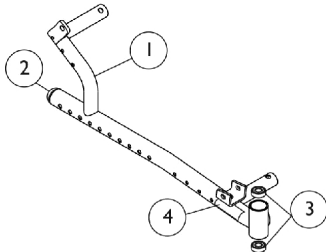
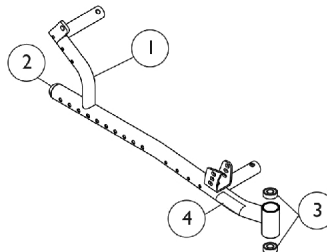


# Base Frame, Seat Frame, Gear Rack, Track Tube and Rocker Tube

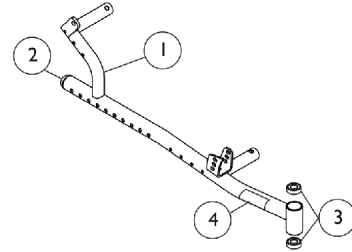
The Seat Frame Assembly can only be ordered for a chairs with a 12 - 16" depth range. When ordering replacement parts or growing a chair to a depth range other than 12 - 16" deep, you need to also order from the category options for the Base Assembly, Seat Frame, Gear Rack, Track Tube, and Rocker Tube.



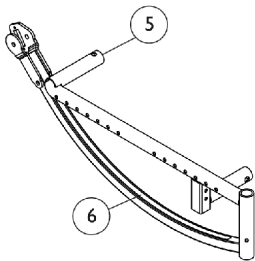
Base Frame Assembly  
(12" - 16" D)



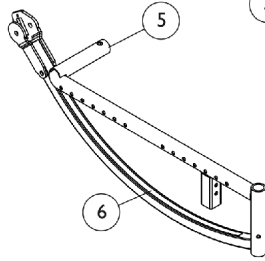
Base Frame Assembly  
(15" - 19" D)



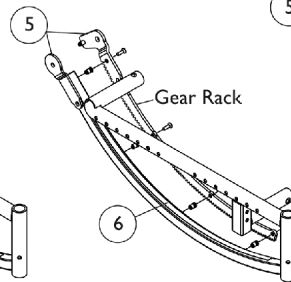
Base Frame Assembly  
(18" - 22" D)



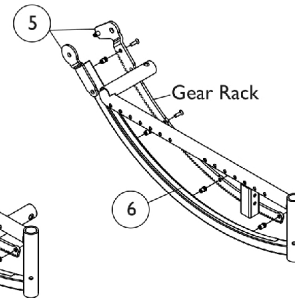
Seat Frame Assembly,  
Hand Tilt  
(12" - 16" D)



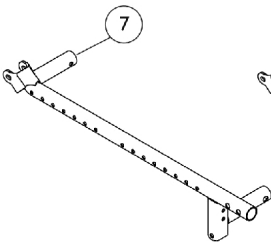
Seat Frame Assembly,  
Hand Tilt & Contracture  
(12" - 16" D)



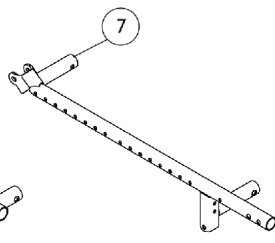
Seat Frame Assembly,  
Foot Tilt  
(12" - 16" D)



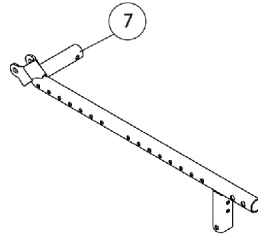
Seat Frame Assembly,  
Foot Tilt &  
Contracture  
(12" - 16" D)



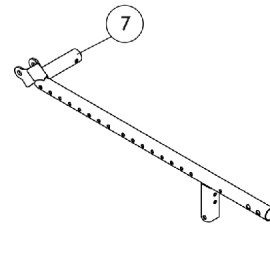
Seat Frame  
(15" - 19" D)



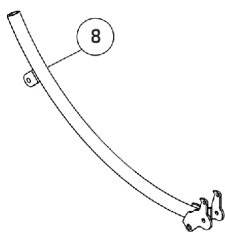
Seat Frame  
(18" - 22" D)



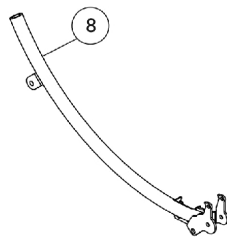
Seat Frame,  
Contracture  
(15" - 19" D)



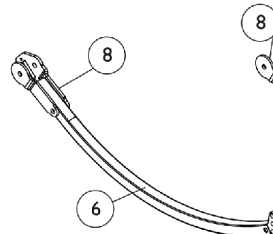
Seat Frame,  
Contracture  
(18" - 22" D)



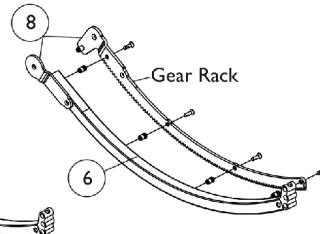
Gear Rack,  
Hand Tilt  
(12" - 22" D)



Track Tube,  
Foot Tilt  
(12" - 22" D)



Rocker Tube Assembly,  
Hand Tilt  
(15" - 22" D)



Rocker Tube Assembly,  
Foot Tilt  
(15" - 22" D)

## Base Frame, Seat Frame, Gear Rack, Track Tube and Rocker Tube

The Seat Frame Assembly can only be ordered for a chairs with a 12 - 16" depth range. When ordering replacement parts or growing a chair to a depth range other than 12 - 16" deep, you need to also order from the category options for the Base Assembly, Seat Frame, Gear Rack, Track Tube, and Rocker Tube.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	#1 Base Frames (12 - 22" Deep)	1	1
2		1071249	Plug Button, Dome, Black (1-1/4")	1	1
3		40117X021	Bearing (1/2" I.D. x 1-1/8" O.D.)	1	2
4		1163178	Decal, Model, Solara 3G	1	1
4		1163173	Decal, Model, Spree 3G	1	1
5	A	See Chart	#5 Seat Frame Assembly (12" - 16" Deep)	1	1
6		1154027	Decal, Angle Tilt	1	1
7	A	See Chart	#7 Seat Frames (15" - 19" Deep) and (18" - 22" Deep)	1	1
8	A	See Chart	#8 Gear Rack, Track Tube and Rocker Tube Assembly	1	1

NOTE: A - TRRO and TRBKTS Transport Ready chairs that require Base Frame or Seat Frame components listed must be returned to Invacare for service

### #1 Base Frames (12 - 22" Deep)

**INCLUDES ITEMS 2, 3, AND 4. SPECIFY FRAME FINISH WHEN ORDERING.**

Seat Depth Range	Solara 3G Right	Solara 3G Left	Spree 3G Right	Spree 3G Left
12" - 16"	8881164077	8881164078	8881164083	8881164084
15" - 19"	8881164079	8881164080	8881164085	8881164086
18" - 22"	8881164081	8881164082	N/A	N/A

### #5 Seat Frame Assembly (12" - 16" Deep)

**SPECIFY FRAME FINISH WHEN ORDERING.**

Frame Style	Right Frame Part Number	Left Frame Part Number
Hand Tilt	8881159521	8881159522
Hand Tilt, Contracture	8881159523	8881159524
Foot Tilt	8881163619	8881163620
Foot Tilt, Contracture	8881163621	8881163622

## Base Frame, Seat Frame, Gear Rack, Track Tube and Rocker Tube

The Seat Frame Assembly can only be ordered for a chairs with a 12 - 16" depth range. When ordering replacement parts or growing a chair to a depth range other than 12 - 16" deep, you need to also order from the category options for the Base Assembly, Seat Frame, Gear Rack, Track Tube, and Rocker Tube.

### #7 Seat Frames (15" - 19" Deep) and (18" - 22" Deep)

**SPECIFY FRAME FINISH WHEN ORDERING.**

Frame Style	Right	Left
(15" - 19" Deep)	8881165564	8881165565
(18" - 22" Deep)	8881165566	8881165567
Contracture (15" - 19" Deep)	8881165568	8881165569
Contracture (18" - 22" Deep)	8881165570	8881165571

### #8 Gear Rack, Track Tube and Rocker Tube Assembly

**SPECIFY FRAME FINISH WHEN ORDERING. ANGLE TILT DECAL IS INCLUDED WITH THIS ITEM.**

Description	Right	Left
Gear Rack, Hand Tilt, Black (12" - 22" Deep)	1153913	1153914
Track Tube, Foot Tilt, Black (12" - 22" Deep)	1161780	1161781
Rocker Tube Asm., Hand Tilt, Color (15" - 22" Deep)	8881164087	8881164088
Rocker Tube Asm., Foot Tilt, Color (15" - 22" Deep)	8881164089	8881164090