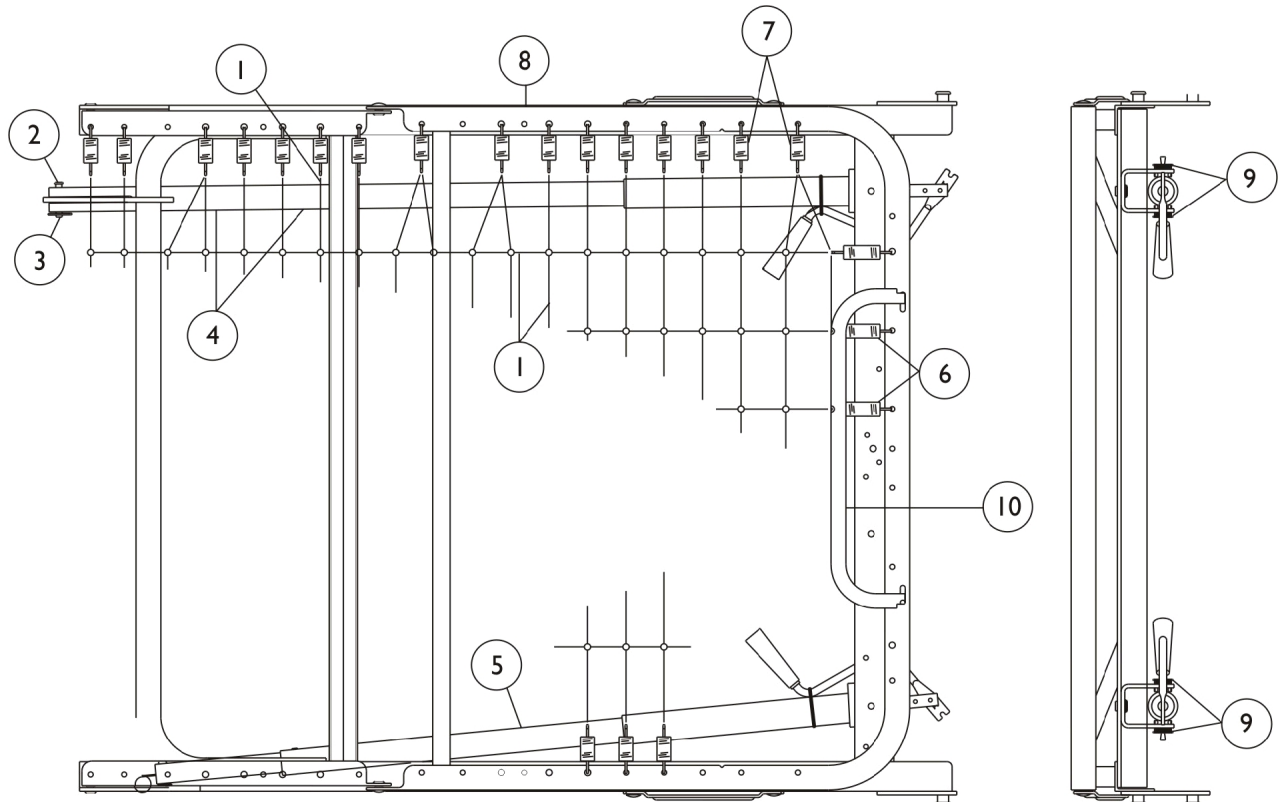


Foot Springs - Manual (5770, 5772)

5770 discontinued 6/03

5772 discontinued 6/03



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		51000M134	Fabric, Link - Foot Spring (19 x 7")	1	1
2		53000M957	Pin, Clevis (5/16 x 1-11/16")	1	1
3		51000M743	Pin, Hitch (3/8 x 1-3/16")	1	1
4	B	5510M008	Tube, Pull, Foot w/ Flattened End	1	1
5	B	5510M015-NLA	NLA - Tube, Pull, Head	1	1
6		51000M136	Spring, Helical (18 turns)	1	6
7		51000M135	Spring, Helical (11 turns)	1	34
8	C	5770M028	Frame, Foot Spring (w/o Fabric), Brown	1	1
8		5770M000	Frame, Foot Spring (w/ Fabric)	1	1
9		5300M054	Mount, Motor	1	4
10		026159	Stop, Mattress	1	1
	A	51000M013	Link, Center	1	6

NOTE: A - Not Shown.
 B - For complete Pull Tube assembly, see section titled "Pull Tubes - 5770 & 5770IVC Manual Beds".
 C - Part cannot be serviced in the field. Invacare uses a stretching machine to put the springs on.

Part number 5770M028 cannot be serviced in the field. Invacare uses a stretching machine to put the springs on.