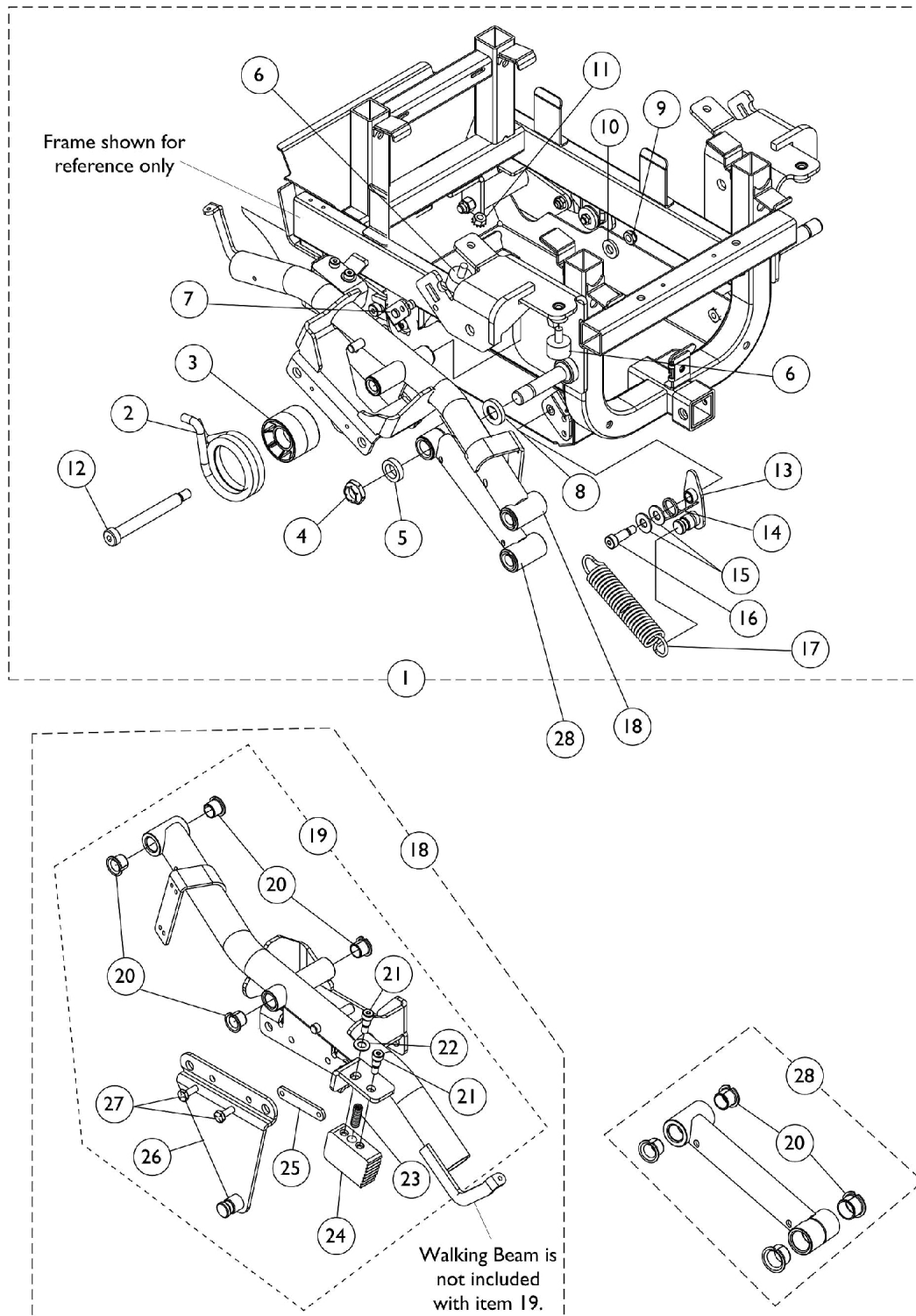


SureStep Walking Beams and Hardware

300 Lb. limit chairs (After 10/03/05)



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Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1133199	NLA - Kit, Walking Beam Mounting Hardware, SureStep - Right	1	1
2			Spring, Torsion - Right	1	1
3			Spacer, Spring, Black	1	1
4			Locknut (5/8-18)	1	1
5			NLA - Spacer, Bushing	1	1
6			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	2
7			Plate, Lock	1	1
8			Spacer, Stem (5/8 x 1-1/8 x 3/16")	1	1
9			Locknut, Low Profile (3/8-16)	1	1
10			NLA - Washer, Steel (7/16 x 13/16 x 1/8")	1	1
11			NLA - Nut, Keps (5/16-18)	1	1
12			NLA - Screw, Socket Head Shoulder (1/2 x 3-3/4", 3/8-16)	1	1
13			Plate, Pivot	1	1
14			Spring, Torsion - Right	1	1
15			NLA - Washer, Steel (3/8 x 7/8 x 1/16")	1	2
16			NLA - Screw, Shoulder Hex Socket Head (3/8 x 3/4", 5/16-18)	1	1
17	B	1133200	Spring, Extension (1 x 4-1/2" L)	1	1
1			NLA - Kit, Walking Beam Mounting Hardware, SureStep - Left	1	1
2			Spring, Torsion - Left	1	1
3			Spacer, Spring, Black	1	1
4			Locknut (5/8-18)	1	1
5			NLA - Spacer, Bushing	1	1
6			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	2
7			Plate, Lock	1	1
8			Spacer, Stem (5/8 x 1-1/8 x 3/16")	1	1
9			Locknut, Low Profile (3/8-16)	1	1
10			NLA - Washer, Steel (7/16 x 13/16 x 1/8")	1	1
11			NLA - Nut, Keps (5/16-18)	1	1
12			NLA - Screw, Socket Head Shoulder (1/2 x 3-3/4", 3/8-16)	1	1
13			Plate, Pivot	1	1
14			Spring, Torsion - Left	1	1
15			NLA - Washer, Steel (3/8 x 7/8 x 1/16")	1	2
16			NLA - Screw, Shoulder Hex Socket Head (3/8 x 3/4", 5/16-18)	1	1
17	C	1133690	Spring, Extension (1 x 4-1/2" L)	1	1
18			Beam, Walking with Hardware - Right	1	1
18			Beam, Walking with Hardware - Left	1	1
19			Kit, Walking Beam Hardware - Right/Left	1	1
20			Bearing, Flange (1/2 x 13/16 x 1/2")	1	4
21			NLA - Screw, Shoulder Hex Socket Head (5/16" x 3/8", 1/4-20)	1	2
22			Washer, Flat (5/16 x 5/8 x 1/16")	1	1

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Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
23			Spring, Compression (11/32 x 1 x 1/32")	1	1
24			Rack, Motor	1	1
25			Nut, Weld Spacing (1/4-20 x 2")	1	1
26			Bracket, Spring - Right	1	1
26			Bracket, Spring - Left	1	1
27			Screw, Hex Head (1/4-20 x 5/8")	1	2
28	D	1112568	0	1	1
NOTE: A - Includes items 2-17 B - Includes Walking Beam plus item 19 C - Kit can be used for either right or left side. Includes items 20-27 D - Includes Pivot Tube and item 20					