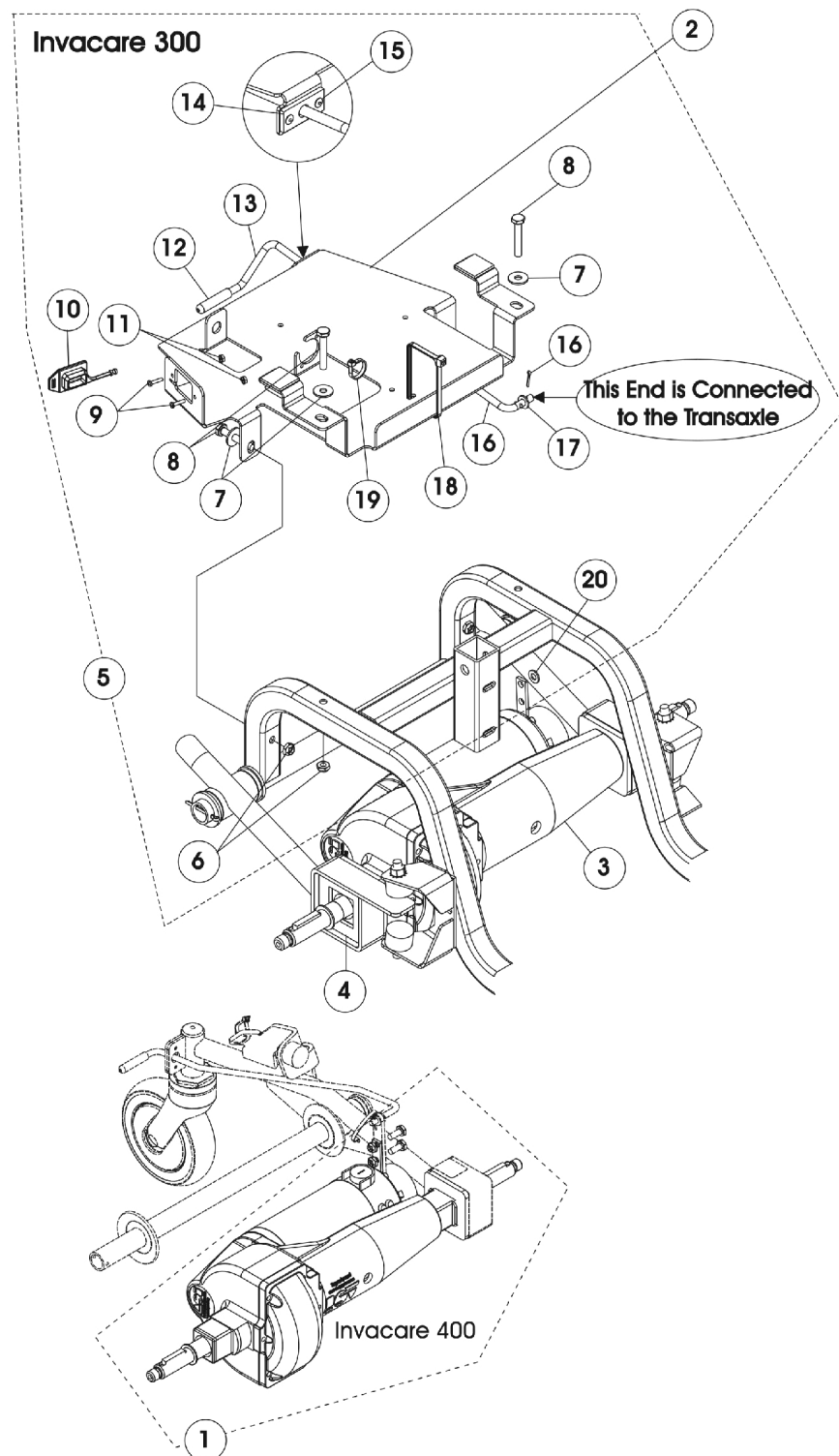


# Transaxle and Battery/Controller Tray



## Transaxle and Battery/Controller Tray

| Item Number                                                                                                 | Note  | Part Number | Description                                                | Quantity Per |          |
|-------------------------------------------------------------------------------------------------------------|-------|-------------|------------------------------------------------------------|--------------|----------|
|                                                                                                             |       |             |                                                            | Package      | Assembly |
| 1                                                                                                           | D     | 1122045-NLA | NLA - Transaxle, MK25A (Invacare 400 Scooter)              | 1            | 1        |
| 2                                                                                                           | C     | 1120434-NLA | NLA - Controller Tray Assembly                             | 1            | 1        |
| 3                                                                                                           | C     | 1120469-NLA | NLA - Transaxle, MK15A (Invacare 300 Scooter)              | 1            | 1        |
| 4                                                                                                           | C     | 1120423-NLA | NLA - Element, Viscous                                     | 1            | 2        |
| 5                                                                                                           | B     | 1120436-NLA | NLA - Kit, Controller Tray Hardware (Invacare 300 Scooter) | 1            | 1        |
| 6                                                                                                           |       |             | Tie Wrap (5-5/8" L)                                        | 1            | 2        |
| 7                                                                                                           |       |             | Screw, Phillips Pan Head (#4-40 x 1/2")                    | 1            | 2        |
| 8                                                                                                           |       |             | NLA - Locknut (1/4-20)                                     | 1            | 4        |
| 9                                                                                                           |       |             | Washer (1/4 x 23/32 x 1/16")                               | 1            | 8        |
| 10                                                                                                          |       |             | Washer (1/4 x 1/2 x 1/16")                                 | 1            | 2        |
| 11                                                                                                          |       |             | Screw, Hex Head (1/4-20 x 1-5/8")                          | 1            | 4        |
| 12                                                                                                          |       |             | NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8")            | 1            | 3        |
| 13                                                                                                          |       |             | Tip, Plastic, Black                                        | 1            | 1        |
| 14                                                                                                          |       |             | NLA - Rivet (1/8 x 1")                                     | 1            | 2        |
| 15                                                                                                          |       |             | NLA - Pin, Cotter (5/64 x 1/2")                            | 1            | 1        |
| 16                                                                                                          |       |             | Cover, Connector                                           | 1            | 1        |
| 17                                                                                                          |       |             | NLA - Plate, Nylon                                         | 1            | 1        |
| 18                                                                                                          |       |             | NLA - Rod, Release Brake, Black                            | 1            | 1        |
| 19                                                                                                          |       |             | Tie Wrap (11-1/2" L)                                       | 1            | 1        |
|                                                                                                             |       |             | Nut, Hex Keps (#4-40)                                      | 1            | 2        |
|                                                                                                             |       |             | NLA - Nut, Keps (#6-32)                                    | 1            | 3        |
|                                                                                                             | A,C,D | 1121086     | Cord, AC Power, 115VAC, 3 Prong On-Board (6' 6-1/2" L)     | 1            | 1        |
|                                                                                                             |       | 7930318-NLA | NLA - Package, Screw, Phillips Pan Head (#4-40 x 1/2")     | 25           | 1        |
|                                                                                                             |       | 7930323-NLA | NLA - Package, Locknut (1/4-20)                            | 25           | 1        |
| NOTE: A - Not Shown.<br>B - Includes: Items 6-19.<br>C - Used on the Zoom 300.<br>D - Used on the Zoom 400. |       |             |                                                            |              |          |
| Note: The Battery/Controller Tray on the Zoom 400, Midsized, is welded to the Frame.                        |       |             |                                                            |              |          |