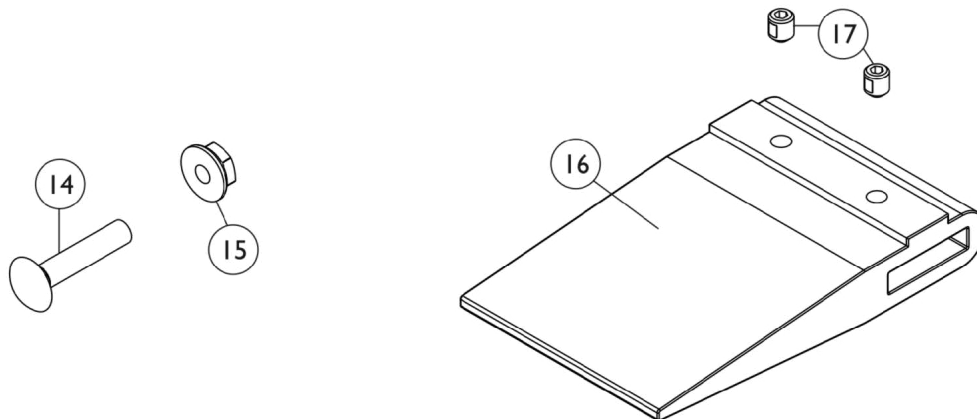
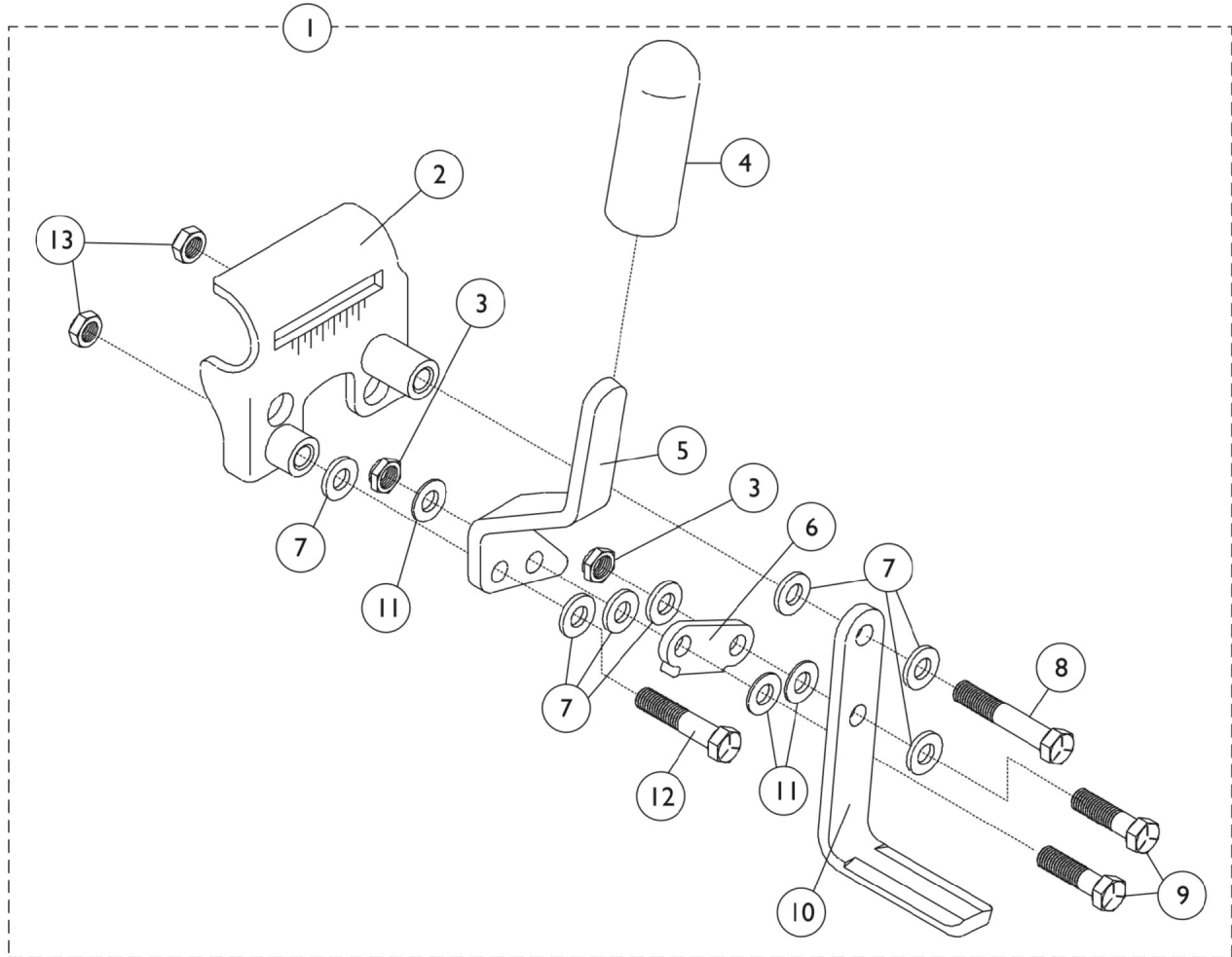
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1045857	Wheel Lock Assembly, Pull to Lock, Black - Right	1	1
1	A	1045858	Wheel Lock Assembly, Pull to Lock, Black - Left	1	1
2		60320X000	Locknut (1/4-28)	1	3
3	B	1015445-NLA	NLA - Bracket, Mounting, Chrome - Right	1	1
3	B	1015446-NLA	NLA - Bracket, Mounting, Chrome - Left	1	1
3	C	1045843-NLA	NLA - Bracket, Mounting, Chrome - Right	1	1
3	C	1045844-NLA	NLA - Bracket, Mounting, Chrome - Left	1	1
4		40157X016-NLA	NLA - Washer (1/4 x 1/2 x 1/16")	1	3
5		1015443-NLA	NLA - Shoe	1	1
6		60274X012-NLA	NLA - Screw, Hex Head (1/4-28 x 3/4")	1	3
7		1010398	Washer, Nylon (1/4 x 1/2 x 1/16")	1	6
8		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
9		1016590-NLA	NLA - Handle, Pull, Hemi, Chrome - Right	1	1
9		1016591-NLA	NLA - Handle, Pull, Hemi, Chrome - Left	1	1
10		1007017-NLA	NLA - Screw, Hex Head (1/4-20 x 1-1/4")	1	1
11		1016592-NLA	NLA - Link, Chrome	1	1
12	B	40157X004	Spacer, Nylon (1/4 x 7/16 x 1/8")	1	4
12	C	40157X016-NLA	NLA - Washer (1/4 x 1/2 x 1/16")	1	1
13		60275X000	Locknut (1/4-20)	1	1
14		1011479	Bolt, Carriage (1/4-20 x 1-1/4")	1	1
15		16721X000	Locknut (1/4-20)	1	1
16	D	1016980	Spacer, Wheel Lock Shoe (2-63/64")	1	1
16	D	1024431	Spacer, Wheel Lock Shoe (1-45/64")	1	1
17	D	1008438	Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2
NOTE: A - Includes items 2-13. B - Before 5/94. C - After 4/94. D - These items are needed when 20" or 22" rear wheels are on the chair. These parts are not included with wheel lock.					

Link-Pivot Style Wheel Locks

Removable Arm - Hemi

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Link-Pivot Style Wheel Locks

Removable Arm - Hemi

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

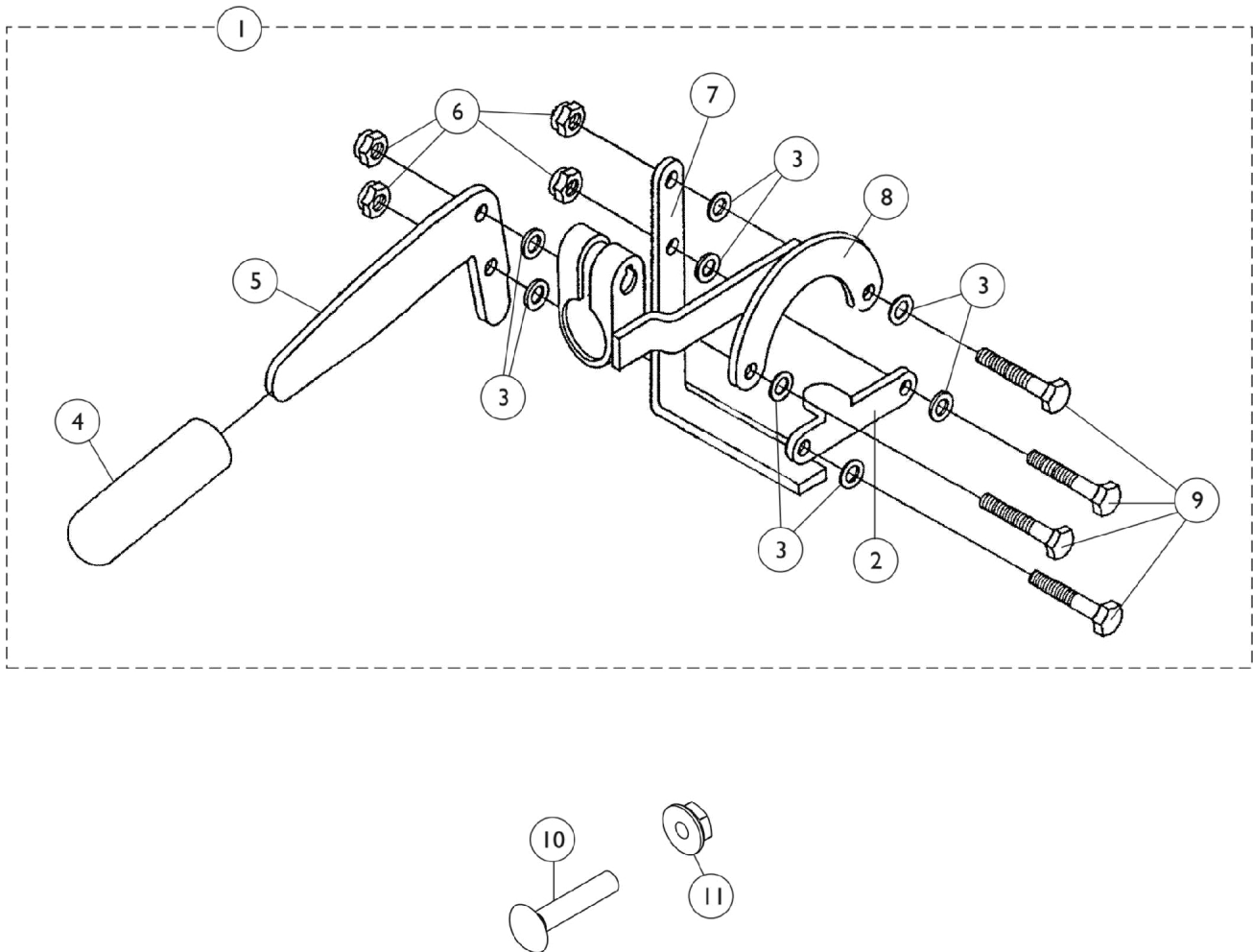
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,E	1045849-NLA	NLA - Wheel Lock Assembly, Hemi, Pull to Lock, Black - Right	1	1
1	A,E	1045850-NLA	NLA - Wheel Lock Assembly, Hemi, Pull to Lock, Black - Left	1	1
1	A	1101454	Wheel Lock Assembly, Pull to Lock, Black - Right	1	1
1	A	1101455	Wheel Lock Assembly, Pull to Lock, Black - Left	1	1
2	B	1016037-NLA	NLA - Bracket, Mounting, Chrome - Right	1	1
2	B	1016038-NLA	NLA - Bracket, Mounting, Chrome - Left	1	1
2	C	1045847-NLA	NLA - Bracket, Mounting, Chrome - Right	1	1
2	C	1045848-NLA	NLA - Bracket, Mounting, Chrome - Left	1	1
3		60320X000	Locknut (1/4-28)	1	2
4		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
5		1016590-NLA	NLA - Handle, Pull, Hemi, Chrome - Right	1	1
5		1016591-NLA	NLA - Handle, Pull, Hemi, Chrome - Left	1	1
6		1016592-NLA	NLA - Link, Chrome	1	1
7		1010398	Washer, Nylon (1/4 x 1/2 x 1/16")	1	7
8	B	1007017-NLA	NLA - Screw, Hex Head (1/4-20 x 1-1/4")	1	1
8	C	16720X004	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
9		60274X012-NLA	NLA - Screw, Hex Head (1/4-28 x 3/4")	1	2
10		1015443-NLA	NLA - Shoe	1	1
11		40157X016-NLA	NLA - Washer (1/4 x 1/2 x 1/16")	1	3
12	B	16720X004	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
12	C	1007017-NLA	NLA - Screw, Hex Head (1/4-20 x 1-1/4")	1	1
13		60275X000	Locknut (1/4-20)	1	2
14		16721X000	Locknut (1/4-20)	1	1
15		1011479	Bolt, Carriage (1/4-20 x 1-1/4")	1	1
16	D	1016980	Spacer, Wheel Lock Shoe (2-63/64")	1	1
16	D	1024431	Spacer, Wheel Lock Shoe (1-45/64")	1	1
17	D	1008438	Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2

NOTE: A - Includes items 2-13.
 B - Before 5/94.
 C - After 4/94.
 D - These items are needed when 20" or 22" rear wheels are on the chair. These parts are not included with wheel lock.
 E - NLA. See part numbers 1101454 and 1101455 as replacements.

Link-Pivot Style Wheel Locks

Attendant Operated (Fixed Front Models Only)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Link-Pivot Style Wheel Locks

Attendant Operated (Fixed Front Models Only)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

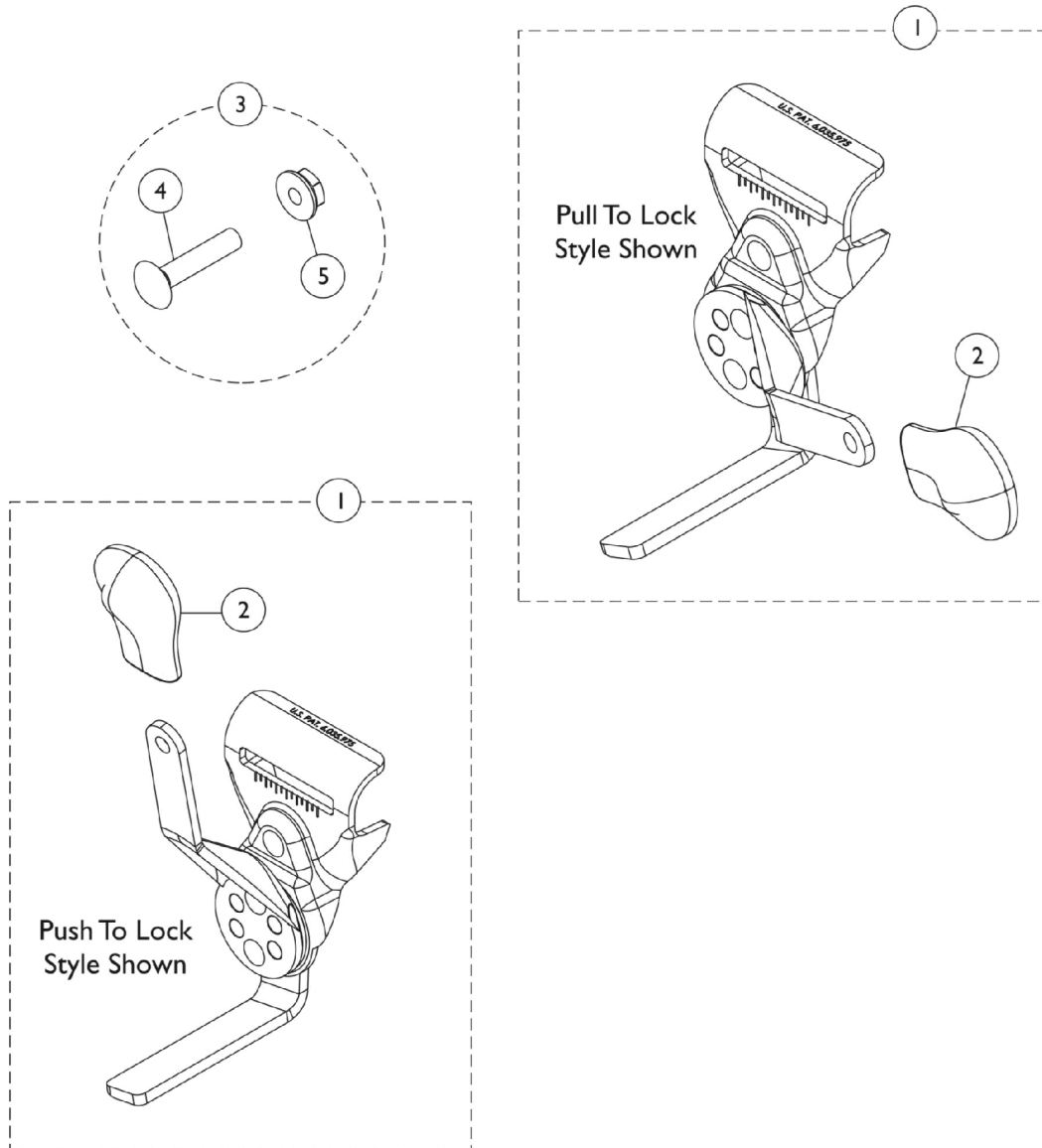
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1042408-NLA	NLA - Wheel Lock, Attendant Operated - Right	1	1
1	A	1042409-NLA	NLA - Wheel Lock, Attendant Operated - Left	1	1
2		47559X025-NLA	NLA - Link, Chrome - Right	1	1
2		47559X026-NLA	NLA - Link, Chrome - Left	1	1
3		40157X016-NLA	NLA - Washer (1/4 x 1/2 x 1/16")	1	8
4		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
5		1023296-NLA	NLA - Handle, Wheel Lock, Chrome	1	1
6		60320X000	Locknut (1/4-28)	1	4
7		1015443-NLA	NLA - Shoe	1	1
8		1021375-NLA	NLA - Mounting Bracket, Right	1	1
8		1021376-NLA	NLA - Bracket, Mounting - Left	1	1
9		60274X012-NLA	NLA - Screw, Hex Head (1/4-28 x 3/4")	1	4
10		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
11		1107321	Nut, Low Cap (5/16"-24)	1	1

NOTE: A - Includes items 2-9.

Disk Style Wheel Locks

(After 8/15/03)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Disk Style Wheel Locks

(After 8/15/03)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C,C1,E	1110225-NLA	NLA - Wheel Lock Assembly, Disk Push to Lock, Black - Right	1	1
1	A,C,C1,E	1110226-NLA	NLA - Wheel Lock Assembly, Disk Push to Lock, Black - Left	1	1
1	A,C,C1,F	1110227-NLA	NLA - Wheel Lock Assembly, Disk Pull to Lock, Black - Right	1	1
1	A,C,C1,F	1110228-NLA	NLA - Wheel Lock Assembly, Disk Pull to Lock, Black - Left	1	1
2		1110160-NLA	NLA - Tip, Plastic Wheel Lock Handle, Black	1	1
3	B	1017677	Kit, Hardware, Wheel Lock (Pair)	1	1
4			Bolt, Carriage (1/4-20 x 1-1/4")	1	2
5			Nut, Hex Flang (1/4-20)	1	2
	B,D,E	1101452	Wheel Lock Assembly, Push to Lock, Black - Right	1	1
	B,D,E	1101453	Wheel Lock Assembly, Push to Lock, Black - Left	1	1
	B,D,F	1101454	Wheel Lock Assembly, Pull to Lock, Black - Right	1	1
	B,D,F	1101455	Wheel Lock Assembly, Pull to Lock, Black - Left	1	1
<p>NOTE: A - Includes the Wheel Lock and item 2. B - Not shown. C - Disk Style Wheel Locks are no longer available as a Service Part. Must convert to Link-Pivot Style Wheel Locks listed. Order Right/Left side to match. Can use existing attaching hardware. C1 - Additional Wheel Lock information can be found under category titled " Wheel Locks - Link Pivot Style, Removable & Flip Back Arms". D - Link-Pivot Style Wheel Locks. E - Standard on Adult Seat to Floor models. F - Standard on Hemi Seat to Floor models.</p>					

Footrest & Legrest Accessories

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Calf Strap

Part Number	Description	Package Quantity
1035903-NLA	Calf Strap with Hook and Loop Fastener	1

Extra Large Footplates

Part Number	Description - Xtra Large Footplates w/ Pivot Slide Tubes (used on:)	Package Quantity
1031926-NLA	Footrests - Right	1
1031927-NLA	Footrests - Left	1
1031934-NLA	Legrests - Right	1
1031935-NLA	Legrests - Left	1
1035456	Articulating Legrests - Right	1
1035457	Articulating Legrests - Left	1

H-Strap

Part Number	Description	Package Quantity
1032003	H-Strap - 14" Wide Chairs	1
1032002	H-Strap - 16-20" Wide Chairs	1

Footrest & Legrest Accessories

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Non-Removable Device

Part Number	Description
1143050	Non-Removable Device

Heel Loops

Part Number	Description	Package Quantity
1035905	Heel Loops, 14" W Chairs See Note(s) A	1 pair
1035917-NLA	Heel Loops, 16-24" W Chairs See Note(s) A	1 pair
1035906	Heel Loops w/ Ankle Straps, 14" W Chairs See Note(s) A	1 pair
1035918	Heel Loops w/ Ankle Straps, 16-24" W Chairs See Note(s) A	1 pair
1035926	Attaching Hardware for Aluminum Footplates	1 pair
1035927	Attaching Hardware for Composite Footplates	1 pair

NOTE: A - Hardware is not included.

Toe Loops

Part Number	Description	Package Quantity
1037087 See Note(s) A	Toe Loops	1 pair
1037088	Attaching Hardware for: Aluminum Footplates	1 pair
1037090	Attaching Hardware for: Composite Footplates	1 pair

NOTE: A - Hardware is not included.

Footrest & Legrest Accessories

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Legrest Panel

Part Number	Description Legrest Panel w/ Hook & Loop Fastener	Package Quantity
8881006725-NLA See Note(s) A	16-1/2" W Chairs, Vinyl	1
1045828-NLA	16-1/2" W Chairs, Lightweight, U05 Black	1
8881006726	18" W Chairs, Vinyl	1
1045826-NLA	18" W Chairs, Lightweight, U05 Black	1

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Front Riggings Quick Reference Chart

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Support Assembly Reference

NOTE: If your Tracer IV chair was built with a serial # starting with "03H" or "03I", please contact Parts Specialist for replacement parts at Invacare 1-800-333-6900 Ext. 3722.

Model Numbers	Current Model Numbers	Chair Width	Support Assembly - Right	Support Assembly - Left
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S		14" - 24"	1053174-NLA	1053175-NLA
T933A	T93AA, T93AC	16-20"	1110340	1110341
T943A, T943C, TLXH3A, TLXH3C		16"-20"	1030706-NLA	1030707-NLA
TR12		16"-18"	1041818-NLA	1041819-NLA
TR14		16"-20"	1041824	1041825
T934C, TRP14		16"-20"	1041824	1041825
T934S, TLX4S		14"	1041824	1041825
T934A, T934C, TLX4A, TLX4C		16"-24"	1041824	1041825
T934A	T94AA, T94AC	16-24"	1110328	1110329
T944A, T944C, TLXH4A, TLXH4C		16"-20"	1041822	1041823
AS4A		14"	1031498-NLA	1031499-NLA
AL4A, AL4C		16"-20"	1041797-NLA	1041798-NLA
AHL4A, AHL4C		16"-20"	1041799 See Note(s) A	1041800 See Note(s) A

NOTE: A - Hemi spacing after 12/9/03.

NOTE: Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Parts Specialist at 1-800-333-6900.

Front Riggings Quick Reference Chart

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Pivot Slide Tube with Footplate Reference

Model Numbers	Chair Width	Pivot Slide Tube with Aluminium Footplate	Pivot Slide Tube with Composite Footplate	Pivot Slide Tube with Extra Large Footplate
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	14" - Right	1020232-NLA	N/A	N/A
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	14" - Left	1020233-NLA	N/A	N/A
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	16"-20" - Right	1017243-NLA	1017224-NLA See Note(s) B	1031926-NLA
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	16"-20" - Left	1017244-NLA	1017225-NLA See Note(s) B	1031927-NLA
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	20"-24" - Right	1031926-NLA	N/A	1031926-NLA
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	20"-24" - Left	1031927-NLA	N/A	1031927-NLA
T93AA, T93AC	16"-20" - Right	1111287	1111291	N/A
T93AA, T93AC	16"-20" - Left	1111288	1111292	N/A
T934A, T943C, TLXH3A, TLXH3C	16"-20" - Right	1017243-NLA	1017224-NLA	1031926-NLA
T934A, T943C, TLXH3A, TLXH3C	16"-20" - Left	1017244-NLA	1017225-NLA	1031927-NLA
TR12	16"-18" - Right	N/A	1017233-NLA	N/A
TR12	16"-20" - Left	N/A	1017234-NLA	N/A
TR14	16"-20" - Right	N/A	1017233-NLA	N/A
TR14	16"-20" - Left	N/A	1017234-NLA	N/A
T934C, TRP14	16"-20" - Right	N/A	1017233-NLA	N/A
T934C, TRP14	16"-20" - Left	N/A	1017234-NLA	N/A
T934S, TLX4S	14" - Right	1020234-NLA	N/A	N/A
T934S, TLX4S	14" - Left	1020235-NLA	N/A	N/A
T934A, T934C, TLX4A, TLX4C	16"-20" - Right	1017237-NLA	1017233-NLA	1031934-NLA
T934A, T934C, TLX4A, TLX4C	16"-20" - Left	1017237-NLA	1017234-NLA	1031935-NLA
T934A, T934C, TLX4A, TLX4C	20"-24" - Right	1031934-NLA	N/A	1031934-NLA
T934A, T934C, TLX4A, TLX4C	20"-24" - Left	1031935-NLA	N/A	1031935-NLA
T944A, T944C, TLXH4A, TLXH4C	16"-20" - Right	1017237-NLA	1017233-NLA	1031934-NLA

Front Riggings Quick Reference Chart

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Pivot Slide Tube with Footplate Reference

Model Numbers	Chair Width	Pivot Slide Tube with Aluminium Footplate	Pivot Slide Tube with Composite Footplate	Pivot Slide Tube with Extra Large Footplate
T944A, T944C, TLXH4A, TLXH4C	16"-20" - Left	1017238-NLA	1017238-NLA	1031935-NLA
AS4A	14" - Right	1023905-NLA	N/A	N/A
AS4A	14" - Left	1023906-NLA	N/A	N/A
AL4A, AL4C	16"-20" - Right	1023907	1023909-NLA	1035456
AL4A, AL4C	16"-20" - Left	1023908	1023910-NLA	1035457
AL4A, AL4C	20"-24" - Right	1035456	N/A	1035456
AL4A, AL4C	20"-24" - Left	1035457	N/A	1035457
AHL4A, AHL4C	16"-20" - Right	1023907	1023909-NLA	1035456
AHL4A, AHL4C	16"-20" - Left	1023908	1023910-NLA	1035457

NOTE: B - For use on Fixed Front Frame chairs.

NOTE: Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Parts Specialist at 1-800-333-6900.

Calf Pads

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

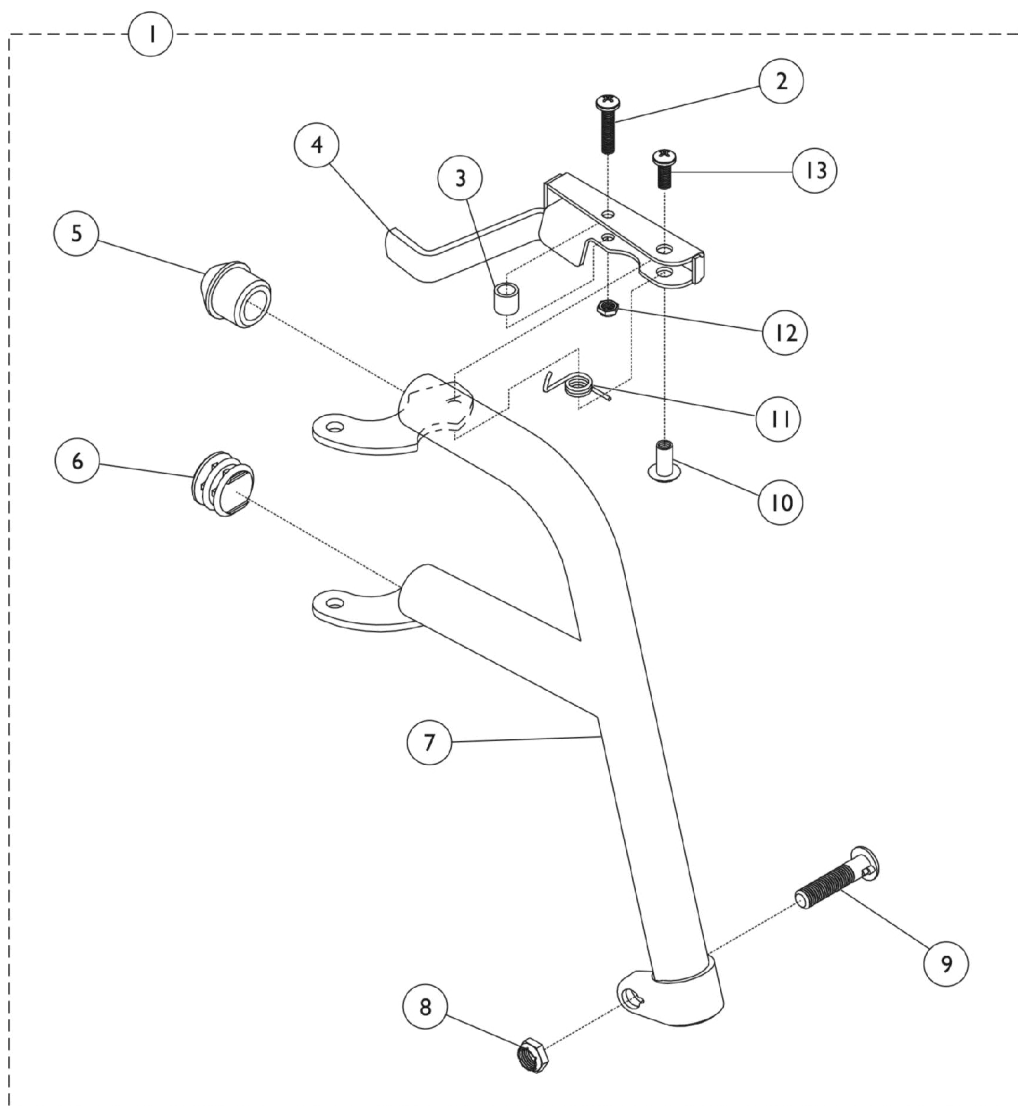
NOTE: If your Tracer IV chair was built with a serial # starting with "03H" or "03I", please contact Parts Specialist for replacement parts at Invacare 1-800-333-6900 Ext. 3722.

14" Right	14" Left	16"-22" Right/Left	Legrest Pad with Cover
88804529X003 See Note(s) A	88804529X004 See Note(s) A	8881091819 See Note(s) A	Vinyl - Expanded
N/A	N/A	8881091700 See Note(s) A	Vinyl Non-Expanded Lightweight
N/A	N/A	1091800	Plastic with Hardware
N/A	N/A	40163X008	Screw, Phillips Head (#10-32 x 11/16")
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."			

Footrest Support Assembly

TR13, TLX3A/C/S, TLXH3A/C, T933A/C/S, T943A/C

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Footrest Support Assembly

TR13, TLX3A/C/S, TLXH3A/C, T933A/C/S, T943A/C

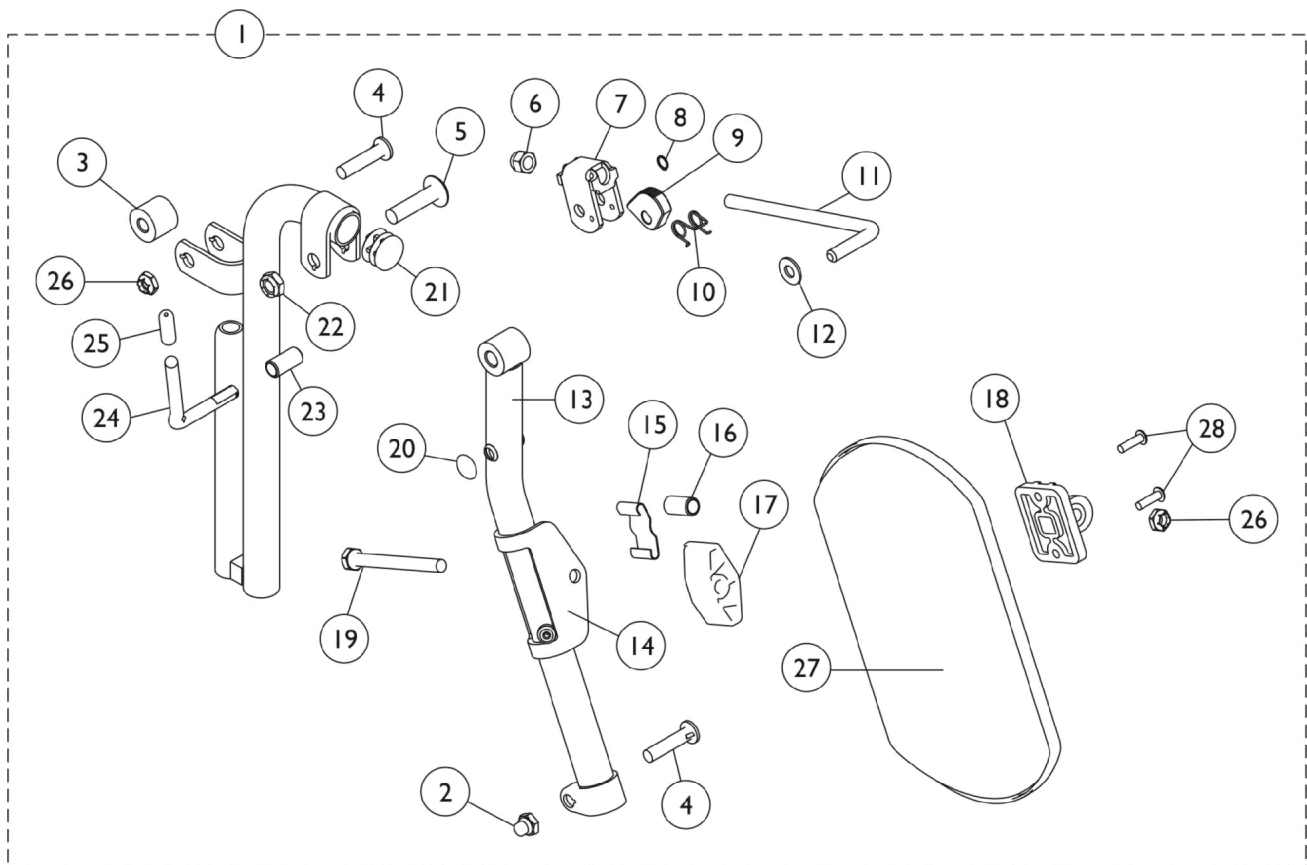
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1053174-NLA	NLA - Footrest Support Assembly, Adult, Chrome - Right	1	1
1	A,C	1053175-NLA	NLA - Footrest Support Assembly, Adult, Chrome - Left	1	1
1	B,D	1030706-NLA	NLA - Footrest Support Assembly, Silver Vein - Right	1	1
1	B,D	1030707-NLA	NLA - Footrest Support Assembly, Silver Vein - Left	1	1
2		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
4		1035539	Handle, Release, Black - Right	1	1
4		1035540	Handle, Release, Black - Left	1	1
5		1020719	Anti-Rattle, Black	1	1
6	A	1027095	Plug Button, Black (7/8")	1	1
7	A	1053170-NLA	NLA - Tube, Footrest Support, Adult, Chrome - Right	1	1
7	A	1053171-NLA	NLA - Tube, Footrest Support, Adult, Chrome - Left	1	1
7	B	1020416-NLA	NLA - Tube, Support, Footrest, Chrome - Right	1	1
7	B	1020417-NLA	NLA - Tube, Support, Footrest, Chrome - Left	1	1
8		1107321	Nut, Low Cap (5/16"-24)	1	1
9		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
10		67005X000	Rivnut (#10-32)	1	1
11		1008935	Spring, Release - Right	1	1
11		1008936	Spring, Release - Left	1	1
12		60279X003	Locknut (#10-32)	1	1
13		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
NOTE: A - Adult chair B - Hemi Chair C - Includes items 2-13. D - Includes items 2-5 and 7-13.					

Legrest Support Assembly

TR12

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Legrest Support Assembly

TR12

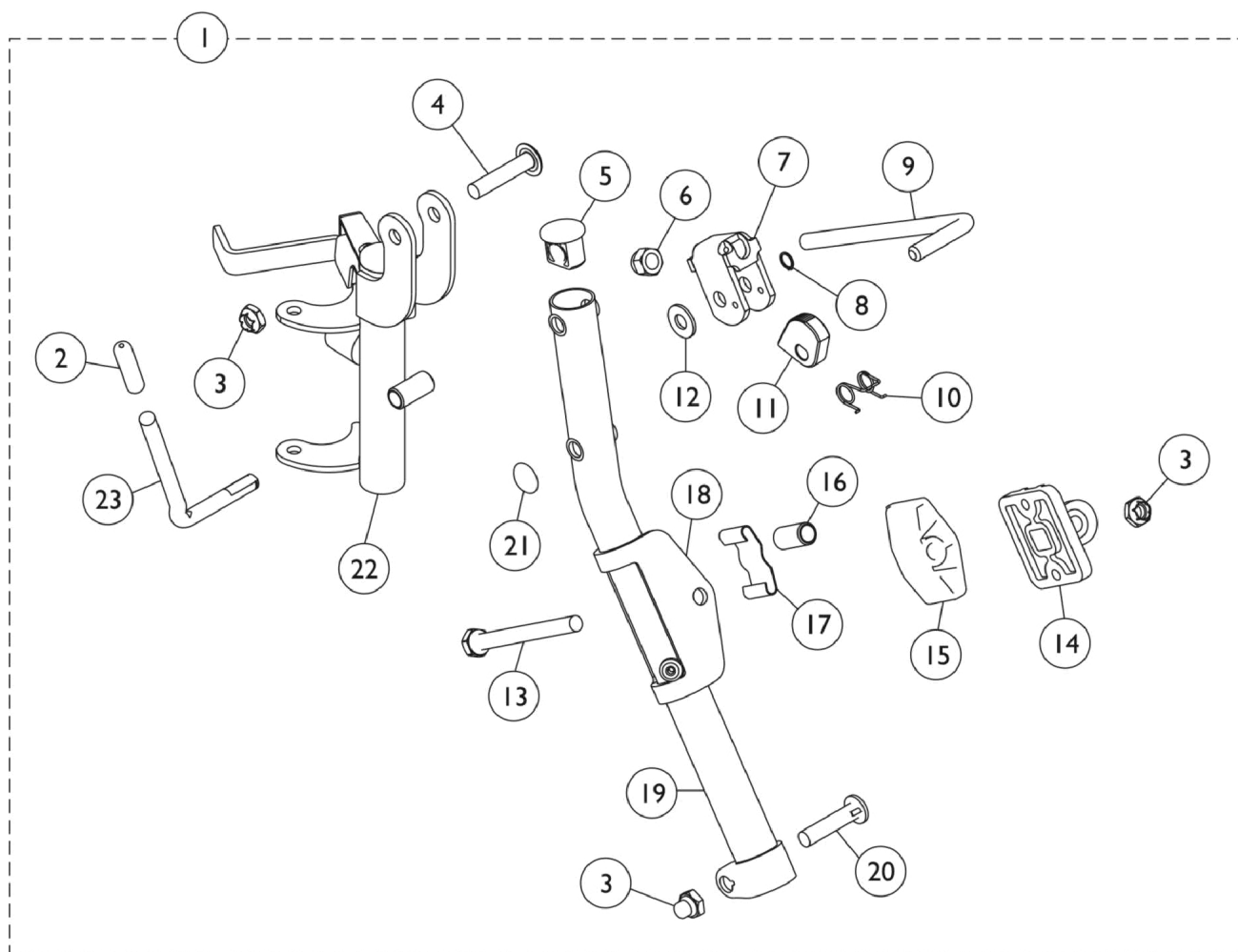
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1041818-NLA	NLA - Legrest Support Assembly, Chrome - Right	1	1
1	A	1041819-NLA	NLA - Legrest Support Assembly, Chrome - Left	1	1
2		1107321	Nut, Low Cap (5/16"-24)	1	1
3		47324X011	Bushing, Pivot (5/16 x 7/8 x 3/4")	1	1
4		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	2
5		11919X000-NLA	NLA - Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	1
6		10261X000	Nut, Acorn (5/16-24)	1	1
7		04528X002	Bracket, Release, Black	1	1
8		1040831	Ring, Snap	1	1
9		1037125	Cam, Legrest	1	1
10		1037485	Spring, Release	1	1
11		1037126	Handle, Release	1	1
12		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
13		04526X040-NLA	NLA - Tube, Elevating Support, Chrome - Right	1	1
13		04526X041-NLA	NLA - Tube, Elevating Support, Chrome - Left	1	1
14		1025104	Bracket, Legrest, Chrome	1	1
15		48823X008	Spring, Leaf	1	1
16		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
17		1091220	Spacer, Legrest	1	1
18		04526X019	Plate, Legrest Pad	1	1
19		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
20		1096773	Nut, Push Dome (5/16")	1	1
21		1027095	Plug Button, Black (7/8")	1	1
22		40363X000	Hex Nut (3/8"-16)	1	1
23		1009959-NLA	NLA - Support, Legrest w/ Release Handle - Right	1	1
23		1009960-NLA	NLA - Support, Legrest w/ Release Handle - Left	1	1
24		42326X001	Bar, Ratchet	1	1
25		1040060	Tip, Plastic, Black	1	1
26		60264X001	Locknut (5/16-24)	1	2
27		1098497	Pad, Calf, Black	1	1
	B,C	1046328-NLA	NLA - Kit, Ratchet	2	1
NOTE: A - Includes items 2-26. B - Includes items 6-12, 24-25 C - Not shown.					

Legrest Support Assembly

TR14, TRP14, TLX4A/C/S, T934A/C/S

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Legrest Support Assembly

TR14, TRP14, TLX4A/C/S, T934A/C/S

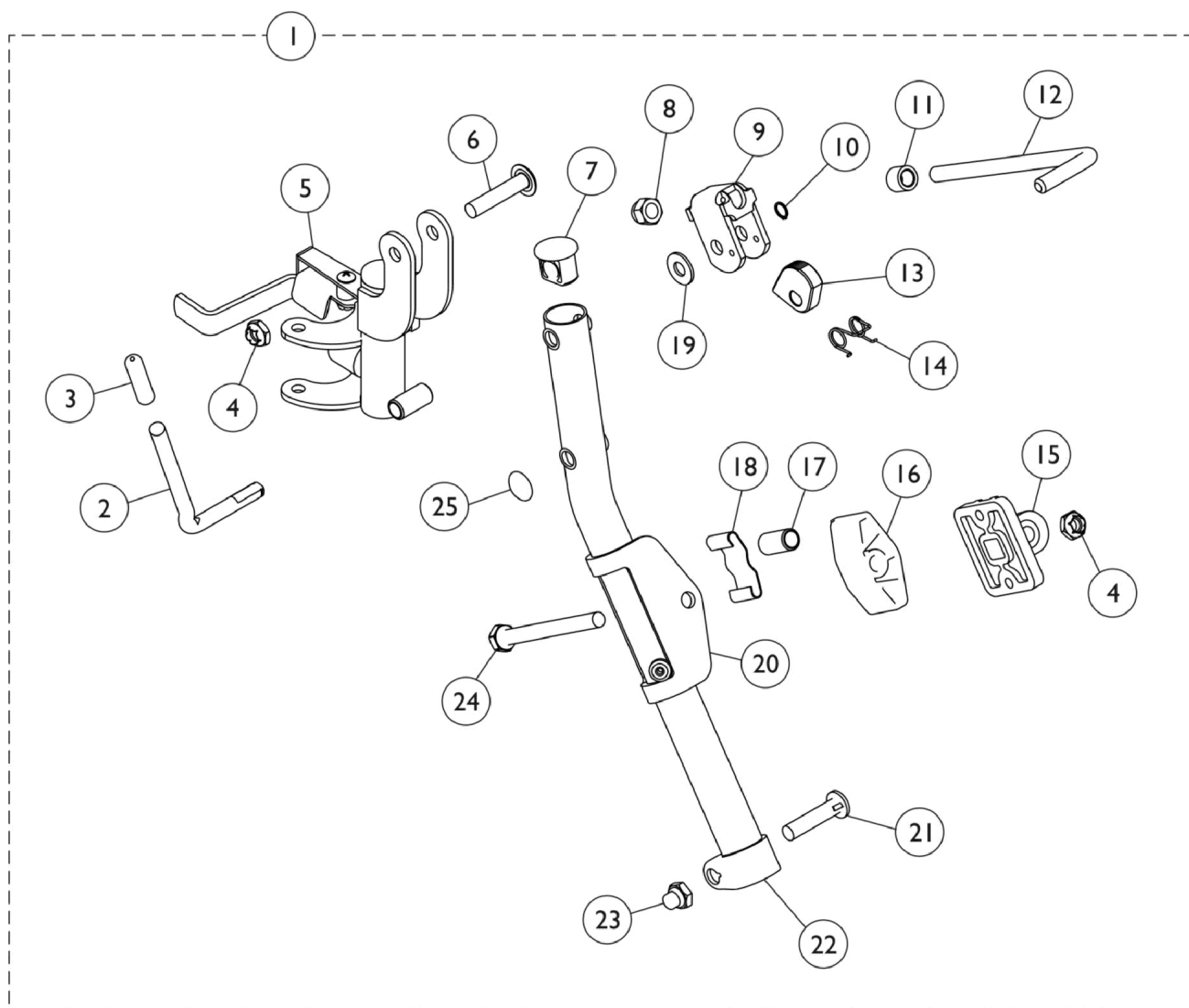
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1041824	Legrest Support Assembly, Black - Right	1	1
1	A	1041825	Legrest Support Assembly, Black - Left	1	1
2		1040060	Tip, Plastic, Black	1	1
3		1107321	Nut, Low Cap (5/16"-24)	1	3
4		1030948	Screw, Slotted Truss Head (5/16-24 x 1-1/2")	1	1
5		1095433	Plug Button, Black (7/8")	1	1
6		10261X000	Nut, Acorn (5/16-24)	1	1
7		04528X002	Bracket, Release, Black	1	1
8		1040831	Ring, Snap	1	1
9		42326X001	Bar, Ratchet	1	1
10		1037485	Spring, Release	1	1
11		1037125	Cam, Legrest	1	1
12		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
13		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
14		04526X019	Plate, Legrest Pad	1	1
15		1091220	Spacer, Legrest	1	1
16		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
17		48823X008	Spring, Leaf	1	1
18		1025104	Bracket, Legrest, Chrome	1	1
19	B	1095434-NLA	NLA - Tube, Support, Chrome - Right	1	1
19	B	1095435-NLA	NLA - Tube, Support, Chrome - Left	1	1
20		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
21		1096773	Nut, Push Dome (5/16")	1	1
22		1031581-NLA	NLA - Legrest Support Tube Assembly, Adult, Black - Right	1	1
22		1031582	Legrest Support Tube Assembly, Adult, Black - Left	1	1
23		1037126	Handle, Release	1	1
	C,D	1046328-NLA	NLA - Kit, Ratchet	1	1
NOTE: A - Includes items 2-23. B - Due to product improvement, a plug button (#1095433) must also be ordered. C - Not shown. D - Includes Items 2-6, 8-13, 21 and instruction sheet.					

Legrest Support Assembly

TLXH4A/C, T944A/C

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Legrest Support Assembly

TLXH4A/C, T944A/C

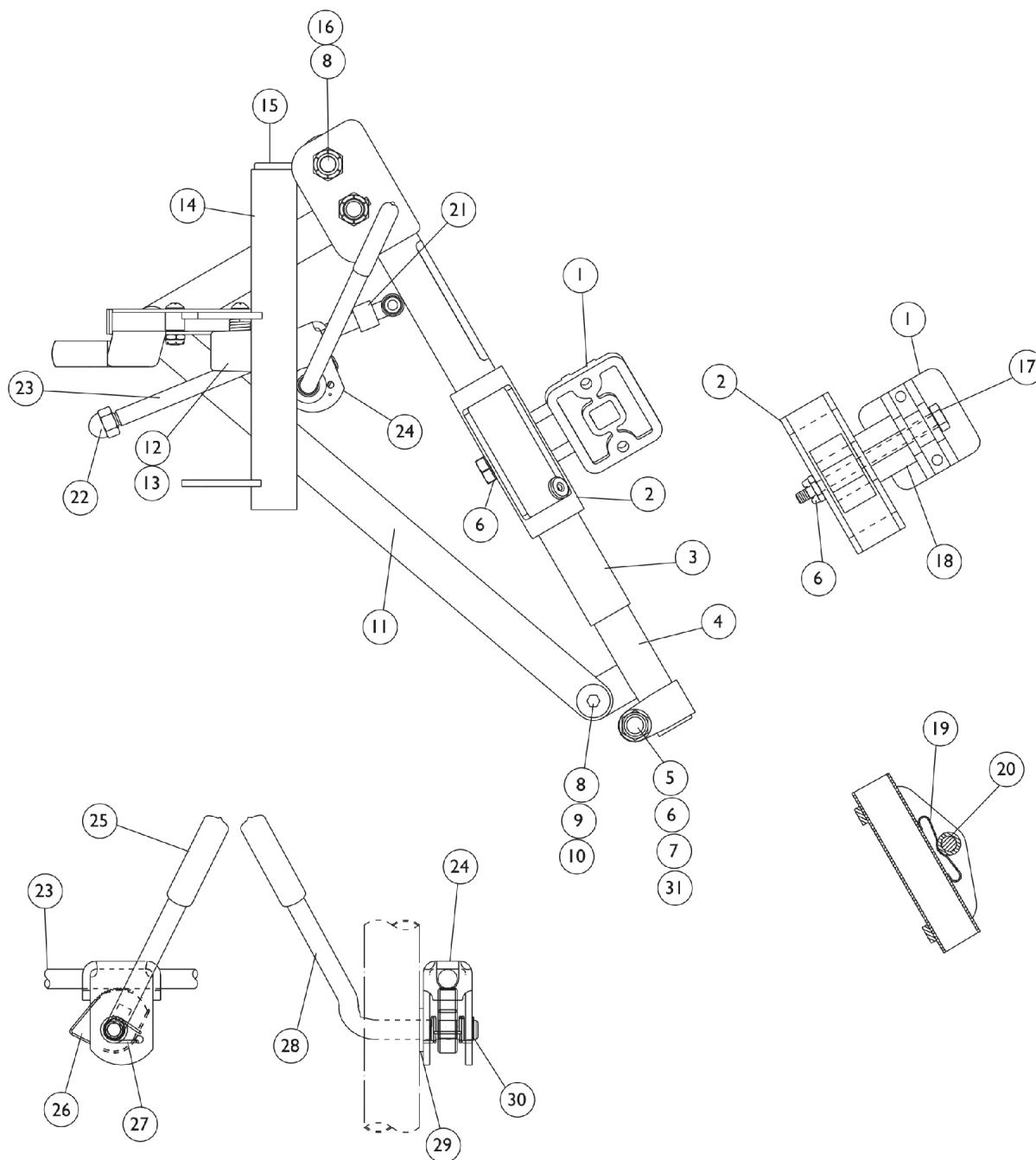
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1041822	Legrest Support Assembly, Hemi, Black - Right	1	1
1	A	1041823	Legrest Support Assembly, Hemi, Black - Left	1	1
2		1037126	Handle, Release	1	1
3		1040060	Tip, Plastic, Black	1	1
4		60264X001	Locknut (5/16-24)	1	2
5		1031356-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
5		1031357-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
6		1030948	Screw, Slotted Truss Head (5/16-24 x 1-1/2")	1	1
7		1095433	Plug Button, Black (7/8")	1	1
8		10261X000	Nut, Acorn (5/16-24)	1	1
9		04528X002	Bracket, Release, Black	1	1
10		1040831	Ring, Snap	1	1
11		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
12		42326X001	Bar, Ratchet	1	1
13		1037125	Cam, Legrest	1	1
14		1037485	Spring, Release	1	1
15		04526X019	Plate, Legrest Pad	1	1
16		1091220	Spacer, Legrest	1	1
17		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
18		48823X008	Spring, Leaf	1	1
19		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
20		1025104	Bracket, Legrest, Chrome	1	1
21		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
22	B	1095434-NLA	NLA - Tube, Support, Chrome - Right	1	1
22	B	1095435-NLA	NLA - Tube, Support, Chrome - Left	1	1
23		1107321	Nut, Low Cap (5/16"-24)	1	1
24		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
25		1096773	Nut, Push Dome (5/16")	1	1
	C,D	1046328-NLA	NLA - Kit, Ratchet	1	1
NOTE: A - Includes items 2-25. B - Due to product improvement, item #7 must also be ordered. C - Not shown. D - Includes items 2, 6-10, 12, 15 and 24.					

Legrest Support Assembly

AS4A, AL4A/C, AHL4A/C

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Legrest Support Assembly

AS4A, AL4A/C, AHL4A/C

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04526X019	Plate, Legrest Pad	1	1
2		1025104	Bracket, Legrest, Chrome	1	1
3		1022877-NLA	NLA - Tube, Support and Drive Link, Chrome - Right	1	1
3		1022878-NLA	NLA - Tube, Support and Drive Link, Chrome - Left	1	1
4		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
4		1022849	Tube, Slide, Articulating, Chrome - Left	1	1
5		1027377	Washer (#20)	1	1
6		60264X001	Locknut (5/16-24)	1	1
7		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		40363X000	Hex Nut (3/8"-16)	1	2
9		1022866-NLA	NLA - Screw, Socket Button Head (3/8-16 x 3/4")	1	1
10		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
11		1022846-NLA	NLA - Bar, Link, Black	1	1
12		1022874	Bumper	1	1
13		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
14	A	1022871-NLA	NLA - Legrest Support Tube Assembly, Adult, Chrome - Right	1	1
14	A	1022872-NLA	NLA - Legrest Support Tube Assembly, Adult, Chrome - Left	1	1
14	B	1023092-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
14	B	1023093-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
15		1027097	Plug Button, Black (3/4")	1	1
16		1022854-NLA	NLA - Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)	1	1
17		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
18		1091220	Spacer, Legrest	1	1
19		48823X008	Spring, Leaf	1	1
20		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
21		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
22		10261X000	Nut, Acorn (5/16-24)	1	1
23		42326X004	Bar, Ratchet - Right/Left	1	1
24		04528X002	Bracket, Release, Black	1	1
25		1040060	Tip, Plastic, Black	1	1
26		1037125	Cam, Legrest	1	1
27		1037485	Spring, Release	1	1
28		1037126	Handle, Release	1	1
29		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
30		1040831	Ring, Snap	1	1

Legrest Support Assembly

AS4A, AL4A/C, AHL4A/C

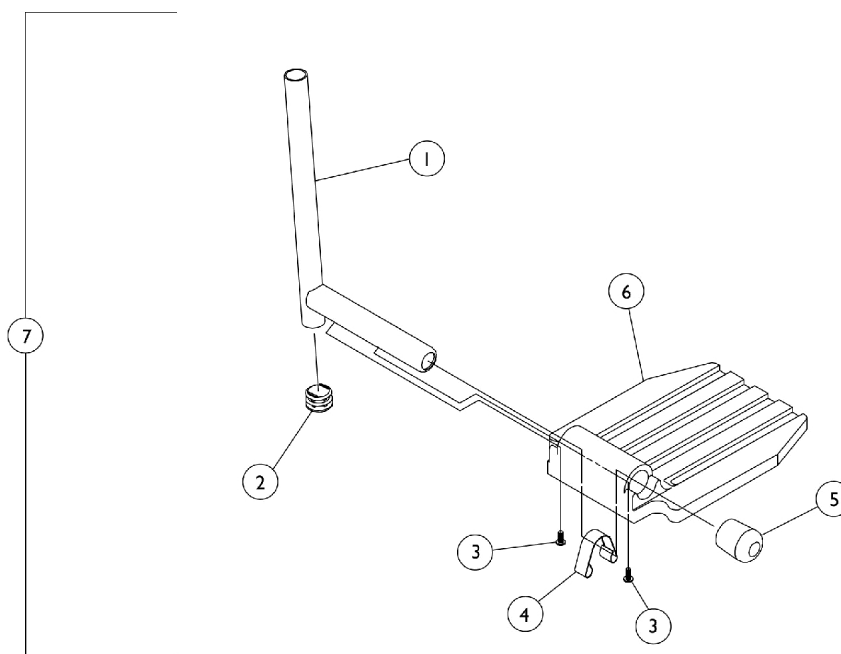
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
31		1107321	Nut, Low Cap (5/16"-24)	1	1
	C,D	1041799	Legrest Support Assembly, Articulating, Hemi, Chrome - Right	1	1
	C,D	1041800	Legrest Support Assembly, Articulating, Hemi, Chrome - Left	1	1
	C,E	1046329	Kit, Elevating Legrest Ratchet Hardware (Pair)	1	2
NOTE: A - Used on AS4A, AL4A, and AL4C. B - Used on AHL4A and AHL4C. C - Not shown. D - Includes items 1-31. E - Includes items 17-30 and instruction sheet.					

Pivot/Slide Tube w/ Footplate

TR13, TLX3A/C/S, TLXH3A/C, T933A/C/S, T943A/C Footrests

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1041528-NLA	NLA - Pivot/Slide Tube w/ Plug Button, Chrome	1	1
1		1041527	Pivot/Slide Tube w/ Plug Button, Black	1	1
2		1027097	Plug Button, Black (3/4")	1	1
3		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
4		1006981	Spring, Tension	1	1
5		1016346	Cap, End, Tube, Black (7/8")	1	1
6		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
6	A	44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
6	A	44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
6		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
6		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
7		See Chart	Pivot Slide Tube with Footplate	1	1

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing 1 ball burnish footplate it is suggested that 2 new (black) footplates be ordered.

Pivot/Slide Tube w/ Footplate

TR13, TLX3A/C/S, TLXH3A/C, T933A/C/S, T943A/C Footrests

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Pivot Slide Tube with Footplate

Model Numbers	Chair Width	Pivot Slide Tube with Aluminium Footplate	Pivot Slide Tube with Composite Footplate	Pivot Slide Tube with Extra Large Footplate
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	14" - Right	1020232-NLA See Note(s) A	N/A	N/A
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	14" - Left	1020233-NLA See Note(s) A	N/A	N/A
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	16"-20" - Right	1017243-NLA See Note(s) A	1017224-NLA See Note(s) B	1031926-NLA
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	16"-20" - Left	1017244-NLA See Note(s) A	1017225-NLA See Note(s) B	1031927-NLA
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	20"-24" - Right	1031926-NLA	N/A	1031926-NLA
TR13, T933A, T933C, T933S, TR13, TLX3A, TLX3C, TLX3S	20"-24" - Left	1031927-NLA	N/A	1031927-NLA
T93AA, T93AC	16"-20" - Right	1111287	1111291	N/A
T93AA, T93AC	16"-20" - Left	1111288	1111292	N/A
T934A, T943C, TLXH3A, TLXH3C	16"-20" - Right	1017243-NLA See Note(s) A	1017224-NLA	1031926-NLA
T934A, T943C, TLXH3A, TLXH3C	16"-20" - Left	1017244-NLA See Note(s) A	1017225-NLA	1031927-NLA

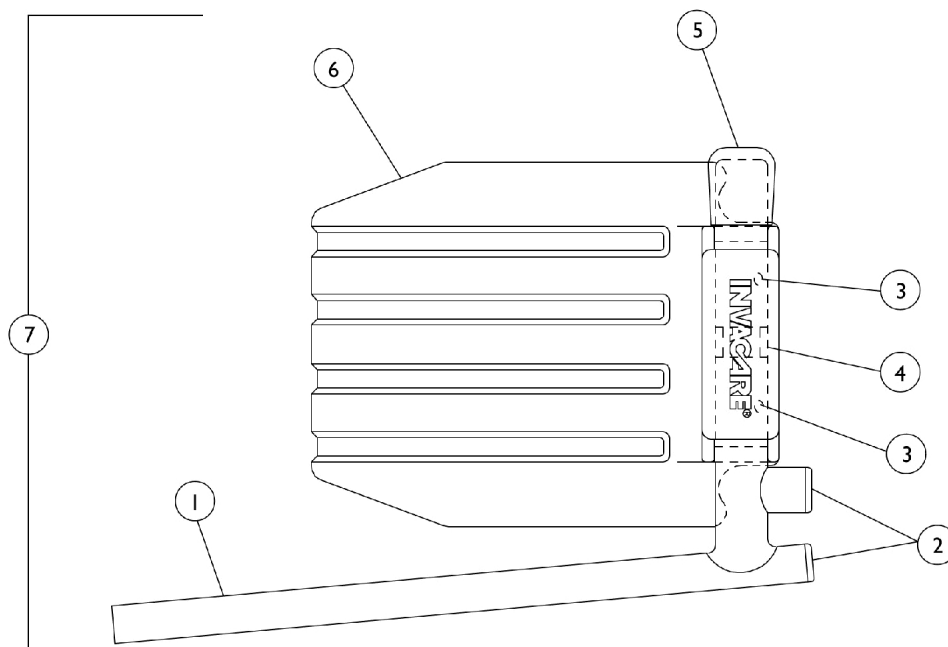
NOTE: A - Chairs manufactured before 2/96 used a ball burnish finish. Chairs manufactured after 1/96 use a black finish. Due to style change, it is recommended the footplates be ordered in pairs if only (1) ball burnish finish footplate is replaced.
B - For use on fixed front frame chairs.

NOTE: Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Parts Specialist at 1-800-333-6900.

Pivot/Slide Tube w/ Footplate

AS4A,AL4A/C, AHL4A/C, TR12, TR14, TRP14, TLX4A/C/S, TLXH4A/C,
T934A/C/S, T944A/C Legrests

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Pivot/Slide Tube w/ Footplate

AS4A,AL4A/C, AHL4A/C, TR12, TR14, TRP14, TLX4A/C/S, TLXH4A/C, T934A/C/S, T944A/C Legrests

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7500085-NLA	NLA - Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	1
1		1041526	Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	1
2		1027097	Plug Button, Black (3/4")	1	2
2		1018133	Plug Button, Black (5/8")	1	1
3		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	1
4		1006981	Spring, Tension	1	1
5		1016346	Cap, End, Tube, Black (7/8")	1	1
6		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
6	A	44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
6	A	44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
6		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
6		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
7		See Chart	Pivot Slide Tube with Footplate	1	1

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing one ball burnish footplate it is suggested that two new (black) footplates be ordered.

Pivot Slide Tube with Footplate

Model Numbers	Chair Width	Pivot Slide Tube with Aluminium Footplate	Pivot Slide Tube with Composite Footplate	Pivot Slide Tube with Extra Large Footplate
T934A, T943C, TLXH3A, TLXH3C	16"-20" - Right	1017243-NLA	1017224-NLA	1031926-NLA
T934A, T943C, TLXH3A, TLXH3C	16"-20" - Left	1017244-NLA	1017225-NLA	1031927-NLA
TR12	16"-18" - Right	N/A	1017233-NLA	N/A
TR12	16"-20" - Left	N/A	1017234-NLA	N/A
TR14	16"-20" - Right	N/A	1017233-NLA	N/A
TR14	16"-20" - Left	N/A	1017234-NLA	N/A
T934C, TRP14	16"-20" - Right	N/A	1017233-NLA	N/A
T934C, TRP14	16"-20" - Left	N/A	1017234-NLA	N/A
T934S, TLX4S	14" - Right	1020234-NLA	N/A	N/A
T934S, TLX4S	14" - Left	1020235-NLA	N/A	N/A
T934A, T934C, TLX4A, TLX4C	16"-20" - Right	1017237-NLA	1017233-NLA	1031934-NLA

Pivot/Slide Tube w/ Footplate

AS4A,AL4A/C, AHL4A/C, TR12, TR14, TRP14, TLX4A/C/S, TLXH4A/C, T934A/C/S, T944A/C Legrests

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

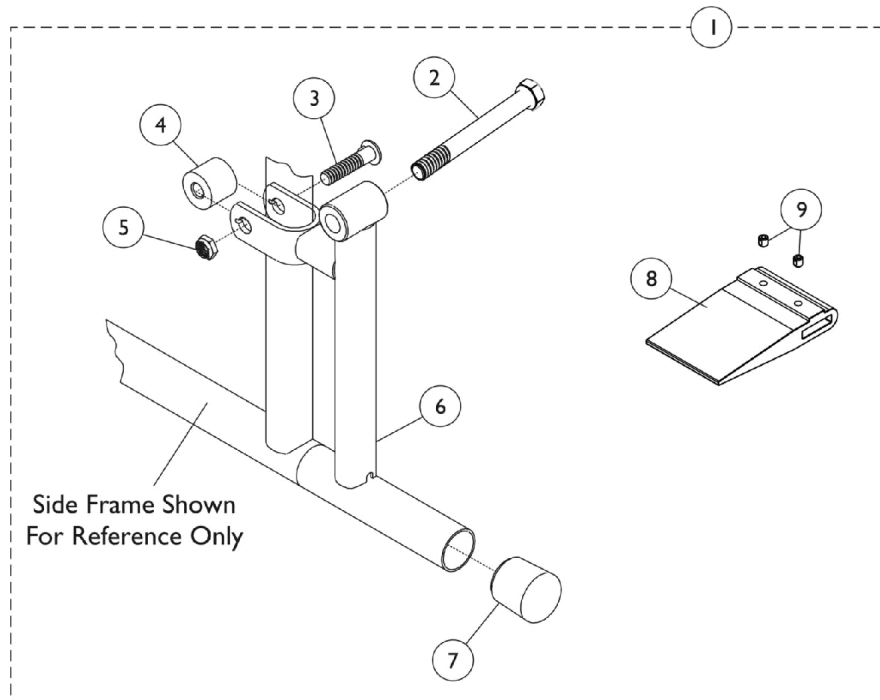
Pivot Slide Tube with Footplate

Model Numbers	Chair Width	Pivot Slide Tube with Aluminium Footplate	Pivot Slide Tube with Composite Footplate	Pivot Slide Tube with Extra Large Footplate
T934A, T934C, TLX4A, TLX4C	16"-20" - Left	1017237-NLA	1017234-NLA	1031935-NLA
T934A, T934C, TLX4A, TLX4C	20"-24" - Right	1031934-NLA	N/A	1031934-NLA
T934A, T934C, TLX4A, TLX4C	20"-24" - Left	1031935-NLA	N/A	1031935-NLA
T944A, T944C, TLXH4A, TLXH4C	16"-20" - Right	1017237-NLA	1017233-NLA	1031934-NLA
T944A, T944C, TLXH4A, TLXH4C	16"-20" - Left	1017238-NLA	1017238-NLA	1031935-NLA
AS4A	14" - Right	1023905-NLA	N/A	N/A
AS4A	14" - Left	1023906-NLA	N/A	N/A
AL4A, AL4C	16"-20" - Right	1023907	1023909-NLA	1035456
AL4A, AL4C	16"-20" - Left	1023908	1023910-NLA	1035457
AL4A, AL4C	20"-24" - Right	1035456	N/A	1035456
AL4A, AL4C	20"-24" - Left	1035457	N/A	1035457
AHL4A, AHL4C	16"-20" - Right	1023907	1023909-NLA	1035456
AHL4A, AHL4C	16"-20" - Left	1023908	1023910-NLA	1035457

NOTE: Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Parts Specialist at 1-800-333-6900.

Amputee Attachment

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

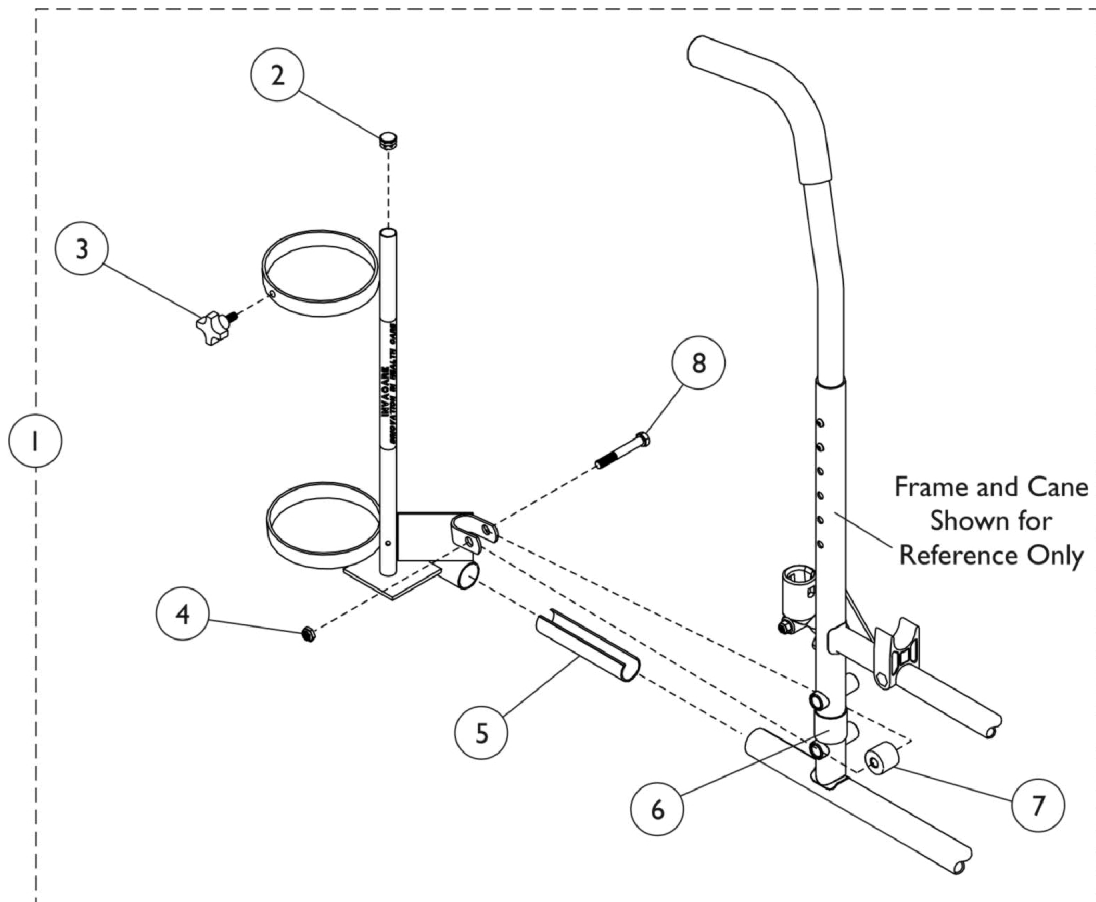


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1057999-NLA	NLA - Attachment, Amputee	1	1
1	A,C	1042411-NLA	NLA - Attachment, Amputee	1	1
2	B	1018865-NLA	NLA - Screw, Hex Head (7/16-20 x 3-11/16")	1	1
2	C	47203X025	Bolt, Hex Head Cap (7/16-20 x 4-3/4")	1	1
3		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
4		47324X011	Bushing, Pivot (5/16 x 7/8 x 3/4")	1	1
5		1107321	Nut, Low Cap (5/16"-24)	1	1
6		1012808-NLA	NLA - Bracket, Amputee - Right	1	1
6		1012809-NLA	NLA - Bracket, Amputee - Left	1	1
7		1016346	Cap, End, Tube, Black (7/8")	1	1
8		1016979	Spacer, Wheel Lock Shoe (2-7/16")	1	1
9		1008438	Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2
	C,D	47183X037-NLA	NLA - Spacer (1/2 x 7/8 x 7/8")	1	1

NOTE: A - Includes items 2-9.
 B - For use on permanent arm chairs.
 C - For use on removable arm chairs.
 D - Not shown.

Oxygen Holder

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

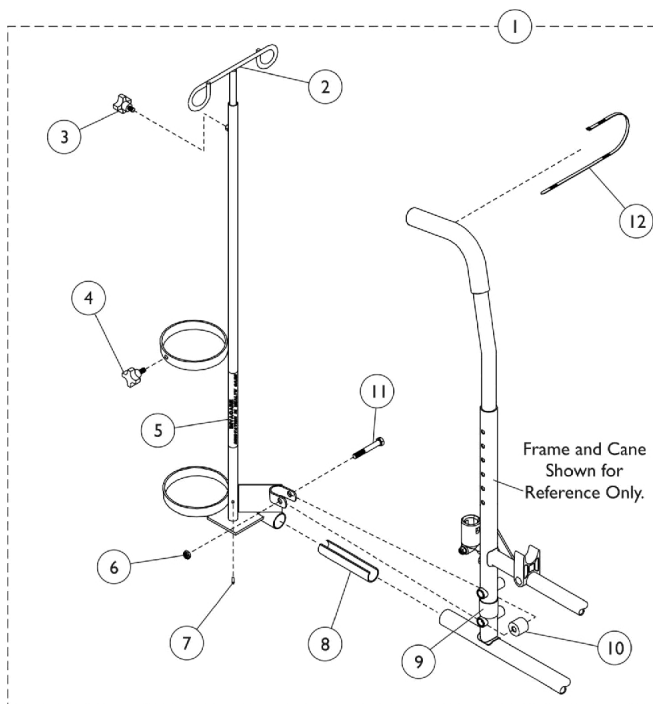


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1497	Holder, Oxygen, Black (D and E Tanks)	1	1
2		1017672	Plug Button, Grey (1/2")	1	1
3		1027684	Knob, Clamping, Black	1	1
4		60264X001	Locknut (5/16-24)	1	1
5		1023560	Insert, Guide Tube, Black (3-3/4" Long)	1	1
6		1023618	Insert, Guide Tube, Black (1" Long)	1	1
7		1102577	Spacer, Black (5/16 x 11/16 x 15/16")	1	1
8	B	11239X000-NLA	NLA - Screw, Hex Head (5/16-24 x 1-3/4")	1	1
		1027930	Instruction Sheet, Oxygen Holder	1	1

NOTE: A - Includes items 2-8 and instruction sheet.
B - Not shown.

I.V./Oxygen Holder

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

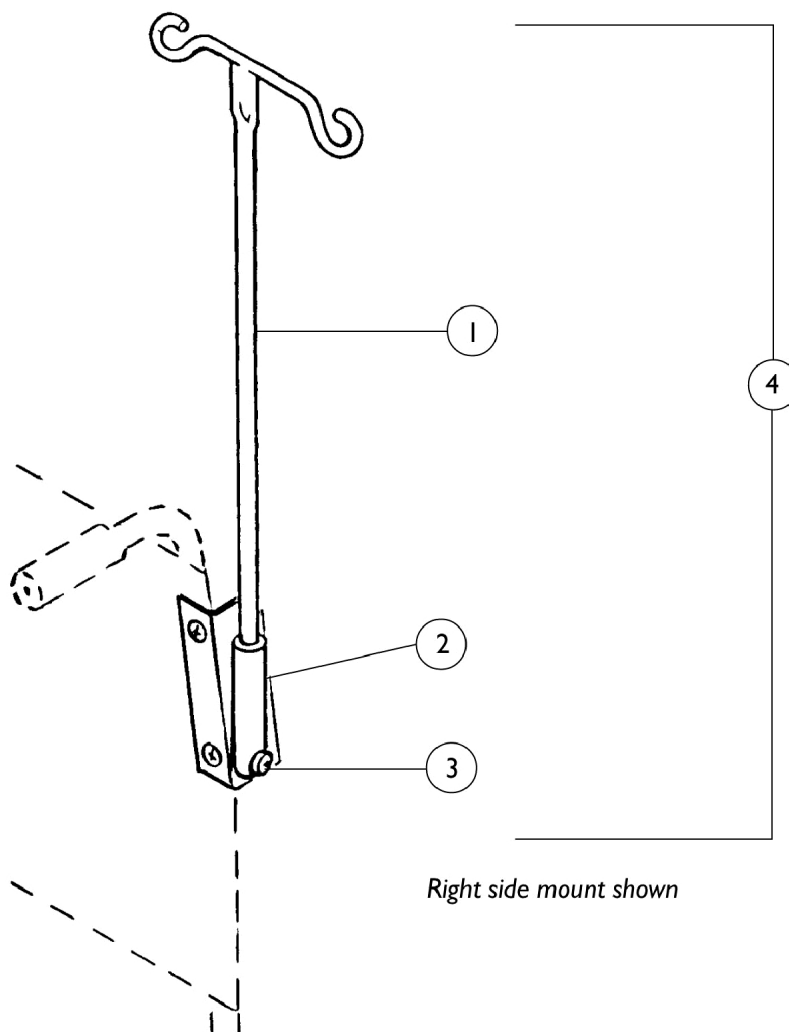


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1496	Holder, I.V./Oxygen, Chrome	1	1
2		1027468	Rod, I.V.	1	1
3		1027683	Knob, Adjustment, Black	1	1
4		1027684	Knob, Clamping, Black	1	1
5		1070898	Base, I.V./Oxygen	1	1
6		60264X001	Locknut (5/16-24)	1	1
7		1027789	Pin, Roll	1	1
8		1023560	Insert, Guide Tube, Black (3-3/4" Long)	1	1
9		1023618	Insert, Guide Tube, Black (1" Long)	1	1
10		1102577	Spacer, Black (5/16 x 11/16 x 15/16")	1	1
10		1017843-NLA	NLA - Spacer, Chrome (5/16 x 11/16 x 15/16")	1	1
11		11239X000-NLA	NLA - Screw, Hex Head (5/16-24 x 1-3/4")	1	1
12	B	98007X005	Tie Wrap (11-1/2" L)	1	1
		1027931	Instruction Sheet, I.V./Oxygen Holder	1	1

NOTE: A - Includes items 1-12 and instruction sheet.
B - Not shown.

I.V. Rod - Fixed Height

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

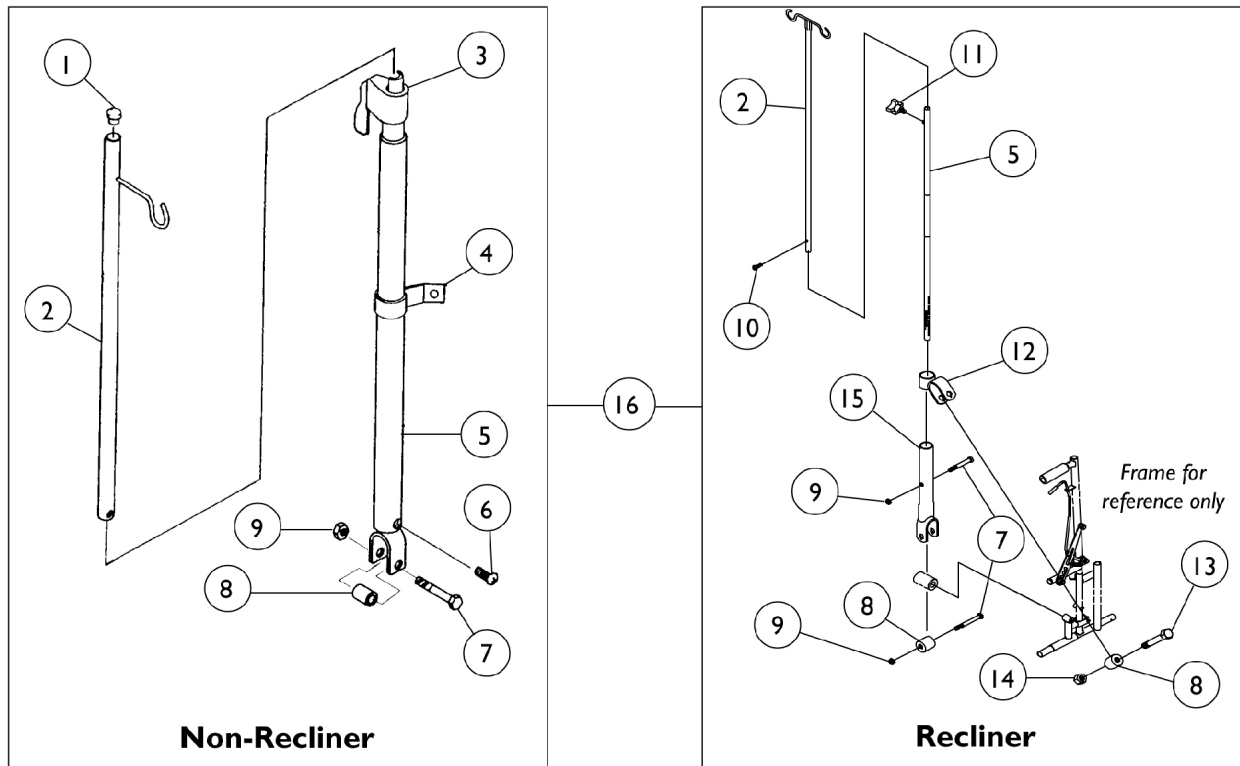


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04701X041	Rod, I.V., Recliner, Black	1	1
2		04701X016-NLA	NLA - Mount, Socket, Black- Right	1	1
2		04701X017-NLA	NLA - Mount, Socket, Black - Left	1	1
3		21243X000-NLA	NLA - Screw, Phillips Pan Head (#6-20 x 3/8")	1	1
4	A	1042416	Rod, I.V., Fixed Height - Right Mount	1	1
4	A	1042417-NLA	NLA - Rod, I.V., Fixed Height - Left Mount	1	1

NOTE: A - Includes items 1-3

I.V. Rod - Telescoping

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



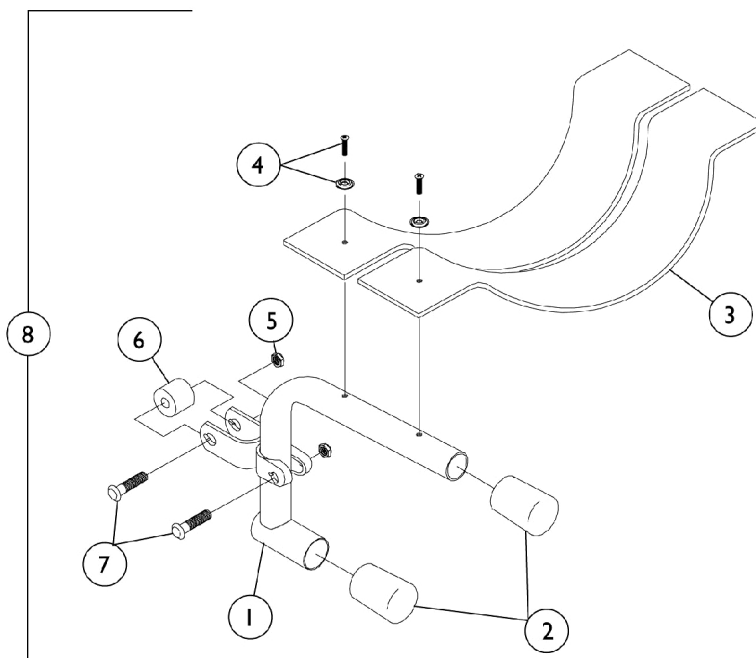
I.V. Rod - Telescoping

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027095	Plug Button, Black (7/8")	1	1
2		04701X028	Rod, I.V.	1	1
2		04701X041	Rod, I.V., Recliner, Black	1	1
3		12592X000-NLA	NLA - Adjustment Lock Assembly, Chrome	1	1
4		04701X032-NLA	NLA - Bracket, Mounting, Chrome	1	1
5		04701X031	Rod, I.V. Support, Non-Recliner	1	1
5		1076521	Tube, Support, I.V. Rod, Black	1	1
6		21243X000-NLA	NLA - Screw, Phillips Pan Head (#6-20 x 3/8")	1	1
7		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		47324X011	Bushing, Pivot (5/16 x 7/8 x 3/4")	1	1
9		1107321	Nut, Low Cap (5/16"-24)	1	1
10		40121X000-NLA	NLA - Screw, Phillips Pan Head (#6-32 x 3/16")	1	1
11		1027683	Knob, Adjustment, Black	1	1
12		1063849-NLA	NLA - Bracket, Upper Attachment, Chrome	1	1
13		16690X004-NLA	NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	1
14		1008882	Locknut (1/4-20)	1	1
15		1063851-NLA	NLA - Tube, Support	1	1
16	B	1067766-NLA	NLA - Rod, I.V., Telescoping, Non-Recliner	1	1
16	C	1063880-NLA	NLA - I.V. Rod Telescoping, Recliner	1	1
	A,D	1067765-NLA	NLA - Instruction Sheet, Non-Recliner	1	1
	A	1063879-NLA	NLA - Instruction Sheet, Recliner	1	1
NOTE: A - Not Shown B - Includes items 1-9 C - Includes items 2, 5, 7-15 D - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.					

Luggage Carrier

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



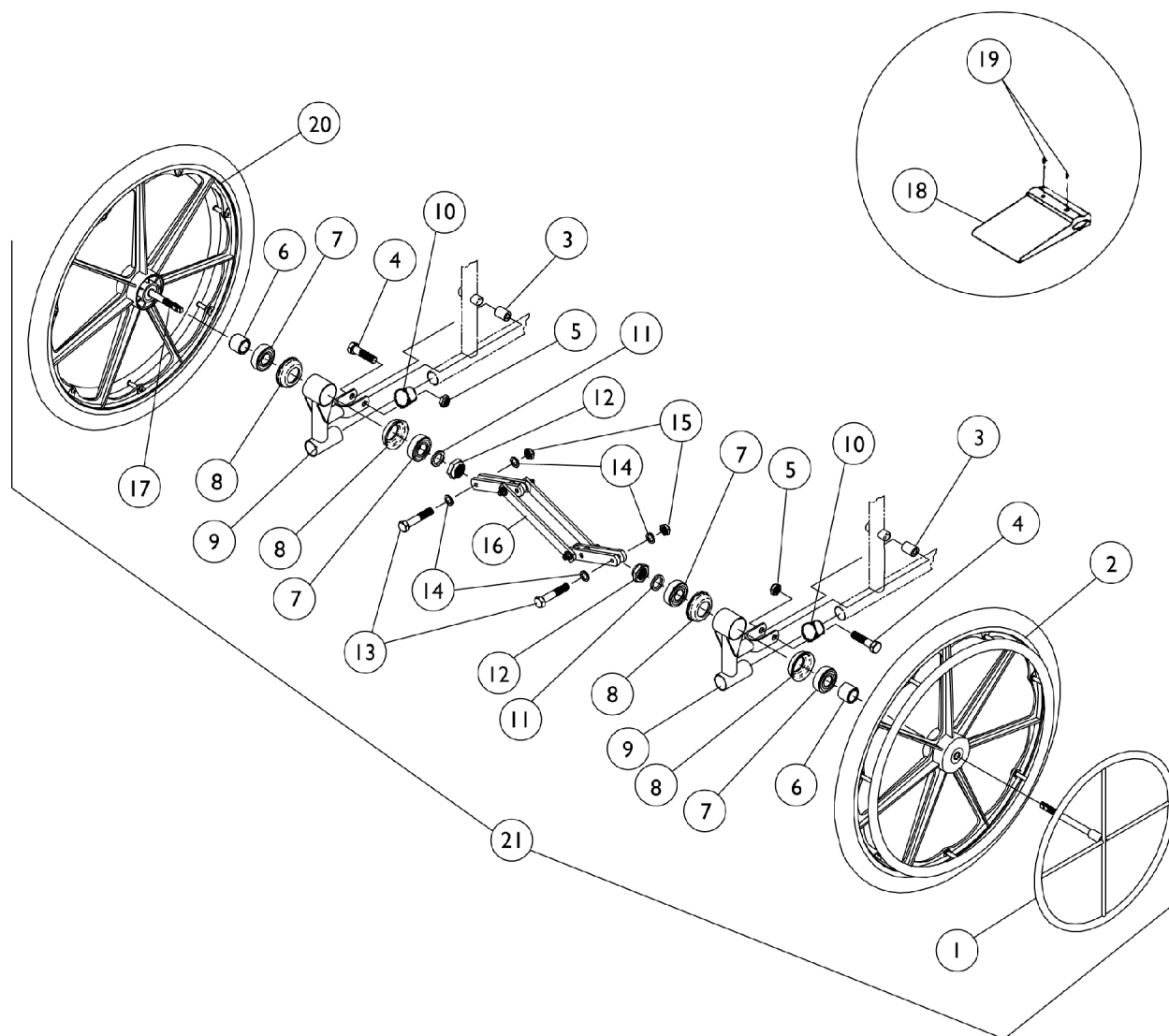
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04609X017-NLA	NLA - Bracket, Support	1	1
2		1016346	Cap, End, Tube, Black (7/8")	1	2
3		47465X000-NLA	NLA - Webbing, Luggage Strap	1	2
4		1076283	Screw, Phillips Oval Head w/ Washer (#10-16 x 7/8")	1	2
4		1036087	Package, Screws with Washers (#10 x 7/8")	1	2
5		1107321	Nut, Low Cap (5/16"-24)	1	2
6		47324X011	Bushing, Pivot (5/16 x 7/8 x 3/4")	1	1
7		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	2
8	B	1042422-NLA	NLA - Luggage Carrier	1	1
	A	1016945-NLA	NLA - Loop, Luggage Belt	1	1
	A	1016946-NLA	NLA - Hook, Luggage Belt	1	1

NOTE: A - Not Shown
B - Includes items 1-7

One Arm Drive

(For Use On Tracer LX Only)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



One Arm Drive

(For Use On Tracer LX Only)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	1020454	Handrim, Dual Drive	1	1
1	D	1020455	Handrim, Dual Drive	1	1
2		1058164-NLA	NLA - Wheel Assembly w/ Chrome Handrim, Composite, DTM Tire, Black (24")	1	1
2	E	1091816	Wheel Assembly w/ Clear Anodized Handrim, Composite, Corded Urethane (24")	1	1
3		47324X011	Bushing, Pivot (5/16 x 7/8 x 3/4")	1	2
4		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	2
5		1107321	Nut, Low Cap (5/16"-24)	1	2
6	D	48323X013	Washer (5/8 x 7/8 x 1/8")	1	2
6	C	47183X018	Spacer (5/8 x 7/8 x 1/2")	1	2
7		40117X006	Bearing (5/8")	1	4
8		57769X000-NLA	NLA - Cup, Bearing	1	4
9		04604X030-NLA	NLA - Bracket, Chrome	1	2
10		1029501	Plug Button, Black (1")	1	2
11		48323X013	Washer (5/8 x 7/8 x 1/8")	1	2
12		60030X000	Locknut (5/8-18)	1	2
13		1019101	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
14		40157X000	Washer, Steel (11/32 x 5/8 x 3/64")	1	4
15		60320X000	Locknut (1/4-28)	1	2
16		1019105	Scissor Assembly (14 - 15" W)	1	1
16		1019106	Scissor Assembly (18 - 19" W)	1	1
16		1048655	Scissor Assembly (20" W)	1	1
17	D	1020710-NLA	NLA - Axle, Drive	1	1
17	C	1020709-NLA	NLA - Axle, Drive	1	1
18		1016979	Spacer, Wheel Lock Shoe (2-7/16")	1	1
19		1008438	Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2
20	D	1058166-NLA	NLA - Wheel Assembly w/ Drive Axle, Composite, DTM Tire, Black (24")	1	2
20	D	1108394	Wheel Assembly w/ Drive Axle, Composite, Urethane (24")	1	2
20	D	1025396-NLA	NLA - Wheel Assembly w/ Drive Axle, Composite, Pneumatic Mag (24")	1	2
20	D	1036189-NLA	NLA - Wheel Assembly w/ Drive Axle, Composite, Pneumatic Mag w/ Flat Free Insert (24")	1	2
20	C	1058165-NLA	NLA - Wheel Assembly w/ Drive Axle, Composite, DTM Tire, Black (24")	1	2
20	E	1091817	Wheel Assembly w/ Drive Axle, Composite, Corded Urethane (24")	1	2
20	C	1025397-NLA	NLA - Wheel Assembly w/ Drive Axle, Composite, Pneumatic Mag (24")	1	2

One Arm Drive (For Use On Tracer LX Only)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
20		1042075-NLA	NLA - Wheel Assembly w/ Drive Axle, Composite, Pneumatic Mag w/ Flat Free Insert (24")	1	2
21		See Chart	#21 - One Arm Drive, DTM Tires	1	1
21		See Chart	#21 - One Arm Drive, Pneumatic Tires	1	1
21		See Chart	#21 - One Arm Drive, Pneumatic with Flat Free Insert	1	1
NOTE: C - Removable Arm Chairs D - Permanent Arm Chairs E - Non-Corded Tire replaced with a Corded Tire as of 11/16/09. It is recommended that both sides of the Wheel Assemblies be ordered for chairs manufactured before 11/16/09.					

#21 - One Arm Drive, DTM Tires

Chair Width	Permanent Arms Hemi	Removable Arms Hemi	Permanent Arms Adult	Removable Arms Adult
16"	1074438	1074439	1042098-NLA	1042076-NLA
18"	1042098-NLA	1042076-NLA	1042099-NLA	1042077-NLA
20"	N/A	1074416	N/A	1074425

#21 - One Arm Drive, Pneumatic Tires

Chair Width	Permanent Arms Hemi	Removable Arms Hemi	Permanent Arms Adult	Removable Arms Adult
16"	1074440	1074441	1042100-NLA	1042078-NLA
18"	1042100-NLA	1042078-NLA	1042101-NLA	1042079-NLA
20"	N/A	1074417	N/A	1074434

#21 - One Arm Drive, Pneumatic with Flat Free Insert

Chair Width	Permanent Arms Hemi	Removable Arms Hemi	Permanent Arms Adult	Removable Arms Adult
16"	1074442	1074443	1042102-NLA	1042080-NLA
18"	1042102-NLA	1042080-NLA	1042103-NLA	1042081-NLA

One Arm Drive

(For Use On Tracer LX Only)

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

#21 - One Arm Drive, Pneumatic with Flat Free Insert

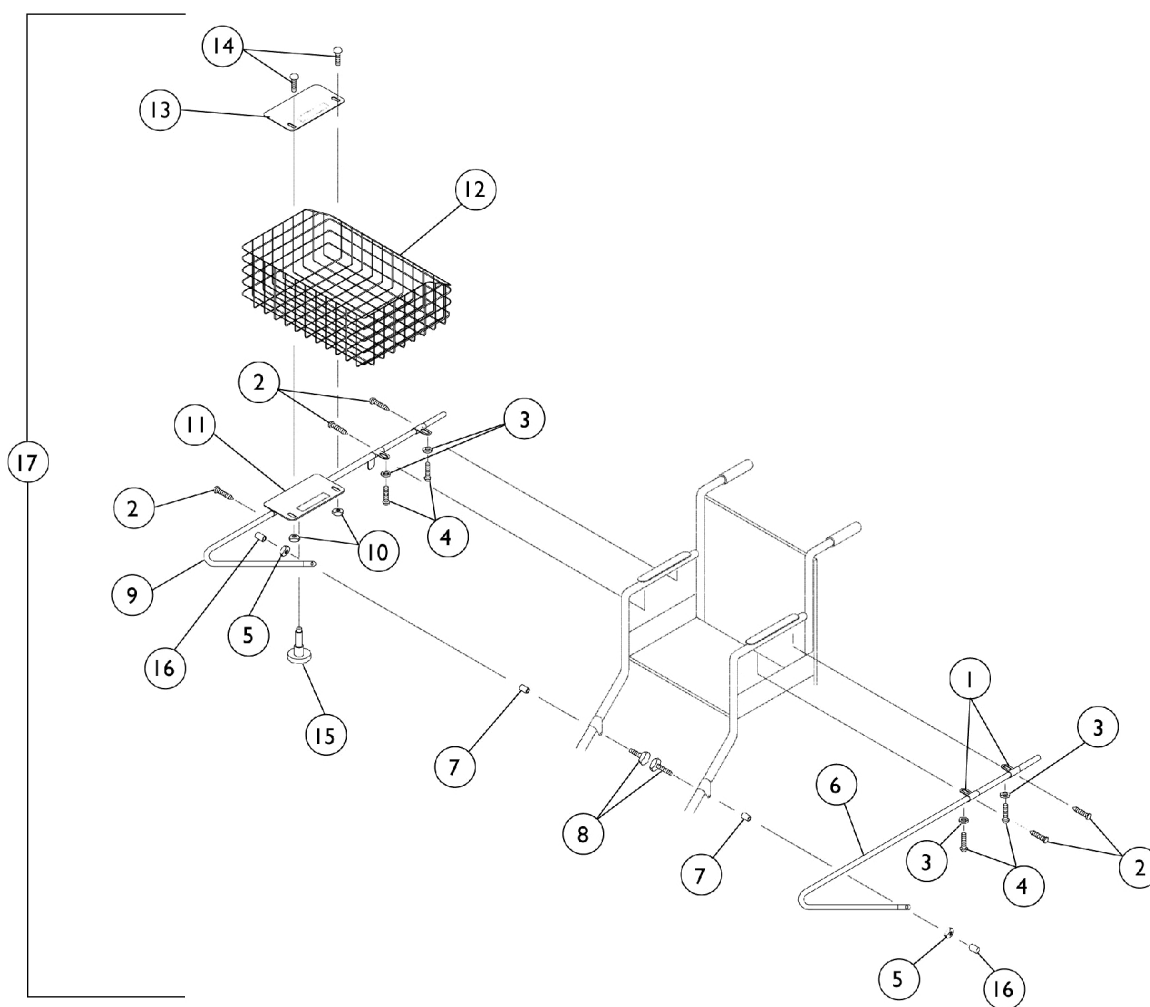
Chair Width	Permanent Arms Hemi	Removable Arms Hemi	Permanent Arms Adult	Removable Arms Adult
20"	N/A	1074424	N/A	1074435

Shopping Basket

Service Parts Only

Discontinued 6/29/98

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Shopping Basket

Service Parts Only

Discontinued 6/29/98

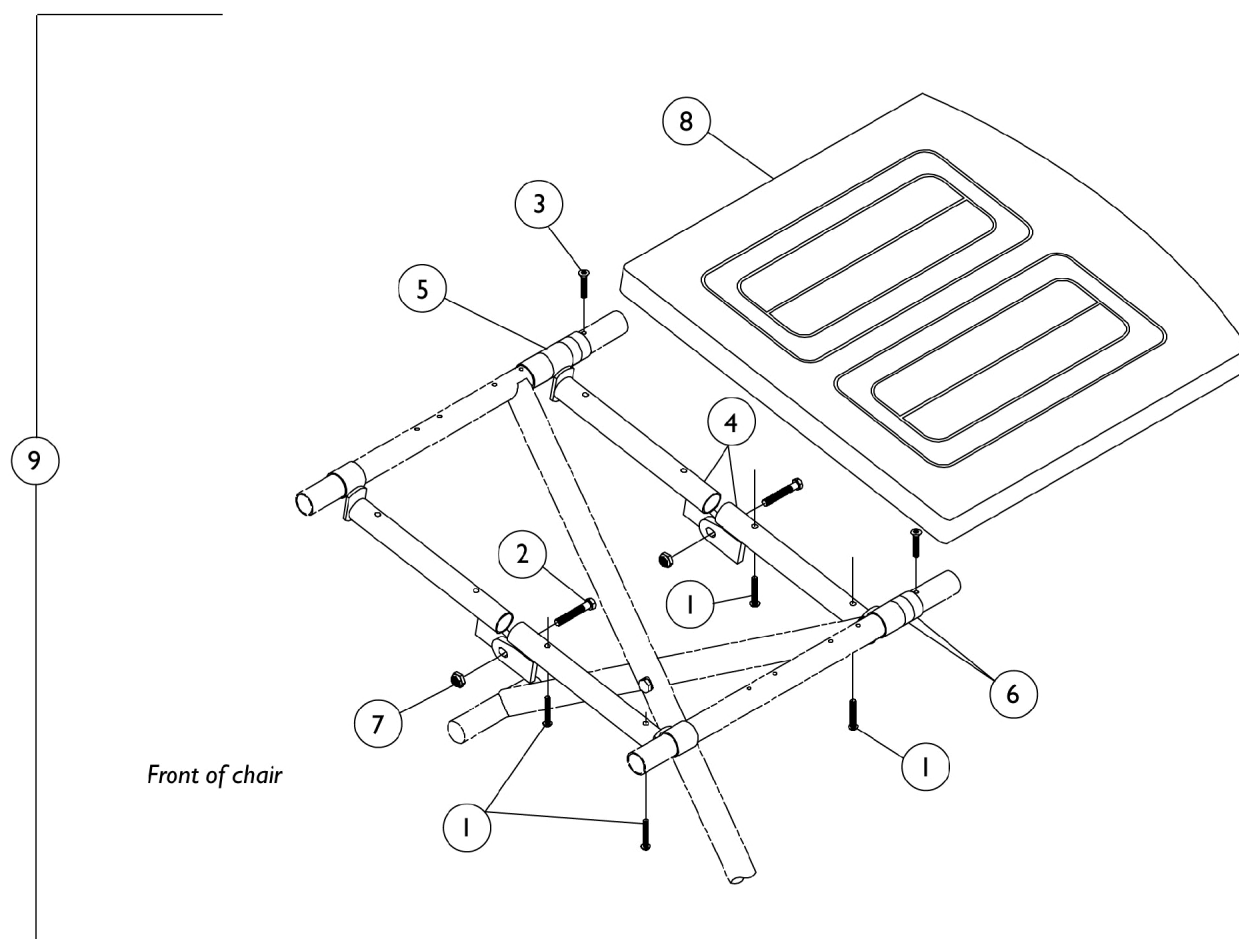
NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1021835-NLA	NLA - Bar, Slide Tube Support	1	4
2		21243X000-NLA	NLA - Screw, Phillips Pan Head (#6-20 x 3/8")	1	5
3		1013218	Washer (#10 Flat)	1	4
4		11010X002-NLA	NLA - Screw, Phillips Round Head (#10-32 x 1-5/8")	1	4
5		1107321	Nut, Low Cap (5/16"-24)	1	2
6		1021764-NLA	NLA - Bracket, Support, Chrome - Left	1	1
7		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	2
8		11240X000-NLA	NLA - Screw, Hex Head (5/16-24 x 2")	1	2
9		1021765-NLA	NLA - Bracket, Support, Chrome - Right	1	2
10		16721X000	Locknut (1/4-20)	1	2
11		1021763-NLA	NLA - Plate, Pivot with Tube, Bottom	1	1
12		1037615-NLA	NLA - Basket	1	1
13		1021904-NLA	NLA - Plate, Pivot, Top	1	1
14		10123X006	Bolt, Carriage (1/4-20 x 3/4")	1	2
15		06807X002-NLA	NLA - Plunger, Pin	1	1
16		1001634-NLA	NLA - Cap, End, Protective, Black	1	2
17		1042418-NLA	NLA - Basket, Shopping w/ Hardware	1	1
	A	1021912-NLA	NLA - Instruction Sheet	1	1

NOTE: A - Not Shown

Solid Folding Seat

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



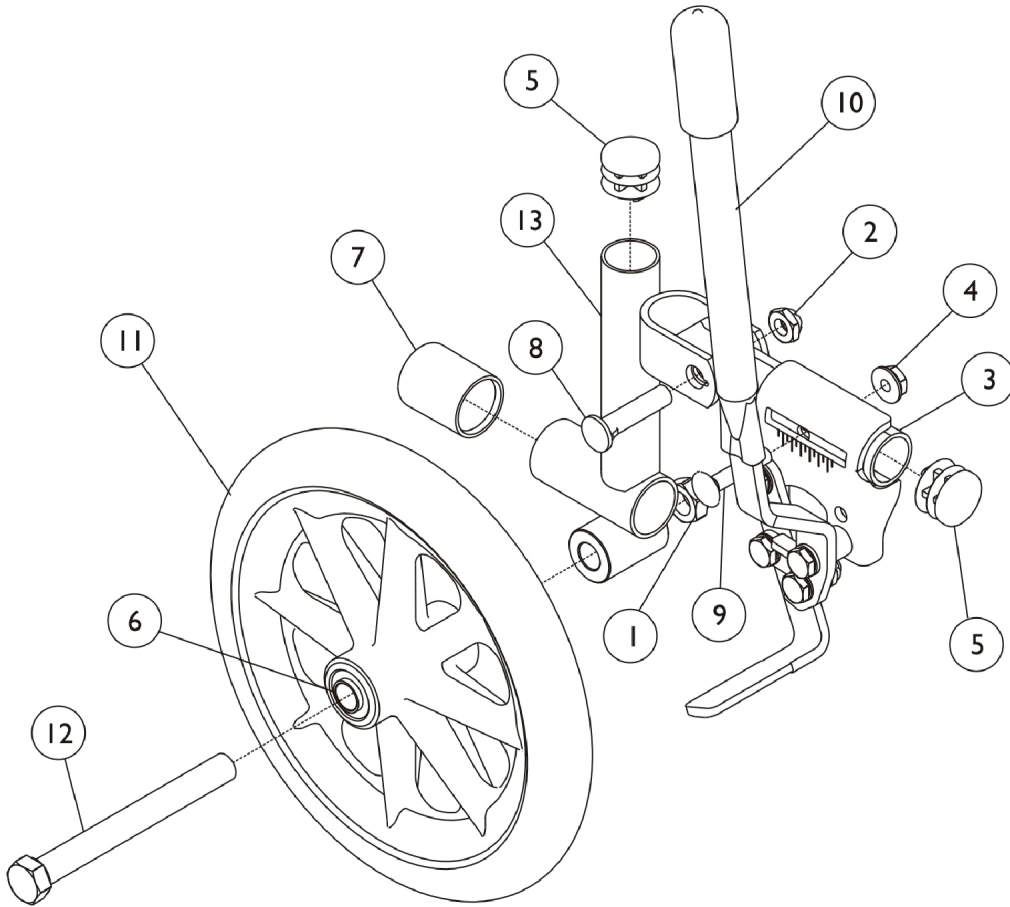
Solid Folding Seat

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		11008X011	Screw, Phillips Round Head (#10-32 x 1-3/8")	1	4
2		12144X000	Screw, Hex Head (5/16-18 x 1")	1	2
3		20228X013-NLA	NLA - Screw, Phillips Oval Head (#10 x 7/8")	1	2
4	B,C,D	1012976-NLA	NLA - Crossbrace, Chrome (16-1/2" W)	1	4
4	B,C,E	1012979-NLA	NLA - Crossbrace, Chrome (18" W)	1	4
5		47397X019	Spacer (7/8 x 1 x 1")	1	1
6		47397X024	Spacer (7/8 x 1 x 7/16")	1	1
7		60290X002	Locknut (5/16-18)	1	2
8	D	8881105954	Upholstery, Seat, Solid, Vinyl (16-1/2" Wide Chairs)	1	1
8	E	8881105955	Upholstery, Seat, Solid, Vinyl (18" Wide Chair)	1	1
9	B,D,F	8881105956-NLA	NLA - Seat, Solid Folding (16-1/2" W)	1	1
9	B,D,F	8881105957-NLA	NLA - Seat, Solid Folding (18" W)	1	1
9	C,D,F	8881105958-NLA	NLA - Seat, Solid Folding (16-1/2" W)	1	1
9	C,D,F	1045992	Solid Folding Seat Assembly, Vinyl, U05 Jet Black (16-1/2" W)	1	1
9	C,E,F	8881105959-NLA	NLA - Seat, Solid Folding (18" W)	1	1
9	C,E,F	1045994-NLA	NLA - Solid Folding Seat Assembly, Vinyl, U05 Jet Black (18" W)	1	1
	A,G	1036813-NLA	NLA - Instruction Sheet	1	1
<p>NOTE: A - Not Shown B - Permanent Arm Chair. C - Removable Arm Chair. D - 16-1/2" Wide Chair. E - 18" Wide Chair. F - Includes Items 1-8. G - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.</p>					

Transport 8" Rear Wheel Kit

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



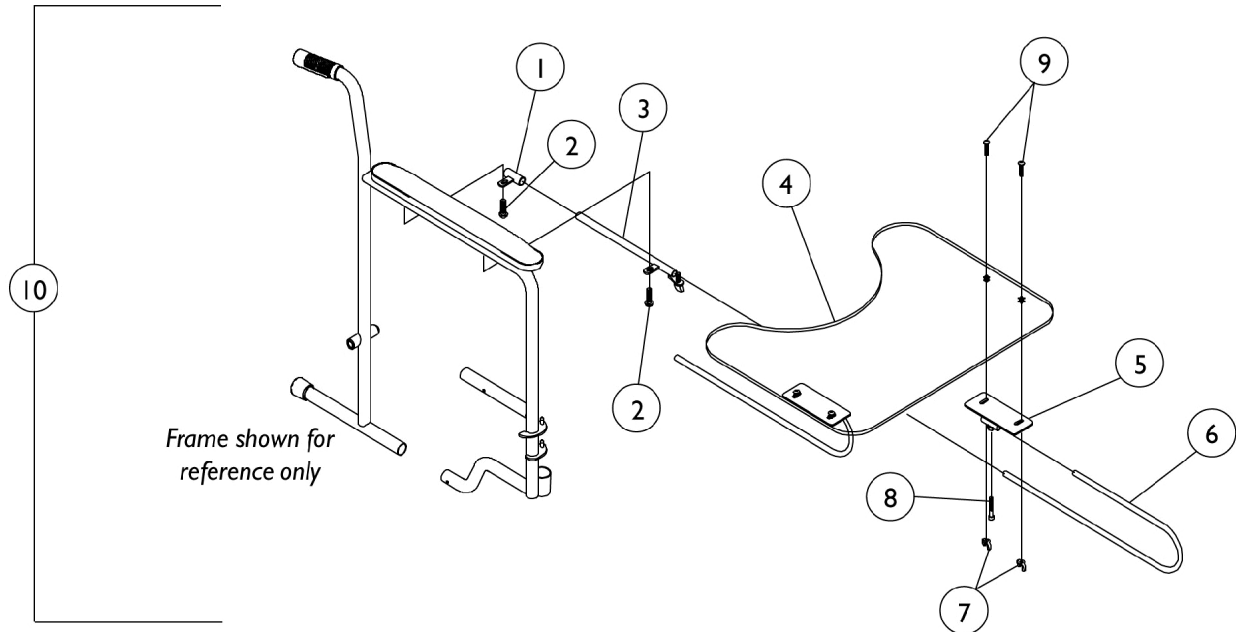
Transport 8" Rear Wheel Kit

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		20225X000	Locknut (7/16-20)	1	1
2		1107321	Nut, Low Cap (5/16"-24)	1	1
3		1014333-NLA	NLA - Tube, Mounting	1	1
4		16721X000	Locknut (1/4-20)	1	1
5		1027095	Plug Button, Black (7/8")	1	2
6		1040102	Bearing (7/16")	1	2
7		1016346	Cap, End, Tube, Black (7/8")	1	2
8		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
9		1011479	Bolt, Carriage (1/4-20 x 1-1/4")	1	1
10		1014353-NLA	NLA - Wheel Lock, Push to Lock - Right	1	1
10		1014354-NLA	NLA - Wheel lock, Push to Lock - Left	1	1
11		1041590	Wheel, Black (8")	1	1
12		47203X024-NLA	NLA - Bolt, Hex Head (7/16-20 x 4")	1	1
13		04609X069-NLA	NLA - Tube, Support, Chrome - Right	1	1
13		04609X070-NLA	NLA - Tube, Support, Chrome - Left	1	1
14		1037911	Spacer, Bearing (7/16 x 5/8 x 1-5/8")	1	2

Utility Tray

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

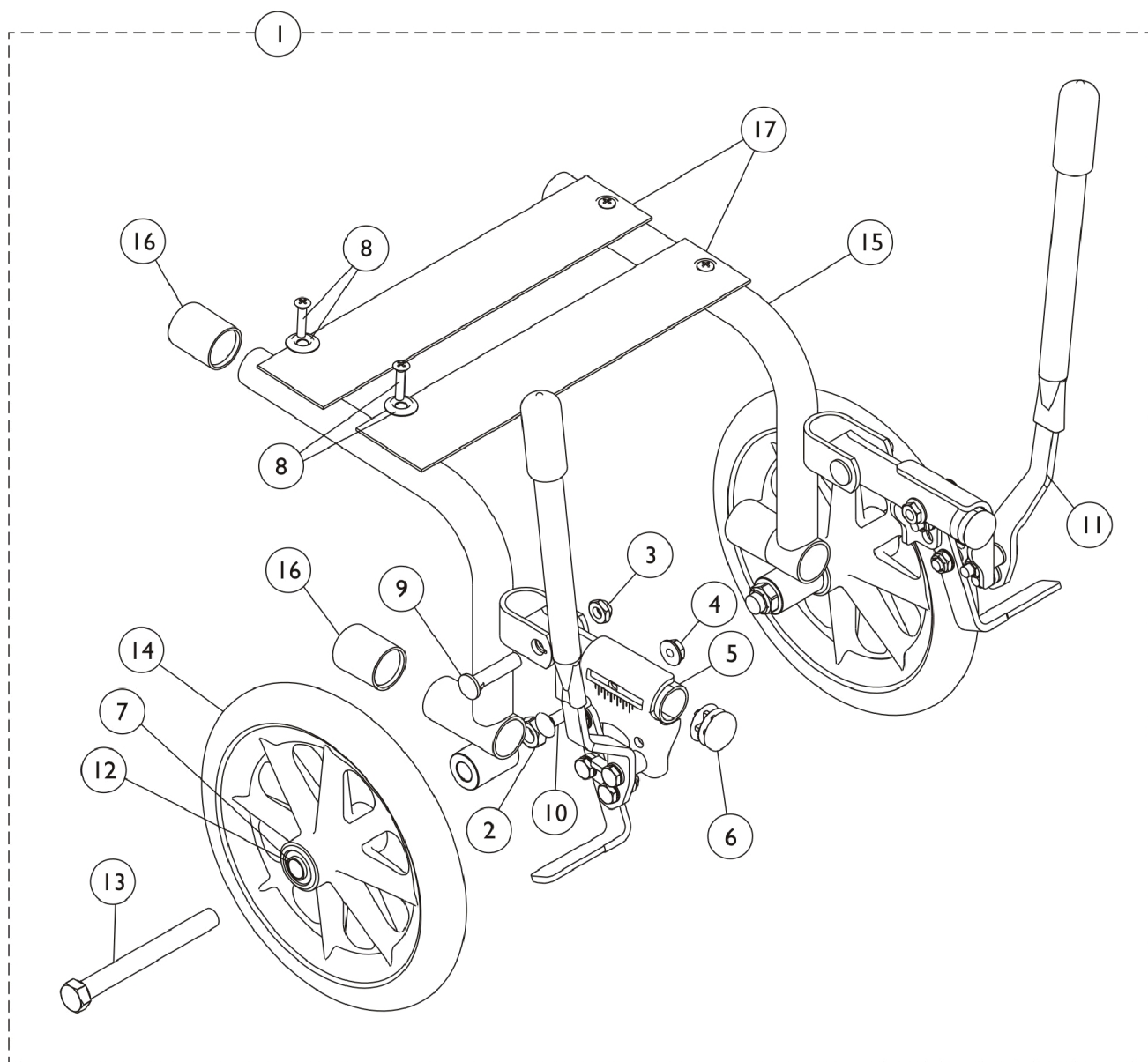


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04570X002-NLA	NLA - Tube, Support, Slide, Chrome	1	1
2		11008X011	Screw, Phillips Round Head (#10-32 x 1-3/8")	1	2
3		04570X009-NLA	NLA - Tube, Slide Lock, Full Length Arm - Right	1	1
3		04570X010-NLA	NLA - Tube, Slide Lock, Full Length Arm - Left	1	1
3		04570X011-NLA	NLA - Tube, Slide Lock, Desk Length Arm - Right	1	1
3		04570X012-NLA	NLA - Tube, Slide Lock, Desk Length Arm - Left	1	1
4		47469X006-NLA	NLA - Tray	1	1
5		1009341-NLA	NLA - Bracket, Tray	1	1
6		1010922-NLA	NLA - Tube, Support	1	2
7		20148X004-NLA	NLA - Nut, Wing (1/4-20)	1	4
8		60284X001	Screw, Socket Head (1/4-20 x 1/2")	1	2
9		10123X006	Bolt, Carriage (1/4-20 x 3/4")	1	4
10	B	1035965-NLA	NLA - Tray, Utility, Full Length Arm	1	1
10	B	1035966-NLA	NLA - Tray, Utility, Desk Length Arm	1	1
	A,C	1023704-NLA	NLA - Instruction Sheet	1	1

NOTE: A - Not Shown
 B - Includes items 1-9 and Instruction Sheet
 C - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.

Transport Kit w/ Luggage Rack

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.



Transport Kit w/ Luggage Rack

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1042420-NLA	NLA - Kit, Transport w/Luggage Rack	1	1
2		20225X000	Locknut (7/16-20)	1	2
3		1107321	Nut, Low Cap (5/16"-24)	1	2
4		16721X000	Locknut (1/4-20)	1	2
5		1014333-NLA	NLA - Tube, Mounting	1	2
6		1027095	Plug Button, Black (7/8")	1	2
7		1040102	Bearing (7/16")	1	4
8	C	1076283	Screw, Phillips Oval Head w/ Washer (#10-16 x 7/8")	1	4
8	D	1041541	Package, Screw Phillips Csunk Oval Head w/ Washer (#10-16 x 7/8") (12 ea.)	1	4
9		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	2
10		1011479	Bolt, Carriage (1/4-20 x 1-1/4")	1	2
11		1014353-NLA	NLA - Wheel Lock, Push to Lock - Right	1	1
11		1014354-NLA	NLA - Wheel lock, Push to Lock - Left	1	1
12		1037911	Spacer, Bearing (7/16 x 5/8 x 1-5/8")	1	2
13		47203X024-NLA	NLA - Bolt, Hex Head (7/16-20 x 4")	1	2
14		1041590	Wheel, Black (8")	1	2
15		04609X015-NLA	NLA - Tube, Support - Right	1	1
15		04609X016-NLA	NLA - Tube, Support - Left	1	1
16		1016346	Cap, End, Tube, Black (7/8")	1	4
17		47465X000-NLA	NLA - Webbing, Luggage Strap	1	2
	A	1016945-NLA	NLA - Loop, Luggage Belt	1	1
	A	1016946-NLA	NLA - Hook, Luggage Belt	1	1
NOTE: A - Not Shown B - Includes items 1-16 and the items "not shown" C - Package includes 25 screws w/washers. D - Package includes 12 screws w/washers.					

Miscellaneous Accessories

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Single Pole Anti-Theft Device

Part Number	Description
1076646	1614 Single Pole Anti-Theft Device, Navy
1076647-NLA	1714 Single Pole Anti-Theft Device, Red

Anti-Tipper

Part Number	Description
1042412	Front (1326)
1036900	Rear, Swingaway and Non-Recliner Chairs (Not used on Chairs with One Arm Drives or Amputee Attachments.)
1036901-NLA	Rear, Chairs with One-Arm Drives and/or Amputee Attachments
1074064	Rear, Recliner Chairs (9758)
1061669-NLA	Rear, Fixed Front Frame

Carrying Straps

Part Number	Description
1045988-NLA	U05 Jet Black Lightweight Vinyl
8881091731-NLA See Note(s) A	All Other Colors

NOTE: A - Specify upholstery color, see page titled "Upholstery Colors".

Miscellaneous Accessories

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Crutch/Cane Carrier

Part Number	Description
1025467	Crutch and Cane Carrier

Non-Folding Device

Part Number	Description
1034205-NLA	Non-Folding Device (14" - 20" W)
1143048	Non-Folding Device (14" - 24" W)

Transfer Board

Part Number	Description
1034216	Transfer Board

OverHead Anti-Theft Device

Part Number	Description
1514	OverHead Anti-Theft Device Available on 16-18" Wide Chairs

Miscellaneous Accessories

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Seat/Chest Positioning Strap

Buckle Style	14-18" Wide Chair	20-22" Wide Chair	24" Wide Chair
Auto	1004310	1034625	1034622-NLA See Note(s) A
Airline	TAGTS1034751-NLA	1034752-NLA See Note(s) B	N/A
Hook and Loop	1034744	1034745	1034746

NOTE: A - For replacement contact The Aftermarket Group (TAG).
B - 1034752 Airline Buckle Style is No Longer Available. Use Auto Style part number 1034625 as a replacement.

Carry Pocket - Vinyl

Part Number	Description
8881047954-NLA See Note(s) A	14" Wide Chairs
8881047957 See Note(s) A	16 - 20" Wide Chairs
8881047960 See Note(s) A	22" Wide Chairs

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Miscellaneous Accessories

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Carrying Pocket - Sealed-On Back Upholstery

Upholstery Color	16-1/2" Wide Chair	18" Wide Chair	20" Wide Chair
U05 Jet Black Lightweight Vinyl	1045983-NLA	1045986-NLA	N/A
U60 Marina Blue Vinyl	1041608-NLA	1041610-NLA	1047154-NLA
U75 Dove Grey Vinyl	1041836-NLA	1041838-NLA	1047153-NLA
U85 Dark Blue Vinyl	1041614-NLA	1041616-NLA	1047150-NLA
U86 Ruby Vinyl	1041620-NLA	1041622-NLA	1047155-NLA
U88 Camel Vinyl	1041595-NLA	1041597-NLA	1047152-NLA
U92 Space/Sky Blue Vinyl	1041601-NLA	1041603-NLA	1047151-NLA

Solid Back Insert

Part Number	Description
8881041703-NLA See Note(s) A	16-1/2" Wide Chairs
8881034768-NLA See Note(s) A	18" Wide Chairs

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Solid Seat Insert

Upholstery Type	16-1/2" Wide Chair	18" Wide Chair
Vinyl	8881041698-NLA See Note(s) A	8881034650 See Note(s) A
U05 Black Lightweight Vinyl	1046004-NLA	8881052548-NLA See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors."

Invacare Corporation

www.invacare.com



Yes, you can.

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800-832-4707
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407-321-5630

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800-333-6900

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