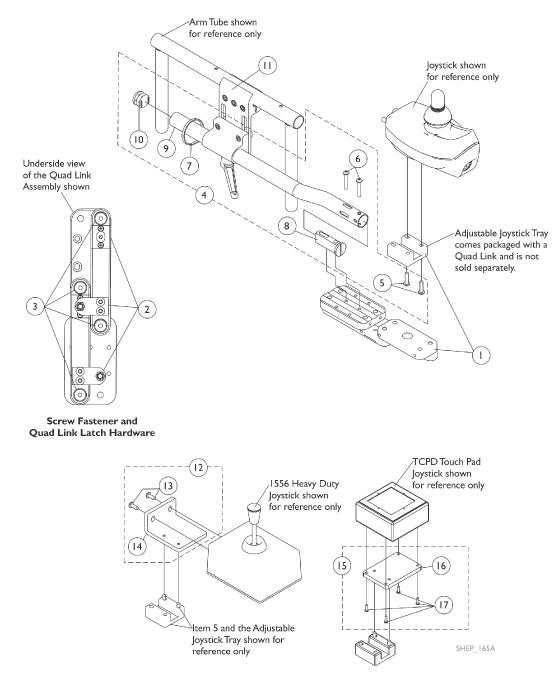
Quad Link (QLA) (After 4/06/06)

When converting an old style Quad Link that attaches to a mounting plate or (a Flex Tube or Touch Pad joystick tube) is currently on the chair then order the following:

Quad Link Mtg. Hdwr. (item 4), Quad Link (item 1) & Ht. Adj. Joystick Tube Clamp (item 11) NOTE: Substitute (item 4) with 2 ea. of the PPH Screws (item 5) when an offset joystick tube is currently on the chair. Additional Joystick Mtg. Hdwr. must be ordered when a 1556 Heavy Duty, 1810M Joystick and TCPD Touch Pad are used.



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Item	Part Number	Description	Quantity Per	
Note			Package	Assembly
H,H1	1140896	Quad Link w/ Adjustable Joystick Tray (QLA) and Instruction Sheet - Right	1	1
H,H1	1140897	Quad Link w/ Adjustable Joystick Tray (QLA) and Instruction Sheet - Left	1	1
А	1140425	Kit, Quad Link Latch Hardware	1	1
В	1140424-NLA	NLA - Kit, Quad Link Screw Fastener Hardware	1	1
C,C1	1139416	Kit, ASBA/ADJASBA Quad Link Mounting Hardware	1	1
		Screw, Phillips Pan Head w/ Patch (#10-32 x 3/4")	1	2
		Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
			1	1
			1	1
			1	1
			1	1
	1105414	3	1	2
G	1139422		1	1
12 D	1139925-NLA	NLA - Kit, 1556 Heavy Duty Joystick To Quad Link Mounting Hardware	1	1
		Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
		NLA - Plate, 1556 HD Joystick Quad Link	1	1
5 E	1139683-NLA	NLA - Kit, TCPD Touch Pad To Quad Link Mounting Hardware	1	1
		Plate, TCPD Touch Pad Quad Link	1	1
17		Screw, Phillips Pan Head (#4-40 x 3/8")	1	4
F	1134844	Instruction Sheet, Quad Link	1	1
- Latch Ki Head Sc - Screw F 3/8"), 2 e - Includes 1 - When Pad joys - Includes - Includes - Not Sho	t includes 4 ea. Button rews, 2 ea. Spring Ca astener Kit includes 4 ea. Socket Head Set S is items 5-10. The Quad ordering the Quad Linl tricks. See pictorial for is items 13 and 14. Car is items 16 and 17 wn	Screw, Phillips Pan Head (#4-40 x 3/8") Instruction Sheet, Quad Link Head Cap Screws (10-32 x 3/8"), 2 ea. Latch Spring Assembly, 4 ea tch Plates, 2 ea. Socket Head Set Screws (10-32 x 3/8") ea. Socket Head Shoulder Screws (3/8 x 3/8"), 2 ea. Socket Head C crews (1/4-20 x 1/2"), 4 ea. Socket Head Set Screws (10-32 x 1/8") d Link Mounting Hardware accommodates MKIV RII, RX, A, A+, PSF k for the first time, Additional hardware is required for 1556 Heavy Du reference.	ap Screws (1/ /PSR joysticks	4 1 C'Sunk 4-20 x 5.
	H,H1 H,H1 A B C,C1 G D E F - Latch Ki Head Sc - Screw F 3/8"), 2 e - Includes - Includes - Includes - Includes - Not Sho	H,H1 1140896 H,H1 1140897 A 1140425 B 1140424-NLA C,C1 1139416 G 1139422 D 1139925-NLA E 1139683-NLA F 1134844 - Latch Kit includes 4 ea. Buttom Head Screws, 2 ea. Spring Ca - Screw Fastener Kit includes 4 3/8"), 2 ea. Socket Head Set S - Includes items 5-10. The Quad 1 - When ordering the Quad Lind Pad joysticks. See pictorial for - Includes items 13 and 14. Car - Includes items 16 and 17 Not Shown	H,H1 1140896 Quad Link w/ Adjustable Joystick Tray (QLA) and Instruction Sheet - Right H,H1 1140897 Quad Link w/ Adjustable Joystick Tray (QLA) and Instruction Sheet - Left A 1140425 Kit, Quad Link Latch Hardware B 1140424-NLA NLA - Kit, Quad Link Screw Fastener Hardware C,C1 1139416 Kit, ASBA/ADJASBA Quad Link Mounting Hardware Screw, Phillips Pan Head w/ Patch (#10-32 x 3/4") Screw, Phillips Pan Head (#10-32 x 1-1/8") Tie Wrap (11-1/2" L) Spacer, Joystick Tube, Black Tube, Joystick Offset (1/2") Plug Button, Black (7/8") Plug Button, Black (7/8") Screw, Phillips Pan Head w/ Patch (#10-32 x 3/4") C 1139422 Clamp, Height Adjustable Joystick Tube (ARM250) D 1139925-NLA NLA - Kit, 1556 Heavy Duty Joystick To Quad Link Mounting Hardware Screw, Phillips Pan Head (#10-32 x 1/2") NLA - Kit, TCPD Touch Pad Dugad Link NLA - Kit, TCPD Touch Pad Quad Link Screw, Phillips Pan Head (#4-40 x 3/8") Instruction Sheet, Quad Link E 1134844 Instruction Sheet, Quad Link Cerew, 2 ea. Spring Catch Plates, 2 ea. Socket Head Set Screws (10-32 x 3/8") ea. Socket Head Set Screws (10-32 x 3/8") F 1134844	NotePart NumberDescriptionPackageH,H11140896Quad Link w/ Adjustable Joystick Tray (QLA) and Instruction Sheet - Right1H,H11140897Quad Link w/ Adjustable Joystick Tray (QLA) and Instruction Sheet - Left1A1140425Kit, Quad Link Latch Hardware1B1140424-NLANLA - Kit, Quad Link Screw Fastener Hardware1C,C11139416Kit, ASBA/ADJASBA Quad Link Mounting Hardware1Screw, Phillips Pan Head w/ Patch (#10-32 x 3/4")1Screw, Phillips Pan Head (#10-32 x 1-1/8")Tie Wrap (11-1/2" L)11Spacer, Joystick Tube, Black1Tube, Joystick Offset (1/2")1Plug Button, Black (7/8")1D1139422Clamp, Height Adjustable Joystick Tube (ARM250)1D1139925-NLANLA - Kit, 1556 Heavy Duty Joystick To Quad Link1MLA - Kit, TCPD Touch Pad To Quad Link11NLA - Rit, TCPD Touch Pad To Quad Link Mounting11HardwarePlate, TCPD Touch Pad To Quad Link1Screw, Phillips Pan Head (#4-40 x 3/8")11Instruction Sheet, Quad Link11Latch Kit includes 4 ea. Buiton Head Cap Screws (10-32 x 3/8"), 2 ea. Socket Head Screws (10-32 x 3/8")1Instruction Sheet, Quad Link11Latch Kit includes 4 ea. Button Head Cap Screws (10-32 x 3/8"), 2 ea. Socket Head Screws (10-32 x 3/8")1Instruction Sheet, Quad Link1Hardware1Plate, TCPD Touch Pad Quad Link<

mounting plate over to a Quad Link introduced after 4/06/06. H1 - When a Single Function Toggle Switch (SFT) is used, the (SFT) switch mounting hardware for a Joystick Tube will need

to be ordered