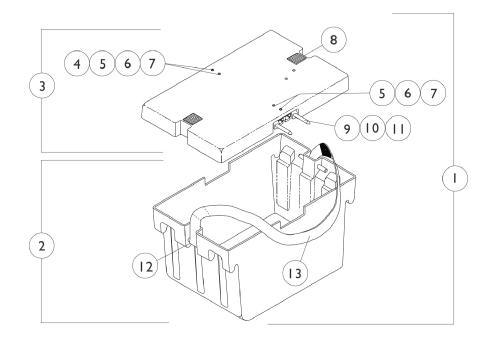
Front Battery Box for Group 24 Batteries NOTE: Gearless/ Brushless motors were made available on-chair as an option for Storm Arrow, Ranger X and Torque 11/2/98. On 7/1/99 Gearless/ Brushless motors became standard for Storm Arrow only.



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Note	Part Number 1039705 1041439 1041432 1041420 1043599-NLA 1039773-NLA P0870X050-NLA 1070504-NLA	Description Battery Box Assembly w/ Black Battery Connector, Front Battery Box Bottom Assembly, Front Battery Box Lid Assembly w/ Black Battery Connector, Front Bracket, Connector Guide Mounting NLA - Washer, Flat (5/32 x 3/8 x 1/32") NLA - Washer, Flat (5/32 x 3/8 x 1/32") NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8") NLA - Nut, Keps (#6-32) NLA - Fastener, Hook with Adhesive Back (1" W x	Package 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Assembly 1 1 1 2 4 4 4 4
	1041439 1041432 1041420 1043599-NLA 1039773-NLA P0870X050-NLA 1070504-NLA	Front Battery Box Bottom Assembly, Front Battery Box Lid Assembly w/ Black Battery Connector, Front Bracket, Connector Guide Mounting NLA - Washer, Flat (5/32 x 3/8 x 1/32") NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8") NLA - Nut, Keps (#6-32) NLA - Fastener, Hook with Adhesive Back (1" W x	1 1 1 1 1 1 1 1 1	4 4 4
	1041432 1041420 1043599-NLA 1039773-NLA P0870X050-NLA 1070504-NLA	Battery Box Lid Assembly w/ Black Battery Connector, Front Bracket, Connector Guide Mounting NLA - Washer, Flat (5/32 x 3/8 x 1/32") NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8") NLA - Nut, Keps (#6-32) NLA - Fastener, Hook with Adhesive Back (1" W x	1 1 1 1 1 1 1 1	4 4 4
	1041420 1043599-NLA 1039773-NLA P0870X050-NLA 1070504-NLA	Connector, Front Bracket, Connector Guide Mounting NLA - Washer, Flat (5/32 x 3/8 x 1/32") NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8") NLA - Nut, Keps (#6-32) NLA - Fastener, Hook with Adhesive Back (1" W x	1 1 1 1 1 1 1	4 4 4
	1043599-NLA 1039773-NLA P0870X050-NLA 1070504-NLA	NLA - Washer, Flat (5/32 x 3/8 x 1/32") NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8") NLA - Nut, Keps (#6-32) NLA - Fastener, Hook with Adhesive Back (1" W x	1 1 1 1 1	4 4 4
	1039773-NLA P0870X050-NLA 1070504-NLA	NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8") NLA - Nut, Keps (#6-32) NLA - Fastener, Hook with Adhesive Back (1" W x	1 1 1 1	4 4
	P0870X050-NLA 1070504-NLA	NLA - Nut, Keps (#6-32) NLA - Fastener, Hook with Adhesive Back (1" W x	1 1 1	4
	1070504-NLA	NLA - Fastener, Hook with Adhesive Back (1" W x	1	
			1	
		1" L)		2
	1041421	Pin, Connector Guide	1	2
	1041422	Ring, Retaining	1	4
	1041420	Bracket, Connector Guide Mounting	1	2
	1041433-NLA	NLA - Pin, Handle	1	2
	1041435	Handle, Strap, Front Battery Box, Black	1	1
A,B	1041426	NLA - Harness, Front Wiring	1	1
B,C,E	1080643	Kit, Upgrade Group 24 Batteries	1	1
		NLA - Instruction Sheet	1	1
		Harness, Wiring, Black Battery Connector, Round Plug, GP24 Dual Battery Box	1	1
		Tie Wrap (11-1/2" L)	1	4
		Battery Box w/ Mount, Group 24	1	1
B,D	1087205-NLA	NLA - Kit, Upgrade, Group 24 Batteries	1	1
B, ERN	C,E 3,D eplace ot Sho	A,B         1041433-NLA           C,E         1041435           A,B         1041426           C,E         1080643	1041433-NLANLA - Pin, Handle1041435Handle, Strap, Front Battery Box, BlackA,B1041426NLA - Harness, Front WiringC,E1080643Kit, Upgrade Group 24 BatteriesNLA - Instruction SheetHarness, Wiring, Black Battery Connector, RoundPlug, GP24 Dual Battery BoxTie Wrap (11-1/2" L)Battery Box w/ Mount, Group 24Batteries43,D1087205-NLANLA - Kit, Upgrade, Group 24 Batterieseplace with item 3 part number (1041432) battery box lid assembly.	1041433-NLA 1041435NLA - Pin, Handle11041435Handle, Strap, Front Battery Box, Black1A,B1041426NLA - Harness, Front Wiring1C,E1080643Kit, Upgrade Group 24 Batteries1NLA - Instruction Sheet1Harness, Wiring, Black Battery Connector, Round1Plug, GP24 Dual Battery Box1Tie Wrap (11-1/2" L)1Battery Box w/ Mount, Group 241Battery Box w/ Mount, Group 241eplace with item 3 part number (1041432) battery box lid assembly.1

D - Upgrade for Storm RX - Non-G/B.

E - Part number 1085673 is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.