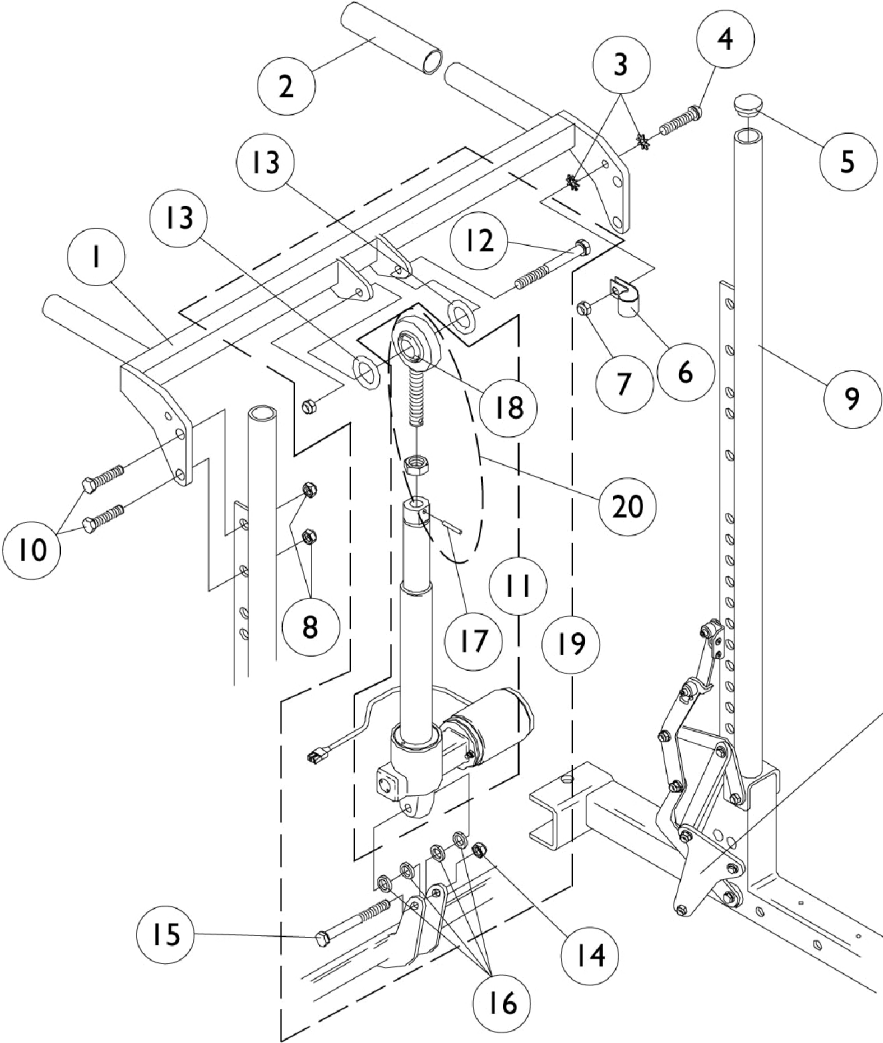


Back Cane Assembly

Basic Recline (4XP)



*Legrest actuator linkage
reference only.*

Back Cane Assembly Basic Recline (4XP)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1077416	Push Bar with Hardware, 16" Wide	1	1
1	A	1077417	Push Bar with Hardware, 18" Wide	1	1
2		0014500-NLA	NLA - Grip, Hand	1	2
3		1077143	Lockwasher, External Tooth (#10)	1	2
4		0139306-NLA	NLA - Screw, Socket Button Head (#10-32 x 3/4")	1	1
5		1027095	Plug Button, Black (7/8")	1	2
6		0062800-NLA	NLA - Bracket, Cable/Wire Mounting, Black	1	1
7		7930332-NLA	NLA - Locknut, High Profile (#10-32)	25	1
8		7930333	Locknut (1/4-20)	25	4
9		0029324-NLA	NLA - Post, Back, Recliner	1	2
10		0053006-NLA	NLA - Screw, Hex Head (1/4-20 x 3/4")	1	4
11		0309600-NLA	NLA - Actuator Motor, Basic Recline, (4XP) (4.5" Stroke)	1	1
12		0054606-NLA	NLA - Screw, Hex Head (3/8-16 x 2")	1	1
13		0056000-NLA	NLA - O-Ring (1/2 x 7/8 x 3/16")	1	2
14		0054106-NLA	NLA - Locknut, High Profile (3/8-16)	1	2
15		1106223	Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16		0053900-NLA	NLA - Washer, Nylon (3/8 x 13/16 x 1/16")	1	4
17		1028848-NLA	NLA - Pin, Roll (1/8" x 7/8")	1	1
18		0060500	Bushing (3/8 x 1/2 x 5/8")	1	1
19	B	1077402-NLA	NLA - Actuator Motor w/ Hardware	1	1
20	C	0313900-NLA	NLA - Rod, End with Locknut and Roll Pin	1	1
20	D	1077197	Rod, End w/ Locknut and Roll Pin	1	1

NOTE: A - Includes items 2, 8, 10
 B - Includes items 11-18
 C - SKF Actuator
 D - Motion Systems Actuator