NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Grey Plastic Coated

Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit	
24" (9 Spoke) Composite		6	1025150	
with Urethane or DMT Tire.	1027414	O	See Note(s) A	
24" (7 Spoke) Composite with Urethane or Pneumatic	1015784-NLA	7	1025158	
Tire			See Note(s) A	
20" Composite with	1020019-NLA	7	1025158	
Urethane or Pneumatic Tire	1020019-NLA		See Note(s) A	
22" Composite with	1020020-NLA	7	1025158	
Urethane or Pneumatic Tire	1020020-INLA	,	See Note(s) A	
NOTE: A - Kit contains enough hardware for 1 handrim. See category titled. "Non-Projection Handrims Attaching Hardware" for more				

NOTE: A - Kit contains enough hardware for 1 handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

Composite (COM)

Wheel Style	Wheel Type	Handrim Only	Attaching Points	Attatching Hardware Kit
U2244BK	24" Composite Urethane Treaded Tire	1064036	7	1065790 See Note(s) A
2244BK	24" Composite Pneumatic Tire	1064036	7	1065790 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	1064036	7	1065790 See Note(s) A
5244BK	24" Heavy Duty Composite Pneumatic w/Flat Free Insert	1064036	7	1065790 See Note(s) A
U2222	24" Composite Urethane Tire	1063919	9	1065791 See Note(s) A

NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Chrome Plated (CHDRM)

Wheel Style	Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit
1763BK	20" Composite Pneumatic Tire	1019999	7	1025153 See Note(s) A
U1763BK	20" Composite Urethane Tire	1019999	7	1025153 See Note(s) A
4763BK	20" Composite Pneumatic w/Flat Free Insert	1019999	7	1025153 See Note(s) A
1764BK	22" Compostie Pneumatic Tire	1020000	7	1025153 See Note(s) A
U1764BK	22" Composite Urethane Tire	1020000	7	1025153 See Note(s) A
4764BK	22" Composite Pneumatic w/Flat Free Insert	1020000	7	1025153 See Note(s) A
U2222	24" Composite Urethane Tire	1055272-NLA See Note(s) B	6	1042074 See Note(s) A
2244BK	24" Composite Pneumatic Tire	1054966	7	1025153 See Note(s) A
U2244BK	24" Composite Urethane w/Treaded Tire	1054966	7	1025153 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	1054966	7	1025153 See Note(s) A
5244BK	24" Heavy-Duty Composite Pneumatic w/ Flat Free Insert	1054966	7	1025153 See Note(s) A

NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

NOTE: As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Pewter Power Coated (AHDRM)

Wheel Type	Handrim Only	Att. Points	Att. Hardware Kit
24" (7 Spoke) Composite with Urethane or Pneumatic	1015406	7	1025153
Tire			See Note(s) A

B - Chrome Handrim part #1055272 replaced with Clear Anodized Handrim part #1183681.

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Pewter Power Coated (AHDRM)

Wheel Type	Handrim Only	Att. Points	Att. Hardware Kit
20" Composite with	1020017	7	1025153
Urethane or Pneumatic Tire	1020017	r	See Note(s) A
22" Composite with	1020018	7	1025153
Urethane or Pneumatic Tire	1020016		See Note(s) A

NOTE: A - Kit contains enough hardware for 1 handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Aluminum - Flat Black 34P

Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit
U2222 24" Composite	1120063-NLA	6	1041403-NLA
Urethane Tire	See Note(s) B		See Note(s) A
2244BK			1025153
24" Composite Pneumatic Tire	1015406	7	See Note(s) A
4244BK 24" Composite Pneumatic	1015406	7	1025153
w/Flat Free Insert			See Note(s) A
U2244BK 24" Composite Urethane	1015406	7	1025153
Treaded Tire			See Note(s) A
5244BK 24" Heavy Duty Composite	1015406	7	1025153
w/Flat Free Insert			See Note(s) A
4763BK 20" Composite Pnuematic	1020017	7	1025153
w/Flat Free Insert		<u>-</u>	See Note(s) A
1763BK			
20" Composite	1020017	7	1025153
Pneumatic Tire			See Note(s) A
U1763BK 20" Composite Pneumatic	1020017	7	1025153
w/Flat Free Insert			See Note(s) A
1764BK			
22" Composite	1020018	7	1025153
Pneumatic Tire			See Note(s) A
4764BK			1025153
22" Composite Pneumatic	1020018	7	1020100
w/Flat Free Insert			See Note(s) A
U1764BK 22" Composite	1020018	7	1025153
Urethane Tire			See Note(s) A

NOTE: A - Hardware kit contains enough hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

NOTE: When replacing handrims for chairs built before 12/17/99 order in pairs. Handrim color has changed from Pewter to Flat Black. NOTE: As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

B - NLA. See Black Anodized Handrim Chart and order part #1186220.

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

Black Plastic Coated

Wheel Type	Handrim Only	Attaching Points	Attaching Hardware Kit
U2222			1025150
24" Composite	1115462	6	1023130
Urethane Tire			See Note(s) A
2244BK	4445007	7	1025158
24" Composite Pneumatic Tire	1115397	7	
U2244BK			See Note(s) A
24" Composite Urethane	1115397	7	1025158
Treaded Tire	1113337	,	See Note(s) A
4244BK			` ,
24" Composite Pneumatic	1115397	7	1025158
w/Flat Free Insert			See Note(s) A
5244BK			
24" Heavy Duty Composite	1115397	7	1025158
Pneumatic w/Flat Free			
Insert			See Note(s) A
1763BK 20" Composite Pnuematic	1115400	7	1025158
Tire	1113400	'	See Note(s) A
U1763BK			
20" Composite Urethane	1115400	7	1025158
Tires			See Note(s) A
4763BK			1025158
20" Composite Pneumatic	1115400	7	1023136
w/Flat Free Insert			See Note(s) A
1764BK	4445404	_	1025158
22" Composite Pneumatic Tire	1115401	7	
			See Note(s) A
U1764BK 22" Composite	1115401	7	1025158
Urethane Tire	1110401	'	See Note(s) A
4764BK			
22" Composite Pneumatic	1115401	7	1025158
w/Flat Free Insert			See Note(s) A

NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.