

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 15-101. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:
1-800-333-6900
For Faxed In Orders Call:
1-800-678-4682 or
1-440-366-0709
For Technical Service Call:
1-800-832-4707
Literature Can Be Found at:
www.invacare.com or
1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness
Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

© 2017 Invacare Corporation. All rights reserved. Republication, duplication or modification in whole or in part is prohibited without prior written permission from Invacare. Trademarks are identified by TM and ®. All trademarks are owned by or licensed to Invacare Corporation or its subsidiaries unless otherwise noted.

	4	
Form No. 15-101	- 1	

TABLE of CONTENTS

Description		Page Number	
SoftForm Mattress Service Kits		3	

SoftForm Mattress Service Kits

SoftForm Mattress Service Kits - Top Covers

Top Cover Kits	Description
1185743	Kit, Service, Top Cover - 36 X 76" (IPM 1076)
1185747	Kit, Service, Top Cover - 36 X 80" (IPM 1080)
1185751	Kit, Service, Top Cover - 36 X 84" (IPM 1084)
1185755	Kit, Service, Top Cover - 39 X 80" (IPM 1080B39)
1185761	Kit, Service, Top Cover - 42 X 80" (IPM 1080B42)
1185765	Kit, Service, Top Cover - 48 X 80" (IPM 1080B48)
1185832	Kit, Service, Top Cover for IXL 1076 (1930 x 915mm)
1185835	Kit, Service, Top Cover for IXL 1080 (2030 x 915mm)
1185838	Kit, Service, Top Cover for IXL 1084 (2130 x 915mm)

SoftForm Mattress Service Kits - Bottom Covers

Bottom Cover Part Number	Description
1185744	Kit, Service, Bottom Cover - 36 X 76" (IPM 1076)
1185748	Kit, Service, Bottom Cover - 36 X 80" (IPM 1080)
1185752	Kit, Service, Bottom Cover - 36 X 84" (IPM 1084)
1185756	Kit, Service, Bottom Cover - 39 X 80" (IPM 1080B39)
1185762	Kit, Service, Bottom Cover - 42 X 80" (IPM 1080B42)
1185766	Kit, Service, Bottom Cover - 48 X 80" (IPM 1080B48)
1185833	Kit, Service, Bottom Cover for IXL 1076 (1930 x 915mm)
1185836	Kit, Service, Bottom Cover for IXL 1080 (2030 x 915mm)
1185839	Kit, Service, Bottom Cover for IXL 1084 (2130 x 915mm)

SoftForm Mattress Service Kits

SoftForm Mattress Service Kits - Foam Inserts and Rails

Part Number	Description
1185730	Kit, Service, RSR Foam Rail
1185745	Kit, Service, Foam Ucore - 36 X 76" (IPM 1076)
1185746	Kit, Service, Foam Insert - 36 X 76" (IPM 1076)
1185749	Kit, Service, Foam Ucore - 36 X 80" (IPM 1080)
1185750	Kit, Service, Foam Insert - 36 X 80" (IPM 1080)
1185753	Kit, Service, Foam Ucore - 36 X 84" (IPM 1084)
1185754	Kit, Service, Foam Insert - 36 X 84" (IPM 1084)
1185759	Kit, Service, Foam Ucore - 39 X 80" (IPM 1080B39)
1185760	Kit, Service, Foam Insert - 39 X 80" (IPM 1080B39)
1185763	Kit, Service, Foam Ucore - 42 X 80" (IPM 1080B42)
1185764	Kit, Service, Foam Insert - 42 X 80" (IPM 1080B42)
1185768	Kit, Service, Foam Insert - 48 X 80" (IPM 1080B48)
1185767	Kit, Service, Foam Ucore - 48 X 80" (IPM 1080B48)
1185834	Kit, Service, Foam for IXL1076 (1930 x 915mm)
1185837	Kit, Service, Foam for IXL 1080 (2030 x 915mm)
1185840	Kit, Service, Foam for IXL 1084 (2130 x 915mm)

Invacare Corporation

www.invacare.com

