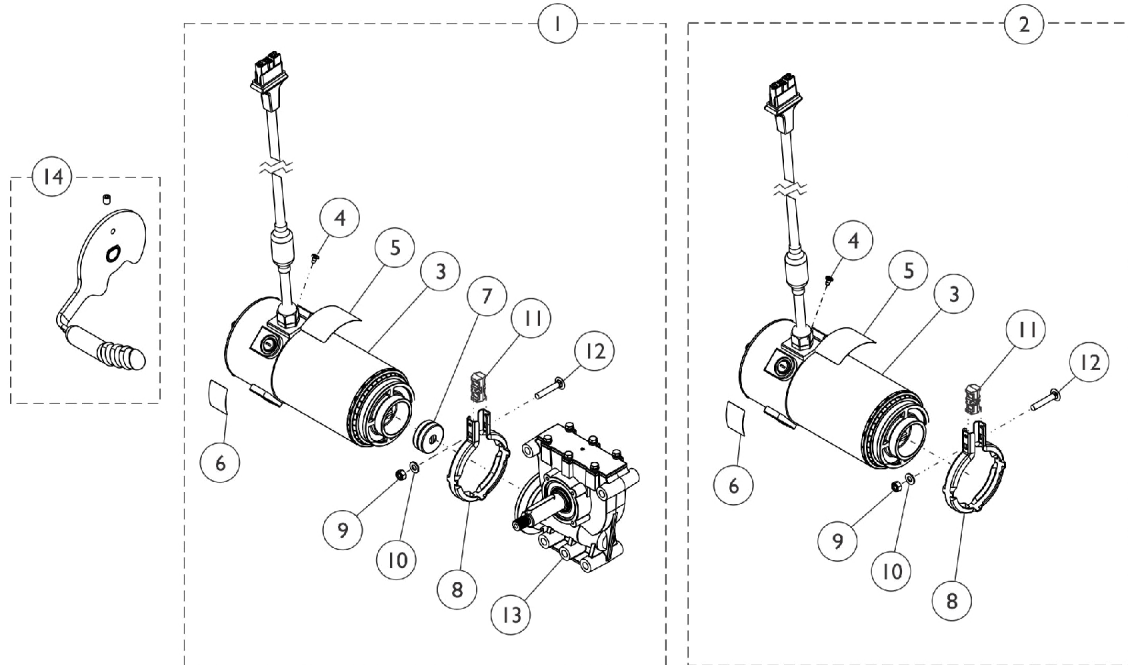


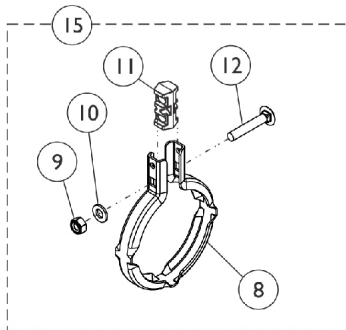
Motors, 4-Pole, SSD Gearbox and Mounting Hardware

(3/16/11-8/29/17 300 lb.) and ALL 400 lb. After 3/15/11 (Canada
 (7/1/11-8/29/17 300 lb.) and ALL 400 lb. After 6/30/11)
 Replacement Motor Brush and Cap is not available for the 4-Pole motor listed.

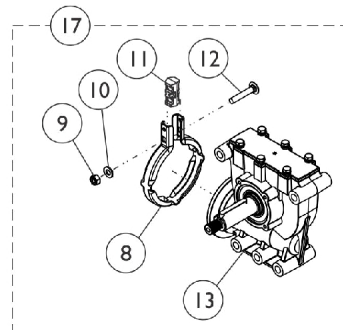


4-Pole Motor/SSD Gearbox Assembly

4-Pole Motor Assembly

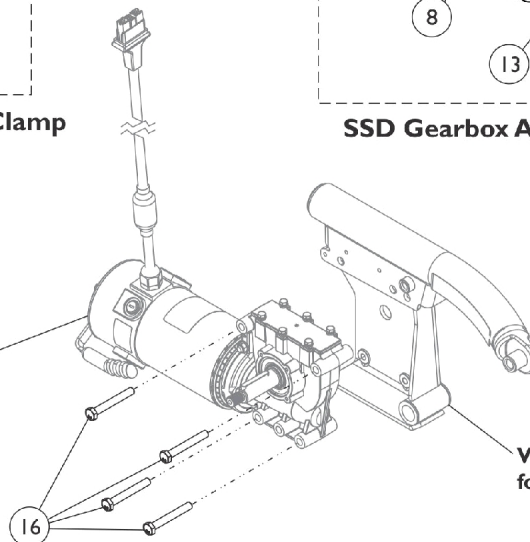


Motor/SSD Gearbox Band Clamp and Hardware Kit



SSD Gearbox Assembly

4-Pole Motor/SSD Gearbox Assembly shown for reference only



Walking Beam shown for reference only

Motors, 4-Pole, SSD Gearbox and Mounting Hardware
(3/16/11-8/29/17 300 lb.) and ALL 400 lb. After 3/15/11 (Canada
(7/1/11-8/29/17 300 lb.) and ALL 400 lb. After 6/30/11)

Replacement Motor Brush and Cap is not available for the 4-Pole motor listed.

Item Number	Note	Part Number	Description	Quantity Per				
				Package	Assembly			
1	A,C,K, N	1171987-NLA	NLA - Kit, 4-Pole Low Speed Motor/18:1 SSD Gearbox Assembly - Right	1	1			
			4-Pole Low Speed Motor/18:1 SSD Gearbox Assembly - Right	1	1			
			Decal, Motor Warning	1	1			
			Decal, Push/Drive	1	1			
			Instruction Sheet, Installation	1	1			
			Grease, Super Lube (1cc Tube)	1	1			
			1	A,C,K, N	1171988-NLA	NLA - Kit, 4-Pole Low Speed Motor/18:1 SSD Gearbox Assembly - Left	1	1
1	B,C,K, P	1171992-NLA	4-Pole Low Speed Motor/18:1 SSD Gearbox Assembly - Left	1	1			
			Decal, Motor Warning	1	1			
			Decal, Push/Drive	1	1			
			Instruction Sheet, Installation	1	1			
			Grease, Super Lube (1cc Tube)	1	1			
			1	B,C,K, P	1171992-NLA	NLA - Kit, 4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Right	1	1
			1	B,C,K	60126972	4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Right	1	1
Decal, Motor Warning	1	1						
Decal, Push/Drive	1	1						
Instruction Sheet, Installation	1	1						
Grease, Super Lube (1cc Tube)	1	1						
1	B,C,K	60126972				Kit, 4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Right	1	1
1	B,C,K, Q	1171993-NLA				4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Right	1	1
			Decal, Motor Warning	1	1			
			Decal, Push/Drive	1	1			
			Instruction Sheet, Installation	1	1			
			Grease, Super Lube (1cc Tube)	1	1			
			Label, Refer To User Manual	1	1			
			1	B,C,K	1171993-NLA	NLA - Kit, 4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Left	1	1
1	B,C,K	60126973	4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Left	1	1			
			Decal, Motor Warning	1	1			
			Decal, Push/Drive	1	1			
			Instruction Sheet, Installation	1	1			
			Grease, Super Lube (1cc Tube)	1	1			
			1	B,C,K	60126973	Kit, 4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Left	1	1
			1	B,C,K	60126973	4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Left	1	1
Decal, Motor Warning	1	1						

Motors, 4-Pole, SSD Gearbox and Mounting Hardware
(3/16/11-8/29/17 300 lb.) and ALL 400 lb. After 3/15/11 (Canada
(7/1/11-8/29/17 300 lb.) and ALL 400 lb. After 6/30/11)

Replacement Motor Brush and Cap is not available for the 4-Pole motor listed.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
2	A,D,K, O	1179217-NLA	Decal, Push/Drive	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Label, Refer To User Manual	1	1
			NLA - Kit, Motor Assembly, 4-Pole Low Speed	1	1
			Motor Assembly, 4-Pole Low Speed	1	1
			Screw, Phillips Pan Head Tap (M4 x .7 x 6mm)	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Clamp, Band	1	1
			Locknut (M6 x 1)	1	1
			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
			Spacer, Clamp, Molded	1	1
			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
Instruction Sheet, Installation	1	1			
2	B,D,K, R	1179218-NLA	Grease, Super Lube (1cc Tube)	1	1
			NLA - Kit, Motor Assembly, 4-Pole High Speed	1	1
			Motor Assembly, 4-Pole High Speed	1	1
			Screw, Phillips Pan Head Tap (M4 x .7 x 6mm)	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Clamp, Band	1	1
			Locknut (M6 x 1)	1	1
			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
			Spacer, Clamp, Molded	1	1
			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
			2	B,D,K	1195983
Motor Assembly, 4-Pole High Speed	1	1			
Decal, Motor Warning	1	1			
Decal, Push/Drive	1	1			
Label, Refer To User Manual	1	1			
Clamp, Band	1	1			
Locknut (M6 x 1)	1	1			
Washer, Plain (1/4 x 1/2 x 9/16")	1	1			
Spacer, Clamp, Molded	1	1			
Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1			
Instruction Sheet, Installation	1	1			
Sheet, Insert Parts Service	1	1			
Grease, Super Lube (1cc Tube)	1	1			
7		1168883			

Motors, 4-Pole, SSD Gearbox and Mounting Hardware

(3/16/11-8/29/17 300 lb.) and ALL 400 lb. After 3/15/11 (Canada
(7/1/11-8/29/17 300 lb.) and ALL 400 lb. After 6/30/11)

Replacement Motor Brush and Cap is not available for the 4-Pole motor listed.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
17	A,F,K	1179219	Kit, SSD Gearbox Assembly, 18:1 - RWD/FWD-Right & CWD-Left	1	1
8			Clamp, Band	1	1
9			Locknut (M6 x 1)	1	1
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
11			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
13			Gearbox Assembly, SSD, 18:1 - RWD/FWD-Right & CWD-Left	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
17	A,E,K	1179220	Kit, SSD Gearbox Assembly, 18:1 - RWD/FWD-Left & CWD-Right	1	1
8			Clamp, Band	1	1
9			Locknut (M6 x 1)	1	1
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
11			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
13			Gearbox Assembly, SSD, 18:1 - RWD/FWD-Left & CWD-Right	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
17	B,F,K	1179221	Kit, SSD Gearbox Assembly, 23:1 - RWD/FWD-Right & CWD-Left	1	1
8			Clamp, Band	1	1
9			Locknut (M6 x 1)	1	1
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
11			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
13			Gearbox Assembly, SSD, 23:1 - RWD/FWD-Right & CWD-Left	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
17	B,E,K	1179222	Kit, SSD Gearbox Assembly, 23:1 - RWD/FWD-Left & CWD-Right	1	1
8			Clamp, Band	1	1
9			Locknut (M6 x 1)	1	1
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
11			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
13			Gearbox Assembly, SSD, 23:1 - RWD/FWD-Left & CWD-Right	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1

Motors, 4-Pole, SSD Gearbox and Mounting Hardware (3/16/11-8/29/17 300 lb.) and ALL 400 lb. After 3/15/11 (Canada (7/1/11-8/29/17 300 lb.) and ALL 400 lb. After 6/30/11)

Replacement Motor Brush and Cap is not available for the 4-Pole motor listed.

Item Number	Note	Part Number	Description	Quantity Per			
				Package	Assembly		
14	G	1169004	Kit, Brake Lever Assembly w/ Set Screw, 4-Pole Motor (Pair)	1	1		
			Brake Lever Assembly w/ Set Screw, 4-Pole Motor - Right	1	1		
			Brake Lever Assembly w/ Set Screw, 4-Pole Motor - Left	1	1		
	M	1168665-NLA	NLA - Screw, Set Socket Cup Point w/ Patch (M5 x .8 x 6mm)	1	1		
15	H	1168884	Kit, Motor/SSD Gearbox Band Clamp and Hardware	1	1		
8			Clamp, Band	1	1		
9			Locknut (M6 x 1)	1	1		
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1		
11			Spacer, Clamp, Molded	1	1		
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1		
			Instruction Sheet, Installation	1	1		
			Grease, Super Lube (1cc Tube)	1	1		
16				1169645	Package, Screw, Hex Head w/ Patch (M8 x 1.25 x 60mm)	4	1
			J	1101725	Cap, Brake Lever End, Black	1	1
			J	1130584	Package, Cap, Brake Lever End, Black	10	1
			L	1180609	Package, Grease, Super Lube (1cc Tube) (Pkg. of 10)	10	1

NOTE: A - Used for 300 Lb. user weight limit.
 B - Used for 400 Lb. user weight limit.
 C - Includes items 3-13, Super Lube Grease and Instruction Sheet. NOTE: Brake Lever Item #14 is "not" included.
 D - Includes items 3-6, 8-12, Super Lube Grease and Instruction Sheet. NOTE: Brake Lever Item #14 is "not" included.
 E - Includes items 8-13, Super Lube Grease and Instruction Sheet. NOTE: A left side gearbox that is used on RWD models is assembled to the right side of the wheelchair for TDX SP models.
 F - Includes items 8-13, Super Lube Grease and Instruction Sheet. NOTE: A right side gearbox that is used on RWD models is assembled to the left side of the wheelchair for TDX SP models.
 G - Brake Lever Assembly sold as a pair that includes the right and left side Brake Levers, (2) ea. Brake Lever End Caps, (2) ea. Set Screws - see part #1168665 to order separately. Brake Lever End Cap can be sold separately. See part #1101725.
 H - Includes items 8-12.
 J - Not Shown. Brake Lever End Cap attaches to item #14 Brake Lever Assembly.
 K - Before placing an order, it is recommended to call Invacare's Technical Service Department at (1-800-832-4707) to verify if the Motor, SSD Gearbox or the Motor/SSD Gearbox Assembly is needed.
 L - Not Shown. Super Lube Grease is applied to the Gearbox Output Shaft.
 M - Not Shown. Use part #1168665 Screw, Set Socket Cup Point w/ Patch (M5 x .8 x 6mm) to hold item #14 Brake Lever in place.
 N - No Longer Available. For replacement see page titled "Motors, 4-Pole, SSD Gearbox and Mounting Hardware 300 Lb. After 8/29/17". Refer to item #1. Order in pairs to match.
 O - No Longer Available. For replacement see page titled "Motors, 4-Pole, SSD Gearbox and Mounting Hardware 300 Lb. After 8/29/17". Refer to item #2. Order in pairs to match.
 P - No Longer Available. For replacement order part number 60126972. Order Right and Left side to match.
 Q - No Longer Available. For replacement order part number 60126973. Order Left and Right side to match.
 R - No Longer Available. For replacement order part number 1195983. Order in pairs to match when replacing part number 1179218.