

Rear Wheels

NOTE: Due to the possibility of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

Wheel Style	Wheel Type	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
1763BK	Composite Pneuematic (20 x 1-3/8") 7/16" Axle	1034126 <small>See Note(s) C, A</small>	1017519	1017520	40117X024	1015756
1763BK	Composite Pneumatic (20 x 1-3/8") 5/8" Axle	1037418 <small>See Note(s) A, C</small>	1017519	1017520	40117X006	1015756
1764BK	Composite Pneumatic (22 x 1-3/8") 7/16" Axle	1027149 <small>See Note(s) C, A</small>	1018544	1018545	40117X024	1015756
1764BK	Composite Pneumatic (22 x 1-3/8") 5/8" Axle	1037419 <small>See Note(s) C, A</small>	1018544	1018545	40117X006	1015756
4763BK	Composite Pneumatic w/Flat Free Insert (20 x 1-3/8") 7/16" Axle	1034127 <small>See Note(s) C, D, A</small>	1017519	1023322	40117X024	1015756
4763BK	Composite Pneumatic w/Flat Free Insert (20 x 1-3/8") 5/8" Axle	1037416 <small>See Note(s) C, A, D</small>	1017519	1023322	40117X006	1015756
4764BK	Composite Pneumatic w/ Flat Free Insert (22 x 1-3/8") 7/16" Axle	1027150 <small>See Note(s) C, D, A</small>	1018544	1023323	40117X024	1015756
4764BK	Composite Pneumatic w/Flat Free Insert (22 x 1-3/8") 5/8" Axle	1037417 <small>See Note(s) D, C, A</small>	1018544	1023323	40117X006	1015756
U2222	Composite with DTM (24 x 7/8") 7/16" Axle	1080378 <small>See Note(s) A, H</small>	1080400 <small>See Note(s) H</small>	N/A	40117X024	1019695-NLA

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Wheel Style	Wheel Type	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
U2222	Composite Urethane Non-Corded (After 2/8/00) (24 x 1") 5/8" Axle	1080383-NLA See Note(s) A, B, I	1080400 See Note(s) I	N/A	40117X006	1019695-NLA
U2222	Composite Urethane Corded (24 x 1") 7/16" Axle	1044193 See Note(s) A	1039304 See Note(s) J	N/A	40117X024	1019695-NLA
U2222C	Composite Urethane Corded (24 x 1") 7/16" Axle	1122726 See Note(s) A	1118209 See Note(s) J	N/A	40117X024	1019695-NLA
U2222C	Composite Urethane Corded (24 x 1") 5/8" Axle	1121043 See Note(s) A	1118209 See Note(s) J	N/A	40117X006	1019695-NLA
2222BK	Composite w/DTM (Before 2/7/00) (24 x 7/8") 5/8" Axle See Note(s) F	1123885 See Note(s) A, B, F	1118209 See Note(s) J	N/A	40117X006	1019695-NLA
2244BK	Composite Pneumatic (24 x 1-3/8") 7/16" Axle	1025123 See Note(s) A	40176X060	40176X061	40117X024	1015756
4244BK	Composite Pneumatic w/Flat Free Insert (24 x 1-3/8") 7/16" Axle	1025124 See Note(s) D, A	40176X060	1010906	40117X024	1015756

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Wheel Style	Wheel Type	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
5244BK	Composite Pneumatic w/Flat Free Insert Tracer IV Heavy Duty Only (Before 9/30/03) (24 x 1-3/8") 5/8" Axle See Note(s) E	1045281 See Note(s) A, D	40176X060	1045280	40117X006	1019695-NLA

NOTE: A - Includes tire, tube/insert, bearing and spacer.
 B - The DTM tire was replaced by the Composite Urethane 2/8/00.
 C - When ordering 20 or 22" wheels, a wheel lock shoe spacer may also be required. See Wheel Locks.
 D - Wheels with Flat Free Inserts have a plug which caps an opening in the rim. See Chart Titled "Rim Plug".
 E - On Tracer IV chairs built after 9/30/03, please see new individual Tracer IV Parts Book dated After 10/1/03 for updates.
 F - Sold in pairs.
 H - Non-Corded Tire replaced with a Corded Tire as of 11/16/09. Refer to part #1122726 for a wheel assembly or part #1118209 for a tire. For chairs manufactured before 11/16/09, it is recommended to order (2) each in quantity to match.
 I - Non-Corded Tire replaced with a Corded Tire as of 11/16/09. Refer to part #1121043 for a wheel assembly or part #1118209 for a tire. For chairs manufactured before 11/16/09, it is recommended to order (2) each in quantity to match.
 J - Corded Tires maybe more difficult to stretch over the rim. The complete assembly that has the tire and wheel rim preassembled maybe advisable

NOTE: Heavy duty rear wheel have a 450 lb weight limit.

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Rim Plug

Part Number	Description
1030936	Plug, Valve Stem