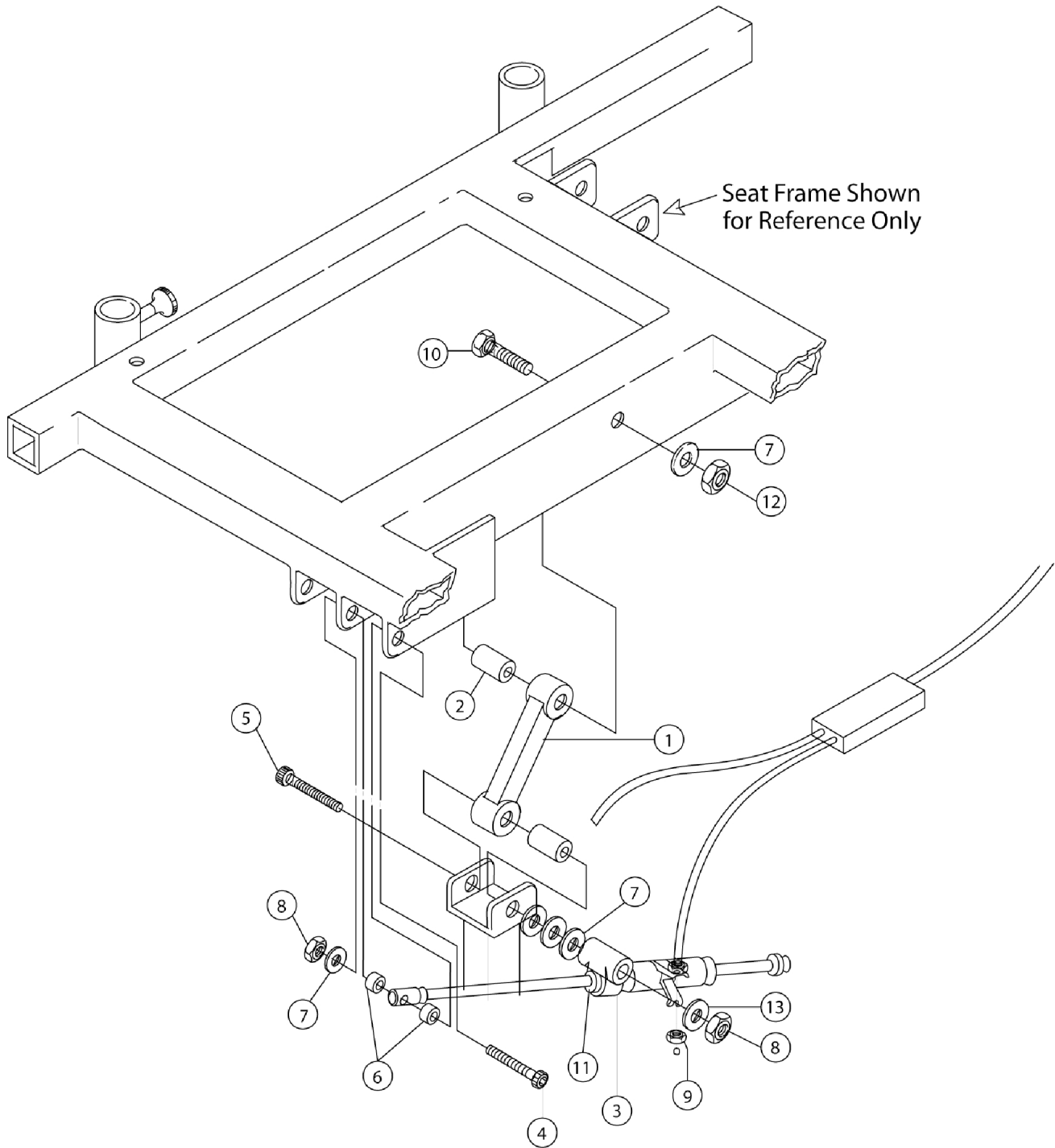


Upper Tilt Assembly



Upper Tilt Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	440099	Front Support Link	--	1
2		440101	Bushing	--	2
3-13		460080	Link, Porter Piston Hardware	1	--
3		1037658	Cylinder, Lock, Silver - Left	1	--
4		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	--
5		360119	Screw, Shoulder Hex Socket (5/16 X 2.5")	1	--
6		361568	Nylon Spacer	2	--
7		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	3	--
8		1025736	Locknut (1/4-20)	2	--
9		R2759	Locknut, Steel Zinc (M6)	2	--
10		1042484-NLA	NLA - Screw, Hex Head (5/16-18 x 2")	1	--
11		440600	Spacer Porter Piston	1	--
12		1026158	Locknut (5/16-18)	1	--
13	319476	Washer	1	--	
NOTE: A - Part #1037658 is used in more than one application. In other wheelchair model applications there will be a right and a left sided Lock Cylinder called out.					