

TDX® SI, TDX® SI-2 TDX® SI-HD

Power Wheelchair



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 08-080. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Wheels - Drive Wheels & Hardware (14" x 3") (TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD	50

A: READ THIS FIRST (THIS CATALOG IS DIFFERENT!)

TDX SI and TDX SI-HD
parts catalog information is now divided into two separate catalogs.

The Form Numbers and Cover Titles are listed below.

Form # 08-080
TDX SI and TDX SI-HD
Powered Wheelchair

Form # 06-110
MK6i Electronics
(MK6i was introduced on or about 10/9/06)

Use both form numbers to order a “complete” Parts Catalog

NOTE: TDX SI-2 model uses the MK5 NX-75 Controller and SPJ+ Joystick

Frame Finishes, Touch-Up Paints and Upholstery Options

Frame Finishes and Touch-Up Paint

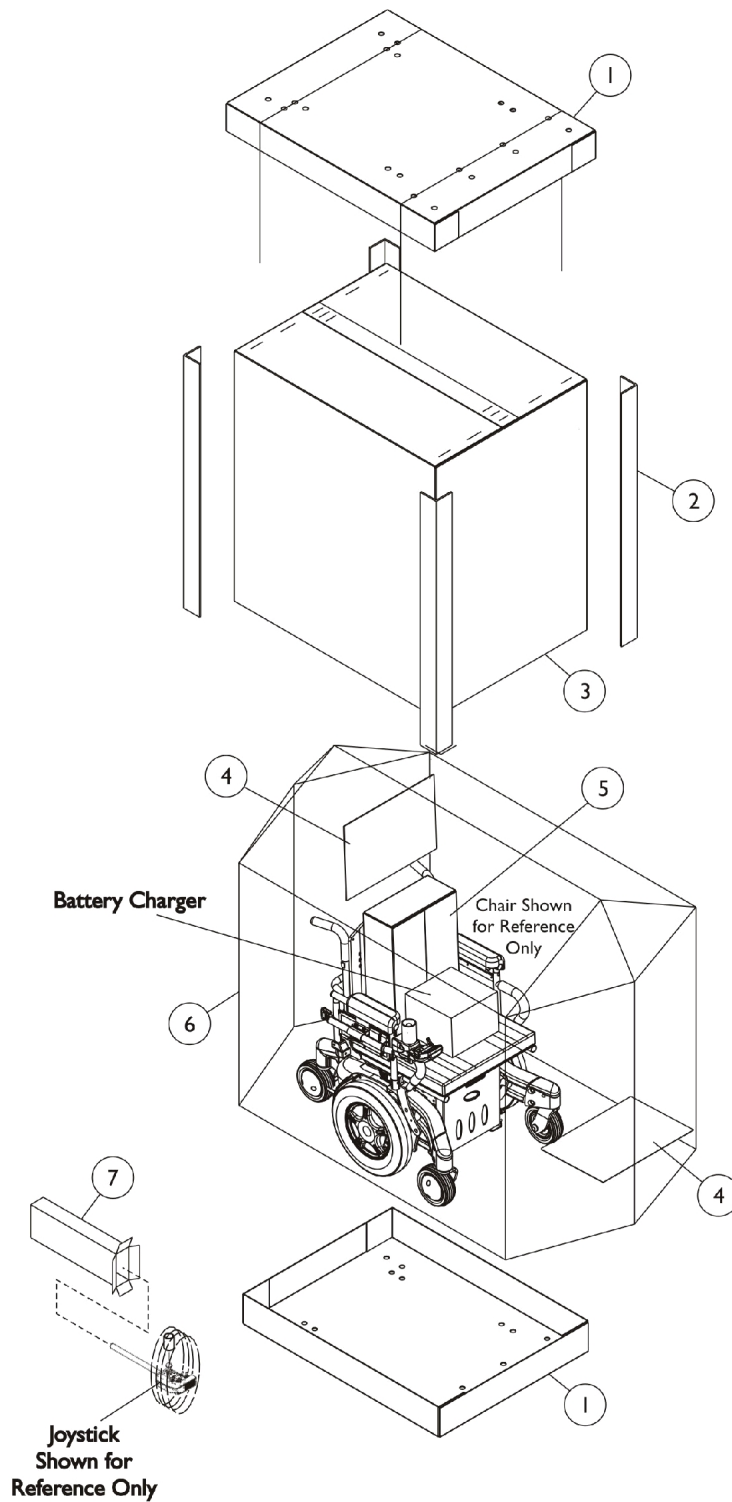
Color Number	Part Number	Bottle Size	Frame Finish
24P	1031450-NLA	.6 oz.	Wet Black
29P	1031447-NLA	.6 oz.	White/ White Snow
30P	N/A	N/A	Sunny Yellow
60P	N/A	N/A	Silver Metallic
61P	1046321-NLA	.6 oz.	Electric Red
62P	1046320-NLA	.6 oz.	Electric Blue
71P	N/A	N/A	Silver Vein
104P	1101316-NLA	.6 oz.	Electric Teal
105P	1101326-NLA	.6 oz.	Midnight Blue
115P	1133371-NLA	.6 oz.	Black Prism
116P	1133372-NLA	.6 oz.	Sunkissed Orange
117P	1133373-NLA	.6 oz.	Tangerine Red
119P	1133375-NLA	.6 oz.	Bubblegum Pink
120P	1133376-NLA	.6 oz.	Grape Madness
121P	1133377-NLA	.6 oz.	Lolly Pop Blue
122P	1133378-NLA	.6 oz.	Cosmic Blue
125P	1133381-NLA	.6 oz.	Emerald Green
127P	1133383-NLA	.6 oz.	Grasshopper Green

Frame Finishes, Touch-Up Paints and Upholstery Options

Upholstery Options

Nylon Color
U240 Black

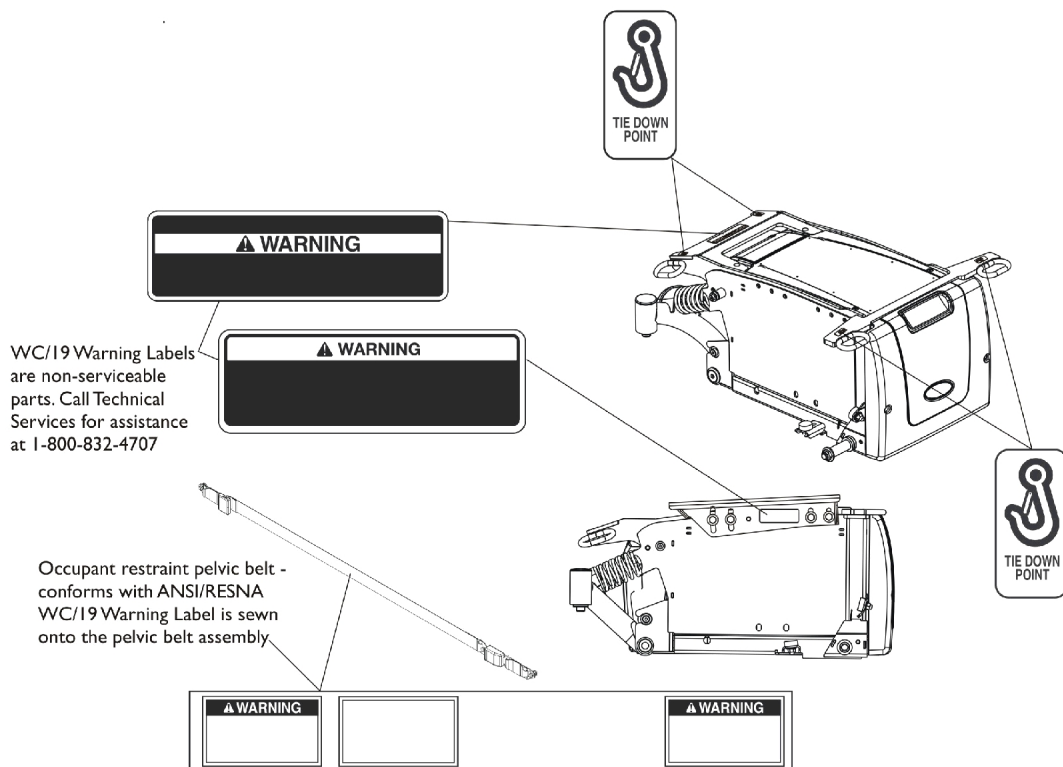
Packaging, Literature and Decals



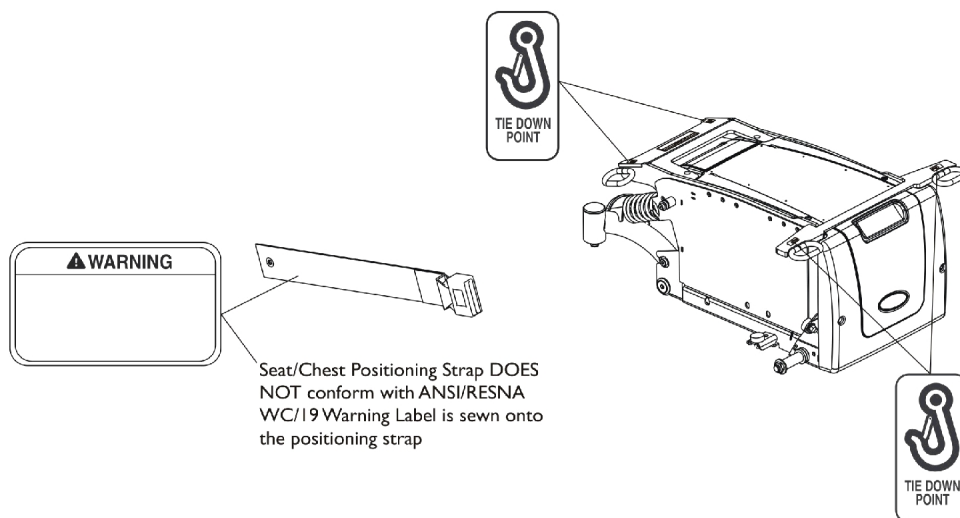
Packaging, Literature and Decals

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	E	1030362	Carton, Tray	1	2
1	D	1036027	Carton, Tray	1	2
2	E	1115174	Carton, Corner Reinforcement	1	4
2	C	1129589-NLA	Carton, Corner Reinforcement	1	4
2	D	1129590-NLA	Carton, Corner Reinforcement	1	4
3	A	1030365	Carton, Cover	1	1
3	B	1030364	Carton, Cover	1	1
3	C	1031682	Carton, Cover	1	1
3	D	1036028	Carton, Cover	1	1
4		40131X161	Insert, Plain Pad	1	2
5		40131X011-NLA	NLA - Carton, Front Riggings	1	1
6		1015592	Bag, Poly (72" L x 35" W x 19" D)	1	1
7	J	1012001-NLA	NLA - Carton, Joystick	1	1
	F	00077X031-NLA	NLA - Warranty Card	1	1
	F	1154294-NLA	NLA - Owner's Manual, TDX SI/SI-HD Base	1	1
	F	1143192-NLA	NLA - Owner's Manual, ADJASBA Seat with MK6i Electronics	1	1
	F	1143195-NLA	NLA - Owner's Manual, Van Seat's with MK6i Electronics	1	1
	F,G,I	1110532-NLA	NLA - Instruction Manual, MK5 NX/NX-LP	1	1
	F	1148036	Decal, TDX SI, Yellow/Silver	1	2
	F	1157930	Decal, TDX SI, Black	1	2
	F	1164950	Decal, TDX SI-2, Yellow/Silver	1	2
	F	1146461-NLA	NLA - Decal, TDX SI Heavy Duty, Yellow/Silver	1	2
	F,H	1083199-NLA	NLA - Label, Hook Tie-Down	1	4
NOTE: A - Base only and all ADJASBA seat only models. B - 12" Wide - 19" Wide ADJASBA seat with base models. C - 16" Wide - 19" Wide ADJASBA seat with base models with medium and tall seat-to-floor heights. D - 20" Wide - 22" Wide ADJASBA seat with base models. E - 12" Wide - 20" Wide ADJASBA seat with base and base only models. F - Not Shown. G - Used for TDX SI-2 models only H - For TRRO/TRBKTS wheelchairs only I - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy. J - Can use Item #5 part #40131X011 for a Joystick also. When adjusting or replacing parts, please refer to your Owner's Manual for assistance.					

Label Locations For TRRO and TRBKTS Options



TRRO Option Label Locations



TRBKTS Option Label Locations

TRRO and TRBKTS Option Clarification Reference

TRRO and TRBKTS Option is an On-Chair option only.

About Transport Ready Packages

TRRO includes four factory-installed transport brackets and a wheelchair anchored pelvic belt. **TRRO** has been crash-tested in accordance with ANSI/RESNA WC Vol. 1 Section 19 Frontal Impact Test requirements for wheelchairs with a 130 lb. crash test dummy, which corresponds to a person with weight of 125 to 165 lbs. for junior seat sizes or a 168 lb. crash dummy, which corresponds to a person with a weight of 165 to 300 lbs. for Adult seat sizes.

TRBKTS includes four factory-installed wheelchair transport brackets. **TRBKTS** has not been crash-tested in accordance with WC 19. Use these transport brackets only to secure an unoccupied wheelchair during transport.

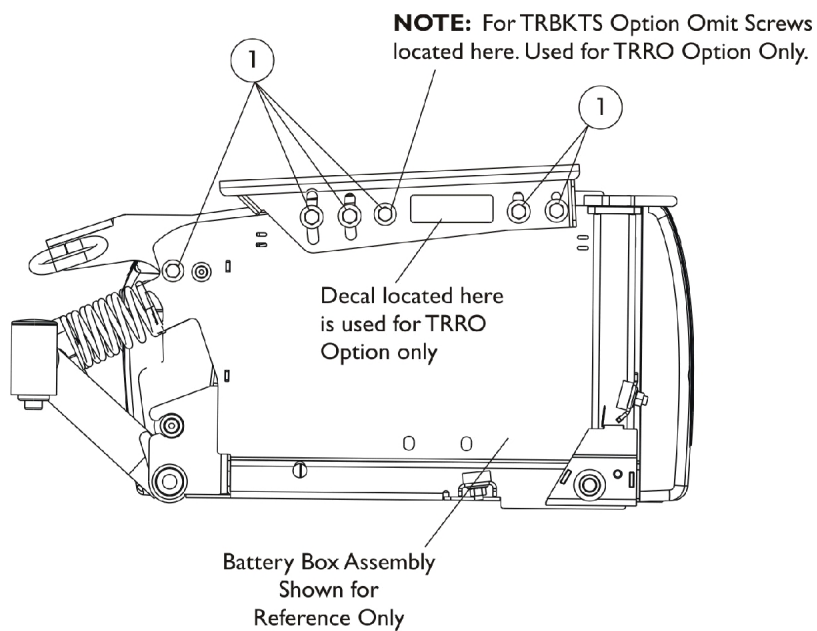
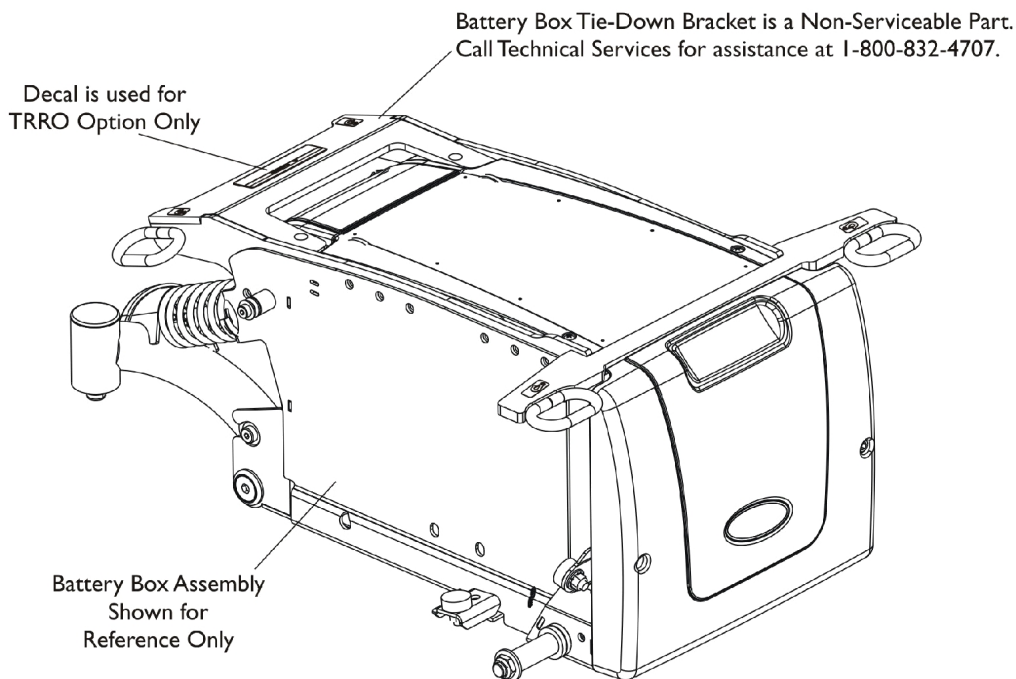
Only use the transport brackets included with **TRRO** and **TRBKTS** for the purpose described in the appropriate Owner's Operator and Maintenance Manual.

Battery support brackets **MUST** be installed at all times. Otherwise, the wheelchair will not be WC/19 compliant. Refer to Removing/Installing the Batteries From/Into the Wheelchair in the appropriate Owner's Operator and Maintenance Manual.

As of this date, the Department of Transportation has not approved any tie-down systems for transportation of a user while in a wheelchair, in a moving vehicle of any type. It is Invacare's position that users of wheelchairs should be transferred into appropriate seating in vehicles for transportation and use be made of the restraints made available by the auto industry. Invacare cannot and does not recommend any wheelchair transportation systems.

NOTE: ANSI = American National Standards Institute, RESNA = Rehabilitation Engineering and Assistive Technology Society of North America.

Battery Box Tie-Down Bracket Mounting Hardware For TRRO/TRBKTS Option



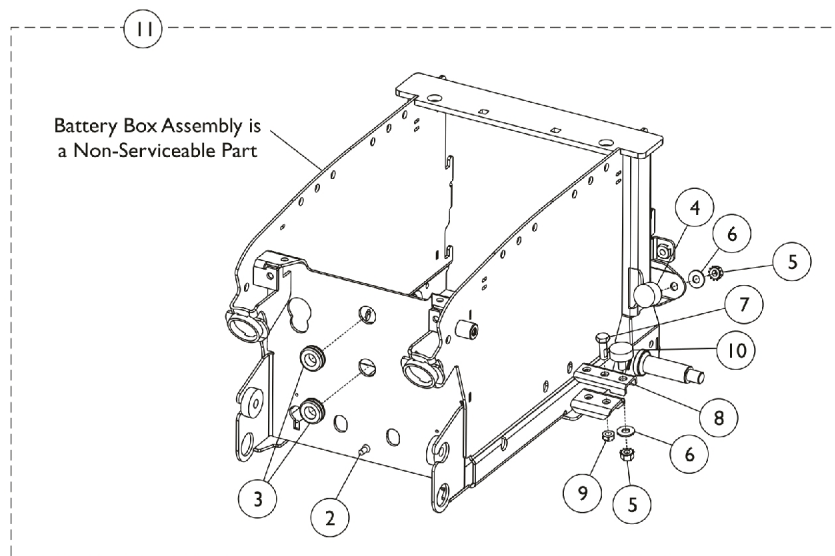
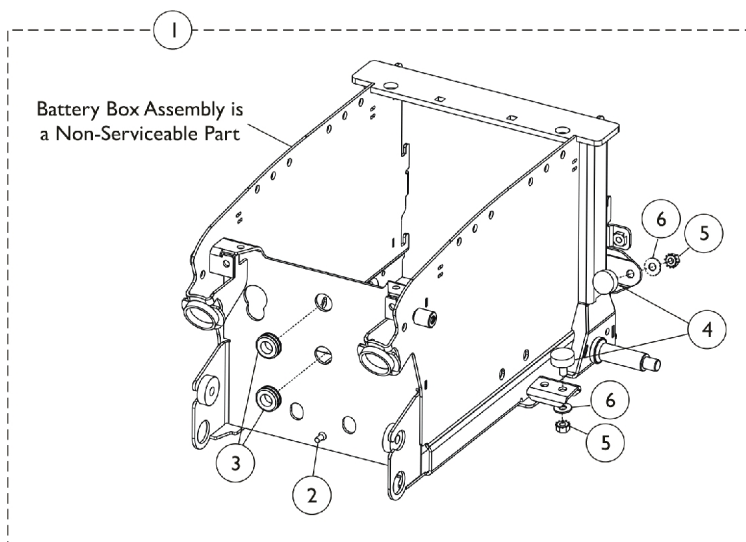
Battery Box Tie-Down Bracket Mounting Hardware For TRRO/TRBKTS Option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1144677-NLA	NLA - Package, Screw Hex Head Sems with Patch (5/16-18 x 3/4")	12	1
1	B	1144678	Package, Screw Hex Head Sems with Patch (5/16-18 x 3/4")	10	1
NOTE: A - Bracket Tie-Down Mounting Hardware For TRRO Option. B - Bracket Tie-Down Mounting Hardware For TRBKTS Option.					

Battery Box Hardware

(TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD

The Battery Boxes are non-serviceable parts in the field. Wheelchair must be returned to Invacare for repair. Call Technical Services for assistance (1-800-832-4707)



Battery Box Hardware

(TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD

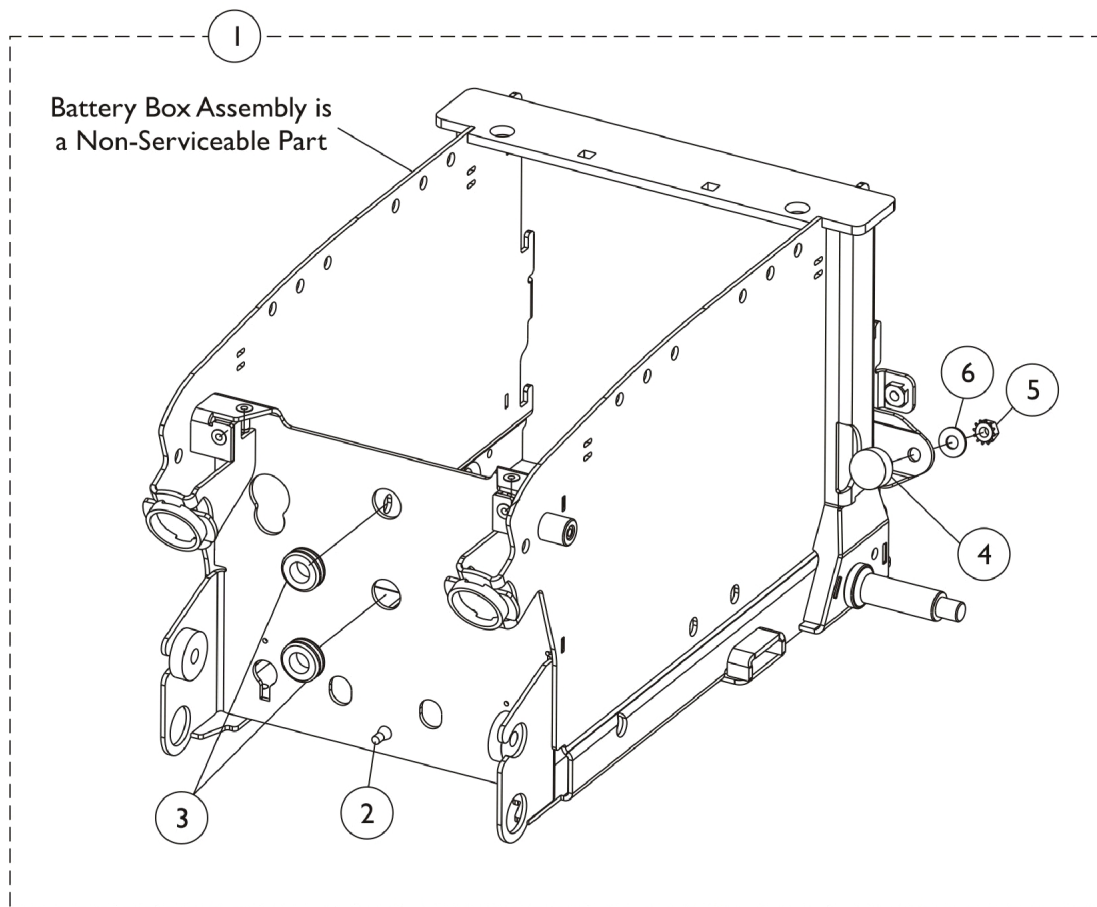
The Battery Boxes are non-serviceable parts in the field. Wheelchair must be returned to Invacare for repair. Call Technical Services for assistance (1-800-832-4707)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1145071	Kit, Battery Box Rubber Bumper and Grommet Hardware	1	1
2			Bumper, Rubber (7/8" Diameter x 3/16")	1	3
3			Grommet, Rubber (9/16 ID x 1-1/16 OD x 3/8")	1	2
4			Bumper, Rubber (1" Diameter x 3/8")	1	4
5			NLA - Nut, Keps (5/16-18)	1	4
6			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
11	B,C	1162163-NLA	NLA - Kit, Battery Box Rubber Bumper and Grommet - Heavy Duty	1	1
2			Bumper, Rubber (7/8" Diameter x 3/16")	1	3
3			Grommet, Rubber (9/16 ID x 1-1/16 OD x 3/8")	1	2
4			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	2
5			NLA - Nut, Keps (5/16-18)	1	4
6			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
7			NLA - Screw, Hex Head w/ Patch (5/16-18 x 7/8")	1	2
8			Bracket, Heavy Duty, Black	1	2
9			Locknut (5/16-18)	1	2
10			Bumper, Rubber (1" Diameter x 3/8")	1	2
NOTE: A - Includes items 2-6. Used for TDX SI models. B - Three rubber bumpers are included in this kit, only (1) rubber bumper is needed for this chair type. C - Includes items 2-10. Used for TDX SI-HD and TDX SI-2 models.					

Battery Box Hardware

TDX SI & TDX SI-2 After 9/14/11

The Battery Boxes are non-serviceable parts in the field. Wheelchair must be returned to Invacare for repair. Call Technical Services for assistance (1-800-832-4707)



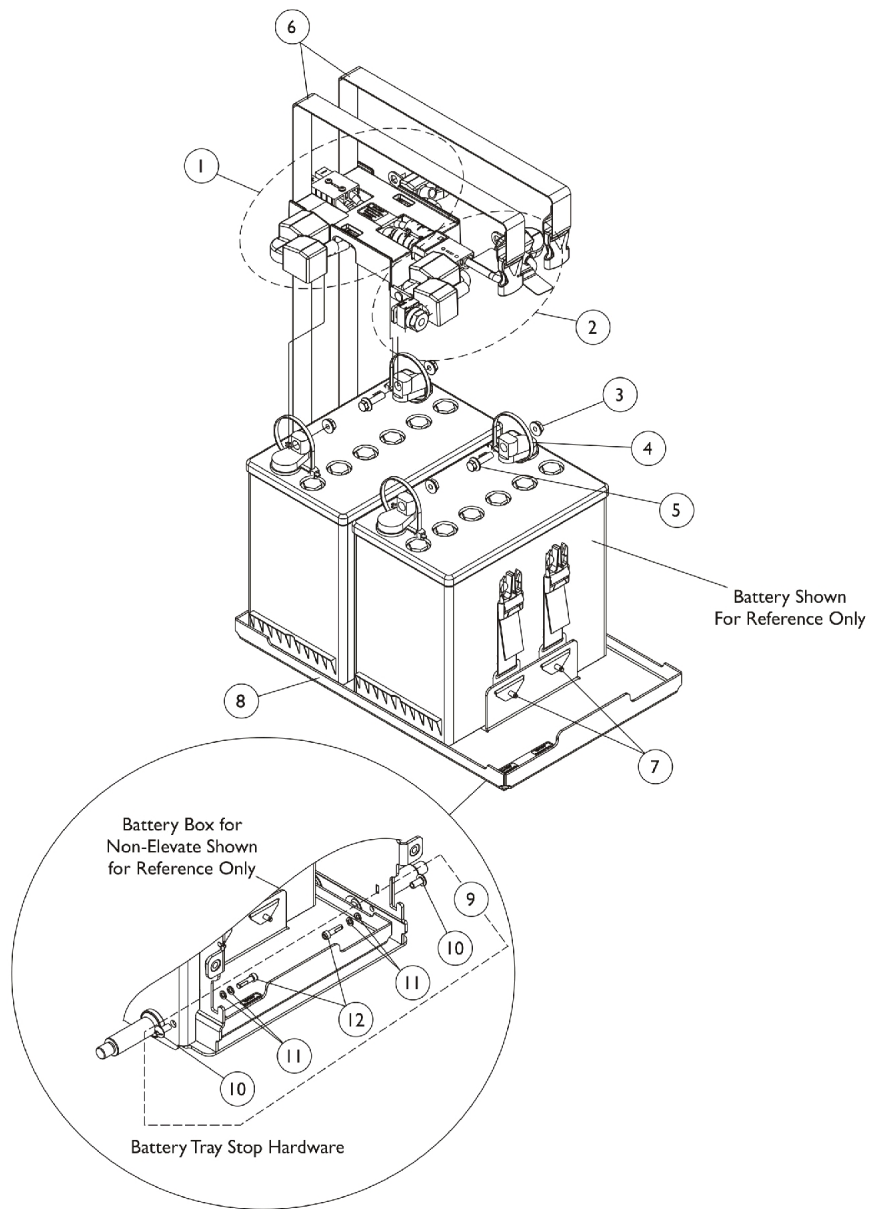
Battery Box Hardware

TDX SI & TDX SI-2 After 9/14/11

The Battery Boxes are non-serviceable parts in the field. Wheelchair must be returned to Invacare for repair. Call Technical Services for assistance (1-800-832-4707)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1175905	Kit, Battery Box Rubber Bumper and Grommet Hardware, TDX SI	1	1
2			Bumper, Rubber (7/8" Diameter x 3/16")	1	1
3			Grommet, Rubber (9/16 ID x 1-1/16 OD x 3/8")	1	2
4			Bumper, Rubber (1" Diameter x 3/8")	1	2
5			NLA - Nut, Keps (5/16-18)	1	2
6			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
1	B	1175904-NLA	NLA - Kit, Battery Box Rubber Bumper and Grommet Hardware, TDX SI-HD/TDX SI-2	1	1
2			Bumper, Rubber (7/8" Diameter x 3/16")	1	1
3			Grommet, Rubber (9/16 ID x 1-1/16 OD x 3/8")	1	2
4			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	2
5			NLA - Nut, Keps (5/16-18)	1	2
6			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
NOTE: A - Includes items 2-6. Used for TDX SI models. B - Includes items 2-6. Used for TDX SI-2 models.					

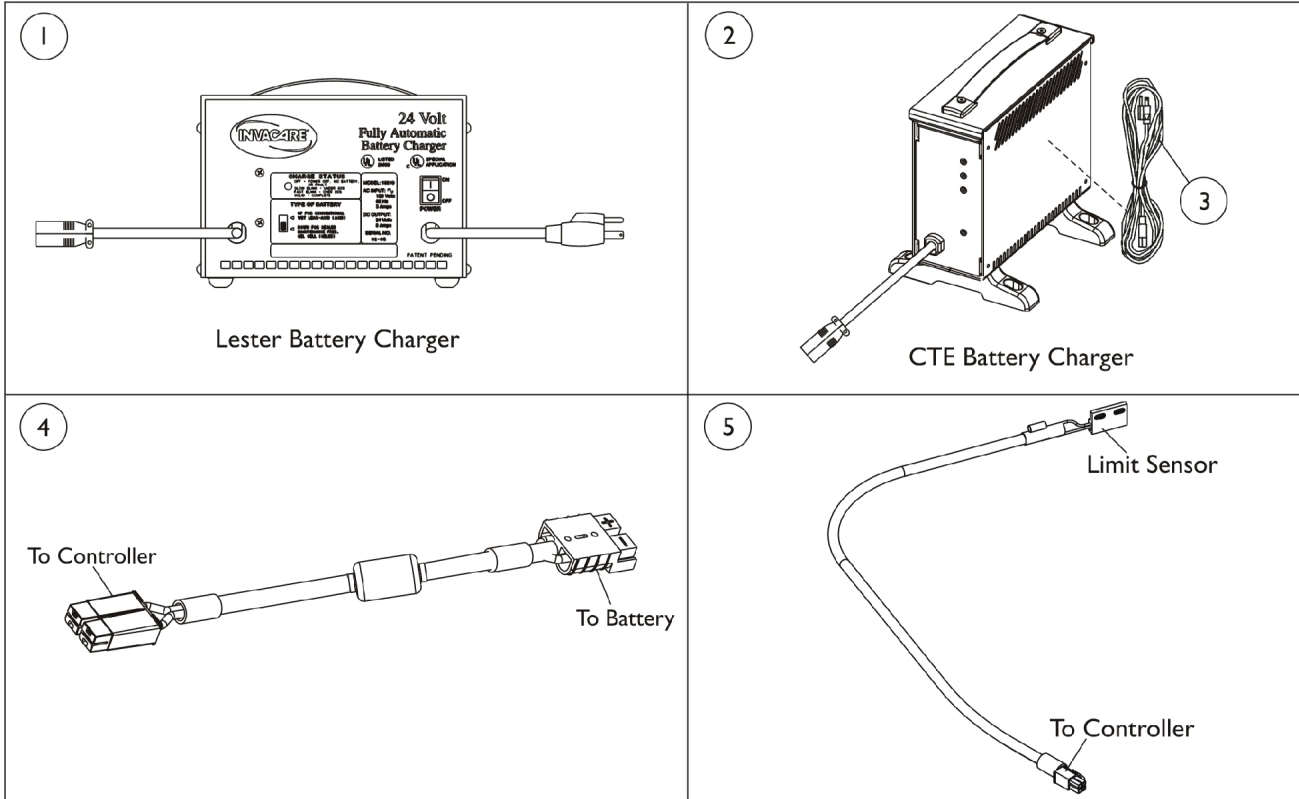
Battery Tray Assembly and Wire Harnesses



Battery Tray Assembly and Wire Harnesses

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1120363	Battery Wire Harness with Terminal Hardware, 22NF - Rear	1	1
2	A	1120362	Battery Wire Harness with Terminal Hardware, 22NF - Front	1	1
3		16721X000	Locknut (1/4-20)	1	4
4		1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	1
5		1096799-NLA	NLA - Screw, Hex Flange Whiz Lock (1/4-20 x 7/8")	1	2
6		1144682	Kit, Battery Strap Assembly, 22NF	1	2
7		16348X000-NLA	NLA - Rivet (3/16 x 7/16")	1	4
8	B	1157804	Kit, Battery Tray Assembly, 22NF	1	1
9	C	1144685	Kit, Battery Tray Stop Hardware	1	1
10			NLA - Rivnut (#10-32)	1	2
11			Washer, Locking Split (#10)	1	4
12			Screw, Socket Head w/ Patch (#10-32 x 3/4")	1	2
	D	1144611	Strip, Self Adhesive Wear (2-1/2' L x 1/2" W)	1	1
NOTE: A - Includes items 3-5. B - Includes the Battery Tray, Battery Label, Self Adhesive Wear Strip, and items 6-7. C - Includes items 10-12. D - Not Shown. Attaches to the bottom side of Battery Tray on both sides to ease removal of Battery Box. Only one strip is needed for both sides, cut to desired length.					

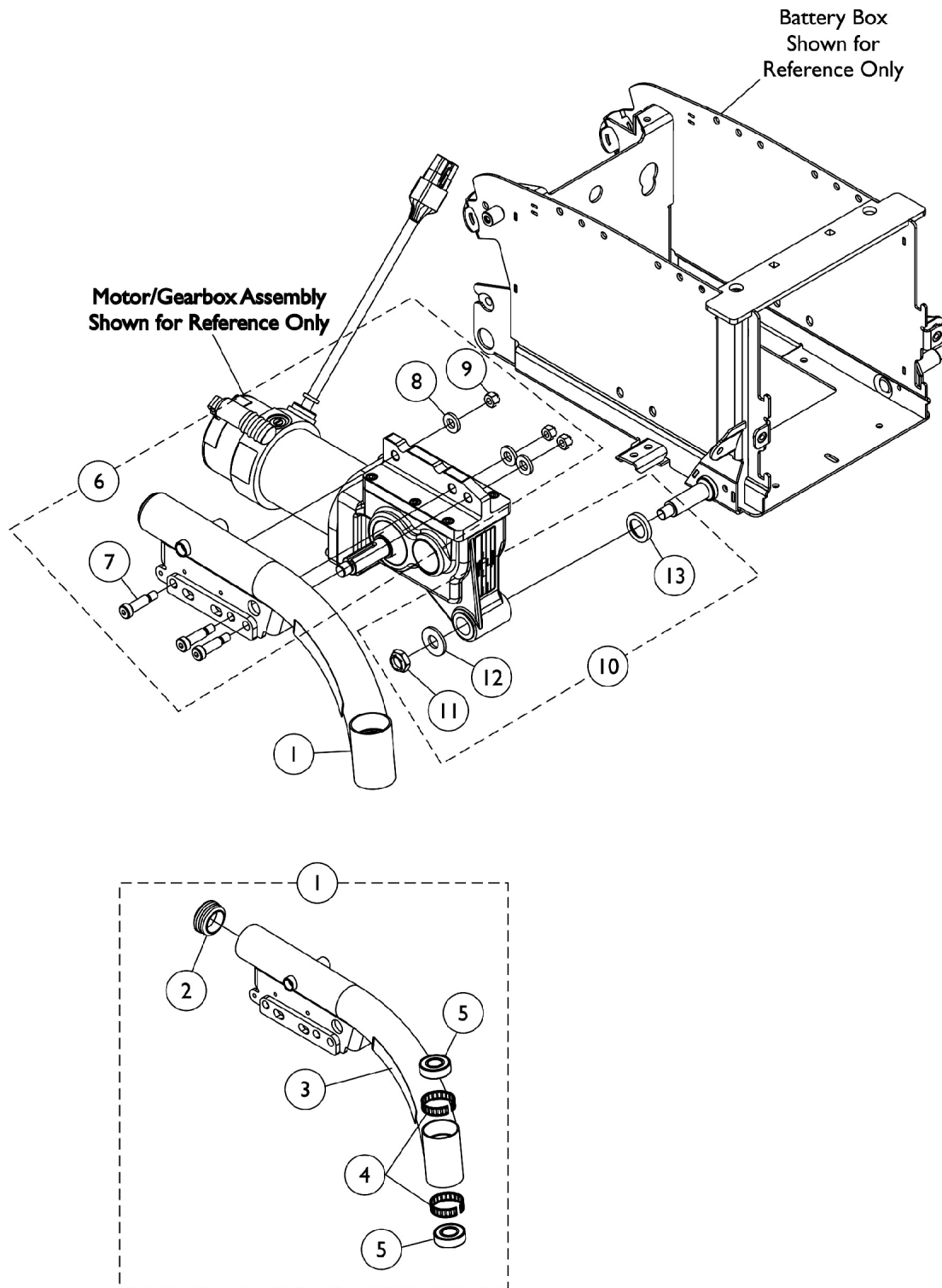
Battery Charger and Cables



Battery Charger and Cables

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	1053161-NLA	NLA - Charger, Battery, 8 Amp, 115vac, Off Board Dual Mode Round Plug, Lester	1	1
2	A	1123249	Charger, Battery, 8 Amp. 115vac (Off Board) Single Mode Round Plug w/ AC Power Line Cord	1	1
2	A	1123249E-NLA	NLA - WARR RPLMT - Charger, Battery, 8 Amp, 115VAC (Off Board) Single Mode Round Plug w/ AC Power Line Cord	1	1
3	C	1089627-NLA	NLA - Cord, AC Power, 115VAC, 2 Prong Off-Board (11' 6" L)	1	1
3		1121086	Cord, AC Power, 115VAC, 3 Prong On-Board (6' 6-1/2" L)	1	1
4		1119449	NLA - Cable, Battery Extension	1	1
5	B	1146573-NLA	NLA - Cable, Drive Lockout Sensor, MK6i	1	1
NOTE: A - Standard on-chair. Used on Gel Cell or Absorbed Glass Mat batteries. For wet cell batteries refer to Item 2 part # 1053161. B - Used with chairs manufactured with ADJRECL Seat Frames. C - No longer available as a service part. Please use 1121086 as its replacement. D - Use Battery Charger part number 1123249 as a replacement.					

Walking Beam and Mounting Hardware (TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD

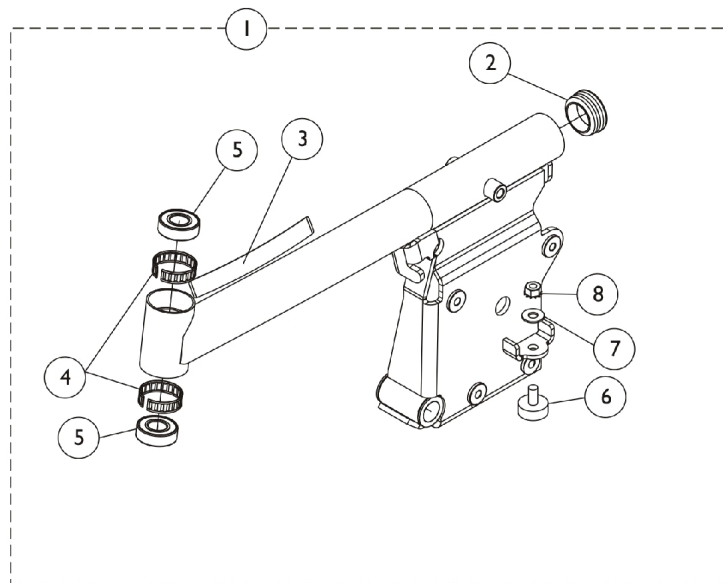
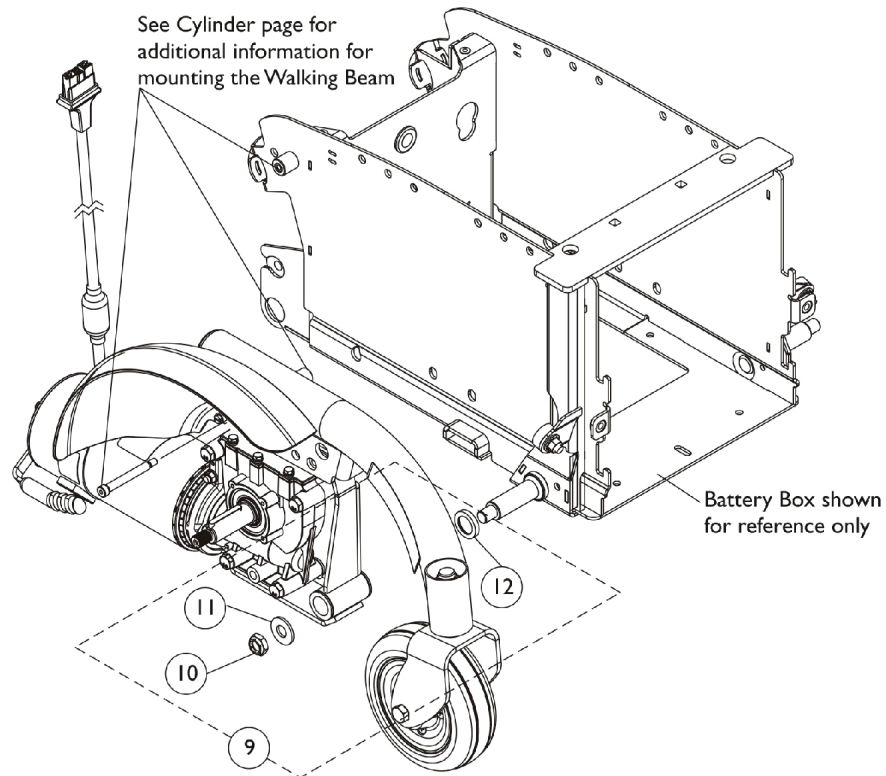


Walking Beam and Mounting Hardware (TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C,F	8881147996	Kit, Walking Beam Assembly, Color - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
1	A,C,F	8881147997	Kit, Walking Beam Assembly, Color - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
1	B,C,G	8881160521-NL A	NLA - Kit, Walking Beam Assembly w/ TDX SI Black Decal, Color - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SI, Black	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
1	B,C,G	8881160522-NL A	NLA - Kit, Walking Beam Assembly w/ TDX SI Black Decal, Color - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SI, Black	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
2		1146345	NLA - Plug Button, Round, Black (1-1/2")	1	1
3	A	1148036	Decal, TDX SI, Yellow/Silver	1	1
3	B	1157930	Decal, TDX SI, Black	1	1
3	H	1146461-NLA	NLA - Decal, TDX SI Heavy Duty, Yellow/Silver	1	1
3	H	1164950	Decal, TDX SI-2, Yellow/Silver	1	1
4		1110717	Ring, Tolerance	1	2
5		40117X006	Bearing (5/8")	1	2
6	D	1145068	Kit, Walking Beam Mounting Hardware	1	1
7			NLA - Screw, Shoulder Hex Socket Head (3/8 x 1", 5/16-18)	1	3
8			NLA - Washer, Steel (7/16 x 13/16 x 1/8")	1	3
9			Locknut (5/16-18)	1	3
10	E	1160523	Kit, 2-Pole and 4-Pole Motor Mounting Hardware	1	1
11			Locknut (1/2-20)	1	1
12			Washer (1/2")	1	1
13			Spacer, Coved (3/4 x 1-1/8 x 1-1/32")	1	1
NOTE: A - Used for all frame colors except 30P Sunny Yellow, 60P Silver Metallic and 71P Silver Vein. B - Used for 30P Sunny Yellow, 60P Silver Metallic and 71P Silver Vein frame colors only. C - Specify frame color when ordering. D - Includes items 7-9. E - Includes items 11-13. F - Includes the Walking Beam, items 2, 4 and 5. Item #3 Yellow/Silver Decals are not included with this Walking Beam Assembly. G - Includes the Walking Beam and items 2-5. H - Used for 61P Electric Red and 62P Electric Blue frame colors only.					

Walking Beam and Mounting Hardware

TDX SI & TDX SI-2 After 9/14/11



Walking Beam and Mounting Hardware

TDX SI & TDX SI-2 After 9/14/11

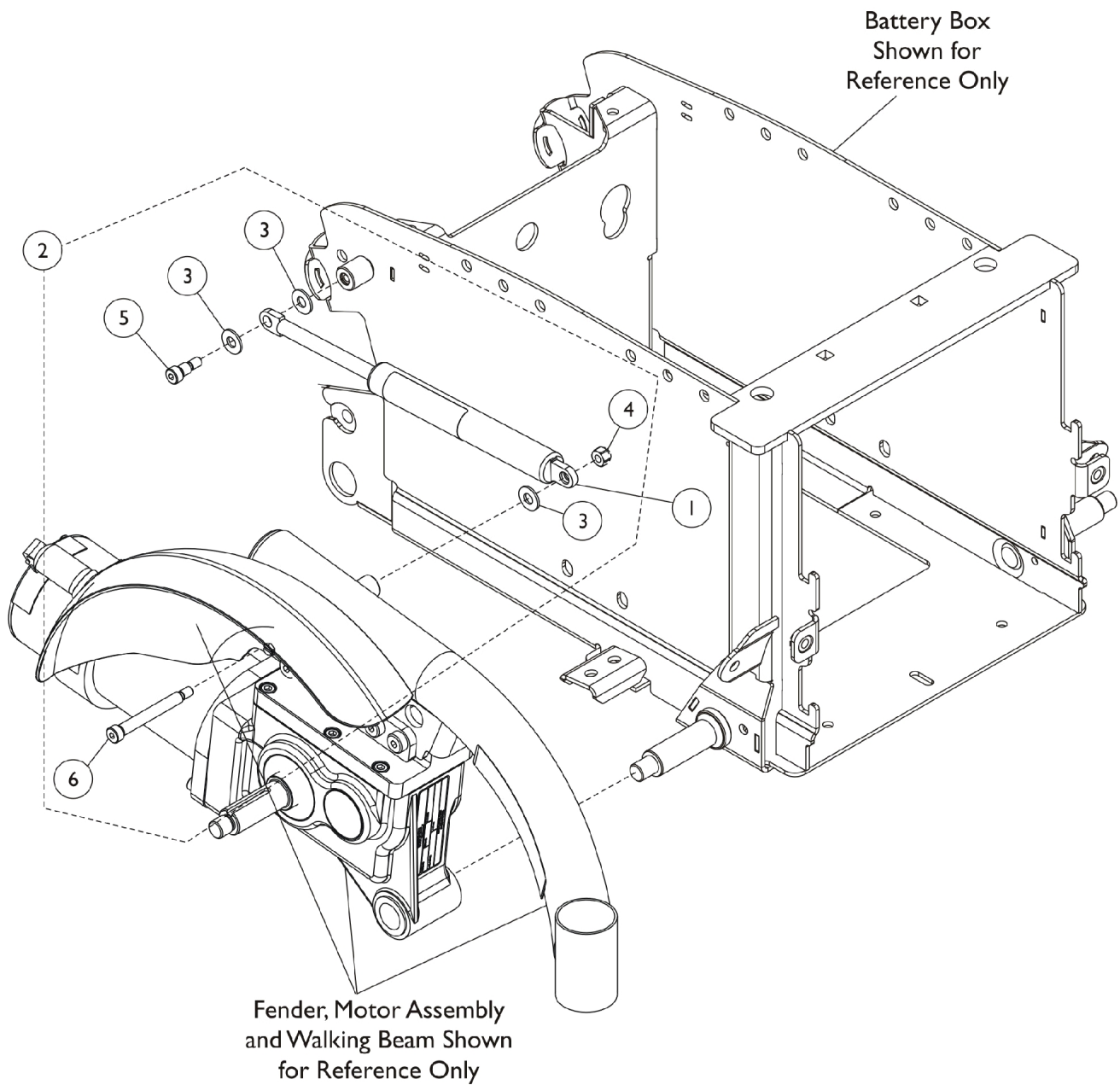
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C,E	8881175022	Kit, Walking Beam Assembly, Color, SSD, TDX SI w/ Black Decal - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SI, Black	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
6			Bumper, Rubber (1" Diameter x 3/8")	1	1
7			Washer, Steel (5/16 x 3/4 x 1/16")	1	1
8			NLA - Nut, Keps (5/16-18)	1	1
			Instruction Sheet, Walking Beam	1	1
1	A,C,E	8881175023	Kit, Walking Beam Assembly, Color, SSD, TDX SI w/ Black Decal - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SI, Black	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
6			Bumper, Rubber (1" Diameter x 3/8")	1	1
7			Washer, Steel (5/16 x 3/4 x 1/16")	1	1
8			NLA - Nut, Keps (5/16-18)	1	1
			Instruction Sheet, Walking Beam	1	1
1	B,C,E	8881175024	Kit, Walking Beam Assembly, Color, SSD, TDX SI w/ Yellow/Silver Decal - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SI, Yellow/Silver	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
6			Bumper, Rubber (1" Diameter x 3/8")	1	1
7			Washer, Steel (5/16 x 3/4 x 1/16")	1	1
8			NLA - Nut, Keps (5/16-18)	1	1
			Instruction Sheet, Walking Beam	1	1
1	B,C,E	8881175025	Kit, Walking Beam Assembly, Color, SSD, TDX SI w/ Yellow/Silver Decal - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SI, Yellow/Silver	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
6			Bumper, Rubber (1" Diameter x 3/8")	1	1
7			Washer, Steel (5/16 x 3/4 x 1/16")	1	1
8			NLA - Nut, Keps (5/16-18)	1	1
			Instruction Sheet, Walking Beam	1	1
1	C,E,F	8881175900	Kit, Walking Beam Assembly, Color, SSD, TDX SI-2 w/ Yellow/Silver Decal - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SI, Black	1	1

Walking Beam and Mounting Hardware

TDX SI & TDX SI-2 After 9/14/11

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
6			Bumper, Rubber (1" Diameter x 3/8")	1	1
7			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
8			NLA - Nut, Keps (5/16-18)	1	1
			Instruction Sheet, Walking Beam	1	1
1	C,E,F	8881175901	Kit, Walking Beam Assembly, Color, SSD, TDX SI-2 w/ Yellow/Silver Decal - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SI, Black	1	1
4			Ring, Tolerance	1	2
5			Bearing (5/8")	1	2
6			Bumper, Rubber (1" Diameter x 3/8")	1	1
7			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
8			NLA - Nut, Keps (5/16-18)	1	1
			Instruction Sheet, Walking Beam	1	1
2		1146345	NLA - Plug Button, Round, Black (1-1/2")	1	1
3	A	1157930	Decal, TDX SI, Black	1	1
3	B	1148036	Decal, TDX SI, Yellow/Silver	1	1
3	F	1164950	Decal, TDX SI-2, Yellow/Silver	1	1
4		1110717	Ring, Tolerance	1	2
5		40117X006	Bearing (5/8")	1	2
9	D	1160523	Kit, 2-Pole and 4-Pole Motor Mounting Hardware	1	1
10			Locknut (1/2-20)	1	1
11			Washer (1/2")	1	1
12			Spacer, Coved (3/4 x 1-1/8 x 1-1/32")	1	1
NOTE: A - Used for 30P Sunny Yellow, 60P Silver Metallic and 71P Silver Vein frame colors only. B - Used for all frame colors except 30P Sunny Yellow, 60P Silver Metallic and 71P Silver Vein. C - Specify frame color when ordering. D - Includes items 10-12. E - Includes the Walking Beam, items 2-8 and Installation Instruction Sheet. TDX SI models only use (1) ea. of item #7 in a Walking Beam Assembly. F - Used for 61P Electric Red and 62P Electric Blue frame colors only.					

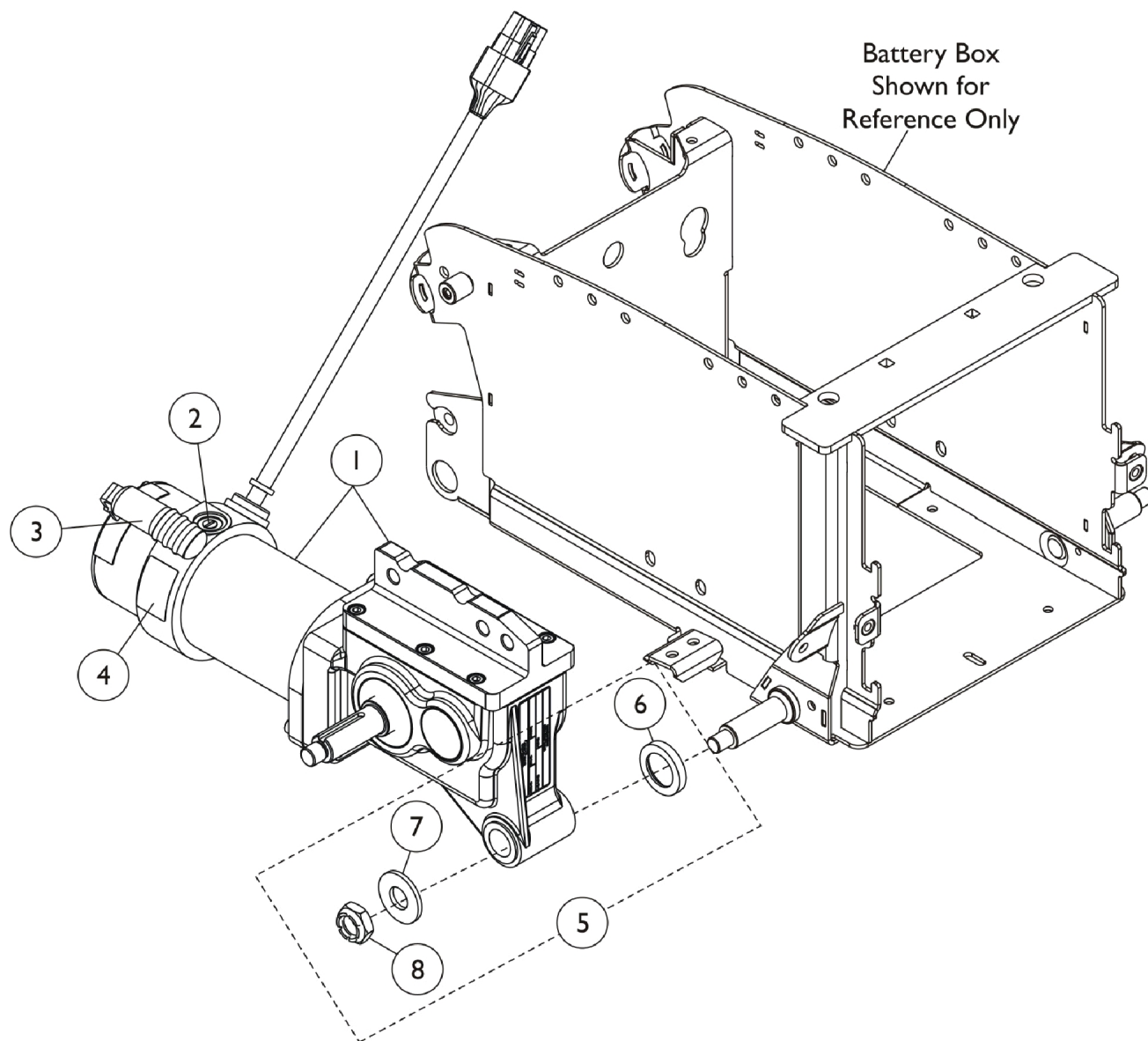
Cylinder



Cylinder

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1148029	Cylinder, Black	1	1
2		1160524	Kit, Cylinder Mounting Hardware - Right/Left	1	1
3			Washer, Nylon (11/32 x 11/16 x 1/16")	1	3
4			Locknut (1/4-20)	1	1
5			NLA - Screw, Shoulder Hex Socket Head (5/16" x 3/8", 1/4-20)	1	1
6			NLA - Screw, Shoulder Hex Socket Head (5/16" x 2-1/4", 1/4-20)	1	1
NOTE: A - Includes items 3-6.					

Motors - 2-Pole/4-Pole - Gearbox & Mounting Hardware (TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD

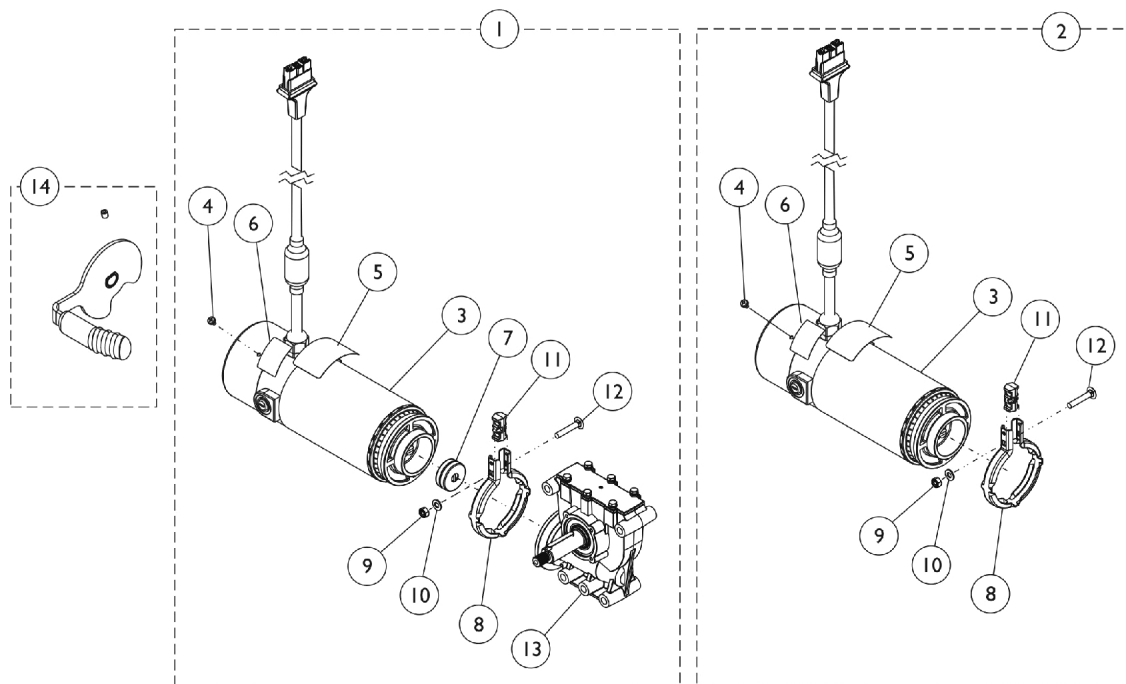


Motors - 2-Pole/4-Pole - Gearbox & Mounting Hardware (TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	1148034	Motor/Gearbox Assembly w/ Bearings - Right	1	1
1	C	1148035	Motor/Gearbox Assembly w/ Bearings - Left	1	1
1	D	1144664-NLA	NLA - Motor/Gearbox Assembly - Right	1	1
1	D	1144665-NLA	NLA - Motor/Gearbox Assembly - Left	1	1
2	A,C	1160525	Kit, Brushes with Caps, 2-Pole	1	1
			Brush, Motor, 2-Pole	1	2
			Cap, Brush	1	2
			Instruction Sheet	1	1
2	D	1070296-NLA	NLA - Kit, Brushes with Caps, 4-Pole	1	1
			Brush, Motor, 4 Pole	1	4
			Cap, Brush	1	4
			Instruction Sheet	1	1
3	C,D	1101725	Cap, Brake Lever End, Black	1	1
3	C,D	1130584	Package, Cap, Brake Lever End, Black	10	1
4	D	1104797	Decal, Drive/Push	1	1
4	C	1104802	Decal, Push/Drive	1	1
5	B,C,D	1160523	Kit, 2-Pole and 4-Pole Motor Mounting Hardware	1	1
6			Spacer, Coved (3/4 x 1-1/8 x 1-1/32")	1	1
7			Washer (1/2")	1	1
8			Locknut (1/2-20)	1	1
NOTE: A - Includes (2) Brushes, (2) Brush Caps, and Instruction Sheet. B - Includes items 6-8. C - For use on Non-Heavy Duty TDX SI and TDX SI-2 models. D - For use on Heavy Duty TDX SI-HD models.					

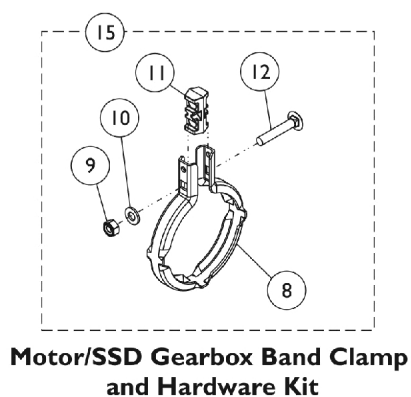
Motors, 2-Pole, SSD Gearbox and Mounting Hardware

TDX SI & TDX SI-2 After 9/14/11

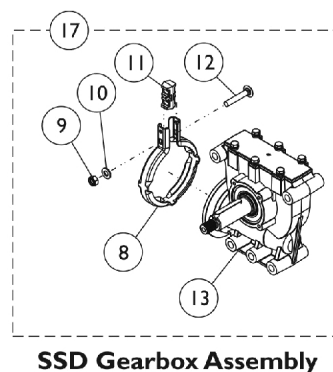


2-Pole Motor/SSD Gearbox Assembly

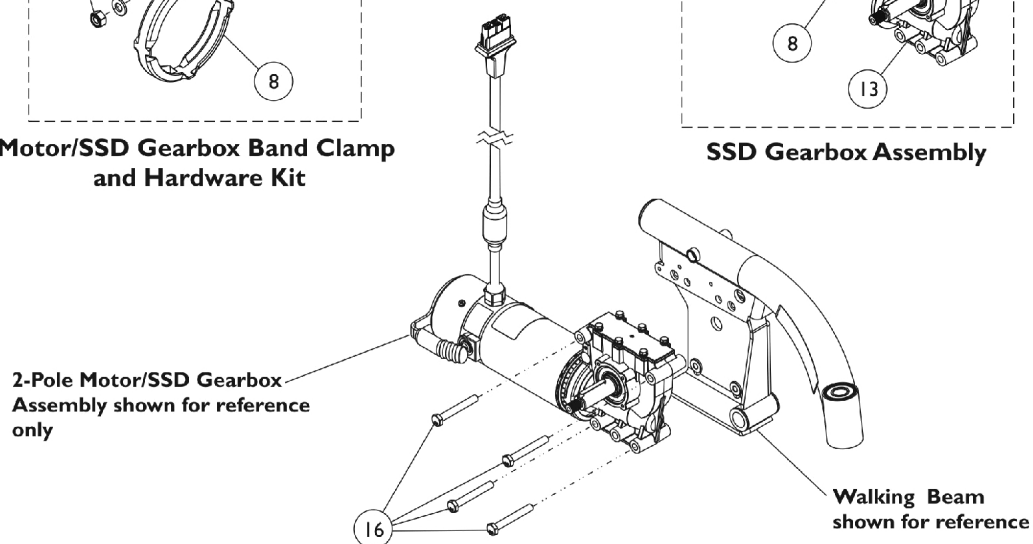
2-Pole Motor Assembly



Motor/SSD Gearbox Band Clamp and Hardware Kit



SSD Gearbox Assembly



2-Pole Motor/SSD Gearbox Assembly shown for reference only

Walking Beam shown for reference

Motors, 2-Pole, SSD Gearbox and Mounting Hardware

TDX SI & TDX SI-2 After 9/14/11

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B,J	1175014	Kit, 2-Pole Low Speed Motor/23:1 SSD Gearbox Assembly - Right	1	1
			2-Pole Low Speed Motor/23:1 SSD Gearbox Assembly - Right	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
1	A,B,J	1175015	Kit, 2-Pole Low Speed Motor/23:1 SSD Gearbox Assembly - Left	1	1
			2-Pole Low Speed Motor/23:1 SSD Gearbox Assembly - Left	1	1
			Decal, Motor Warning	1	1
			Decal, Push/Drive	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
2	A,C,J	1179216	Kit, Motor Assembly, 2-Pole Low Speed	1	1
3			Motor Assembly, 2-Pole Low Speed	1	1
4			Screw, Phillips Pan Head Tap (M4 x .7 x 6mm)	1	1
5			Decal, Motor Warning	1	1
6			Decal, Push/Drive	1	1
8			Clamp, Band	1	1
9			Locknut (M6 x 1)	1	1
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
11			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
7		1168883	Package, Coupling/Cup Assembly	10	1
17	A,E,J	1179221	Kit, SSD Gearbox Assembly, 23:1 - RWD/FWD-Right & CWD-Left	1	1
8			Clamp, Band	1	1
9			Locknut (M6 x 1)	1	1
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
11			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
13			Gearbox Assembly, SSD, 23:1 - RWD/FWD-Right & CWD-Left	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
17	A,D,J	1179222	Kit, SSD Gearbox Assembly, 23:1 - RWD/FWD-Left & CWD-Right	1	1
8			Clamp, Band	1	1
9			Locknut (M6 x 1)	1	1

Motors, 2-Pole, SSD Gearbox and Mounting Hardware

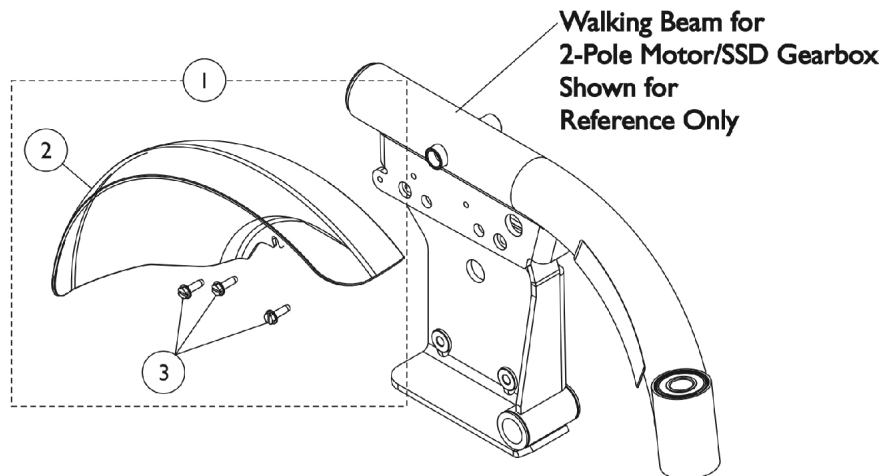
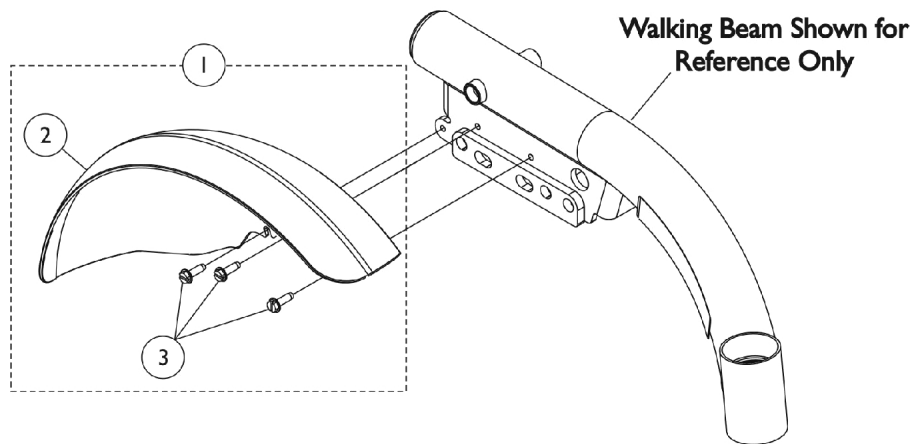
TDX SI & TDX SI-2 After 9/14/11

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
11			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
13			Gearbox Assembly, SSD, 23:1 - RWD/FWD-Left & CWD-Right	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
14	F	1169005	Kit, Brake Lever Assembly w/ Set Screw, 2-Pole Motor (Pair)	1	1
			Brake Lever Assembly w/ Set Screw, 2-Pole Motor - Right	1	1
			Brake Lever Assembly w/ Set Screw, 2-Pole Motor - Left	1	1
	L	1168665-NLA	NLA - Screw, Set Socket Cup Point w/ Patch (M5 x .8 x 6mm)	1	1
15	G	1168884	Kit, Motor/SSD Gearbox Band Clamp and Hardware	1	1
8			Clamp, Band	1	1
9			Locknut (M6 x 1)	1	1
10			Washer, Plain (1/4 x 1/2 x 9/16")	1	1
11			Spacer, Clamp, Molded	1	1
12			Bolt, Round Head Square Neck (M6 x 1 x 35mm)	1	1
			Instruction Sheet, Installation	1	1
			Grease, Super Lube (1cc Tube)	1	1
16		1169645	Package, Screw, Hex Head w/ Patch (M8 x 1.25 x 60mm)	4	1
	H	1160525	Kit, Brushes with Caps, 2-Pole	1	1
			Brush, Motor, 2-Pole	1	2
			Cap, Brush	1	2
			Instruction Sheet	1	1
	I	1101725	Cap, Brake Lever End, Black	1	1
	I	1130584	Package, Cap, Brake Lever End, Black	10	1
	K	1180609	Package, Grease, Super Lube (1cc Tube) (Pkg. of 10)	10	1

Motors, 2-Pole, SSD Gearbox and Mounting Hardware TDX SI & TDX SI-2 After 9/14/11

NOTE: A - Used for 300 Lb. user weight limit.
B - Includes items 3-13, Super Lube Grease and Instruction Sheet. NOTE: Brake Lever Item #14 is "not" included.
C - Includes items 3-6, 8-12, Super Lube Grease and Instruction Sheet. NOTE: Brake Lever Item #14 is "not" included.
D - Includes items 8-13, Super Lube Grease and Instruction Sheet. NOTE: A left side gearbox that is used on RWD models is assembled to the right side of the wheelchair for TDX SI models.
E - Includes items 8-13, Super Lube Grease and Instruction Sheet. NOTE: A right side gearbox that is used on RWD models is assembled to the left side of the wheelchair for TDX SI models.
F - Brake Lever Assembly sold as a pair that includes the right and left side Brake Levers, (2) ea. Brake Lever End Caps, (2) ea. Set Screws - see part #1168665 to order separately. Brake Lever End Cap can be sold separately. See part #1101725.
G - Includes items 8-12.
H - Not Shown. Kit includes (2) Brushes, (2) Brush Caps and Instruction Sheet.
I - Not Shown. Brake Lever End Cap attaches to item #14 Brake Lever Assembly.
J - Before placing an order, it is recommended to call Invacare's Technical Service Department at (1-800-832-4707) to verify if the Motor, SSD Gearbox or the Motor/SSD Gearbox Assembly is needed.
K - Not Shown. Super Lube Grease is applied to the Gearbox Output Shaft.
L - Not Shown. Use part #1168665 Screw, Set Socket Cup Point w/ Patch (M5 x .8 x 6mm) to hold item #14 Brake Lever in place.

Fender Assembly

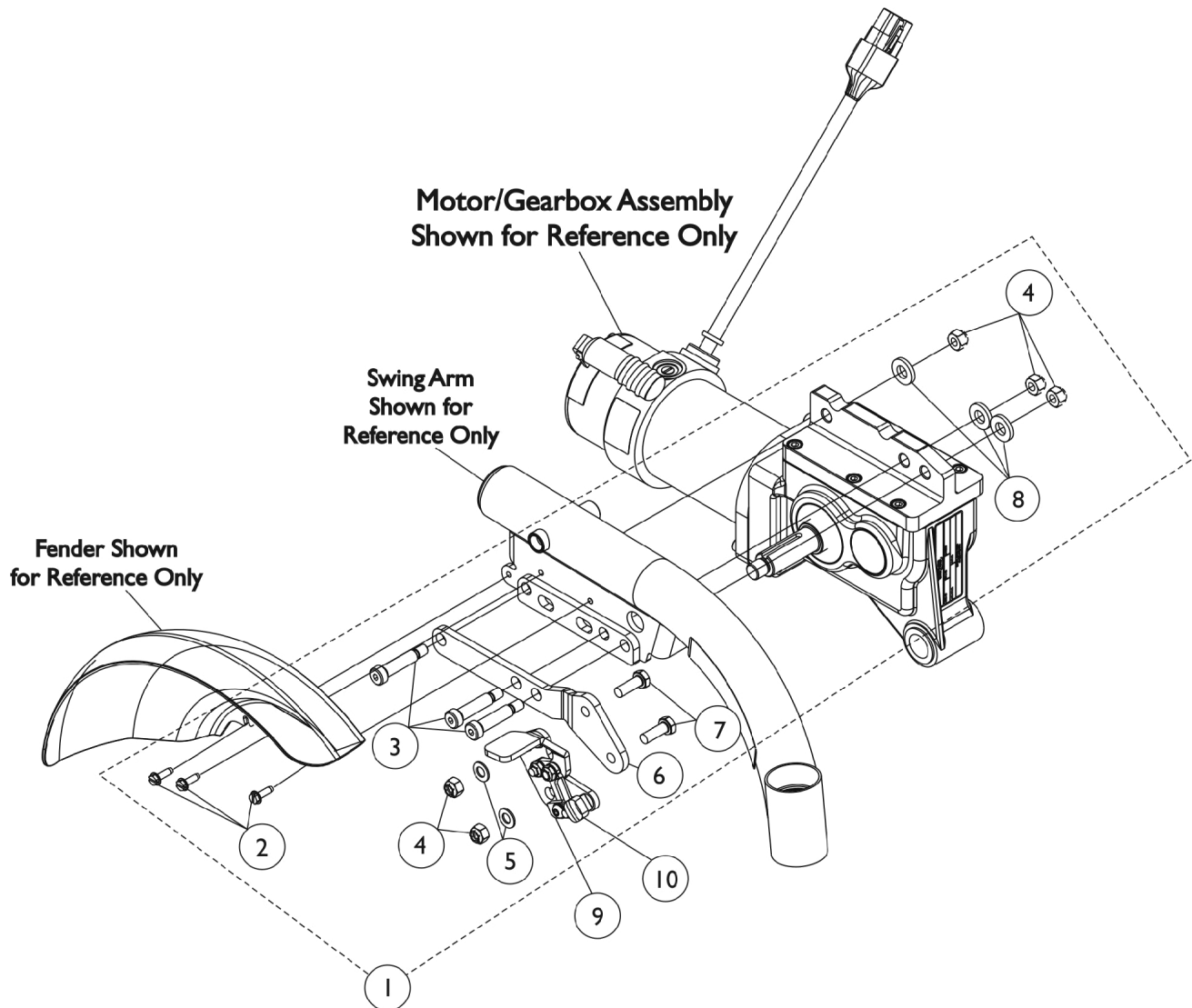


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1145056	Kit, Fender Shroud Assembly - Right	1	1
2			Shroud, Fender - Right	1	1
3			Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	3
1	A	1145057	Kit, Fender Shroud Assembly - Left	1	1
2			Shroud, Fender - Left	1	1
3			Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	3

NOTE: A - Includes items 2 and 3.

Wheel Lock Assembly

(TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD



Wheel Lock Assembly

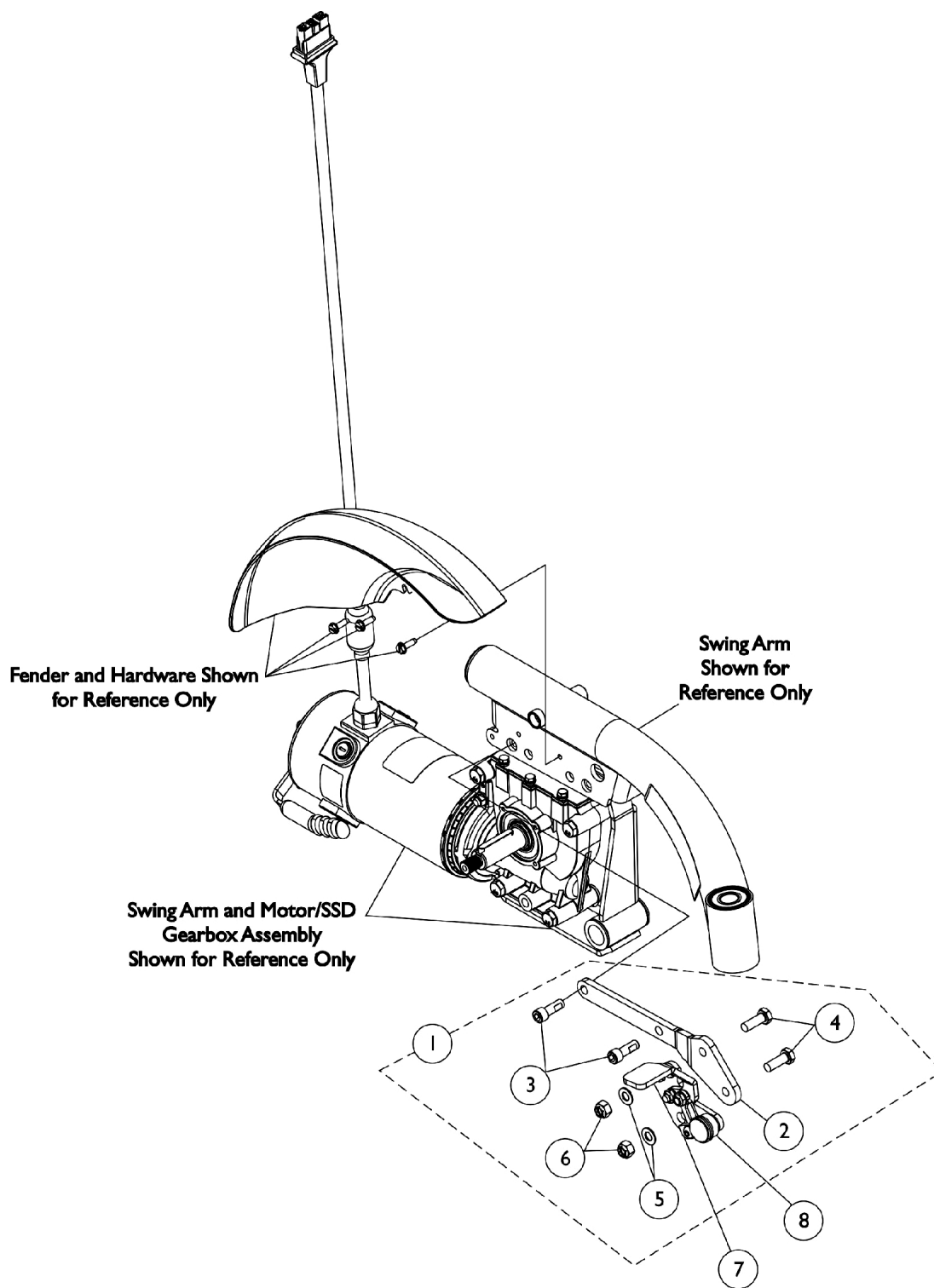
(TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1145072-NLA	NLA - Kit, Wheel Lock Mounting Hardware - Right	1	1
2			Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	3
3			Screw, Shoulder Hex Socket (3/8 x 1-1/4", 5/16-18)	1	3
4			Locknut (5/16-18)	1	5
5			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6			Bracket, Wheel Lock, Black - Right	1	1
7			NLA - Screw, Hex Head w/ Patch (5/16-18 x 7/8")	1	2
8			NLA - Washer, Steel (7/16 x 13/16 x 1/8")	1	3
1	A	1145073-NLA	NLA - Kit, Wheel Lock Mounting Hardware - Left	1	1
2			Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	3
3			Screw, Shoulder Hex Socket (3/8 x 1-1/4", 5/16-18)	1	3
4			Locknut (5/16-18)	1	5
5			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6			Bracket, Wheel Lock, Black - Left	1	1
7			NLA - Screw, Hex Head w/ Patch (5/16-18 x 7/8")	1	2
8			NLA - Washer, Steel (7/16 x 13/16 x 1/8")	1	3
9		1139885	Wheel Lock Assembly - Right	1	1
9		1139886	Wheel Lock Assembly - Left	1	1

NOTE: A - Includes items 2-8.

Wheel Lock Assembly

TDX SI & TDX SI-2 After 9/14/11



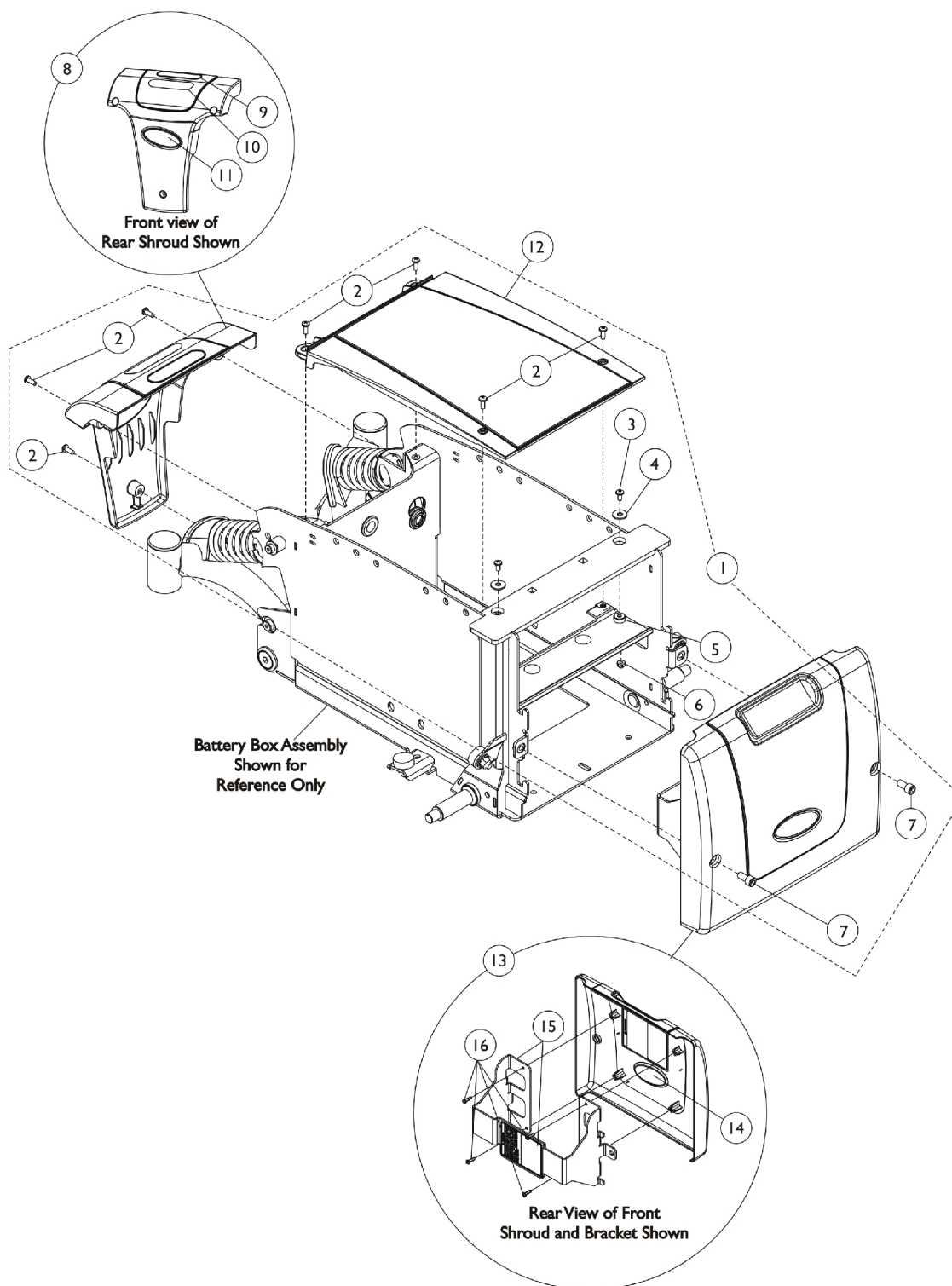
Wheel Lock Assembly

TDX SI & TDX SI-2 After 9/14/11

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1173783	Kit, Wheel Lock Mounting Hardware - Right	1	1
2			Bracket, Wheel Lock, Black - Right	1	1
3			Screw, Socket Head w/ Patch (5/16-18 x 7/8")	1	2
4			NLA - Screw, Hex Head w/ Patch (5/16-18 x 7/8")	1	2
5			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6			Locknut (5/16-18)	1	2
			Instruction Sheet, Installation	1	1
1	A	1173784	Kit, Wheel Lock Mounting Hardware - Left	1	1
2			Bracket, Wheel Lock, Black - Left	1	1
3			Screw, Socket Head w/ Patch (5/16-18 x 7/8")	1	2
4			NLA - Screw, Hex Head w/ Patch (5/16-18 x 7/8")	1	2
5			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6			Locknut (5/16-18)	1	2
			Instruction Sheet, Installation	1	1
7	B	1139885	Wheel Lock Assembly - Right	1	1
7	B	1139886	Wheel Lock Assembly - Left	1	1
8		1101725	Cap, Brake Lever End, Black	1	1
8		1130584	Package, Cap, Brake Lever End, Black	10	1
NOTE: A - Includes items 2-6 and Installation Instruction Sheet.					
B - Wheel Lock Assembly includes the Brake Lever End Cap item #8 part number 1101725.					

Shrouds and Hardware

NOTE: Front Shroud and Bracket are different when a Footboard Assembly is used. See page titled "Footboard Assembly"

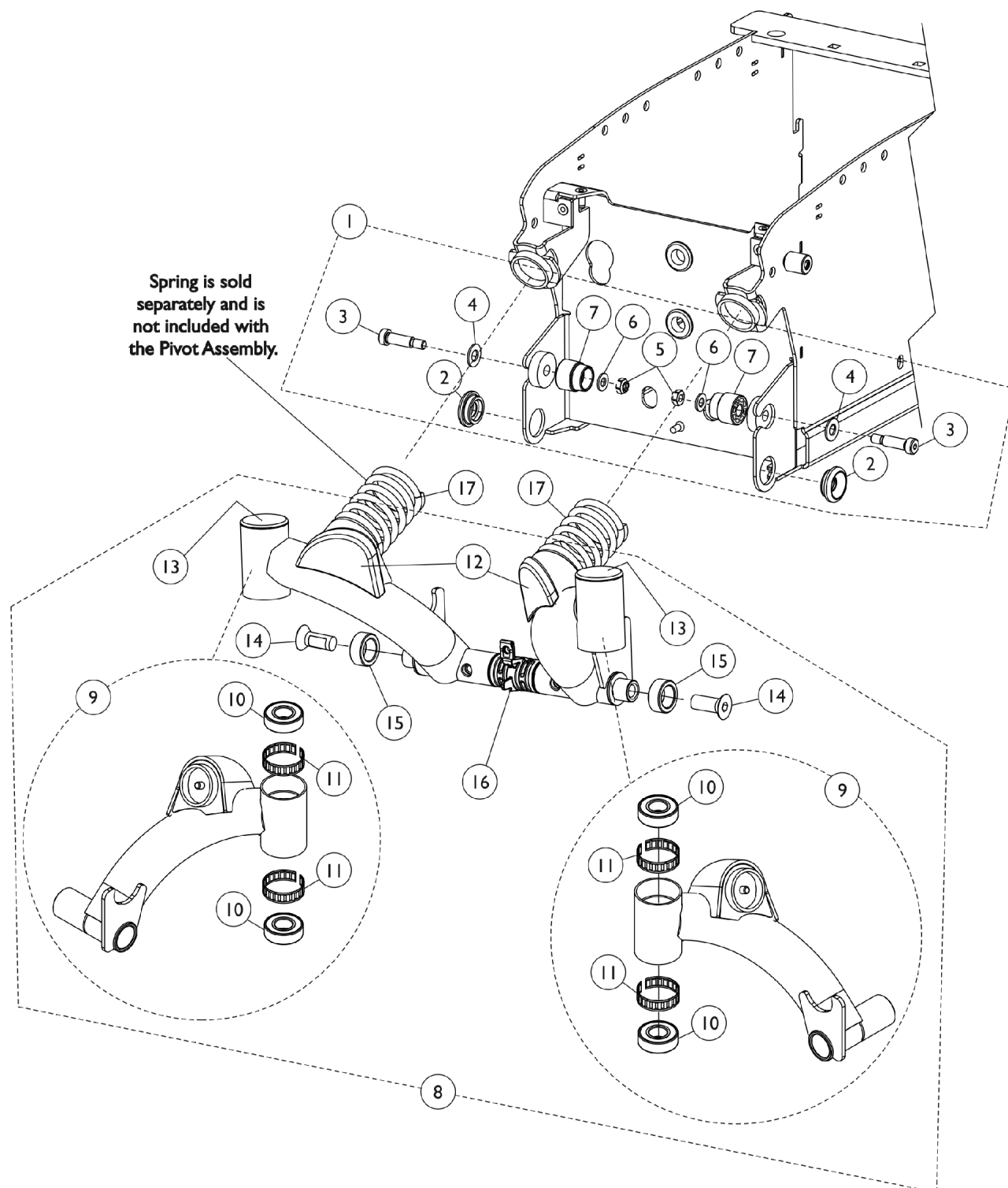


Shrouds and Hardware

NOTE: Front Shroud and Bracket are different when a Footboard Assembly is used. See page titled "Footboard Assembly"

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1144651	Kit, Shroud Hardware (For 22NF Batteries)	1	1
2			Screw, Phillips Pan Head (#10-32 x 1/2")	1	7
3			Screw, Phillips Pan Head (#10-32 x 3/8")	1	2
4			Washer (1/4 x 23/32 x 1/16")	1	2
5			Shroud, Isolation	1	1
6			Locknut (#10-32)	1	2
7			Screw, Socket Head w/ Patch (5/16-18 x 5/8")	1	2
8	B	1144650	Shroud w/ Decal - Rear (TRRO/TRBKTS)	1	1
9		1119281-NLA	NLA - Plate, Name, Patent Numbers	1	1
10		1035900	Decal, Transportation	1	1
12		1144643	Shroud, Center	1	1
12	C	1144644	Shroud, Center (TRRO/TRBKTS)	1	1
13		1144642	Front Shroud and Bracket Assembly, Non-Elevate, Narrow (2-22NF Batteries)	1	1
15		1145069	Kit, Front Shroud Bracket w/ Decal, Black	1	1
16		1114276	Screw, Phillips Pan Head (#8-16 x 5/8")	1	4
NOTE: A - Includes Items 2-7. B - Includes Items 9-11. The controller is also covered by the Rear Shroud. This Rear Shroud is used for "ALL" TDX SI, TDX SI-HD and TDX SI-2 models with or without TRRO/TRBKTS option. Originally used for TDX SP models w/ TRRO/TRBKTS Option only. C - Includes Items 14-16.					
Item #11 and #14 Reflective Decal is not available for sale individually.					

Pivot Assembly and Mounting Hardware - Rear



Pivot Assembly and Mounting Hardware - Rear

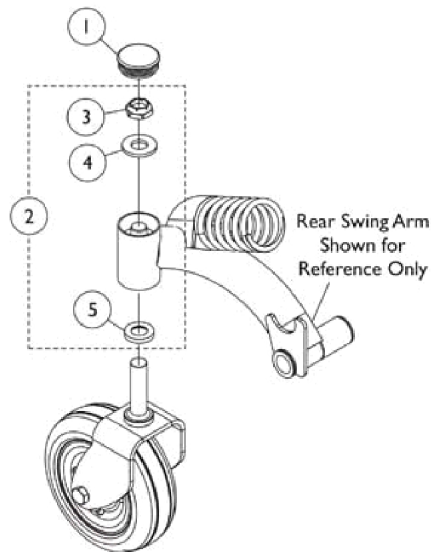
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1148028	Kit, Pivot Hardware - Rear	1	1
2			Bushing, Rear Pivot	1	2
3			NLA - Screw, Shoulder Hex Socket Head (3/8 x 1", 5/16-18)	1	2
4			Washer, Nylon (3/8 x 13/16 x 1/16")	1	2
5			Locknut (5/16-18)	1	2
6			NLA - Washer, Steel (5/16 x 5/8 x 1/16")	1	2
7			Stop, Nylon	1	2
8	C,D	8881148002	Pivot Assembly, Color - Rear (For 22NF Battery Box)	1	1
9	B	8881166116	Swing Arm Assembly w/ Hardware, Color, Rear - Right	1	1
10			Bearing (5/8")	1	2
11			Ring, Tolerance	1	2
14			Screw, Socket Flat Head w/ Patch (1/2-13 x 1-1/4")	1	1
9	B,D	8881166117	Swing Arm Assembly w/ Hardware, Color, Rear - Left	1	1
10			Bearing (5/8")	1	2
11			Ring, Tolerance	1	2
14			Screw, Socket Flat Head w/ Patch (1/2-13 x 1-1/4")	1	1
10		40117X006	Bearing (5/8")	1	2
11		1110717	Ring, Tolerance	1	2
12		1150988	Cap, Rear, Black - Right	1	1
12		1150989	Cap, Rear, Black - Left	1	1
13		1110709	Cap, Head Tube, Black	1	2
16		1144672	Center Bushing Assembly	1	1
17	D,E,G, J	1113186	Spring, Light Yellow, Non-Heavy Duty	1	2
17	D,I,J	1113187	Spring, Sunny Yellow, Heavy Duty	1	2
17	D,F,H,J	1125645-NLA	NLA - Spring, Dark Yellow, EXTRA Heavy Duty	1	2
17	D,K	1177688	Spring, Dark Silver, Non-Heavy Duty	1	2
17	D,L	1177690	Spring, Medium Silver, Heavy Duty	1	2
17	D,M	1177689	Spring, Light Silver, EXTRA Heavy Duty	1	2

Pivot Assembly and Mounting Hardware - Rear

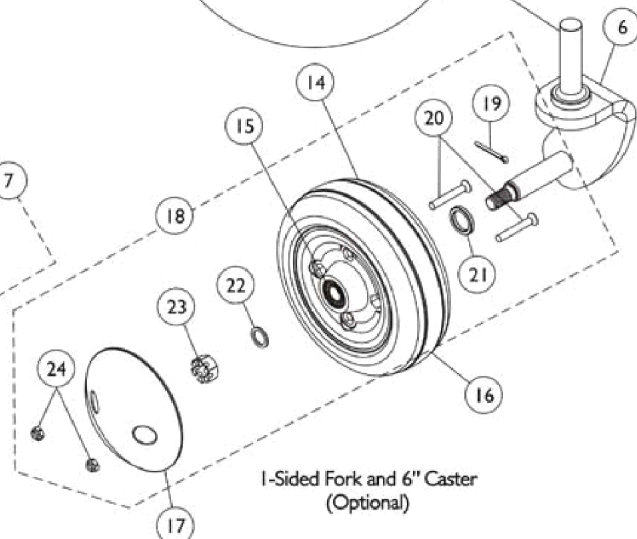
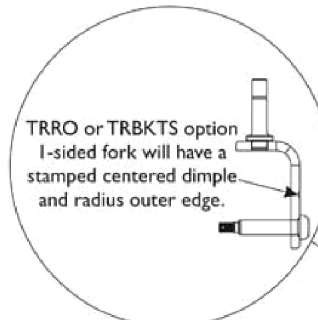
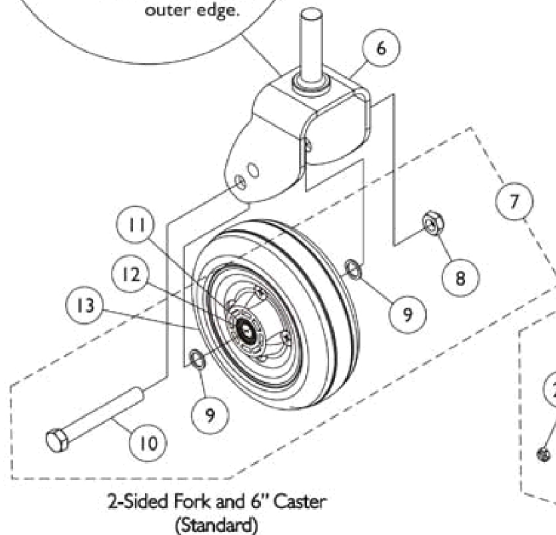
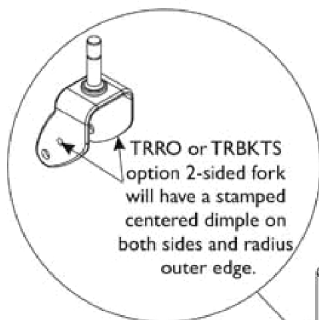
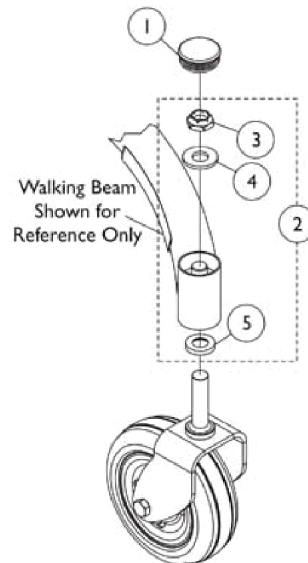
NOTE: A - Includes items 2-7.
B - Includes the Swing Arm Assembly, items 10, 11 and 14. Specify frame color when ordering.
C - Includes items 9 and 12-16. Items 14 and 15 are not sold individually. Specify frame color when ordering.
D - Spring is sold separately and is not included with the Pivot Assembly.
E - Part #1113186 used on TDX SI and TDX SIV models.
F - Part #1125645 used on TDXSI-HD, TDXSIV-HD, TDXSI-HD-S or TDXSIV-HD-S models.
G - Spring color changed from Sunny Yellow to Light Yellow 3/22/10. It is recommended to order springs in pairs to match color and maintain equal spring tension on both sides of the wheelchair
H - Spring color changed from Sunny Yellow to Dark Yellow 3/22/10. It is recommended to order springs in pairs to match color and maintain equal spring tension on both sides of the wheelchair
I - Part #1113187 used on TDXSI-CG w/ CGT or OSF (Base Only), TDXSI-2, TDXSI-2-S, TDXSIV-2, TDXSIV-2-S models. It is recommended to order springs in pairs to match color and maintain equal spring tension on both sides of the wheelchair
J - Before 6/4/12.
K - After 6/3/12. Part #1177688 used on TDX SI and TDX SIV models. It is recommended to order springs in pairs to maintain equal spring tension on both sides of the wheelchair.
L - After 6/3/12. Part #1177690 used on TDXSI-CG w/ CGT or OSF (Base Only), TDXSI-2, TDXSI-2-S, TDXSIV-2, TDXSIV-2-S models. It is recommended to order springs in pairs to maintain equal spring tension on both sides of the wheelchair
M - After 6/3/12. Part #1177689 used on TDXSI-HD, TDXSIV-HD, TDXSI-HD-S or TDXSIV-HD-S models. It is recommended to order springs in pairs to maintain equal spring tension on both sides of the wheelchair

Caster and Forks, 6" Front and Rear

**Rear Fork
Mounting Hardware
and Head Tube Cap**



**Front Fork
Mounting Hardware
and Head Tube Cap**



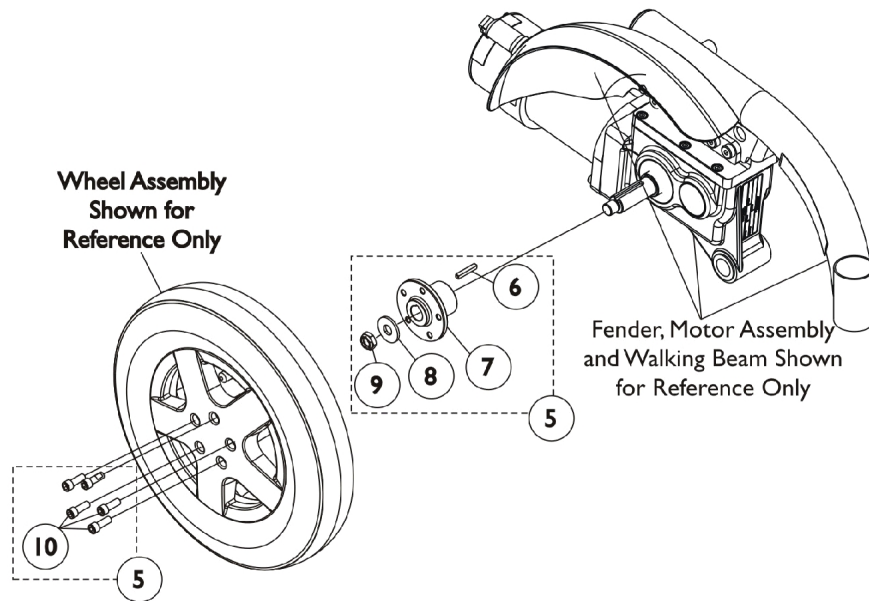
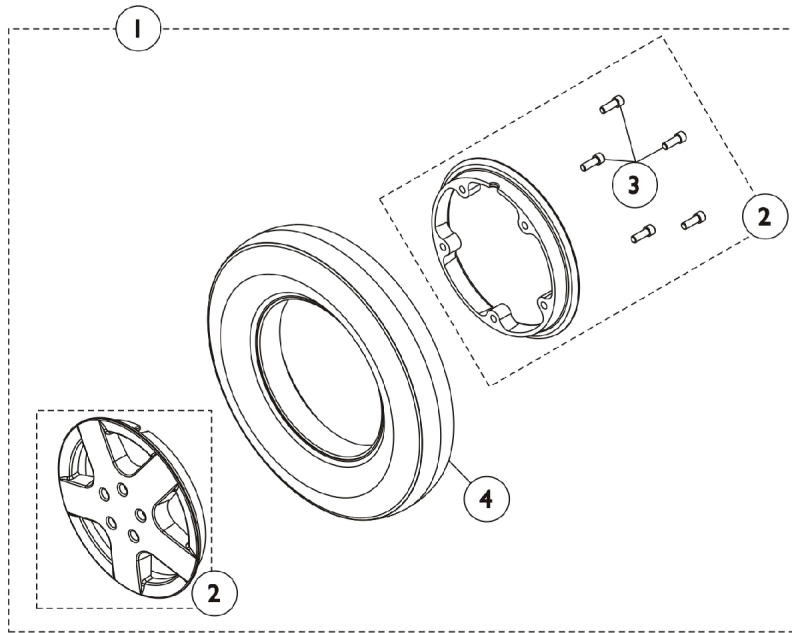
Caster and Forks, 6" Front and Rear

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1110709	Cap, Head Tube, Black	1	1
2	A	1110684	Kit, Fork Mounting Hardware	1	1
3			Locknut (5/8-18)	1	1
4			Washer, Nylon (5/8 x 1-5/16 x 1/8")	1	1
5			Spacer, Stem (5/8 x 1-1/8 x 3/16")	1	1
6		1110683	Fork and Stem, 2-Sided - Right/Left	1	1
6	B	1141020	Fork and Stem, 2-Sided, TRRO/TRBKTS - Right/Left	1	1
6	C	1113123	Fork and Stem, 1-Sided - Right	1	1
6	C	1113124	Fork and Stem, 1-Sided - Left	1	1
6	C,D	1141005	Fork and Stem, 1-Sided, TRRO/TRBKTS - Right	1	1
6	C,D	1141006	Fork and Stem, 1-Sided, TRRO/TRBKTS - Left	1	1
7	E	1110708	Kit, Caster Mounting Hardware	1	1
8		1025734	Locknut (7/16-20)	1	1
9		1025724	Washer, Steel (15/32 x 5/8 x 3/64")	1	2
10		1025726	Screw, Hex Head (7/16-20 x 3-1/4")	1	1
11		1006049	Bearing (7/16")	1	2
12		1020592	Spacer, Bearing (7/16 x 5/8 x 1-3/4")	1	1
13	G,I	1115179	Wheel Assembly, Semi-Pneumatic, Urethane, Deep Profile, Grey Tire/Black Hub (6" x 2")	1	1
13	G,I	1122066	Wheel Assembly, Semi-Pneumatic, Urethane, Deep Profile, Grey Tire/Black Hub (6" x 2") (Pair)	2	1
13	J	1175881	Wheel Assembly, Urethane, Deep Profile, Grey Tire/Silver Hub (6" x 2")	1	1
13	J	1180077	Wheel Assembly, Urethane, Deep Profile, Grey Tire/Silver Hub (6" x 2") (Pair)	2	1
14		40117X006	Bearing (5/8")	1	1
15		1006049	Bearing (7/16")	1	1
16	H	1110715	Wheel Assembly, Semi-Pneumatic, Urethane, Deep Profile, Grey Tire/Black Hub (6" x 2")	1	1
16	H	1122067	Wheel Assembly, Semi-Pneumatic, Urethane, Deep Profile, Grey Tire/Black Hub (6" x 2") (Pair)	2	1
17		1105854	Cap, Hub, Black	1	1
18	F	1108561	Hardware, Caster	1	1
19		1105852	Pin, Cotter (7/64 x 1")	1	1
20		1115246	Screw, Phillips Flat Head (M6 x 1 x 45mm)	1	2
21		1108005	Spacer, Steel (5/8 x 7/8 x 1/8")	1	1
22		1025724	Washer, Steel (15/32 x 5/8 x 3/64")	1	1
23		1107168-NLA	NLA - Nut, Hex Slotted (7/16-20)	1	1
24		1107698	Locknut (M6 x 1)	1	2

Caster and Forks, 6" Front and Rear

NOTE: A - Includes items 3-5.
B - TRRO or TRBKTS option 2-sided fork will have stamped centered dimple on both sides and radius outside edges.
C - When 1-sided forks are used, they are assembled in the front and rear of the power chair.
D - The TRRO or TRBKTS option 1-sided fork will have a stamped centered dimple and radius outside edges.
E - Includes items 8-10.
F - Includes items 19-24.
G - Includes the Wheel Assembly plus items 11 and 12 also. Used only with the two sided forks.
H - Includes the Wheel Assembly plus items 14 and 15 also. Used only with the one sided forks.
I - Before 6/4/12
J - After 6/3/12

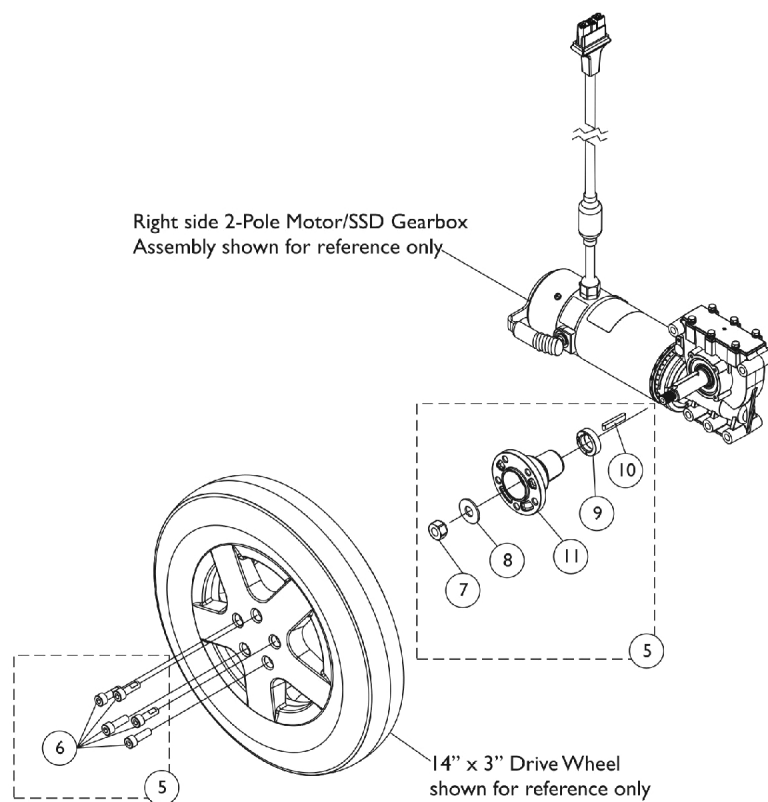
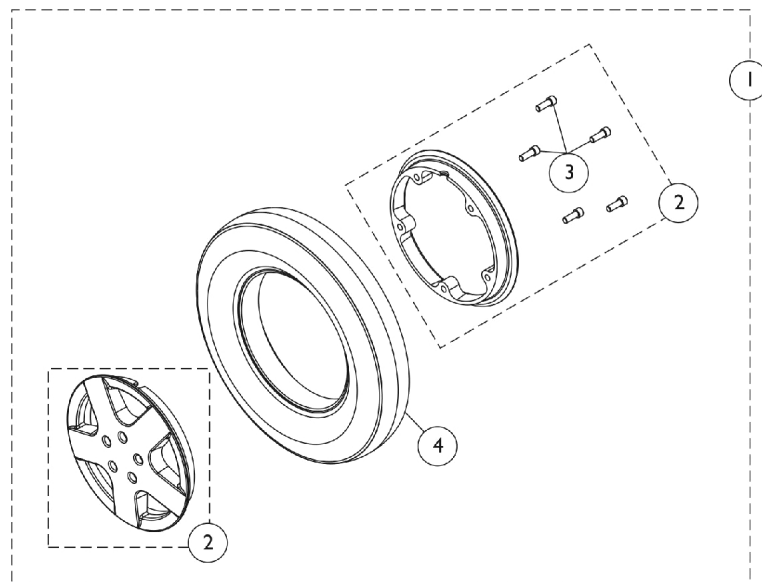
Drive Wheels and Hardware (14" x 3") **(TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD**



Drive Wheels and Hardware (14" x 3") (TDX SI & TDX SI-2 Before 9/15/11) & TDX SI-HD

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,E	1144660-NLA	NLA - Drive Wheel Assembly, w/ Flat Free, Grey Tire/Black Rim (14" x 3")	1	1
1	A,E,E1,G	1178834	Drive Wheel Assembly, Flat Free Gel Foam, Grey Tire/Black Rim (14" x 3")	1	1
1	A,H	1167685	Drive Wheel Assembly, Flat Free Gel Foam, Grey Tire/Silver Rim (14" x 3")	1	1
2	D	1121707-NLA	NLA - Kit, 8" Rim w/ Hardware (14" x 3" Wheel)	1	1
4	F	1141342	Tire w/ Foam Fill Insert, Grey (14" x 3")	1	1
5	B	1144654	Kit, Drive Wheel Mounting Hardware (14" x 3")	1	1
6		1000180	Key (3/16 x 1-1/4")	1	1
7		1142329	Hub, Wheel	1	1
8		1036933	Washer (1/2 x 1-9/32 x 1/8")	1	1
9		1025737	Locknut (1/2-20)	1	1
10		1101094	Screw, Socket Head w/ Patch (5/16-18 x 7/8")	1	5
NOTE: A - Includes items 2-4. B - Includes items 6-10. D - Sold complete. Includes the Rims and (5) ea. Socket Head Screws w/ Patch (5/16-18 x 7/8"). Item #2 Rim w/ Hardware is used for Item #1 1144660 Drive Wheel only. E - Part #1144660 is No Longer Available. Use part #1178834 as a replacement that is sold complete with Grey Tire/Black Rim, Metric Rim Hardware and Flat Free Gel Foam material. E1 - It is recommended to order in pairs because of the flat free foam density difference. F - 14" x 3" Tire w/ Soft Density Flat Free Gel foam (yellow) is not available for item #1 part number 1178834 and 1167685. Customer can use the Tire w/ Hard Density Flat Free foam (green) part #1141342. It is recommended to order in pairs to match. G - For TDX SI-HD Before 6/4/12 and for TDX SI and TDX SI-2 H - For TDX SI-HD After 6/3/12 (14" x 3") Wheel Assembly changed from Grey Tire/Black Rim to Grey Tire/Silver Rim and Flat Free Foam to Flat Free Gel Foam material. Sold complete. Item 2 is "not" used for Wheel Assembly part #1167685.					

Drive Wheels and Mounting Hardware (14" x 3") **(TDX SI & TDX SI-2 After 9/14/11)**

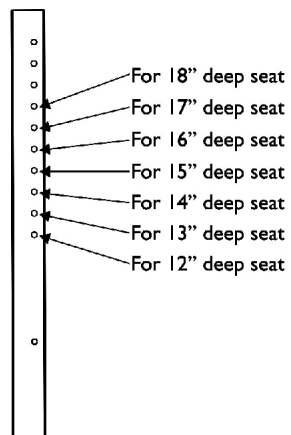
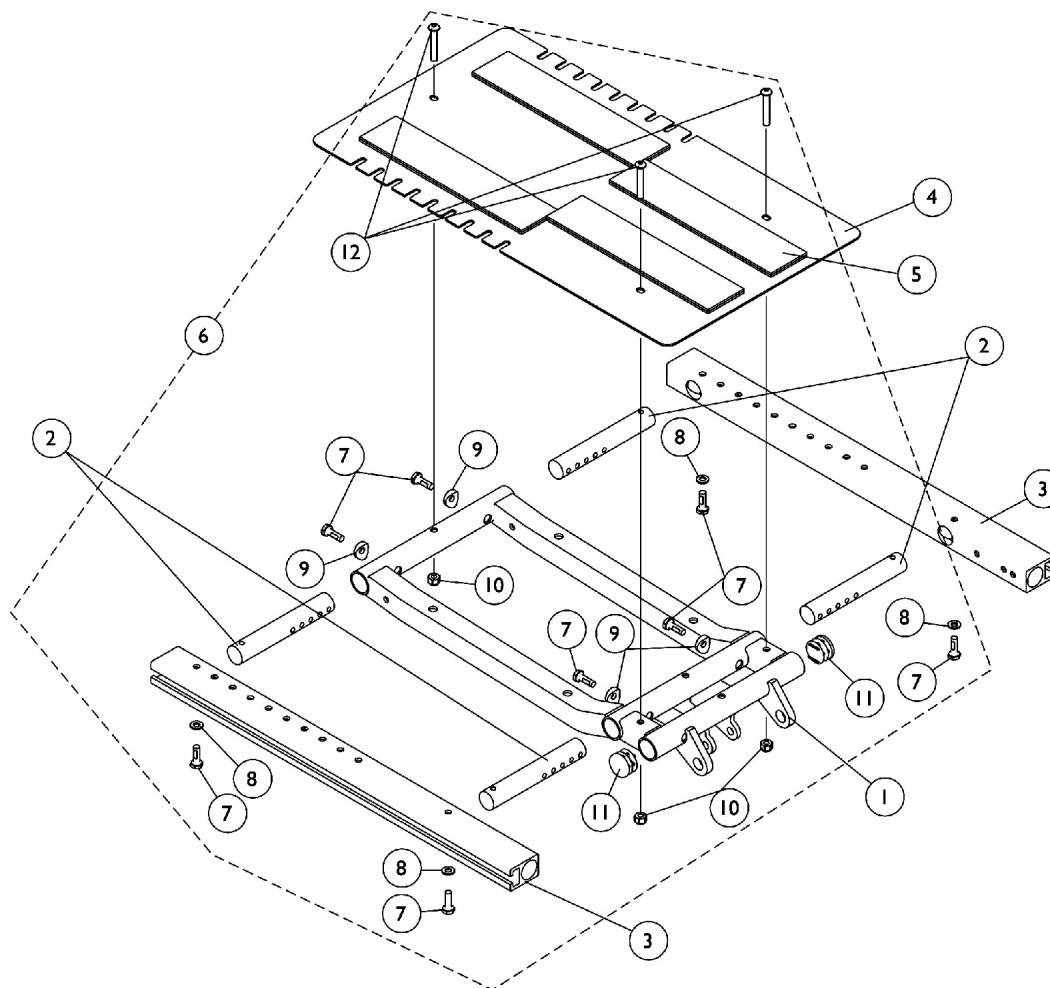


Drive Wheels and Mounting Hardware (14" x 3") (TDX SI & TDX SI-2 After 9/14/11)

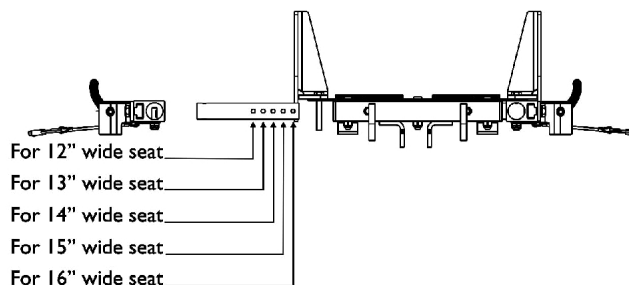
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C,G, G1	1144660-NLA	NLA - Drive Wheel Assembly, w/ Flat Free, Grey Tire/Black Rim (14" x 3")	1	1
1	A,D	1178834	Drive Wheel Assembly, Flat Free Gel Foam, Grey Tire/Black Rim (14" x 3")	1	1
1	A,E	1167685	Drive Wheel Assembly, Flat Free Gel Foam, Grey Tire/Silver Rim (14" x 3")	1	1
2	F	1121707-NLA	NLA - Kit, 8" Rim w/ Hardware (14" x 3" Wheel)	1	1
4	H	1141342	Tire w/ Foam Fill Insert, Grey (14" x 3")	1	1
5	B	1168890	Kit, 2-Pole Motor Drive Wheel Mounting Hardware (14" x 3")	1	1
6			Screw, Socket Head w/ Patch (M8 x 1.25 x 25mm)	1	5
7			Locknut (M12 x 1.5)	1	1
8			Washer, Plain (12.38mm x 30mm x 2mm)	1	1
9			Spacer, Hub (8mm)	1	1
10			Key (6mm x 6mm x 40mm)	1	1
11			Hub, Wheel (14" x 3")	1	1

NOTE: A - Includes items 2-4
 B - Includes items 6-11. This kit is used on 2-Pole Motors and 4-Pole Motors.
 C - Before 4/10/12.
 D - Used from 4/10/12-6/3/12. Sold complete.
 E - After 6/3/12. 14" x 3' Wheel changed from Grey Tire/Black Rim to Grey Tire/Silver Rim and Flat Free Foam to Flat Free Gel Foam material. Sold complete. Item 2 is "not" used for Wheel Assembly part #1167685.
 F - Sold complete. Includes the Rims and (5) ea. Socket Head Screws w/ Patch (5/16-18 x 7/8"). Item #2 Rim w/ Hardware is used for Item #1 1144660 Drive Wheel only.
 G - Part #1144660 is No Longer Available. Use part #1178834 as a replacement that is sold complete with Grey Tire/Black Rim, Metric Rim Hardware and Flat Free Gel Foam material.
 G1 - It is recommended to order in pairs because of the flat free foam density difference.
 H - 14" x 3" Tire w/ Soft Density Flat Free Gel foam (yellow) is not available for item #1 part number 1178834 and 1167685. Customer can use the Tire w/ Hard Density Flat Free foam (green) part #1141342. It is recommended to order in pairs to match.

ADJASBA Seat Frame, Seat Pan and Hardware (12-16" Wide x 12-18" Deep)



Seat Frame Depth Settings

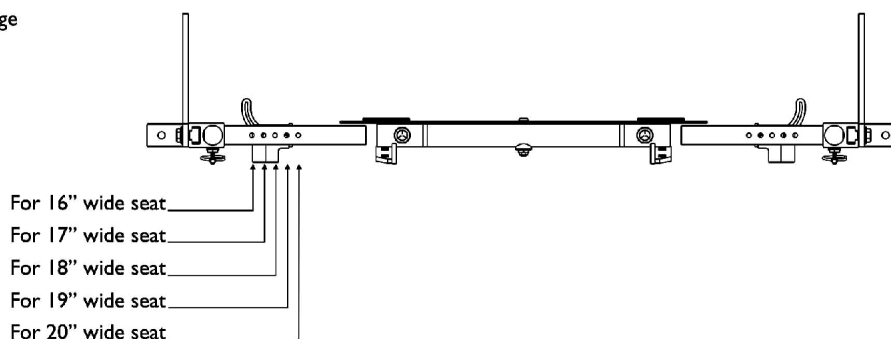
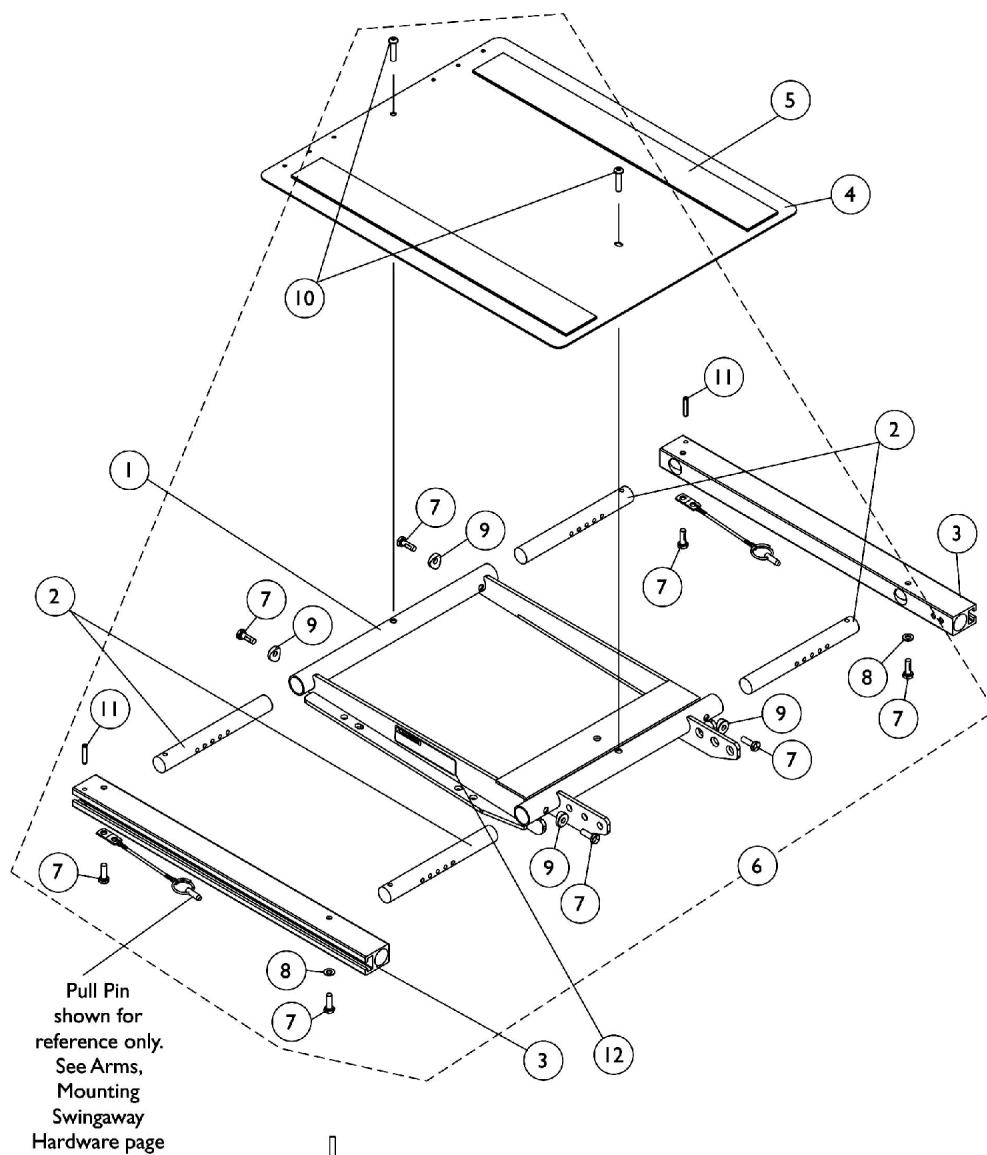


Seat Frame Width Settings

ADJASBA Seat Frame, Seat Pan and Hardware (12-16" Wide x 12-18" Deep)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121982-NLA	NLA - Frame, Center Seat, Black	1	1
2		1126126-NLA	NLA - Crossbar, Seat Frame (12 - 16" W)	1	4
3		1126127-NLA	NLA - Rail, Side (12 - 18" D)	1	2
4		1126144	Pan, Seat, with Hook and Loop Fasteners (12 - 16" W x 12 - 18" D)	1	1
5	B	1039949-NLA	NLA - Fastener, Hook Adhesive Back (2" W x 16" L)	1	4
5		1044578-NLA	NLA - Fastener, Loop Adhesive Back (2" W x 16" L)	1	4
6		1135500-NLA	NLA - Kit, Seat Frame Assembly Hardware 12"-16" Wide	1	1
7			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	8
8			Washer (1/4 x 1/2 x 1/16")	1	4
9			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
10			Locknut (1/4-20)	1	3
11			Plug Button, Black (1")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	3
11		1134425	Package, Plug Button, Black (1")	10	1
NOTE: A - Includes item 5. B - Includes items 7-12					

ADJASBA/ADJRECL Seat Frame, Seat Pan and Hardware (16-24" Wide x 16-22" Deep)

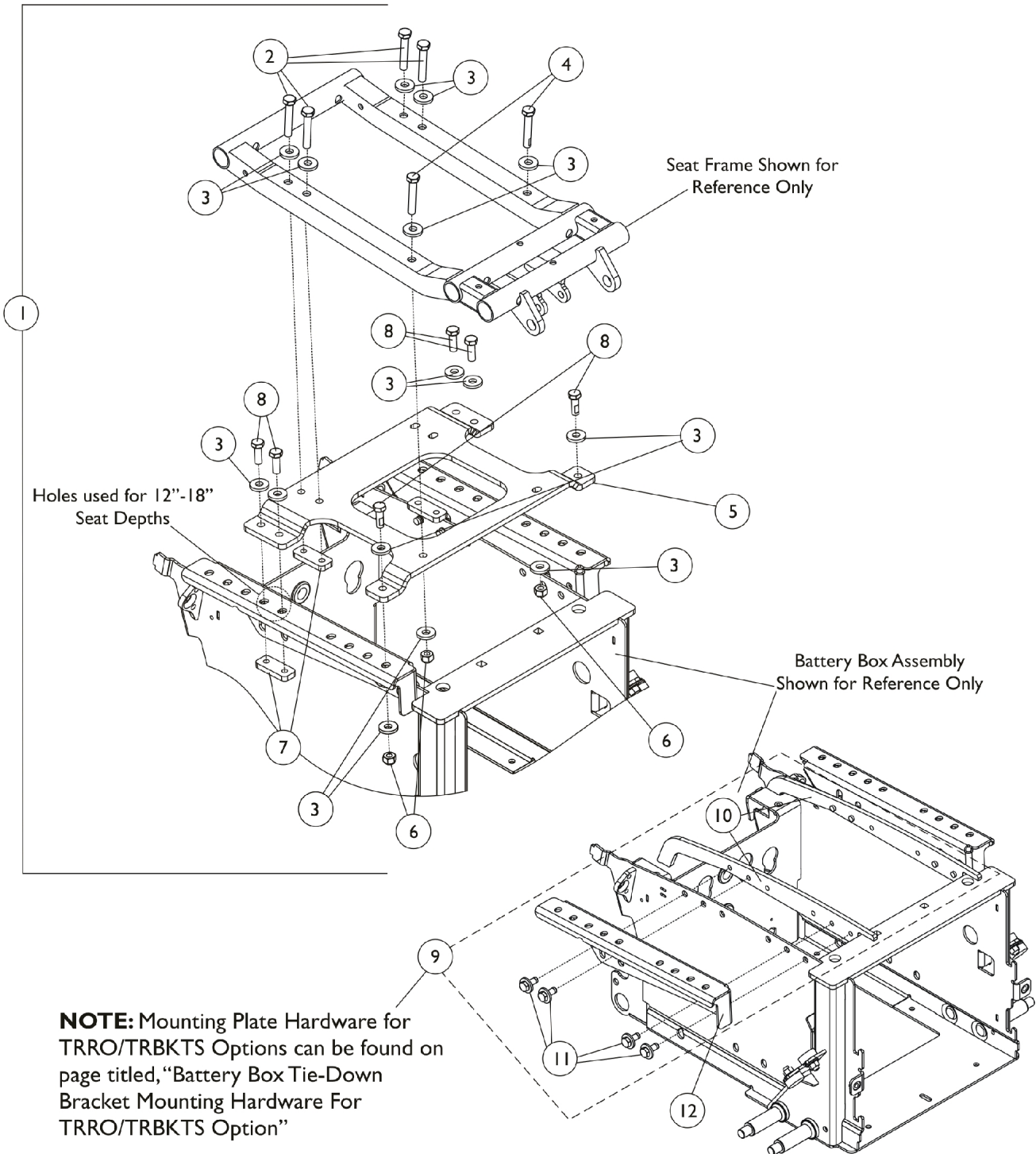


Seat Frame Width Settings

ADJASBA/ADJRECL Seat Frame, Seat Pan and Hardware (16-24" Wide x 16-22" Deep)

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
1	D	1120288	Frame, Center Seat, Black	1	1	
2		1122475	Crossbar, Seat Frame (16" - 20" W)	1	4	
2		1120283	Crossbar, Seat Frame (20" - 24" W)	1	1	
3		1122647	Rail, Seat Frame (16 - 20" D For Formula TRE and 16 - 19" D For ADJASBA)	1	2	
3		1122677	Rail, Seat Frame (20 - 22" D Formula TRE) (19 - 22" D ADJASBA)	1	2	
4		1124386	Pan, Seat with Hook and Loop Fasteners (16 - 20" W) x (16 - 20" D For Formula TRE) & (16 - 19" D For ADJASBA)	1	1	
4		1124388	Pan, Seat, with Hook and Loop Fasteners (20 - 24" W) x (16 - 20" D For Formula TRE) & (16 - 19" D For ADJASBA)	1	1	
4		1124667	Pan, Seat with Hook and Loop Fasteners (20 - 24" W) x (20 - 22" D For Formula TRE) & (19 - 22" D For ADJASBA)	1	1	
5		A	1043082	Hook Fastener with Adhesive Back (2" W x 18" L)	1	2
5		A	1044580	Loop Fastener with Adhesive Back (2" W x 18" L)	1	2
5		B	1043084	Hook Fastener with Adhesive back (2" W x 22" L)	1	2
5		B	1044584	Loop Fastener with Adhesive back (2" W x 22" L)	1	2
6	C	1135501	Kit, Seat Frame Assembly Hardware	1	1	
7			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	8	
8			Washer (1/4 x 1/2 x 1/16")	1	2	
9			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4	
10			Screw, Socket Button (1/4-20 x 3/4")	1	2	
11			NLA - Pin, Roll (3/16 x 1")	1	2	
12		1114823	Decal, Seat Adjustment Warning	1	2	
NOTE: A - Use with 16-19" Deep Seats. B - Use with 19-22" Deep Seats. C - Includes items 7-11. D - When ordering the Center Seat Frame, you must also order (2) Seat Adjustment Warning Decals item #12.						

ADJASBA Seat Frame Mounting Hardware (12-16" Wide)

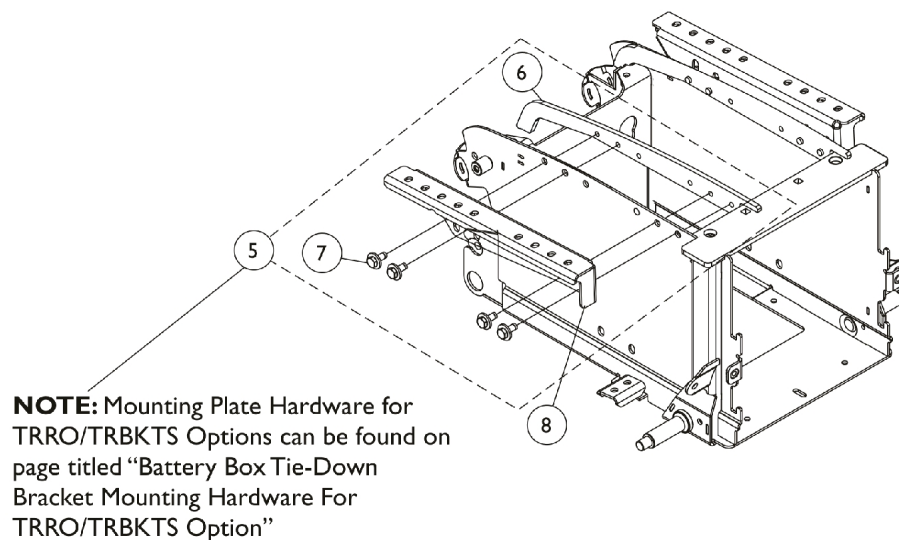
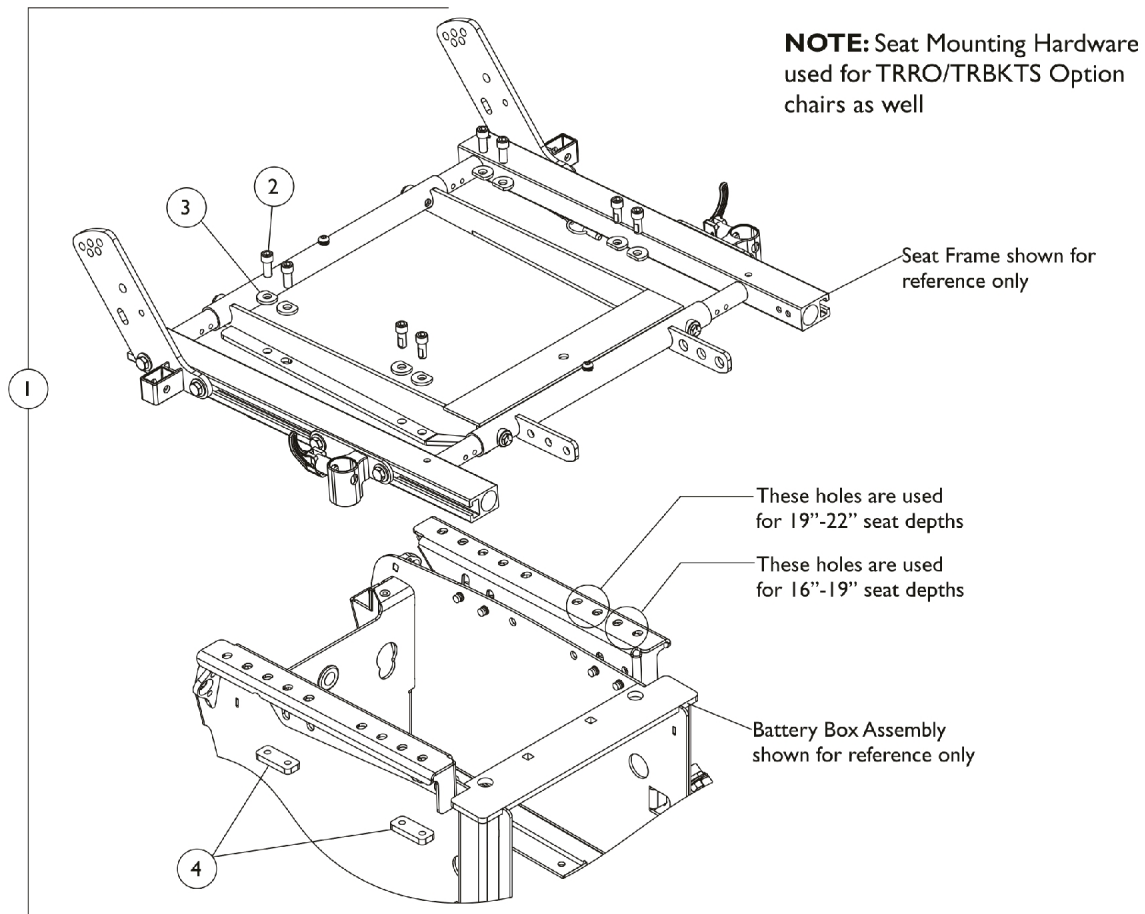


ADJASBA Seat Frame Mounting Hardware (12-16" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1144687-NLA	NLA - Kit, Seat Frame Mtg. Hdwr. 12"-16" Wide	1	1
2			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1-3/4")	1	4
3			Washer, Flat (21/64 x 53/64 x 7/64")	1	16
4			NLA - Screw, Hex Head (5/16-18 x 2")	1	2
5			Bracket, Seat Frame Mounting, Black (12 - 16" W)	1	1
6			Locknut (5/16-18)	1	4
7			Plate, Nut (5/16-18)	1	4
8			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1")	1	6
9	B	1147130	Kit, Interface Mounting Plate Hardware	1	1
10			Plate, Nut	1	2
11			Screw, Hex Head SEMS w/ Patch (5/16-18 x 3/4")	1	8
12	C	1142298	Plate, Low Seat-To-Floor Mounting - Right	1	1
12	C	1142299	Plate, Low Seat-To-Floor Mounting - Left	1	1
12		1142300	Plate, Medium Seat-To-Floor Mounting - Right	1	1
12		1142301	Plate, Medium Seat-To-Floor Mounting - Left	1	1
12		1142302	Plate, High Seat-To-Floor Mounting - Right	1	1
12		1142303	Plate, High Seat-To-Floor Mounting - Left	1	1

NOTE: A - Includes items 2-8 and used for TRRO/TRBKTS option also.
 B - Includes items 10 and 11.
 C - When TRRO/TRBKTS option is ordered, the LOW Seat-To-Floor Mounting Plates are used. This will allow a CTMT Rigging to be attached.

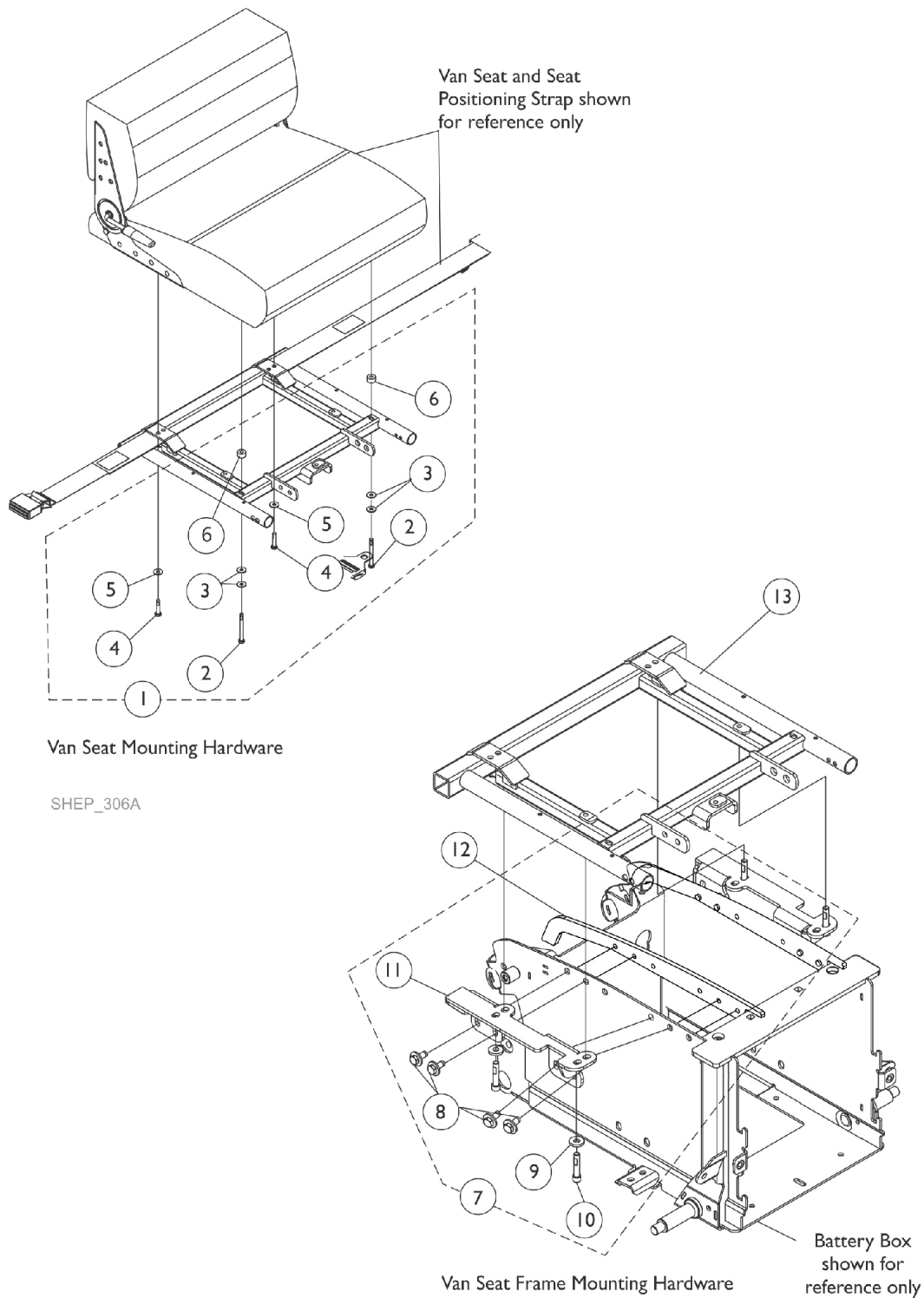
ADJASBA Seat Frame Mounting Hardware (16-24" Wide)



ADJASBA Seat Frame Mounting Hardware (16-24" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1144686	Kit, Seat Frame Mounting Hardware	1	1
2			NLA - Screw, Socket Head (5/16-18 x 3/4")	1	8
3			NLA - Washer, Ground (11/32 x 13/16 x 1/8")	1	8
4			Plate, Nut (5/16-18)	1	4
5	B	1147130	Kit, Interface Mounting Plate Hardware	1	1
6			Plate, Nut	1	2
7			Screw, Hex Head SEMS w/ Patch (5/16-18 x 3/4")	1	8
8	C,D	1142298	Plate, Low Seat-To-Floor Mounting - Right	1	1
8	C,D	1142299	Plate, Low Seat-To-Floor Mounting - Left	1	1
8		1142300	Plate, Medium Seat-To-Floor Mounting - Right	1	1
8		1142301	Plate, Medium Seat-To-Floor Mounting - Left	1	1
8		1142302	Plate, High Seat-To-Floor Mounting - Right	1	1
8		1142303	Plate, High Seat-To-Floor Mounting - Left	1	1
NOTE: A - Includes items 2-4 and used for TRRO/TRBKTS option also. B - Includes items 6 and 7. C - LOW Seat-To-Floor is used when TRRO/TRBKTS option is ordered. D - When TRRO/TRBKTS option is used, refer to page titled "Battery Box Tie-Down Bracket Mounting Hardware For TRRO/TRBKTS Option" for Mounting Plate Hardware.					

Van Seat Frame and Hardware

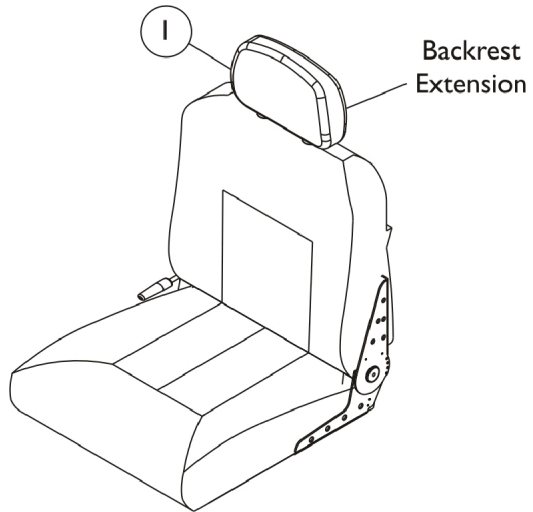


Van Seat Frame and Hardware

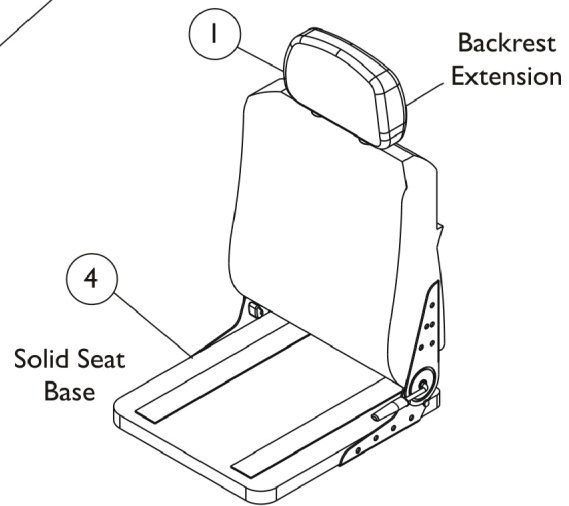
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1147626	Kit, Captain Seat Mounting Hardware	1	1
2			Screw, Hex Head Cap w/ Patch (1/4-20 x 2-1/4")	1	2
3			Washer, Steel (1/4 x 5/8 x 3/32")	1	4
4			NLA - Screw, Hex Head Cap w/ Patch (1/4-20 x 1")	1	2
5			Washer (1/4 x 23/32 x 1/16")	1	2
6			NLA - Spacer (1/4 x 5/8 x 3/8")	1	2
7		1147954	Kit, Van Seat Frame Mounting Hardware (Non-Elevate)	1	1
8			Screw, Hex Head SEMS w/ Patch (5/16-18 x 3/4")	1	8
9			Washer, Flat (21/64 x 53/64 x 7/64")	1	4
10			NLA - Screw, Socket Head w/ Patch (5/16-18 x 1-1/2")	1	4
			Nut, Weld (5/16-18 x 1-3/8" Spacing)	1	4
11			NLA - Bracket, Van Seat Mounting, Black - Right	1	1
11			NLA - Bracket, Van Seat Mounting, Black - Left	1	1
12		1147130	Kit, Interface Mounting Plate Hardware	1	2
			Plate, Nut	1	2
			Screw, Hex Head SEMS w/ Patch (5/16-18 x 3/4")	1	8
13		1147088	Frame, Van Seat, Black (16" W)	1	1
13		1147073	Frame, Van Seat, Black (18" W)	1	1
13		1147086	Frame, Van Seat, Black (20" W)	1	1
13		1147082	Frame, Van Seat, Black (22" W)	1	1
13		1161689	Frame, Van Seat, Black (24" W)	1	1

NOTE: A - Includes items 2-6.

Van Seat Assembly



**#2 Van Seat
Semi Recline**



**#3 Van Seat
Semi Recline
w/ Solid Seat Base**

Van Seat Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1106969-NLA	NLA - Extension, Backrest, Van Seat, Grey Fabric	1	1
1		1108408	Extension, Backrest, Captain Seat, Grey Vinyl	1	1
1		1106968-NLA	NLA - Extension, Backrest, Van Seat, Tan Vinyl	1	1
2		See Chart	Van Seat (Semi-Recline) Assembly	1	1
3		See Chart	Van Seat (Semi-Recline) w/ Solid Seat Base Assembly	1	1
4	A,B	1123384-NLA	NLA - Base, Solid, Captain Seat, Grey Vinyl (16" W)	1	1
4	A	1123385-NLA	NLA - Base, Solid, Van Seat, Grey Vinyl (18" W)	1	1
4	A	1159739	Base, Solid, Captain Seat, Grey Vinyl (18" W)	1	1
4	A	1123386-NLA	NLA - Base, Solid, Van Seat, Grey Vinyl (20" W)	1	1
4	A	1159740	Base, Solid, Captain Seat, Grey Vinyl (20" W)	1	1
4	A	1123387-NLA	NLA - Base, Solid, Van Seat, Grey Vinyl (22" W)	1	1
4	A	1159741	Base, Solid, Captain Seat, Grey Vinyl (22" W)	1	1
	C	5000136	Screw, Phillips Truss Head (1/4-20 x 3/4")	1	14
NOTE: A - Solid Seat Base is the only item available for service parts with regard to the Van Seats. Seat Hinges are not included. B - 16" Solid Base is no longer available. A complete van seat should be ordered as replacement. See chart titled, "Van Seat (Semi-Recline) w/ Solid Seat Base Assembly." C - Not shown. Screw for Hinge Bracket(s) 1116634 and 1116635. Use (7) of part number 5000136 for each Hinge.					

#2 Van Seat (Semi-Recline) Assembly

Upholstery Type	Van Seat with Backrest 16" Wide	Van Seat with Backrest 18" Wide	Van Seat with Backrest 20" Wide	Van Seat with Backrest 22" Wide	Van Seat with Backrest 24" Wide	Hinge Bracket w/ Lever Semi-Recline Right	Hinge Bracket w/o Lever Semi-Recline Left
All Grey Fabric	1150811-NLA	1109254-NLA	1159892-NLA	1109256-NLA	N/A	1116634 See Note(s) A	1116635 See Note(s) A
All Grey Vinyl	1150810	1109242	1159891	1109244	1123360	1116634 See Note(s) A	1116635 See Note(s) A
All Tan Vinyl	1150812-NLA	1109248-NLA	1159893-NLA	1109250-NLA	N/A	1116634 See Note(s) A	1116635 See Note(s) A
NOTE: A - Not Shown. Hinge Brackets used for ALL Semi-Recline Seat models only. For attaching Hinge Bracket, use part number 5000136.							
NOTE: Semi-recline Van Seat reclines approximately 90-114 degrees. Adjustable depths are 16, 17, 18" deep for 16 & 18" wide seats, 18, 19, 20" deep for 20 & 22" wide seats and 20, 21, 22" deep for 24" wide seats. Recline release levers are standard on the right side. Left side release levers can be ordered as a special with a new van seat.							

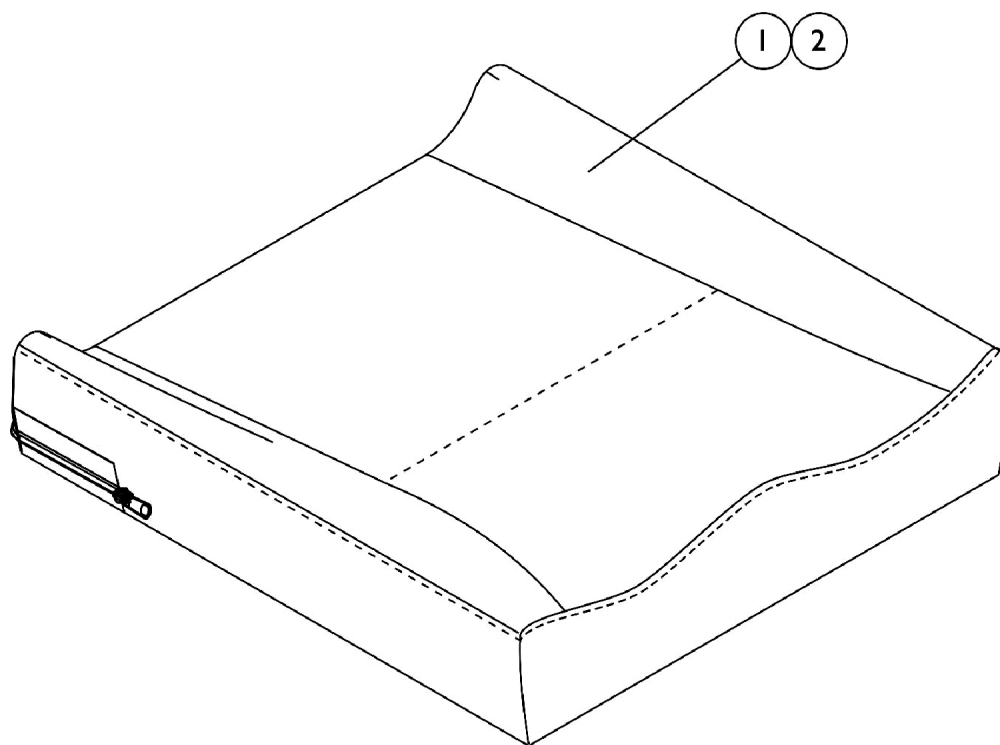
Van Seat Assembly

#3 Van Seat (Semi-Recline) w/ Solid Seat Base Assembly

Upholstery Type	Van Seat w/ Solid Seat and Backrest 16" Wide	Van Seat w/ Solid Seat and Backrest 18" Wide	Van Seat w/ Solid Seat and Backrest 20" Wide	Van Seat w/ Solid Seat and Backrest 22" Wide	Hinge Bracket w/ Lever Semi-Recline Right	Hinge Bracket w/o Lever Semi-Recline Left	Screw, Phillips Truss Head (1/4-20 x 3/4")
All Grey Fabric	N/A	N/A	N/A	N/A	N/A	N/A	N/A
All Tan Vinyl	N/A	N/A	N/A	N/A	N/A	N/A	N/A
All Grey Vinyl See Note(s) A	1150819	1150820	1159886	1150822	1116634 See Note(s) A	1116635 See Note(s) A	5000136 See Note(s) B
NOTE: A - Not Shown. Hinge Brackets used for ALL Semi-Recline Seat models only. For attaching Hinge Bracket, use part number 5000136. B - Not shown, Screw for Hinge Bracket(s) 1116634 and 1116635. Total of (7) required for each Bracket. NOTE: Semi-recline Van Seat reclines approximately 90-114 degrees. Adjustable depths are (16, 17, 18" deep for 16 & 18" wide seats) and (18, 19, 20" deep for 20 & 22" wide seats). Recline release levers are standard on the right side. Left side release levers can be ordered as a special with a new van seat.							

Seat Cushion Assembly, Contoura

ADJASBA Only



#1 Contoura Seat Cushion Assembly

NOTE: To order a Mesh Contoura Seat Cushion Assembly, please use quote # SM-100908010838 when placing your order.

Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep	21" Deep	22" Deep
16" Wide	1132982 See Note(s) A	1132983-NLA See Note(s) A	1132984 See Note(s) A	1132985 See Note(s) A	1132986 See Note(s) A	N/A	N/A
18" Wide	1132987 See Note(s) A	1132988-NLA See Note(s) A	1132989 See Note(s) A	1132990 See Note(s) A	1132991 See Note(s) A	N/A	N/A
20" Wide	1132992 See Note(s) A	1132993-NLA See Note(s) A	1132994 See Note(s) A	1132995 See Note(s) A	1132996 See Note(s) A	1132997 See Note(s) A	1132998 See Note(s) A
22" Wide	N/A	N/A	1132999 See Note(s) A	1133000 See Note(s) A	1133001 See Note(s) A	1133002 See Note(s) A	1133003 See Note(s) A
24" Wide	N/A	N/A	1133004-NLA See Note(s) A	1133005-NLA See Note(s) A	1133006-NLA See Note(s) A	1133007-NLA See Note(s) A	1133008-NLA See Note(s) A

NOTE: A - Cushion Foam is not available separately.

Seat Cushion Assembly, Contoura ADJASBA Only

#2 Contoura Seat Cushion Cover Before 12/16/10

Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep	21" Deep	22" Deep
16" Wide	1132953-NLA	1132954-NLA	1132955-NLA	1132956-NLA	1132957-NLA	N/A	N/A
18" Wide	1132958-NLA	1132959-NLA	1132960-NLA	1132961-NLA	1132962-NLA	N/A	N/A
20" Wide	1132963-NLA	1132964-NLA	1132965-NLA	1132966-NLA	1132967-NLA	1132968-NLA	1132969-NLA
22" Wide	N/A	N/A	1132970-NLA	1132971-NLA	1132972-NLA	1132973-NLA	1132974-NLA
24" Wide	N/A	N/A	1132975-NLA	1132976-NLA	1132977-NLA	1132978-NLA	1132979-NLA

Contoura Seat Cushion Covers listed on this chart are No Longer Available. Refer to the Contoura Seat Cushion Covers dated after 12/15/10 as a direct replacement.

Seat Cushion Assembly, Contoura ADJASBA Only

#2 Contoura Seat Cushion Cover After 12/15/10

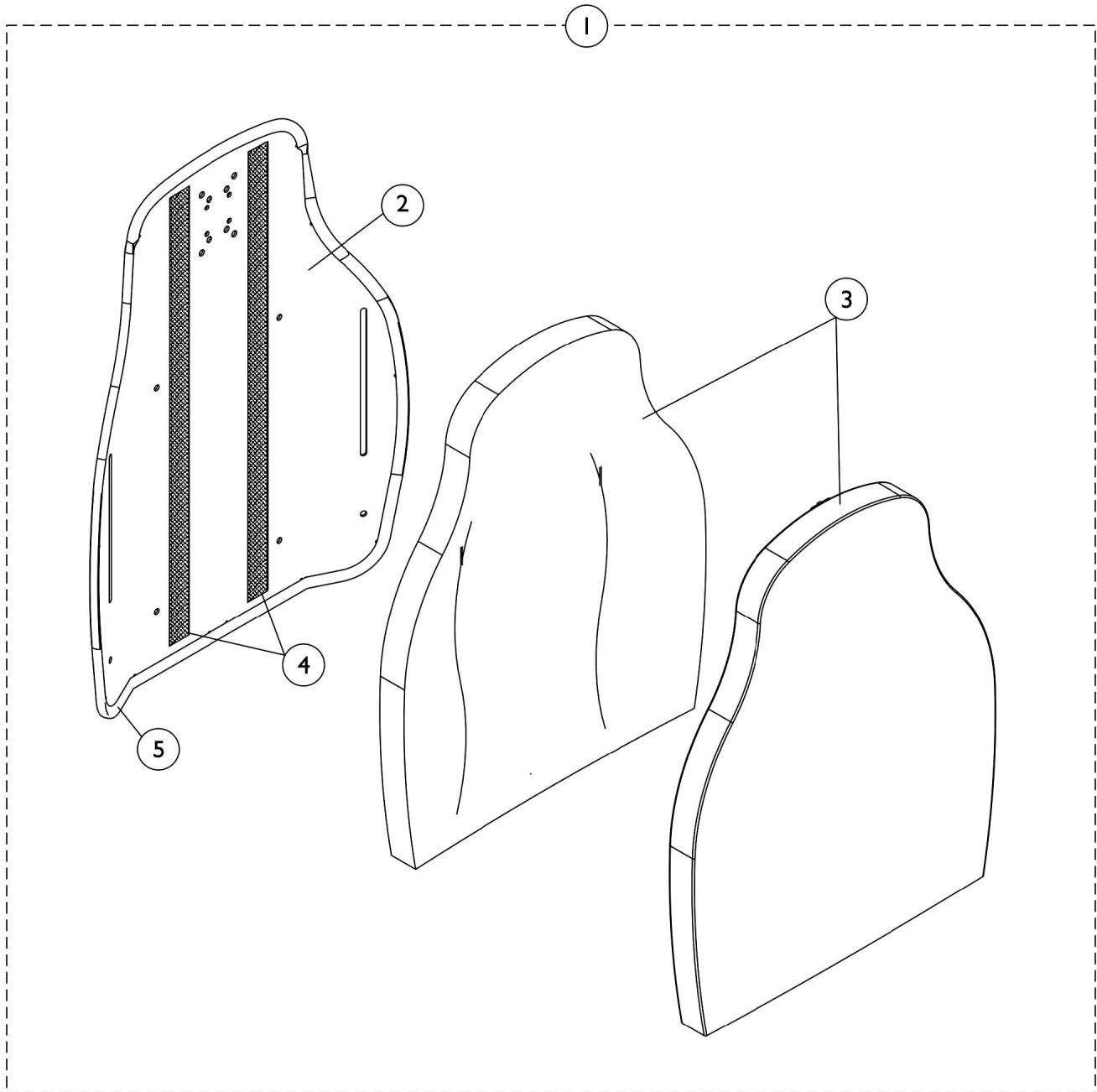
Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep	21" Deep	22" Deep
16" Wide	1167372	1167373-NLA	1167374	1167375	1167376	N/A	N/A
18" Wide	1167377	1167378-NLA	1167379	1167380	1167381	N/A	N/A
20" Wide	1167382	1167383-NLA	1167384	1167385	1167386	1167387	1167388
22" Wide	N/A	N/A	1167389	1167390	1167391	1167392	1167393
24" Wide	N/A	N/A	1167394-NLA	1167395-NLA	1167396	1167397-NLA	1167398-NLA

#2 Contoura Seat Cushion Cover, Mesh (CTBMSH)

Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep	21" Deep	22" Deep
16" Wide	1164208	1164209	1164210	1164211	1164212	N/A	N/A
18" Wide	1164213	1164214	1164215	1164216	1164217	N/A	N/A
20" Wide	1164218	1164219	1164220	1164221	1164222	1164223	1164224
22" Wide	N/A	N/A	1164225	1164226	1164227	1164228	1164229
24" Wide	N/A	N/A	1164230	1164231	1164232	1164233	1164234

Contoura Back without Mounting Hardware

ADJASBA Only - Before 5/15/09



Contoura Back without Mounting Hardware

ADJASBA Only - Before 5/15/09

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Assembly without Hardware 16", 18", 20", 22" Wide	1	1
2		See Chart	#2 Back Pan with Vinyl Edge Trim 16", 18", 20", 22" Wide	1	1
3		See Chart	#3 Back Cushion Assembly 16", 18", 20", 22" Wide	1	1
4		1125725-NLA	NLA - Hook Fastener w/ Adhesive Back (1" W x 48" L)	1	1
5		1125724-NLA	NLA - Trim, Edge, Cut-To-Length, Vinyl Black (96" L)	1	1

Contoura Back without Mounting Hardware

ADJASBA Only - Before 5/15/09

#1 Back Assembly without Hardware 16", 18", 20", 22" Wide

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide	22" Wide
25"	20"	1132828-NLA	1132829-NLA	1132830-NLA	1132831-NLA
29.5"	24"	1132825-NLA	1124733-NLA	1124734-NLA	1132826-NLA

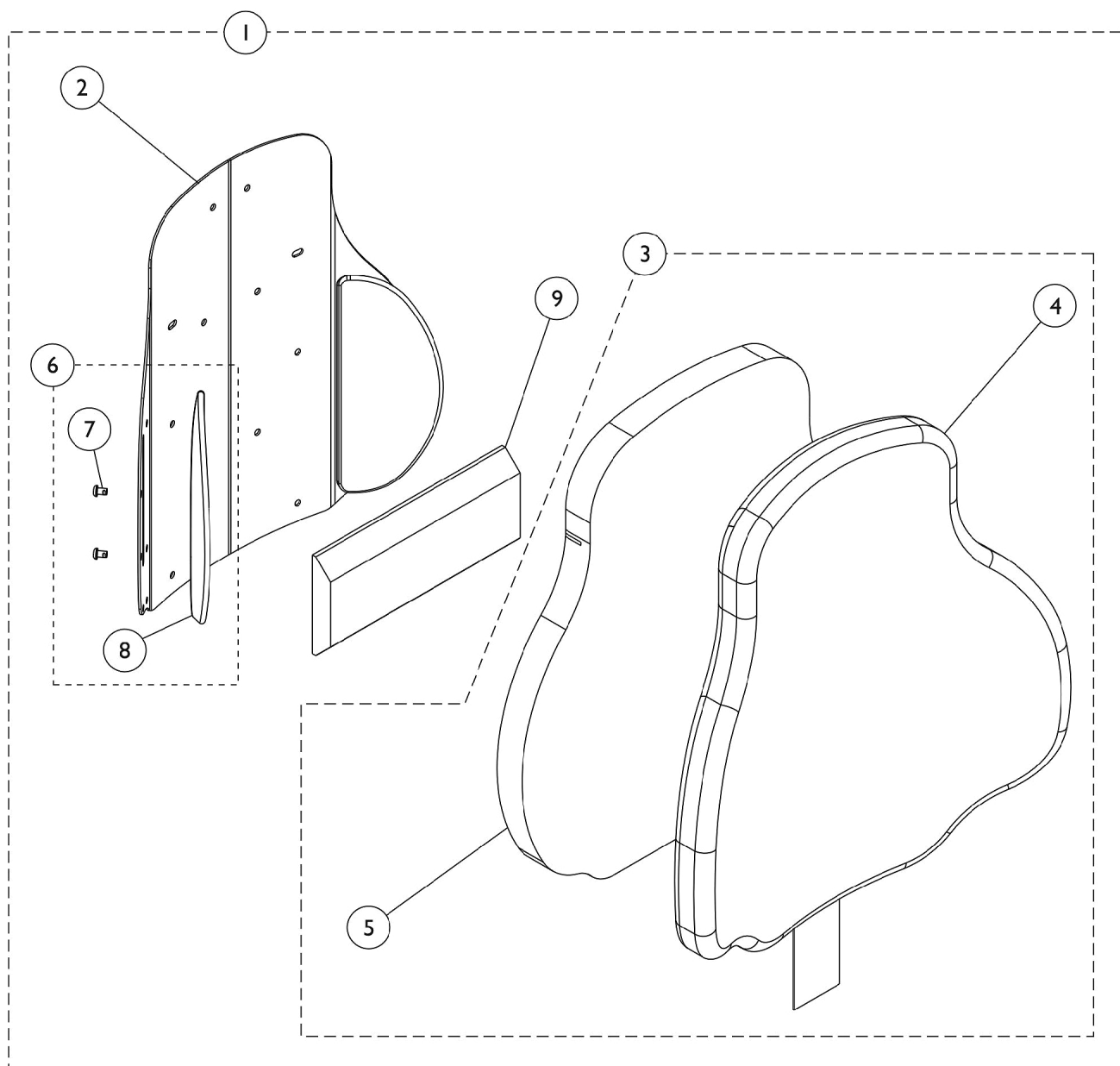
#2 Back Pan with Vinyl Edge Trim 16", 18", 20", 22" Wide

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide	22" Wide
25"	20"	1131405-NLA	1131406-NLA	1131407-NLA	1131408-NLA See Note(s) A
29.5"	24"	1131410-NLA	1122454-NLA	1122453-NLA	1131411-NLA
NOTE: A - Item is No Longer Available. Back Assembly, part # 1132831 must be purchased for replacement.					

#3 Back Cushion Assembly 16", 18", 20", 22" Wide

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide	22" Wide
25"	20"	1132820-NLA	1132821-NLA	1132822-NLA	1132823-NLA
29.5"	24"	1132817-NLA	1125641-NLA	1125642-NLA	1132818-NLA

Curve Contoura Back w/o Mounting Hardware - After 5/14/09



Curve Contoura Back w/o Mounting Hardware - After 5/14/09

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	#1 Curved Contoura Back Kit	1	1
1	A	See Chart	#1 Mesh Curved Contoura Back Kit (CTBMSH)	1	1
3	B	See Chart	#3 Curve Contoura Back Cushion Assembly	1	1
3	B	See Chart	#3 Mesh Curve Contoura Back Cushion Assembly (CTBMSH)	1	1
6	C	1166151	Kit, Lateral Support, Contoura Back (22" H) (Pair)	1	1
			Screw, Socket, Button (1/4-20 x 3/8")	1	4
			Support, Lateral (22" H)	1	2
6	C	1163130-NLA	NLA - Kit, Lateral Support, Contoura Back (25" H) (Pair)	1	1
7			Screw, Socket, Button (1/4-20 x 3/8")	1	4
8			Support, Lateral (25" H)	1	2
6	C	1163131-NLA	NLA - Kit, Lateral Support, Contoura Back (28" H) (Pair)	1	1
7			Screw, Socket, Button (1/4-20 x 3/8")	1	4
8			Support, Lateral (28" H)	1	2
9		1084410-NLA	NLA - Support, Lumbar - Large	1	1
NOTE: A - Includes Items 2 thru 9. B - Includes Items 4 and 5. Back Cover and Foam are sold as a Back Cushion Assembly only. C - Included Items 7 and 8.					
Item #2 is a non-saleable part. Refer to item #1 Kit when ordering.					

#1 Curved Contoura Back Kit

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide	22" Wide	24" Wide
22" High	17" High	1165846 See Note(s) A	1165847 See Note(s) A	1165848 See Note(s) A	1165849 See Note(s) A	1165850 See Note(s) A
25" High	20" High	1161480 See Note(s) A	1161482 See Note(s) A	1161484 See Note(s) A	1161486 See Note(s) A	1161488 See Note(s) A
28" High	23" High	1161481 See Note(s) A	1161483 See Note(s) A	1161485 See Note(s) A	1161487 See Note(s) A	1161489 See Note(s) A
NOTE: A - Includes items 2-9 Overall Back Height includes the spacing gap dimension from the bottom of the Back Assembly to the Seat Pan						

#1 Mesh Curved Contoura Back Kit (CTBMSH)

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide	22" Wide	24" Wide
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Curve Contoura Back w/o Mounting Hardware - After 5/14/09

#1 Mesh Curved Contoura Back Kit (CTBMSH)

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide	22" Wide	24" Wide
22" High	17" High	1165837 See Note(s) A	1165842 See Note(s) A	1165843 See Note(s) A	1165844 See Note(s) A	1165845 See Note(s) A
25" High	20" High	1164235 See Note(s) A	1164237 See Note(s) A	1164239 See Note(s) A	1164241 See Note(s) A	1164243 See Note(s) A
28" High	23" High	1164236 See Note(s) A	1164238 See Note(s) A	1164240 See Note(s) A	1164242 See Note(s) A	1164244 See Note(s) A
NOTE: A - Includes items 2-9						
Overall Back Height includes the spacing gap dimension from the bottom of the Back Assembly to the Seat Pan						

Curve Contoura Back w/o Mounting Hardware - After 5/14/09

#3 Curve Contoura Back Cushion Assembly

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide	22" Wide	24" Wide
22" High	17" High	1166146 See Note(s) B	1166147 See Note(s) B	1166148 See Note(s) B	1166149 See Note(s) B	1166150 See Note(s) B
25" High	20" High	1163248-NLA See Note(s) B	1163250 See Note(s) B	1163252 See Note(s) B	1163254 See Note(s) B	1163256 See Note(s) B
28" High	23" High	1163249-NLA See Note(s) B	1163251 See Note(s) B	1163253 See Note(s) B	1163255 See Note(s) B	1163257-NLA See Note(s) B

NOTE: B - Includes items 4 and 5. Back Cover and Foam are sold as a Back Cushion Assembly only.

Overall Back Height includes the spacing gap dimension from the bottom of the Back Assembly to the Seat Pan

#3 Mesh Curve Contoura Back Cushion Assembly (CTBMSH)

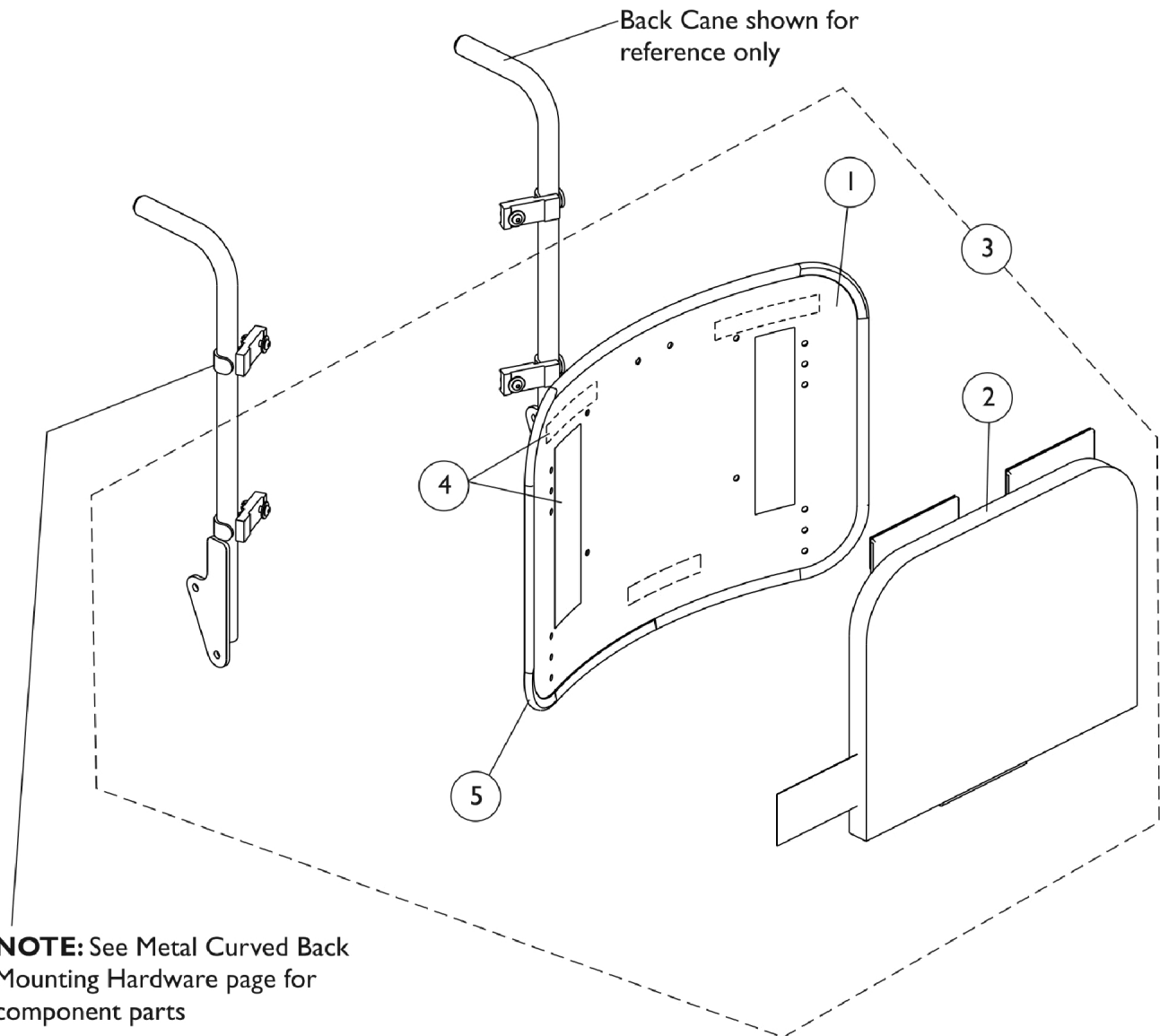
Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide	22" Wide	24" Wide
22" High	17" High	1166141 See Note(s) B	1166142 See Note(s) B	1166143 See Note(s) B	1166144 See Note(s) B	1166145 See Note(s) B
25" High	20" High	1171642-NLA See Note(s) B	1171644-NLA See Note(s) B	1171646-NLA See Note(s) B	1171648-NLA See Note(s) B	1171650-NLA See Note(s) B
28" High	23" High	1171643-NLA See Note(s) B	1171645-NLA See Note(s) B	1171647-NLA See Note(s) B	1171649-NLA See Note(s) B	1171651-NLA See Note(s) B

NOTE: B - Includes items 4 and 5. Back Cover and Foam are sold as a Back Cushion Assembly only.

Overall Back Height includes the spacing gap dimension from the bottom of the Back Assembly to the Seat Pan

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.



NOTE: See Metal Curved Back Mounting Hardware page for component parts

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Pan w/ Vinyl Edge Trim 16"-18" Wide	1	1
1		See Chart	#1 Back Pan w/ Vinyl Edge Trim 19"-22" Wide	1	1
1		See Chart	#1 Back Pan w/ Vinyl Edge Trim 23"-24" Wide	1	1
2		See Chart	#2 Back Cushion Assembly 16"-18" Wide	1	1
2		See Chart	#2 Back Cushion Assembly 19"-22" Wide	1	1
2		See Chart	#2 Back Cushion Assembly 23"-24" Wide	1	1
3		See Chart	#3 Back Assembly with Hardware 16"-18" Wide	1	1
3		See Chart	#3 Back Assembly with Hardware 19"-22" Wide	1	1
3		See Chart	#3 Back Assembly with Hardware 23"-24" Wide	1	1
4	A	1125723	Kit, Hook Fastener w/ Adhesive Back	1	1
5		1125724-NLA	NLA - Trim, Edge, Cut-To-Length, Vinyl Black (96" L)	1	1

NOTE: A - Hook Fastener Adhesive Kit is used to attach the Back Cover to the Back Pan and must be ordered when a new Back Pan or Back Assembly is requested.

#1 Back Pan w/ Vinyl Edge Trim - 16"-18" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide
16"	11"	1157826	1157837	1157848
17"	12"	1157827	1157838	1157849
18"	13"	1157828	1157839	1157850
19"	14"	1157829	1157840	1157851
20"	15"	1157830	1157841	1157852
21"	16"	1157831	1157842	1157853
22"	17"	1157832	1157843	1157854
23"	18"	1157833	1157844	1157855
24"	19"	1157834	1157845	1157856
25"	20"	1157835	1157846	1157857
26"	21"	1157836	1157847	1157858

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

#1 Back Pan w/ Vinyl Edge Trim - 19"-22" Wide

Overall Back Height	Material Back Height	19" Wide	20" Wide	21" Wide	22" Wide
16"	11"	1157859	1157870	1157881	1157892
17"	12"	1157860	1157871	1157882	1157893
18"	13"	1157861	1157872	1157883	1157894
19"	14"	1157862	1157873	1157884	1157895
20"	15"	1157863	1157874	1157885	1157896
21"	16"	1157864	1157875	1157886	1157897
22"	17"	1157865	1157876	1157887	1157898
23"	18"	1157866	1157877	1157888	1157899
24"	19"	1157867	1157878	1157889	1157900
25"	20"	1157868	1157879	1157890	1157901
26"	21"	1157869	1157880	1157891	1157902

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

#1 Back Pan w/ Vinyl Edge Trim - 23"-24" Wide

Overall Back Height	Material Back Height	23" Wide	24" Wide
16"	11"	1157903	1157914
17"	12"	1157904	1157915
18"	13"	1157905	1157916
19"	14"	1157906	1157917
20"	15"	1157907	1157918
21"	16"	1157908	1157919
22"	17"	1157909	1157920
23"	18"	1157910	1157921
24"	19"	1157911	1157922
25"	20"	1157912	1157923
26"	21"	1157913	1157924

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

#2 Back Cushion Assembly - 16"-18" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide
16"	12-1/2"	1160207	1160218	1160229
17"	13-1/2"	1160208	1160219	1160230
18"	14-1/2"	1160209	1160220	1160231
19"	15-1/2"	1160210	1160221	1160232
20"	16-1/2"	1160211	1160222	1160233
21"	17-1/2"	1160212	1160223	1160234
22"	18-1/2"	1160213	1160224	1160235
23"	19-1/2"	1160214	1160225	1160236
24"	20-1/2"	1160215	1160226	1160237
25"	21-1/2"	1160216	1160227	1160238
26"	22-1/2"	1160217	1160228	1160239

NOTE: Back cover and foam are sold as a Back Cushion Assembly only.

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

#2 Back Cushion Assembly - 19"-22" Wide

Overall Back Height	Material Back Height	19" Wide	20" Wide	21" Wide	22" Wide
16"	12-1/2"	1097378-NLA	1097379-NLA	1097380-NLA	1097381-NLA
17"	13-1/2"	1097385-NLA	1097386-NLA	1097387-NLA	1097388-NLA
18"	14-1/2"	1097392	1097393	1097394-NLA	1097395-NLA
19"	15-1/2"	1097399	1097400	1097401	1097402
20"	16-1/2"	1097406	1097407	1097408	1097409
21"	17-1/2"	1097413	1097414	1097415	1097416
22"	18-1/2"	1097420	1097421	1097422	1097423
23"	19-1/2"	1097427	1097428	1097429	1097430
24"	20-1/2"	1097434	1097435	1097436	1097437
25"	21-1/2"	1160249	1160260	1160271	1160282
26"	22-1/2"	1160250	1160261	1160272	1160283

NOTE: Back cover and foam are sold as a Back Cushion Assembly only.

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

#2 Back Cushion Assembly - 23"-24" Wide

Overall Back Height	Material Back Height	23" Wide	24" Wide
16"	12-1/2"	1160284	1160295
17"	13-1/2"	1160285	1160296
18"	14-1/2"	1160286	1160297
19"	15-1/2"	1160287	1160298
20"	16-1/2"	1160288	1160299
21"	17-1/2"	1160289	1160300
22"	18-1/2"	1160290	1160301
23"	19-1/2"	1160291	1160302
24"	20-1/2"	1160292	1160303
25"	21-1/2"	1160293-NLA	1160304
26"	22-1/2"	1160294	1160305

NOTE: Back cover and foam are sold as a Back Cushion Assembly only.

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

#3 Back Assembly with Hardware - 16"-18" Wide

Overall Back Height	Material Back Height ABS Plastic Curved	Material Back Height Metal Curved	16" Wide	17" Wide	18" Wide
16"	12"	11"	1106973-NLA	1106983	1106993
17"	13"	12"	1106974	1106984	1106994
18"	14"	13"	1106975	1106985	1106995
19"	15"	14"	1106976	1106986	1106996
20"	16"	15"	1106977	1106987	1106997
21"	17"	16"	1106978	1106988	1106998
22"	18"	17"	1106979	1106989	1106999
23"	19"	18"	1106980	1106990	1107000
24"	20"	19"	1106981	1106991	1107001
25"	21"	20"	1160306	1160308	1160310
26"	22"	21"	1160307	1160309	1160311

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

#3 Back Assembly with Hardware - 19"-22" Wide

Overall Back Height	Material Back Height ABS Plastic Curved	Material Back Height Metal Curved	19" Wide	20" Wide	21" Wide	22" Wide
16"	12"	11"	1107003	1107013	1107023	1107033
17"	13"	12"	1107004	1107014	1107024	1107034
18"	14"	13"	1107005	1107015	1107025	1107035
19"	15"	14"	1107006	1107016	1107026	1107036
20"	16"	15"	1107007	1107017	1107027	1107042-NLA
21"	17"	16"	1107008	1107018	1107028	1107043
22"	18"	17"	1107009	1107019	1107029	1107044
23"	19"	18"	1107010	1107020	1107030	1107045
24"	20"	19"	1107011	1107021	1107031	1107046
25"	21"	20"	1160312	1160314	1160316	1160318
26"	22"	21"	1160313	1160315	1160317	1160319

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Metal Curved Back Assembly (16-24" Wide)

NOTE: Curved Back mounts only to back canes without a 10 degree bend.

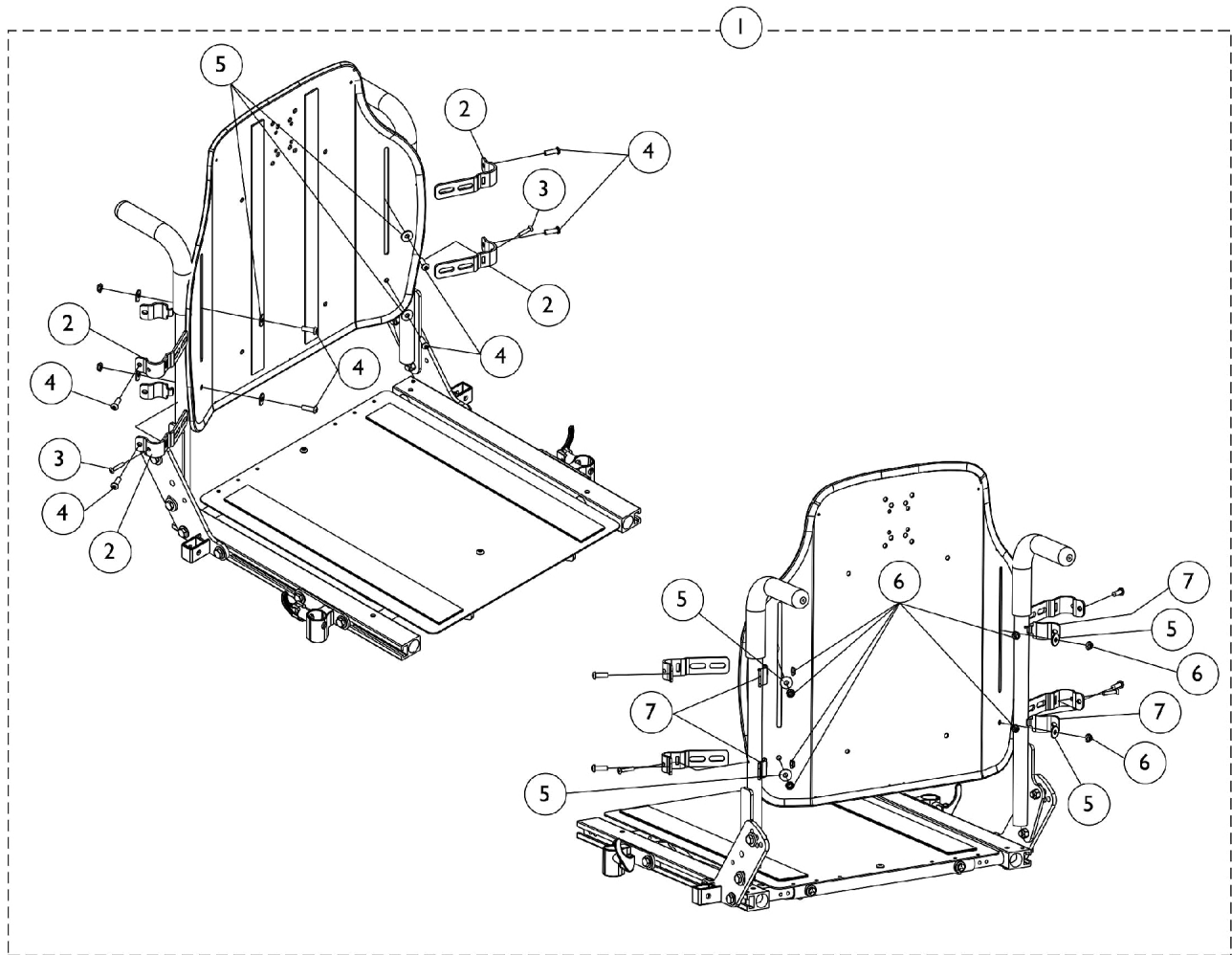
#3 Back Assembly with Hardware - 23"-24" Wide

Overall Back Height	Material Back Height ABS Plastic Curved	Material Back Height Metal Curved	23" Wide	24" Wide
16"	12"	11"	1146430	1146434
17"	13"	12"	1146431	1146435
18"	14"	13"	1146432	1146436
19"	15"	14"	1144746	1144753
20"	16"	15"	1144747	1144754
21"	17"	16"	1144748	1144755
22"	18"	17"	1144749	1144756
23"	19"	18"	1144750	1144757
24"	20"	19"	1144751	1144758
25"	21"	20"	1144752	1144759
26"	22"	21"	1160320	1160321

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Contoura Back Mounting Hardware

ADJASBA Only - Before 5/15/09

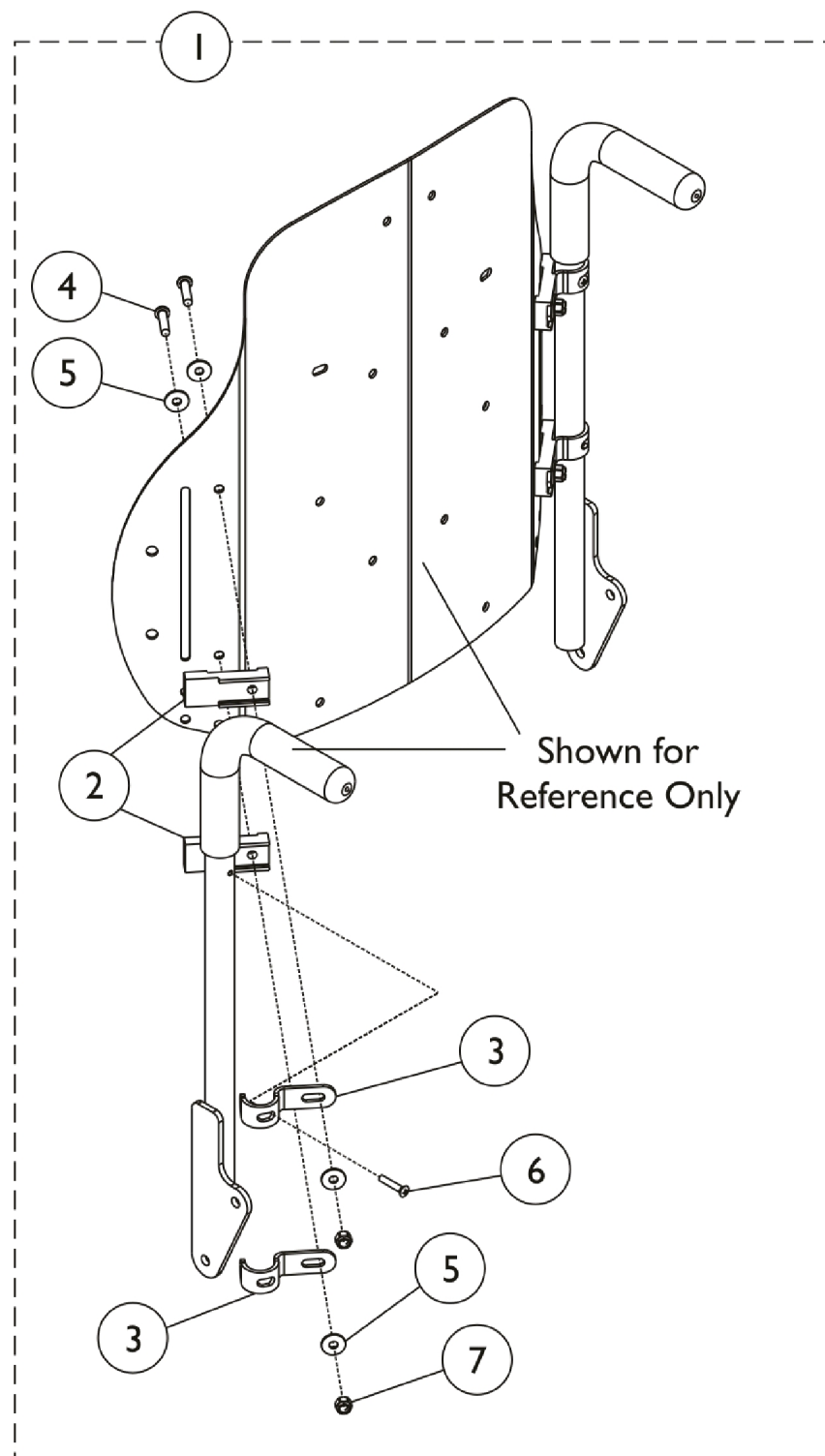


Contoura Back Mounting Hardware

ADJASBA Only - Before 5/15/09

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1140945	Kit, Contoura Back Mounting Hdwr. - Round Canes	1	1
2			Bracket, Back Mounting, Front, Black	1	4
3			NLA - Screw, Phillips Oval Head (#10-16 x 7/8")	1	2
4			Screw, Socket Button (1/4-20 x 3/4")	1	8
5			Washer (1/4 x 23/32 x 1/16")	1	8
6			Locknut (1/4-20)	1	8
7			Bracket, Back Mounting, Rear, Black	1	4
NOTE: A - Includes items 2-7.					

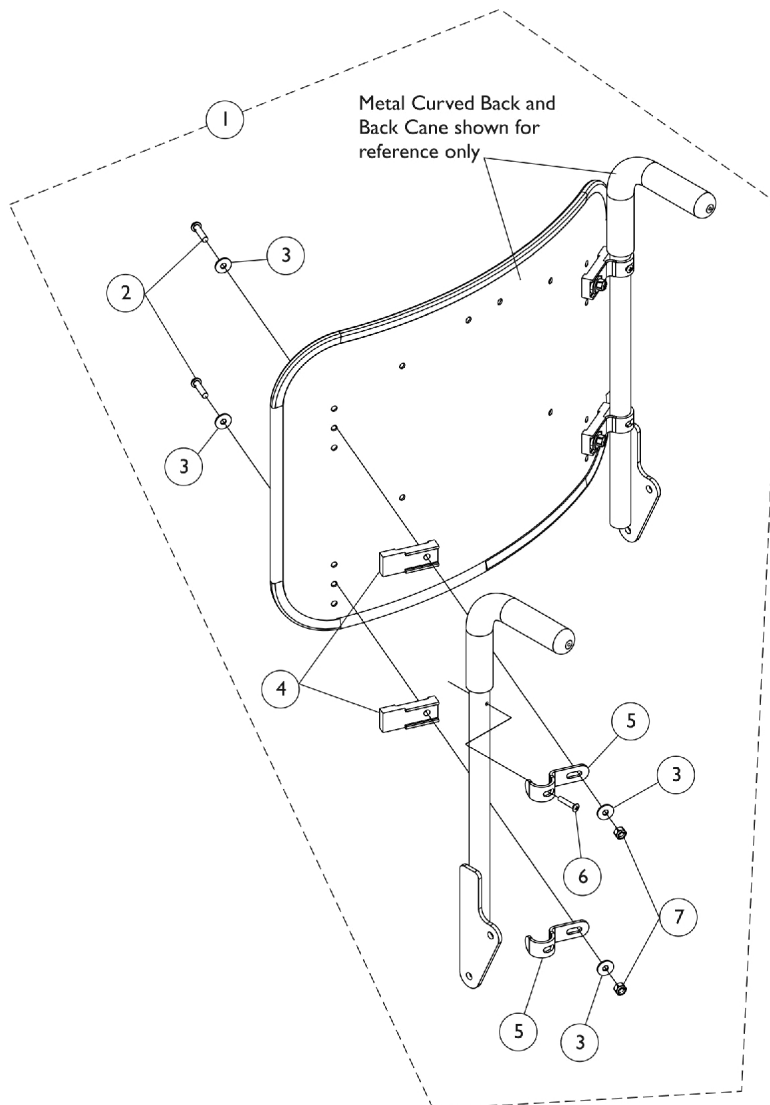
Curve Contoura Mounting Back Hardware (After 5/14/09)



Curve Contoura Mounting Back Hardware (After 5/14/09)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1157925	Kit, Metal Curved and Curve Contoura Back Mounting Hardware	1	1
2			Spacer, Back Pan, Black	1	4
3			Hook, Back Assembly Mounting	1	4
4			Screw, Socket Button Head (1/4-20 x 1")	1	4
5			Washer (1/4 x 23/32 x 1/16")	1	8
6			NLA - Screw, Phillips Oval Head (#10-16 x 7/8")	1	2
7			Locknut (1/4-20)	1	4
NOTE: A - Includes Items 2 thru 7.					

Metal Curved (16-24" Wide) Back Mounting Hardware

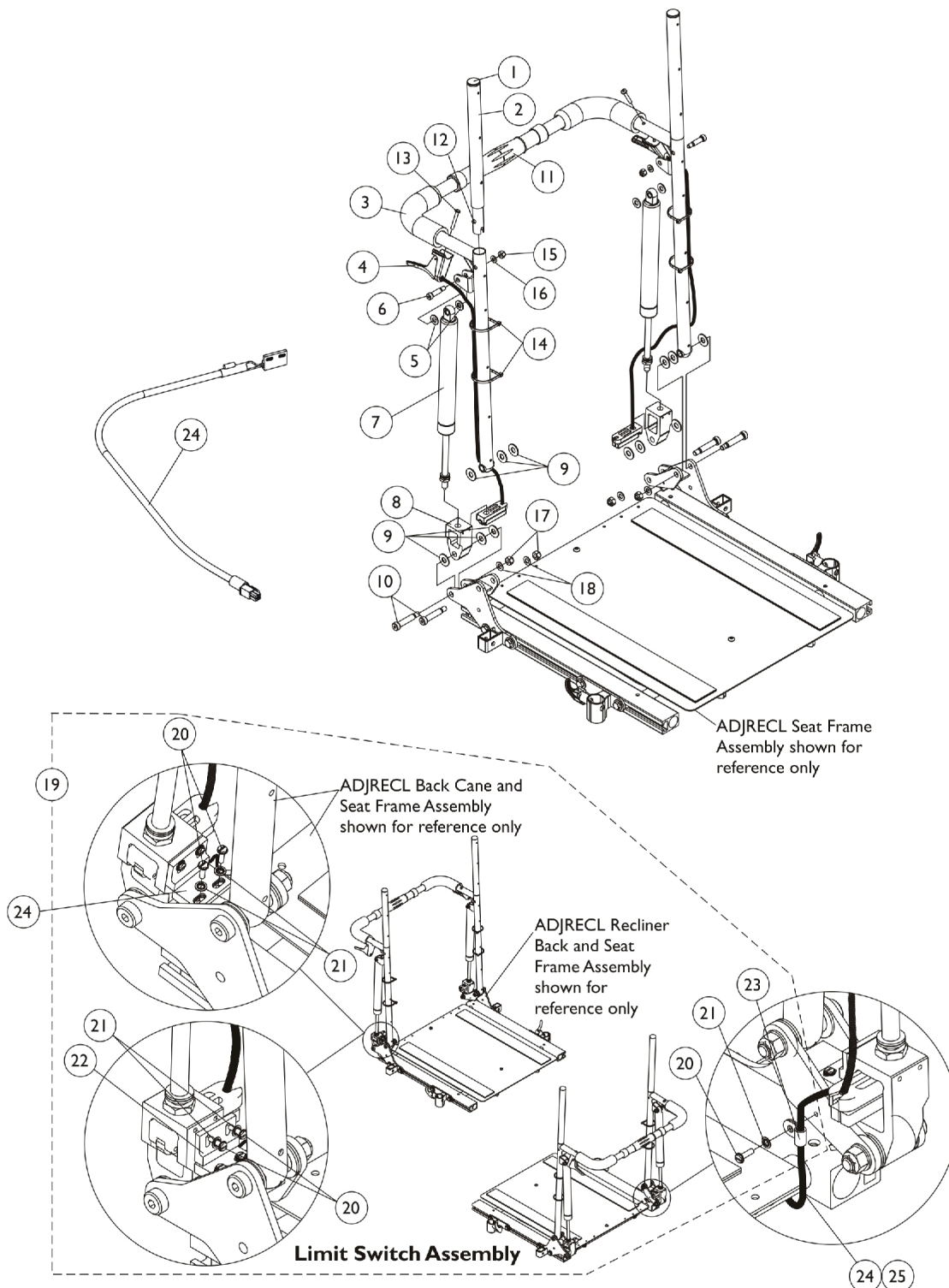


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1157925	Kit, Metal Curved and Curve Contoura Back Mounting Hardware	1	1
2			Spacer, Back Pan, Black	1	4
3			Hook, Back Assembly Mounting	1	4
4			Screw, Socket Button Head (1/4-20 x 1")	1	4
5			Washer (1/4 x 23/32 x 1/16")	1	8
6			NLA - Screw, Phillips Oval Head (#10-16 x 7/8")	1	2
7			Locknut (1/4-20)	1	4

NOTE: A - Includes items 2-7

Recliner Back Assembly

ADJRECL Seat Frames



Recliner Back Assembly

ADJRECL Seat Frames

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027095	Plug Button, Black (7/8")	1	2
2		1052997-NLA	NLA - Headrest Tube Assembly, Black - Right	1	1
2		1052998-NLA	NLA - Headrest Tube Assembly, Black - Left	1	1
3		See Chart	#3 Back Cane with Grip	1	1
4	B	1050216	Cable with Trigger	1	2
4	C	1050215	Cable with Trigger	1	2
4	D	1050214	Cable with Trigger	1	2
5		1026032	Washer, Nylon (11/32 x 11/16 x 1/16")	1	4
6		1050153	Screw, Shoulder Hex Socket Head (5/16 x 7/8", 1/4-20)	1	2
7		1050306	Cylinder, Lock	1	2
8		1050136	Pivot, Block	1	2
9		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	12
10		1031665	Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	4
11	F	1050293	Bar, Spreader, Black (14-20" W)	1	1
11	G	1050294	Bar, Spreader, Black (21-24" W)	1	1
12		1024713	Spring, Torsion w/ Button	1	2
13		1091417-NLA	NLA - Screw, Phillips Pan Head (#10-24 x 1-1/4")	1	2
14		1095503-NLA	NLA - Package, Tie Wrap (5-5/8" L)	10	1
15		1025736	Locknut (1/4-20)	1	2
16		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
17		1026158	Locknut (5/16-18)	1	4
18		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	4
19	A	1134498	Kit, Limit Switch Assembly	1	1
20			NLA - Screw, Slotted Hex Washer Head Tap (#4-3/8")	1	5
21			NLA - Washer, Internal Tooth Lock (#4-40)	1	5
22			Sensor, Actuator Switch	1	1
23			NLA - Clamp, Cable	1	1
24	E	1146573-NLA	NLA - Cable, Drive Lockout Sensor, MK6i	1	1
NOTE: A - Includes items 20-23. Cable sensor is not included, see item 24. B - For use with 18-20" high back canes. C - For use with 22-24" high back canes. D - For use with 26" high back canes. E - Drive Lockout Sensor Cable used for chairs manufactured with MK6i electronics only. F - 16-17" wide. G - 18-22" wide.					

#3 Back Cane with Grip

Back Height	16"-17" Wide Right	16"-17" Wide Left	18"-22" Wide Right	18"-22" Wide Left
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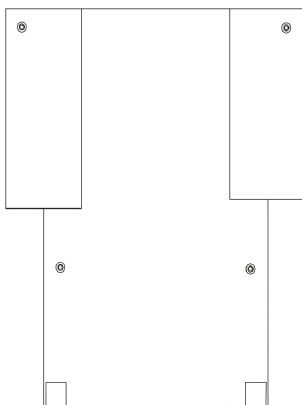
Recliner Back Assembly

ADJRECL Seat Frames

#3 Back Cane with Grip

Back Height	16"-17" Wide Right	16"-17" Wide Left	18"-22" Wide Right	18"-22" Wide Left
18" H	1052079	1052080	1052089	1052090
20" H	1052081	1052082	1052091	1052092
22" H	1052083	1052084	1052093	1052094
24" H	1052085	1052086	1052095	1052096
26" H	1052087	1052088	1052097	1052098

Back Upholstery - Nylon



Back Upholstery Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1026298	Package, Screw with Washer (#10 x 7/8") (Pair)	2	1
	A	See Chart	Dual Liners - Nylon	1	1
	A	See Chart	Single Liners	1	1

NOTE: A - Not Shown.

Single Liners

Width	12"-13" High	14"-15" High	16"-17" High	18"-19" High	20" High	21"-22" High	23"-24" High
12" W	1045221-NLA	1045222-NLA	1045257-NLA	1045258-NLA	N/A	N/A	N/A
13" W	1045223-NLA	1045224-NLA	1045259-NLA	1045260-NLA	N/A	N/A	N/A
14" W	1049939-NLA	1049942	1045173	1045205	1068945	1045157	N/A
15" W	1049940-NLA	1049943-NLA	1045174	1045206	1068946	1045158	N/A
16" W	1049941-NLA	1049944	1045175	1045207	1068947	1045159	1054529
17" W	N/A	1049945	1045176	1045208	1068948	1045160	1054530
18" W	N/A	1049946	1045177	1045209	1068949	1045161	1054531

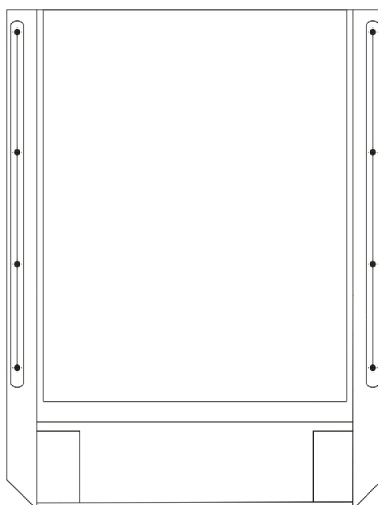
Back Upholstery - Nylon

Dual Liners

Width	16"-17" High	18" - 19" High	20" High	21" - 22" High	23"-24" High
14" W	1045178	1045210	1068950	1045162	N/A
15" W	1045179	1045211	1068951	1045163	N/A
16" W	1045180	1045212	1068952	1045164	1054534
17" W	1045181	1045213	1068953	1045165	1054535
18" W	1045182	1045214	1068954	1045166	1054536
19" W	1045183	1045215	1068955	1045167	1054537
20" W	1045184	1045216	1068956	1045168	1054538
21" W	1045185	1045217	1068957	1045169	1054539
22" W	1045186	1045218	1068958	1045170	1054540
23" W	1045187-NLA	1045219-NLA	1068959-NLA	1045171-NLA	1054541-NLA
24" W	1045188-NLA	1045220-NLA	1068960-NLA	1045172-NLA	1054542-NLA

NOTE: Dual liner back upholstery is used with chairs that have a seat deeper than 17" or back wider than 18".

Back Upholstery - Nylon Recliner



Single Liners

Width	18" High	20" High	22" High	24" High	26" High
16" W	1050314	1050319	1050324	1050329	1050334
17" W	1050315	1050320	1050325	1050330	1050335-NLA
18" W	1050316	1050321	1050326	1050331	1050336

Dual Liners

Width	18" High	20" High	22" High	24" High	26" High
16" W	1050339	1050350	1050361	1050372	1050383
17" W	1050340	1050351	1050362	1050373	1050384
18" W	1050341	1050352	1050363	1050374	1050385
19" W	1050342	1050353	1050364	1050375	1050386
20" W	1050343	1050354	1050365	1050376	1050387
21" W	1050344	1050355	1050366	1050377	1050388
22" W	1050345	1050356	1050367	1050378	1050389

NOTE: Dual liner back upholstery is used with chairs that have a seat deeper than 17" or back wider than 18."

Back Upholstery - Nylon Recliner

Back Upholstery Hardware	1027059
Consists of:	
10 each	Screw with Washer (#10 x 7/8")

Headrest Upholstery and Pillows

Recliner

Nylon Headrest

Chair Width	Part Number
16" W	1054628-NLA
17" W	1055281-NLA
18" W	1054629-NLA
19" W	1055282-NLA
20" W	1055283-NLA
21" W	1055284-NLA
22" W	1055285-NLA

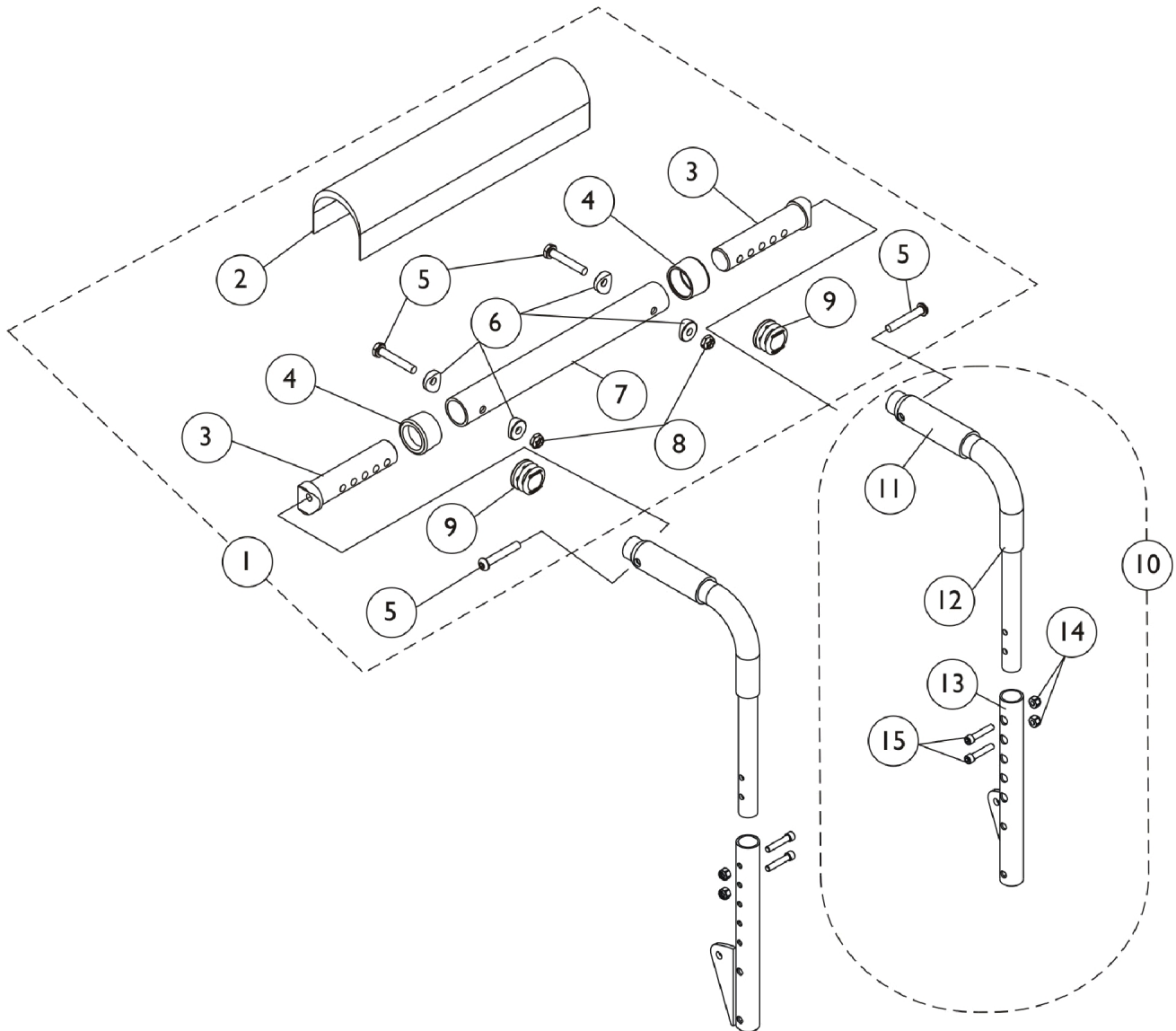
Back Upholstery Hardware	1030441
Consists of:	
6 each	Screw with Washer (10 x 7/8")

Headrest Pillows - Nylon

Chair Width	16"-18" W	19"-22" W
Part Number	1054896	1054598

Back Canes and Spreader Bars

For ADJASBA Seats (12-16" Wide)



Back Canes and Spreader Bars

For ADJASBA Seats (12-16" Wide)

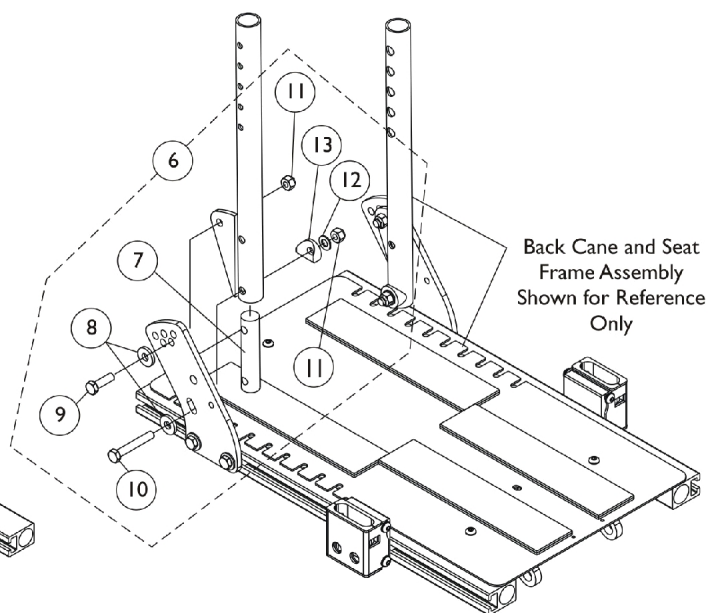
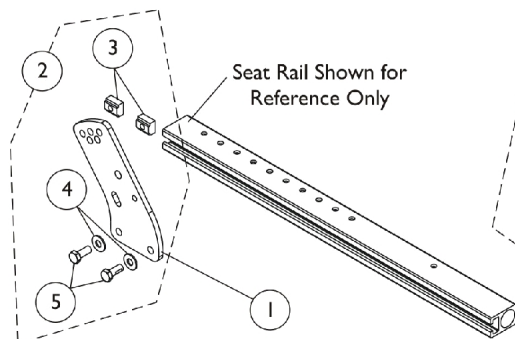
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1126147	Kit, Spreader Bar Assembly (12"-16" Wide)	1	1
2			Cover, Spreader Bar (16-20" W)	1	1
3			NLA - Insert, Spreader Bar Connector, Black	1	2
4			Anti-Rattle (1")	1	2
5			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	4
6			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
7			NLA - Tube, Spreader Bar, Black	1	1
8			Locknut (1/4-20)	1	2
9			Plug Button, Black (1")	1	2
10	B	1152733	Kit, Back Cane Assembly with Hardware (12"-15" Back Height) - Right	1	1
11			Grip, Hand, Foam (4")	1	1
12			Handle, Push, Black	1	1
13			Cane, Back, Lower, Black - Right (12-15" H)	1	1
14			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
15	B	1152735	Locknut (1/4-20)	1	2
10			Kit, Back Cane Assembly with Hardware (16"-19" Back Height) - Right	1	1
11			Grip, Hand, Foam (4")	1	1
12			Handle, Push, Black	1	1
13			Cane, Back, Lower, Black - Right (16-19" H)	1	1
14	B	1152737	Screw, Socket Head (1/4-20 x 1-1/4")	1	2
15			Locknut (1/4-20)	1	2
10			Kit, Back Cane Assembly with Hardware (20"-22" Back Height) - Right	1	1
11			Grip, Hand, Foam (4")	1	1
12			Handle, Push, Black	1	1
13	B	1135505	Cane, Back, Lower, Black - Right (20 - 22" H)	1	1
14			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
15			Locknut (1/4-20)	1	2
11			Package, Foam Hand Grip (4" L)	10	1

NOTE: A - Includes items 2-9.
B - Includes items 11-15.

Back Cane Attaching Hardware

ADJASBA Seats without TRRO Option (12-16" Wide)

**Back Cane Bracket Mounting Hardware
without TRRO Option**



**Back Cane Mounting Hardware
without TRRO Option**

Back Cane Attaching Hardware

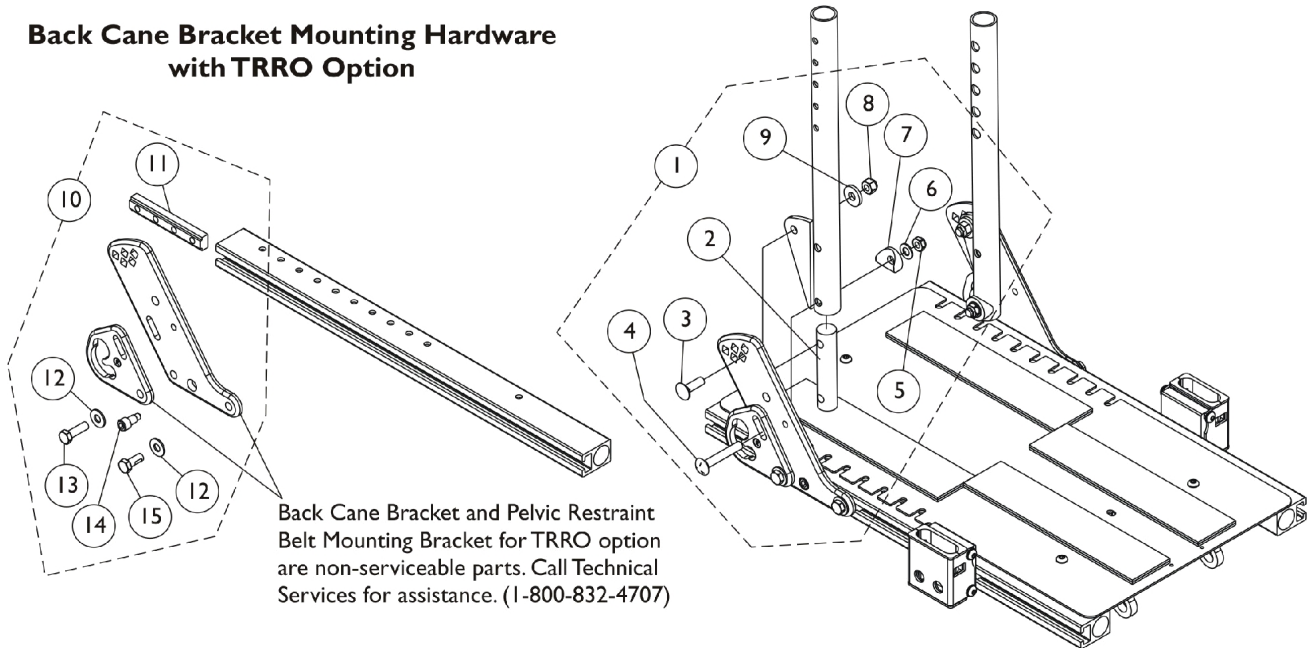
ADJASBA Seats without TRRO Option (12-16" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1146452-NLA	NLA - Bracket, Back Cane Mounting, Black	1	1
2		1154110	Kit, Back Cane Bracket Mounting Hardware	1	1
3			T-Nut (5/16-18)	1	2
4			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
5			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
6	B	1147973	Kit, Back Cane Mounting Hardware (Pair)	1	1
7			NLA - Insert, Back Cane	1	2
8			Washer, Flat (21/64 x 53/64 x 7/64")	1	4
9			Screw, Hex Head (5/16-18 x 1")	1	2
10			NLA - Screw, Hex Head (5/16-18 x 2")	1	2
11			Locknut (5/16-18)	1	4
12			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
13			Spacer, Coved (3/4 x 1 x 1/2")	1	2
NOTE: A - Includes items 3-5. B - Includes items 7-13.					

Back Cane Attaching Hardware

ADJASBA Seats with TRRO Option (12-16" W x 12-18" D)

Back Cane Bracket Mounting Hardware with TRRO Option



Back Cane Mounting Hardware with TRRO Option

Back Cane Attaching Hardware

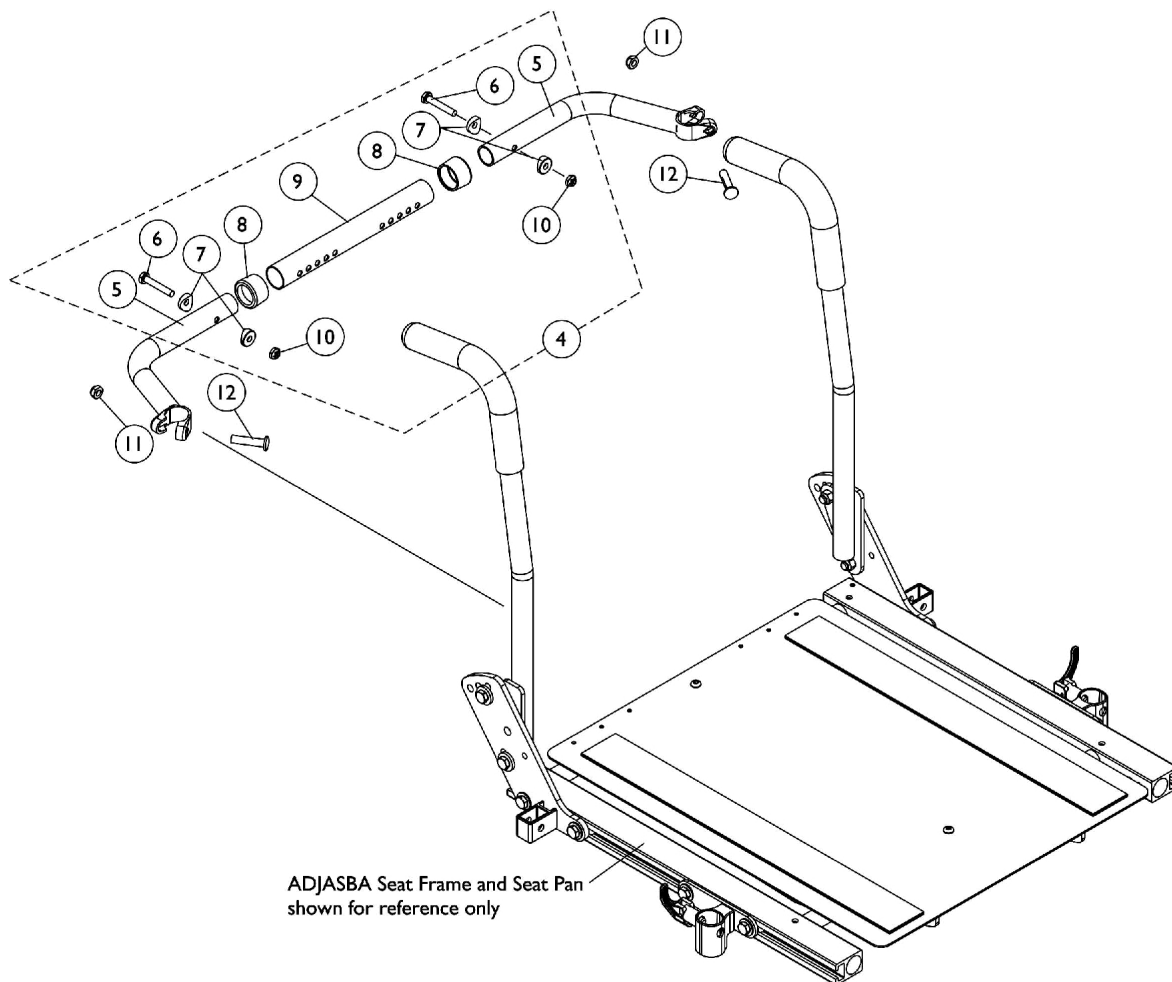
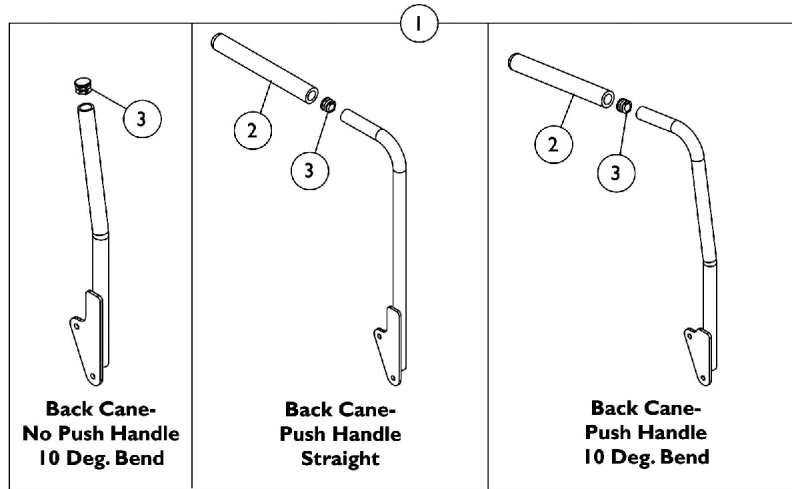
ADJASBA Seats with TRRO Option (12-16" W x 12-18" D)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1147968	Kit, Back Cane Mounting Hardware TRRO (Pair)	1	1
2			NLA - Insert, Back Cane	1	2
3			Bolt, Round Head Square Neck (5/16-18 x 1")	1	2
4			Screw, Round Head Square Neck (5/16-18 x 2")	1	2
5			Locknut (5/16-18)	1	2
6			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
7			Spacer, Coved (3/4 x 1 x 1/2")	1	2
8			Locknut (5/16-18)	1	2
9			Washer, Flat (21/64 x 53/64 x 7/64")	1	2
10	B	1154111-NLA	NLA - Kit, Back Cane Bracket Mounting Hardware TRRO	1	1
11			T-Nut (5/16-18)	1	1
12			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
13			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1")	1	1
14			Screw, Socket Head (5/16-18 x 3/4")	1	1
15			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	1
NOTE:	A - Includes items 2-9. B - Includes items 11-15				

Back Canes and Spreader Bars

ADJASBA Seats (16-24" Wide)

Contoura, Curve Contoura, Metal Curved Backs for ADJASBA Seating do not utilize a Spreader Bar Assembly.



Back Canes and Spreader Bars

ADJASBA Seats (16-24" Wide)

Contoura, Curve Contoura, Metal Curved Backs for ADJASBA Seating do not utilize a Spreader Bar Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Cane Assemblies, ADJASBA Seats (16-24" W)	1	1
2		1135506	Package, Foam Hand Grip (9" L)	10	1
3		1134426	Package, Plug Button, Black (3/4")	10	1
4	A	1125709	Kit, Spreader Bar Assembly (16"-20" Wide)	1	1
5			NLA - Handle, Spreader Bar, Black	1	2
6			Screw, Hex Head (1/4-20 x 1-1/2")	1	2
7			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
8			Anti-Rattle (1")	1	2
9			Tube, Spreader Bar, Adjustable, Black (16 - 20" W)	1	1
10			Locknut (1/4-20)	1	2
4	A	1125710	Kit, Spreader Bar Assembly 20"-24" Wide	1	1
5			NLA - Handle, Spreader Bar, Black	1	2
6			Screw, Hex Head (1/4-20 x 1-1/2")	1	2
7			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
8			Anti-Rattle (1")	1	2
9			Tube, Spreader Bar, Adjustable, Black (20 - 24" W)	1	1
10			Locknut (1/4-20)	1	2
11		1025730	Locknut (5/16-24)	1	2
12		1031026	Screw w/ Lug (5/16-24 x 1-3/8")	1	2

NOTE: A - Includes items 5-10.

#1 Back Cane Assemblies

Back Height	Back Cane-No Push Handle 10 Deg. Bend Right	Back Cane-No Push Handle 10 Deg. Bend Left	Back Cane-Push Handle Straight Right	Back Cane-Push Handle Straight Left	Back Cane-Push Handle 10 Deg. Bend Right	Back Cane-Push Handle 10 Deg. Bend Left
12"	1134058	1134059	1133785	1133786	1133814-NLA	1133815-NLA
13"	1134060	1134061	1133787	1133788	1133816-NLA	1133817-NLA
14"	1134062	1134063	1133789	1133790	1133818-NLA	1133819-NLA
15"	1134064	1134065	1133791	1133792	1133820-NLA	1133821-NLA
16"	1134066	1134067	1133793	1133794	1133822	1133823
17"	1134068	1134069	1133795	1133796	1133824	1133825
18"	1134070	1134071	1143334 See Note(s) C	1143335 See Note(s) C	1133826	1133827
19"	1134072	1134073	1133799	1133800	1133828	1133829
20"	1134074	1134075	1133801 See Note(s) B, D	1133802 See Note(s) D, B	1133830	1133831

Back Canes and Spreader Bars

ADJASBA Seats (16-24" Wide)

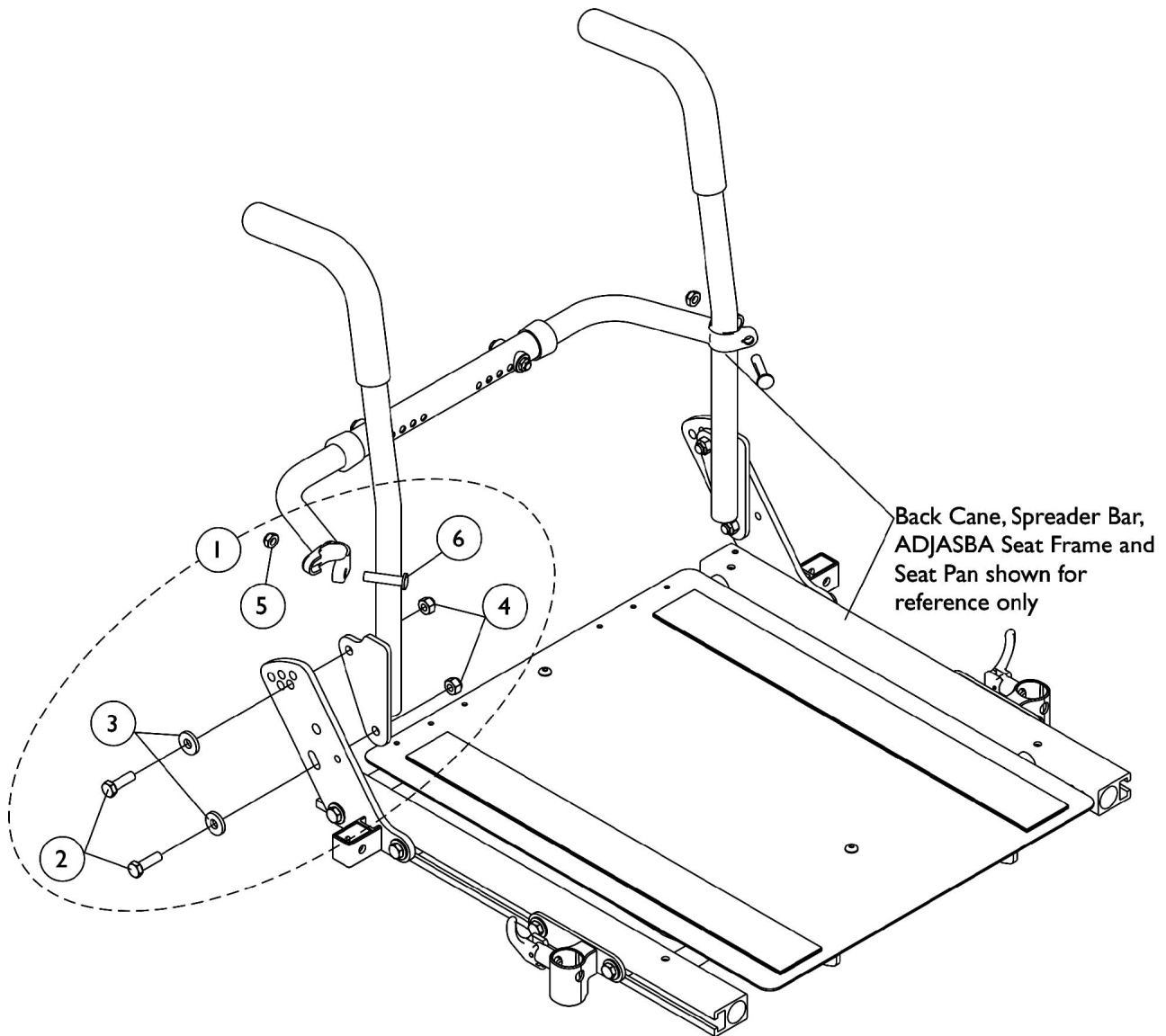
Contoura, Curve Contoura, Metal Curved Backs for ADJASBA Seating do not utilize a Spreader Bar Assembly.

#1 Back Cane Assemblies

Back Height	Back Cane- No Push Handle 10 Deg. Bend Right	Back Cane- No Push Handle 10 Deg. Bend Left	Back Cane- Push Handle Straight Right	Back Cane- Push Handle Straight Left	Back Cane- Push Handle 10 Deg. Bend Right	Back Cane- Push Handle 10 Deg. Bend Left
21"	1134076	1134077	1136011 See Note(s) A	1136012 See Note(s) A	1133832	1133833
22"	1134078	1134079	1136013	1136014	1133834	1133835
23"	1134080	1134081	1136015 See Note(s) A	1136016 See Note(s) A	1133837	1133838
24"	1134082	1134083	1136017 See Note(s) A	1136018 See Note(s) A	1133839	1133840
25"	N/A	N/A	1160328 See Note(s) A	1160329 See Note(s) A	N/A	N/A
26"	N/A	N/A	1160330 See Note(s) A	1160331 See Note(s) A	N/A	N/A
NOTE: A - 21"-26" High Straight Back Canes with Push Handles are only offered On-Chair when the Back Upholstery is omitted. B - 20"-26" high Metal Curved Backs ordered On-Chair use the 20" high straight cane w/ push handle C - Wheelchairs manufactured before 5/15/09 with a Contoura Back 25" or 29" high and wheelchairs manufactured after 5/14/09 with a Curve Contoura Back 22" high will use the 18" high Straight Back Cane w/ Push Handle. D - Wheelchairs manufactured after 5/14/09 with a Curve Contoura Back 25" or 28" high will use the 20" high Straight Cane w/ Push Handle.						
NOTE: Back Cane Assemblies include Foam Grips and Plug Buttons where shown.						

Back Cane Attaching Hardware

ADJASBA Seats (16-24" W)

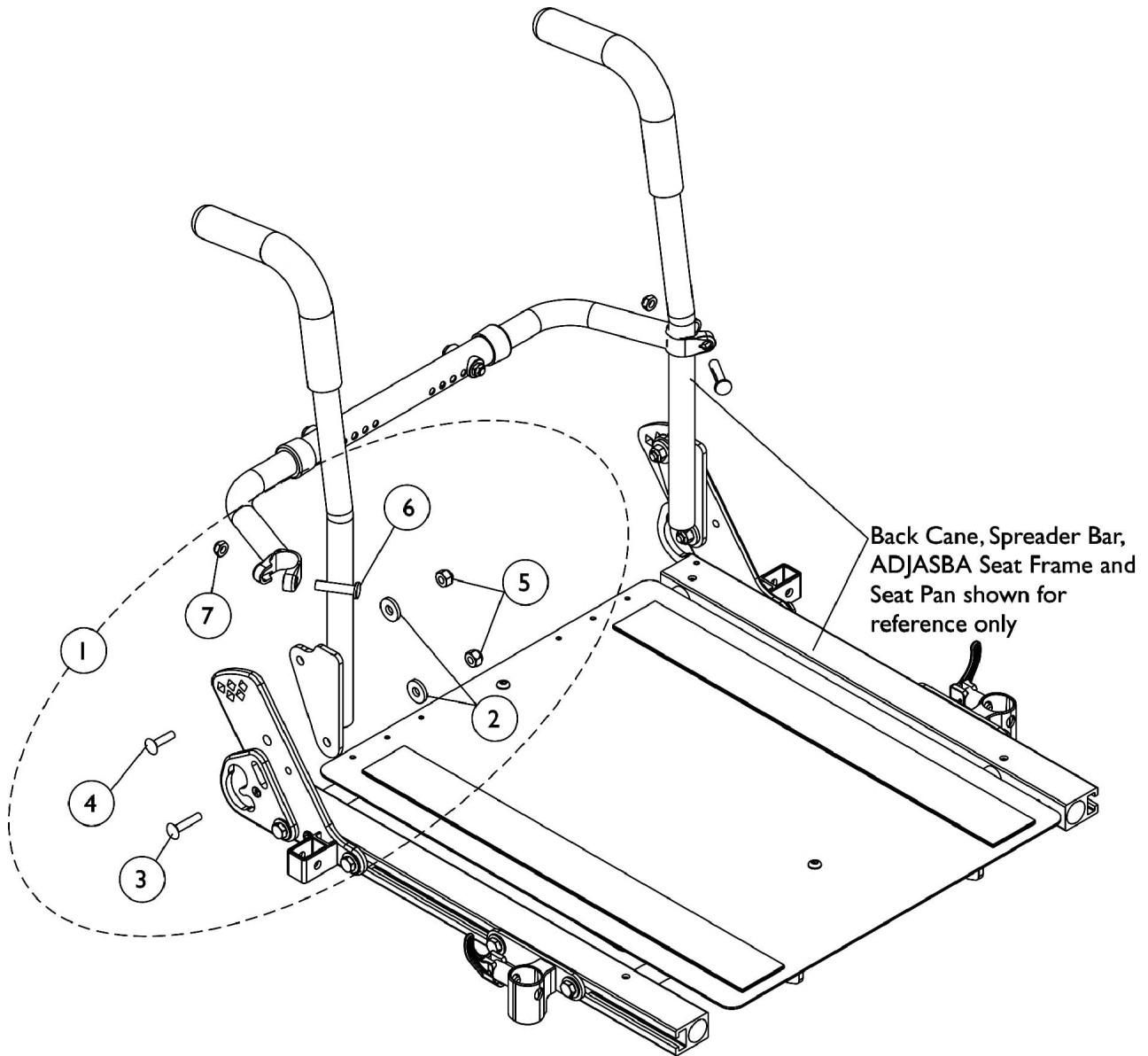


Back Cane Attaching Hardware ADJASBA Seats (16-24" W)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1133755	Kit, Back Cane Mounting Hardware (Pair)	2	1
2			Screw, Hex Head (5/16-18 x 1")	1	4
3			Washer, Flat (21/64 x 53/64 x 7/64")	1	4
4			Locknut (5/16-18)	1	4
5			Locknut (5/16-24)	1	2
6			Screw w/ Lug (5/16-24 x 1-3/8")	1	2
NOTE: A - Includes items 2-6.					

Back Cane Attaching Hardware

ADJASBA Seats with TRRO Option (16-22" Wide)



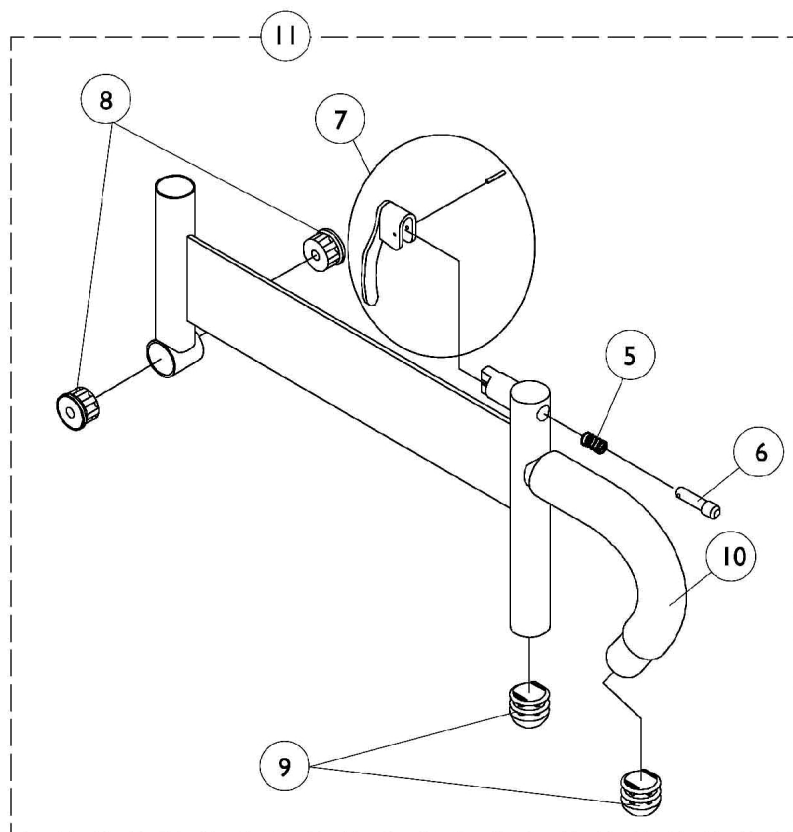
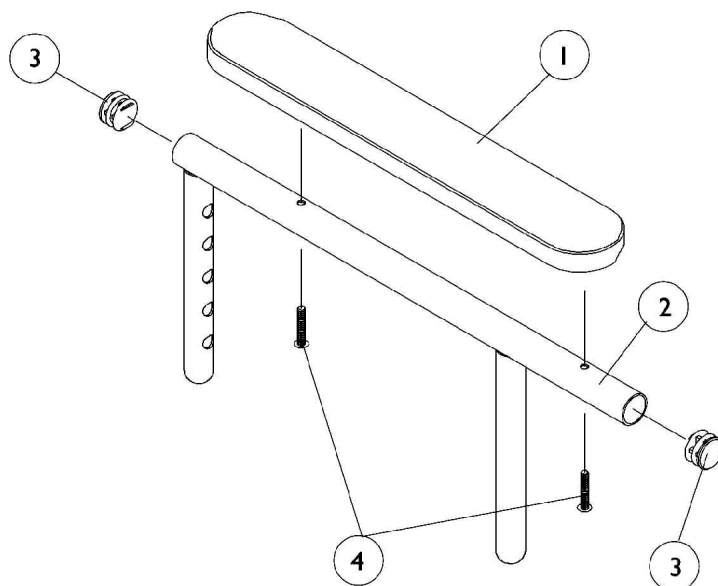
Back Cane Attaching Hardware

ADJASBA Seats with TRRO Option (16-22" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1137234-NLA	NLA - Kit, Back Cane Mounting Hardware For TRRO Option (Pair)	2	1
2			Washer, Flat (21/64 x 53/64 x 7/64")	1	4
3			Bolt, Round Head Square Neck (5/16-18 x 1-1/4")	1	2
4			Bolt, Round Head Square Neck (5/16-18 x 1")	1	2
5			Locknut (5/16-18)	1	4
6			Screw w/ Lug (5/16-24 x 1-3/8")	1	2
7			Locknut (5/16-24)	1	2
NOTE: A - Includes items 2-7, both Right and Left sides.					

Arms, Adjustable Height

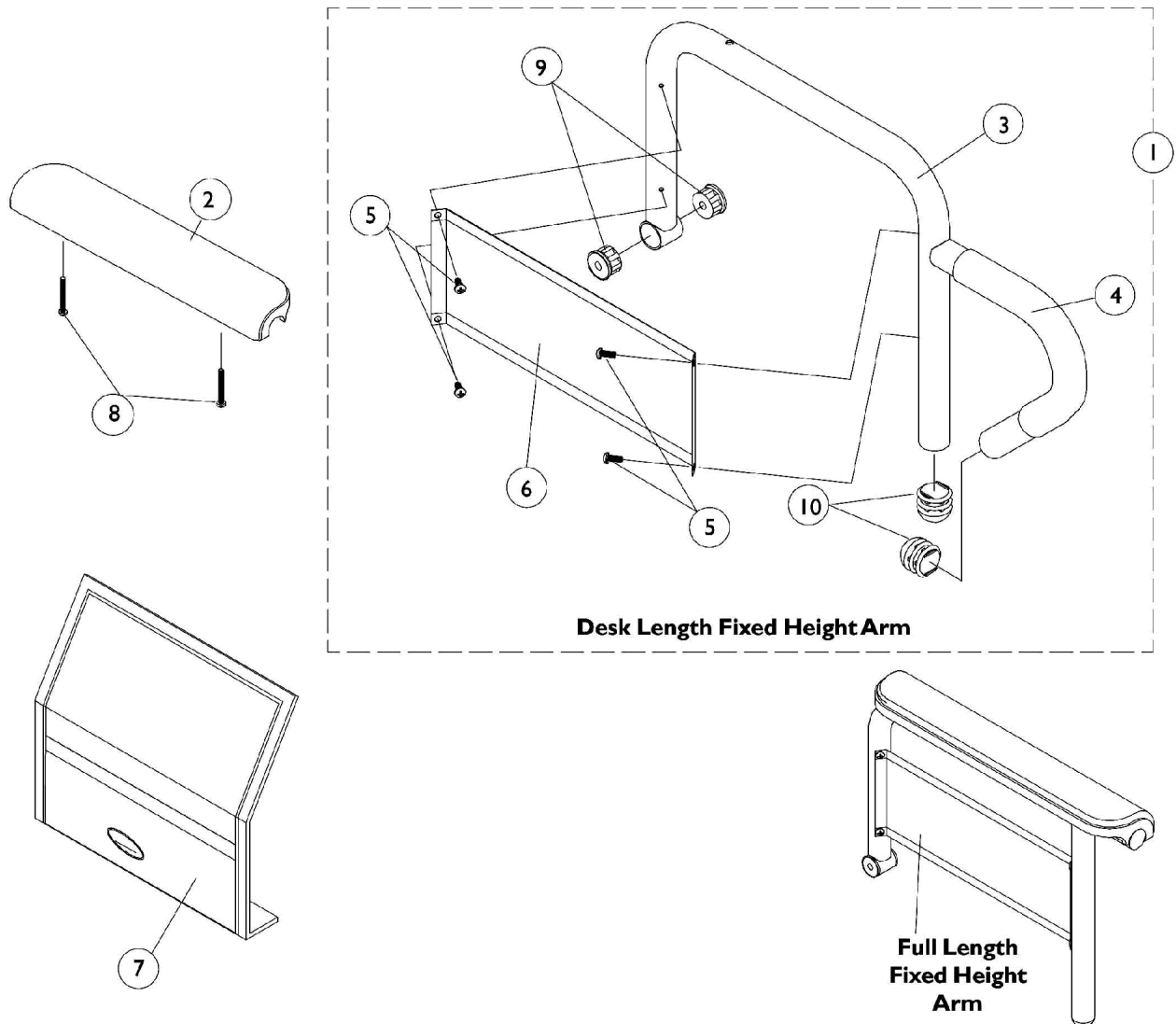
ADJASBA Seats (12-16" W x 12-18" D)



Arms, Adjustable Height ADJASBA Seats (12-16" W x 12-18" D)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881015932-NL A	NLA - Pad, Arm, Vinyl, Full Length - Right (14" L x 2" W)	1	1
1	A	8881015933-NL A	NLA - Pad, Arm, Vinyl, Full Length - Left (14" L x 2" W)	1	1
1	A	8881053577	Kit, Arm Pad w/ Screws, Full Length (14" L x 2" W) (Pair)	2	1
1	A	8881011811-NL A	NLA - Pad, Arm, Vinyl, Desk Length (9" L x 2" W)	1	1
1	A	8881053578	Kit, Arm Pad w/ Screws, Desk Length (9" L x 2" W) (Pair)	2	1
2		1071263	Arm Tube Assembly w/ Plug Buttons, Full Length, Black - Right/Left	1	1
2		1071259	Arm Tube Assembly w/ Plug Buttons, Desk Length, Black - Right/Left	1	1
3		1027095	Plug Button, Black (7/8")	1	2
4		1055949	Package, Screw, Phillips Pan Head (#10-32 x 1-3/8")	2	1
5		47471X074	Spring, Arm Lock	1	1
6		1028594	Pin, Arm Lock, Black	1	1
7		1090768	Kit, Lock Handle w/Rivets (Pair)	2	1
8		1065936	Plug, Pivot	1	2
9		1067734	Plug Button, Black (5/8")	1	2
10		1016298	Grip, Push Handle	1	1
11	B	1068585	Arm Base Assembly, Adjustable Height, Black - Right	1	1
11	B	1068586	Arm Base Assembly, Adjustable Height, Black - Left	1	1
NOTE: A - Specify U67 Black upholstery color when ordering. B - Includes items 5-10.					

Arms, Fixed Height (16-24" Wide x 16-22" Deep) Seat Frames



Arms, Fixed Height (16-24" Wide x 16-22" Deep) Seat Frames

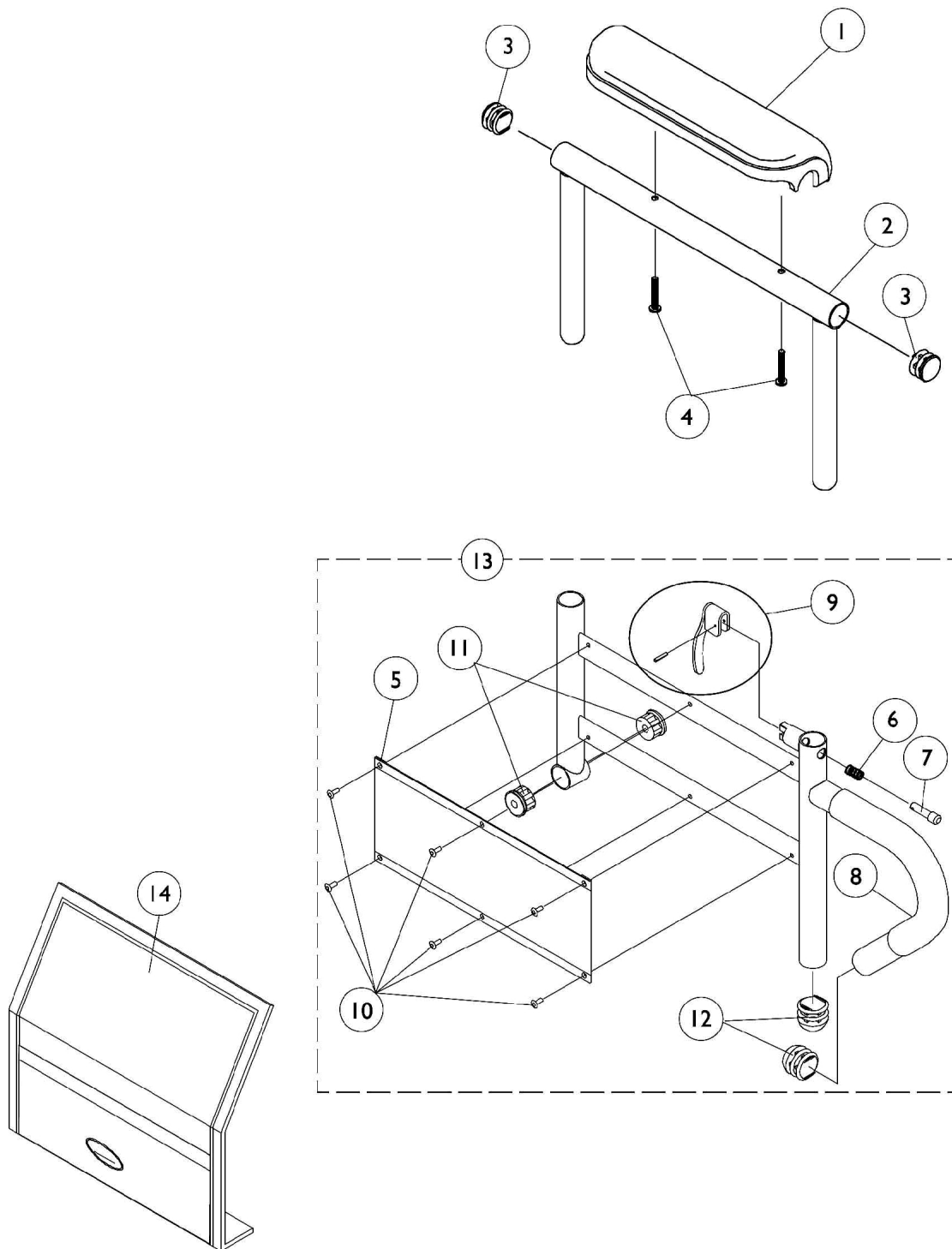
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	#1 Arms Less Pad (16-22" Deep) Seat Frames	1	1
2	C	1117328	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W)	1	1
2		1110818	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W) (Pair)	2	1
2	C	1117327	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W)	1	1
2		1110817	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W) (Pair)	2	1
3	B	1068564	Tube, Arm, Desk Length, Black - Right (16-19" D)	1	1
3	B	1068565-NLA	NLA - Tube, Arm, Desk Length, Black - Left (16-19" D)	1	1
3	B	1068490	Tube, Arm, Full Length, Black - Right (16-19"D)	1	1
3	B	1068491-NLA	NLA - Tube, Arm, Full Length, Black - Left (16 - 19"D)	1	1
4		1032244	Grip, Foam Hand (9" L)	1	1
5		1025729	Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	4
6	B	1035472-NLA	NLA - Guard, Clothing, Desk Length	1	1
6	B	1044572-NLA	NLA - Guard, Clothing, Full Length (16 - 19" D)	1	1
7		1035065	Cover, Clothing Guard w/ Pocket, FXDESK & ADJFULL/ADJDESK	1	1
8		1094270-NLA	NLA - Package, Screw, Phillips Pan Head (#10-32 x 1-1/4")	2	1
9		1065936	Plug, Pivot	1	2
10		1067734	Plug Button, Black (5/8")	1	2
NOTE: A - Includes items 3-6 and 9-10. B - All seat depths will use the 16-19" deep replacement components only. C - After 7/9/07, Invacare recommends ordering armpads in pairs to assure uniform appearance on chair.					

#1 Arms Less Pad

(16-22" Deep) Seat Frames

Arm Style	Right	Left
Desk Length	1068566-NLA	1068567-NLA
Full Length	1068559-NLA	1068560-NLA

Arms, Adjustable Height (16-24" Wide x 16-22" Deep) Seat Frames

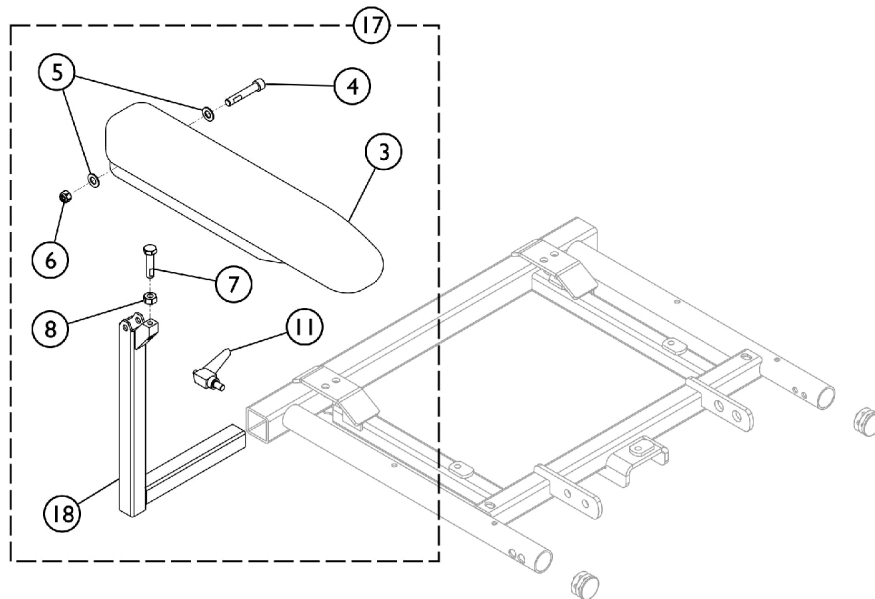
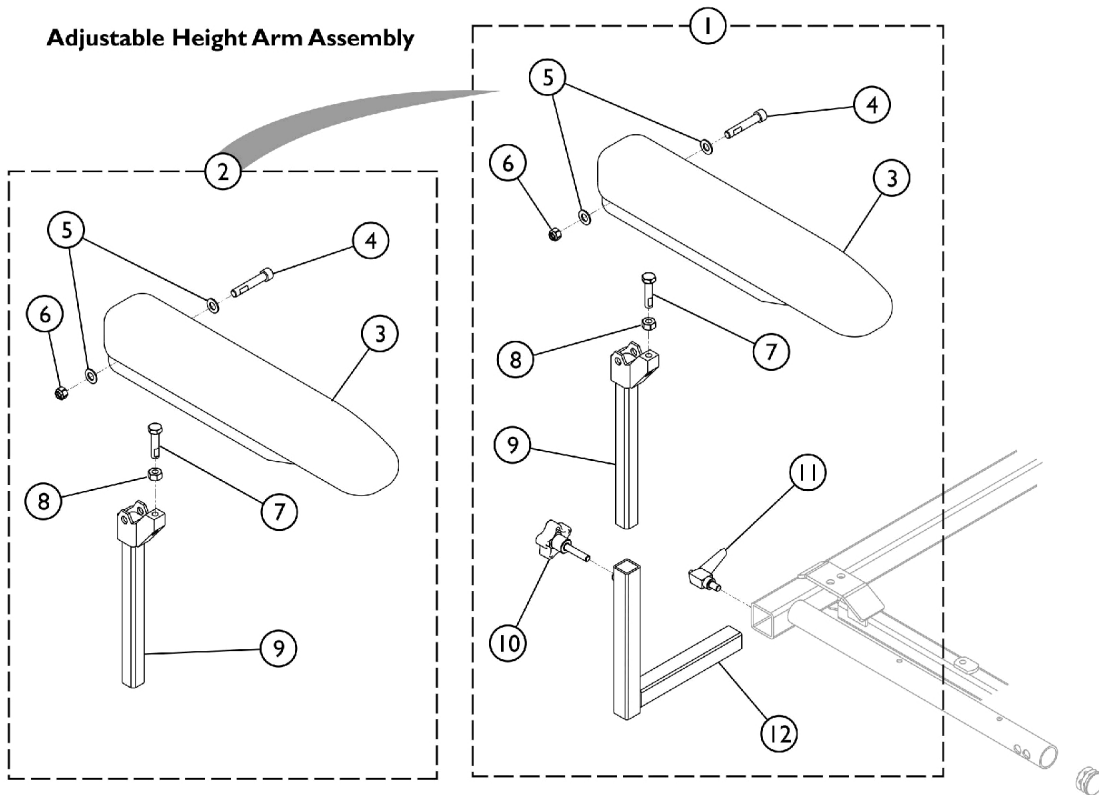


Arms, Adjustable Height (16-24" Wide x 16-22" Deep) Seat Frames

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1117328	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W)	1	1
1		1110818	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W) (Pair)	2	1
1		1117327	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W)	1	1
1		1110817	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W) (Pair)	2	1
2		1071253	Arm Tube Assembly w/ Plug Buttons, Full Length, Black - Right/Left	1	1
2		1070859	Arm Tube Assembly w/ Plug Buttons, Desk Length, Black - Right/Left	1	1
3		1027095	Plug Button, Black (7/8")	1	2
4		1094270-NLA	NLA - Package, Screw, Phillips Pan Head (#10-32 x 1-1/4")	2	1
5		1064130-NLA	NLA - Guard, Clothing	1	1
6		47471X074	Spring, Arm Lock	1	1
7		1028594	Pin, Arm Lock, Black	1	1
8		1032244	Grip, Foam Hand (9" L)	1	1
9		1090768	Kit, Lock Handle w/Rivets (Pair)	2	1
10		1028645	Rivet	1	6
11		1065936	Plug, Pivot	1	2
12		1067734	Plug Button, Black (5/8")	1	2
13	A,B	1068416	Arm Base Assembly, Black - Right (16-19" D)	1	1
13	A,B	1068417	Arm Base Assembly, Black - Left (16-19" D)	1	1
13	A,B	1067761	Arm Base Assembly, 1" Lower, Black - Right (16-19" D)	1	1
13	A,B	1067762	Arm Base Assembly, 1" Lower, Black - Left (16-19" D)	1	1
14		1035065	Cover, Clothing Guard w/ Pocket, FXDESK & ADJFULL/ADJDESK	1	1
NOTE: A - Includes items 5-12. B - All seat depths will use the 16-19" deep replacement components only.					

Arms - Van Seat

Adjustable Height Arm Assembly



Fixed Height Arm Assembly

SHEP_022A

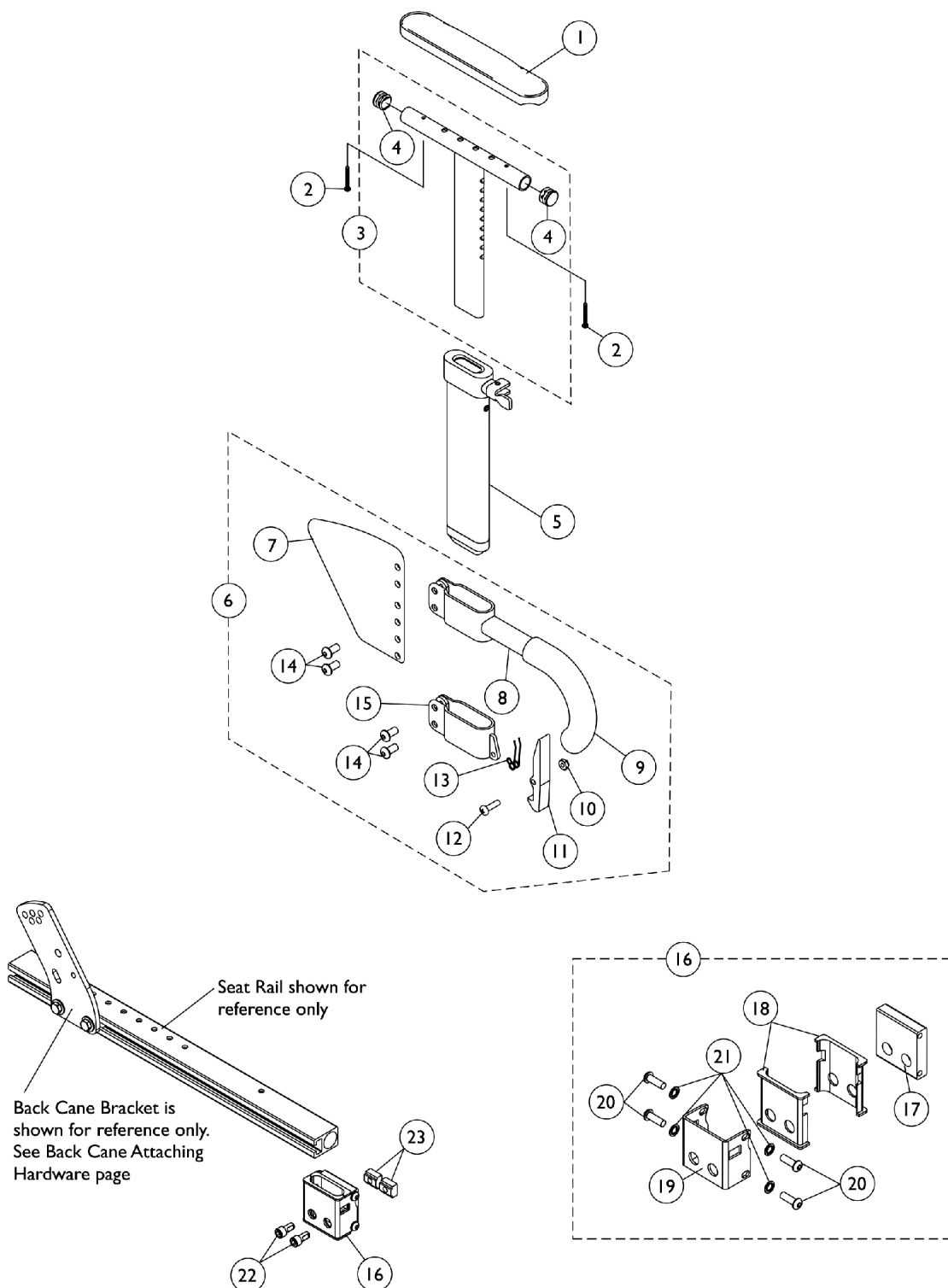
Arms - Van Seat

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1142476	Arm Assembly, Adjustable Height Full Length, Black - Right	1	1
1	A	1142477	Arm Assembly, Adjustable Height Full Length, Black - Left	1	1
1	A	1142494	Arm Assembly, Adjustable Height Desk Length, Black - Right	1	1
1	A	1142495	Arm Assembly, Adjustable Height Desk Length, Black - Left	1	1
2	B	1142487	Upper Arm Assembly, Desk Length (Right/Left)	1	1
3			Arm Pad, Desk Length, Black Urethane (12-1/4" L x 2-5/8" W)	1	1
4			Screw, Socket Head w/ Patch (5/16-18 x 1-3/4")	1	1
5			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6			Locknut (5/16-18)	1	1
7			Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	1
8			NLA - Nut, Hex (5/16-18)	1	1
9			Tube, Arm, Upper Adjustable Height, Black	1	1
2		1140426	Upper Arm Assembly, Full Length (Right/Left)	1	1
3			Arm Pad, Full Length, Urethane, Black (15" L x 2-5/8" W)	1	1
4			Screw, Socket Head w/ Patch (5/16-18 x 1-3/4")	1	1
5			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6			Locknut (5/16-18)	1	1
7			Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	1
8			NLA - Nut, Hex (5/16-18)	1	1
9			Tube, Arm, Upper Adjustable Height, Black	1	1
3		1139923	Arm Pad, Desk Length, Black Urethane (12-1/4" L x 2-5/8" W)	1	1
3		1139924	Arm Pad, Full Length, Urethane, Black (15" L x 2-5/8" W)	1	1
10	C	1114910	Knob, Adjustment, Black (5/16-18 x 3/4")	1	1
11		1114914	Handle, Release, Black (5/16-18 x 1/2")	1	1
12		1113646	Tube, Arm, Lower Adjustable Width, Black - Right	1	1
12		1113647	Tube, Arm, Lower Adjustable Width, Black - Left	1	1
17		1142490	Arm Assembly, Fixed Height Desk Length, Black - Right	1	1
17		1142491	Arm Assembly, Fixed Height Desk Length, Black - Left	1	1
17		1142485	Arm Assembly, Fixed Height Full Length, Black - Right	1	1
17		1142484	Arm Assembly, Fixed Height Full Length, Black - Left	1	1
18		1114359-NLA	NLA - Tube, Arm, Fixed Height, Black - Right	1	1
18		1114797-NLA	NLA - Tube, Arm, Fixed Height, Black - Left	1	1

Arms - Van Seat

NOTE: A - Includes items 2 - 12.
B - Includes items 3 - 9.
C - Includes items 3 - 8, 10, and item 18.

Arms, "T" and Hardware

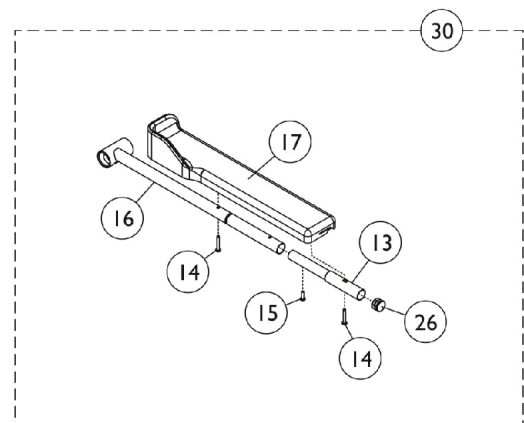
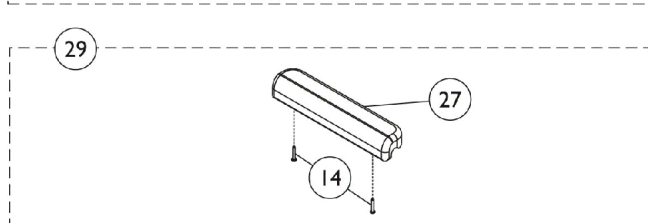
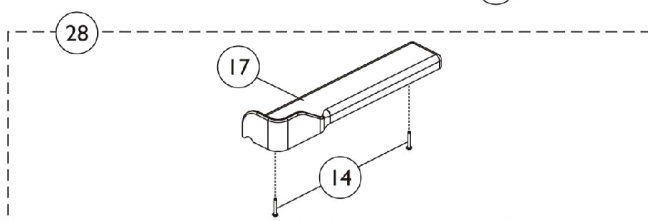
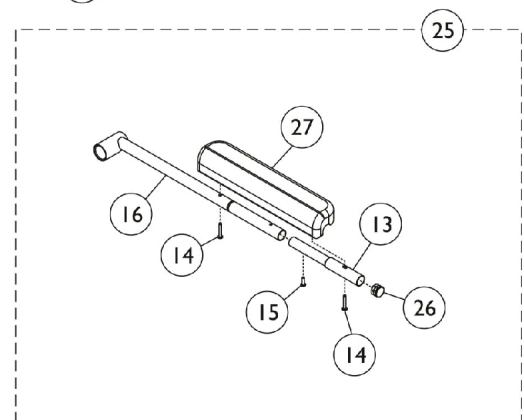
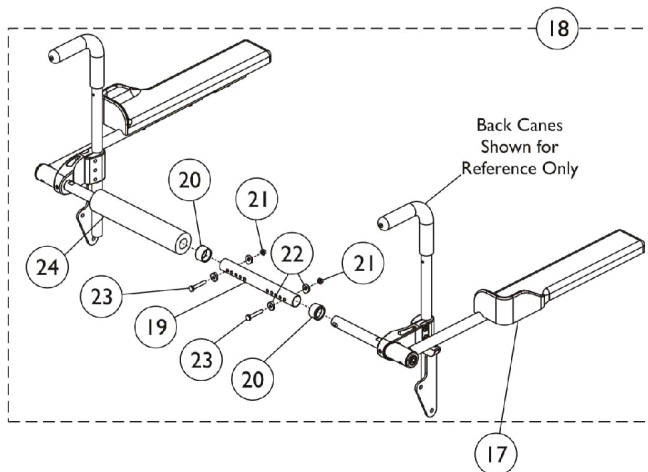
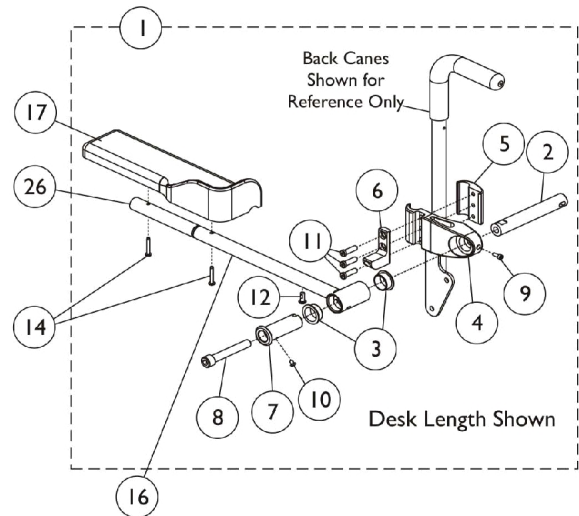
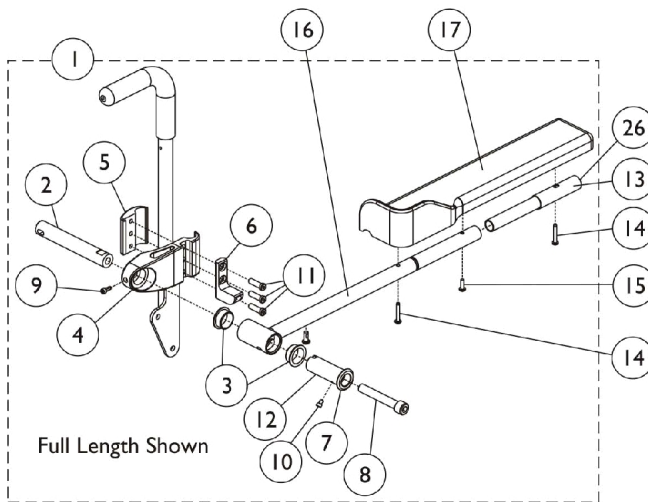


Arms, "T" and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881083213-NL A	NLA - Pad, Arm, Desk Length - Right (9" L x 2" W)	1	1
1	A	8881083214-NL A	NLA - Pad, Arm, Desk Length - Left (9" L x 2" W)	1	1
1	A	8881053570	Kit, Arm Pad w/ Screws, Desk Length (Pair)	2	1
1	A	8881083215-NL A	NLA - Pad, Arm, Full Length - Right (14" L x 2" W)	1	1
1	A	8881083216-NL A	NLA - Pad, Arm, Full Length - Left (14" L x 2" W)	1	1
1	A	8881053571	Kit, Arm Pad w/ Screws, Full Length (Pair)	2	1
2		1055205	Package, Screw Phillips Pan Head (#10-32 x 1-3/8")	2	1
3		1069639	T-Arm Assembly w/ Plug Buttons, Desk Length, Low Range, Black	1	1
3		1069643	T-Arm Assembly w/ Plug Buttons, Full Length, Low Range, Black	1	1
4		1027095	Plug Button, Black (7/8")	1	2
5		1069635	Post, Arm, Low Range	1	1
6		1073424	Kit, Clothing Guard, Low Range - Right	1	1
6		1073425	Kit, Clothing Guard, Low Range - Left	1	1
7		1069652-NLA	NLA - Guard, Clothing, Low Range	1	1
8		1069634	Tube, Support, Low Range, Black - Right	1	1
8		1073247-NLA	NLA - Tube, Support, Low Range, Black - Left	1	1
9		1028427	Grip, Foam	1	1
10		1025731	Locknut (#10-32)	1	1
11		1076839-NLA	NLA - Lever, Locking	1	1
12		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
13		1073196-NLA	NLA - Spring, Torsion	1	1
14		1006773-NLA	NLA - Screw, Socket Button Head (1/4-20 x 1/2")	1	4
15		1075069-NLA	NLA - Clamp, Clothing Guard - Right	1	1
15		1075070-NLA	NLA - Clamp, Clothing Guard - Left	1	1
16	B	1151356	Kit, "T" Arm Socket Mounting Hardware	1	1
17			Bracket, "T" Arm Socket	1	1
18			Insert, Arm Socket, Black	1	2
19			NLA - Bracket, Socket, Black	1	1
20			NLA - Screw, Socket Button Head (1/4-28 x 3/4")	1	4
21			Lockwasher (1/4 x 15/32 x 1/64")	1	4
22		1098960	Screw, Socket Head w/ Patch (5/16-18 x 5/8")	1	2
23		1069724	T-Nut (5/16-18)	1	2
NOTE: A - Specify U67 upholstery color when ordering. B - Includes items 17-21					

Cantilever Arms

Cantilever Arms are not offered on TDX SI-2 models. Cantilever Arms do not attach to wrap around nylon back upholstery.



Cantilever Arms

Cantilever Arms are not offered on TDX SI-2 models. Cantilever Arms do not attach to wrap around nylon back upholstery.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1161126	Cantilever Arm Hardware, Full Length - Right	1	1
1	A	1161127	Cantilever Arm Hardware, Full Length - Left	1	1
1	A	1161128	Cantilever Arm Hardware, Desk Length - Right	1	1
1	A	1161129	Cantilever Arm Hardware, Desk Length - Left	1	1
2		1161235	Pivot, Black	1	1
3		1160902	Bearing, Flange	1	2
4		1161232	Clamp, Black	1	1
5		1161233	Clamp, Block, Black	1	1
6		1162791	Tab, Stop, Black	1	1
7		1162515	Bushing, Pivot Arm	1	1
8		1162804-NLA	NLA - Screw, Socket Head w/ Patch (1/2-13 x 3-3/4")	1	1
9		1113438-NLA	NLA - 3Screw, Socket Head (#10-32 x 1/2")	1	1
10		1161708-NLA	NLA - Screw, Socket Button Head (10-32 x 1/4")	1	2
11		1114962-NLA	NLA - Screw, Socket Head (5/16-18 x 1")	1	3
12		1025342-NLA	NLA - Screw, Button Head (1/4-20 x 5/8")	1	1
13		0028202	Tube, Extension, Full Length	1	1
14		1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	2
15		1028755	Screw, Phillips Pan Head (#10-32 x 5/8")	1	1
16		1160904	Tube, Arm, Waterfall - Right	1	1
16		1160905	Tube, Arm, Waterfall - Left	1	1
16		1161701	Tube, Arm, Recline - Right	1	1
16		1161702	Tube, Arm, Recline - Left	1	1
17		1082910	Pad, Arm w/ Elbow Stop, Desk Length, Urethane, Black - Right (13" L x 3" W)	1	1
17		1082911	Pad, Arm w/ Elbow Stop, Desk Length, Urethane, Black - Left (13" L x 3" W)	1	1
17		1082912	Pad, Arm w/ Elbow Stop, Full Length, Urethane, Black - Right (17" L x 3" W)	1	1
17		1082913	Pad, Arm w/ Elbow Stop, Full Length, Urethane, Black - Left (17" L x 3" W)	1	1
18	B	1161557	Cantilever Spreader Arm Assembly (16 - 20" W)	1	1
18	B	1161558	Cantilever Spreader Arm Assembly (20 - 24" W)	1	1
19		1120280	Tube, Spreader Bar, Adjustable, Black (16 - 20" W)	1	1
19		1120281	Tube, Spreader Bar, Adjustable, Black (20 - 24" W)	1	1
20		15680X013	Anti-Rattle (1")	1	2
21		1025195	Locknut (1/4-20)	1	2
22		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
23		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	2
24		1127158	Cover, Spreader Bar (16-20" W)	1	1
24		1161930	Cover, Spreader Bar (20-24" W)	1	1
25	C	1161972	Cantilever Arm Assembly w/ Arm Pad, Full Length - Right	1	1

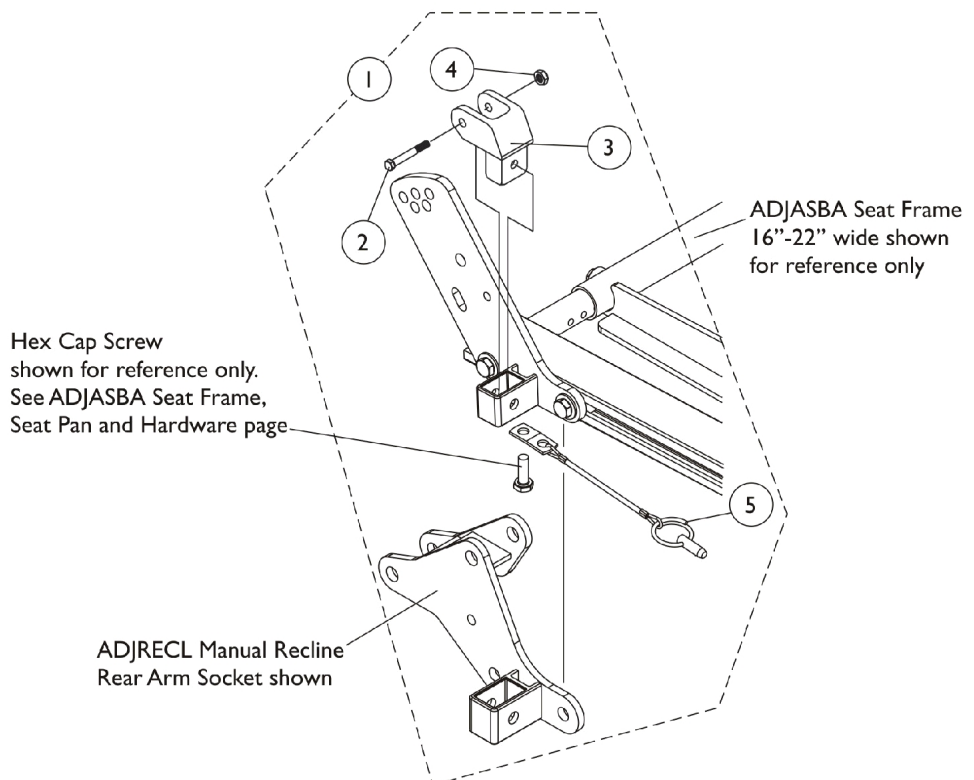
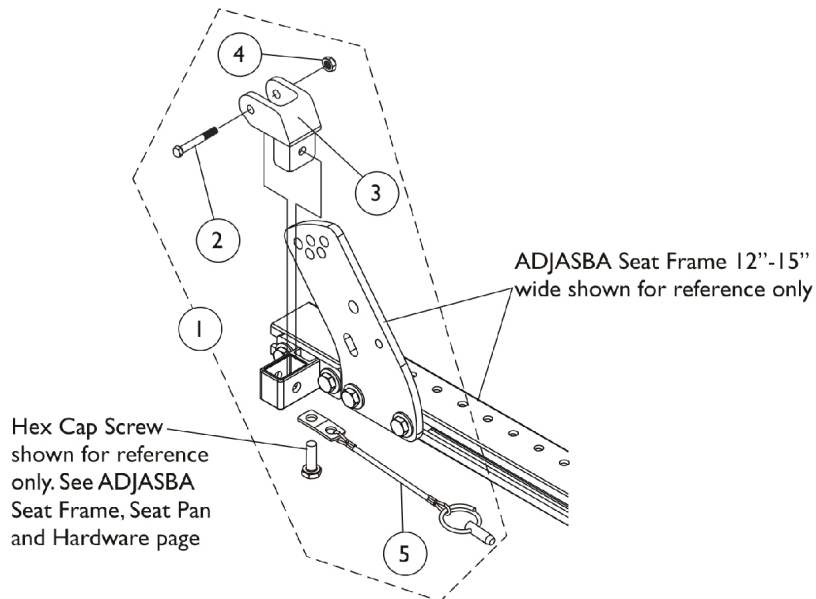
Cantilever Arms

Cantilever Arms are not offered on TDX SI-2 models. Cantilever Arms do not attach to wrap around nylon back upholstery.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
25	C	1161973	Cantilever Arm Assembly w/ Arm Pad, Full Length - Left	1	1
25	H	1161976	Cantilever Arm Assembly w/ Arm Pad, Desk Length - Right	1	1
25	H	1161977	Cantilever Arm Assembly w/ Arm Pad, Desk Length - Left	1	1
26		1027095	Plug Button, Black (7/8")	1	1
27	I	See Note	See Footnote	1	1
28	D	1090190	Kit, Arm Pad w/ Screws and Elbow Stop, Desk Length, Urethane, Black (13" L x 3" W) (Pair)	1	1
28	D	1090191	Kit, Arm Pad w/ Screws and Elbow Stop, Full Length, Urethane, Black (17" L x 3" W) (Pair)	1	1
29	E	1117327	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W)	1	1
29	E	1117328	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W)	1	1
30	F	1161974	Cantilever Arm Assembly w/ Arm Pad, Recline, Full Length - Right	1	1
30	F	1161975	Cantilever Arm Assembly w/ Arm Pad, Recline, Full Length - Left	1	1
30	G	1161978	Cantilever Arm Assembly w/ Arm Pad, Recline, Desk Length - Right	1	1
30	G	1161979	Cantilever Arm Assembly w/ Arm Pad, Recline, Desk Length - Left	1	1
NOTE: A - Includes items 2-12. B - Includes items 19-24. C - Includes items 13-16, 26 and 27. D - Includes items 14 and 17. E - Includes items 14 and 27. F - Includes items 13-17 and 26. G - Includes items 14, 16, 17 and 26. H - Includes item 14 16 26 and 27. I - Part not sold separately. See item 29.					

Arm Mounting Swingaway Hardware

ADJASBA/ADJRECL Seats



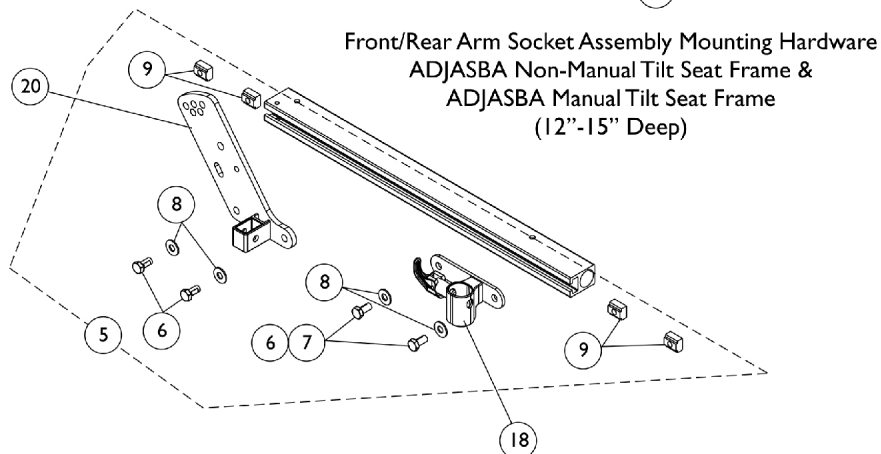
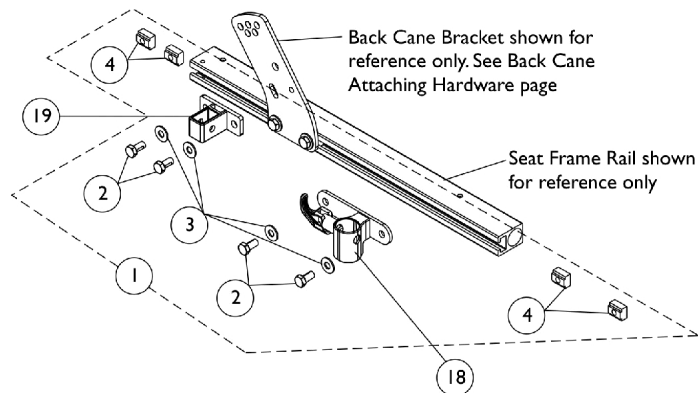
Arm Mounting Swingaway Hardware

ADJASBA/ADJRECL Seats

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1068488	Kit, Swingaway Armrest Mounting Hardware	1	1
2		1019590	Screw, Socket Button Head (1/4-20 x 1-5/8")	1	1
3		1068025	Clevis, Pivot	1	1
4		1025195	Locknut (1/4-20)	1	1
5		1068039	Pin, Pull	1	1
NOTE: A - Includes items 2-5.					

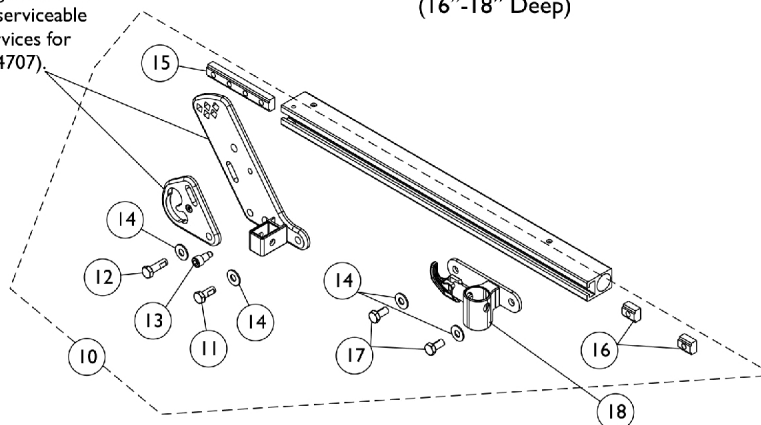
Front/Rear Arm Socket Assembly and Hardware (12-16" Wide)

Refer to page titled "Back Cane Attaching Hardware For ADJASBA Seats (12"-16" Wide)" for replacing the Back Cane Bracket for chairs with T-Arms



Front/Rear Arm Socket Assembly Mounting Hardware
ADJASBA Non-Manual Tilt Seat Frame &
ADJASBA Manual Tilt Seat Frame
(16"-18" Deep)

Rear Arm Socket and Pelvic Restraint Belt Mounting Bracket for TRRO option are non-serviceable parts. Call Technical Services for assistance. (1-800-832-4707)



Front/Rear Arm Socket Assembly Mounting Hardware
ADJASBA Non-Manual Tilt Seat Frame &
ADJASBA Manual Tilt Seat Frame
(16"-18" Deep TRRO option only)

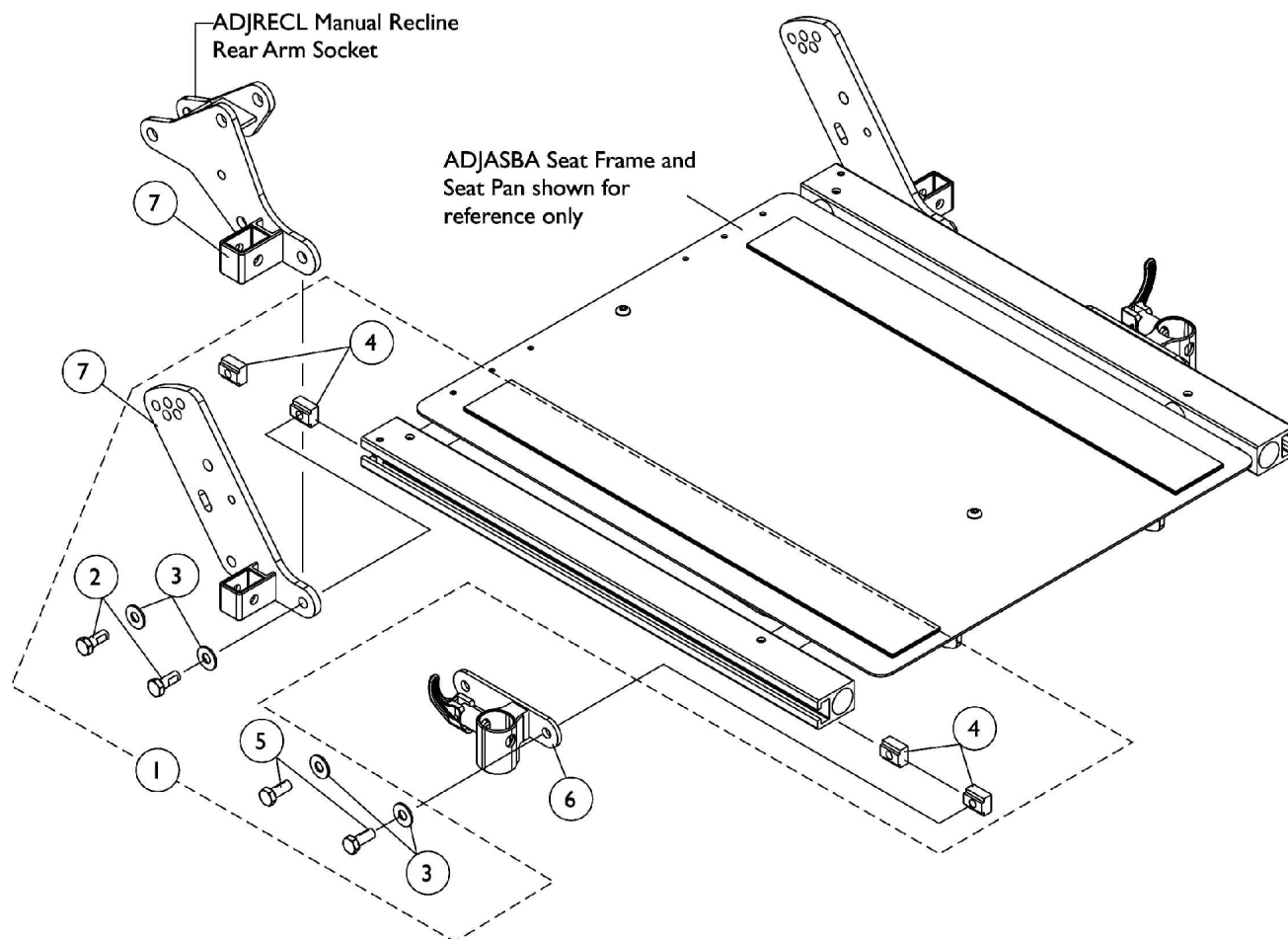
Front/Rear Arm Socket Assembly and Hardware (12-16" Wide)

Refer to page titled "Back Cane Attaching Hardware For ADJASBA Seats (12"-16" Wide)" for replacing the Back Cane Bracket for chairs with T-Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1144596	Kit, Front/Rear Arm Socket Asbly. Mtg. Hdwr. (12-16" Wide)	1	1
2			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
3			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
4			T-Nut (5/16-18)	1	4
5	B	1125734	Kit, Front/Rear Arm Socket Assembly Mounting Hardware	1	1
6			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
7			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
8			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
9			T-Nut (5/16-18)	1	4
5	C	1144596	Kit, Front/Rear Arm Socket Asbly. Mtg. Hdwr. (12-16" Wide)	1	1
6			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
8			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
9			T-Nut (5/16-18)	1	4
10	D	1136025-NLA	NLA - Kit, Front/Rear Arm Socket Assembly Mounting Hardware For TRRO Option	1	1
11			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	1
12			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1")	1	1
13			Screw, Socket Head (5/16-18 x 3/4")	1	1
14			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
15			T-Nut (5/16-18)	1	1
16			T-Nut (5/16-18)	1	2
17			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
18		1122619	Socket, Arm, Front - Right	1	1
18		1122620	Socket, Arm, Front - Left	1	1
19		1126142	Socket, Arm, Rear	1	1
20		1125478	Bracket, Arm Socket/Cane, Rear - Right	1	1
20		1125479	Bracket, Arm Socket/Cane, Rear - Left	1	1
NOTE: A - Includes items 2-4. Used for both (12"-15" Deep) ADJASBA Non-Manual Tilt Seat Frame and ADJASBA Manual Tilt Seat Frame. B - Includes items 6-9. Used for (16"-18" Deep) ADJASBA Non-Manual Tilt Seat Frame C - Includes items 6-8. Used for (16"-18" Deep) ADJASBA Manual Tilt Seat Frame D - Includes items 11-16. Used for TRRO option on both (16"-18" Deep) ADJASBA Non-Manual Tilt Seat Frame and ADJASBA Manual Tilt Seat Frame.					

Front/Rear Arm Socket Assembly and Hardware

ADJASBA/ADJRECL Seats (16-24" Wide)



Front/Rear Arm Socket Assembly and Hardware

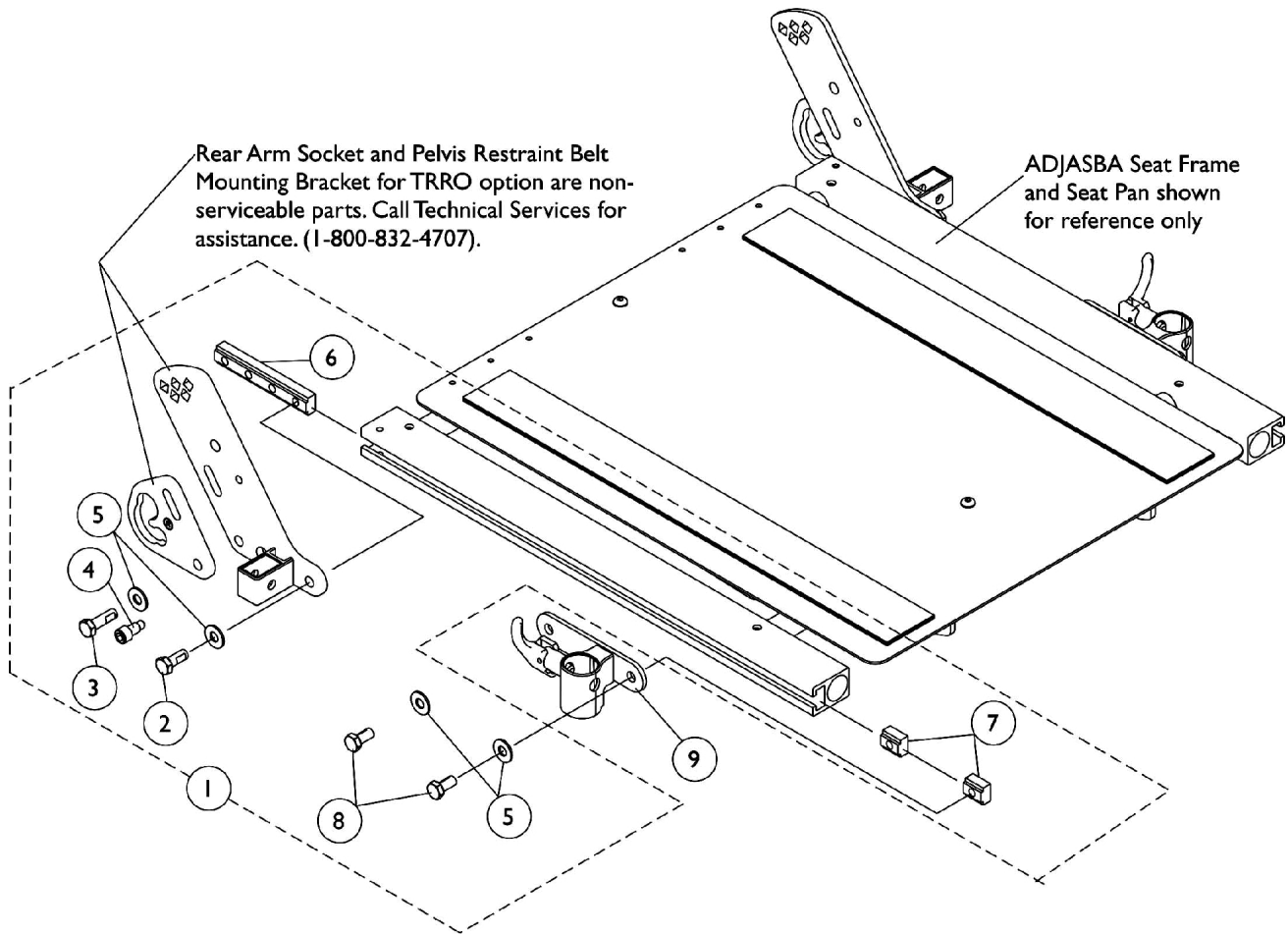
ADJASBA/ADJRECL Seats (16-24" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125734	Kit, Front/Rear Arm Socket Assembly Mounting Hardware	1	1
2			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
3			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
4			T-Nut (5/16-18)	1	4
5			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
6		1122619	Socket, Arm, Front - Right	1	1
6		1122620	Socket, Arm, Front - Left	1	1
7		1125478	Bracket, Arm Socket/Cane, Rear - Right	1	1
7		1125479	Bracket, Arm Socket/Cane, Rear - Left	1	1
7		1134481	Socket, Arm, ADJRECL, Rear - Right	1	1
7		1134482	Socket, Arm, ADJRECL, Rear - Left	1	1

NOTE: A - Includes items 2-5.

Front/Rear Arm Socket Assembly and Hardware

ADJASBA Seats with TRRO Option (16-22" Wide)



Front/Rear Arm Socket Assembly and Hardware

ADJASBA Seats with TRRO Option (16-22" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1136025-NLA	NLA - Kit, Front/Rear Arm Socket Assembly Mounting Hardware For TRRO Option	1	1
2			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	1
3			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1")	1	1
4			Screw, Socket Head (5/16-18 x 3/4")	1	1
5			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
6			T-Nut (5/16-18)	1	1
7			T-Nut (5/16-18)	1	2
8			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
9		1122619	Socket, Arm, Front - Right	1	1
9		1122620	Socket, Arm, Front - Left	1	1

Front Riggings Reference Chart

For AT5544, 70NHD, PHW93

NOTE: Calf Pads with attaching hardware not included on Legrest.

NOTE: Pivot/Slide Tube attaching hardware not included.

NOTE: Pivot/Slide Tube and Footplates do not include Heel Loops. See Footrest and Legrest Accessories.

1651 = Composite footplate with 9-7/8" curved pivot/ slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/ slide tube.
1350 = Extra large footplate with "L" style pivot/ slide tube.

Support Assemblies - AT5544, 70NHD, PHW93

Rigging Type	AT5544	70NHD	PHW93
Right	8881045291	8881053149	8881126089
	See Note(s) A	See Note(s) A	See Note(s) A
Left	8881045292	8881053148	8881126090
	See Note(s) A	See Note(s) A	See Note(s) A

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".

Pivot/ Slide Tube and Footplates For AT5544, 70NHD, PHW93

Footplate Type	1651 13-14" W	1651 15-16" W	1651 17-22" W	1350 17-22" W	AT5543 12-13" W	AT5543 14-15" W	AT5543 16-24" W
Right	1057859	1057869	1057879	1026395	1060442	1060444	1062756
	See Note(s) A	See Note(s) A					
Left	1057860	1057870	1057880	1026396	1060443	1060445	1062757
	See Note(s) A	See Note(s) A					
Right 2" Longer	1057861	1057871	1057881	1086515	N/A	1062758	1062760
	See Note(s) A	See Note(s) A					
Left 2" Longer	1057862-NLA	1057872	1057882	1086517	N/A	1062759	1062761
	See Note(s) A	See Note(s) A					
Right 4" Longer	1058419-NLA	1058421	1058423	1086516	N/A	1121138-NLA	1121140
	See Note(s) A	See Note(s) A					
Left 4" Longer	1058420-NLA	1058422	1058424	1086518	N/A	1121139-NLA	1121141
	See Note(s) A	See Note(s) A					

Front Riggings Reference Chart

For AT5544, 70NHD, PHW93

NOTE: A - Not available on AT5544 legrest 13-15" wide

Front Riggings Reference Chart

For PHAL4A

NOTE: Calf Pads with attaching hardware not included on Legrest.

NOTE: Pivot/Slide Tube attaching hardware not included.

NOTE: Pivot/Slide Tube and Footplates do not include Heel Loops. See Footrest and Legrest Accessories.

1650 = Aluminum footplate with "L" style pivot/slide tube.
1350 = Extra large footplate with "L" style pivot/slide tube.

Support Assembly - PHAL4A

Rigging Type	PHAL4A (Chrome Only)
Right	1031437-NLA
Left	1031438-NLA

Pivot/Slide Tube and Footplates For PHAL4A

Footplate Type	1650 16-24" W	1350 17-24" W
Right	1023907	1035456
Left	1023908	1035457

Front Riggings Reference Chart

70STAPER

NOTE: Pivot/Slide Tube attaching hardware not included.

NOTE: Pivot/Slide Tube and Footplates do not include Heel Loops. See Footrest and Legrest Accessories.

1651 = Composite footplate with 9-7/8" curved pivot/slide tube.

Support Assemblies - 70STAPER

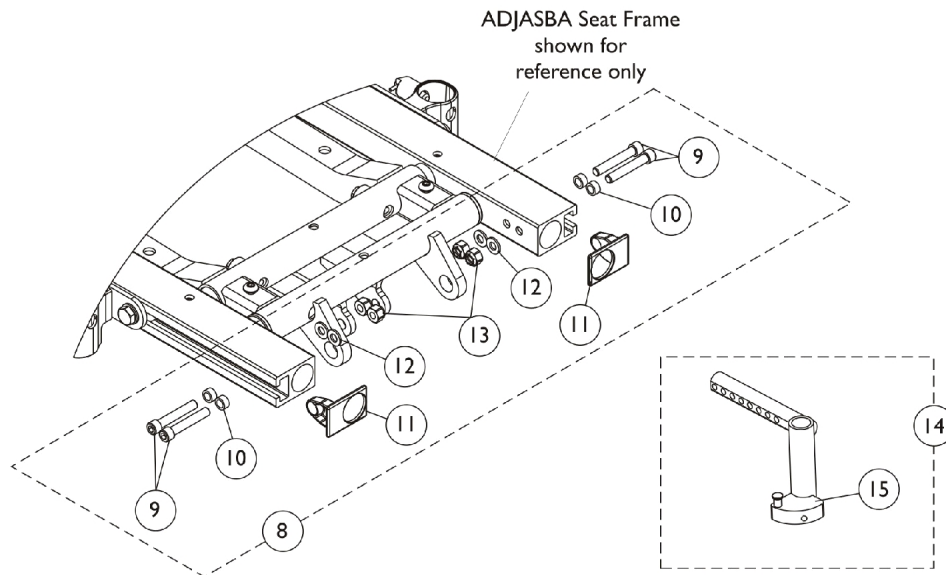
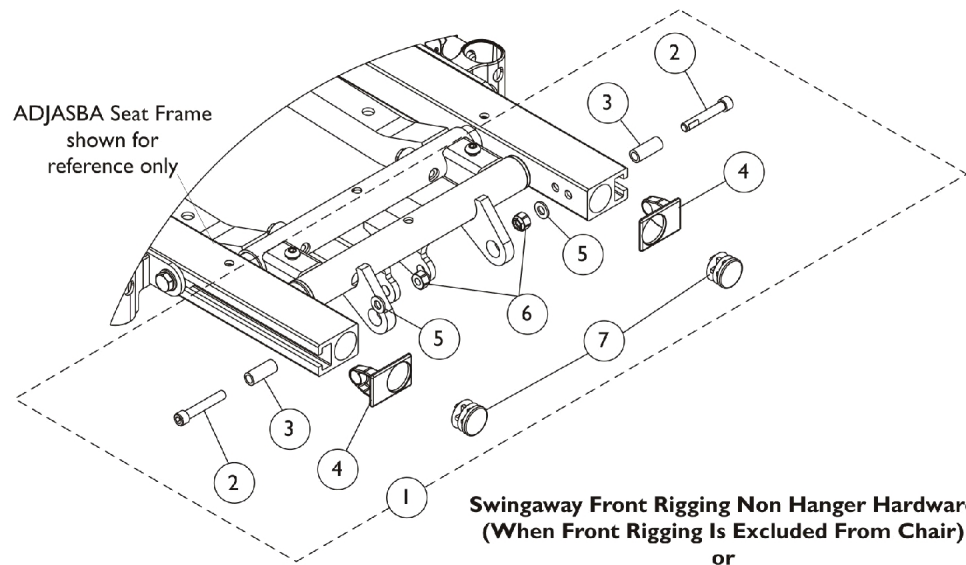
Rigging Type	70STAPER
Right	8881026996
	See Note(s) A
Left	8881026997
	See Note(s) A

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".

Pivot/Slide Tube and Footplates For 70STAPER

Footplate Type	1651 16-17" W	1651 18-19" W	1651 20-24" W
Right	1057859	1057869	1057879
Left	1057860	1057870	1057880
Right 2" Longer	1057861	1057871	1057881
Left 2" Longer	1057862-NLA	1057872	1057882

Front Rigging Hanger and Hardware Pin and Sector Style ADJASBA (12-16" Wide)



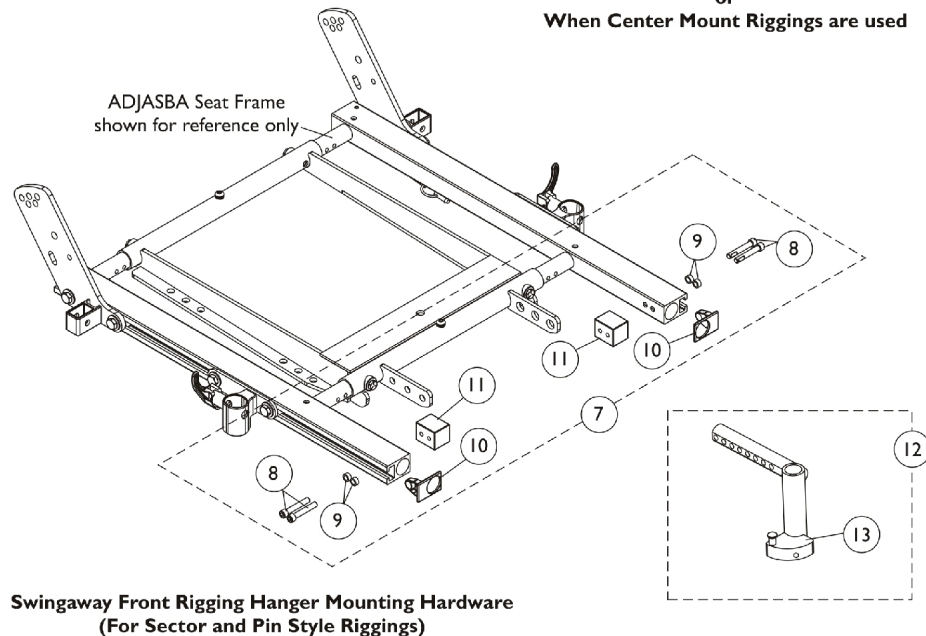
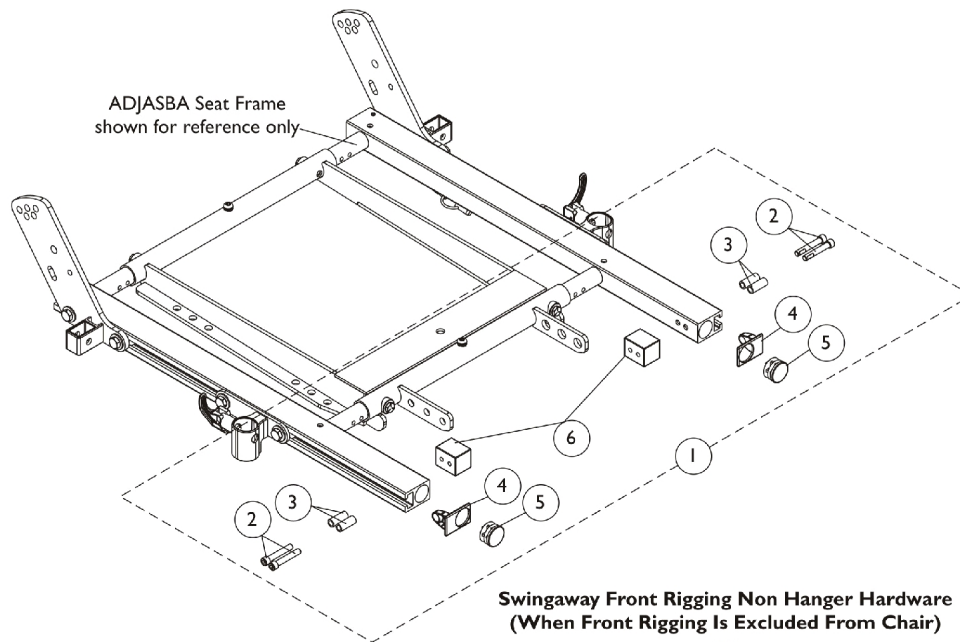
Front Rigging Hanger and Hardware

Pin and Sector Style ADJASBA (12-16" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1126150	Kit, Side Rail Cap Hardware	2	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	2
3			Spacer (1/4 x 3/8 x 29/32")	1	2
4			Cap, End, Side Rail, Black	1	2
5			Washer (1/4 x 1/2 x 1/16")	1	2
6			Locknut (1/4-20)	1	2
7			Plug Button, Black (7/8")	1	2
8	B	1136019	Kit, Front Rigging Hanger Mounting Hardware	2	1
9			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
10			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
11			Cap, End, Side Rail, Black	1	2
12			Washer (1/4 x 1/2 x 1/16")	1	4
13	C	1122602	Locknut (1/4-20)	1	4
14			Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
14		1122603	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
15		1054571	Kit, Sector Block - Right	1	1
15		1054572	Kit, Sector Block - Left	1	1
16	E	1124401	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Right	1	1
16	E	1124402	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Left	1	1
17		1134426	Package, Plug Button, Black (3/4")	10	1
7		1130582	Package, Plug Button, Black (7/8")	10	1
NOTE: A - Includes items 2-7. B - Includes items 9-13. C - Includes item 15. D - Includes Sector Block, Screw and Washer. E - Includes item 17.					

Front Rigging Hanger and Hardware

Pin and Sector Style ADJASBA/ADJRECL (16-24" Wide)

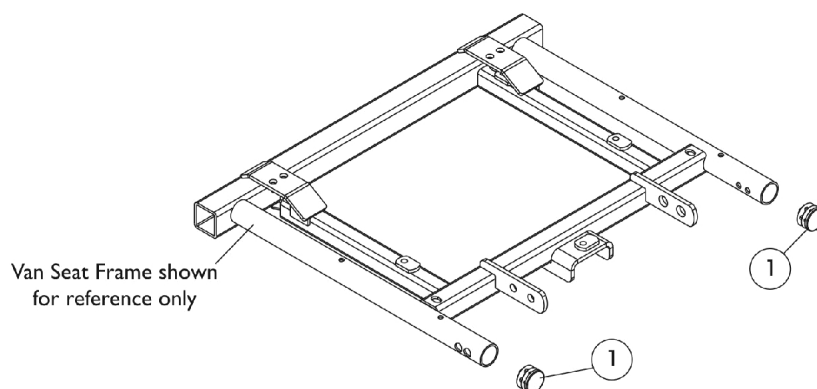


Front Rigging Hanger and Hardware

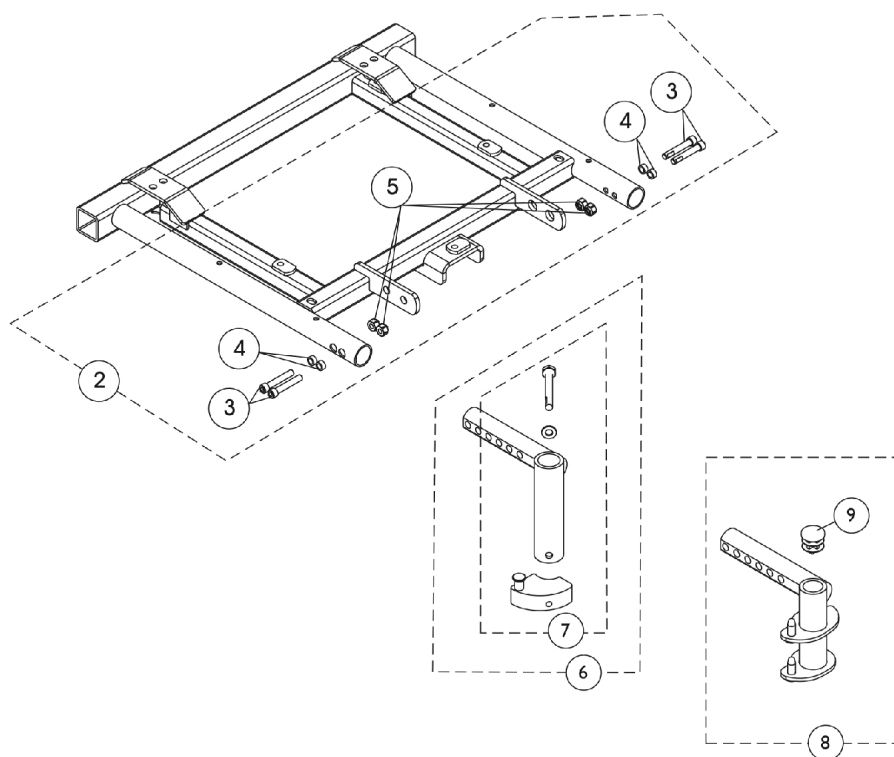
Pin and Sector Style ADJASBA/ADJRECL (16-24" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124723	Kit, Side Rail Cap Hardware (Pair)	1	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
3			Spacer (1/4 x 3/8 x 29/32")	1	4
4			Cap, End, Side Rail, Black	1	2
5			Plug Button, Black (1")	1	2
6			Block, Threaded	1	2
7	B	1125726	Kit, Front Rigging Hanger Mounting Hardware (Pair)	1	1
8			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
9			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
10			Cap, End, Side Rail, Black	1	2
11			Block, Threaded	1	2
12	C	1122602	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
12	C	1122603	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
13	D	1054571	Kit, Sector Block - Right	1	1
13	D	1054572	Kit, Sector Block - Left	1	1
14		1124401	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Right	1	1
14		1124402	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Left	1	1
15		1134426	Package, Plug Button, Black (3/4")	10	1
NOTE: A - Includes items 2-6 B - Includes items 8-11 C - Includes item 13 D - Includes Sector Block, Screw and Washer					

Front Rigging Hangers and Hardware For Van Seat



Swingaway Front Rigging Non-Hanger Hardware
(When Front Rigging Is Excluded From Chair)
Or
When Center Mount Riggings are used



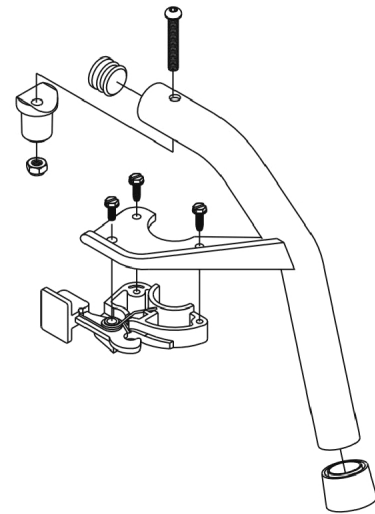
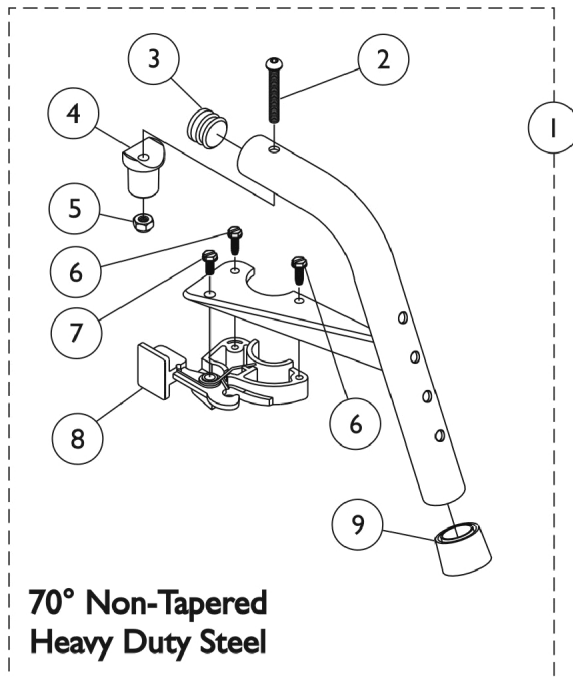
Swingaway Front Rigging Hanger Mounting Hardware
(For Sector and Pin Style riggings)

Front Rigging Hangers and Hardware For Van Seat

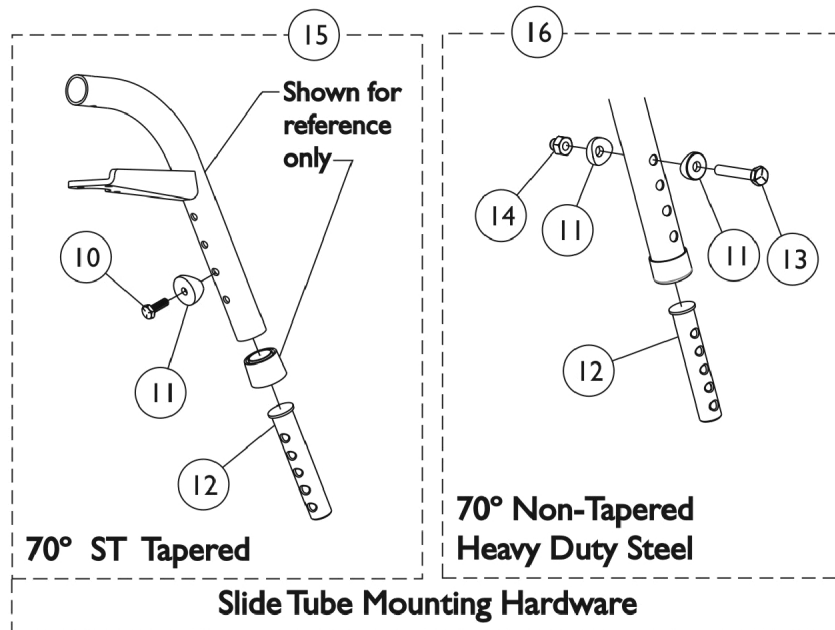
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1134425	Package, Plug Button, Black (1")	10	1
2		1148228	Kit, Front Rigging Hanger Hardware For Van Seat	2	1
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
5			Locknut (1/4-20)	1	4
6	B	1143416	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
6	B	1143417	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
7	C	1054571	Kit, Sector Block - Right	1	1
7	C	1054572	Kit, Sector Block - Left	1	1
8	D	1143783	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Right	1	1
8	D	1143784	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Left	1	1
9		1134426	Package, Plug Button, Black (3/4")	10	1
NOTE: A - Includes items 3-5. B - Includes item 7. C - Includes Sector Block, Screw and Washer. D - Includes item 9 Plug Button.					

Footrest Support Assemblies

Sector Style



70° ST Tapered



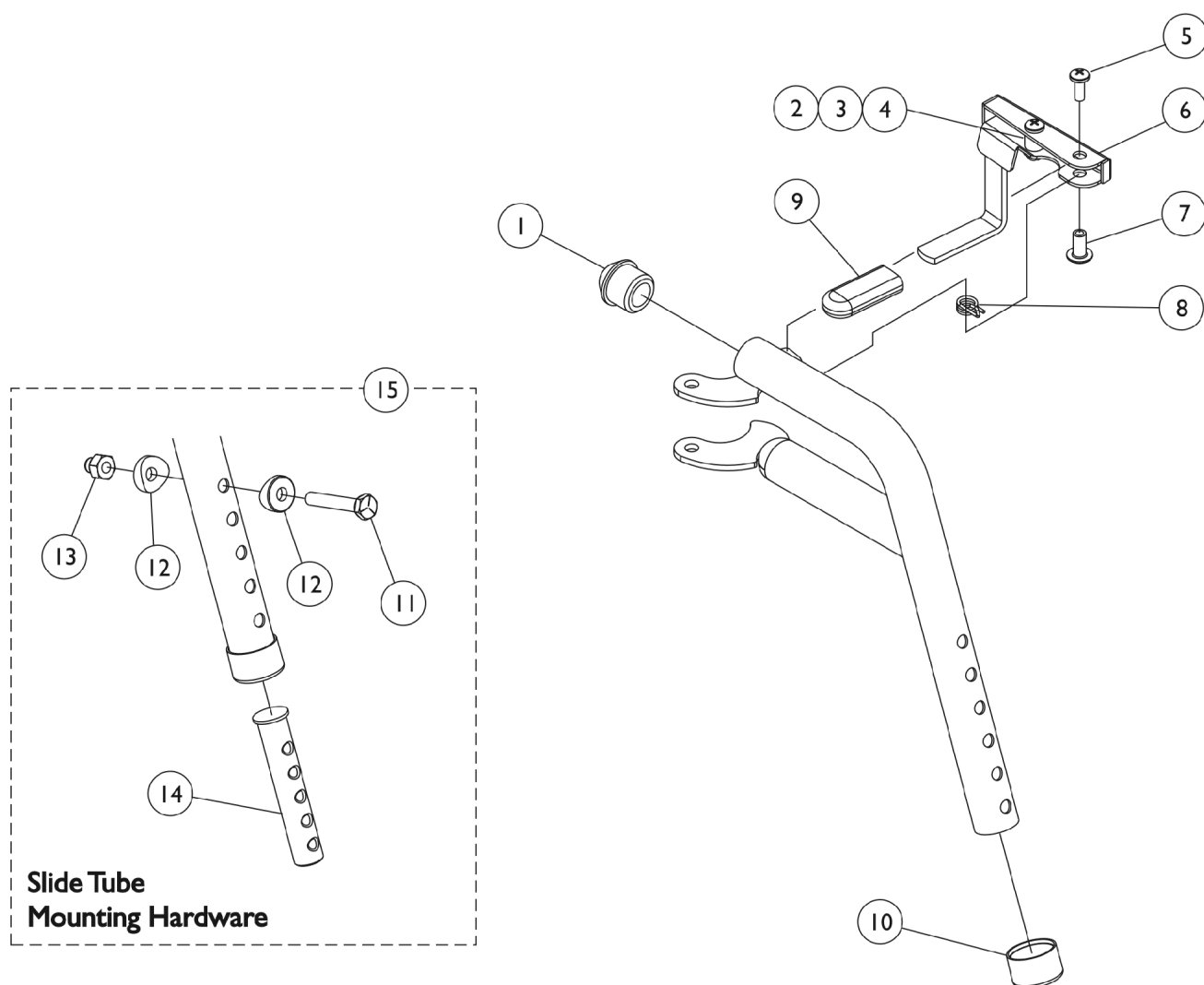
Footrest Support Assemblies

Sector Style

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C,F	8881053149	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Right	1	1
1	A,C,F	8881053148	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Left	1	1
1	A,D,F	8881026996	Footrest Support Assembly, 70 Degree Tapered, Sector, Color - Right	1	1
1	A,D,F	8881026997	Footrest Support Assembly, 70 Degree, Tapered, Sector, Color - Left	1	1
2		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
3	J	1029501	Plug Button, Black (1")	1	1
3	J	1056328	Plug Button, Black (1")	1	1
4		1017148	Pivot, Footrest	1	1
5		1025736	Locknut (1/4-20)	1	1
6		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
7		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
8		1025454	Housing, Latch - Right	1	1
8		1025455	Housing, Latch - Left	1	1
9		1026124	Collar, Anti-Rattle	1	1
10		1045267	Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	1
11	B	1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
12	I	1020534	Insert, Threaded	1	1
13		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
14		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
15	G	1026703	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
16	H	1057846	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
	E	1026987	Guard, Impact (8" L)	1	1
NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints." B - Item 16 takes 2. C - Uses Item Number 3, Plug Button 1029501 D - Uses Item Number 3, Plug Button 1056328 E - Not Shown. For 70 deg. Tapered Footrest. F - Includes items 2-9. G - Includes items 10-12. H - Includes items 11-14. I - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs. J - See item #1 footnote C or D for Front Rigging Plug Button usage.					

PHW93 (Hemi) Footrest Supports

Color (Pin Style)

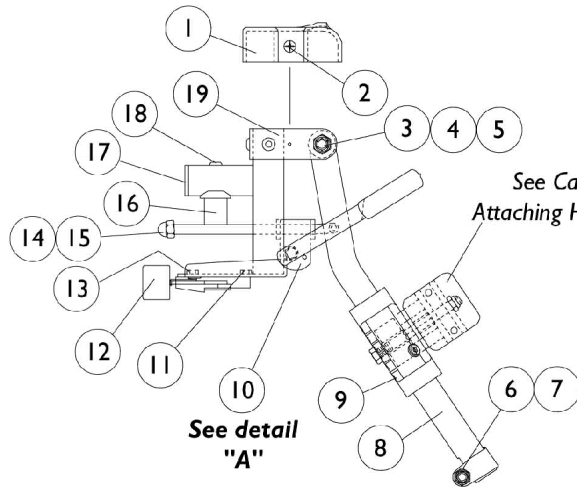


PHW93 (Hemi) Footrest Supports

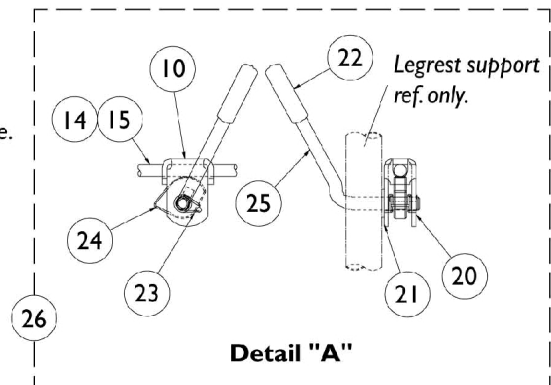
Color (Pin Style)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
4		1025735	Locknut (#10-32)	1	1
5		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
6	A	1114749-NLA	NLA - Handle, Release, Black - Right	1	1
6	A	1114750-NLA	NLA - Handle, Release, Black - Left	1	1
7		1028846-NLA	NLA - Rivnut (#10-32)	1	1
8		1028707	Spring, Release - Right	1	1
8		1028708	Spring, Release - Left	1	1
9		1006490	Tip, Plastic, Black	1	1
10		15680X012	Collar, Anti-Rattle (7/8")	1	1
11		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
12		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
13		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
14	D	1020534	Insert, Threaded	1	1
15	C	1074143	Kit, Slide Tube Mounting Hardware	1	1
	B	8881126089	Footrest Support Assembly, Hemi, Color - Right	1	1
	B	8881126090	Footrest Support Assembly, Hemi, Color - Left	1	1
NOTE: A - Includes items 2-4. B - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints." C - Includes items 11-14. D - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs.					

AT5544 Legrest Supports (Sector Style) 16"-24" Wide Chairs



See Calf Pads and
Attaching Hardware page.



AT5544 Legrest Supports

(Sector Style)

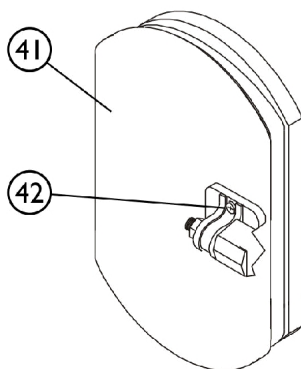
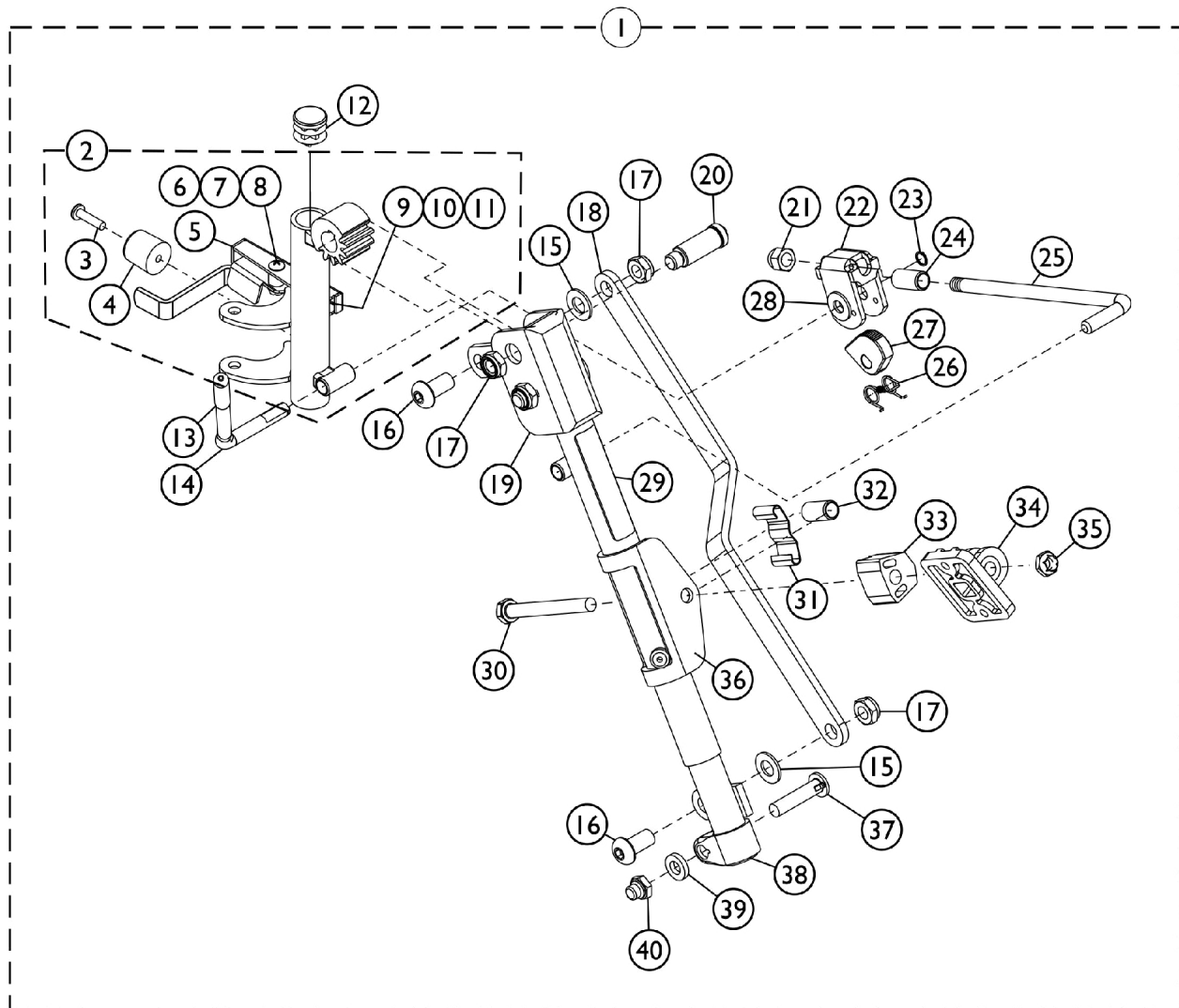
16"-24" Wide Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1017187	Cover, Top	1	1
2		1028529	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
3		40363X000	Hex Nut (3/8"-16)	1	1
4		1058636-NLA	NLA - Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
5		11919X000-NLA	NLA - Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	1
6		1025730	Locknut (5/16-24)	1	1
7		1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		1043556-NLA	NLA - Tube, Elevating Adjustable Support, Black - Right	1	1
8		1043557-NLA	NLA - Tube, Elevating Adjustable Support, Black - Left	1	1
8	A	8881048851	Tube, Elevating Adjustable Support, Color - Right	1	1
8	A	8881048852	Tube, Elevating Adjustable Support, Color - Left	1	1
9		1032266	Bracket, Legrest Pad Mounting, Black	1	1
10		04528X002	Bracket, Release, Black	1	1
11		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
12		1025454	Housing, Latch - Right	1	1
12		1025455	Housing, Latch - Left	1	1
13		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
14		42326X001	Bar, Ratchet	1	1
15		10261X000	Nut, Acorn (5/16-24)	1	1
16		1017148	Pivot, Footrest	1	1
17		1029501	Plug Button, Black (1")	1	1
18		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
19	A	8881045289	Bracket, Legrest Support, Color - Right	1	1
19	A	8881045290	Bracket, Legrest Support, Color - Left	1	1
20		1040831	Ring, Snap	1	1
21		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
22		1040060	Tip, Plastic, Black	1	1
23		1037485	Spring, Release	1	1
24		1037125	Cam, Legrest	1	1
25		1037126	Handle, Release	1	1
26	B	1096974	Kit, Elevating Legrest Ratchet Hardware (Pair)	1	1
	C,D	1096943-NLA	NLA - Instruction Sheet, Ratchet Kit	1	1
	A,C	8881045291	Legrest Support Assembly, Sector, Color - Right	1	1
	A,C	8881045292	Legrest Support Assembly, Sector, Color - Left	1	1

NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints."
B - Includes items 10, 14-15 and 20-25.
C - Not Shown.
D - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.

PHAL4A (Hemi) Articulating Legrest Supports Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.



PHAL4A (Hemi) Articulating Legrest Supports

Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1031437-NLA	NLA - Legrest Support Assembly, Articulating, Hemi, Chrome - Right	1	1
1	B	1031438-NLA	NLA - Legrest Support Assembly, Articulating, Hemi, Chrome - Left	1	1
2	G	1023092-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
2	G	1023093-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
3		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
4		1022874	Bumper	1	1
5		1035539	Handle, Release, Black - Right	1	1
5		1035540	Handle, Release, Black - Left	1	1
6		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
7		60279X003	Locknut (#10-32)	1	1
8		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
9		1008935	Spring, Release - Right	1	1
9		1008936	Spring, Release - Left	1	1
10		67005X000	Rivnut (#10-32)	1	1
11		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
12		1027097	Plug Button, Black (3/4")	1	1
13		1040060	Tip, Plastic, Black	1	1
14		1037126	Handle, Release	1	1
15		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
16		1022866-NLA	NLA - Screw, Socket Button Head (3/8-16 x 3/4")	1	2
17		40363X000	Hex Nut (3/8"-16)	1	3
18		1022846-NLA	NLA - Bar, Link, Black	1	1
19		1022877-NLA	NLA - Tube, Support and Drive Link, Chrome - Right	1	1
19		1022878-NLA	NLA - Tube, Support and Drive Link, Chrome - Left	1	1
20		1022854-NLA	NLA - Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)	1	1
21		10261X000	Nut, Acorn (5/16-24)	1	1
22		04528X002	Bracket, Release, Black	1	1
23		1040831	Ring, Snap	1	1
24		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
25		42326X004	Bar, Ratchet - Right/Left	1	1
26		1037485	Spring, Release	1	1
27		1037125	Cam, Legrest	1	1
28		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
29		1024911-NLA	NLA - Decal, Smartleg	1	1
30		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
31		48823X008	Spring, Leaf	1	1
32		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1

PHAL4A (Hemi) Articulating Legrest Supports

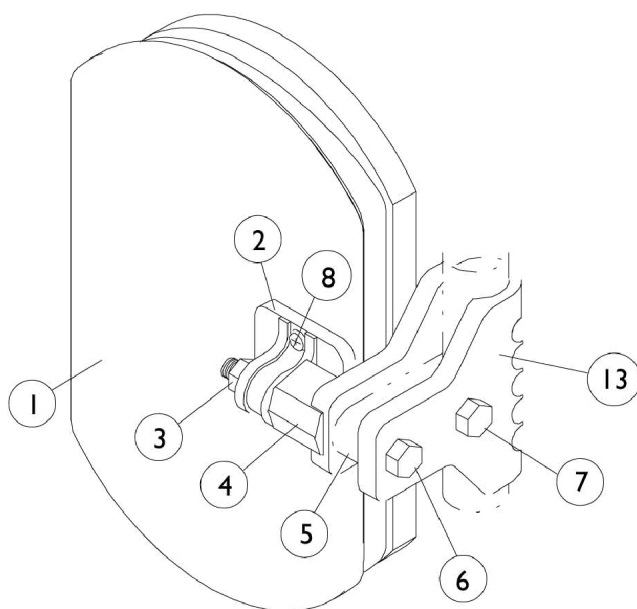
Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.

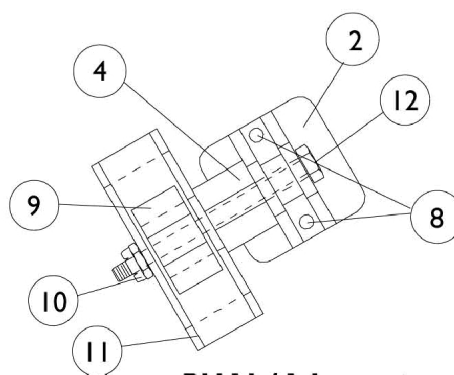
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
33		1025133	Spacer, Legrest Pad, Black	1	1
34		04526X019	Plate, Legrest Pad	1	1
35		60264X001	Locknut (5/16-24)	1	1
36		1025104	Bracket, Legrest, Chrome	1	1
37		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
38		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
38		1022849	Tube, Slide, Articulating, Chrome - Left	1	1
39		1027377	Washer (#20)	1	1
40		1107321	Nut, Low Cap (5/16"-24)	1	1
41	A,C,F	88804529X003	Pad, Legrest, Vinyl - Right	1	1
41	A,C,F	88804529X004	Pad, Legrest, Vinyl - Left	1	1
41	A,D,F	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
42	E	1068649	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1
NOTE: A - Specify upholstery color U67 black when ordering. B - Includes items 3-40. C - For 14"-15" wide seats D - For 16" wide seats E - Includes Screws and Instruction Sheet. F - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads. G - Includes the Legrest Support Tube and items 3-11.					

Calf Pads and Attaching Hardware

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.



AT5544 Legrest.



PHAL4A Legrest

Calf Pads and Attaching Hardware

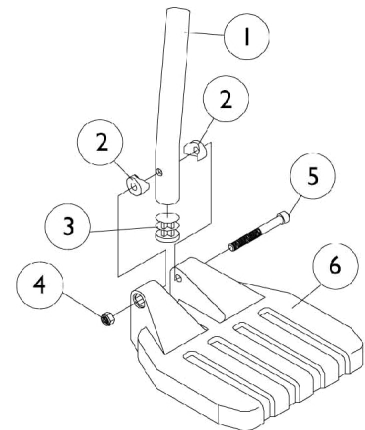
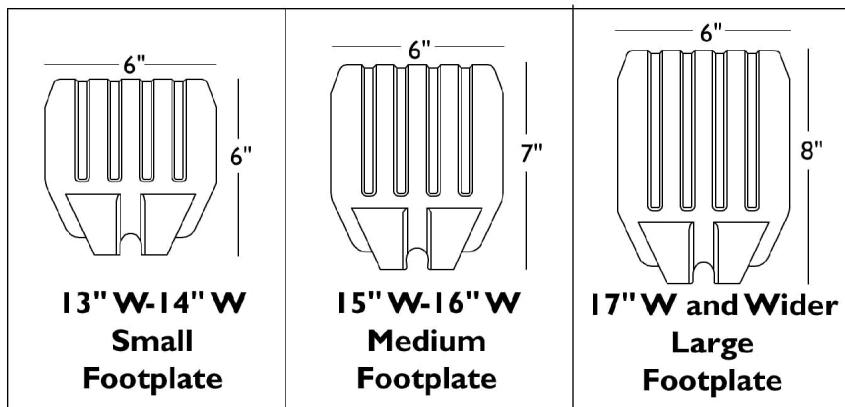
Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	8881091759	Pad w/ Cover and Screws, Legrest Vinyl (Pair)	2	1
1	A,D	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
1	A,B,D	88804529X003	Pad, Legrest, Vinyl - Right	1	1
1	A,B,D	88804529X004	Pad, Legrest, Vinyl - Left	1	1
2		04526X019	Plate, Legrest Pad	1	1
3		7930330-NLA	NLA - Locknut (5/16-24)	25	1
4		1025133	Spacer, Legrest Pad, Black	1	1
5		1032267	Spacer, Legrest Pad Mounting, Black	1	1
6		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
7		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
8	C	1066591	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1
9		48823X008	Spring, Leaf	1	1
10		7930363-NLA	NLA - Package, Locknut (5/16"-24)	25	1
11		1025104	Bracket, Legrest, Chrome	1	1
12		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
13		1032266	Bracket, Legrest Pad Mounting, Black	1	1
NOTE: A - Specify upholstery color. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options." B - 14"-15" Wide Chairs. C - Includes Screws and Instruction Sheet. D - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.					

Pivot/Slide Tube and 1651 Composite Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts



Pivot/Slide Tube and 1651 Composite Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories.

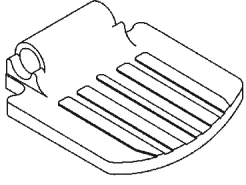
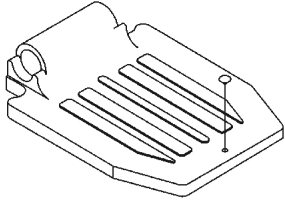
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts

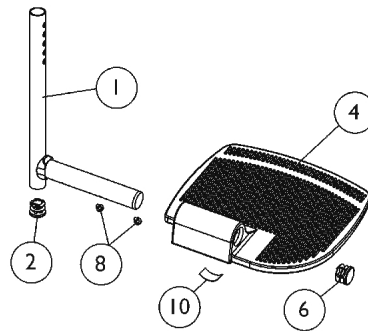
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1057852	Tube, Pivot/Slide, Curved End, Steel, Black (9-7/8")	1	1
1		1057854	Tube, Pivot/Slide, Curved End, 2" Longer, Steel, Black	1	1
1		1058418	Tube, Pivot/Slide, Curved End, 4" Longer, Steel, Black	1	1
2		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
3		1027097	Plug Button, Black (3/4")	1	1
4		7930323-NLA	NLA - Package, Locknut (1/4-20)	25	1
5		7930366	Package, Socket Head Screw (1/4-20 x 2-1/4")	25	1
6	A	1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
6	B	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	C	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
6	D	1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
6	E	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	F	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
NOTE: A - 12"-14" Wide B - 15"-16" Wide C - 17" and Wider D - 15"-17" Wide 70 STAPER E - 18"-19" Wide 70 STAPER F - 20" and Wider 70 STAPER					

Pivot/Slide Tube and 1650, 1350 Aluminum Footplates

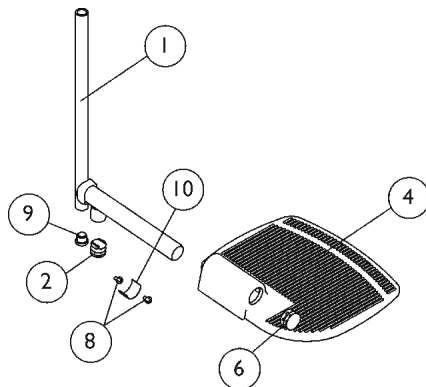
NOTE: Heel Loops are not included. See Footrest and Legrest Accessories

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts.

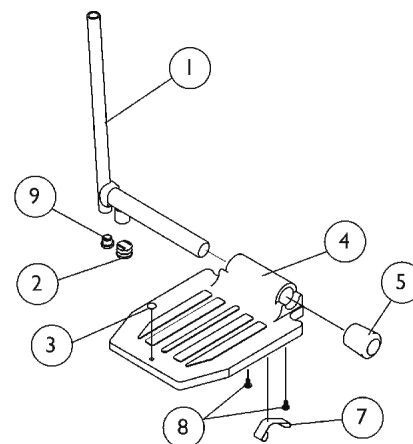
	
14"-15" Wide 1650 Standard Aluminum	16" W and Wider 1650 Standard Aluminum



For AT5544, 70 NHD, PHW93



For PHAL4A Legrest



For PHAL4A Legrest

Pivot/Slide Tube and 1650, 1350 Aluminum Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories

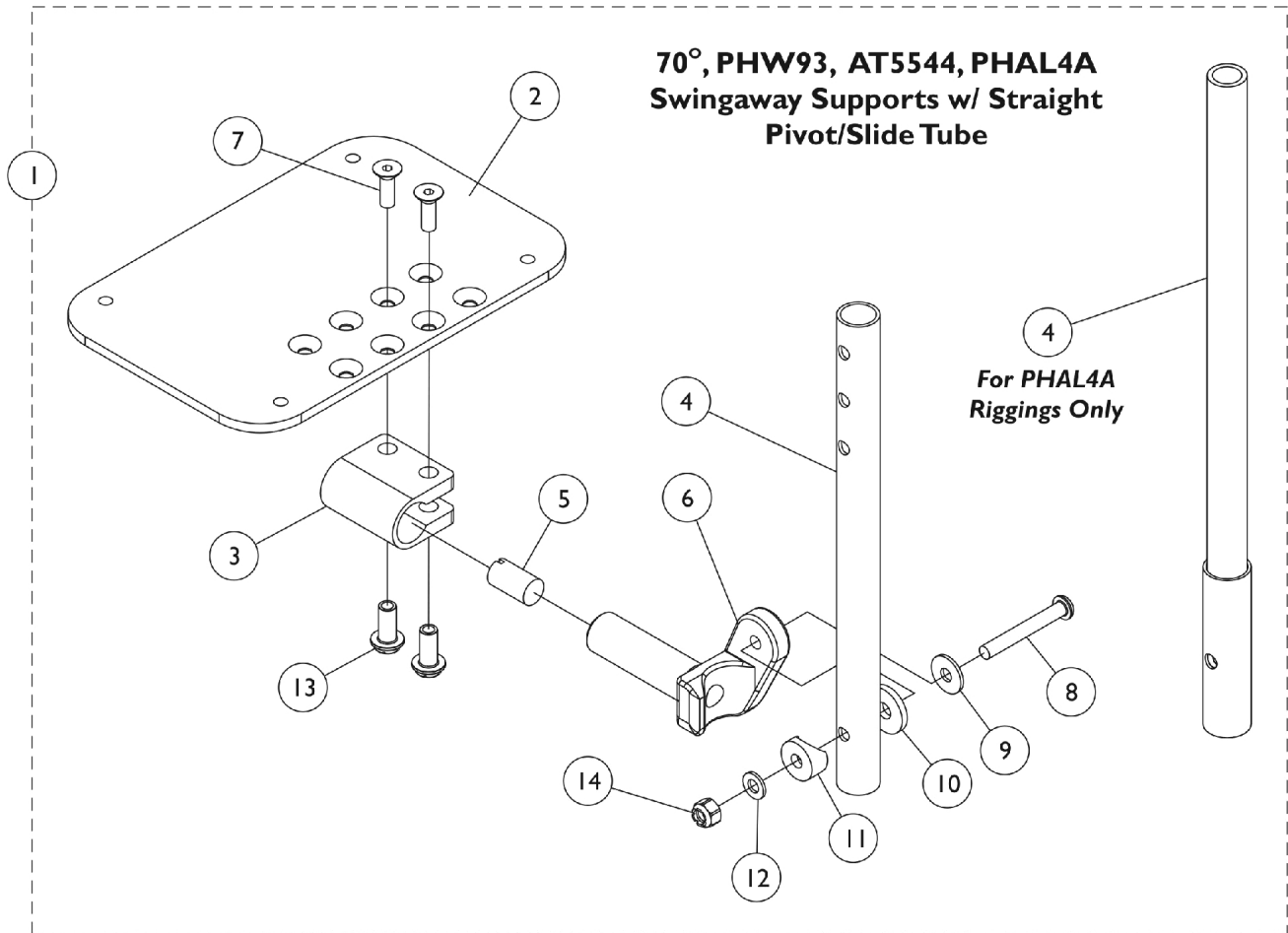
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1048834	Pivot/Slide Tube w/ Plug Button, Black	1	1
1	A	1098906	Pivot/Slide Tube w/ Plug Button, Black (2" Longer)	1	1
1	A	1086482	Pivot/Slide Tube w/ Plug Button, Black (4" Longer)	1	1
1	B	1041526	Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	1
2		1027097	Plug Button, Black (3/4")	1	1
3		1070168	Plug, Push, Footplate	1	1
4	C	44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
4	D	44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
4		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
4		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
5		1016346	Cap, End, Tube, Black (7/8")	1	1
6		1027095	Plug Button, Black (7/8")	1	1
7		1006981	Spring, Tension	1	2
8		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
9		1018133	Plug Button, Black (5/8")	1	1
10		1036123	Spring, Leaf	1	1
NOTE: A - Extra Large footplate for AT5544, 70 NHD, PHW93. B - Standard Aluminum and Extra Large footplate for PHAL4A. C - For 14"-15" wide seats. D - For 16" and wider seats.					

AT5543 Adjustable Angle Footplates

70deg, PHW93, AT5544, PHAL4A Swingaway Supports

NOTE: Heel loops are not included. See Footrest and Legrest Accessories.



AT5543 Adjustable Angle Footplates

70deg, PHW93, AT5544, PHAL4A Swingaway Supports

NOTE: Heel loops are not included. See Footrest and Legrest Accessories.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	Pivot/Slide Tubes with Footplates	1	1
2	B,F	1113572	Footplate, Adjustable Angle, Medium, Black (4-1/4" W x 8" L)	1	1
2	C,F	1113573	Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
2	D,F	1113574	Footplate, Adjustable Angle, Extra Large, Black (6-1/4" W x 8" L)	1	1
3		1058517	Clamp, Footplate	1	1
4		1057855	Tube, Pivot and Slide, Straight, Steel, Black (9-7/8" L)	1	1
4		1057856	Tube, Pivot/Slide, Straight, Steel, Black (11-7/8" L)	1	1
4		1121135	Tube, Pivot/Slide, Straight, Steel, Black (13-7/8" L)	1	1
4	A	1091745-NLA	NLA - Tube, Pivot/Slide, Straight, Steel, Chrome (13-7/8" L)	1	1
5		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
6		1052102	Hinge, Footplate - Right	1	1
6		1052103	Hinge, Footplate - Left	1	1
7		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
8		7930321-NLA	NLA Package, Screw, Socket Button Head (1/4-20 x 1-7/8")	25	1
9		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
10		7930313	Package, Washer, Nylon (5/16 x 7/8 x 1/8")	25	1
11		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
12		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
13		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
14		7930333	Locknut (1/4-20)	25	1
NOTE: A - For PHAL4A only. B - For 12-13" wide chairs. C - For 14-15" wide chairs. D - For 16" and wider chairs. F - This footplate was revised 9/2/2008 with rounder corners and accessory holes changed from 8 to 4. Recommended to replace footplate in pairs to match sides.					

Pivot/Slide Tube with Footplate Assemblies

Rigging Type	Side	12-13" W 4-1/2" Medium Footplate	14-15" W 5-1/4" Large Footplate	16" and Wider 6-1/4" X-Large Footplate
70, PHW93, AT5544	Right	1060442	1060444	1062756
	Left	1060443	1060445	1062757

AT5543 Adjustable Angle Footplates

70deg, PHW93, AT5544, PHAL4A Swingaway Supports

NOTE: Heel loops are not included. See Footrest and Legrest Accessories.

Pivot/Slide Tube with Footplate Assemblies

Rigging Type	Side	12-13" W 4-1/2" Medium Footplate	14-15" W 5-1/4" Large Footplate	16" and Wider 6-1/4" X-Large Footplate
70, PHW93, AT5544, 2" Longer Slide Tube	Right	N/A	1062758	1062760
	Left	N/A	1062759	1062761
70, PHW93, AT5544, 4" Longer Slide Tube	Right	N/A	1121138-NLA	1121140
	Left	N/A	1121139-NLA	1121141
PHAL4A	Right	N/A	1091775-NLA	1091777-NLA
	Left	N/A	1091776-NLA	1091778-NLA

Footrest and Legrest Accessories

NOTE: Heel loops for Power Articulating Legrest located on Power Articulating Legrest page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1032243	Strap, Calf w/ Hook and Loop (36" L)	1	1
	A,B	1032214	H-Strap (24" L)	1	1
	A,C	1032215	H-Strap (26" L)	1	1
	A,D	1032216	H-Strap (31" L)	1	1
	A,E	1026987	Guard, Impact (8" L)	1	2
	A	See Chart	Heel Loops and Hardware (Not Including AT5543)	1	1
	A	See Chart	Attaching Hardware Part Numbers (Not Including AT5543)	1	1
	A	See Chart	Heel Loops, Heel Loops w/ Ankle Straps and Hardware AT5543	1	1
	A	See Chart	Toe Loops and Hardware	1	1
NOTE: A - Not Shown. B - 12-14" wide seats. C - 15-16" wide seats. D - 17" and wider seats. E - For 70 deg. Tapered Footrest.					

Footplate Type	Chair Width	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # Rt.	Heel Loop w/ Ankle Strap Single # Lt.	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Composite Small (1651)	12-14" W or 15-17" W Tapered	1028412-NLA	1035912-NLA	1035908-NLA	1035909-NLA	1035906	1035931
Composite Medium (1651)	15-16" W or 18-19" W Tapered	1017621	1035917-NLA	1035919	1035920	1035918	1035931
Composite Large (1651)	17-24" W or 20-24" W Tapered	1017621	1035917-NLA	1035932-NLA	1035933-NLA	1035930	1035931
Standard Aluminum (1650)	14-15" W	1025234-NLA	1035905	1035908-NLA	1035909-NLA	1035906	1035907
Standard Aluminum (1650)	16-24" W	1017621	1035917-NLA	1035919	1035920	1035918	1035907
X-Large Aluminum (1350)	16-24" W	1017621	1035917-NLA	1035919	1035920	1035918	1055241

Footrest and Legrest Accessories

NOTE: Heel loops for Power Articulating Legrest located on Power Articulating Legrest page.

Attaching Hardware Part Numbers (Not Including AT5543)

Footplate Type	Part Number	Part Number Consists of
Composite (1651)	1035931	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Hex Nut w/ Nylon Cap (1/4-20) (2) Flat Washer (1/4 x 5/8 x 1/16")
Standard Aluminum (1650)	1035907	2 each Screw, Phillips Pan Head (1/4-20 x 2-1/2") 2 each Spacer (1/4 x 11/32 x 1-3/4") 2 each Locknut (1/4-20)
X-Large Aluminum (1350)	1055241	2 each Screw, Phillips Pan Head (1/4-20 x 2-1/4") 2 each Spacer (1/4 x 11/32 x 1-3/4") 2 each Locknut (1/4-20)

Footrest and Legrest Accessories

NOTE: Heel loops for Power Articulating Legrest located on Power Articulating Legrest page.

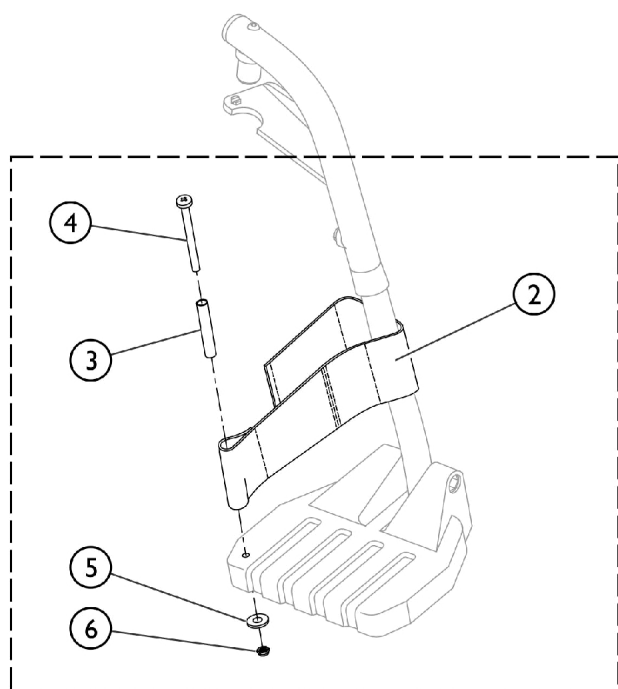
Heel Loops, Heel Loops w/ Ankle Straps and Hardware (For AT5543)

Footplate Type	Part Number	Part Number Consists of
AT5543 Adj. Angle	1160723 Kit, Heel Loop w/ Hardware, Adjustable Angle Footplate (Pair)	(2) Heel Loops (4) Screw, Socket Head Cap (1/4-20 x 2-1/4") (4) Spacer (4) Washer (3/16 x 7/16 x 1/16")
AT5543 Adj. Angle	1160724 Kit, Heel Loop w/ Ankle Strap and Hardware, Adjustable Angle Footplate (Pair)	(2) Heel Loops w/ Ankle Straps (4) Screw, Socket Head Cap (1/4-20 x 2-1/4") (4) Spacer (4) Washer (3/16 x 7/16 x 1/16")

Toe Loops (1345) and Attaching Hardware

Footplate Type	Toe Loop w/o Hardware Single #	Toe Loop w/o Hardware Pair #	Attaching Hardware Part Number	Attaching Hardware Consists of
1651, 1650, 1350, Footplates	04572X025	1037087	1037089	4 each Screw, PPH (#10-32 x 7/8") 4 each Washer (1/4 x 3/4 x 3/32") 4 each Locknut (#10-32)
AT5543 Footplates	04572X025	1037087	1104749	4 each Screw, PPH (10-32 x 1/2") 4 each Washer (1/4 x 3/4 x 3/32")

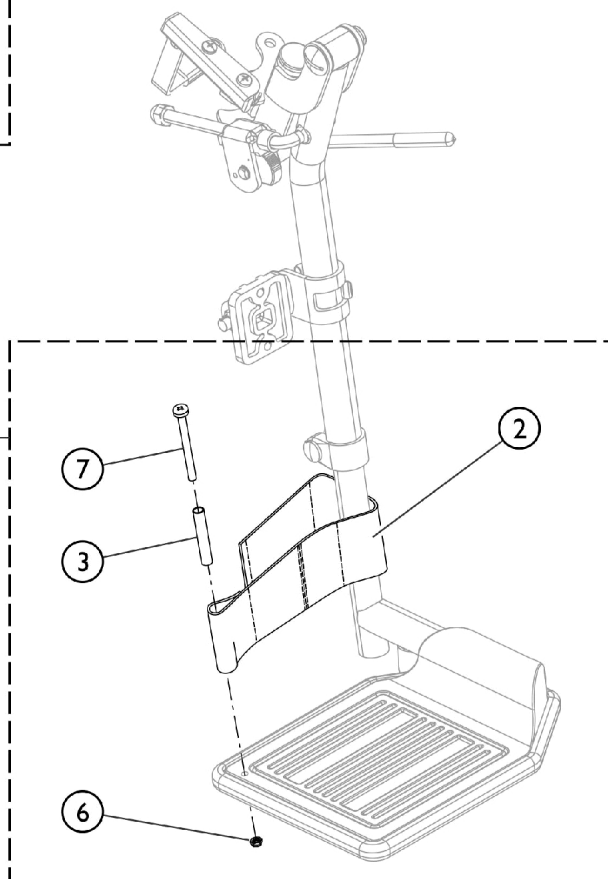
Front Riggings - Adjustable Heel Loops



① **Heel Loop and Hardware for All Footplate Options**
(Except Deluxe 1450)

Heel Loop and Hardware for Deluxe (1450) Footplates

⑪



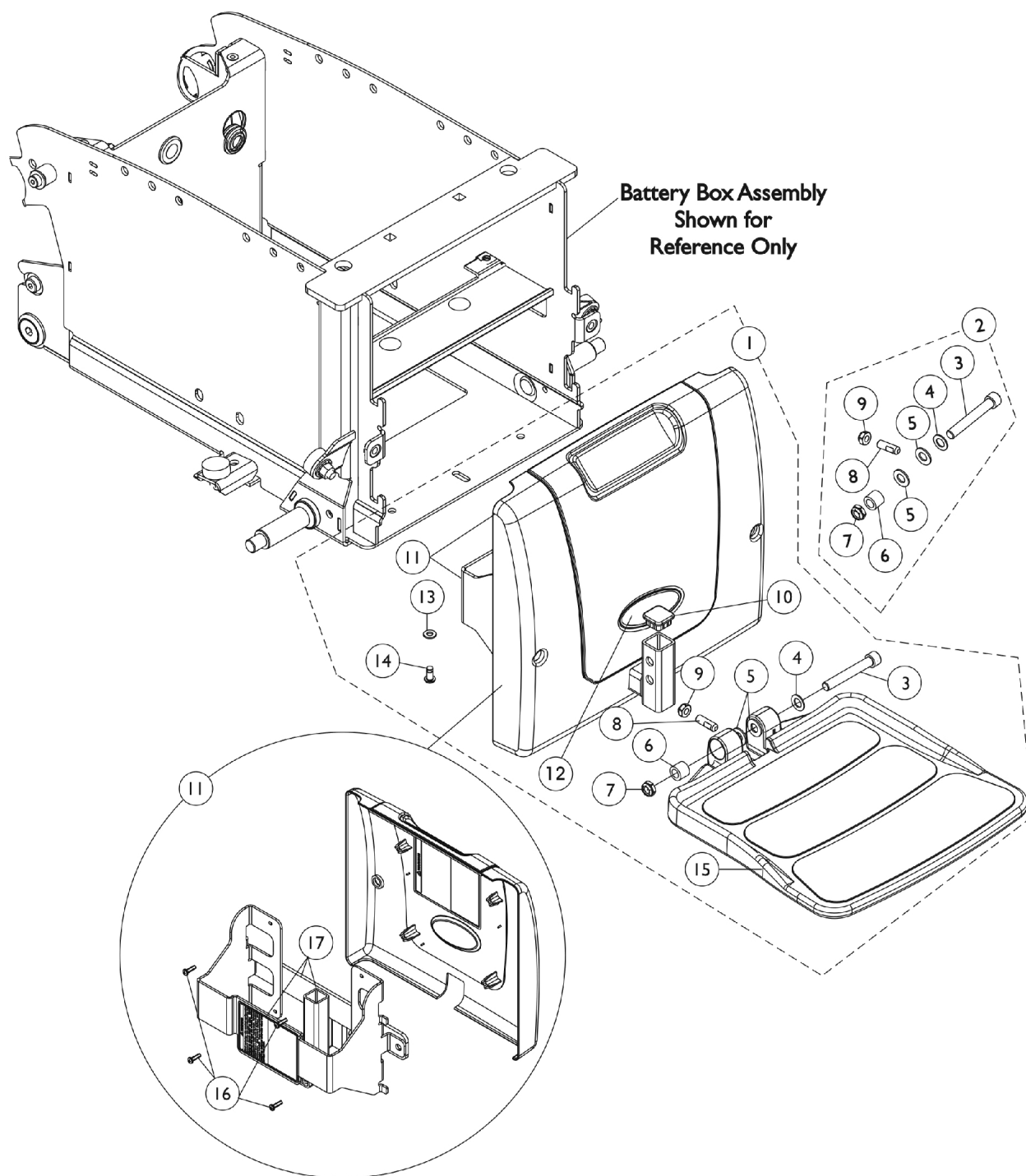
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Front Riggings - Adjustable Heel Loops

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1191117	Kit, Heel Loop, Adjustable w/ Hardware (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
4			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
5			Washer, Flat (1/4 x 5/8 x 1/16")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1
11	B	1191116	Kit, Heel Loop, Adjustable w/ Hardware, Deluxe 1450 (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
7			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/2")	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1

NOTE: A - Kit includes items 2 - 6. Used with all Footplates except Deluxe (1450).
 B - Kit includes items 2, 3, 6, and item 7. Used with Deluxe (1450) Footplates only.

90FB Flip-Up Removable Footboard Assembly Before 01/12/12

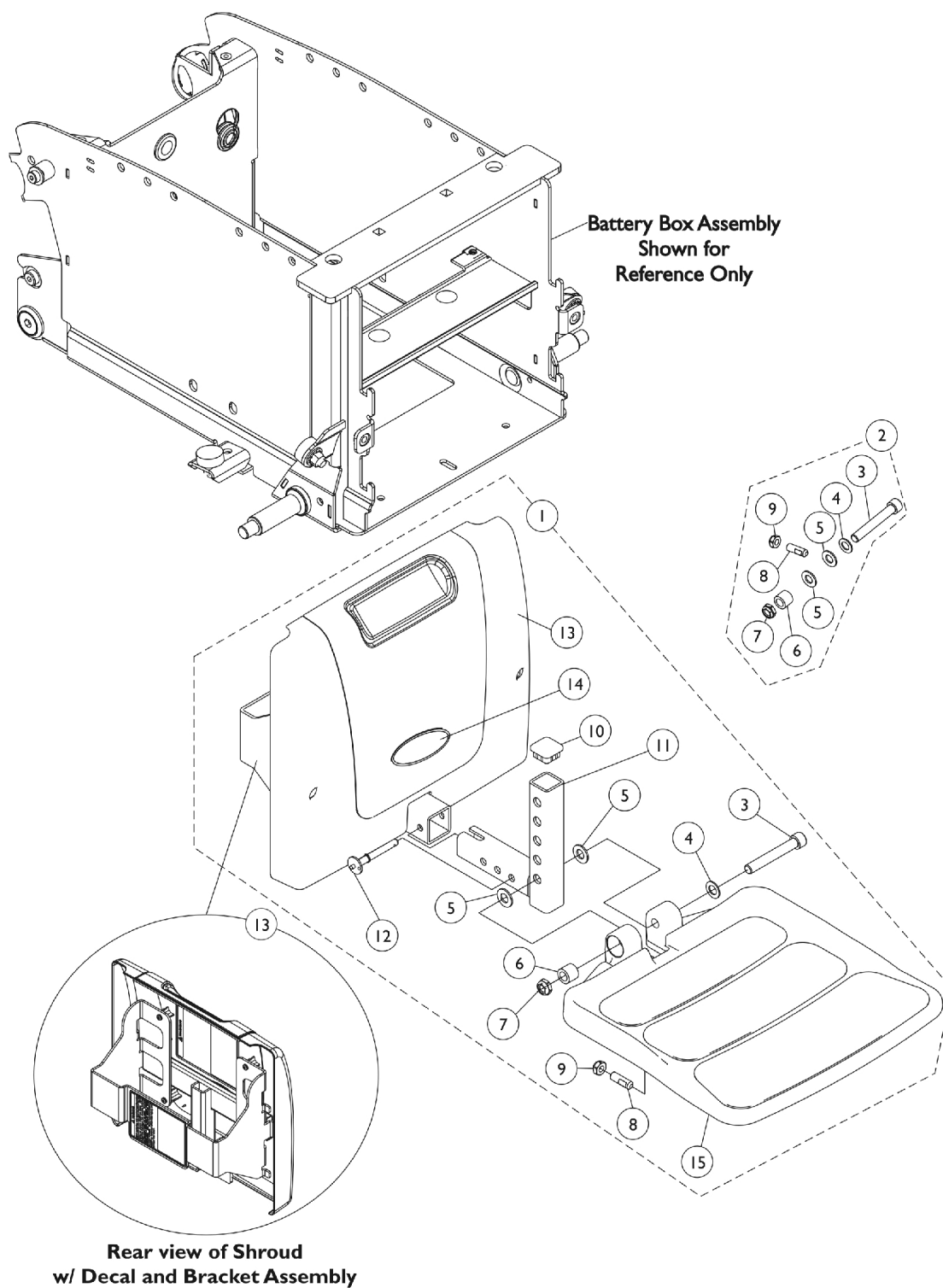


**Rear view of Shroud
w/ Decal and Bracket Assembly**

90FB Flip-Up Removable Footboard Assembly Before 01/12/12

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1147943	Kit, 90FB Footboard, Bracket, Shroud, Decals and Hardware (For 22NF Batteries)	1	1
2	B	1147134	Kit, Footboard Mounting Hardware	1	1
3			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
4			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
5			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
6			Bushing (3/8 x 5/8 x 1/2")	1	1
7			Locknut, Low Profile (3/8-16)	1	1
8			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
9	C	1147937	Locknut (5/16-18)	1	1
10			Plug Button, Black (1" Square)	1	1
11			Front Shroud and Bracket Assembly, 90FB (For 22NF Batteries)	1	1
12		1090147-NLA	NLA - Decal, Invacare Medallion - Large	1	1
13		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
14		1045267	Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	1
15		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
16		1114276	Screw, Phillips Pan Head (#8-16 x 5/8")	1	4
17		1147133-NLA	NLA - Kit, Bracket with Decal (For 22NF Batteries)	1	1
		1154294-NLA	NLA - Owner's Manual, TDX SI/SI-HD Base	1	1
NOTE: A - Includes items 3-15. Refer to the owner's manual (not shown) part #1154294 for Installation Instructions. B - Includes items 3-9 C - Includes items 16 and 17					

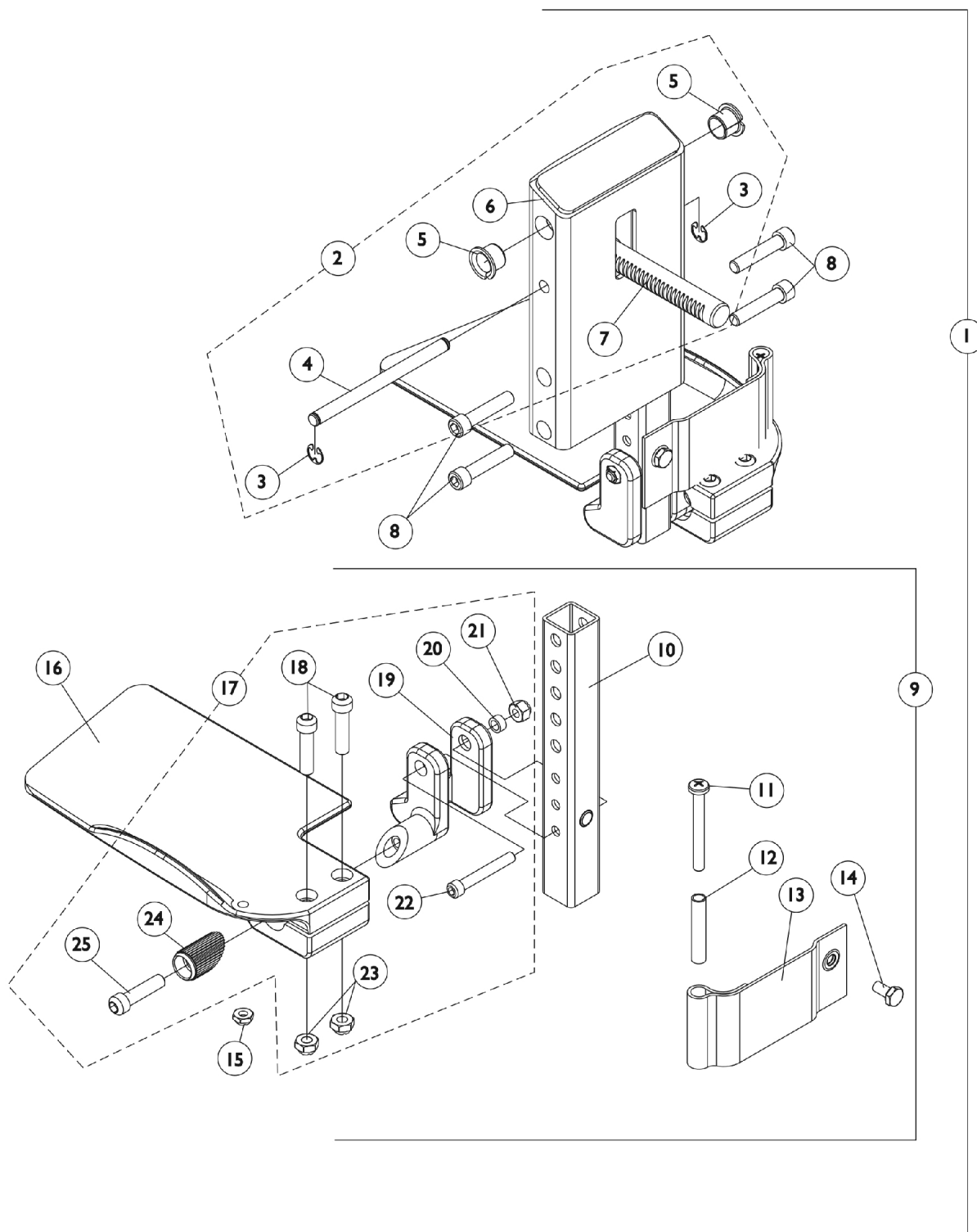
90FB Flip-Up Removable Footboard Assembly After 01/11/12



90FB Flip-Up Removable Footboard Assembly After 01/11/12

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1170604	Kit, 90FB Footboard, Bracket, Shroud, Decals and Hardware	1	1
2	B	1147134	Kit, Footboard Mounting Hardware	1	1
3			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
4			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
5			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
6			Bushing (3/8 x 5/8 x 1/2")	1	1
7			Locknut, Low Profile (3/8-16)	1	1
8			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
9	C	1105038	Locknut (5/16-18)	1	1
10			Plug Button, Black (1" Square)	1	1
11			Bracket, Footboard Support, Black	1	1
12	D	1109011	Pin, Quick Release	1	1
13		1170600	Front Shroud and Bracket Assembly, 90FB	1	1
14		1090147-NLA	NLA - Decal, Invacare Medallion - Large	1	1
15		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
		1154294-NLA	NLA - Owner's Manual, TDX SI/SI-HD Base	1	1
NOTE: A - Includes items 3-15. Refer to the owner's manual (not shown) part #1154294 for Installation Instructions. B - Includes items 3-9 C - Item #10 Plug Button is not included with the Footboard Support Bracket. D - Includes item #14 Decal. The Front Shroud and Bracket Assembly are not sold separately					

Front Rigging - Center Mount Rigging (CTMT-FJ) - Before 12/10/08 (CTMT-FJ = 9-1/4" - 12" Range)



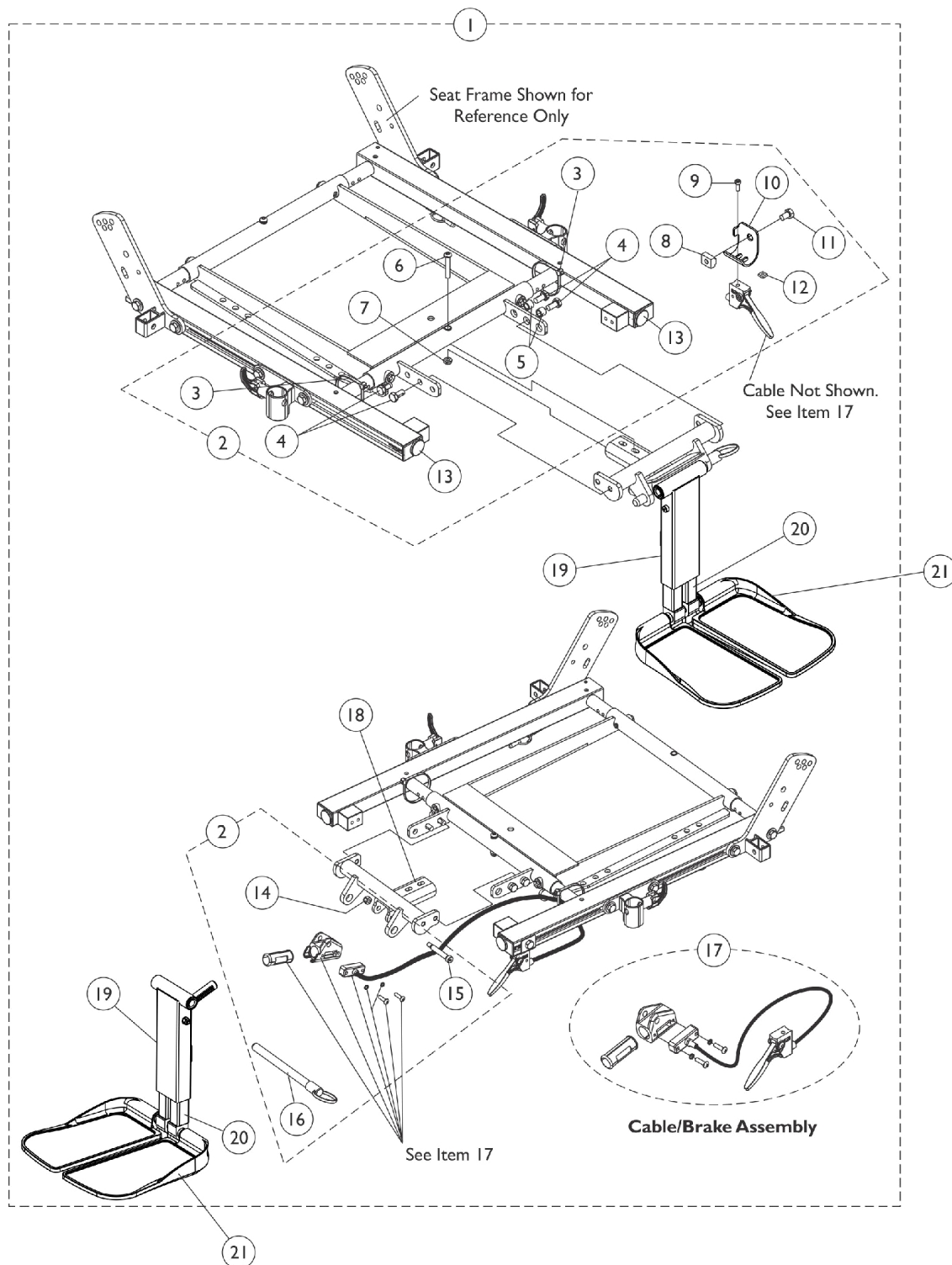
Front Rigging - Center Mount Rigging (CTMT-FJ) - Before 12/10/08 (CTMT-FJ = 9-1/4" - 12" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Note	See Footnote	1	1
2	B	1123021-NLA	NLA - Legrest Support Assembly, Center Mount, Junior, Black	1	1
3		1113376-NLA	NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
4		1113373-NLA	NLA - Pin, Angle, Adjustable, ASBA	1	1
5		1110669	Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
6		1121984-NLA	NLA - Support, Junior Legrest (CTMTJ/CTMT-FJ)	1	1
7		1113372	Rack, Center Mount Rigging Angle Adjustable	1	1
8		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
9	C	1123042-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Junior - Right	1	1
9	C	1123043-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Junior - Left	1	1
10		1123044	Tube, Footrest Extension, Short (CTMTJ/CTMT-FJ = 9-1/4 - 12") (CTMT/CTMT-F = 12-1/4 - 15") (PCTMT = 10 - 13")	1	1
11		1021421-NLA	NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
12		1006477-NLA	NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
13		1121996-NLA	NLA - Heel Loop, Center Mount Rigging	1	2
14		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
15		1025195	Locknut (1/4-20)	1	2
16		1121988-NLA	NLA - Footplate, CTMTJ/CTMT-FJ - Right (5-1/4" W x 8-13/16" L)	1	1
16		1121989-NLA	NLA - Footplate, CTMTJ/CTMT-FJ - Left (5-1/4" W x 8-13/16" L)	1	1
17	D	1120345-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Right	1	1
17	D	1121123-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Left	1	1
18		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	2
19		1113384-NLA	NLA - Hinge, Adjustable Angle - Right	1	1
19		1113385-NLA	NLA - Hinge, Adjustable Angle - Left	1	1
20		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	1
21		1065362	Locknut (1/4-28)	1	1
22		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
23		1108122-NLA	NLA - Locknut (5/16-18)	1	2
24		1113530	Attachment, Hinge	1	1
25		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	1
NOTE: A - As of 12/10/08, item 1 is no longer available. Individual parts may be ordered separately. B - Includes items 3-7. C - Includes items 10-16 and 17. D - Includes items 18-25.					

Center Mount Rigging Kit (Before 12/10/08)

For (CTMT-F/CTMT-FJ) Riggings

For exploded assembly views of non-adjustable width footplate hardware (Before 12/15/10) refer to category titled, "Center Mount Rigging (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL) - After 12/09/08".



Center Mount Rigging Kit (Before 12/10/08)

For (CTMT-F/CTMT-FJ) Riggings

For exploded assembly views of non-adjustable width footplate hardware (Before 12/15/10) refer to category titled, "Center Mount Rigging (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL) - After 12/09/08".

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1129453-NLA	NLA - Kit, Center Mount Rigging (CTMT-F 11"-15" Range & 16"-19" Seat Depths)	1	1
1	A,C	1129455-NLA	NLA - Kit, Center Mount Rigging (CTMT-FJ 9-1/2"-11" Range & 16"-19" Seat Depths)	1	1
1	A,C	1134118-NLA	NLA - Kit, Center Mount Rigging (CTMT-F 11"-15" Range & 19"-22" Seat Depths)	1	1
1	A,C	1134120-NLA	NLA - Kit, Center Mount Rigging (CTMT-FJ 9-1/2"-11" Range & 19"-22" Seat Depths)	1	1
2	B	1129451-NLA	NLA - Kit, CTMT-F/CTMT-FL/CTMT-FJ Center Mount Riggings Mounting Hardware	1	1
3			Tie Wrap (11-1/2" L)	1	2
4			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
5			Spacer (5/16 x 7/16 x 3/8")	1	2
6			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
7			Locknut (1/4-20)	1	1
8			T-Nut (5/16-18)	1	1
9			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
10			Bracket, Release Handle Mounting, Black	1	1
11			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
12			Nut, Square (#10-32)	1	1
13			Plug Button, Black (1")	1	2
14			Locknut (1/4-20)	1	1
15			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
16			NLA - Pin, Quick Release (5" Long)	1	1
17		1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
18		1122675	Support, Center Mount Rigging, Black (16 - 19" D)	1	1
18		1136001	Support, Center Mount Rigging, Long, Black (19 - 22" D)	1	1
	D	1129450-NLA	NLA - Instruction Sheet, Center Mount Rigging Kit For ADJASBA Seats	1	1
19		1117262	Kit, Center Mount Front Rigging (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
			Rack, Center Mount Rigging Angle Adjustable	1	1
			Support, Footrest, Center Mount, Black - Regular	1	1
			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
			Cleat, Button Head	1	2
			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
			Tube, Extension, Footrest, Medium, Black - Right	1	1
			Tube, Extension, Footrest, Medium, Black - Left	1	1

Center Mount Rigging Kit (Before 12/10/08)

For (CTMT-F/CTMT-FJ) Riggings

For exploded assembly views of non-adjustable width footplate hardware (Before 12/15/10) refer to category titled, "Center Mount Rigging (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL) - After 12/09/08".

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
19		1121990	Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
			Washer (1/4 x 1/2 x 1/16")	1	1
			Locknut (1/4-20)	1	1
			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
			Washer (1/2 x 7/8 x 3/64")	1	2
			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
			Kit, Center Mount Front Rigging, Junior (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
			Rack, Center Mount Rigging Angle Adjustable	1	1
			Support, Footrest, Center Mount, Black - Short	1	1
			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
			Cleat, Button Head	1	2
			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
			Tube, Extension, Footrest, Short, Black - Right	1	1
			Tube, Extension, Footrest, Short, Black - Left	1	1
			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
			Washer (1/4 x 1/2 x 1/16")	1	1
			Locknut (1/4-20)	1	1
			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
20		See Chart	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
21		See Chart	Washer (1/2 x 7/8 x 3/64")	1	2
			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
			#20 Extension Tube Kits After 12/14/10	1	1
			#21 Footplate Kits After 12/14/10	1	1
NOTE: A - Includes items 1, 2, 17-20 and the Instruction Sheet B - Includes items 3-16 C - As of 12/15/10 item #19 was revised to accommodate adjustable width footplate hardware. If footplates are needed see item #21. D - Not Shown					

Center Mount Rigging Kit (Before 12/10/08) For (CTMT-F/CTMT-FJ) Riggings

For exploded assembly views of non-adjustable width footplate hardware (Before 12/15/10) refer to category titled, "Center Mount Rigging (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL) - After 12/09/08".

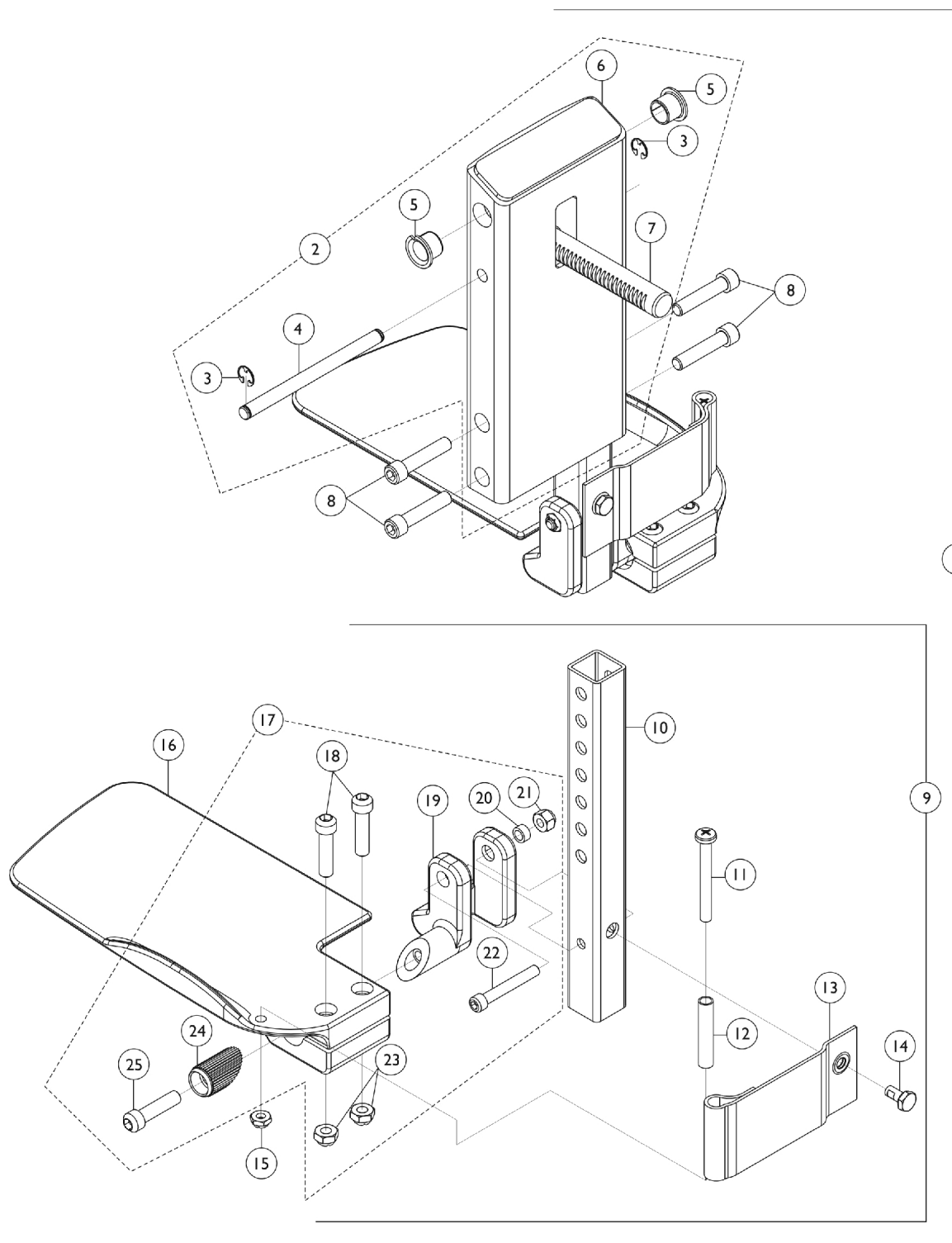
#20 Extension Tube Kits After 12/14/10

Front Rigging Side	Short 9-1/2" - 11" Range	Medium 11" - 15" Range
Right	1170677 See Note(s) A	1170679 See Note(s) A
Left	1170678 See Note(s) A	1170680 See Note(s) A
NOTE: A - The Extension Tube Kits are used for adjustable width footplate hardware only.		

#21 Footplate Kits After 12/14/10

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1170683 See Note(s) A	1170685 See Note(s) A	1170687 See Note(s) A
Left	1170684 See Note(s) A	1170686 See Note(s) A	1170688 See Note(s) A
NOTE: A - The footplate mounting hardware included is for adjustable width only.			

Front Rigging - Center Mount Rigging (CTMT-F) - Before 12/10/08 (CTMT-F = 12-1/4" - 15" Range)



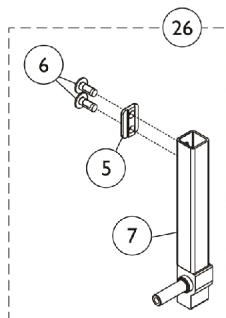
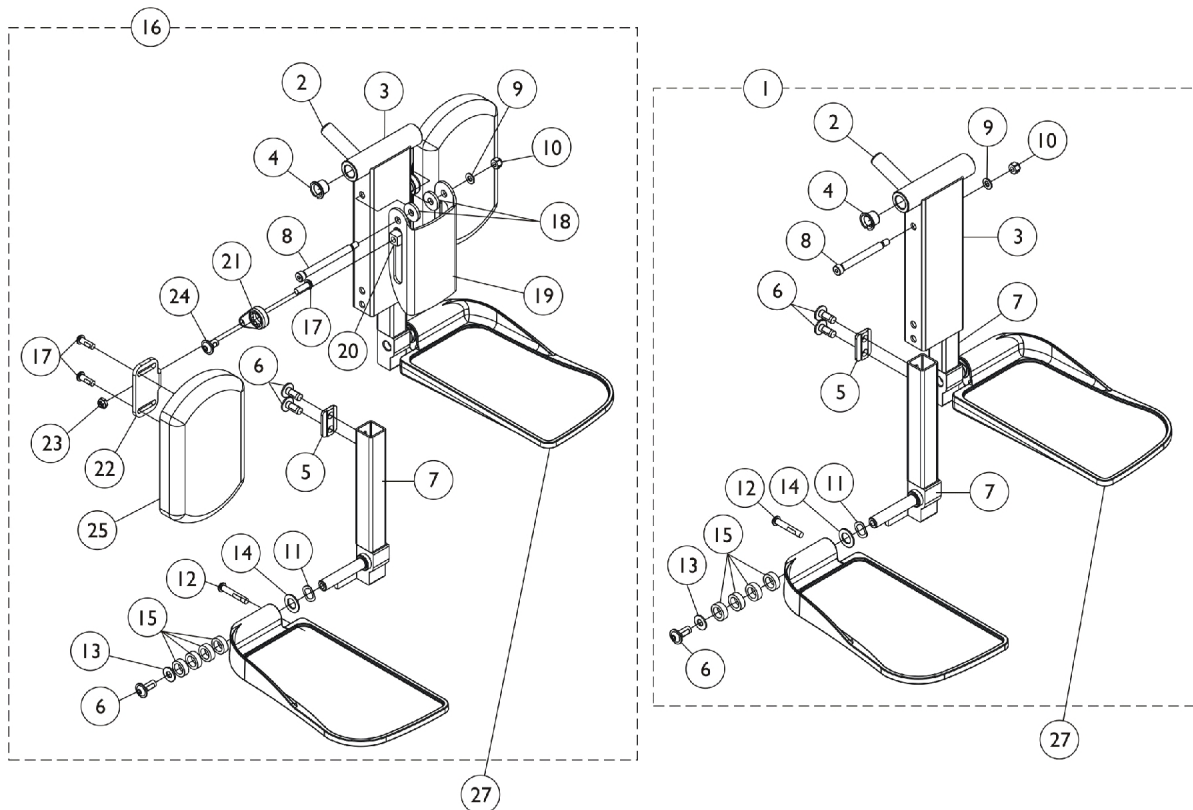
Front Rigging - Center Mount Rigging (CTMT-F) - Before 12/10/08 (CTMT-F = 12-1/4" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Note	See Footnote	1	1
2	B	1120346-NLA	NLA - Legrest Support Assembly, Center Mount, Black	1	1
3		1113376-NLA	NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
4		1113373-NLA	NLA - Pin, Angle, Adjustable, ASBA	1	1
5		1110669	Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
6	E	1113609-NLA	NLA - Support, Center Mount Rigging Legrest, Black	1	1
7		1113372	Rack, Center Mount Rigging Angle Adjustable	1	1
8		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
9	C	1123034-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Short - Right	1	1
9	C	1123035-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Short - Left	1	1
10		1123044	Tube, Footrest Extension, Short (CTMTJ/CTMT-FJ = 9-1/4 - 12") (CTMT/CTMT-F = 12-1/4 - 15") (PCTMT = 10 - 13")	1	1
11		1021421-NLA	NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
12		1006477-NLA	NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
13		1121996-NLA	NLA - Heel Loop, Center Mount Rigging	1	2
14		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
15		1025195	Locknut (1/4-20)	1	2
16		1113606-NLA	NLA - Footplate, Center Mount Rigging, Black - Right (5-1/4" W x 9-5/8" L)	1	1
16		1113607-NLA	NLA - Footplate, Center Mount Rigging, Black - Left (5-1/4" W x 9-5/8" L)	1	1
17	D	1120345-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Right	1	1
17	D	1121123-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Left	1	1
18		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	2
19		1113384-NLA	NLA - Hinge, Adjustable Angle - Right	1	1
19		1113385-NLA	NLA - Hinge, Adjustable Angle - Left	1	1
20		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	1
21		1065362	Locknut (1/4-28)	1	1
22		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
23		1108122-NLA	NLA - Locknut (5/16-18)	1	2
24		1113530	Attachment, Hinge	1	1
25		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	1

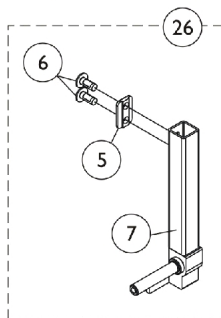
Front Rigging - Center Mount Rigging (CTMT-F) - Before 12/10/08 (CTMT-F = 12-1/4" - 15" Range)

NOTE: A - As of 12/10/08, item 1 is no longer available. Individual parts may be ordered separately.
B - Includes items 3-7.
C - Includes items 10-16 and 17.
D - Includes items 18-25.
E - No Longer Available individually. See part # 1123046 for replacement.

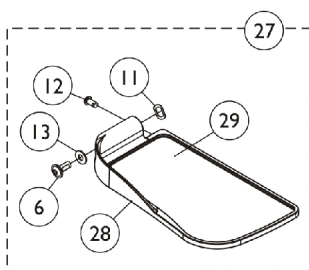
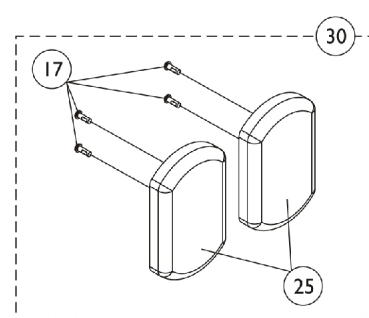
Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)



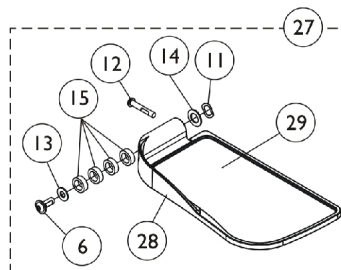
Before 12/15/10



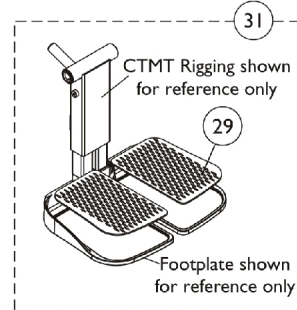
After 12/14/10



Before 12/15/10



After 12/14/10



Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121990	Kit, Center Mount Front Rigging, Junior (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Short, Black - Right	1	1
7			Tube, Extension, Footrest, Short, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
1	A	1117262	Kit, Center Mount Front Rigging (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Medium, Black - Right	1	1
7			Tube, Extension, Footrest, Medium, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
1	A	1117263	Kit, Center Mount Front Rigging (CTMT-L) (CTMT-FL), ASBA/ADJASBA (14" - 18" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1

Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Long, Black - Right	1	1
7			Tube, Extension, Footrest, Long, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
16	B	1161428	Kit, Center Mount Front Rigging w/Calf Pad - Short (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Short, Black - Right	1	1
7			Tube, Extension, Footrest, Short, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2

Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
16	B	1161429	Kit, Center Mount Front Rigging w/Calf Pad - Medium (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Medium, Black - Right	1	1
7			Tube, Extension, Footrest, Medium, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
16	B	1161430	Kit, Center Mount Front Rigging w/Calf Pad - Long (CTMT-L) (CTMT-FL), ASBA/ADJASBA (14" - 18" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6

Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7			Tube, Extension, Footrest, Long, Black - Right	1	1
7			Tube, Extension, Footrest, Long, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
26	G	See Chart	#26 Extension Tube Kits Before 12/15/10	1	1
26		See Chart	#26 Extension Tube Kits After 12/14/10	1	1
27	G	See Chart	#27 Footplate Kits Before 12/15/10	1	1
27		See Chart	#27 Footplate Kits After 12/14/10	1	1
30	C	1163373	Kit, Calf Pad (Pair)	1	1
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
31	D	1163374	Kit, Footrest Pad - Small (Pair)	1	1
29			Pad, Footplate, Small - Right	1	1
29			Pad, Footplate, Small - Left	1	1
31	D	1163375	Kit, Footrest Pad - Medium (Pair)	1	1
29			Pad, Footplate, Medium - Right	1	1
29			Pad, Footplate, Medium - Left	1	1
31	D	1163376	Kit, Footrest Pad - Large (Pair)	1	1
29			Pad, Footplate, Large - Right	1	1
29			Pad, Footplate, Large - Left	1	1
	E	1165505	Kit, Hardware, Calf Pad Adjustment	1	1
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
23	F	1165506	Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
			Kit, Bracket, Calf Pad Mounting w/ Hardware	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
NOTE: A - Includes items 2-15. As of 12/15/10 item #1 was revised to accommodate adjustable width footplate hardware. If footplates are needed see item #27. B - Includes items 2-15 and 17-25. As of 12/15/10 item #16 was revised to accommodate adjustable width footplate hardware. If footplates are needed see item #27. C - Includes items 17 and 25. D - Includes a pair of item 29. E - Not shown. Includes items 17 and 20-24. F - Not shown. Includes items 8-10, 18 and 19. G - Chairs built before 12/15/10 will require items 26 and 27 in order to convert to the new CTMT Front Rigging design.					

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

#26 Extension Tube Kits Before 12/15/10

Front Rigging Side	Short 9-1/2" - 11" Range	Medium 11" - 15" Range	Long 14" - 18" Range
Right	1161984-NLA See Note(s) A	1161986-NLA See Note(s) A	1169821-NLA See Note(s) A
Left	1161985-NLA See Note(s) A	1161987-NLA See Note(s) A	1169822-NLA See Note(s) A

NOTE: A - Includes items 5-7. The Extension Tube Kits are used for non-adjustable width footplate hardware only.

#26 Extension Tube Kits After 12/14/10

Front Rigging Side	Short 9-1/2" - 11" Range	Medium 11" - 15" Range	Long 14" - 18" Range
Right	1170677 See Note(s) A	1170679 See Note(s) A	1170681 See Note(s) A
Left	1170678 See Note(s) A	1170680 See Note(s) A	1170682 See Note(s) A

NOTE: A - Includes items 5-7. The Extension Tube Kits are used for adjustable width footplate hardware only.

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

#27 Footplate Kits Before 12/15/10

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1161988 See Note(s) A	1161990 See Note(s) A	1161992 See Note(s) A
Left	1161989 See Note(s) A	1161991 See Note(s) A	1161993 See Note(s) A

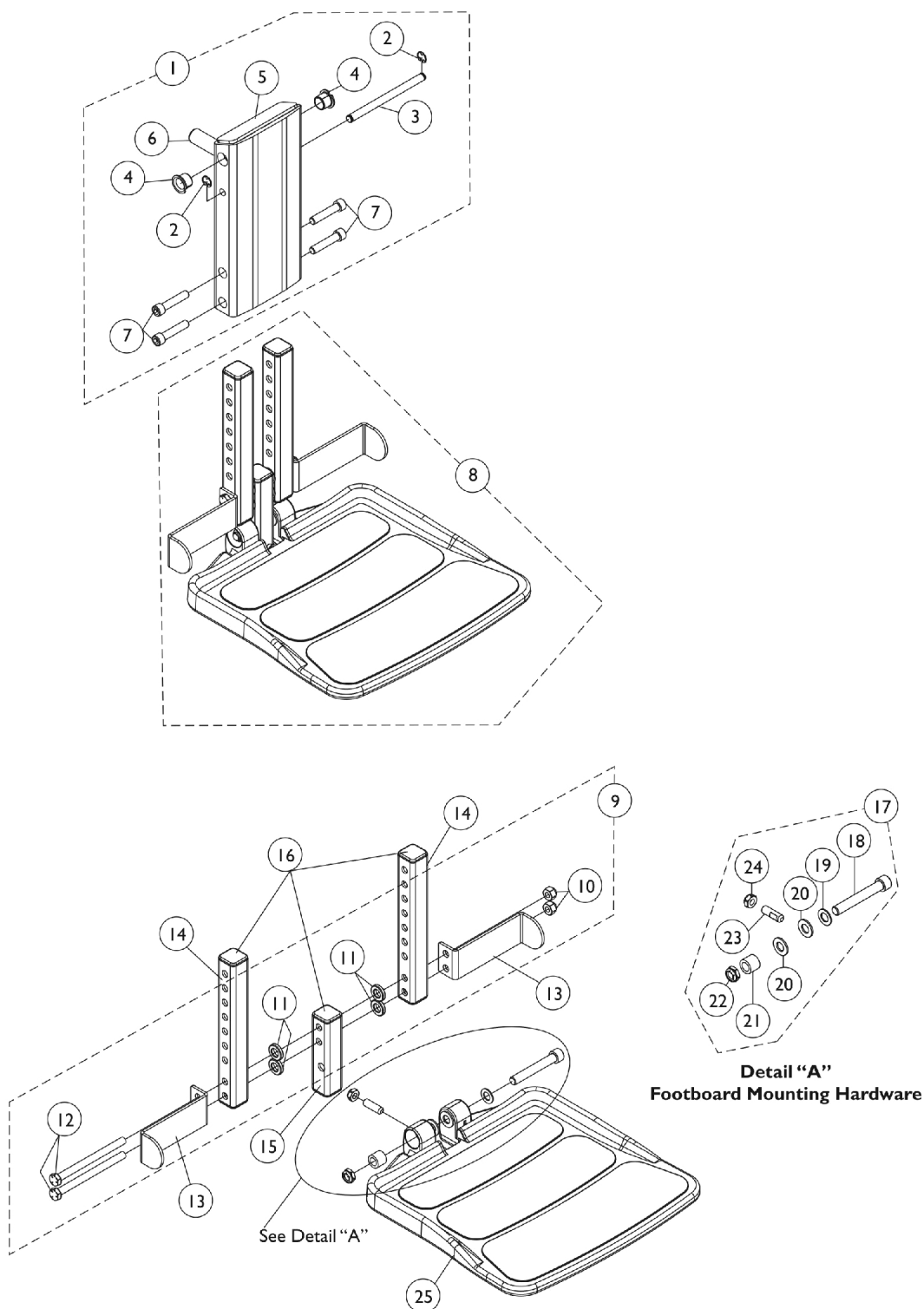
NOTE: A - Includes items 10-13 and 16-18. The footplate mounting hardware included is for non-adjustable width only.

#27 Footplate Kits After 12/14/10

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1170683 See Note(s) A	1170685 See Note(s) A	1170687 See Note(s) A
Left	1170684 See Note(s) A	1170686 See Note(s) A	1170688 See Note(s) A

NOTE: A - Includes items 10-18 and the Adjustable Width Footplate Instruction Sheet (Not Shown). The footplate mounting hardware included is for adjustable width only.

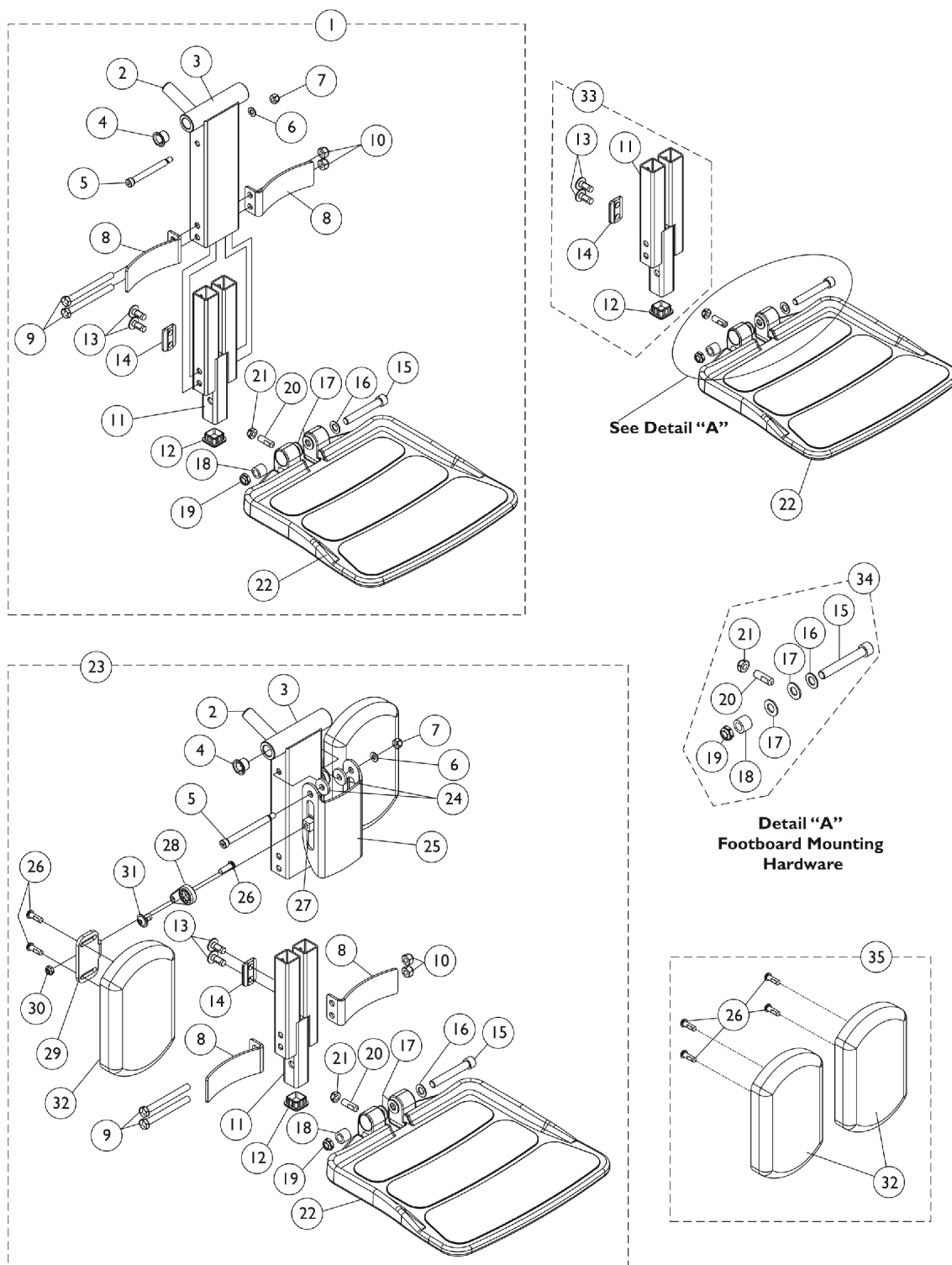
Front Rigging - Center Mount Rigging (CTMT-F with FBCTMT One PC Flip-Up Footboard) (CTMT-F = 12-1/4" - 15" Range)



Front Rigging - Center Mount Rigging (CTMT-F with FBCTMT One PC Flip-Up Footboard) (CTMT-F = 12-1/4" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1148725-NLA	NLA - Legrest Support Assembly, Center Mount Rigging	1	1
2			NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
3			NLA - Pin, Angle, Adjustable, ASBA	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			NLA - Support, Center Mount Rigging Legrest, Black	1	1
6			Rack, Center Mount Rigging Angle Adjustable	1	1
7			Screw, Socket Head (5/16-18 x 1-1/2")	1	4
7	B	1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
8		1148722-NLA	NLA - Footboard Assembly, CTMTFB (For CTMT-F 12-1/4 - 15" & PCTMT 10 - 13")	1	1
9		1144608-NLA	NLA - Kit, Heel Stop and Extension Tube Mounting Hardware	1	1
10			Locknut (5/16-18)	1	2
11			NLA - Bushing, Actuator Motor (3/8 x 3/4 x 5/32")	1	4
12			NLA - Screw, Hex Head (5/16-18 x 4")	1	2
13		1153789	Bracket, Heel Stop, Black	1	2
14		1148711-NLA	NLA - Tube, Extension, Black 104355- Short (For CTMT-F 12-1/4" - 15" Range & PCTMT 10"-13" Range)	1	2
15	D	1144607-NLA	NLA - Tube, Vertical Support with Caps	1	1
16		1144609	Package, End Cap (1" Square)	10	1
17	E	1147134	Kit, Footboard Mounting Hardware	1	1
18			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
19			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
20			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
21			Bushing (3/8 x 5/8 x 1/2")	1	1
22			Locknut, Low Profile (3/8-16)	1	1
23			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
24			Locknut (5/16-18)	1	1
25		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
NOTE: A - Includes items 2-7. B - Includes items 9, 13, 14, 15, 17 and 25. C - Includes items 10-12. D - Extension Tube and Vertical Support Tube includes Tube Caps at both ends. E - Includes items 18-24.					

Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 11" - 15" Range)



Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1165388	Center Mount Front Rigging w/ One PC Footboard (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3-1/4")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
23	B	1165389	Center Mount Front Rigging w/ One PC Footboard & Calf Pads (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4

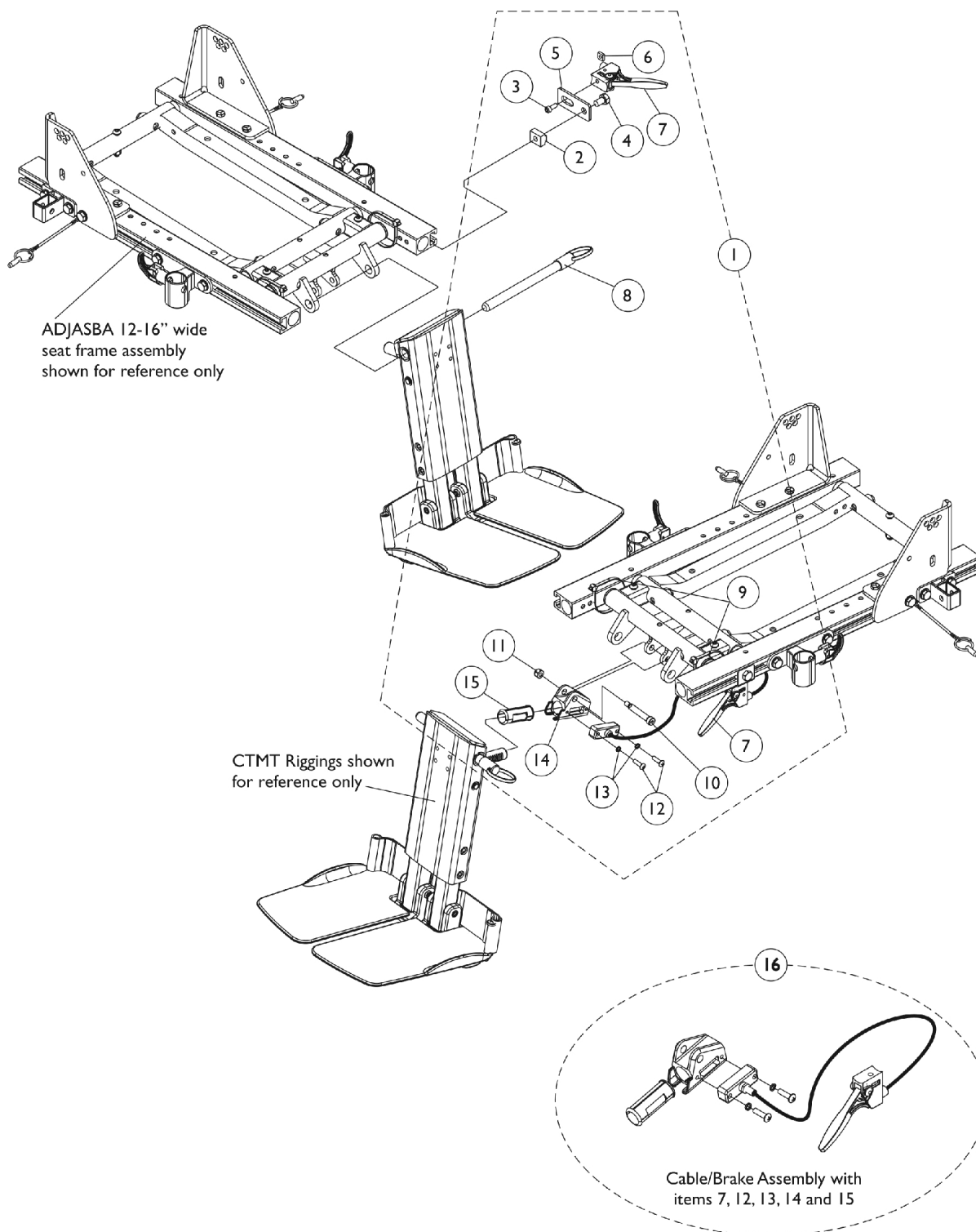
Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
24			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
25			Bracket, Calf Pad, Black	1	1
26			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
27			Nut, T (5/16-18)	1	2
28			Adjuster, Calf Pad	1	2
29			Bracket, Mounting, Calf Pad	1	2
30			Locknut (1/4-20)	1	2
31			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
32			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
33	C	1166067	Kit, Footboard Extension Assembly (11" - 15" Range)	1	1
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
34	D	1147134	Kit, Footboard Mounting Hardware	1	1
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
35	E	1163373	Kit, Calf Pad (Pair)	1	1
26			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
32			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
	F	1165506	Kit, Bracket, Calf Pad Mounting w/ Hardware	1	1
5			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1

Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7	G	1165505	Locknut (1/4-20)	1	1
24			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
25			Bracket, Calf Pad, Black	1	1
			Kit, Hardware, Calf Pad Adjustment	1	1
26			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
27			Nut, T (5/16-18)	1	2
28			Adjuster, Calf Pad	1	2
29			Bracket, Mounting, Calf Pad	1	2
30			Locknut (1/4-20)	1	2
31			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
NOTE: A - Includes items 2-22 B - Includes items 2-22 and 24-32 C - Includes items 11-14 D - Includes items 15-21 E - Includes items 26 and 32 F - Not shown. Includes items 5-7, 24 and 25 G - Not shown. Includes items 26-31					

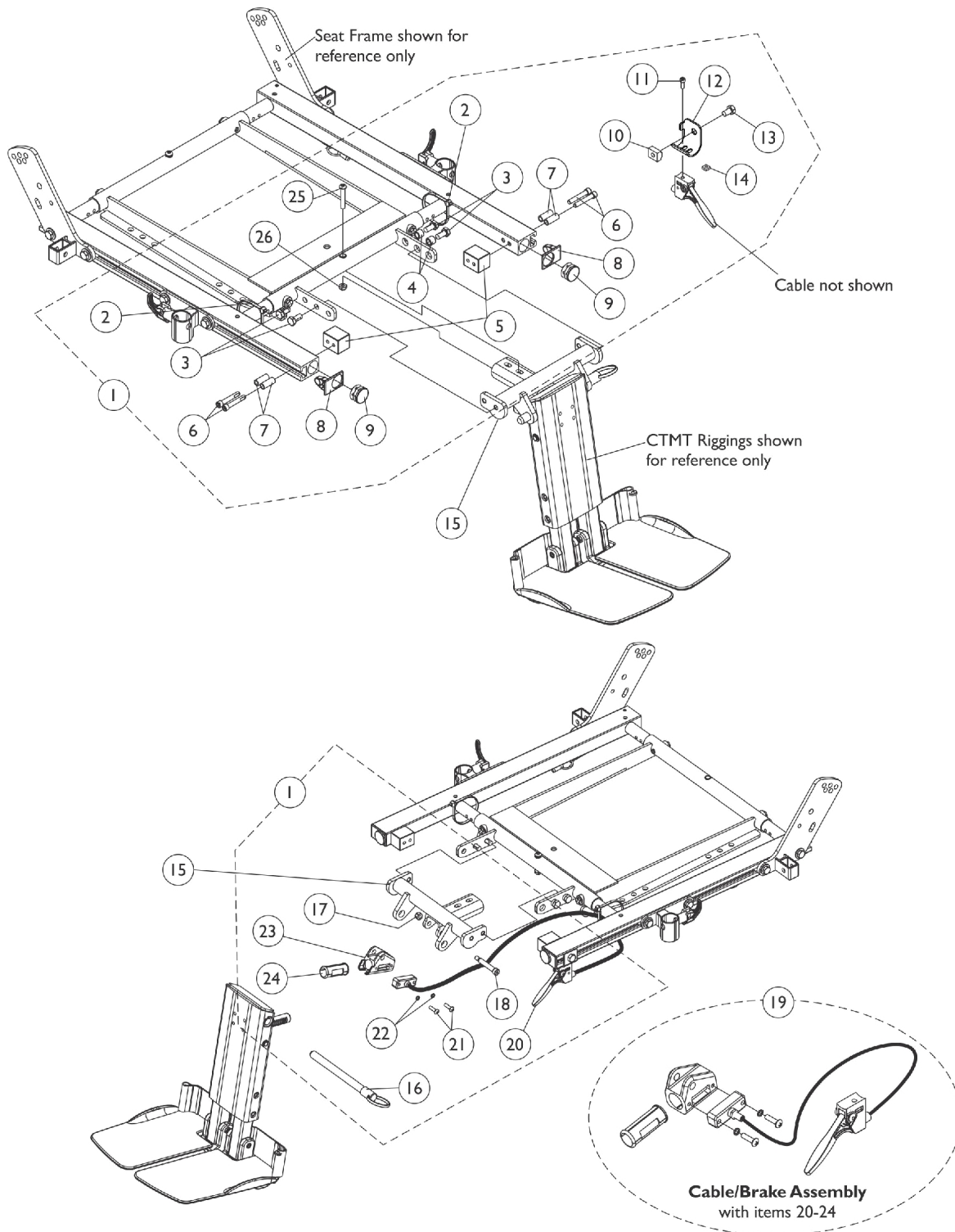
Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) ADJASBA Seats (12-16" Wide)



Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) ADJASBA Seats (12-16" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1135960	Kit, Center Mount Rigging Mounting Hardware	1	1
2			T-Nut (5/16-18)	1	1
3			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
4			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
5			Bracket, Release Handle Mounting, Black	1	1
6			Nut, Square (#10-32)	1	1
7			Cable/Brake Assembly	1	1
8			NLA - Pin, Quick Release (5" Long)	1	1
9			Tie Wrap (11-1/2" L)	1	2
10			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
11			Locknut (1/4-20)	1	1
12			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
13			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
14			Housing, Ratchet	1	1
15			Bearing, Glide	1	1
16	B	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
NOTE: A - Includes items 2-15. B - Includes items 7 and 12-15.					

Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) ADJASBA Seats (16"-24" Wide)

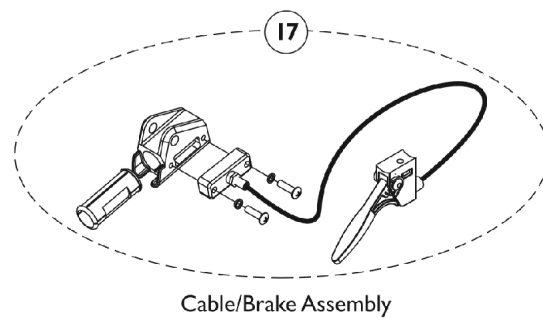
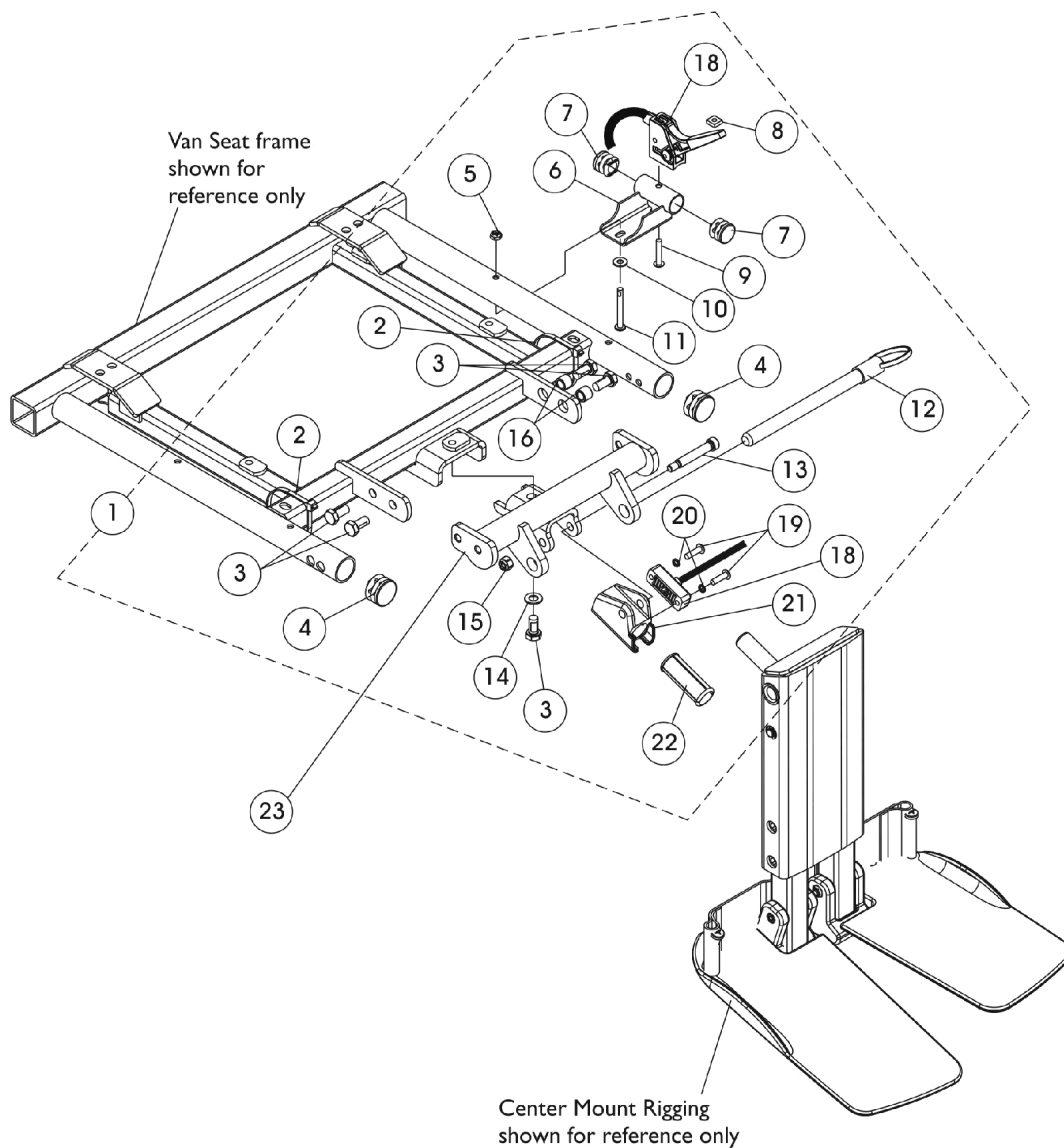


Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) ADJASBA Seats (16"-24" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124701	Kit, CTMT-F/CTMT-FL/CTMT-FJ Center Mount	1	1
2			Riggings Mounting Hardware	1	2
3			Tie Wrap (11-1/2" L)	1	4
4			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
5			Spacer (5/16 x 7/16 x 3/8")	1	2
6			Block, Threaded	1	2
7			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
8			Spacer (1/4 x 3/8 x 29/32")	1	4
9			Cap, End, Side Rail, Black	1	2
10			Plug Button, Black (1")	1	2
11			T-Nut (5/16-18)	1	1
12			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
13			Bracket, Release Handle Mounting, Black	1	1
14			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
16			Nut, Square (#10-32)	1	1
17			NLA - Pin, Quick Release (5" Long)	1	1
18			Locknut (1/4-20)	1	1
20			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
21	C	1122675	Cable/Brake Assembly	1	1
22			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
23	D	1136001	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
24			Housing, Ratchet	1	1
25	B	1121079	Bearing, Glide	1	1
26			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
15			Locknut (1/4-20)	1	1
15			Support, Center Mount Rigging, Black (16 - 19" D)	1	1
19			Support, Center Mount Rigging, Long, Black (19 - 22" D)	1	1
20			Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
21			Cable/Brake Assembly	1	1
22			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
23			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
24			Housing, Ratchet	1	1
		1113383	Bearing, Glide	1	1

NOTE: A - Includes items 2-14, 16-18 and 20-26.
B - Includes items 20-24.
C - Support used for 16"-19" deep seats.
D - Support used for 19"-22" deep seats.

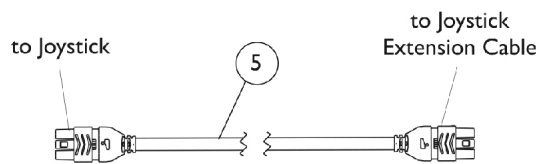
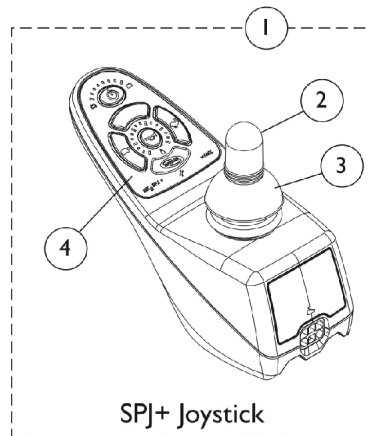
Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) For Van Seats



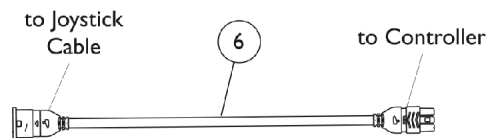
Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) For Van Seats

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1146629	Kit, Center Mount Rigging Mounting Hardware For Captain Seat	1	1
2			Tie Wrap (11-1/2" L)	1	2
3			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	5
4			Plug Button, Black (1")	1	2
5			Locknut (#10-32)	1	1
6			Bracket, Release Handle, Black, Van Seat	1	1
7			Plug Button, Black (3/4")	1	2
8			Nut, Square (#10-32)	1	1
9			Screw, Phillips Pan Head (#10-32 x 1")	1	1
10			NLA - Washer, Plain (3/16 x 1/2 x 1/16")	1	1
11			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-5/8")	1	1
12			NLA - Pin, Quick Release (5" Long)	1	1
13			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
14			Washer, Flat (5/16 x 5/8 x 1/16")	1	1
15			Locknut (1/4-20)	1	1
16			Spacer (5/16 x 7/16 x 3/8")	1	2
18			Cable/Brake Assembly	1	1
19			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
20			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
21			Housing, Ratchet	1	1
22			Bearing, Glide	1	2
23			B	1147077	Support, Center Mount Rigging For Captain Seat, Black
17	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing		1	1
NOTE: A - Includes items 2-22. B - Includes items 19-22					

Joystick & Joystick Cables - SPJ+ TDX SI-2



Joystick Cable



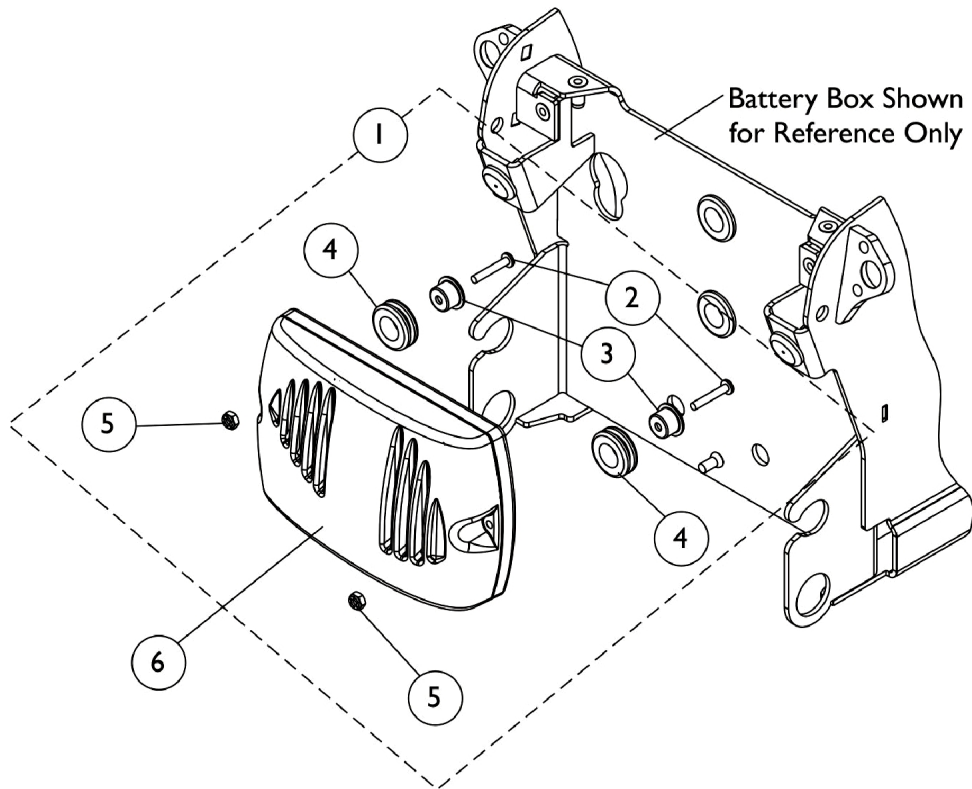
Joystick Extension Cable

Joystick & Joystick Cables - SPJ+ TDX SI-2

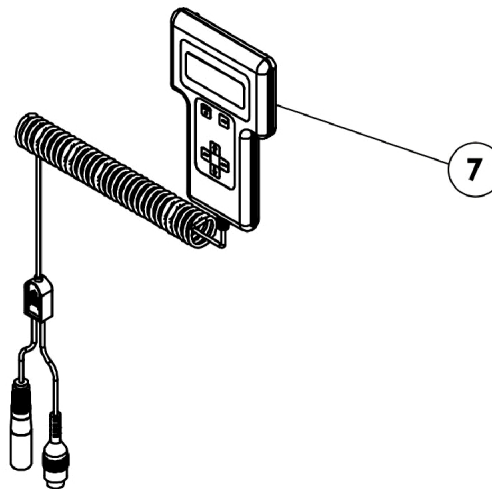
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1127291	Joystick, SPJ+	1	1
2	D	1040217	Knob, Joystick Rubber, Black	1	1
	D	1006191-NLA	NLA - Joystick Ball Knob w/ Tolerance Ring Assembly	1	1
3		1040218	Skirt, Joystick Rubber, Black	1	1
4		1165094	Kit, Overlay, SPJ+ Joystick (MK5/MK6)	1	1
			NLA - Overlay, SPJ+ Joystick	1	1
			Instruction Sheet, MK5/MK6 Overlay	1	1
5		1127293	Cable, Joystick SPJ+	1	1
6		1116404	Cable, Joystick Extension	1	1
	B	1006270	Extension, Joystick, "T" Style (1560) (4" W x 5-1/2" L)	1	1
	B	1006271	Extension, Joystick, Straight Style (1561) (1/2" W x 5" L)	1	1
NOTE: A - Includes the Joystick and items 2-4. B - Not Shown C - Before replacing your joystick, verify with Invacare Technical Service Phone Support first to see if only a Joystick Overlay Kit is needed D - The Joystick Ball Knob w/ Tolerance Ring Assembly (not shown) can be used in place of the Joystick Rubber Knob. The Joystick Rubber Knob comes standard ON-CHAIR.					

Controller, MK5 NX-75, Programmer, and Mounting Hardware - TDX SI-2

To order a Rear Shroud that covers the Battery Box and Controller, refer to the page titled "Shrouds and Hardware".



MK5 NX-75 Controller Mounting Hardware



Controller, MK5 NX-75, Programmer, and Mounting Hardware - TDX SI-2

To order a Rear Shroud that covers the Battery Box and Controller, refer to the page titled "Shrouds and Hardware".

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1145070	Kit, Controller Mounting Hardware	1	1
2			Screw, Phillips Pan Head (#8-32 x 1")	1	2
3			Bushing	1	2
4			Grommet, Rubber (9/16 ID x 1-1/16 OD x 3/8")	1	2
5			Locknut (#8-32)	1	2
6	B	1126182-NLA	NLA - Controller, MK5 NX-75	1	1
7		1109091-NLA	NLA - Programmer, Remote	1	1
		1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	1
NOTE: A - Includes items 2-5 B - Not Shown					

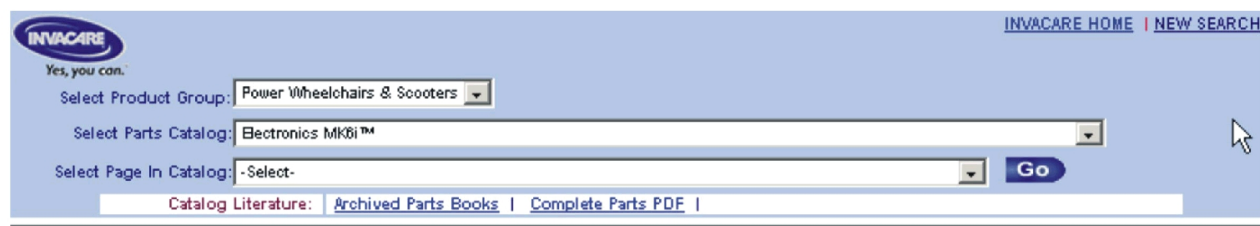
MK6i Electronics

If you are looking for **MK6i™ Electronics** introduced to the TDX SI and SI-HD Powered Wheelchair

The parts catalog information is now divided into two separate catalogs.

Web Page

The MK6i™ Electronics information can be found on the Invacare web page by selecting “Electronics MK6i™” in the “Select Parts Catalog” drop down menu.

A screenshot of the Invacare website's parts catalog interface. The header features the Invacare logo with the tagline "Yes, you can." and navigation links for "INVACARE HOME" and "NEW SEARCH". The main content area contains three dropdown menus: "Select Product Group:" with "Power Wheelchairs & Scooters" selected, "Select Parts Catalog:" with "Electronics MK6i™" selected, and "Select Page In Catalog:" with "-Select-" selected. A blue "Go" button is positioned to the right of the third dropdown. Below the dropdowns is a "Catalog Literature:" section with links for "Archived Parts Books" and "Complete Parts PDF".

Printed Catalog

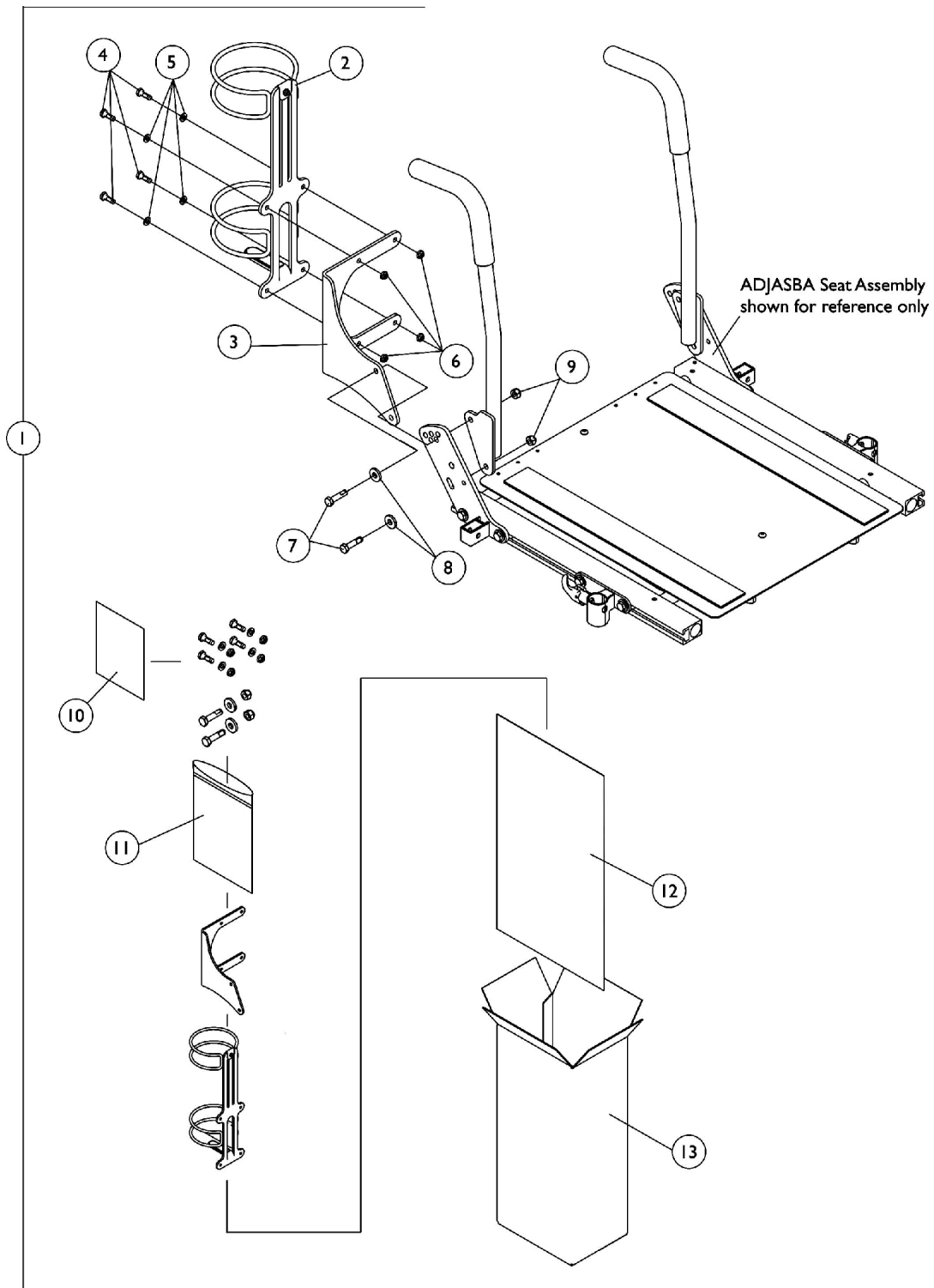
The MK6i™ Electronics information can be found in printed copy at our Literature Fulfillment Center listed under form # 06-110 and titled “MK6i™ Electronics”.

NOTE: TDX SI-2 model uses the MK5 NX-75 Controller and SPJ+ Joystick

Oxygen Holder Assembly Kit

ADJASBA Seats

NOTE: Oxygen holder is not available on recliner options and the 12"-16" wide ADJASBA Seat Frame



Oxygen Holder Assembly Kit

ADJASBA Seats

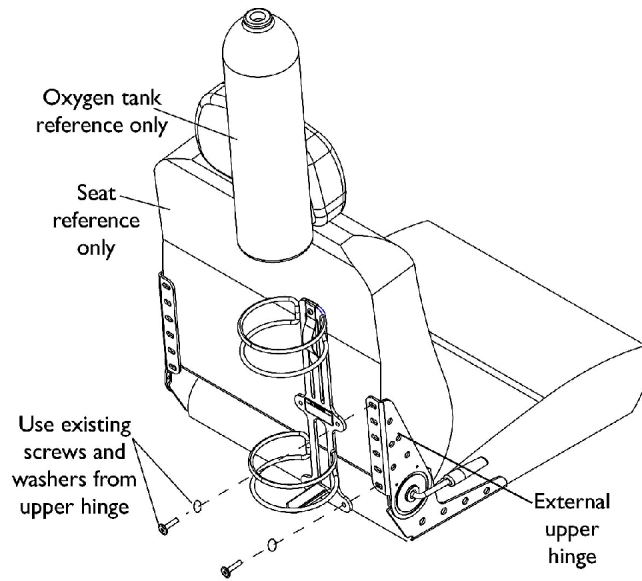
NOTE: Oxygen holder is not available on recliner options and the 12"-16" wide ADJASBA Seat Frame

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1135504	Kit, Oxygen Holder Assembly For ADJASBA Seats	1	1
2			Holder, Oxygen	1	1
3			Bracket, Oxygen Holder (ASBA and ADJASBA Seats)	1	1
4			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	4
5			Washer (1/4 x 1/2 x 1/16")	1	4
6			Locknut (1/4-20)	1	4
7			Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	2
8			Washer, Flat (21/64 x 53/64 x 7/64")	1	2
9			Locknut (5/16-18)	1	2
10			Instruction Sheet, Oxygen Holder For ADJASBA Seats	1	1
11			NLA - Bag, Poly Zip-Lip (8-3/4" L x 6" W)	1	1
12			NLA - Bag, Poly (26" L x 15" W)	1	1
13			NLA - Carton, Shipper	1	1

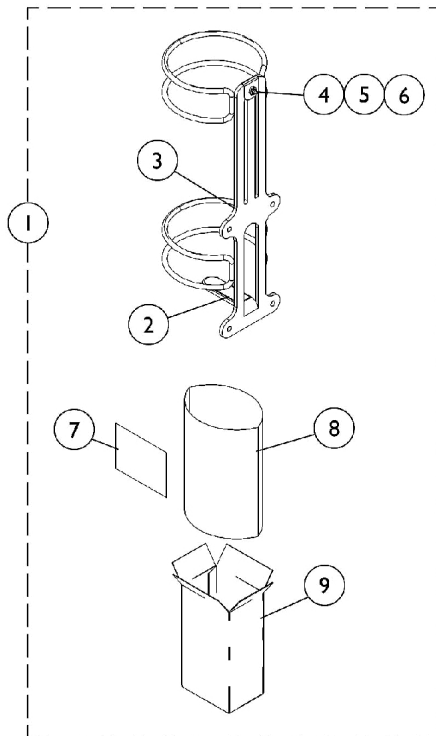
NOTE: A - Includes items 2-13.

Oxygen Holder Assembly Kit

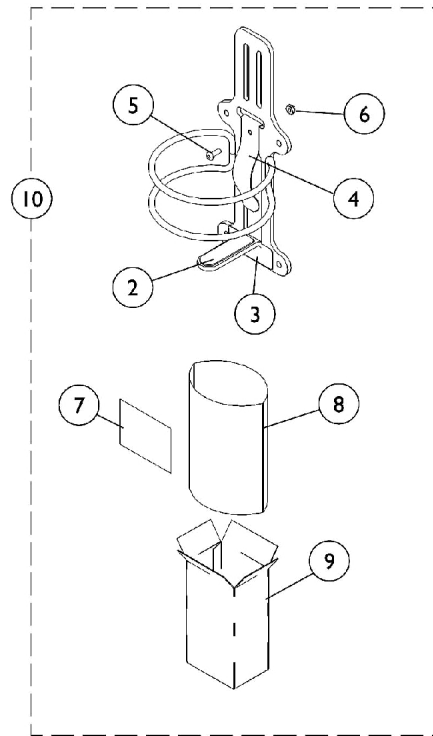
Van Seat



Installing on Seat with External Hinge



O2 Holder D or E size tanks



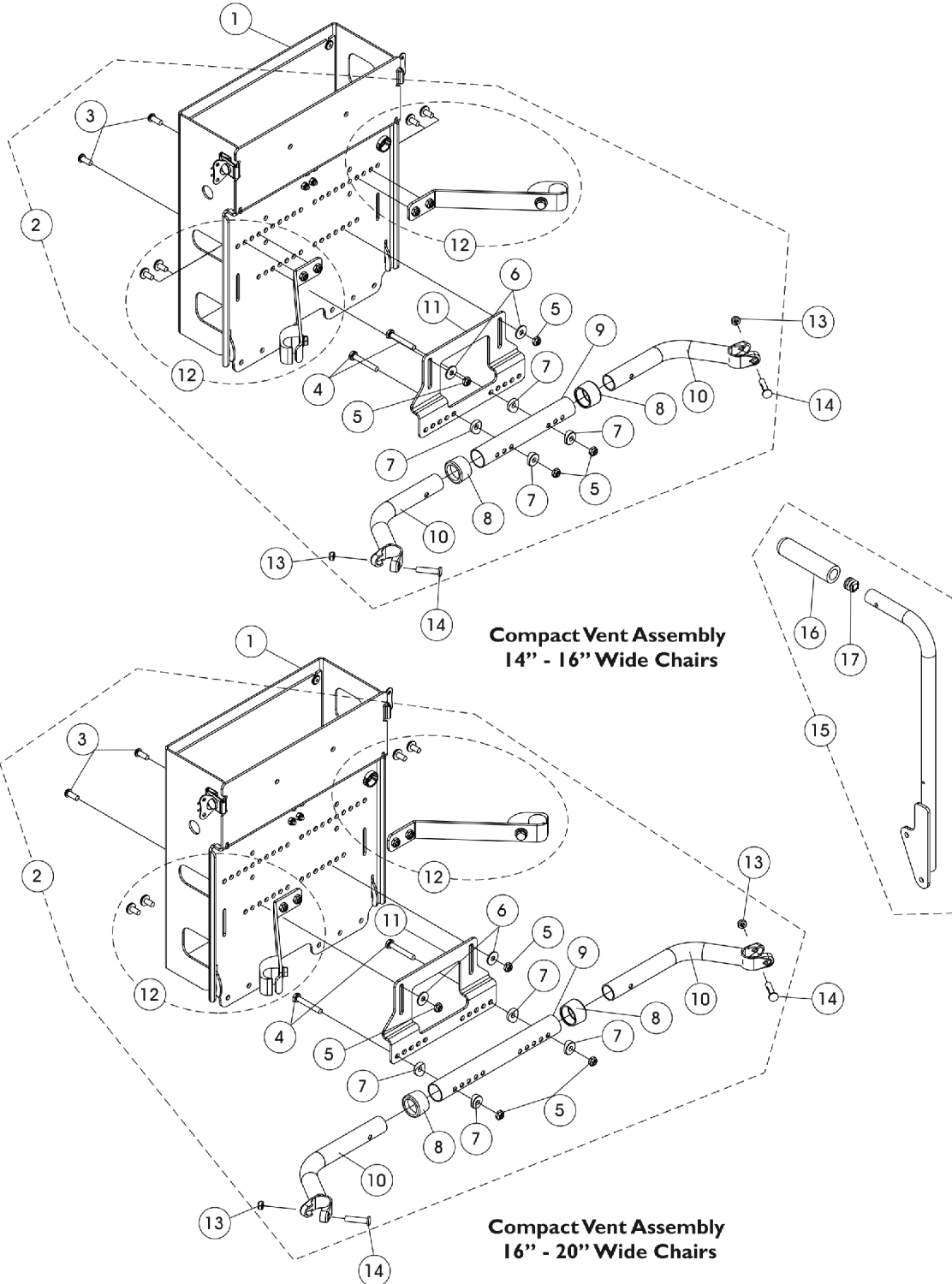
O2 Holder Home Filled Tank (HFO2-ML6)

Oxygen Holder Assembly Kit Van Seat

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1116956	Oxygen Holder Assembly(D or E Tanks)	1	1
2		1116950-NLA	NLA - Pad, Non-Skid	1	1
3		1080866	Decal, Oxygen Warning - English	1	1
4		1116945	Spring, Oxygen Holder	1	1
5		1072319-NLA	NLA - Screw, Socket Button Head (#10-32 x 1/2")	1	1
6		1025735	Locknut (#10-32)	1	1
7	B	1116957-NLA	NLA - Instruction Sheet, Oxygen Holder	1	1
8		1021866-NLA	NLA - Bag, Poly (26" L x 15" W)	1	1
9	A	1063960	Carton	1	1
10		HFO2-ML6	Oxygen Holder Assembly (Home Filled Tank)	1	1
NOTE: A - Includes Oxygen Holder plus items 2-9. For seats with an EXTERNAL (visible) hinge assembly. B - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.					

Compact Vent Assembly

NOTE: When ordering a Compact Vent Assembly for first time installation in the field, call Invacare Corporation at 1-800-333-6900. Request Customer Service to review and reference "SPECIAL QUOTE #SM-091118102342" to ensure that all additional parts (not shown) and installation instruction sheet are shipped. Wheelchair serial number is required. Components shown are for wheelchairs originally ordered with a compact vent and solid back.



Compact Vent Assembly

NOTE: When ordering a Compact Vent Assembly for first time installation in the field, call Invacare Corporation at 1-800-333-6900. Request Customer Service to review and reference "SPECIAL QUOTE #SM-091118102342" to ensure that all additional parts (not shown) and installation instruction sheet are shipped. Wheelchair serial number is required. Components shown are for wheelchairs originally ordered with a compact vent and solid back.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162939	Compact Vent Assembly	1	1
2	B	1154127	NLA - Kit, Compact Vent Mounting Hardware (14 - 16" Wide)	1	1
3			Screw, Socket Button Head (1/4-20 x 5/8")	1	2
4			Screw, Hex Head (1/4-20 x 1-5/8")	1	2
5			Locknut (1/4-20)	1	4
6			Washer (1/4 x 23/32 x 1/16")	1	2
7			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
8			Anti-Rattle (1")	1	2
9			Tube, Spreader Bar, Adjustable (14 - 16" W)	1	1
10			Handle, Spreader Bar (14 - 16" W)	1	2
11			Bracket, Compact Vent Mounting, Black	1	1
12			Compact Vent Mounting Strap Assembly and Hardware (Pair)	2	1
2	C	1154128	NLA - Kit, Compact Vent Mounting Hardware (16 - 20" Wide)	1	1
3			Screw, Socket Button Head (1/4-20 x 5/8")	1	2
4			Screw, Hex Head (1/4-20 x 1-5/8")	1	2
5			Locknut (1/4-20)	1	2
6			Washer (1/4 x 23/32 x 1/16")	1	2
7			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
8			Anti-Rattle (1")	1	2
9			Tube, Spreader Bar, Adjustable, Black (16 - 20" W)	1	1
10			Handle, Spreader Bar (16 - 20" W)	1	2
11			Bracket, Compact Vent Mounting, Black	1	1
12			Compact Vent Mounting Strap Assembly and Hardware (Pair)	2	1
13		1025730	Locknut (5/16-24)	1	2
14		1031026	Screw w/ Lug (5/16-24 x 1-3/8")	1	2
15	D	1160743-NLA	NLA - Back Cane Assembly, w/ Short Grip, w/o 10 Degree Bend, Black - Right (18" H)	1	1
15	D	1160744-NLA	NLA - Back Cane Assembly, w/ Short Grip, w/o 10 Degree Bend, Black - Left (18" H)	1	1
16		1086460	Grip, Foam, Hand (4-1/2" L)	1	1
17		1134426	Package, Plug Button, Black (3/4")	10	1
	E	1154288-NLA	NLA - Instruction Sheet, Compact Vent Assembly Installation	1	1

Compact Vent Assembly

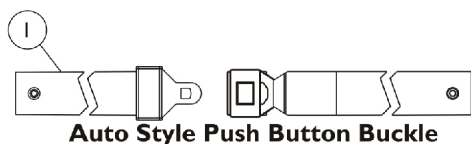
NOTE: When ordering a Compact Vent Assembly for first time installation in the field, call Invacare Corporation at 1-800-333-6900. Request Customer Service to review and reference "SPECIAL QUOTE #SM-091118102342" to ensure that all additional parts (not shown) and installation instruction sheet are shipped. Wheelchair serial number is required. Components shown are for wheelchairs originally ordered with a compact vent and solid back.

NOTE: A - The Compact Vent Assembly is sold complete. individual components are non-serviceable
B - Includes items 3-12 and used for 14" - 16" wide chairs
C - Includes items 3-12 and used for 16" - 20" wide chairs
D - Includes the Back Cane and items 16 and 17. The 18" High Back Cane Assembly with short grip is used when a Compact Vent Assembly is ordered
E - Not Shown

NOTE: When item #2 Compact Vent Mounting Hardware kit is required for 20" - 24" wide chairs, order as a "SPECIAL" order.

Miscellaneous Accessories

NOTE: Chest Positioning Straps share the same hardware that attaches a Back Upholstery



Auto Style Push Button Buckle

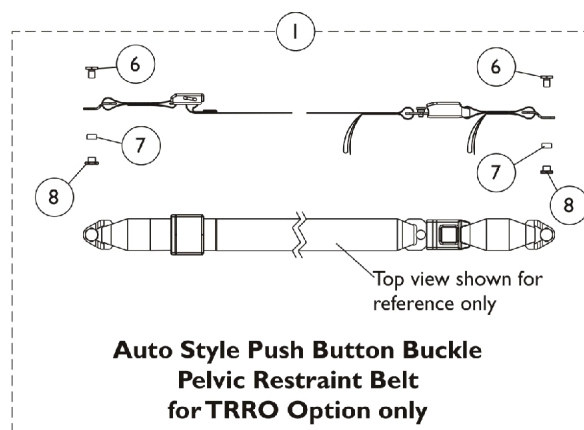


Airline Style Buckle Positioning Strap

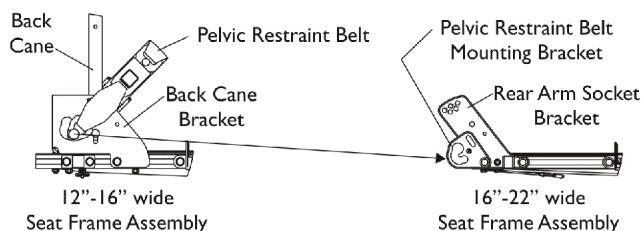


Hook and Loop Style Buckle Positioning Strap

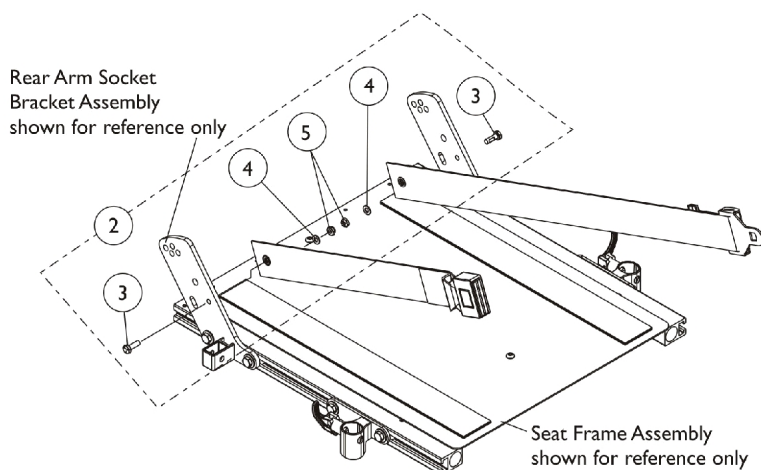
**Positioning Straps
(For ASBA and ADJASBA Seating
without TRRO Option)**



**Auto Style Push Button Buckle
Pelvic Restraint Belt
for TRRO Option only**



**Pelvic Restraint Belt Mounting Location
(For ADJASBA Seating w/ TRRO Option)**



**Seat Positioning Strap
Mounting Hardware
(For ADJASBA Seating)**

Miscellaneous Accessories

NOTE: Chest Positioning Straps share the same hardware that attaches a Back Upholstery

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Positioning Straps	1	1
1	B	See Chart	#1 Pelvic Restraint Belt For TRRO Option Only	1	1
2	A	1124385	Kit, Seat Positioning Strap Mounting Hardware (both LT & RT sides)	1	1
3			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	2
4			Washer (1/4 x 1/2 x 1/16")	1	2
5			Locknut (1/4-20)	1	2
6		1134055-NLA	NLA - Screw, Hex Head (3/8-24 x 5/8")	1	2
7		1134054-NLA	NLA - Bushing, Nylon (1/2 x 9/16 x 9/32")	1	2
8		1134056-NLA	NLA - Nut, Barrel (3/8-24)	1	2

NOTE: A - Includes items 3-5.

B - Before ordering a replacement Pelvic Restraint Belt for TRRO Option, Please read the information provided on page titled "TRRO and TRBKTS Option Clarification Reference" page.

Miscellaneous Accessories

NOTE: Chest Positioning Straps share the same hardware that attaches a Back Upholstery

#1 Positioning Straps

Description	12"-13" Wide	14"-19" Wide	20"-22" Wide
Auto Style Push Button	1036527 Strap, Positioning, Seat/Chest w/ Auto Style Buckle (Eyelet to Eyelet Length 33") See Note(s) A	1004310 Strap, Positioning, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 48")	1034625 Strap, Positioning, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 61")
Airline Style	N/A	TAGTS1034751-NLA NLA - Strap, Positioning, Seat/Chest w/ Airline Style Buckle (Eyelet to Eyelet Length 46")	1034752-NLA NLA - Strap, Positioning, Seat/Chest w/ Airline Style Buckle (Eyelet to Eyelet Length 61") See Note(s) C
Hook and Loop See Note(s) B	N/A	1034744 Strap, Positioning, Seat/Chest w/ Hook and Loop Style Buckle (Eyelet to Eyelet Length 45") See Note(s) B	1034745 Strap, Positioning, Seat/Chest w/ Hook and Loop Style Buckle (Eyelet to Eyelet Length 61") See Note(s) B

NOTE: A - 12"-15" wide positioning straps come in rainbow color.
B - Hook and Loop style positioning strap for power chairs is used for chest positioning only.
C - 1034752 Airline Buckle Style is No Longer Available. Use Auto Style part number 1034625 as a replacement.

#1 Pelvic Restraint Belt For TRRO Option Only

Description	12"-16" Wide	16"-22" Wide
Auto Style Push Button See Note(s) A	1134475-NLA NLA - Belt, Pelvic Restraint w/ Auto Style Push Button Buckle (Bushing Hole to Bushing Hole Length 37")	1134476 Belt, Pelvic Restraint w/ Auto Style Push Button Buckle (Bushing Hole to Bushing Hole Length 55") See Note(s) A

NOTE: A - Includes the Pelvic Restraint Belt and items 8-10.

Warranty Replacement Parts

Part Number	Description	Quantity per Assembly
1123249E-NLA See Note(s) A	WARR RPLMT - Charger, Battery, 8 Amp, 115VAC (Off Board) Single Mode Round Plug w/ AC Power Line Cord, CTE Corp.	1
NOTE: A - See "Battery Charger & Cables" Category for more information.		

Invacare Corporation

www.invacare.com



Yes, you can.

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800-333-6900

Technical Support
800-832-4707
Florida Technical Support
407-321-5630

Customer Service
800-333-6900

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