

ICC - Solo Beds

Model BD0880/76

Model BS1180/76

Model BP1180/76

Model BS2180/76

Model BS3180/76



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 16-255. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

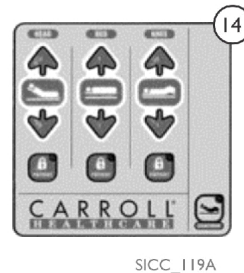
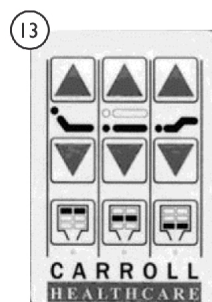
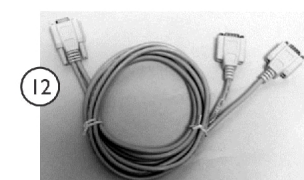
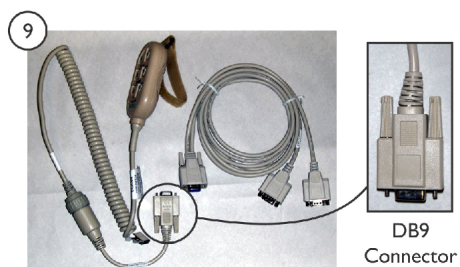
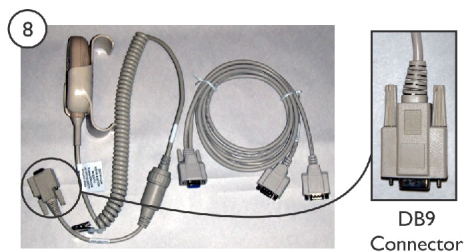
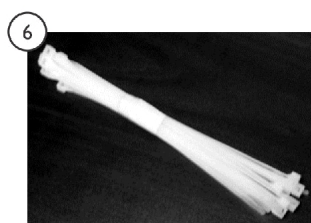
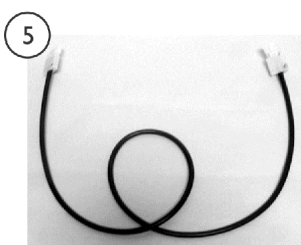
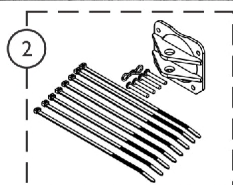
Name	Phone Numbers

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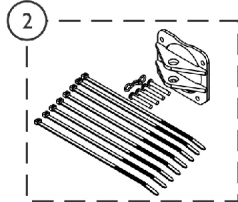
Electronics & Pendants - BD0880/76



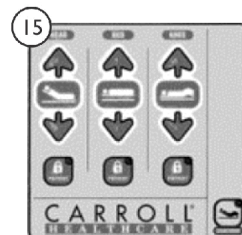
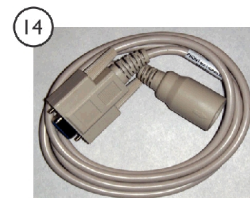
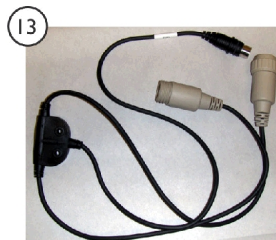
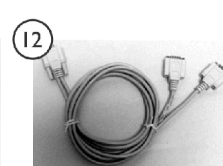
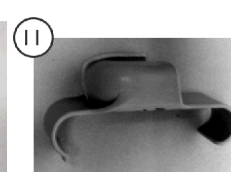
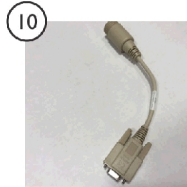
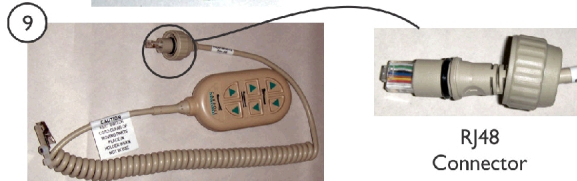
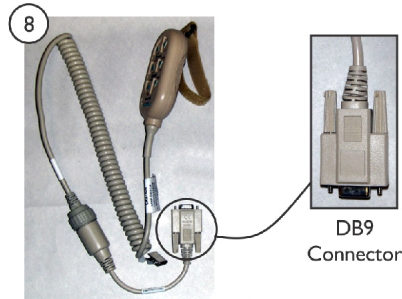
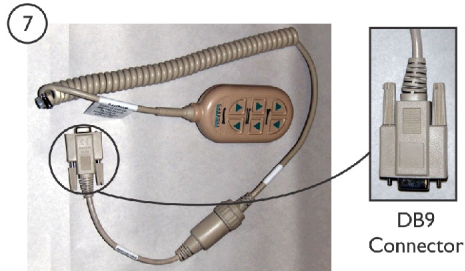
Electronics & Pendants - BD0880/76

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
1	A	MTRM1633	Actuator, Head (Red Plug) Ref. #61831-0795280-01	1	1	
2		KIT80-NLA	NLA - Kit, Bracket Trunion for Head Motor	1	1	
			Pin, Cotter Bow-Tie (1/4 x 3/32 x 5/16")	1	1	
			Screw, Torx HD Taptite LG (8-32 x 1-1/4")	1	4	
			Bracket, Trunion Plated	1	1	
			Clevis Pin (3/8 x 2-1/2" L)	1	2	
			NLA - Wrap, Tie (8")	1	8	
			Sheet, Instruction, Bracket Solo Head/HiLo Motors	1	1	
3			MTRM1634	Actuator, Foot (Blue Plug) Ref. #V07508AT760	1	1
4			MTRM17781	Actuator, Hilo (White Plug) Ref. #61831-1405220-01	1	1
5			MISC022	Cable, Extension - Head Motor	1	1
6			1186883-NLA	NLA - Wrap, Tie (8")	1	5
7			JNCTNBOXKIT2-NLA	NLA - Junction Box Ref. #NAX5105-3A29MPZ	1	1
8			1190228	Kit, Pendant, New Assist Rails, Linak # PNDNT-6FNC-1-2	1	1
9			1190233	Kit, Pendant, Full/Partial Rails, Linak # PNDNT-6FNC-1-2 (With DB9 Connector)	1	1
10	B	PNDNTKIT3-NL A	NLA - Kit, Pendant, Assist Rails (Old Square), Linak # PNDNT-6FNC-1-2 (With DB9 Connector) (May 01 - July 02)	1	1	
11	C	1190225	Cable, Conversion	1	1	
12		PNDNTYCABLE	Cable, Y, Pendant	1	1	
13		OLD KEYPAD-NLA	NLA - Membrane Pad for 151 Only	1	1	
14		JNCTNDC20C	Membrane Pad for 151 Only	1	1	
NOTE: A - Trunion KIT80C is NLA. Prior to Aug. 1999 HiLo Motor requires item #5 Motor Extension Cable and item #6 Wire Ties. B - Used from 5/01-7/02 C - Beds built Before 8/16/04 need to replace Head and Footboard with New Membrane Pad						

Electronics & Pendants - BP1180/76



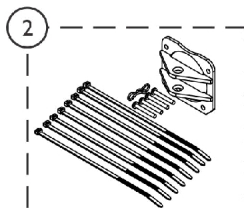
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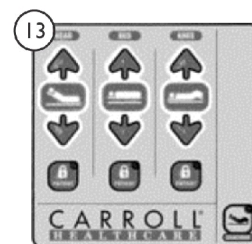
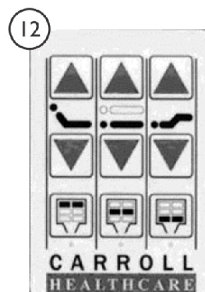
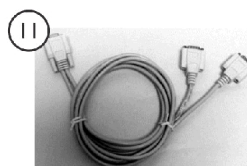
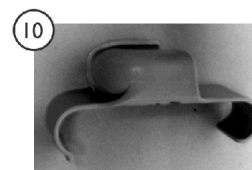
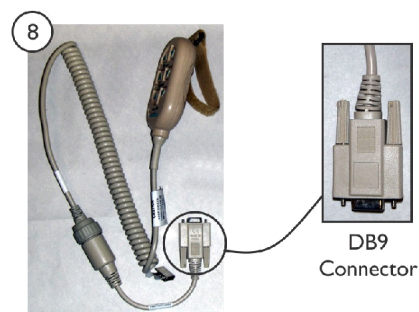
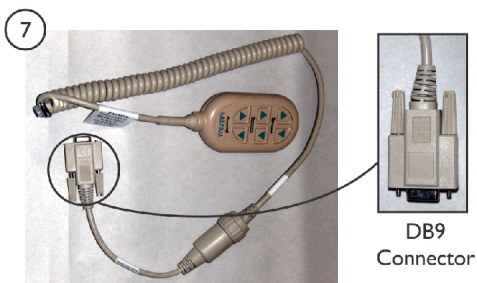
Electronics & Pendants - BP1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		MTRM2133-NLA	NLA - Actuator, Head (Red Plug) rEF. #61832-1005270-01	1	1
2		KIT80-NLA	NLA - Kit, Bracket Trunion for Head Motor	1	1
			Pin, Cotter Bow-Tie (1/4 x 3/32 x 5/16")	1	1
			Screw, Torx HD Taptite LG (8-32 x 1-1/4")	1	4
			Bracket, Trunnion Plated	1	1
			Clevis Pin (3/8 x 2-1/2" L)	1	2
			NLA - Wrap, Tie (8")	1	8
			Sheet, Instruction, Bracket Solo Head/HiLo Motors	1	1
3	A	MTRM2134-NLA	NLA - Foot Actuator (Blue Plug) Ref. #61831-0625270-01	1	1
4		MTRM2378	HiLo Actuator (White Plug) Ref. #AP-8390-0114	1	1
5		JNCTNBOX-NLA	NLA - Junction Control Box	1	1
6		JNCTNBOXMEM-NLA	NLA - Junction Box Membrane	1	1
7	B	1190227	Pendant, Six Function (w/ Loop Adhesive Back Strip and DB9 Connector) Linak # PNDNT-6FNC-1-2	1	1
8	B	1190232	Pendant, Six Function (w/ Strap and DB9 Connector) Linak # PNDNT-6FNC-1-2	1	1
9	C	PNDNT6FNCIV3	Pendant, Six Function w/ RJ48 Connector) Linak # PNDNT-6FNC-1-2	1	1
10		1190225	Cable, Conversion	1	1
11		1186847	Holster, Pendant	1	1
12	B	PNDNTYCABLE	Cable, Y, Pendant	1	1
13	C	JNCTNDC40	Cable, Y, Pendant	1	1
14	C	PNDNTEXTCABLE	Cable, Pendant	1	1
15		JNCTNDC20C	Membrane Pad for 151 Only	1	1
NOTE: A - Foot Actuator Kit (KIT84) is No Longer Available for Beds built prior to 12/15/08. Part #MTRM2134 used for Brds built as of 12/08. B - Beds built prior to 11/22/07. C - Beds built after 11/22/07.					

Electronics & Pendants - BS1180/76



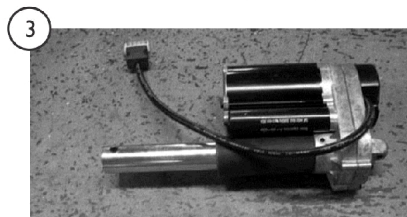
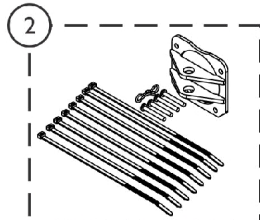
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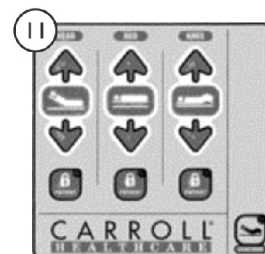
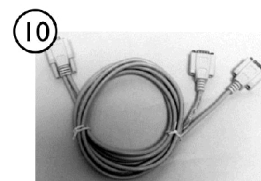
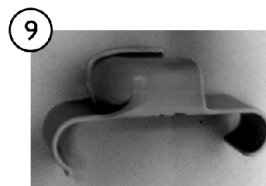
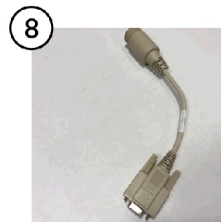
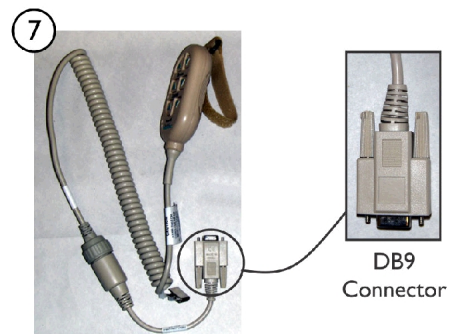
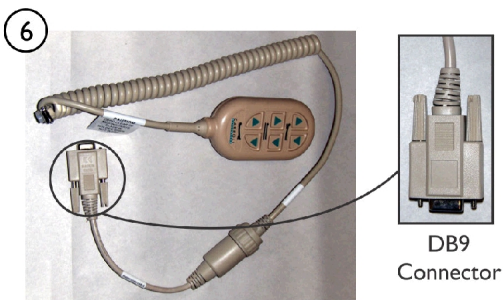
Electronics & Pendants - BS1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		MTRM2133-NLA	NLA - Actuator, Head (Red Plug) rEF. #61832-1005270-01	1	1
2		KIT80-NLA	NLA - Kit, Bracket Trunion for Head Motor	1	1
			Pin, Cotter Bow-Tie (1/4 x 3/32 x 5/16")	1	1
			Screw, Torx HD Taptite LG (8-32 x 1-1/4")	1	4
			Bracket, Trunnion Plated	1	1
			Clevis Pin (3/8 x 2-1/2" L)	1	2
			NLA - Wrap, Tie (8")	1	8
			Sheet, Instruction, Bracket Solo Head/HiLo Motors	1	1
3	A	MTRM2134-NLA	NLA - Foot Actuator (Blue Plug) Ref. #61831-0625270-01	1	1
4		MTRM2178SER	Actuator, Hilo (White Plug)	1	1
5		JNCTNBOXKIT2-NLA	NLA - Junction Box Ref. #NAX5105-3A29MPZ	1	1
6	B	JNCTNBOXMEM-NLA	NLA - Junction Box Membrane	1	1
7		1190227	Pendant, Six Function (w/ Loop Adhesive Back Strip and DB9 Connector) Linak # PNDNT-6FNC-1-2	1	1
8		1190232	Pendant, Six Function (w/ Strap and DB9 Connector) Linak # PNDNT-6FNC-1-2	1	1
9		1190225	Cable, Conversion	1	1
10		1186847	Holster, Pendant	1	1
11		PNDNTYCABLE	Cable, Y, Pendant	1	1
12		OLD	NLA - Membrane Pad for 151 Only	1	1
		KEYPAD-NLA			
13	C	JNCTNDC20C	Membrane Pad for 151 Only	1	1
NOTE: A - Includes longer U Bracket to attach to Bed. B - For use on Membrane Beds After 8/16/05. 151 Style Only. C - Beds built Before 8/16/04 need to replace Head and Footboard with New Membrane Pad.					

Electronics & Pendants - BS2180/76



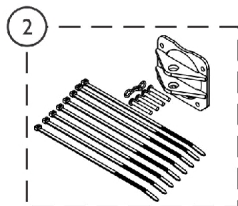
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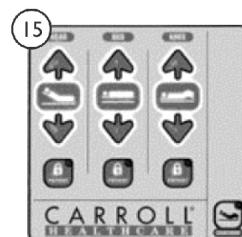
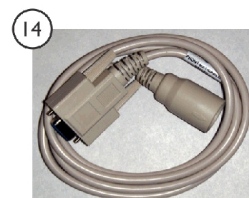
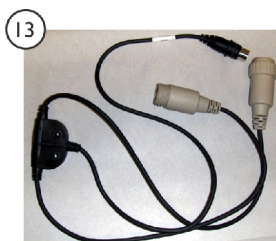
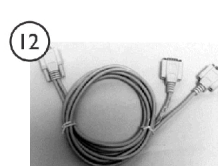
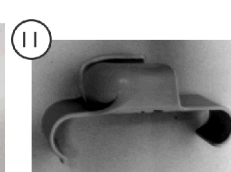
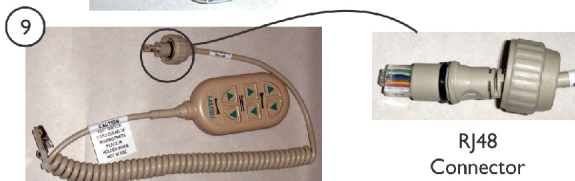
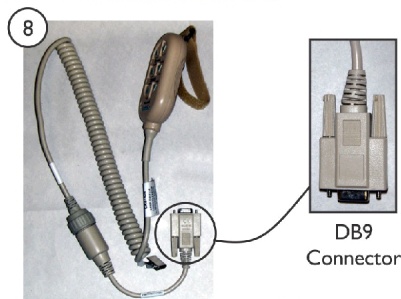
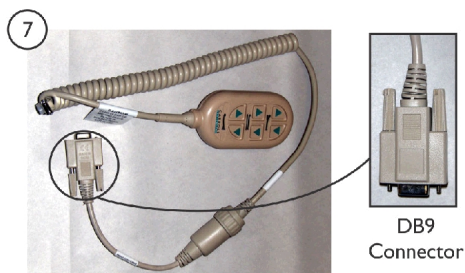
Electronics & Pendants - BS2180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		MTRM2133-NLA	NLA - Actuator, Head (Red Plug) rEF. #61832-1005270-01	1	1
2		KIT80-NLA	NLA - Kit, Bracket Trunion for Head Motor	1	1
			Pin, Cotter Bow-Tie (1/4 x 3/32 x 5/16")	1	1
			Screw, Torx HD Taptite LG (8-32 x 1-1/4")	1	4
			Bracket, Trunnion Plated	1	1
			Clevis Pin (3/8 x 2-1/2" L)	1	2
			NLA - Wrap, Tie (8")	1	8
			Sheet, Instruction, Bracket Solo Head/HiLo Motors	1	1
3	A	MTRM2134-NLA	NLA - Foot Actuator (Blue Plug) Ref. #61831-0625270-01	1	1
4		MTRM2178SER	Actuator, Hilo (White Plug)	1	1
5	B	JNCTNBOXMEM-NLA	NLA - Junction Box Membrane	1	1
6		1190227	Pendant, Six Function (w/ Loop Adhesive Back Strip and DB9 Connector) Linak # PNDNT-6FNC-1-2	1	1
7		1190232	Pendant, Six Function (w/ Strap and DB9 Connector) Linak # PNDNT-6FNC-1-2	1	1
8		1190225	Cable, Conversion	1	1
9		1186847	Holster, Pendant	1	1
10		PNDNTYCABLE	Cable, Y, Pendant	1	1
11	C	JNCTNDC20C	Membrane Pad for 151 Only	1	1
NOTE: A - Includes longer U Bracket to attach to Bed. B - For use on Membrane Beds After 8/16/05. 151 Style Only. C - Beds built Before 8/16/04 need to replace Head and Footboard with New Membrane Pad.					

Electronics & Pendants - BS3180/76



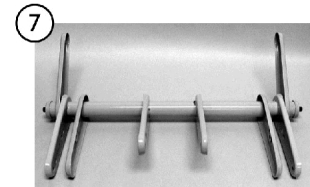
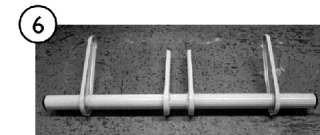
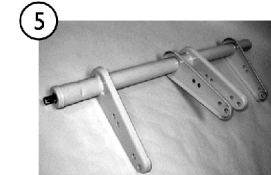
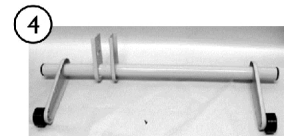
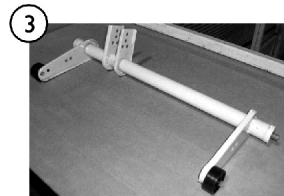
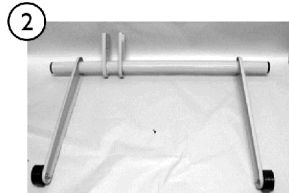
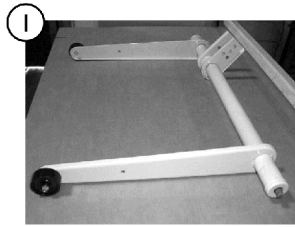
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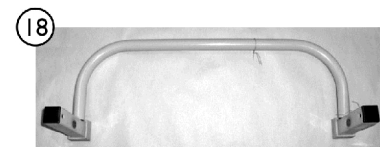
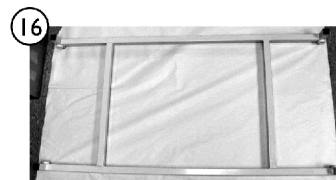
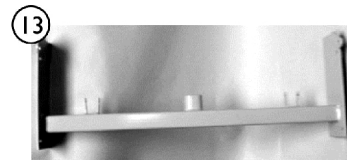
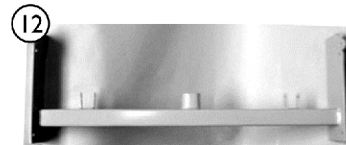
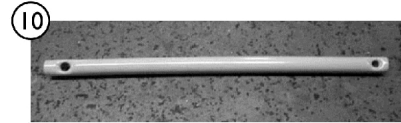
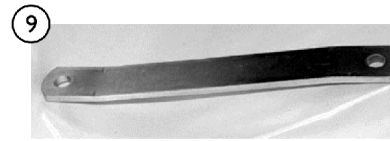
Electronics & Pendants - BS3180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		MTRM2133-NLA	NLA - Actuator, Head (Red Plug) rEF. #61832-1005270-01	1	1
2		KIT80-NLA	NLA - Kit, Bracket Trunion for Head Motor	1	1
			Pin, Cotter Bow-Tie (1/4 x 3/32 x 5/16")	1	1
			Screw, Torx HD Taptite LG (8-32 x 1-1/4")	1	4
			Bracket, Trunion Plated	1	1
			Clevis Pin (3/8 x 2-1/2" L)	1	2
			NLA - Wrap, Tie (8")	1	8
			Sheet, Instruction, Bracket Solo Head/HiLo Motors	1	1
3	A	MTRM2134-NLA	NLA - Foot Actuator (Blue Plug) Ref. #61831-0625270-01	1	1
4		MTRM2478-NLA	NLA - Actuator, HiLo, Solo (White Plug)	1	1
5		JNCTNBOXKIT2-NLA	NLA - Junction Box Ref. #NAX5105-3A29MPZ	1	1
6		JNCTNBOXMEM-NLA	NLA - Junction Box Membrane	1	1
7	B	1190227	Pendant, Six Function (w/ Loop Adhesive Back Strip and DB9 Connector) Linak # PNDNT-6FNC-1-2	1	1
8		1190232	Pendant, Six Function (w/ Strap and DB9 Connector) Linak # PNDNT-6FNC-1-2	1	1
9	C	PNDNT6FNCIV3	Pendant, Six Function w/ RJ48 Connector) Linak # PNDNT-6FNC-1-2	1	1
10		1190225	Cable, Conversion	1	1
11		1186847	Holster, Pendant	1	1
12	B	PNDNTYCABLE	Cable, Y, Pendant	1	1
13	C	JNCTNDC40	Cable, Y, Pendant	1	1
14	C	PNDNTEXTCABLE	Cable, Pendant	1	1
15		JNCTNDC20C	Membrane Pad for 151 Only	1	1
NOTE: A - Foot Actuator Kit (KIT84) is No Longer Available for Beds built prior to 12/15/08. Part #MTRM2134 used for Brds built as of 12/08. B - Beds built prior to 11/22/07. C - Beds built after 11/22/07.					

Steel and Frame Parts - BD0880/76



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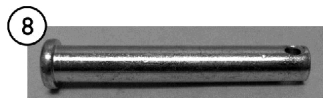
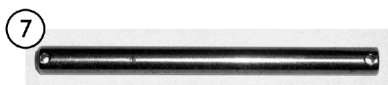
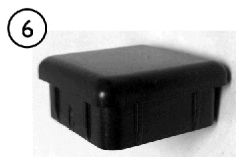
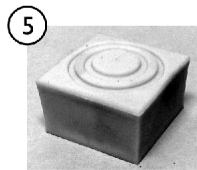
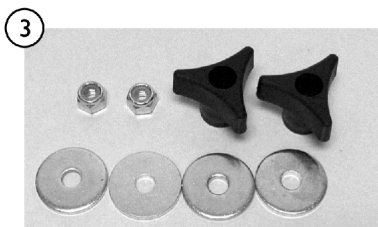
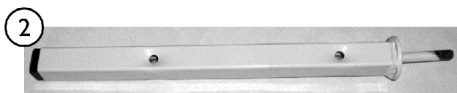


Steel and Frame Parts - BD0880/76

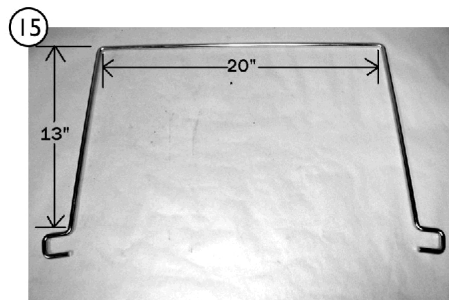
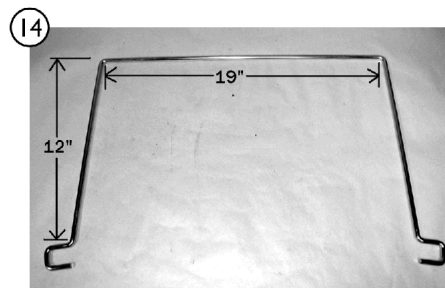
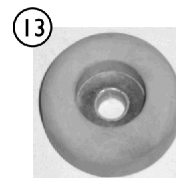
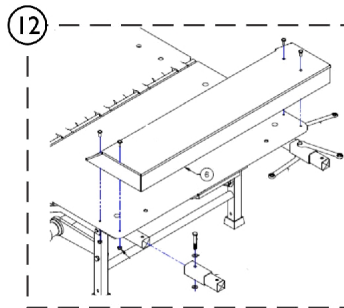
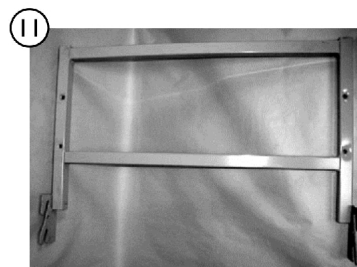
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	GATHEADLHA SY-NLA	NLA - Head Gatch (Pushpin on end of round tube)	1	1
2	B	1185149-NLA	NLA - Head Gatch Assembly (Black Insert w/ Steel Pin)	1	1
3	A	GATFOOTELHA SY-NLA	NLA - Foot Gatch (Pushpin on end of round tube)	1	1
4	B	GATFOOTASSY 1-NLA	NLA - Foot Gatch (Black Insert with Steel Pin)	1	1
5	A	HILOUPPERSE RV-NLA	NLA - Upper Gatch "4 Arm" (Push Pin on End of Round Tube)	1	1
6	C	HILOUPPERAS SY-NLA	NLA - Upper Gatch "4Arm" (Black Insert w/ Steel Pin)	1	1
7	B	HILOLOWERPN TS-NLA	NLA - Gatch, 8 Arm Lower (Pushpin on End of Round Tube)	1	1
8		TBR78164214P N-NLA	NLA - Tube, Hilo Drive (Circular)	1	1
9		LNK001OFF-NL A	NLA - Offset Bar	1	1
10		TBR78161812P N-NLA	NLA - Arm, Solo Control	1	1
11	C	LNK0013PNT-N LA	NLA - Linkage, Hilo Head/Foot	1	1
12		MNT0018CPNT- NLA	NLA - Plate, 76" Crank Mount	1	1
13	C	MNT0018BPNT	Plate, 80" Crank Mount	1	1
14		WHLEW1520R	Caster, Non-Locking (3")	1	1
15		WHLEW1520RR B	Caster, Locking	1	1
16		LWRFRASSY-N LA	NLA - Frame, Lower	1	1
17		LEG0004BASSY -NLA	NLA - Leg, Head End Hoop	1	1
18		LEG0003CASSY -NLA	NLA - Leg, Foot End Hoop	1	1

NOTE: A - Used prior to 8/2001
 B - Used After 8/2001
 C - Order through SFI Medical Solutions

Steel and Frame Parts - BD0880/76 (continued)



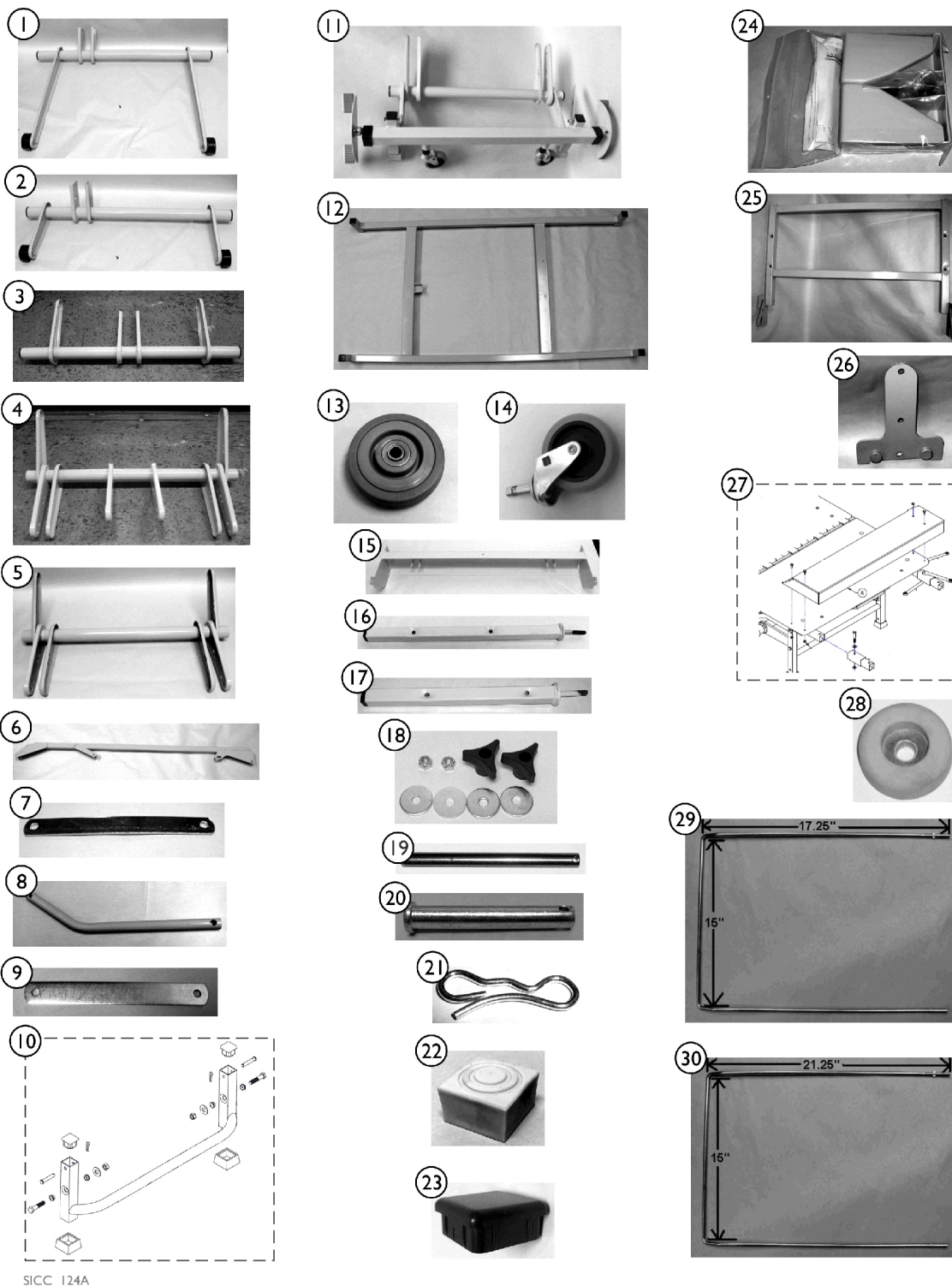
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Steel and Frame Parts - BD0880/76 (continued)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1186525	Post, Head	1	1
2		1186524	Post, Foot	1	1
3		KIT78	Kit, Head & Foot Board Mounting Hardware	1	1
			Knob, Three Arm	1	2
4	A	MTRBRACKP1	Bracket, Motor Mount, Floating	1	1
5		GLDBEDFOOT	Foot, Bed - Rubber Santoprene	1	1
6		1186845	Plug, Bed Foot	1	1
7		PIN38412-NLA	NLA - Pin, 4-1/2" Straight	1	1
8		PIN380212	Clevis Pin (3/8 x 2-1/2" L)	1	1
9		PINBOW516-NLA	NLA - Pin, Cotter, Bowtie	1	1
10		MATTKPRKIT	Kit, Mattress Keeper, Left and Right Corners	1	1
			Mattress Keeper, Left Corner	1	2
			Mattress Keeper, Right Corner	1	2
11	B	IHECTA-NLA	NLA - Trapeze Adapter	1	1
12	C	KIT19EARRO-NLA	NLA - Extension Kit - 4"	1	1
12	C	DECK0005KIT-NLA	NLA - Kit, Old Style Foot Deck for DLX/ALLTO	1	1
13	D	GLDBUMPER	Rubber Bed Foot & Wall Bumper (Optional, 2 per Wireform)	1	1
14		WBB000576PL-NLA	NLA - Wireform, 76"	1	1
15		WBB000580PL-NLA	NLA - Wireform, 80"	1	1
NOTE: A - Order through SFI Medical Solutions B - Includes Frame, Mounting Hardware and 2 ea. Male Frencher Plates. C - Does not come with Bolster Pad, must use 84" Mattress. (Order from SFI Medical Solutions). D - Optional (2 per Wireform).					

Steel and Frame Parts - BP1180/76



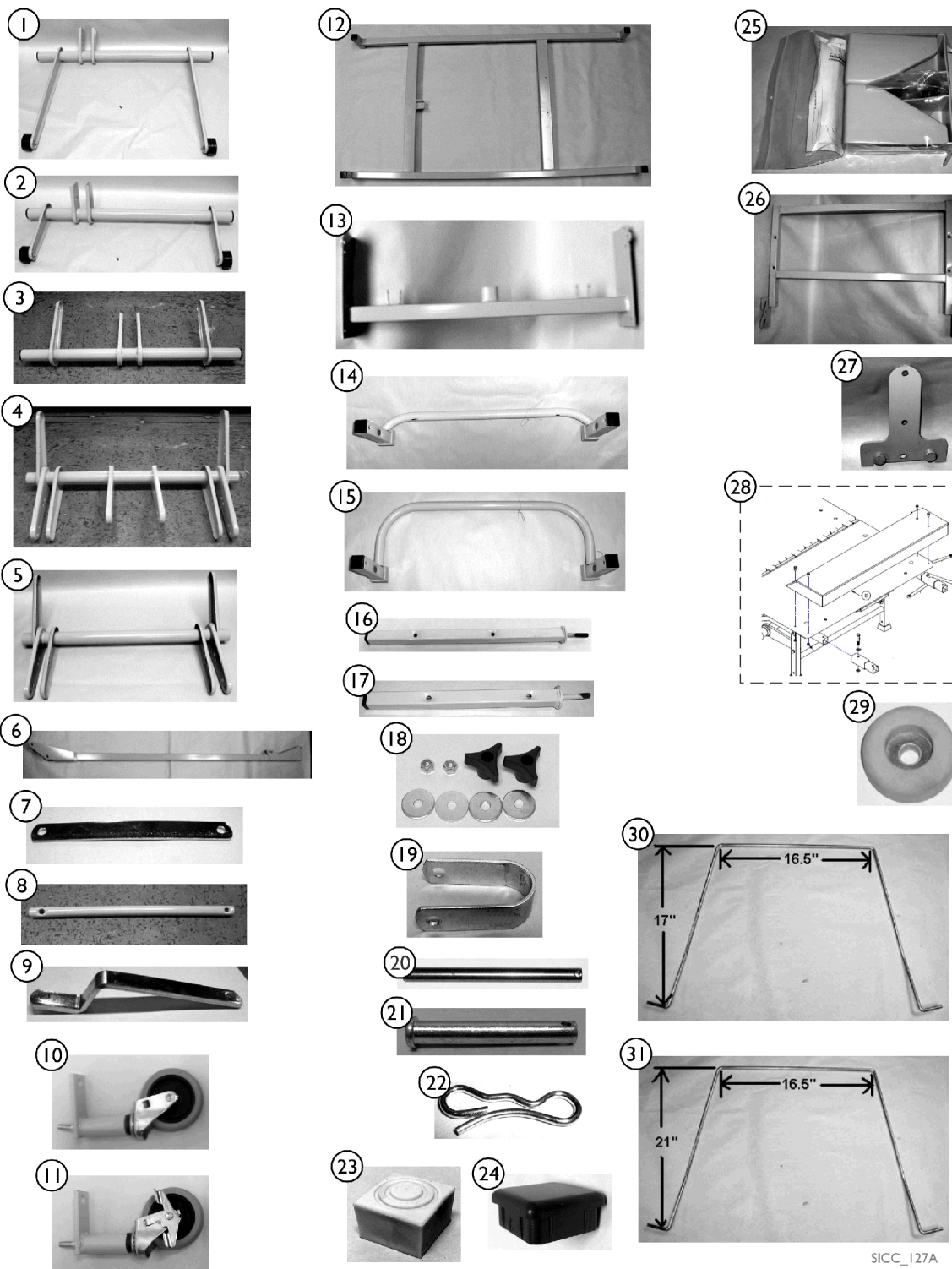
Steel and Frame Parts - BP1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1185149-NLA	NLA - Head Gatch Assembly (Black Insert w/ Steel Pin)	1	1
2		GATFOOTASSY 1-NLA	NLA - Foot Gatch (Black Insert with Steel Pin)	1	1
3	A	HILOUPPERAS SY-NLA	NLA - Upper Gatch "4Arm" (Black Insert w/ Steel Pin)	1	1
4	A	HILOLOWERAS Y1-NLA	NLA - Gatch, Lower 8 Arm Head	1	1
5	A	HILOLOWERAS Y2-NLA	NLA - Gatch, Lower 6 Arm Foot	1	1
6		DRVTUBESOLO P1-NLA	NLA - HiLo Drive Tube	1	1
7		LNK0017PL-NLA	NLA - Linkage, Drive Tube	1	1
8		TBR781617131B -NLA	NLA - Solo Pro Control Arms	1	1
9		LNK0018PL-NLA	NLA - HiLo HD/FT Leg Linkage	1	1
10		LEG0004BASSY -NLA	NLA - Leg, Head End Hoop	1	1
11		LEG0003EASSY -NLA	NLA - Foot End Leg Assembly	1	1
12		LWRFRASSY2- NLA	NLA - Lower Frame	1	1
13		LEG0004BASY- NLA	NLA - Head End 75mm Fixed Caster (Non-Lock)	1	1
14		WHLEW1520R	Caster, Non-Locking (3")	1	1
15		MNT0018GPNT- NLA	NLA - Crank Mount Plate	1	1
16		1186525	Post, Head	1	1
17		1186524	Post, Foot	1	1
18		KIT78	Kit, Head & Foot Board Mounting Hardware	1	1
			Knob, Three Arm	1	2
19		PIN38412-NLA	NLA - Pin, 4-1/2" Straight	1	1
20		PIN380212	Clevis Pin (3/8 x 2-1/2" L)	1	1
21		PINBOW516-NL A	NLA - Pin, Cotter, Bowtie	1	1
22		GLDBEDFOOT	Foot, Bed - Rubber Santoprene	1	1
23		1186862	Plug, Under Bed Foot	1	1
24		MATTKPRKIT	Kit, Mattress Keeper, Left and Right Corners	1	1
			Mattress Keeper, Left Corner	1	2
			Mattress Keeper, Right Corner	1	2
25	B	IHECTA-NLA	NLA - Trapeze Adapter	1	1
26		FRENCHERMAL E-NLA	NLA - Plate, Frencher - Male	1	1
27	C	KIT19EARRO-N LA	NLA - Extension Kit - 4"	1	1
28	D	GLDBUMPER	Rubber Bed Foot & Wall Bumper (Optional, 2 per Wireform)	1	1

Steel and Frame Parts - BP1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
29		WBBSOLOPRO 76P-NLA	NLA - WireForm, 76"	1	1
30		WBBSOLOPRO 80P	NLA - Wireform. 80"	1	1
NOTE: A - Order through SFI Medical Solutions B - Trapeze Adapter comes with Frame, Mounting Hardware, and 2 ea. Male Frencher Plates. C - Does not come with Bolster Pad, must use 84" Mattress. Order through SFI Medical Solutions. D - Optional (2 per Wireform).					

Steel and Frame Parts - BS1180/76



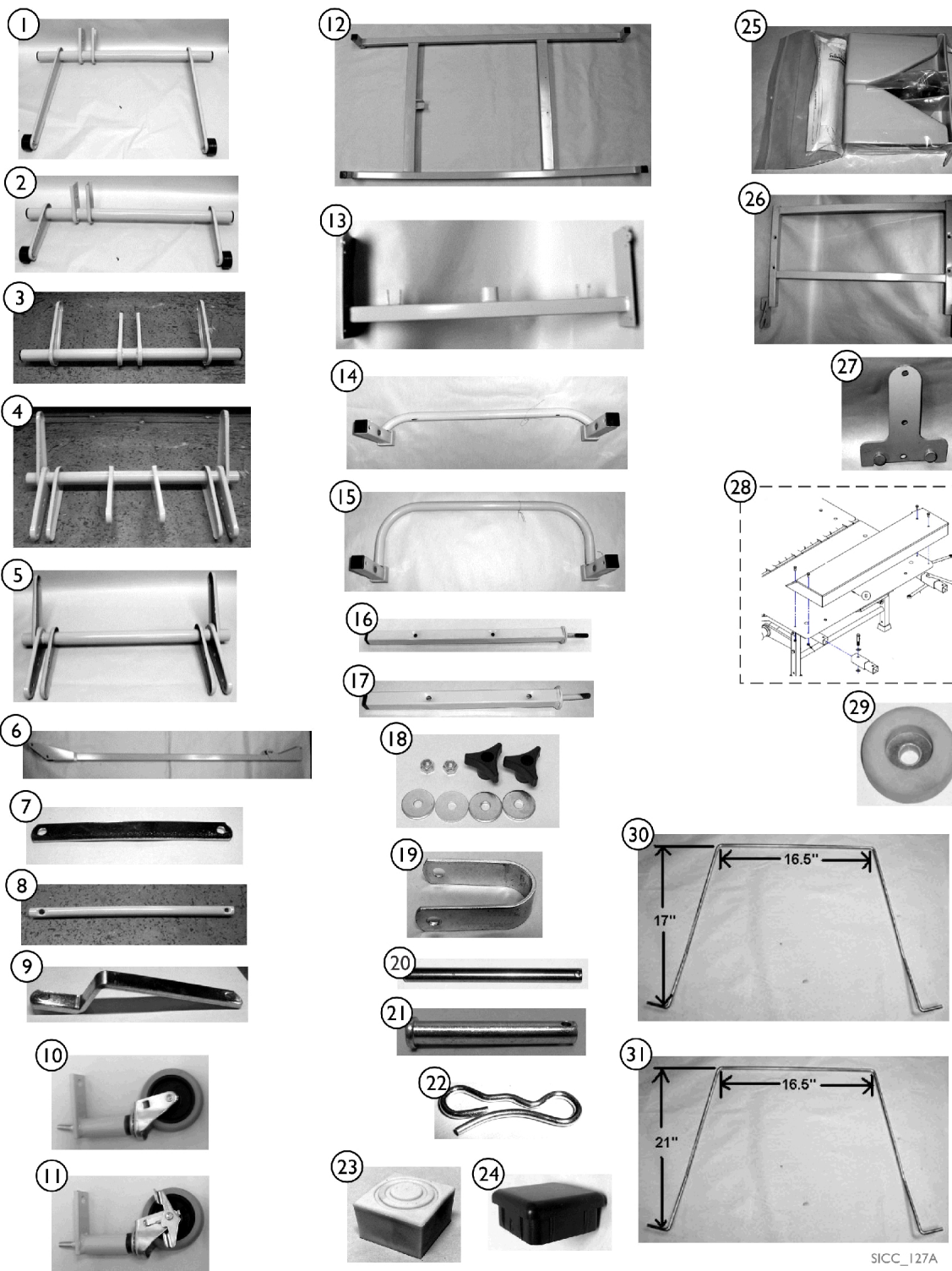
Steel and Frame Parts - BS1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1185149-NLA	NLA - Head Gatch Assembly (Black Insert w/ Steel Pin)	1	1
2		GATFOOTASSY 1-NLA	NLA - Foot Gatch (Black Insert with Steel Pin)	1	1
3	A	HILOUPPERAS SY-NLA	NLA - Upper Gatch "4Arm" (Black Insert w/ Steel Pin)	1	1
4	A	HILOLOWERAS Y1-NLA	NLA - Gatch, Lower 8 Arm Head	1	1
5	A	HILOLOWERAS Y2-NLA	NLA - Gatch, Lower 6 Arm Foot	1	1
6		DRVTUBESOLO P-NLA	NLA - Tube, Hilo Drive	1	1
7		LNK0017PL-NLA	NLA - Linkage, Drive Tube	1	1
8		TBR78161812P N-NLA	NLA - Arm, Solo Control	1	1
9	A	LNK0013PNT-N LA	NLA - Linkage, Hilo Head/Foot	1	1
10	A	WHLBRACKASS Y3-NLA	NLA - Caster Assembly (Non-Lock)	1	1
11	A	WHLBRACKASS Y4-NLA	NLA - Caster Assembly, Lock	1	1
12		LWRFRASSY1- NLA	NLA - Frame, Lower	1	1
13	A	MNT0018BPNT	Plate, 80" Crank Mount	1	1
14		LEG0004BASSY -NLA	NLA - Leg, Head End Hoop	1	1
15		LEG0003CASSY -NLA	NLA - Leg, Foot End Hoop	1	1
16		1186525	Post, Head	1	1
17		1186524	Post, Foot	1	1
18		KIT78	Kit, Head & Foot Board Mounting Hardware Knob, Three Arm	1 1	1 2
19	A,B	MTRBRACKP1	Bracket, Motor Mount, Floating	1	1
20		PIN38412-NLA	NLA - Pin, 4-1/2" Straight	1	1
21		PIN380212	Clevis Pin (3/8 x 2-1/2" L)	1	1
22		PINBOW516-NL A	NLA - Pin, Cotter, Bowtie	1	1
23		GLDBEDFOOT	Foot, Bed - Rubber Santoprene	1	1
24		1186862	Plug, Under Bed Foot	1	1
25		MATTKPRKIT	Kit, Mattress Keeper, Left and Right Corners Mattress Keeper, Left Corner Mattress Keeper, Right Corner	1 1 1	1 2 2
26	C	IHECTA-NLA	NLA - Trapeze Adapter	1	1
27		FRENCHERMAL E-NLA	NLA - Plate, Frencher - Male	1	1
28	A,D	KIT19EARRO-N LA	NLA - Extension Kit - 4"	1	1

Steel and Frame Parts - BS1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
29	E	GLDBUMPER	Rubber Bed Foot & Wall Bumper (Optional, 2 per Wireform)	1	1
30		WBBSOLO76P-NLA	NLA - Wireform, 76"	1	1
31		WBBSOLO80P-NLA	NLA - Wireform, 80"	1	1
NOTE: A - Order through SFI Medical Solutions B - KIT85 Foot Motor Mount Bracket is No Longer Available. C - Trapeze Adapter comes with Frame, Mounting Hardware and 2 Male Frencher Plates. D - Does not include Bolster Pad, must use 84" Mattress. E - Optional (2 per Wireform)					

Steel and Frame Parts - BS2180/76



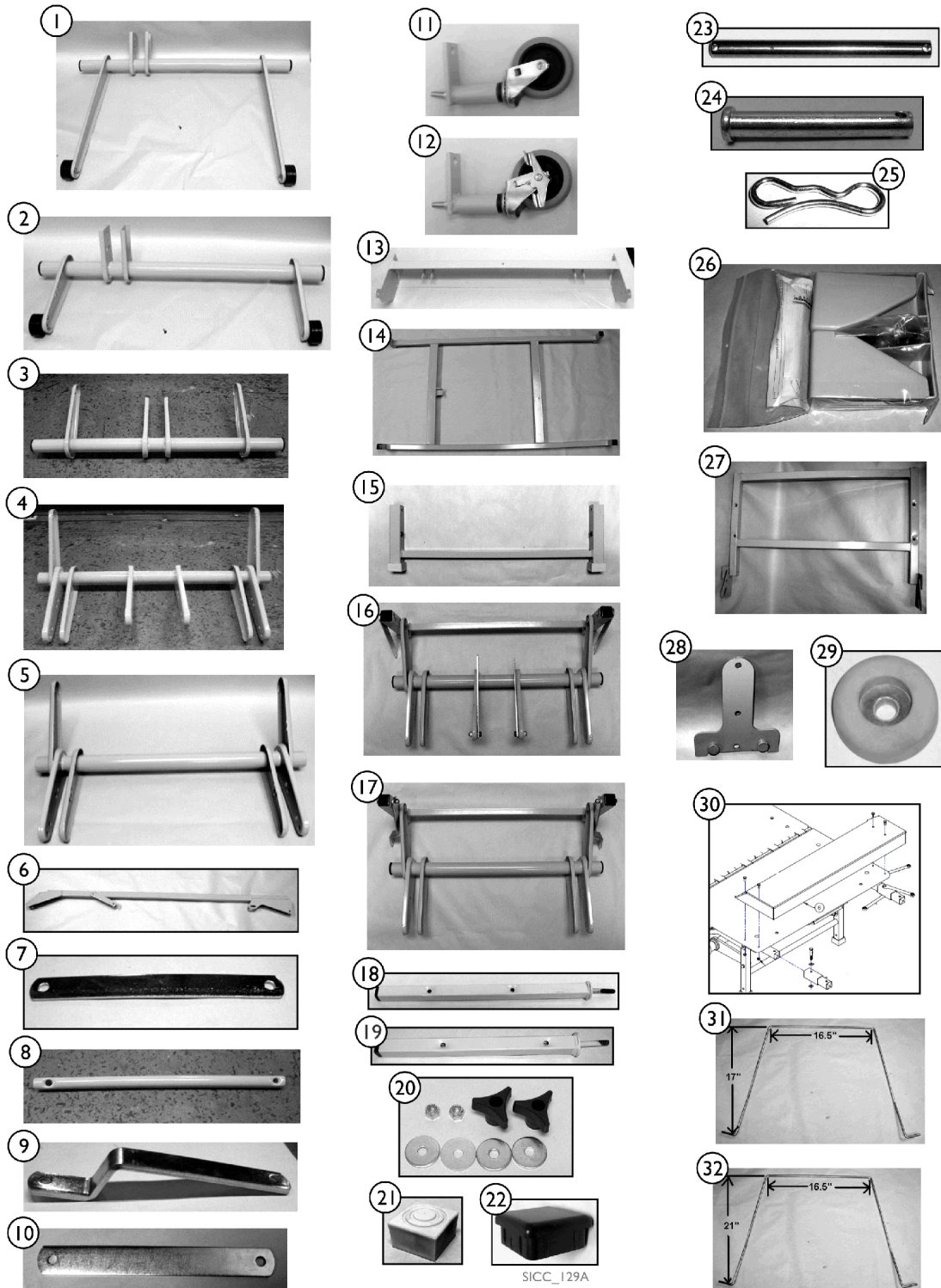
Steel and Frame Parts - BS2180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1185149-NLA	NLA - Head Gatch Assembly (Black Insert w/ Steel Pin)	1	1
2		GATFOOTASSY 1-NLA	NLA - Foot Gatch (Black Insert with Steel Pin)	1	1
3	A	HILOUPPERAS SY-NLA	NLA - Upper Gatch "4Arm" (Black Insert w/ Steel Pin)	1	1
4	A	HILOLOWERAS Y1-NLA	NLA - Gatch, Lower 8 Arm Head	1	1
5	A	HILOLOWERAS Y2-NLA	NLA - Gatch, Lower 6 Arm Foot	1	1
6		DRVTUBESOLO P-NLA	NLA - Tube, Hilo Drive	1	1
7		LNK0017PL-NLA	NLA - Linkage, Drive Tube	1	1
8		TBR78161812P N-NLA	NLA - Arm, Solo Control	1	1
9	A	LNK0013PNT-N LA	NLA - Linkage, Hilo Head/Foot	1	1
10	A	WHLBRACKASS Y3-NLA	NLA - Caster Assembly (Non-Lock)	1	1
11	A	WHLBRACKASS Y4-NLA	NLA - Caster Assembly, Lock	1	1
12		LWRFRASSY1- NLA	NLA - Frame, Lower	1	1
13	A	MNT0018BPNT	Plate, 80" Crank Mount	1	1
14		LEG0004BASSY -NLA	NLA - Leg, Head End Hoop	1	1
15		LEG0003CASSY -NLA	NLA - Leg, Foot End Hoop	1	1
16		1186525	Post, Head	1	1
17		1186524	Post, Foot	1	1
18		KIT78	Kit, Head & Foot Board Mounting Hardware Knob, Three Arm	1 1	1 2
19	A,B	MTRBRACKP1	Bracket, Motor Mount, Floating	1	1
20		PIN38412-NLA	NLA - Pin, 4-1/2" Straight	1	1
21		PIN380212	Clevis Pin (3/8 x 2-1/2" L)	1	1
22		PINBOW516-NL A	NLA - Pin, Cotter, Bowtie	1	1
23		GLDBEDFOOT	Foot, Bed - Rubber Santoprene	1	1
24		1186862	Plug, Under Bed Foot	1	1
25		MATTKPRKIT	Kit, Mattress Keeper, Left and Right Corners Mattress Keeper, Left Corner Mattress Keeper, Right Corner	1 1 1	1 2 2
26	C	IHECTA-NLA	NLA - Trapeze Adapter	1	1
27		FRENCHERMAL E-NLA	NLA - Plate, Frencher - Male	1	1
28	A,D	KIT19EARRO-N LA	NLA - Extension Kit - 4"	1	1

Steel and Frame Parts - BS2180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
29	E	GLDBUMPER	Rubber Bed Foot & Wall Bumper (Optional, 2 per Wireform)	1	1
30		WBBSOLO76P-NLA	NLA - Wireform, 76"	1	1
31		WBBSOLO80P-NLA	NLA - Wireform, 80"	1	1
NOTE: A - Order through SFI Medical Solutions B - KIT85 Foot Motor Mount Bracket is No Longer Available. C - Trapeze Adapter comes with Frame, Mounting Hardware and 2 Male Frencher Plates. D - Does not include Bolster Pad, must use 84" Mattress. E - Optional (2 per Wireform)					

Steel and Frame Parts - BS3180/76



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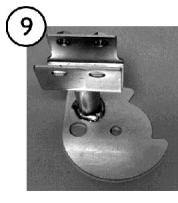
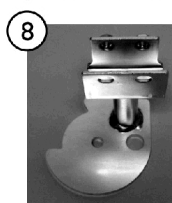
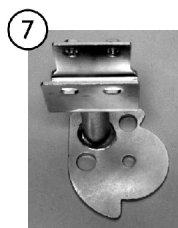
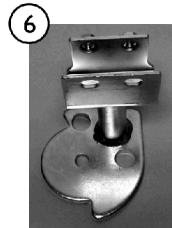
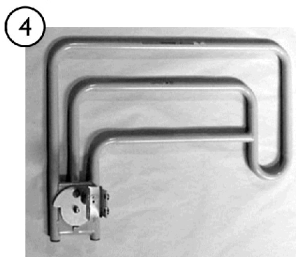
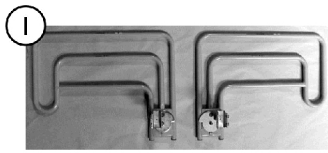
Steel and Frame Parts - BS3180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1185149-NLA	NLA - Head Gatch Assembly (Black Insert w/ Steel Pin)	1	1
2		GATFOOTASSY 1-NLA	NLA - Foot Gatch (Black Insert with Steel Pin)	1	1
3	A	HILOUPPERAS SY-NLA	NLA - Upper Gatch "4Arm" (Black Insert w/ Steel Pin)	1	1
4	A	HILOLOWERAS Y1-NLA	NLA - Gatch, Lower 8 Arm Head	1	1
5	A	HILOLOWERAS Y2-NLA	NLA - Gatch, Lower 6 Arm Foot	1	1
6		DRVTUBESOLO P1-NLA	NLA - HiLo Drive Tube	1	1
7		LNK0017PL-NLA	NLA - Linkage, Drive Tube	1	1
8		TBR78161812P N-NLA	NLA - Arm, Solo Control	1	1
9	A	LNK0013PNT-N LA	NLA - Linkage, Hilo Head/Foot	1	1
10		LNK0018PL-NLA	NLA - HiLo HD/FT Leg Linkage	1	1
11	A	WHLBRACKASS Y3-NLA	NLA - Caster Assembly (Non-Lock)	1	1
12	A	WHLBRACKASS Y4-NLA	NLA - Caster Assembly, Lock	1	1
13		MNT0018GPNT- NLA	NLA - Crank Mount Plate	1	1
14		LWRFRASSY2- NLA	NLA - Lower Frame	1	1
15		LEG0003DASSY 1	Leg, "H" (Head/Foot)	1	1
16		LEG0004DASSY -NLA	NLA - Head End Caster Leg Assembly	1	1
17		LEG0003DASSY -NLA	NLA - Foot End Caster Leg Assembly	1	1
18		1186525	Post, Head	1	1
19		1186524	Post, Foot	1	1
20		KIT78	Kit, Head & Foot Board Mounting Hardware	1	1
			Knob, Three Arm	1	2
21		GLDBEDFOOT	Foot, Bed - Rubber Santoprene	1	1
22		1186862	Plug, Under Bed Foot	1	1
23		PIN38412-NLA	NLA - Pin, 4-1/2" Straight	1	1
24		PIN380212	Clevis Pin (3/8 x 2-1/2" L)	1	1
25		PINBOW516-NL A	NLA - Pin, Cotter, Bowtie	1	1
26		MATTKPRKIT	Kit, Mattress Keeper, Left and Right Corners	1	1
			Mattress Keeper, Left Corner	1	2
			Mattress Keeper, Right Corner	1	2
27	B	IHECTA-NLA	NLA - Trapeze Adapter	1	1
28		FRENCHERMAL E-NLA	NLA - Plate, Frencher - Male	1	1

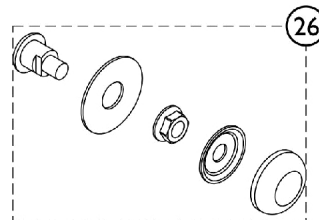
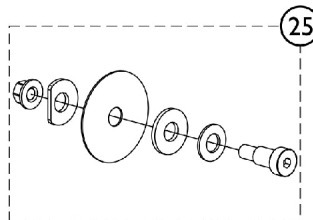
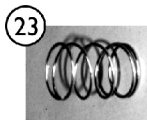
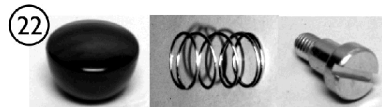
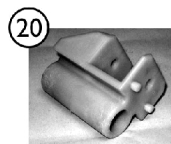
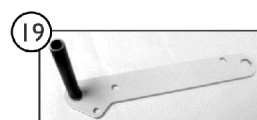
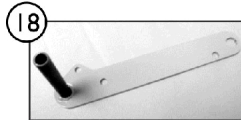
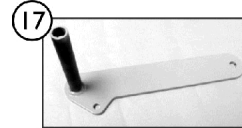
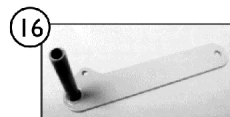
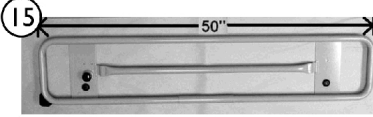
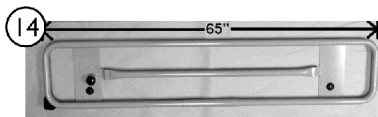
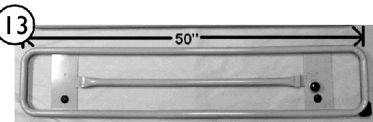
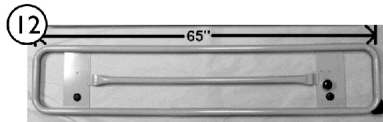
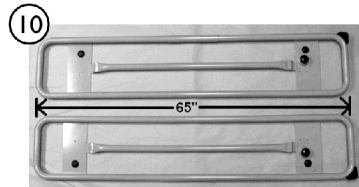
Steel and Frame Parts - BS3180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
29	D	GLDBUMPER	Rubber Bed Foot & Wall Bumper (Optional, 2 per Wireform)	1	1
30	A,C	KIT19EARRO-N LA	NLA - Extension Kit - 4"	1	1
31		WBBSOLO76P- NLA	NLA - Wireform, 76"	1	1
32		WBBSOLO80P- NLA	NLA - Wireform, 80"	1	1
NOTE: A - Order through SFI Medical Solutions B - Trapeze Adapter comes with Frame, Mounting Hardware and (2 ea. Male Frencher Plates) C - Does not come with Bolster Pad, must use 84" Mattress. D - Optional (2 per Wireform)					

Bed Rails - BD0880/76



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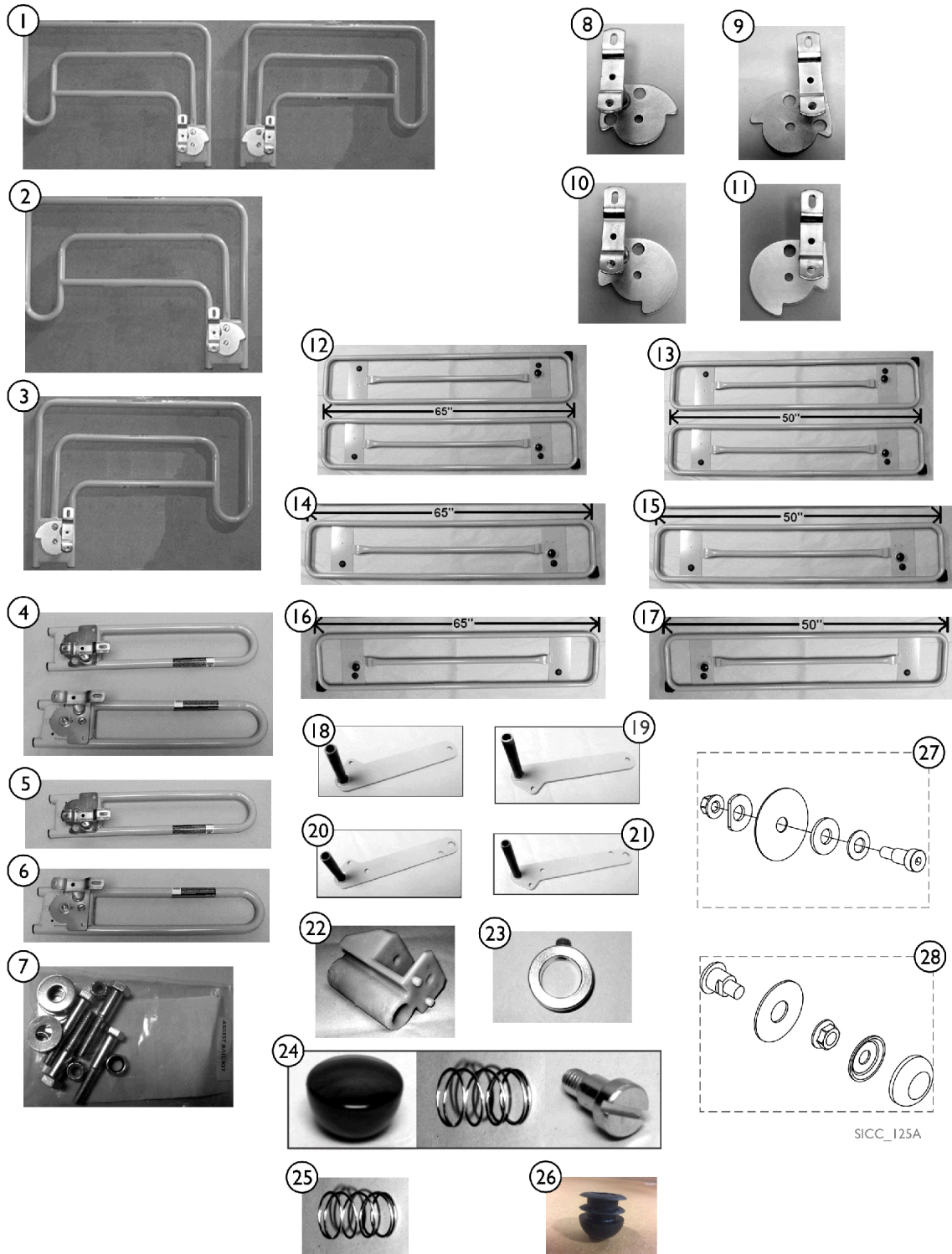
Bed Rails - BD0880/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		RAILSASSTAEP R	Assist Rails (Pair), "U" Bracket Style	2	1
2		RAILSBARPRU- NLA	NLA - Assist Bars (Pair), "U" Bracket	2	1
3		RAILSASSTAEL T-NLA	NLA - Assist Rail - Left Side	1	1
4		RAILSASSTAER T-NLA	NLA - Assist Rail - Right Side	1	1
5		KITASSIST-NLA	NLA - Kit, Assist Rail Mounting Hardware	1	1
6		RLBRACKASSIS T-NLA	NLA - U Bracket, Three Position - Left Only	1	1
7		RRBRACKASSI ST-NLA	NLA - U Bracket, Three Position - Right Only	1	1
8		RLBRACKASTR UP-NLA	NLA - U Bracket, No Guard - Left Hand Only	1	1
9		RRBRACKASTR UP-NLA	NLA - U Bracket, No Guard - Right Hand Only	1	1
10		IHARRLFUL-NL A	NLA - Full Rails (Set)	2	1
11		IHARRLPAR-NL A	NLA - Partial Rails (Set)	2	1
12		RAILS0080FLNT -NLA	NLA - Full Rail - Left Hand	1	1
13		RAILS0080PLNT -NLA	NLA - Partial Rail - Left Hand	1	1
14		RAILS0080FRN T-NLA	NLA - Full Rail - Right Hand	1	1
15		RAILS0080PRN T-NLA	NLA - Partial Rail - Right Hand	1	1
16		SRA001LA-NLA	NLA - Short Rail Arm - Left	1	1
17		SRA001RA-NLA	NLA - Short Rail Arm - Right	1	1
18		LRA001LA-NLA	NLA - Long Rail Arm - Left	1	1
19		LRA001RA-NLA	NLA - Long Rail Arm - Right	1	1
20		RAILBRACKNT- NLA	NLA - Rail Bracket	1	1
21		COL34R-NLA	NLA - Locking Set Collar	1	1
22		1189259	Kit, Knob - Latch	1	1
			Knob, LATCH-0002 (3/8-16 x 1-3/8")	1	1
			Spring, Compression (3/4 x 1 x 3/64")	1	1
			Screw, Shoulder Slotted Head (1/2 x 1/2", 3/8-16)	1	1
23		1186856	Spring, Compression (3/4 x 1 x 3/64")	1	2
24		1165068	Package, End Plug	10	1
25		1189260	Kit, Assist Rail Mounting	1	1
			Bolt, Shoulder (3/8-16 x 3/4")	1	1
			Washer, Belleville (33/64 x 1-1/64 x 3/32")	1	1
			Washer, Flat Edge (17-32 x 1-1/4 x 1/8")	1	1
			Washer, Nylon (33/64 x 2-1/2 x 3/64")	1	1

Bed Rails - BD0880/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
26		1189261	Locknut (3/8-16)	1	1
			Washer, Plain (17/32 x 1-1/4 x 1/8")	1	1
			Kit, Rail Mounting Hardware	1	1
			Pin, Rail (5/16-18)	1	4
			Washer, Nylon (33/64 x 1-29/64 x 3/64")	1	4
			Washer, Retaining (11/32 x 1-3/32 x 3/64")	1	4
			NLA - Nut, Hex Head, Flange (5/16-18)	1	4
			Cap, Bearing	1	4

Bed Rails - BP1180/76

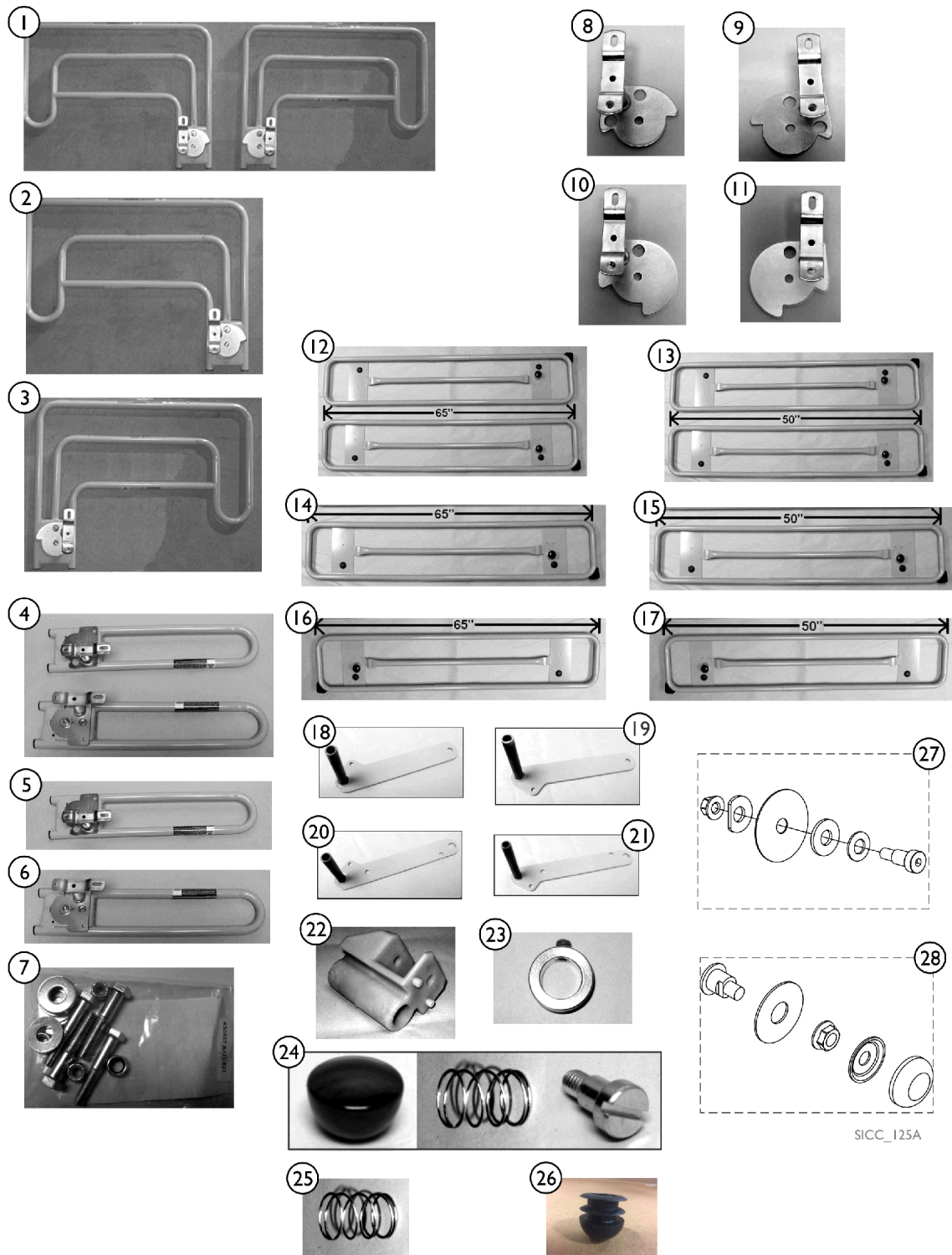


Bed Rails - BP1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		IHECRLAS	Assist Rails (Pair)	2	1
2		RAILSAELT-NLA	NLA - Assist Rail Assembly - Left Side	1	1
3		RAILSAERT-NLA	NLA - Assist Rail Assembly - Right Side	1	1
4		IHECBAAS	Set of Assist Bars	2	1
5		RAILABLT-NLA	NLA - Assist Bar - Left Side	1	1
6		RAILABRT-NLA	NLA - Assist Bar - Right Side	1	1
7		KITASSISTR1	Kit, Assist Rail Mounting Hardware	1	1
8		RLBRACKAEP-NLA	NLA - Bracket, Mounting, Assist Rail - Left Side	1	1
9		RRBRACKAEP-NLA	NLA - Bracket, Mounting, Assist Rail - Right Side	1	1
10		RLBRACKASTR-P-NLA	NLA - Punched Bracket, No Guard - Left Hand	1	1
11		RRBRACKASTR-P-NLA	NLA - Punched Bracket, No Guard - Right Hand	1	1
12		IHARRLFUL-NLA	NLA - Full Rails (Set)	1	1
13		IHARRLPAR-NLA	NLA - Partial Rails (Set)	1	1
14		RAILS0080FLNT-NLA	NLA - Full Rail - Left Hand	1	1
15		RAILS0080PLNT-NLA	NLA - Partial Rail - Left Hand	1	1
16		RAILS0080FRN-T-NLA	NLA - Full Rail - Right Hand	1	1
17		RAILS0080PRN-T-NLA	NLA - Partial Rail - Right Hand	1	1
18		SRA001LA-NLA	NLA - Short Rail Arm - Left	1	1
19		SRA001RA-NLA	NLA - Short Rail Arm - Right	1	1
20		LRA001LA-NLA	NLA - Long Rail Arm - Left	1	1
21		LRA001RA-NLA	NLA - Long Rail Arm - Right	1	1
22		RAILBRACKNT-NLA	NLA - Rail Bracket	1	1
23		COL34R-NLA	NLA - Locking Set Collar	1	1
24		1189259	Kit, Knob - Latch	1	1
			Knob, LATCH-0002 (3/8-16 x 1-3/8")	1	1
			Spring, Compression (3/4 x 1 x 3/64")	1	1
			Screw, Shoulder Slotted Head (1/2 x 1/2", 3/8-16)	1	1
25		1186856	Spring, Compression (3/4 x 1 x 3/64")	1	2
26		1165068	Package, End Plug	10	1
27		1189260	Kit, Assist Rail Mounting	1	1
			Bolt, Shoulder (3/8-16 x 3/4")	1	1
			Washer, Belleville (33/64 x 1-1/64 x 3/32")	1	1
			Washer, Flat Edge (17-32 x 1-1/4 x 1/8")	1	1
			Washer, Nylon (33/64 x 2-1/2 x 3/64")	1	1
			Locknut (3/8-16)	1	1

Bed Rails - BP1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
28		1189261	Washer, Plain (17/32 x 1-1/4 x 1/8")	1	1
			Kit, Rail Mounting Hardware	1	1
			Pin, Rail (5/16-18)	1	4
			Washer, Nylon (33/64 x 1-29/64 x 3/64")	1	4
			Washer, Retaining (11/32 x 1-3/32 x 3/64")	1	4
			NLA - Nut, Hex Head, Flange (5/16-18)	1	4
			Cap, Bearing	1	4



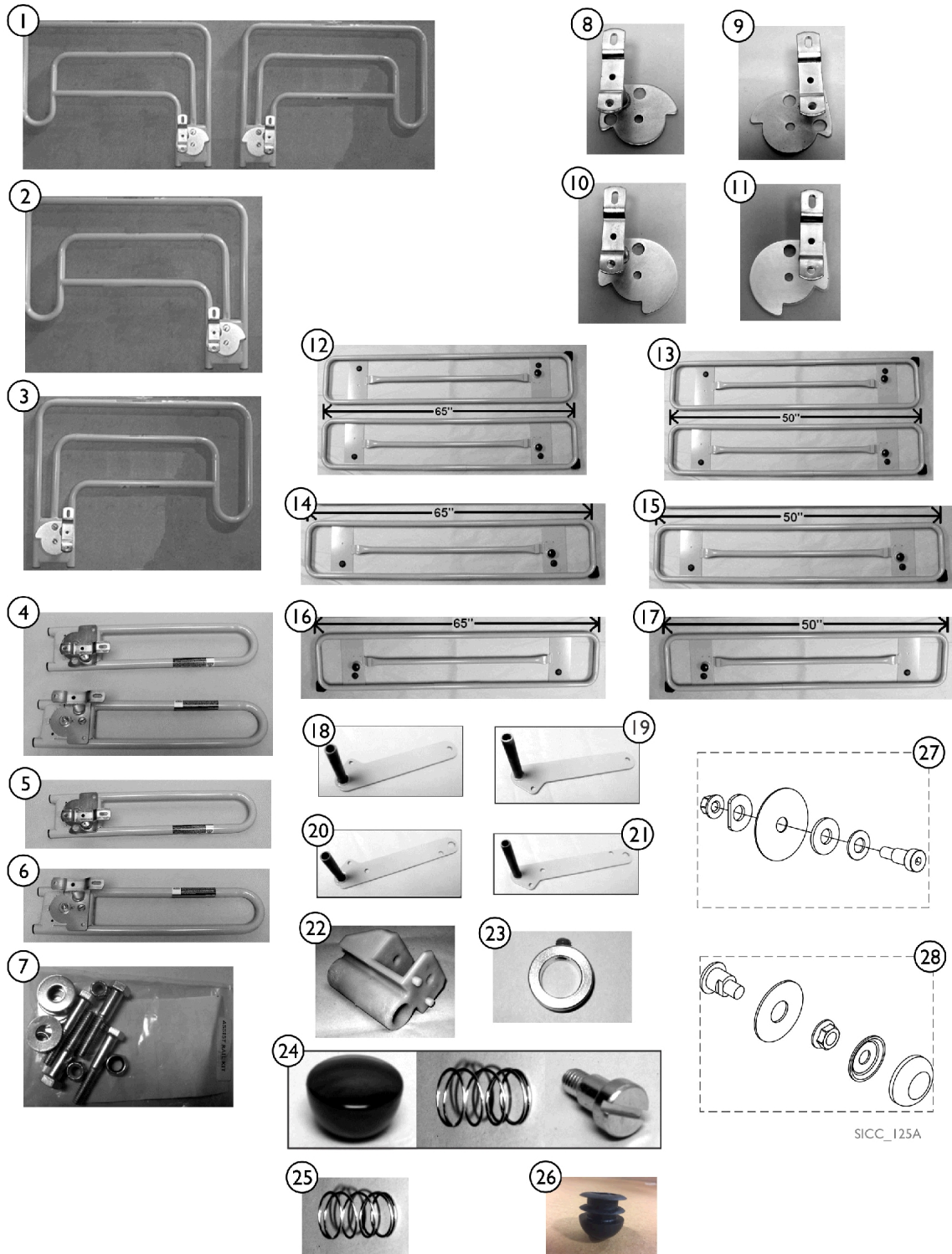
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Bed Rails - BS1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		IHECRLAS	Assist Rails (Pair)	2	1
2		RAILSAELT-NLA	NLA - Assist Rail Assembly - Left Side	1	1
3		RAILSAERT-NLA	NLA - Assist Rail Assembly - Right Side	1	1
4		IHECBAAS	Set of Assist Bars	2	1
5		RAILABLT-NLA	NLA - Assist Bar - Left Side	1	1
6		RAILABRT-NLA	NLA - Assist Bar - Right Side	1	1
7		KITASSISTR1	Kit, Assist Rail Mounting Hardware	1	1
8		RLBRACKAEP-NLA	NLA - Bracket, Mounting, Assist Rail - Left Side	1	1
9		RRBRACKAEP-NLA	NLA - Bracket, Mounting, Assist Rail - Right Side	1	1
10		RLBRACKASTR-P-NLA	NLA - Punched Bracket, No Guard - Left Hand	1	1
11		RRBRACKASTR-P-NLA	NLA - Punched Bracket, No Guard - Right Hand	1	1
12		IHARRLFUL-NLA	NLA - Full Rails (Set)	1	1
13		IHARRLPAR-NLA	NLA - Partial Rails (Set)	1	1
14		RAILS0080FLNT-NLA	NLA - Full Rail - Left Hand	1	1
15		RAILS0080PLNT-NLA	NLA - Partial Rail - Left Hand	1	1
16		RAILS0080FRN-T-NLA	NLA - Full Rail - Right Hand	1	1
17		RAILS0080PRN-T-NLA	NLA - Partial Rail - Right Hand	1	1
18		SRA001LA-NLA	NLA - Short Rail Arm - Left	1	1
19		SRA001RA-NLA	NLA - Short Rail Arm - Right	1	1
20		LRA001LA-NLA	NLA - Long Rail Arm - Left	1	1
21		LRA001RA-NLA	NLA - Long Rail Arm - Right	1	1
22		RAILBRACKNT-NLA	NLA - Rail Bracket	1	1
23		COL34R-NLA	NLA - Locking Set Collar	1	1
24		1189259	Kit, Knob - Latch	1	1
			Knob, LATCH-0002 (3/8-16 x 1-3/8")	1	1
			Spring, Compression (3/4 x 1 x 3/64")	1	1
			Screw, Shoulder Slotted Head (1/2 x 1/2", 3/8-16)	1	1
25		1186856	Spring, Compression (3/4 x 1 x 3/64")	1	2
26		1165068	Package, End Plug	10	1
27		1189260	Kit, Assist Rail Mounting	1	1
			Bolt, Shoulder (3/8-16 x 3/4")	1	1
			Washer, Belleville (33/64 x 1-1/64 x 3/32")	1	1
			Washer, Flat Edge (17-32 x 1-1/4 x 1/8")	1	1
			Washer, Nylon (33/64 x 2-1/2 x 3/64")	1	1
			Locknut (3/8-16)	1	1

Bed Rails - BS1180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
28		1189261	Washer, Plain (17/32 x 1-1/4 x 1/8")	1	1
			Kit, Rail Mounting Hardware	1	1
			Pin, Rail (5/16-18)	1	4
			Washer, Nylon (33/64 x 1-29/64 x 3/64")	1	4
			Washer, Retaining (11/32 x 1-3/32 x 3/64")	1	4
			NLA - Nut, Hex Head, Flange (5/16-18)	1	4
			Cap, Bearing	1	4



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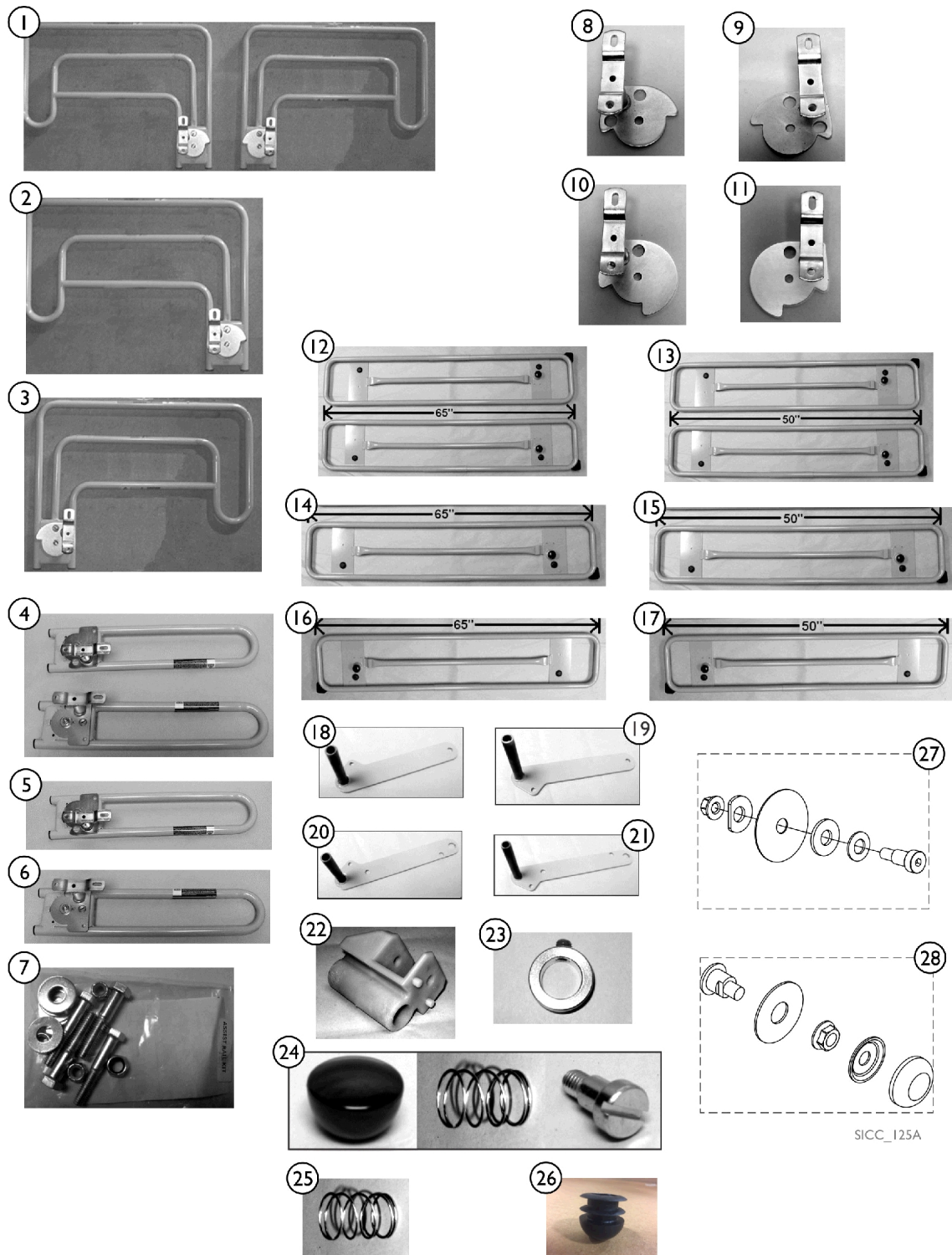
Bed Rails - BS2180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		IHECRLAS	Assist Rails (Pair)	2	1
2		RAILSAELT-NLA	NLA - Assist Rail Assembly - Left Side	1	1
3		RAILSAERT-NLA	NLA - Assist Rail Assembly - Right Side	1	1
4		IHECBAAS	Set of Assist Bars	2	1
5		RAILABLT-NLA	NLA - Assist Bar - Left Side	1	1
6		RAILABRT-NLA	NLA - Assist Bar - Right Side	1	1
7		KITASSISTR1	Kit, Assist Rail Mounting Hardware	1	1
8		RLBRACKAEP-NLA	NLA - Bracket, Mounting, Assist Rail - Left Side	1	1
9		RRBRACKAEP-NLA	NLA - Bracket, Mounting, Assist Rail - Right Side	1	1
10		RLBRACKASTR-P-NLA	NLA - Punched Bracket, No Guard - Left Hand	1	1
11		RRBRACKASTR-P-NLA	NLA - Punched Bracket, No Guard - Right Hand	1	1
12		IHARRLFUL-NLA	NLA - Full Rails (Set)	1	1
13		IHARRLPAR-NLA	NLA - Partial Rails (Set)	1	1
14		RAILS0080FLNT-NLA	NLA - Full Rail - Left Hand	1	1
15		RAILS0080PLNT-NLA	NLA - Partial Rail - Left Hand	1	1
16		RAILS0080FRN-T-NLA	NLA - Full Rail - Right Hand	1	1
17		RAILS0080PRN-T-NLA	NLA - Partial Rail - Right Hand	1	1
18		SRA001LA-NLA	NLA - Short Rail Arm - Left	1	1
19		SRA001RA-NLA	NLA - Short Rail Arm - Right	1	1
20		LRA001LA-NLA	NLA - Long Rail Arm - Left	1	1
21		LRA001RA-NLA	NLA - Long Rail Arm - Right	1	1
22		RAILBRACKNT-NLA	NLA - Rail Bracket	1	1
23		COL34R-NLA	NLA - Locking Set Collar	1	1
24		1189259	Kit, Knob - Latch	1	1
			Knob, LATCH-0002 (3/8-16 x 1-3/8")	1	1
			Spring, Compression (3/4 x 1 x 3/64")	1	1
			Screw, Shoulder Slotted Head (1/2 x 1/2", 3/8-16)	1	1
25		1186856	Spring, Compression (3/4 x 1 x 3/64")	1	2
26		1165068	Package, End Plug	10	1
27		1189260	Kit, Assist Rail Mounting	1	1
			Bolt, Shoulder (3/8-16 x 3/4")	1	1
			Washer, Belleville (33/64 x 1-1/64 x 3/32")	1	1
			Washer, Flat Edge (17-32 x 1-1/4 x 1/8")	1	1
			Washer, Nylon (33/64 x 2-1/2 x 3/64")	1	1
			Locknut (3/8-16)	1	1

Bed Rails - BS2180/76

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
28		1189261	Washer, Plain (17/32 x 1-1/4 x 1/8")	1	1
			Kit, Rail Mounting Hardware	1	1
			Pin, Rail (5/16-18)	1	4
			Washer, Nylon (33/64 x 1-29/64 x 3/64")	1	4
			Washer, Retaining (11/32 x 1-3/32 x 3/64")	1	4
			NLA - Nut, Hex Head, Flange (5/16-18)	1	4
			Cap, Bearing	1	4

Bed Rails - BS3180/76



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Bed Rails - BS3180/76

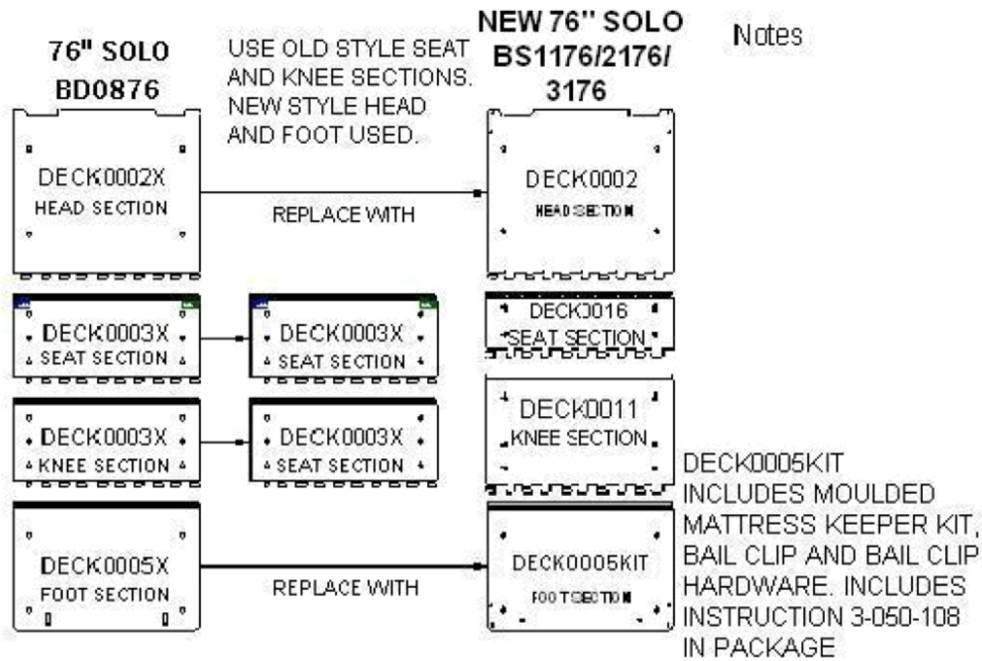
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		IHECRLAS	Assist Rails (Pair)	2	1
2		RAILSAELT-NLA	NLA - Assist Rail Assembly - Left Side	1	1
3		RAILSAERT-NLA	NLA - Assist Rail Assembly - Right Side	1	1
4		IHECBAAS	Set of Assist Bars	2	1
5		RAILABLT-NLA	NLA - Assist Bar - Left Side	1	1
6		RAILABRT-NLA	NLA - Assist Bar - Right Side	1	1
7		KITASSISTR1	Kit, Assist Rail Mounting Hardware	1	1
8		RLBRACKAEP-NLA	NLA - Bracket, Mounting, Assist Rail - Left Side	1	1
9		RRBRACKAEP-NLA	NLA - Bracket, Mounting, Assist Rail - Right Side	1	1
10		RLBRACKASTR-P-NLA	NLA - Punched Bracket, No Guard - Left Hand	1	1
11		RRBRACKASTR-P-NLA	NLA - Punched Bracket, No Guard - Right Hand	1	1
12		IHARRLFUL-NLA	NLA - Full Rails (Set)	1	1
13		IHARRLPAR-NLA	NLA - Partial Rails (Set)	1	1
14		RAILS0080FLNT-NLA	NLA - Full Rail - Left Hand	1	1
15		RAILS0080PLNT-NLA	NLA - Partial Rail - Left Hand	1	1
16		RAILS0080FRN-T-NLA	NLA - Full Rail - Right Hand	1	1
17		RAILS0080PRN-T-NLA	NLA - Partial Rail - Right Hand	1	1
18		SRA001LA-NLA	NLA - Short Rail Arm - Left	1	1
19		SRA001RA-NLA	NLA - Short Rail Arm - Right	1	1
20		LRA001LA-NLA	NLA - Long Rail Arm - Left	1	1
21		LRA001RA-NLA	NLA - Long Rail Arm - Right	1	1
22		RAILBRACKNT-NLA	NLA - Rail Bracket	1	1
23		COL34R-NLA	NLA - Locking Set Collar	1	1
24		1189259	Kit, Knob - Latch	1	1
			Knob, LATCH-0002 (3/8-16 x 1-3/8")	1	1
			Spring, Compression (3/4 x 1 x 3/64")	1	1
			Screw, Shoulder Slotted Head (1/2 x 1/2", 3/8-16)	1	1
25		1186856	Spring, Compression (3/4 x 1 x 3/64")	1	2
26		1165068	Package, End Plug	10	1
27		1189260	Kit, Assist Rail Mounting	1	1
			Bolt, Shoulder (3/8-16 x 3/4")	1	1
			Washer, Belleville (33/64 x 1-1/64 x 3/32")	1	1
			Washer, Flat Edge (17-32 x 1-1/4 x 1/8")	1	1
			Washer, Nylon (33/64 x 2-1/2 x 3/64")	1	1
			Locknut (3/8-16)	1	1

Bed Rails - BS3180/76

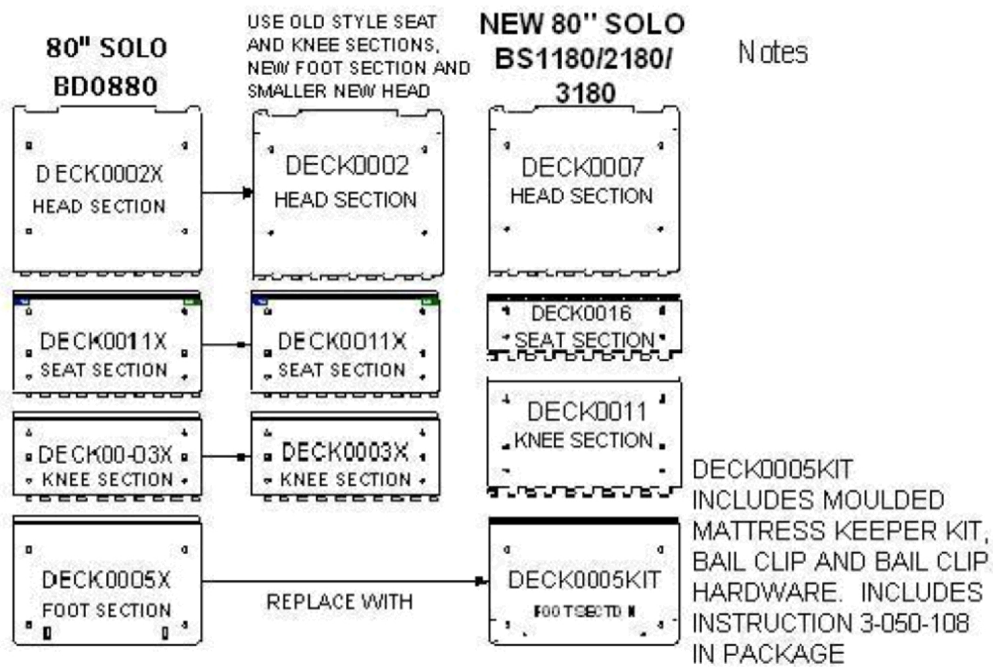
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
28		1189261	Washer, Plain (17/32 x 1-1/4 x 1/8")	1	1
			Kit, Rail Mounting Hardware	1	1
			Pin, Rail (5/16-18)	1	4
			Washer, Nylon (33/64 x 1-29/64 x 3/64")	1	4
			Washer, Retaining (11/32 x 1-3/32 x 3/64")	1	4
			NLA - Nut, Hex Head, Flange (5/16-18)	1	4
			Cap, Bearing	1	4

Solo Decks

Deck0002 (NLA)

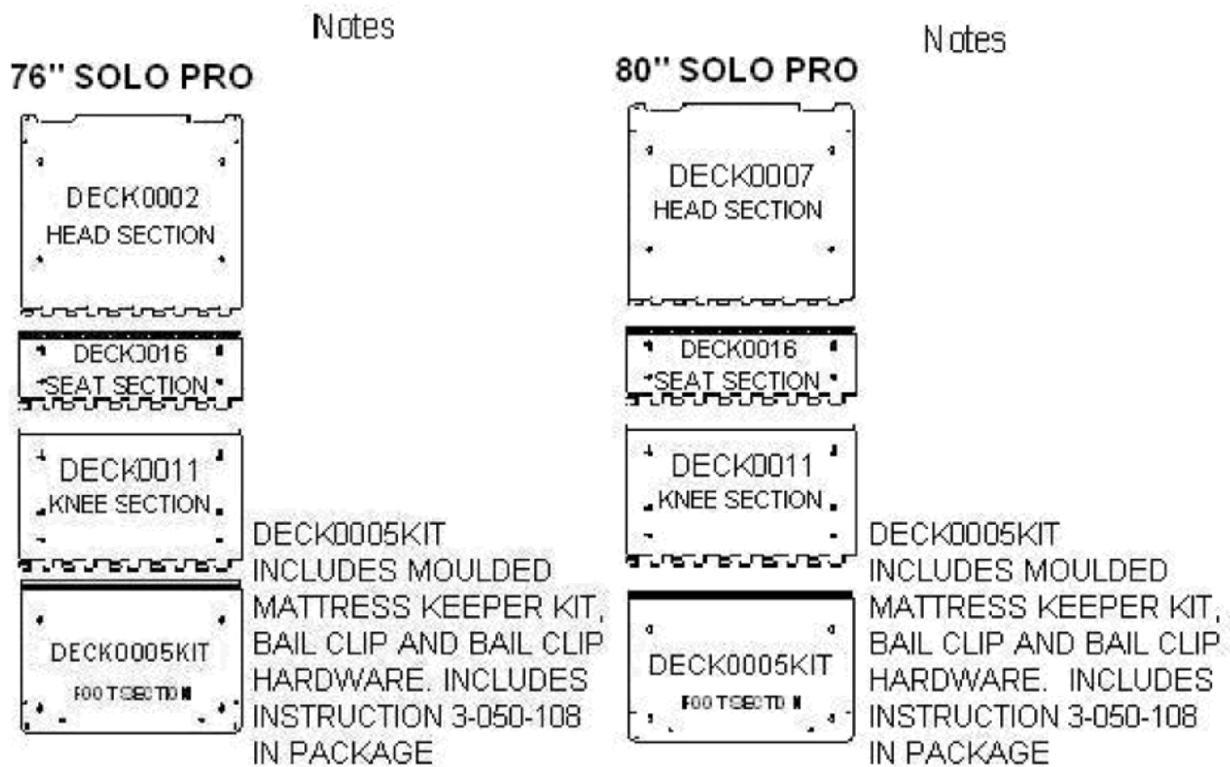


Deck0002 (NLA)



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Solo Pro Decks



76" SOLO PRO

HEAD DECK	DECK0002 (NLA)
SEAT DECK	DECK0016
KNEE DECK	DECK0011
FOOT DECK	DECK0005KIT

80" SOLO PRO

HEAD DECK	DECK0007
SEAT DECK	DECK0016
KNEE DECK	DECK0011
FOOT DECK	DECK0005KIT

SICC_131A

Invacare Corporation

www.invacare.com



One Invacare Way
Elyria, Oh USA
44036-2125
800-333-6900

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