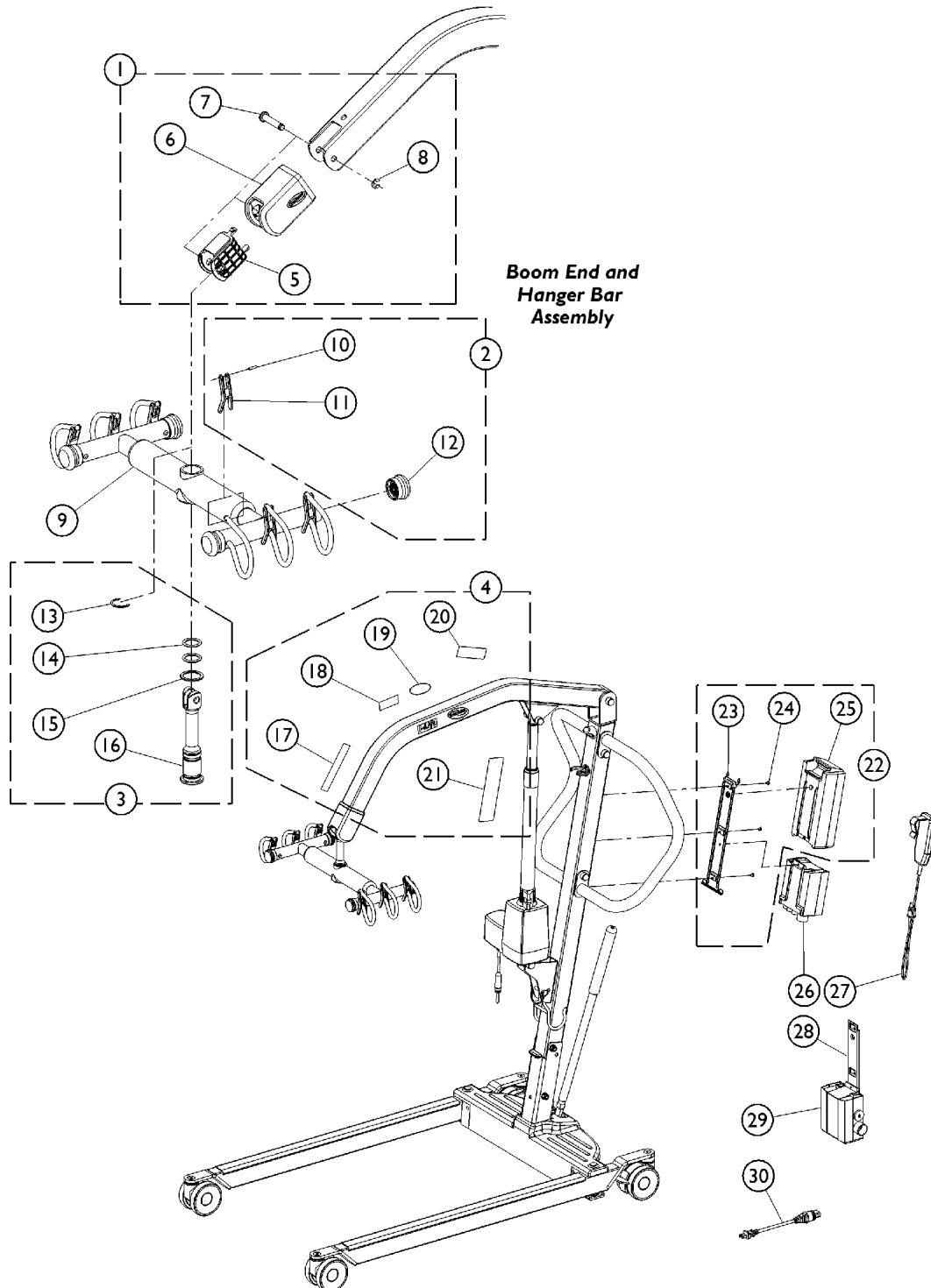


Manual Lift - Hanger Bar, Labels, Battery Pack and Controller

NOTE: All fasteners must be torqued to IFI/DIN standards.

NOTE: Item #22 Battery and Bracket Kit is currently not available at this time. Use Items 23, 24, and 25 to replace battery.



Manual Lift - Hanger Bar, Labels, Battery Pack and Controller

NOTE: All fasteners must be torqued to IFI/DIN standards.

NOTE: Item #22 Battery and Bracket Kit is currently not available at this time. Use Items 23, 24, and 25 to replace battery.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1177616	Kit, Hanger Bar Mounting Hardware	1	1
5			Plug, Boom	1	1
6			Foam, Cover	1	1
7			Pin, Clevis (M10)	1	1
8			Clip (M10)	1	1
2	B	1177617-NLA	NLA - Kit, Hanger Bar Retainer Strap and Plug Button	1	1
10			Pin, Roll	1	6
11			Strap Retainer	1	6
12			Plug, Hanger Bar	1	4
3	C	1177618	Kit, Hanger Bar Pin Assembly	1	1
13			Clip, "C"	1	1
14			O-Ring	1	2
15			Washer, Bearing	1	1
16			Pin, Hanger Bar	1	1
4	D	1177620	Kit, Label	1	1
17			Label, Weight US	1	1
18			Label, I-Lift	1	2
19			NLA - Decal, Invacare Logo (3.1)	1	2
20			Label, Sling	1	2
21			Label, Warning, Lift, 450 Pound Capacity	1	1
9	E	1177640-NLA	NLA - Hanger Bar Assembly	1	1
22	F,G	1177621-NLA	NLA - Kit, Battery and Mounting Bracket	1	1
23			Bracket, Battery - Electric Only	1	1
24			Screw, Phillips, Pan Head (10-24 x 1/4")	1	3
25			Battery	1	1
23		1078284	Bracket, Battery - Electric Only	1	1
24		1078980	Screw, Phillips Pan Head (#10-24 x 1/4")	1	3
25		1152383	Battery Pack	1	1
26		1175310-NLA	NLA - Controller	1	1
27		1177595	Pendant, Two Channel w/ Hook	1	1
28		1078306	Bracket, Wall Mount Charger	1	1
29		1175312	Charger	1	1
30		1079133	Cord, Power, USA	1	1

NOTE: A - Includes items 5, 6, 7, and 8.
 B - Includes items 10, 11, and 12.
 C - Includes items 13, 14, 15, and 16.
 D - Includes items 17 - 21.
 E - Includes Hanger Bar and items 11, 12, and 13.
 F - Includes items 23, 24, and 25.
 G - 1177621 is not currently available at this time, please use the following part numbers as replacements, item 23 (1078284), item 24 (1078980), and item 25 (1152383).