

**TDX®SP2
TDX®SP2-CG, TDX®SP2X-CG
TDX®SP2-MCG, TDX®SP2X-MCG**

Power Wheelchair

**For Motion Concepts Ultra Low Maxx
Rehab and Power Positioning System**



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 14-015. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Shroud and Rim Insert Colors

Shroud Colors

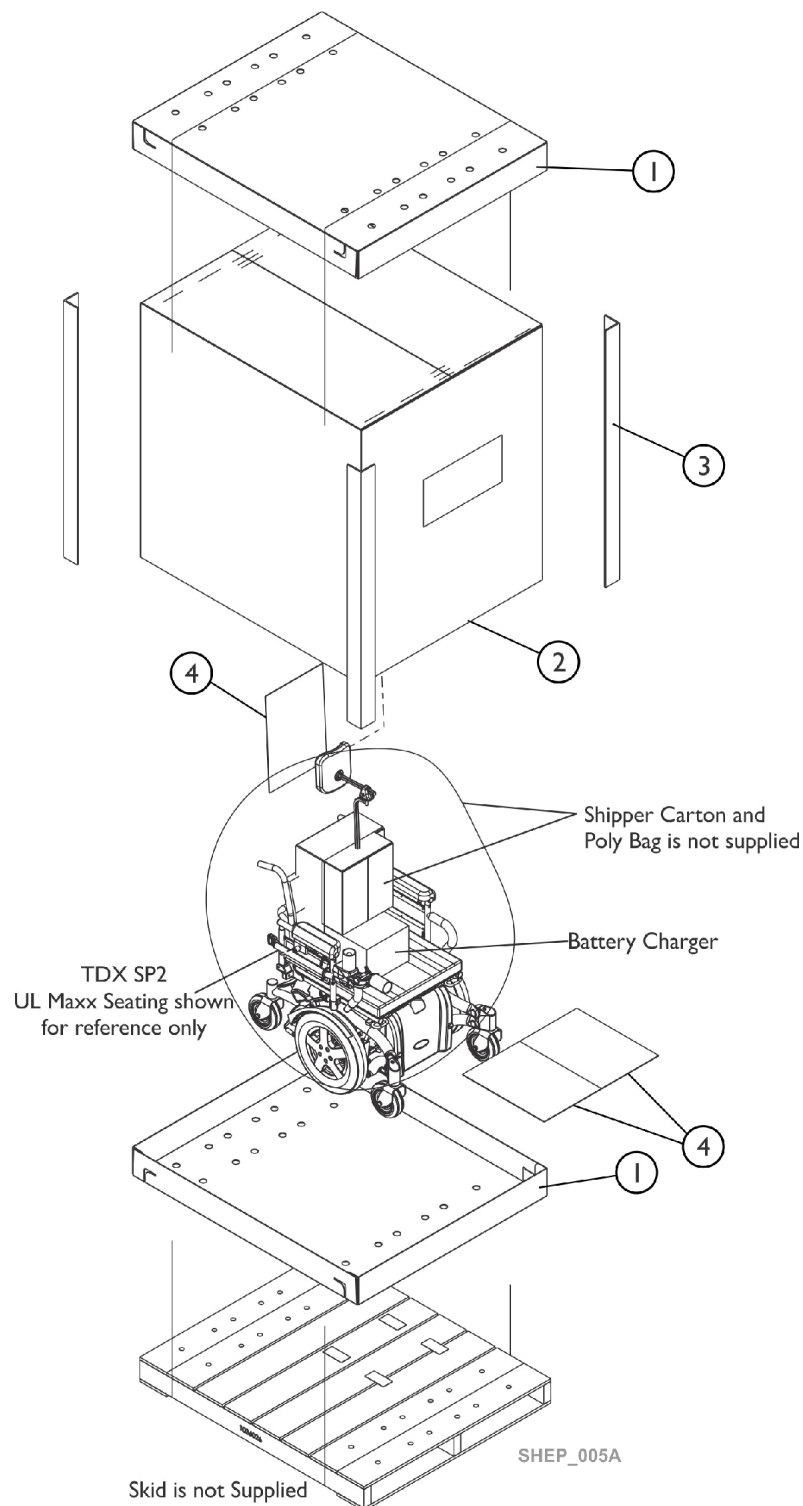
Shroud Color Number	Shroud Color Description
154P	Rockstar Red
155P	Tangy Orange
156P	Monster Green
157P	Island Blue
158P	Lights Out Black Matte
159P	Whiteout
160P	Invacare Blue
161P	Grape Jellybean
162P	Spacestation Silver
163P	Black Ice Glossy
Touch Up paints are not available.	

Shroud and Rim Insert Colors

Rim Insert Colors

Rim Insert Color Number	Rim Insert Color Description
154PR	Rockstar Red
155PR	Tangy Orange
156PR	Monster Green
157PR	Island Blue
158PR	Lights Out Black Matte
159PR	Whiteout
160PR	Invacare Blue
161PR	Grape Jellybean
162PR	Spacestation Silver
163PR	Black Ice Glossy
Touch Up paints are not available	

Packaging, Literature and Decals



Packaging, Literature and Decals

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1036027	Carton, Tray	1	2
2		1036028	Carton, Cover	1	1
3		1129590	Carton, Corner Reinforcement	1	4
4		40131X161	Insert, Plain Pad	1	3
	A,B	1183488	Decal, TDX SP2 - Left	1	1
	A,B	1183489	Decal, TDX SP2 - Right	1	1

NOTE: A - Not Shown
B - Model Decal attaches to the Colored Bezel Shroud Assembly.

When adjusting or replacing parts, please refer to your Owner's Manual for assistance. The following Owner's Manuals can be found at www.invacare.com/homecare under Literature Search for the following: Part #60101831 TDX SP2 Power Base, #60101832 Ultra Low Maxx by Motion Concepts Modular Positioning System, #60101833 LiNX Control System REM500 Remote, #60101834 LiNX Control System REM400 Touch Screen Remote, #60101835 LiNX Control System Non-Expandable/Expandable Remotes.

Transport Option Clarification Reference

TRRO Option is an On-Chair option only.

1.Transport

Refer to the Owner's Manual for additional information

1.1 Wheelchair Transport Brackets (TRBKTS)

As of this date, the Department of Transportation has not approved any tie-down systems for transportation of a user while in a wheelchair, in a moving vehicle of any type. It is Invacare's position that users of wheelchairs should be transferred into appropriate seating in vehicles for transportation and use be made of the restraints made available by the auto industry. Invacare cannot and does not recommend any wheelchair transportation system.

TRBKTS includes four factory-installed wheelchair transport brackets.

TRBKTS wheelchair models and configurations may not be used as a vehicle seat and are identified by the following label on the device:

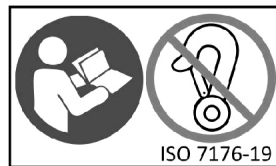


Fig. 1-1



WARNING!

Risk of Injury, Damage or Death

Improper use of wheelchair transport brackets (TRBKTS) may result in injury, damage or death.

- Use these transport brackets only to secure an unoccupied wheelchair during transport.
- Ensure wheelchair is secured using proper restraint systems. Wheelchair transport brackets have not been crash-tested in accordance with ISO 7176–19.
- Only use the transport brackets for the purposes described in this manual.

SHEP_230A

Transport Option Clarification Reference (continued)

TRRO Option is an On-Chair option only.

1.Transport (continued)

Refer to the Owner's Manual for additional information

1.2 Transport Ready Option (TRRO)

As of this date, the Department of Transportation has not approved any tie-down systems for transportation of a user while in a wheelchair, in a moving vehicle of any type. It is Invacare's position that users of wheelchairs should be transferred into appropriate seating in vehicles for transportation and use be made of the restraints made available by the auto industry. Invacare cannot and does not recommend any wheelchair transportation system.



WARNING!

Risk of Injury, Damage or Death

Failure to observe and follow transport warnings and instructions may result in injury, damage or death.

- Only use the transport brackets included with TRRO for the purposes described in this manual.

Invacare® TDX® SP2 Series

There are two Transport Ready Options available:

- TRRO — For wheelchairs without the elevate option. TRRO includes four factory-installed transport brackets.
- TRRO-E — For wheelchairs with the elevate option. TRRO-E includes six factory-installed transport brackets.

Both Transport Ready Options rely on vehicle anchored pelvic and upper-torso belts.

- The wheelchair has been tested for seating in a motor vehicle with the factory installed seating system only.
- This wheelchair has been dynamically tested in a forward-facing mode with the specified crash test dummy restrained by BOTH pelvic and upper-torso belt(s) (shoulder belts), and that BOTH pelvic and upper torso belt(s) should be used to reduce the possibility of head and chest impacts with vehicle components.
- Transport Ready Options have been crash-tested in accordance with ISO 7176–19.
- The wheelchair is identified by the following label:



ISO 7176-19

Fig. 1-2

1.3 Transport—General information



WARNING!

Risk of Injury, Damage or Death Alteration or substitution may result in injury, damage or death.

- DO NOT alter or substitute product parts, components or systems.



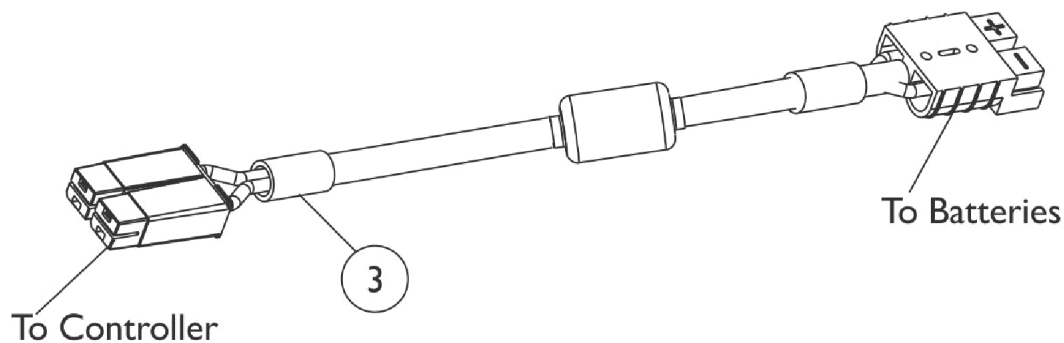
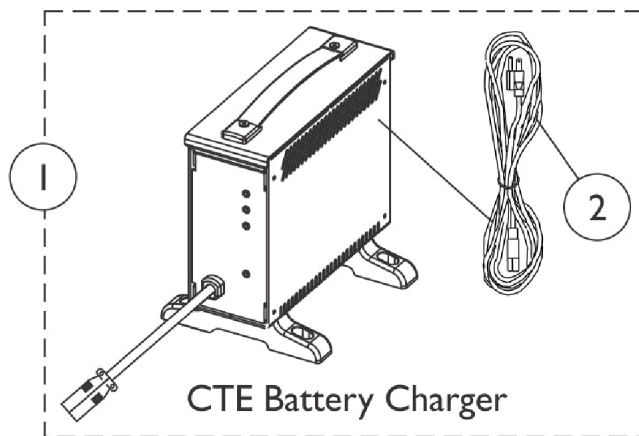
CAUTION!

Risk of Injury or Damage Transporting a mobility device in a vehicle with a tray installed may cause injury or damage.

- If a tray is installed, always remove it before transporting the mobility device.

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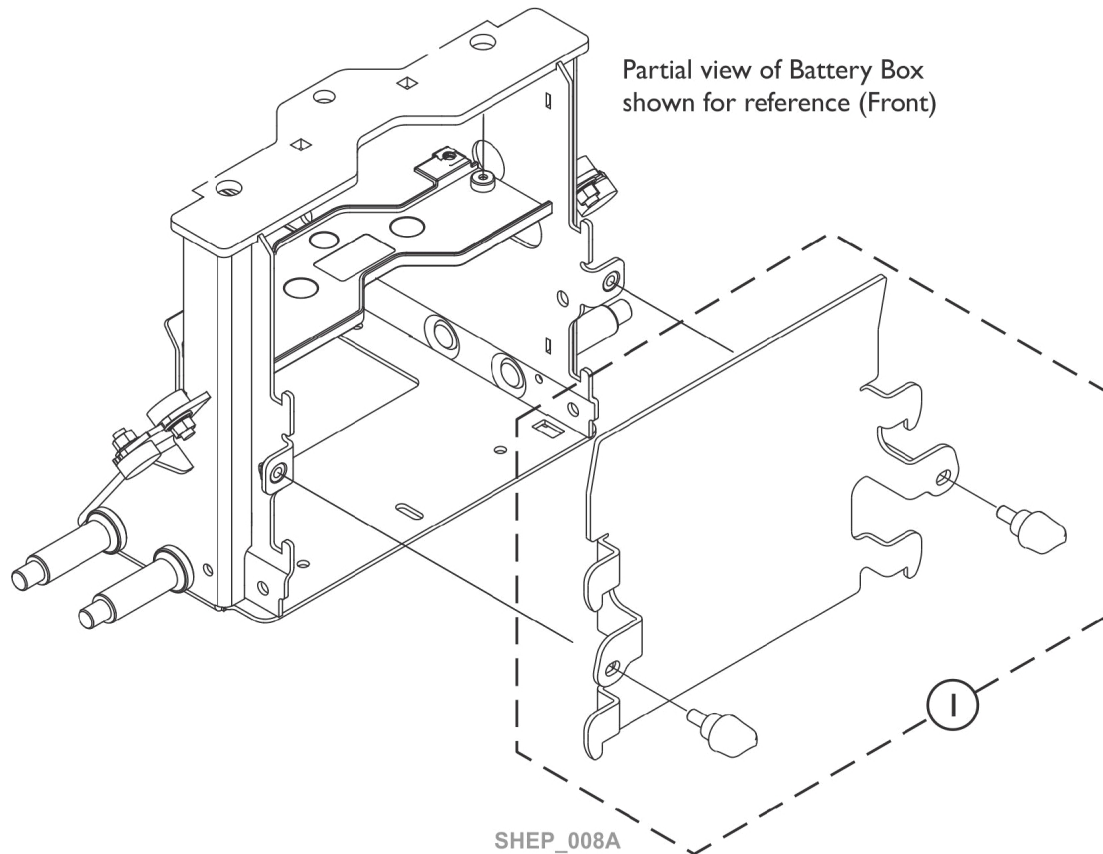
Battery Charger and Cables



SHEP_241A

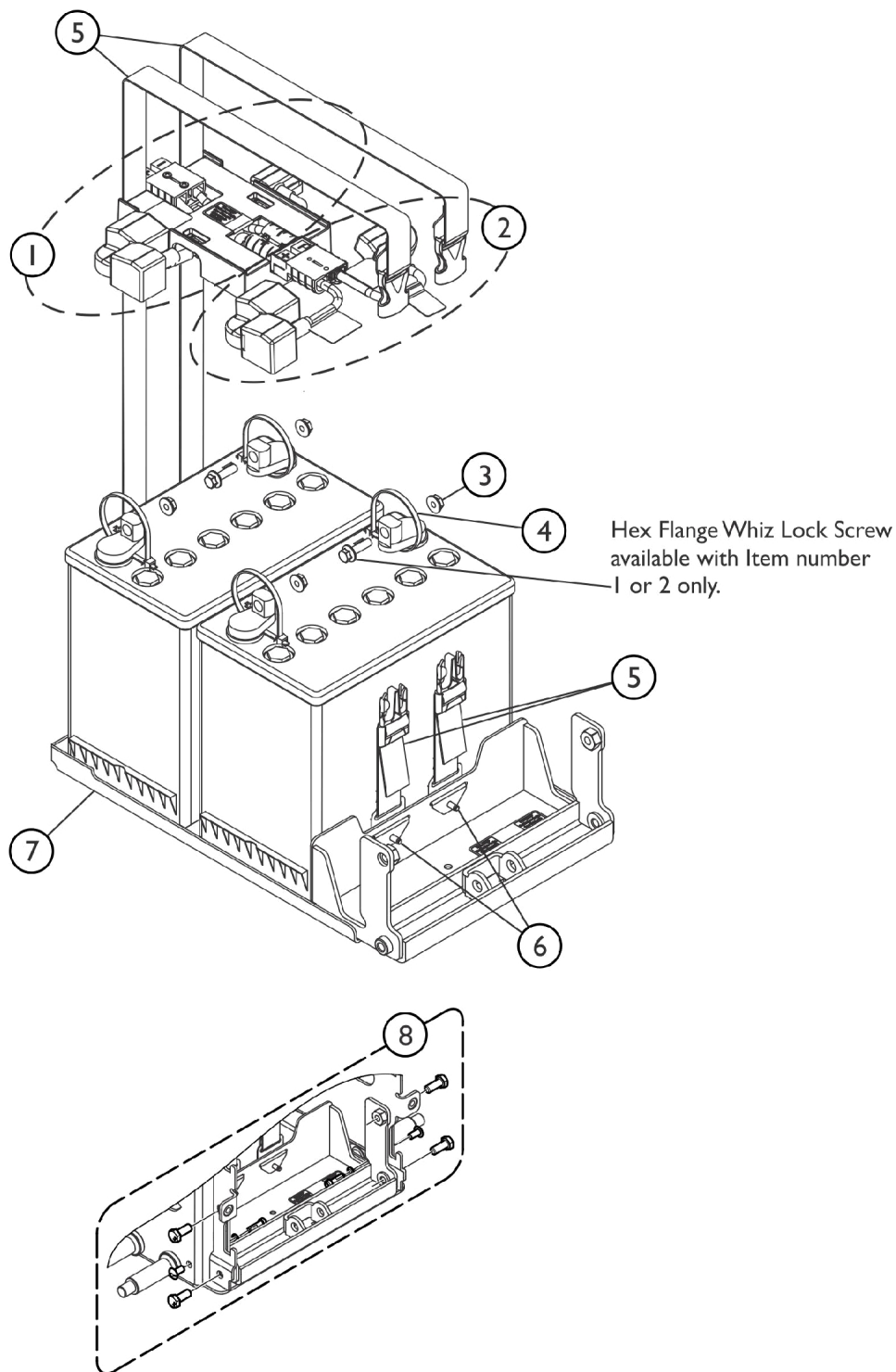
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102598	Kit, Charger, Battery, 8 Amp. 115vac (Off Board) Single Mode Round Plug w/ AC Power Line Cord	1	1
2		60102582	Kit, Cord, AC Power, 115VAC, 3 Prong On-Board (6' 6-1/2" L)	1	1
3	B	60102824	Kit, Cable, Battery Extension	1	1
NOTE: A - CTE charger is standard on-chair. Used on Gel Cell or AGM (Absorbed Glass Mat) batteries. B - Used on GP24 Post Terminals and (22NF Post Terminals Before 02/14/22).					

Battery Door Assembly, Recessed



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102596	Kit, Recessed Battery Door Assembly, Steel (22NF)	1	1
2	A	60102597	Kit, Recessed Battery Door Assembly, Steel (GP24)	1	1
NOTE: A - Solid Door replaces Front Shroud Cover when (5FAA) - 5 Degree Fixed Anterior Assist or (10FAA) - 10 Degree Fixed Anterior Assist is ordered.					

Battery Tray Assembly and Wire Harnesses Before 03/04/20 22NF Batteries



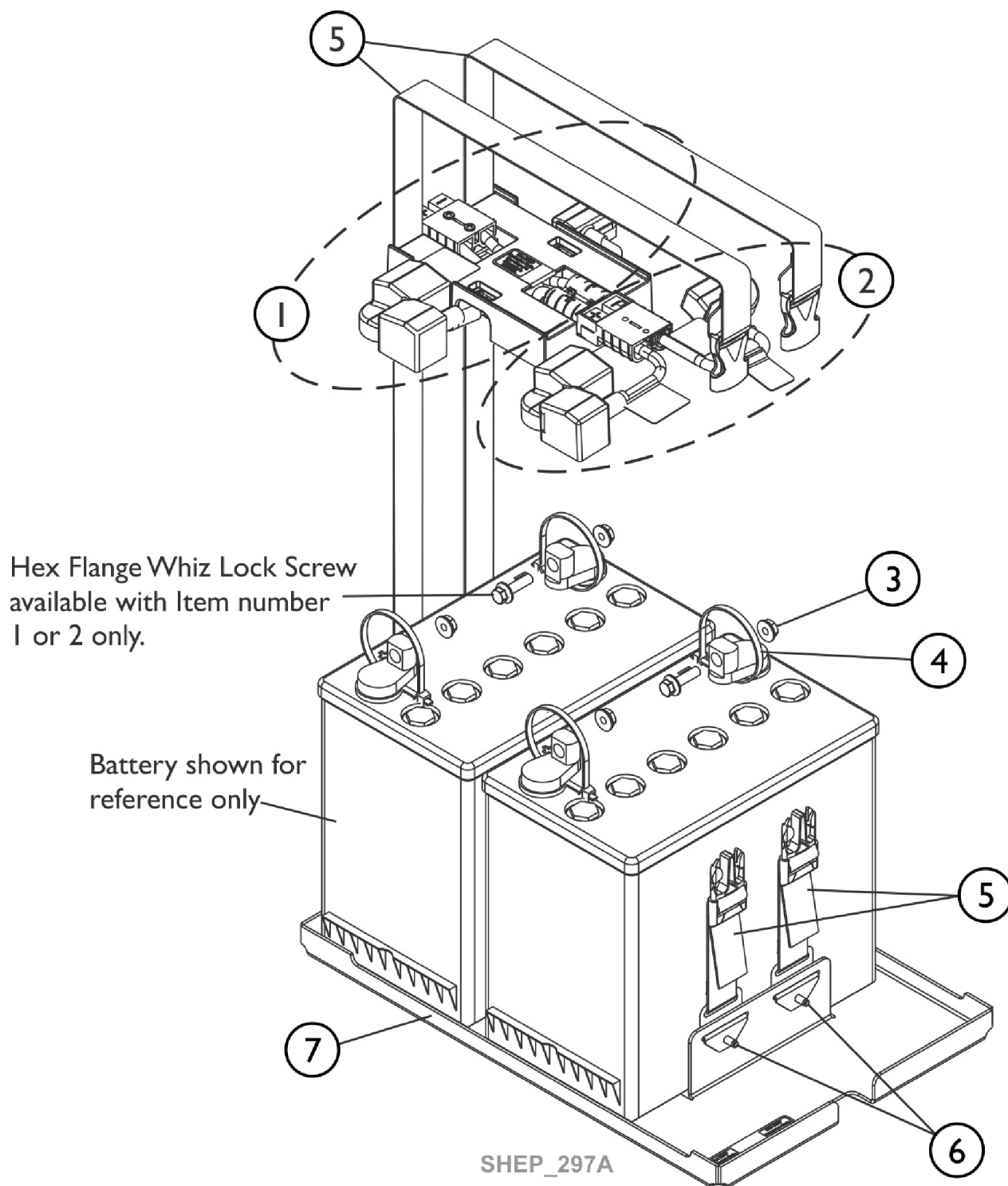
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Battery Tray Assembly and Wire Harnesses Before 03/04/20 22NF Batteries

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	60102800	Kit, Battery Wire Harness with Terminal Hardware, 22NF - Rear	1	1
2	A,B	60102799	Kit, Battery Wire Harness with Terminal Hardware, 22NF - Front	1	1
3		16721X000	Locknut (1/4-20)	1	4
4		98007X005	Tie Wrap (11-1/2" L)	1	4
5		60102797	Kit, Battery Strap Assembly, 22NF	1	2
6		16348X000-NLA	NLA - Rivet (3/16 x 7/16")	1	4
7		60102798	Kit, Battery Tray Assembly, 22NF	1	1
8		60105184	Kit, Battery Tray Stop Hardware	1	1
NOTE: A - Individual components are not available for the battery wire harnesses B - Includes items 3, 4 and 2 ea. Screw, Hex Flange Whiz Lock (1/4-20 x 7/8")					
NOTE: ALL Power Wheelchairs with 5FAA or 10FAA Fixed Anterior Assist Option did not change and continue to use Before 03/04/20 components.					

Battery Tray Assembly and Wire Harnesses

For 22NF Post Terminals (Narrow Battery Box) After 03/03/20



Battery Tray Assembly and Wire Harnesses

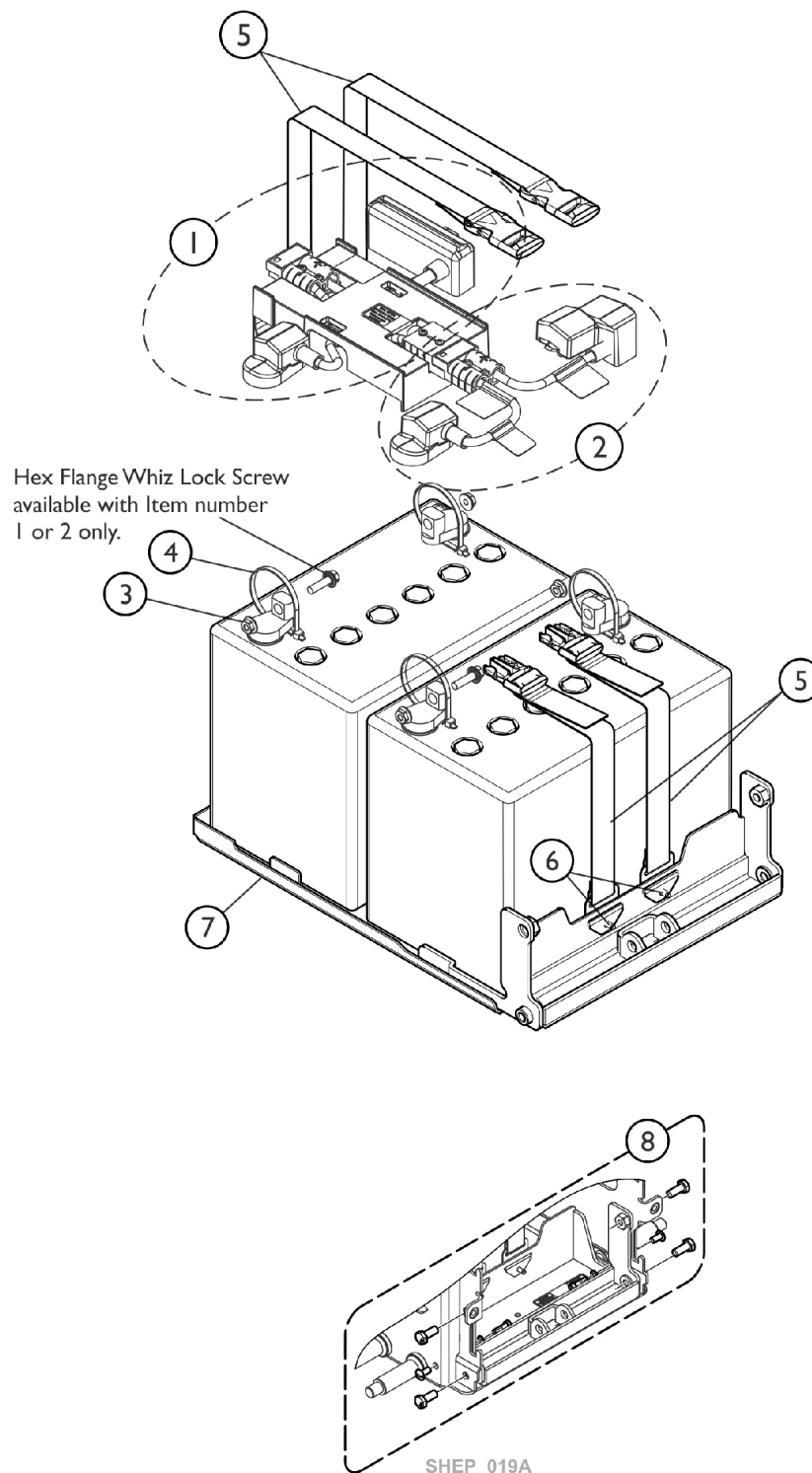
For 22NF Post Terminals (Narrow Battery Box) After 03/03/20

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	60102800	Kit, Battery Wire Harness with Terminal Hardware, 22NF - Rear	1	1
2	A,B	60102799	Kit, Battery Wire Harness with Terminal Hardware, 22NF - Front	1	1
3		16721X000	Locknut (1/4-20)	1	4
4		98007X005	Tie Wrap (11-1/2" L)	1	4
5		1144682	Kit, Battery Strap Assembly, 22NF	1	2
6		16348X000-NLA	NLA - Rivet (3/16 x 7/16")	1	4
7	C	1157804	Kit, Battery Tray Assembly, 22NF	1	1
	D	1144611	Strip, Self Adhesive Wear (2-1/2' L x 1/2" W)	1	1

NOTE: A - Individual components are not available for the battery wire harnesses
 B - Includes items 3, 4 and 2 ea. Screw, Hex Flange Whiz Lock (1/4-20 x 7/8")
 C - Includes the Battery Tray and items 5 and 6
 D - Not Shown. The Self Adhesive Wear Strip is attached to the bottom side of the Battery Tray on both sides to allow removal from the Battery Box easier. One strip will accommodate both sides. Cut strip to desired length.

NOTE: ALL Power Wheelchairs with 5FAA or 10FAA Fixed Anterior Assist Option did not change and continue to use Before 03/04/20 components.

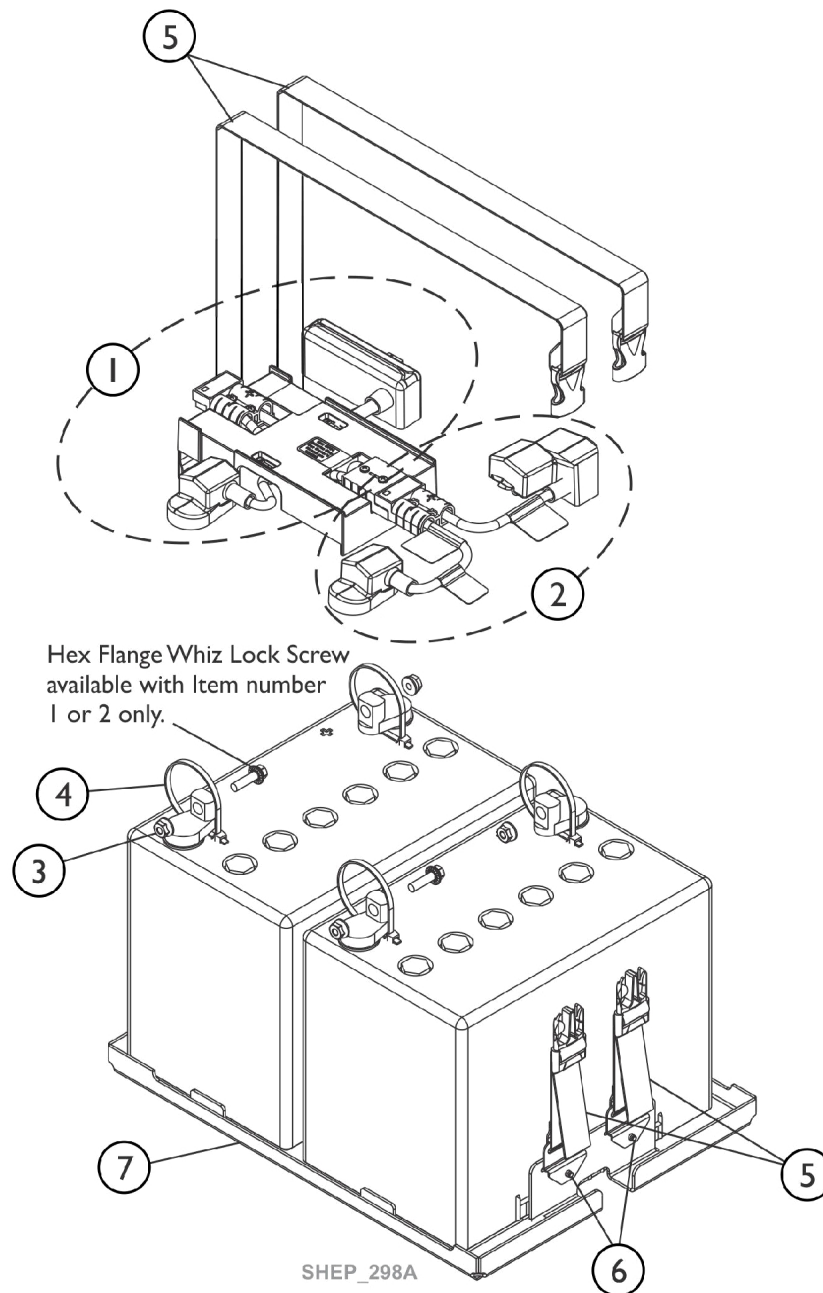
Battery Tray Assembly and Wire Harnesses Before 03/04/20 GP24 Batteries



Battery Tray Assembly and Wire Harnesses Before 03/04/20 GP24 Batteries

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	60102802	Kit, Harness, Battery Wire with Terminal Hardware, GP24, Rear	1	1
2	A,B	60102803	Kit, Harness, Battery Wire with Terminal Hardware, GP24, Front	1	1
3		16721X000	Locknut (1/4-20)	1	4
4		98007X005	Tie Wrap (11-1/2" L)	1	4
5		60102801	Kit, Battery Strap Assembly, GP24/3-22NF	1	2
6		16348X000-NLA	NLA - Rivet (3/16 x 7/16")	1	4
7		60105179	Kit, Battery Tray Assembly, GP24	1	1
8		60105184	Kit, Battery Tray Stop Hardware	1	1
NOTE: A - Individual components are not available for the battery wire harnesses B - Includes items 3, 4 and 2 ea. Screw, Hex Flange Whiz Lock (1/4-20 x 7/8")					
NOTE: ALL Power Wheelchairs with 5FAA or 10FAA Fixed Anterior Assist Option did not change and continue to use Before 03/04/20 components.					

Battery Tray Assembly and Wire Harnesses After 03/03/20 GP24 Batteries

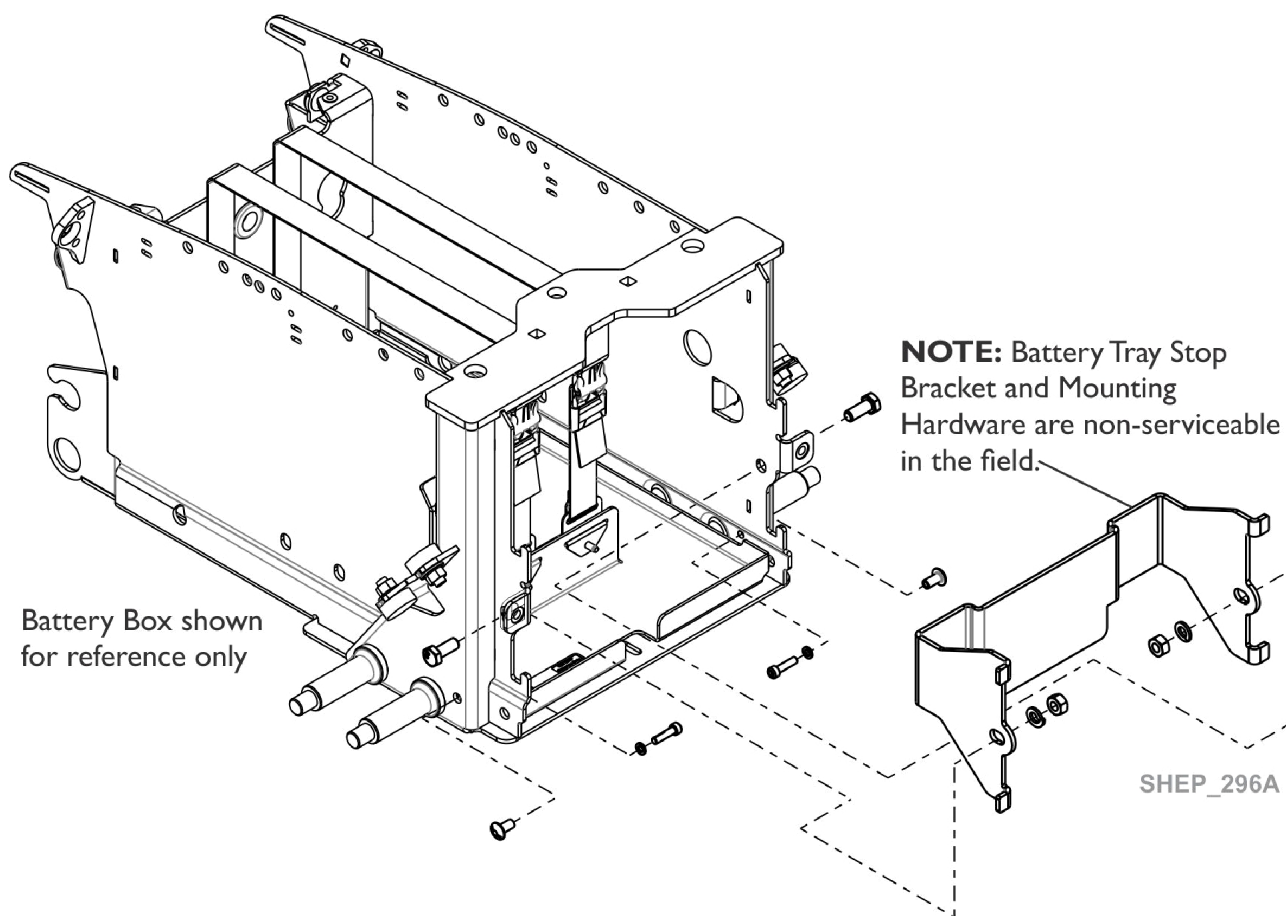


Battery Tray Assembly and Wire Harnesses After 03/03/20 GP24 Batteries

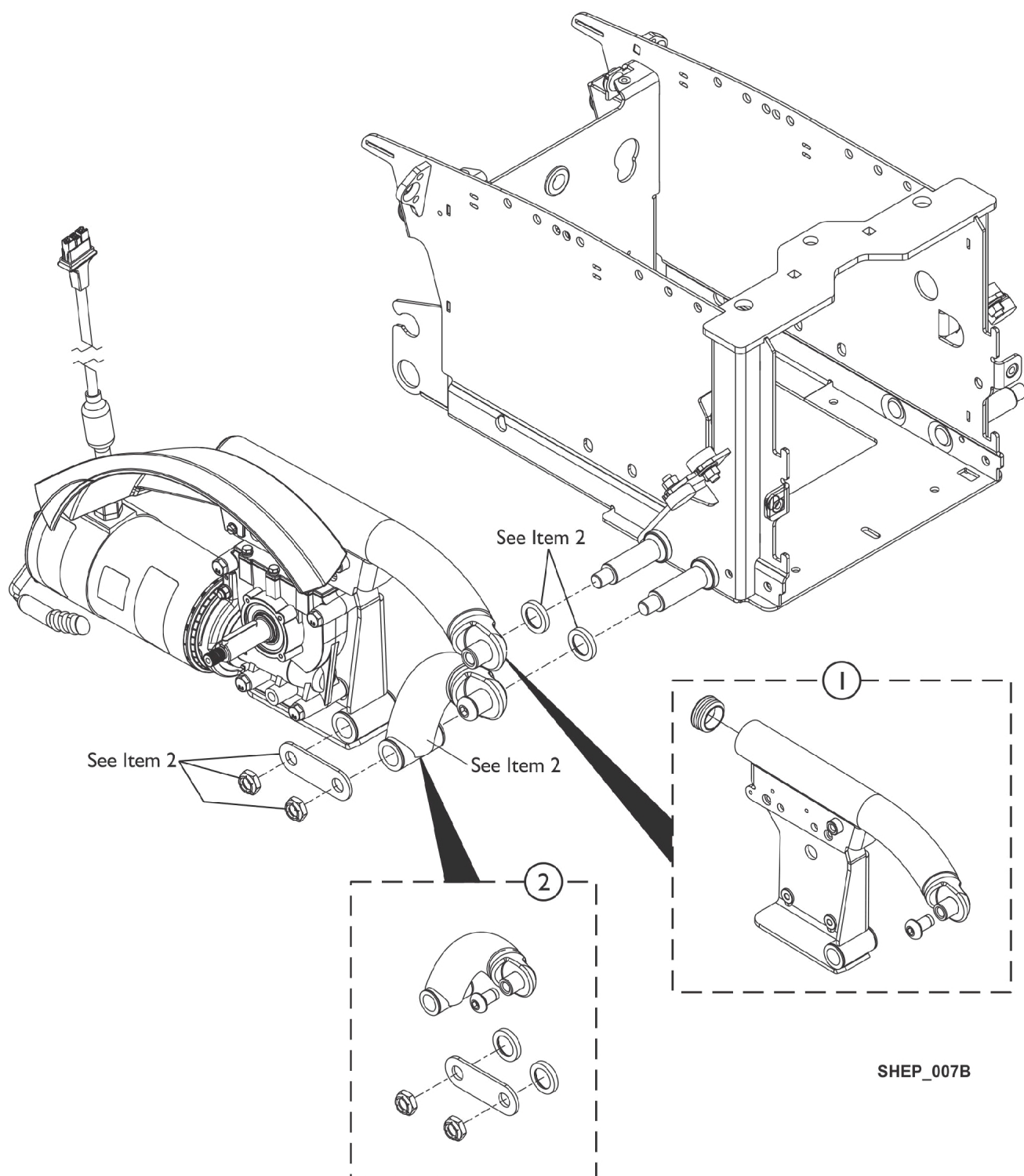
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	60102802	Kit, Harness, Battery Wire with Terminal Hardware, GP24, Rear	1	1
2	A,B	60102803	Kit, Harness, Battery Wire with Terminal Hardware, GP24, Front	1	1
3		16721X000	Locknut (1/4-20)	1	4
4		98007X005	Tie Wrap (11-1/2" L)	1	4
5		1147126	Battery Strap Assembly, GP24/3-22NF	1	2
6		16348X000-NLA	NLA - Rivet (3/16 x 7/16")	1	4
7	C	1157802	Kit, Battery Tray Assembly, GP24	1	1
	D	1144611	Strip, Self Adhesive Wear (2-1/2' L x 1/2" W)	1	1
NOTE: A - Individual components are not available for the battery wire harnesses B - Includes items 3,4 and 2 ea. Screw, Hex Flange Whiz Lock (1/4-20 x 7/8") C - Includes the Battery Tray and items 5 and 6 D - Not Shown. The Self Adhesive Wear Strip is attached to the bottom side of the Battery Tray on both sides to allow removal from the Battery Box easier. One strip will accommodate both sides. Cut strip to desired length. NOTE: ALL Power Wheelchairs with 5FAA or 10FAA Fixed Anterior Assist Option did not change and continue to use Before 03/04/20 components.					

Battery Tray Stop Bracket and Mounting Hardware After 03/03/20

NOTE: Battery Tray Stop Bracket and Mounting Hardware are non-serviceable in the field. The power wheelchair must be returned to Invacare Corp. to be repaired.



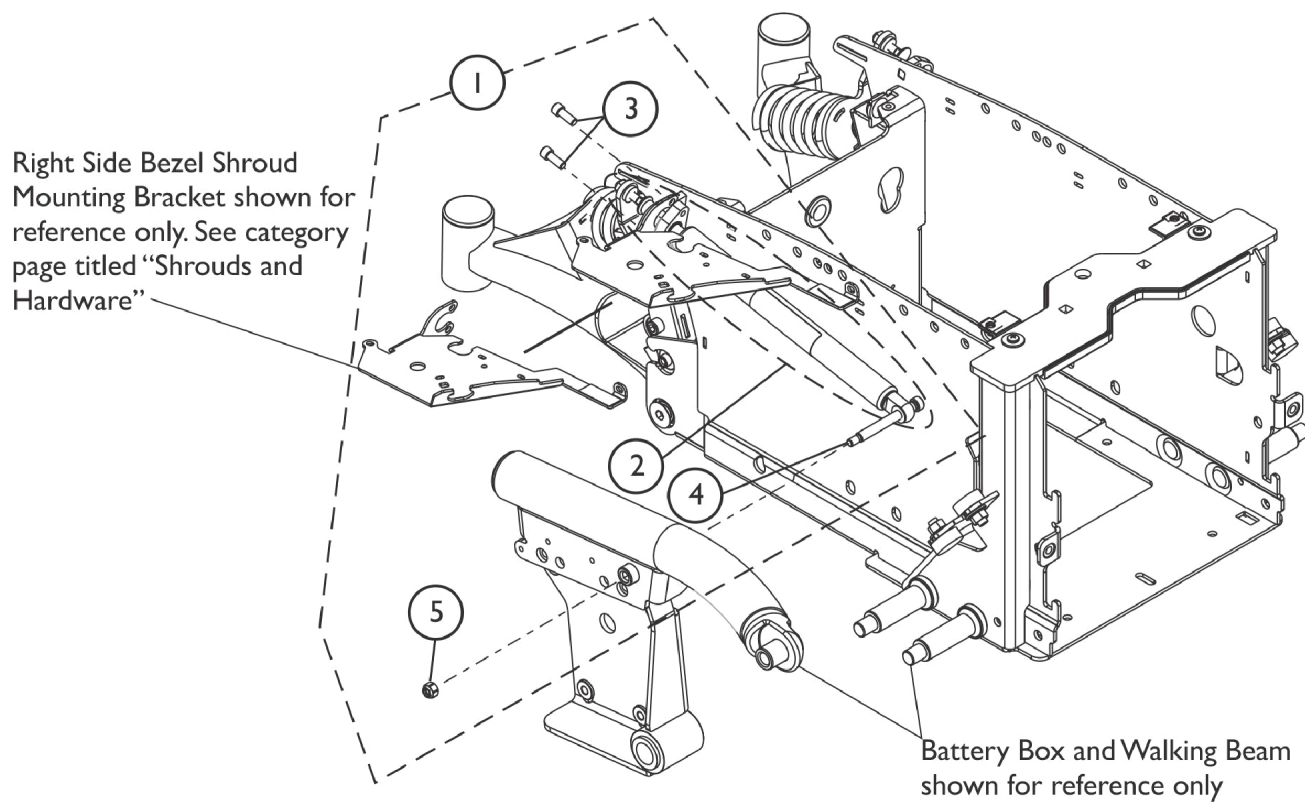
Walking Beam, Lower Pivot Link and Mounting Hardware



Walking Beam, Lower Pivot Link and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102580	Kit, Walking Beam Assembly, Black, SSD - Right	1	1
1		60102581	Kit, Walking Beam Assembly, Black, SSD - Left	1	1
1	B	60108355	Kit, Walking Beam Assembly, Black, SSD, 450 Lb. Wgt. Limit - Right	1	1
1	B	60108356	Kit, Walking Beam Assembly, Black, SSD, 450 Lb. Wgt. Limit - Left	1	1
2	A	60102819	Kit, Link Assembly w/ Mounting Hardware, Lower Pivot, Black - Right	1	1
2	A	60102820	Kit, Link Assembly w/ Mounting Hardware, Lower Pivot, Black - Left	1	1
NOTE: A - Lower Pivot Link includes 2 ea. press fitted plastic Flange Bearing (not shown). The Flange Bearings are not sold separately. B - Used only for Motion Concepts using the TDX SP2-HD Base Assembly					

Locking Gas Cylinders



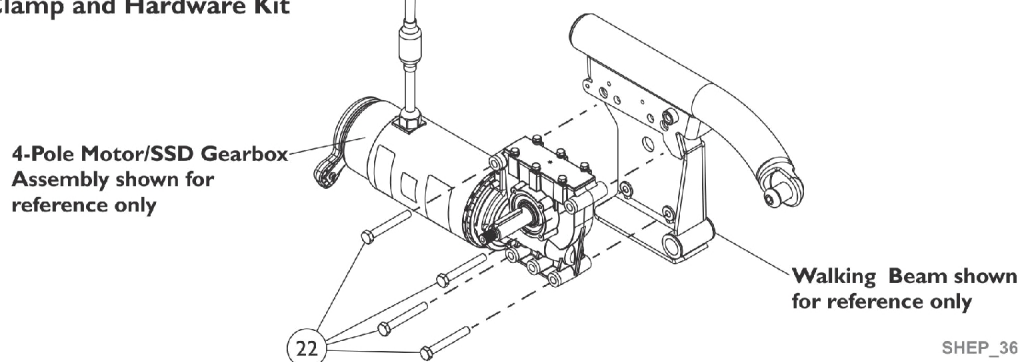
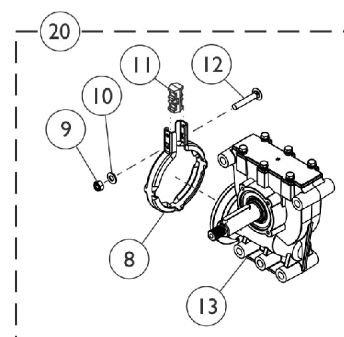
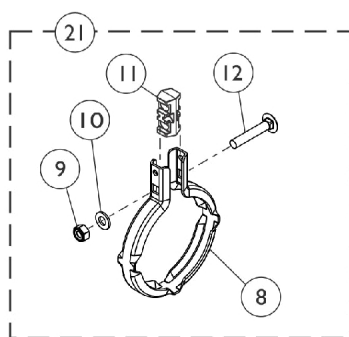
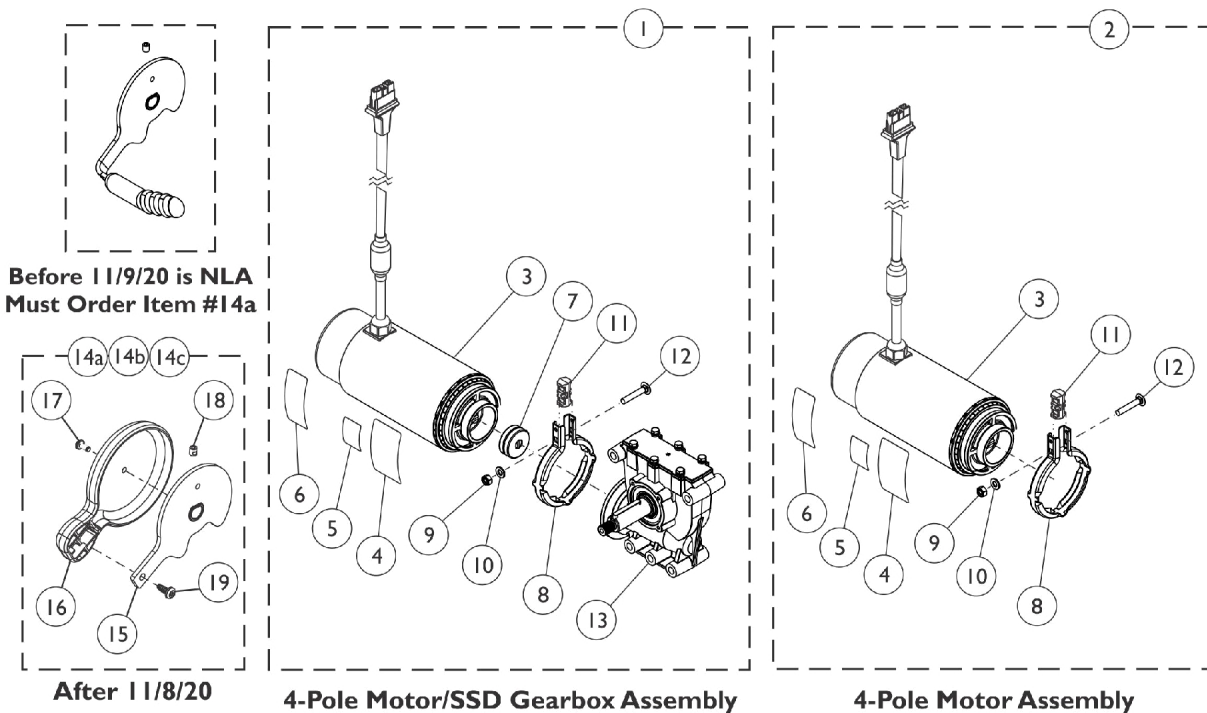
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Locking Gas Cylinders

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102821	Kit, Cylinder, Locking Gas w/ Mounting Hardware	1	1
2			Cylinder, Locking Gas	1	1
3			NLA - Screw, Socket Head w/ Patch (1/4-20 x 3/4")	1	4
4			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	2
5			Locknut (1/4-20)	1	2
1	B	60104713	Kit, Cylinder, Locking Gas w/ Mounting Hardware	1	1
2			Cylinder, Locking Gas	1	1
3			NLA - Screw, Socket Head w/ Patch (1/4-20 x 3/4")	1	4
4			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	2
5			Locknut (1/4-20)	1	2
NOTE: A - Includes items 2-5. Used for 300lb. Limit B - Includes items 2-5. Used for 400lb. Limit					

Motors, 4-Pole, SSD Gearbox and Mounting Hardware

When installing a new Motor or Motor/Gearbox Assembly, the Motor will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.



SHEP_363A

Motors, 4-Pole, SSD Gearbox and Mounting Hardware

When installing a new Motor or Motor/Gearbox Assembly, the Motor will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B,I,L	60128539	Kit, 4-Pole Low Speed Motor/18:1 SSD Gearbox Assembly - Right	1	1
			4-Pole Low Speed Motor/18:1 SSD Gearbox Assembly - Right	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Label, Refer To User Manual	1	1
			Kit, 4-Pole Low Speed Motor/18:1 SSD Gearbox Assembly - Left	1	1
			4-Pole Low Speed Motor/18:1 SSD Gearbox Assembly - Left	1	1
1	A,B,I,L	60128540	Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Label, Refer To User Manual	1	1
			Kit, 4-Pole 5K Motor/23:1 SSD Gearbox Assembly - Right	1	1
			4-Pole 5K Motor/23:1 SSD Gearbox Assembly - Right	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
1	B,I,K,L	60104383	Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Label, Refer To User Manual	1	1
			Kit, 4-Pole 5K Motor/23:1 SSD Gearbox Assembly - Left	1	1
			4-Pole 5K Motor/23:1 SSD Gearbox Assembly - Left	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
1	B,I,K,L	60104384	Label, Refer To User Manual	1	1
			Kit, 4-Pole 5K Motor/23:1 SSD Gearbox Assembly - Left	1	1
			4-Pole 5K Motor/23:1 SSD Gearbox Assembly - Left	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Label, Refer To User Manual	1	1
			Kit, 4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Right	1	1
1	B,I,L,O	60126972	4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Right	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Sheet, Insert Parts Service	1	1

Motors, 4-Pole, SSD Gearbox and Mounting Hardware

When installing a new Motor or Motor/Gearbox Assembly, the Motor will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,I,L,O	60126973	Grease, Super Lube (1cc Tube)	1	1
			Label, Refer To User Manual	1	1
			Kit, 4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Left	1	1
			4-Pole High Speed Motor/23:1 SSD Gearbox Assembly - Left	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Label, Refer To User Manual	1	1
			Kit, Motor Assembly, 4-Pole Low Speed	1	1
2	A,C,I,L	1195984	Motor Assembly, 4-Pole Low Speed	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Label, Refer To User Manual	1	1
			Clamp, Band	1	1
			Locknut (M6 x 1)	1	1
			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
			Spacer, Clamp, Molded	1	1
			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
			Instruction Sheet, Installation	1	1
2	C,I,K,L	60104890	Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Kit, Motor Assembly, 4-Pole 5K	1	1
			Motor Assembly, 4-Pole 5K	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Label, Refer To User Manual	1	1
			Clamp, Band	1	1
			Locknut (M6 x 1)	1	1
			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
2	C,I,L,M	1195983	Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
			Instruction Sheet, Installation	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Kit, Motor Assembly, 4-Pole High Speed	1	1
			Motor Assembly, 4-Pole High Speed	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Label, Refer To User Manual	1	1

Motors, 4-Pole, SSD Gearbox and Mounting Hardware

When installing a new Motor or Motor/Gearbox Assembly, the Motor will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

Item Number	Note	Part Number	Description	Quantity Per			
				Package	Assembly		
7	A,E,I	1168883	Clamp, Band	1	1		
			Locknut (M6 x 1)	1	1		
			Washer, Plain (1/4 x 1/2 x 9/16")	1	1		
			Spacer, Clamp, Molded	1	1		
			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1		
			Instruction Sheet, Installation	1	1		
			Sheet, Insert Parts Service	1	1		
			Grease, Super Lube (1cc Tube)	1	1		
			Package, Coupling/Cup Assembly	10	1		
			20	A,E,I	1179219	Kit, SSD Gearbox Assembly, 18:1 - RWD/FWD-Right & CWD-Left	1
8	Clamp, Band	1	1				
9	Locknut (M6 x 1)	1	1				
10	Washer, Plain (1/4 x 1/2 x 9/16")	1	1				
11	Spacer, Clamp, Molded	1	1				
12	Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1				
13	Gearbox Assembly, SSD, 18:1 - RWD/FWD-Right & CWD-Left	1	1				
20	A,D,I	1179220	Instruction Sheet, Installation			1	1
			Sheet, Insert Parts Service			1	1
			Grease, Super Lube (1cc Tube)			1	1
			Kit, SSD Gearbox Assembly, 18:1 - RWD/FWD-Left & CWD-Right	1	1		
			8	Clamp, Band	1	1	
			9	Locknut (M6 x 1)	1	1	
			10	Washer, Plain (1/4 x 1/2 x 9/16")	1	1	
			11	Spacer, Clamp, Molded	1	1	
			12	Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1	
			13	Gearbox Assembly, SSD, 18:1 - RWD/FWD-Left & CWD-Right	1	1	
20	E,I,K,N	1179221	Instruction Sheet, Installation	1	1		
			Sheet, Insert Parts Service	1	1		
			Grease, Super Lube (1cc Tube)	1	1		
			Kit, SSD Gearbox Assembly, 23:1 - RWD/FWD-Right & CWD-Left	1	1		
			8	Clamp, Band	1	1	
			9	Locknut (M6 x 1)	1	1	
			10	Washer, Plain (1/4 x 1/2 x 9/16")	1	1	
			11	Spacer, Clamp, Molded	1	1	
			12	Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1	
			13	Gearbox Assembly, SSD, 23:1 - RWD/FWD-Right & CWD-Left	1	1	

Motors, 4-Pole, SSD Gearbox and Mounting Hardware

When installing a new Motor or Motor/Gearbox Assembly, the Motor will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
20	E,I,K,N	1179222	Instruction Sheet, Installation	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Kit, SSD Gearbox Assembly, 23:1 - RWD/FWD-Left & CWD-Right	1	1
			Clamp, Band	1	1
			Locknut (M6 x 1)	1	1
			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
13			Gearbox Assembly, SSD, 23:1 - RWD/FWD-Left & CWD-Right	1	1
14a	F	60128457	Instruction Sheet, Installation	1	1
			Sheet, Insert Parts Service	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Kit, Brake Lever Assembly, 4-Pole Motor (Pair)	1	1
			Brake Lever - Right	1	1
			Brake Lever - Left	1	1
			Cap, Brake Lever, Motor	1	2
			Screw, LG Phillips Head (M3.5 x 0.6 x 8mm)	1	2
18			NLA - Screw, Set Socket Cup Point w/ Patch (M5 x .8 x 6mm)	1	2
19			Screw, LG Torx Socket Head Cap SC (M4.5 x 1.59 x 10mm)	1	2
14b	H	60128541	Sheet, Insert Parts Service	1	1
			Kit, Brake Lever Assembly - Right	1	1
			Brake Lever - Right	1	1
			Cap, Brake Lever, Motor	1	1
			Screw, LG Phillips Head (M3.5 x 0.6 x 8mm)	1	1
			NLA - Screw, Set Socket Cup Point w/ Patch (M5 x .8 x 6mm)	1	1
			Screw, LG Torx Socket Head Cap SC (M4.5 x 1.59 x 10mm)	1	1
14c	H	60128542	Sheet, Insert Parts Service	1	1
			Kit, Brake Lever Assembly - Left	1	1
			Brake Lever - Left	1	1
			Cap, Brake Lever, Motor	1	1
			Screw, LG Phillips Head (M3.5 x 0.6 x 8mm)	1	1
			NLA - Screw, Set Socket Cup Point w/ Patch (M5 x .8 x 6mm)	1	1
			Screw, LG Torx Socket Head Cap SC (M4.5 x 1.59 x 10mm)	1	1

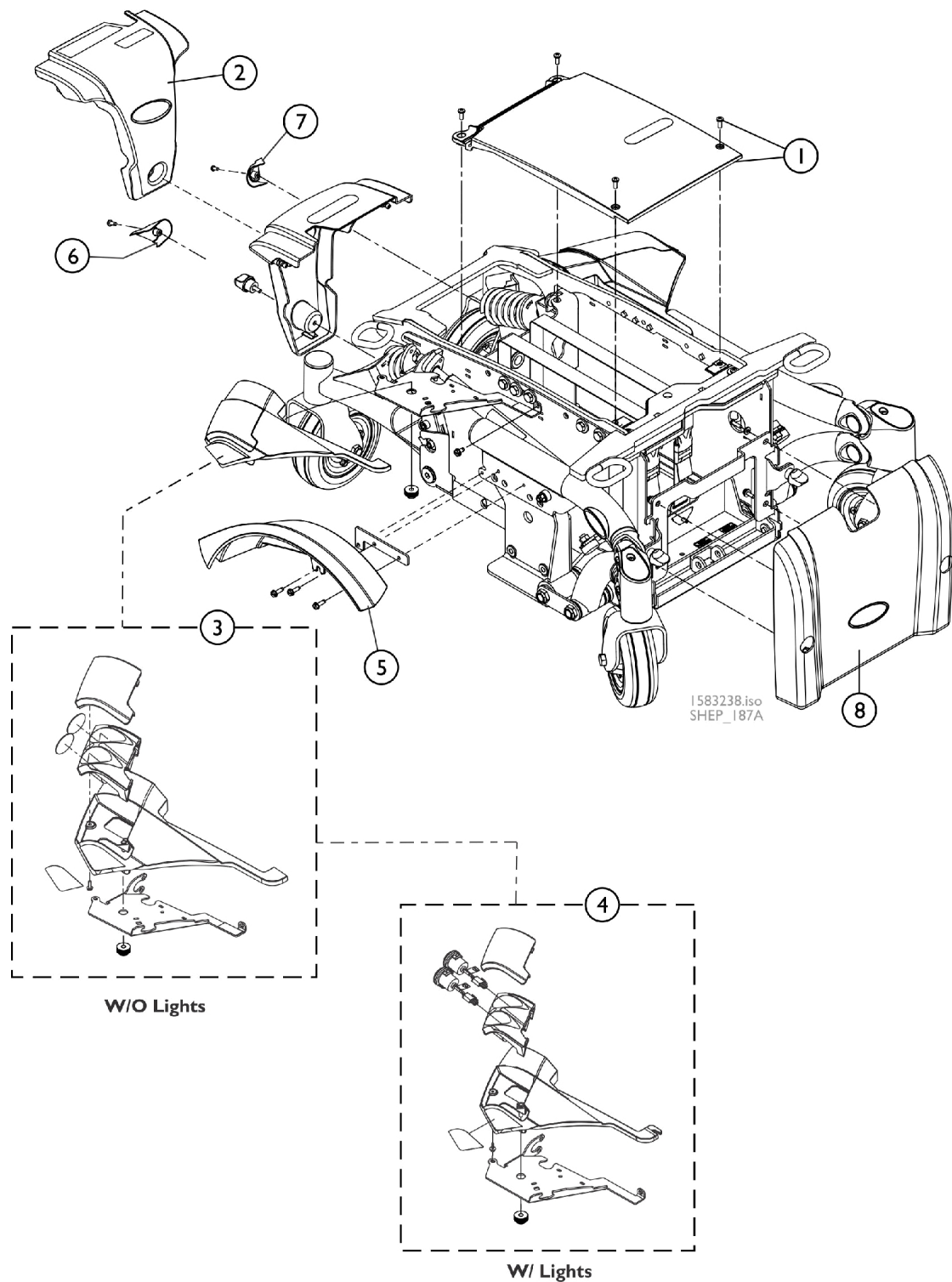
Motors, 4-Pole, SSD Gearbox and Mounting Hardware

When installing a new Motor or Motor/Gearbox Assembly, the Motor will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
21	G	1168884	Sheet, Insert Parts Service	1	1
			Kit, Motor/SSD Gearbox Band Clamp and Hardware	1	1
			Clamp, Band	1	1
			Locknut (M6 x 1)	1	1
			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
			Spacer, Clamp, Molded	1	1
			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
			Grease, Super Lube (1cc Tube)	1	1
			Instruction Sheet, Installation	1	1
			Sheet, Insert Parts Service	1	1
22	J	60103209	Package, Screw, Hex Head w/ Patch (M8 x 1.25 x 60mm) (Pkg. of 10)	10	4
		1180609	Package, Grease, Super Lube (1cc Tube) (Pkg. of 10)	10	1

NOTE: A - Used for 300 Lb. user weight limit.
 B - Includes items 3-13, Super Lube Grease and Instruction Sheet. NOTE: Brake Lever is "not" included and must be ordered in Pairs (item 14a) for power wheelchairs manufactured Before 11/9/20. Brake Lever and motor clocking position changed.
 C - Includes items 3-6, 8-12, Super Lube Grease and Instruction Sheet. NOTE: Brake Lever is "not" included and must be ordered in Pairs (item #14a) for power wheelchairs manufactured Before 11/9/20. Brake Lever and motor clocking position changed.
 D - Includes items 8-13, Super Lube Grease and Instruction Sheet. NOTE: A left side gearbox that is used on RWD models is assembled to the right side of the wheelchair for TDX SP2 models.
 E - Includes items 8-13, Super Lube Grease and Instruction Sheet. NOTE: A right side gearbox that is used on RWD models is assembled to the left side of the wheelchair for TDX SP2 models.
 F - Includes items 15-19. Brake Lever Assembly (item 14a) CONVERTS Brake Levers made Before 11/9/20 to new design. Brake Lever and motor clocking position changed. Both Right and Left side must be ordered to match and have motors re-clocked to new position.
 G - Includes items 8-12.
 H - Power wheelchairs manufactured after 11/8/20 utilize a new brake lever and revised motor clocking position. It is not required to order "both" Right (item #14b) and Left (item #14c) Brake Lever Kits.
 I - Before placing an order, it is recommended to call Invacare's Technical Service Department at (1-800-832-4707) to verify if the Motor, SSD Gearbox or the Motor/SSD Gearbox Assembly is needed.
 J - Not Shown. Super Lube Grease is applied to the Gearbox Output Shaft and sold in a package of 10.
 K - HSMTR High Speed Motor Option. Only used with 24TRY Option - 24 Group Style Tray (Wide Base 25.5")
 L - When installing a new Motor or Motor/Gearbox Assembly, the Motor will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.
 M - Used only for Motion Concepts using the TDX SP2-HD Base Assembly 450Lb. limit).
 N - For (HSMTR High Speed Motor Option 300 Lb. limit) and (Motion Concepts using the TDX SP2-HD Base Assembly 450 Lb. limit).
 O - For Motion Concepts using the TDX SP2-HD Base Assembly 450 Lb. limit.

Shrouds without Mounting Hardware



Shrouds without Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102823	Kit, Shroud, Center w/ Hardware, Non-Elevate, Black, 22NF Narrow Battery Box	1	1
1	A	60102822	Kit, Shroud, Center w/ Hardware, Non-Elevate, Black, GP24 Wide Battery Box	1	1
2		See Chart	#2 Colored Rear Shroud w/ Decals and Screw Knob - 300 Lb. Limit	1	1
2		See Chart	#2 Colored Rear Shroud w/ Decals and Screw Knob (continued) - 300 Lb. Limit	1	1
2		See Chart	#2 Colored Rear Shroud w/ Decals and Screw Knob - 450 Lb. Limit	1	1
2		See Chart	#2 Colored Rear Shroud w/ Decals and Screw Knob (continued) - 450 Lb. Limit	1	1
3		See Chart	#3 Colored Bezel Shroud Assembly w/ Mounting Bracket Kit - w/o Light Option	1	1
3		See Chart	#3 Colored Bezel Shroud Assembly w/ Mounting Bracket Kit - w/o Light Option (continued)	1	1
4		See Chart	#4 Colored Bezel Shroud Assembly w/ Mounting Bracket Kit - w/ Light Option	1	1
4		See Chart	#4 Colored Bezel Shroud Assembly w/ Mounting Bracket Kit - w/ Light Option (continued)	1	1
		60102804	Kit, Cover, Lighting Bezel Lens - Right	1	1
		60102805	Kit, Cover, Lighting Bezel Lens - Left	1	1
		1183489	Decal, TDX SP2 - Right	1	1
		1183488	Decal, TDX SP2 - Left	1	1
5		See Chart	#5 Fender Shroud Assembly	1	1
5		See Chart	#5 Fender Shroud Assembly (continued)	1	1
6-7		See Chart	#6 and 7 Colored Rear Caps	1	1
6-7		See Chart	#6 and 7 Colored Rear Caps (continued)	1	1
8		See Chart	#8 Colored Front Shroud w/ Decals	1	1
8		See Chart	#8 Colored Front Shroud w/ Decals (cont.)	1	1
NOTE: A - Item #1 will include the Mounting Hardware					

Shrouds without Mounting Hardware

#2 Colored Rear Shroud w/ Decals and Screw Knob - 300 Lb. Limit

Description	Black Ice Glossy 163P	Rockstar Red 154P	Tangy Orange 155P	Monster Green 156P	Island Blue 157P	Lights Out Black Matte 158P	Whiteout 159P
Narrow Battery Box	60103197	60103188	60103189	60103190	60103191	60103192	60103193
Wide Battery Box	60103207	60103198	60103199	60103200	60103201	60103202	60103203

#2 Colored Rear Shroud w/ Decals and Screw Knob (continued) - 300 Lb. Limit

Description	Invacare Blue 160P	Grape Jellybean 161P	SpaceStation Silver 162P
Narrow Battery Box	60103194	60103195	60103196
Wide Battery Box	60103204	60103205	60103206

Shrouds without Mounting Hardware

#2 Colored Rear Shroud w/ Decals and Screw Knob - 450 Lb. Limit

Description	Black Ice Glossy 163P	Rockstar Red 154P	Tangy Orange 155P	Monster Green 156P	Island Blue 157P	Lights Out Black Matte 158P	Whiteout 159P
Wide Battery Box	60108370 See Note(s) A	60108361 See Note(s) A	60108362 See Note(s) A	60108363 See Note(s) A	60108364 See Note(s) A	60108365 See Note(s) A	60108366 See Note(s) A
NOTE: A - Used only for Motion Concepts using the TDX SP2-HD Base Assembly							

#2 Colored Rear Shroud w/ Decals and Screw Knob (continued) - 450 Lb. Limit

Description	Invacare Blue 160P	Grape Jellybean 161P	SpaceStation Silver 162P
Wide Battery Box	60108367 See Note(s) A	60108368 See Note(s) A	60108369 See Note(s) A
NOTE: A - Used only for Motion Concepts using the TDX SP2-HD Base Assembly			

Shrouds without Mounting Hardware

#3 Colored Bezel Shroud Assembly w/ Mounting Bracket Kit - w/o Light Option

Description	Black Ice Glossy 163P	Rockstar Red 154P	Tangy Orange 155P	Monster Green 156P	Island Blue 157P	Lights Out Black Matte 158P	Whiteout 159P
Right	60103186	60103168	60103170	60103172	60103174	60103176	60103178
Left	60103187	60103169	60103171	60103173	60103175	60103177	60103179

#3 Colored Bezel Shroud Assembly w/ Mounting Bracket Kit - w/o Light Option (continued)

Description	Invacare Blue 160P	Grape Jellybean 161P	SpaceStation Silver 162P
Right	60103180	60103182	60103184
Left	60103181	60103183	60103185

Shrouds without Mounting Hardware

#4 Colored Bezel Shroud Assembly w/ Mounting Bracket Kit - w/ Light Option

Description	Black Ice Glossy 163P	Rockstar Red 154P	Tangy Orange 155P	Monster Green 156P	Island Blue 157P	Lights Out Black Matte 158P	Whiteout 159P
Right	60103270	60103252	60103254	60103256	60103258	60103260	60103262
Left	60103271	60103253	60103255	60103257	60103259	60103261	60103263

#4 Colored Bezel Shroud Assembly w/ Mounting Bracket Kit - w/ Light Option (continued)

Description	Invacare Blue 160P	Grape Jellybean 161P	SpaceStation Silver 162P
Right	60103264	60103266	60103268
Left	60103265	60103267	60103269

#5 Fender Shroud Assembly

Description	Black Ice Glossy 163P	Rockstar Red 154P	Tangy Orange 155P	Monster Green 156P	Island Blue 157P	Lights Out Black Matte 158P	Whiteout 159P
Right Side	60102686	60102677	60102678	60102679	60102680	60102681	60102682
Left Side	60102698	60102689	60102690	60102691	60102692	60102693	60102694

#5 Fender Shroud Assembly (continued)

Description	Invacare Blue 160P	Grape Jellybean 161P	SpaceStation Silver 162P
Right Side	60102683	60102684	60102685
Left Side	60102695	60102696	60102697

Shrouds without Mounting Hardware

#6 and 7 Colored Rear Caps

Description	Black Ice Glossy 163P	Rockstar Red 154P	Tangy Orange 155P	Monster Green 156P	Island Blue 157P	Lights Out Black Matte 158P	Whiteout 159P
#6 Rear Cap - Right	60102737	60102728	60102729	60102730	60102731	60102732	60102733
#7 Rear Cap - Left	60102747	60102738	60102739	60102740	60102741	60102742	60102743

#6 and 7 Colored Rear Caps (continued)

Description	Invacare Blue 160P	Grape Jellybean 161P	SpaceStation Silver 162P
#6 Rear Cap - Right	60102734	60102735	60102736
#7 Rear Cap - Left	60102744	60102745	60102746

Shrouds without Mounting Hardware

#8 Colored Front Shroud w/ Decals

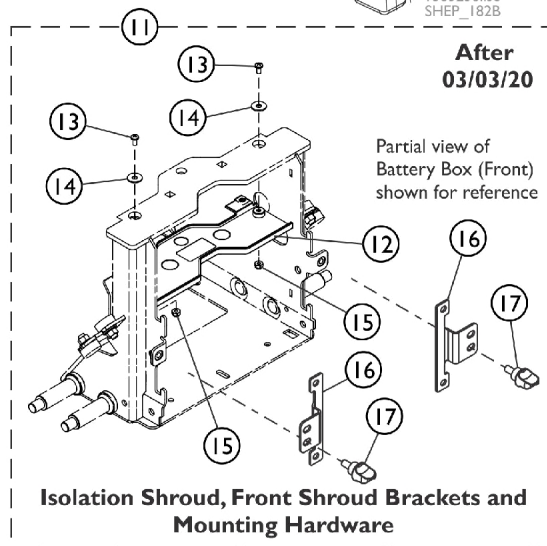
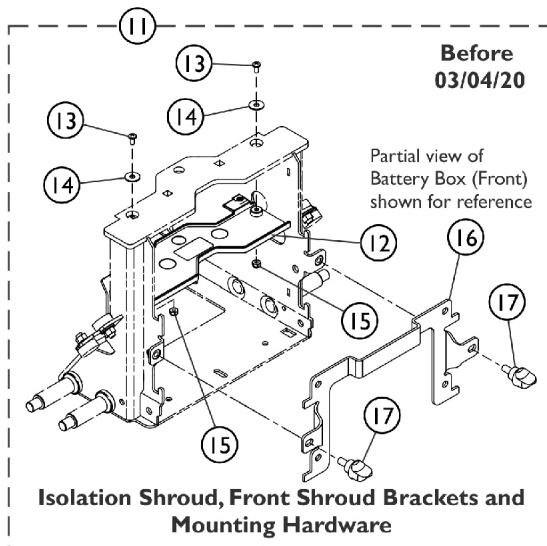
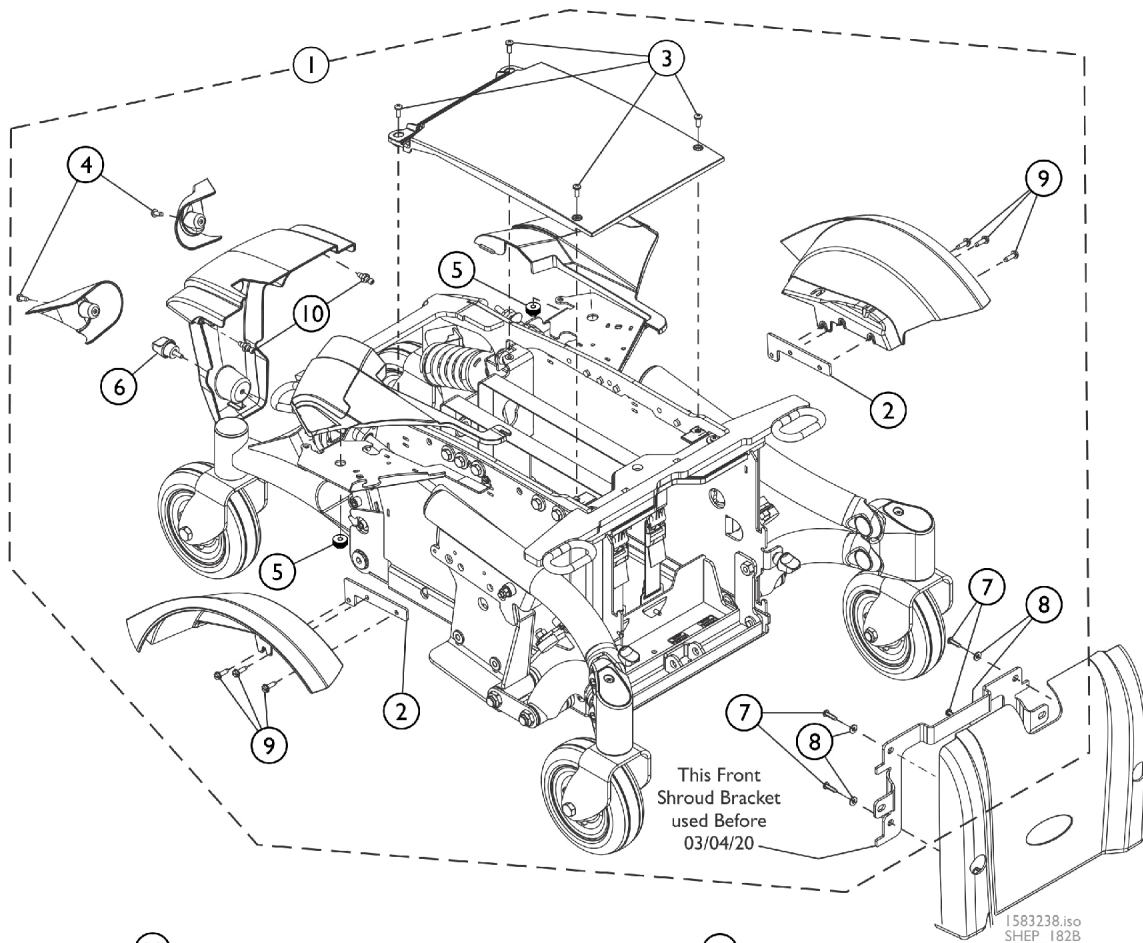
Description	Black Ice Glossy 163P	Rockstar Red 154P	Tangy Orange 155P	Monster Green 156P	Island Blue 157P	Lights Out Black Matte 158P	Whiteout 159P
Narrow Battery Box	60103227 See Note(s) A	60103218 See Note(s) A	60103219 See Note(s) A	60103220 See Note(s) A	60103221 See Note(s) A	60103222 See Note(s) A	60103223 See Note(s) A
Wide Battery Box	60103237 See Note(s) A	60103228 See Note(s) A	60103229 See Note(s) A	60103230 See Note(s) A	60103231 See Note(s) A	60103232 See Note(s) A	60103233 See Note(s) A
NOTE: A - As of 6/11/19 Notch located at the top center portion of the Narrow and Wide Front Shroud was removed and is backward compatible to wheelchairs manufactured before 6/11/19. Front Shroud includes the Invacare Logo Decal and Battery Wiring/Terminal information also.							

Shrouds without Mounting Hardware

#8 Colored Front Shroud w/ Decals (cont.)

Description	Invacare Blue 160P	Grape Jellybean 161P	SpaceStation Silver 162P
Narrow Battery Box	60103224 See Note(s) A	60103225 See Note(s) A	60103226 See Note(s) A
Wide Battery Box	60103234	60103235	60103236
NOTE: A - As of 6/11/19 Notch located at the top center portion of the Narrow Front Shroud was removed and is backward compatible to wheelchairs manufactured before 6/11/19. Front Shroud includes the Invacare Logo Decal and Battery Wiring/Terminal information also.			

Shrouds Mounting Hardware



Shrouds Mounting Hardware

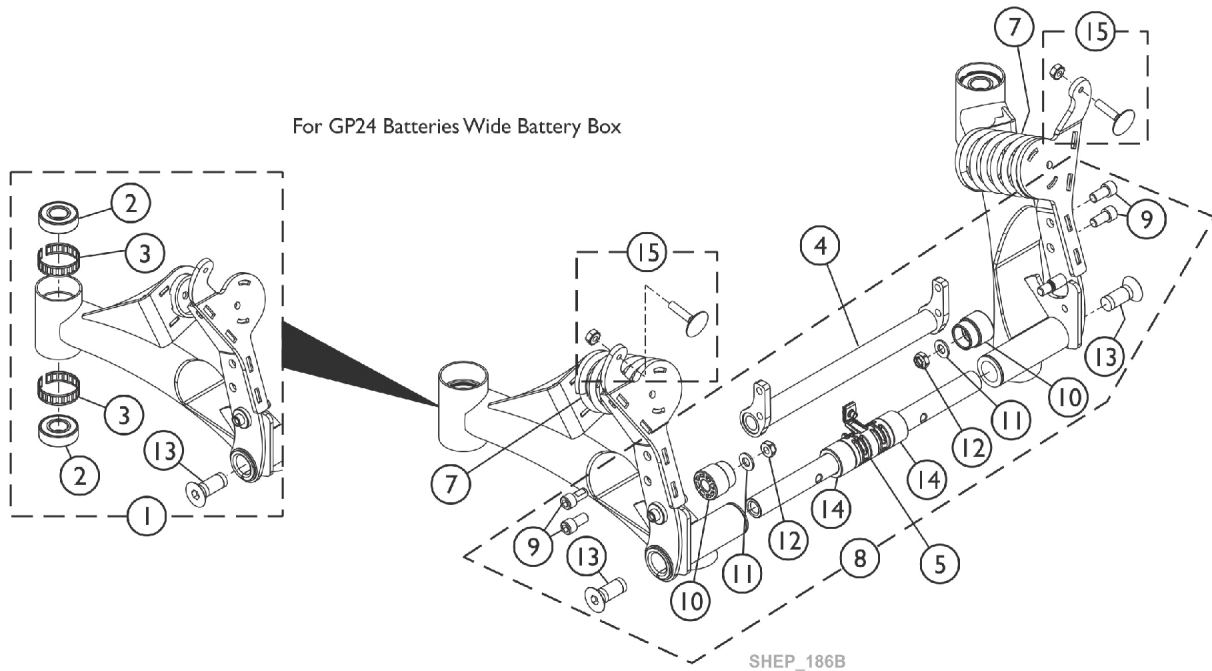
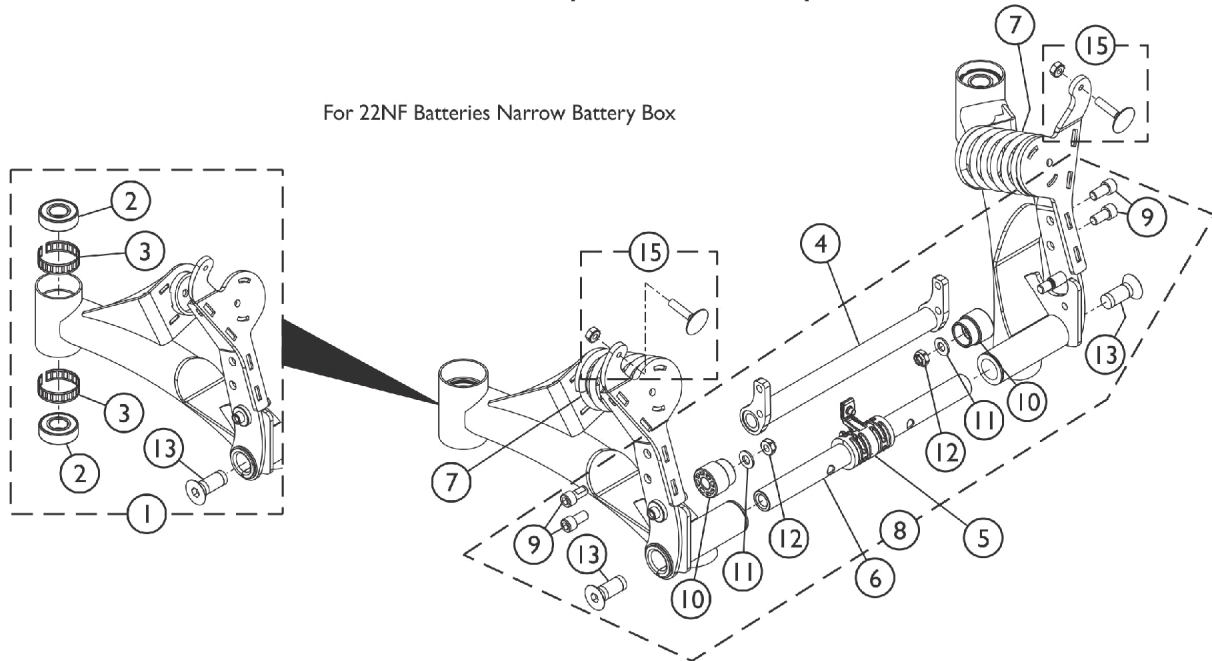
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60103272	Kit, Shroud Hardware	1	1
2			Spacer, Shroud, Black	1	2
3			Screw, Phillips Pan Head (#10-32 x 1/2")	1	4
4			Screw, Phillips Pan Head Tap (#10-32 x 1/2")	1	2
5			Nut, Knurled, Plastic (M5)	1	2
6			Screw, Knob (10-32 x 1/2")	1	1
7			Screw, Phillips Pan Head (#8-16 x 5/8")	1	4
8			Washer, Steel (3/16 x 7/16 x 1/16")	1	4
9			Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	6
10			Stud, Snaploc Plastic	1	2
11	B	60102806	Kit, Isolation Shroud and Front Shroud Bracket w/ Mounting Hardware, 22NF Narrow Battery Box	1	1
12			Shroud, Isolation, 22NF Narrow Battery Box	1	1
13			Screw, Phillips Pan Head (#10-32 x 3/8")	1	2
14			Washer (1/4 x 23/32 x 1/16")	1	2
15			Locknut (#10-32)	1	2
16			Bracket, Shroud, Black, 22NF Narrow Battery Box	1	1
17	B	60102807	Knob, Screw (5/16-18 x 5/8")	1	2
11			Kit, Isolation Shroud and Front Shroud Bracket w/ Mounting Hardware, GP24 Wide Battery Box	1	1
12			Shroud, Isolation, GP24/3-22NF Batteries	1	1
13			Screw, Phillips Pan Head (#10-32 x 3/8")	1	2
14			Washer (1/4 x 23/32 x 1/16")	1	2
15			Locknut (#10-32)	1	2
16			Bracket, Shroud, Black, GP24 Wide Battery Box	1	1
17			Knob, Screw (5/16-18 x 5/8")	1	2

NOTE: A - Includes items 2-10.

B - Used Before 03/04/20. Includes items 12-17. NOTE: Item #11 dated After 03/03/20 is Non-Serviceable in the Field.

Rear Pivot Assembly

NOTE: TDX SP2 Rear Pivot Assembly is currently Non-Serviceable in the field. Power wheelchair must be returned to Invacare Corporation for repair.

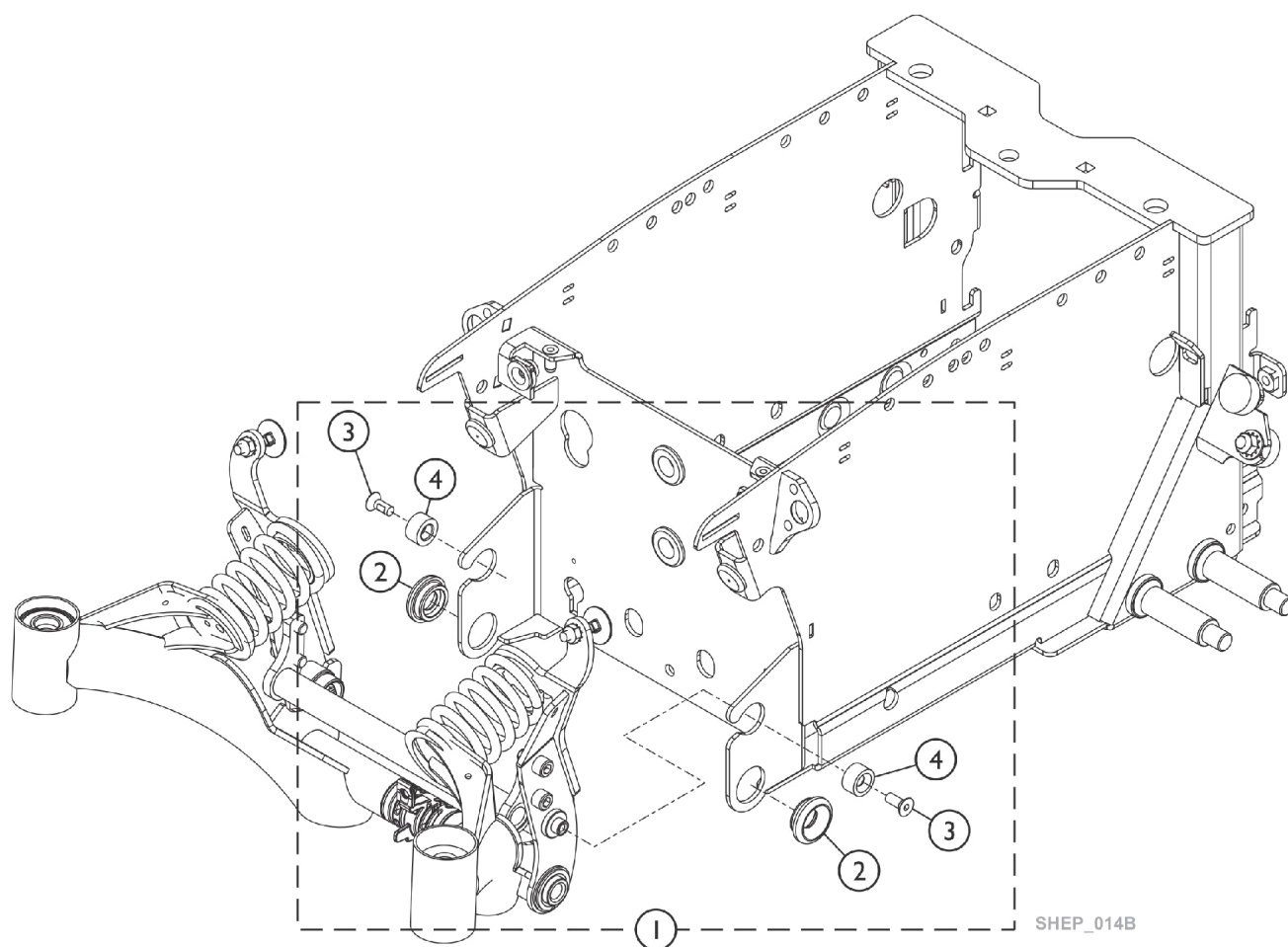


Rear Pivot Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
2	A	40117X006	Bearing (5/8")	1	2
3	A	1110717	Ring, Tolerance	1	2
NOTE: A - Item 2 and 3 are the only serviceable parts available at this time.					

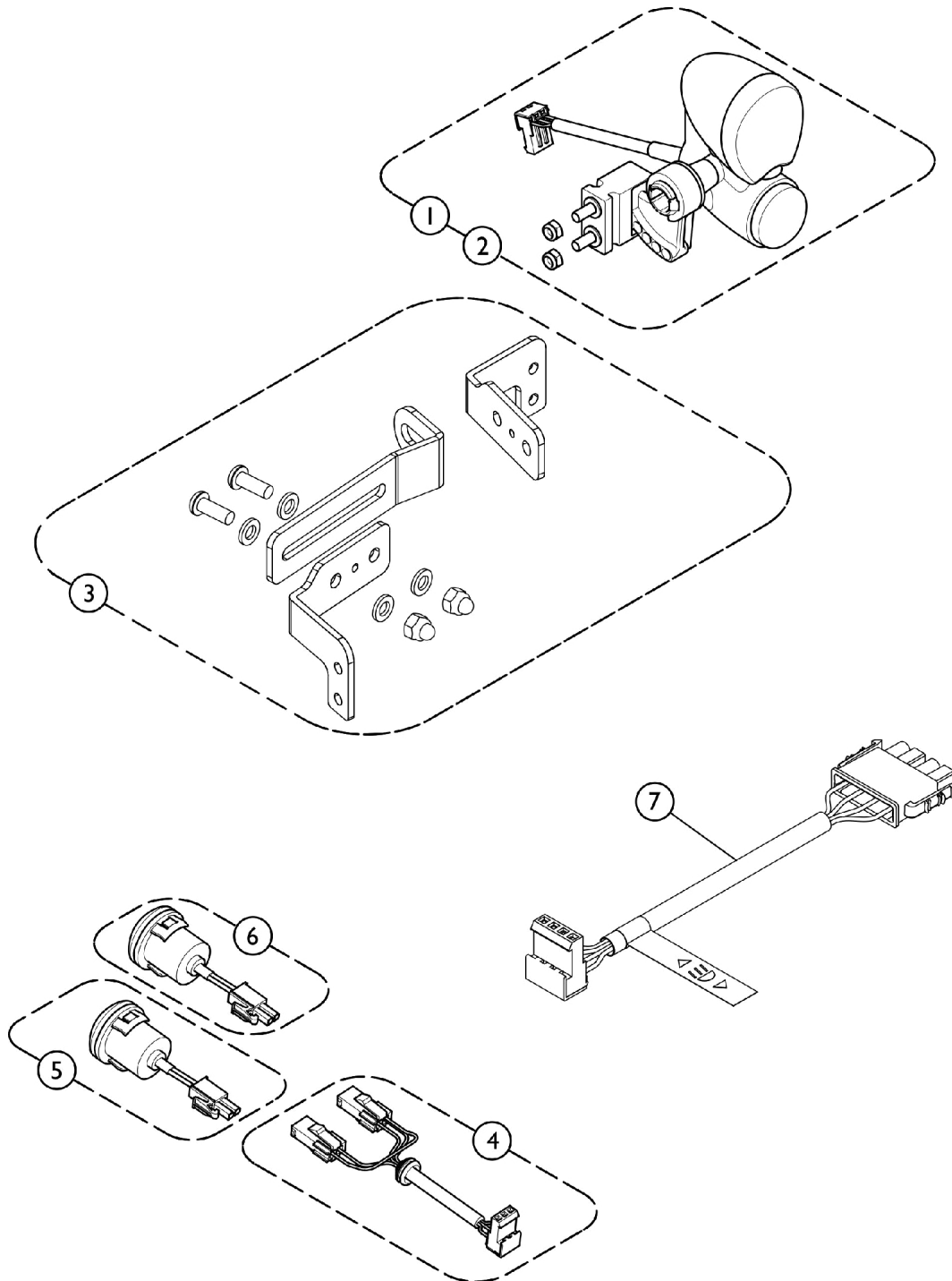
Rear Pivot Assembly Mounting Hardware

NOTE: TDX SP2 Rear Pivot Assembly Mounting Hardware is currently Non-Serviceable in the field. Power wheelchair must be returned to Invacare Corporation for repair.



Light System LED

NOTE: Wheelchairs originally ordered without lights cannot be retrofitted in the field. To add lights the wheelchair must be returned to Invacare under Mechanical Repair.



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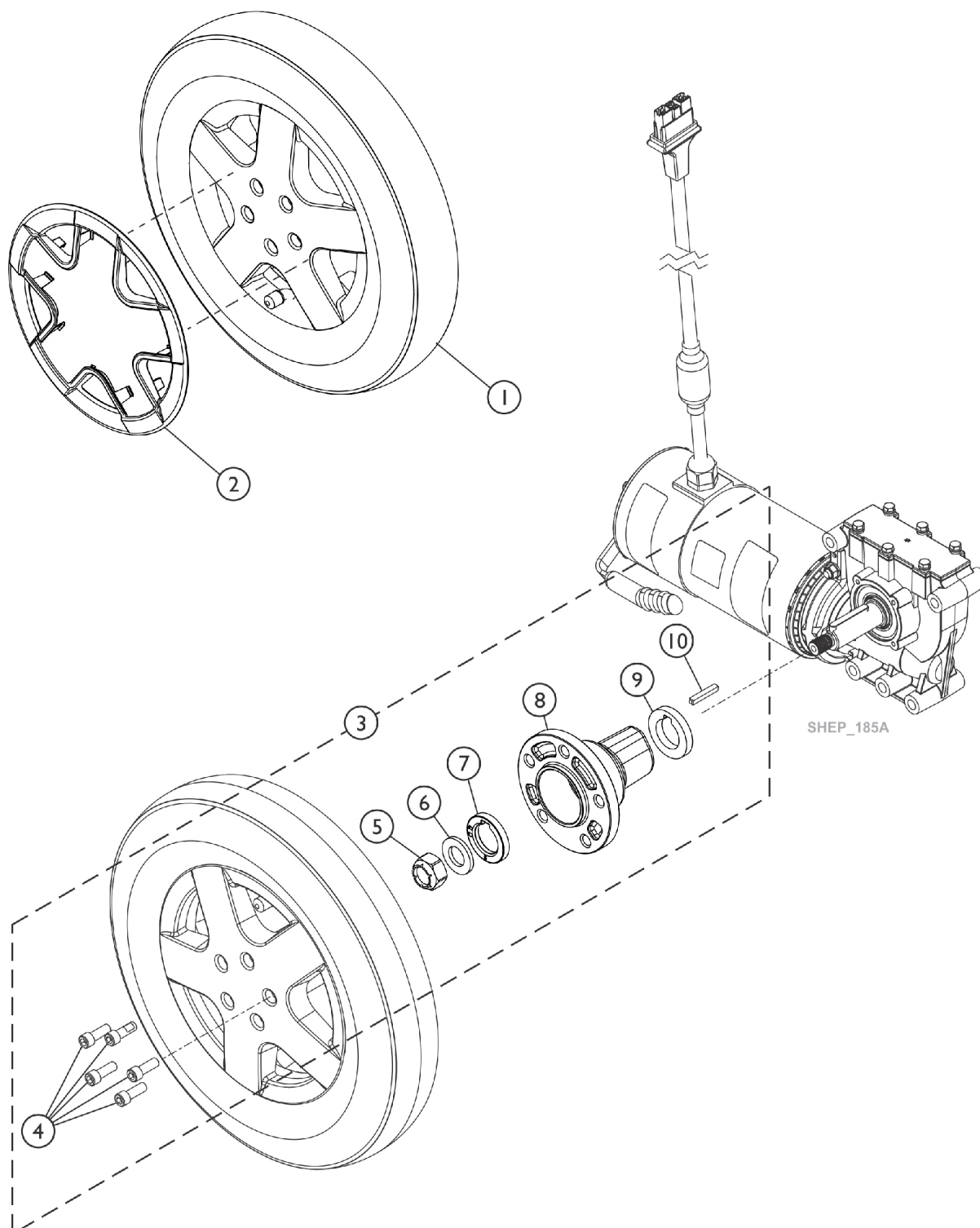
Light System LED

NOTE: Wheelchairs originally ordered without lights cannot be retrofitted in the field. To add lights the wheelchair must be returned to Invacare under Mechanical Repair.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102602	Kit, Front Light, LED - Right	1	1
2		60102603	Kit, Front Light, LED - Left	1	1
3		60103249	Kit, Light Bracket Assembly, Right or Left	1	1
4		60102601	Kit, Cable, Rear Light LED	1	2
5		60102600	Kit, Rear Light	1	2
6		60102599	Kit, Turn Indicator	1	2
7		60102533	Kit, Light Cable Assembly	1	1
			Light Cable Assembly	1	1
			Sheet, Insert Parts Service	1	1

NOTE: A - Accommodates Right or Left side only. When replacing the hardware for both sides, order 2 ea. of item #3.

Drive Wheels and Mounting Hardware (14" x 3")



Drive Wheels and Mounting Hardware (14" x 3")

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102669	Kit, Drive Wheel Assembly, Flat Free Gel Foam, Black Tire/Black Rim (14 x 3")	1	1
1	A	60102668	Kit, Drive Wheel Assembly, Pneumatic, Black Tire/Black Rim (14 x 3")	1	1
2		See Chart	#2 Drive Wheel Rim Insert (Colored)	1	1
2		See Chart	#2 Drive Wheel Rim Insert (Colored) continued	1	1
3	B	60103248	Kit, 4-Pole Motor Drive Wheel Mounting Hardware (14" x 3")	1	1
4			Screw, Socket Head w/ Patch (M8 x 1.25 x 25mm)	1	5
5			Locknut (M12 x 1.5)	1	1
6			Washer DIN 125-013 zc	1	1
7			Spacer, Hub (5mm)	1	1
8			Hub, Wheel (14" x 3")	1	1
9			Washer with Feather Nut	1	1
10			Key (6mm x 6mm x 40mm)	1	1
NOTE: A - Drive Wheel Assemblies are sold as complete assemblies only. B - Includes items 4-10.					

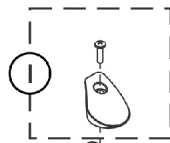
#2 Drive Wheel Rim Insert (Colored)

Description	Black Ice Glossy 163P-R	Rockstar Red 154P-R	Tangy Orange 155P-R	Monster Green 156P-R	Island Blue 157P-R	Lights Out Black Matte 158P-R	Whiteout 159P-R
Drive Wheel Rim Insert	60102708	60102706	60102703	60102702	60102700	60102705	60102704

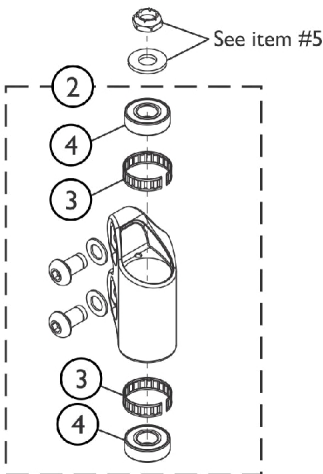
#2 Drive Wheel Rim Insert (Colored) continued

Description	Invacare Blue 160P-R	Grape Jellybean 161P-R	SpaceStation Silver 162P-R
Drive Wheel Rim Insert	60102707	60102701	60102699

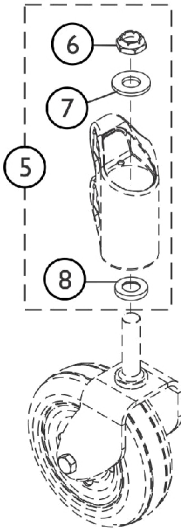
Caster - 6" Front and Rear - Double Sided Fork



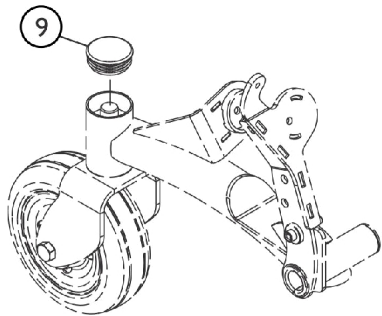
Front Head Tube Cap Kit



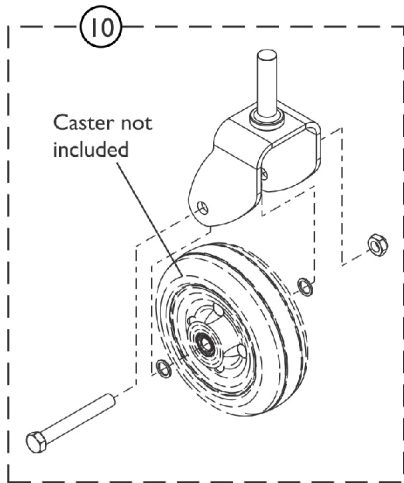
Front Head Tube Assembly Kit



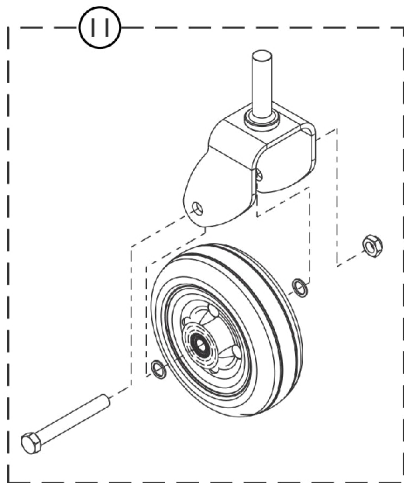
Fork Mounting Hardware Front and Rear



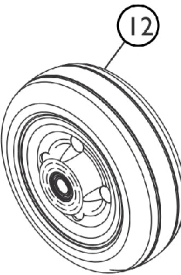
Rear Head Tube Cap



2-Sided Fork and Caster Hardware Kit (Standard)



2-Sided Fork w/ Caster and Hardware Kit (Standard)

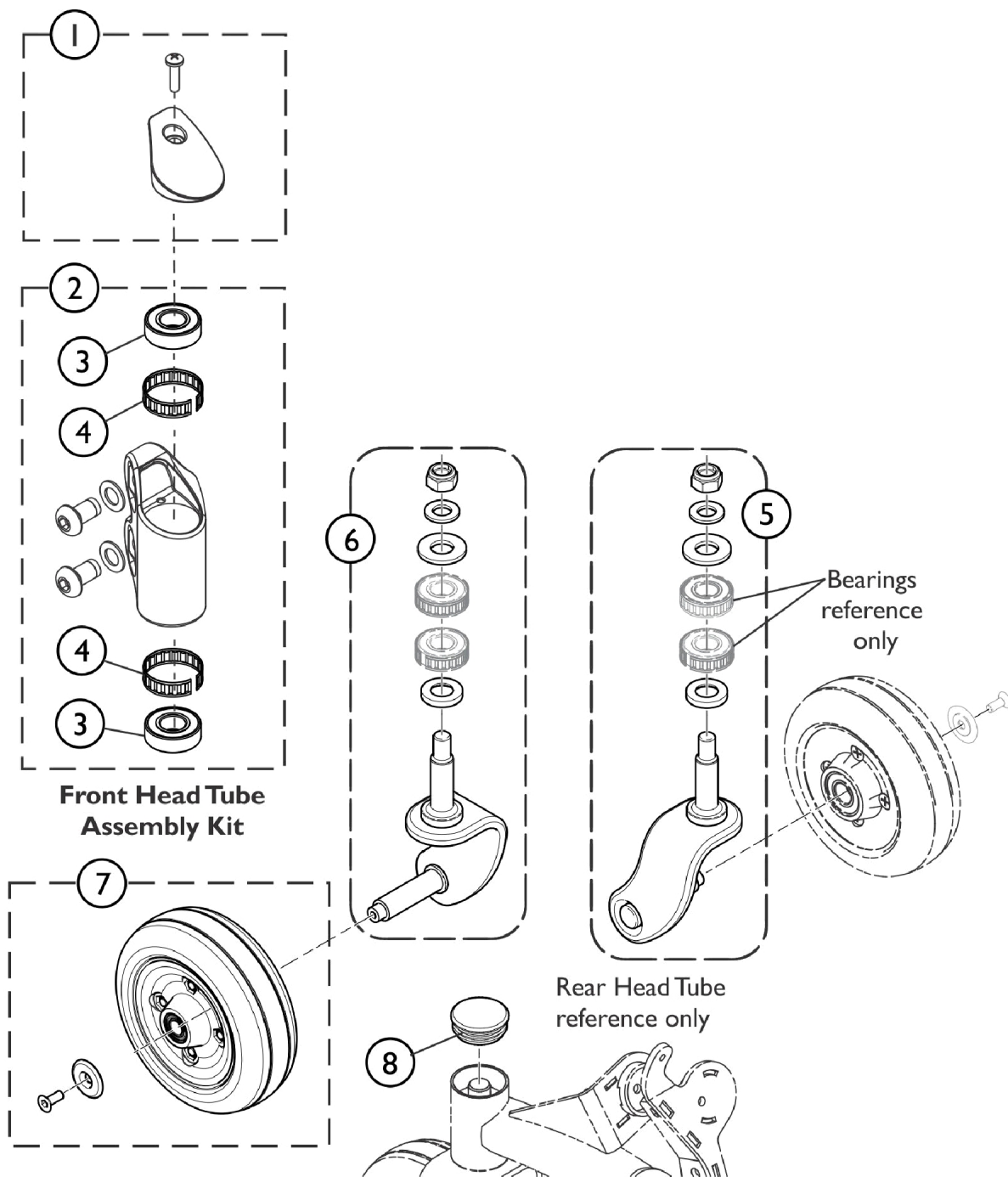


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Caster - 6" Front and Rear - Double Sided Fork

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102575	Kit, Head Tube Cap w/ Screw, Front - Right	1	1
1		60102577	Kit, Head Tube Cap w/ Screw, Front - Left	1	1
2	A	60102578	Kit, Front Head Tube Assembly - Right	1	1
2	A	60102576	Kit, Front Head Tube Assembly - Left	1	1
3		1110717	Ring, Tolerance	1	2
4		40117X006	Bearing (5/8")	1	2
5	D	1110684	Kit, Fork Mounting Hardware	1	1
6			Locknut (5/8-18)	1	1
7			Washer, Nylon (5/8 x 1-5/16 x 1/8")	1	1
8			Spacer, Stem (5/8 x 1-1/8 x 3/16")	1	1
9		60102818	Cap, Head Tube, Black	1	1
10	B	60102593	Kit, 2-Sided Fork, TRRO/TRBKTS and Caster Mounting Hardware	1	1
11	B	60102712	Kit, 2-Sided Fork, TRRO/TRBKTS w/ Caster Assembly and Hardware	1	1
12	C	60102604	Kit, Wheel Assembly, Urethane, Deep Profile, Black Tire/Black Hub (6" x 2")	1	1
NOTE: A - Includes Front Head Tube, Hardware and items 3 and 4. Front Head Tube contains two plastic flange bearings (not shown) press fitted into place and not sold separately. B - The TRRO or TRBKTS option 2-sided fork will have stamped centered dimple on the side and radius outside edges C - Includes the Wheel Assembly w/ Bearings. D - Includes items 6-8					

Caster - 6" Front and Rear - Single Sided Fork

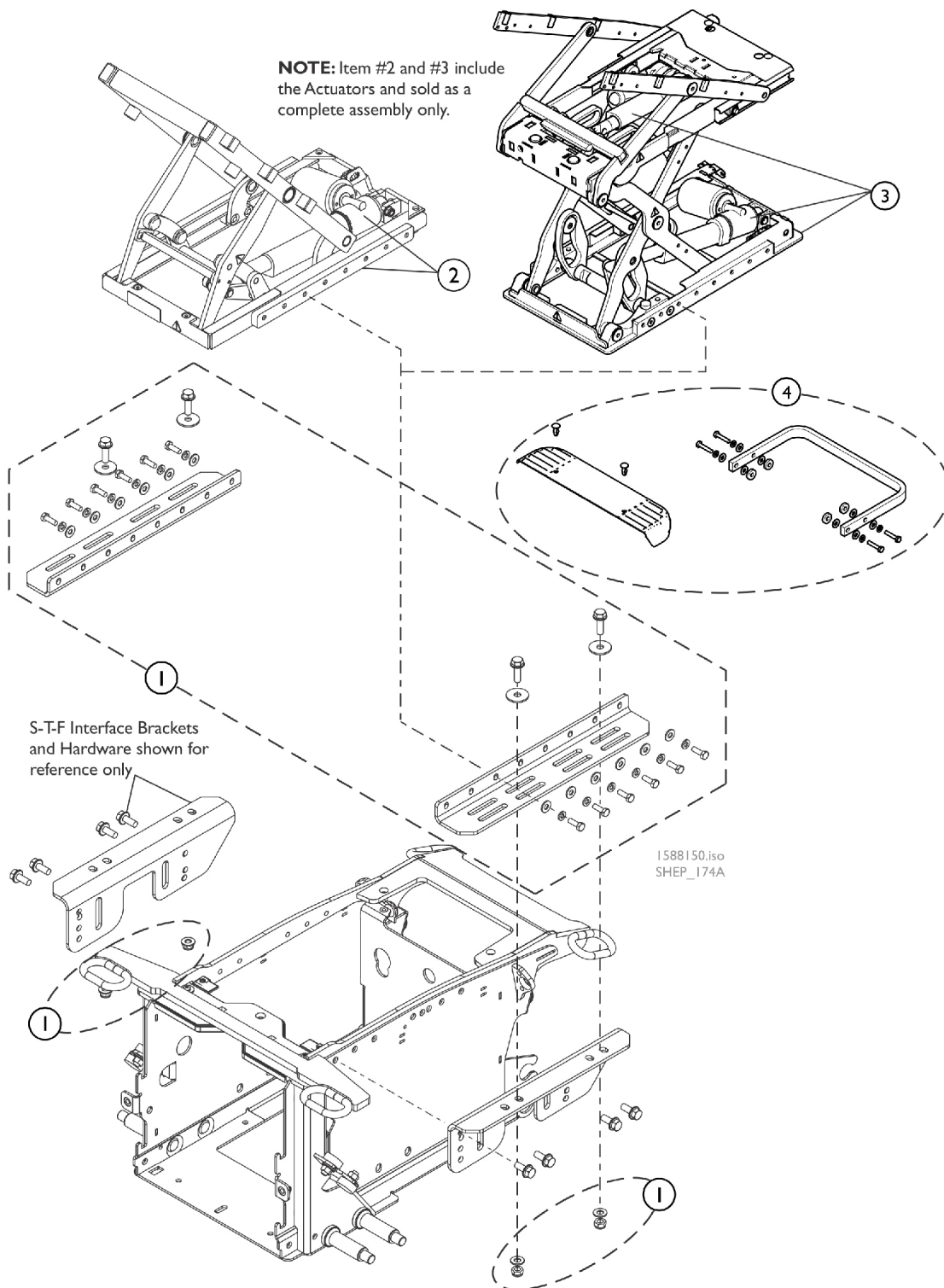


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Caster - 6" Front and Rear - Single Sided Fork

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102575	Kit, Head Tube Cap w/ Screw, Front - Right	1	1
1		60102577	Kit, Head Tube Cap w/ Screw, Front - Left	1	1
2	A	60102578	Kit, Front Head Tube Assembly - Right	1	1
2	A	60102576	Kit, Front Head Tube Assembly - Left	1	1
3		40117X006	Bearing (5/8")	1	2
4		1110717	Ring, Tolerance	1	2
5		60104599	Kit, Single Sided Fork Assembly w/ Hardware - Left	1	1
6		60104598	Kit, Single Sided Fork Assembly w/ Hardware - Right	1	1
7		60102605	Kit, Wheel w/ Bearings and Hardware, Black Tire and Black Rim (6" x 2")	1	1
8		60102818	Cap, Head Tube, Black	1	1
NOTE: A - Includes Front Head Tube, Hardware and items 3 and 4. Front Head Tube contains two plastic flange bearings (not shown) press fitted into place and not sold separately.					

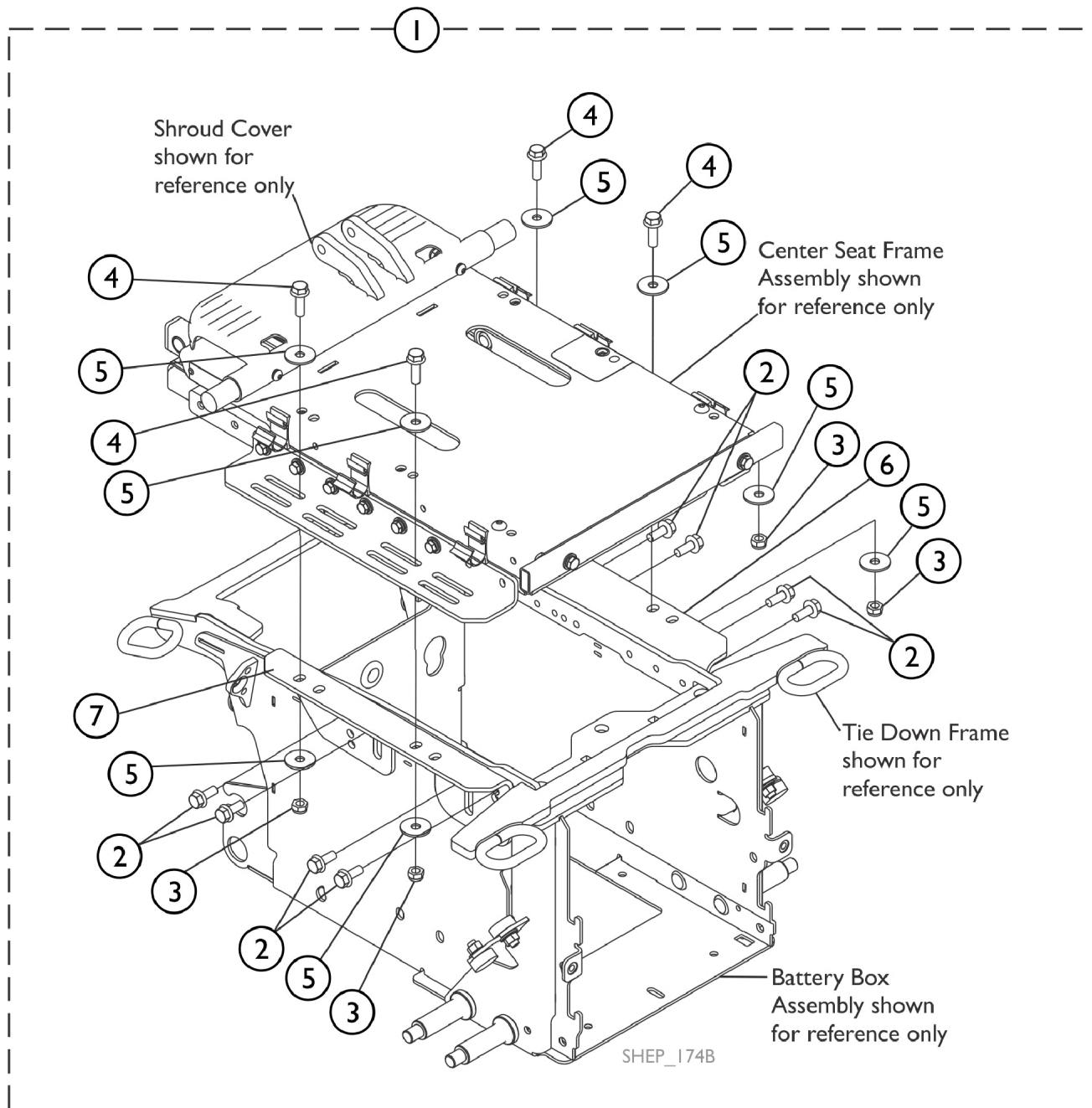
Ultra Low Maxx - Seat Tilt or Seat Tilt w/ Elevate, Main System Mounting, Drop Seat (ULMT/ ULMTR/AELM)



Ultra Low Maxx - Seat Tilt or Seat Tilt w/ Elevate, Main System Mounting, Drop Seat (ULMT/ ULMTR/AELM)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102631	Kit, Main System Mounting, Drop Seat (16-20" D)	1	1
1		60102632	Kit, Main System Mounting, Drop Seat (19-23" D)	1	1
2	A	60102606	Kit, Tilt Module Assembly w/ Actuator	1	1
3	A	60103390	Kit, Tilt/Elevate Module Assembly w/ Actuators	1	1
4		60102635	Kit, Bumper and Rear Wiring Cover w/ Mounting Hardware, Elevate	1	1
NOTE: A - Kit is sold as a complete assembly only.					

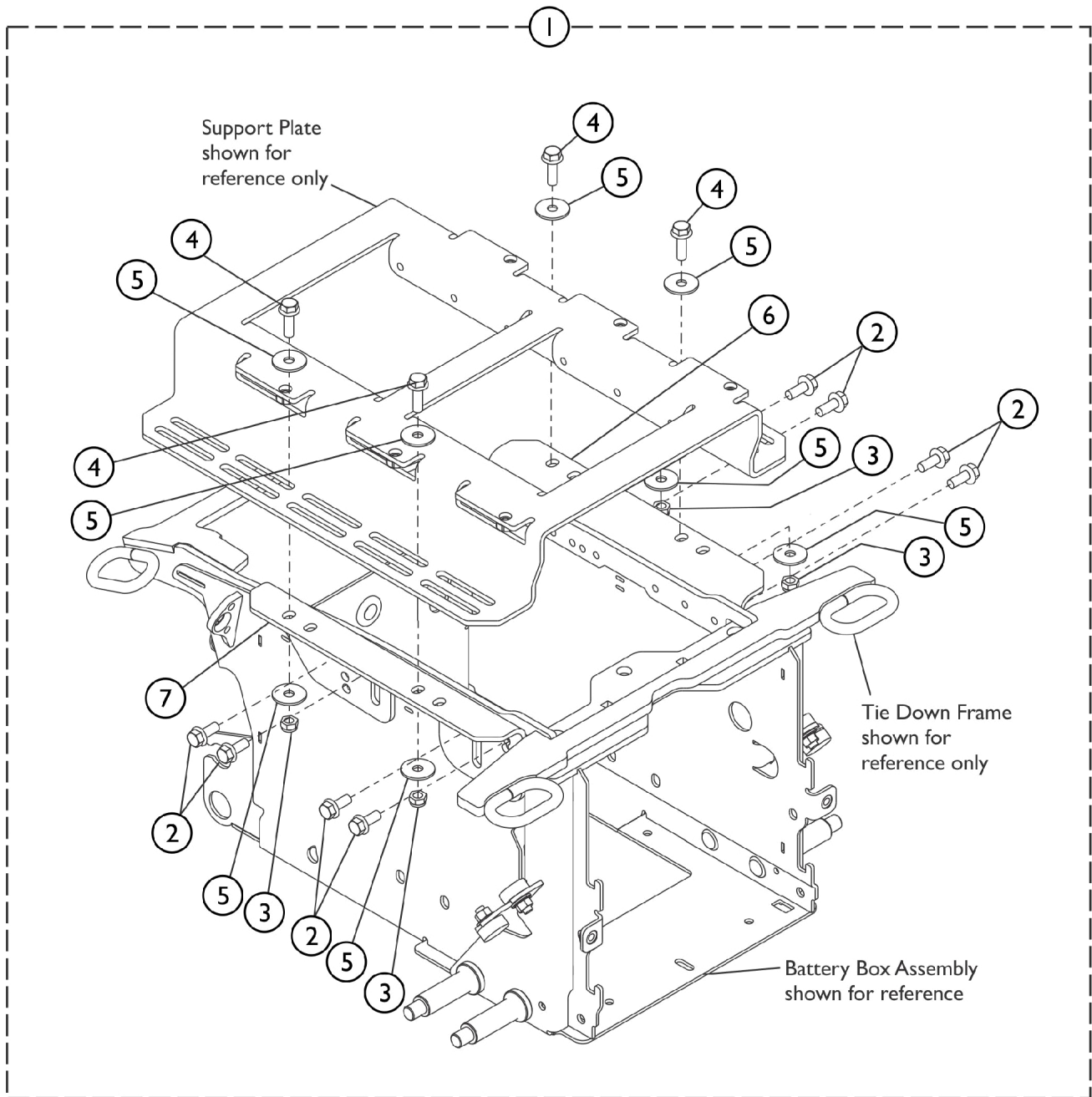
Ultra Low Maxx - S-T-F Interface Brackets, Seat Tilt or Seat Tilt w/ Elevate (ULMT/ ULMTR/AELM)



Ultra Low Maxx - S-T-F Interface Brackets, Seat Tilt or Seat Tilt w/ Elevate (ULMT/ ULMTR/AELM)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102627	Kit, Base Mounting Bracket Assembly, w/ TRBKTS (17-1/4", 18-1/4" STF)	1	1
1	A	60102629	Kit, Base Mounting Bracket Assembly, w/ TRBKTS (19-1/4", 20-1/4" STF)	1	1
NOTE: A - Includes items 2-7					

Ultra Low Maxx - S-T-F Interface Brackets (ULMR/ ASBA-2)

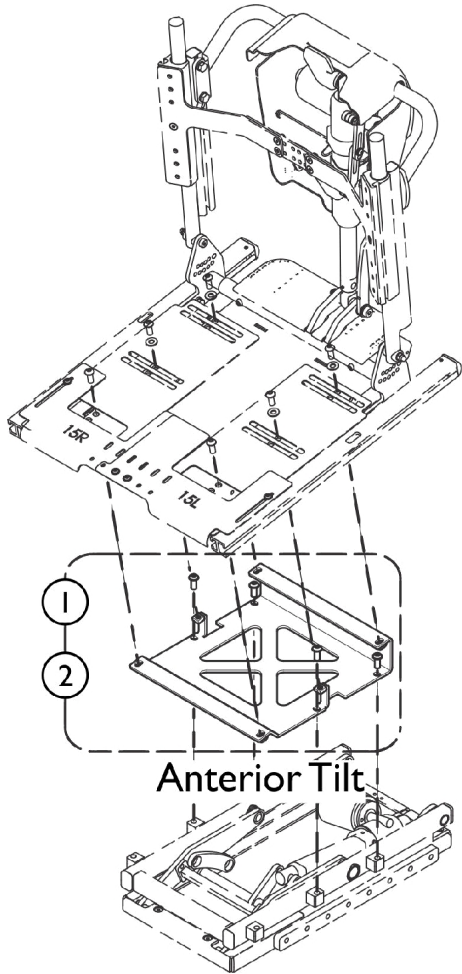


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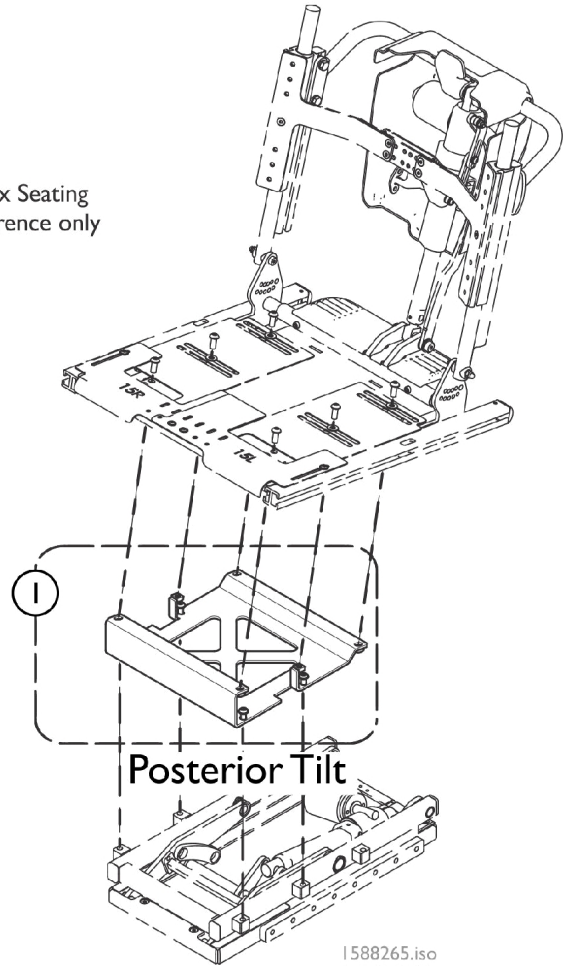
Ultra Low Maxx - S-T-F Interface Brackets (ULMR/ ASBA-2)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102627	Kit, Base Mounting Bracket Assembly, w/ TRBKTS (17-1/4", 18-1/4" STF)	1	1
1	A	60102629	Kit, Base Mounting Bracket Assembly, w/ TRBKTS (19-1/4", 20-1/4" STF)	1	1
NOTE: A - Includes items 2-7.					

Ultra Low Maxx - Anterior/Posterior Tilt (5FAA/ 5SA/ 10FAA)



Ultra Low Maxx Seating
shown for reference only

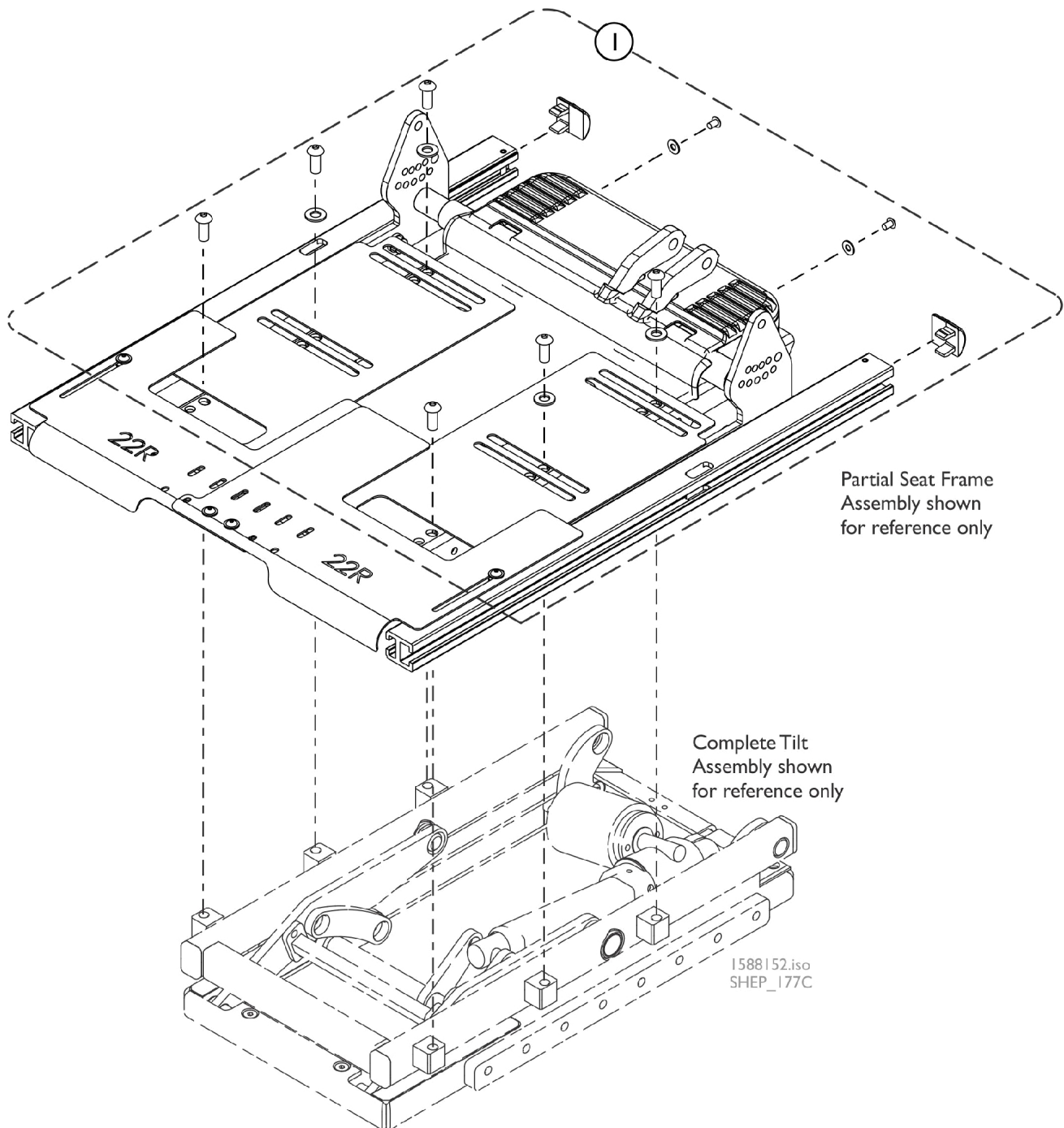


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Ultra Low Maxx - Anterior/Posterior Tilt (5FAA/ 5SA/ 10FAA)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102637	Kit, Pre-Tilt Mounting 5 Deg., Anterior/Posterior-Tilt	1	1
2		60102636	Kit, Pre-Tilt Mounting 10 Deg., Anterior-Tilt	1	1

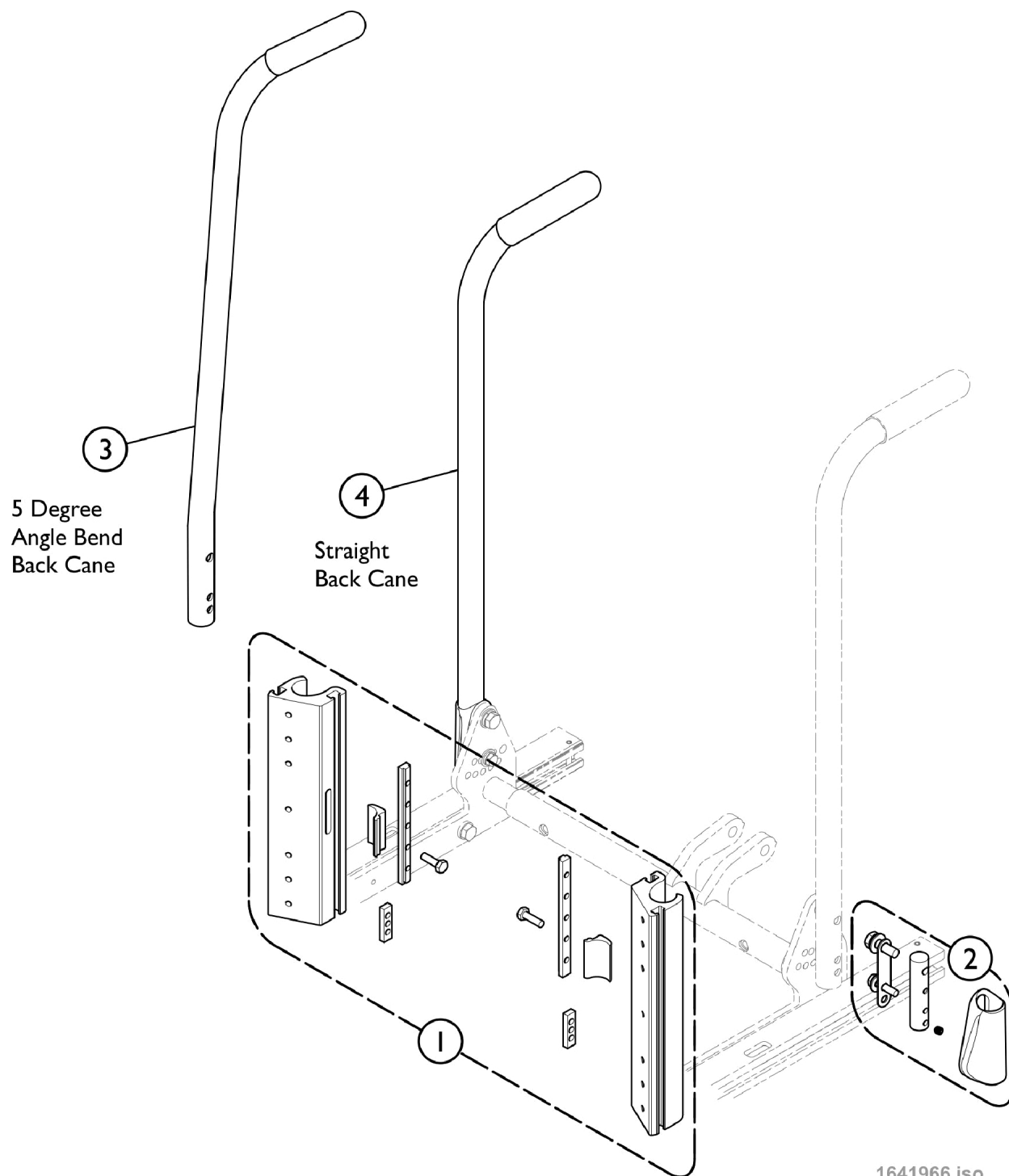
Ultra Low Maxx - Seat Plates Positioning Hardware (ULMT/ AELM) (also mounts to Tilt Assembly)



Ultra Low Maxx - Seat Plates Positioning Hardware (ULMT/ AELM) (also mounts to Tilt Assembly)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102638	Kit, Seat Plates Positioning Hardware	1	1

Canes, Back and Back Mount Rails and Hardware (ASBA-2/ ULMT)

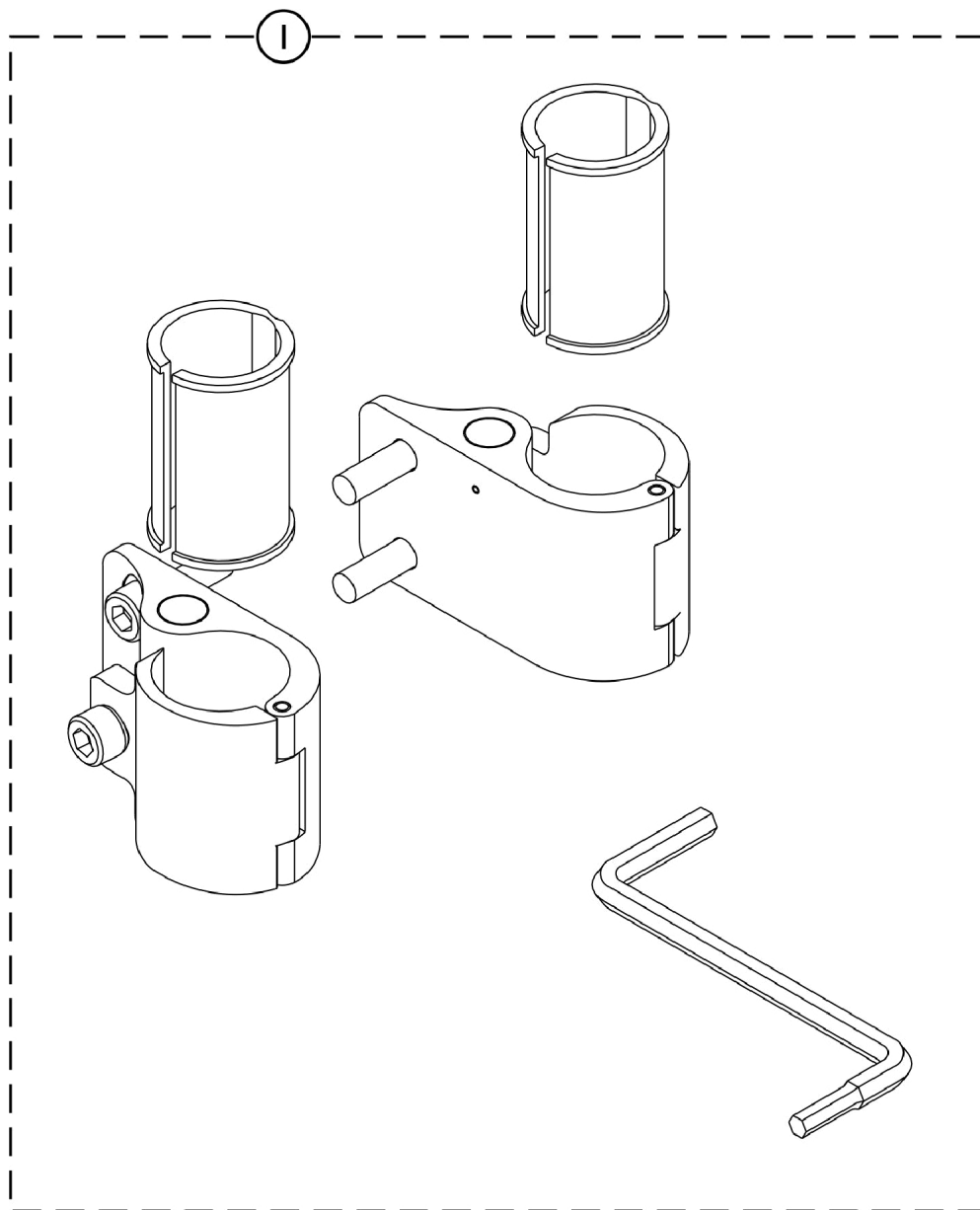


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Canes, Back and Back Mount Rails and Hardware (ASBA-2/ ULMT)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102595	Kit, Rehab Back Mount Rails and Hardware (Pair)	1	1
2		60102640	Kit, Back Cane Mounting Hardware (Pair)	1	1
3	A	60103415	Kit, Back Cane Assembly, 5 Degree Angle Bend (20")	1	1
3	A	60103416	Kit, Back Cane Assembly, 5 Degree Angle Bend (22")	1	1
3	A	60103417	Kit, Back Cane Assembly, 5 Degree Angle Bend (24")	1	1
4		60103411	Kit, Back Cane Assembly, Straight (18")	1	1
4		60103412	Kit, Back Cane Assembly, Straight (20")	1	1
4		60103413	Kit, Back Cane Assembly, Straight (22")	1	1
4		60103414	Kit, Back Cane Assembly, Straight (24")	1	1
NOTE: A - Not used for model pick SLINGBK Sling Back Upholstery.					

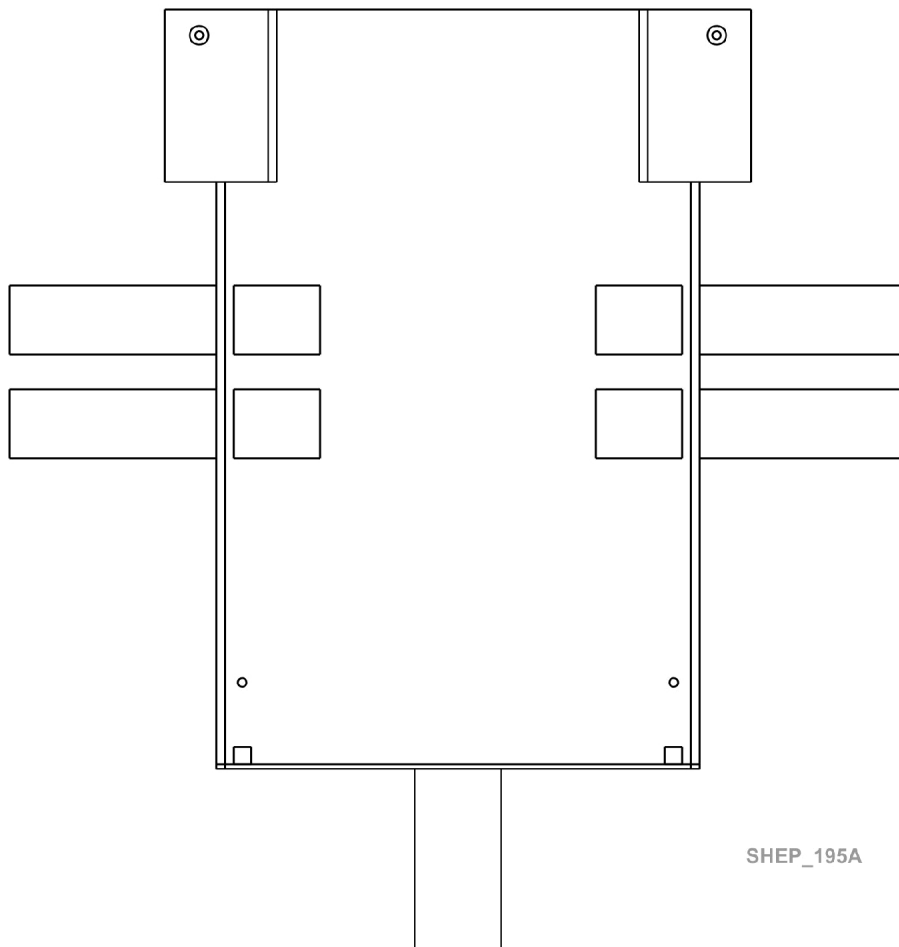
Mini-Set Clamp Only Hardware Kit (ULMT/ ASBA-2/ SLINGBK/ 16-22" Wide)



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Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102675	Kit, Mini-Set Clamp Only Hardware (Pair)	1	1

Sling Back Upholstery - Nylon (ASBA-2 w/ SLNGBK)



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Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
		See Chart	Upholstery Kit - Sling Back - Nylon w/ Mounting Hardware	1	1
	A	1026298	Package, Screw with Washer (#10 x 7/8") (Pair)	2	1

NOTE: A - Not Shown

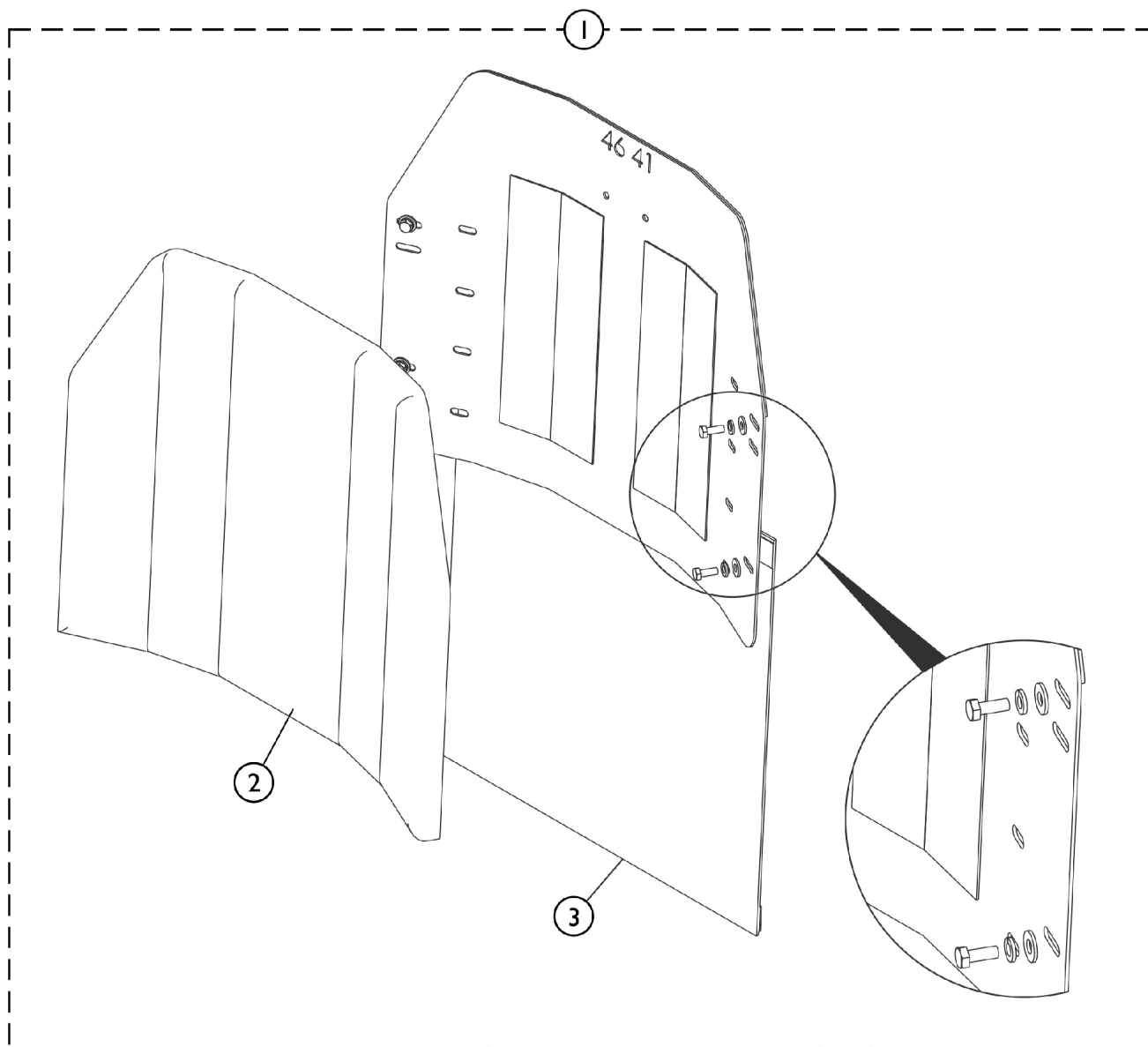
Sling Back Upholstery - Nylon

(ASBA-2 w/ SLNGBK)

Upholstery Kit - Sling Back - Nylon w/ Mounting Hardware

Width	18" - 19" High	20" High	21" - 22" High	23" - 24" High
16" W	60105204	60105205	60105206	60105207
17" W	60105208	60105209	60105210	60105211
18" W	60105212	60105213	60105214	60105215
19" W	60105216	60105217	60105218	60105219
20" W	60105220	60105221	60105222	60105223
21" W	60105224	60105225	60105226	60105227
22" W	60105228	60105229	60105230	60105231

Ultra Low Maxx - High Back Backrest Assembly (HB16/ 18/ 20" H)



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Ultra Low Maxx - High Back Backrest Assembly (HB16/ 18/ 20" H)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	Item #1 High Back Backrest Assembly 16"-18" Wide	1	1
1		See Chart	Item #1 High Back Backrest Assembly 19"-22" Wide	1	1
2		See Chart	Item #2 High Back Back Cover and foam 16"-18" Wide	1	1
2		See Chart	Item #2 High Back Back Cover and foam 19"-22" Wide	1	1
3		See Chart	Item #3 Privacy Flap	1	1

Item #1 High Back Backrest Assembly 16"-18" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide
TH20, TH21, TH22 TRH22, TRH23	16"	60102571	60102572	60102573
TH23 TRH24, TRH25	18"	60102782	60102783	60102784
TH24, TH25 TRH26, TRH27	20"	60102775	60102776	60102777

Item #1 High Back Backrest Assembly 19"-22" Wide

Overall Back Height	Material Back Height	19" Wide	20" Wide	21" Wide	22" Wide
TH20, TH21, TH22 TRH22, TRH23	16"	60102574	60102786	60102787	60102788
TH23 TRH24, TRH25	18"	60102785	60102779	60102780	60102781
TH24, TH25 TRH26, TRH27	20"	60102778	60102772	60102773	60102774

Ultra Low Maxx - High Back Backrest Assembly (HB16/ 18/ 20" H)

Item #2 High Back Back Cover and foam 16"-18" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide
TH20, TH21, TH22 TRH22, TRH23	16"	60102641	60102644	60102647
TH23 TRH24, TRH25	18"	60102642	60102645	60102648
TH24, TH25 TRH26, TRH27	20"	60102643	60102646	60102649

NOTE: Back cover and foam are sold complete.

Item #2 High Back Back Cover and foam 19"-22" Wide

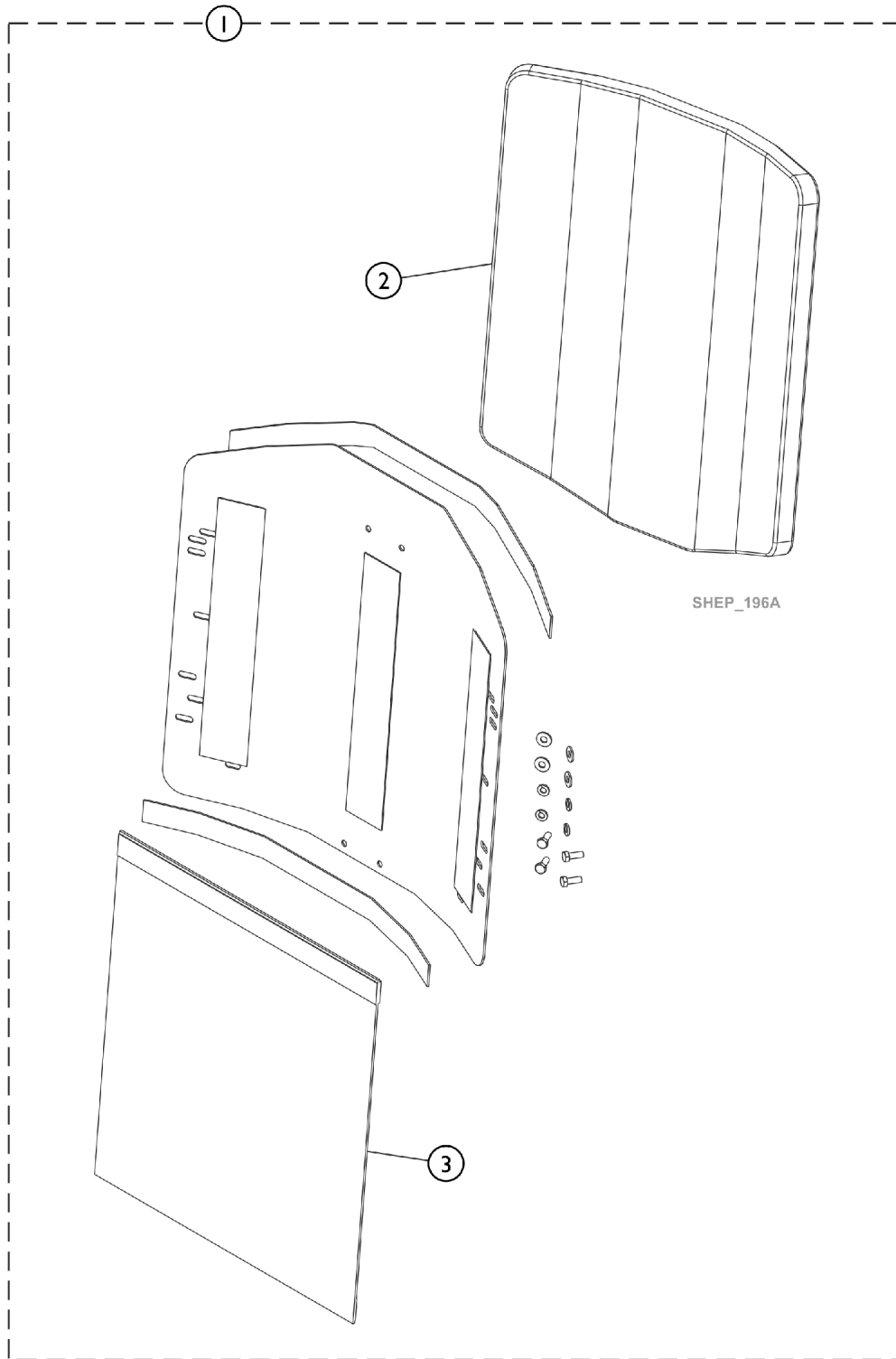
Overall Back Height	Material Back Height	19" Wide	20" Wide	21" Wide	22" Wide
TH20, TH21, TH22 TRH22, TRH23	16"	60102650	60102653	60102656	60102659
TH23 TRH24, TRH25	18"	60102651	60102654	60102657	60102660
TH24, TH25 TRH26, TRH27	20"	60102652	60102655	60102658	60102661

NOTE: Back cover and foam are sold complete.

Item #3 Privacy Flap

Chair Width	Material Width	Description	Part Number
16-17" Wide	13" Wide	Privacy Flap (13" W x 16" H)	PFLAP-S
18-19" Wide	15" Wide	Privacy Flap (15" W x 16" H)	PFLAP-M
20-21" Wide	17" Wide	Privacy Flap (17" W x 16" H)	PFLAP-L
22" Wide	19" Wide	Privacy Flap (19" W x 16" H)	Currently Not Available

Ultra Low Maxx - Rehab Back Assembly (RHBK)



Ultra Low Maxx - Rehab Back Assembly (RHBK)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	Item #1 Rehab Back Assembly 16"-18" Wide	1	1
1		See Chart	Item #1 Rehab Back Assembly 19"-22" Wide	1	1
2		See Chart	Item #2 Rehab Back Cover and Foam 16"-18" Wide	1	1
2		See Chart	Item #2 Rehab Back Cover and Foam 19"-22" Wide	1	1
3		See Chart	Item #3 Privacy Flap	1	1

Ultra Low Maxx - Rehab Back Assembly (RHBK)

Item #1 Rehab Back Assembly 16"-18" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide
TH18, TH19 TRH20, TRH21	14"	60102607	60102608	60102609
TH20, TH21 TRH22, TRH23	16"	60102612	60102613	60102614
TH22, TH23 TRH24, TRH25	18"	60102617	60102618	60102619
TH24, TH25 TRH26, TRH27	20"	60102622	60102623	60102624

Item #1 Rehab Back Assembly 19"-22" Wide

Overall Back Height	Material Back Height	19" Wide	20" Wide	21" Wide	22" Wide
TH18, TH19 TRH20, TRH21	14"	60102610	60102611	60102789	60102790
TH20, TH21 TRH22, TRH23	16"	60102615	60102616	60102795	60102796
TH22, TH23 TRH24, TRH25	18"	60102620	60102621	60102791	60102792
TH24, TH25 TRH26, TRH27	20"	60102625	60102626	60102793	60102794

Ultra Low Maxx - Rehab Back Assembly (RHBK)

Item #2 Rehab Back Cover and Foam 16"-18" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide
TH18, TH19 TRH20, TRH21	14"	60102851	60102852	60102853
TH20, TH21 TRH22, TRH23	16"	60102858	60102859	60102860
TH22, TH23 TRH24, TRH25	18"	60102865	60102866	60102867
TH24, TH25 TRH26, TRH27	20"	60102872	60102873	60102874

NOTE: Back cover and Foam are sold complete.

Item #2 Rehab Back Cover and Foam 19"-22" Wide

Overall Back Height	Material Back Height	19" Wide	20" Wide	21" Wide	22" Wide
TH18, TH19 TRH20, TRH21	14"	60102854	60102855	60102856	60102857
TH20, TH21 TRH22, TRH23	16"	60102861	60102862	60102863	60102864
TH22, TH23 TRH24, TRH25	18"	60102868	60102869	60102870	60102871
TH24, TH25 TRH26, TRH27	20"	60102875	60102876	60102877	60102878

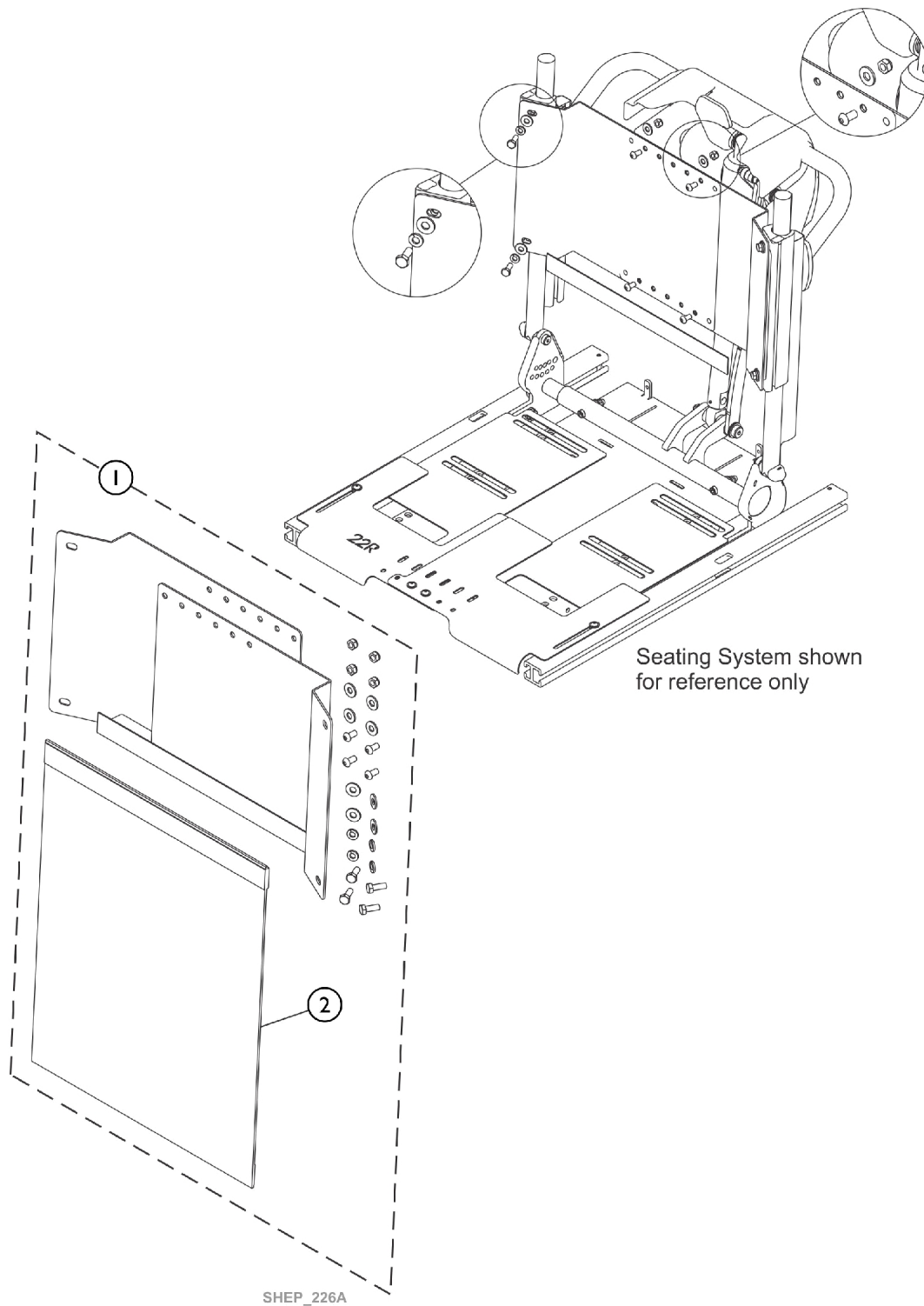
NOTE: Back cover and foam are sold complete.

Ultra Low Maxx - Rehab Back Assembly (RHBK)

Item #3 Privacy Flap

Chair Width	Material Width	Description	Part Number
16-17" Wide	13" Wide	Privacy Flap (13" W x 16" H)	PFLAP-S
18-19" Wide	15" Wide	Privacy Flap (15" W x 16" H)	PFLAP-M
20-21" Wide	17" Wide	Privacy Flap (17" W x 16" H)	PFLAP-L
22" Wide	19" Wide	Privacy Flap (19" W x 16" H)	Currently Not Available

Recessed Planar Back Assembly



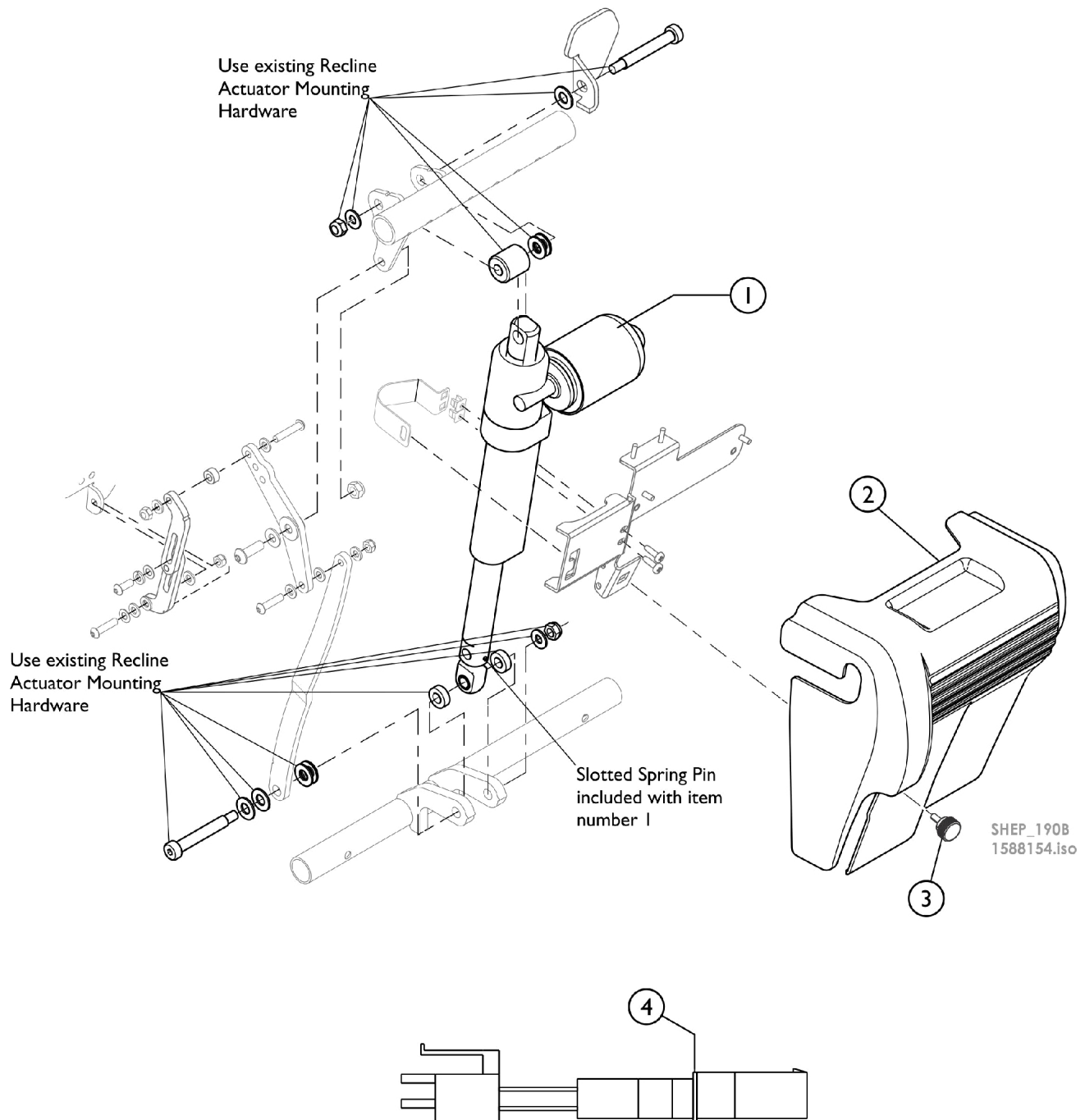
Recessed Planar Back Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60105189	Recessed Planar Back Assembly (16" Wide)	1	1
1		60105190	Recessed Planar Back Assembly (17" Wide)	1	1
1		60105191	Recessed Planar Back Assembly (18" Wide)	1	1
1		60105192	Recessed Planar Back Assembly (19" Wide)	1	1
1		60105193	Recessed Planar Back Assembly (20" Wide)	1	1
1		60105194	Recessed Planar Back Assembly (21" Wide)	1	1
1		60105195	Recessed Planar Back Assembly (22" Wide)	1	1
2		See Chart	Item #2 Privacy Flap	1	1

#2 Privacy Flap

Chair Width	Material Width	Description	Part Number
16-17" Wide	13" Wide	Privacy Flap (13" W x 16" H)	PFLAP-S
18-19" Wide	15" Wide	Privacy Flap (15" W x 16" H)	PFLAP-M
20-21" Wide	17" Wide	Privacy Flap (17" W x 16" H)	PFLAP-L
22" Wide	19" Wide	Privacy Flap (19" W x 16"H)	Currently Not Available

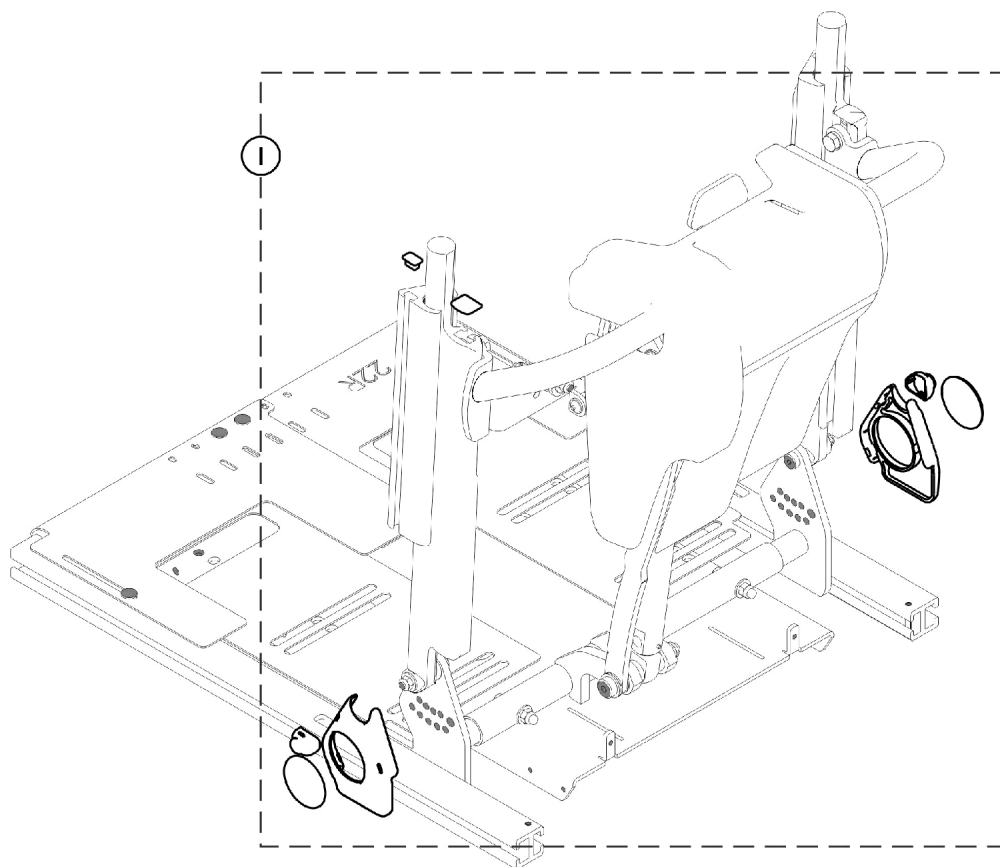
Ultra Low Maxx - Backrest Recliner Actuator, Shroud and Mounting Hardware (ULMR/ ULMTR)



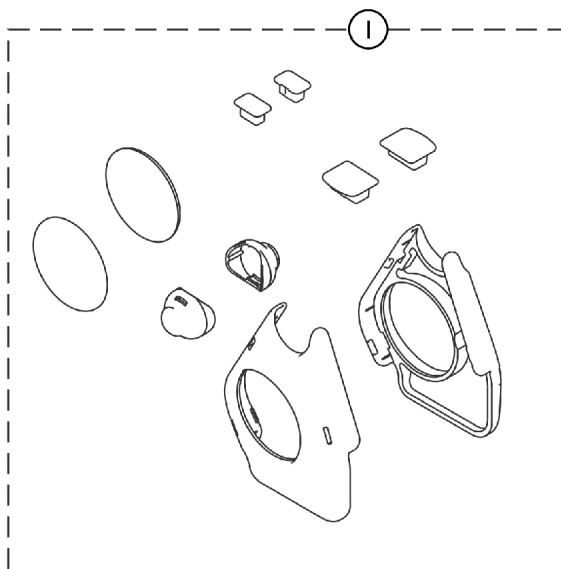
Ultra Low Maxx - Backrest Recliner Actuator, Shroud and Mounting Hardware (ULMR/ ULMTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60123530	Kit, Recline Actuator w/ Slotted Spring Pin	1	1
2		60102672	Kit, Shroud, Backrest Recline	1	1
3		60102721	Kit, Knob, Hand Wheel (M6 x 15)	1	1
4		60102546	Kit, Adapter Cable Assembly, DX2-ACT4 To Molex 2 Pin	1	1
			Adapter Cable Assembly, DX2-ACT4 To Molex 2 Pin	1	1
			Sheet, Insert Parts Service	1	1
NOTE: A - Use existing Recline Actuator Mounting Hardware when attaching the Recline Actuator.					

Recline Sharps Covers Kit (ULMR/ ULMTR)



Recline Seating System
shown for reference only

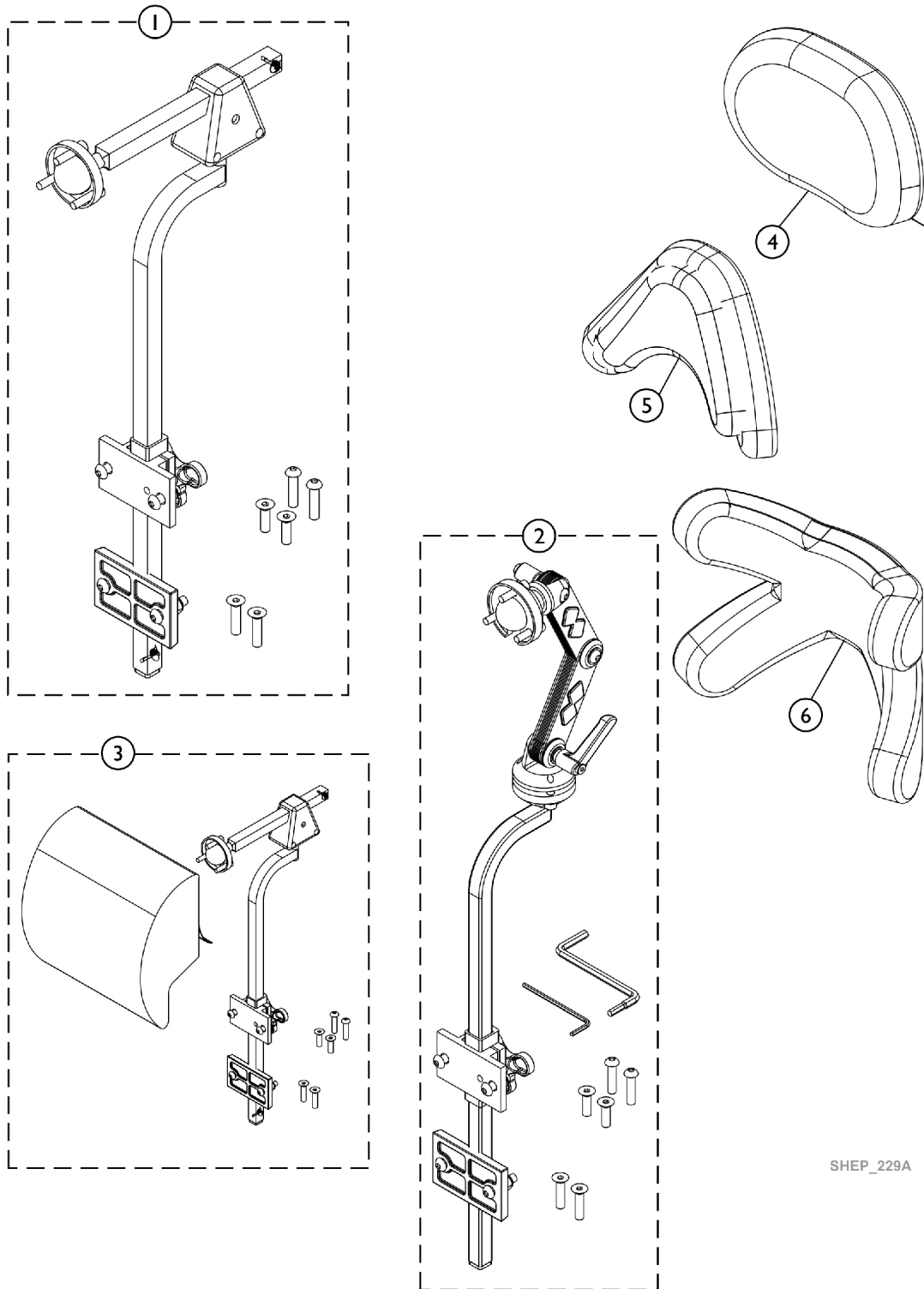


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Recline Sharps Covers Kit (ULMR/ ULMTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102639	Kit, Recline Sharps Covers	1	1

Headrest Assembly and Headrest Pads (MEHSP-6,10,14), (MEHOP-9, 12), (MEH-4P), (CAH)

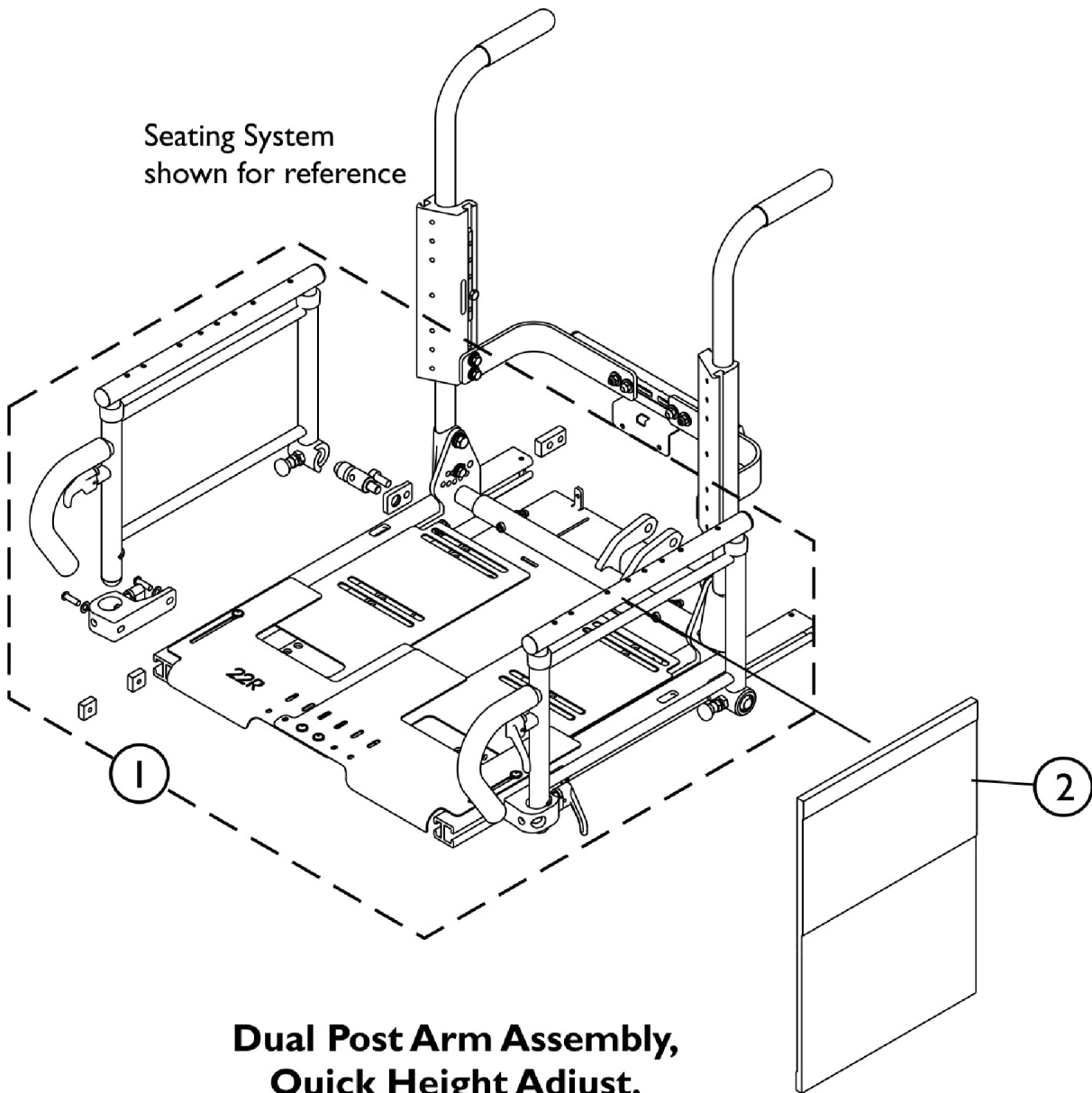


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Headrest Assembly and Headrest Pads (MEHSP-6,10,14), (MEHOP-9, 12), (MEH-4P), (CAH)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102835	Kit, Motion Concepts Multi-Axis Headrest Mounting Hardware	1	1
2	B	60102826	Kit, Elan Multi-Axis Articulating Headrest Mounting Hardware	1	1
3	D	60103328	Kit, Concepts Auto Style Headrest Pad and Mounting Hardware	1	1
4	E	60102825	Kit, Matrx Elan Standard Headrest Pad (6" W)	1	1
4	F	60102830	Kit, Matrx Elan Standard Headrest Pad (10" W)	1	1
4	G	60102833	Kit, Matrx Elan Standard Headrest Pad (14" W)	1	1
5	H	60102834	Kit, Matrx Elan Occipital All Positioning Headrest Pad (9" W)	1	1
5	I	60102836	Kit, Matrx Elan Occipital All Positioning Headrest Pad (12" W)	1	1
6	J	60102829	Kit, Matrx Elan 4-Point Headrest Pad (11" W x 10" H)	1	1
NOTE: A - For model CMAH B - For model MEMAH D - For model CAH E - For model MEHSP-6 F - For model MEHSP-10 G - For model MEHSP-14 H - For model MEHOP-9 I - For model MEHOP-12 J - For model MEH-4P					

Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (ADPAH-S)



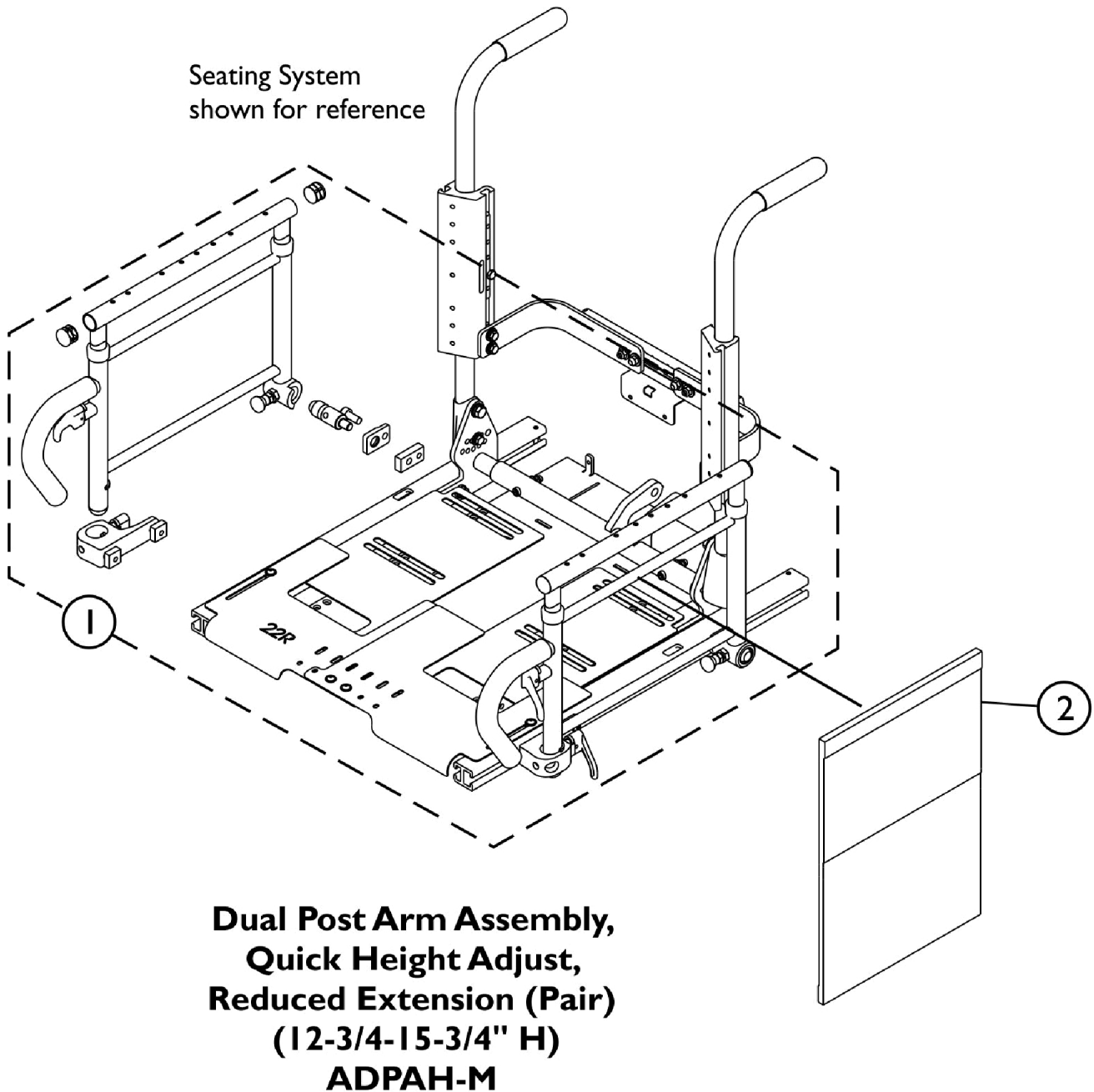
Dual Post Arm Assembly, Quick Height Adjust, Reduced Extension (Pair) (9-13" H) ADPAH-S

SHEP_240A

Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (ADPAH-S)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102665	Kit, Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (Pair) (9-13" H)	2	1
2	B	60102711	Kit, Arm Wrap w/ Pouch, Dual Post Adjustable Hight Armrest	1	1
NOTE: A - Arms include the Right and Left side Arm Assembly and Mounting Hardware B - Kit contains only one Arm Wrap.					

Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (ADPAH-M)

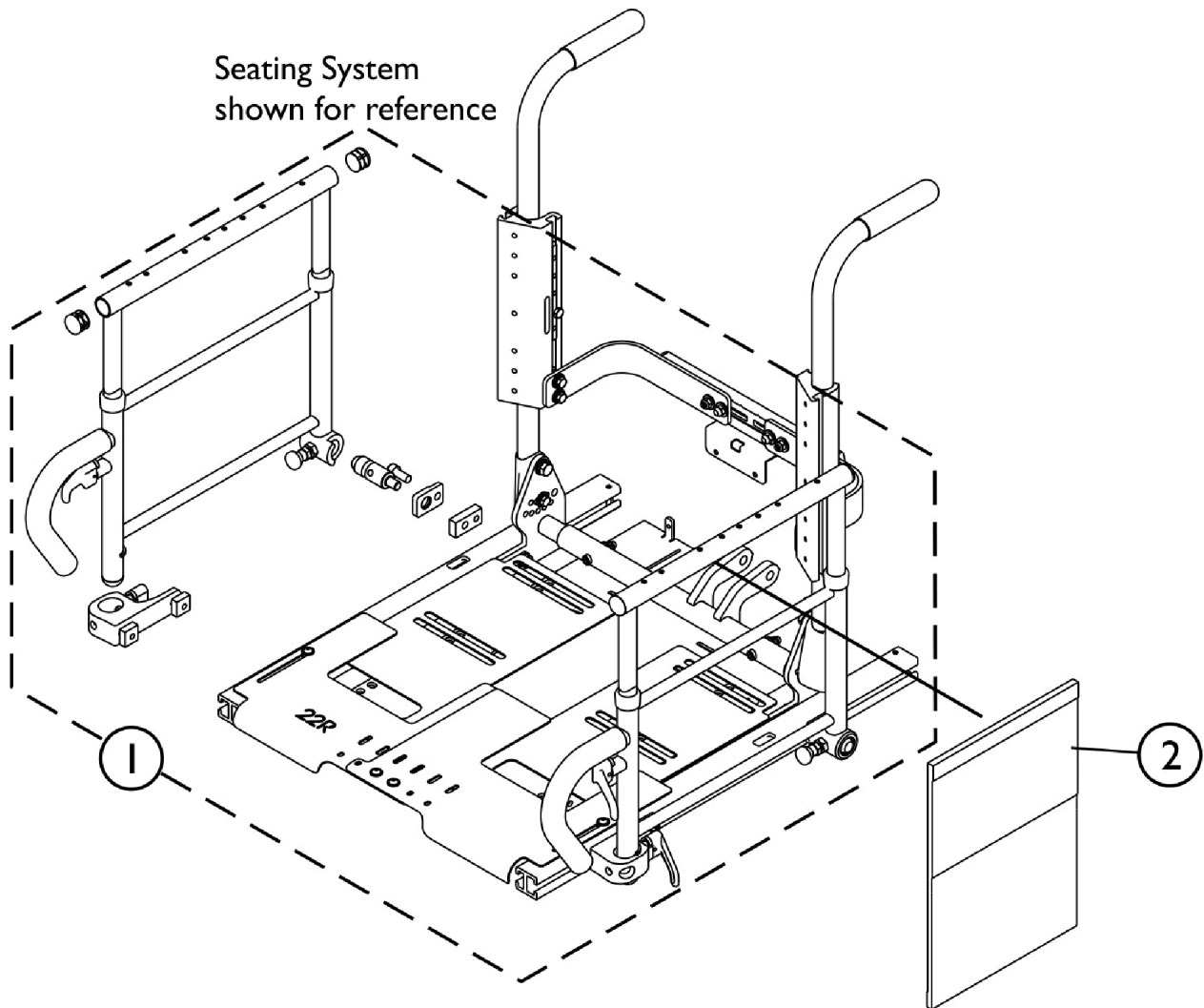


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Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (ADPAH-M)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102663	Kit, Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (Pair) (12-3/4-15-3/4" H)	2	1
2	B	60102711	Kit, Arm Wrap w/ Pouch, Dual Post Adjustable Hight Armrest	1	1
NOTE: A - Arms include the Right and Left side Arm Assembly and Mounting Hardware B - Kit contains only one Arm Wrap.					

Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (ADPAH-T)



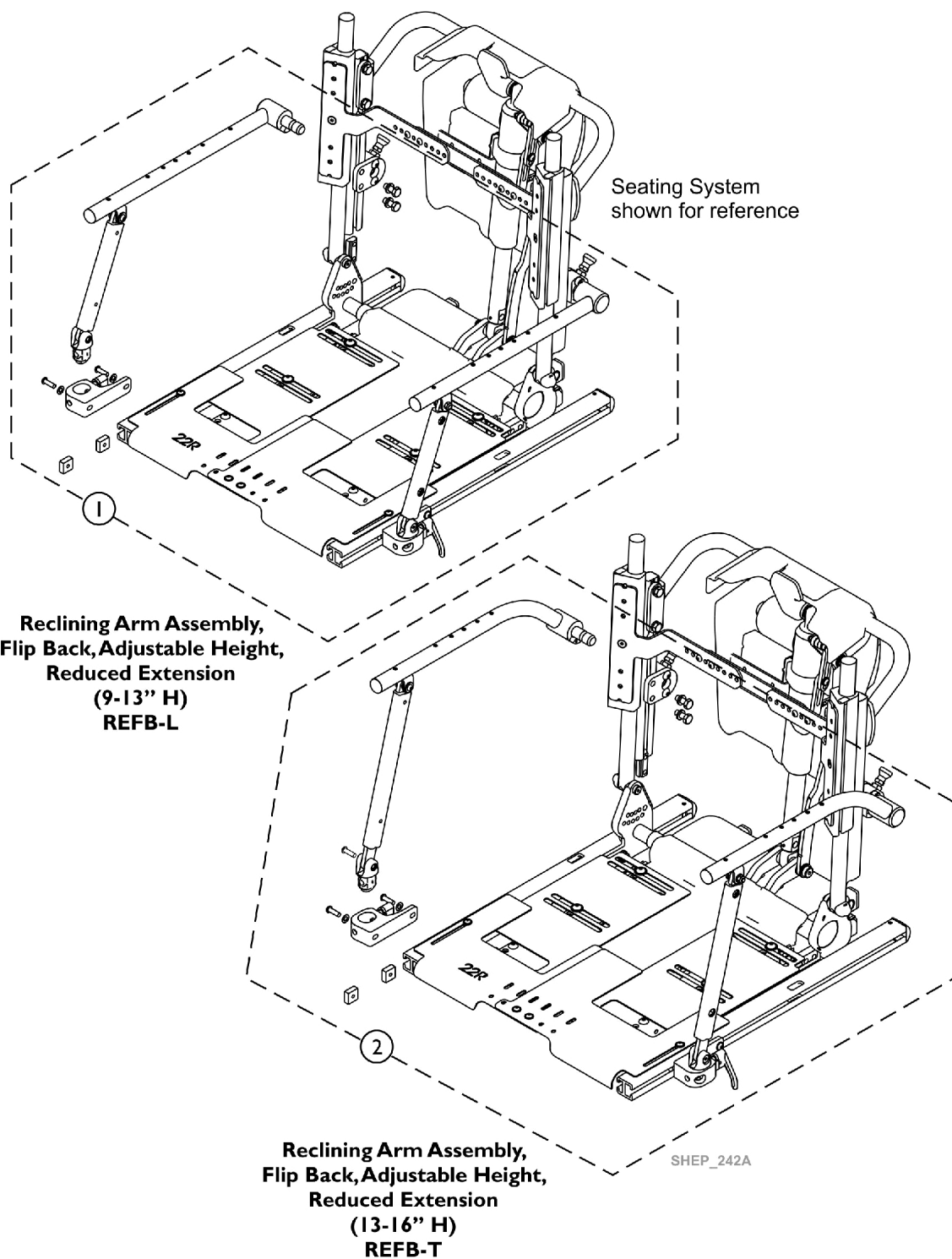
Dual Post Arm Assembly, Quick Height Adjust, Reduced Extension (Pair) (15-3/4-18-3/4" H) ADPAH-T

SHEP_258A

Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (ADPAH-T)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102662	Kit, Arm Assembly, Dual Post, Quick Height Adjust, Reduced Extension (Pair) (15-3/4-18-3/4" H)	2	1
2	B	60102711	Kit, Arm Wrap w/ Pouch, Dual Post Adjustable Hight Armrest	1	1
NOTE: A - Arms include the Right and Left side Arm Assembly and Mounting Hardware B - Kit contains only one Arm Wrap.					

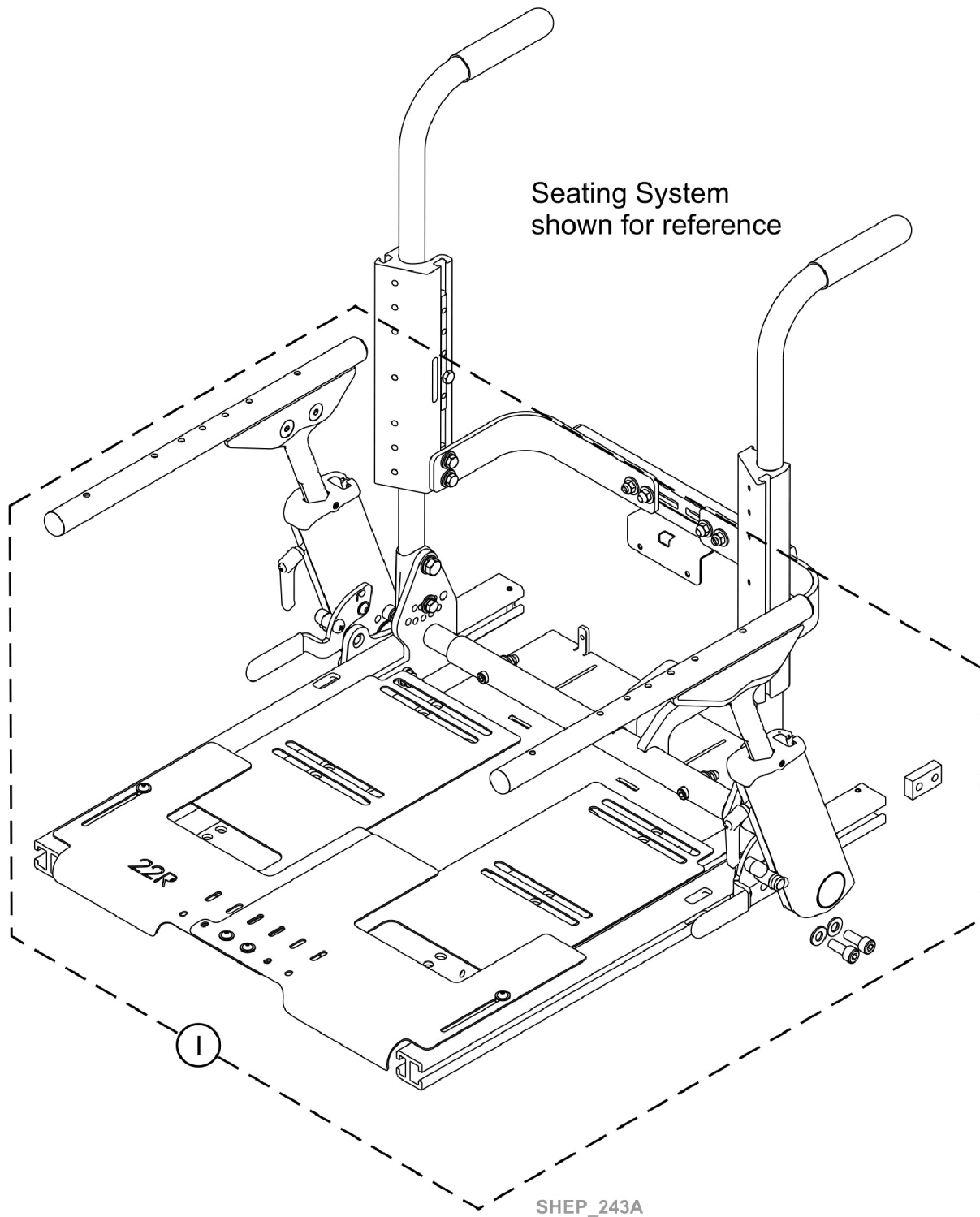
Ultra Low Maxx - Arm Assembly, Recline, Flip Back, Adjustable Height, Reduced Extension (REFB-L/ T)



Ultra Low Maxx - Arm Assembly, Recline, Flip Back, Adjustable Height, Reduced Extension (REFB-L/ T)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102666	Kit, Arm Assembly, Recline, Flip Back, Adjustable Height, Reduced Extension (Pair) (9-13" H)	2	1
2	A	60102715	Kit, Arm Assembly, Recline, Flip Back, Adjustable Height, Reduced Extension (Pair) (13-16" H)	2	1
NOTE: A - Arms include the Right and Left side Arm Assembly and Mounting Hardware					

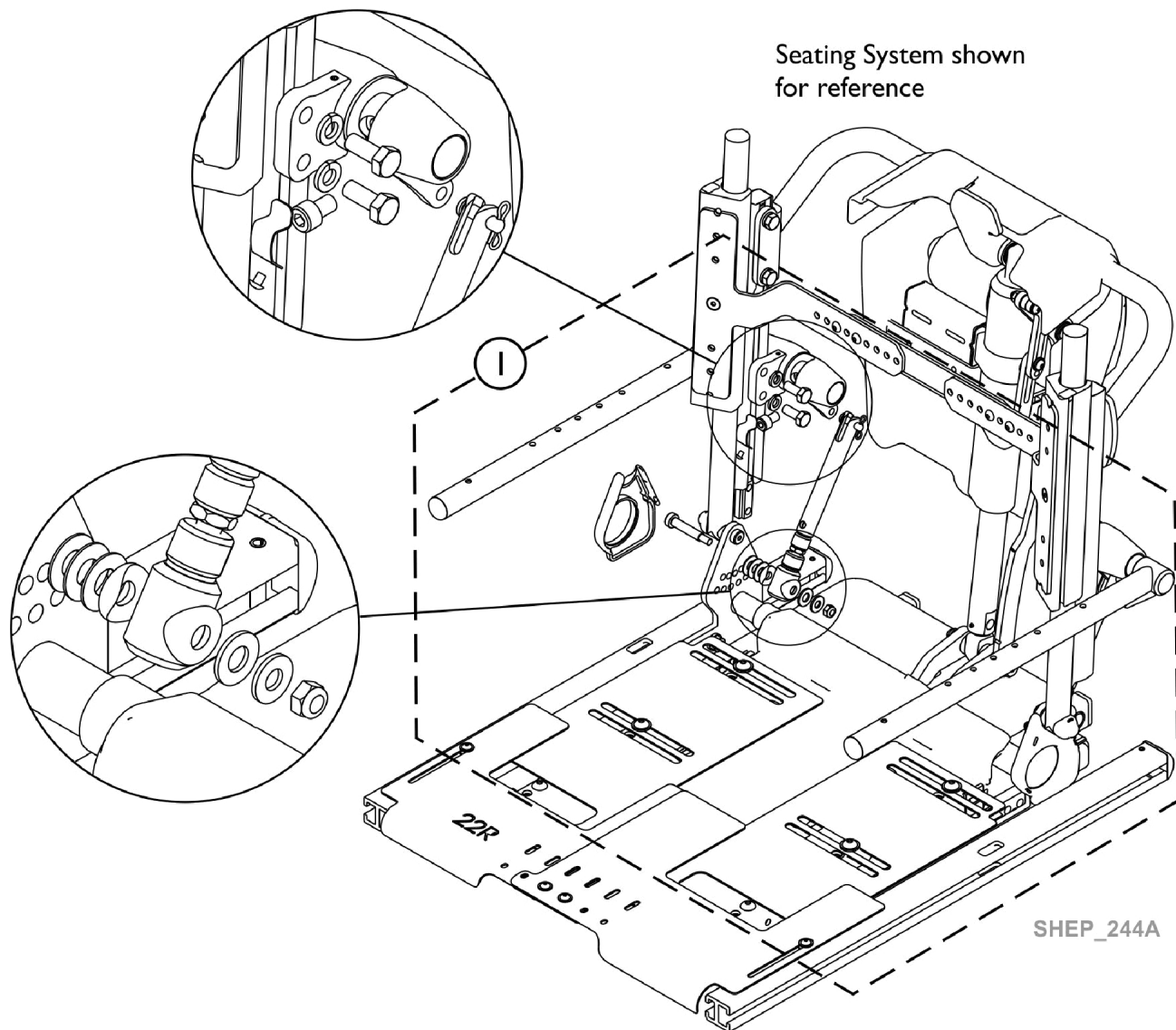
Arm Assembly, Seat Mount Flip Back Cantilever, Reduced Extension (ULMFB)



Arm Assembly, Seat Mount Flip Back Cantilever, Reduced Extension (ULMFB)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102664	Kit, Arm Assembly, Seat Mount Flip Back Cantilever, Reduced Extension (Pair) (9-12" H)	2	1
NOTE: A - Arms include the Right and Left side Arm Assembly and Mounting Hardware					

Arm Assembly, Recline Adjustable Height, Angle Cantilever, Reduced Extension (MXFB-S)

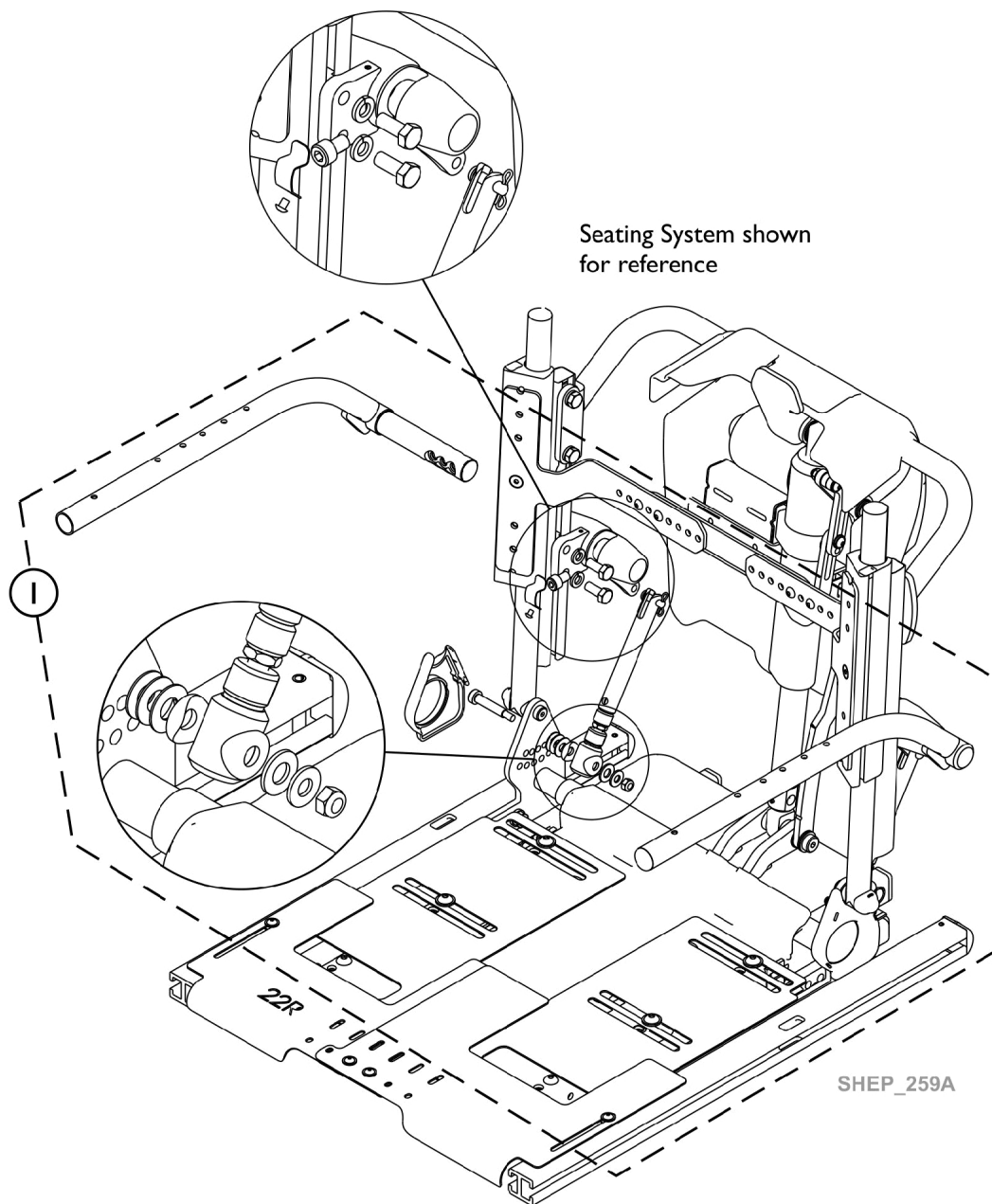


Reclining Arm Assembly, Flip Back, Adjustable Height, Straight, Reduced Extension (9-13" H) MXFB-S

Arm Assembly, Recline Adjustable Height, Angle Cantilever, Reduced Extension (MXFB-S)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102667	Arm Assembly, Recline Adjustable Height, Straight, Angle Cantilever, Reduced Extension (Pair) (9-13" H)	2	1
NOTE: A - Arms include the Right and Left side Arm Assembly and Mounting Hardware					

Arm Assembly, Recline Adjustable Height, Angle Cantilever, Reduced Extension (MXFB-C)



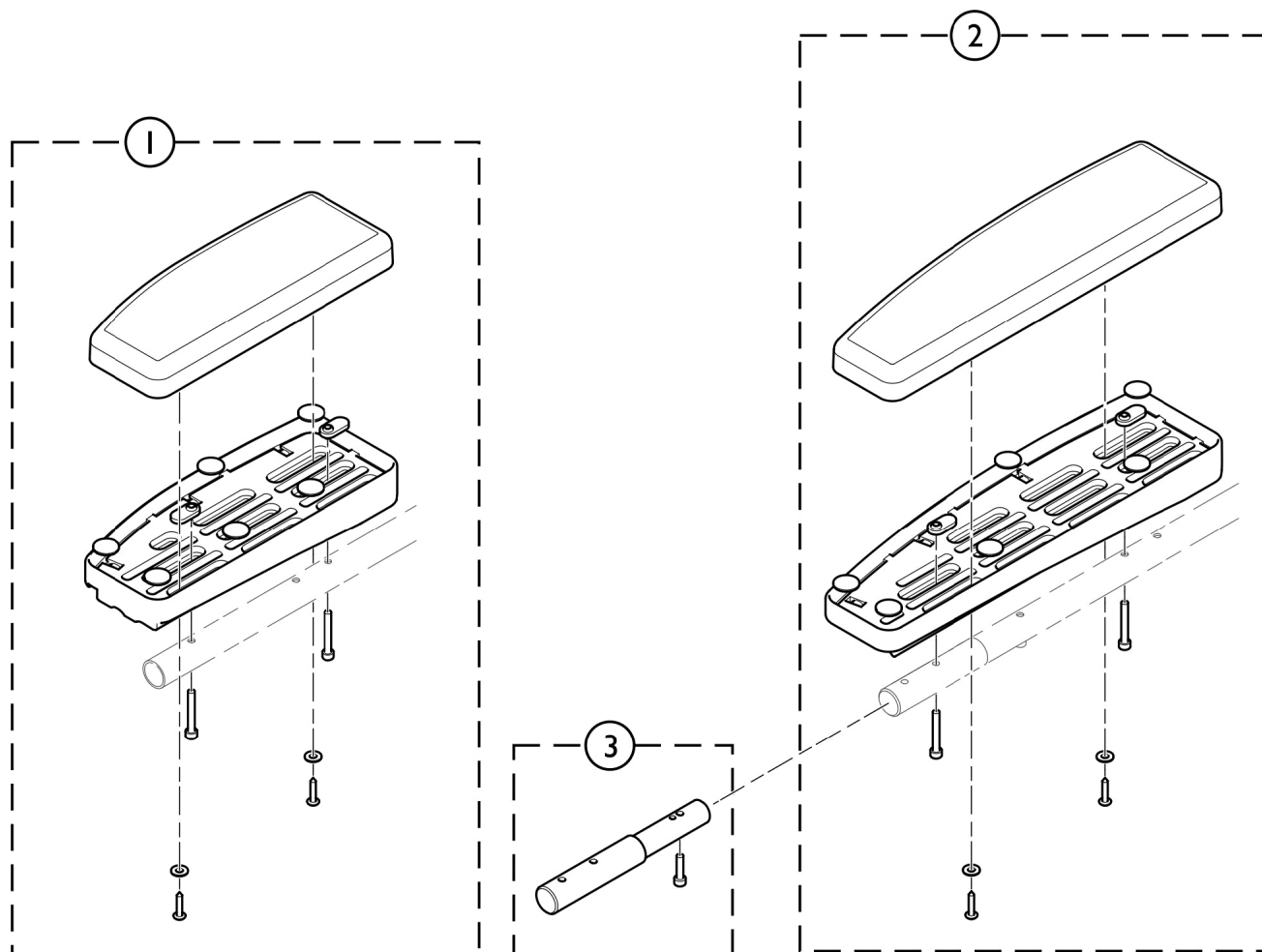
Reclining Arm Assembly, Flip Back, Adjustable Height, Curved, Reduced Extension (12-1/2-16" H) MXFB-C

Arm Assembly, Recline Adjustable Height, Angle Cantilever, Reduced Extension (MXFB-C)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102714	Kit, Arm Assembly, Recline Adjustable Height, Curved, Angle Cantilever, Reduced Extension (Pair) (12-1/2-16" H)	2	1
NOTE: A - Arms include the Right and Left side Arm Assembly and Mounting Hardware					

Arm Pad Assembly, Modular

(MISK-LD/ RD/ LF/ RF; MSTEEX-LD/ RD/ LF/ RF)



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Arm Pad Assembly, Modular

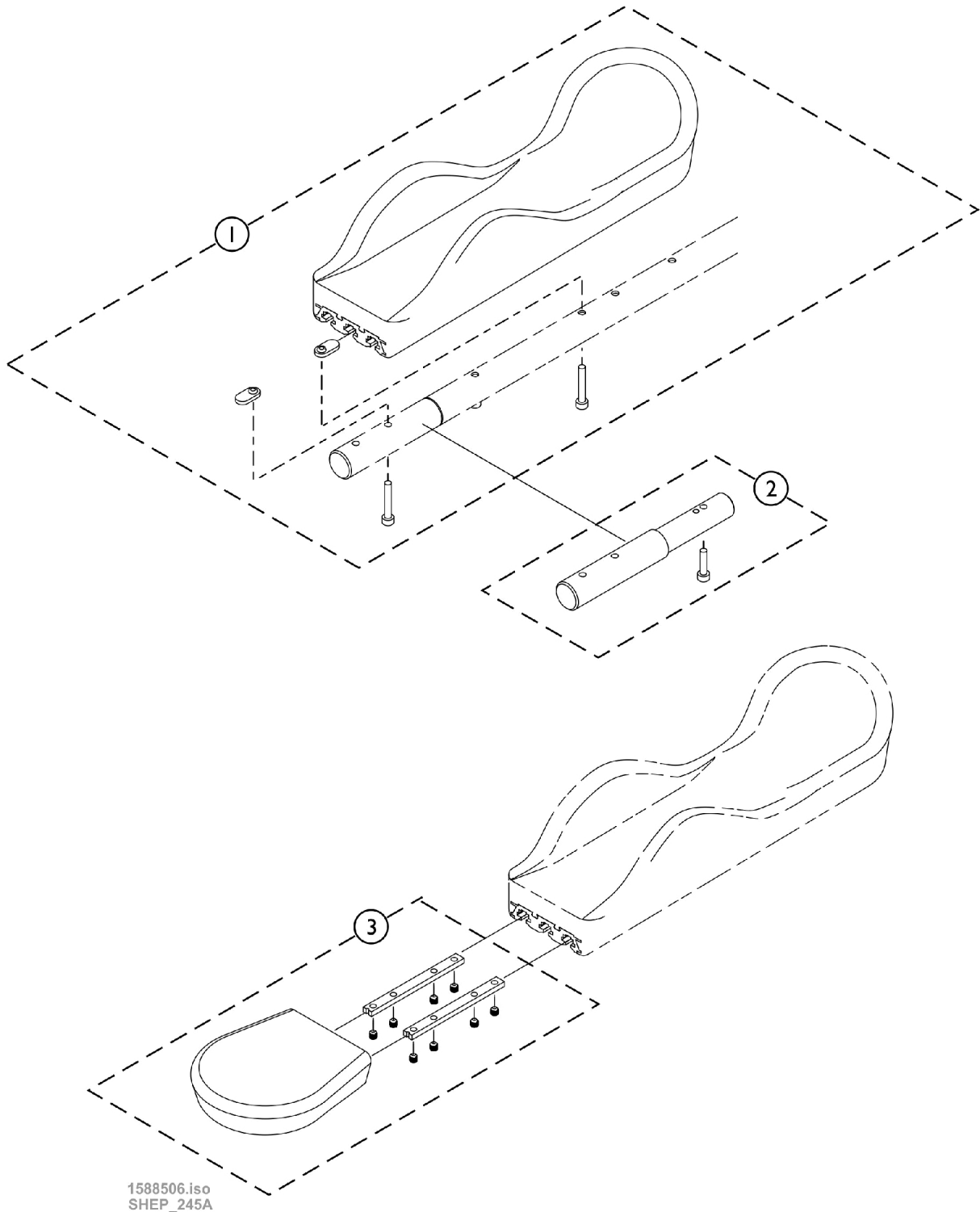
(MISK-LD/ RD/ LF/ RF; MSTEEX-LD/ RD/ LF/ RF)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-2		See Chart	Item #1-2 Arm Pad Assembly, Modular	1	1
3		60102710	Kit, Desk to Full Armrest Extension	1	1

Item #1-2 Arm Pad Assembly, Modular

Item Number	Model #	Part Number	Description
1	MISK-LD	60102752	Modular Arm Pad Assembly, Integral Soft Skin Foam, Desk Length - Left
1	MISK-RD	60102754	Modular Arm Pad Assembly, Integral Soft Skin Foam, Desk Length - Right
1	MSTEEX-LD	60102753	Modular Arm Pad Assembly, Startex Covered Visco Foam, Desk Length - Left
1	MSTEEX-RD	60102755	Modular Arm Pad Assembly, Startex Covered Visco Foam, Desk Length - Right
2	MISK-LF	60102756	Modular Arm Pad Assembly, Integral Soft Skin Foam, Full Length - Left
2	MISK-RF	60102758	Modular Arm Pad Assembly, Integral Soft Skin Foam, Full Length - Right
2	MSTEEX-LF	60102757	Modular Arm Pad Assembly, Startex Covered Visco Foam, Full Length - Left
2	MSTEEX-RF	60102759	Modular Arm Pad Assembly, Startex Covered Visco Foam, Full Length - Right

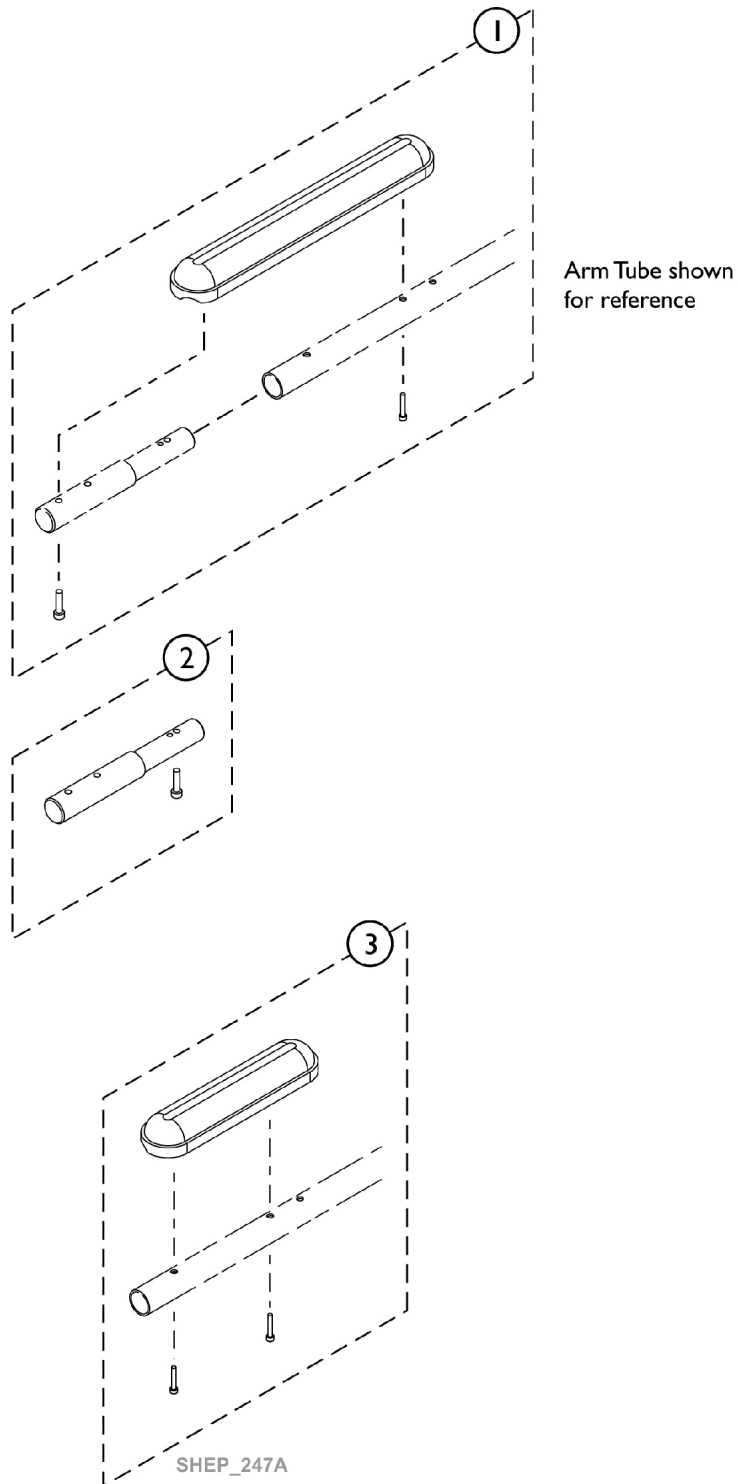
Arm Trough Assembly, Ergonomic (ERGOL/ R; FHJL-LT/ RT)



Arm Trough Assembly, Ergonomic (ERGOL/ R; FHJL-LT/ RT)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102766	Kit, Arm Trough, Ergonomic - Left	1	1
1		60102767	Kit, Arm Trough, Ergonomic - Right	1	1
2		60102710	Kit, Desk to Full Armrest Extension	1	1
3		60102768	Kit, Flat Hand Pad	1	1

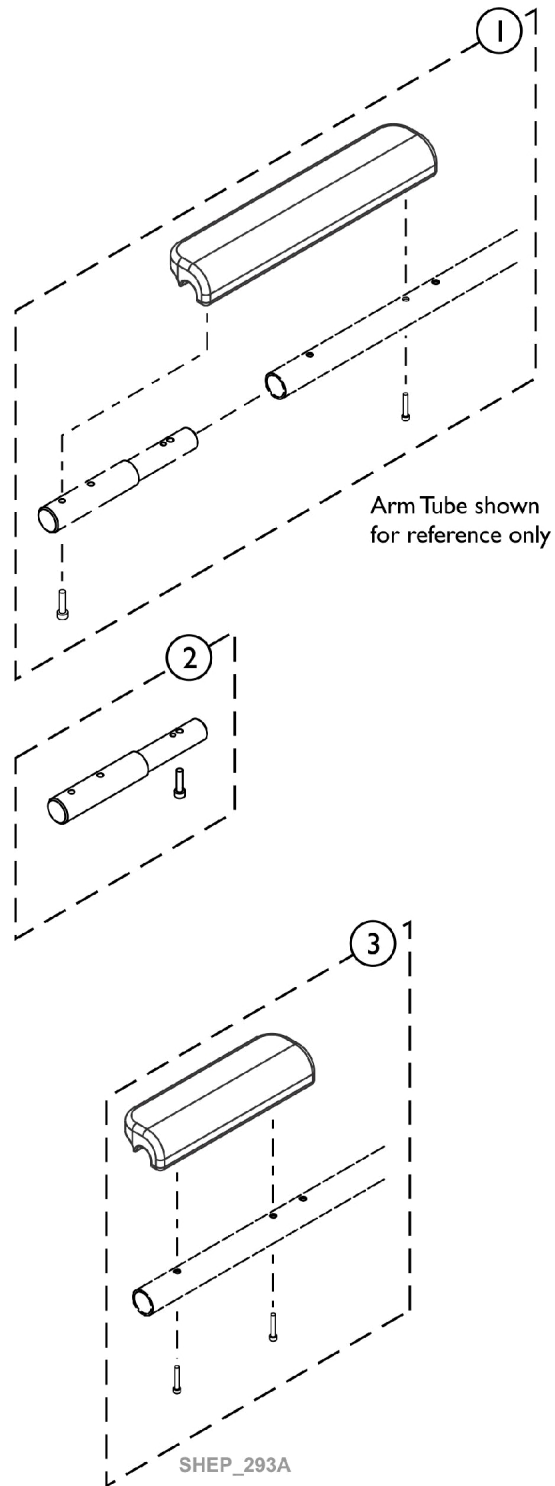
Arm Pad Assembly, Standard (STAP-LF/ LD/RF/RD)



Arm Pad Assembly, Standard (STAP-LF/ LD/RF/RD)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102761	Kit, Arm Pad w/ Screws, Full, Standard	1	1
2		60102710	Kit, Desk to Full Armrest Extension	1	1
3		60102760	Kit, Arm Pad w/ Screws, Desk, Standard	1	1

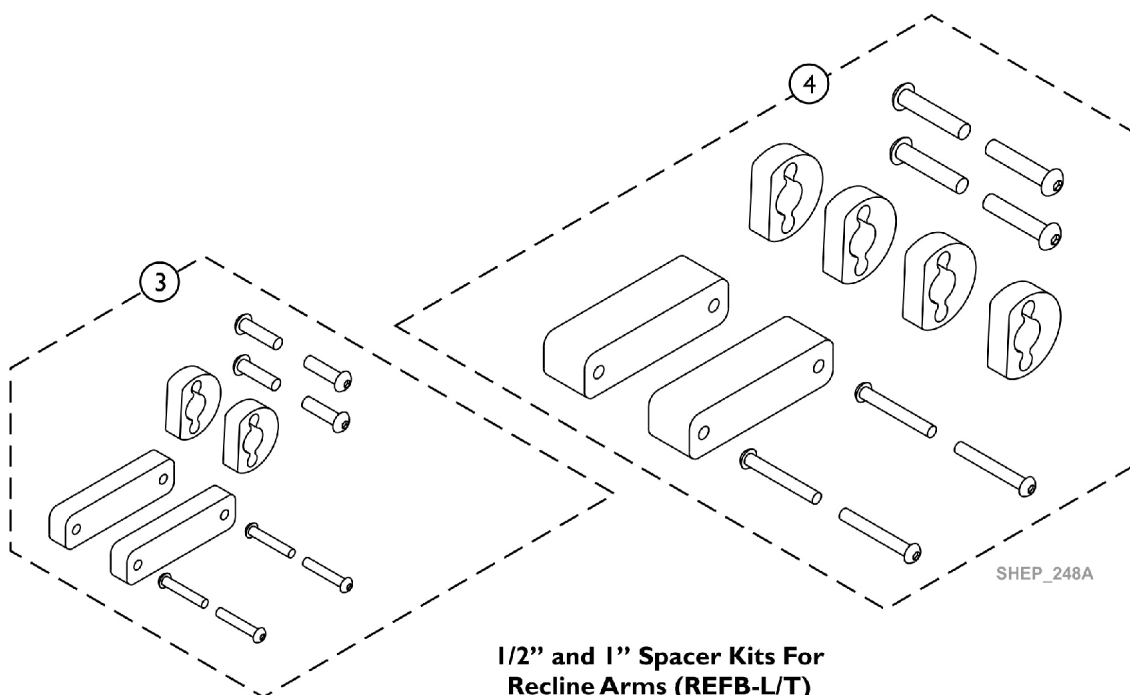
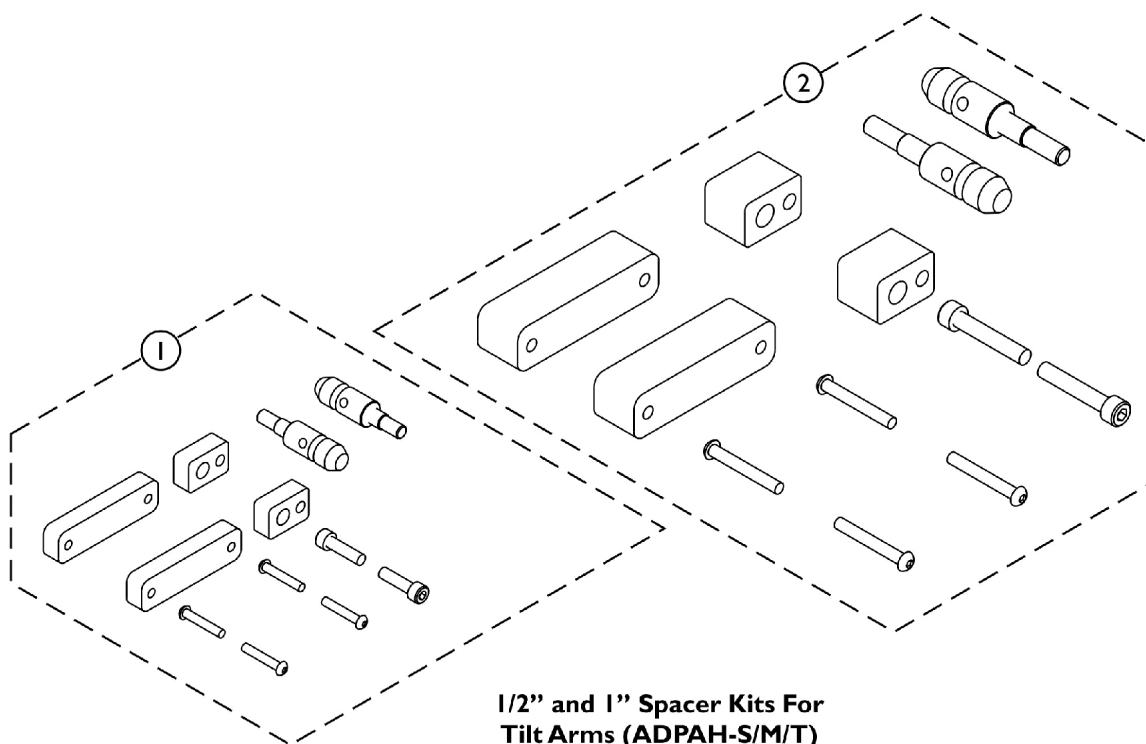
Arm Pad Assembly, Waterfall , Desk (WFALL-RD/LD), Full Length (WFALL-RF/LF)



Arm Pad Assembly, Waterfall , Desk (WFALL-RD/LD), Full Length (WFALL-RF/LF)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60106010	Kit, Arm Pad w/ Screws, Full, Waterfall	1	1
2		60102710	Kit, Desk to Full Armrest Extension	1	1
3	A	60106009	Kit, Arm Pad w/ Screws, Desk, Waterfall	1	1
NOTE: A - Arm Pad can assemble to the right or left side of the wheelchair.					

Arm Spacer Kits (1/2" and 1") For Tilt or Recline Armrest (OAS1, OAS12)

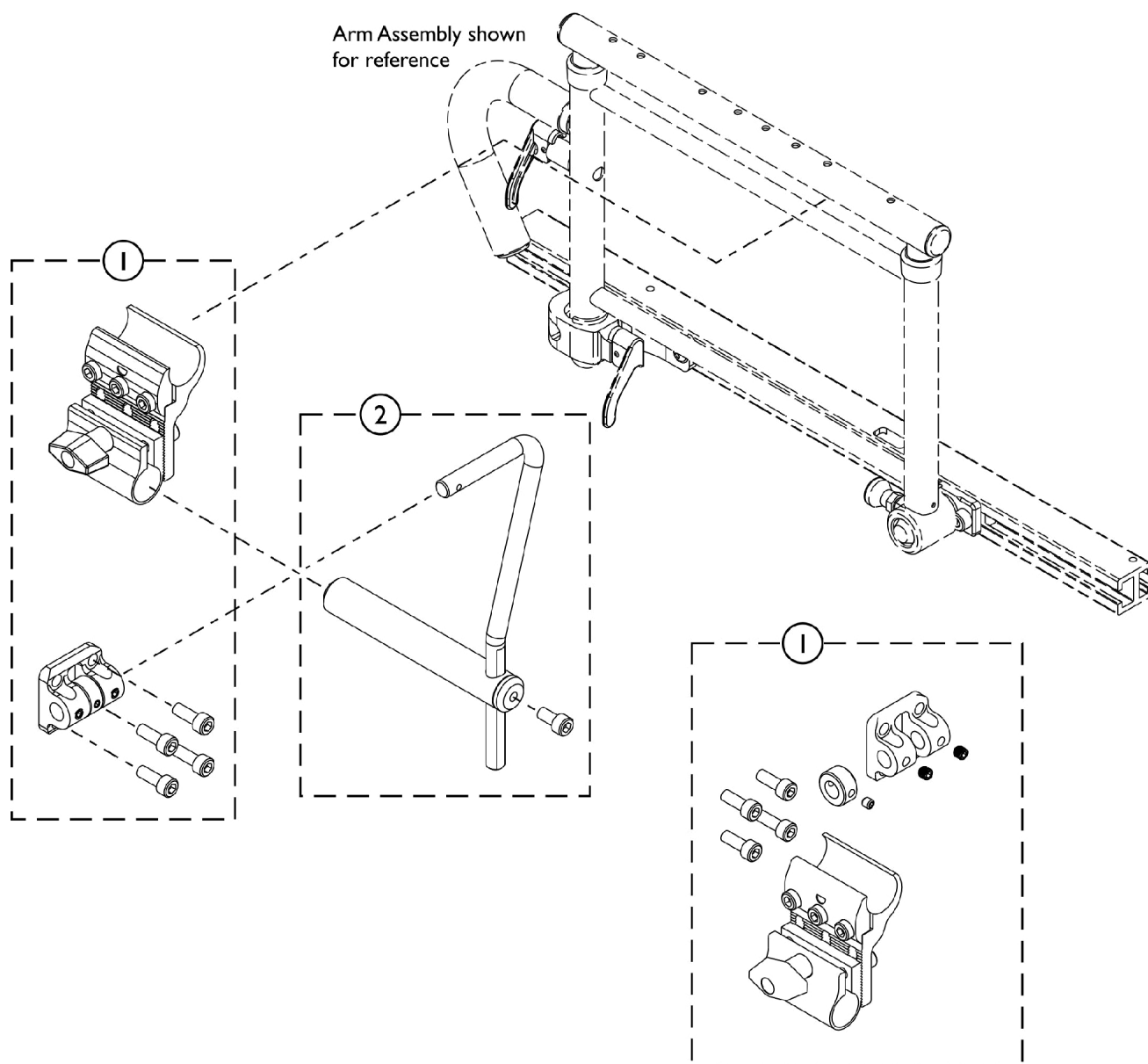


Arm Spacer Kits (1/2" and 1") For Tilt or Recline Armrest (OAS1, OAS12)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60105188	Kit, Offset Spacer, Dual Post (Pair) (1/2")	2	1
2		60105187	Kit, Offset Spacer, Dual Post (Pair) (1")	2	1
3		60105186	Kit, Offset Spacer, Recline (Pair) (1/2")	2	1
4		60105185	Kit, Offset Spacer, Recline (Pair) (1")	2	1

Elbow Block Bar and Clamp Assembly (MASL/ MASR)

Elbow Block Clamp used for Elbow Block Bar Hardware models
(VEXSHEXS-L, VEXSHEXL-L, VEXLHEXS-L, VEXLHEXL-L and
VEXSHEXS-R, VEXSHEXL-R, VEXLHEXS-R, VEXLHEXL-R)



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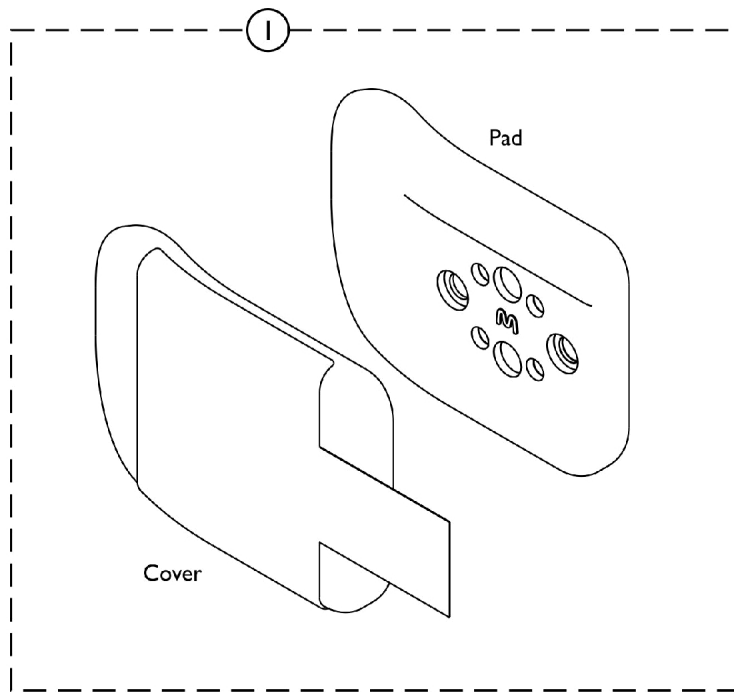
Elbow Block Bar and Clamp Assembly (MASL/ MASR)

Elbow Block Clamp used for Elbow Block Bar Hardware models
(VEXSHEXS-L, VEXSHEXL-L, VEXLHEXS-L, VEXLHEXL-L and
VEXSHEXS-R, VEXSHEXL-R, VEXLHEXS-R, VEXLHEXL-R)

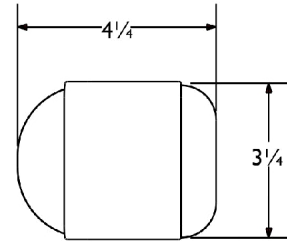
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102688	Kit, Elbow Block Clamp Assembly	1	1
2		60105133	Kit, Elbow Block Bar Mounting (3" Vertical x 5" Horizontal)	1	1
2		60105134	Kit, Elbow Block Bar Mounting (3" Vertical x 7" Horizontal)	1	1
2		60105135	Kit, Elbow Block Bar Mounting (5" Vertical x 5" Horizontal)	1	1
2		60105136	Kit, Elbow Block Bar Mounting (5" Vertical x 7" Horizontal)	1	1

Elbow Block/ Trunk/ Lateral Pad Assembly

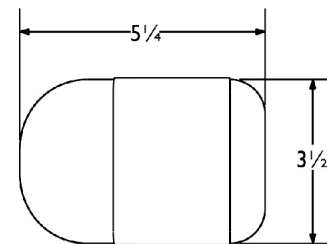
Used for the following models EBLT-XS/ EBRT-XS/ L-XS/ R-XS, EBLT-S/ EBRT-S/ L-S/ R-S, EBLT-M/ EBRT-M/ L-M/ R-M, EBLT-L/ EBRT-L/ L-L/ R-L



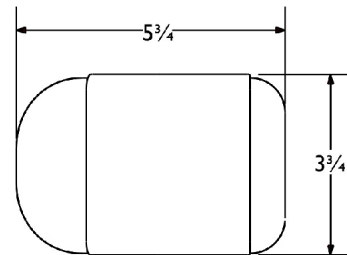
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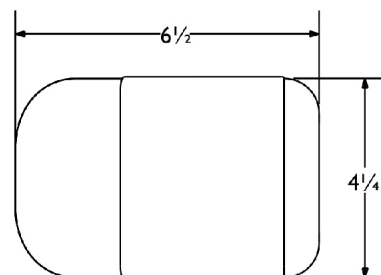
EBLT-XS/ EBRT-XS/ L-XS/ R-XS



EBLT-S/ EBRT-S/ L-S/ R-S



EBLT-M/ EBRT-M/ L-M/ R-M



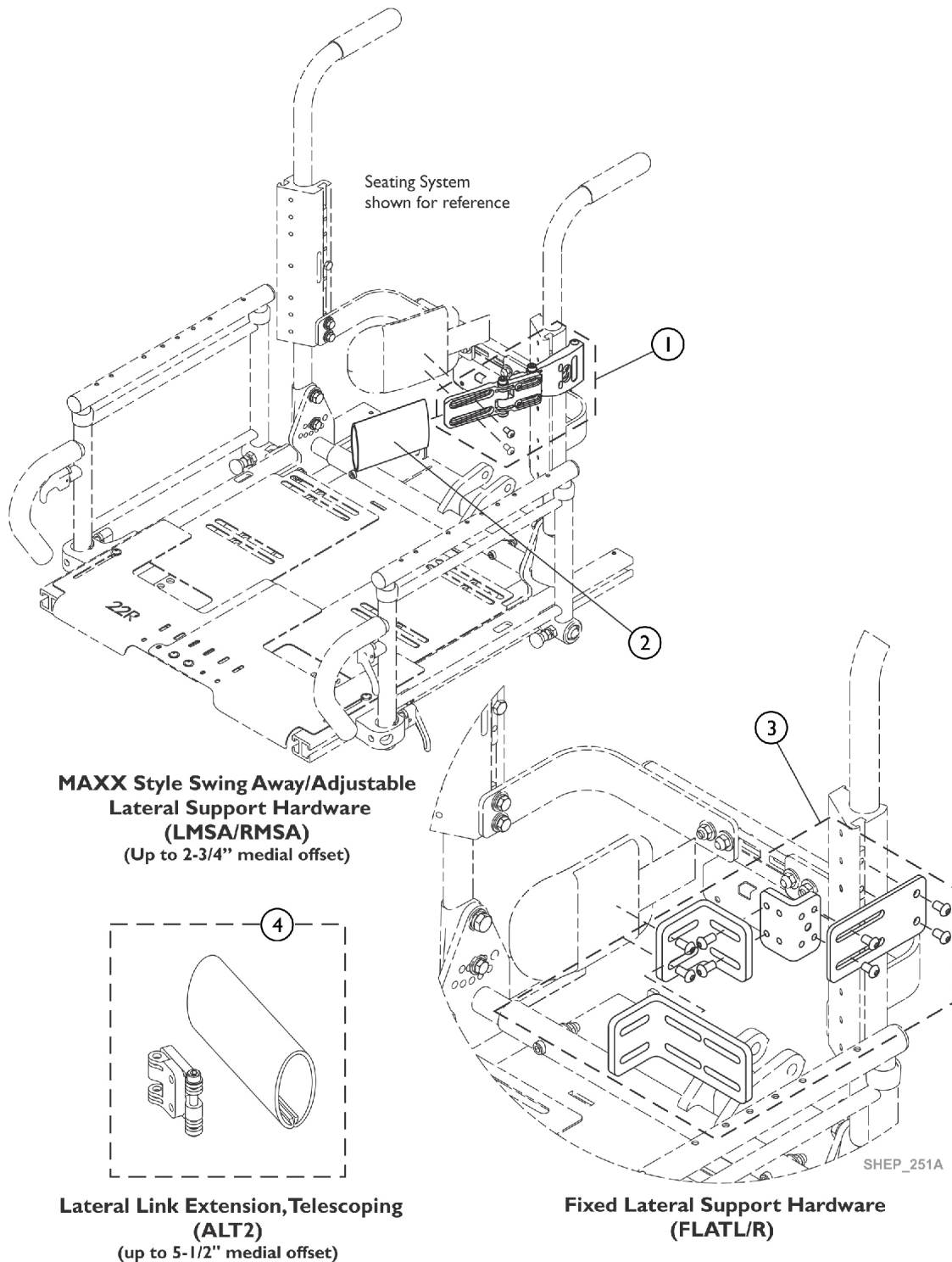
EBLT-L/ EBRT-L/ L-L/ R-L

Elbow Block/ Trunk/ Lateral Pad Assembly

Used for the following models EBLT-XS/ EBRT-XS/ L-XS/ R-XS, EBLT-S/ EBRT-S/ L-S/ R-S, EBLT-M/ EBRT-M/ L-M/ R-M, EBLT-L/ EBRT-L/ L-L/ R-L

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102832	Kit, Elbow Block, Trunk, Lateral Pad Assembly (4-1/4" W x 3-1/4" H)	1	1
1		60102828	Kit, Elbow Block, Trunk, Lateral Pad Assembly (5-1/4" W x 3-1/4" H)	1	1
1		60102831	Kit, Elbow Block, Trunk, Lateral Pad Assembly (5-3/4" W x 3-3/4" H)	1	1
1		60102827	Kit, Elbow Block, Trunk, Lateral Pad Assembly (6-1/2" W x 4-1/4" H)	1	1

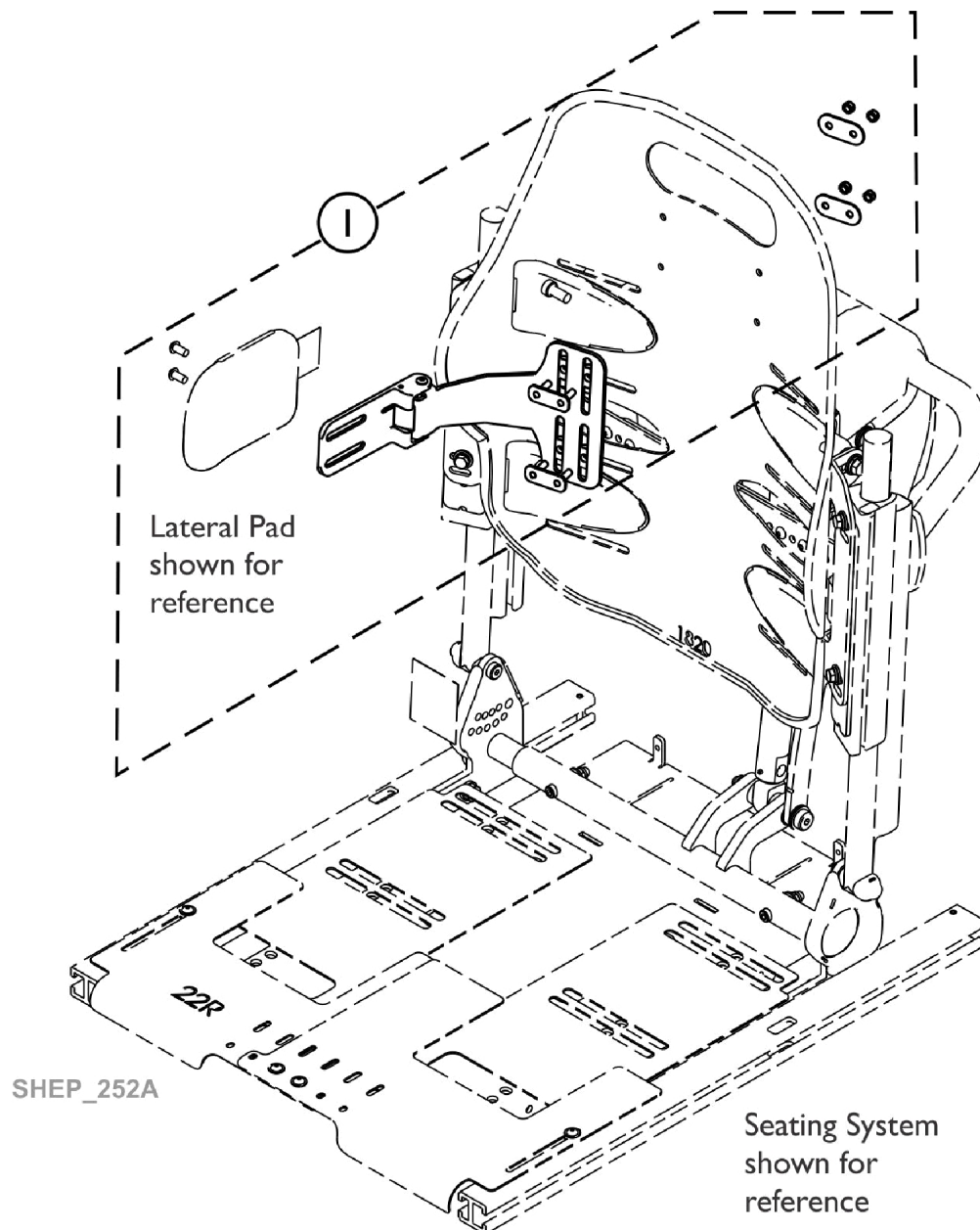
Elbow Block/ Trunk/ Lateral Pad Assembly Fixed/Swing Away Hardware (FLATL/ FLATR/ LMSA/ RMSA)



Elbow Block/ Trunk/ Lateral Pad Assembly Fixed/Swing Away Hardware (FLATL/ FLATR/ LMSA/ RMSA)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60105132	Kit, Swingaway/Adjustable Lateral Support Hardware - Left	1	1
1		60105131	Kit, Swingaway/Adjustable Lateral Support Hardware - Right	1	1
2		60105130	Sleeve, Lateral	1	1
3		60105129	Kit, Fixed Lateral Support Hardware - Right/Left	1	1
4		60105128	Kit, Lateral Link Extension, Telescoping (Pair) (up to 5-1/2" medial offset)	2	1

Matrix Swing Away Lateral Hardware, Standard, Elite/Elite TR Back (SAEHBL/ SAEHBR)

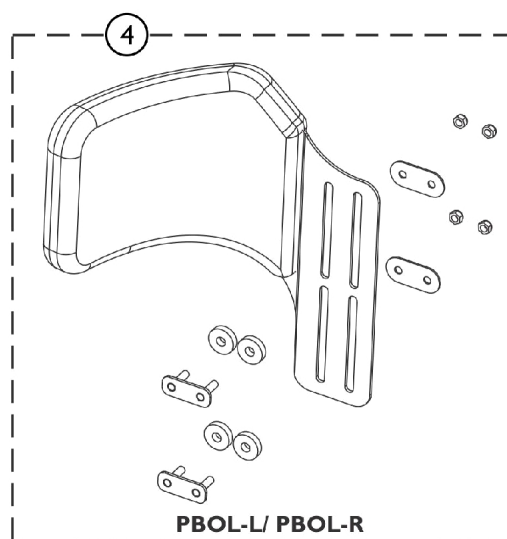
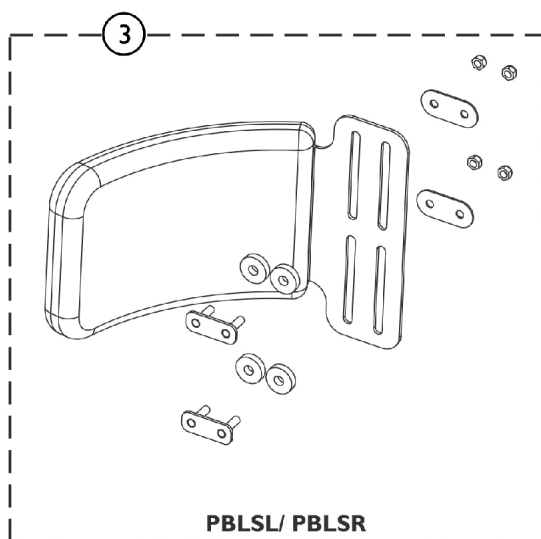
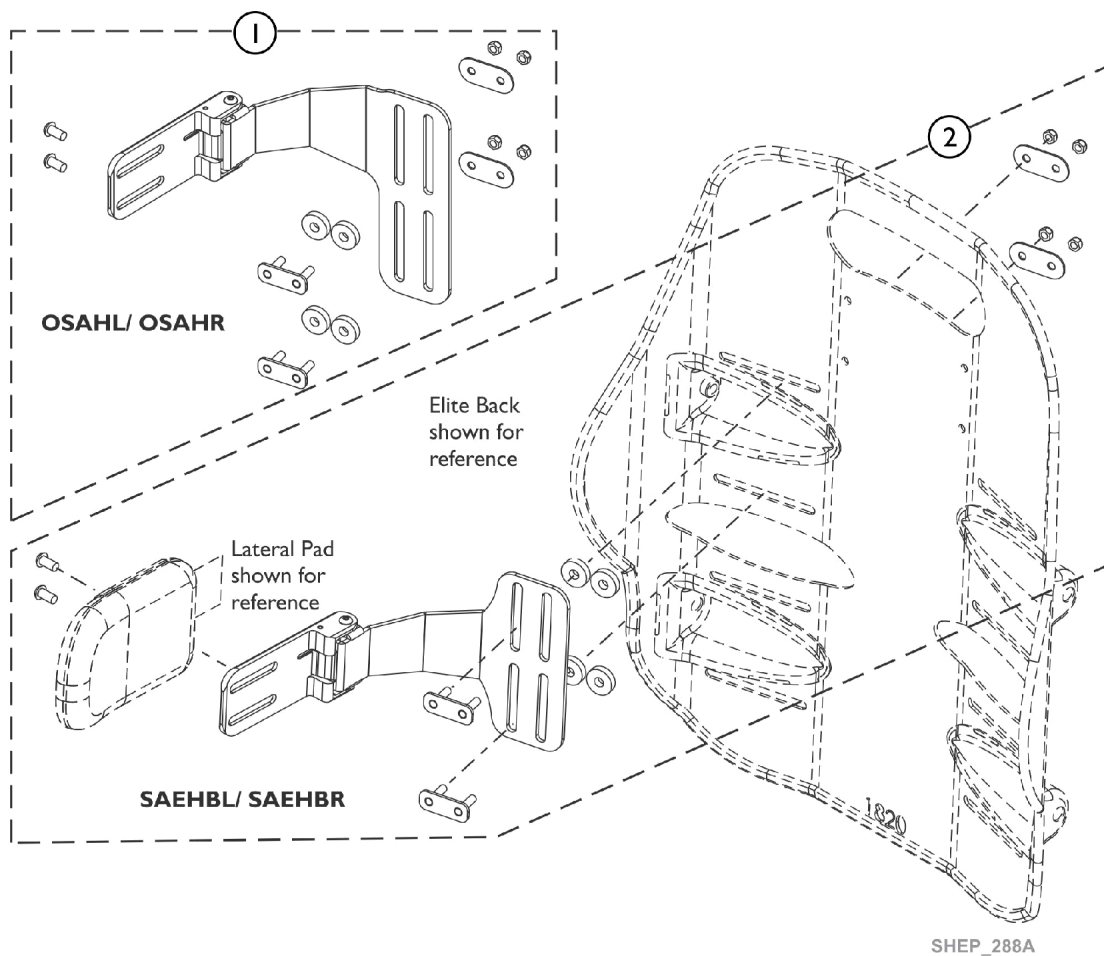


Matrix Swing Away Lateral Hardware, Standard, Elite/Elite TR Back - Right/Left (SAEHBL/ SAHEBR)

Matrx Swing Away Lateral Hardware, Standard, Elite/Elite TR Back (SAEHBL/ SAEHBR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60105127	Kit, Matrx Swing Away Lateral Hardware, Standard, Elite/Elite TR Back - Right/Left	1	1

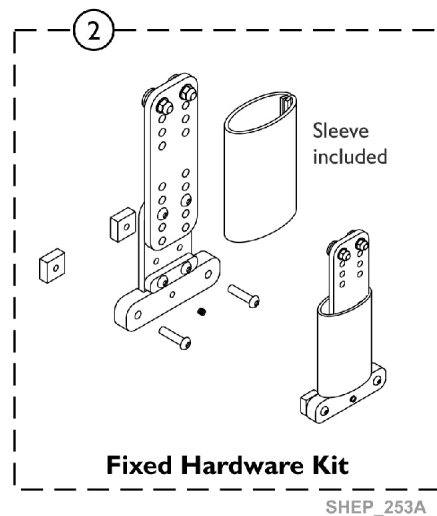
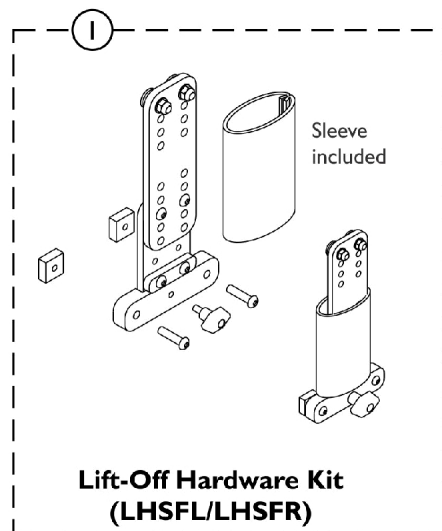
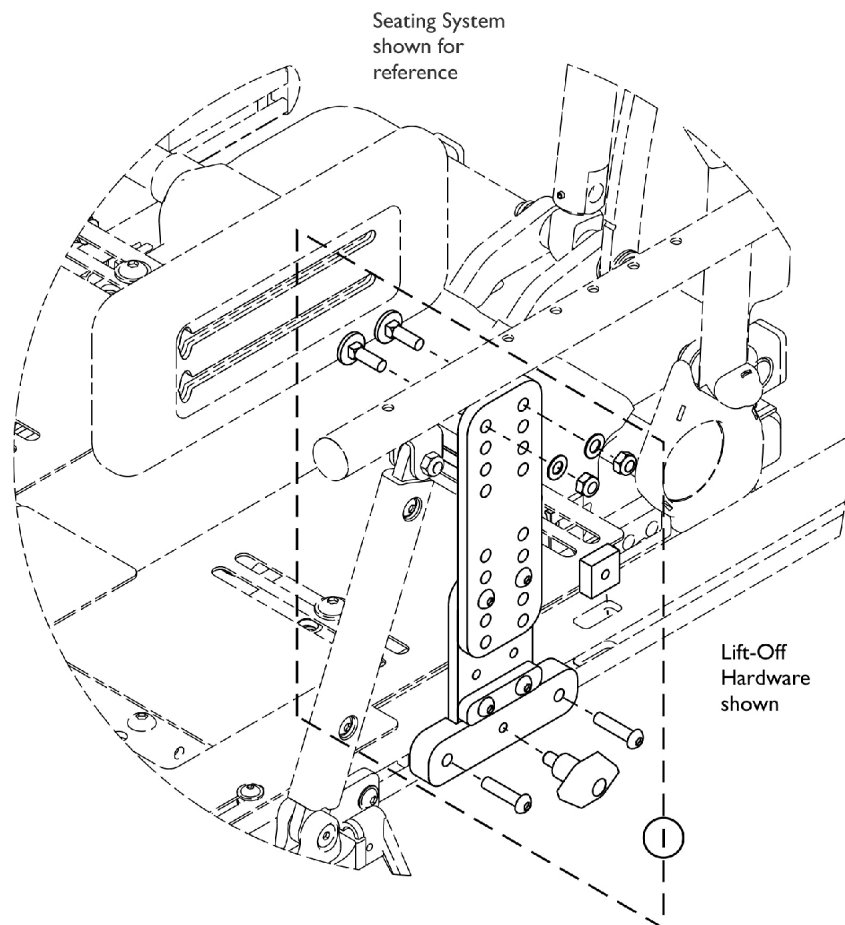
Matrix Fixed/ Swing Away Lateral Hardware, Standard and Offset, Elite TR Back (PBLSL/R) (PBOL-L/R) (SAEHBL/R) (OS AHL/R)



Matrx Fixed/ Swing Away Lateral Hardware, Standard and Offset, Elite TR Back **(PBLSL/R) (PBOL-L/R) (SAEHBL/R) (OSAHL/R)**

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60105139	Kit, Matrx Swing Away Lateral Hardware, Offset, Elite/Elite TR Back - Left	1	1
1	B	60105140	Kit, Matrx Swing Away Lateral Hardware, Offset, Elite/Elite TR Back - Right	1	1
2	C	60105127	Kit, Matrx Swing Away Lateral Hardware, Standard, Elite/Elite TR Back - Right/Left	1	1
3	D	60104858	Kit, Matrx Fixed Lateral Hardware, Standard, Elite/Elite TR Back - Right/Left	1	1
4	E	60104859	Kit, Matrx Fixed Lateral Hardware, Offset, Elite/Elite TR Back - Left	1	1
4	F	60104860	Kit, Matrx Fixed Lateral Hardware, Offset, Elite/Elite TR Back - Right	1	1
NOTE: A - Used for model OSAHL B - Used for model OSAHR C - Used for model SAEHBL/SAEHBR D - Used for model PBLSL/PBLSR E - Used for model PBOL-L F - Used for model PBOL-R					

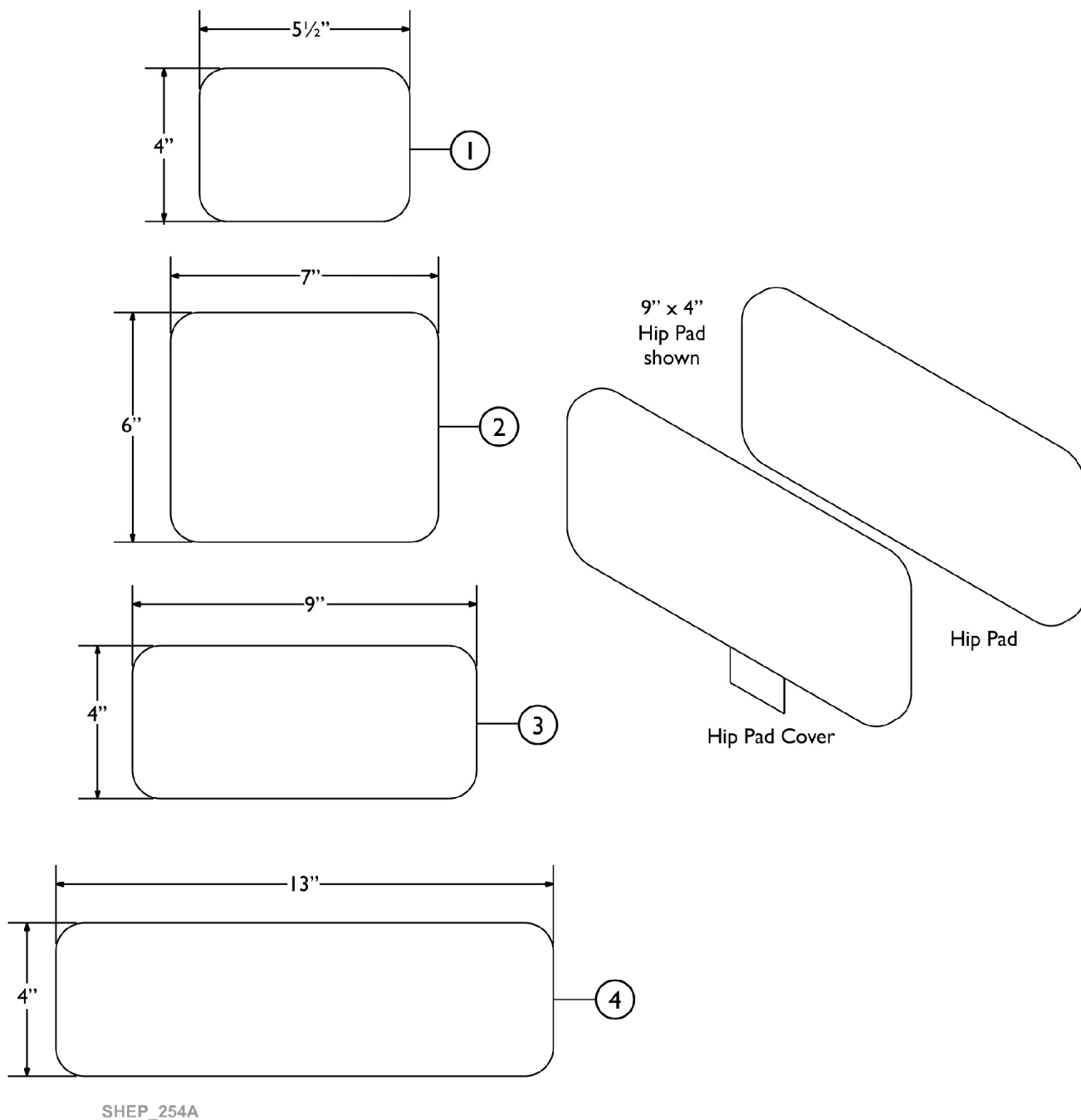
Lift-Off (LHSFL/ LHSFR) and Fixed Lateral Hip Support Hardware - Right/Left



Lift-Off (LHSFL/ LHSFR) and Fixed Lateral Hip Support Hardware - Right/Left

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60105197	Kit, Lift-Off Lateral Hip Support Hardware - Right/Left	1	1
2	A	60105196	Kit, Fixed Lateral Hip Support Hardware - Right/Left	1	1
NOTE: A - Used for either the Right or Left Side of the Seating System.					

Lateral Hip Support Pads (RHS-XS/ S/ M/ L) (LHS-XS/ S/ M/ L)

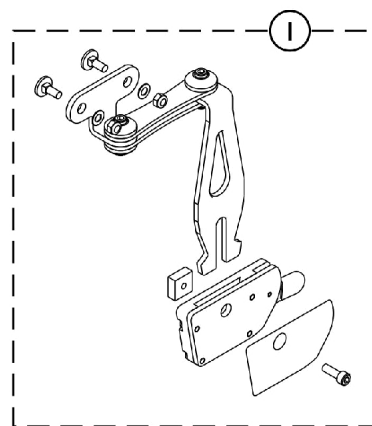
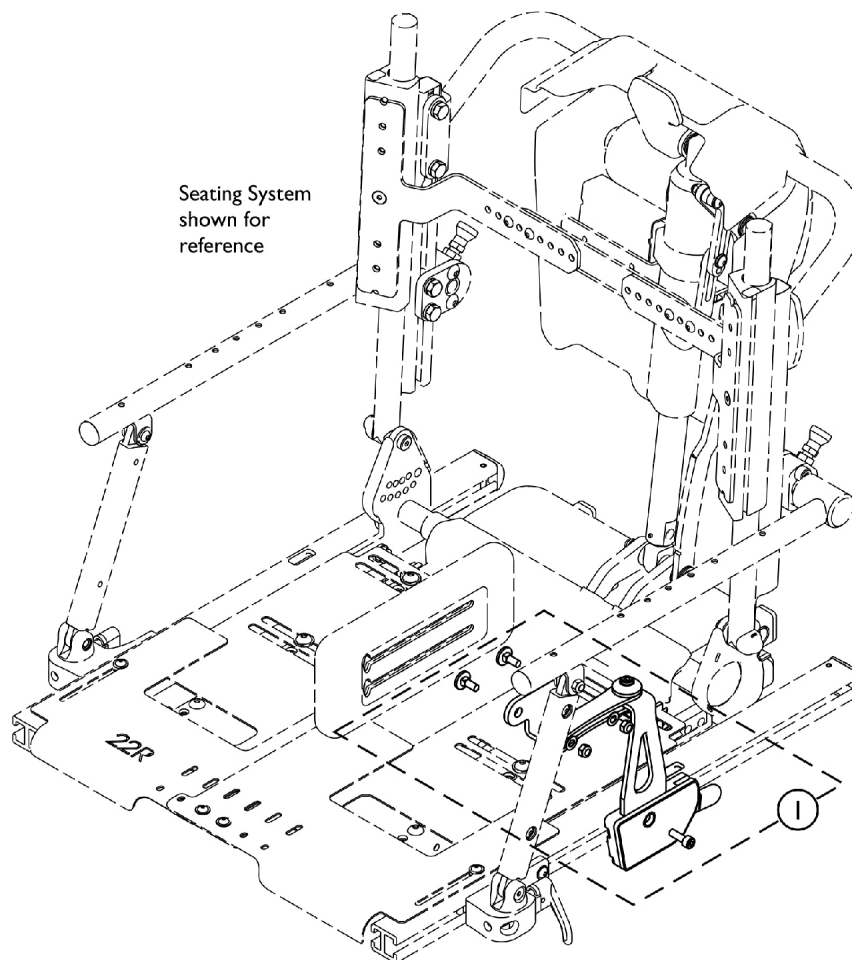


Lateral Hip Support Pads (RHS-XS/ S/ M/ L) (LHS-XS/ S/ M/ L)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102748	Kit, Lateral Hip Support Pad (5-1/2" W x 4" H)	1	1
2	A	60102749	Kit, Lateral Hip Support Pad (7" W x 6" H)	1	1
3	A	60102750	Kit, Lateral Hip Support Pad (9" W x 4" H)	1	1
4	A	60102751	Kit, Lateral Hip Support Pad (13" W x 4" H)	1	1
NOTE: A - Includes the Lateral Hip Pad and Hip Pad Cover. Used for Right or Left side application.					

MAXX Style Quick Release Removable Hardware For Hip Supports

(MQRHL/ MQRHR)

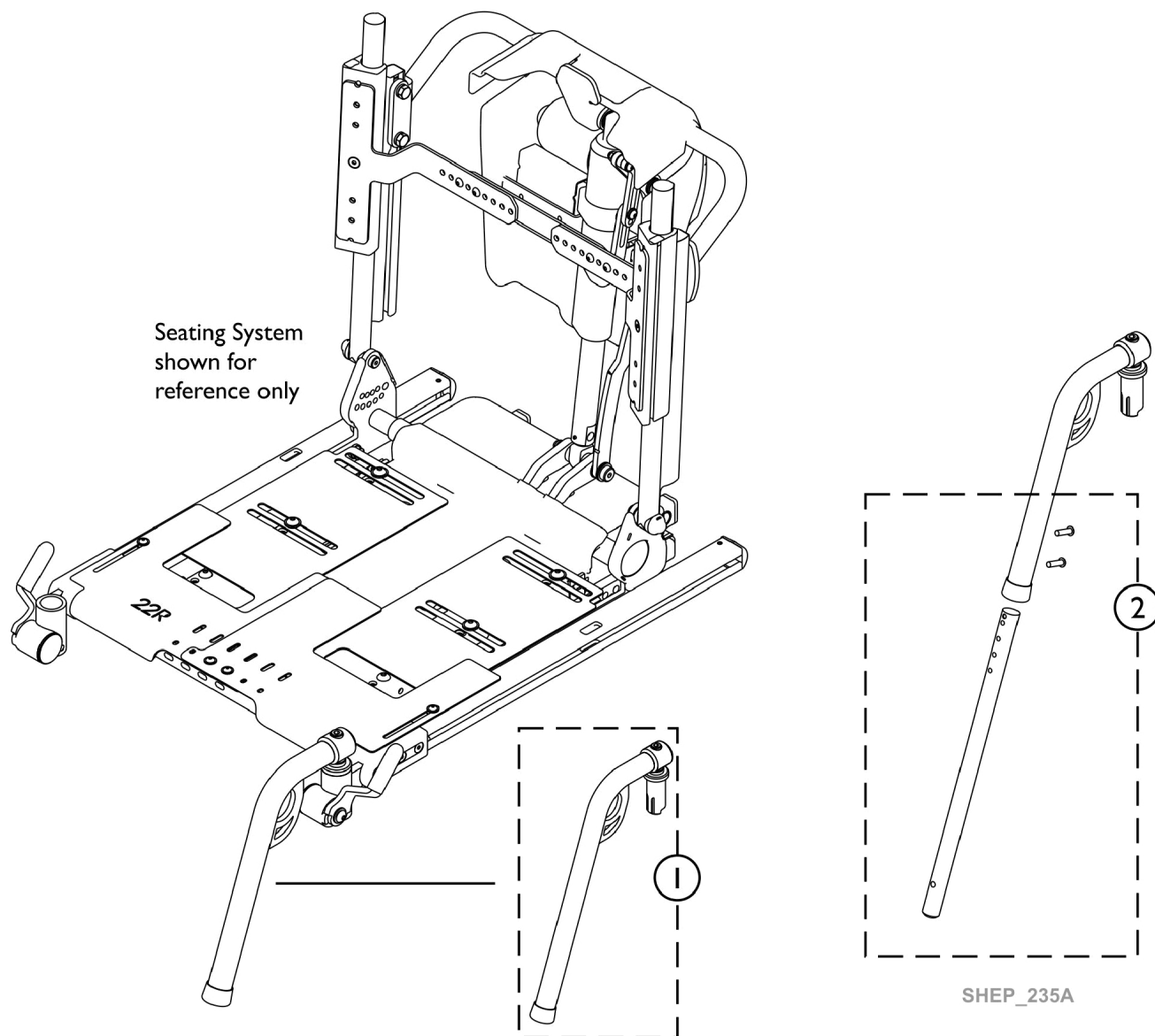


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MAXX Style Quick Release Removable Hardware For Hip Supports (MQRHL/ MQRHR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102687	Kit, Hip Support Quick Release Hardware - Left	1	1
2		60102671	Kit, Hip Support Quick Release Hardware - Right	1	1

70 Degree HD Swing Away Front Rigging (M70HD)

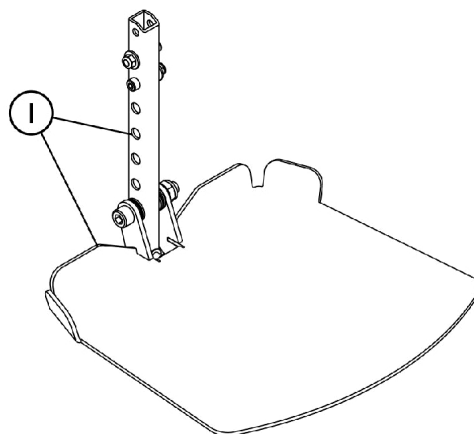
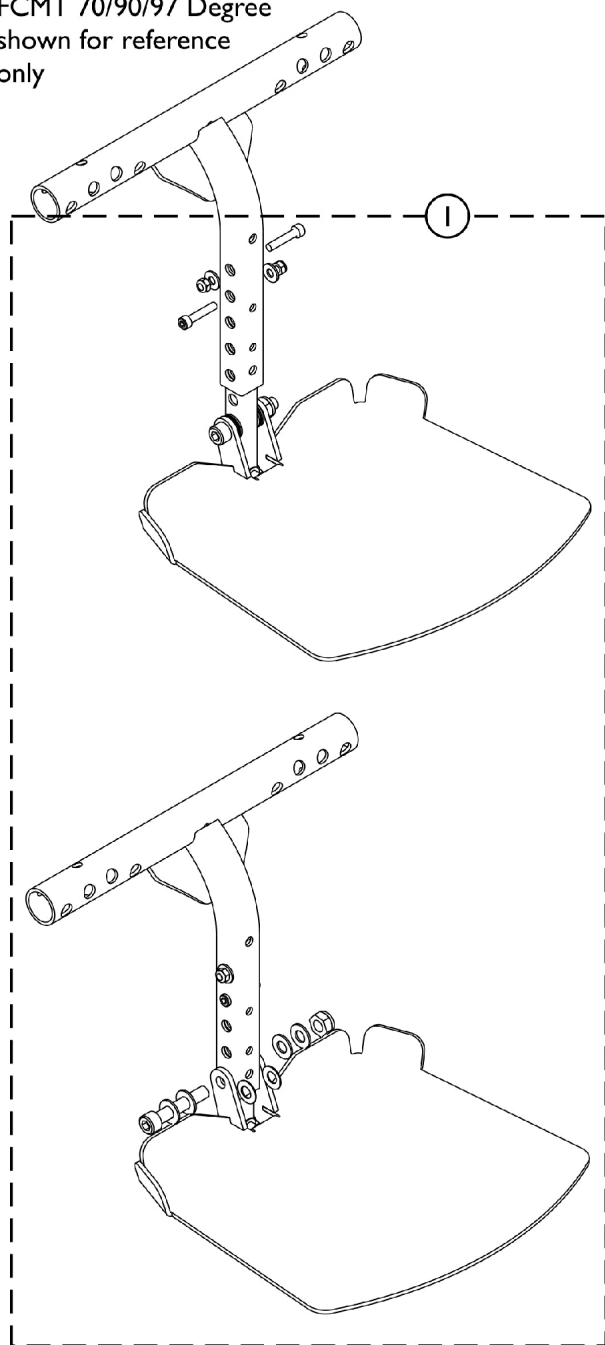


70 Degree HD Swing Away Front Rigging (M70HD)

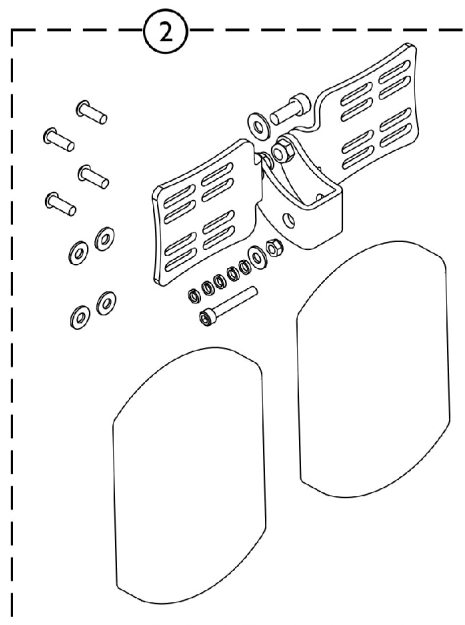
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60105198	Front Rigging Support Assembly, Down Tube HD, Cam-Lock, M70HD	1	1
2	B	60105200	Kit, Extension Tube Assembly w/ Hardware, M70HD (9" L)	1	1
NOTE: A - Item #1 can be used for both Right or Left side. B - Item #2 Extension Tube has a 13-17" Range					

Basic Fixed Center Mount Platform 70/ 90/ 97 Degrees (FCMT70/ 90/ 97)

Support Hanger
Bracket Assembly,
FCMT 70/90/97 Degree
shown for reference
only



Assembled View

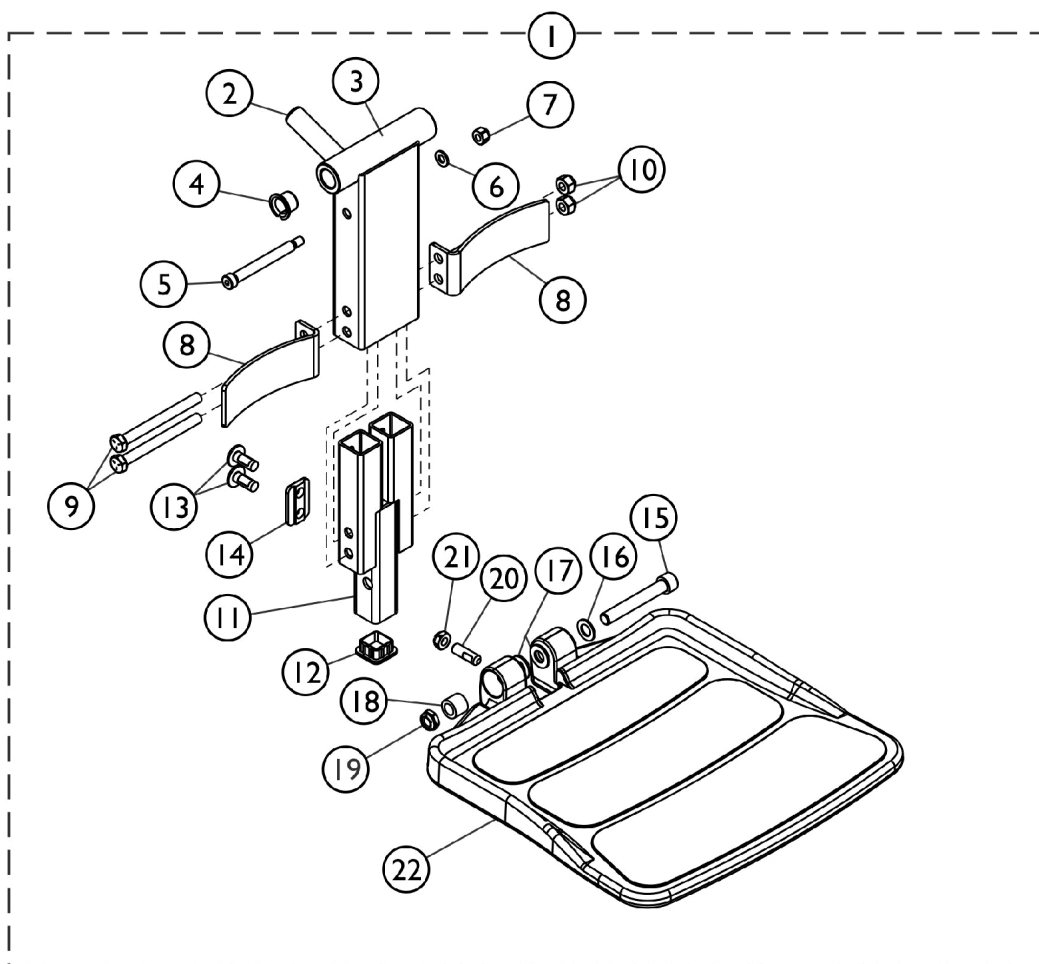


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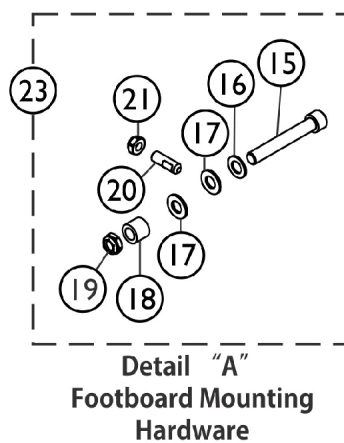
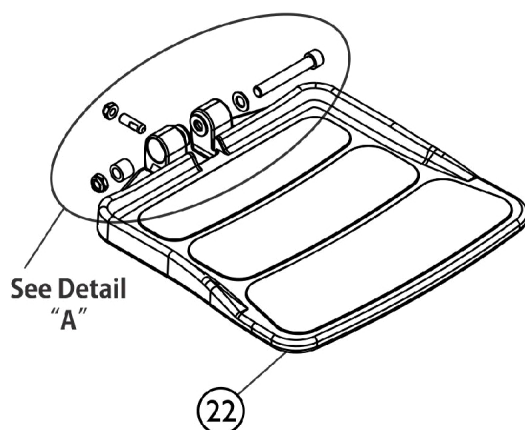
Basic Fixed Center Mount Platform 70/ 90/ 97 Degrees (FCMT70/ 90/ 97)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60105142	Basic Fixed Center Mount Footplate Assembly, 70/90/97 Degree (12" W x 11" D)	1	1
2		60105143	Flat Calf Pad Assembly, FCMT70, FCMT90, FCMT97	1	1

Front Rigging - Center Mount Rigging (CTMT-FJ with CTMTFB One PC Flip-Up Footboard) **(CTMT-FJ = 9-1/4"-12" Range for TDX SP2 Models)**



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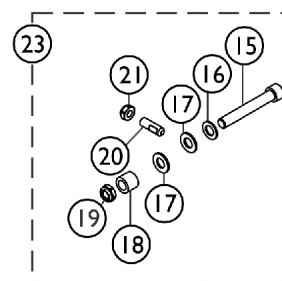
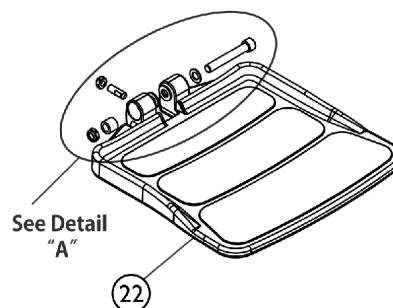
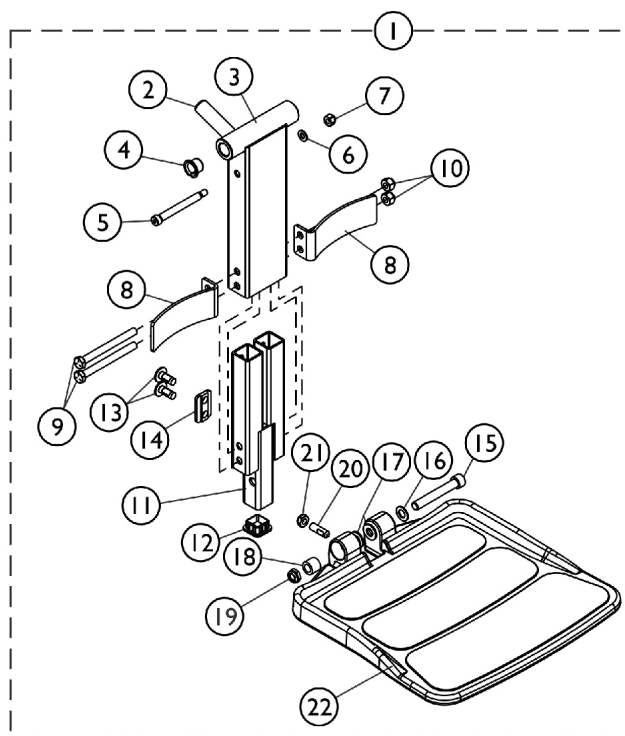


Front Rigging - Center Mount Rigging (CTMT-FJ with CTMTFB One PC Flip-Up Footboard) (CTMT-FJ = 9-1/4"-12" Range for TDX SP2 Models)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1165511	Center Mount Front Rigging w/ One PC Footboard (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3-1/4")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (9-1/2" - 11" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22	B	1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
22			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
23		1147134	Kit, Footboard Mounting Hardware	1	1
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1

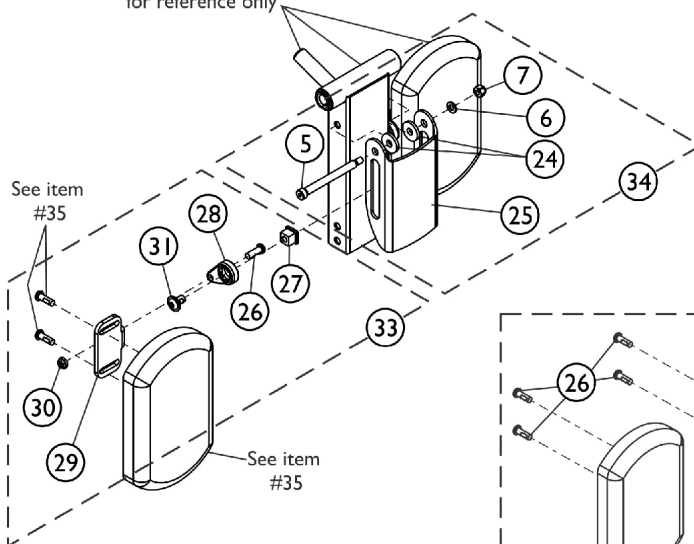
NOTE: A - Includes items 2-22
B - Includes items 15-21

Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 12-1/4" - 15" Range for TDX SP2 Models)

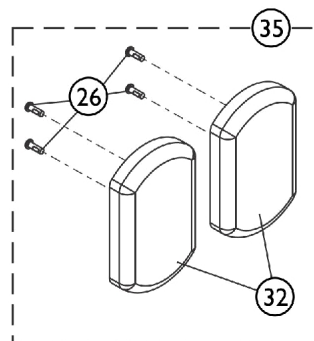


Detail "A"
Footboard Mounting
Hardware

Footrest Support,
Angle Adjustable Rack
and Calf Pad shown
for reference only



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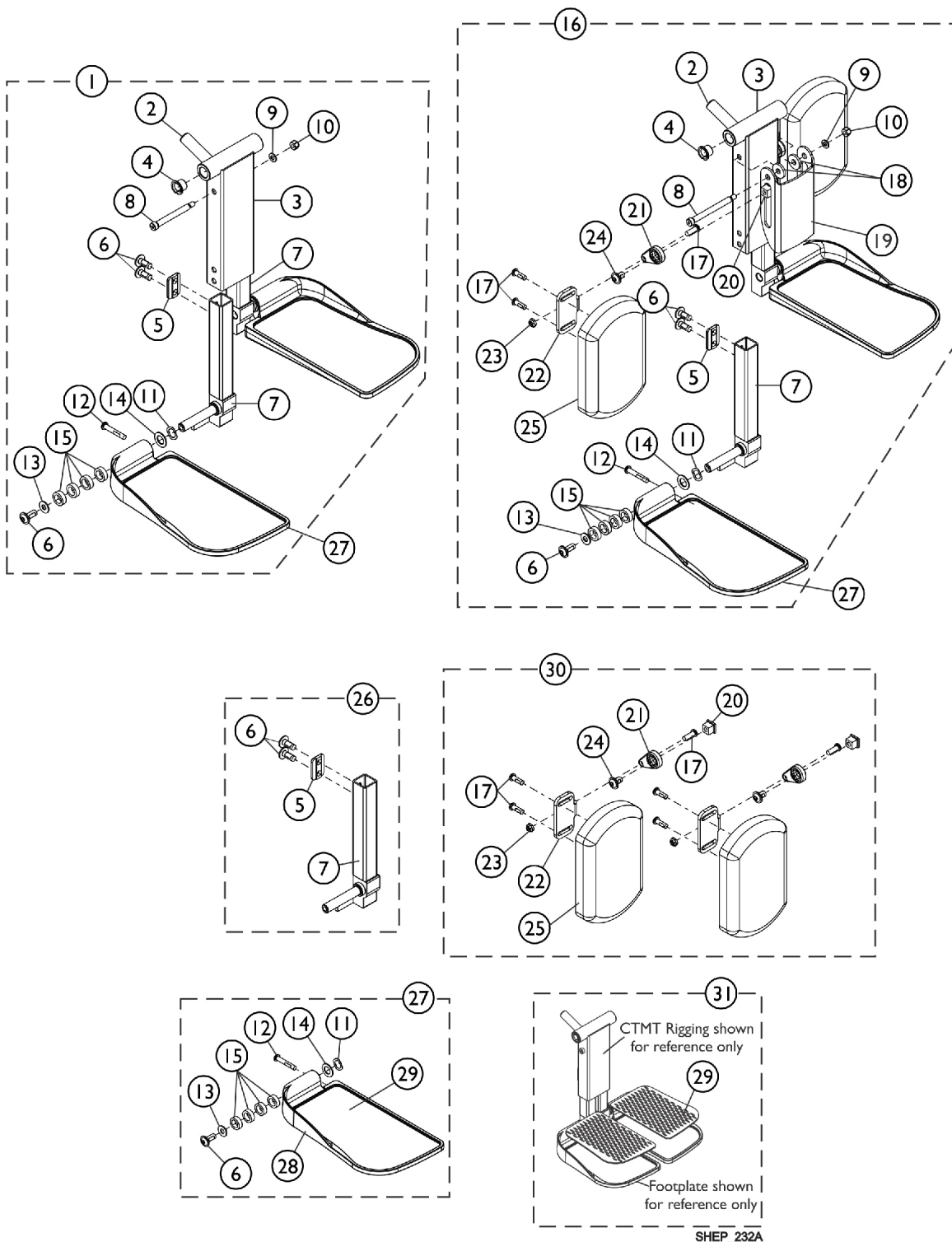
Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 12-1/4" - 15" Range for TDX SP2 Models)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1165388	Center Mount Front Rigging w/ One PC Footboard (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3-1/4")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22	B	1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
22			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
23		1147134	Kit, Footboard Mounting Hardware	1	1
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
33	C	1165505	Kit, Hardware, Calf Pad Adjustment	1	1
26			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
27			Nut, T (5/16-18)	1	2
28			Adjuster, Calf Pad	1	2
29			Bracket, Mounting, Calf Pad	1	2
30			NLA - Locknut (1/4-20)	1	2
31			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2

Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 12-1/4" - 15" Range for TDX SP2 Models)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
34	D	1165506	Kit, Bracket, Calf Pad Mounting w/ Hardware	1	1
5			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
24			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
25	E	1163373	Bracket, Calf Pad, Black	1	1
35			Kit, Calf Pad (Pair)	1	1
26			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
32			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
NOTE: A - Includes items 2-22 B - Includes items 15-21 C - Includes items 26-31 D - Includes items 5-7, 24 and 25 E - Includes items 26 and 32					

Center Mount Rigging (CTMT-FJ/CTMT-F)



Center Mount Rigging (CTMT-FJ/CTMT-F)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60105180	Kit, Center Mount Front Rigging, Junior (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Short, Black - Right	1	1
7			Tube, Extension, Footrest, Short, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
1	A	60105182	Kit, Center Mount Front Rigging (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Medium, Black - Right	1	1
7			Tube, Extension, Footrest, Medium, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
16	B	60105181	Kit, Center Mount Front Rigging w/Calf Pad - Short (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2

Center Mount Rigging (CTMT-FJ/CTMT-F)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Short, Black - Right	1	1
7			Tube, Extension, Footrest, Short, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			NLA - Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
16	B	60105183	Kit, Center Mount Front Rigging w/Calf Pad - Medium (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Medium, Black - Right	1	1
7			Tube, Extension, Footrest, Medium, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2

Center Mount Rigging (CTMT-FJ/CTMT-F)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			NLA - Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
26		See Chart	#26 Extension Tube Kits	1	1
27		See Chart	#27 Footplate Kits	1	1
30	C	60102816	Kit, Calf Pad and Adjusting Hardware (Pair)	1	1
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			NLA - Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
31	D	1163374	Kit, Footrest Pad - Small (Pair)	1	1
29			Pad, Footplate, Small - Right	1	1
29			Pad, Footplate, Small - Left	1	1
31	D	1163375	Kit, Footrest Pad - Medium (Pair)	1	1
29			Pad, Footplate, Medium - Right	1	1
29			Pad, Footplate, Medium - Left	1	1
31	D	1163376	Kit, Footrest Pad - Large (Pair)	1	1
29			Pad, Footplate, Large - Right	1	1
29			Pad, Footplate, Large - Left	1	1
	E	1165505	Kit, Hardware, Calf Pad Adjustment	1	1
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			NLA - Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
	F	60102817	Kit, Bracket, Calf Pad Mounting w/ Hardware	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1

Center Mount Rigging (CTMT-FJ/CTMT-F)

NOTE: A - Includes items 2-15.
 B - Includes items 2-15 and 17-25.
 C - Includes items 17, 20-25.
 D - Includes a pair of item 29.
 E - Not shown. Includes items 17 and 20-24.
 F - Not shown. Includes items 8-10, 18 and 19. Currently not available.

CTMT Rigging 12-1/4"-15" STF range does not work for 16" Deep on models ULMT, ULMTR and ULMR.

#26 Extension Tube Kits

Front Rigging Side	Short 9-1/4" - 12" Range	Medium 12-1/4" - 15" Range
Right	1170677 See Note(s) A	1170679 See Note(s) A
Left	1170678 See Note(s) A	1170680 See Note(s) A

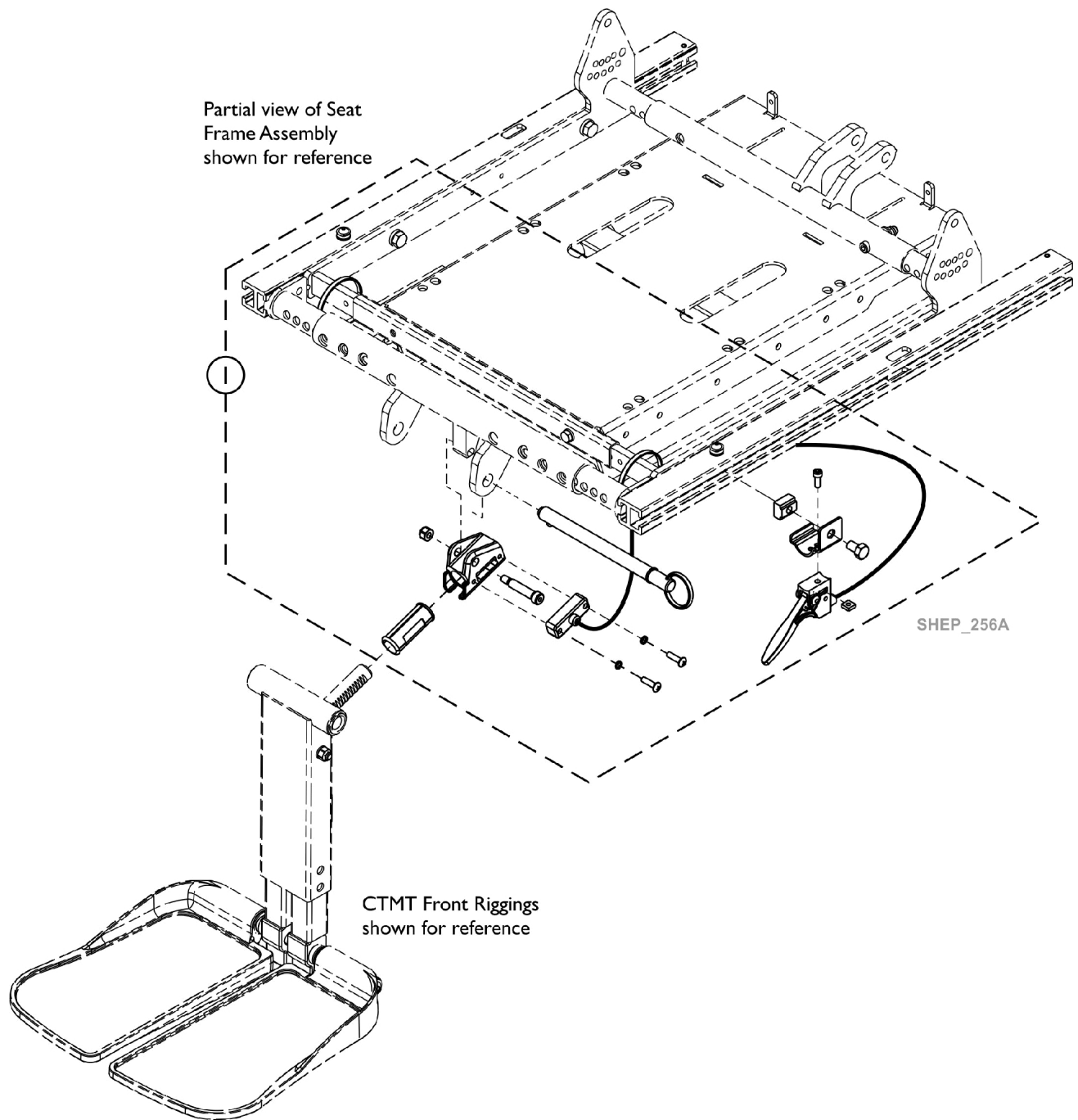
NOTE: A - Includes items 5-7. The Extension Tube Kits are used for adjustable width footplate hardware.

#27 Footplate Kits

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1170683 See Note(s) A	1170685 See Note(s) A	1170687 See Note(s) A
Left	1170684 See Note(s) A	1170686 See Note(s) A	1170688 See Note(s) A

NOTE: A - Includes items 10-18 and the Adjustable Width Footplate Instruction Sheet (Not Shown). The footplate mounting hardware included is for adjustable width.

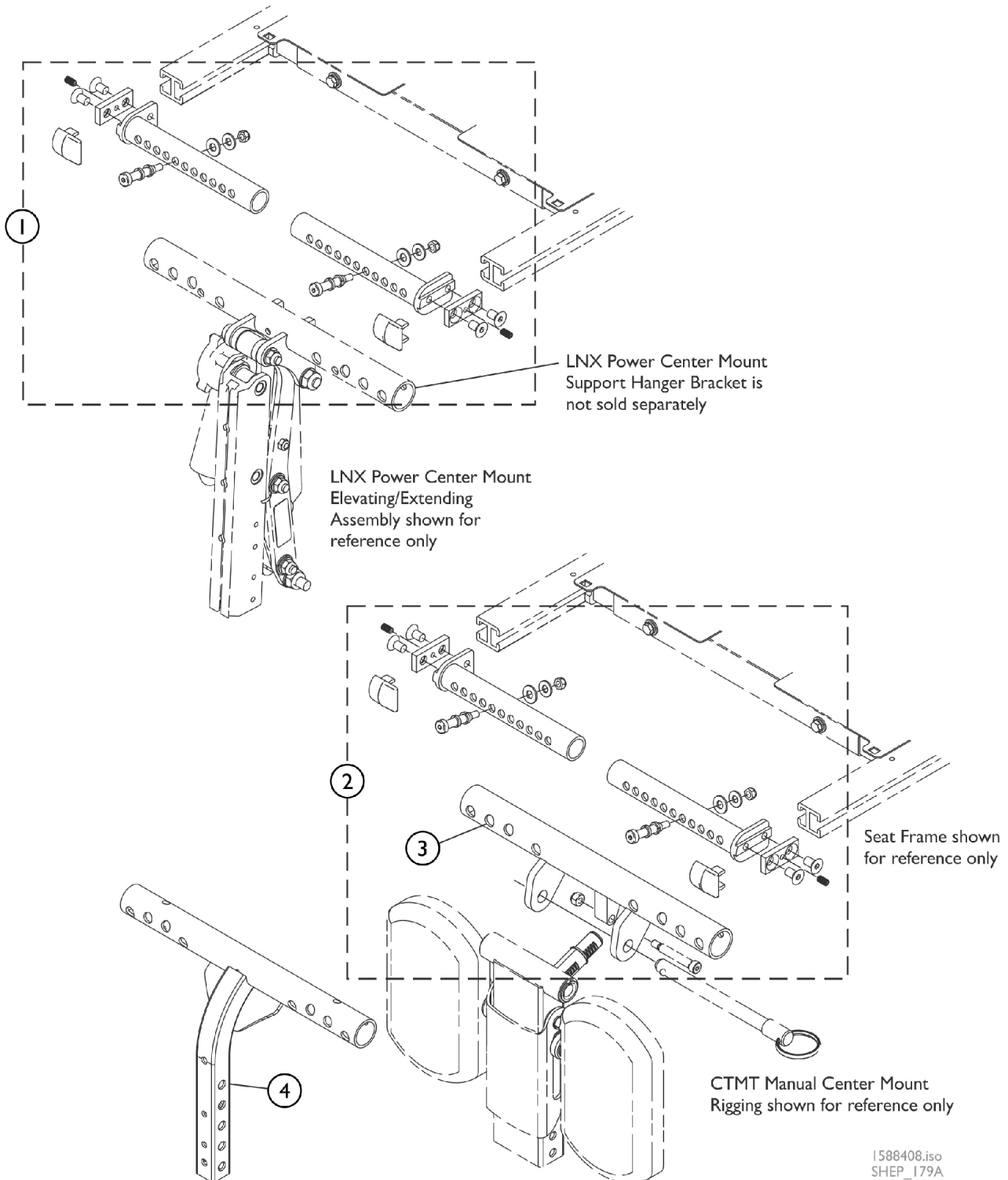
Center Mount Rigging Mounting Hardware (CTMT-FJ/CTMT-F)



Center Mount Rigging Mounting Hardware (CTMT-FJ/CTMT-F)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102591	CTMT Front Rigging Mounting Hardware, Ultra Low Maxx	1	1
NOTE: A - CTMT Rigging 12-1/4"-15" STF range does not work for 16" Deep on models ULMT, ULMTR and ULMR.					

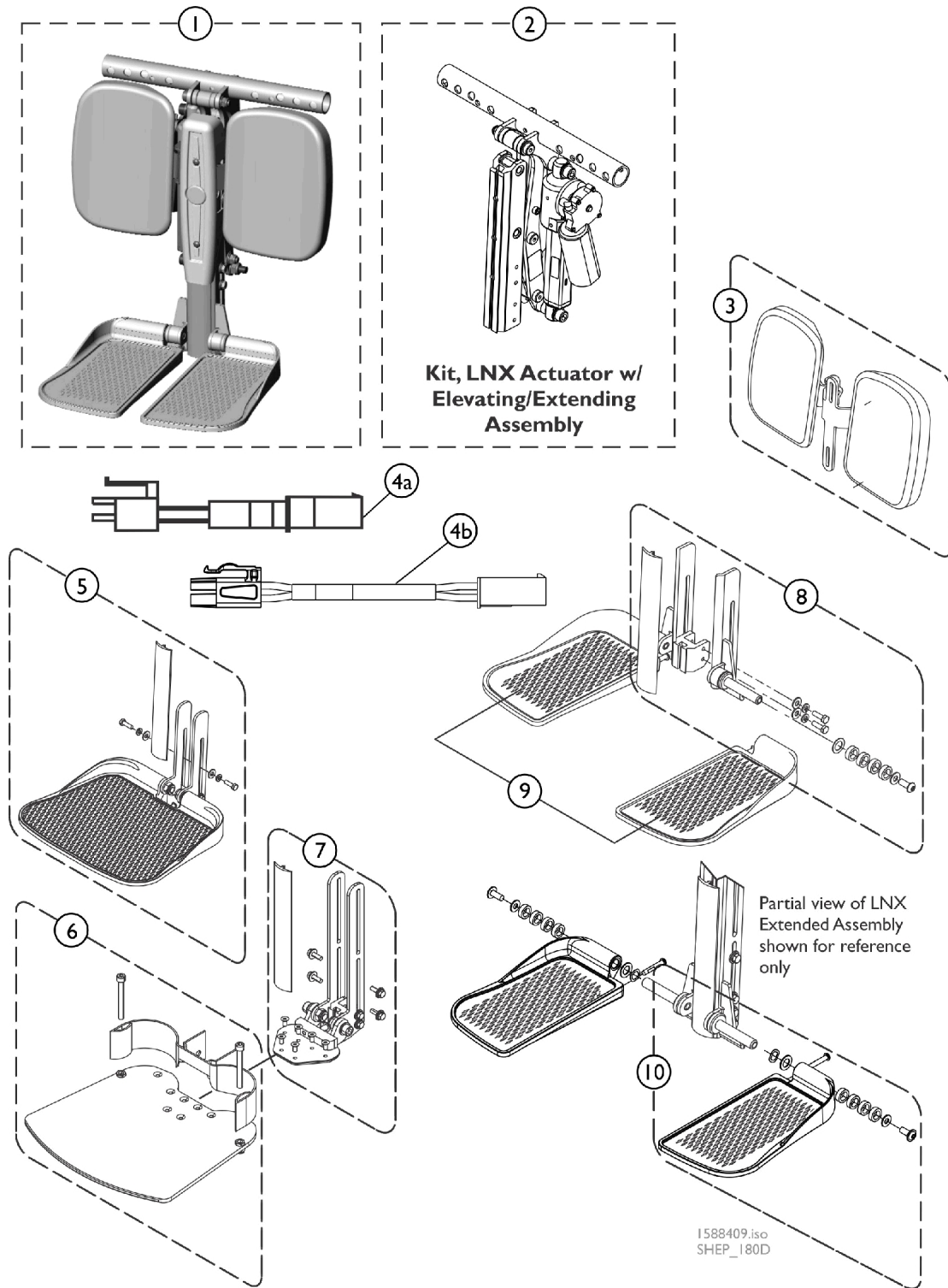
Center Mount Rigging Support Hanger Brackets and Mounting Hardware (CTMT-FJ/F, FCMT70/ 90/ 97, LNX)



Center Mount Rigging Support Hanger Brackets and Mounting Hardware (CTMT-FJ/F, FCMT70/ 90/ 97, LNX)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102716	Kit, Center Mount Rigging Support Hanger Mounting Hardware (16-22" W)	1	1
2-3		60103320	Kit, Support Hanger Bracket Assembly w/ Mounting Hardware, Cable Release, CTMT-F/FJ	1	1
4		60105160	Support Hanger Bracket Assembly, FCMT 70/90/97 Degree	1	1
NOTE: A - Item #1 used for all Center Mount Riggings shown. LNX, CTMT-Fi/F and FCMT70/90/97.					

Center Mount Legrest Power (LNX)



Center Mount Legrest Power (LNX)

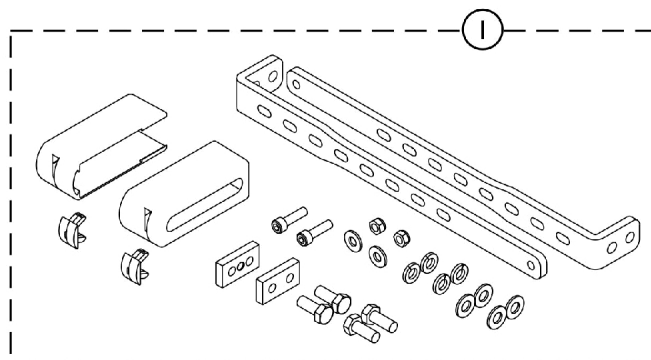
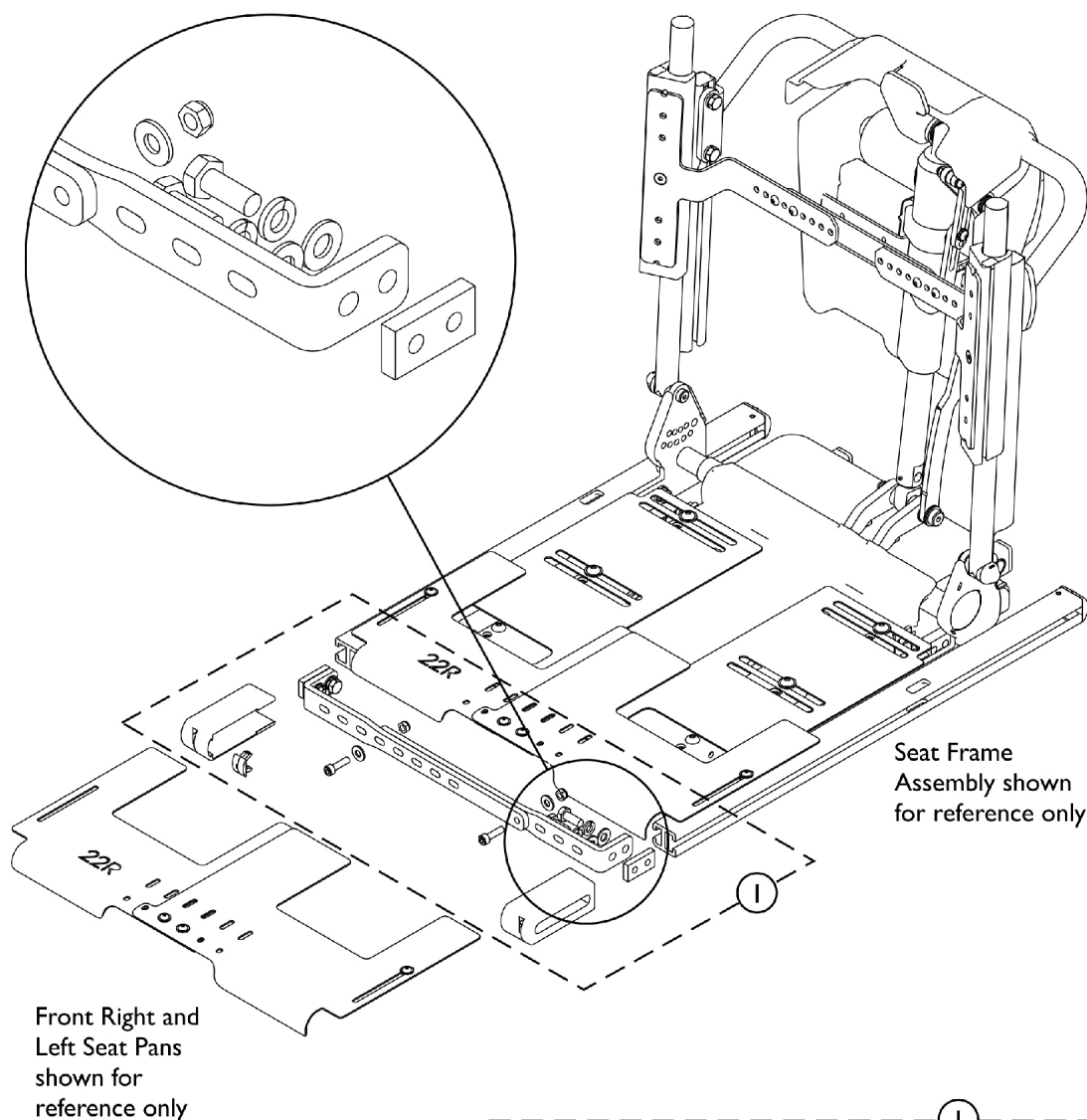
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	60102726	Kit, LNX Power Legrest w/ Independant Footplates - Small	1	1
1	D	60103356	Kit, LNX Power Legrest w/ Independant Footplates - Medium	1	1
1	D	60102727	Kit, LNX Power Legrest w/ Independant Footplates - Large	1	1
2		60123531	Kit, LNX Actuator w/ Elev./Extending Assembly	1	1
3		60102709	Kit, Flat Calf Pad Assembly, LNX	1	1
4a	A	60102545	Kit, Actuator Cable, LNX, (MPELR - Left)	1	1
			Actuator Cable, LNX, (MPELR - Left)	1	1
			Sheet, Insert Parts Service	1	1
4b	E	60132733	Kit, Harness Wire Extension, LNX Center Mount, 914mm 35-63/64"	1	1
			Harness Wire Extension, LNX Center Mount, 914mm 35-63/64"	1	1
			Sheet, Insert Parts Service	1	1
5	B	60102713	Kit, Footboard Assembly, Center Mount, Fixed Heel Cup (12" W x 9" D)	1	1
6	B	60105162	Center Mount Flip-Up Foot Platform Assembly, LNX (12" W x 8-1/2" D)	1	1
6	B	60105161	Center Mount Flip-Up Foot Platform Assembly, LNX (12" W x 10-3/4" D)	1	1
6	B	60105163	Center Mount Flip-Up Foot Platform Assembly, LNX (17" W x 13" D)	1	1
7	C	60105164	Center Mount Foot Platform Mount Assembly, Flex Heel Cup	1	1
8		60105165	Independent Footplate Mounting Hardware, Center Mount (Pair)	1	1
9		1163374	Kit, Footrest Pad - Small (Pair)	1	1
			Pad, Footplate, Small - Right	1	1
			Pad, Footplate, Small - Left	1	1
9		1163375	Kit, Footrest Pad - Medium (Pair)	1	1
			Pad, Footplate, Medium - Right	1	1
			Pad, Footplate, Medium - Left	1	1
9		1163376	Kit, Footrest Pad - Large (Pair)	1	1
			Pad, Footplate, Large - Right	1	1
			Pad, Footplate, Large - Left	1	1
10		See Chart	#10 Footplate Kits	1	1
NOTE: A - The Left Side Actuator Cable is used for both LNX and MPELR Power Legrest. Used before 01/11/22 B - Item's 5 and 6 only include the lower Footboard Assembly portion of the Power LNX Legrest as shown. C - Item 6 and 7 assemble together. D - Kit includes the Actuator Motor. E - Used after 01/23/22					

Center Mount Legrest Power (LNX)

#10 Footplate Kits

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1170683 See Note(s) A	1170685 See Note(s) A	1170687 See Note(s) A
Left	1170684 See Note(s) A	1170686 See Note(s) A	1170688 See Note(s) A
NOTE: A - Includes the Footplate, attaching hardware and the Adjustable Width Footplate Instruction Sheet (Not Shown).			

Independent Front Rigging Cross Brace Assembly (M70HD/ MELR/ MPELR), (16" W - 22" W)

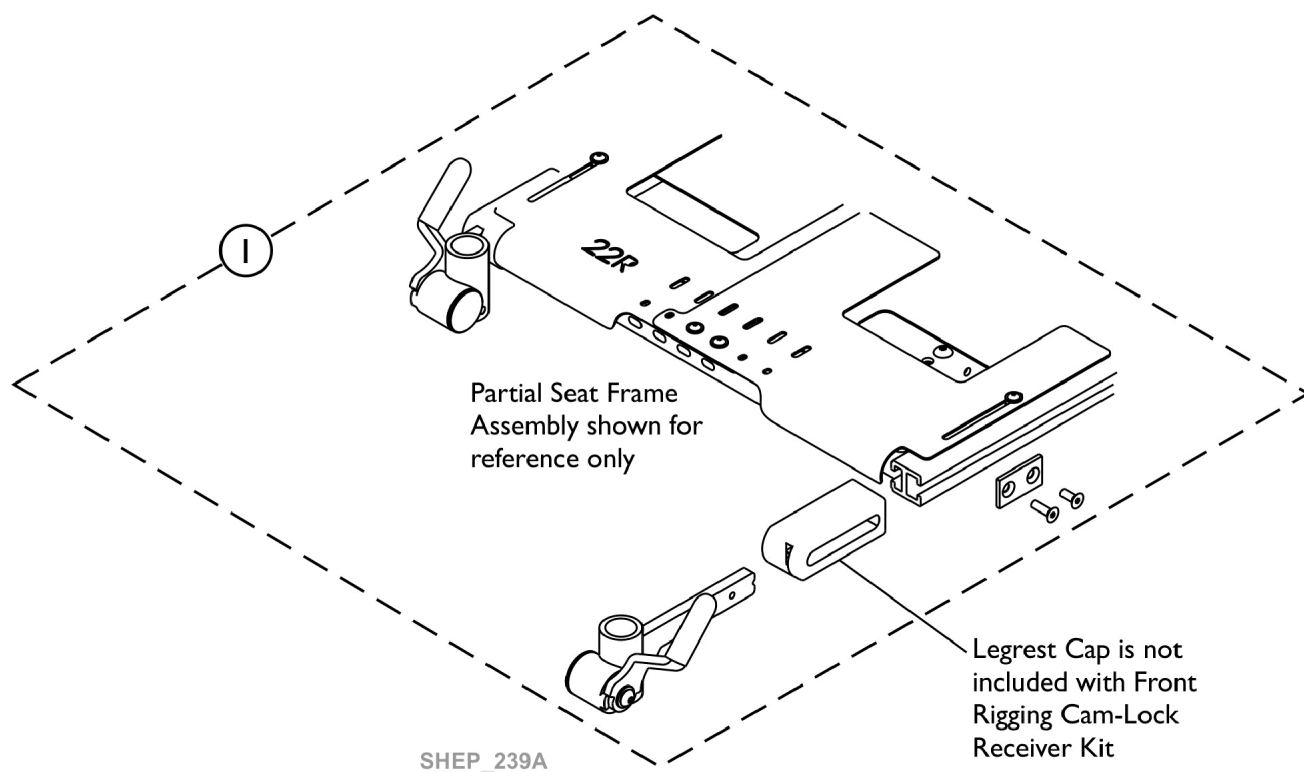


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Independent Front Rigging Cross Brace Assembly (M70HD/ MELR/ MPELR), (16" W - 22" W)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102718	Kit, Cross Brace Assembly, Independent Front Rigging	1	1

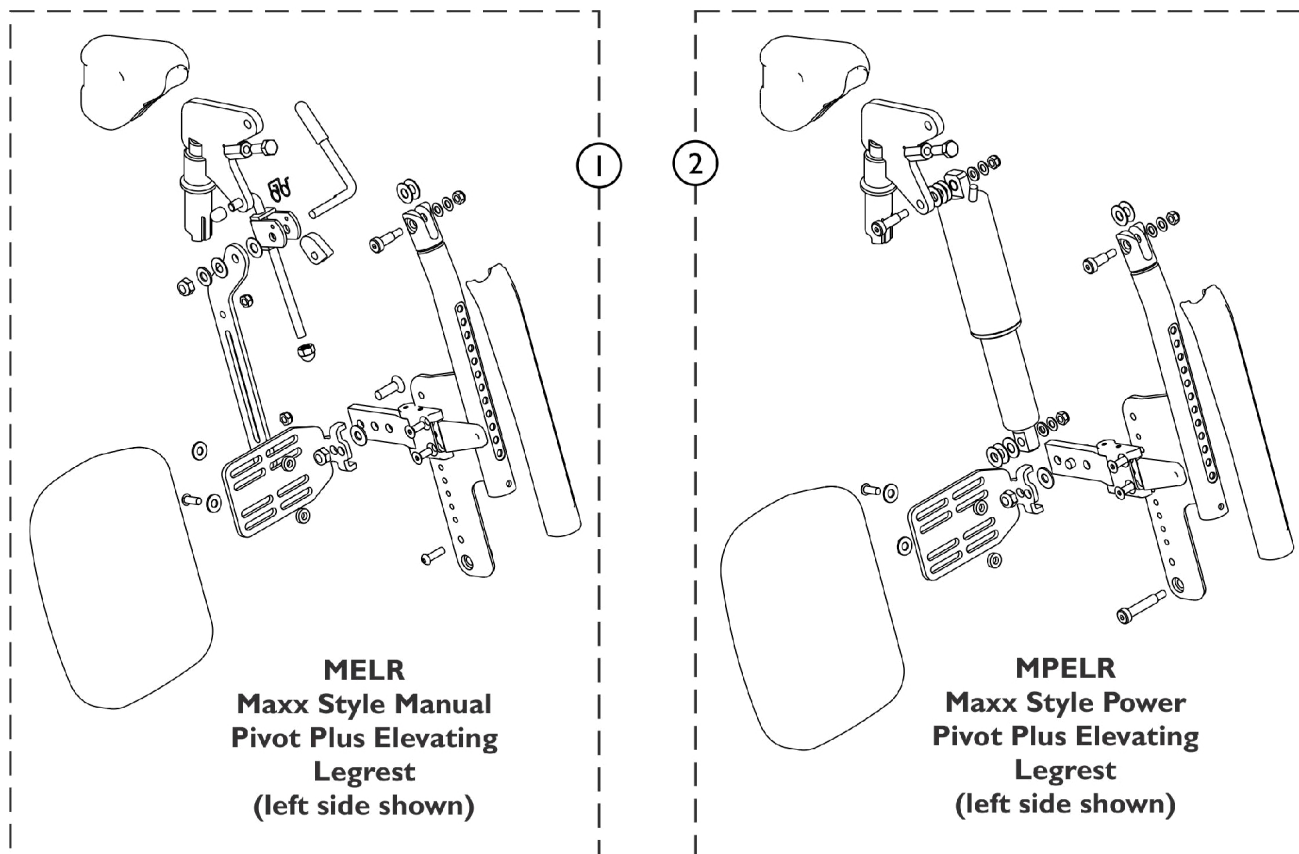
Independent Front Rigging Cam Lock Receiver, Straight (M70HD/ MELR/ MPELR)



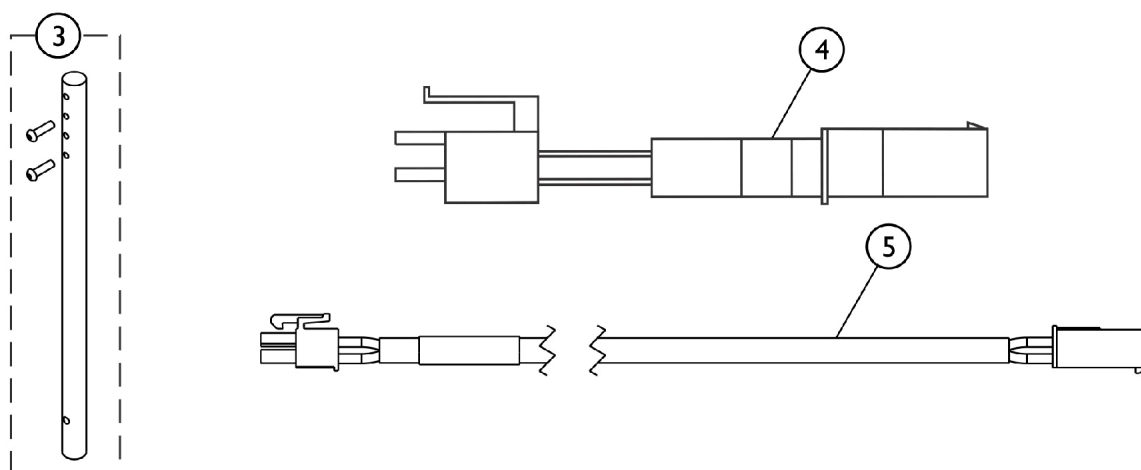
Independent Front Rigging Cam Lock Receiver, Straight (M70HD/ MELR/ MPELR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60105141	Independent Front Rigging Cam Lock Receiver, Straight (Pair)	2	1

Maxx Style Pivot Plus Elevating Legrest



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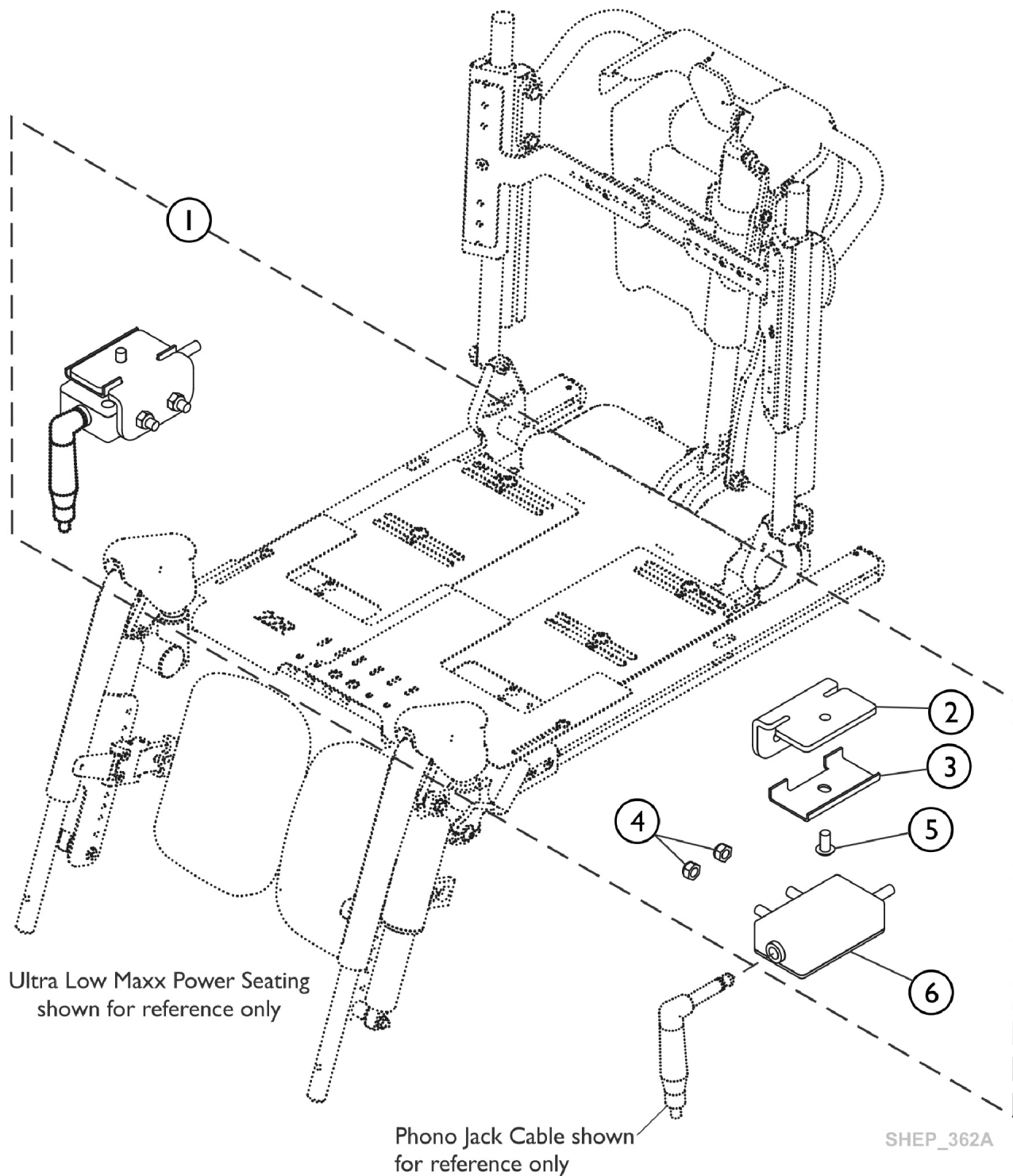


Maxx Style Pivot Plus Elevating Legrest

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102846	Kit, Maxx Style Pivot Plus Elevating Legrest, Manual MELR - Left	1	1
1		60102845	Kit, Maxx Style Pivot Plus Elevating Legrest, Manual MELR - Right	1	1
2		60102720	Kit, Maxx Style Pivot Plus Elevating Legrest, Power MPELR - Left	1	1
2		60102719	Kit, Maxx Style Pivot Plus Elevating Legrest, Power MPELR - Right	1	1
3		60105167	Kit, Extension Tube Assembly w/ Hardware, MELR, MPELR, MSKTHL-S (11" L)	1	1
3		60105168	Kit, Extension Tube Assembly w/ Hardware, MELR, MPELR, MSKTHL-M (14" L)	1	1
3		60105169	Kit, Extension Tube Assembly w/ Hardware, MELR, MPELR, MSKTHL-L (17" L)	1	1
4	A	60102545	Kit, Actuator Cable, LNX, (MPELR - Left)	1	1
			Actuator Cable, LNX, (MPELR - Left)	1	1
			Sheet, Insert Parts Service	1	1
4	B	60105177	Kit, Actuator Cable (MPELR - Right)	1	1
			Actuator Cable (MPELR - Right)	1	1
			Sheet, Insert Parts Service	1	1
5	C	60132735	Kit, Harness Wire Extension, MPELR, 914mm 35-63/64"	1	1
			Harness Wire Extension, MPELR, 914mm 35-63/64"	1	1
			Sheet, Insert Parts Service	1	1
NOTE: A - The Left Side Actuator Cable is used for both LNX and MPELR Power Legrest. Used before 01/24/22 B - The Right Side Actuator Cable is used for MPELR Power Legrest only. Used before 01/24/22 C - Used after 01/23/22 for MPELR Power Legrest on both right and left side.					

Phono Jack Adapter Box Kit

For (MPELR) Maxx Style Pivot Plus Power Elevating Legrest

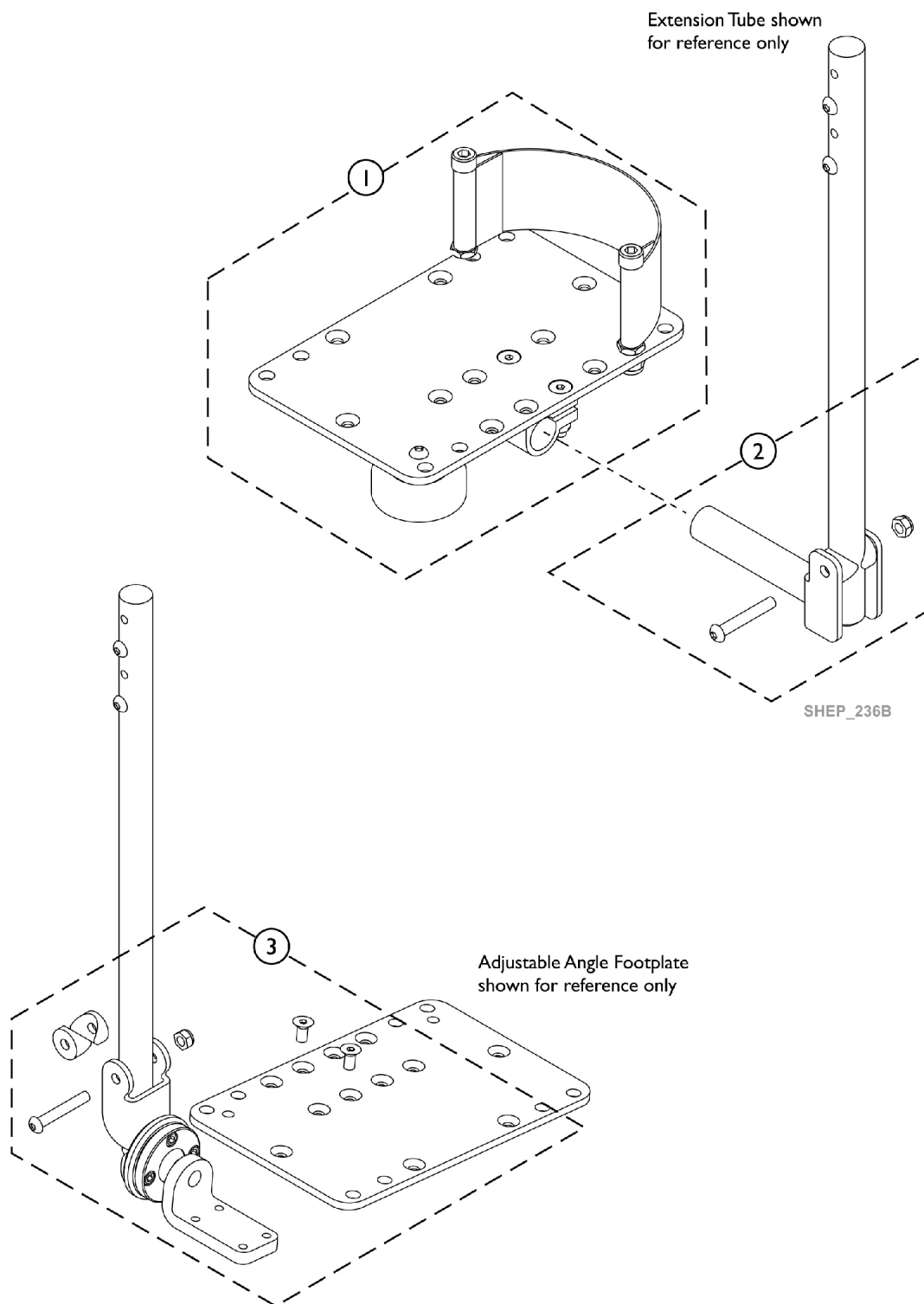


Phono Jack Adapter Box Kit

For (MPELR) Maxx Style Pivot Plus Power Elevating Legrest

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	NPN	Kit, Phono Jack Adapter Box, MPELR	1	1
NOTE: A - Includes items 2-6 and accommodates both the right and left side of the Power Seating system. B - NOTE: "NPN" denotes that Phono Jack Adapter Box Kit is currently unavailable. For first time installation the wheelchair must be returned to Invacare to be installed.					

Adjustable Angle Footplate, Pivot and Multi-Axis, Independent Front Riggings

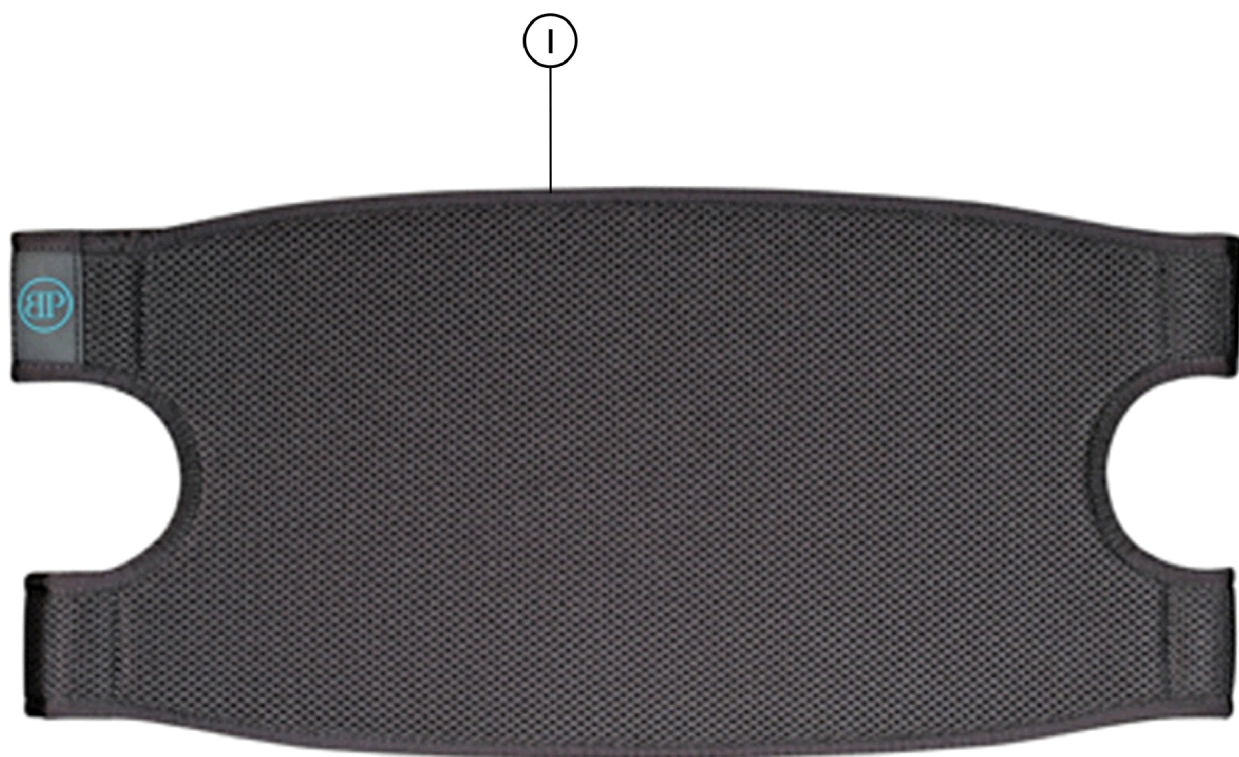


Adjustable Angle Footplate, Pivot and Multi-Axis, Independent Front Riggings

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60105170	Kit, Footplate Assembly, Heavy Duty w/ Heel Loop and Caster Wheel - Left (5-1/4" W x 8" L)	1	1
1		60105171	Kit, Footplate Assembly, Heavy Duty w/ Heel Loop and Caster Wheel - Right (5-1/4" W x 8" L)	1	1
1		60105172	Kit, Footplate Assembly, Heavy Duty w/ Heel Loop and Caster Wheel - Left (6-1/4" W x 8" L)	1	1
1		60105173	Kit, Footplate Assembly, Heavy Duty w/ Heel Loop and Caster Wheel - Right (6-1/4" W x 8" L)	1	1
2		60105174	Kit, Independent Front Rigging Pivot Mount Assembly - Right/Left (Pair)	2	1
3	A	60105175	Kit, Independent Front Rigging Multi-Axis Adjustable Angle Footplate Mount Assembly - Right/Left	1	1

NOTE: A - Item #3 can be used on the Right or Left side.

Front Riggings - Accessories, Air Mesh Calf Panel CPMD/ CPLG



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Front Riggings - Accessories, Air Mesh Calf Panel CPMD/ CPLG

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60105176	Kit, Calf Panel, Mesh, Medium CPMD (35-1/2" L, Overall)	1	1
1	A	60102594	Kit, Calf Panel, Mesh, Large CPLG (39-1/2" L, Overall)	1	1
NOTE: A - Used for M70HD Front Riggings.					

Front Riggings Reference Chart

70NHD (Sector Style)

NOTE: Pivot/Slide Tube attaching hardware not included.

NOTE: Pivot/Slide Tube and Footplates do not include Heel Loops.

1651 = Composite footplate with 9-7/8" curved pivot/ slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/ slide tube.
1350 = Extra large footplate with "L" style pivot/ slide tube.

Support Assemblies - 70NHD

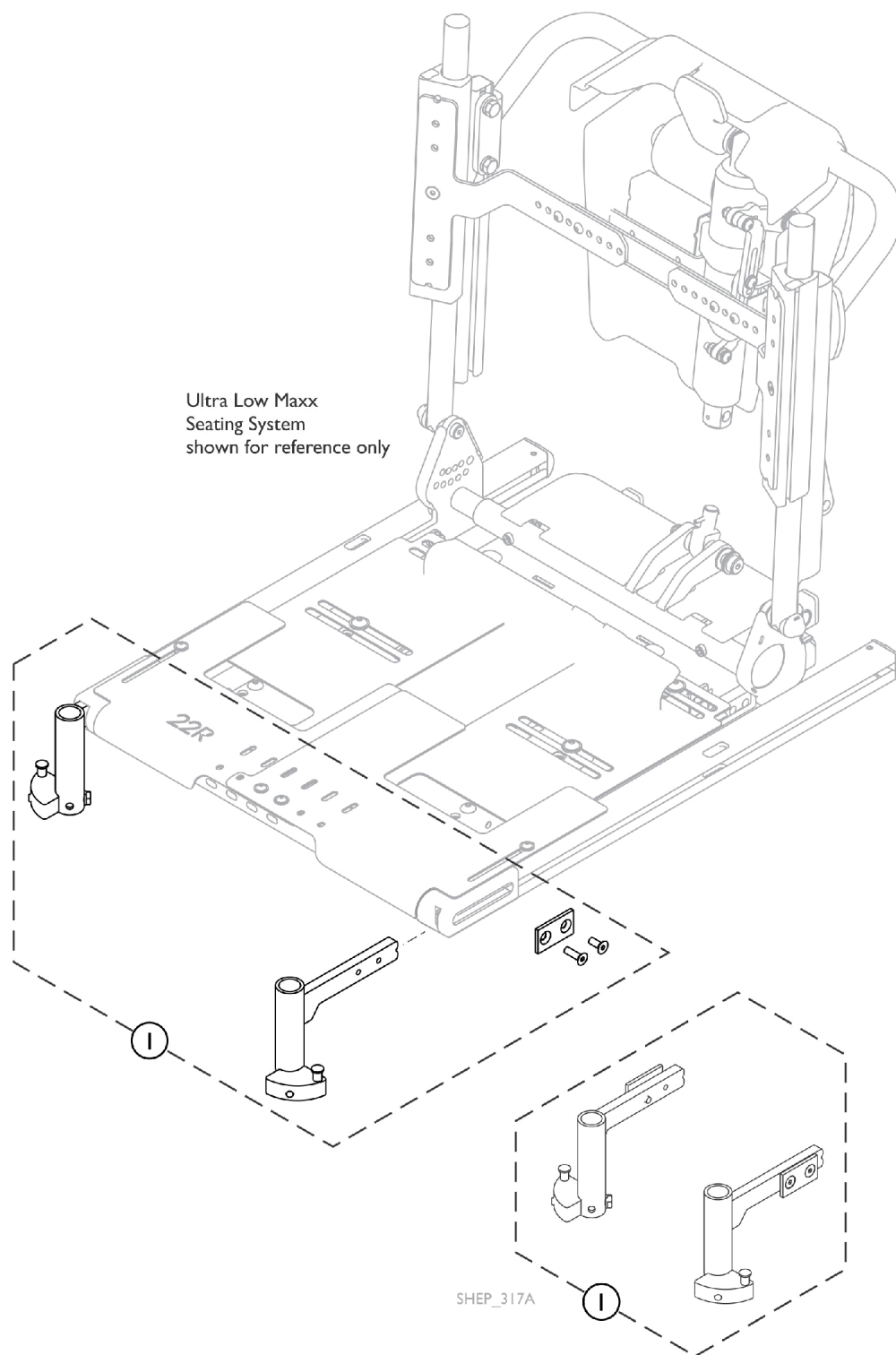
Rigging Type	70NHD
Right	8881053149 See Note(s) A
Left	8881053148 See Note(s) A

NOTE: A - Specify 24P frame color when ordering.

Pivot/ Slide Tube and Footplates For 70NHD

Footplate Type	1651 16" W	1651 18" and Wider	1350 18" and Wider	AT5543 ALL Widths
Right	1057869	1057879	60104886	1062756
Left	1057870	1057880	60104887	1062757
Right 2" Longer	1057871	1057881	60104888	1062760
Left 2" Longer	1057872	1057882	60104889	1062761
Right 4" Longer	1058421	1058423	60108341	1121140
Left 4" Longer	1058422	1058424	60108342	1121141

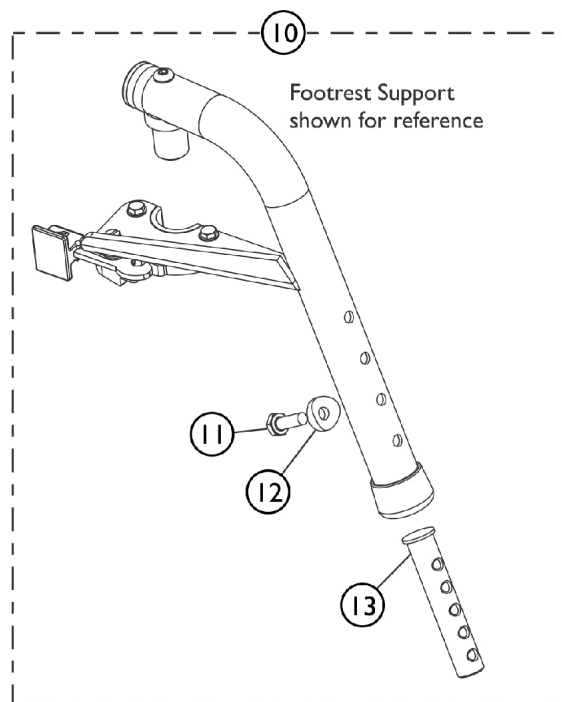
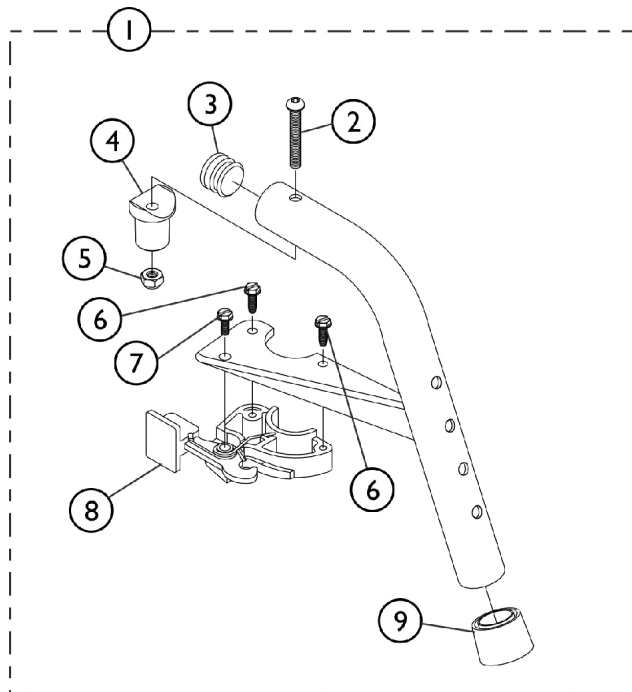
Front Rigging Hangers and Hardware For 70NHD (Sector Style)



Front Rigging Hangers and Hardware For 70NHD (Sector Style)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60122188	Kit, Front Rigging Hanger Assembly and Hardware, 70NHD (Pair)	1	1
NOTE: A - Includes the Right and Left Side Front Rigging Hangers and Hardware.					

Footrest Support Assembly 70NHD (Sector Style)



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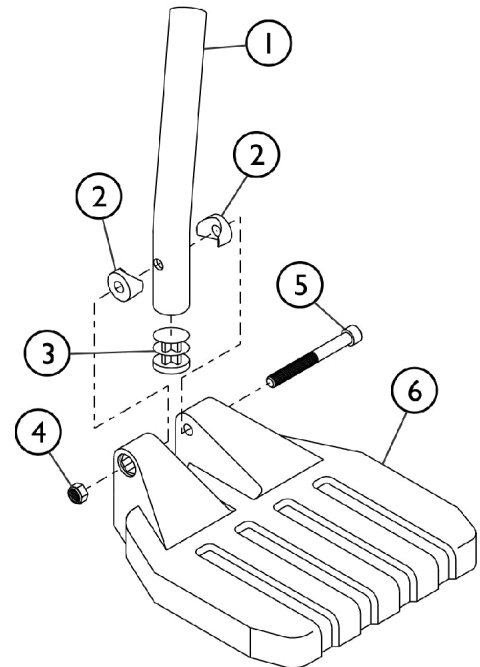
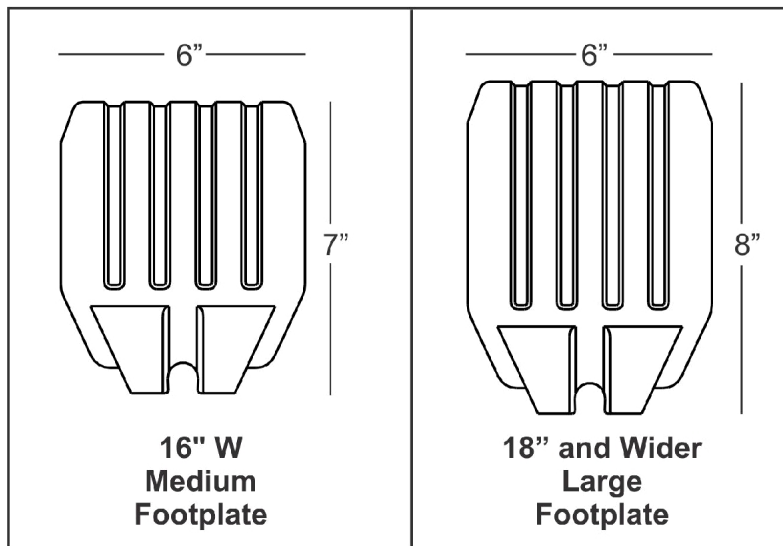
Footrest Support Assembly 70NHD (Sector Style)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	8881053149	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Right	1	1
1	A,B	8881053148	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Left	1	1
2		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
3		1029501	Plug Button, Black (1")	1	1
4		1017148	Pivot, Footrest	1	1
5		1025736	Locknut (1/4-20)	1	1
6		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
7		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
8		1025454	Housing, Latch - Right	1	1
8		1025455	Housing, Latch - Left	1	1
9		1026124	Collar, Anti-Rattle	1	1
10	C	60108343	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
11			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	2
12			Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
13			Plug, Slide Tube Threaded Insert	1	2
	D	1026987	Guard, Impact (8" L)	1	1
NOTE: A - Specify 24P Wet Black frame color when ordering. B - Includes items 2-9 C - Includes items 11-13 D - Not Shown					

Pivot/Slide Tube and 1651 Composite Footplates

NOTE: Heel Loops are not included. See Front Riggings - Adjustable Heel Loops.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts



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Pivot/Slide Tube and 1651 Composite Footplates

NOTE: Heel Loops are not included. See Front Riggings - Adjustable Heel Loops.

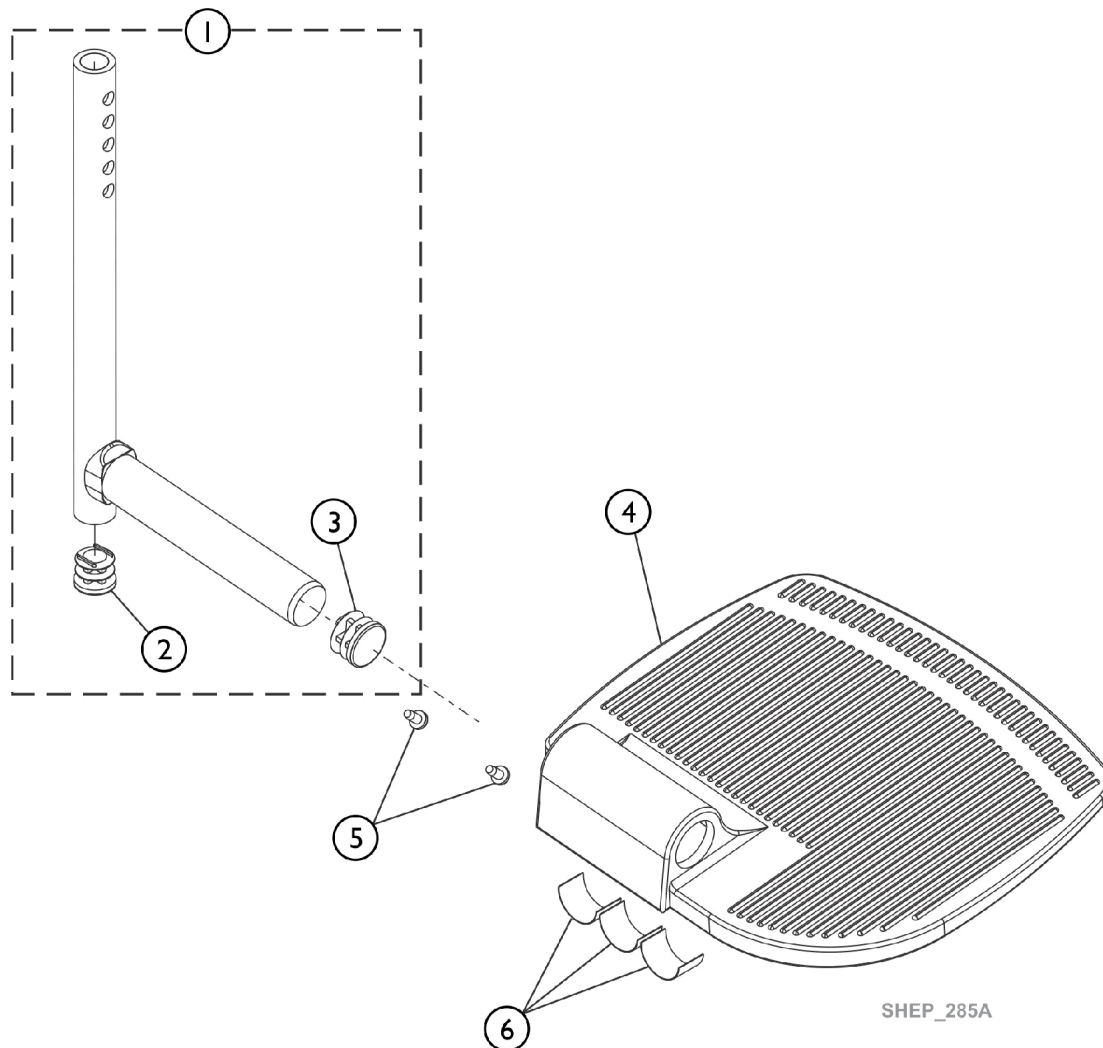
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1057852	Tube, Pivot/Slide, Curved End, Steel, Black (9-7/8")	1	1
1		1057854	Tube, Pivot/Slide, Curved End, 2" Longer, Steel, Black	1	1
1		1058418	Tube, Pivot/Slide, Curved End, 4" Longer, Steel, Black	1	1
2		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
3		1027097	Plug Button, Black (3/4")	1	1
4		1025195	NLA - Locknut (1/4-20)	1	1
5		60285X006	Screw, Socket Head (1/4-20 x 2-1/4")	1	1
6	A	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	B	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
NOTE: A - 16" Wide B - 18" and Wider					

Pivot/Slide Tube and 1350 Aluminum Footplates

NOTE: Heel Loops are not included. See Front Riggings - Adjustable Heel Loops.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts



Pivot/Slide Tube and 1350 Aluminum Footplates

NOTE: Heel Loops are not included. See Front Riggings - Adjustable Heel Loops.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts

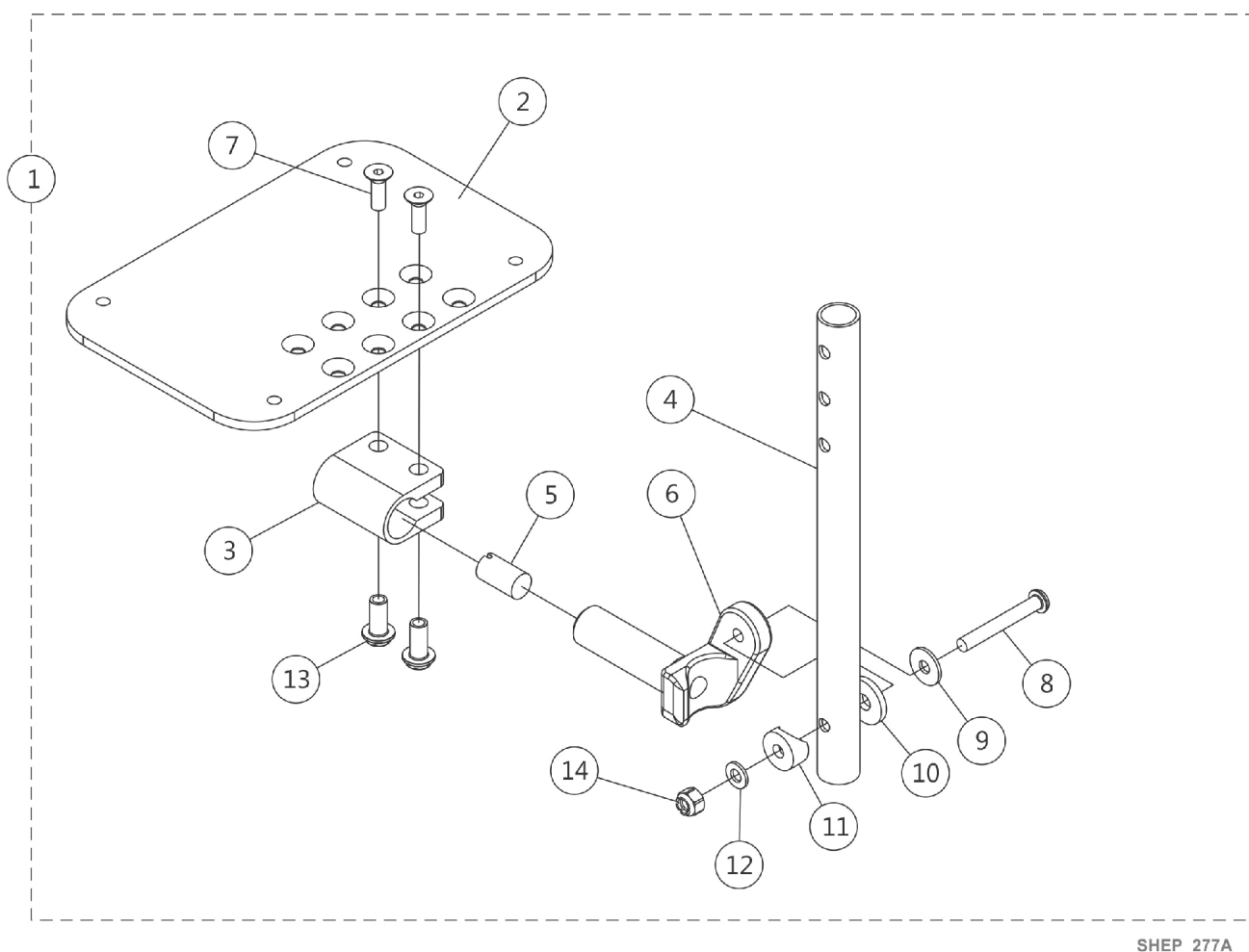
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60108344	Kit, Pivot/Slide Tube w/ Plug Button, Black	1	1
1	A	60108345	Kit, Pivot/Slide Tube w/ Plug Button, Black (2" Longer)	1	1
1	A	60108346	Kit, Pivot/Slide Tube w/ Plug Button, Black (4" Longer)	1	1
2		1027097	Plug Button, Black (3/4")	1	1
3		1027095	Plug Button, Black (7/8")	1	1
4		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
4		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
5		1025729	Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
6		1036123	Spring, Leaf	1	3
NOTE: A - Includes Pivot/ Slide Tube and items 2 and 3.					

Adjustable Angle Footplate Assemblies - AT5543

70 Degree Swingaway Supports

NOTE: Heel loops are not included. See Front Riggings - Adjustable Heel Loops.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts



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Adjustable Angle Footplate Assemblies - AT5543

70 Degree Swingaway Supports

NOTE: Heel loops are not included. See Front Riggings - Adjustable Heel Loops.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts

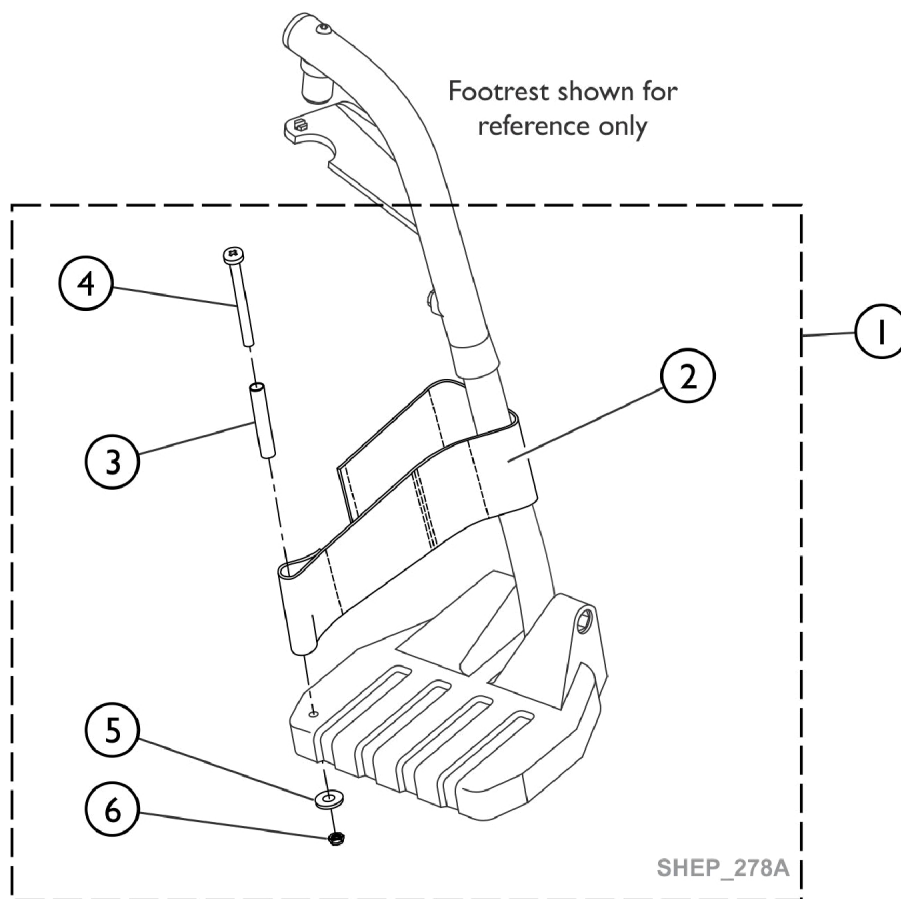
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot/Slide Tubes w/ Footplate Assemblies	1	1
2		1113574	Footplate, Adjustable Angle, Extra Large, Black (6-1/4" W x 8" L)	1	1
3		1058517	Clamp, Footplate	1	1
4		1057855	Tube, Pivot and Slide, Straight, Steel, Black (9-7/8" L)	1	1
4		1057856	Tube, Pivot/Slide, Straight, Steel, Black (11-7/8" L)	1	1
4		1121135	Tube, Pivot/Slide, Straight, Steel, Black (13-7/8" L)	1	1
4		1091745-NLA	NLA - Tube, Pivot/Slide, Straight, Steel, Chrome (13-7/8" L)	1	1
5		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
6		1052102	Hinge, Footplate - Right	1	1
6		1052103	Hinge, Footplate - Left	1	1
7		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
8		1022831	Screw, Socket Button Head (1/4-20 x 1-7/8")	1	1
9		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
10		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
11		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
12		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
13		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
14		1025736	Locknut (1/4-20)	1	1

NOTE: A - Includes Items 2 thru 14.

#1 Pivot/Slide Tube with Footplate Assemblies

Rigging Type	(9-7/8" Tube)	(11-7/8" Tube) 2" Longer	(13-7/8" Tube) 4" Longer
ALL Widths - Right (6-1/4" Footplate)	1062756	1062760	1121140
ALL Widths - Left (6-1/4" Footplate)	1062757	1062761	1121141

Front Riggings - Accessories, Adjustable Heel Loops, 70NHD Footrest

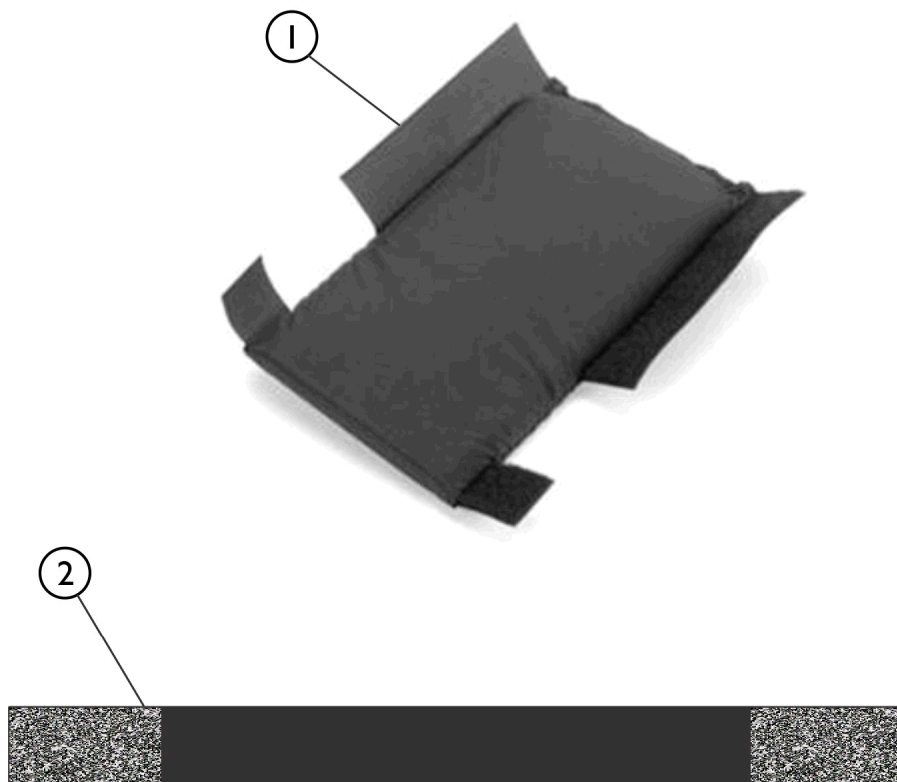


**Heel Loop and Hardware for
70NHD w/ Footplate Options
1651, 1350 or AT5543**

Front Riggings - Accessories, Adjustable Heel Loops, 70NHD Footrest

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1191117	Kit, Heel Loop, Adjustable w/ Hardware (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
4			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
5			Washer, Flat (1/4 x 5/8 x 1/16")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1
NOTE: A - Kit includes items 2 - 6.					

Accessories, Impact Guard and Calf Strap, 70NHD Footrest

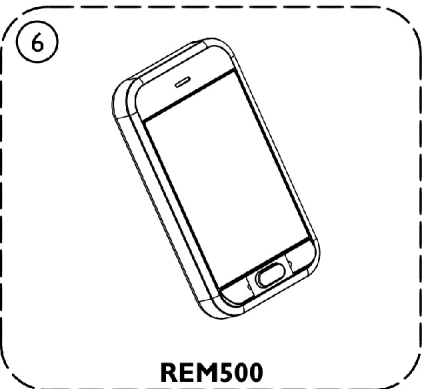
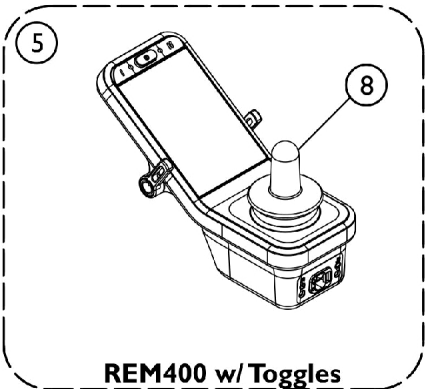
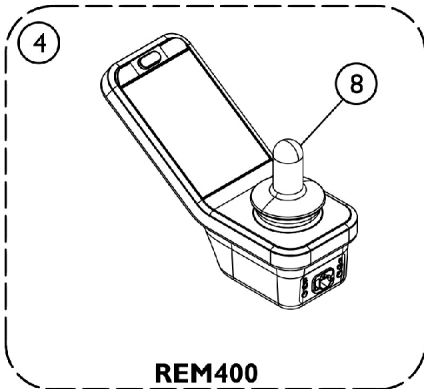
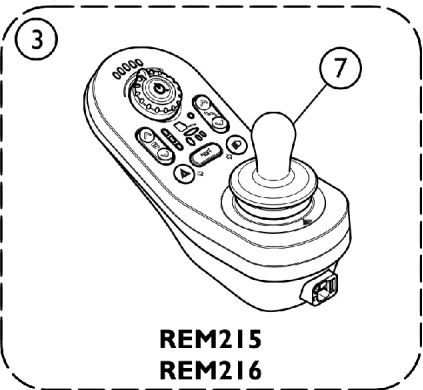
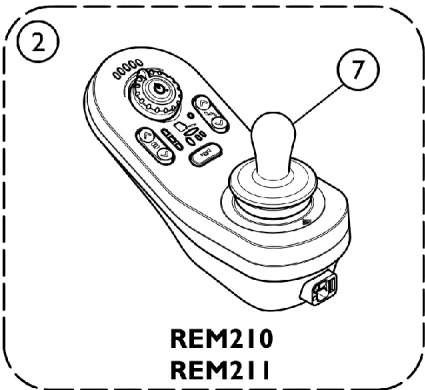
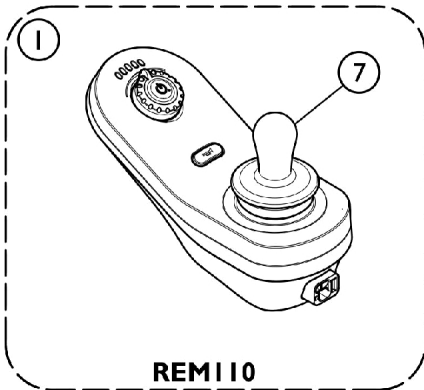


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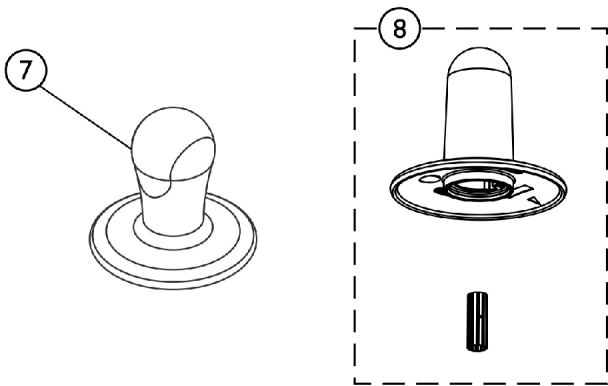
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1026987	Guard, Impact (8" L)	1	2
2	A	1032243	Strap, Calf w/ Hook and Loop (36" L)	1	1

NOTE: A - Not Shown

Remotes and Displays



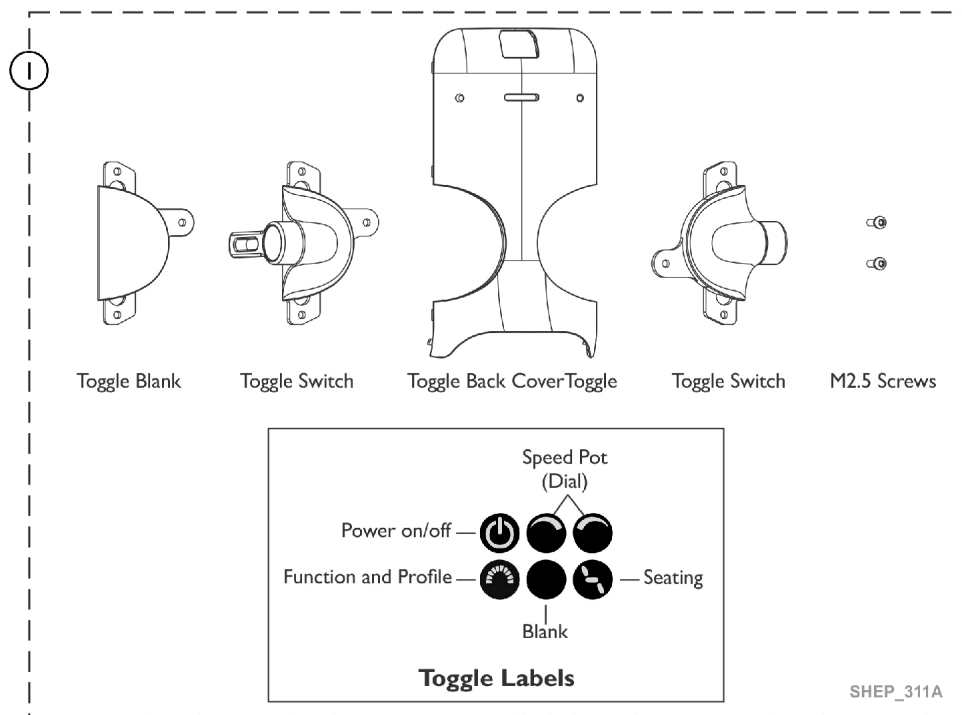
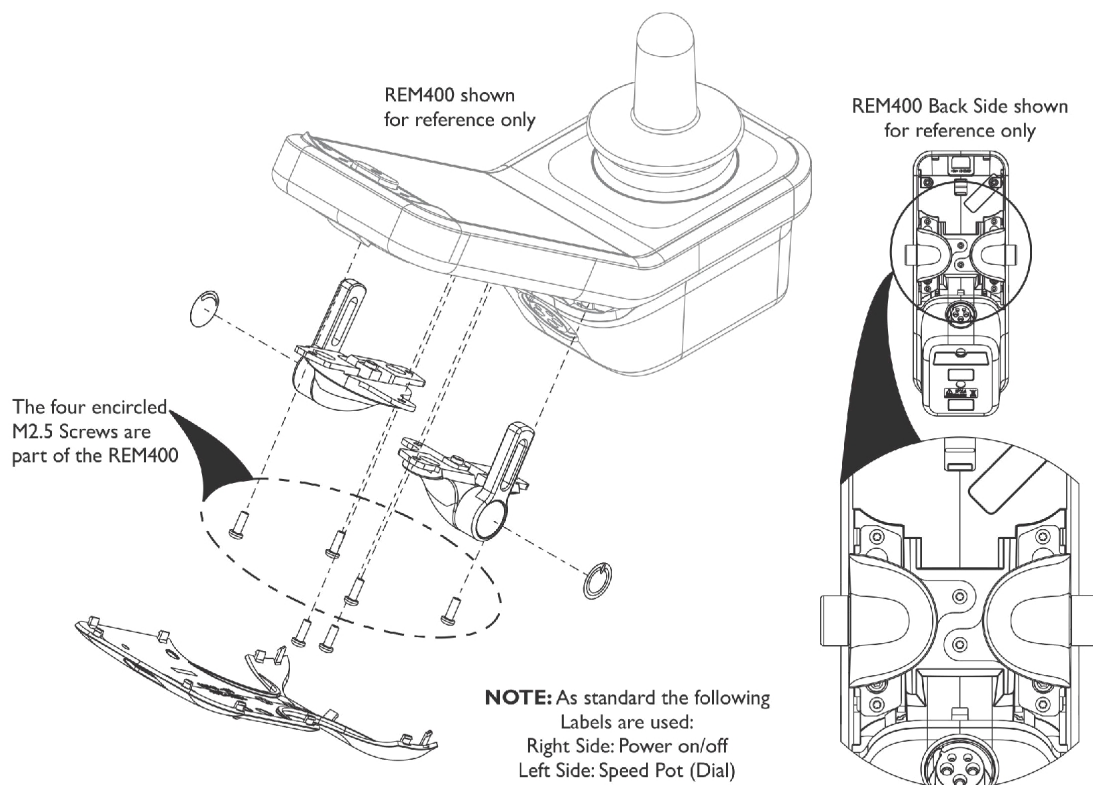
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SHEP_205C



Remotes and Displays

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102503	Kit, LiNX Remote DLX-REM110	1	1
2	B	60102501	Kit, LiNX Remote DLX-REM210	1	1
2	C	60102502	Kit, LiNX Remote DLX-REM211	1	1
3	D	60102504	Kit, LiNX Remote DLX-REM216	1	1
4	D	60102505	Kit, LiNX Remote DLX-REM400 Touch Screen	1	1
5	D	60108460	Kit, LiNX Remote DLX-REM400 Touch Screen w/ Toggles	1	1
6	D	60102506	Kit, LiNX Remote DLX-REM500 Display Only	1	1
7	E	GPL55470	Knob, Joystick (JS4REM050)	1	1
8		GPA55475	Knob, Joystick (DLX-REM400-A)	1	1
NOTE: A - Drive Only. B - Drive and Actuators 1 or 2. C - Drive, Actuators 2 or more D - Drive, Actuators 2 or more, Lights E - Used for all Remotes except DLX-REM400					

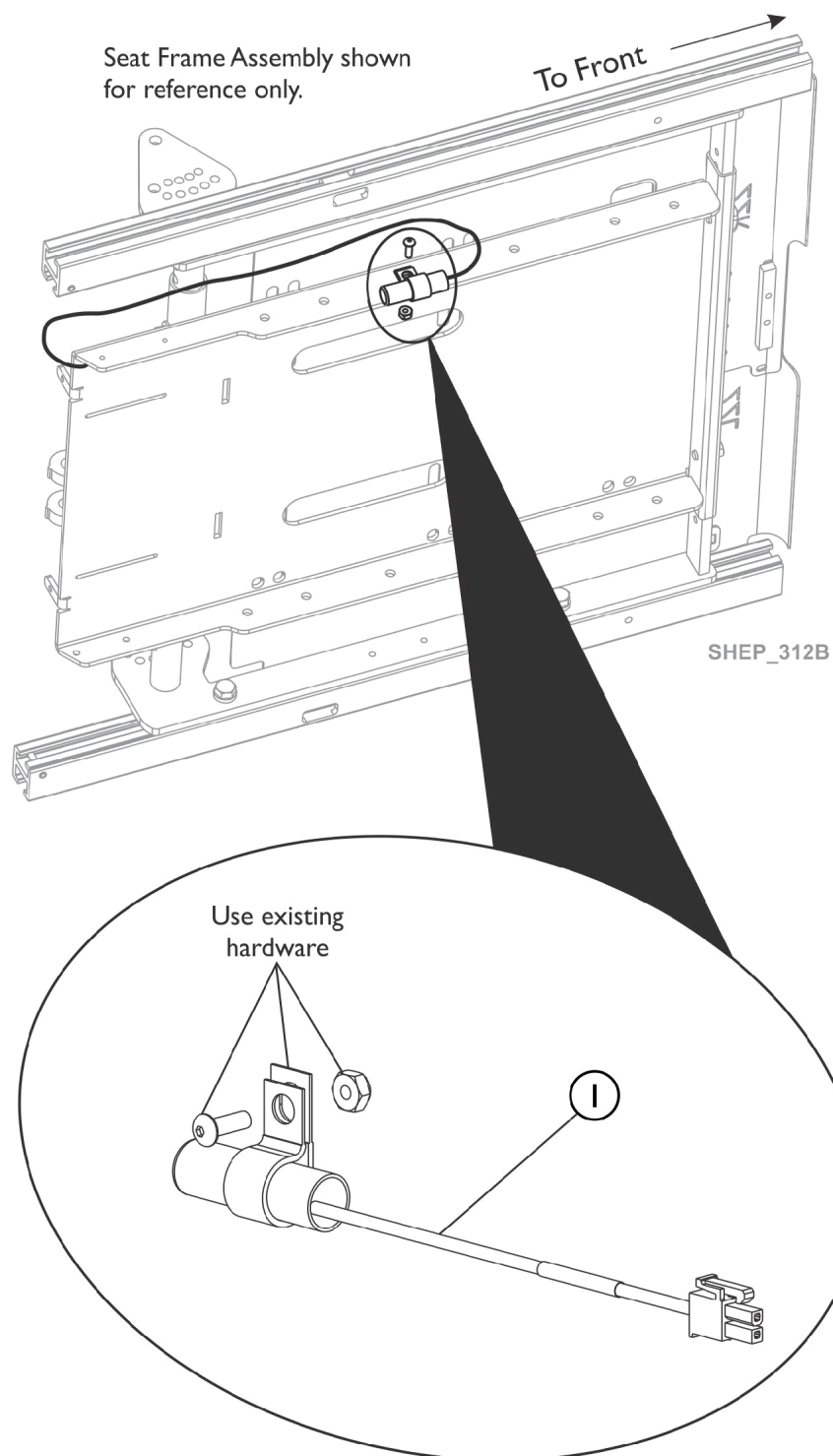
Electronics - Toggle Switch Kit (SW400TGL) For LiNX DLX-REM400 Remote



Electronics - Toggle Switch Kit (SW400TGL) For LiNX DLX-REM400 Remote

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60108451	Kit, Toggle, DLX-REM400 Touch Screen (SW400TGL)	1	1
NOTE: A - Kit includes all items shown for Item #1.					

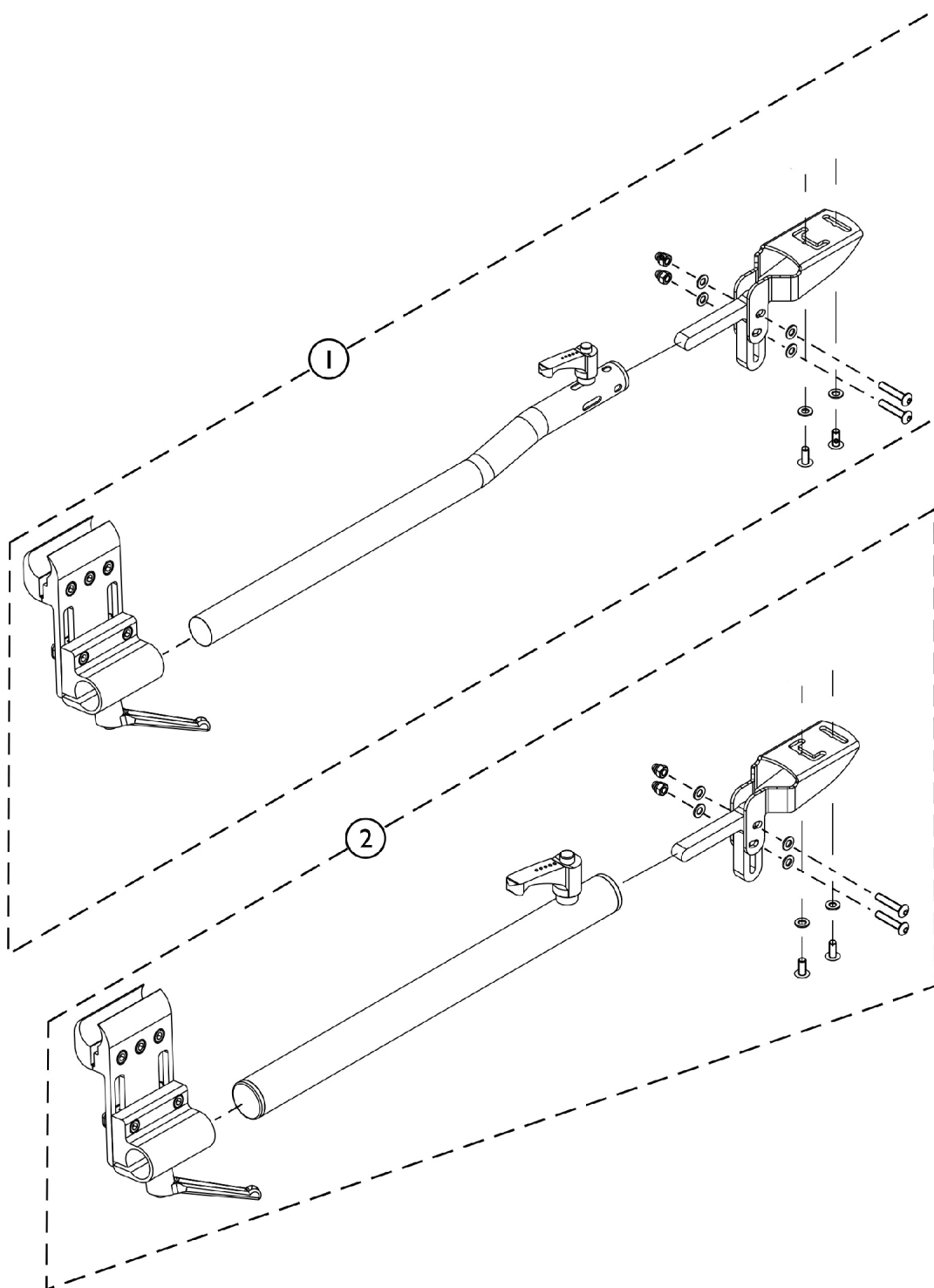
Electronics - Tilt Switch Assembly Kit - ULMT, ULMTR



Electronics - Tilt Switch Assembly Kit - ULMT, ULMTR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60132742	Kit, Tilt Switch (DLO Ballswitch), LiNX, ULMT/ULMTR	1	1
			Switch, (DLO Ballswitch), LiNX, ULMT/ULMTR	1	1
			Sheet, Insert Parts Service	1	1
NOTE: A - Kit includes Tilt Switch (DLO Ballswitch) only. Use existing Hardware.					

Joystick Tubes, Offset and Short

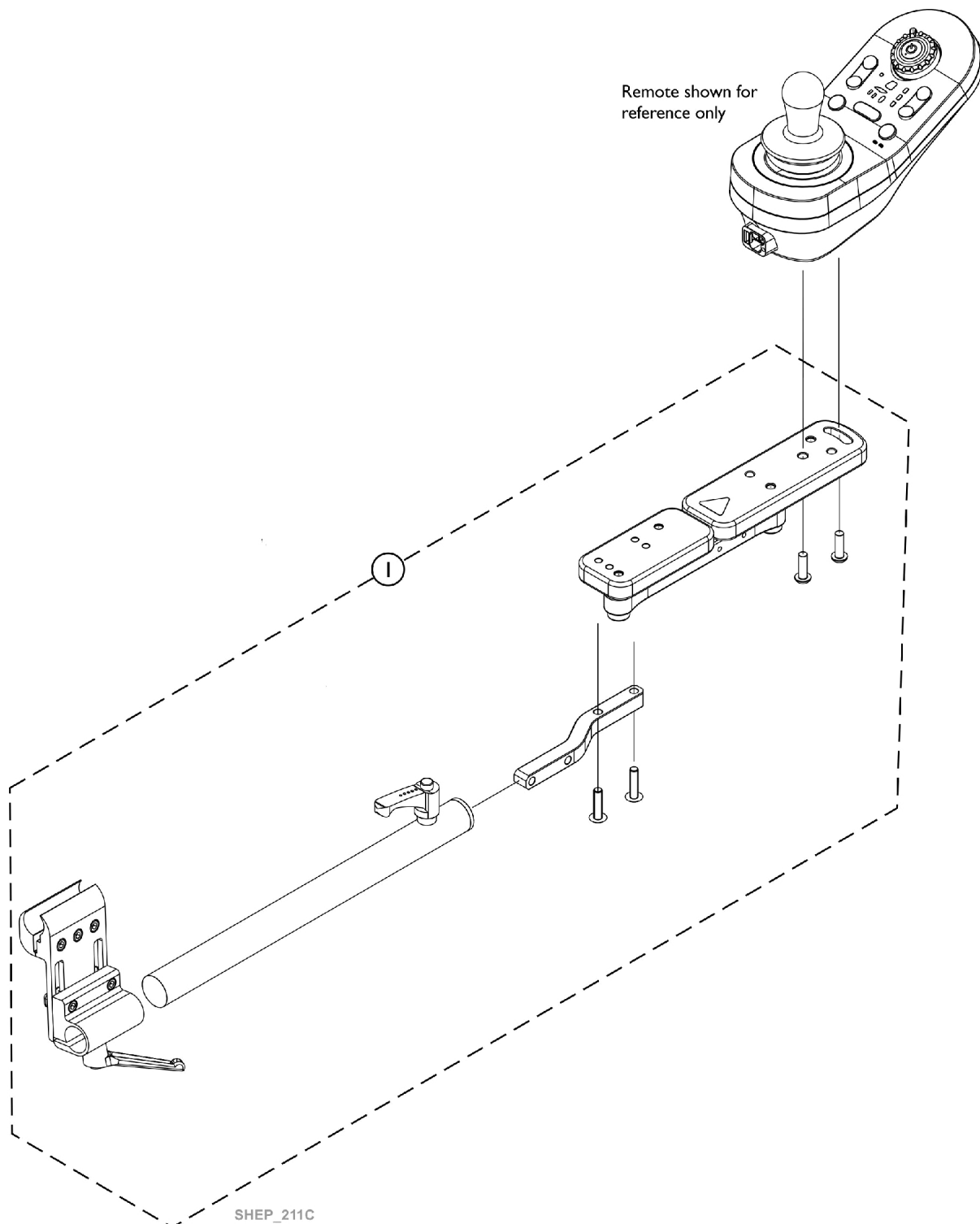


SHEP_208A

Joystick Tubes, Offset and Short

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102482	Kit, Joystick Tube Assembly, Offset	1	1
2	A	60102483	Kit, Joystick Tube Assembly, Short	1	1
NOTE: A - Short Joystick Tube used for Quad Link Assembly and REM500 Display.					

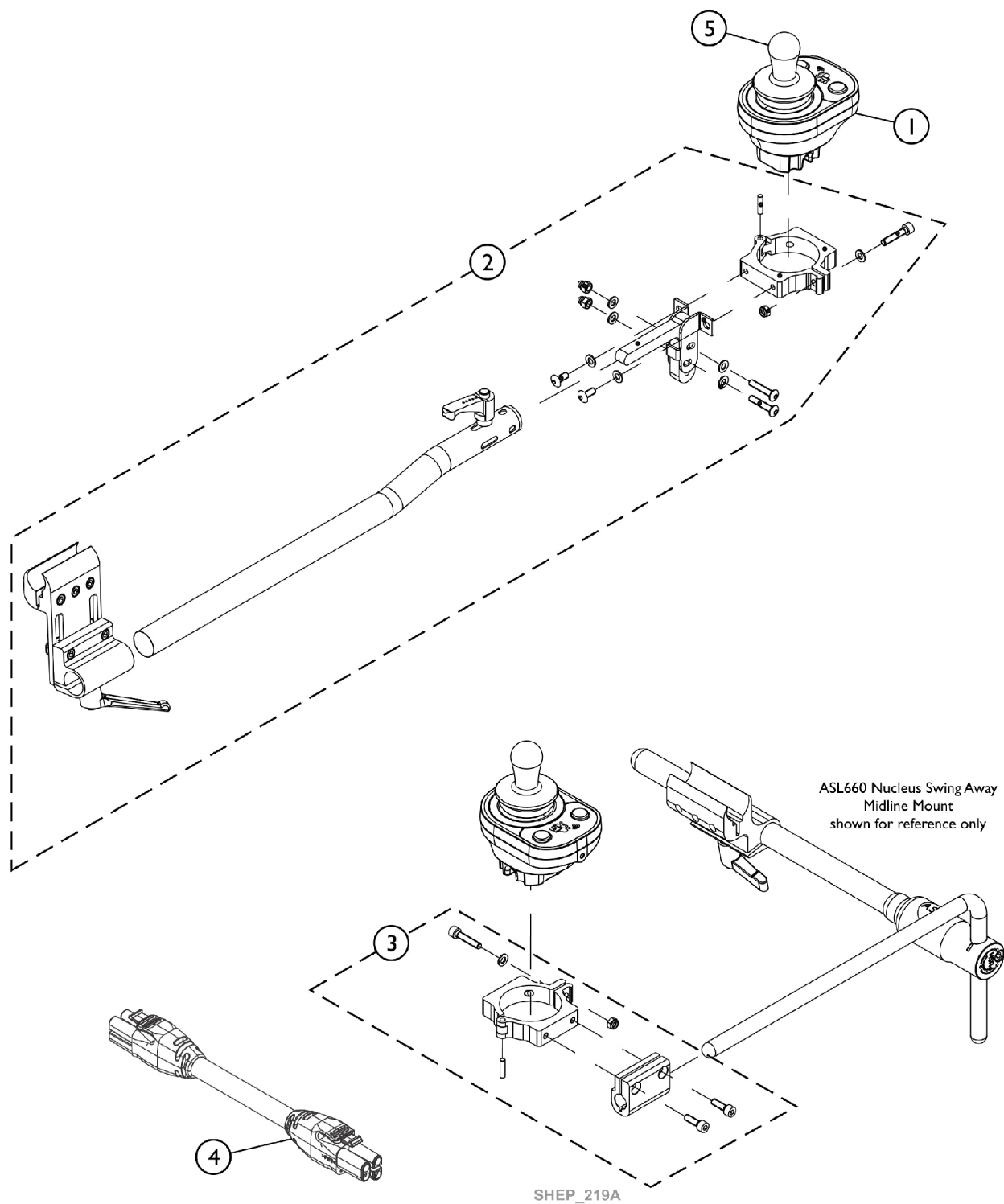
Quad Link Assembly, Remote



Quad Link Assembly, Remote

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60104402	Kit, Quad Link Assembly and Mounting Hardware - Right	1	1
1	A	60104403	Kit, Quad Link Assembly and Mounting Hardware - Left	1	1
NOTE: A - Includes the Quad Link, Screws, Short Joystick Tube and Height Adjustable Clamp.					

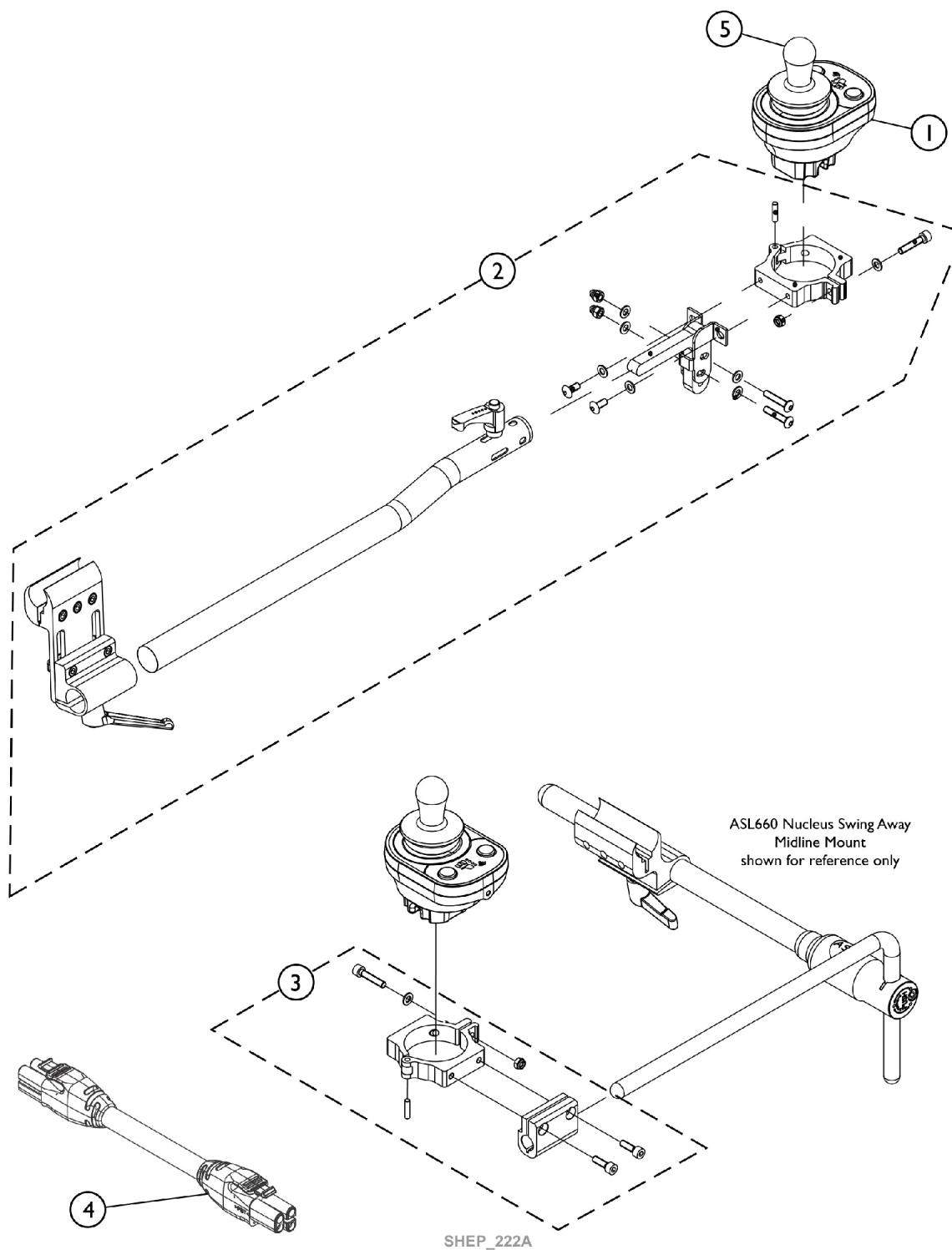
LiNX DLX-CR400 Compact Remote (CREM) and Mounting Hardware



LiNX DLX-CR400 Compact Remote (CREM) and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102510	Kit, LiNX DLX-CR400 Compact Remote	1	1
2		60102583	Kit, LiNX CR400 (CREM)/ CR400-LF (CREM-LF) Compact Remote Mounting Hardware	1	1
3		60102522	Kit, Adapter, Nucleus Swing Away Midline Mount for ASL660	1	1
4		60102530	Kit, LiNX Bus Cable (PWH) 1500mm 59-1/16" (GLM-BUS150)	1	1
			LiNX Bus Cable (PWH) 1500mm 59-1/16" (GLM-BUS150)	1	1
			Sheet, Insert Parts Service	1	1
5		GPL55470	Knob, Joystick (JS4REM050)	1	1

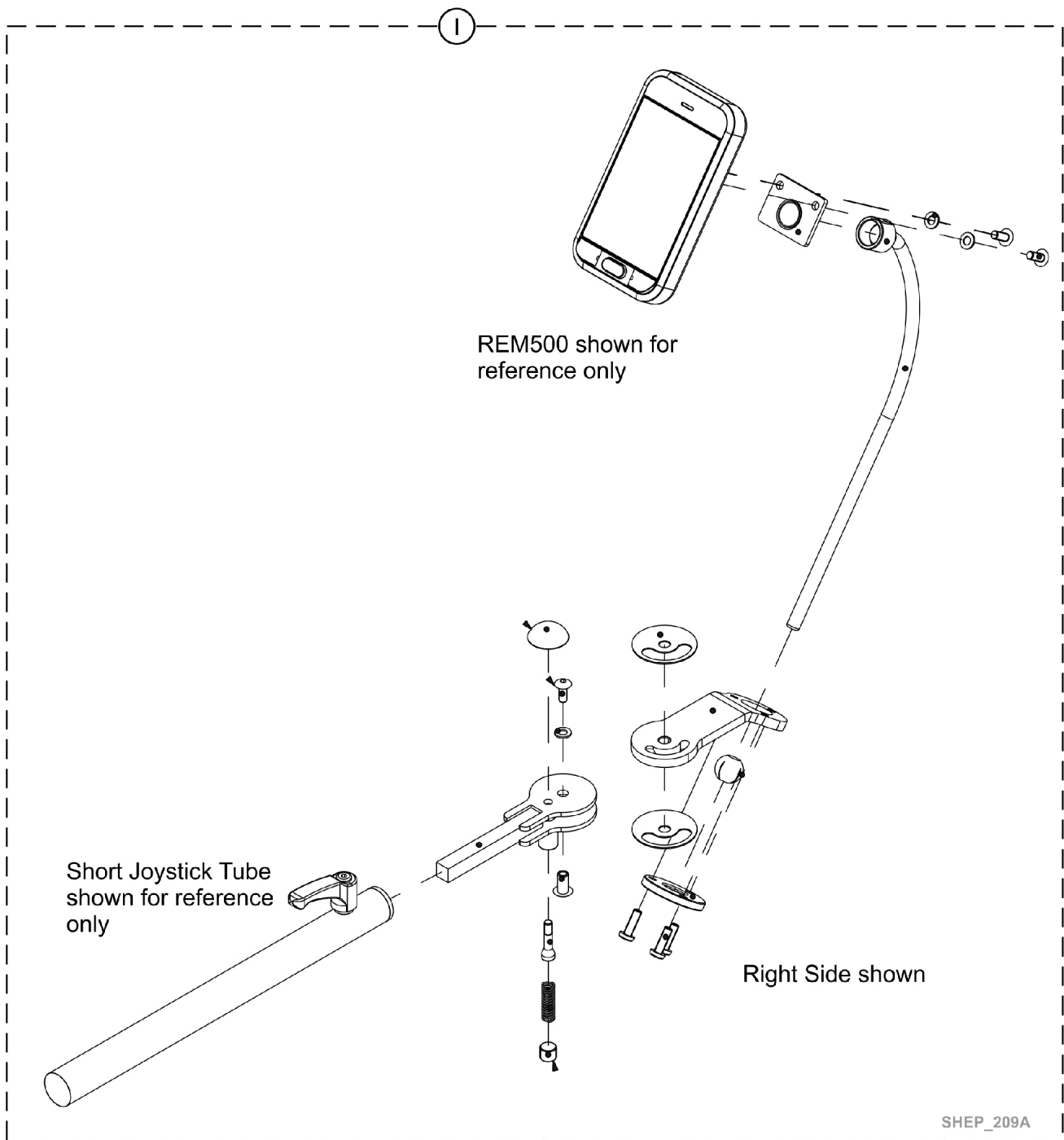
LiNX DLX-CR400 Compact Remote Low Force (CREM-LF) and Mounting Hardware



LiNX DLX-CR400 Compact Remote Low Force (CREM-LF) and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102509	Kit, LiNX DLX-CR400LF Compact Remote Low Force	1	1
2		60102583	Kit, LiNX CR400 (CREM)/ CR400-LF (CREM-LF) Compact Remote Mounting Hardware	1	1
3		60102522	Kit, Adapter, Nucleus Swing Away Midline Mount for ASL660	1	1
4		60102530	Kit, LiNX Bus Cable (PWH) 1500mm 59-1/16" (GLM-BUS150)	1	1
			LiNX Bus Cable (PWH) 1500mm 59-1/16" (GLM-BUS150)	1	1
			Sheet, Insert Parts Service	1	1
5		GPL55470	Knob, Joystick (JS4REM050)	1	1

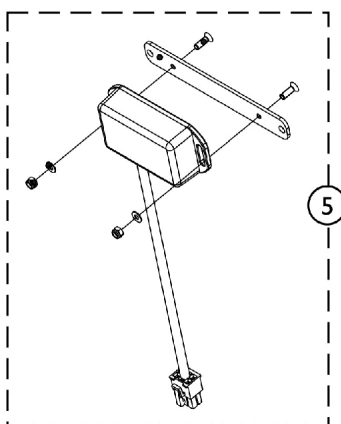
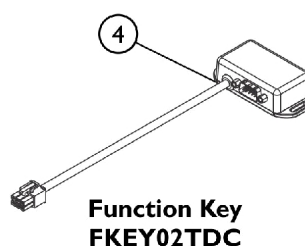
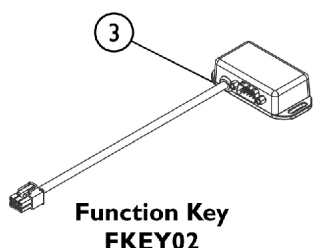
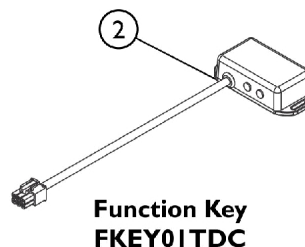
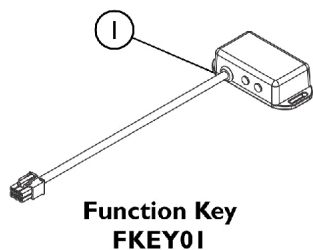
Swingaway Mounting Hardware, DLX-REM 500



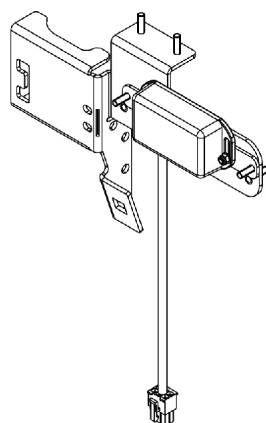
Swingaway Mounting Hardware, DLX-REM 500

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102485	Kit, Swingaway Mounting Hardware, DLX-REM 500 - Right	1	1
1		60102484	Kit, Swingaway Mounting Hardware, DLX-REM 500 - Left	1	1

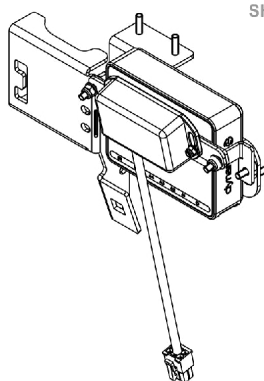
Electronics - Function Keys - FKEY01, FKEY01TDC, FKEY02, FKEY02TDC w/ Mounting Hardware



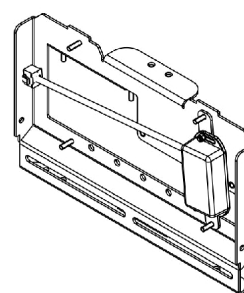
SHEP_212B



**Elevate Backrest w/o
Input Module
Location**



**Elevate Backrest w/
Input Module
Location**



**Manual Backrest
Location**

Electronics - Function Keys - FKEY01, FKEY01TDC, FKEY02, FKEY02TDC w/ Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,E	60102478	Kit, Function Key (FKEY01)	1	1
2	B,E	60102479	Kit, Function Key (FKEY01TDC) (STTDC)	1	1
3	C,E	60102480	Kit, Function Key (FKEY02)	1	1
4	D,E	60102481	Kit, Function Key (FKEY02TDC) (MTTDC)	1	1

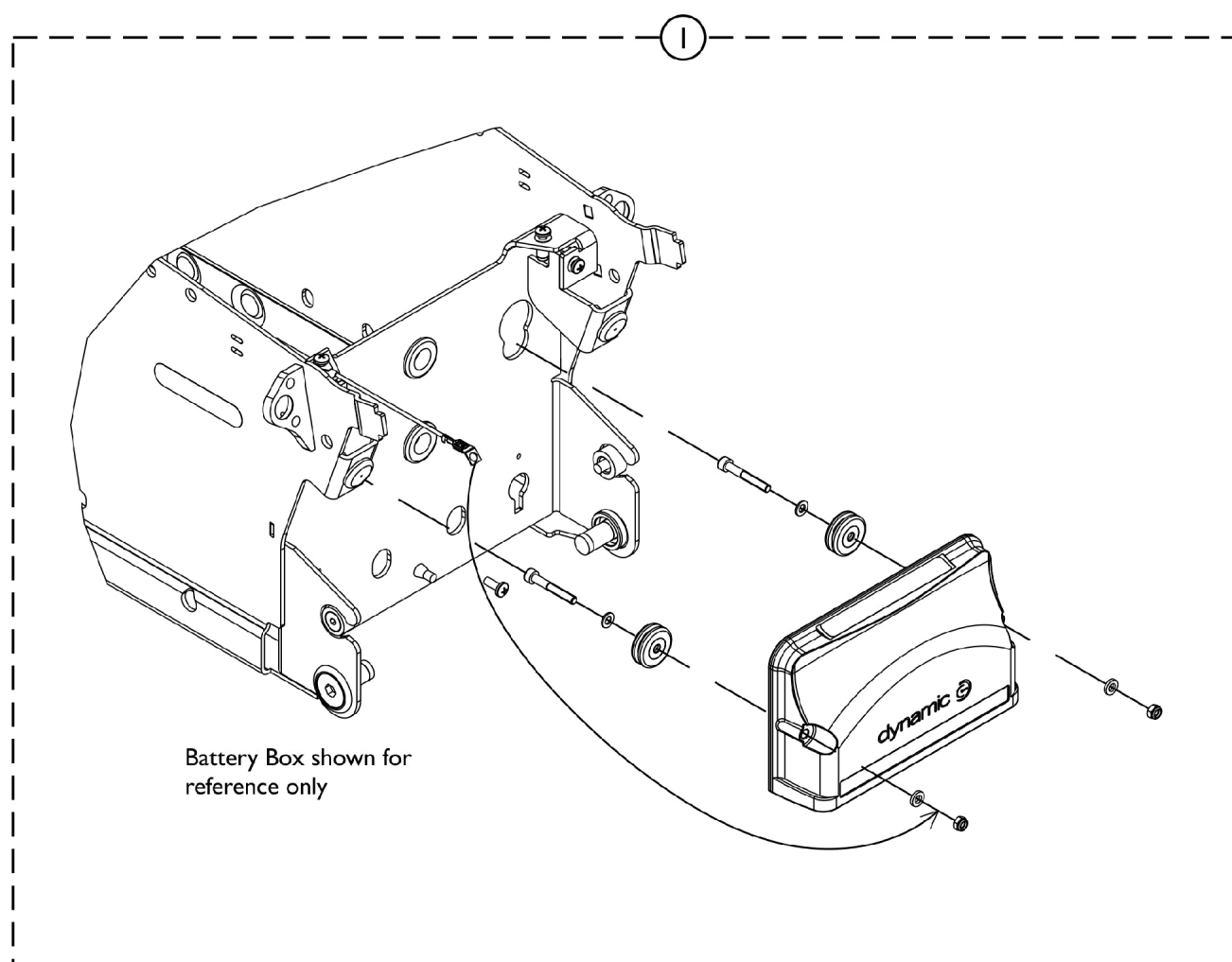
NOTE: A - 60102478 (FKEY01) Used for Single Actuator Control through Switches only.
 B - 60102479 STTDC (FKEY01TDC) Used for Single Actuator Control through Remote and Switches.
 C - 60102480 (FKEY02) Used for Two or more Actuator Control through Switches only.
 D - 60102481 MTTDC (FKEY02TDC) Used for Two or more Actuator Control through Remote and Switches.
 E - All Function Keys include Item #5 Mounting Hardware. Hardware is not sold separately.

When a system is equipped with an external switch a Function Key is needed to control the powered seating functions. There are four different configurations of Function Keys. The type of Function Key determines the behavior of the system in regards to the control of actuators.

LiNX Power Module NEXC 120/NEXC 120-75/EXPC 120AL/EXPC 120-75AL with Mounting Hardware

NOTE: Description was revised to define Non-Expandable vs Expandable electronics. NEXC 120 was DLX-PM120; EXPC 120AL was DLX-PM120AL.

NOTE: When installing a new Power Module, the Motors will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.



SHEP_198A

LiNX Power Module NEXC 120/NEXC 120-75/EXPC 120AL/EXPC 120-75AL with Mounting Hardware

NOTE: Description was revised to define Non-Expandable vs Expandable electronics. NEXC 120 was DLX-PM120; EXPC 120AL was DLX-PM120AL.

NOTE: When installing a new Power Module, the Motors will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

LiNX Power Module NEXC 120/NEXC 120-75/EXPC 120AL/EXPC 120-75AL with Mounting Hardware

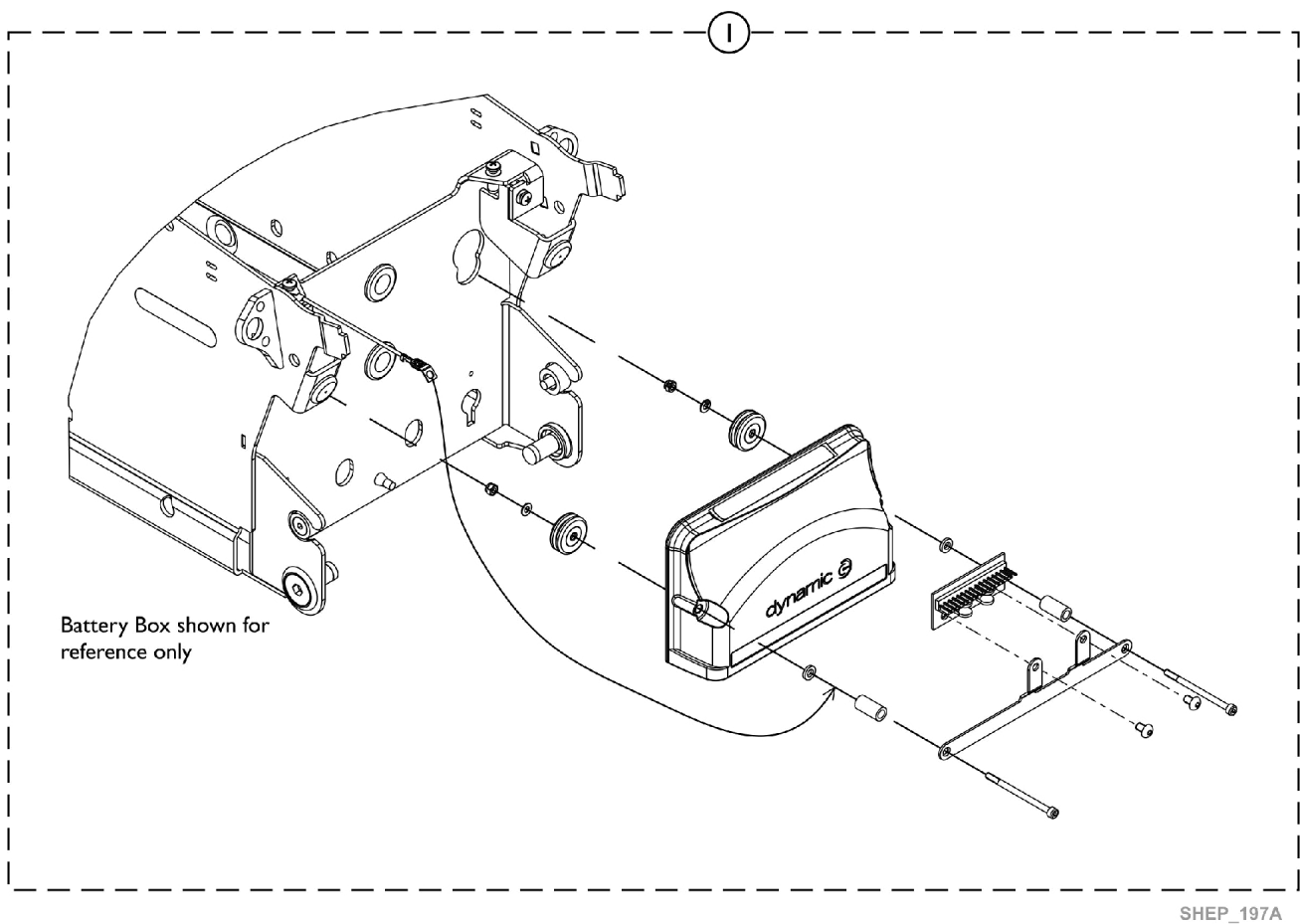
NOTE: Description was revised to define Non-Expandable vs Expandable electronics. NEXC 120 was DLX-PM120; EXPC 120AL was DLX-PM120AL.

NOTE: When installing a new Power Module, the Motors will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	60102507	Kit, LiNX Power Module EXPC 120AL w/ Mounting Hardware	1	1
1	B,D	60102508	Kit, LiNX Power Module NEXC 120 w/ Mounting Hardware	1	1
1	A,C,D	60108639	Kit, LiNX Power Module EXPC 120AL-75 w/ Mounting Hardware	1	1
1	B,C,D	60108638	Kit, LiNX Power Module NEXC 120-75 w/ Mounting Hardware	1	1
NOTE: A - Power Module used with ELEV and NON-ELEV Option. B - Power Module used without ELEV Option. C - Power Module used with HSMTR High Speed Motor Option. D - When installing a new Power Module, the Motors will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.					

LiNX Power Module 120/120-75 w/ Light Board and Mounting Hardware

NOTE: When installing a new Power Module, the Motors will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

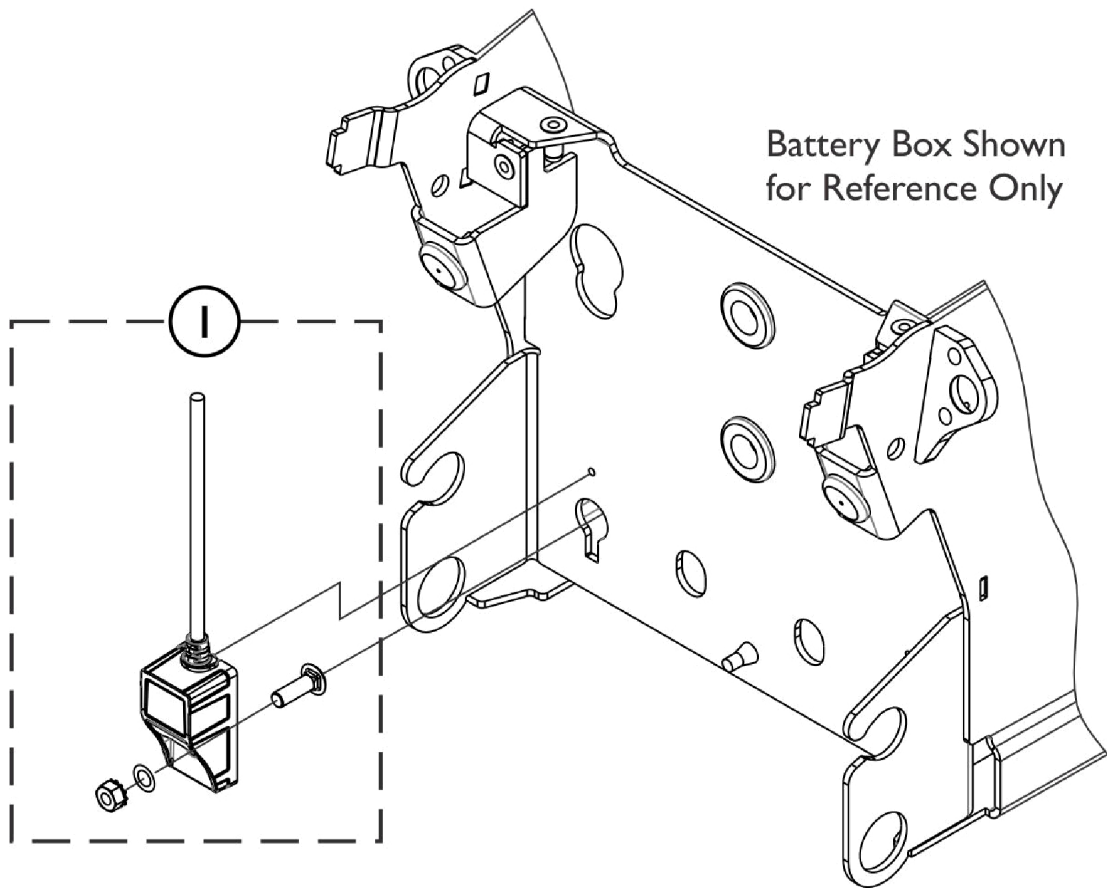


LiNX Power Module 120/120-75 w/ Light Board and Mounting Hardware

NOTE: When installing a new Power Module, the Motors will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.

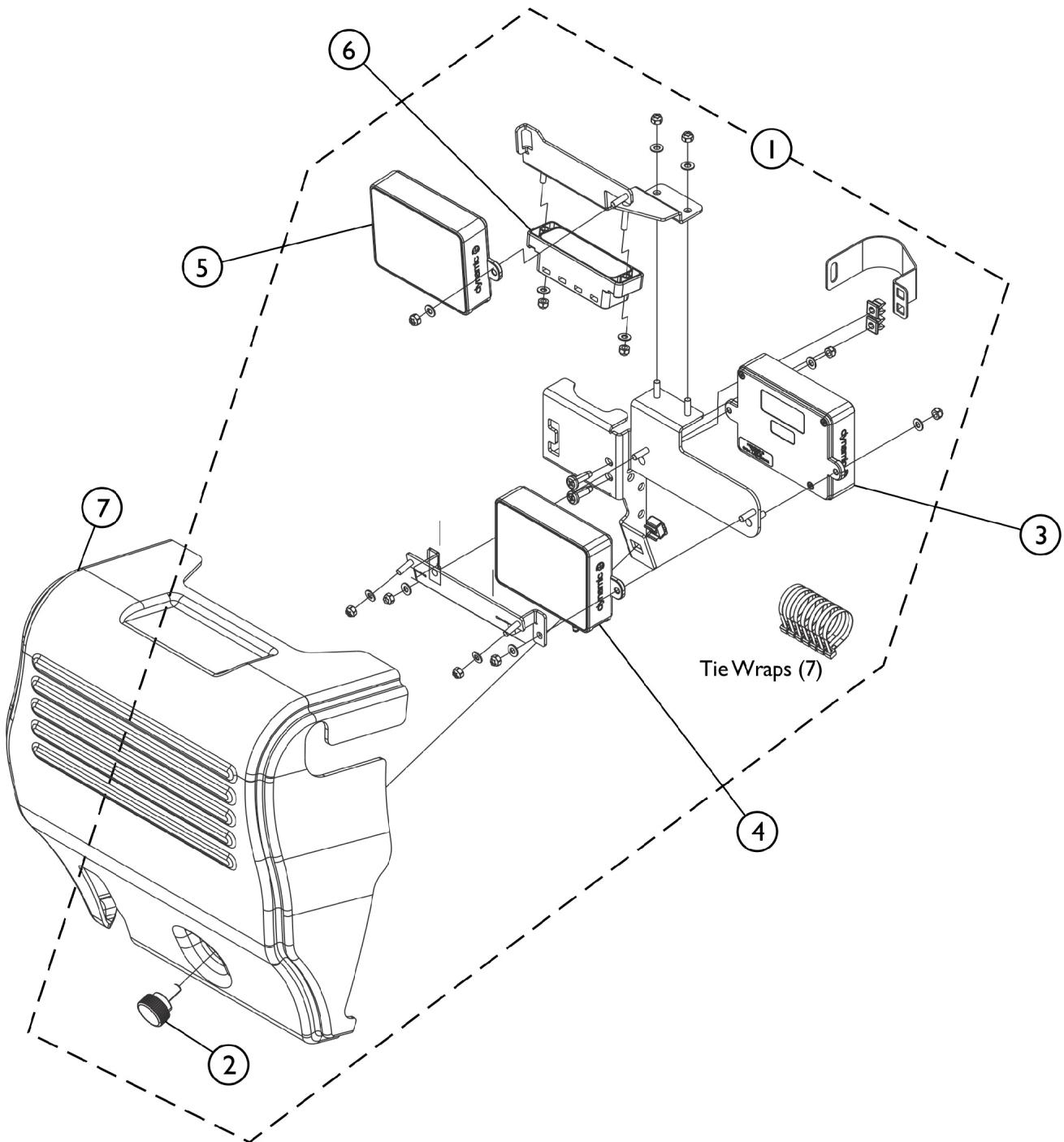
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	60102486	Kit, LiNX Power Module 120 w/ Light Board and Mounting Hardware	1	1
1	A,B	60108634	Kit, LiNX Power Module 120-75 w/ Light Board and Mounting Hardware	1	1
NOTE: A - Power Module used with HSMTR High Speed Motor Option. B - When installing a new Power Module, the Motors will need to be calibrated with Invacare Tech. Services. A LAK is required to complete the calibration.					

G-Trac-LX - LiNX Gyro Module with Mounting Hardware



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102535	Kit, LiNX Gyro Module with Mounting Hardware	1	1

Backrest Bracket Mounting Hardware, Recline - DLX-ACT400, DLX-IN500, DLX-OUT500, GLM-CONX4

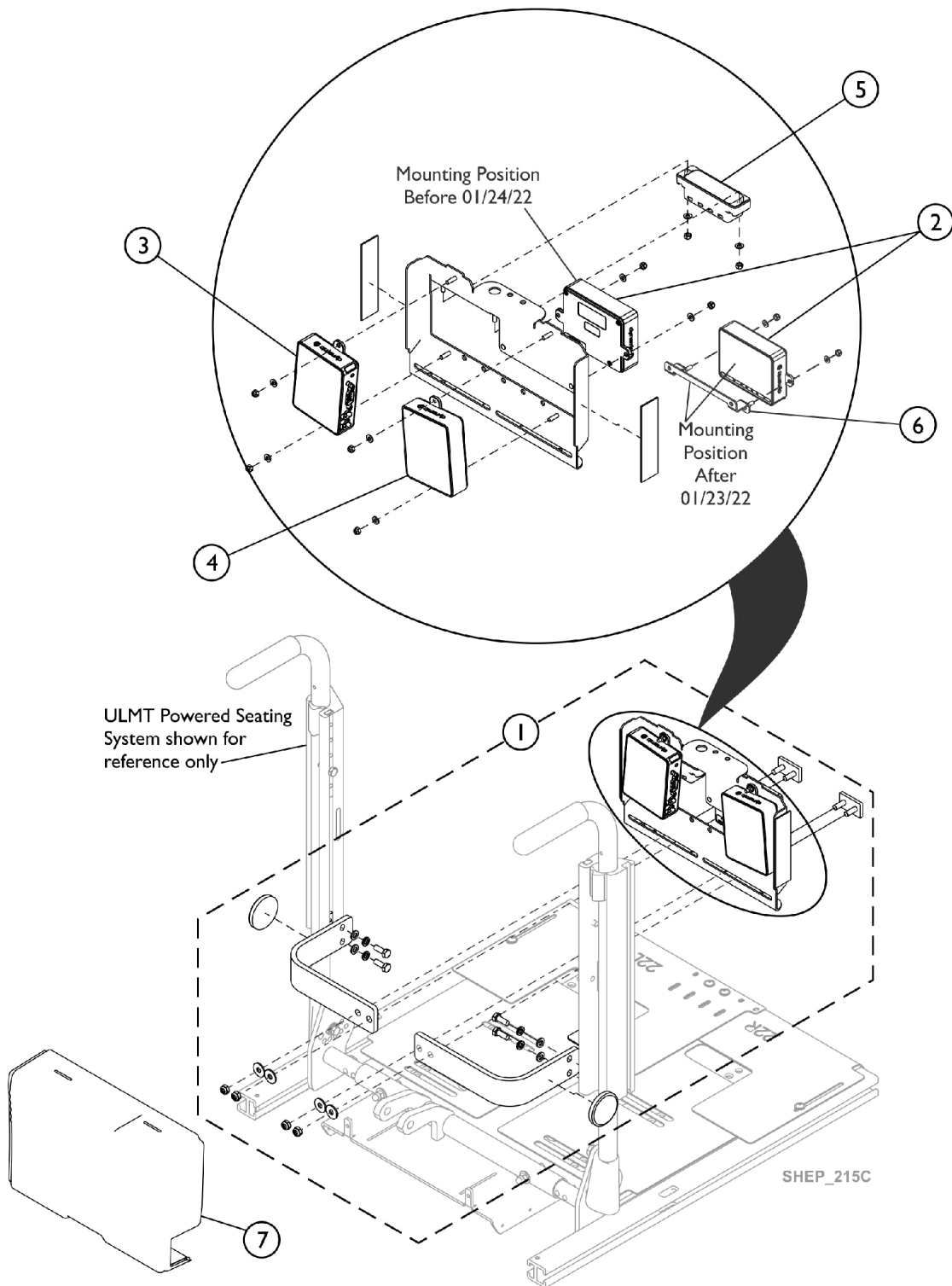


SHEP_214B

Backrest Bracket Mounting Hardware, Recline - DLX-ACT400, DLX-IN500, DLX-OUT500, GLM-CONX4

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102541	Kit, Backrest Bracket Mounting Hardware, Recline for DLX-IN500, CONX4, DLX ACT400	1	1
2		60102721	Kit, Knob, Hand Wheel (M6 x 15)	1	1
3	E,F	60102474	Kit, LiNX DLX-IN500 Input Module (INPUT)	1	1
4	F	60102475	Kit, LiNX 4-Channel Actuator Module (DLX-ACT400)	1	1
5	C,D	60108452	Kit, LiNX DLX-OUT500 Output Module (OUT500)	1	1
6		60102473	Kit, LiNX CONX4 4-way Expansion Block	1	1
7		60102672	Kit, Shroud, Backrest Recline	1	1
	B	60102523	Kit, Sip-N-Puff, 16" Fixed (PKG32666) Includes: (3) Air Tube Straws, (2) Saliva Traps, Tubing, Pivot Shaft/Flexible Metal Gooseneck Assembly, and Extruded Figure "8" Clamp to fit 7/8" Wheelchair Frame Tubing. Extruded Back Cane Adapter Clamp.	1	1
NOTE: A - Includes all hardware shown including item #2 and Tie Wraps (7 ea.). B - Not Shown C - Item #5 includes LiNX DLX-OUT500 Output Module, 2 ea. Washer (M4 4.3 x 9 x .8), 2 ea. Locknut (M4), 1 ea. LiNX Bus Cable (PWH) 300mm 11-13/16" (GLM-BUS030) D - Before ordering a new DLX-OUT500 Module, contact Invacare Technical Services for assistance regarding NOTE located below. E - Item #4 LiNX DLX-IN500 Input Module does not include the LiNX Bus Cable (PWH) 300mm 11-13/16" (GLM-BUS030). F - Item #3 and #4 switched mounting locations after 01/23/22. NOTE D continued. Wheelchairs with Serial Numbers before 18JE000303: Update the bundle files. The bundle file must be updated for the output module to function. To avoid losing configuration settings during this update, request Invacare Technical Service to have the existing file converted and updated.					

Backrest Bracket Mounting Hardware, Tilt or ASBA-2-DLX-ACT200/400, DLX-IN500, DLX-OUT500, GLM-CONX4



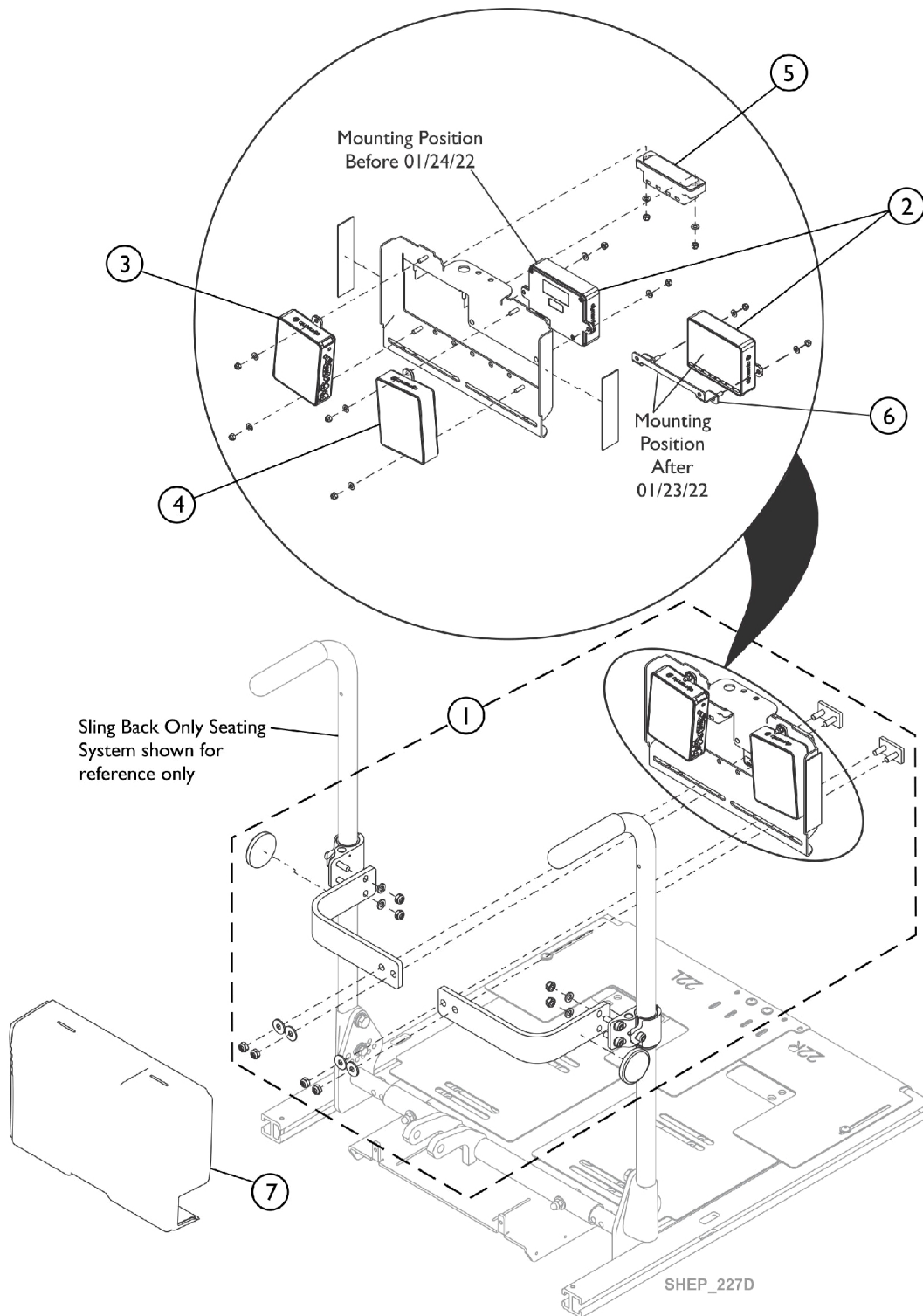
Backrest Bracket Mounting Hardware, Tilt or ASBA-2-DLX-ACT200/400, DLX-IN500, DLX-OUT500, GLM-CONX4

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	60102496	Kit, Backrest Bracket Mounting Hardware, Tilt and Sling Back- DLX-ACT400, DLX-IN500, GLM-CONX4	1	1
2	A	60102475	Kit, LiNX 4-Channel Actuator Module (DLX-ACT400)	1	1
2	A	60102494	Kit, LiNX 2-Channel Actuator Module (DLX-ACT200)	1	1
3	F	60102474	Kit, LiNX DLX-IN500 Input Module (INPUT)	1	1
4	D,E	60108452	Kit, LiNX DLX-OUT500 Output Module (OUT500)	1	1
5		60102473	Kit, LiNX CONX4 4-way Expansion Block	1	1
6	G	60132728	Kit, Bracket Assembly, LiNX, Black	1	1
7		60102472	Kit, Shroud Cover, Module	1	1
	B	60102523	Kit, Sip-N-Puff, 16" Fixed (PKG32666) Includes: (3) Air Tube Straws, (2) Saliva Traps, Tubing, Pivot Shaft/Flexible Metal Gooseneck Assembly, and Extruded Figure "8" Clamp to fit 7/8" Wheelchair Frame Tubing. Extruded Back Cane Adapter Clamp.	1	1

NOTE: A - ACT200 or ACT400 are attached in the same location.
 B - Not Shown.
 C - Includes all hardware shown.
 D - Item #4 includes LiNX DLX-OUT500 Output Module, 2 ea. Washer (M4 4.3 x 9 x .8), 2 ea. Locknut (M4), 1 ea. LiNX Bus Cable (PWH) 300mm 11-13/16" (GLM-BUS030)
 E - Before ordering a new DLX-OUT500 Module, contact Invacare Technical Services for assistance regarding NOTE located below.
 F - Item #3 LiNX DLX-IN500 Input Module does not include the LiNX Bus Cable (PWH) 300mm 11-13/16" (GLM-BUS030).
 G - Item 6 used after 01/23/22.

NOTE E continued. Wheelchairs with Serial Numbers before 18JE000303: Update the bundle files. The bundle file must be updated for the output module to function. To avoid losing configuration settings during this update, request Invacare Technical Service to have the existing file converted and updated.

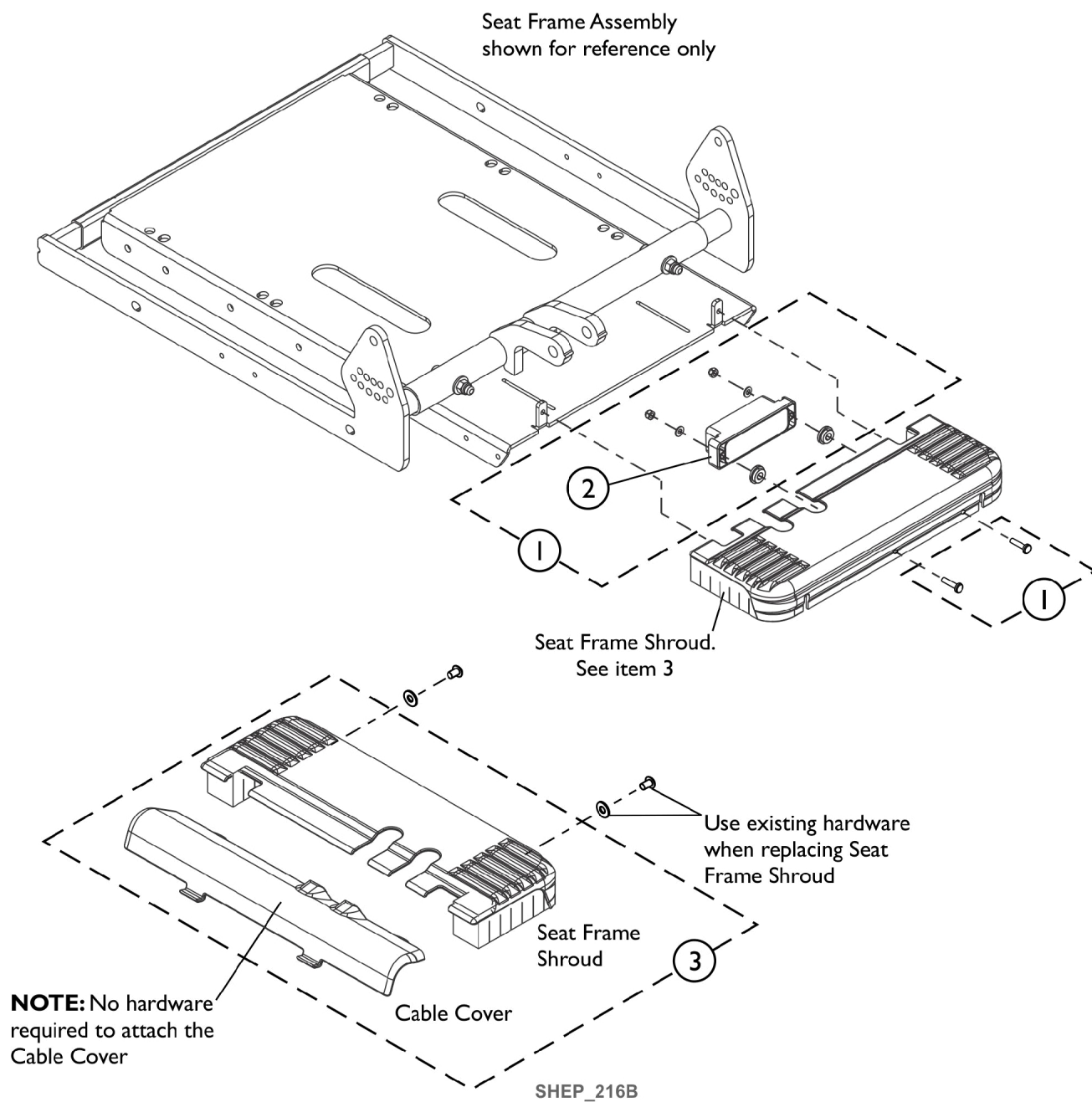
Backrest Bracket Mounting Hardware, Sling Back Only for - DLX-ACT400, DLX-IN500, DLX-OUT500, GLM-CONX4



Backrest Bracket Mounting Hardware, Sling Back Only for - DLX-ACT400, DLX-IN500, DLX-OUT500, GLM-CONX4

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102477	Kit, Backrest Bracket Mounting Hardware, Sling Back for - DLX-ACT400, DLX-IN500, GLM-CONX4	1	1
2		60102475	Kit, LiNX 4-Channel Actuator Module (DLX-ACT400)	1	1
3	D	60102474	Kit, LiNX DLX-IN500 Input Module (INPUT)	1	1
4	B,C	60108452	Kit, LiNX DLX-OUT500 Output Module (OUT500)	1	1
5		60102473	Kit, LiNX CONX4 4-way Expansion Block	1	1
6	E	60132728	Kit, Bracket Assembly, LiNX, Black	1	1
7		60102472	Kit, Shroud Cover, Module	1	1
	A	60102523	Kit, Sip-N-Puff, 16" Fixed (PKG32666) Includes: (3) Air Tube Straws, (2) Saliva Traps, Tubing, Pivot Shaft/Flexible Metal Gooseneck Assembly, and Extruded Figure "8" Clamp to fit 7/8" Wheelchair Frame Tubing. Extruded Back Cane Adapter Clamp.	1	1
NOTE: A - Not Shown B - Item #4 includes LiNX DLX-OUT500 Output Module, 2 ea. Washer (M4 4.3 x 9 x .8), 2 ea. Locknut (M4), 1 ea. LiNX Bus Cable (PWH) 300mm 11-13/16" (GLM-BUS030) C - Before ordering a new DLX-OUT500 Module, contact Invacare Technical Services for assistance regarding NOTE located below. D - Item #3 LiNX DLX-IN500 Input Module does not include the LiNX Bus Cable (PWH) 300mm 11-13/16" (GLM-BUS030). E - Item 6 used after 01/23/22. NOTE C continued. Wheelchairs with Serial Numbers before 18JE000303: Update the bundle files. The bundle file must be updated for the output module to function. To avoid losing configuration settings during this update, request Invacare Technical Service to have the existing file converted and updated.					

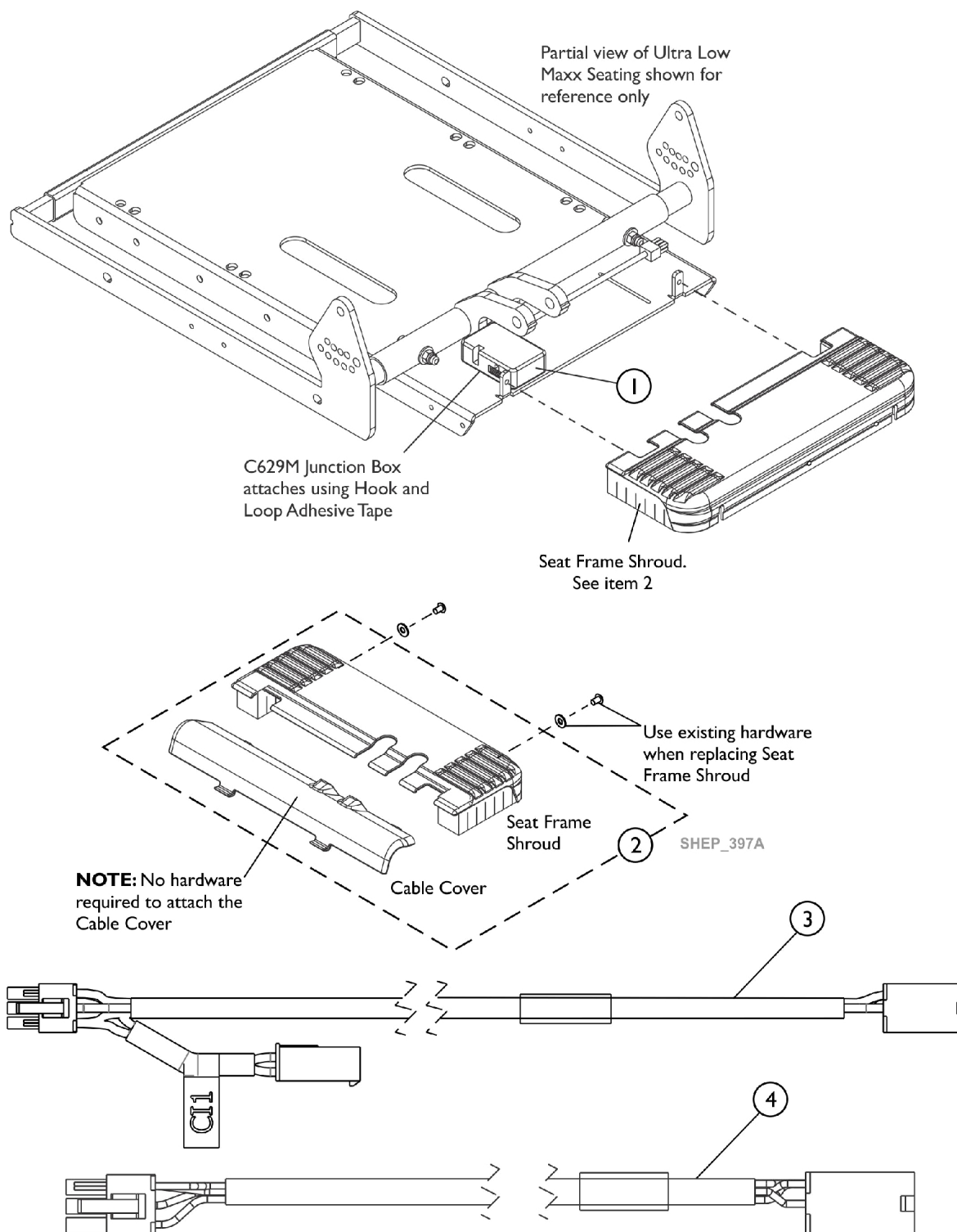
LiNX CONX4 4-way Expansion Block, Shroud Cover and Hardware



LiNX CONX4 4-way Expansion Block, Shroud Cover and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102489	Kit, LiNX CONX4 and Mounting Hardware	1	1
2		60102473	Kit, LiNX CONX4 4-way Expansion Block	1	1
3	B,A	60102487	Kit, Seat Frame Shroud Assembly	1	1
NOTE: A - Use existing hardware when attaching the Seat Frame Shroud. A Foam Piece was added to the right and left side of the Seat Frame Shroud Assembly and is backward compatible to all models manufactured before the change. B - A Foam Piece was added to the right and left side of the Seat Frame Shroud Assembly. The addition of the two foam pieces attached to the Shroud is backward compatible.					

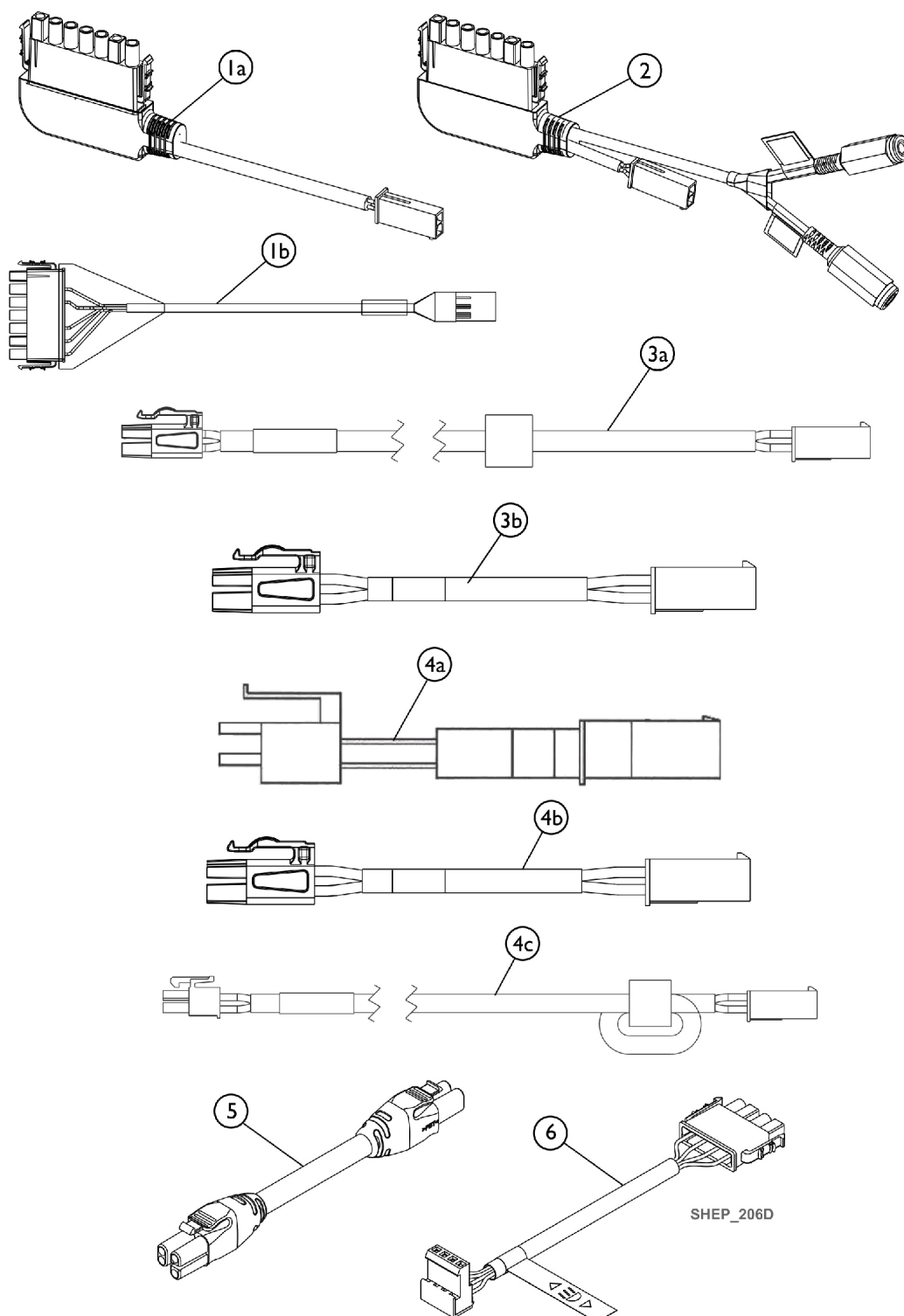
C629M Junction Box, Shroud Cover and Hardware



C629M Junction Box, Shroud Cover and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60132727	Kit, Junction Box, C629M	1	1
2	B	60102487	Kit, Seat Frame Shroud Assembly	1	1
3	C	60132738	Kit, C629M Junction Box Extension Cable, Long 1010mm 39-49/64"	1	1
			C629M Junction Box Extension Cable, Long 1010mm 39-49/64"	1	1
			Sheet, Insert Parts Service	1	1
4	D	60132739	Kit, C629M Junction Box Extension Cable, 400mm 15-3/4"	1	1
			C629M Junction Box Extension Cable, 400mm 15-3/4"	1	1
			Sheet, Insert Parts Service	1	1
NOTE: A - C629 Junction Box includes the Hook and Loop Adhesive Strips. B - Use existing hardware when attaching the Seat Frame Shroud. C - Long Extension Cable used with Elevate Option. D - Extension Cable used with Non-Elevate Option.					

Cables - Bus (PWH), Adapter, Sensor, Actuator



Cables - Bus (PWH), Adapter, Sensor, Actuator

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1a	A	60102544	Kit, Sensor Cable Assembly w/ Lift AELM	1	1
			Sensor Cable Assembly w/ Lift AELM	1	1
			Sheet, Insert Parts Service	1	1
1b	B	60132737	Kit, Accessory Cable, LiNX, 457mm 17-63/64"	1	1
			Accessory Cable, LiNX, 457mm 17-63/64"	1	1
			Sheet, Insert Parts Service	1	1
2		60102539	Kit, Accessory Cable, LiNX, w/ 10-Way Switch and Lift AELM	1	1
			Accessory Cable, LiNX, w/ 10-Way Switch and Lift AELM	1	1
			Sheet, Insert Parts Service	1	1
3a	A	60102526	Kit, Adapter Cable Assembly, TYCO-ACT 500mm 19-11/16"	1	1
			Adapter Cable Assembly, TYCO-ACT 500mm 19-11/16"	1	1
			Sheet, Insert Parts Service	1	1
3a	A	60102534	Kit, Adapter Cable Assembly, w/ Lift AELM (1320mm 51-31-32"	1	1
			Adapter Cable Assembly, w/ Lift AELM (1320mm 51-31-32")	1	1
			Sheet, Insert Parts Service	1	1
3b	B	60132736	Kit, Harness Wire Extension, 305mm 12-1/64"	1	1
			Harness, Wire Extension 305mm 12-1/64"	1	1
			Sheet, Insert Parts Service	1	1
4a	A	60102545	Kit, Actuator Cable, LNX, (MPELR - Left)	1	1
			Actuator Cable, LNX, (MPELR - Left)	1	1
			Sheet, Insert Parts Service	1	1
4a	A	60105177	Kit, Actuator Cable (MPELR - Right)	1	1
			Actuator Cable (MPELR - Right)	1	1
			Sheet, Insert Parts Service	1	1
4a	A	60102546	Kit, Adapter Cable Assembly, DX2-ACT4 To Molex 2 Pin	1	1
			Adapter Cable Assembly, DX2-ACT4 To Molex 2 Pin	1	1
			Sheet, Insert Parts Service	1	1
4b	B	60132731	Kit, Harness Wire Extension, 457mm 17-63/64"	1	1
			Harness Wire Extension 457mm 17-63/64"	1	1
			Sheet, Insert Parts Service	1	1
4b	B	60132732	Kit, Harness Wire Extension, 584mm 22-63/64"	1	1
			Harness Wire Extension 584mm 22-63/64"	1	1
			Sheet, Insert Parts Service	1	1
4b	B	60132733	Kit, Harness Wire Extension, LNX Center Mount, 914mm 35-63/64"	1	1
			Harness Wire Extension, LNX Center Mount, 914mm 35-63/64"	1	1
			Sheet, Insert Parts Service	1	1

Cables - Bus (PWH), Adapter, Sensor, Actuator

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
4b	B	60132734	Kit, Harness Wire Extension, 1118mm 44-1/64"	1	1
			Harness Wire Extension, 1118mm 44-1/64"	1	1
			Sheet, Insert Parts Service	1	1
4b	B	60132735	Kit, Harness Wire Extension, MPELR, 914mm 35-63/64"	1	1
			Harness Wire Extension, MPELR, 914mm 35-63/64"	1	1
			Sheet, Insert Parts Service	1	1
4c	B	60132740	Kit, Harness Wire Extension w/ Ferrite, 457mm 17-63/64"	1	1
			Harness Wire Extension w/ Ferrite, 457mm 17-63/64"	1	1
			Sheet, Insert Parts Service	1	1
4c	B	60132741	Kit, Harness Wire Extension w/ Ferrite, 914mm 35-63/64"	1	1
			Harness Wire Extension w/ Ferrite, 914mm 35-63/64"	1	1
			Sheet, Insert Parts Service	1	1
5		60102528	Kit, LiNX Bus Cable (PWH) 300mm 11-13/16" (GLM-BUS030)	1	1
			LiNX Bus Cable (PWH) 300mm 11-13/16" (GLM-BUS030)	1	1
			Sheet, Insert Parts Service	1	1
5		60102529	Kit, LiNX Bus Cable (PWH) 700mm 27-9/16" (GLM-BUS070)	1	1
			LiNX Bus Cable (PWH) 700mm 27-9/16" (GLM-BUS070)	1	1
			Sheet, Insert Parts Service	1	1
5		60102536	Kit, LiNX Bus Cable (PWH) 1200mm 47-1/4" (GLM-BUS120)	1	1
			LiNX Bus Cable (PWH) 1200mm 47-1/4" (GLM-BUS120)	1	1
			Sheet, Insert Parts Service	1	1
5		60102530	Kit, LiNX Bus Cable (PWH) 1500mm 59-1/16" (GLM-BUS150)	1	1
			LiNX Bus Cable (PWH) 1500mm 59-1/16" (GLM-BUS150)	1	1
			Sheet, Insert Parts Service	1	1
5		60102531	Kit, LiNX Bus Cable (PWH) 1700mm 66-59/64" (GLM-BUS170)	1	1
			LiNX Bus Cable (PWH) 1700mm 66-59/64" (GLM-BUS170)	1	1
			Sheet, Insert Parts Service	1	1
6		60102533	Kit, Light Cable Assembly	1	1
			Light Cable Assembly	1	1
			Sheet, Insert Parts Service	1	1
		See Chart	Powered Seating - Non-Expandable System Cable Length by Configuration	1	1

Cables - Bus (PWH), Adapter, Sensor, Actuator

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
		See Chart	Powered Seating - Expandable System Bus Cable Length by Configuration	1	1
NOTE: A - Used Before 01/24/22 B - Used After 01/23/22					

Powered Seating - Non-Expandable System Cable Length by Configuration

Configuration	Power Module to 4-way Connector	USB to 4-way Connector	Actuator Module to 4-way Connector	Actuator Module to ACU	Remote to 4-way Connector	Function Key Type	Actuator Module to Actuator
Recline only	1200mm	300mm	700mm	300mm	1500mm	FKEY01/ FKEY01TDC	Recline connected
Tilt/Recline	1200mm	300mm	700mm	300mm	1500mm	FKEY02/ FKEY02TDC	Tilt connected. Recline connected.
LNx only	1200mm	300mm	1200mm	300mm	1500mm	FKEY01/ FKEY01TDC	LNx connected
Tilt only	1200mm	300mm	1200mm	300mm	1500mm	FKEY01/ FKEY01TDC	Tilt connected
Dual Legs	1200mm	300mm	1200mm	300mm	1500mm	FKEY02/ FKEY02TDC	Legrest Right connected. Legrest Left connected.
Recline/LNx	1200mm	300mm	700mm	300mm	1500mm	FKEY02/ FKEY02TDC	Recline connected. LNx connected.
Tilt/LNx	1200mm	300mm	1200	300mm	1500mm	FKEY02/ FKEY02TDC	Tilt connected. LNx connected.
Tilt/Elevating seat	1200mm	300mm	1200	300mm	1500mm	FKEY02/ FKEY02TDC	Tilt connected. Elevating Seat connected.

For additional information refer to the Service Manual part #1195668 On-Line under Product Literature Search.

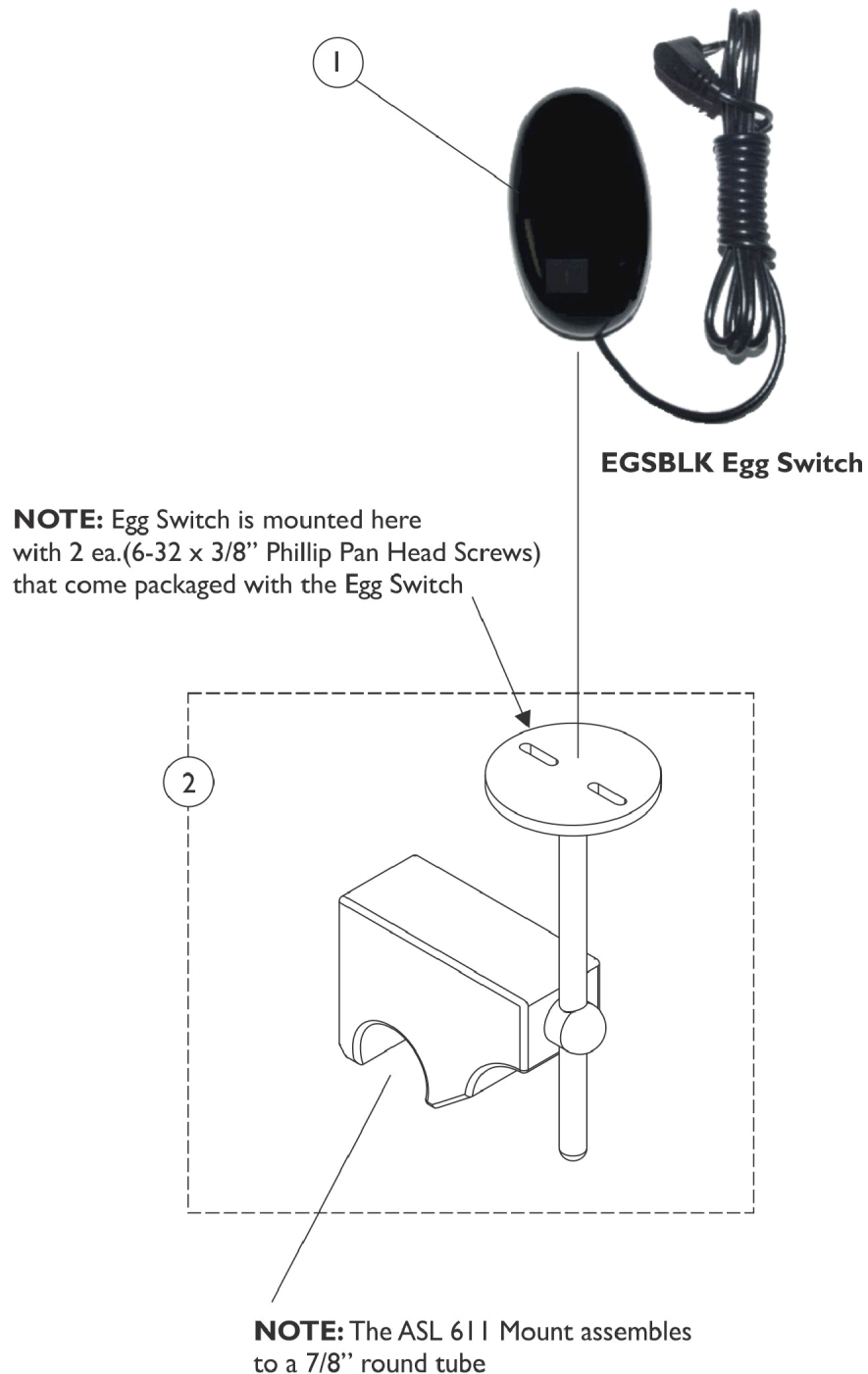
Cables - Bus (PWH), Adapter, Sensor, Actuator

Powered Seating - Expandable System Bus Cable Length by Configuration

Configuration	w/ Tilt, w/ Recline, w/o Elevating Seat	w/ Tilt, w/o Recline, w/o Elevating Seat	w/ Tilt, w/ Recline, w/ Elevating seat	w/ Tilt, w/o Recline, w/ Elevating Seat
Power Module to a 4-way connector	1200mm	1200mm	1500mm	1500mm
Remote to 4-way connector	1500mm	1500mm (REM2xx, REM400) 1700mm (REM500)	1500mm (REM2xx, REM400) 1700mm (REM500)	1500mm (REM2xx, REM400) 1700mm (REM500)
4-way connector to 4-way connector	700mm	1200mm	700mm	1200mm
USB charger to 4-way connector	300mm	300mm	300mm	300mm
Compact Remote to 4-way connector	1200mm	1200mm	1200mm	1200mm
Actuator Module to 4-way connector	300mm	300mm	300mm	300mm
Actuator Module to Input Module	300mm	300mm	300mm	300mm
Actuator Module to ACU	300mm	300mm	300mm	300mm
Input Module to ACU	300mm	300mm	300mm	300mm
For additional information refer to the Service Manual part #1195668 On-Line under Product Literature Search.				

ASL 611 Mount For The Egg Switch

ASL 611 Mount is used to attach an Egg Switch when the Hook & Loop Adhesive method is not preferred



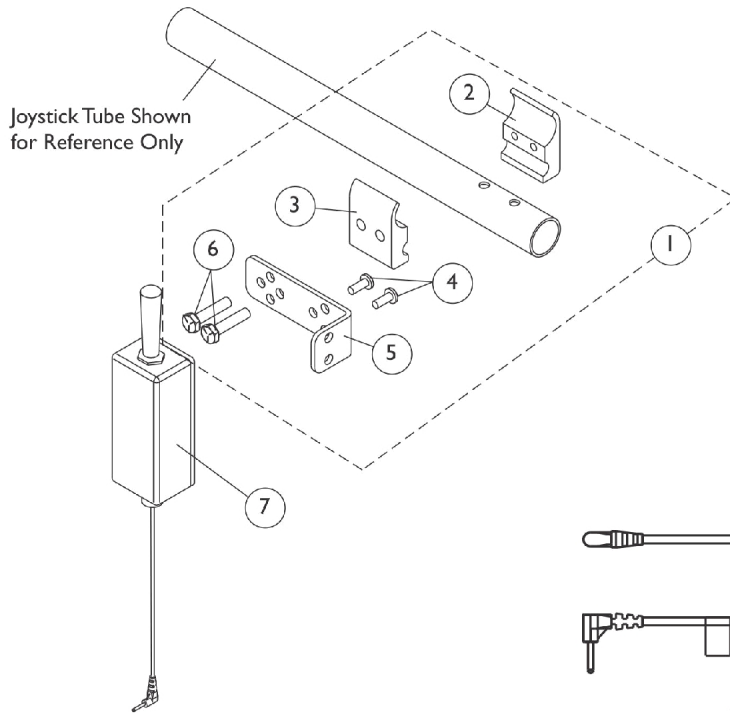
SHEP_217A

ASL 611 Mount For The Egg Switch

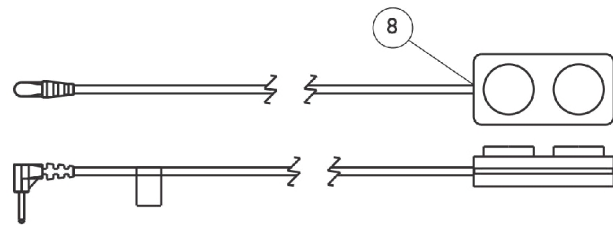
ASL 611 Mount is used to attach an Egg Switch when the Hook & Loop Adhesive method is not preferred

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102517	Kit, Switch, Black Egg Reset w/ Hook/Loop Adhesive Back Fastener & Attaching Screws (EGSBLK)	1	1
2	A	60102525	Kit, Mount, ASL 611	1	1
NOTE: A - Individual components are not available					

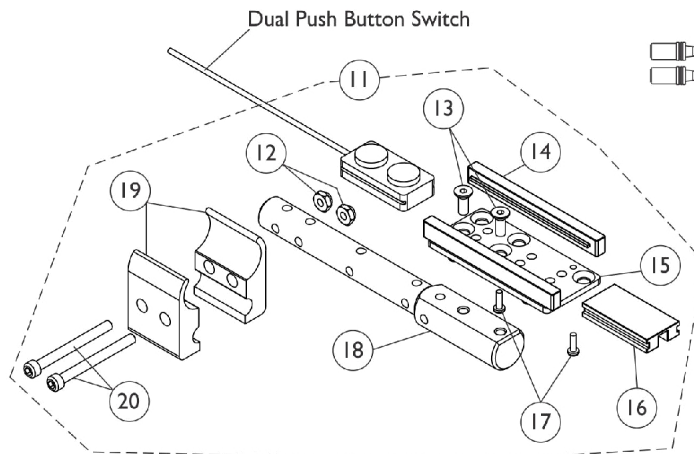
(Dual Push Button Switches Before 10/24/18), Dual Toggle Switch (2SW) & Monoport "Y" Phono Cable (MPY)



Dual Toggle Switch (2SW)



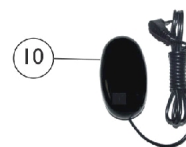
Dual Push Button Switch (2PB)



**Push Button Switch
Armrest Mounting Hardware**



Monoport "Y" Phono Cable (MPY)



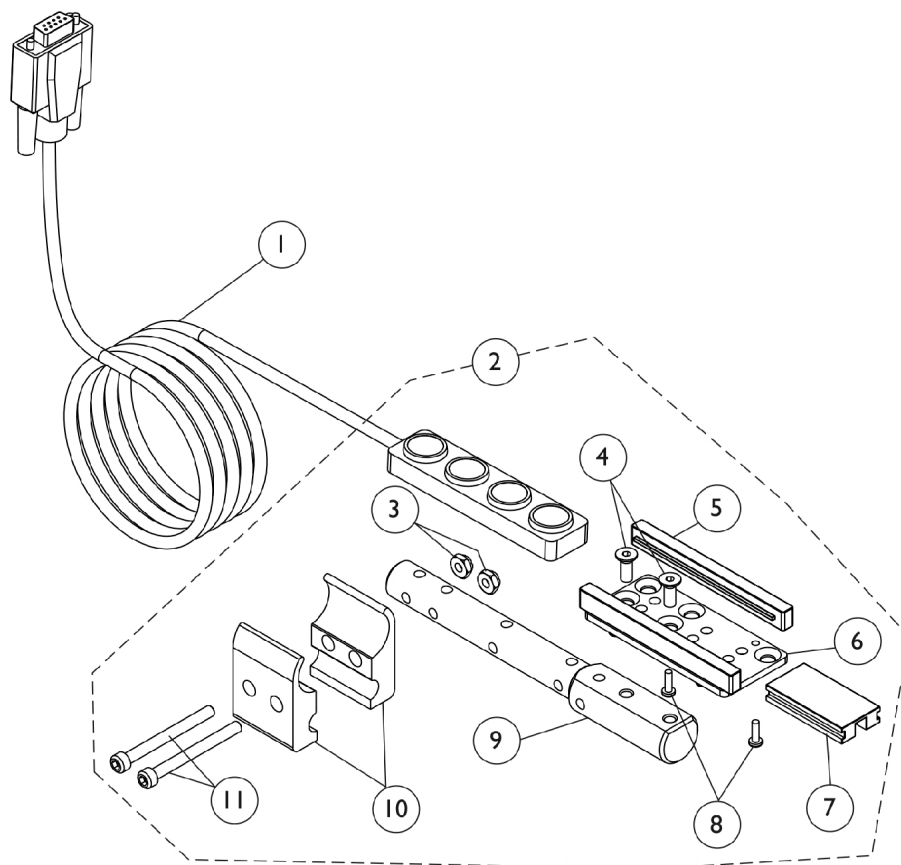
Egg Switch (EGSBLK)

SHEP_261A

(Dual Push Button Switches Before 10/24/18), Dual Toggle Switch (2SW) & Monoport "Y" Phono Cable (MPY)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1091496	Kit, Joystick Tube Toggle Switch Mounting Hardware	1	1
2			NLA - Half Clamp, Threaded Holes	1	1
3			Half Clamp, Non-Threaded Holes	1	1
4			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
5			NLA - Bracket, Toggle Switch Mounting, Black	1	1
6			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	2
7		60102516	Kit, Switch, Dual Function Toggle (2SW)	1	1
8	C	60102515	Kit, Switch, Dual Push Button (2PB)	1	1
9		1140027	Cable, Monoport "Y" Phono (MPY)	1	1
10		60102517	Kit, Switch, Black Egg Reset w/ Hook/Loop Adhesive Back Fastener & Attaching Screws (EGSBLK)	1	1
11	B	60102584	Kit, Push Button Switch Armrest Mounting Hardware (PBMT)	1	1
12			Locknut (#10-32)	1	1
13			Screw, Socket Flat Head (10-32 x 1/2")	1	2
14			Rail, Push Button Slide	1	2
15			Plate, Push Button Mounting	1	1
16			Blank, 2-Position Push Button	1	1
17			NLA - Screw, Phillips Pan Head Tap (4-40 x 3/8")	1	4
18			Bar, Push Button Support	1	1
19			Half Clamp, Non-Threaded Holes	1	2
20			Screw, Socket Head (#10-32 x 2")	1	2
NOTE: A - Includes items 2-6 B - Includes items 12-20. C - Includes the Dual Push Button Switch with Hook & Loop Adhesive Back Fastener and Instructions.					

Quad Push Button (QPBM) and Mounting Hardware (Before 10/24/18)

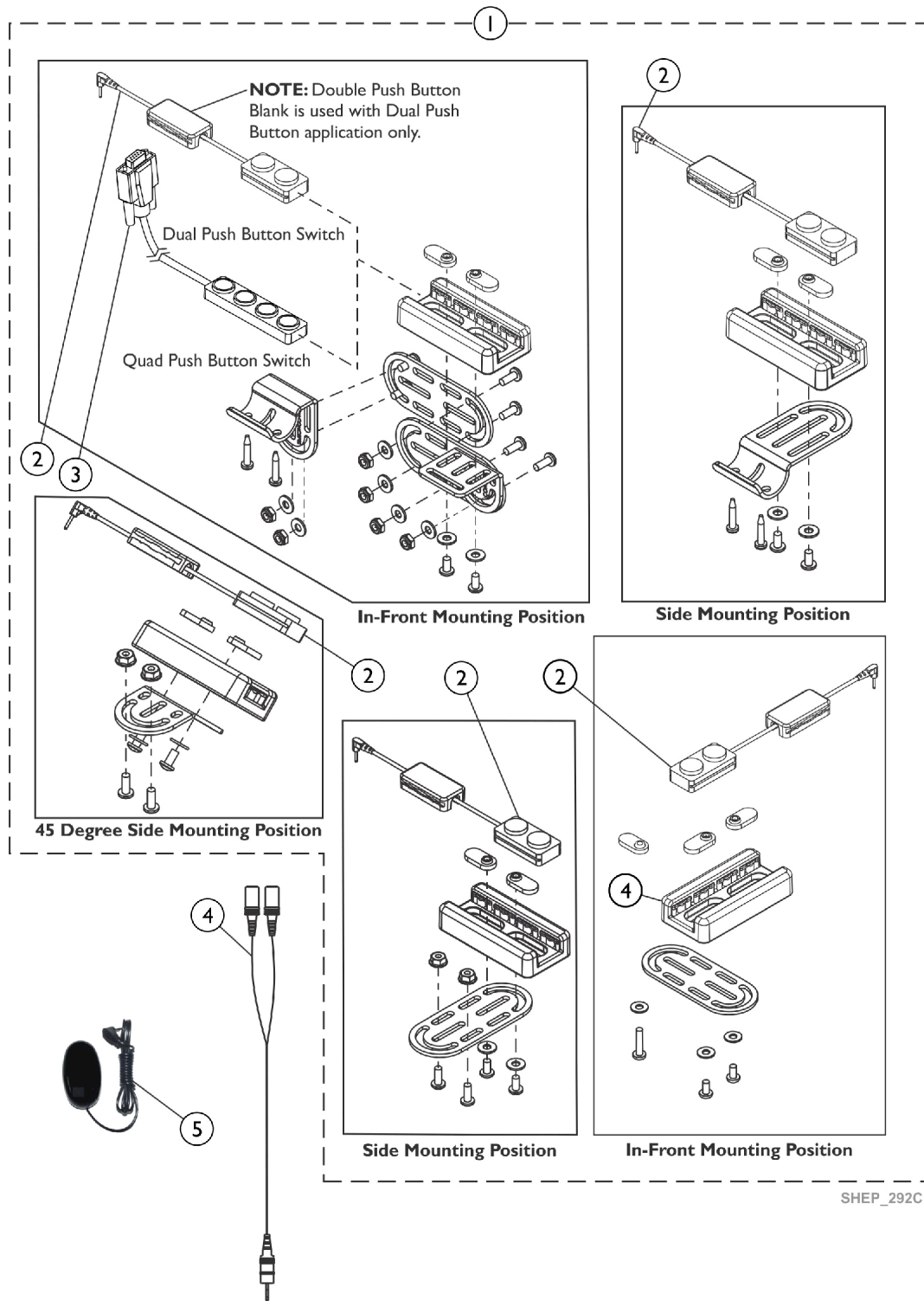


**Push Button Switch
Armrest Mounting Hardware**

Quad Push Button (QPBM) and Mounting Hardware (Before 10/24/18)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102513	Kit, Switch, Quad Push Button (QPBM)	1	1
2	B	1157817	Kit, Push Button Switch Armrest Mounting Hardware (PBMT)	1	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Flat Head (10-32 x 1/2")	1	2
5			Rail, Push Button Slide	1	2
6			Plate, Push Button Mounting	1	1
7			Blank, 2-Position Push Button	1	1
8			NLA - Screw, Phillips Pan Head Tap (4-40 x 3/8")	1	4
9			Bar, Push Button Support	1	1
10			Half Clamp, Non-Threaded Holes	1	2
11			Screw, Socket Head (#10-32 x 2")	1	2
NOTE: A - Includes the Quad Push Button Switch with Hook & Loop Adhesive Back Fastener and Instructions B - Kit is sold complete and includes items 3-11.					

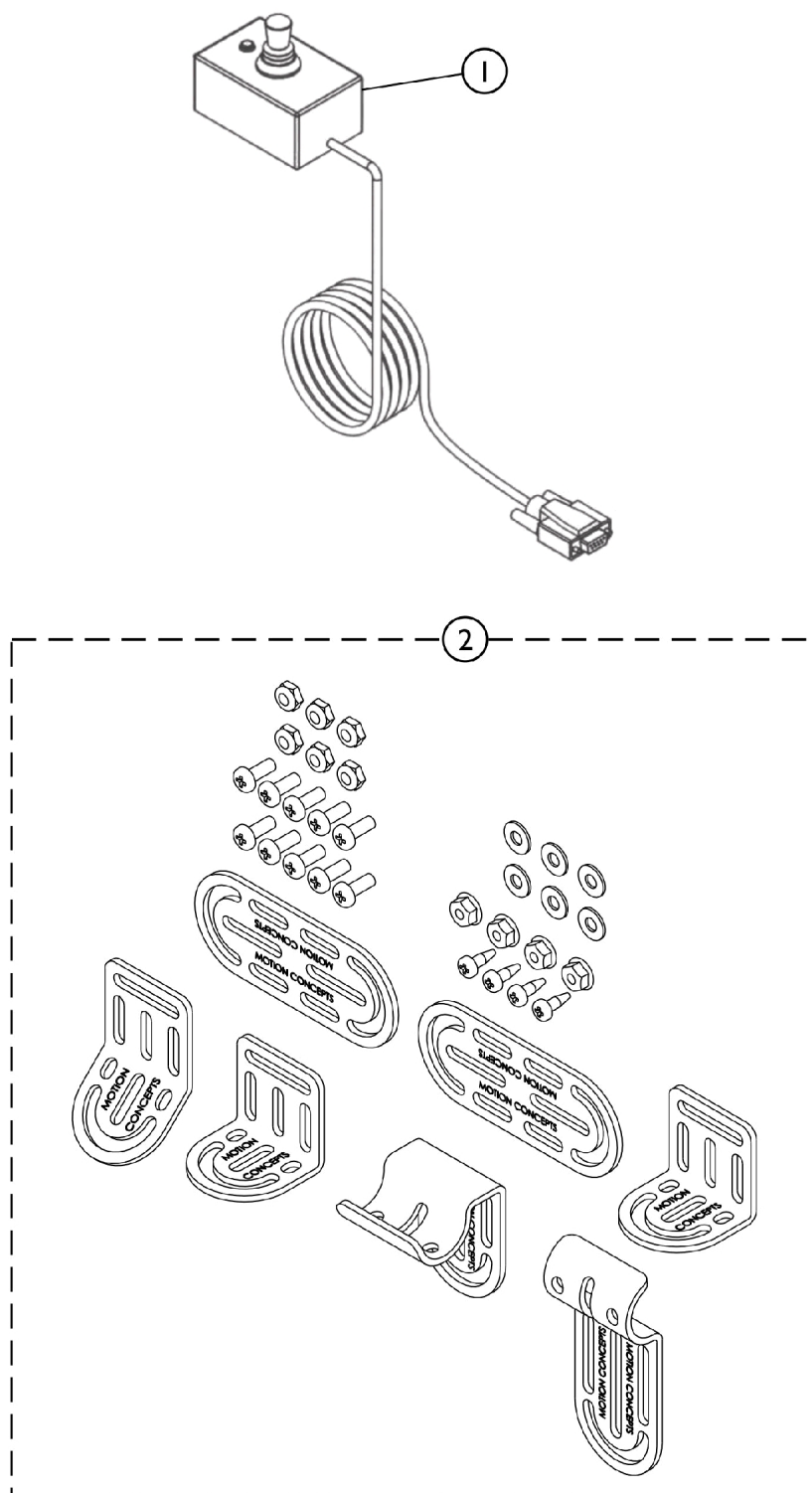
Dual (2PB)/ Quad (QPB) Push Button Switch w/ Multi-Mount Hardware After 10/23/18



Dual (2PB)/ Quad (QPB) Push Button Switch w/ Multi-Mount Hardware After 10/23/18

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60105665	Kit, Dual Push Button Switch (2PB) and Multi-Mount Hardware	1	1
2			Kit, Switch, Dual Push Button (2PB)	1	1
			Hardware, Multi-Mount, Dual Push Button Switch (2PB)	1	1
			Tie Wrap (11-1/2" L)	1	10
			Manual, Push Button Switches Service	1	1
1	B	60105666	Kit, Quad Push Button Switch (QPB) and Multi-Mount Hardware	1	1
3			Kit, Switch, Quad Push Button (QPB)	1	1
			Hardware, Multi-Mount, Quad Push Button Switch (QPB)	1	1
			Tie Wrap (11-1/2" L)	1	10
			Manual, Push Button Switches Service	1	1
4		1140027	Cable, Monoport "Y" Phono (MPY)	1	1
5		60102517	Kit, Switch, Black Egg Reset w/ Hook/Loop Adhesive Back Fastener & Attaching Screws (EGSBLK)	1	1
NOTE: A - Kit includes items 2, ALL Multi-Mount Bracketry and Hardware shown, Tie Wraps (not shown) and Service Manual (not shown). B - Kit includes items 3, ALL Multi-Mount Bracketry and Hardware shown, Tie Wraps (not shown) and Service Manual (not shown). NOTE: The Dual or Quad Push Button Switch can assemble to any Multi-Mount Bracketry combination shown. For additional information and installation instructions refer to part #60101883 located at www.invacare.com under Product Literature Search.					

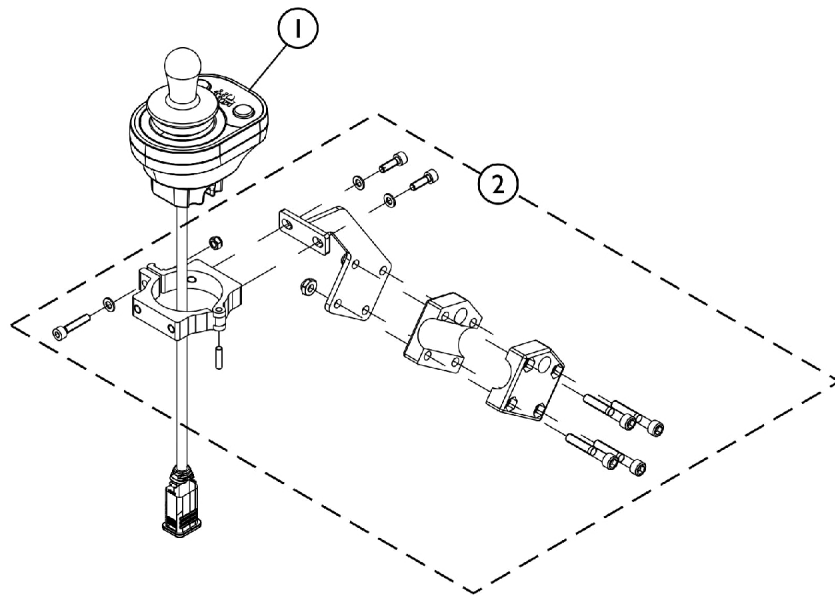
4-Way Toggle Switch (FWTM) and Mounting Hardware



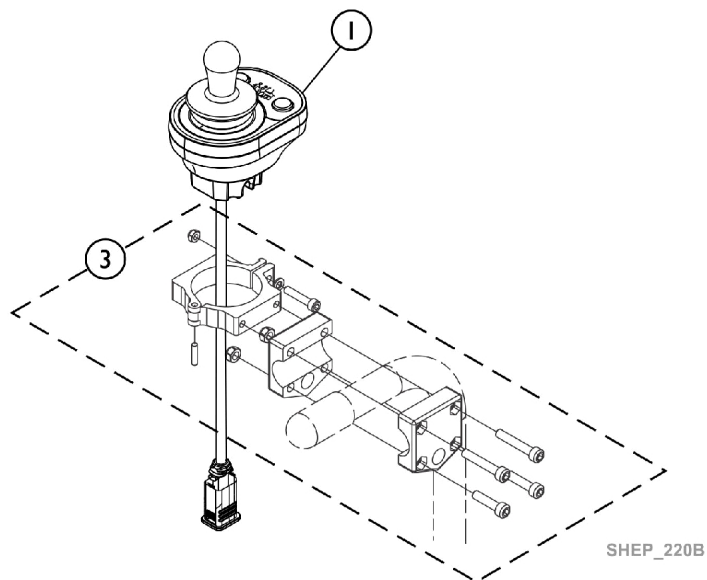
4-Way Toggle Switch (FWTM) and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102511	Kit, 4-Way Toggle Switch (FWTM)	1	1
2		60102550	Kit, Toggle Switch Multi-Mount Hardware Assembly	1	1

LiNX DLX-ACU200 Compact Attendant Remote



**LiNX DLX-ACU200
ULMR/ULMTR
Spreader Bar Mounting Hardware**

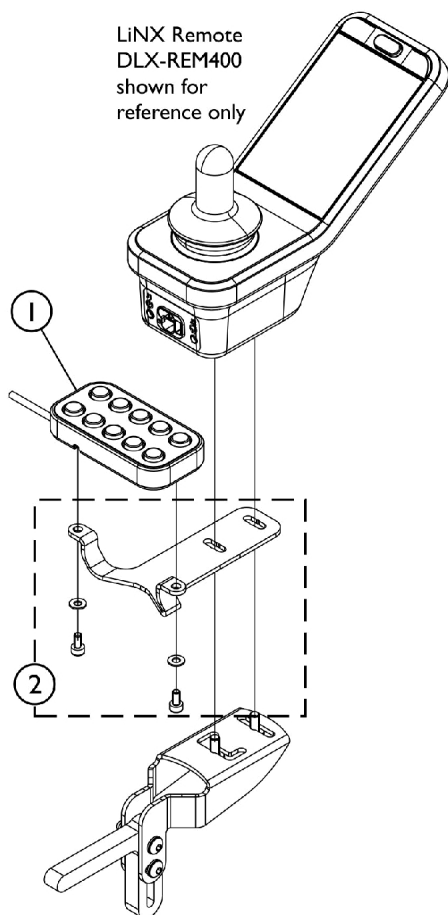


**LiNX DLX-ACU200
ULMT/ASBA-2
Back Cane Mounting Hardware**

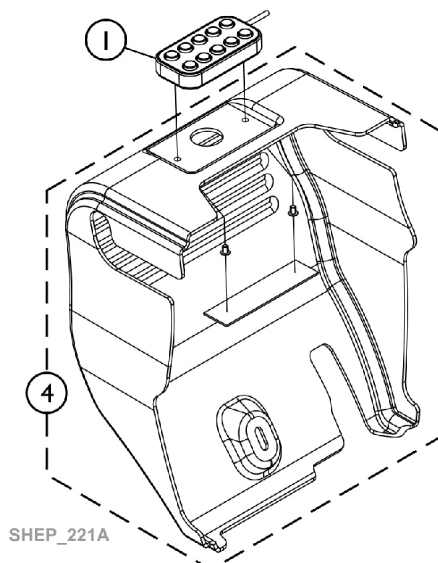
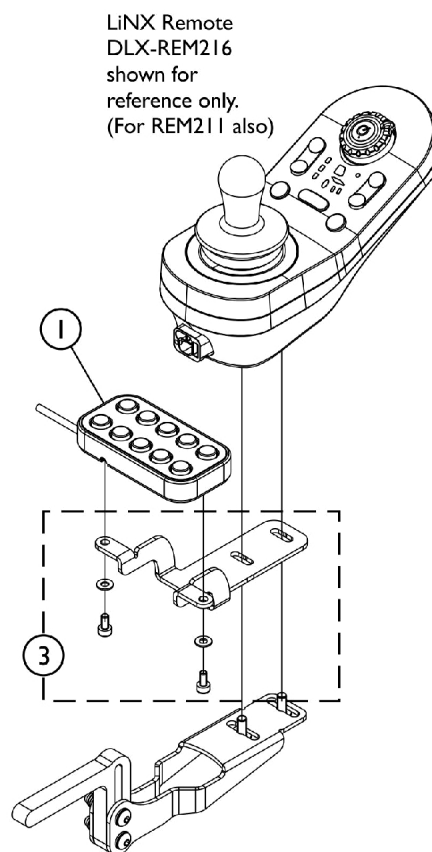
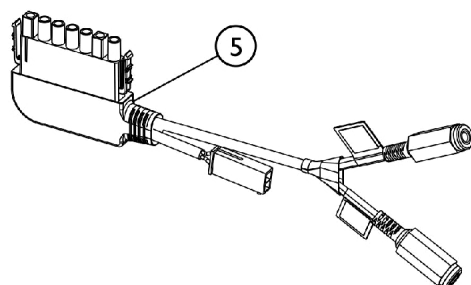
LiNX DLX-ACU200 Compact Attendant Remote

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102512	Kit, LiNX DLX-ACU200 Compact Attendant Remote	1	1
2		60102521	Kit, LiNX DLX-ACU200 Compact Attendant Remote Mounting Hardware, Recline	1	1
3		60105178	LiNX DLX-ACU200 Compact Attendant Remote Mounting Hardware, Non-Recline	1	1
NOTE: A - A bus cable is needed when connecting the Compact Attendant Remote to the wheelchair.					

LiNX DLX-SW100 10-Way Switch and Mounting Hardware



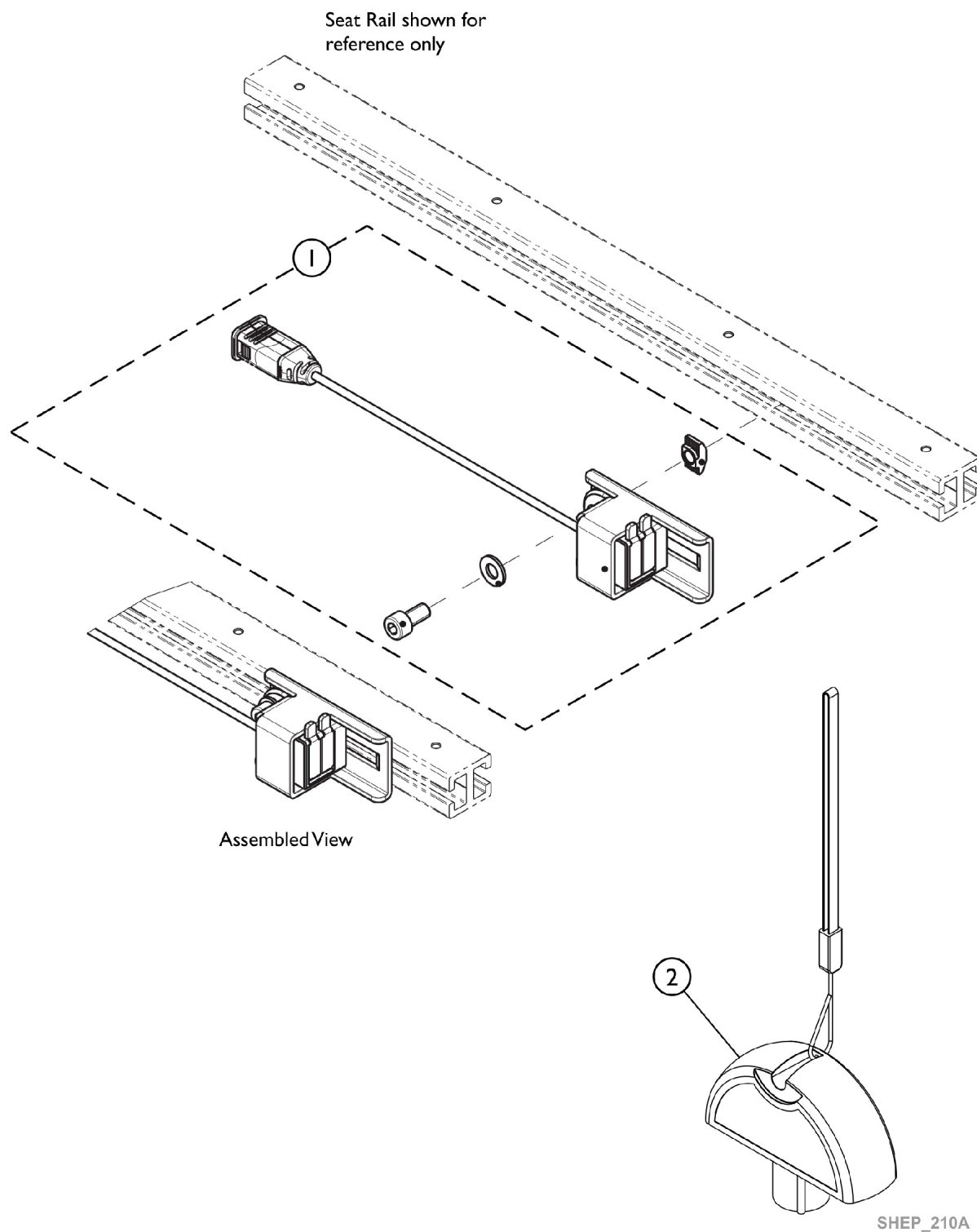
Remote Bracket Assembly
shown for reference only



LiNX DLX-SW100 10-Way Switch and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60102471	Kit, LiNX DLX-SW100 10-Way Switch	1	1
2		60102542	Kit, LiNX DLX-SW100 Mounting Hardware, Front, REM400	1	1
3		60102538	Kit, LiNX DLX-SW100 Mounting Hardware, Front, REM211/REM216	1	1
4		60102540	Kit, LiNX DLX-SW100 Mounting Hardware, Rear Shroud	1	1
5	A	60102539	Kit, Accessory Cable,LiNX, w/ 10-Way Switch and Lift AELM	1	1
			Accessory Cable,LiNX, w/ 10-Way Switch and Lift AELM	1	1
			Sheet, Insert Parts Service	1	1
NOTE: A - Item #5 Accessory Cable is always used with a LiNX DLX-SW100 10-Way Switch.					

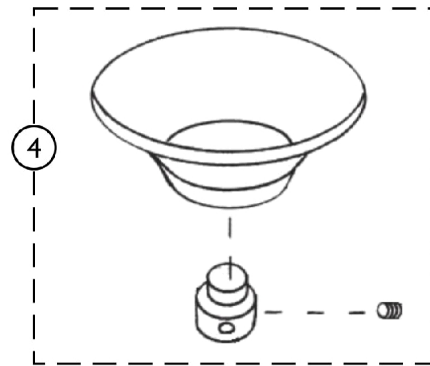
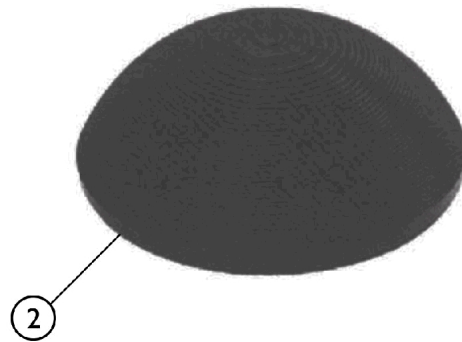
Accessories - USB Charger and LiNX Access Key (LAK)



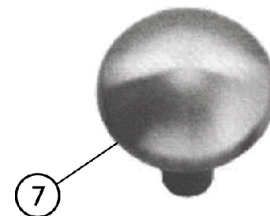
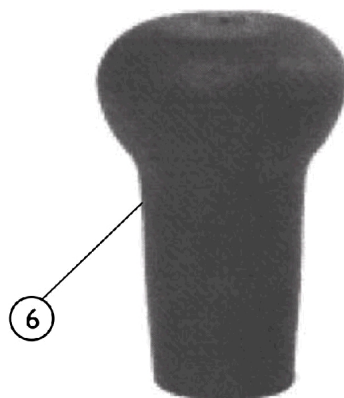
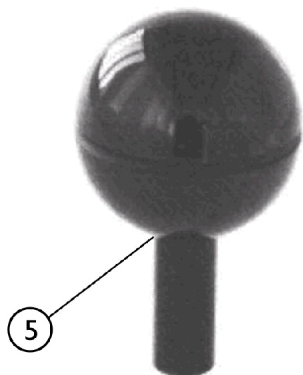
Accessories - USB Charger and LiNX Access Key (LAK)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102519	Kit, LiNX USB Charger and Mounting Hardware	1	1
2		60102470	Kit, Key, LiNX Access	1	1

Accessories - Remote (Joystick) Tops



SHEP_223B



Accessories - Remote (Joystick) Tops

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102547	Kit, Handle, Joystick, 3" U Shaped	1	1
1		60102549	Kit, Handle, Joystick, 4" U Shaped	1	1
2		60102588	Kit, Handle, Joystick, Dome Rubber	1	1
3		60106526	Kit, Handle, Joystick, Grooved Mushroom	1	1
4		60102524	Kit, Chin Cup Assembly - 1826	1	1
5		60102590-NLA	NLA - Kit, Handle, Joystick, Ball Knob	1	1
6		60102589-NLA	NLA - Kit, Handle, Joystick, Mushroom Head	1	1
7		60102587-NLA	NLA - Kit, Handle, Joystick, Blue Aluminum Top	1	1
	A	60102586	Kit, Extension, Joystick, "T" Style (1560) (4" W x 5-1/2" L)	1	1
	A	60102585	Kit, Extension, Joystick, Straight Style (1561) (1/2" W x 5" L)	1	1
NOTE: A - Not Shown					

Positioning Straps

①



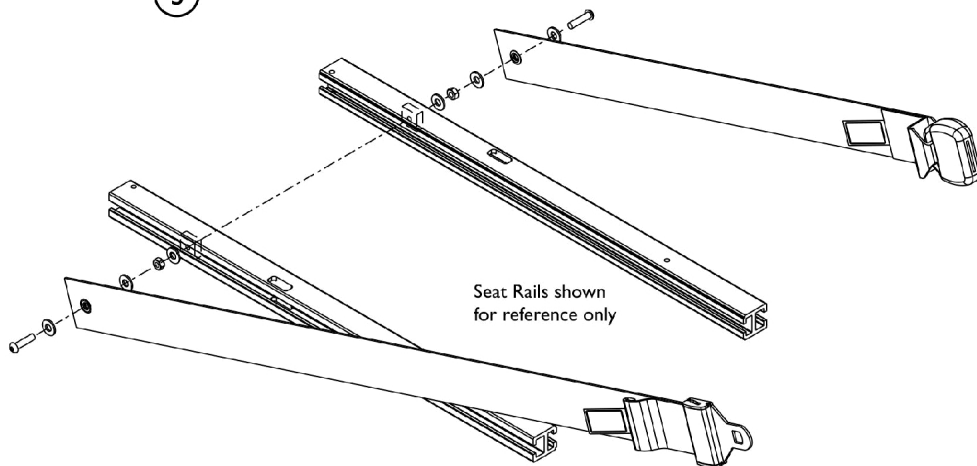
End Fittings included with
Positioning Strap.
Requires 2

②



End Fittings included with
Positioning Strap.
Requires 4

③



Seat Rails shown
for reference only

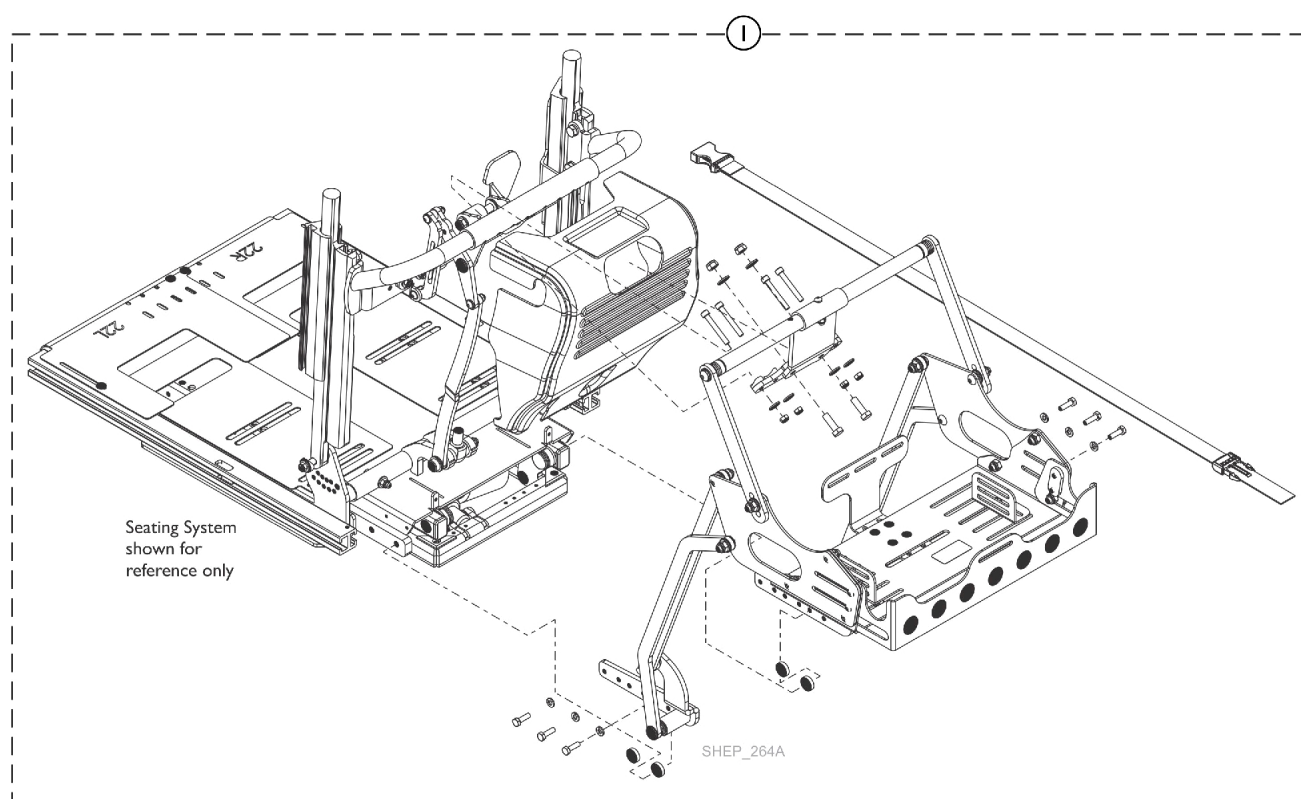
SHEP_228A

Positioning Straps

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60102674	Kit, 2 Point Padded Positioning Strap Assembly (65" L)	1	1
2		60102673	Kit, 4 Point Padded Positioning Strap Assembly (65" L)	1	1
3		60102722	Kit, Positioning Strap Assembly w/ Hardware, Push Button Auto Style (48" L)	1	1
3		60102723	Kit, Positioning Strap Assembly w/ Hardware, Push Button Auto Style (60" L)	1	1
3		60102724	Kit, Positioning Strap Assembly w/ Hardware, Push Button Auto Style (69" L)	1	1

Accessories - Vent Tray Assembly w/ Shroud

Vent Tray Assembly used on Non-Elevate Recline Only and Tilt/Recline Seating Systems.



Accessories - Vent Tray Assembly w/ Shroud

Vent Tray Assembly used on Non-Elevate Recline Only and Tilt/Recline Seating Systems.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60105138	Kit, Vent Tray Assembly w/ Shroud	1	1

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