

Ancillary Bed Products Traction/Trapeze



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 92-45. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Packaging and Literature

7030 & 7030P Model

Carton Side	Carton Part Number	Insert Part Number	Instruction Sheet Part Number
Top	40131X037	1007925-NLA	1038087-NLA
Bottom	1008344-NLA		

NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

7714 & 7714P Model

Carton Side	Carton Part Number	Insert Part Number	Instruction Sheet Part Number
Top and Bottom	40131X035-NLA	1007985-NLA	1013153-NLA
		1151956-NLA	
		1151957-NLA	

NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

7718 Model

Carton Side	Carton Part Number	Insert Part Number	Instruction Sheet Part Number
Top	1013926-NLA	1013928-NLA	N/A
Bottom	1013927-NLA	1013929-NLA	

NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Packaging and Literature

7719 Model

Carton Side	Carton Part Number	Insert Part Number	Instruction Sheet Part Number
Top and Bottom	40131X029	N/A	N/A

NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Packaging and Literature

7720 Model

Carton Side	Carton Part Number	Insert Part Number	Instruction Sheet Part Number
Top	1013926-NLA	1013928-NLA	N/A
Bottom	1013927-NLA	1013929-NLA	

NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

7740, 7740P & 7750 Model

Carton Side	Carton Part Number	Insert Part Number	Instruction Sheet Part Number
Top and Bottom	40131X036-NLA	1005299	1013153-NLA
		1005300	

NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance. Packaging is not available for model 7740A

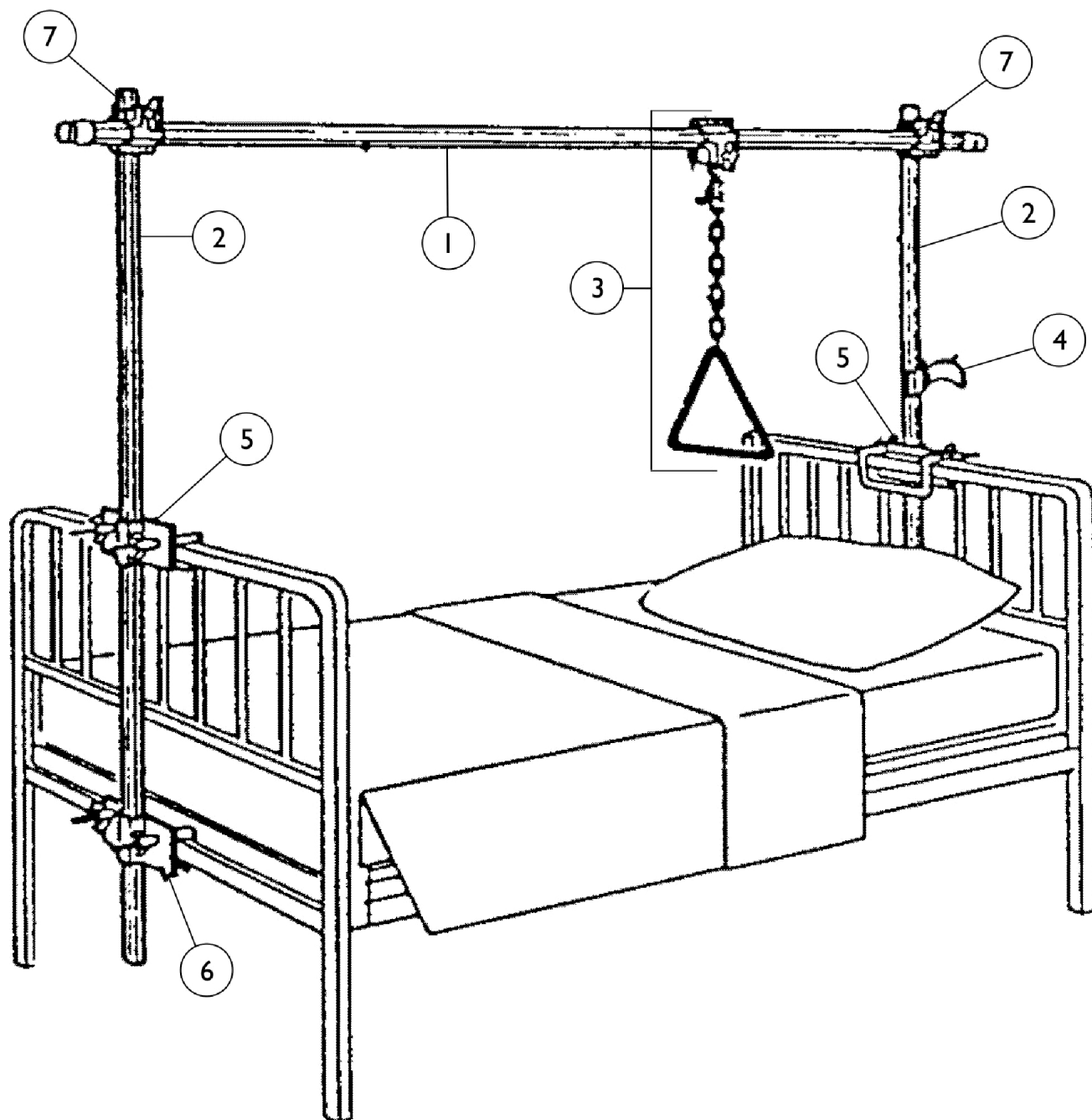
BARTRAP Model

Carton Side	Carton Part Number	Insert Part Number	Instruction Sheet Part Number
Top, Upper	1109376-NLA	1109378-NLA	1106663-NLA
Bottom, Upper	1109374-NLA		
Top, Lower	1109375-NLA	1109377-NLA	1106663-NLA
Bottom, Lower	1109373-NLA		

NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Universal Fracture Frame

Model 7030 & 7030P

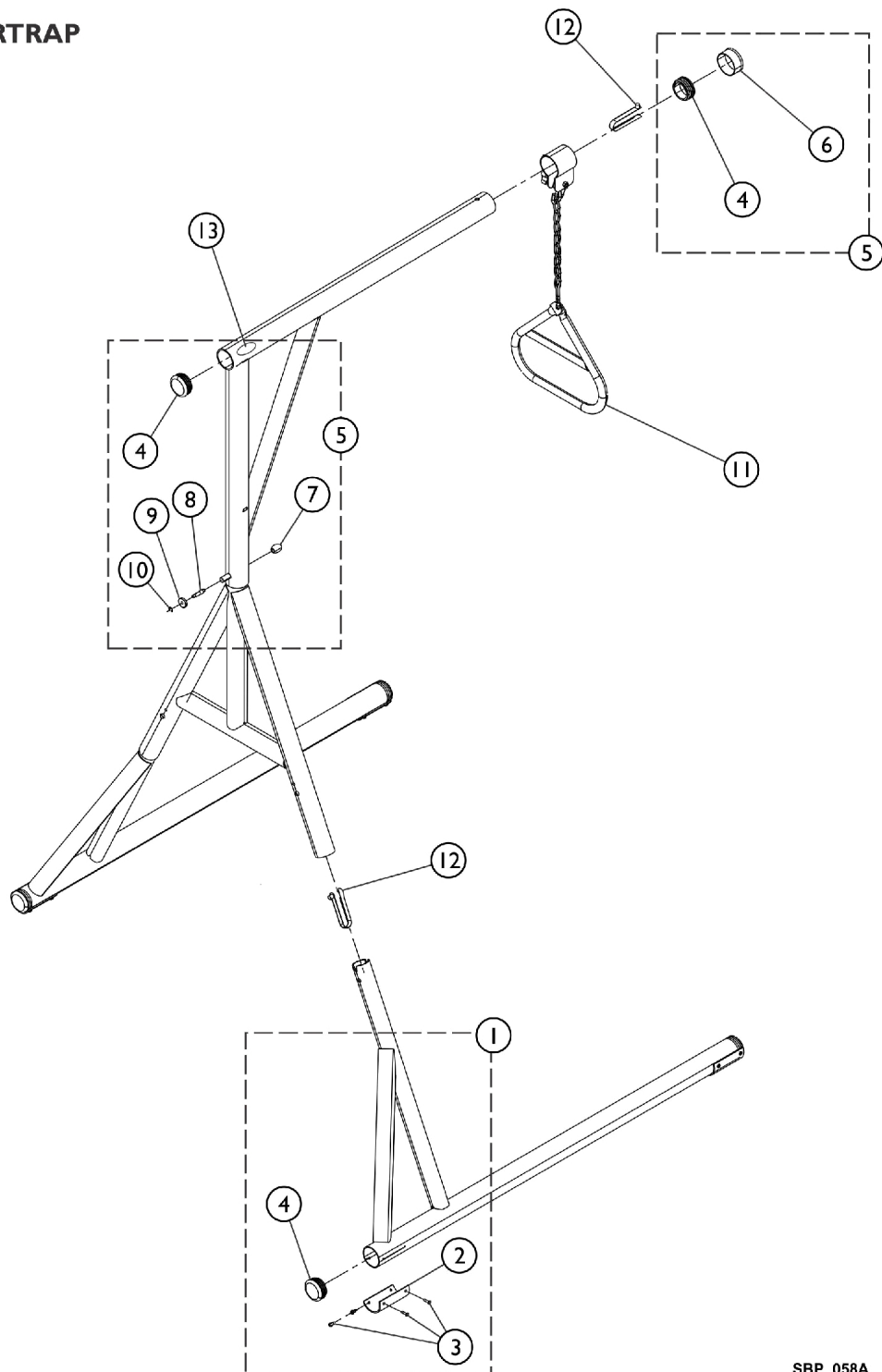


Universal Fracture Frame

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,D	7810-NLA	NLA - Bar, Plain, Chrome (96")	1	1
1	C	7810P-NLA	NLA - Bar, Plain, Grey (96")	1	1
2	B,D	7830-NLA	NLA - Bar with Single Clamp, Chrome (60")	1	2
2	C	7830P-NLA	NLA - Bar with Single Clamp, Color (60")	1	2
3	A,B	7941-NLA	NLA - Grab Bar with Chain and Clamp, Chrome	1	1
3	C	7941P	Grab Bar with Chain and Clamp, Grey	1	1
4	A,B	7948-NLA	NLA -Bumper, Wall with Horns, Chrome	1	1
4	C	7948P-NLA	NLA - Bumper, Wall with Horns, Grey	1	1
5	A,B	7950-NLA	NLA - Bed Bracket, Upper, Chrome	1	2
5	C	7950P	Bed Bracket, Upper, Grey	1	2
6	A,B	7954-NLA	NLA - Bed Bracket, Lower, Chrome	1	2
6	C,E	7954P-NLA	NLA - Bed Bracket, Lower, Grey	1	2
6		7953P	Bed Bracket, Lower, Grey	1	2
7	A,B,D	7803-NLA	NLA - Clamp, Double, Chrome	1	2
7	C	7803P-NLA	NLA - Clamp, Double, Grey	1	2
NOTE: A - For individual parts see "Traction Accessories." B - Before 9/9/05. C - After 9/8/05. D - This part is No Longer Available, please see Grey part for replacement. E - No Longer Available. Use 7953P as a replacement.					

Bariatric Trapeze

BARTRAP



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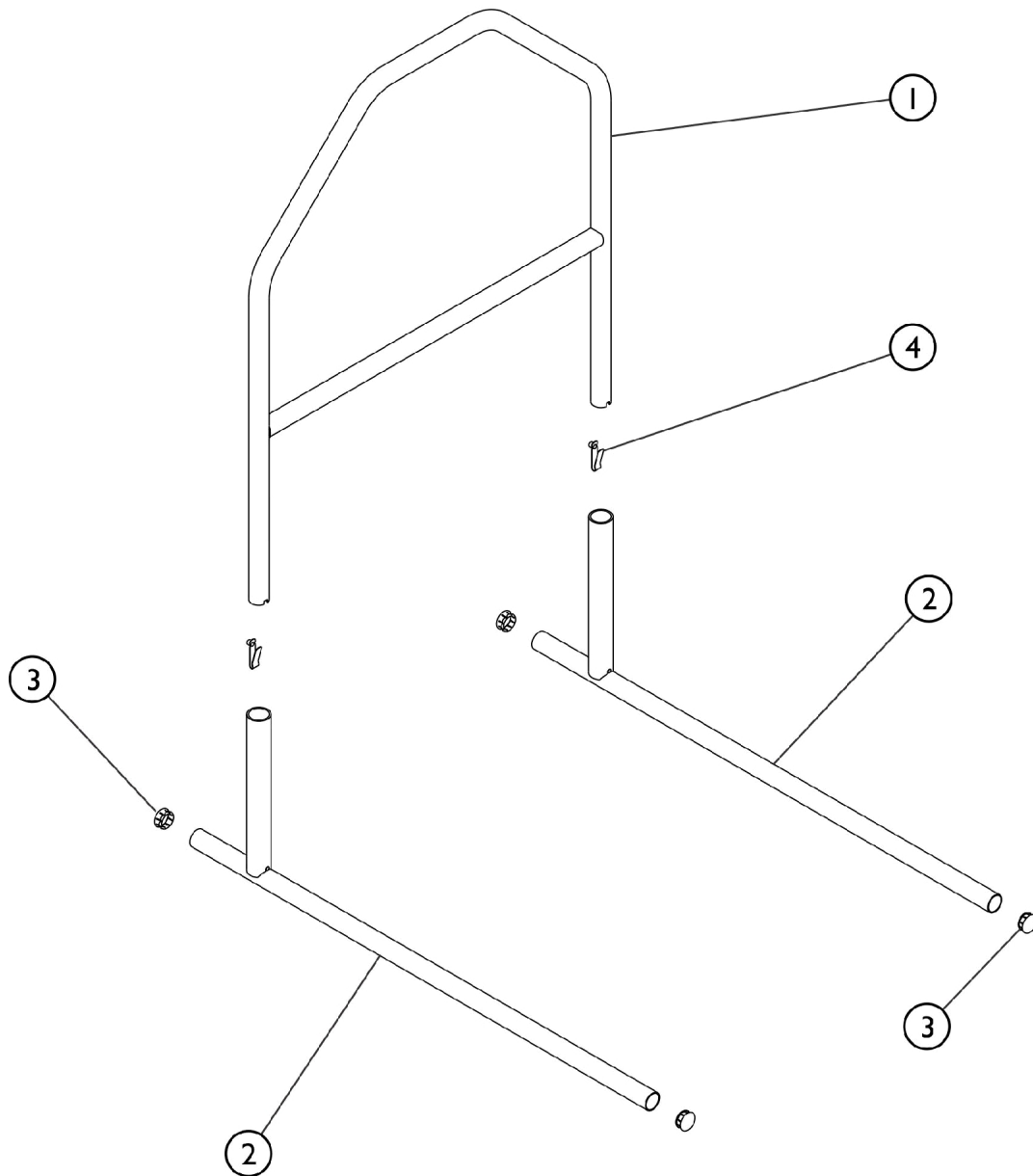
Bariatric Trapeze

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1165087	Kit, Hardware, Bariatric Trapeze - Boom	1	1
2			NLA - Pad, Foot Trapeze	1	4
3			NLA - Screw, Phillips Pan Head (#10-16 x 5/8")	1	16
4			NLA - Plug Button, Black (2-1/4")	1	4
5	B	1165088	Kit, Hardware, Bariatric Trapeze - Mast	1	1
4			NLA - Plug Button, Black (2-1/4")	1	2
6			NLA - Cap, End, External, Black	1	1
7			Pin, Plunger	1	1
8			Spring, Plunger (23/64 x 5/8")	1	1
9			NLA - Knob, Plunger	1	1
10			NLA - Ring, Retaining	1	1
11		1108681	Grab Bar with Chain and Clamp, Grey	1	1
12		1109145-NLA	NLA - Button, Snap	1	3
13		1095498-NLA	NLA - Decal, Invacare Logo (3.1)	2	1
	C	1075222-NLA	NLA - Paint, Touch-Up, Reliant, Isolet Gray	1	1
	C	1165089	Kit, A - Frame w/ Hardware	1	1
			Tube Assembly, Mast and Boom	1	1
			Cap, External	3	1
NOTE: A - Kit includes items 2 - 4. B - Kit includes items 4 and 6 - 10. C - Not Shown in illustration.					

Trapeze Floor Stand

Model 7714 (For use with 7740 and 7750 Trapeze)

Model 7714P (For use with 7740A and 7740P Trapeze)



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Trapeze Floor Stand

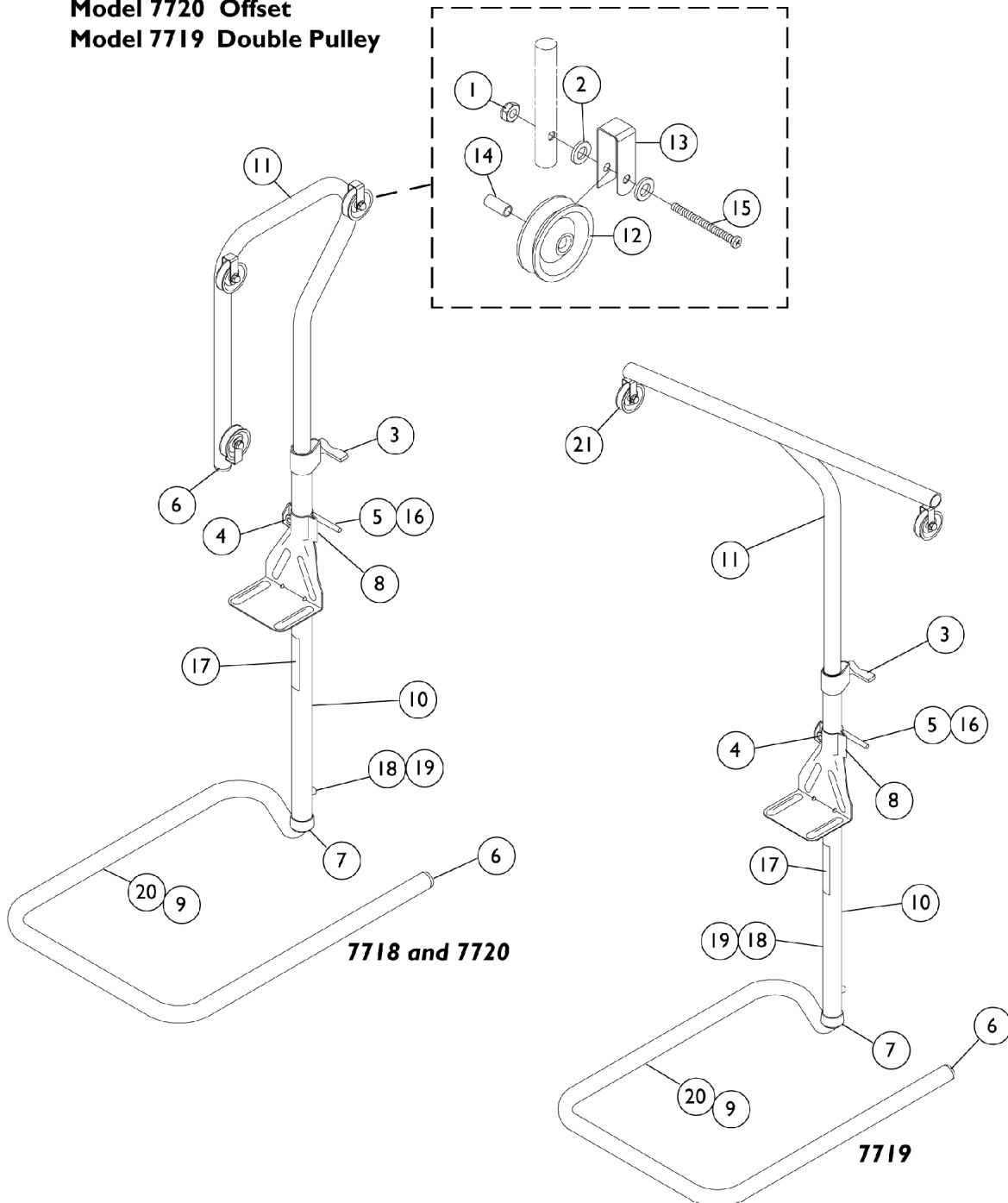
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	17140X000-NLA	NLA - Frame, "A", Chrome	1	1
1	C	1135734-NLA	NLA - Frame, "A" , Grey	1	1
2	B	17141X000-NLA	NLA - Leg, Chrome	1	2
2	C	1135735-NLA	NLA - Leg, Grey	1	2
3		17290X000-NLA	NLA - Plug Button, Metal (1-1/4")	1	4
4	D,A	48806X011-NLA	NLA - Button, Snap	1	2
4		1094945	Button, Snap	1	2
NOTE: A - No longer available, refer to Part #1094945 for replacement on 7714 and 7714P. B - Before 9/9/05. C - After 9/8/05. D - As of 3/8/01, spring no longer needed replace with 1094945.					

Traction Stands

Model 7718 Extra Height Offset

Model 7720 Offset

Model 7719 Double Pulley



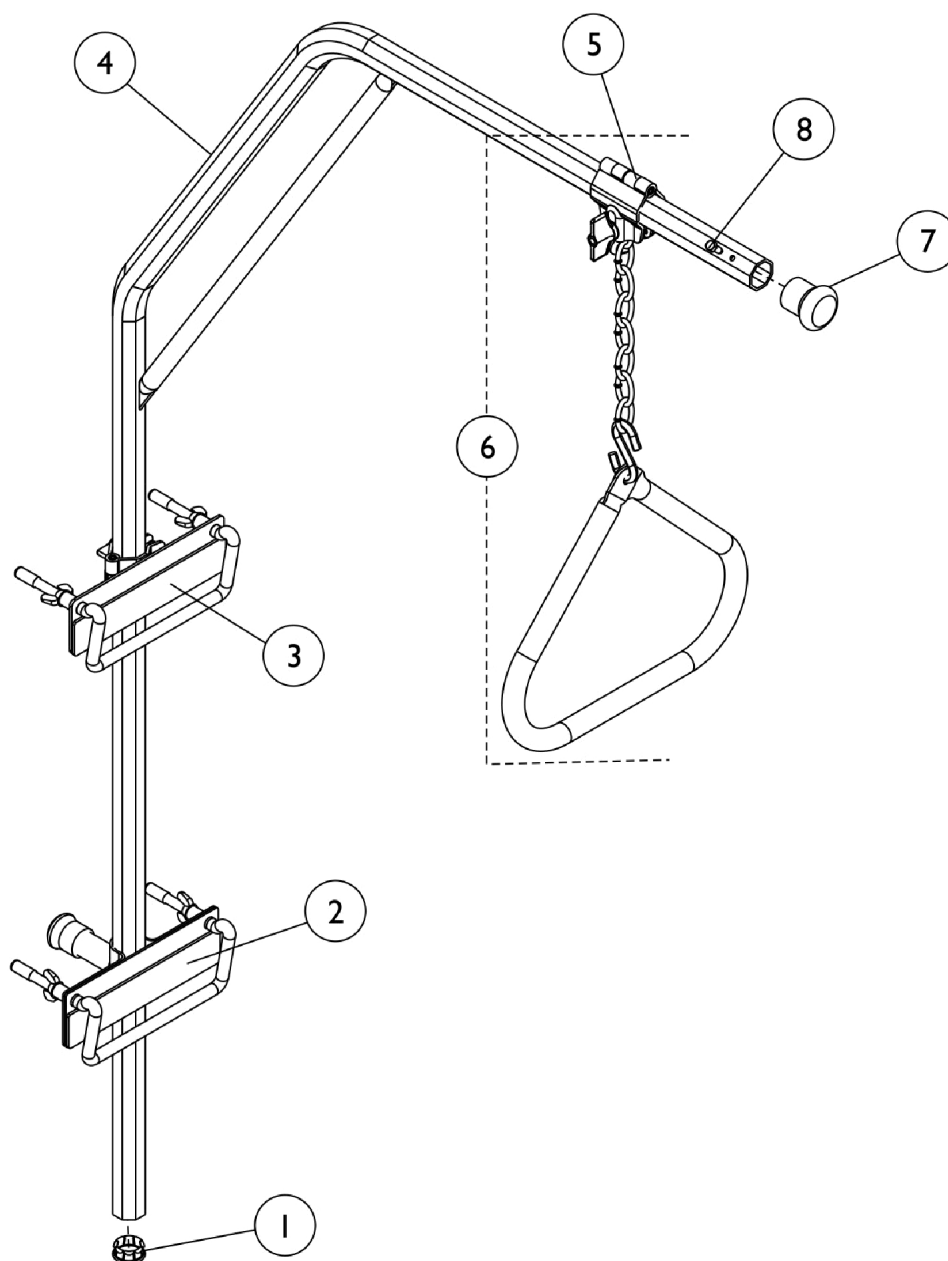
Traction Stands

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		10011X000-NLA	NLA - Nut, Cap (#10-24)	1	3
2		10514X001	Washer, Locking Split (#10)	1	6
3		12592X000-NLA	NLA - Adjustment Lock Assembly, Chrome	1	1
4		12995X001-NLA	NLA - Nut, Hex Jam (1/4-28)	1	1
5		15320X000-NLA	NLA - Handle	1	1
6	A	1027096	Plug Button, Grey (7/8")	1	2
7		16803X004-NLA	NLA - Anti-Rattle	1	1
8	B	17516X000-NLA	NLA - Traction Stand Clamp Assembly	1	1
9	C	1014163-NLA	NLA - Traction Stand Base Assembly	1	1
10		17531X000-NLA	NLA - Stem, Lower - 7718	1	1
10		17530X000-NLA	NLA - Stem, Lower - 7719 and 7720	1	1
11		17535X000-NLA	NLA - Stem, Upper - 7718	1	1
11		17554X000-NLA	NLA - Stem, Upper - 7719	1	1
11		17562X000-NLA	NLA - Stem Upper - 7720	1	1
12	D	See Note	See Footnote	1	3
13		17557X000	Bracket, "U"	1	3
14		17558X000	Bushing, Pulley	1	3
15		17564X000-NLA	NLA - Screw, Phillips Pan Head (#10-24 x 1-3/4")	1	3
16		40157X009-NLA	NLA - Washer, Steel (9/32" x 1/2" x 1/16")	1	1
17		1095497	Decal, Invacare Logo (1.6)	1	1
18		40188X005-NLA	NLA - Spring, Torsion	1	1
19		48806X011-NLA	NLA - Button, Snap	1	1
20		1013064-NLA	NLA - Base, Traction Stand	1	1
21		17130X000-NLA	NLA -Pulley, Swivel	1	2
NOTE: A - Model 7719 requires 1 per assembly. B - Includes Items 4, 5 and 8. C - Includes Items 6 and 18-20. D - Part is no longer serviceable in the field.					

Offset Trapeze Bar 7740 and 7740P

Model 7740 & 7740P Octagon Tube

Model 7750 Square Tube (Discontinued 7/31/96)

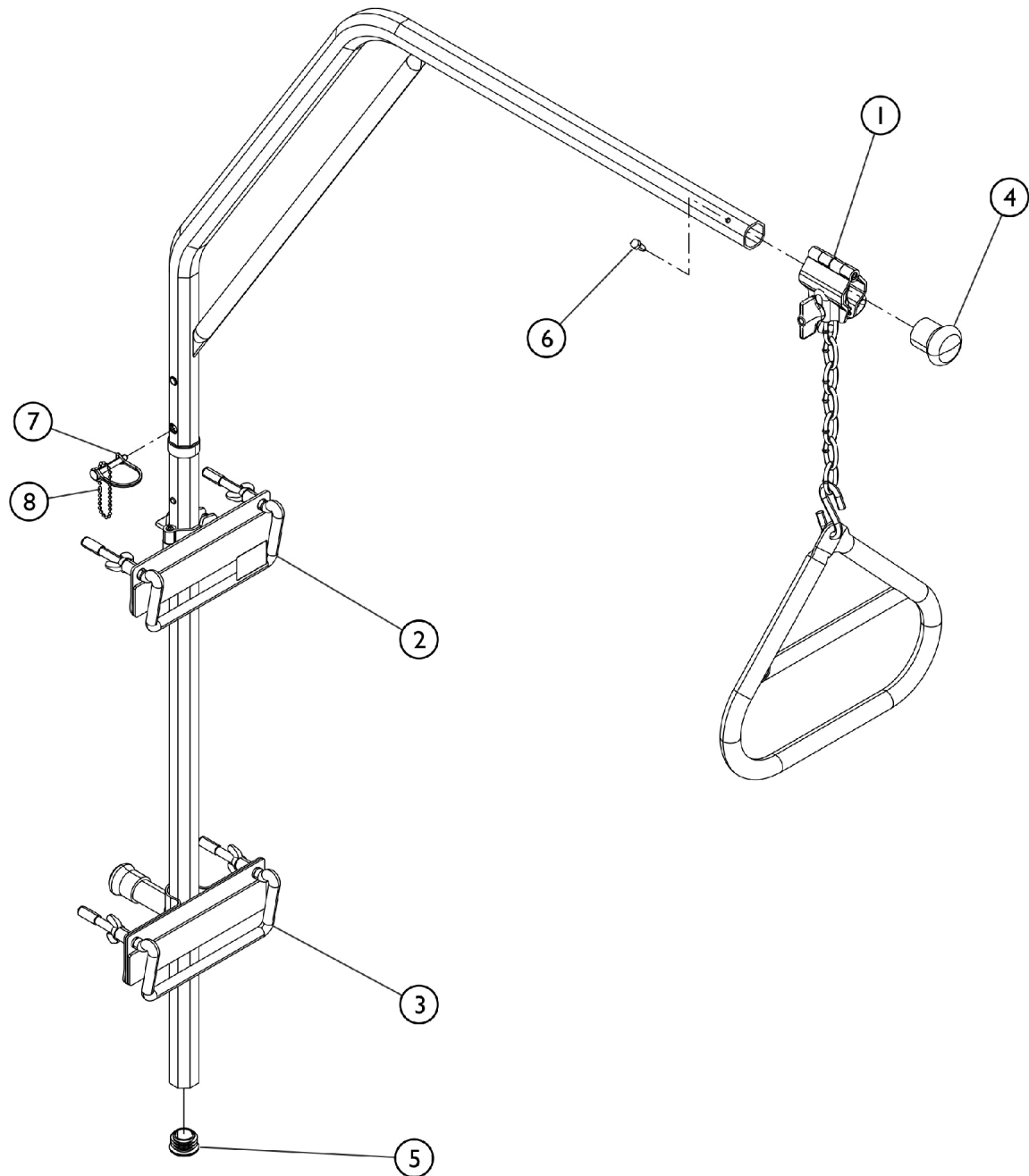


Offset Trapeze Bar 7740 and 7740P

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	17290X000-NLA	NLA - Plug Button, Metal (1-1/4")	1	1
1	C	1011232-NLA	NLA - Plug Button, Metal (1-1/4")	1	1
2	A,B,D	7953-NLA	NLA - Bed Bracket, Lower, Chrome	1	1
2	E	7953P	Bed Bracket, Lower, Grey	1	1
2	C	1011224-NLA	NLA - Bracket, Bed, Lower	1	1
3	A,B,D	7950-NLA	NLA - Bed Bracket, Upper, Chrome	1	1
3	E	7950P	Bed Bracket, Upper, Grey	1	1
3	C	1011225-NLA	NLA - Bracket, Bed, Upper	1	1
4	A,B,D	17171X000-NLA	NLA - Bar, "L", Chrome	1	1
4	E	1135736-NLA	NLA - Bar, "L", Color	1	1
4	C	1011220-NLA	NLA - Bar, "L"	1	1
5	A,B,G	07800X001-NLA	NLA - Clamp, Hinge, Chrome	1	1
5	C	1011223-NLA	NLA - Clamp Only	1	1
6	A,B,D	7941-NLA	NLA - Grab Bar with Chain and Clamp, Chrome	1	1
6	E	7941P	Grab Bar with Chain and Clamp, Grey	1	1
6	C	1011229-NLA	NLA - Grab Bar with Chain and Clamp, White	1	1
7	B	17167X000-NLA	NLA - Bumper, Grey	1	1
7	C	1011231-NLA	NLA - Cap, End	1	1
8		17125X000-NLA	NLA - Screw, Hex Head (1/4-14 x 5/8")	1	1
	F	17573X000-NLA	NLA - Key	1	1
	C,F	1011223-NLA	NLA - Clamp Only	1	1
NOTE: A - For individual parts see "Traction Accessories." B - Used with Model 7740. C - Used with Model 7750. D - Before 9/9/05. E - After 9/8/05. F - Not Shown. G - No Longer Available.					

Offset Trapeze Bar 7740A

Model 7740A Octagon Tube

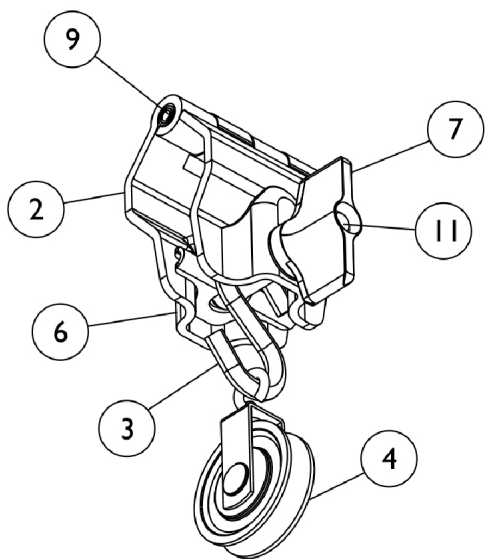


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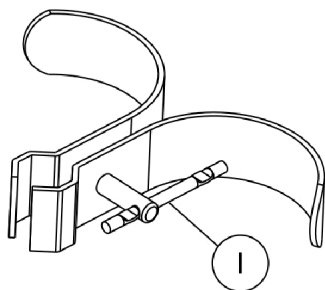
Offset Trapeze Bar 7740A

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7941P	Grab Bar with Chain and Clamp, Grey	1	1
2		7950P	Bed Bracket, Upper, Grey	1	1
3		7953P	Bed Bracket, Lower, Grey	1	1
4		17167X000-NLA	NLA - Bumper, Grey	1	1
5		1183776-NLA	NLA -Plug, Button (1-1/4 Dia.)	1	1
6		17125X000-NLA	NLA - Screw, Hex Head (1/4-14 x 5/8")	1	1
Item 7 and item 8 is non-serviceable.					

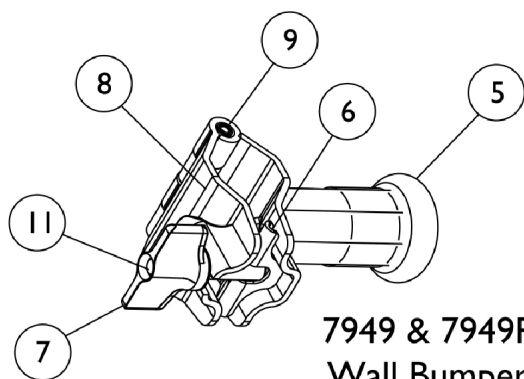
Accessories for Model 7030 & 7030P (Octagon Tube)



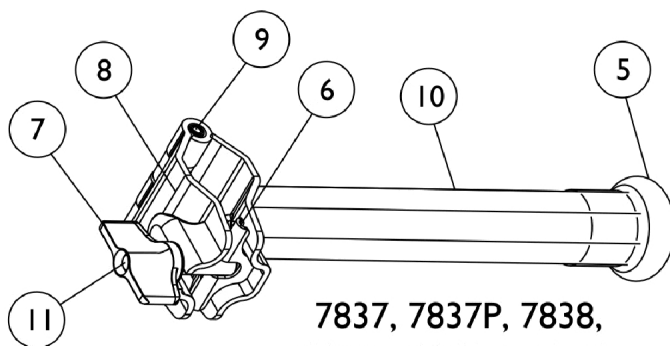
7801 & 7801P
Pulley Clamp



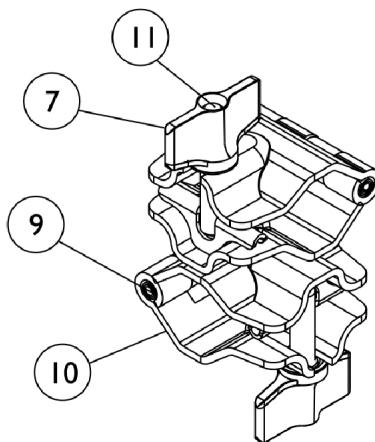
7948 & 7948P
Wall Bumper
with Horns



7949 & 7949P
Wall Bumper
Post with Clamp



**7837, 7837P, 7838,
7838P, 7839, & 7839P**
Traction Arms
(9", 12" & 18")

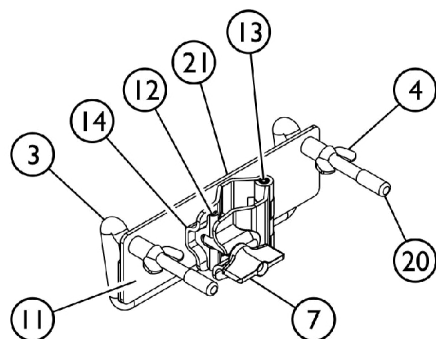


7803 & 7803P
Double Clamp

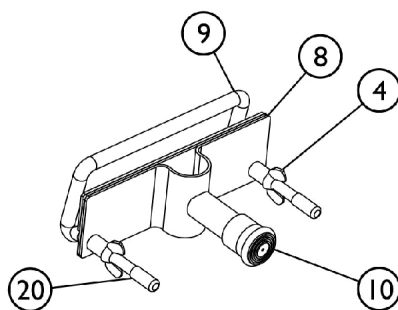
Accessories for Model 7030 & 7030P (Octagon Tube)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		17573X000-NLA	NLA - Key	1	1
2	B,J	07800X001-NLA	NLA - Clamp, Hinge, Chrome	1	1
2	C	1125219-NLA	NLA - Clamp, Hinge, Grey	1	1
3		17103X000-NLA	NLA - Hook, "S"	1	1
4		17130X000-NLA	NLA -Pulley, Swivel	1	1
5		17167X000-NLA	NLA - Bumper, Grey	1	1
6	A	17127X000	Pin, Spiral (5/32" x 1-3/4")	1	1
7	A	17129X000-NLA	NLA - Knob, Wing	1	1
8	A,B,D	17122X000-NLA	NLA - Clamp, Hinge, Slotted Side, Chrome	1	1
8	C	1135726-NLA	NLA - Clamp, Hinge, Slotted Side, Grey	1	1
9	A	17128X000-NLA	NLA - Pin, Spiral (5/16" x 2-1/2")	1	1
10	B,H	17803X000-NLA	NLA - Arm, Traction, Chrome (9")	1	1
10	C	1135731-NLA	NLA - Arm, Traction, Grey (9")	1	1
10	B,G	17802X000-NLA	NLA - Arm, Traction, Chrome (12")	1	1
10	C	1135730-NLA	NLA - Arm, Traction, Grey (12")	1	1
10	B,F	17801X000-NLA	NLA - Arm, Traction, Chrome (18")	1	1
10	C	1135729-NLA	NLA - Arm, Traction, Grey (18")	1	1
	E	7837P-NLA	NLA - Traction Arm Assembly,Grey (18")	1	1
	E	7838P-NLA	NLA - Traction Arm Assembly,Grey (12")	1	1
	E,K	7839P-NLA	NLA - Traction Arm Assembly, Grey (9")	1	1
11	A	1008630-NLA	NLA - Stud, Threaded (3/8-16 x 2-1/4")	1	1
	I	7801P-NLA	NLA -Pulley Clamp Assembly, Grey	1	1
NOTE: A - When ordering replacement parts for 7803 Double Clamp, you will need 2 per assembly. B - Before 9/9/05. C - After 9/8/05. D - This part is No Longer Available, please order 1135726 as a replacement part instead. E - Not Shown. F - This part is No Longer Available, please order 7837P as a replacement part instead. G - This part is No Longer Available, please order 7838P as a replacement part instead. H - This part is No Longer Available, please order 7839P as a replacement part instead. I - Includes items 2-4, 6, 7, 9 and 1. Model 7801 is no longer available. J - No Longer Available. K - 7839 is No Longer Available. Please order 7839P as a replacement part instead.					

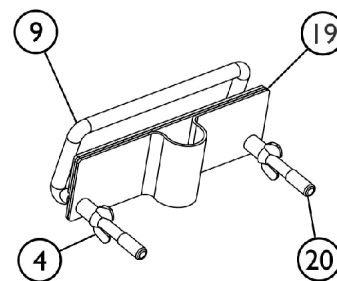
Accessories for Model 7740, 7740P, 7740A (Octagon Tube)



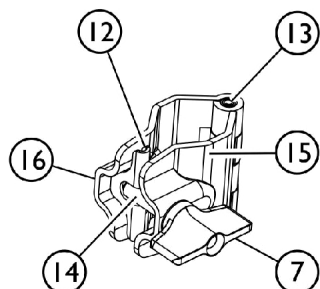
**7950 and 7950P
Upper Bed Bracket**



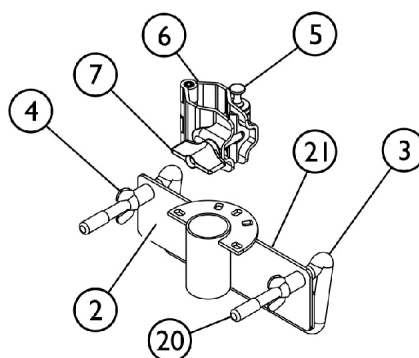
**7953 and 7953P
Lower Bed Bracket
with Wall Bumper**



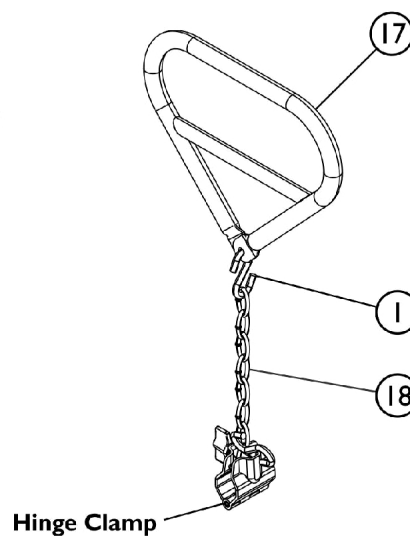
**7954 and 7954P
Lower Bed Bracket**



**07800X001 and 1125219
Hinge Clamp**



**7729 and 7729P
Swivel Clamp
and Bracket**



**7941 and 7941P
Grab Bar, Chain
and Clamp**

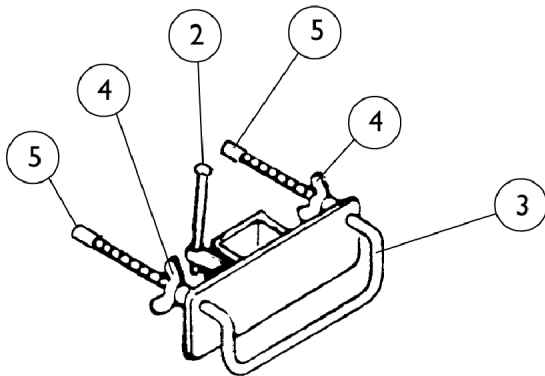
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Accessories for Model 7740, 7740P, 7740A (Octagon Tube)

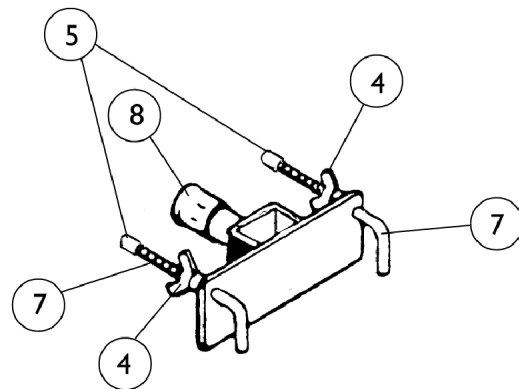
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		10301X000-NLA	NLA - Hook, "S"	1	2
2	H,B	17571X000-NLA	NLA - Bracket, Upper, Chrome (Includes Clamp and Wing Nut)	1	1
2	C	7729P-NLA	NLA - Bracket, Upper - Grey (Includes Clamp and Wing Nut)	1	1
3		17572X000	Rod, Clamp	1	1
4		16324X000	Nut, Wing (3/8"-16)	1	2
5		14130X000-NLA	NLA - Plunger	1	1
6	B	1009042-NLA	NLA - Clamp, Swivel w/ Plunger and Wing Knob, Chrome	1	1
6	C	1137116-NLA	NLA - Clamp, Swivel with Plunger and Wing Knob, Grey	1	1
7		17129X000-NLA	NLA - Knob, Wing	1	1
8	E,B	17074X000-NLA	NLA - Bracket, Trapeze, Chrome	1	1
8	C	1135738-NLA	NLA - Bracket, Trapeze, Grey	1	1
9	A	17077X000-NLA	NLA - Hook Rod	1	2
10		40186X030	Tip, Rubber, Grey (1")	1	1
11	D,B	17061X000-NLA	NLA - Plate, Back with Clamp, Chrome	1	1
11	C	1135728-NLA	NLA - Plate, Back with Clamp, Grey	1	1
12		17127X000	Pin, Spiral (5/32" x 1-3/4")	1	1
13		17128X000-NLA	NLA - Pin, Spiral (5/16" x 2-1/2")	1	1
14		1008630-NLA	NLA - Stud, Threaded (3/8-16 x 2-1/4")	1	1
15	G,B	17121X000-NLA	NLA - Clamp, Hinge, Chrome	1	1
15	J	1135725-NLA	NLA - Clamp, Hinge, Grey	1	1
16	G,B	17115X000-NLA	NLA - Clamp, Hinge, Slotted Side, Chrome	1	1
16		1135733-NLA	NLA - Clamp, Hinge, Slotted Side, Grey	1	1
17	B	17101X000-NLA	NLA - Grab Bar, Trapeze, White	1	1
17	C	1109130-NLA	NLA - Grab Bar, Trapeze, Grey	1	1
18		95103X000-NLA	NLA - Chain, 8 Link	1	1
19	F,B	17078X000-NLA	NLA - Bracket, Bed Frame, Chrome	1	1
19	C	1135737-NLA	NLA - Bracket, Bed Frame, Grey	1	1
20		1046727	Cap, Plug, Grey	1	2
21		1011755	Foam, Adhesive	1	1

NOTE: A - As of 8/98 Hook Rod is NLA, replace with Clamp Rod - item #3.
 B - Before 9/9/05.
 C - After 9/8/05.
 D - This part is No Longer Available, please use part # 7950P found in the "Universal Fracture Frame" section of this book.
 E - This part is No Longer Available, please use part # 7953P found in the "Offset Trapeze Bar" section of this book.
 F - This part is No Longer Available, please use part # 7954P found in the "Universal Fracture Frame" section of this book.
 G - This part is No Longer Available, please use part # 1125219 found in the "Accessories for Model 7030 & 7030P (Octagon Tube)" section of this book.
 H - The chrome part is NLA please replace with the grey direct replacement part.
 J - This parts is available for both the 7740, 7740P, 7740A Trapeze.

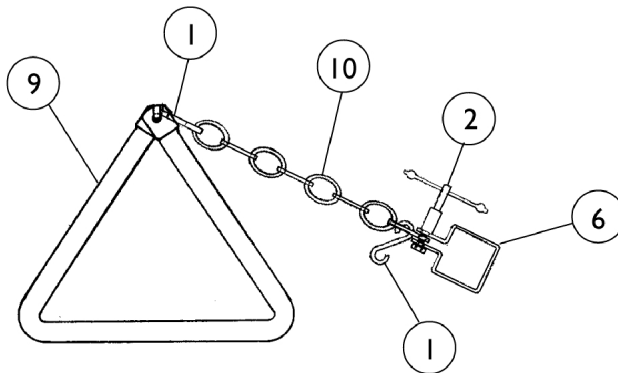
Accessories for Model 7750 (Square Tube)



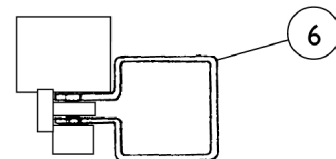
**1011225
UPPER BED BRACKET**



**1011224
LOWER BED BRACKET
with WALL BUMPER**



**1011229
GRAB BAR, CHAIN, and CLAMP**



**1011223
CLAMP**

Accessories for Model 7750 (Square Tube)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	10301X000-NLA	NLA - Hook, "S"	1	2
2		17573X000-NLA	NLA - Key	1	1
3		17572X000	Rod, Clamp	1	1
4		16324X000	Nut, Wing (3/8"-16)	1	2
5		1046727	Cap, Plug, Grey	1	2
6		1011223-NLA	NLA - Clamp Only	1	1
7		17077X000-NLA	NLA - Hook Rod	1	2
8		40186X019-NLA	NLA - Tube, End Cap	1	1
9		17101X000-NLA	NLA - Grab Bar, Trapeze, White	1	1
10		95103X000-NLA	NLA - Chain, 8 Link	1	1
NOTE: A - As of 8/98 Hook Rod is NLA, replace with Clamp Rod - item #3.					

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