

ICC - Tub TheraPure® IH3602GXL, IH3652G, IH3752G, IH3802G, IH6302G, IH6302GADH



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 10-079. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

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SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments
NOTE: = General information pertaining to that specific page
NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length
Washers Inside Diameter X Outside Diameter X Thickness
Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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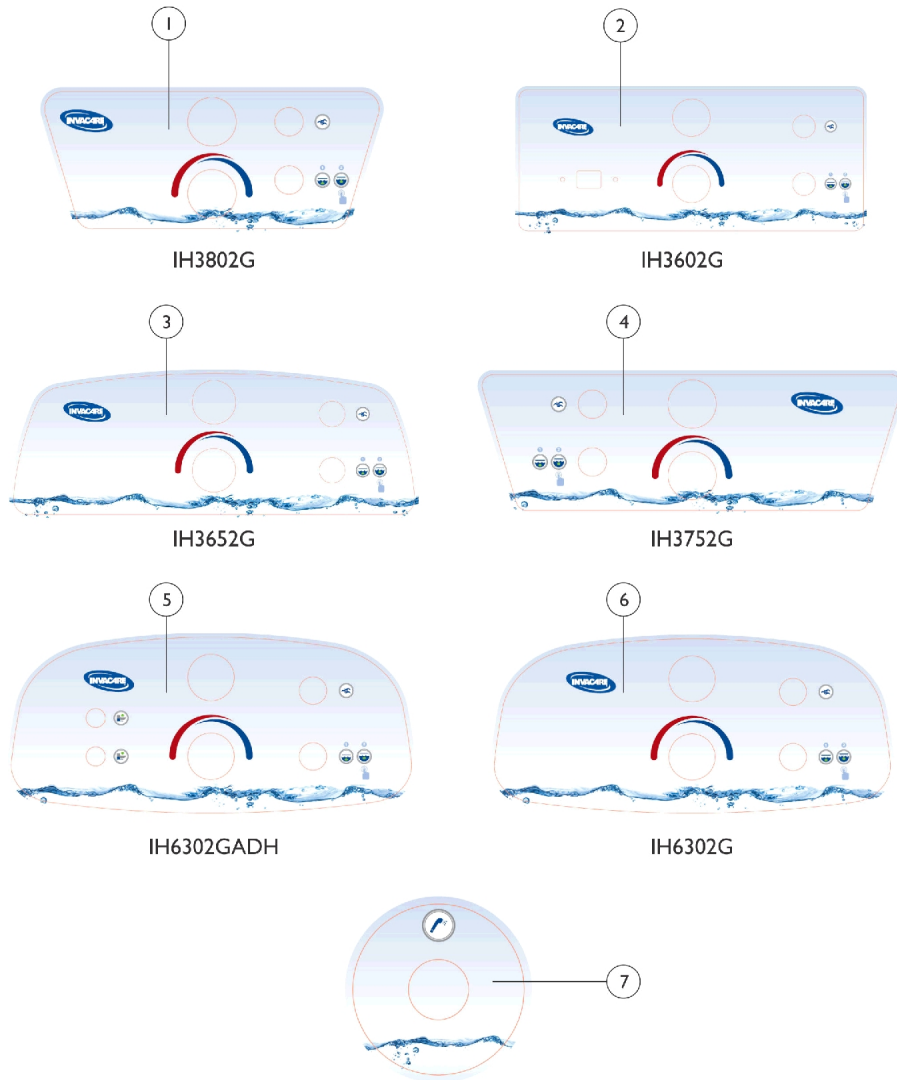
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ICC TheraPure™ Tubs Photos



Faceplate Decals

All Models

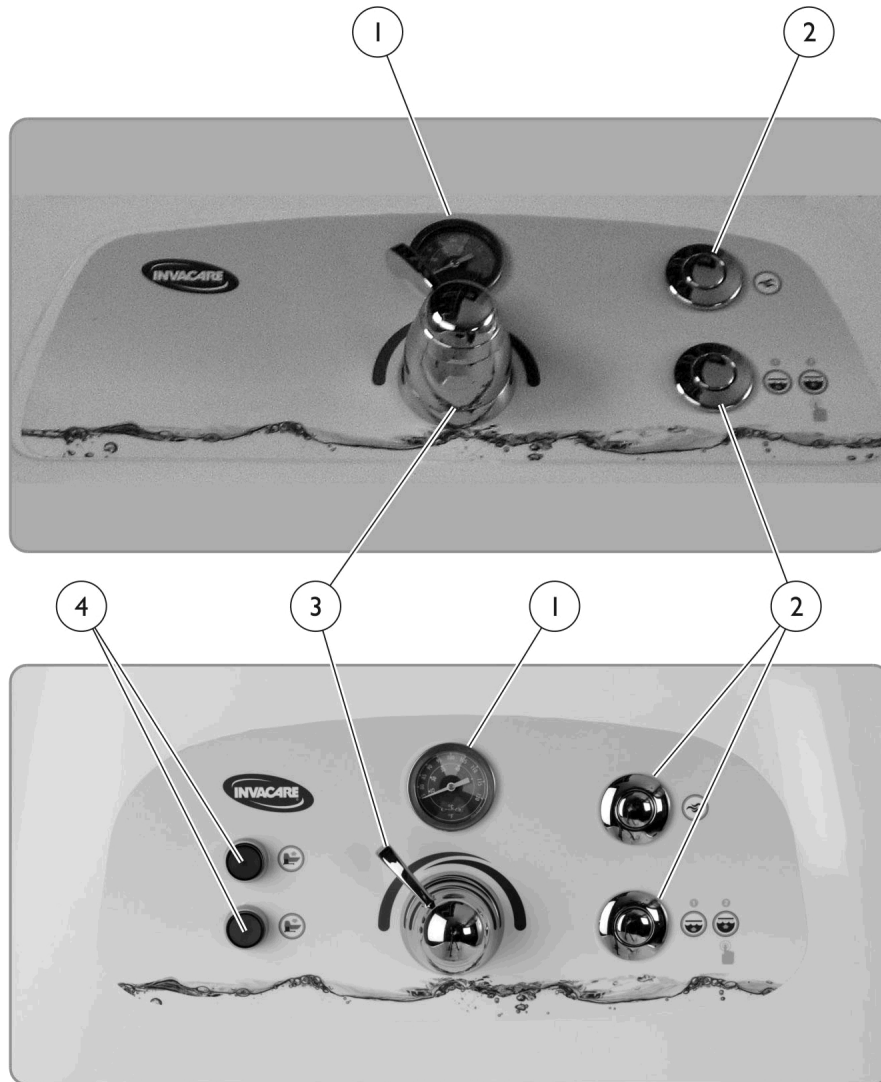


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1165969	Decal, Faceplate, IH3802G	1	1
2		1165970	Decal, Faceplate, IH3602GXL	1	1
3		1165971	Decal, Faceplate, IH3652G	1	1
4		1165972	Decal, Faceplate, IH3752G	1	1
5		1165973-NLA	NLA - Decal, Faceplate, IH6302GADH	1	1
6		1165974-NLA	NLA - Decal, Faceplate, IH6302G	1	1
7	A	1165975	Decal, Shower Wand	1	1

NOTE: A - For all models with shower wands.

Faceplate Components

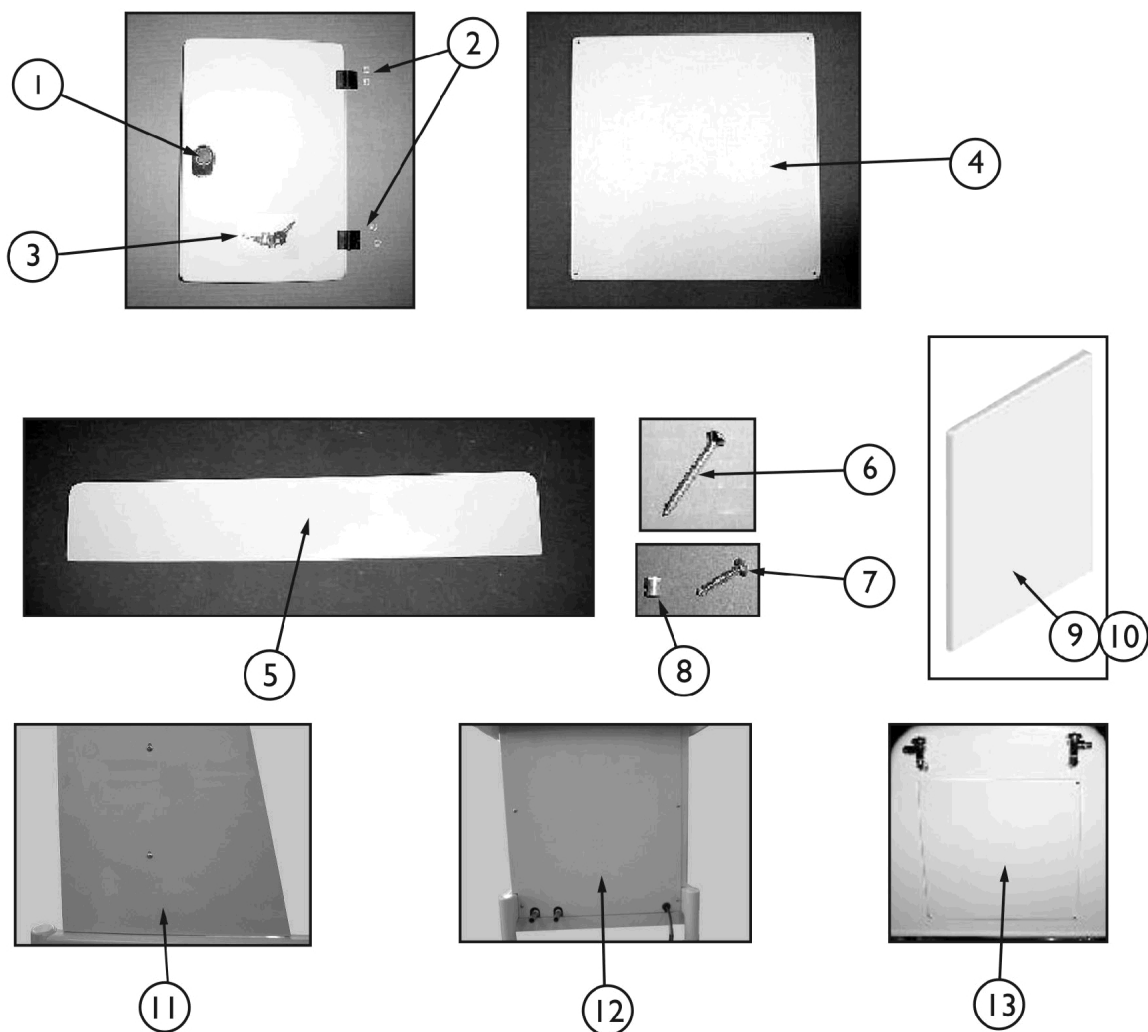
All Models



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		PAR5710E	Gauge, Temperature	1	1
2		1165891	On/Off Button (Air Switch)	1	2
3		1165899	Handle, Chrome, Thermostatic Mixing Valve	1	1
3		1165904	Valve, Mixing, Thermostatic	1	1
4	A	1151444-NLA	NLA - Switch Assembly	1	2
NOTE: A - Used with Model IH6302GADH Only.					

IH3602GXL, IH3752G, IH3802G, IH6302GADH, IH6302G

Access Doors and Panels

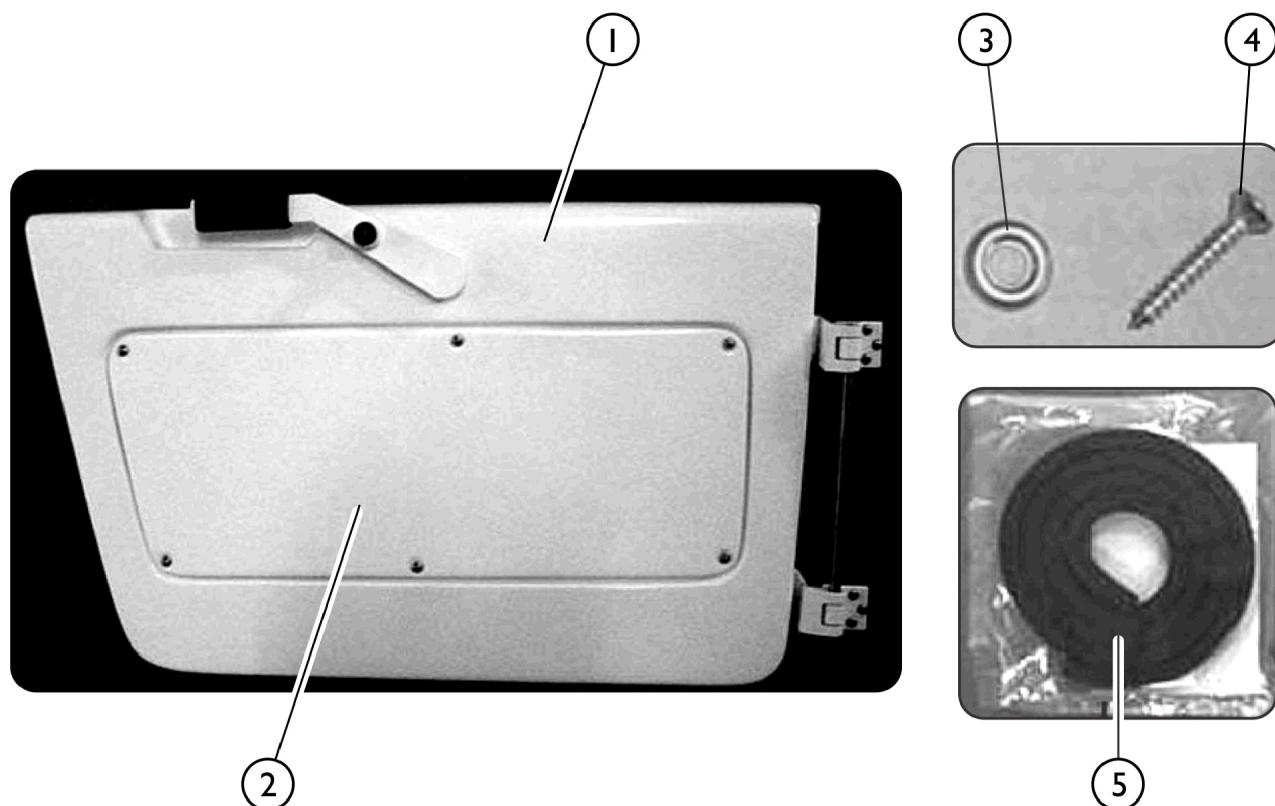


IH3602GXL, IH3752G, IH3802G, IH6302GADH, IH6302G Access Doors and Panels

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	IHPAR7901	Door Latch Assembly (Includes Keys)	1	1
2	A	PAR5410	Hinge, Access Door	1	1
3	A	IHPAR7903-NLA	NLA - Key Set	1	1
4	B	PARP33W	Panel, White Back Access	1	1
5	C	PARP32W	Panel, White Bottom Front Access	1	1
6	A	IHPAR9909	NLA - Screw, Phillips, Flat Head, Oval (6-32 x 1-1/4")	1	10
7	A	PAR9938-NLA	NLA - Screw, Phillips, Pan Head (10-24 x 1")	1	4
8	A	1097286	Threaded Insert (#10-24)	1	4
9	C	IHPARSPLW	Panel, Access - Left	1	1
10	C	IHPARSPRW	Panel, Access - Right	1	1
11	D	1165912	Cover, Side - Right	1	1
11	D	1165913	Cover, Side - Left	1	1
12	D	1165914	Cover, Rear	1	1
13	D	1096986-NLA	NLA - Panel, Back Access	1	1
NOTE: A - Models IH3602GXL, IH3752G, and IH3802G. B - Models IH3602GXL C - Models IH3752G and IH3802G. D - Models IH6302G and IH6302GADH.					

IH3602GXL, IH3802G, IH3752G - Door Assembly

When ordering a replacement for the Door Assembly, please order IHPAR9261, Grab Bar also. See "Door Handle and Safety Latch Components" for more information.

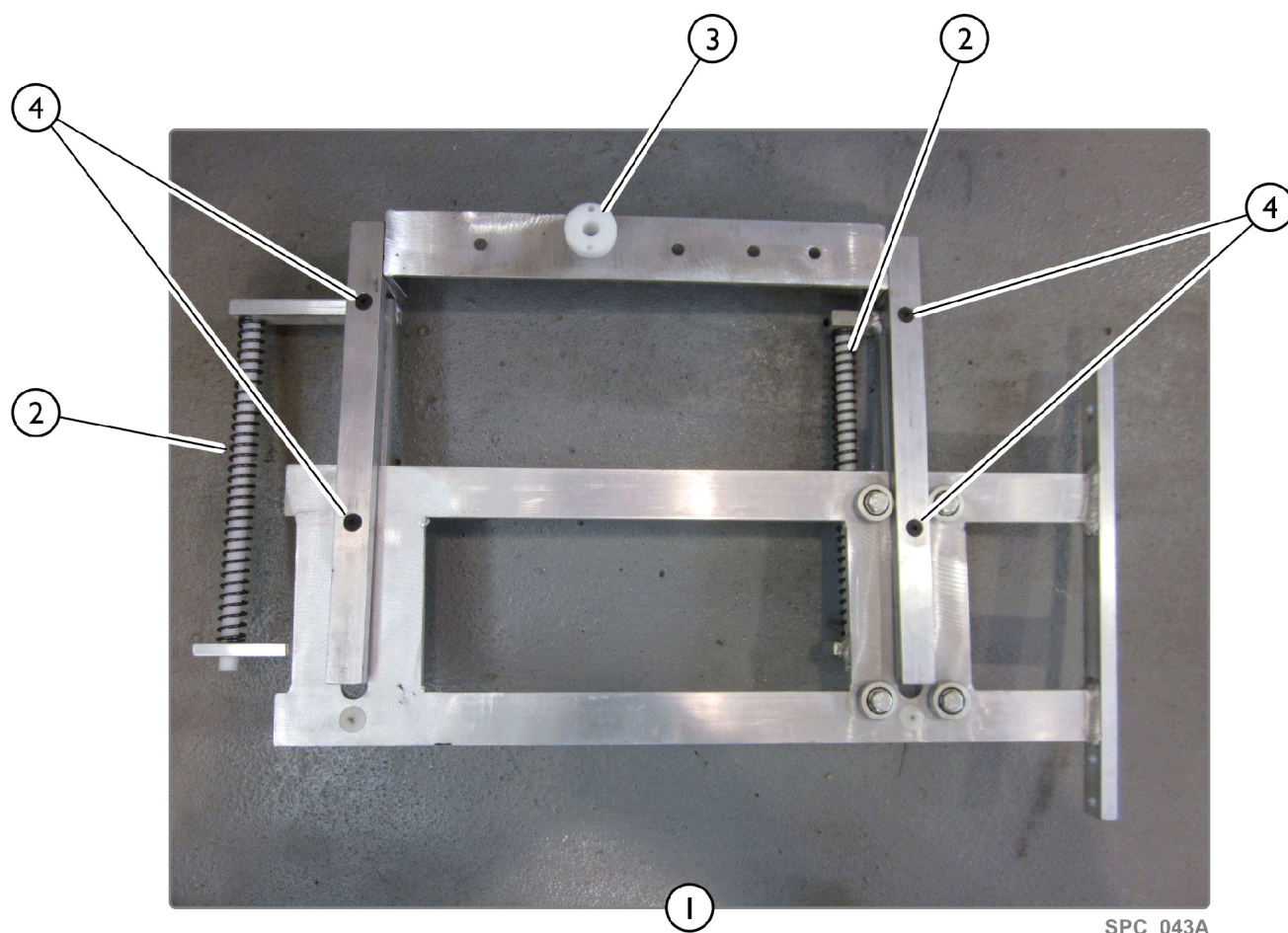


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Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1161008-NLA	NLA - Door Assembly, White	1	1
1		IHPAR9261	Grab Bar (10")	1	1
2		PARP42W	Door Panel, White	1	1
3		IHPAR9907	Washer, #8 Countersunk Finishing	1	1
4		IHPAR9908	Screw	1	1
5		1149230	Seal, 6' Door w/ Tape	1	1

When ordering a replacement for the Door Assembly, please order IHPAR9261, Grab Bar also. See "Door Handle and Safety Latch Components" for more information.

IH3602GXL, IH3802G, IH3752G - Door Frame Assembly

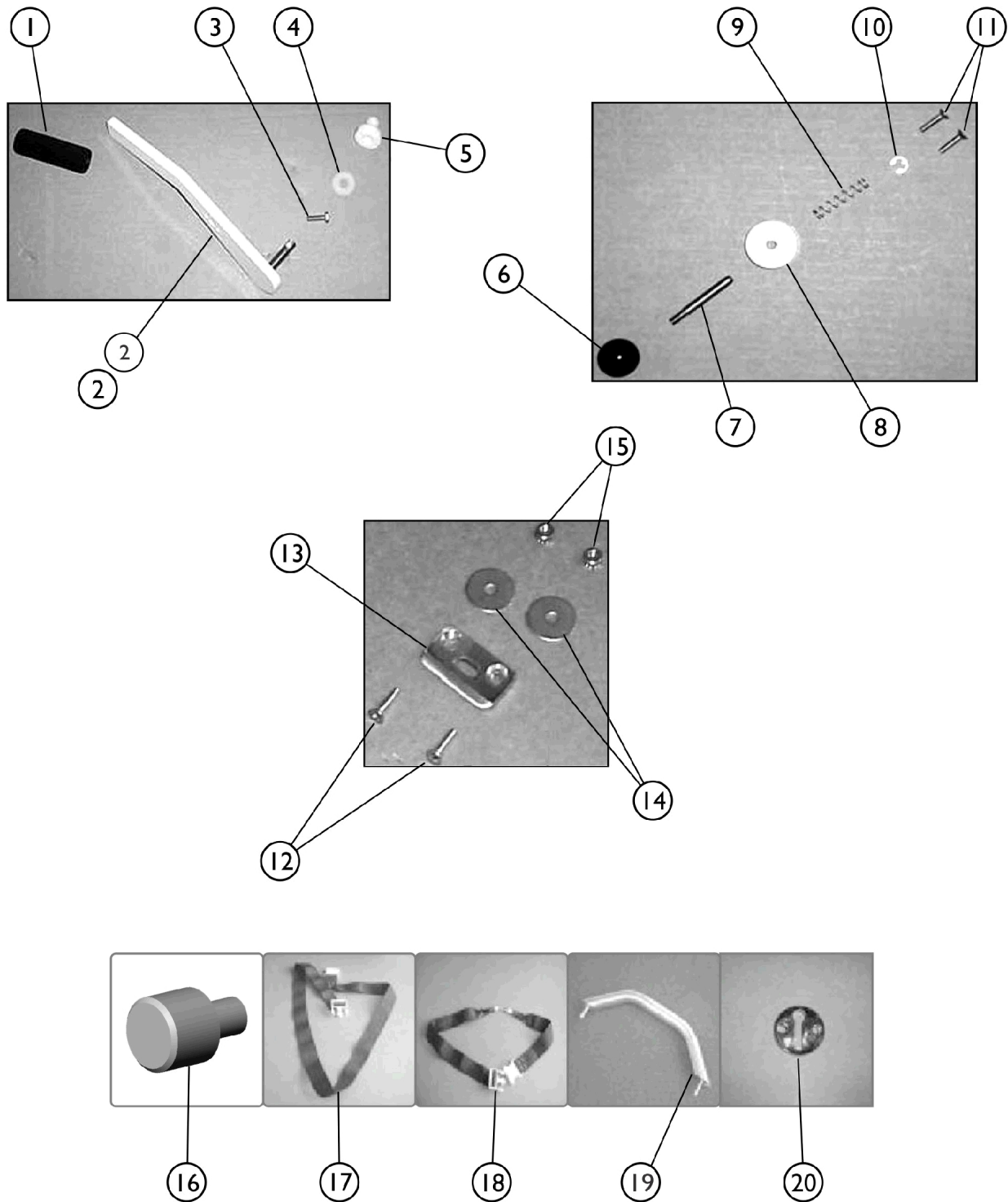


SPC_043A

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	PAR3600A	Complete Door Frame Assembly	1	1
2		IHPAR3608L	Spring, Long, Door Hinge	1	2
3		IHPAR3621	Bushing, Door Handle	1	1
4		IHPAR9917	Bolt, Door Hinge Bracket	1	4

NOTE: A - Includes Items 2 - 4.

IH3602GXL, IH3802G, IH3752G - Door Handle and Safety Latch Components



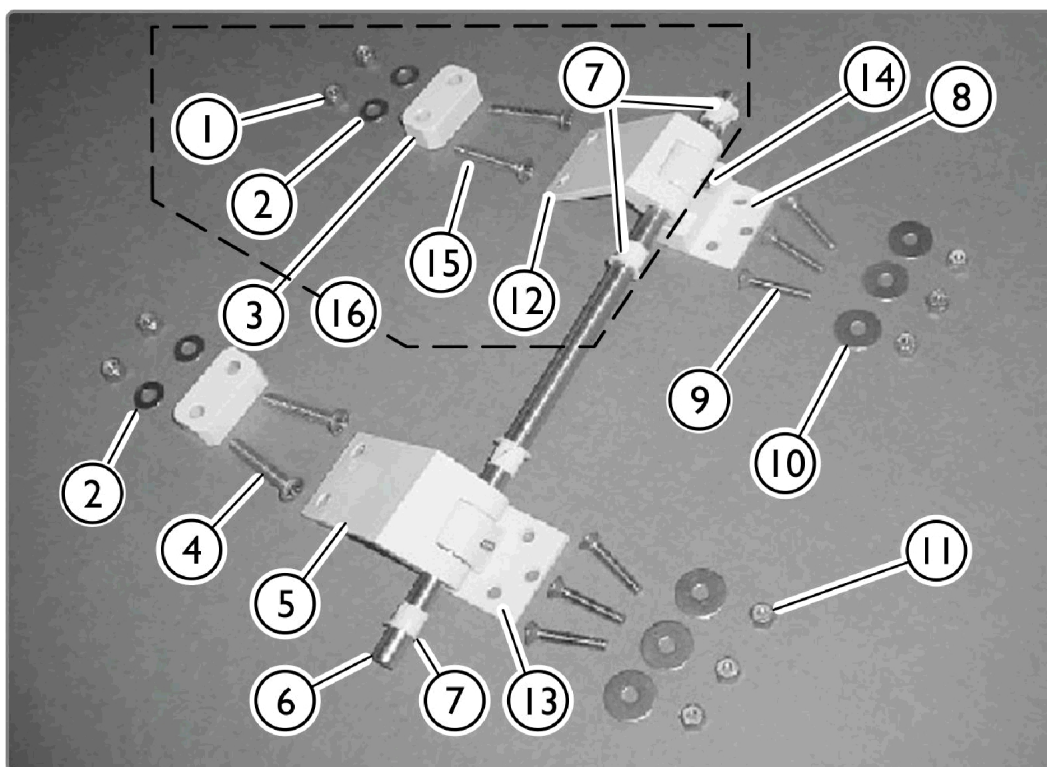
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IH3602GXL, IH3802G, IH3752G - Door Handle and Safety Latch Components

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		TRP1036	Door Handle Grip	1	1
2		PAR3620B	Handle, White Door	1	1
3		PAR9901	Bolt (5/16-18 x 1")	1	1
4		PAR9240A	Washer, Nylon	1	1
5		IHPAR3621	Bushing, Door Handle	1	1
6		PAR3606	Knob, Safety Latch	1	1
7		PAR3601	Pin, Safety Latch	1	1
8		PAR3603B	Collar, Safety Latch	1	1
9		PAR3604	Spring, Safety Latch	1	1
10		PAR3605	Cir-Clip	1	1
11		IHPAR9911	Screw, Phillips, Flat Head (#10-24 x 3/4")	2	2
12		IHPAR9912	Screw, Phillips, Flat Head (#10-24 x 1")	2	2
13		PAR3607	Striker Plate, Safety Latch	1	1
14		IHPAR9913	Washer, Fender	2	2
15		IHPAR9910	Nut (#10-24)	2	2
16		PAR3619	Stop, Door	1	1
17		PAR9268ABC	Chest Safety Harness	1	1
18		PAR9260	Seat Safety Harness	1	1
19	A	IHPAR9261	Grab Bar (10")	1	1
20		PAR9269B	Tub Catch, Chrome	1	1

NOTE: A - All Models except for 3602GXL.

IH3602GXL, IH3752G, IH3802G - Door Hinge Assembly

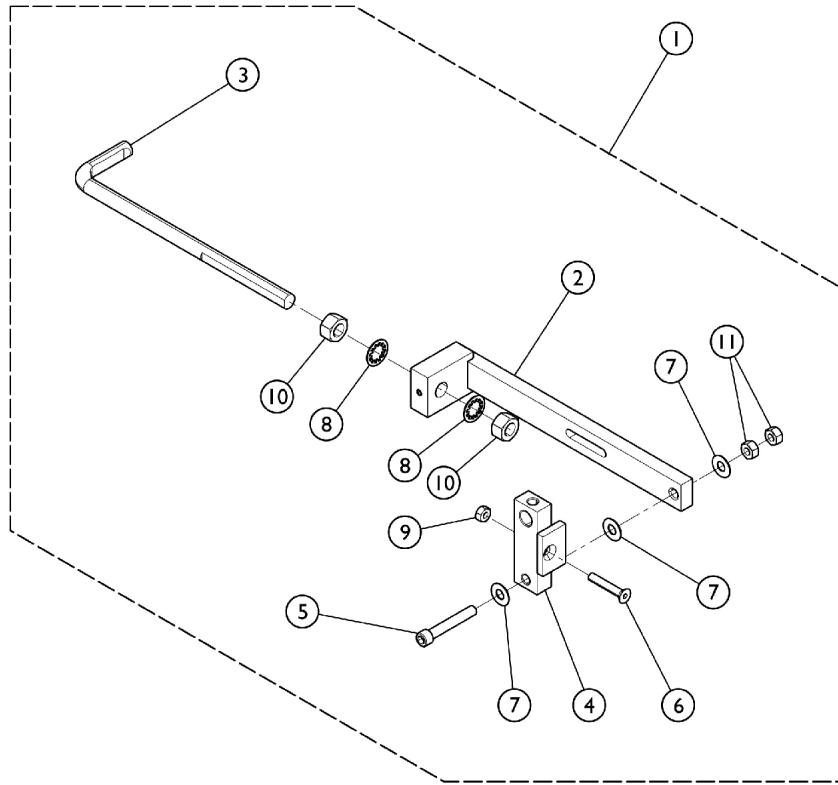


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IH3602GXL, IH3752G, IH3802G - Door Hinge Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	PAR9921	Loc-Nut	1	4
2		PAR9919	Washer	1	4
3		IHPAR3610W	Spacer, Block, White (3/4")	1	2
3		IHPAR3611W	Spacer, Block, White (5/8")	1	2
3		IHPAR3612W-NLA	NLA - Spacer, Block, White (11/16")	1	2
4		PAR9920	Bolt, Door Hinge, Lower	1	2
5		IHPAR3622LB	Hinge, Lower Door, Bisque	1	1
6		IHPAR3615A	Pin, Door Hinge	1	1
7		IHPAR3609	Bushing, Hinge	1	4
8		IHPAR3623B	Bracket, Upper Door Hinge, Off White	1	1
9		1127641	Screw, Phillips, Flat Head (1/4-20 x 2")	1	6
10		PAR9918	Washer	1	6
11		PAR9916	Nut (1/4-20)	1	6
13		IHPAR3624B	Bracket, Lower Door Hinge, Off White	1	1
14		IHPAR3625	Screw, Set, Hinge Bracket	1	1
16	B	60001324	Kit, Upper Door Hinge, Off White	1	1
NOTE: A - IHPAR3615A (one piece hinge pin) replaces 2 of IHPAR3615 (single hinge pin). B - If Tub was manufactured before 09/22/17, entire Kit item #16 part number 60001324 must be ordered. Includes items 1, 2, 7, 12 and 15. Item 12 and 15 are not sold separately. Item 15 Screws should be torqued to 45-60 in-lbs. For item #12 and 15 order item #16 part number 60001324 as a replacement.					

IH3602GXL, IH3752G, IH3802G - Door Probe Locking Assembly

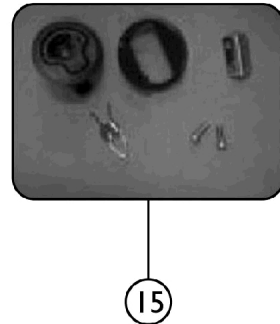
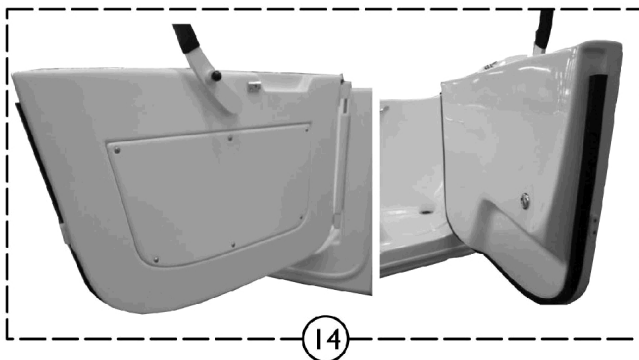
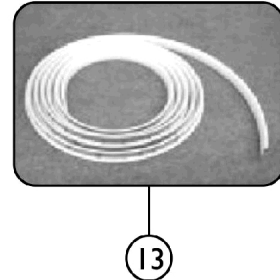
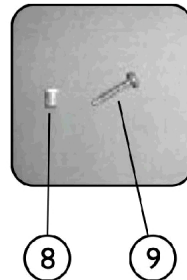
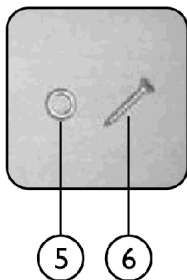
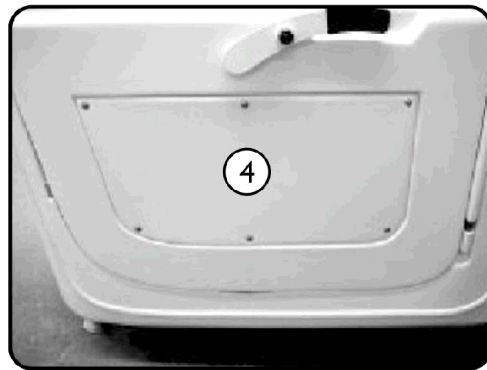
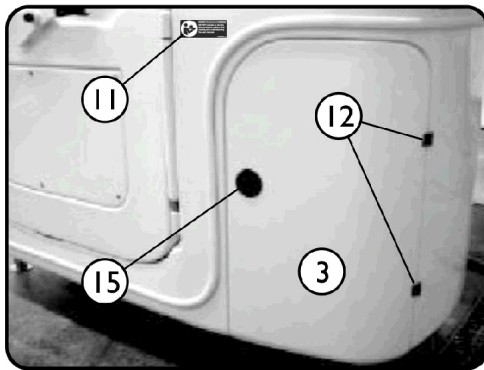
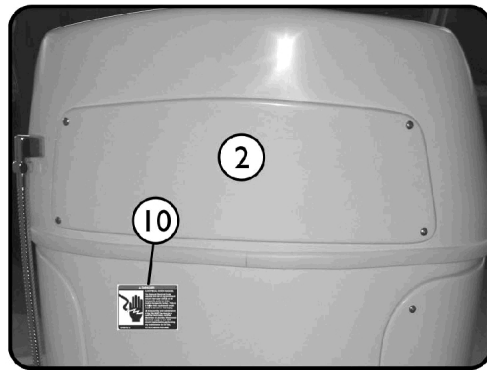
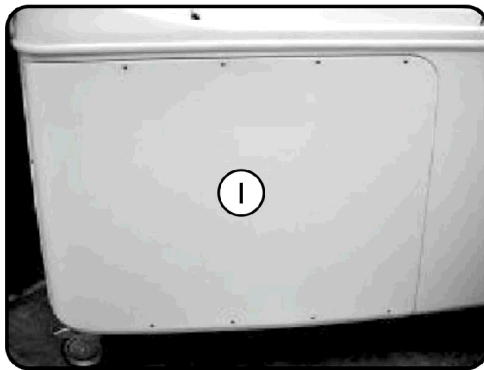


SPC 041A

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	PAR3640	Mechanism, Complete Probe Locking	1	1
2			NLA - Bar, Probe Slide	1	1
3			Probe, Threaded	1	1
4			Slide, Bracket Bar	1	1
5			Screw, Set, Socket Head, Cup Point (5/16-18 x 2)	1	1
6			Screw, Flat, Socket Head (1/4-20 x 1-1/2)	1	1
7			Washer, Flat (5/16 x 3/4 x 3/64)	1	3
8			Washer, Lock, Internal Tooth (1/2)	1	2
9			Nut, Hex (1/4-20)	1	1
10			Nut, Hex (1/2-20)	1	2
11			Nut, Hex (5/16-18)	1	2

NOTE: A - Includes items 2 - 11.

IH3652G - Access Doors and Panels

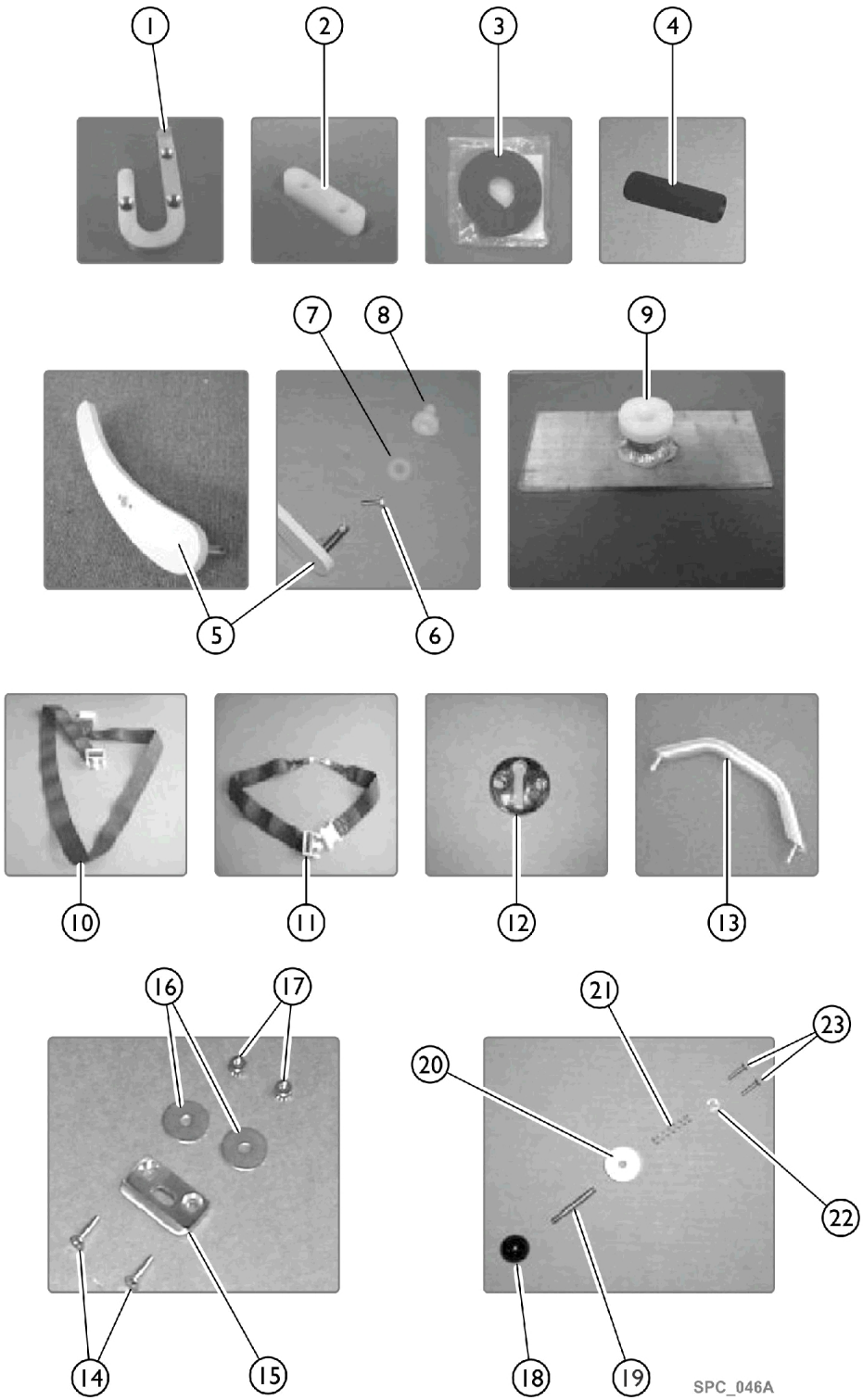


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IH3652G - Access Doors and Panels

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1136825-NLA	NLA - Back Access Panel	1	1
2		1136826-NLA	NLA - Top End Panel	1	1
3		1136827	Disinfectant Door	1	1
4		1136824	Door Panel	1	1
5		IHPAR9907	Washer, #8 Countersunk Finishing	1	1
6		IHPAR9908	Screw	1	1
7		1161794	Door Key	1	1
8		1097286	Threaded Insert (#10-24)	1	1
9		PAR9938-NLA	NLA - Screw, Phillips, Pan Head (10-24 x 1")	1	1
10		1167464	Decal, Warning, Electrical Shock	1	1
11		1167463	Decal, Warning, Read Manual	1	1
12		PAR5410	Hinge, Access Door	1	2
13	A	1143642	Trim Kit	1	1
14		1161237-NLA	NLA - Bath Door Assembly	1	1
15		1136830	Latch Assembly, Disinfectant Door	1	1
NOTE: A - 18 Feet required.					

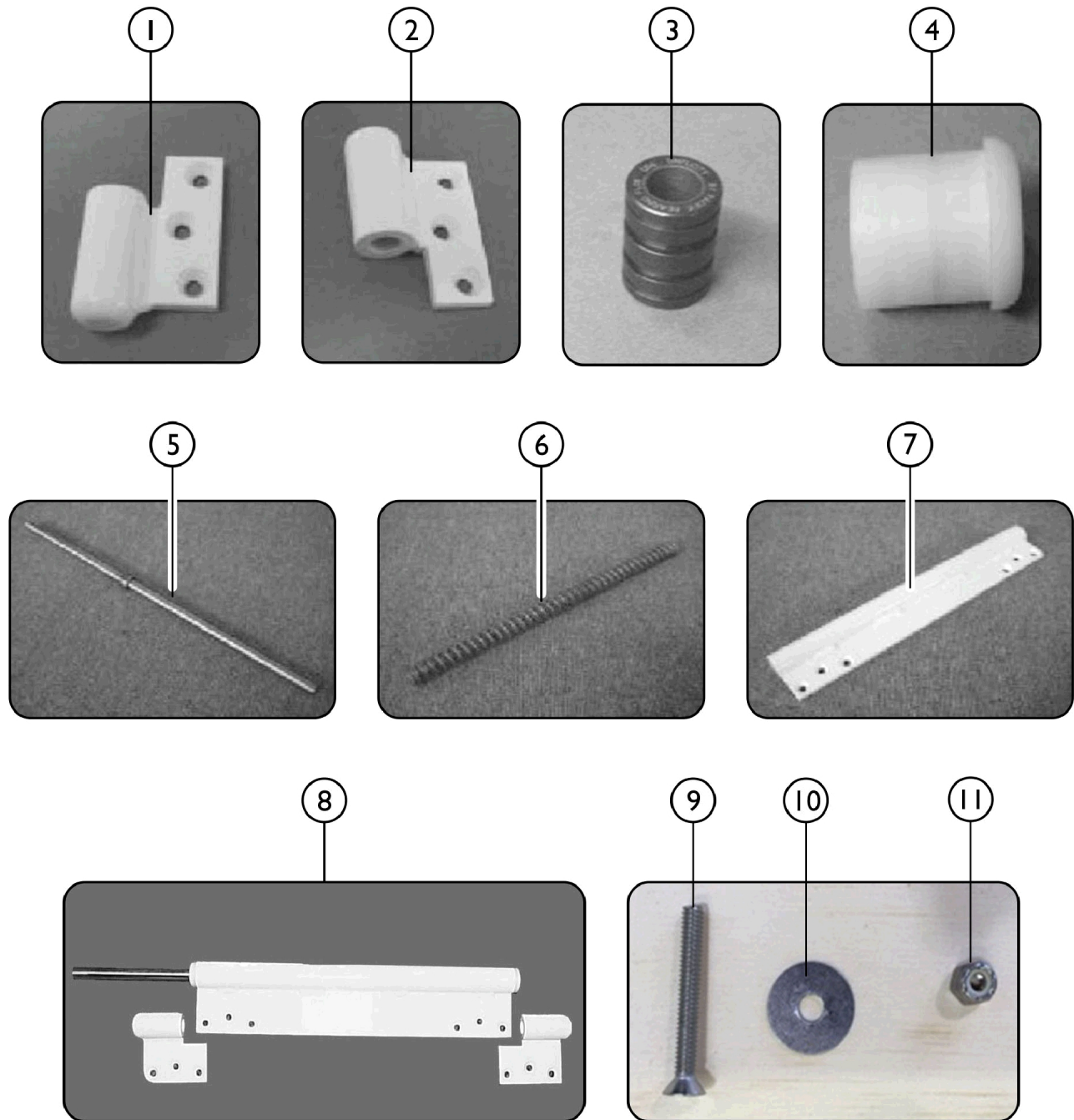
IH3652G - Door Handle and Safety Latch Components



IH3652G - Door Handle and Safety Latch Components

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1127623	Door Receiver	1	1
2		1127624-NLA	Door Stop	1	1
3		1143641	Door Seal Kit	1	1
4		TRP1036	Door Handle Grip	1	1
5		1149638	Door Handle	1	1
6		PAR9901	Bolt (5/16-18 x 1")	1	1
7		PAR9240A	Washer, Nylon	1	1
8		IHPAR3621	Bushing, Door Handle	1	1
9		1127608	Backer, Handle w/ Threaded Bushing	1	1
10		PAR9268ABC	Chest Safety Harness	1	1
11		PAR9260	Seat Safety Harness	1	1
12		PAR9269B	Tub Catch, Chrome	1	1
13		IHPAR9261	Grab Bar (10")	1	1
14		IHPAR9912	Screw, Phillips, Flat Head (#10-24 x 1")	1	2
15		PAR3607	Striker Plate, Safety Latch	1	1
16		IHPAR9913	Washer, Fender	1	2
17		IHPAR9910	Nut (#10-24)	1	2
18		PAR3606	Knob, Safety Latch	1	1
19		PAR3601	Pin, Safety Latch	1	1
20		PAR3603B	Collar, Safety Latch	1	1
21		PAR3604	Spring, Safety Latch	1	1
22		PAR3605	Cir-Clip	1	1
23		IHPAR9911	Screw, Phillips, Flat Head (#10-24 x 3/4")	1	2

IH3652G - Door Hinge Assembly

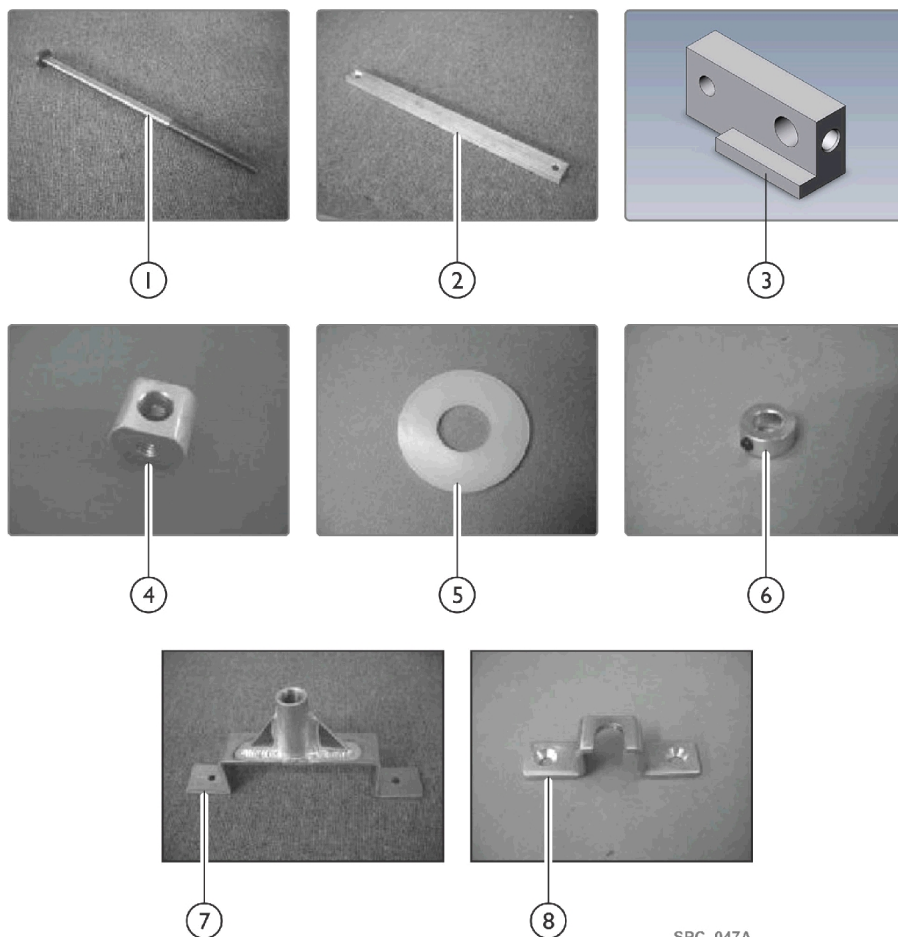


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IH3652G - Door Hinge Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1149636	Support, Door Lower Hinge	1	1
2		1149637	Support, Door Upper Hinge	1	1
3		1127618	Hinge Bearing, Door	1	2
4		1127619	Hinge Bushing, Door	1	2
5		1127610	Hinge Pin, Door	1	1
6		1127620	Hinge Spring, Door	1	1
7		1149641	Door Hinge Body	1	1
8		1146822	Kit, Door Hinge Replacement	1	1
			Hinge Pin, Door	1	1
			Hinge Bearing, Door	1	1
			Hinge Bushing, Door	1	1
			Hinge Spring, Door	1	1
			Screw, Set (#8-32 x 3/16")	1	1
			Support, Door Lower Hinge	1	1
			Support, Door Upper Hinge	1	1
			Door Hinge Body	1	1
9		1127641	Screw, Phillips, Flat Head (1/4-20 x 2")	1	12
10		PAR9918	Washer	1	12
11		PAR9916	Nut (1/4-20)	1	12

IH3652G - Door Probe Locking Assembly

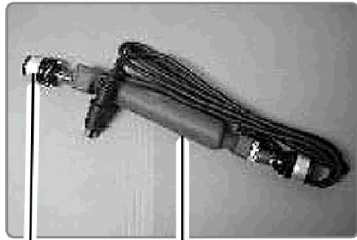


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Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1127604	NLA - Door Probe	1	1
2		1127602	Probe Stem	1	1
3		1127601	Probe Cam Assembly	1	1
4		1127603	Probe Linkage Assembly	1	1
5		PAR9240A	Washer, Nylon	1	1
6		1127617	Probe Lock Collar	1	1
7		1127607	NLA - Probe Guide	1	1
8		1127605	Probe Striker Plate	1	1

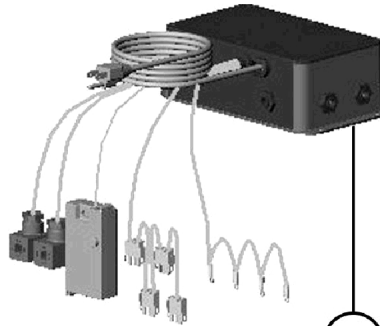
Electrical Components

Cables, Cords, Boxes, Switches, Actuators, and Solenoids

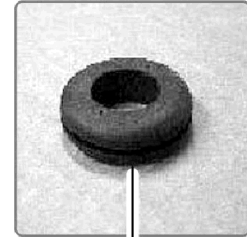


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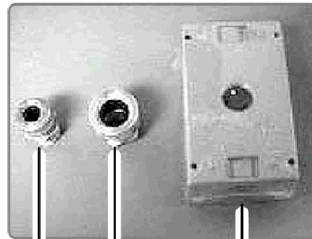
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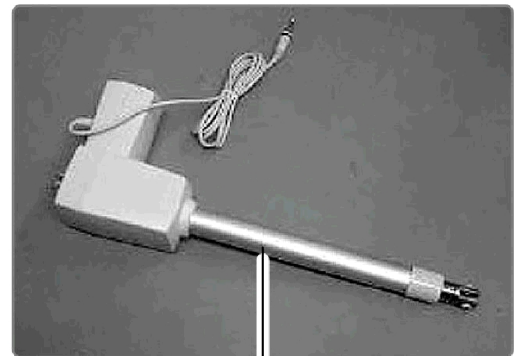
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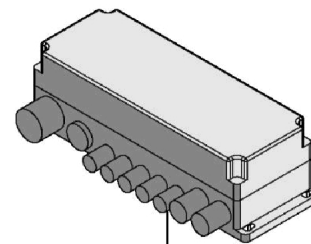
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11



12

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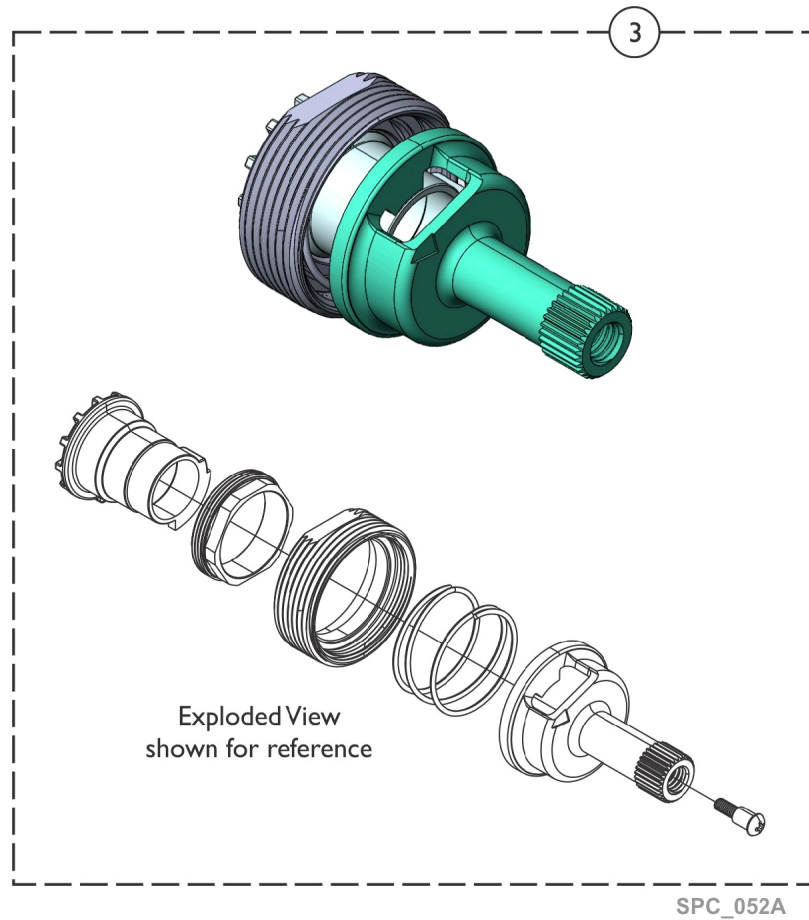
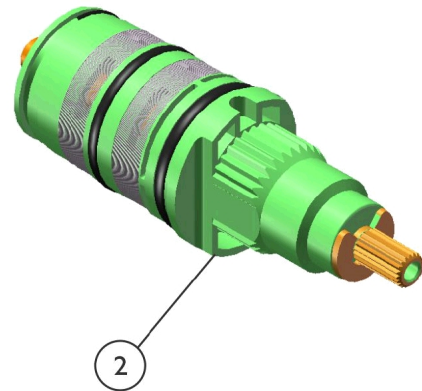
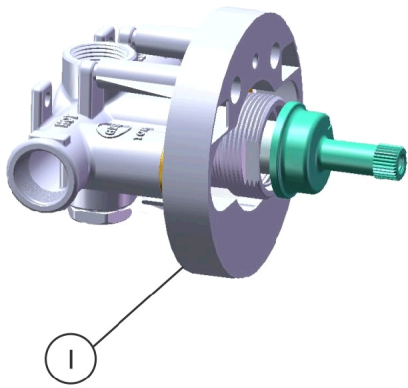
Electrical Components

Cables, Cords, Boxes, Switches, Actuators, and Solenoids

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1094452-NLA	NLA - Switch Plug Harness	1	1
2	A	1151444-NLA	NLA - Switch Assembly	1	2
3		1165892	Control Box, Pump	1	1
4		PAR5291-NLA	NLA - Grommet, Rubber	1	1
5	A	TRP1045	Retractable Electrical Cord	1	1
6	A	PAR2823A-NLA	NLA - Grip, Cord, Small (1/2")	1	1
7	A	PAR2823-NLA	NLA - Grip, Cord, Large (1/2")	1	1
8	A	PAR2825-NLA	NLA - Electrical Box	1	1
8	A	PAR2826-NLA	NLA - Electrical Box Cover	1	1
9	A	1095052-NLA	NLA - Actuator, Tub	1	1
10		1165895	Valve, Solenoid w/ Coil, Shower (3/8")	1	1
10		1165896	Valve, Solenoid w/ Coil, Tub Fill (3/4")	1	1
11		1165985	Coil, Electric	1	2
12	A	1095065-NLA	NLA - Box, Actuator Control	1	1

NOTE: A - Used on Model IH6302GADH.

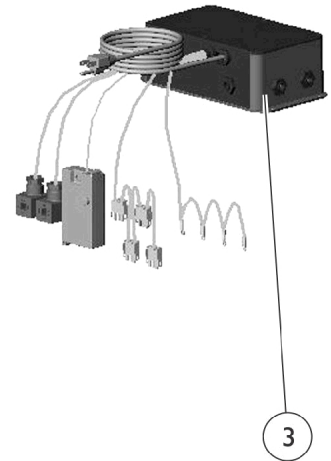
Mixing Valve - All Models



Mixing Valve - All Models

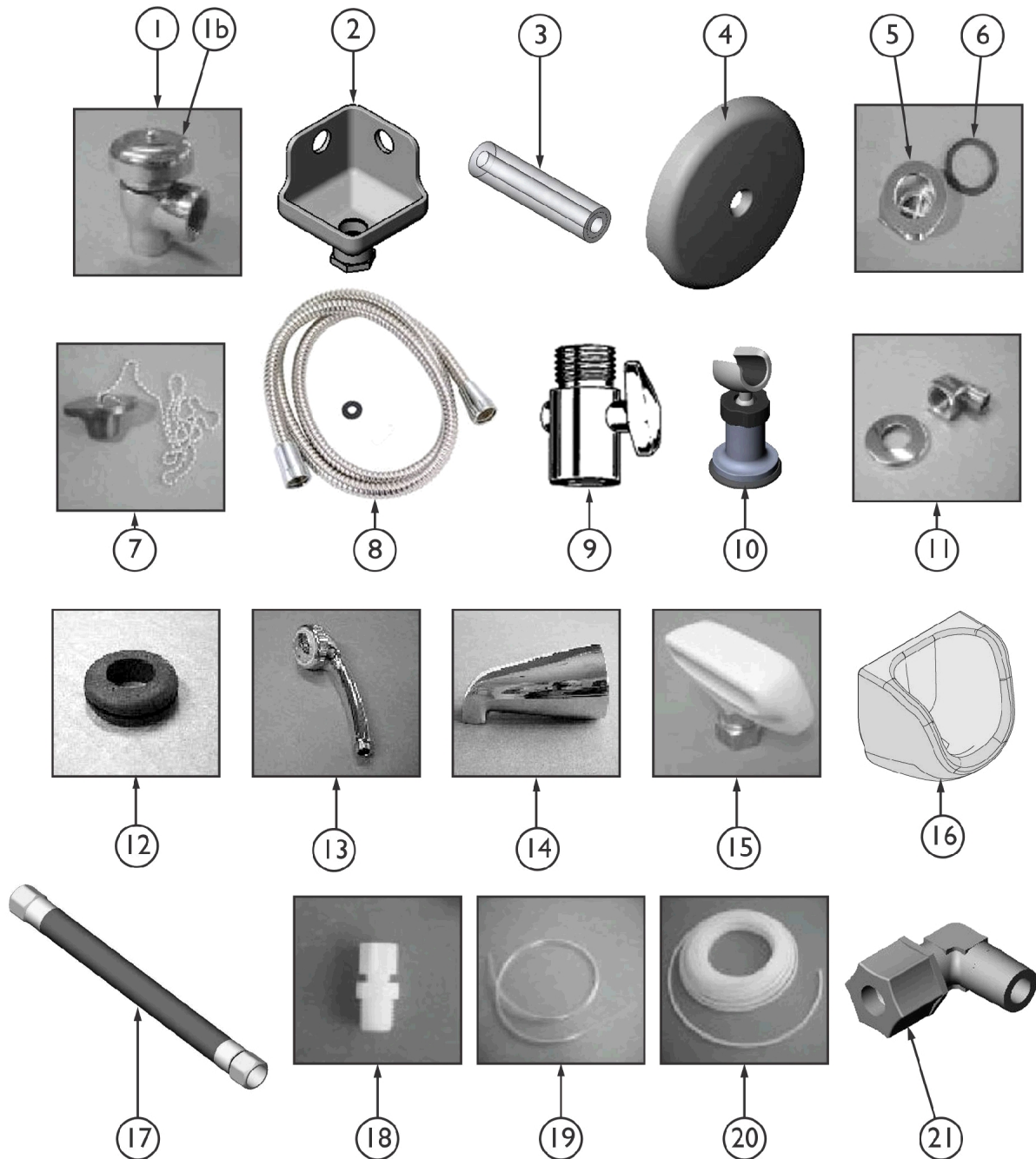
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1165904	Valve, Mixing, Thermostatic	1	1
2		1165986	Cartridge, Thermostatic	1	1
3		1165987	Adaptor, Handle, Stem	1	1

Pump - All Models



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1165900	Motor, Pump	1	4
2		1165901	Impeller Assembly, Motor, Pump	1	4
3		1165892	Control Box, Pump	1	1

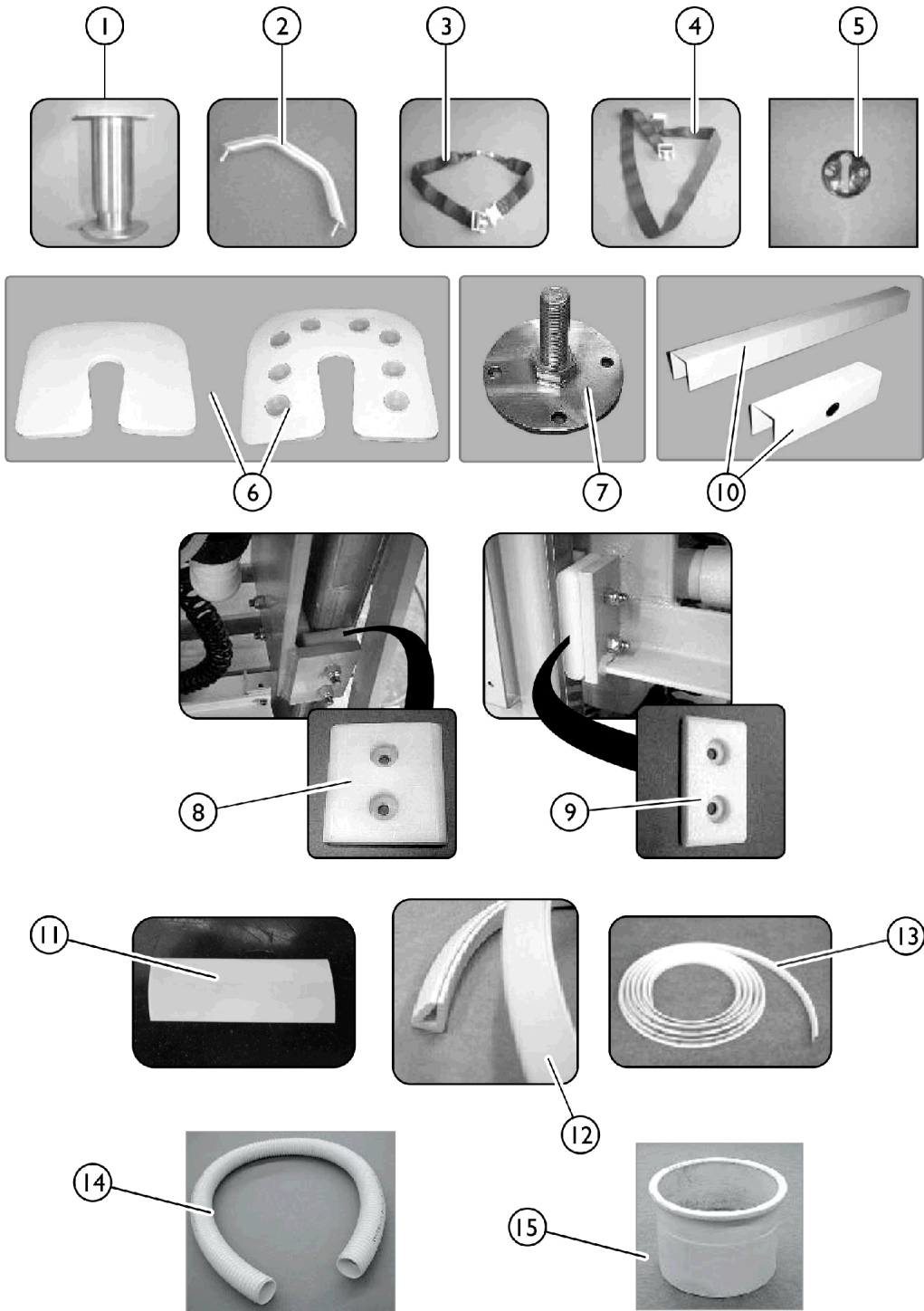
Tub Plumbing Components - All Models



Tub Plumbing Components - All Models

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	F	PAR7380AG	Back Flow Preventer - Conbraco (1/2") (One Screw in Cap)	1	1
1b	F	IHPAR7383C	Bonnet	1	1
		IHPAR7384C	Kit, Repair	1	1
2	F	1165897	Funnel, Overflow	1	1
3	A,B,C, D	1165898	Nipple, Straight Threaded	1	1
4	F	IHR2430051	Cover, Overflow	1	1
5	F	60106483-NLA	NLA - Drain Assembly (2")	1	1
6	F	PAR7188	Gasket	1	1
7	F	PAR9817A	Plug, Drain with Chain	1	1
8	F	1165907	Hose, Chrome	1	1
9	F	IHPAR7400C	Valve, Volume Control, Shower	1	1
10	A,B,C, D	1165908	Shower Wand Holder	1	1
11	F	PAR9167A	Connector, Chrome Elbow, Hose	1	1
12	A,B,E	PAR5291-NLA	NLA - Grommet, Rubber	1	1
13	F	PAR5080BC	Wand, Shower	1	1
14	C,D	IHPAR9005A	Spout, Tub	1	1
15	A,B,E	PAR6089-W	Tub Sprout (New Style)	1	1
16	E	1095444-NLA	NLA - Shower Wand Holder	1	1
17	G	1094647-NLA	NLA - Hose, Water Supply	1	2
18		PAR1160	Connector, Male (3/8" Tube x 1/4" MP)	1	1
18		PAR1161	Connector, Male (3/8" Tube x 3/8" MP)	1	1
18		PAR1162	Connector, Male (3/8" Tube x 1/2" MP)	1	1
19		1165934	Tubing, Clear, Vinyl - Air Switches (1/16" ID)	1	1
20		PAR5561BCD	Tubing, Plastic, Water Supply (3/8" OD x 1/4" ID)	1	1
21		PAR1159	Connector, 90 Degree, Male (3/8" Tube x 1/4 MP)	1	1
NOTE: A - Used on Model 3602G B - Used on Model 3652G C - Used on Model 3752G D - Used on Model 3802G E - Used on Model 6302G/6302GADH. F - Used on all models. G - Used on IH6302GADH.					

Tub Shell Components and Optional Accessories



Drain Hose Assembly

SICC_062A

Tub Shell Components and Optional Accessories

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	IHPAR3645	Leg (6")	1	4
1	A	IHPAR3646	Leg (10")	1	4
2	B	IHPAR9261	Grab Bar (10")	1	2
3	A	PAR9260	Seat Safety Harness	1	1
4	B	PAR9268ABC	Chest Safety Harness	1	1
5	B	PAR9269B	Tub Catch, Chrome	1	1
6	D	IHPAR9800-NLA	NLA - Cushion, Tub Seat, White ONLY (16" x 18" x 3/4")	1	1
7	E	1093367-NLA	NLA - Pad, Leveling	1	4
8	F	1089054-NLA	NLA - Pad, Glide, Large	1	4
9	F	1089055-NLA	NLA - Pad, Glide, Small	1	4
10a	C,D	IHPAR9670	Guard, Tub Rim (48")	1	1
10b	C,D	IHPAR9669	Guard, Tub Rim - Long	1	1
11	G,H	IHPAR1904W	Molding, Trim - White	1	1
12	B,I	IHPAR5940BC	Molding, Trim - White	1	1
13	J	1143642	Trim Kit	1	1
NOTE: A - Used on IH3602G, IH3652G, IH3752G, IH3802G. B - Used with Models IH3752G and IH3802G Only. C - Used with Models IH3602GXL and IH3652G. D - Optional Components. E - Used on Models IH6302G/IH6302GADH. F - Used on Model IH6302GADH. G - Used on Model IH3602GXL. H - 18 Feet Required. I - 6 Feet Required. J - 21 Feet Required.					

Miscellaneous

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
		IHPAR9243W-N LA	NLA - Gel - Coat Kit, White	1	1
		IHPAR9243B	Gel - Coat Kit, Bisque	1	1



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Service Availability
Monday - Friday

Hours of Availability
8 AM - 6 PM EST

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