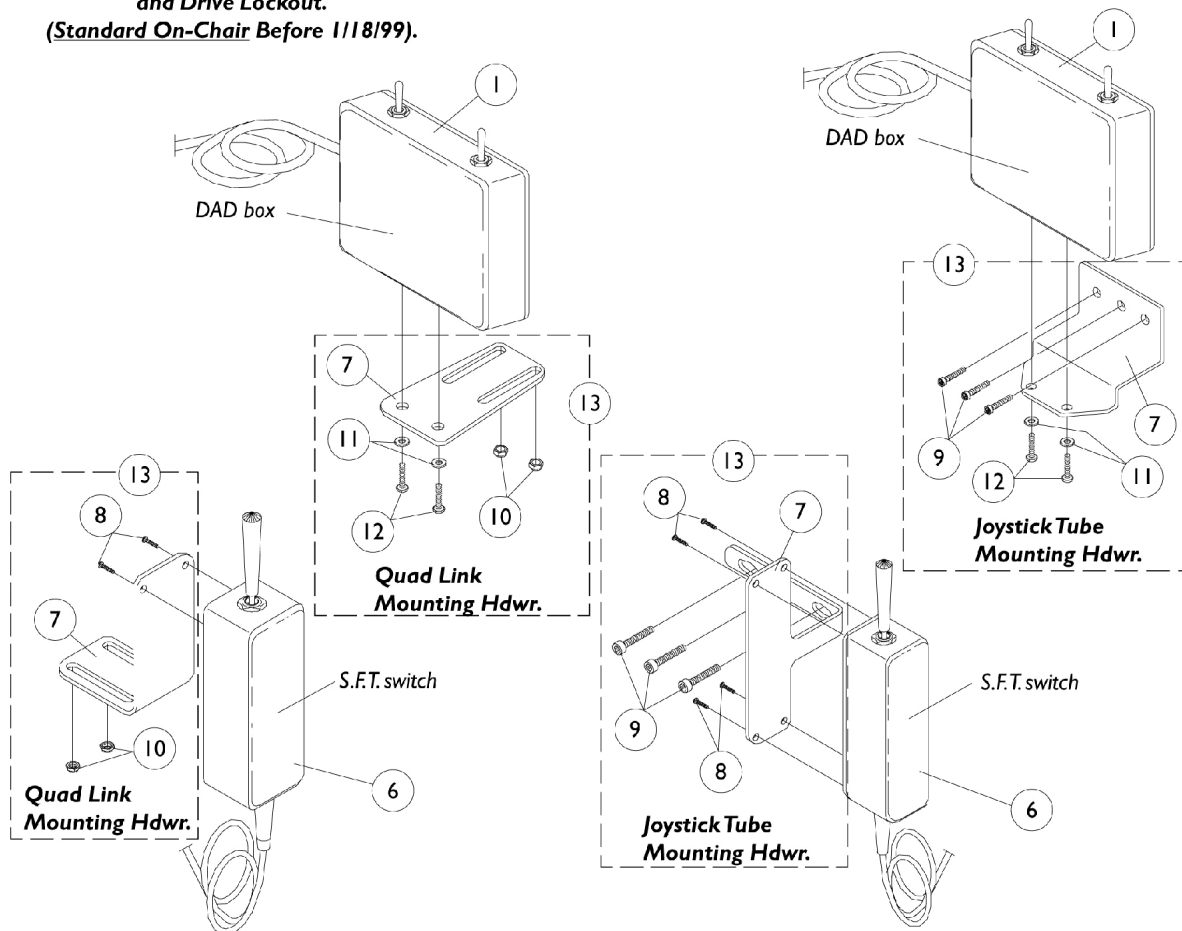
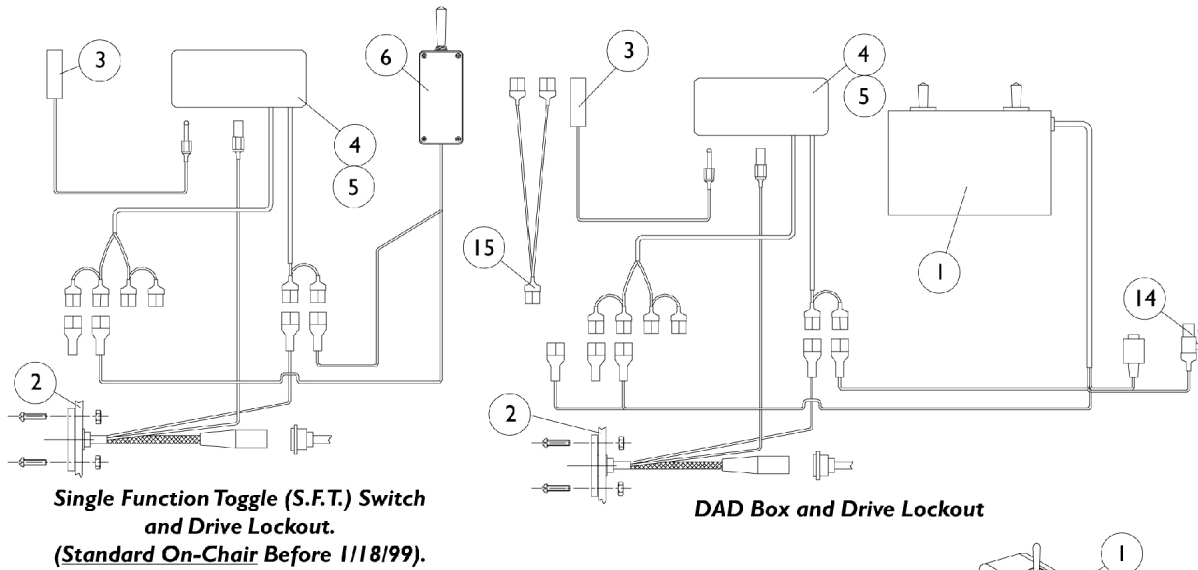


S.F.T. Switch w/ Drive Lockout & DAD Box (Before 1/18/99) Basic Tilt Only



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Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		0012700-NLA	NLA - D.A.D. Box with Tilt Harness	1	1
2		0227700-NLA	NLA - Harness, Power, Storm	1	1
3	F	0018500-NLA	NLA - Switch, Limit	1	1
4		See Note	See Footnote	1	1
5	E	1077305	Drive Lockout Mounting Hardware - Tilt System	1	1
5		0020122-NLA	NLA - Mounting Plate	1	1
5		1072695-NLA	NLA - Screw, Phillips Pan Head Tap (#6 x 1/2")	1	2
5		0139606-NLA	NLA - Screw, Hex Head (5/16-18 x 1")	1	1
5		1072692-NLA	NLA - Lockwasher, Split (5/16")	1	1
6	A	0037400-NLA	NLA - Switch, S.F.T.	1	1
7	K	0224202-NLA	NLA - Plate, S.F.T. Switch, Joystick Tube Mounting	1	1
7	J	0224702	Plate, S.F.T. Switch, Quad Link Mounting	1	1
7	K	0225402-NLA	NLA - Plate, D.A.D. Box, Joystick Tube Mounting	1	1
7	J	0225602	Plate, D.A.D. Box, Quad Link Mounting	1	1
8	D	313329-NLA	NLA - Screw, Phillips Pan Head (#6-32 x 1/2")	1	2
9		7930304-NLA	NLA - Screw, Socket Head (1/4-20 x 1-1/4")	25	3
10		317601-NLA	NLA - Locknut, Low Profile (#10-32)	1	2
11		0224806-NLA	NLA - Washer (#10)	1	2
12		0067106-NLA	NLA - Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
13	K	1077270-NLA	NLA - Mounting Plate Assembly, S.F.T. Switch, Joystick Tube	1	1
13	J	1077271-NLA	NLA - Mounting Plate Assembly, S.F.T. Switch, Quad Link	1	1
13	K	1077268	Mounting Plate Assembly, D.A.D. Box, Joystick Tube	1	1
13	J	1077269	Mounting Plate Assembly, D.A.D. Box, Quad Link	1	1
14		0238800-NLA	NLA - Switch, Limit Override (DAD Box)	1	1
15		1077405-NLA	NLA - Harness, Dual Actuator (DAD Box)	1	1
	C,G	0014800	Cable, Interface, Invacare R.I.M. Control	1	1
	C,G	0200300-NLA	NLA - Cable, Interface, Power Legs Combined	1	1
	C,H	1082364	Basic Tilt DAD Relay Controller Upgrade Assembly	1	1
	C,I	1084172	Basic Tilt DAD Relay Controller Upgrade Assembly	1	1
	B,C	1084706	Package, Decals, D.A.D. Relay Controller Upgrade	5	1

NOTE: A - Old style S.F.T. switch doesn't have the drive lockout feature built in.
B - Decal package is supplied in all upgrade kits and covers all systems. Decals not sold separately. Decals are labeled "Tilt," "Recline," "Drive Lockout," "PLeg" and "caution While Propelling."
C - Not Shown
D - Joystick Tube Mounting Plate uses 4 each per assembly and the Quad Link Mounting Plate uses 2 each per assembly. Both use 1 each quantity per package.
E - Part numbers 0020122, 1072695, 0139606, and 1072692 are available for individual sale.
F - Drive Lockout
G - IDAD Box Only
H - Before 1/18/99 (Includes Items 1, 7, 9-12, and 14)
I - After 1/17/99 (Includes Items 1-5, 7, 9-12, and 14)
J - Use with Quad Link before 4/07/06
K - Use with Joystick Tube and Quad Link (QLA) after 4/06/06