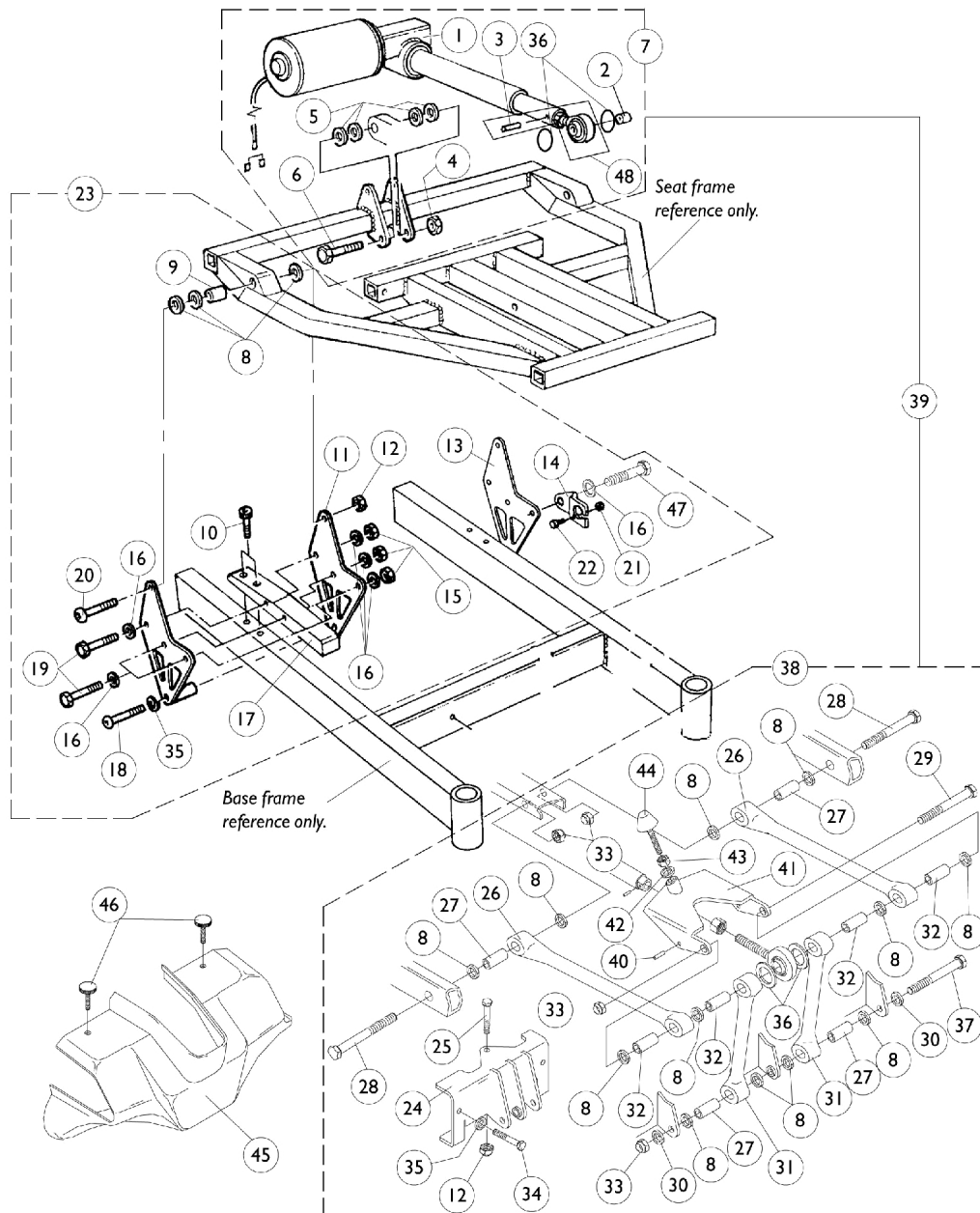


Seat Frame Attaching Hardware

Basic Tilt and Tilt Only



Seat Frame Attaching Hardware

Basic Tilt and Tilt Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	E	0308500-NLA	NLA - Actuator Motor Assembly, Large (5" Stroke)	1	1
2		0060500	Bushing (3/8 x 1/2 x 5/8")	1	1
3		1028848-NLA	NLA - Pin, Roll (1/8" x 7/8")	1	1
4		0054106-NLA	NLA - Locknut, High Profile (3/8-16)	1	1
5		0053900-NLA	NLA - Washer, Nylon (3/8 x 13/16 x 1/16")	1	4
6		1106223	Screw, Socket Head (3/8-16 x 2-1/2")	1	1
7		1072786-NLA	NLA - Actuator Motor w/ Hardware, Large (5" Stroke)	1	1
8		0055800-NLA	NLA - Washer, Nylon (7/16 x 3/4 x 3/32")	1	16
9		0060300-NLA	NLA - Bushing, Bronze (5/16 x 7/16 x 1-1/4")	1	2
10		0140506-NLA	NLA - Screw, Socket Head w/ Thread Lock (5/16-18 x 1")	1	4
11		0115102-NLA	NLA - Plate, Seat Frame Inner Mounting - Right	1	2
11		0115202-NLA	NLA - Plate, Seat Frame Inner Mounting - Left	1	2
12		0054906	Locknut, High Profile (5/16-18)	1	2
13		0115302-NLA	NLA - Plate, Seat Frame Outer Mounting - Right	1	2
13		0115402-NLA	NLA - Plate, Seat Frame Outer Mounting - Left	1	2
14		0190102-NLA	NLA - Bracket, Connector, Black	1	1
15		7930333	Locknut (1/4-20)	25	6
16		0050406	Washer, Flat (1/4 x 5/8 x 1/16")	1	12
17		0115024-NLA	NLA - Bar, Mounting	1	2
18		0140406-NLA	NLA - Screw, Socket Head, Cap (5/16-18 x 1-1/2")	1	2
19		0052306-NLA	NLA - Screw, Hex Head (1/4-20 x 2-1/4")	1	5
20		0055506-NLA	NLA - Screw, Button Head, Socket (5/16-18 x 2")	1	2
21		0143205-NLA	NLA - Locknut, Low Profile (#6-32)	1	2
22		313329-NLA	NLA - Screw, Phillips Pan Head (#6-32 x 1/2")	1	2
23		1072747	Plates, Seat Frame Mounting w/ Hardware	1	1
24		0115502	Link, Mounting Plate, Black	1	1
25		0139806-NLA	NLA - Screw, Hex Head (5/16-18 x 3")	1	1
26		0115624	Link, Tilt, Black - Upper	1	2
27		0120300	Bushing (3/8 x 1/2 x 7/8")	1	4
28		1106223	Screw, Socket Head (3/8-16 x 2-1/2")	1	2
29		0140306-NLA	NLA - Screw, Hex Head (3/8-16 x 4-1/2")	1	1
30		0140006	Washer, Steel (13/32 x 5/8 x 1/32")	1	2
31		0115724	Link, Tilt, Black - Lower	1	2
32		0120100	Bushing (3/8 x 1/2 x 3/4")	1	4
33		0054106-NLA	NLA - Locknut, High Profile (3/8-16)	1	4
34		0139606-NLA	NLA - Screw, Hex Head (5/16-18 x 1")	1	2
35		1072692-NLA	NLA - Lockwasher, Split (5/16")	1	4
36		0140600	Washer, Rubber (13/16 x 13/32 x 3/32)	1	2
37		0140206-NLA	NLA - Screw, Hex Head (3/8-16 x 3-1/2")	1	1
38	D	1072809	Hardware, Seat Frame Mounting	1	1
39		1072746-NLA	NLA - Hardware, Tilt Actuator w/ Tilt Mounting	1	1
40		1077357-NLA	NLA - Pin, Roll (3/16 x 1-1/8" Long)	1	1
41		0211102	Stop, Tilt, Black	1	1
42		1077358	Lockwasher, Split (3/8-16)	1	1

Seat Frame Attaching Hardware

Basic Tilt and Tilt Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
43		1077359	Nut, Hex (3/8-16)	1	1
44		0225100-NLA	NLA - Bumper, Tilt	1	1
45	C	0309019-NLA	NLA - Cover, Controller	1	1
46		1077365	Knob, Thumb Screw (5/16-18 x 1")	1	1
47		0052206	Screw, Hex Head (1/4-20 x 2-1/2")	1	1
48	A	0313900-NLA	NLA - Rod, End with Locknut and Roll Pin	1	1
48	B	1077197	Rod, End w/ Locknut and Roll Pin	1	1
NOTE: A - SKF Actuator B - Motion Systems Actuator C - Tarsys/Storm D - Tilt E - No longer available as a service part individually. See item 7 part #1072786 as a replacement.					