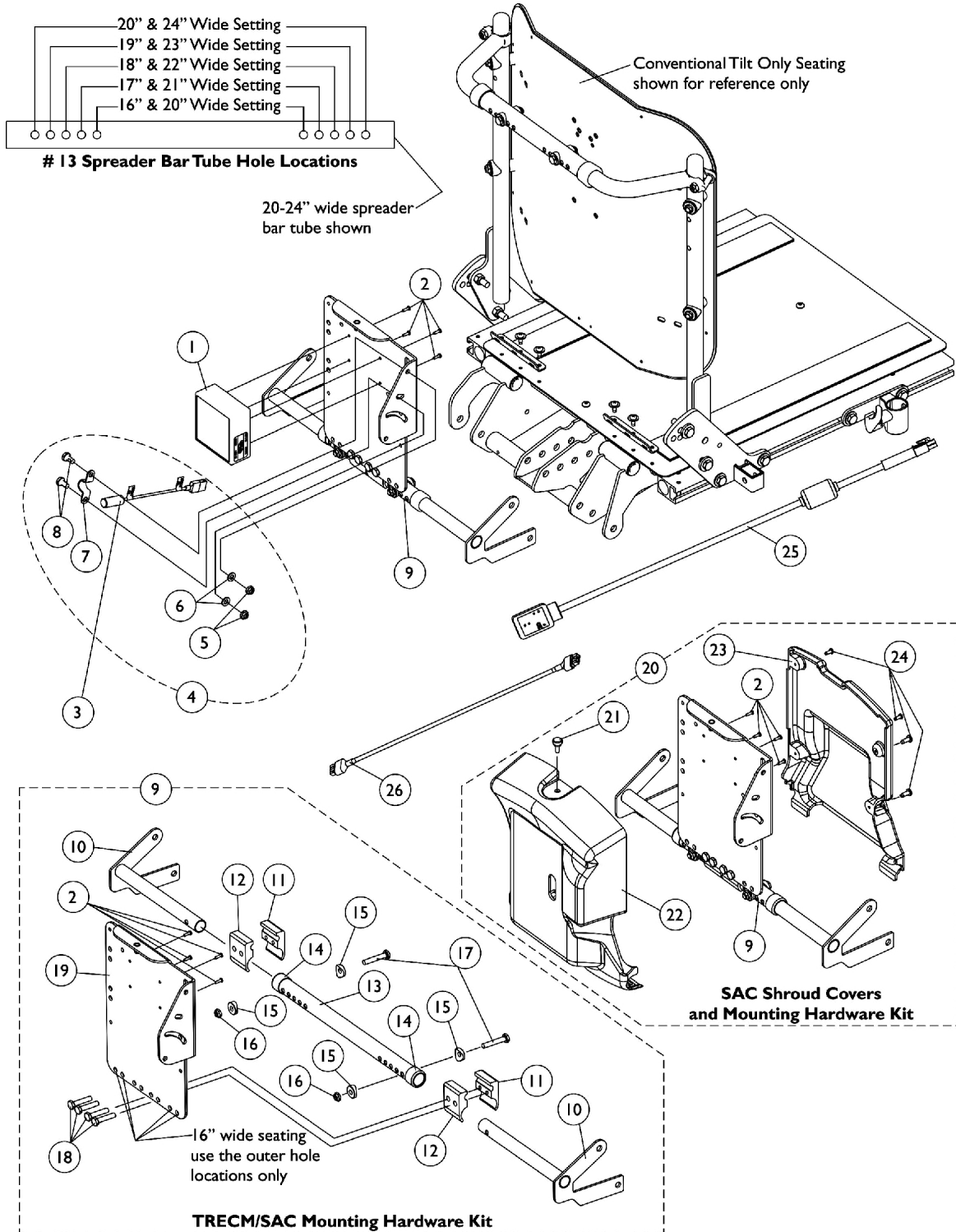# MK5 SAC, Shroud Cover and Mounting Hardware
## Conventional Tilt & Tilt w/ BPO Option
## (4/15/05-10/19/05)

**As of 7/1/2009, switches are mercury free.**

20" & 24" Wide Setting
19" & 23" Wide Setting
18" & 22" Wide Setting
17" & 21" Wide Setting
16" & 20" Wide Setting

**# 13 Spreader Bar Tube Hole Locations**

20-24" wide spreader
bar tube shown

Conventional Tilt Only Seating
shown for reference only

**SAC Shroud Covers
and Mounting Hardware Kit**

16" wide seating
use the outer hole
locations only

**TRECM/SAC Mounting Hardware Kit**

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| Item Number | Note | Part Number | Description | Quantity Per Package | Quantity Per Assembly |
|---|---|---|---|---|---|
| 1 | E | 1119458-NLA | NLA - Control, MK5 SAC | 1 | 1 |
| 2 | | 1052041 | Screw, Phillips Pan Head (#4-40 x 3/8") | 1 | 4 |
| 3 | | 1123268-NLA | NLA - Harness, Tilt Mercury Free Ball Switch | 1 | 1 |
| 4 | A | 1125770-NLA | NLA - Kit, Switch Mounting Hardware | 1 | 1 |
| 5 | | | Locknut (1/4-20) | 1 | 2 |
| 6 | | | Washer (1/4 x 1/2 x 1/16") | 1 | 2 |
| 7 | | | NLA - Bracket, Switch Mounting, Black | 1 | 1 |
| 8 | | | Screw, Hex Head w/ Patch (1/4-20 x 1/2") | 1 | 2 |
| 9 | B,D | 1128362-NLA | NLA - Kit, TRECM/SAC Mounting Hardware 16-20" Wide For Conventional Tilt Only | 1 | 1 |
| 2 | | | NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8") | 1 | 2 |
| 2 | | | Screw, Phillips Pan Head (#4-40 x 3/8") | 1 | 4 |
| 10 | | | Bracket, Spreader Bar, Black - Right | 1 | 1 |
| 10 | | | Bracket, Spreader Bar, Black - Left | 1 | 1 |
| 11 | | | NLA - Half Clamp, Threaded Holes | 1 | 2 |
| 12 | | | Half Clamp, Non-Threaded Holes | 1 | 2 |
| 13 | | | Tube, Spreader Bar, Black (16 - 20" W) | 1 | 1 |
| 14 | | | Collar, Anti-Rattle (7/8") | 1 | 2 |
| 15 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 4 |
| 16 | | | Locknut (1/4-20) | 1 | 2 |
| 17 | | | NLA - Screw, Hex Head (1/4-20 x 1-3/8") | 1 | 2 |
| 18 | | | Screw, Hex Head (1/4-20 x 1-1/4") | 1 | 4 |
| 19 | | | NLA - TRECM/SAC/TAC/MK6i Connector Shroud Mounting Tray Assembly | 1 | 1 |
| 9 | B,D | 1128361-NLA | NLA - Kit, TRECM/SAC Mounting Hardware 20-24" Wide For Conventional Tilt Only | 1 | 1 |
| 2 | | | NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8") | 1 | 2 |
| 2 | | | Screw, Phillips Pan Head (#4-40 x 3/8") | 1 | 4 |
| 10 | | | Bracket, Spreader Bar, Black - Right | 1 | 1 |
| 10 | | | Bracket, Spreader Bar, Black - Left | 1 | 1 |
| 11 | | | NLA - Half Clamp, Threaded Holes | 1 | 2 |
| 12 | | | Half Clamp, Non-Threaded Holes | 1 | 2 |
| 13 | | | Tube, Spreader Bar, Black (20 - 24" W) | 1 | 1 |
| 14 | | | Collar, Anti-Rattle (7/8") | 1 | 2 |
| 15 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 4 |
| 16 | | | Locknut (1/4-20) | 1 | 2 |
| 17 | | | NLA - Screw, Hex Head (1/4-20 x 1-3/8") | 1 | 2 |
| 18 | | | Screw, Hex Head (1/4-20 x 1-1/4") | 1 | 4 |
| 19 | | | NLA - TRECM/SAC/TAC/MK6i Connector Shroud Mounting Tray Assembly | 1 | 1 |
| 20 | C,D,F,F1 | 1133807-NLA | Kit, SAC Shrouds and Mounting Hardware 16-20" Wide For Conventional Tilt Only | 1 | 1 |
| 2 | | | Screw, Phillips Pan Head (#4-40 x 3/8") | 1 | 4 |

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| Item Number | Note | Part Number | Description | Quantity Per Package | Quantity Per Assembly |
|---|---|---|---|---|---|
| 10 | | | Bracket, Spreader Bar, Black - Right | 1 | 1 |
| 10 | | | Bracket, Spreader Bar, Black - Left | 1 | 1 |
| 11 | | | NLA - Half Clamp, Threaded Holes | 1 | 2 |
| 12 | | | Half Clamp, Non-Threaded Holes | 1 | 2 |
| 13 | | | Tube, Spreader Bar, Black (16 - 20" W) | 1 | 1 |
| 14 | | | Collar, Anti-Rattle (7/8") | 1 | 2 |
| 15 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 4 |
| 16 | | | Locknut (1/4-20) | 1 | 2 |
| 17 | | | NLA - Screw, Hex Head (1/4-20 x 1-3/8") | 1 | 2 |
| 18 | | | Screw, Hex Head (1/4-20 x 1-1/4") | 1 | 4 |
| 19 | | | NLA - TRECM/SAC/TAC/MK6i Connector Shroud Mounting Tray Assembly | 1 | 1 |
| 21 | | | Screw, Thumb (#10-32 x 1/2") | 1 | 1 |
| 22 | | | NLA - Shroud, SAC Cover | 1 | 1 |
| 23 | | | Shroud, Back | 1 | 1 |
| 24 | | | Screw, Phillips Pan Head Tap (#10-32 x 1/2") | 1 | 4 |
| 20 | C,D,F, F1 | 1133836-NLA | Kit, SAC Shrouds and Mounting Hardware 20-24" Wide For Conventional Tilt Only | 1 | 1 |
| 2 | | | Screw, Phillips Pan Head (#4-40 x 3/8") | 1 | 4 |
| 10 | | | Bracket, Spreader Bar, Black - Right | 1 | 1 |
| 10 | | | Bracket, Spreader Bar, Black - Left | 1 | 1 |
| 11 | | | NLA - Half Clamp, Threaded Holes | 1 | 2 |
| 12 | | | Half Clamp, Non-Threaded Holes | 1 | 2 |
| 13 | | | Tube, Spreader Bar, Black (20 - 24" W) | 1 | 1 |
| 14 | | | Collar, Anti-Rattle (7/8") | 1 | 2 |
| 15 | | | Spacer, Coved (1/4 x 11/16 x 1/2") | 1 | 4 |
| 16 | | | Locknut (1/4-20) | 1 | 2 |
| 17 | | | NLA - Screw, Hex Head (1/4-20 x 1-3/8") | 1 | 2 |
| 18 | | | Screw, Hex Head (1/4-20 x 1-1/4") | 1 | 4 |
| 19 | | | NLA - TRECM/SAC/TAC/MK6i Connector Shroud Mounting Tray Assembly | 1 | 1 |
| 21 | | | Screw, Thumb (#10-32 x 1/2") | 1 | 1 |
| 22 | | | NLA - Shroud, SAC Cover | 1 | 1 |
| 23 | | | Shroud, Back | 1 | 1 |
| 24 | | | Screw, Phillips Pan Head Tap (#10-32 x 1/2") | 1 | 4 |
| 25 | | 1119418 | Cable, Auxiliary Power | 1 | 1 |
| 26 | | 1126179-NLA | NLA - Harness, Actuator Extension To SAC or TRSS | 1 | 1 |

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| | |
|---|---|
| NOTE: | A - Includes items 5-8 |
| | B - Includes items 2 and 10-19 |
| | C - Includes items 2, 10-19 and 21-24 |
| | D - Item 2 includes both attaching hardware screws for the MK5 TRECM and the MK5 SAC controller. Part number 1052041 screw is used to assemble a MK5 SAC to item 19 Mounting Tray Assembly. |
| | E - MK5 SAC was discontinued and replaced with a MK5 TAC. See page titled "MK5 TAC and Mounting Hardware" dated after 1/25/06. |
| | F - No Longer Available. When a complete Shroud and Mounting Hardware is requested, See page titled "MK5 TAC Controller, Shroud Covers, Mercury Switches and Hardware" After 01/25/06 and order item 22. |
| | F1 - When a MK5 SAC has not been replaced by a MK5 TAC, use the 4 existing mounting screws (item 2 part #1052041) to mount the MK5 SAC control |