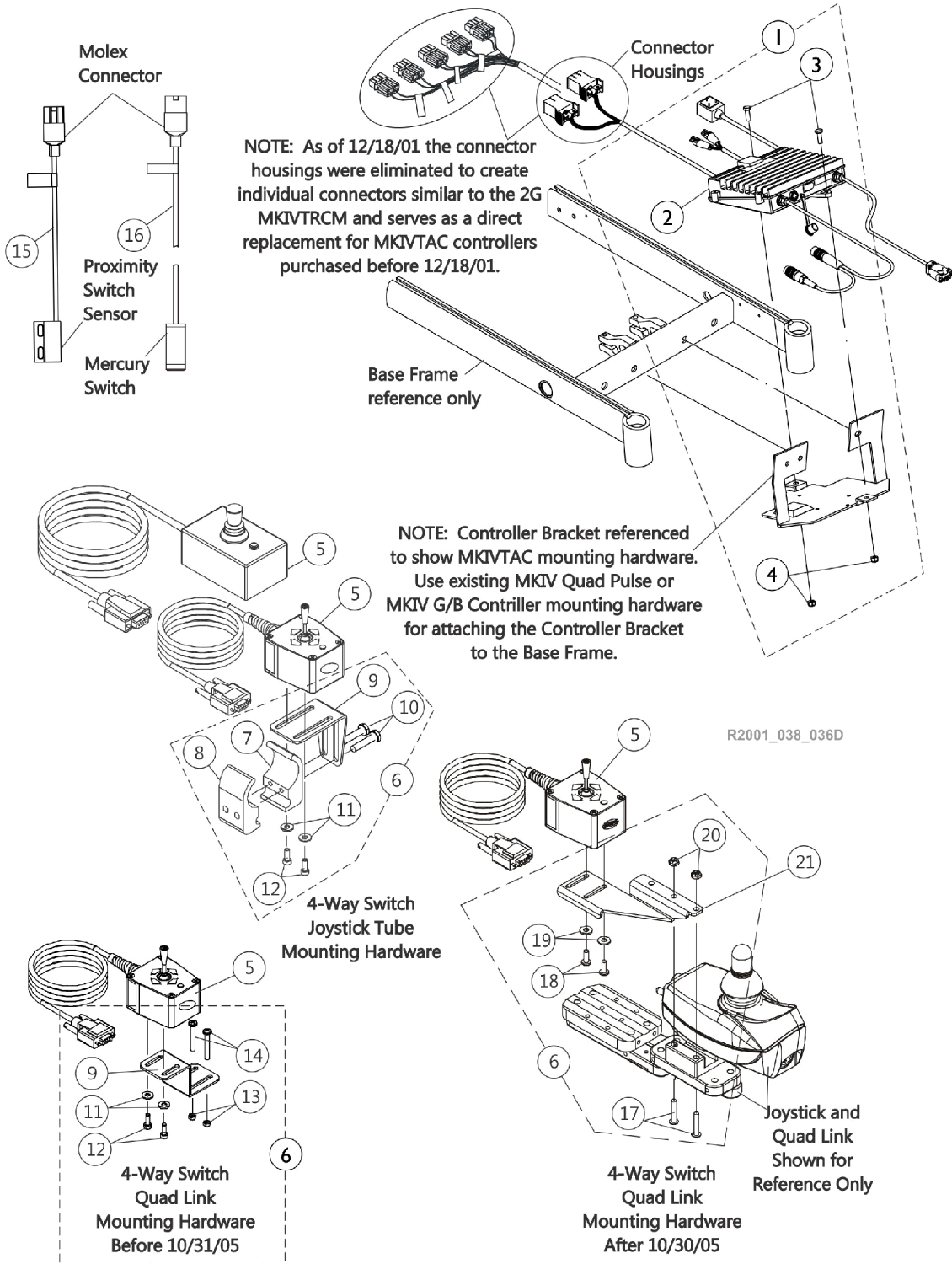


# MKIV TAC Controller and 4-Way Switch For Power Elevating Seat

**NOTE: (ESS-PTO) Elevate w/ PTO was discontinued 10/16/06. After 10/15/06, refer to the Formula CG Powered Seating System Parts Catalog Form #06-106 for Elevate components on a 3G Storm Series. As of 7/1/2009, switches are mercury free.**



# MKIV TAC Controller and 4-Way Switch

## For Power Elevating Seat

**NOTE: (ESS-PTO) Elevate w/ PTO was discontinued 10/16/06. After 10/15/06, refer to the Formula CG Powered Seating System Parts Catalog Form #06-106 for Elevate components on a 3G Storm Series. As of 7/1/2009, switches are mercury free.**

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	E	1104248-NLA	NLA - Controller w/ Hardware, MKIV TAC	1	1
2	F	1098915-NLA	NLA - Controller, MKIV TAC	1	1
3		1070462-NLA	NLA - Screw, Hex Head w/ Patch (5/16-18 x 7/8")	1	2
4		1028769	Locknut (5/16-18)	1	1
5	H	1080116-NLA	NLA - Switch, 4-Way (FWT)	1	1
5		60105577	Kit, Switch, 4-Way (FWT)	1	1
6	C	1077519	Kit, 4-Way Switch Joystick Tube Mounting Hardware	1	1
7			NLA - Half Clamp, Threaded Holes	1	1
8			Half Clamp, Non-Threaded Holes	1	1
9			NLA - Bracket, Joystick Mounting, Black	1	1
10			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	2
11			Washer (#10 Flat)	1	2
12			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
6	I,D	1077520-NLA	NLA - Kit, 4-Way Switch Quad Link Mounting Hardware	1	1
9			NLA - Bracket, Quad Link Mounting, Black	1	1
11			Washer (#10 Flat)	1	2
12			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
13			Locknut (#10-32)	1	2
14			Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
15	A	1105715-NLA	NLA - Sensor, Proximity Switch	1	1
16	A	1080634-NLA	NLA - Harness, Drive Lockout Mercury Free Ball Switch	1	1
6	G,I	1139418	Kit, 4-Way Switch Quad Link Mounting Hardware	1	1
17			Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2
18			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
19			NLA - Washer, Nylon (#10)	1	2
20			Locknut (#10-32)	1	2
21		1134132	Bracket, 4-Way Switch Quad Link, Black - Right	1	1
21		1134133	Bracket, 4-Way Switch Quad Link, Black - Left	1	1
	B	1106544	NLA - Kit, Switch Clip with Mounting Hardware	1	1
			NLA - Bracket, Cable/Wire Mounting, Black	1	1
			Screw, Phillips Pan Head Tap (#10-16 x 3/4")	1	1
			Lockwasher, External Tooth (#10)	1	1

# MKIV TAC Controller and 4-Way Switch For Power Elevating Seat

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NOTE: A - Part number 1105715 and 1080634 are present for a Power Elevating Seat with Power Tilt Only.  
B - Not Shown and includes 1 ea. part number 0062800, 1 ea. part number 0065706, 1 ea. part number 1077143  
C - Includes items 7-12  
D - Before 10/31/05 and Includes items 9 and 11-14  
E - Includes items 2-4  
F - Part number 1098915 is being sold with the hardware. See item #1 part number 1104248  
G - After 10/30/05 and includes items 17-20  
H - Part #1080116 is No Longer Available. Order item #5 part number 60105577 as a replacement. New design is rectangular in shape. It is recommended to order new hardware 1077519 as well.  
I - Part #60105577 4-Way Toggle Switch is not compatible with this hardware.

Effective 07/01/2009, switches are mercury free.