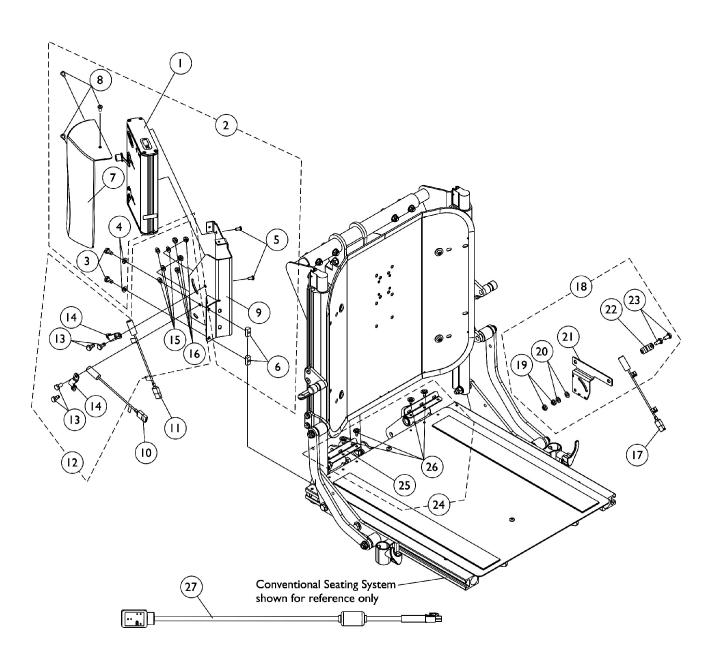
MK5 TRECM, Shroud Cover and Mercury Free Switches (After 5/18/05)

Conventional Recline and Tilt/Recline

As of 7/1/2009, switches are mercury free.



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1 1123263-NLA NLA - Controller, MK5 TRECM 1 2 A 1133131-NLA NLA - Kit, TRECM/TAC Mounting Hardware and Shroud Cover For Conventional Seating w/ Extruded Canes 1 3 Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 4 Washer (1/4 x 1/2 x 1/16") 1 5 NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8") 1 6 T-Nut (1/4-20) 1 8 Stroud, TRECM/TAC Recline Cover Screw, Phillips Pan Head Tap (#10-32 x 3/8") 1 9 NLA - Bracket, TRECM/TAC Controller/Shroud Mounting, Black 1 10 1080634-NLA NLA - Harness, Drive Lockout Mercury Free Ball Switch 1 11 1123267-NLA NLA - Harness, Recline Mercury Free Ball Switch 1 12 B 1125730-NLA NLA - Kit, Drive Lockout/Recline Switch Mounting Hardware 2 13 Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1 <	Assembly 1 1
2 A 1133131-NLA NLA - Kit, TRECM/TAC Mounting Hardware and Shroud Cover For Conventional Seating w/ Extruded Canes 1 3 Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 4 Washer (1/4 x 1/2 x 1/16") 1 5 NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8") 1 6 T-Nut (1/4-20) 1 8 Screw, Phillips Pan Head Tap (#10-32 x 3/8") 1 9 NLA - Bracket, TRECM/TAC Controller/Shroud Mounting, Black 1 10 1080634-NLA NLA - Harness, Drive Lockout Mercury Free Ball Switch 1 11 1123267-NLA NLA - Harness, Recline Mercury Free Ball Switch 1 12 B 1125730-NLA NLA - Kit, Drive Lockout/Recline Switch Mounting 2 13 Kit, Drive Lockout/Recline Switch Mounting 2 14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	1
Shroud Cover For Conventional Seating w/ Extruded Canes Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1	·
Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1	2
Washer (1/4 x 1/2 x 1/16")	
5 NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8") 1 6 T-Nut (1/4-20) 1 7 Shroud, TRECM/TAC Recline Cover Screw, Phillips Pan Head Tap (#10-32 x 3/8") 1 9 NLA - Bracket, TRECM/TAC Controller/Shroud Mounting, Black 1 10 1080634-NLA NLA - Harness, Drive Lockout Mercury Free Ball Switch 1 11 1123267-NLA NLA - Harness, Recline Mercury Free Ball Switch 1 12 B 1125730-NLA NLA - Kit, Drive Lockout/Recline Switch Mounting Hardware 2 13 Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	2
6 T-Nut (1/4-20) 1 7 Shroud, TRECM/TAC Recline Cover 1 8 Screw, Phillips Pan Head Tap (#10-32 x 3/8") 1 9 NLA - Bracket, TRECM/TAC Controller/Shroud Mounting, Black 1 10 1080634-NLA NLA - Harness, Drive Lockout Mercury Free Ball Switch 1 11 1123267-NLA NLA - Harness, Recline Mercury Free Ball Switch 1 12 B 1125730-NLA NLA - Kit, Drive Lockout/Recline Switch Mounting 2 Hardware Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	2
7 Shroud, TRECM/TAC Recline Cover 1 8 Screw, Phillips Pan Head Tap (#10-32 x 3/8") 1 9 NLA - Bracket, TRECM/TAC Controller/Shroud Mounting, Black 1 10 1080634-NLA NLA - Harness, Drive Lockout Mercury Free Ball Switch 1 11 1123267-NLA NLA - Harness, Recline Mercury Free Ball Switch 1 12 B 1125730-NLA NLA - Kit, Drive Lockout/Recline Switch Mounting Hardware 2 13 Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	2
8 Screw, Phillips Pan Head Tap (#10-32 x 3/8") 1 9 NLA - Bracket, TRECM/TAC Controller/Shroud Mounting, Black 1 10 1080634-NLA NLA - Harness, Drive Lockout Mercury Free Ball Switch 1 11 1123267-NLA NLA - Harness, Recline Mercury Free Ball Switch 1 12 B 1125730-NLA NLA - Kit, Drive Lockout/Recline Switch Mounting 2 Hardware Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	1
9 NLA - Bracket, TRECM/TAC Controller/Shroud Mounting, Black 1 10 1080634-NLA NLA - Harness, Drive Lockout Mercury Free Ball Switch 1 11 1123267-NLA NLA - Harness, Recline Mercury Free Ball Switch 1 12 B 1125730-NLA NLA - Kit, Drive Lockout/Recline Switch Mounting Hardware 2 13 Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	3
Switch	1
12 B 1125730-NLA NLA - Kit, Drive Lockout/Recline Switch Mounting Hardware 2 13 Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1 14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	1
Hardware Screw, Hex Head w/ Patch (1/4-20 x 1/2") NLA - Bracket, Switch Mounting, Black Washer (1/4 x 1/2 x 1/16") Locknut (1/4-20) 11123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch	1
14 NLA - Bracket, Switch Mounting, Black 1 15 Washer (1/4 x 1/2 x 1/16") 1 16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	1
15 Washer (1/4 x 1/2 x 1/16")	4
16 Locknut (1/4-20) 1 17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	2
17 1123268-NLA NLA - Harness, Tilt Mercury Free Ball Switch 1	4
	4
	1
18 C 1125731-NLA NLA - Kit, Tilt Mercury Switch Mounting Hardware 1	1
19 Locknut (1/4-20) 1	2
20 Washer (1/4 x 1/2 x 1/16") 1	2
21 NLA - Bracket, Mercury Switch Mounting, Black 1	1
22 NLA - Bracket, Switch Mounting, Black 1	1
23 Screw, Hex Head w/ Patch (1/4-20 x 1/2") 1	2
24 D 1133130-NLA NLA - Kit, Seat Pan Wiring Brackets w/ Hardware 2	1
NLA - Bracket, Seat Pan Wiring, Black	2
26 Screw, Phillips Pan Head Tap (#10-32 x 1/2")	4
27 1119418 Cable, Auxiliary Power 1	1

NOTE: A - Includes items 3-9

B - Includes items 13-16

C - Includes items 19-23

D - Includes items 25 and 26

Effective 07/01/2009, switches are mercury free.