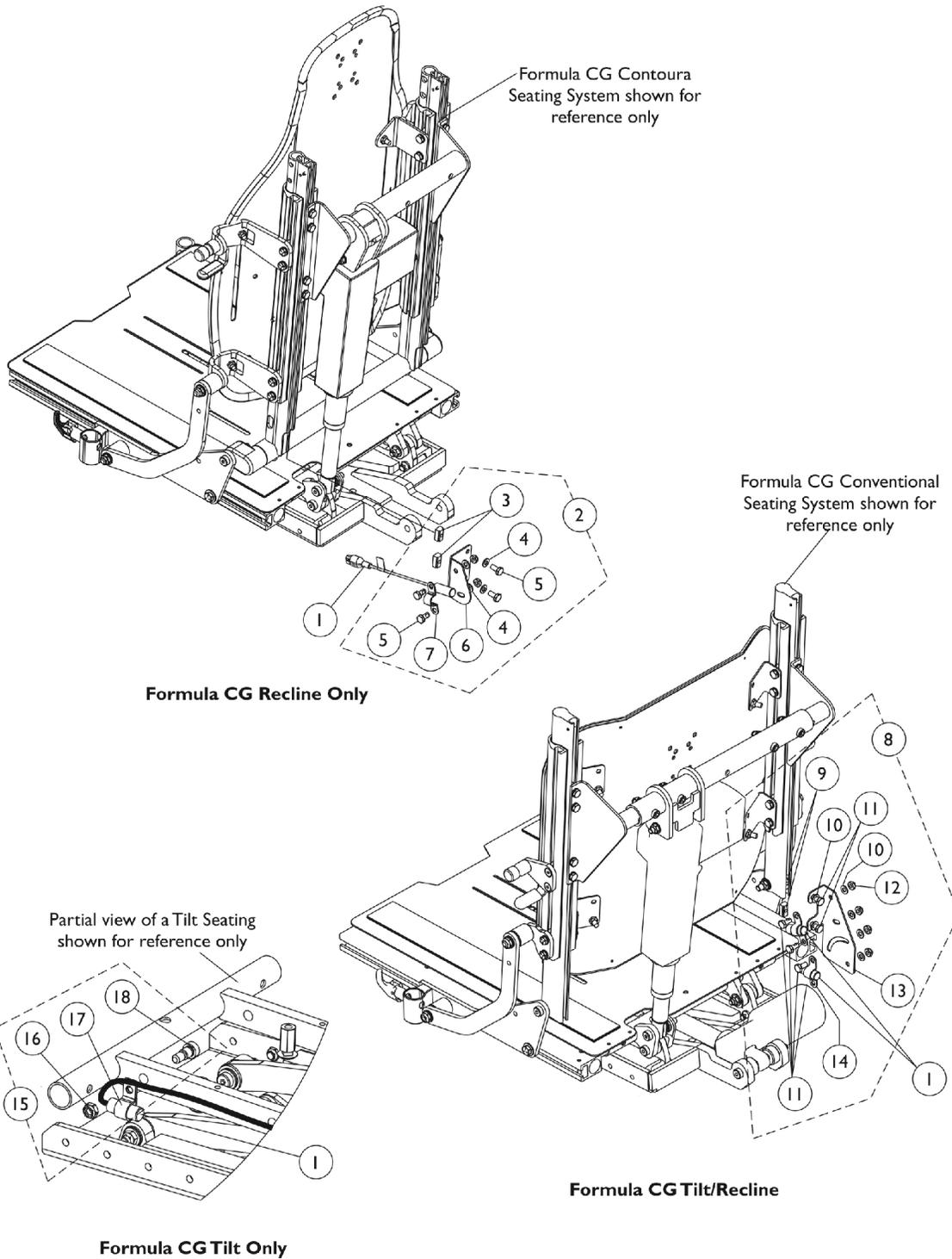


Mercury Free Switches and Hardware (For Conventional Actuator Motors only)

As of 7/1/2009, switches are mercury free.



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Item Number	Note	Part Number	Description	Quantity Per			
				Package	Assembly		
1	A	1140099	Switch, Drive Lockout Mercury Free Ball (MK6i) (50" L)	1	1		
2	B	1146303-NLA	NLA - Kit, Switch Mounting Hardware (Formula CG Recline Only)	1	1		
3			T-Nut (1/4-20)	1	2		
4			Washer (1/4 x 1/2 x 1/16")	1	4		
5			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4		
6			NLA - Bracket, Drive Lockout, Black	1	1		
7			NLA - Bracket, Switch Mounting, Black	1	1		
8			C,E	1146289	Kit, Switch Mounting Hardware (Formula CG Tilt/Recline Seating System)	1	1
9	T-Nut (1/4-20)	1			2		
10	Washer (1/4 x 1/2 x 1/16")	1			6		
11	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1			6		
12	Locknut (1/4-20)	1			4		
13	Bracket, Mercury Switch Mounting, Black	1			1		
14	NLA - Bracket, Switch Mounting, Black	1			2		
15	D	1121712			Kit, Switch Mounting Hardware (Formula CG Tilt Only)	1	1
16					Locknut (5/16-18)	1	1
17					NLA - Bracket, Cable/Wire Mounting, Black	1	1
18			Screw, Shoulder Hex Socket Head w/ Patch (3/8" x 3/8", 5/16-18)	1	1		

NOTE: A - Tilt and Recline seating systems use a quantity of (2) mercury switches
 B - Includes items 2-7. Applies to 3G Storm Series only
 C - Includes items 9-14. Applies to 3G Storm Series only
 D - Includes items 16-18 and applies to 3G Storm Series and TDX SP models
 E - On 5/7/07 the mercury switches were positioned from the left side back cane to the right side back cane and is backward compatible. This allows easier access to service the mercury switches.