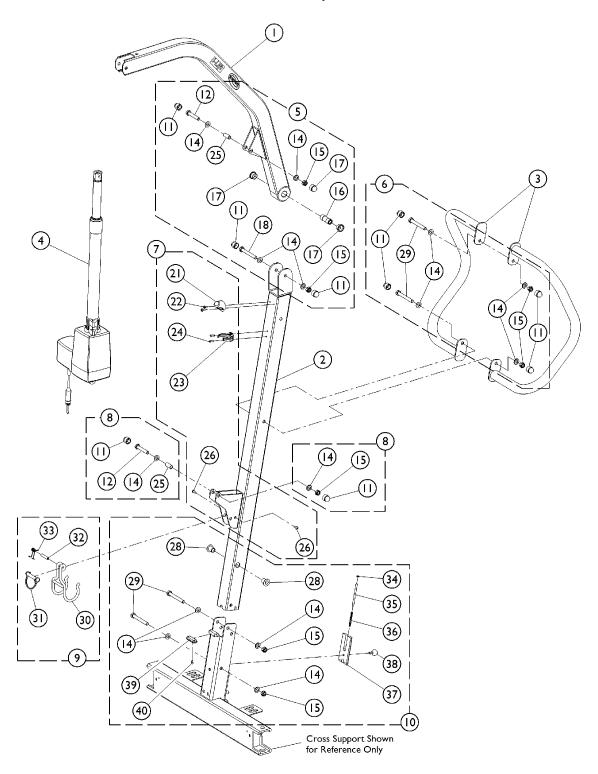
## Manual Lift - Mast / Boom Assembly

NOTE: All fasteners must be torqued to IFI/DIN standards.



# Manual Lift - Mast / Boom Assembly

ltem Number	Note	Part Number		Quant	Quantity Per	
			Description	Package	Assembly	
1		1156153	Boom Assembly	1	1	
2		1156240-NLA	NLA - Mast Assembly, Manual	1	1	
3		1156267-NLA	NLA - Push Handle	1	2	
4	G	60126449	Actuator Motor w/ Bushings	1	1	
5	А	1177610	NLA - Kit, Boom Mounting Hardware	1	1	
11			Cap, End	1	4	
12			Screw, Hex Head (M10 x 1.5 x 58mm)	1	1	
13			Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	1	
14			Washer (10.5 x 20 x 2mm)	1	4	
15			Locknut (M10 x 1.5mm)	1	2	
16			Bushing (10 x 18 x 49mm)	1	1	
17			Bearing, Teflon	1	2	
18			Screw, Hex Head (M10 x 1.5 x 80mm)	1	1	
19			Washer, Nylon (20 x 10.2 x 4.2mm)	1	2	
20			Locknut (5/16-18)	1	1	
25			Bushing (10 x 12 x 28mm)	1	1	
6	В	1177611	Kit, Push Handle Mounting Hardware	1	1	
11			Cap, End	1	4	
14			Washer (10.5 x 20 x 2mm)	1	4	
15			Locknut (M10 x 1.5mm)	1	2	
29			Screw, Hex Head (M10 x 1.5 x 75mm)	1	2	
7	С	1177612	NLA - Kit, Actuator Hardware, Mast	1	1	
21			Protector, Mast	1	1	
22			Screw, Socket Head Cap (M5 x .8 x 10mm)	1	2	
41			Clip, Hydraulic	1	1	
23			Clip, Actuator	1	1	
24			Rivet (4 x 14mm)	1	2	
26			Screw, Socket Button Head (M5 x .8 x 12mm)	1	2	
8	D	1177613	Kit, Actuator Mounting Hardware	1	1	
11			Cap, End	1	2	
12			Screw, Hex Head (M10 x 1.5 x 58mm)	1	1	
14			Washer (10.5 x 20 x 2mm)	1	2	
15			Locknut (M10 x 1.5mm)	1	1	
25			Bushing (10 x 12 x 28mm)	1	1	
27			Lock, Wire	1	1	
9	Е	1177615	Kit, Folding Hook	1	1	
30			Hook, Folder	1	1	
31			Pin, Locking shaft (10 x 50mm)	1	1	
32			Pin (8 x 36mm)	1	1	
33			Spring, Hook	1	1	
10	F	1177614	Kit, Mast Connector Hardware	1	1	
14	-		Washer (10.5 x 20 x 2mm)	1	4	
15			Locknut (M10 x 1.5mm)	1	2	

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ltem				Quantity Per				
Number	Note	Part Number	Description	Package	Assembly			
28			Bearing (16 x 10 x 25mm)	1	2			
29			Screw, Hex Head (M10 x 1.5 x 75mm)	1	2			
34			Washer (5.2 x 10 x 1mm)	1	1			
35			Pin, Lock Plate (M5 x 80mm)	1	1			
36			Spring (.5 x 5 x 50mm)	1	1			
37			Plate, Lock	1	1			
38			Ball (20mm) w/ Stud, Threaded (M6 x 1 x 13mm)	1	1			
39			Rubber, Anti Scratch	1	1			
40			Screw (M4 x 7mm)	1	1			
<ul> <li>NOTE: A - Includes items 11-20 and 25. Items 13, 19 and 20 are not used on this Model and are not shown.</li> <li>B - Includes items 11-15 and 29</li> <li>C - Includes items 21-24, 26 and 41. Item 41 is not used on this Model and is not shown.</li> <li>D - Includes items 11-12, 14-15, 25 and 27. Item 27 is not used on this Model and is not shown.</li> <li>E - Includes items 30-33.</li> <li>F - Includes items 14-15, 28-29 and 34-40.</li> <li>G - Part #1078273 Actuator Motor is No Longer Available and replaced with part #60126449 Actuator Motor that now includes press-fitted Bushings. Item #25 Bushing no longer required</li> </ul>								
	press-fitt	ed Bushings. Item #25			v includes			

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