

**TDX® SC
(CGE option included)
and
TDX® SPREE (CGE standard)**

Power Wheelchairs



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 07-082. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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A: READ THIS FIRST (THIS CATALOG IS DIFFERENT!)

TDX® SC (Includes CGE Option) and TDX® SPREE (CGE Standard) parts catalog information is divided into two separate catalogs.

The Form Numbers and Cover Titles are listed below.

Form # 07-082

TDX® SC (Includes CGE Option) and TDX® SPREE (CGE Standard)
Powered Wheelchairs

Form # 06-110

MK6i Electronics

Use both form numbers to order a “complete” Parts Catalog

Frame Finishes, Touch-Up Paints and Upholstery Options

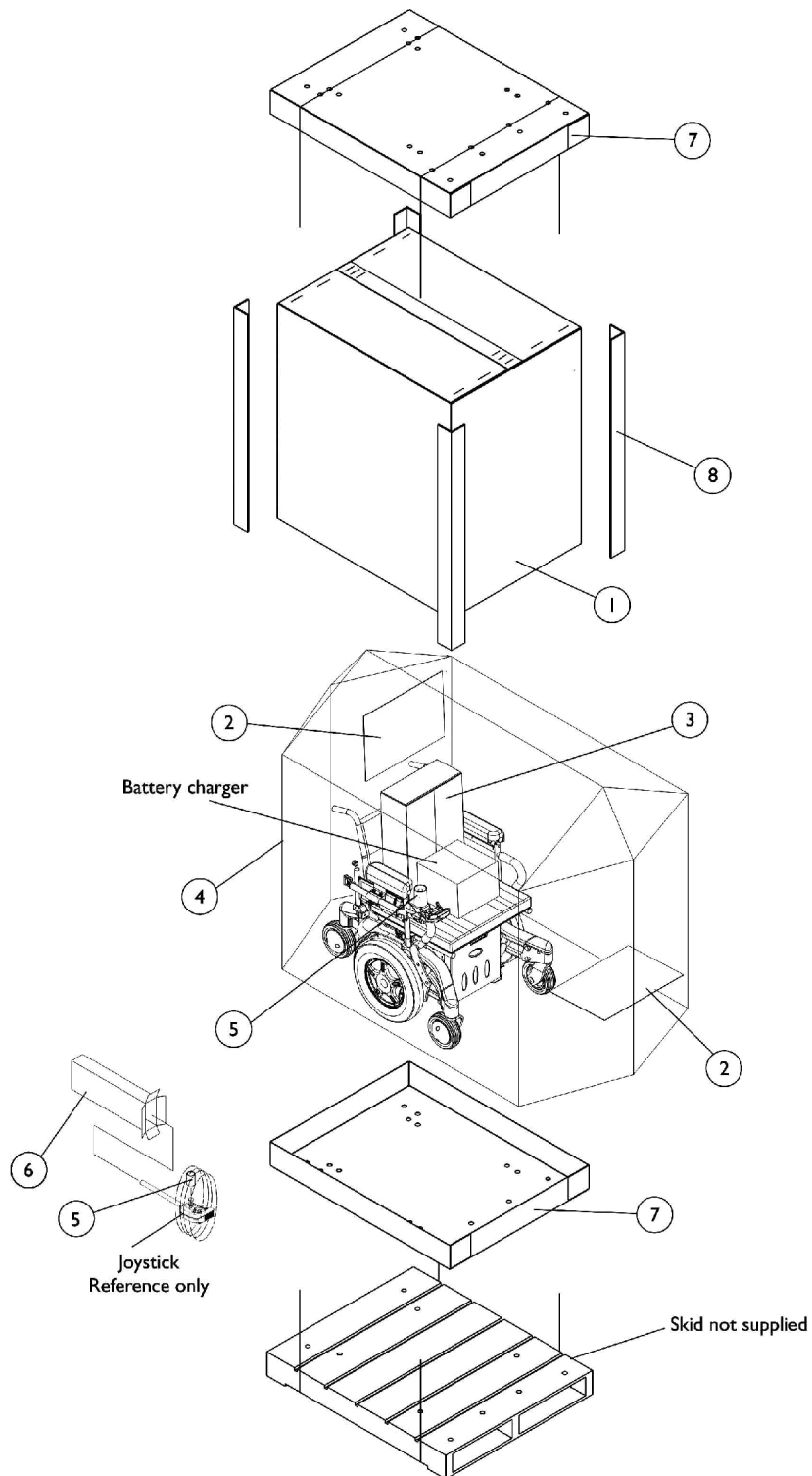
Frame Finishes and Touch-Up Paint

Color Number	Part Number	Bottle Size	Frame Finish
24P	1031450-NLA	.6 oz.	Wet Black
30P	1074167-NLA See Note(s) B	.6 oz.	Sunny Yellow
60P	N/A	N/A	Silver Metallic
61P	1046321-NLA	.6 oz.	Electric Red
62P	1046320-NLA	.6 oz.	Electric Blue
115P	1133371-NLA See Note(s) A	.6 oz.	Black Prism
119P	1133375-NLA See Note(s) B	.6 oz.	Bubblegum Pink
120P	1133376-NLA	.6 oz.	Grape Madness
127P	1133383-NLA	.6 oz.	Grasshopper Green See Note(s) A
NOTE: A - Frame finish offered on TDX SC models only B - Frame finish offered on TDX SPREE models only			

Upholstery Options

Nylon Color
U240 Black

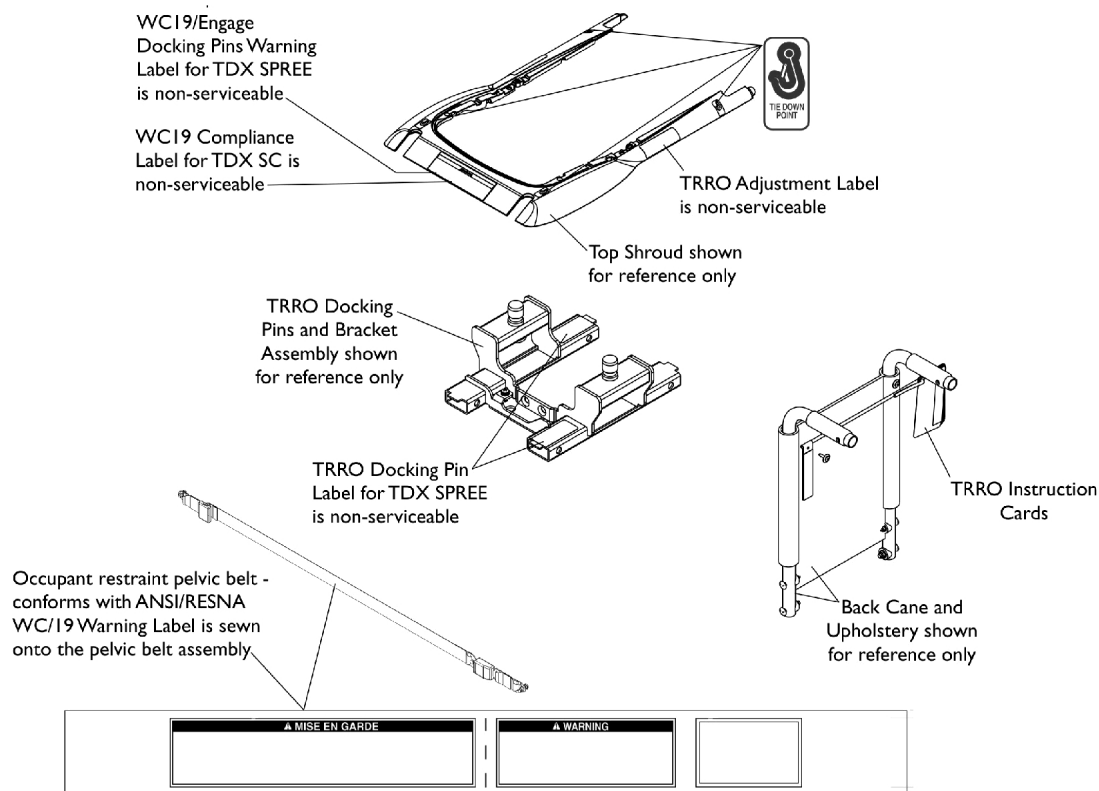
Packaging, Literature and Decals



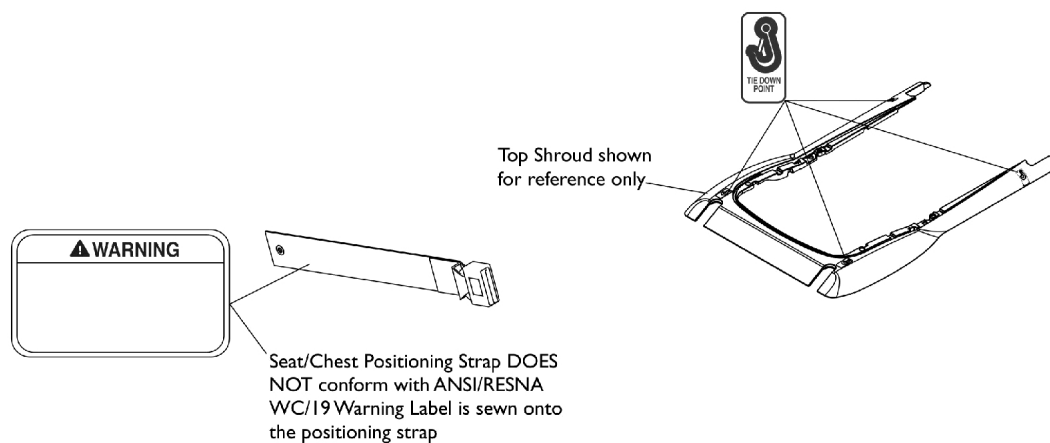
Packaging, Literature and Decals

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1030365	Carton, Cover	1	1
1	B	1030364	Carton, Cover	1	1
1	C	1031682	Carton, Cover	1	1
1	D	1036028	Carton, Cover	1	1
2		40131X161	Insert, Plain Pad	1	2
3		40131X011-NLA	NLA - Carton, Front Riggings	1	1
4		1015592	Bag, Poly (72" L x 35" W x 19" D)	1	1
5		1043198-NLA	NLA - Tube, Paper	1	1
6	O	1012001-NLA	NLA - Carton, Joystick	1	1
7	E	1030362	Carton, Tray	1	2
7	F	1036027	Carton, Tray	1	2
8	E	1115174	Carton, Corner Reinforcement	1	4
8	C	1129589-NLA	Carton, Corner Reinforcement	1	4
8	F	1129590-NLA	Carton, Corner Reinforcement	1	4
	G	00077X031-NLA	NLA - Warranty Card	1	1
	G	1149267-NLA	NLA - Owner's Manual, TDX SC/SPREE	1	1
	G	1143192-NLA	NLA - Owner's Manual, ADJASBA Seat with MK6i Electronics	1	1
	G	1143195-NLA	NLA - Owner's Manual, Van Seat's with MK6i Electronics	1	1
	G,H,I	1149308	Decal, TDX SC, Yellow	1	2
	G,H,J	1149297	Decal, TDX SC, Black	1	2
	G,H,K	1151353	Decal, TDX SPREE w/ TDX Yellow Letters	1	2
	G,H,L	1153865-NLA	NLA - Decal, TDX SPREE w/ TDX Black Letters	1	2
	G,N	1083199-NLA	NLA - Label, Hook Tie-Down	1	4
	G,M	1164348	Mailer, Return, Mercury Free	1	1
NOTE: A - Base only and all ADJASBA seat only models B - 12" Wide - 20" Wide ADJASBA seat with base models & 16", 18" Van Seat models C - 16" Wide - 20" Wide ADJASBA seat with base models with medium and tall seat-to-floor heights D - 20" and 22" Van Seat models E - 12" Wide - 20" Wide ADJASBA seat with base. 16", 18" Van Seat models and base only models F - 20" and 22" Van Seat models G - Not Shown H - Model Decal attaches to the walking beam assembly I - The TDX SC yellow decal is used for all frame colors except 60P Silver Metallic J - The TDX SC black decal is used for 60P Silver Metallic frame color only K - The TDX SPREE decal w/ yellow TDX Letters is used for all frame colors except 30P Sunny Yellow L - The TDX SPREE decal w/ black TDX Letters is used for 30P Sunny Yellow frame color only M - For Massachusetts providers only. N - For TRRO/TRBKTS wheelchairs only O - Can use Item #3 part number for a Joystick also. When adjusting or replacing parts, please refer to your Owner's Manual for assistance.					

Label Locations For TRRO and TRBKTS Options



TRRO Option Label Locations



TRBKTS Option Label Locations

TRRO and TRBKTS Option Clarification Reference

TRRO and TRBKTS Option is an On-Chair option only.

About Transport Ready Packages

TRRO includes four factory-installed transport brackets and a wheelchair anchored pelvic belt. **TRRO** has been crash-tested in accordance with ANSI/RESNA WC Vol. 1 Section 19 Frontal Impact Test requirements for wheelchairs with a 130 lb. crash test dummy, which corresponds to a person with weight of 125 to 165 lbs. for junior seat sizes or a 168 lb. crash dummy, which corresponds to a person with a weight of 165 to 300 lbs. for Adult seat sizes.

TRBKTS includes four factory-installed wheelchair transport brackets. **TRBKTS** has not been crash-tested in accordance with WC 19. Use these transport brackets only to secure an unoccupied wheelchair during transport.

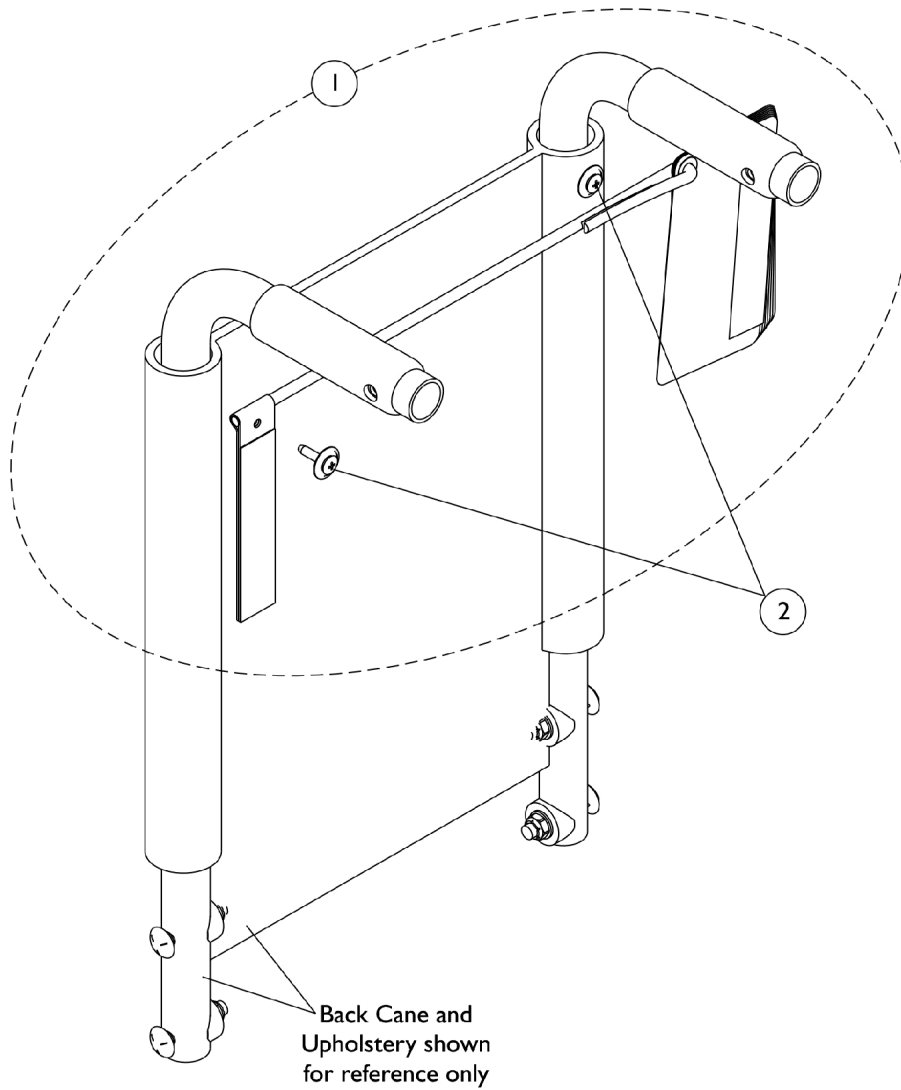
Only use the transport brackets included with **TRRO** and **TRBKTS** for the purpose described in the appropriate Owner's Operator and Maintenance Manual.

Battery support brackets **MUST** be installed at all times. Otherwise, the wheelchair will not be WC/19 compliant. Refer to Removing/Installing the Batteries From/Into the Wheelchair in the appropriate Owner's Operator and Maintenance Manual.

As of this date, the Department of Transportation has not approved any tie-down systems for transportation of a user while in a wheelchair, in a moving vehicle of any type. It is Invacare's position that users of wheelchairs should be transferred into appropriate seating in vehicles for transportation and use be made of the restraints made available by the auto industry. Invacare cannot and does not recommend any wheelchair transportation systems.

NOTE: ANSI = American National Standards Institute, RESNA = Rehabilitation Engineering and Assistive Technology Society of North America.

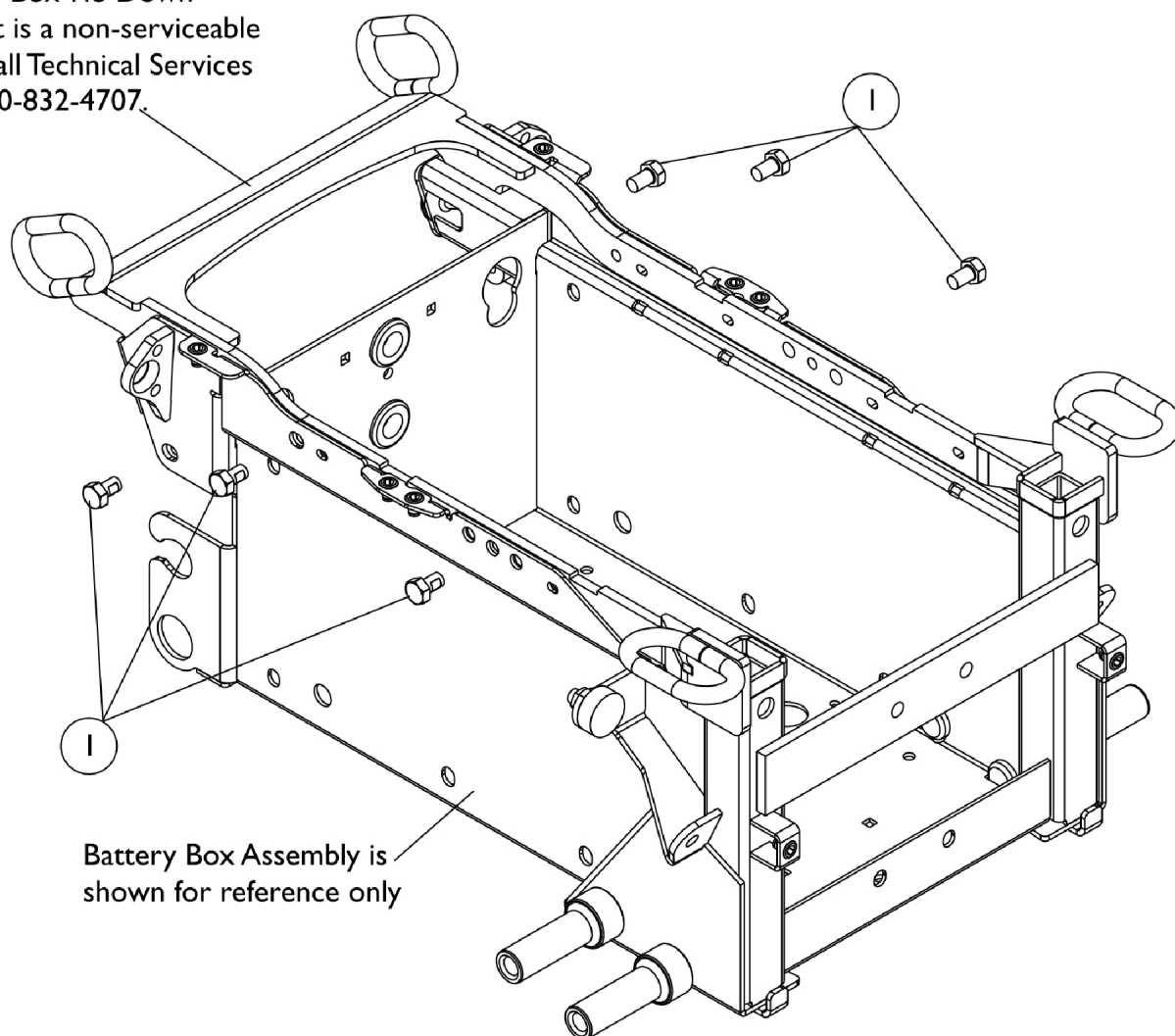
TRRO Instruction Cards



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1152750-NLA	NLA - Card, TRRO Instruction	1	1
2		1026298	Package, Screw with Washer (#10 x 7/8") (Pair)	2	1
NOTE: A - Instruction Cards include the attachment strap. Individual components are non-saleable. Serial number of chair must be verified to ensure that TRRO option was originally ordered.					

Battery Box Tie-Down Bracket Mounting Hardware For TRRO/TRBKTS Option

Battery Box Tie-Down Bracket is a non-serviceable part. Call Technical Services at 1-800-832-4707.

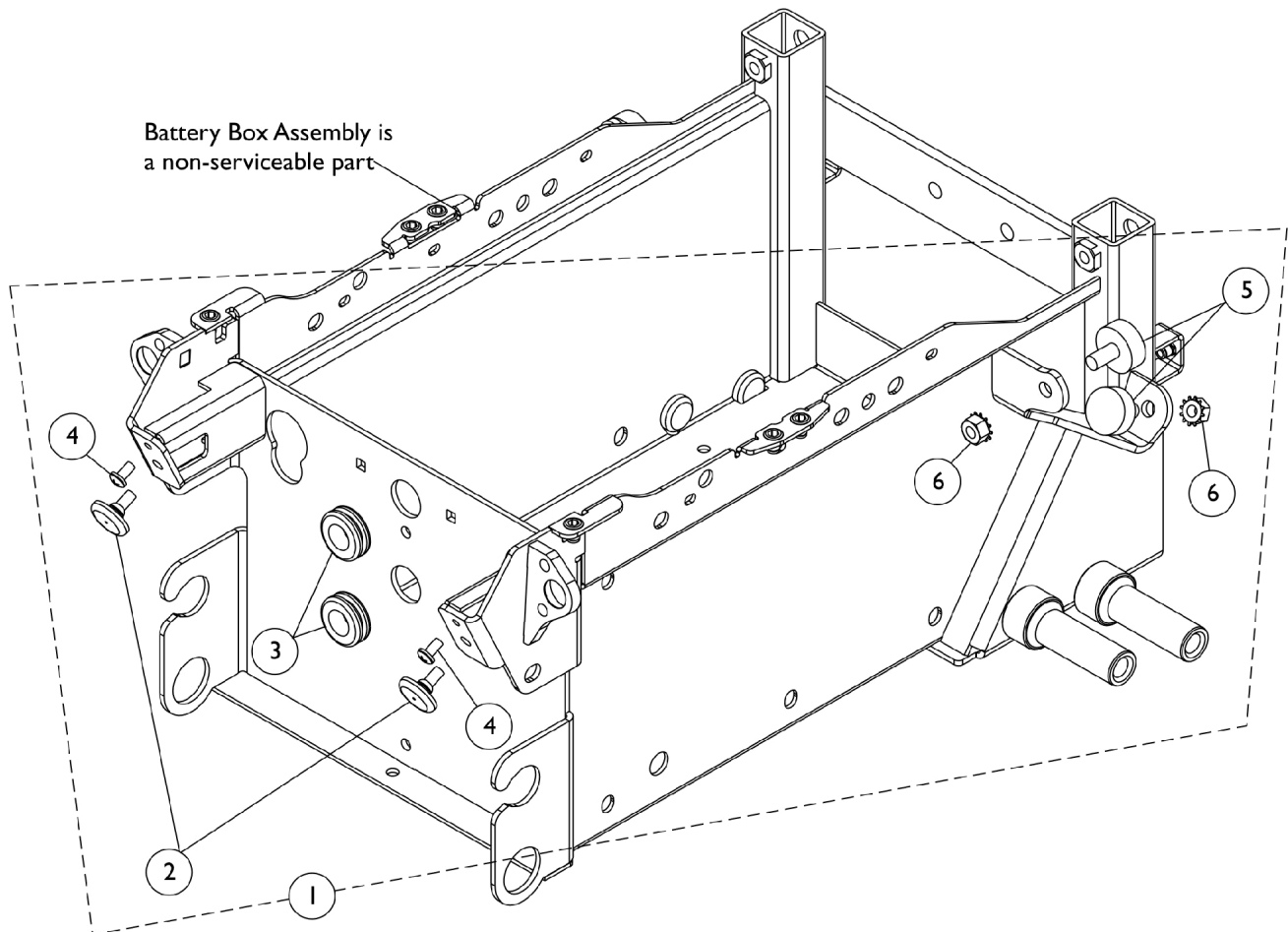


Battery Box Tie-Down Bracket Mounting Hardware For TRRO/TRBKTS Option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1142304	Screw, Hex Head SEMS w/ Patch (5/16-18 x 3/4")	1	6

Battery Box Hardware

The Battery Boxes are non-serviceable parts. Call Technical Services for assistance (1-800-832-4707)

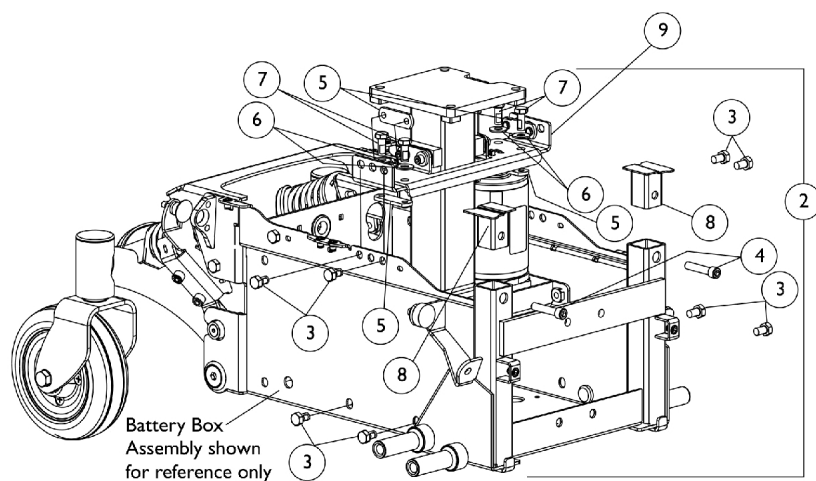


Battery Box Hardware

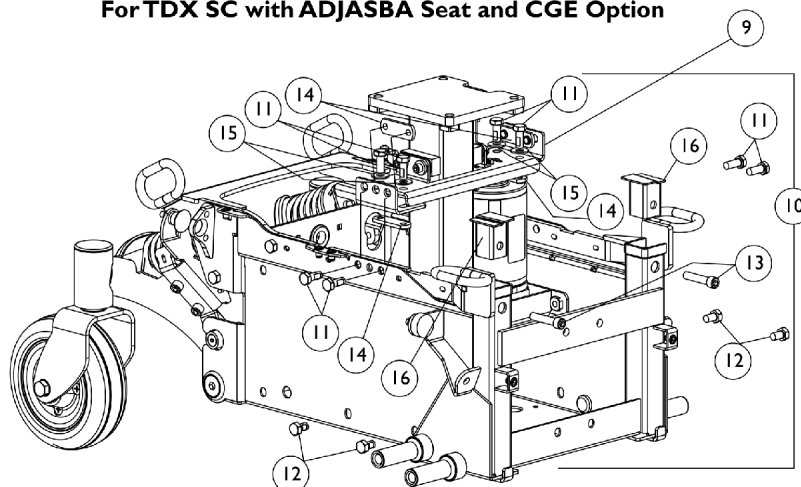
The Battery Boxes are non-serviceable parts. Call Technical Services for assistance (1-800-832-4707)

				Quantity Per	
Item Number	Note	Part Number	Description	Package	Assembly
1	A	1151611	Kit, Battery Box Rubber Bumper and Grommet Hardware	1	1
2			Bumper, Rubber (7/8" Diameter x 3/16")	1	2
3			Grommet, Rubber (9/16 ID x 1-1/16 OD x 3/8")	1	2
4			Screw, Phillips Pan Head Tap (#10-32 x 3/8")	1	2
5			Bumper, Rubber (1" Diameter x 3/8")	1	4
6			NLA - Nut, Keps (5/16-18)	1	4
NOTE: A - Includes items 2-6 and is used for TDX SC and TDX SPREE					

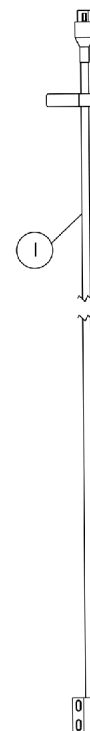
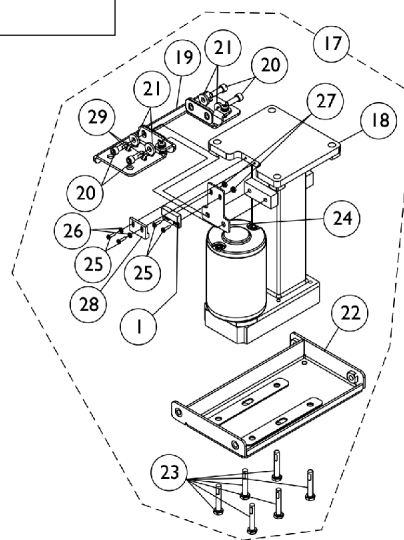
Actuator Motor, Elevate and Hardware without TRRO Option



**Elevate Hardware without TRRO/TRBKTS Option
For TDX SC with ADJASBA Seat and CGE Option**



**Elevate Hardware with TRBKTS Option For
(TDX SC with ADJASBA Seat and CGE Option),
and TDX SPREE**



Actuator Motor, Elevate and Hardware without TRRO Option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1122586	Sensor, Proximity Switch (30 1/4" L)	1	1
2		1154119-NLA	NLA - Kit, Elevate Hardware NON-TRRO/TRBKTS	1	1
3			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	8
4			NLA - Screw, Socket Head w/ Patch (5/16-18 x 1-1/2")	1	2
5			Nut, Weld (5/16-18 x 1-3/8" Spacing)	1	4
6			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
7			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	4
8			Plug, Tube - Right	1	1
8	B		Plug, Tube - Left	1	1
9		1152713-NLA	NLA - Bracket, Elevate Mounting, Black	1	2
10		1154120-NLA	NLA - Kit, Elevate Hardware TRBKTS	1	1
11			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	8
12			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	4
13			NLA - Screw, Socket Head w/ Patch (5/16-18 x 1-1/2")	1	2
14			Nut, Weld (5/16-18 x 1-3/8" Spacing)	1	4
15			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
16	C		Plug, TRRO/TRBKTS Tube - Right	1	1
16			Plug, TRRO/TRBKTS Tube - Left	1	1
17		1151001	Kit, Elevate Actuator Motor	1	1
1			Sensor, Proximity Switch (30 1/4" L)	1	1
18			Actuator Motor Assembly, Elevate	1	1
19			Bracket, Upper Support	1	1
20			NLA - Screw, Socket Head w/ Patch (1/4-20 x 3/4")	1	4
21			Washer (1/4 x 5/8 x 3/32")	1	4
22			Bracket, Lower Support	1	1
23			NLA - Screw, Hex Head w/ Patch (1/4-20 x 1-1/2")	1	6
24			Bracket, Limit Switch, Black	1	1
25			Screw, Phillips Pan Head (#4-40 x 7/16")	1	4
26			NLA - Washer, Internal Tooth Lock (#4-40)	1	2
27			Nut, Hex Keps (#4-40)	1	2
28			Sensor, Actuator Switch	1	1
29			Tie Wrap (5-5/8" L)	1	2
25		1074128	Screw, Phillips Pan Head (#4-40 x 7/16")	1	4
26		1008525-NLA	NLA - Washer, Internal Tooth Lock (#4-40)	1	2
27		P0870X000	Nut, Hex Keps (#4-40)	1	2
28		1024001	Sensor, Actuator Switch	1	1
NOTE: A - Includes items 3-8 B - Includes items 11-16 C - Includes items 1 and 18-29					

[illegible]

This exploded view diagram illustrates the assembly of the printer. The components are labeled as follows:

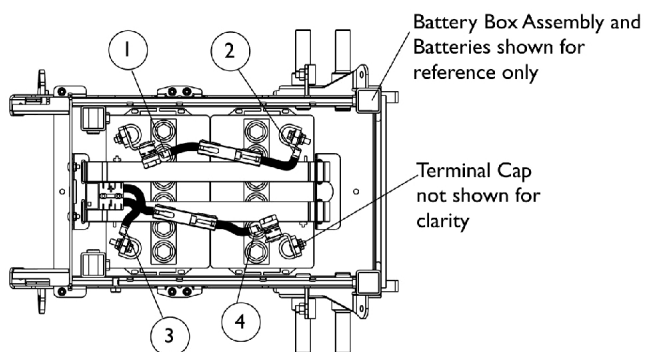
- 1**: A small rectangular component, likely a sensor or switch, positioned at the top left.
- 16**: A large rectangular plate or cover at the top right.
- 17**: A vertical support structure or frame on the right side.
- 18**: A rectangular base or tray at the bottom right.
- 19**: A set of six screws used for securing the base/tray.
- 20**: A small component, possibly a roller or guide, located near the bottom left.
- 21**: A small component, possibly a roller or guide, located near the bottom left.
- 22**: A small component, possibly a roller or guide, located near the bottom left.
- 23**: A small component, possibly a roller or guide, located near the bottom left.
- 24**: A small component, possibly a roller or guide, located near the bottom left.
- 25**: A small component, possibly a roller or guide, located near the bottom left.
- 26**: A small component, possibly a roller or guide, located near the bottom left.
- 27**: A small component, possibly a roller or guide, located near the bottom left.
- 28**: A cylindrical component, likely a motor or actuator, located near the bottom left.

Actuator Motor, Elevate and Hardware with TRRO Option

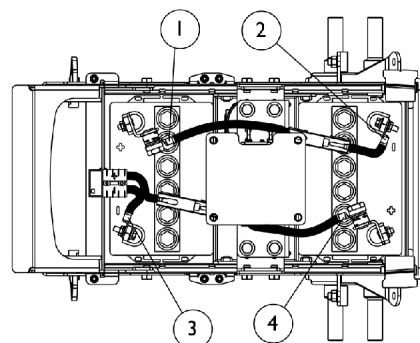
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1122586	Sensor, Proximity Switch (30 1/4" L)	1	1
2		1154121-NLA	NLA - Kit, Elevate Hardware TRRO	1	1
3			NLA - Screw, Hex Head w/ Patch (5/16-18 x 7/8")	1	4
4			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	4
5			NLA - Screw, Socket Head w/ Patch (5/16-18 x 1-1/2")	1	2
6			Screw, Socket Head (5/16-18 x 2-1/4")	1	4
7			Washer, Flat (5/16 x 5/8 x 1/16")	1	8
8			Locknut (5/16-18)	1	4
9			Clevis	1	1
10			Nut, Weld (5/16-18 x 1-3/8" Spacing)	1	2
11			Screw, Socket Flat Head w/ Patch (1/4-20 x 5/8")	1	2
12			Isolator, Rubber	1	1
13			Shim (1/64")	1	3
14			Plug, TRRO/TRBKTS Tube - Right	1	1
14			Plug, TRRO/TRBKTS Tube - Left	1	1
15	C	1154206-NLA	NLA - Bracket, TRRO Support - Right	1	1
16	B	1152731	Kit, TRRO Elevate Actuator Motor	1	1
1			Sensor, Proximity Switch (30 1/4" L)	1	1
17			Actuator Motor Assembly, Elevate	1	1
18			Bracket, Lower Support	1	1
19			NLA - Screw, Hex Head w/ Patch (1/4-20 x 1-1/2")	1	6
20			Bracket, TRRO Support - Left	1	1
21			NLA - Screw, Socket Head w/ Patch (1/4-20 x 3/4")	1	2
22			Washer (1/4 x 5/8 x 3/32")	1	2
23			Tie Wrap (5-5/8" L)	1	2
24			Screw, Phillips Pan Head (#4-40 x 7/16")	1	4
25			NLA - Washer, Internal Tooth Lock (#4-40)	1	2
26			Nut, Hex Keps (#4-40)	1	2
27			Bracket, Limit Switch, Black	1	1
28			Sensor, Actuator Switch	1	1
24		1074128	Screw, Phillips Pan Head (#4-40 x 7/16")	1	4
25		1008525-NLA	NLA - Washer, Internal Tooth Lock (#4-40)	1	2
26		P0870X000	Nut, Hex Keps (#4-40)	1	2
28		1024001	Sensor, Actuator Switch	1	1
NOTE: A - Includes items 3-14 B - Includes items 1 and 17-28 C - Serial number of chair must be verified to ensure that TRRO option was originally ordered.					

Battery Wire Harnesses and Hardware

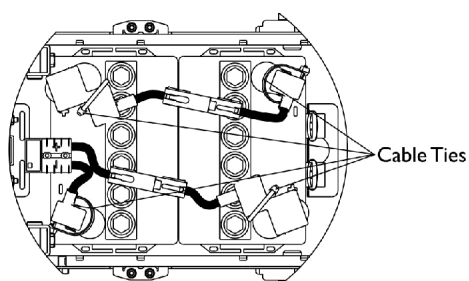
U1Batteries



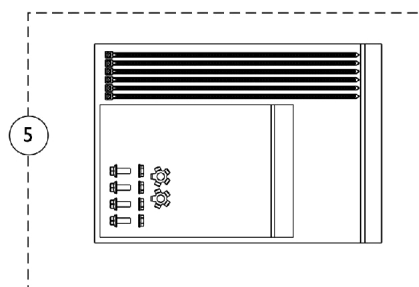
**U1 Battery Installation for
Seat Post Configuration**



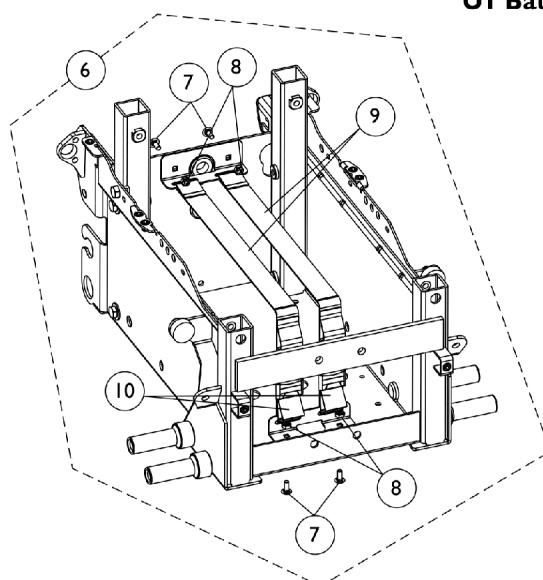
**U1 Battery Installation for
Elevate Configuration**



Cable Tie Detail



U1 Battery Hardware



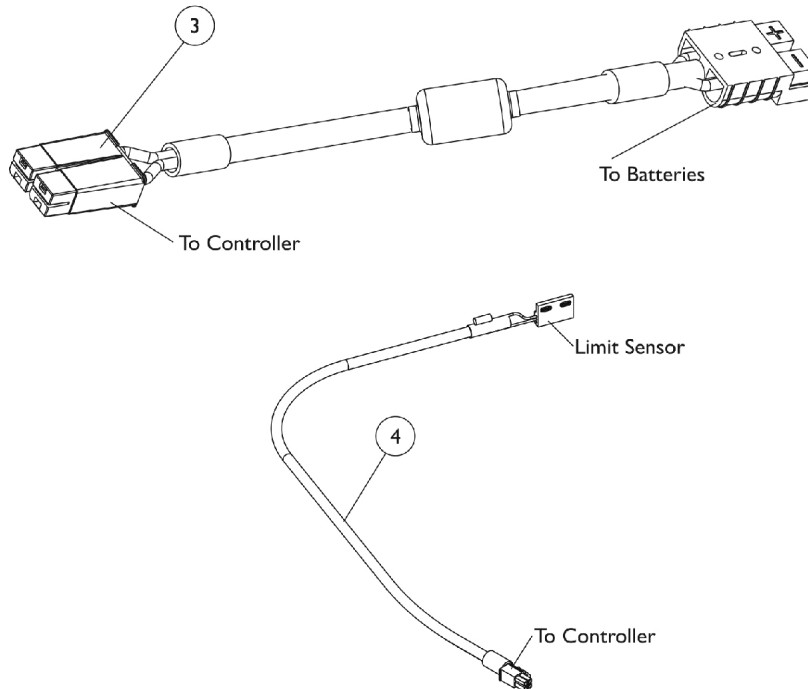
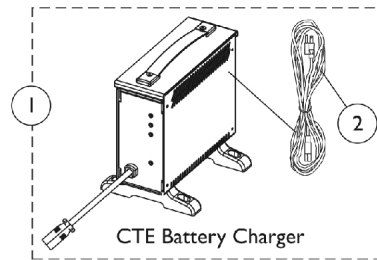
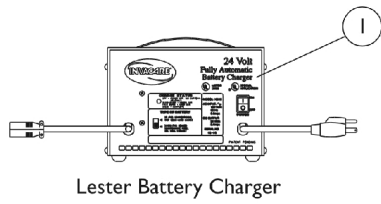
Battery Strap Assembly

Battery Wire Harnesses and Hardware

U1Batteries

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1152681	Harness, Battery (+) w/ 100A - Front	1	1
2		1122244-NLA	NLA - Harness, Battery - Rear	1	1
3		1122246-NLA	NLA - Harness, Battery - Front	1	1
4		1152682	Harness, Battery (+) w/ 100A - Rear	1	1
5	A	1154115-NLA	NLA - Hardware, Battery Harness	1	1
6	B	1152729-NLA	NLA - Kit, Battery Strap Assembly and Mounting Hardware	1	1
7			Screw, Round Head Square Neck (10-24 x 1/2")	1	4
8			NLA - Locknut (#10-24)	1	4
9			Battery Strap w/ Buckle Assembly	1	1
10			Battery Strap Assembly	1	1
NOTE: A - Includes 2 ea. Locking Tab Washers, 4 ea. Hex Flange Nuts (1/4-20), 4 ea. Hex Flange Whiz Lock Screws, 6 ea. Cable Ties B - Includes items 7-10 and the Battery Straps are sewn to the metal bracket for item 9 and 10					

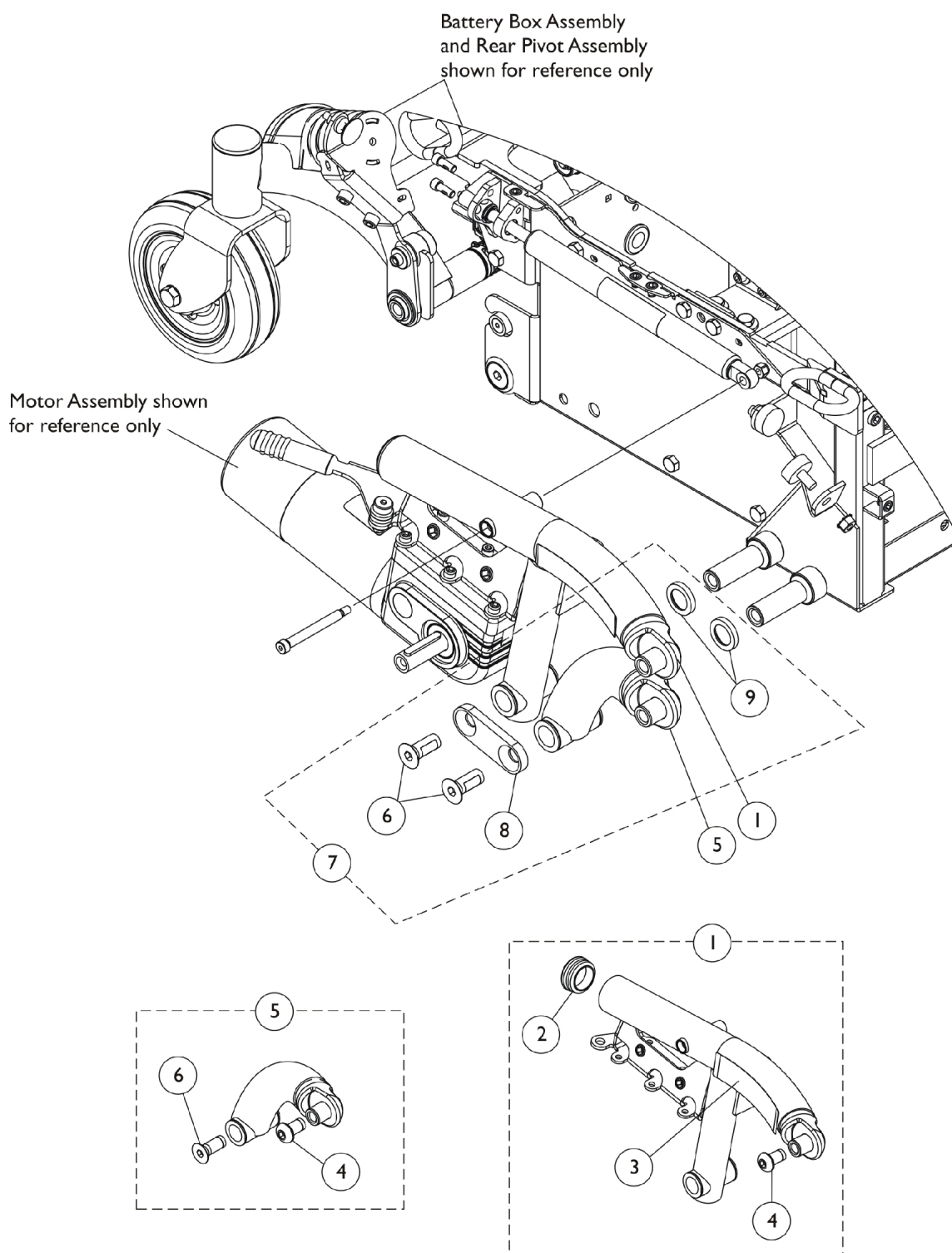
Battery Chargers and Cables



Battery Chargers and Cables

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	1053161-NLA	NLA - Charger, Battery, 8 Amp, 115vac, Off Board Dual Mode Round Plug, Lester	1	1
1	A	1123249	Charger, Battery, 8 Amp. 115vac (Off Board) Single Mode Round Plug w/ AC Power Line Cord	1	1
1	A	1123249E-NLA	NLA - WARR RPLMT - Charger, Battery, 8 Amp, 115VAC (Off Board) Single Mode Round Plug w/ AC Power Line Cord	1	1
2		1089627-NLA	NLA - Cord, AC Power, 115VAC, 2 Prong Off-Board (11' 6" L)	1	1
2	C	1121086	Cord, AC Power, 115VAC, 3 Prong On-Board (6' 6-1/2" L)	1	1
3		60102824	Kit, Cable, Battery Extension	1	1
4	B	1146573-NLA	NLA - Cable, Drive Lockout Sensor, MK6i	1	1
NOTE: A - CTE charger is standard on-chair. Used on Gel Cell or AGM (Absorbed Glass Mat) batteries. For wet cell batteries refer to the Lester charger part number 1053161. B - Drive Lockout Sensor Cable used for TDX SC model chairs manufactured with a ADJRECL Manual Recline Seat Frame C - No longer available as a service part. Please use 1121086 as its replacement. D - Use Battery Charger part number 1123249 as a replacement.					

Walking Beam, Lower Pivot Link and Mounting Hardware



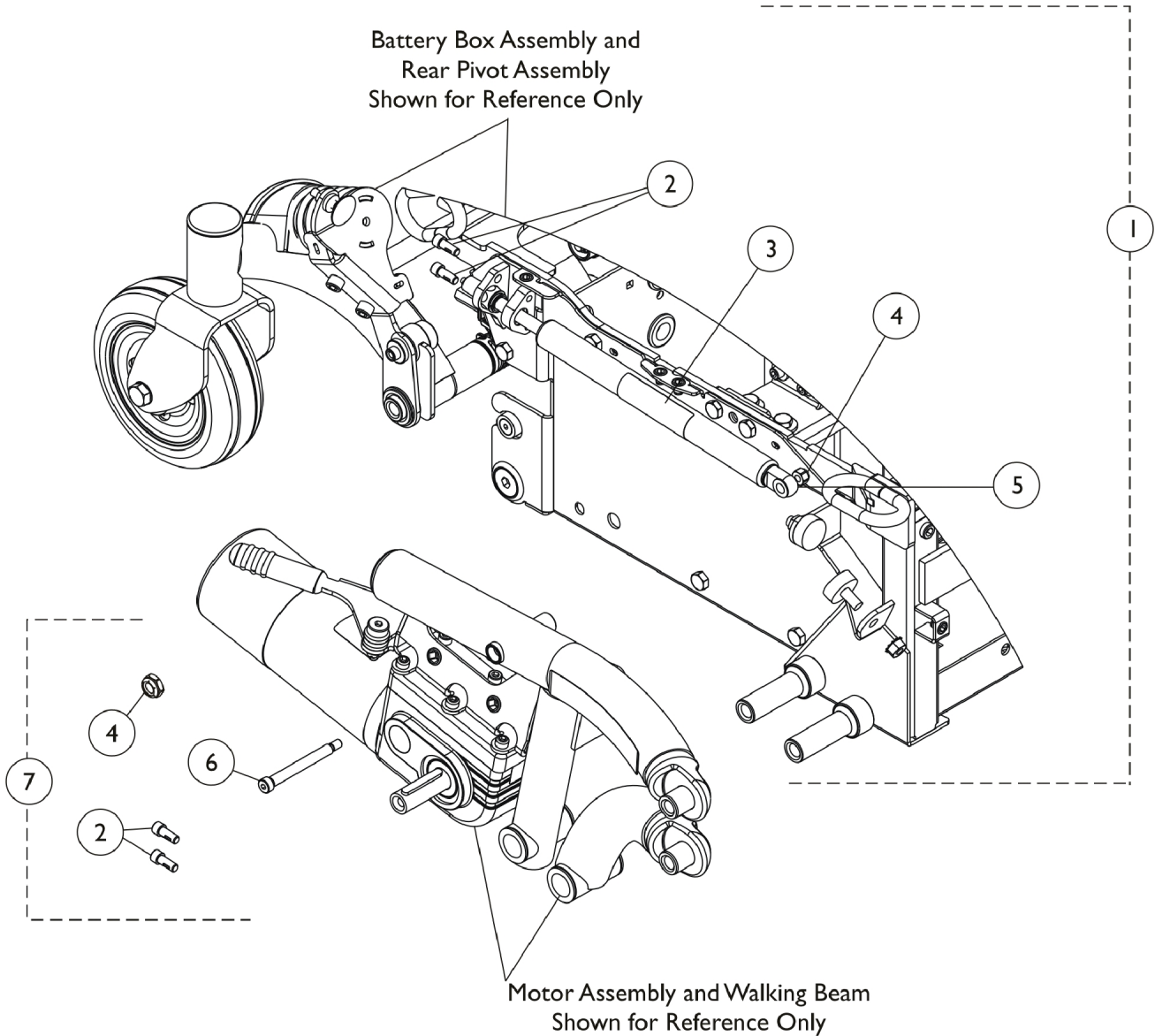
Walking Beam, Lower Pivot Link and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	H,A,C	8881151598	Kit, Walking Beam Assembly w/ Yellow Decal, Color - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SC, Yellow	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
1	H,A,C	8881151599	Kit, Walking Beam Assembly w/ Yellow Decal, Color - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SC, Yellow	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
1	H,B,C	8881151600	Kit, Walking Beam Assembly w/ Black Decal, Color - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SC, Black	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
1	H,B,C	8881151601	Kit, Walking Beam Assembly w/ Black Decal, Color - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SC, Black	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
1	E,H,C	8881151602	Kit, Walking Beam Assembly w/ Yellow Decal, Color - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SPREE w/ TDX Yellow Letters	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
1	E,H,C	8881151603	Kit, Walking Beam Assembly w/ Yellow Decal, Color - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			Decal, TDX SPREE w/ TDX Yellow Letters	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
1	F,H,C	8881154123	Kit, Walking Beam Assembly w/ Black Decal, Color - Right	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			NLA - Decal, TDX SPREE w/ TDX Black Letters	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
1	F,H,C	8881154124	Kit, Walking Beam Assembly w/ Black Decal, Color - Left	1	1
2			NLA - Plug Button, Round, Black (1-1/2")	1	1
3			NLA - Decal, TDX SPREE w/ TDX Black Letters	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1

Walking Beam, Lower Pivot Link and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
3	A	1149308	Decal, TDX SC, Yellow	1	1
3	B	1149297	Decal, TDX SC, Black	1	1
3	E	1151353	Decal, TDX SPREE w/ TDX Yellow Letters	1	1
3	F	1153865-NLA	NLA - Decal, TDX SPREE w/ TDX Black Letters	1	1
5	G,C	8881142330	Kit, Link Assembly, Lower Pivot, Color - Right	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
6			Screw, Socket Flat Head w/ Patch (1/2-13 x 1-1/4")	1	1
5	G,C	8881142331	Kit, Link Assembly, Lower Pivot, Color - Left	1	1
4			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	1
6			Screw, Socket Flat Head w/ Patch (1/2-13 x 1-1/4")	1	1
7	D	1151610	Kit, Walking Beam & Lower Pivot Link Mounting Hardware	1	1
6			Screw, Socket Flat Head w/ Patch (1/2-13 x 1-1/4")	1	2
8			Plate, Washer	1	1
9			Spacer, Coved (3/4 x 1-1/8 x 1-1/32")	1	2
NOTE: A - The TDX SC yellow decal is used for all frame colors except 60P Silver Metallic B - The TDX SC black decal is used for 60P Silver Metallic frame color only C - Specify frame color when ordering. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options". D - Includes items 6, 8 and 9 E - The TDX SPREE decal w/ yellow TDX Letters is used for all frame colors except 30P Sunny Yellow F - The TDX SPREE decal w/ black TDX Letters is used for 30P Sunny Yellow frame color only G - Includes the Lower Pivot Link Assembly, items 4 and 6 H - Includes the Walking Beam Assembly and items 2-4. When a new Walking Beam is ordered, new mounting hardware item #7 must be ordered also.					

Locking Cylinder

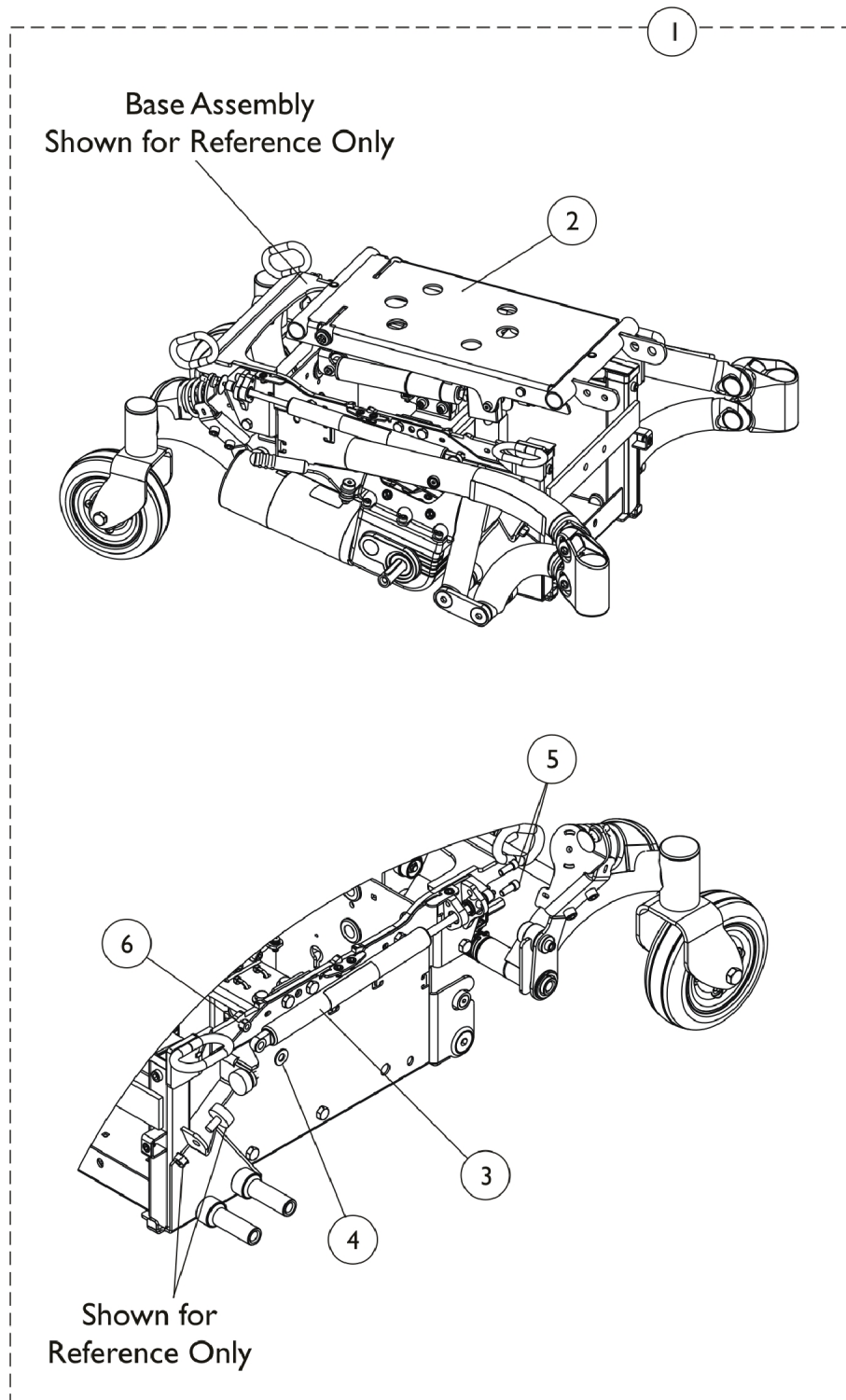


Locking Cylinder

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1163238	Kit, Locking Cylinder (Pair)	1	1
2			Screw, Socket Head (1/4-20 x 5/8")	1	4
3			Locking Cylinder w/Pivot Assembly	1	2
4			Locknut (1/4-20)	1	2
5			Washer, Nylon (11/32 x 11/16 x 1/16")	1	2
			Instruction Sheet, Locking Cylinder	1	1
7	B	1151609	Kit, Locking Cylinder Mounting Hardware	1	1
2			Screw, Socket Head (1/4-20 x 5/8")	1	2
4			Locknut (1/4-20)	1	1
6			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
NOTE: A - Includes items 2-5 and instruction sheet. Kit includes Locking Cylinders and hardware for the right and left side. B - Includes items 2, 4 and 6.					

Locking Cylinder Retrofit Kit

TDX Spree w/ Manual Tilt Seating System For Chairs Built Before 2/12/09

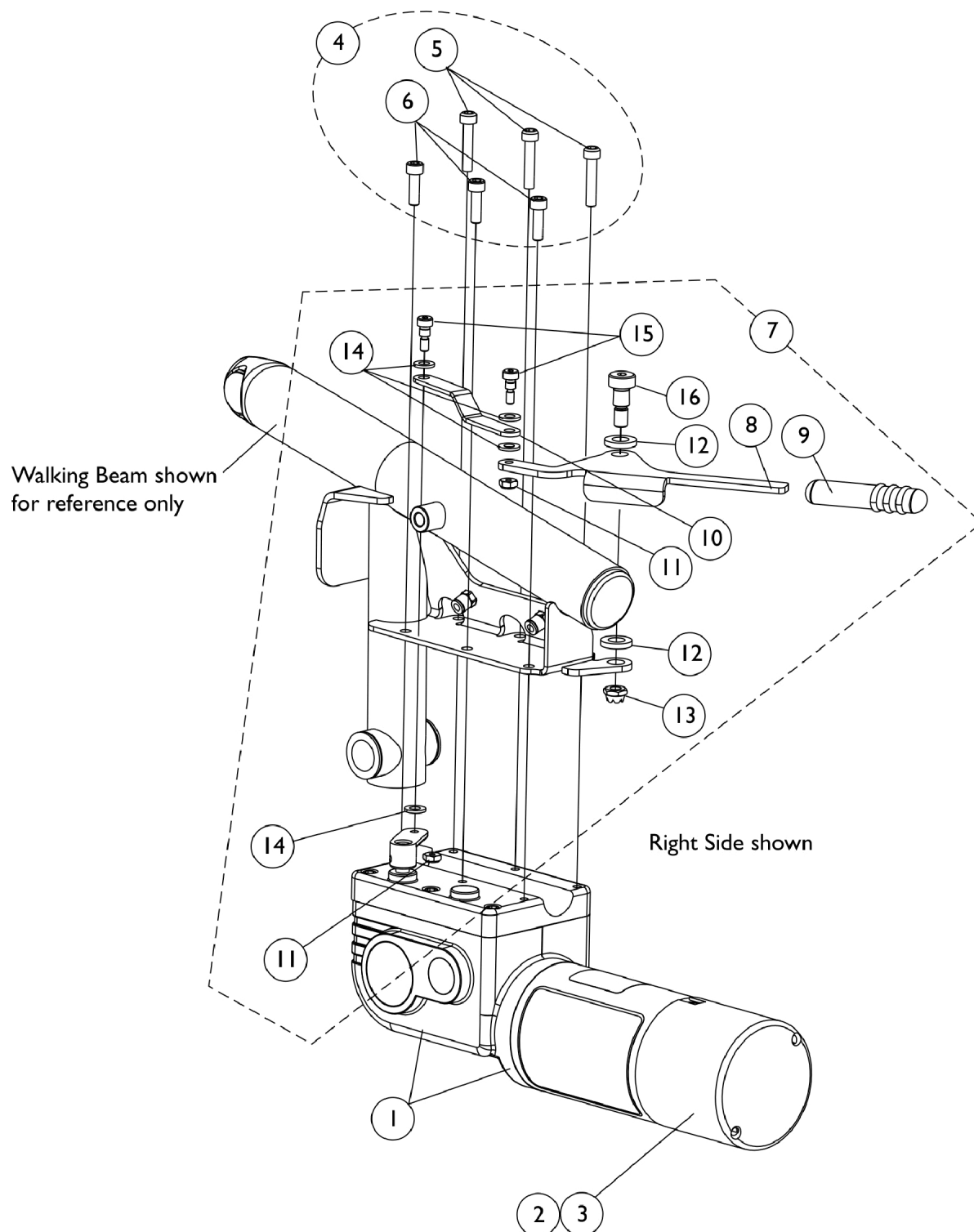


Locking Cylinder Retrofit Kit

TDX Spree w/ Manual Tilt Seating System For Chairs Built Before 2/12/09

Item Number	Note	Part Number	Description	Quantity Per			
				Package	Assembly		
1	A,B	1163237-NLA	NLA - Kit, Locking Cylinder Retrofit	1	1		
2			Frame, Elevate Manual Tilt, Black	1	1		
2			Frame, Manual Tilt Center Seat, Black	1	1		
2			NLA - Screw, Shoulder Hex Socket Head (5/16" x 1", 1/4-20)	1	2		
2			NLA - Screw, Shoulder Hex Socket Head (5/16" x 1-1/4", 1/4-20)	1	2		
2			Locknut (1/4-20)	1	4		
2			Cylinder, Gas w/ Release Cable - Right	1	1		
2			Cylinder, Gas w/ Release Cable - Left	1	1		
2			Spacer (5/16 x 1/2 x 3/8")	1	2		
2			Washer, Nylon (5/16 x 7/8 x 1/8")	1	5		
2			Bumper, Rubber (1" Diameter x 3/8")	1	2		
2			NLA - Nut, Keps (5/16-18)	1	2		
2			Washer, Steel (5/16 x 3/4 x 1/16")	1	2		
2			Rod, Pivot	1	1		
2			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	2		
2			Washer (1/4 x 23/32 x 1/16")	1	2		
3			Locking Cylinder w/Pivot Assembly	1	2		
4			Washer, Nylon (11/32 x 11/16 x 1/16")	1	2		
5			Screw, Socket Head (1/4-20 x 5/8")	1	4		
6			Locknut (1/4-20)	1	2		
			Instruction Sheet, Locking Cylinder	1	1		
NOTE: A - Includes items 2-6 and instruction sheet. B - For TDX Spree chairs w/ Manual Tilt built before 2/12/09. Once retrofit kit has been installed, replacement cylinders can be ordered separately. See category titled, "Locking Cylinder".							

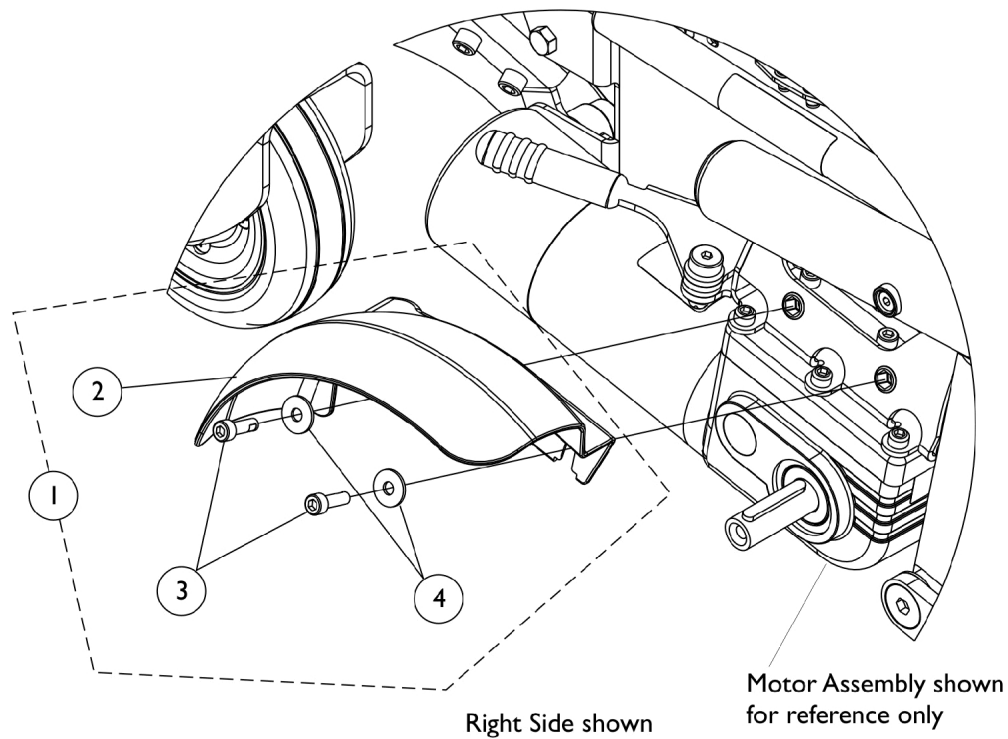
Motor, 2-Pole, Gearbox and Mounting Hardware



Motor, 2-Pole, Gearbox and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1149561	Motor/Gearbox Assembly - Right	1	1
1		1149562	Motor/Gearbox Assembly - Left	1	1
2	A,C	1038361-NLA	NLA - Kit, Motor/Brake Covers with Screws	1	1
3	B,D	1123528-NLA	NLA - Kit, Motor Brush - Internal (Large)	1	1
4	C	1141284	Kit, Motor Mounting Hardware	1	1
5			NLA - Screw, Socket Head (M6 x 1 x 30mm)	1	3
6			Screw, Socket w/ Patch (M6 x 1 x 20mm)	1	3
7	D	1151612	Kit, Motor Release Lever Hardware - Right	1	1
8			Lever, Motor Release - Right	1	1
9			Cap, Brake Lever End, Black	1	1
10			Link, Motor, Black	1	1
11			NLA - Locknut (#10-24)	1	2
12			Washer, Nylon (13/32 x 3/4 x 1/8")	1	2
13			NLA - Locknut (M8 x 1.25)	1	1
14			Washer, Nylon (1/4 x 1/2 x 1/16")	1	4
15			Screw, Shoulder Hex Socket Head (1/4 x 1/4", #10-24)	1	2
16			Screw, Shoulder Hex Socket Head (M10 x 12 mm, M8 x 1.25)	1	1
7	D	1152686	Kit, Motor Release Lever Hardware - Left	1	1
8			Lever, Motor Release - Left	1	1
9			Cap, Brake Lever End, Black	1	1
10			Link, Motor, Black	1	1
11			NLA - Locknut (#10-24)	1	2
12			Washer, Nylon (13/32 x 3/4 x 1/8")	1	2
13			NLA - Locknut (M8 x 1.25)	1	1
14			Washer, Nylon (1/4 x 1/2 x 1/16")	1	4
15			Screw, Shoulder Hex Socket Head (1/4 x 1/4", #10-24)	1	2
16			Screw, Shoulder Hex Socket Head (M10 x 12 mm, M8 x 1.25)	1	1
NOTE: A - Includes a right and left motor brake cover with 4 screws B - Includes 2 motor brushes and instruction sheet C - Includes items 5 and 6 D - Includes items 8-16					

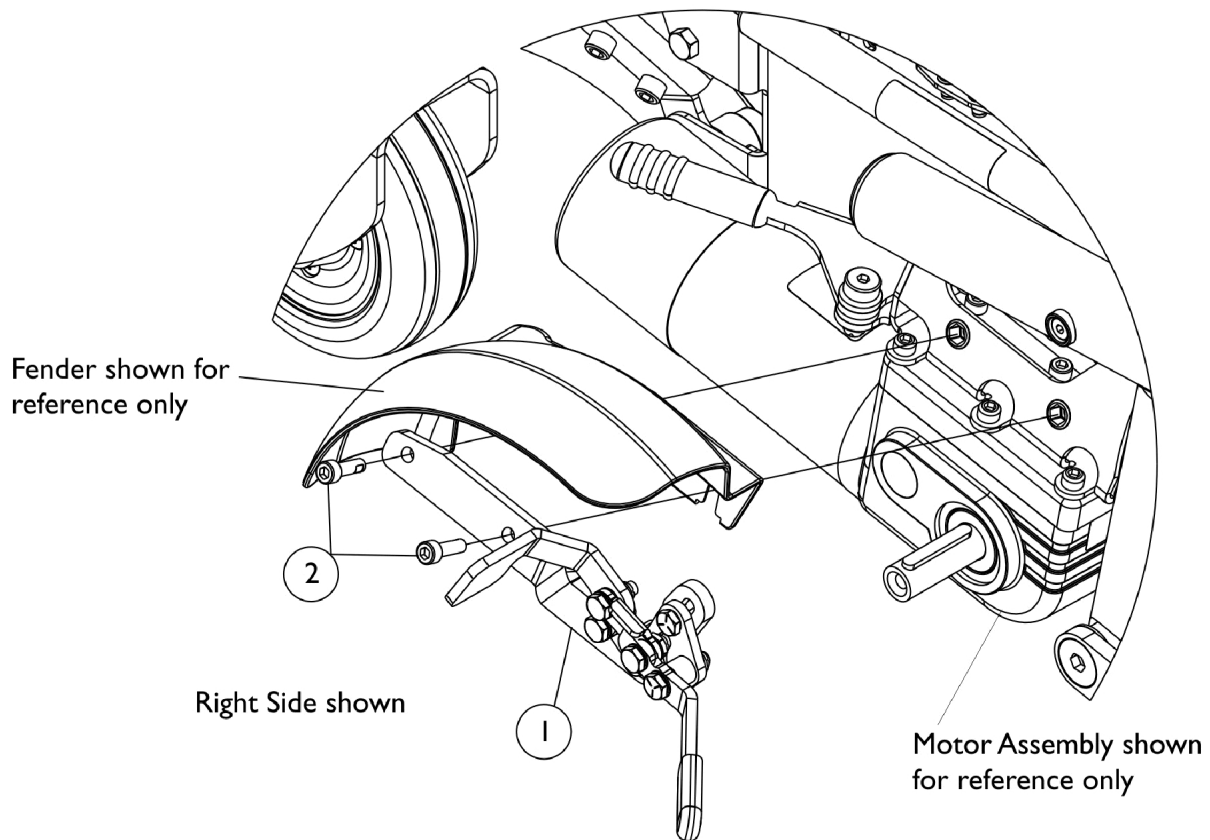
Fender Assembly



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1152698-NLA	NLA - Kit, Fender Assembly - Right	1	1
2			Fender - Right	1	1
3			Screw, Socket w/ Patch (M6 x 1 x 20mm)	1	2
4			Washer (1/4 x 23/32 x 1/16")	1	2
1	A	1152699-NLA	NLA - Kit, Fender Assembly - Left	1	1
2			Fender - Left	1	1
3			Screw, Socket w/ Patch (M6 x 1 x 20mm)	1	2
4			Washer (1/4 x 23/32 x 1/16")	1	2
3		1071505	Screw, Socket w/ Patch (M6 x 1 x 20mm)	1	2
4		1026900	Washer (1/4 x 23/32 x 1/16")	1	2

NOTE: A - Includes items 2 -4. Item 4 is not required when a Wheel Lock is used.

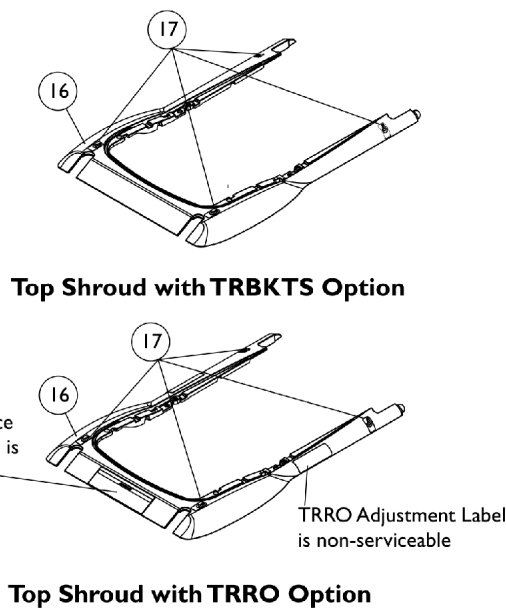
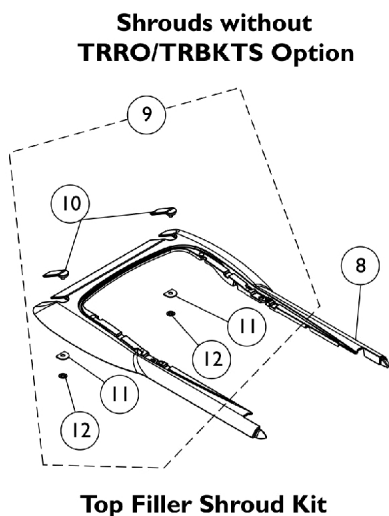
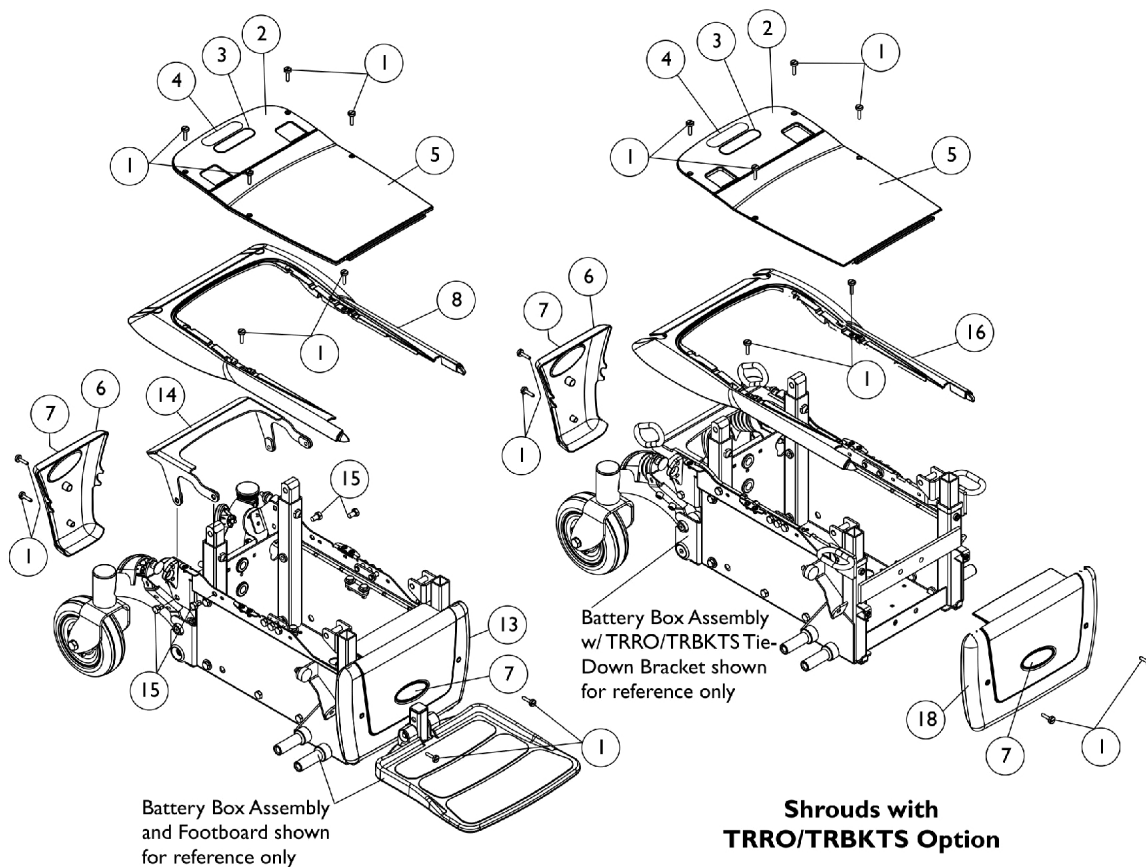
Wheel Lock Assembly



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1151613	Wheel Lock Assembly - Right	1	1
1		1151614	Wheel Lock Assembly - Left	1	1
2		1071505	Screw, Socket w/ Patch (M6 x 1 x 20mm)	1	2

Shrouds and Hardware

TDX SC



Shrouds and Hardware

TDX SC

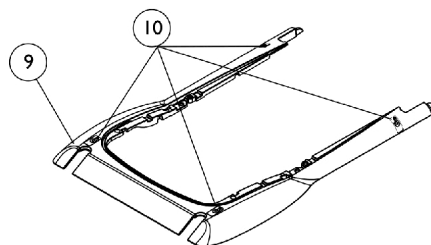
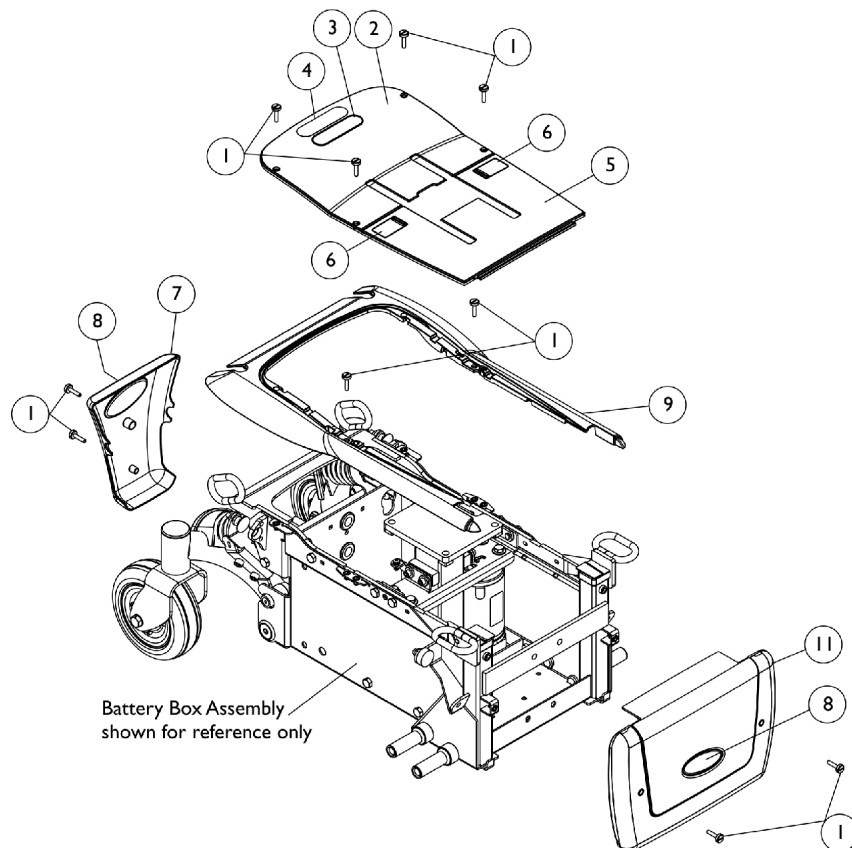
Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
1	A	1152728	Package, Screw, Thumb (10-32 x 7/8")	10	1	
2		1152725	Shroud with Decals, Top Rear, Black	1	1	
3		1119281-NLA	NLA - Plate, Name, Patent Numbers	1	1	
4		1035900	Decal, Transportation	1	1	
5	B	1152656	Shroud, Top Forward, Black	1	1	
6		1149271	Shroud with Decals, Black - Rear	1	1	
8		C,I	8881152727	Kit, Top Shroud Assembly, Color	1	1
				NLA - Shroud, Top, Color	1	1
10			Shroud, Top Filler, Black	1	2	
11			Washer, D-Shaped (1/4 x 13/16 x 1/16")	1	2	
12	D	1154116	Nut, Push (3/8")	1	2	
9			Kit, Top Filler Shroud	1	1	
10			Shroud, Top Filler, Black	1	2	
11			Washer, D-Shaped (1/4 x 13/16 x 1/16")	1	2	
12	E,I	8881151621	Nut, Push (3/8")	1	2	
13			Shroud with Decal, Notched Front, Color	1	1	
14			1152690-NLA	NLA - Bracket, Support	1	1
15			1061922-NLA	NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	4
16	F,I	8881154217	Shroud with Decals, Top, Color (TRBKTS Option)	1	1	
16	G,I	8881153864	Shroud with Decals, Top, Color (TRRO Option For TDX SC)	1	1	
17	J	1083199-NLA	NLA - Label, Hook Tie-Down	1	4	
18	H,I	8881151619	Shroud with Decal, Color - Front	1	1	

NOTE: A - Includes Shroud with items 3 and 4
 B - Includes Shroud with item 7. The controller is also covered by the Rear Shroud
 C - Includes Top Shroud with items 10-12
 D - Includes items 10-12
 E - Includes Shroud with item 7. Notched Front Shroud is used for a 90FB Footboard Assembly.
 F - Includes Shroud with item 17
 G - Includes Shroud with item 17 and WC 19 Compliance Label. Serial number of chair must be verified to ensure that TRRO option was originally ordered.
 H - Includes Shroud with item 7
 I - Specify frame color when ordering. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options".
 J - For TRRO/TRBKTS wheelchairs only

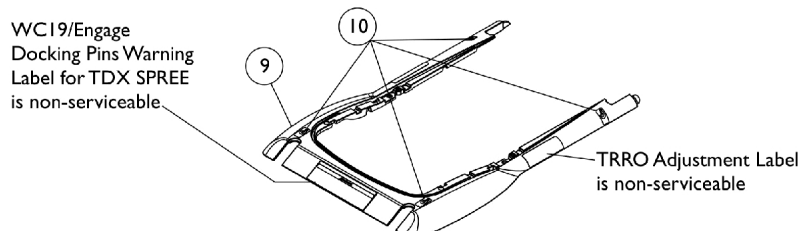
Item #7 Reflective Decal is not available for sale individually.

Shrouds and Hardware (Elevate Only CGE)

TDX SC and (TDX SPREE with or without Tilt)



Top Shroud with TRBKTS Option



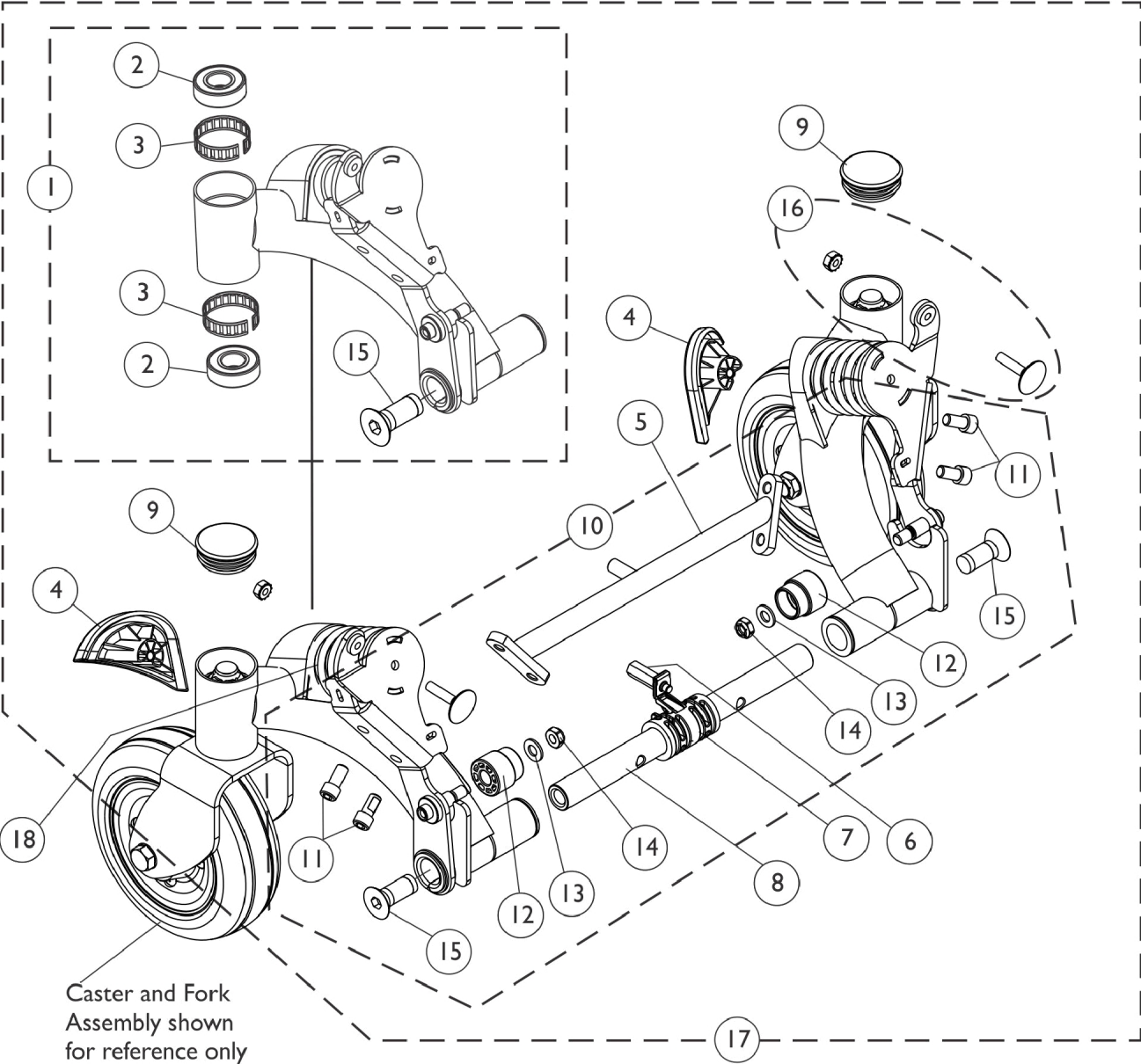
Top Shroud with TRRO Option

Shrouds and Hardware (Elevate Only CGE)

TDX SC and (TDX SPREE with or without Tilt)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1152728	Package, Screw, Thumb (10-32 x 7/8")	10	1
2	A	1152726	Shroud with Decals, Top Rear Elevate, Black	1	1
3		1119281-NLA	NLA - Plate, Name, Patent Numbers	1	1
4		1035900	Decal, Transportation	1	1
5	B	1154219-NLA	NLA - Shroud with Decals, Top Forward Elevate, Black	1	1
6		1079203	Decal, Warning Pinch Point	1	2
7	C	1149271	Shroud with Decals, Black - Rear	1	1
9	D,G	8881154217	Shroud with Decals, Top, Color (TRBKTS Option)	1	1
9	E,G	8881154218-NL A	NLA - Shroud with Decals, Top, Color (TRRO Option For TDX SPREE)	1	1
10		1083199-NLA	NLA - Label, Hook Tie-Down	1	4
11	F,G	8881151619	Shroud with Decal, Color - Front	1	1
NOTE: A - Includes Shroud with items 3 and 4 B - Includes Shroud with item 6 C - Includes Shroud with item 8 D - Includes Shroud with item 10 E - Includes Shroud, item 10, WC 19/Engage Docking Pins Warning Label and TRRO Adjustment Label F - Includes Shroud with item 8 G - Specify frame color when ordering. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options".					
Item #8 Reflective Decal is not available for sale individually.					

Rear Pivot Assembly

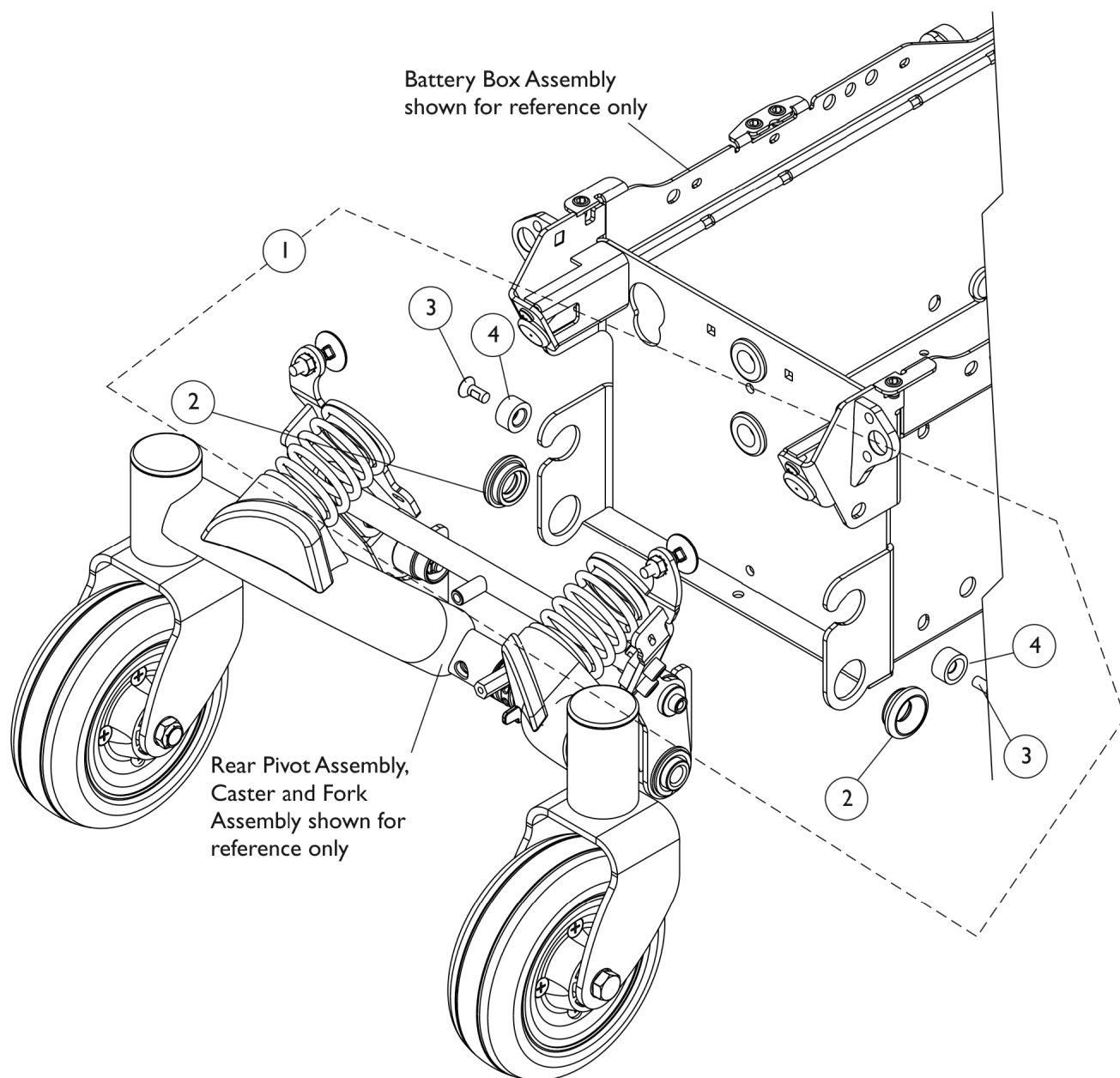


Rear Pivot Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	8881166118	Swing Arm Assembly w/ Hardware, Color, Rear - Right	1	1
2			Bearing (5/8")	1	2
3			Ring, Tolerance	1	2
15			Screw, Socket Flat Head w/ Patch (1/2-13 x 1-1/4")	1	1
1	A,B	8881166119	Swing Arm Assembly w/ Hardware, Color, Rear - Left	1	1
2			Bearing (5/8")	1	2
3			Ring, Tolerance	1	2
15			Screw, Socket Flat Head w/ Patch (1/2-13 x 1-1/4")	1	1
2		40117X006	Bearing (5/8")	1	2
3		1110717	Ring, Tolerance	1	2
4		1150988	Cap, Rear, Black - Right	1	1
4		1150989	Cap, Rear, Black - Left	1	1
5		1149595-NLA	NLA - Crossmember, Pivot, Black	1	1
6		1151617-NLA	NLA - Stand-Off (10-32 x 1")	1	1
7		1144672	Center Bushing Assembly	1	1
8		1149238-NLA	NLA - Bar, Pivot	1	1
8		1155019	Bar, Pivot	1	1
9		1110709	Cap, Head Tube, Black	1	2
10	C	1145067	Kit, Pivot Assembly Hardware	1	1
11			Screw, Socket Head w/ Patch (5/16-18 x 5/8")	1	4
12			Stop, Nylon	1	2
13			NLA - Washer, Steel (5/16 x 5/8 x 1/16")	1	2
14			Locknut (5/16-18)	1	2
15			Screw, Socket Flat Head w/ Patch (1/2-13 x 1-1/4")	1	2
			Spacer, Nylon (3/4" x 1-1/4" x 23/32")	1	2
16		1151949	Kit, Elevator Bolt w/ Keps Nut (1/4-20)	1	2
17	D,B	8881149284-NLA	NLA - Kit, Rear Pivot Assembly (Color) (For TDX SC/Spree)	1	1
18	E	1151586-NLA	NLA - Spring, Yellow, Heavy Duty	1	2
18	F	1151587-NLA	NLA - Spring, Yellow, Non-Heavy Duty	1	2

NOTE: A - Includes Swing Arm and items 2,3 and 15
 B - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints."
 C - Includes items 11-15 and (part # 1146631 Nylon Spacers - Not Shown. These spacers are used for TDX SP models only. Disregard for TDX SC and SPREE models).
 D - Includes items 1, 4-10 and 16
 E - Used for all TDX SC models and TDX SPREE with Formula CG Tilt
 F - Used for all TDX SPREE models except TDX SPREE with Formula CG Tilt

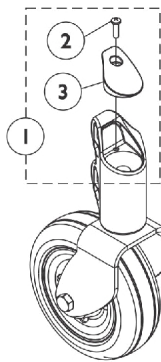
Rear Pivot Assembly Mounting Hardware



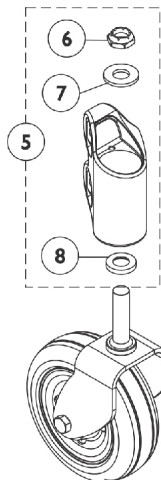
Rear Pivot Assembly Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	60105137	Kit, Rear Pivot Assembly Mounting Hardware	1	1
2			Bushing, Rear Pivot	1	2
3			Screw, Socket Flat Head w/ Patch (1/4-20 x 5/8")	1	2
4			Spacer, Nylon	1	2
NOTE: A - Includes items 2-4					

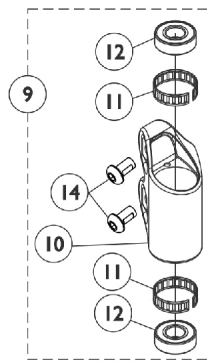
Caster, 6" Front and Rear



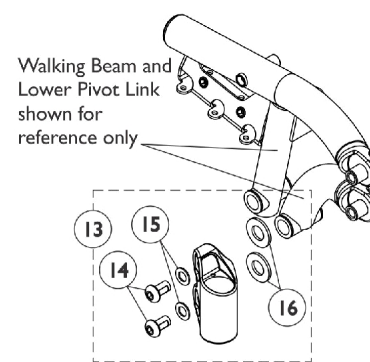
Front Head Tube Cap



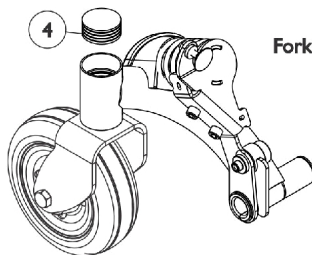
Fork Mounting Hardware
Front and Rear



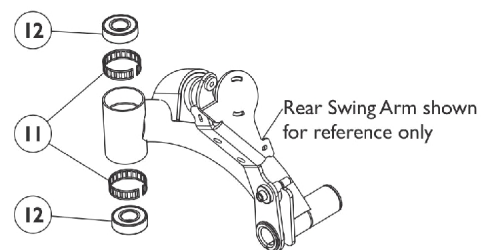
Front Head Tube Assembly



Front Caster Head Tube
Mounting Hardware

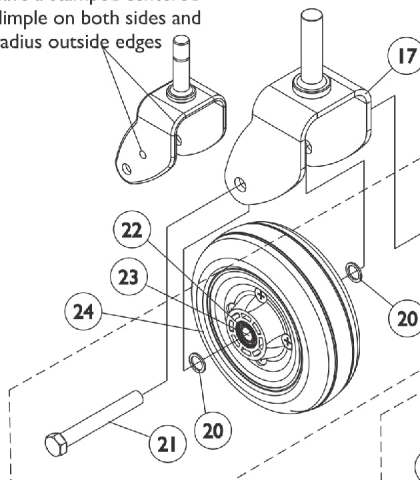


Rear Head Tube Cap

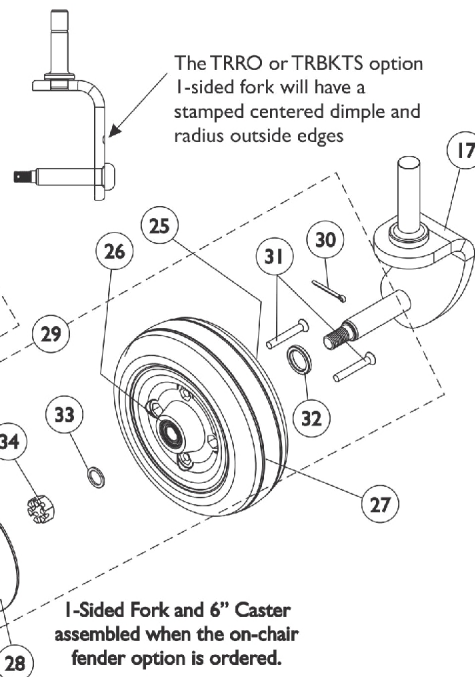


Rear Head Tube Bearings and Tolerance Rings

The TRRO or TRBKTS option 2-sided fork will have a stamped centered dimple on both sides and radius outside edges



2-Sided Fork and 6" Caster
(Standard)



1-Sided Fork and 6" Caster
assembled when the on-chair
fender option is ordered.

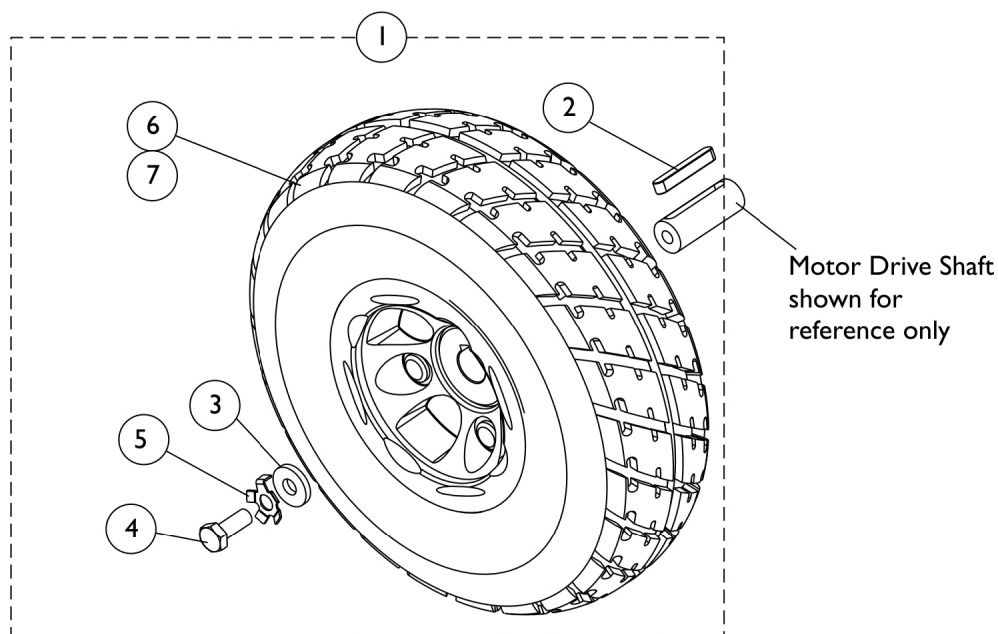
Caster, 6" Front and Rear

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1142342	Kit, Cap with Screw, Front Head Tube - Right	1	1
2			Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3			Cap, Front Head Tube, Black - Right	1	1
1	A	1142343	Kit, Cap with Screw, Front Head Tube - Left	1	1
2			Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3			Cap, Front Head Tube, Black - Left	1	1
4		1110709	Cap, Head Tube, Black	1	1
5	B	1110684	Kit, Fork Mounting Hardware	1	1
6			Locknut (5/8-18)	1	1
7			Washer, Nylon (5/8 x 1-5/16 x 1/8")	1	1
8			Spacer, Stem (5/8 x 1-1/8 x 3/16")	1	1
9	C	1142340	Kit, Front Head Tube Assembly - Right	1	1
10			Tube, Head - Right	1	1
11			Ring, Tolerance	1	2
12			Bearing (5/8")	1	2
14			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	2
9	C	1142341	Kit, Front Head Tube Assembly - Left	1	1
10			Tube, Head - Left	1	1
11			Ring, Tolerance	1	2
12			Bearing (5/8")	1	2
14			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	2
11		1110717	Ring, Tolerance	1	2
12		40117X006	Bearing (5/8")	1	2
13	D	1154107	Kit, Front Head Tube Mounting Hardware	1	1
14			Screw, Socket Button Head Cap w/ Patch (1/2-13 x 7/8")	1	2
15			Washer, Nylon (1/2 x 7/8 x 1/16")	1	2
16			Washer, Nylon (3/4 x 1-1/2 x 1/8")	1	2
17		1110683	Fork and Stem, 2-Sided - Right/Left	1	1
17	I	1141020	Fork and Stem, 2-Sided, TRRO/TRBKTS - Right/Left	1	1
17	E	1113123	Fork and Stem, 1-Sided - Right	1	1
17	E	1113124	Fork and Stem, 1-Sided - Left	1	1
17	E,H	1141005	Fork and Stem, 1-Sided, TRRO/TRBKTS - Right	1	1
17	E,H	1141006	Fork and Stem, 1-Sided, TRRO/TRBKTS - Left	1	1
18	F	1110708	Kit, Caster Mounting Hardware	1	1
19		1025734	Locknut (7/16-20)	1	1
20		1025724	Washer, Steel (15/32 x 5/8 x 3/64")	1	2
21		1025726	Screw, Hex Head (7/16-20 x 3-1/4")	1	1
22		1006049	Bearing (7/16")	1	2
23		1020592	Spacer, Bearing (7/16 x 5/8 x 1-3/4")	1	1
24	J	1115179	Wheel Assembly, Semi-Pneumatic, Urethane, Deep Profile, Grey Tire/Black Hub (6" x 2")	1	1

Caster, 6" Front and Rear

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
24	J	1122066	Wheel Assembly, Semi-Pneumatic, Urethane, Deep Profile, Grey Tire/Black Hub (6" x 2") (Pair)	2	1
25		40117X006	Bearing (5/8")	1	1
26		1006049	Bearing (7/16")	1	1
27	K	1110715	Wheel Assembly, Semi-Pneumatic, Urethane, Deep Profile, Grey Tire/Black Hub (6" x 2")	1	1
27	K	1122067	Wheel Assembly, Semi-Pneumatic, Urethane, Deep Profile, Grey Tire/Black Hub (6" x 2") (Pair)	2	1
28		1105854	Cap, Hub, Black	1	1
29	G	1108561	Hardware, Caster	1	1
30		1105852	Pin, Cotter (7/64 x 1")	1	1
31		1115246	Screw, Phillips Flat Head (M6 x 1 x 45mm)	1	2
32		1108005	Spacer, Steel (5/8 x 7/8 x 1/8")	1	1
33		1025724	Washer, Steel (15/32 x 5/8 x 3/64")	1	1
34		1107168-NLA	NLA - Nut, Hex Slotted (7/16-20)	1	1
35		1107698	Locknut (M6 x 1)	1	2
NOTE: A - Includes items 2 and 3 B - Includes items 6-8 C - Includes items 10-12 and 14 D - Includes items 14-16 E - When 1-sided forks are used, they are assembled in the front and rear of the power chair F - Includes items 19-21 G - Includes items 30-35 H - The TRRO or TRBKTS option 1-sided fork will have a stamped centered dimple and radius outside edges I - The TRRO or TRBKTS option 2-sided fork will have stamped centered dimple on both sides and radius outside edges J - Includes the Wheel Assembly plus items 22 and 23 also. Used only with the two sided forks. K - Includes the Wheel Assembly plus items 25 and 26 also. Used only with the one sided forks.					

Drive Wheels and Mounting Hardware (10" x 3")

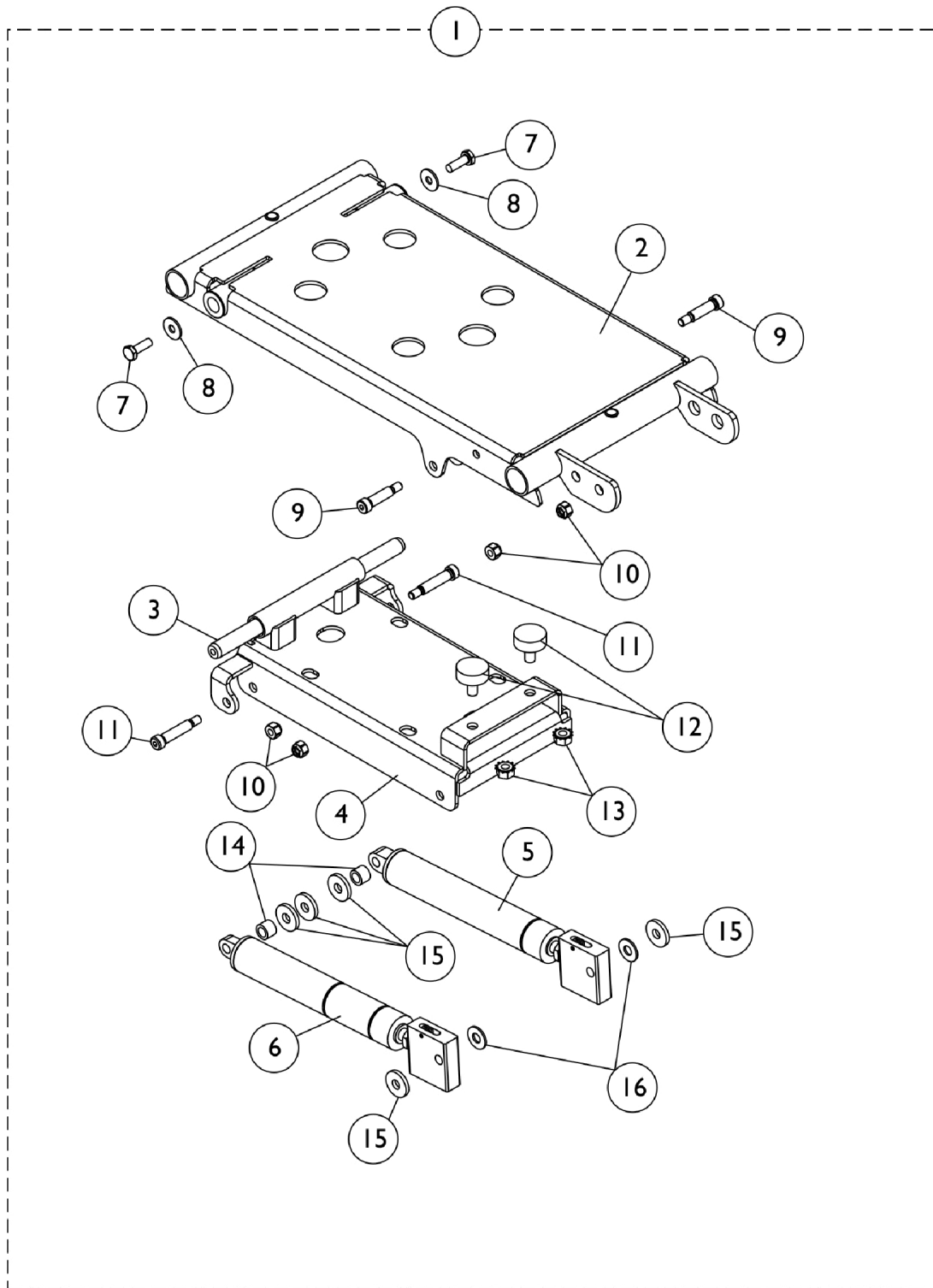


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1102339	Kit, Drive Wheel with Mounting Hardware - Flat Free (10 x 3")	1	1
2			Key (6mm x 6mm x 40mm)	1	1
3			Washer, Flat (21/64 x 53/64 x 7/64")	1	1
4			Screw (M8 x 1.25 x 20mm)	1	1
5			Kit, Locking Tab Washer w/ Instruction Sheet (Pair)	1	1
7			Drive Wheel Assembly, Flat Free Foam, Grey Tire/Black Rim (10" x 3")	1	1
5	B	1064179	Kit, Locking Tab Washer w/ Instruction Sheet (Pair)	1	1
6		1102342	Tire w/ Foam Fill Insert, Grey (10" x 3")	1	1

NOTE: A - Includes items 2-5 and 7. Part #1105043 Drive Wheel Assembly will already include the Tire w/ Foam Fill Insert.
B - Includes 2 ea. Locking Tab Washers and Instruction Sheet

Manual Tilt Interface w/ Gas Cylinders

TDX SPREE



Manual Tilt Interface w/ Gas Cylinders

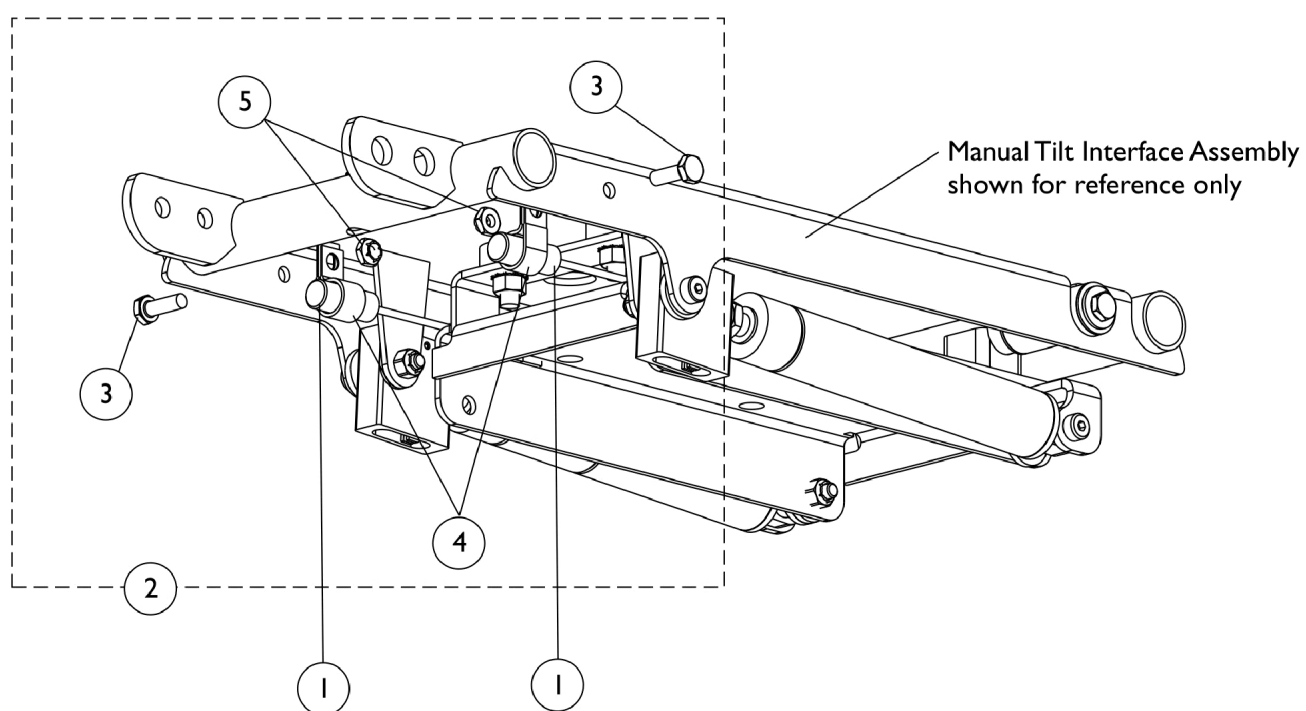
TDX SPREE

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1151028	Kit, Manual Tilt Interface Assembly TDX SPREE	1	1
2			Frame, Manual Tilt Center Seat, Black	1	1
3			Rod, Pivot	1	1
4			Frame, Elevate Manual Tilt, Black	1	1
5			Cylinder, Gas w/ Release Cable - Left	1	1
6			Cylinder, Gas w/ Release Cable - Right	1	1
7			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	2
8			Washer (1/4 x 23/32 x 1/16")	1	2
9			NLA - Screw, Shoulder Hex Socket Head (5/16" x 1", 1/4-20)	1	2
10			Locknut (1/4-20)	1	4
11			NLA - Screw, Shoulder Hex Socket Head (5/16" x 1-1/4", 1/4-20)	1	2
12			Bumper, Rubber (1" Diameter x 3/8")	1	2
13			NLA - Nut, Keps (5/16-18)	1	2
14			Spacer (5/16 x 1/2 x 3/8")	1	2
15			Washer, Nylon (5/16 x 7/8 x 1/8")	1	5
16			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
2	B,C	1151027	Frame, Manual Tilt Center Seat, Black	1	1
3		1151885	Rod, Pivot	1	1
4		1149616	Frame, Elevate Manual Tilt, Black	1	1
5		1075256	Cylinder, Gas w/ Release Cable - Left	1	1
6		1075255	Cylinder, Gas w/ Release Cable - Right	1	1
		1154122-NLA	NLA - Kit, Manual Tilt Interface Hardware TDX SPREE	1	1
7			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	2
8			Washer (1/4 x 23/32 x 1/16")	1	2
9			NLA - Screw, Shoulder Hex Socket Head (5/16" x 1", 1/4-20)	1	2
10			Locknut (1/4-20)	1	4
11			NLA - Screw, Shoulder Hex Socket Head (5/16" x 1-1/4", 1/4-20)	1	2
12			Bumper, Rubber (1" Diameter x 3/8")	1	2
13			NLA - Nut, Keps (5/16-18)	1	2
14			Spacer (5/16 x 1/2 x 3/8")	1	2
15			Washer, Nylon (5/16 x 7/8 x 1/8")	1	5
16			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
NOTE: A - Includes items 2-16 B - Includes items 7-16 C - Not Shown					

Mercury Free Switches and Hardware, Manual Tilt

TDX SPREE

As of 7/1/2009, switches are mercury free.



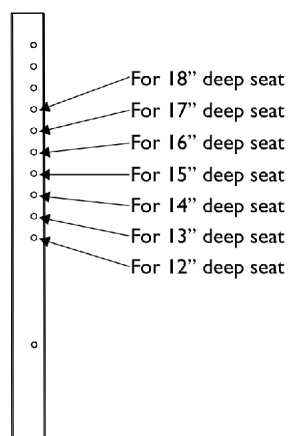
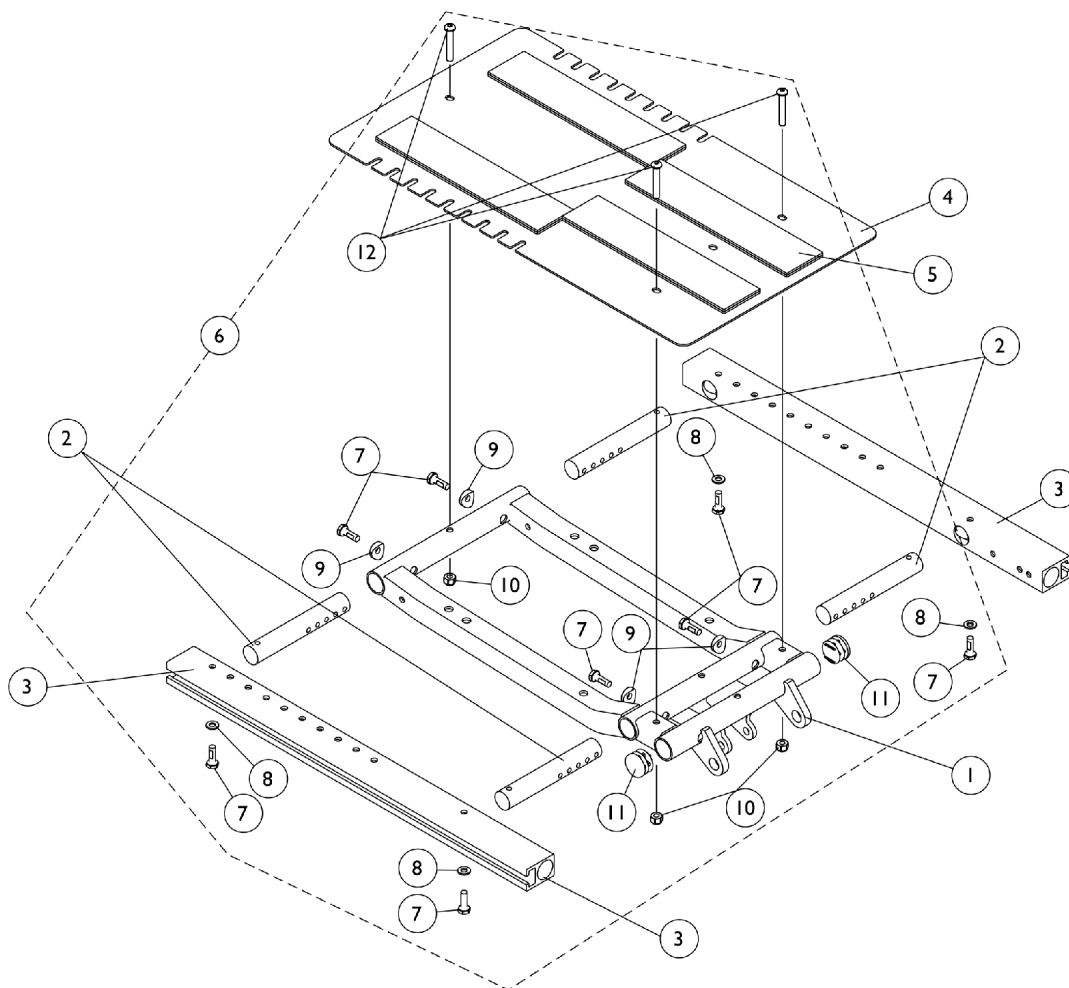
Mercury Free Switches and Hardware, Manual Tilt

TDX SPREE

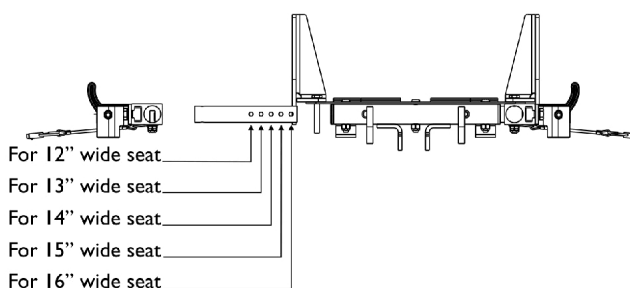
As of 7/1/2009, switches are mercury free.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1140099	Switch, Drive Lockout Mercury Free Ball (MK6i) (50" L)	1	2
2		1154117-NLA	NLA - Kit, Switch Mounting Hardware	1	1
3			NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")	1	2
4			NLA - Bracket, Cable/Wire Mounting, Black	1	2
5			Locknut (1/4-20)	1	2
NOTE: A - Includes items 3-5					

ADJASBA Seat Frame, Seat Pan and Hardware (12"-16" Wide) Non-Manual Tilt



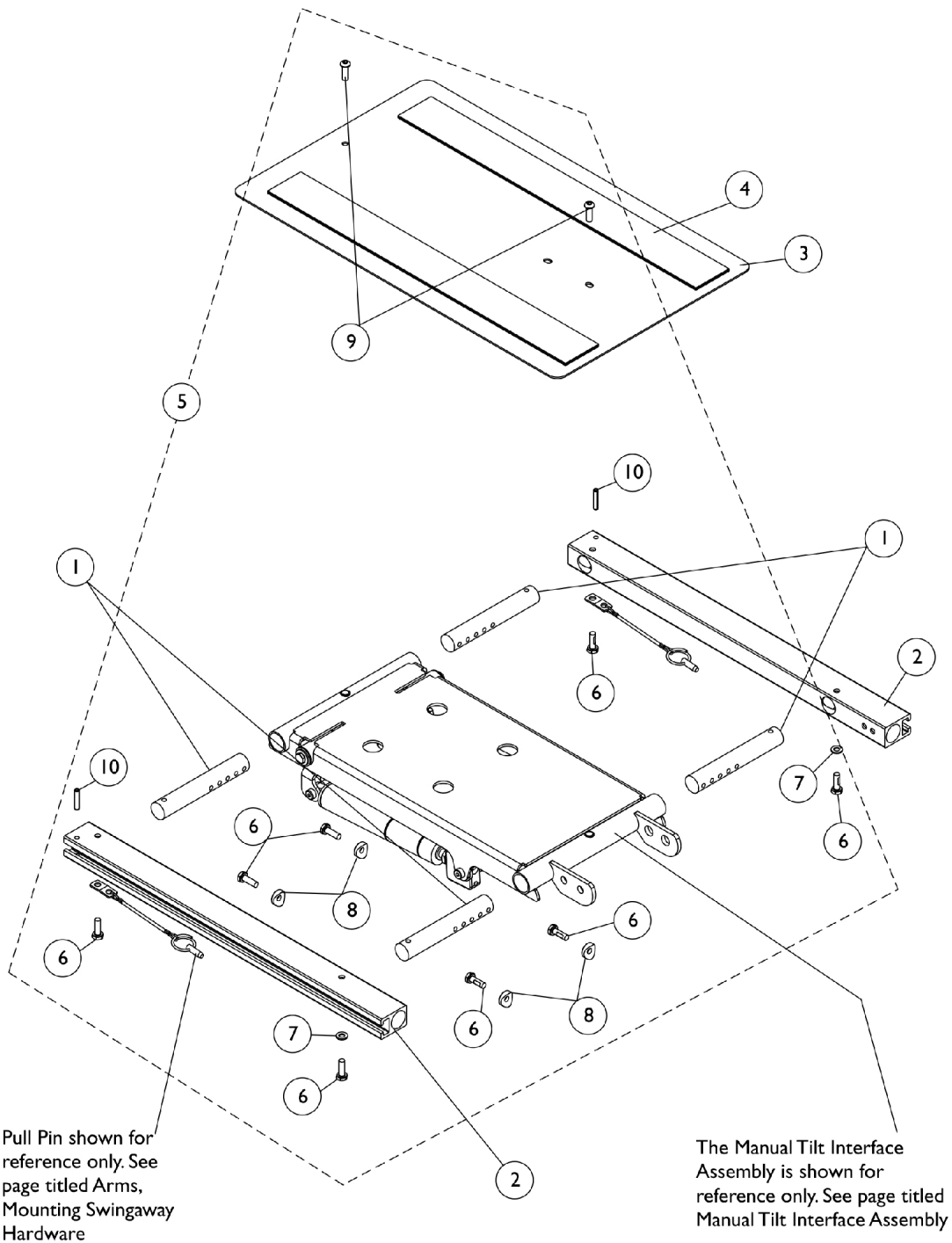
Seat Frame Depth Settings



Seat Frame Width Settings

ADJASBA Seat Frame, Seat Pan and Hardware (12"-16" Wide) Non-Manual Tilt

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
1	A	1121982-NLA	NLA - Frame, Center Seat, Black	1	1	
2		1126126-NLA	NLA - Crossbar, Seat Frame (12 - 16" W)	1	4	
3		1126127-NLA	NLA - Rail, Side (12 - 18" D)	1	2	
4		1126144	Pan, Seat, with Hook and Loop Fasteners (12 - 16" W x 12 - 18" D)	1	1	
5	B	1039949-NLA	NLA - Fastener, Hook Adhesive Back (2" W x 16" L)	1	4	
5		1044578-NLA	NLA - Fastener, Loop Adhesive Back (2" W x 16" L)	1	4	
6		1135500-NLA	NLA - Kit, Seat Frame Assembly Hardware 12"-16" Wide	1	1	
7			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	8	
8			Washer (1/4 x 1/2 x 1/16")	1	4	
9			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4	
10			Locknut (1/4-20)	1	3	
11			Plug Button, Black (1")	1	2	
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	3	
11			1134425	Package, Plug Button, Black (1")	10	1
NOTE: A - Includes item 5 B - Includes items 7-12						

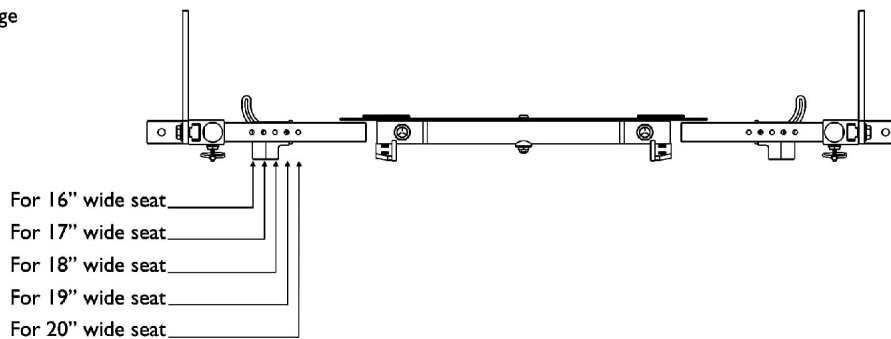
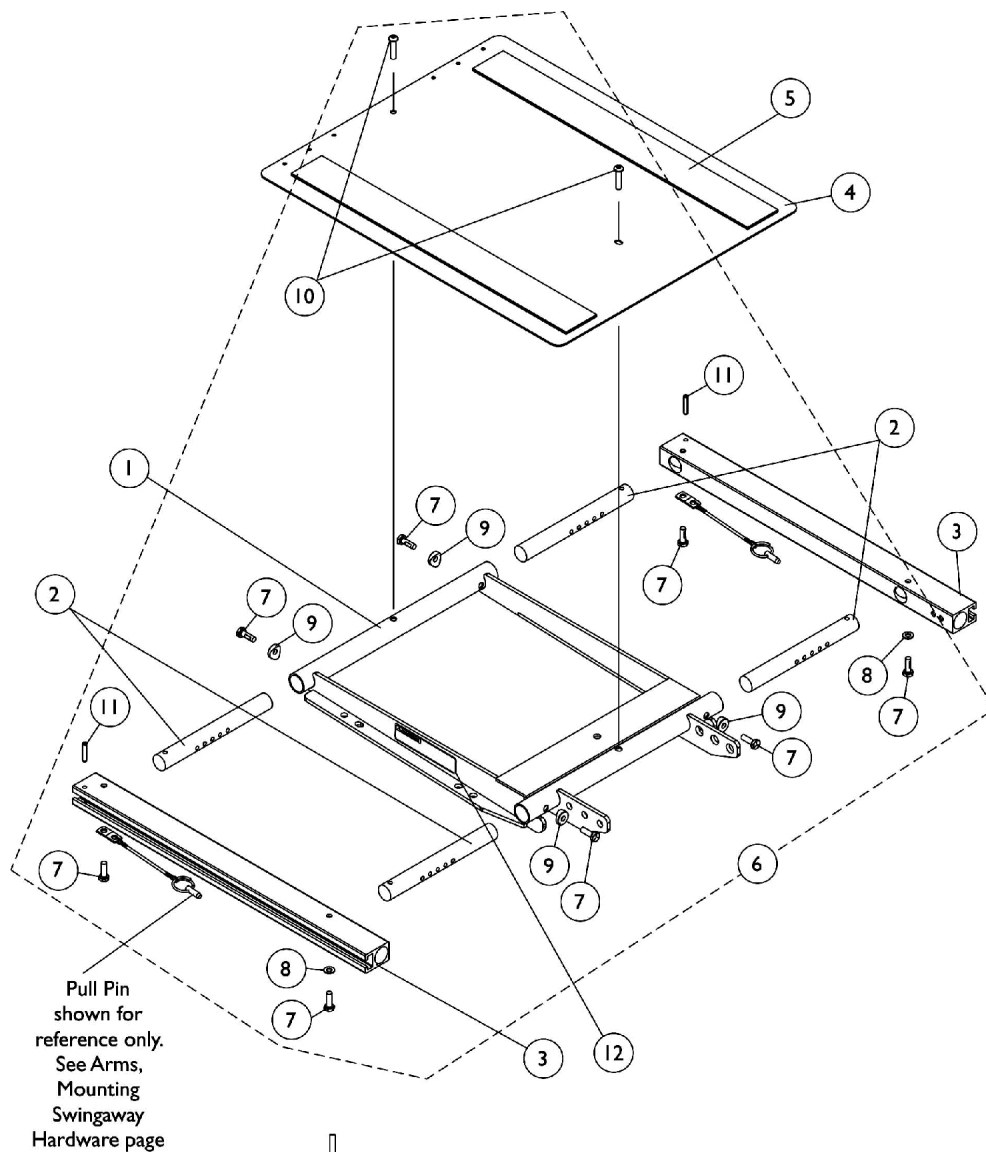


ADJASBA Seat Frame, Seat Pan and Hardware (12"-16" Wide) Manual Tilt

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1126126-NLA	NLA - Crossbar, Seat Frame (12 - 16" W)	1	4
2		1122647	Rail, Seat Frame (16 - 20" D For Formula TRE and 16 - 19" D For ADJASBA)	1	2
3		1142961	Pan, Seat, with Hook and Loop Fasteners (12 - 16" W x 12 - 18" D)	1	1
4		1043082	Hook Fastener with Adhesive Back (2" W x 18" L)	1	2
4	B	1044580	Loop Fastener with Adhesive Back (2" W x 18" L)	1	2
5		1135501	Kit, Seat Frame Assembly Hardware	1	1
6			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	8
7			Washer (1/4 x 1/2 x 1/16")	1	2
8			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
9			Screw, Socket Button (1/4-20 x 3/4")	1	2
10			NLA - Pin, Roll (3/16 x 1")	1	2
NOTE: A - Includes item 4 B - Includes items 6-10					

ADJASBA/ADJRECL Seat Frame, Seat Pan and Hardware (16"-20" Wide) x (16"-20" Deep)

ADJRECL Seat Frame is not available with CGE elevate option



Seat Frame Width Settings

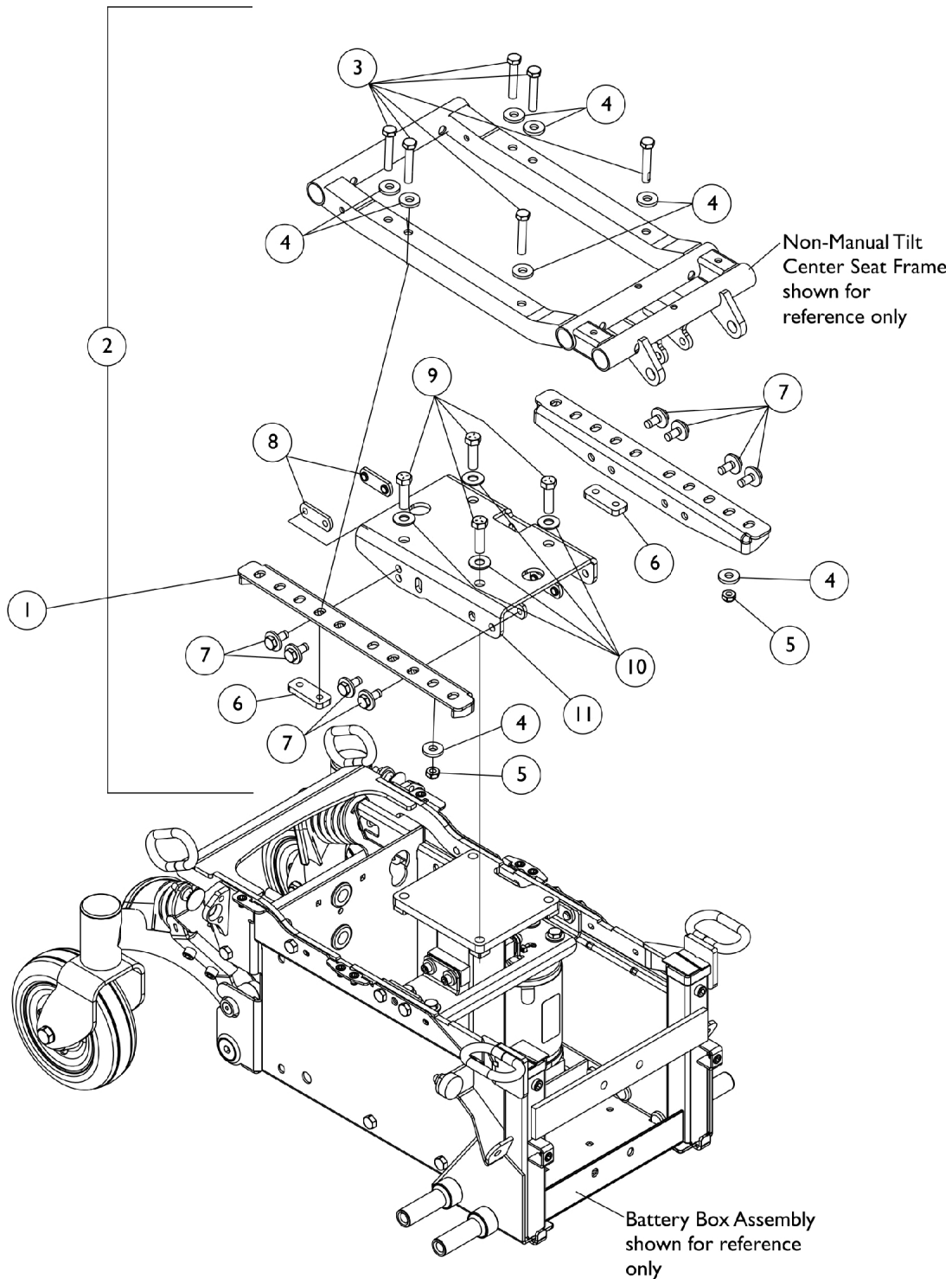
ADJASBA/ADJRECL Seat Frame, Seat Pan and Hardware

(16"-20" Wide) x (16"-20" Deep)

ADJRECL Seat Frame is not available with CGE elevate option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	1120288	Frame, Center Seat, Black	1	1
2		1122475	Crossbar, Seat Frame (16" - 20" W)	1	4
3		1122647	Rail, Seat Frame (16 - 20" D For Formula TRE and 16 - 19" D For ADJASBA)	1	2
3	E	1122677	Rail, Seat Frame (20 - 22" D Formula TRE) (19 - 22" D ADJASBA)	1	2
4		1124386	Pan, Seat with Hook and Loop Fasteners (16 - 20" W) x (16 - 20" D For Formula TRE) & (16 - 19" D For ADJASBA)	1	1
4		1124666	Pan, Seat, with Hook and Loop Fasteners (16 - 20" W) x (20 - 22" D For Formula TRE) & (19 - 22" D For ADJASBA)	1	1
5	A	1043082	Hook Fastener with Adhesive Back (2" W x 18" L)	1	2
5	A	1044580	Loop Fastener with Adhesive Back (2" W x 18" L)	1	2
5	B	1043084	Hook Fastener with Adhesive back (2" W x 22" L)	1	2
5	B	1044584	Loop Fastener with Adhesive back (2" W x 22" L)	1	2
6	C	1135501	Kit, Seat Frame Assembly Hardware	1	1
7			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	8
8			Washer (1/4 x 1/2 x 1/16")	1	2
9			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
10			Screw, Socket Button (1/4-20 x 3/4")	1	2
11			NLA - Pin, Roll (3/16 x 1")	1	2
12		1114823	Decal, Seat Adjustment Warning	1	2
NOTE: A - For 16"-19" deep seats B - For 19"-22" deep seats. C - Includes items 7-11 D - When ordering Center Seat Frame (item 1), also order 2 ea. Seat Adjustment Warning Decal (item 12). E - TDX SC models go to 20" deep only					

ADJASBA Seat Frame Mounting Hardware (12"-16" Wide) Non-Manual Tilt TDX SPREE

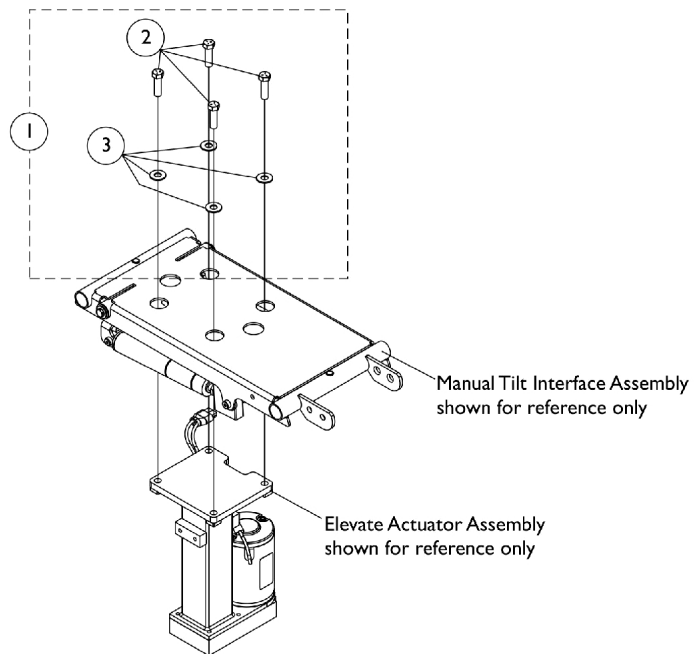


ADJASBA Seat Frame Mounting Hardware (12"-16" Wide) Non-Manual Tilt TDX SPREE

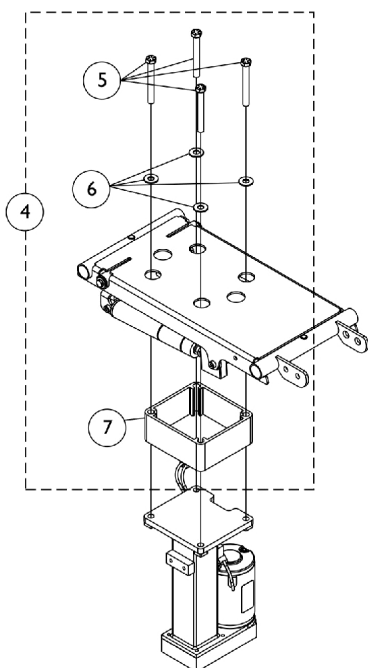
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1151880-NLA	NLA - Plate, Low Seat-To-Floor Mounting	1	2
1		1151881	Plate, Medium Seat-To-Floor Mounting	1	2
1		1151882	Plate, Tall Seat-To-Floor Mounting	1	2
2		1147966-NLA	NLA - Kit, Seat Frame Mounting Hardware (12"-16" Wide)	1	1
3			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1-3/4")	1	6
4			Washer, Flat (21/64 x 53/64 x 7/64")	1	8
5			Locknut (5/16-18)	1	2
6			Plate, Nut (5/16-18)	1	2
7			Screw, Hex Head SEMS w/ Patch (5/16-18 x 3/4")	1	8
8			NLA - Nut, Weld (5/16-18 x 1-1/8" Spacing)	1	4
9			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	4
10			NLA - Washer, Steel (3/8 x 7/8 x 1/16")	1	4
11			Bracket, Seat Frame Elevate Mounting	1	1
	B	1154118-NLA	NLA - Kit, Mounting Plate Hardware	1	1
7			Screw, Hex Head SEMS w/ Patch (5/16-18 x 3/4")	1	8
8			NLA - Nut, Weld (5/16-18 x 1-1/8" Spacing)	1	4

NOTE: B - Not Shown. Includes items 7 and 8

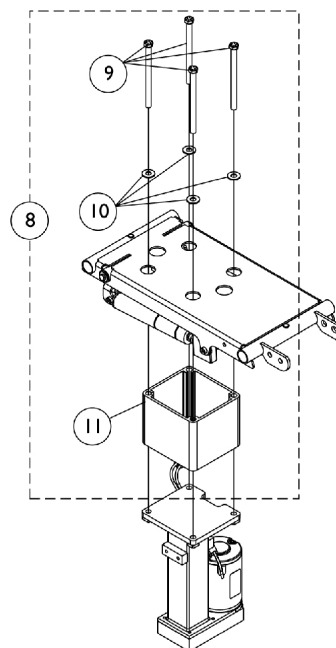
ADJASBA Seat Frame Mounting Hardware (12"-16" Wide) Manual Tilt TDX SPREE



Seat Frame Mounting Hardware LOW Seat-To-Floor



Seat Frame Mounting Hardware MED Seat-To-Floor

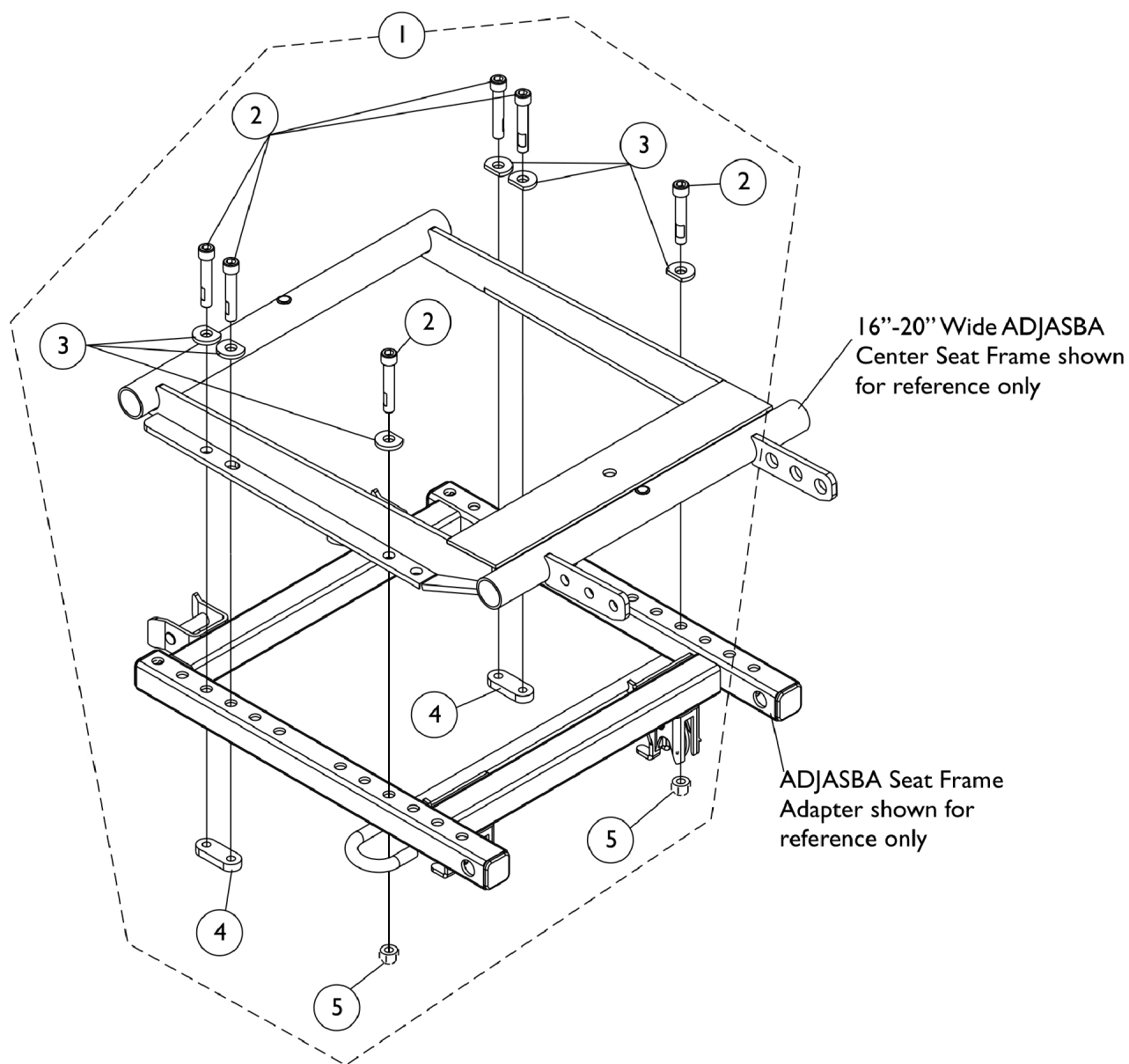


Seat Frame Mounting Hardware TALL Seat-To-Floor

ADJASBA Seat Frame Mounting Hardware (12"-16" Wide) Manual Tilt TDX SPREE

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1151874-NLA	NLA - Kit, Seat Frame Mounting Hardware, Low Seat-To-Floor (12"-16" Wide)	1	1
2			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	4
3			NLA - Washer, Steel (3/8 x 7/8 x 1/16")	1	4
4	B	1151875-NLA	NLA - Kit, Seat Frame Mounting Hardware, Med Seat-To-Floor (12"-16" Wide)	1	1
5			NLA - Screw, Hex Head (3/8-16 x 3")	1	4
6			NLA - Washer, Steel (3/8 x 7/8 x 1/16")	1	4
7			NLA - Bracket, 2" Seat-To-Floor	1	1
8	C	1151876-NLA	NLA - Kit, Seat Frame Mounting Hardware, Tall Seat-To-Floor (12"-16" Wide)	1	1
9			NLA - Screw, Hex Head (3/8-16 x 5")	1	4
10			NLA - Washer, Steel (3/8 x 7/8 x 1/16")	1	4
11			NLA - Bracket, 4" Seat-To-Floor	1	1
3		1118889-NLA	NLA - Washer, Steel (3/8 x 7/8 x 1/16")	1	4
5		1151872-NLA	NLA - Screw, Hex Head (3/8-16 x 3")	1	4
9		1151873-NLA	NLA - Screw, Hex Head (3/8-16 x 5")	1	4
NOTE: A - Includes items 2 and 3 B - Includes items 5-7 C - Includes items 9-11					

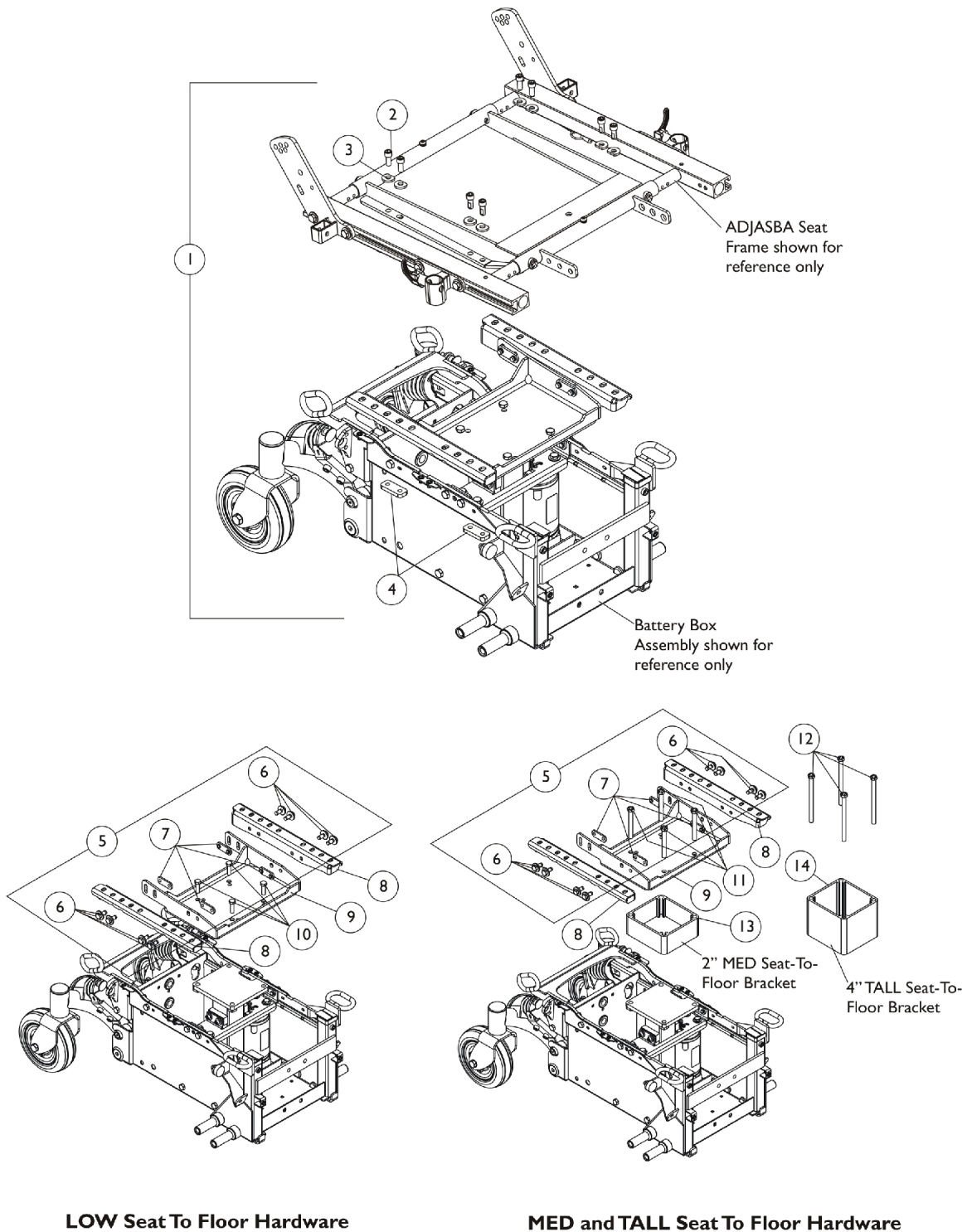
ADJASBA/ADJRECL Seat Frame Mounting Hardware (16"-20" Wide) Non-Elevate TDX SC



ADJASBA/ADJRECL Seat Frame Mounting Hardware (16"-20" Wide) Non-Elevate TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1147961-NLA	NLA - Kit, Seat Frame Mounting Hardware 16"-20" Wide	1	1
2			Screw, Socket Head w/ Patch (5/16-18 x 1-3/4")	1	6
3			NLA - Washer, Ground (11/32 x 13/16 x 1/8")	1	6
4			NLA - Nut, Strap	1	2
5			Locknut (5/16-18)	1	2
NOTE: A - Includes items 2-5 and used for ADJASBA/ADJRECL Non-Elevate TDX SC models					

ADJASBA Seat Frame Mounting Hardware (16"-20" Wide) Elevate TDX SC

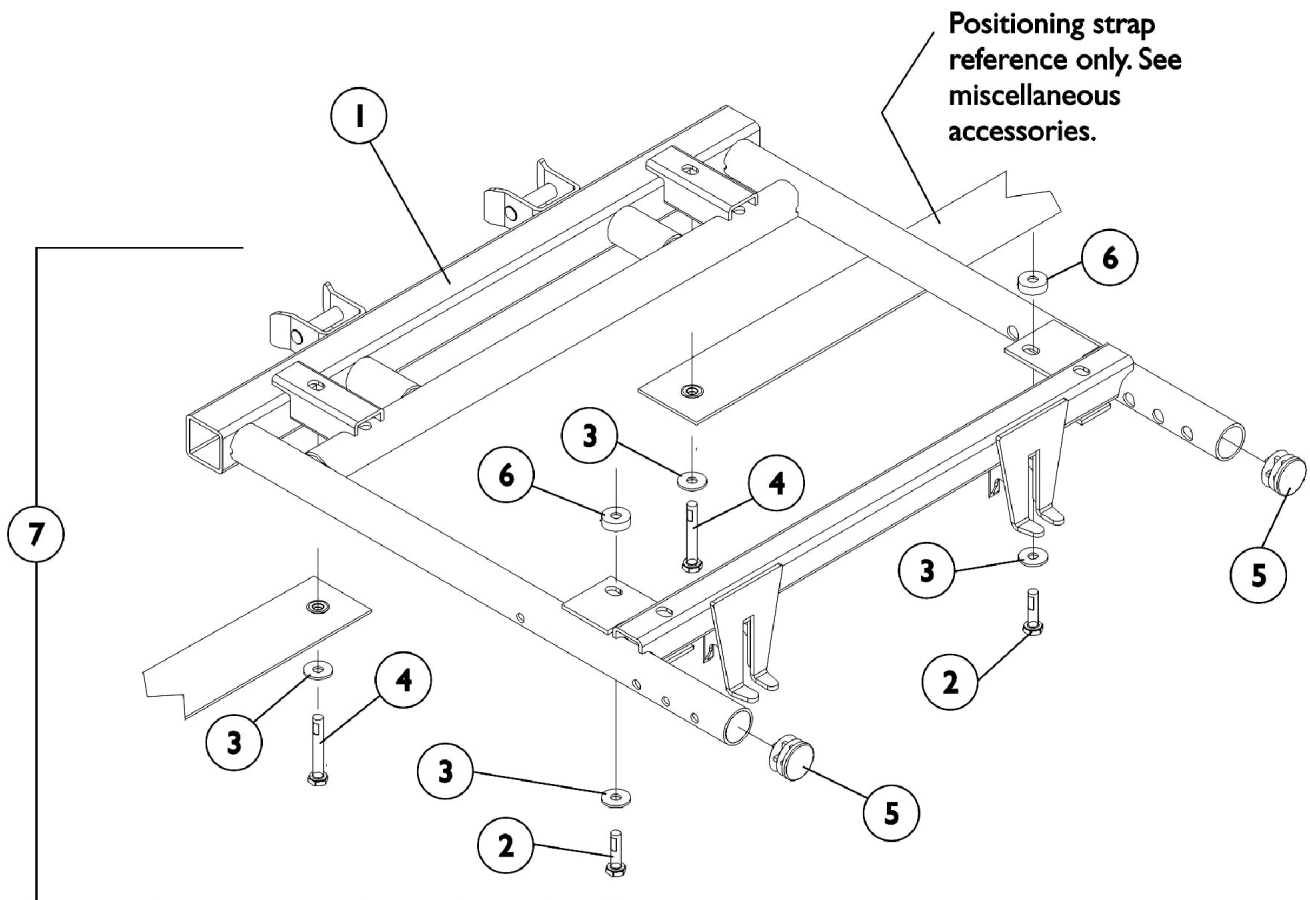


ADJASBA Seat Frame Mounting Hardware (16"-20" Wide) Elevate TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1144686	Kit, Seat Frame Mounting Hardware	1	1
2			NLA - Screw, Socket Head (5/16-18 x 3/4")	1	8
3			NLA - Washer, Ground (11/32 x 13/16 x 1/8")	1	8
4			Plate, Nut (5/16-18)	1	4
5	B	1154118-NLA	NLA - Kit, Mounting Plate Hardware	1	1
6			Screw, Hex Head SEMS w/ Patch (5/16-18 x 3/4")	1	8
7			NLA - Nut, Weld (5/16-18 x 1-1/8" Spacing)	1	4
8			1121710	NLA - Plate, Elevate Seat Mounting - Right	1
8		1121711-NLA	NLA - Plate, Elevate Seat Mounting - Left	1	1
9		1147098-NLA	NLA - Bracket, Seat Mounting, Elevate, Black	1	1
10	C	1065939-NLA	NLA - Screw, Hex Head (3/8-16 x 1")	1	4
11	D	1151872-NLA	NLA - Screw, Hex Head (3/8-16 x 3")	1	4
12	E	1151873-NLA	NLA - Screw, Hex Head (3/8-16 x 5")	1	4
13		1151870-NLA	NLA - Bracket, 2" Seat-To-Floor	1	1
14		1151871-NLA	NLA - Bracket, 4" Seat-To-Floor	1	1
NOTE: A - Includes items 2-4 B - Includes items 6 and 7 C - Item 10 used for Low Seat-To-Floor D - Item 11 used for Med Seat-To-Floor E - Item 12 used for Tall Seat-To-Floor					

Van Seat Frame and Hardware

TDX SC

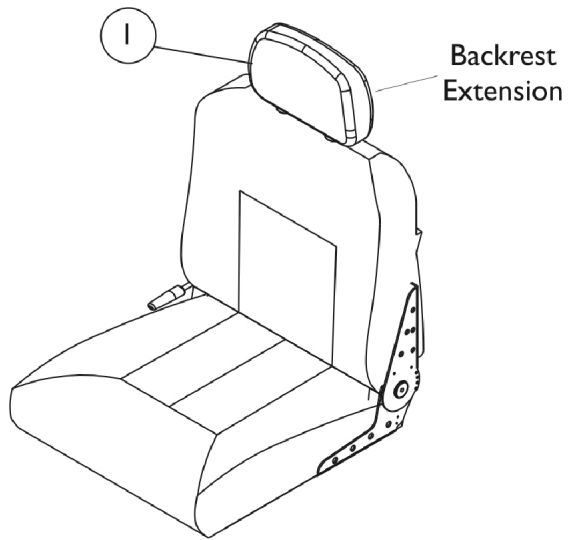


Van Seat Frame and Hardware TDX SC

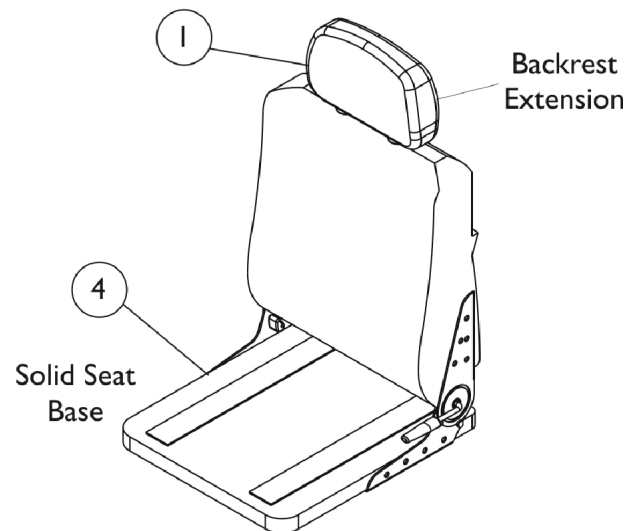
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1123423-NLA	NLA - Frame, Van Seat, Black (16" W)	1	1
1		1115343	Frame, Van Seat, Black (18" W)	1	1
1		1115344	Frame, Van Seat, Black (20" W)	1	1
1		1115345	Frame, Van Seat, Black (22" W)	1	1
2		1088897-NLA	NLA - Screw, Hex Head w/ Patch (1/4-20 x 1-1/4")	1	2
3		1026900	Washer (1/4 x 23/32 x 1/16")	1	2
4		1052957	Screw, Hex Head w/ Patch (1/4-20 x 2")	1	2
5		1029501	Plug Button, Black (1")	1	2
6		1108410	Spacer (1/4 x 5/8 x 1/4")	1	2
7	A	1116421	Hardware, Van Seat Mounting	1	1
NOTE: A - Includes items 2-6					

Van Seat Assembly

TDX SC



**#2 Van Seat
Semi Recline**



**#3 Van Seat
Semi Recline
w/ Solid Seat Base**

Van Seat Assembly TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1106969-NLA	NLA - Extension, Backrest, Van Seat, Grey Fabric	1	1
1		1108408	Extension, Backrest, Captain Seat, Grey Vinyl	1	1
1		1106968-NLA	NLA - Extension, Backrest, Van Seat, Tan Vinyl	1	1
2		See Chart	Van Seat (Semi-Recline) Assembly	1	1
3		See Chart	Van Seat (Semi-Recline) w/ Solid Seat Base Assembly	1	1
4	A,B	1123384-NLA	NLA - Base, Solid, Captain Seat, Grey Vinyl (16" W)	1	1
4	A	1123385-NLA	NLA - Base, Solid, Van Seat, Grey Vinyl (18" W)	1	1
4	A	1123386-NLA	NLA - Base, Solid, Van Seat, Grey Vinyl (20" W)	1	1
4	A	1123387-NLA	NLA - Base, Solid, Van Seat, Grey Vinyl (22" W)	1	1
NOTE: A - Solid Seat Base is the only item available for service parts with regard to the Van Seats. Seat Hinges are not included. B - 16" Solid Base is no longer available. A complete van seat should be ordered as replacement. See chart titled, "Van Seat (Semi-Recline) w/ Solid Seat Base Assembly."					

#2 Van Seat (Semi-Recline) Assembly

Upholstery Type	Van Seat with Backrest 16" Wide	Van Seat with Backrest 18" Wide	Van Seat with Backrest 20" Wide	Van Seat with Backrest 22" Wide	Hinge Bracket w/ Lever Semi-Recline Right	Hinge Bracket w/o Lever Semi-Recline Left	Screw, Phillips Truss Head (1/4-20 x 3/4")
All Grey Fabric	1150811-NLA	1109254-NLA	1159892-NLA	1109256-NLA	1116634 See Note(s) A	1116635 See Note(s) A	5000136 See Note(s) B
All Grey Vinyl	1150810	1109242	1159891	1109244	1116634 See Note(s) A	1116635 See Note(s) A	5000136 See Note(s) B
All Tan Vinyl	1150812-NLA	1109248-NLA	1159893-NLA	1109250-NLA	1116634 See Note(s) A	1116635 See Note(s) A	5000136 See Note(s) B
NOTE: A - Not Shown. Hinge Brackets used for ALL Semi-Recline Seat models only. For attaching Hinge Bracket, see part number 5000136. B - Not shown, Screw for Hinge Bracket(s) 1116634 and 1116635. Total of (7) required for each Bracket.							
NOTE: Semi-recline Van Seat reclines approximately 90-114 degrees. Adjustable depths are (16, 17, 18" deep for 16 & 18" wide seats) and (18, 19, 20" deep for 20 & 22" wide seats). Recline release levers are standard on the right side. Left side release levers can be ordered as a special with a new van seat.							

Van Seat Assembly

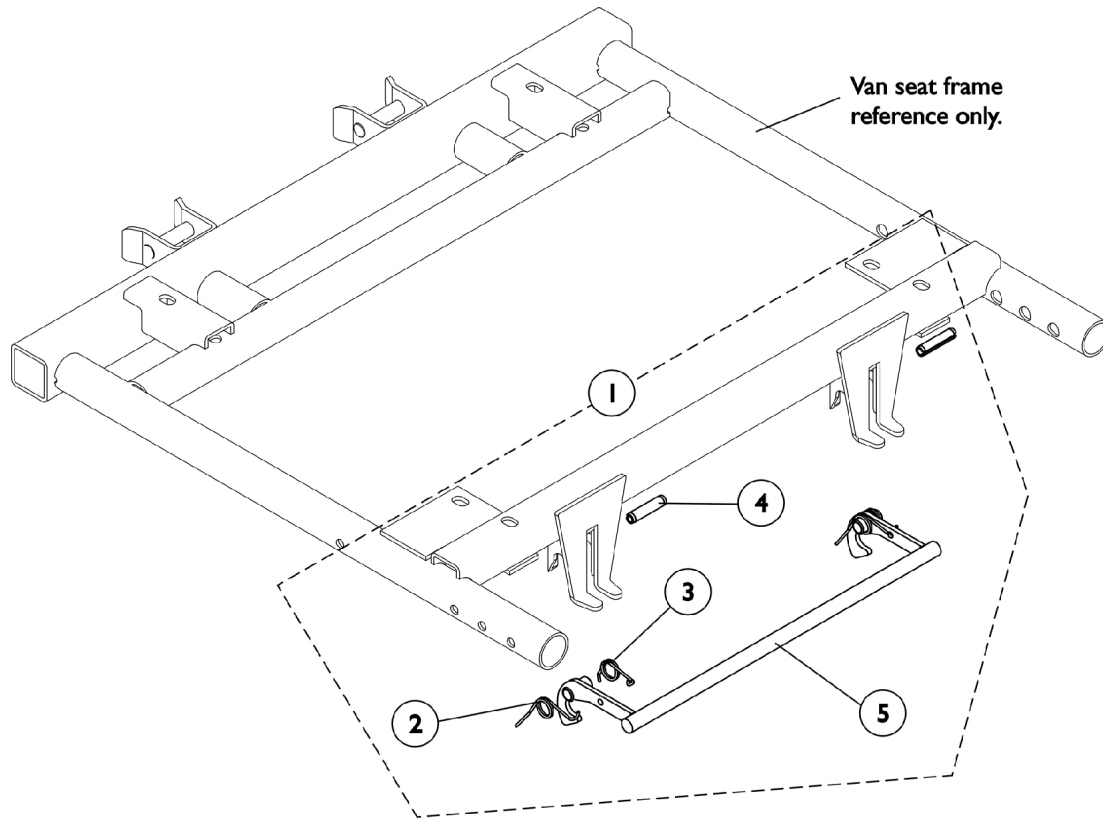
TDX SC

#3 Van Seat (Semi-Recline) w/ Solid Seat Base Assembly

Upholstery Type	Van Seat w/ Solid Seat and Backrest 16" Wide	Van Seat w/ Solid Seat and Backrest 18" Wide	Van Seat w/ Solid Seat and Backrest 20" Wide	Van Seat w/ Solid Seat and Backrest 22" Wide	Hinge Bracket w/ Lever Semi-Recline Right	Hinge Bracket w/o Lever Semi-Recline Left	Screw, Phillips Truss Head (1/4-20 x 3/4")
All Grey Fabric	N/A	N/A	N/A	N/A	N/A	N/A	5000136 See Note(s) B
All Tan Vinyl	N/A	N/A	N/A	N/A	N/A	N/A	5000136 See Note(s) B
All Grey Vinyl	1150819	1150820	1159886	1150822	1116634 See Note(s) A	1116635 See Note(s) A	5000136 See Note(s) B
NOTE: A - Not Shown. Hinge Brackets used for ALL Semi-Recline Seat models only. For attaching Hinge Bracket, see part number 5000136. B - Not shown, Screw for Hinge Bracket(s) 1116634 and 1116635. Total of (7) required for each Bracket. NOTE: Semi-recline Van Seat reclines approximately 90-114 degrees. Adjustable depths are (16, 17, 18" deep for 16 & 18" wide seats) and (18, 19, 20" deep for 20 & 22" wide seats). Recline release levers are standard on the right side. Left side release levers can be ordered as a special with a new van seat.							

Seat Release Hardware

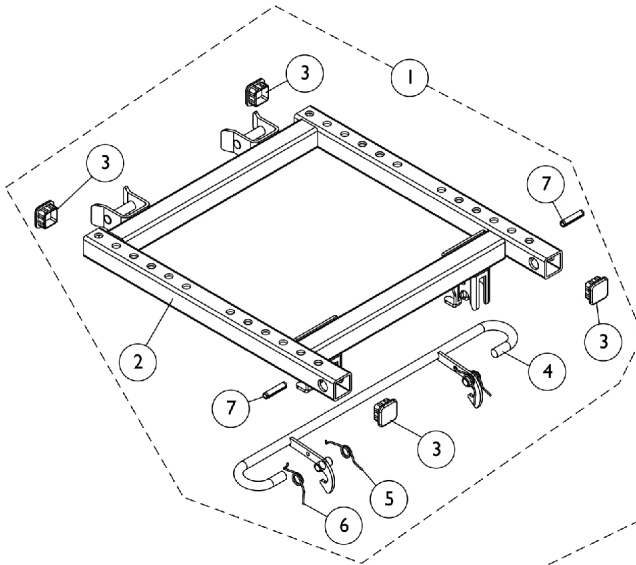
Van Seat TDX SC



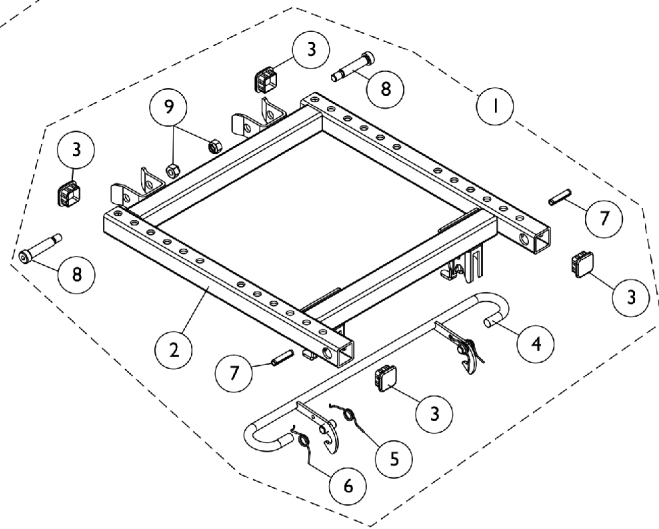
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1108068	Kit, Seat Release Hardware	1	1
2		1109219-NLA	NLA - Spring, Torsion - Right	1	1
3		1109220-NLA	NLA - Spring, Torsion - Left	1	1
4		1108239-NLA	NLA - Pin, Slotted (1/4 x 1-1/8")	1	2
5		1106476-NLA	NLA - Latch Bar, Seat, Black	1	1
NOTE: A - Includes items 2-5					

Seat Release Hardware and Adapter Frame

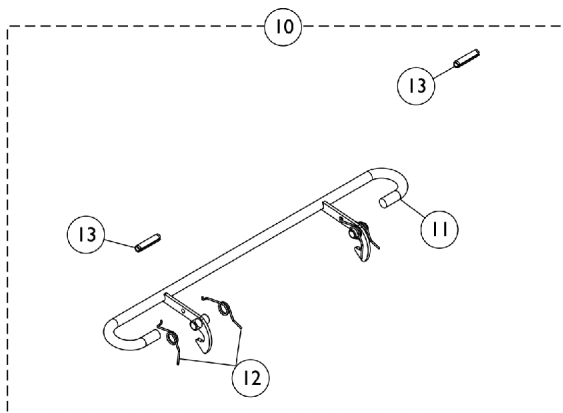
ADJASBA/ADJRECL Seat Frame TDX SC



**Seat Frame Adapter with
Seat Release Hardware**



**Seat Frame Adapter with
Seat Release Hardware
TRBKTS/TRRO Option only**



Seat Release Hardware

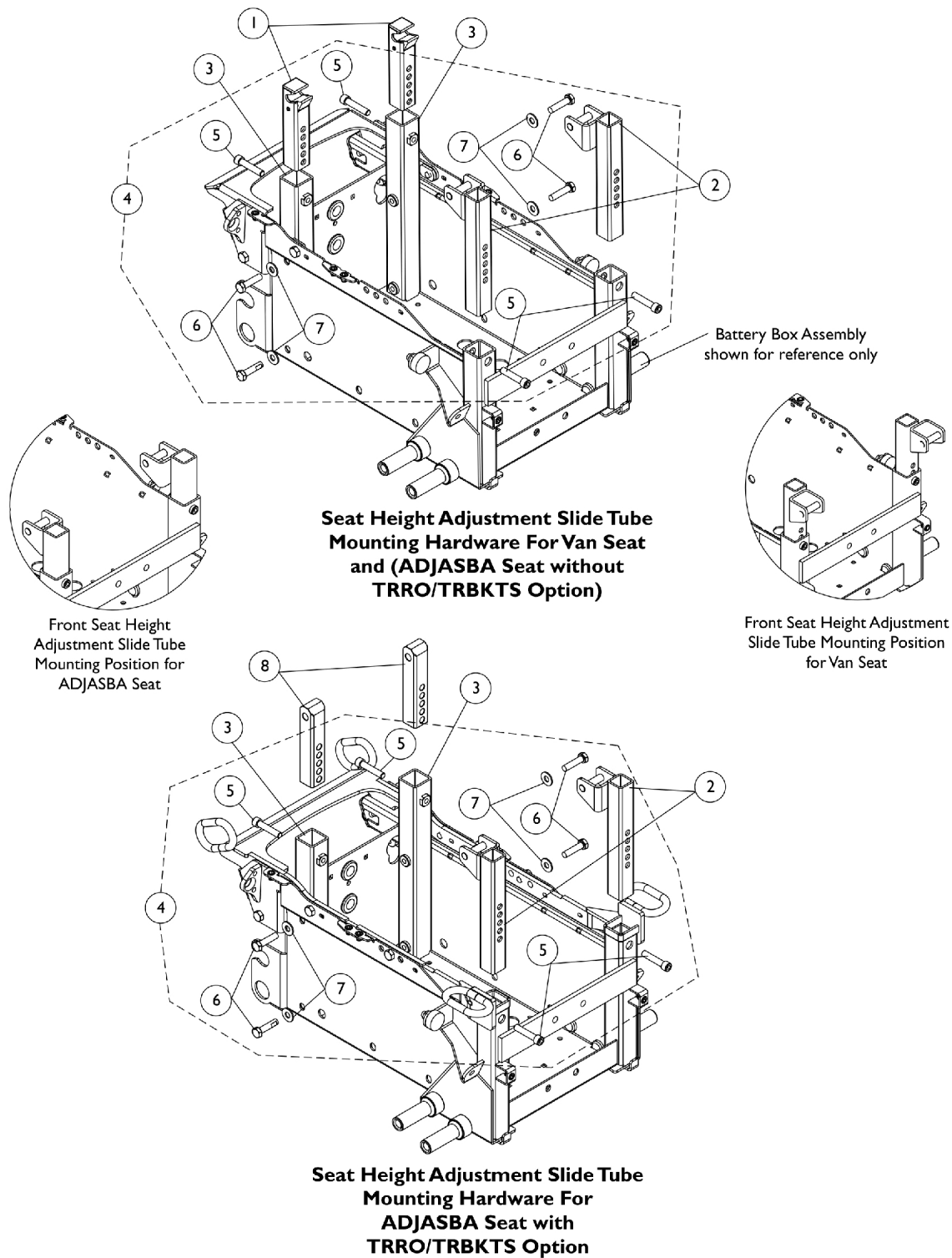
Seat Release Hardware and Adapter Frame

ADJASBA/ADJRECL Seat Frame TDX SC

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
1	A	1147960-NLA	NLA - Kit, Seat Frame Adapter and Release Hardware	1	1	
2			Frame, ADJASBA Seat Adapter, Black	1	1	
3			Plug Button, Black (1" Square)	1	4	
4			Latch, Seat, Black	1	1	
5			NLA - Spring, Torsion - Right	1	2	
6			NLA - Spring, Torsion - Left	1	2	
7			NLA - Pin, Slotted (1/4 x 1-1/8")	1	2	
1	B	1147982-NLA	NLA - Kit, Seat Frame Adapter and Release Hardware - TRBKTS/TRRO Option Only	1	1	
2			Frame, ADJASBA Seat Adapter, Black	1	1	
3			Plug Button, Black (1" Square)	1	4	
4			Latch, Seat, Black	1	1	
5			NLA - Spring, Torsion - Right	1	1	
6			NLA - Spring, Torsion - Left	1	1	
7			NLA - Pin, Slotted (1/4 x 1-1/8")	1	2	
8		1154109-NLA	Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	2	
9			Locknut (5/16-18)	1	2	
10			NLA - Kit, Seat Release Hardware	1	1	
11			Latch, Seat, Black	1	1	
12			NLA - Spring, Torsion - Right	1	1	
13			NLA - Spring, Torsion - Left	1	1	
14			NLA - Pin, Slotted (1/4 x 1-1/8")	1	2	
NOTE: A - Includes items 2-7 and used for NON-TRBKTS/TRRO option chairs B - Includes items 2-9 and used for TRBKTS/TRRO option chairs only						

Seat Height Adjustment Slide Tubes and Mounting Hardware

TDX SC Non-Elevate



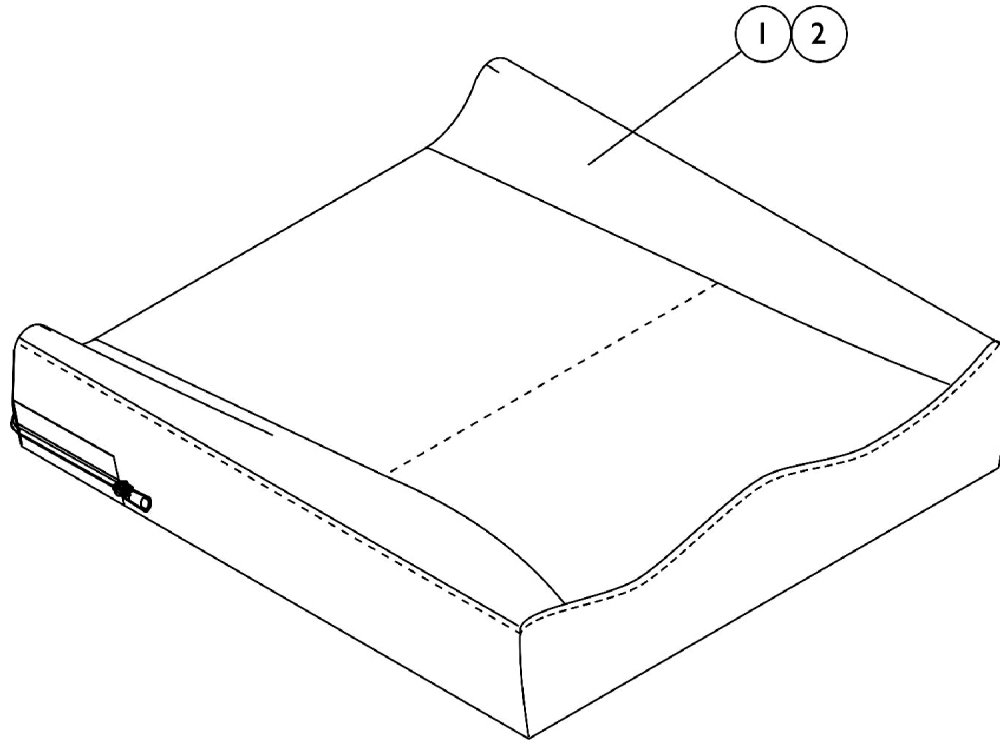
Seat Height Adjustment Slide Tubes and Mounting Hardware

TDX SC Non-Elevate

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1152529-NLA	NLA - Slide Tube Assembly, Seat Height Adjustment, Rear	1	2
2		1151333-NLA	NLA - Slide Tube Assembly, Seat Height Adjustment - Right	1	1
2		1151334-NLA	NLA - Slide Tube Assembly, Seat Height Adjustment - Left	1	1
3		1149556-NLA	NLA - Tube, Rear Upright, Black - Right	1	1
3		1149557-NLA	NLA - Tube, Rear Upright, Black - Left	1	1
4		1154114	Kit, Seat Height Adjustment Slide Tube Mounting Hardware	1	1
5			NLA - Screw, Socket Head w/ Patch (5/16-18 x 1-1/2")	1	4
6			Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	4
7			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
8		1151907-NLA	NLA - Tube, Slide, Seat Height Adjustment, Rear - TRRO/TRBKTS	1	2
NOTE: A - Includes items 5-7					

Seat Cushion Assembly

ADJASBA Only TDX SC



#1 Contoura Seat Cushion Assembly

NOTE: To order a Mesh Contoura Seat Cushion Assembly, please use quote # SM-100908010838 when placing your order.

Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep
16" Wide	1132982 See Note(s) A	1132983-NLA See Note(s) A	1132984 See Note(s) A	1132985 See Note(s) A	1132986 See Note(s) A
18" Wide	1132987 See Note(s) A	1132988-NLA See Note(s) A	1132989 See Note(s) A	1132990 See Note(s) A	1132991 See Note(s) A
20" Wide	1132992 See Note(s) A	1132993-NLA See Note(s) A	1132994 See Note(s) A	1132995 See Note(s) A	1132996 See Note(s) A

NOTE: A - Cushion Foam is not available separately.

Seat Cushion Assembly

ADJASBA Only TDX SC

#2 Contoura Seat Cushion Cover Before 12/16/10

Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep
16" Wide	1132953-NLA	1132954-NLA	1132955-NLA	1132956-NLA	1132957-NLA
18" Wide	1132958-NLA	1132959-NLA	1132960-NLA	1132961-NLA	1132962-NLA
20" Wide	1132963-NLA	1132964-NLA	1132965-NLA	1132966-NLA	1132967-NLA

Contoura Seat Cushion Covers listed on this chart are No Longer Available. Refer to the Contoura Seat Cushion Covers dated after 12/15/10 as a direct replacement.

Seat Cushion Assembly

ADJASBA Only TDX SC

#2 Contoura Seat Cushion Cover After 12/15/10

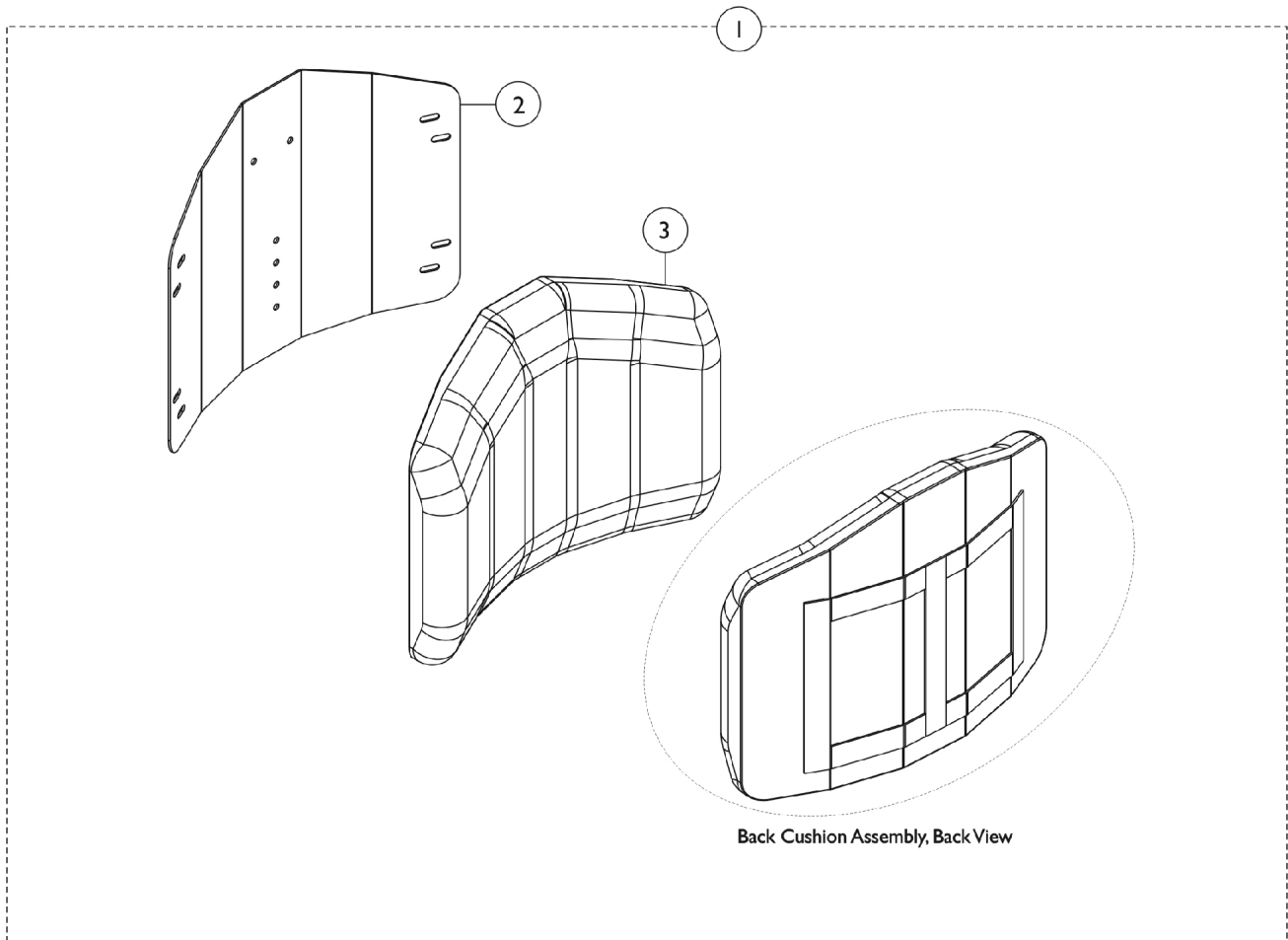
Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep
16" Wide	1167372	1167373-NLA	1167374	1167375	1167376
18" Wide	1167377	1167378-NLA	1167379	1167380	1167381
20" Wide	1167382	1167383-NLA	1167384	1167385	1167386

#2 Contoura Seat Cushion Cover, Mesh (CTBMSH)

Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep
16" Wide	1164208	1164209	1164210	1164211	1164212
18" Wide	1164213	1164214	1164215	1164216	1164217
20" Wide	1164218	1164219	1164220	1164221	1164222

Conventional Back without Mounting Hardware (12"-15" Wide) - TDX SPREE

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.



Conventional Back without Mounting Hardware (12"-15" Wide) - TDX SPREE

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#1 Back Assembly without Hardware

Overall Back Height	Material Back Height	12" Wide	13" Wide	14" Wide	15" Wide
16"	12"	1146269	1146274	1146279	1146284
17"	13"	1146270	1146275	1146280	1146285
18"	14"	1146271	1146276	1146281	1146286
19"	15"	1146272	1146277	1146282	1146287
20"	16"	1146273	1146278	1146283	1146288

#2 Back Pan without Hook Fastener Adhesive

Overall Back Height	Material Back Height	12" Wide	13" Wide	14" Wide	15" Wide
16"	12"	1148739	1148744	1148749	1148754
17"	13"	1148740	1148745	1148750	1148755
18"	14"	1148741	1148746	1148751	1148756
19"	15"	1148742	1148747	1148752	1148757
20"	16"	1148743	1148748	1148753	1148758

Conventional Back without Mounting Hardware (12"-15" Wide) - TDX SPREE

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#3 Back Cushion Assembly with Hook & Loop Fastener Adhesive

Overall Back Height	Material Back Height	12" Wide	13" Wide	14" Wide	15" Wide
16"	12"	1148759	1148764	1148769	1148774
17"	13"	1148760	1148765	1148770	1148775
18"	14"	1148761	1148766	1148771	1148776
19"	15"	1148762	1148767	1148772	1148777
20"	16"	1148763	1148768	1148773	1148778

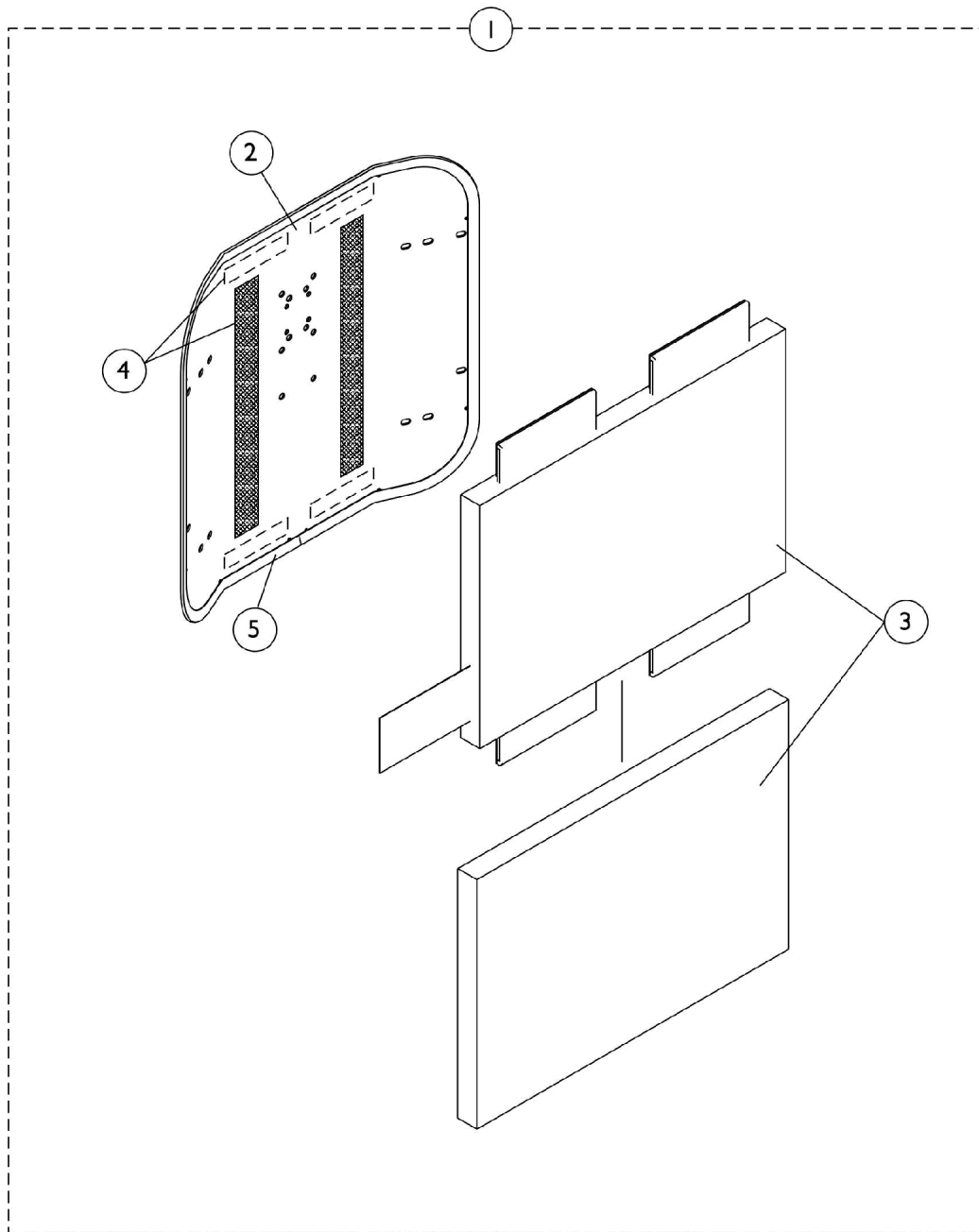
NOTE: Back Cover and Foam are sold as a Back Cushion Assembly only.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Assembly without Hardware	1	1
2		See Chart	#2 Back Pan without Hook Fastener Adhesive	1	1
3		See Chart	#3 Back Cushion Assembly with Hook & Loop Fastener Adhesive	1	1
5	A	1125723	Kit, Hook Fastener w/ Adhesive Back	1	1

NOTE: A - Hook Fastener Adhesive kit is used for 12"-15" wide Conventional Backs to attach the Back Cover to the Back Pan and must be ordered when a new Back Pan is requested.

Conventional Back without Mounting Hardware (16" Wide) Non-Manual Tilt - TDX SPREE

Only the Back Assembly needs to be replaced when changing back heights.
NOTE: Hook Fastener w/ Adhesive Back Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener w/ Adhesive on the Back Cover to attach properly.



Conventional Back without Mounting Hardware (16" Wide) Non-Manual Tilt - TDX SPREE

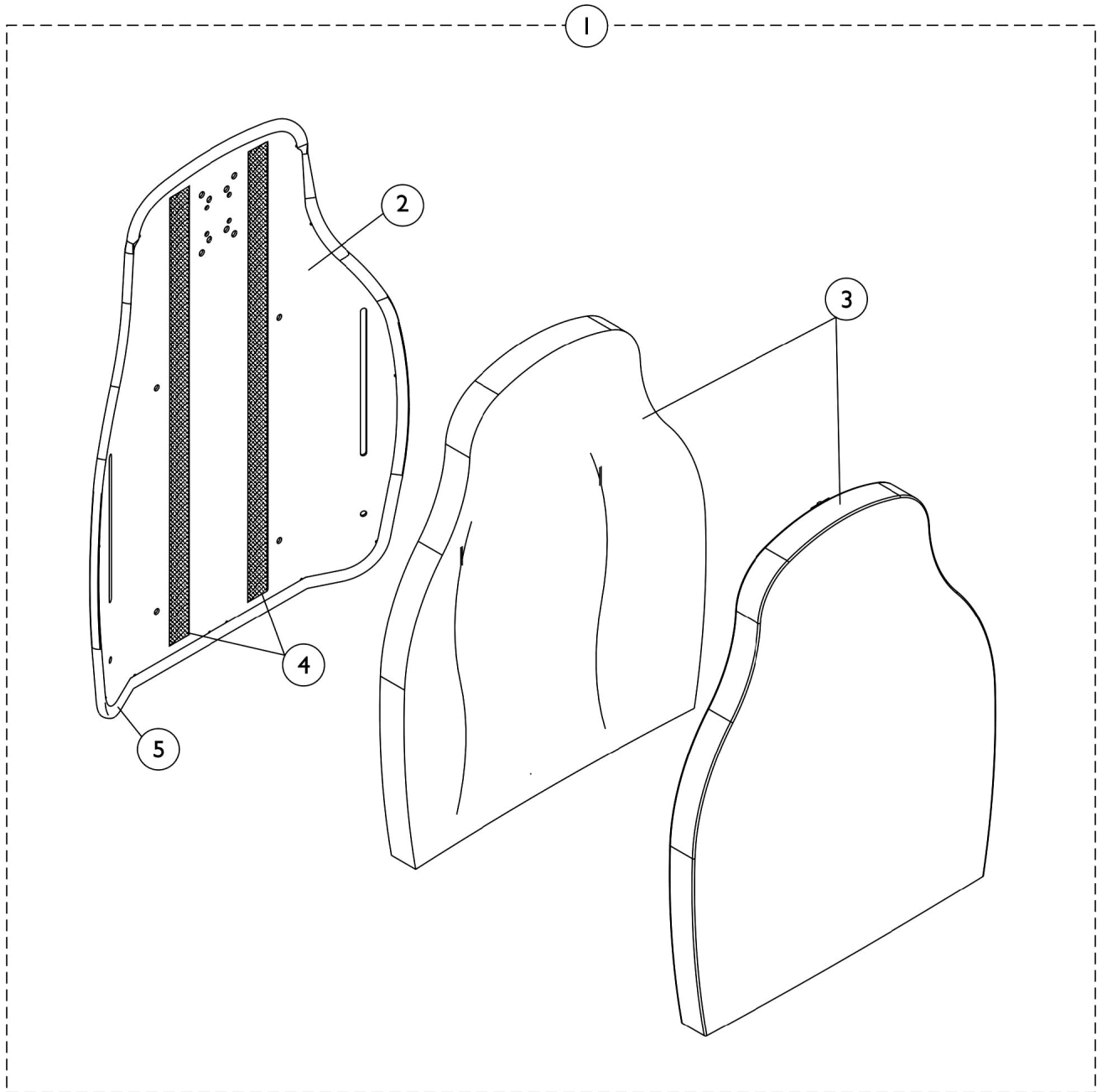
Only the Back Assembly needs to be replaced when changing back heights.

NOTE: Hook Fastener w/ Adhesive Back Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener w/ Adhesive on the Back Cover to attach properly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125564	Back Assembly w/o Hardware (16" W x 20" H)	1	1
2	A	1124578	Pan, Back (16" W x 15" H)	1	1
3	B	1097397	Back Cushion Assembly (17" W x 15" H)	1	1
4	C	1125723	Kit, Hook Fastener w/ Adhesive Back	1	1
5		1125724-NLA	NLA - Trim, Edge, Cut-To-Length, Vinyl Black (96" L)	1	1
NOTE: A - Description reflects materials actual width x height. Item is used for a 16" wide chair with an overall back height of 20" B - Back cover and foam are sold as a back cushion assembly only. Description reflects actual back cushion material width x Height. Back Cushion will be 1" wider than the chair width and used for a chairs overall back height of 20". C - Hook Fastener w/ Adhesive Back Kit is used to attach the Back Cover to the Back Pan and must be ordered when a new Back Pan or Back Assembly is requested.					

Contoura Back without Mounting Hardware

TDX SC - Before 5/15/09



Contoura Back without Mounting Hardware

TDX SC - Before 5/15/09

#1 Back Assembly without Hardware 16", 18", 20" Wide

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide
25"	20"	1132828-NLA	1132829-NLA	1132830-NLA
29"	24"	1132825-NLA	1124733-NLA	1124734-NLA

#2 Back Pan with Vinyl Edge Trim 16", 18", 20" Wide

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide
25"	20"	1131405-NLA	1131406-NLA	1131407-NLA
29"	24"	1131410-NLA	1122454-NLA	1122453-NLA

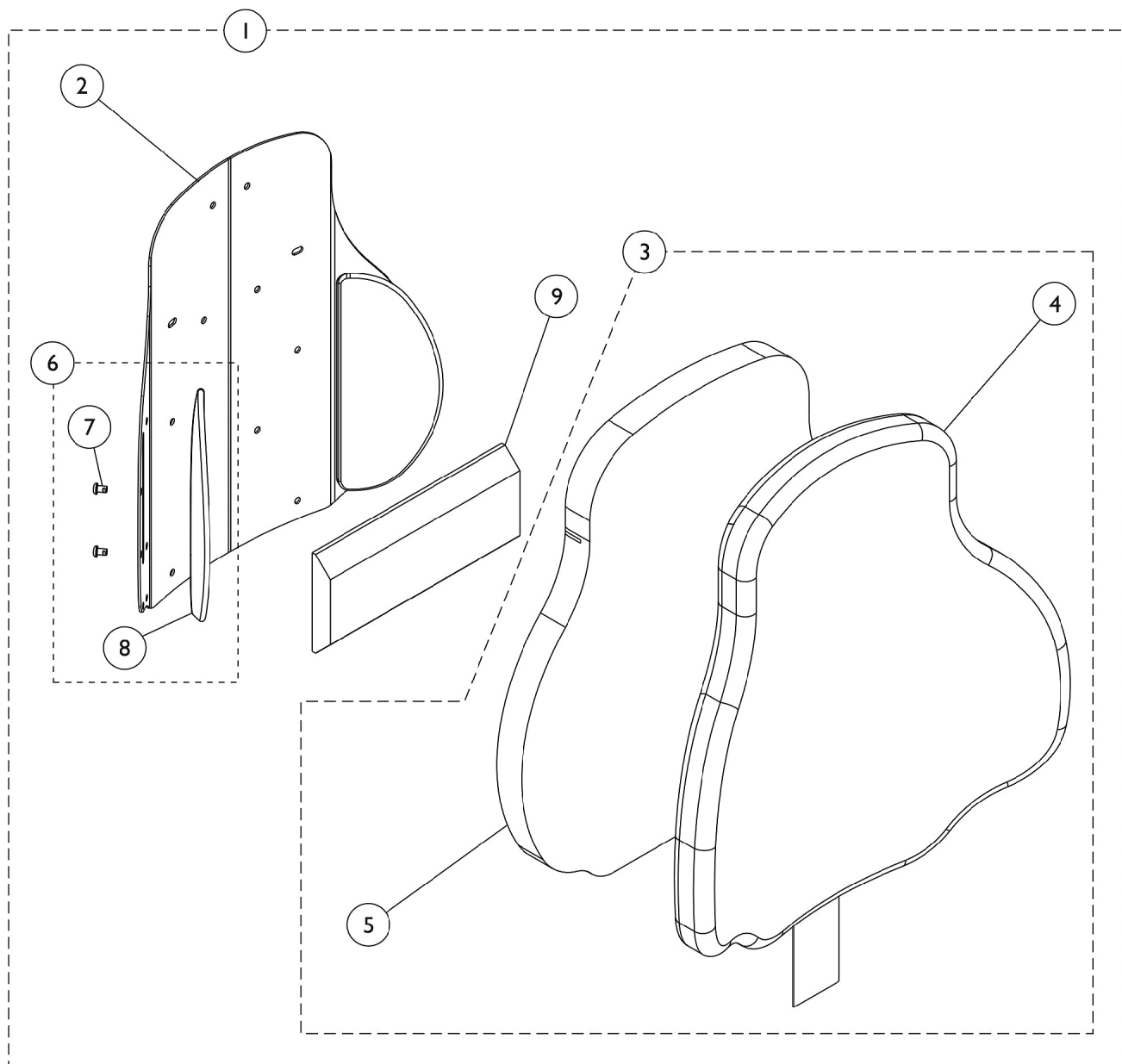
#3 Back Cushion Assembly 16", 18", 20" Wide

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide
25"	20"	1132820-NLA	1132821-NLA	1132822-NLA
29"	24"	1132817-NLA	1125641-NLA	1125642-NLA

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Assembly without Hardware 16", 18", 20" Wide	1	1
2		See Chart	#2 Back Pan with Vinyl Edge Trim 16", 18", 20" Wide	1	1
3		See Chart	#3 Back Cushion Assembly 16", 18", 20" Wide	1	1
4		1125725-NLA	NLA - Hook Fastener w/ Adhesive Back (1" W x 48" L)	1	1
5		1125724-NLA	NLA - Trim, Edge, Cut-To-Length, Vinyl Black (96" L)	1	1

Curve Contoura Back w/o Mounting Hardware - After

5/14/09
TDXSC



Curve Contoura Back w/o Mounting Hardware - After

5/14/09

TDXSC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	#1 Curved Contoura Back Kit	1	1
1	A	See Chart	#1 Mesh Curved Contoura Back Kit (CTBMSH)	1	1
3	B	See Chart	#3 Curve Contoura Back Cushion Assembly	1	1
3	B	See Chart	#3 Mesh Curve Contoura Back Cushion Assembly (CTBMSH)	1	1
6	C	1166151	Kit, Lateral Support, Contoura Back (22" H) (Pair)	1	1
			Screw, Socket, Button (1/4-20 x 3/8")	1	4
			Support, Lateral (22" H)	1	2
6	C	1163130-NLA	NLA - Kit, Lateral Support, Contoura Back (25" H) (Pair)	1	1
7			Screw, Socket, Button (1/4-20 x 3/8")	1	4
8			Support, Lateral (25" H)	1	2
6	C	1163131-NLA	NLA - Kit, Lateral Support, Contoura Back (28" H) (Pair)	1	1
7			Screw, Socket, Button (1/4-20 x 3/8")	1	4
8			Support, Lateral (28" H)	1	2
9		1084410-NLA	NLA - Support, Lumbar - Large	1	1
NOTE: A - Includes Items 2 thru 9. B - Includes Items 4 and 5. Back Cover and Foam are sold as a Back Cushion Assembly only. C - Included Items 7 and 8.					
Item #2 is a non-saleable part. Refer to item #1 Kit when ordering.					

#1 Curved Contoura Back Kit

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide
22" High	17" High	1165846 See Note(s) A	1165847 See Note(s) A	1165848 See Note(s) A
25" High	20" High	1161480 See Note(s) A	1161482 See Note(s) A	1161484 See Note(s) A
28" High	23" High	1161481 See Note(s) A	1161483 See Note(s) A	1161485 See Note(s) A
NOTE: A - Includes items 2-9 Overall Back Height includes the spacing gap dimension from the bottom of the Back Assembly to the Seat Pan				

#1 Mesh Curved Contoura Back Kit (CTBMSH)

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide
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Curve Contoura Back w/o Mounting Hardware - After 5/14/09 TDXSC

#1 Mesh Curved Contoura Back Kit (CTBMSH)

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide
22" High	17" High	1165837 See Note(s) A	1165842 See Note(s) A	1165843 See Note(s) A
25" High	20" High	1164235 See Note(s) A	1164237 See Note(s) A	1164239 See Note(s) A
28" High	23" High	1164236 See Note(s) A	1164238 See Note(s) A	1164240 See Note(s) A

NOTE: A - Includes items 2-9

Overall Back Height includes the spacing gap dimension from the bottom of the Back Assembly to the Seat Pan

Curve Contoura Back w/o Mounting Hardware - After 5/14/09 TDXSC

#3 Curve Contoura Back Cushion Assembly

Overall Back Height	Material Back Height	16" Wide	18" Wide	20" Wide
22" High	17" High	1166146 See Note(s) B	1166147 See Note(s) B	1166148 See Note(s) B
25" High	20" High	1163248-NLA See Note(s) B	1163250-NLA See Note(s) B	1163252-NLA See Note(s) B
28" High	23" High	1163249-NLA See Note(s) B	1163251-NLA See Note(s) B	1163253-NLA See Note(s) B

NOTE: B - Includes items 4 and 5. Back Cover and Foam are sold as a Back Cushion Assembly only.

Overall Back Height includes the spacing gap dimension from the bottom of the Back Assembly to the Seat Pan

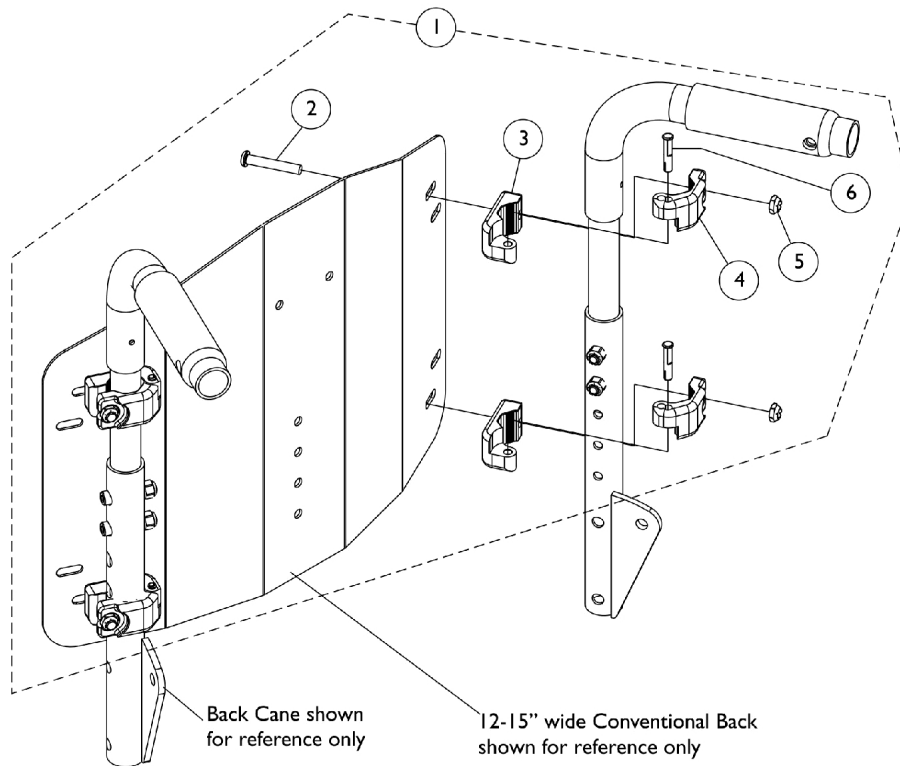
#3 Mesh Curve Contoura Back Cushion Assembly (CTBMSH)

Overall Back Heights	Material Back Height	16" Wide	18" Wide	20" Wide
22" High	17" High	1166141 See Note(s) B	1166142 See Note(s) B	1166143 See Note(s) B
25" High	20" High	1171642-NLA See Note(s) B	1171644-NLA See Note(s) B	1171646-NLA See Note(s) B
28" High	23" High	1171643-NLA See Note(s) B	1171645-NLA See Note(s) B	1171647-NLA See Note(s) B

NOTE: B - Includes items 4 and 5. Back Cover and Foam are sold as a Back Cushion Assembly only.

Overall Back Height includes the spacing gap dimension from the bottom of the Back Assembly to the Seat Pan

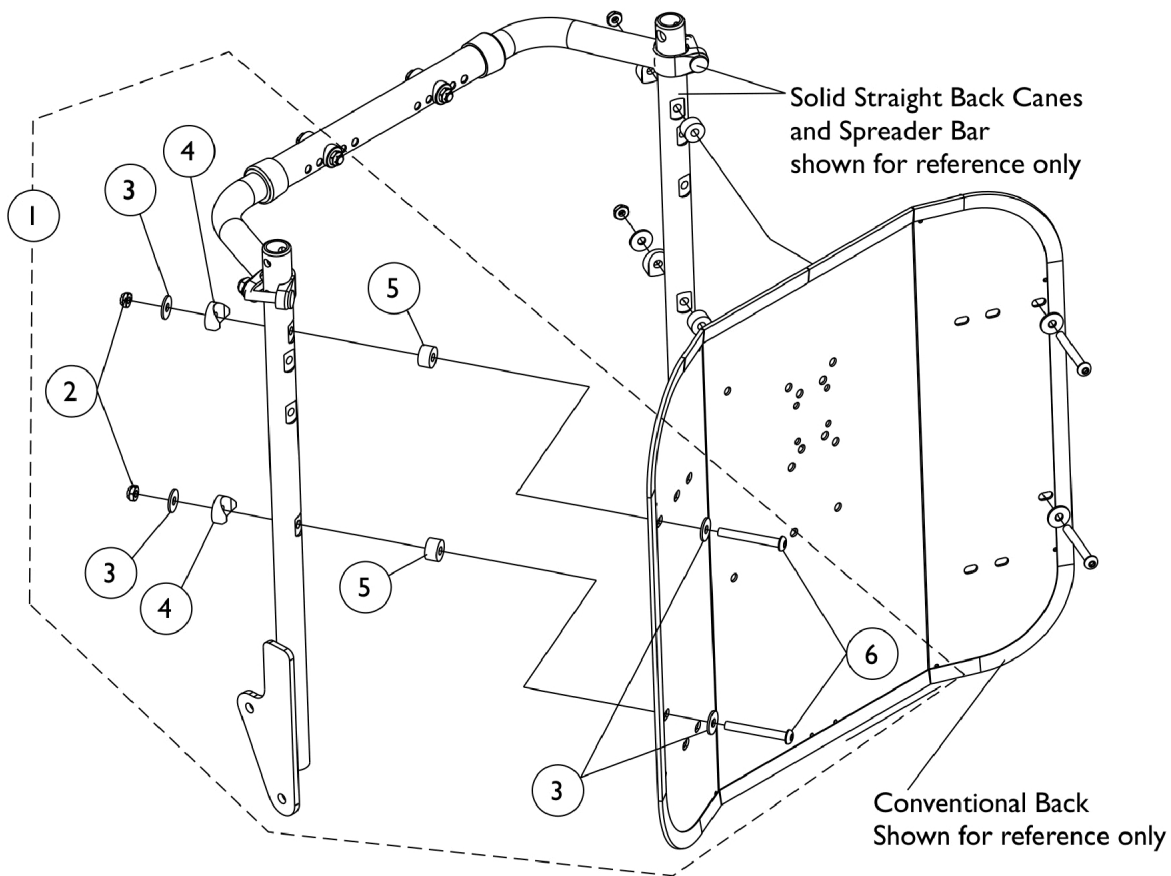
Conventional Back Mounting Hardware (12"-15" Wide) - TDX SPREE



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1148440	Kit, Conventional Back Mounting Hardware (12"-15" Wide)	1	1
2			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	4
3			NLA - Clamp, Inner	1	4
4			NLA - Clamp, Outer	1	4
5			Locknut (1/4-20)	1	4
6			NLA - Pin, Hinge	1	4
NOTE: A - Includes items 2-6					

Conventional Back Mounting Hardware

(16" Wide) TDX SPREE Non-Manual Tilt

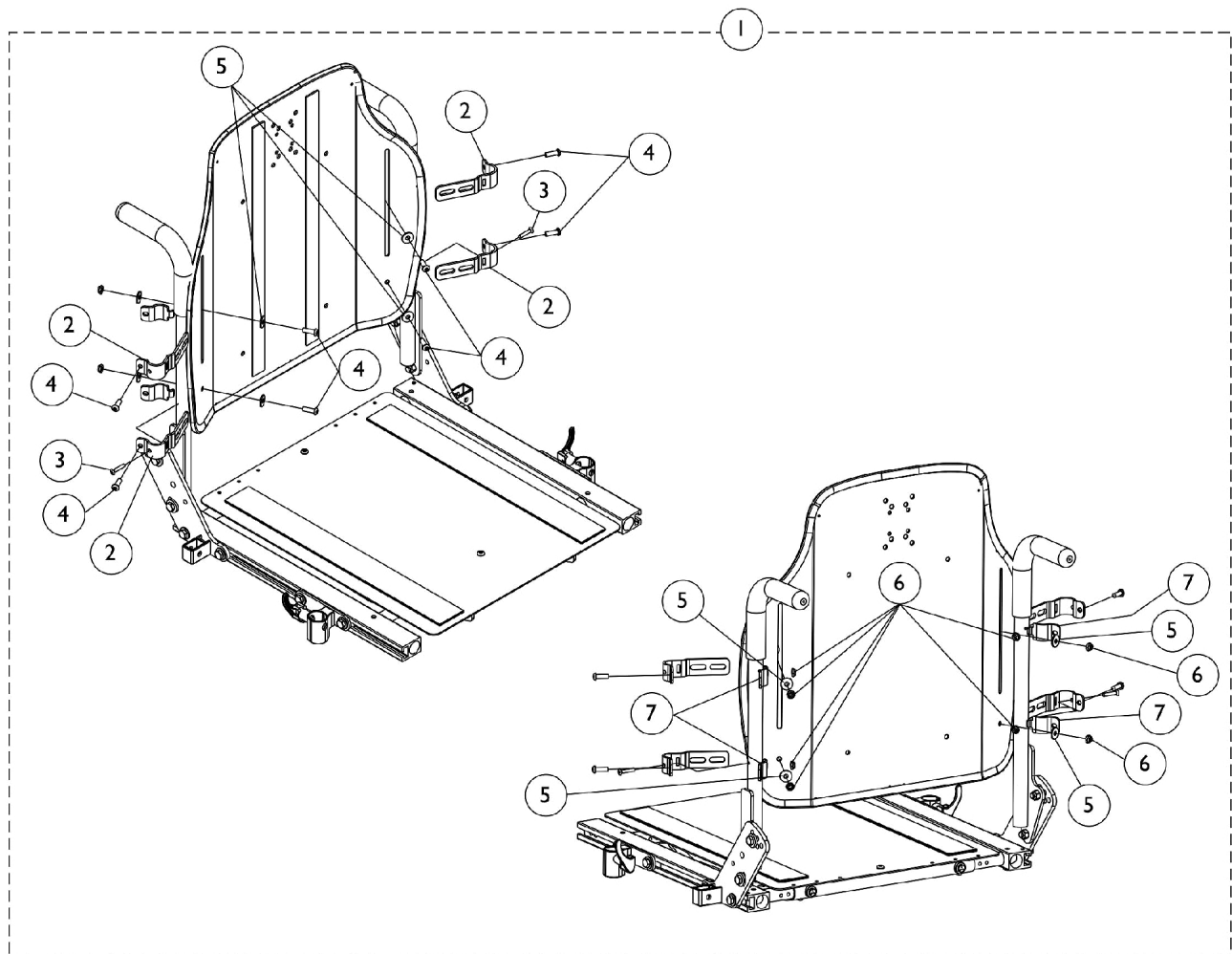


Conventional Back Mounting Hardware (16" Wide) TDX SPREE Non-Manual Tilt

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125757-NLA	NLA - Kit, Back Mounting Hardware For Conventional Tilt	1	1
2			Locknut (1/4-20)	1	4
3			Washer (1/4 x 23/32 x 1/16")	1	8
4			NLA - Spacer, Coved (1/4 x 7/8 x 7/16")	1	4
5			NLA - Spacer (1/4 x 5/8 x 3/8")	1	4
6			NLA - Screw, Socket Button Head (1/4-20 x 2")	1	4
NOTE: A - Includes items 2-6					

Contoura Back Mounting Hardware

TDX SC - Before 5/15/09

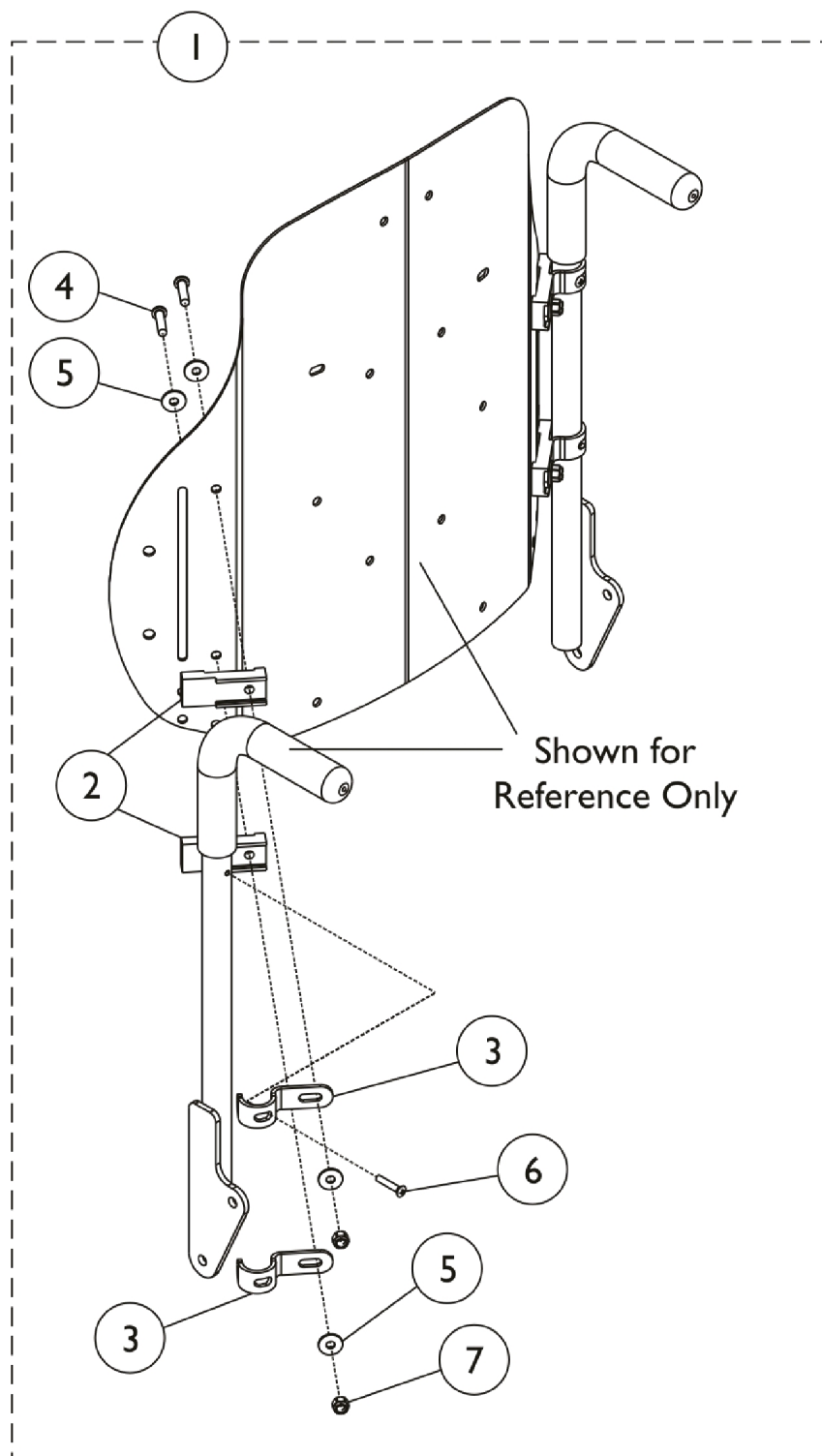


Contoura Back Mounting Hardware

TDX SC - Before 5/15/09

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1140945	Kit, Contoura Back Mounting Hdwr. - Round Canes	1	1
2			Bracket, Back Mounting, Front, Black	1	4
3			NLA - Screw, Phillips Oval Head (#10-16 x 7/8")	1	2
4			Screw, Socket Button (1/4-20 x 3/4")	1	8
5			Washer (1/4 x 23/32 x 1/16")	1	8
6			Locknut (1/4-20)	1	8
7			Bracket, Back Mounting, Rear, Black	1	4
NOTE: A - Includes items 2-7					

Curve Contoura Mounting Back Hardware (After 5/14/09)

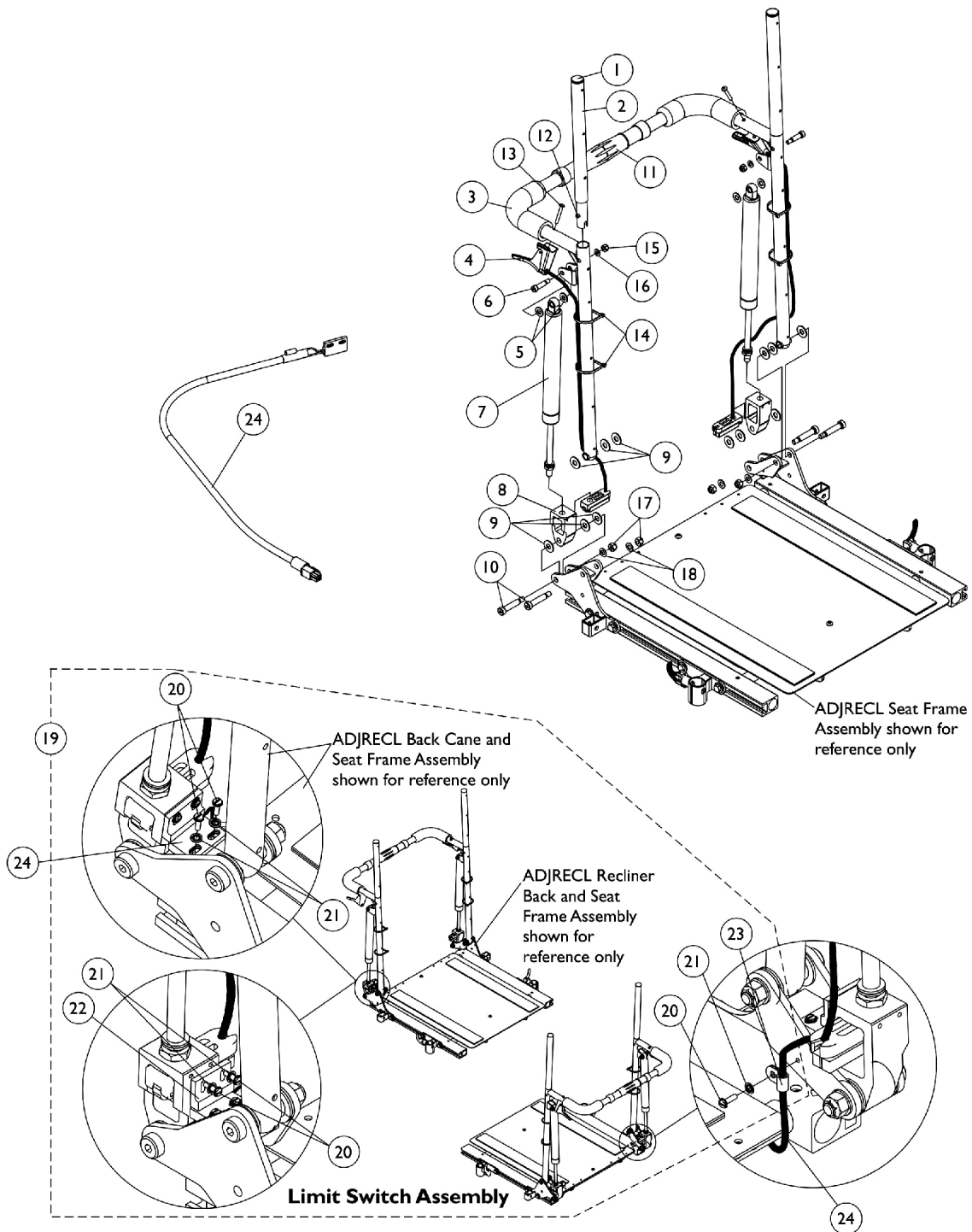


Curve Contoura Mounting Back Hardware (After 5/14/09)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1157925	Kit, Metal Curved and Curve Contoura Back Mounting Hardware	1	1
2			Spacer, Back Pan, Black	1	4
3			Hook, Back Assembly Mounting	1	4
4			Screw, Socket Button Head (1/4-20 x 1")	1	4
5			Washer (1/4 x 23/32 x 1/16")	1	8
6			NLA - Screw, Phillips Oval Head (#10-16 x 7/8")	1	2
7			Locknut (1/4-20)	1	4
NOTE: A - Includes Items 2 thru 7.					

Recliner Back Assembly

For ADJRECL Seat Frames - TDX SC



Recliner Back Assembly

For ADJRECL Seat Frames - TDX SC

#3 Back Cane with Grip

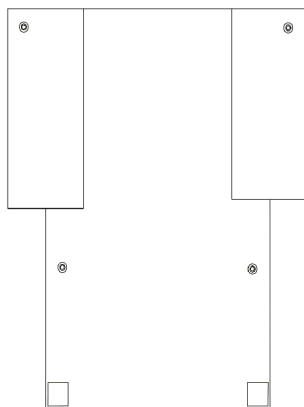
Back Height	16"-17" Wide Rt.	16"-17" Wide Lt.	18"-20" Wide Rt.	18"-20" Wide Lt.
18" H	1052079	1052080	1052089	1052090
20" H	1052081	1052082	1052091	1052092
22" H	1052083	1052084	1052093	1052094
24" H	1052085	1052086	1052095	1052096
26" H	1052087	1052088	1052097	1052098

Recliner Back Assembly

For ADJRECL Seat Frames - TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027095	Plug Button, Black (7/8")	1	2
2		1052997-NLA	NLA - Headrest Tube Assembly, Black - Right	1	1
2		1052998-NLA	NLA - Headrest Tube Assembly, Black - Left	1	1
3		See Chart	#3 Back Cane with Grip	1	1
4	B	1050214	Cable with Trigger	1	2
4	C	1050215	Cable with Trigger	1	2
4	D	1050216	Cable with Trigger	1	2
5		1026032	Washer, Nylon (11/32 x 11/16 x 1/16")	1	4
6		1050153	Screw, Shoulder Hex Socket Head (5/16 x 7/8", 1/4-20)	1	2
7	E	1050154	Cylinder, Lock, Recline	1	2
7	F	1050306	Cylinder, Lock	1	2
8		1050136	Pivot, Block	1	2
9		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	12
10		1031665	Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	4
11	G	1050293	Bar, Spreader, Black (14-20" W)	1	1
11	H	1050294	Bar, Spreader, Black (21-24" W)	1	1
12		1024713	Spring, Torsion w/ Button	1	2
13		1091417-NLA	NLA - Screw, Phillips Pan Head (#10-24 x 1-1/4")	1	2
14		1095503-NLA	NLA - Package, Tie Wrap (5-5/8" L)	10	1
15		1025736	Locknut (1/4-20)	1	2
16		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
17		1026158	Locknut (5/16-18)	1	4
18		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	4
19	A	1134498	Kit, Limit Switch Assembly	1	1
20			NLA - Screw, Slotted Hex Washer Head Tap (#4-3/8")	1	5
21			NLA - Washer, Internal Tooth Lock (#4-40)	1	5
22			Sensor, Actuator Switch	1	1
23			NLA - Clamp, Cable	1	1
24		1146573-NLA	NLA - Cable, Drive Lockout Sensor, MK6i	1	1
NOTE: A - Includes items 20-23. Cable sensor is not included, see item 24 B - 26" high back canes C - 22-24" high back canes D - 18-20" high back canes E - 250 lb. weight limit F - 251-400 lb. weight limit G - 16-17" wide H - 18-20" wide					

Back Upholstery - Nylon



Single Liners

Width	12"-13" High	14"-15" High	16"-17" High	18"-19" High	20" High	21"-22" High	23"-24" High
12" W	1045221-NLA	1045222-NLA	1045257-NLA	1045258-NLA	N/A	N/A	N/A
13" W	1045223-NLA	1045224-NLA	1045259-NLA	1045260-NLA	N/A	N/A	N/A
14" W	1049939-NLA	1049942	1045173	1045205	1068945	N/A	N/A
15" W	1049940-NLA	1049943-NLA	1045174	1045206	1068946	N/A	N/A
16" W	1049941-NLA	1049944	1045175	1045207	1068947	1045159	1054529
17" W	N/A	1049945	1045176	1045208	1068948	1045160	1054530
18" W	N/A	1049946	1045177	1045209	1068949	1045161	1054531

Back Upholstery - Nylon

Dual Liners

Width	16"-17" High	18" - 19" High	20" High	21" - 22" High	23" - 24" High
14" W	1045178	1045210	1068950	N/A	N/A
15" W	1045179	1045211	1068951	N/A	N/A
16" W	1045180	1045212	1068952	1045164	1054534
17" W	1045181	1045213	1068953	1045165	1054535
18" W	1045182	1045214	1068954	1045166	1054536
19" W	1045183	1045215	1068955	1045167	1054537
20" W	1045184	1045216	1068956	1045168	1054538

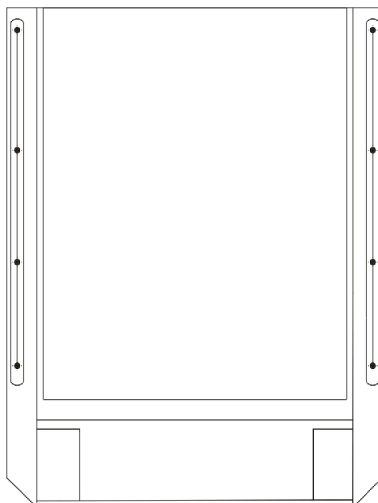
NOTE: Dual liner back upholstery is used with chairs that have a seat deeper than 17" or back wider than 18".

Back Upholstery Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1026298	Package, Screw with Washer (#10 x 7/8") (Pair)	2	1
	A	See Chart	Dual Liners - Nylon	1	1
	A	See Chart	Single Liners	1	1

NOTE: A - Not Shown

Back Upholstery - Nylon Recliner - TDX SC



Single Liners

Width	18" High	20" High	22" High	24" High	26" High
16" W	1050314	1050319	1050324	1050329	1050334
17" W	1050315	1050320	1050325	1050330	1050335-NLA
18" W	1050316	1050321	1050326	1050331	1050336

Dual Liners

Width	18" High	20" High	22" High	24" High	26" High
16" W	1050339	1050350	1050361	1050372	1050383
17" W	1050340	1050351	1050362	1050373	1050384
18" W	1050341	1050352	1050363	1050374	1050385
19" W	1050342	1050353	1050364	1050375	1050386
20" W	1050343	1050354	1050365	1050376	1050387

NOTE: Dual liner back upholstery is used with chairs that have a seat deeper than 17" or back wider than 18".

Back Upholstery - Nylon Recliner - TDX SC

Back Upholstery Hardware	1027059
Consists of:	
10 each	Screw with Washer (#10 x 7/8")

Headrest Upholstery and Pillows

Recliner - TDX SC

Nylon Headrest

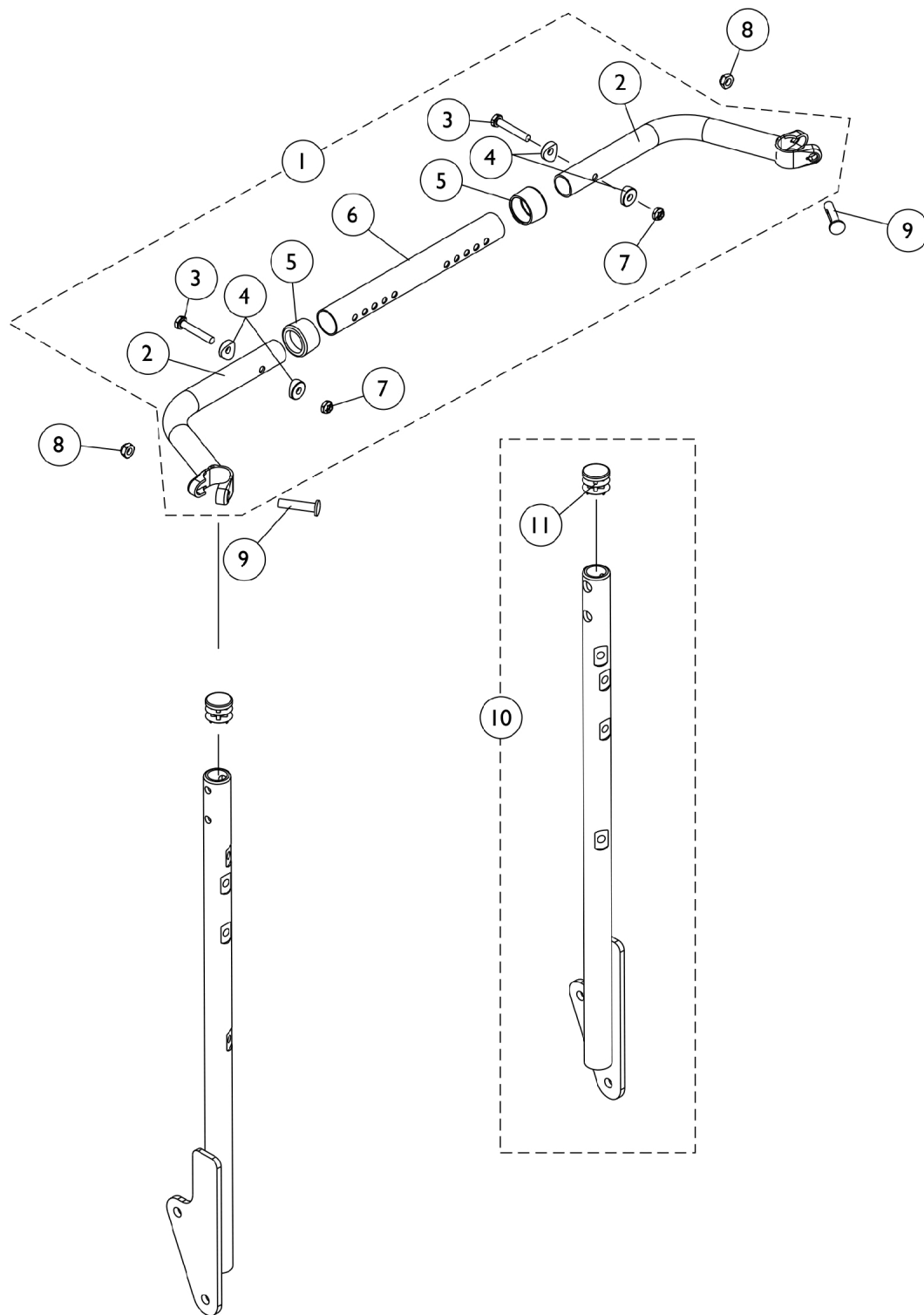
Chair Width	Part Number
16" W	1054628-NLA
17" W	1055281-NLA
18" W	1054629-NLA
19" W	1055282-NLA
20" W	1055283-NLA

Back Upholstery Hardware	1030441
Consists of:	
6 each	Screw with Washer (10 x 7/8")

Headrest Pillows - Nylon

Chair Width	16"-18" W	19"-20" W
Part Number	1054896	1054598

Back Cane and Spreader Bar (16" Wide) Conventional Back Non-Manual Tilt - TDX SPREE



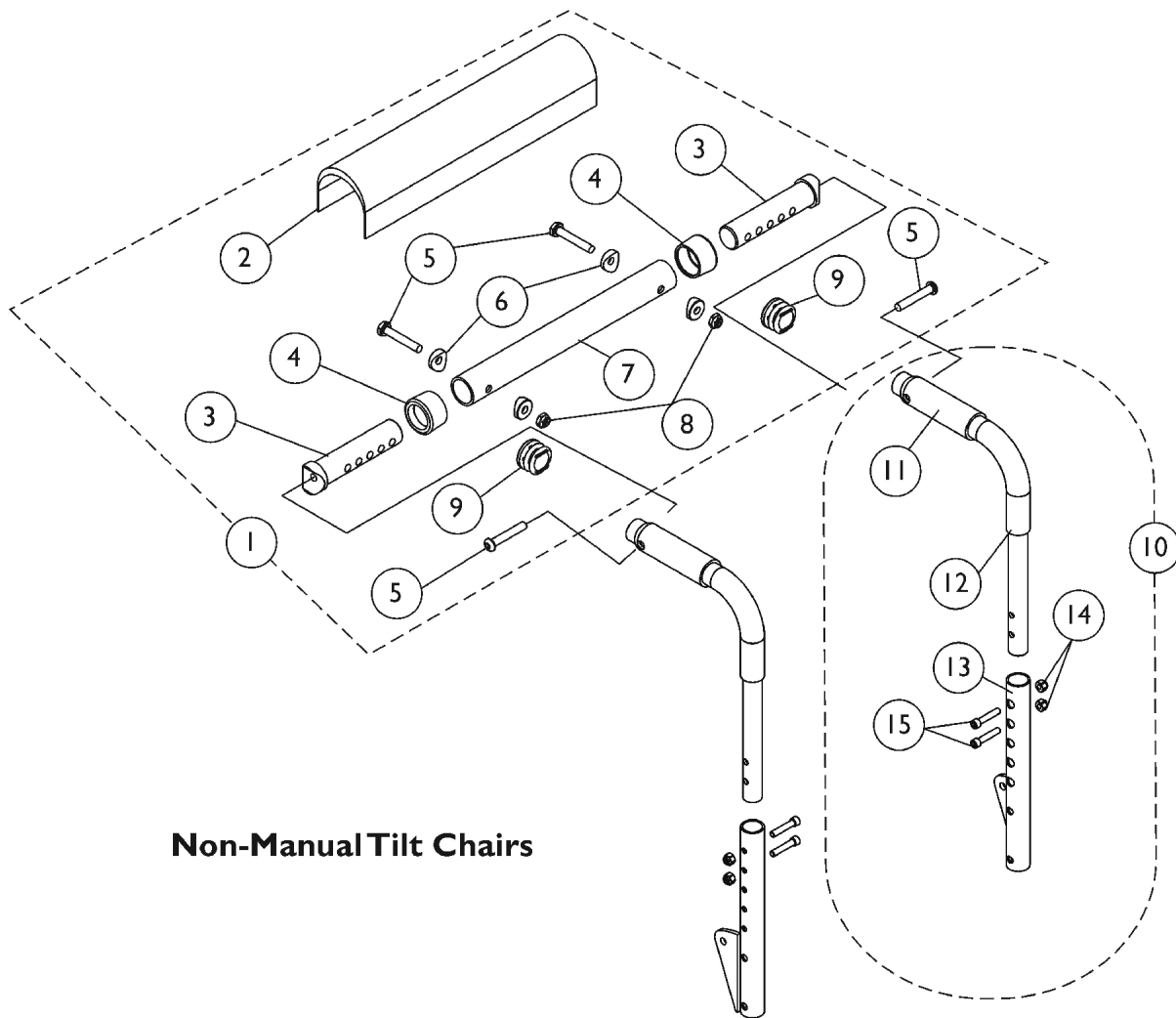
Back Cane and Spreader Bar (16" Wide) Conventional Back Non-Manual Tilt - TDX SPREE

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125709	Kit, Spreader Bar Assembly (16"-20" Wide)	1	1
2			NLA - Handle, Spreader Bar, Black	1	2
3			Screw, Hex Head (1/4-20 x 1-1/2")	1	2
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5			Anti-Rattle (1")	1	2
6			Tube, Spreader Bar, Adjustable, Black (16 - 20" W)	1	1
7			Locknut (1/4-20)	1	2
8		1025730	Locknut (5/16-24)	1	2
9		1031026	Screw w/ Lug (5/16-24 x 1-3/8")	1	2
10		1128394-NLA	NLA - Kit, Back Cane w/o Push Handle, Solid Straight w/ Plug Button - Right	1	1
10		1128395-NLA	NLA - Kit, Back Cane w/o Push Handle, Solid Straight w/ Plug Button - Left	1	1
11		1134426	Package, Plug Button, Black (3/4")	10	1

NOTE: A - Includes items 2-7

Back Cane, Spreader Bar and Push Handle Assembly

Non-Manual Tilt (12" - 16" W Nylon Back Uph.) (12" - 15" W Conv. Back) -
TDX SPREE



Non-Manual Tilt Chairs

Back Cane, Spreader Bar and Push Handle Assembly

Non-Manual Tilt (12" - 16" W Nylon Back Uph.) (12" - 15" W Conv. Back) - TDX SPREE

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1126147	Kit, Spreader Bar Assembly (12"-16" Wide)	1	1
2			Cover, Spreader Bar (16-20" W)	1	1
3			NLA - Insert, Spreader Bar Connector, Black	1	2
4			Anti-Rattle (1")	1	2
5			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	4
6			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
7			NLA - Tube, Spreader Bar, Black	1	1
8			Locknut (1/4-20)	1	2
9			Plug Button, Black (1")	1	2
10	C	1152733	Kit, Back Cane Assembly with Hardware (12"-15" Back Height) - Right	1	1
11			Grip, Hand, Foam (4")	1	1
12			Handle, Push, Black	1	1
13			Cane, Back, Lower, Black - Right (12-15" H)	1	1
14			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
15	C	1152734	Locknut (1/4-20)	1	2
10			Kit, Back Cane Assembly with Hardware (12"-15" Back Height) - Left	1	1
11			Grip, Hand, Foam (4")	1	1
12			Handle, Push, Black	1	1
13			Cane, Back, Lower, Black - Left (12-15" H)	1	1
14	C	1152735	Screw, Socket Head (1/4-20 x 1-1/4")	1	2
15			Locknut (1/4-20)	1	2
10			Kit, Back Cane Assembly with Hardware (16"-19" Back Height) - Right	1	1
11			Grip, Hand, Foam (4")	1	1
12			Handle, Push, Black	1	1
13	C	1152736	Cane, Back, Lower, Black - Right (16-19" H)	1	1
14			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
15			Locknut (1/4-20)	1	2
10			Kit, Back Cane Assembly with Hardware (16"-19" Back Height) - Left	1	1
11			Grip, Hand, Foam (4")	1	1
12	C	1152737	Handle, Push, Black	1	1
13			Cane, Back, Lower, Black - Left (16-19" H)	1	1
14			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
15			Locknut (1/4-20)	1	2
10			Kit, Back Cane Assembly with Hardware (20"-22" Back Height) - Right	1	1
11			Grip, Hand, Foam (4")	1	1
12			Handle, Push, Black	1	1
13			Cane, Back, Lower, Black - Right (20 - 22" H)	1	1
14			Screw, Socket Head (1/4-20 x 1-1/4")	1	2

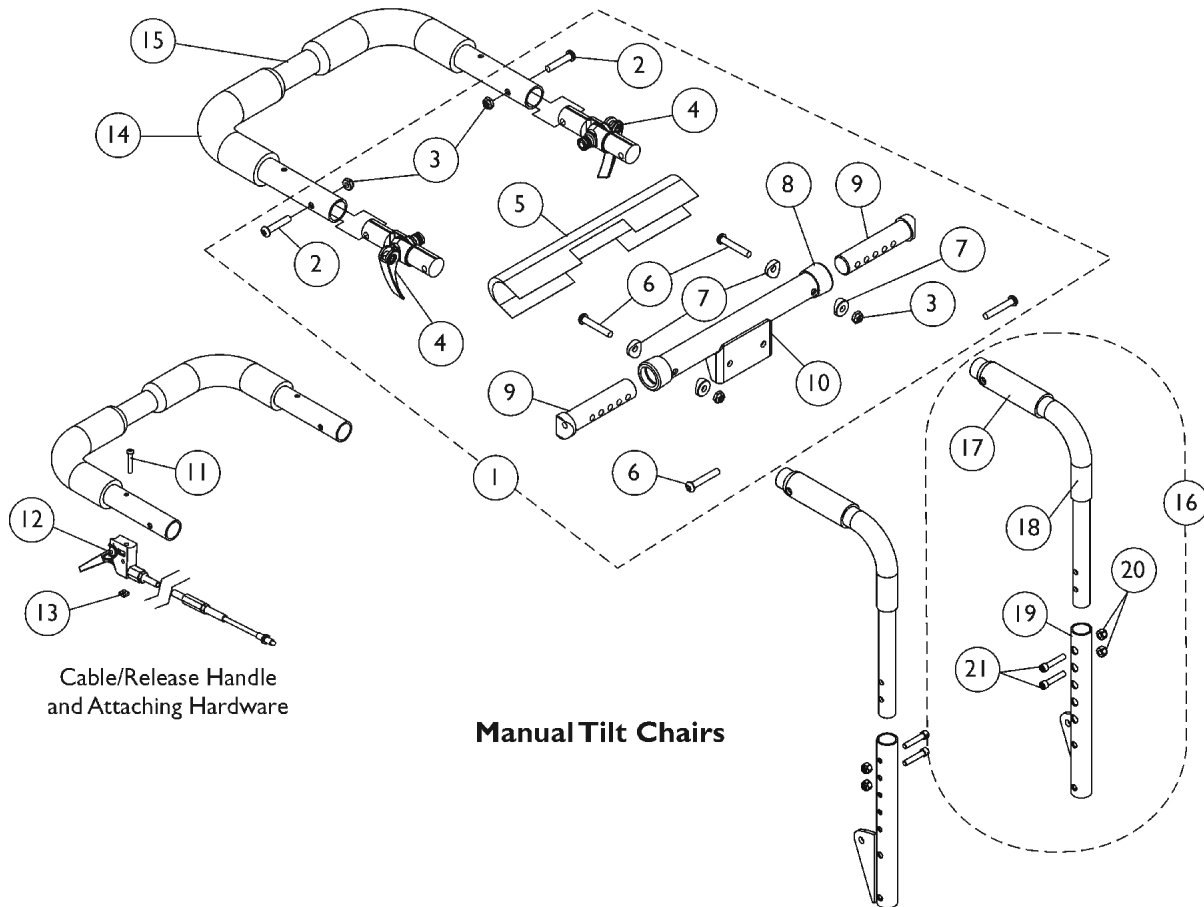
Back Cane, Spreader Bar and Push Handle Assembly

Non-Manual Tilt (12" - 16" W Nylon Back Uph.) (12" - 15" W Conv. Back) - TDX SPREE

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
15	C	1152738	Locknut (1/4-20)	1	2
10			Kit, Back Cane Assembly with Hardware (20"-22" Back Height) - Left	1	1
11			Grip, Hand, Foam (4")	1	1
12			Handle, Push, Black	1	1
13			Cane, Back, Lower, Black - Left (20 - 22" H)	1	1
14			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
15			Locknut (1/4-20)	1	2
11		1135505	Package, Foam Hand Grip (4" L)	10	1
NOTE: A - Plug Buttons are not required when stroller handles are used. B - Includes items 2-9 C - Includes items 11-15					

Back Cane, Spreader Bar and Push Handle Assembly

Manual Tilt (12" - 16" W Nylon Back Uph.) (12" - 15" W Conv. Back) - TDX SPREE



Manual Tilt Chairs

Back Cane, Spreader Bar and Push Handle Assembly

Manual Tilt (12" - 16" W Nylon Back Uph.) (12" - 15" W Conv. Back) - TDX SPREE

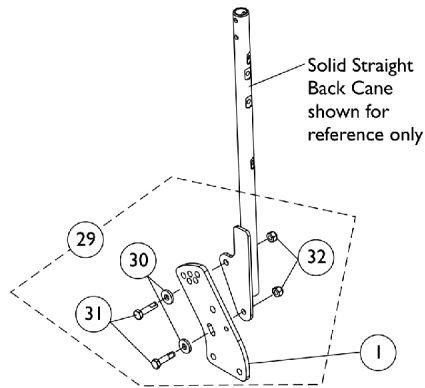
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1126148-NLA	NLA - NLA - Kit, Spreader Bar with Headrest Bracket (12"-16" Adj. Width)	1	1
2			Screw, Socket Button Head (1/4-20 x 1-1/4")	1	2
3			Locknut (1/4-20)	1	4
4			Folding Hinge Assembly	1	2
5			Cover, Spreader Bar w/ Headrest Bracket	1	1
6			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	4
7			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
8			Anti-Rattle (1")	1	2
9			NLA - Insert, Spreader Bar Connector, Black	1	2
10			NLA - Tube, Spreader Bar w/ Headrest Bracket, Black	1	1
11		1028513-NLA	NLA - Screw, Socket Head (#10-32 x 1-1/4")	1	1
12		1126103-NLA	NLA - Release Handle Assembly w/ Cable	1	1
13		1086207	Nut, Square (#10-32)	1	1
14		1133698	Grip, Foam Hand (9" L)	1	2
15		1082620-NLA	NLA - Handle, Push w/ Foam Grip, Black (12" W)	1	1
15		1082621-NLA	NLA - Handle, Push w/ Foam Grip, Black (13" W)	1	1
15		1082622-NLA	NLA - Handle, Push w/ Foam Grip, Black (14" W)	1	1
15		1082623	Handle, Push w/ Foam Grip, Black (15" W)	1	1
15		1082624	Handle, Push w/ Foam Grip, Black (16" W)	1	1
16	B	1152733	Kit, Back Cane Assembly with Hardware (12"-15" Back Height) - Right	1	1
17			Grip, Hand, Foam (4")	1	1
18			Handle, Push, Black	1	1
19			Cane, Back, Lower, Black - Right (12-15" H)	1	1
20			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
21	B	1152734	Locknut (1/4-20)	1	2
16			Kit, Back Cane Assembly with Hardware (12"-15" Back Height) - Left	1	1
17			Grip, Hand, Foam (4")	1	1
18			Handle, Push, Black	1	1
19			Cane, Back, Lower, Black - Left (12-15" H)	1	1
20	B	1152735	Screw, Socket Head (1/4-20 x 1-1/4")	1	2
21			Locknut (1/4-20)	1	2
16			Kit, Back Cane Assembly with Hardware (16"-19" Back Height) - Right	1	1
17			Grip, Hand, Foam (4")	1	1
18			Handle, Push, Black	1	1
19			Cane, Back, Lower, Black - Right (16-19" H)	1	1
20			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
21			Locknut (1/4-20)	1	2

Back Cane, Spreader Bar and Push Handle Assembly

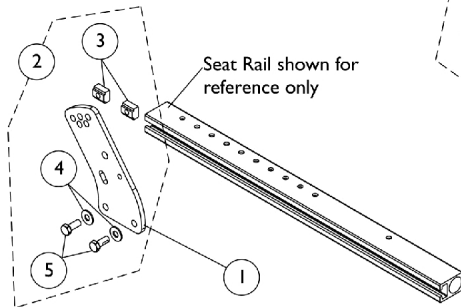
Manual Tilt (12" - 16" W Nylon Back Uph.) (12" - 15" W Conv. Back) - TDX SPREE

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
16	B	1152736	Kit, Back Cane Assembly with Hardware (16"-19" Back Height) - Left	1	1
17			Grip, Hand, Foam (4")	1	1
18			Handle, Push, Black	1	1
19			Cane, Back, Lower, Black - Left (16-19" H)	1	1
20			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
21			Locknut (1/4-20)	1	2
16	B	1152737	Kit, Back Cane Assembly with Hardware (20"-22" Back Height) - Right	1	1
17			Grip, Hand, Foam (4")	1	1
18			Handle, Push, Black	1	1
19			Cane, Back, Lower, Black - Right (20 - 22" H)	1	1
20			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
21			Locknut (1/4-20)	1	2
16	B	1152738	Kit, Back Cane Assembly with Hardware (20"-22" Back Height) - Left	1	1
17			Grip, Hand, Foam (4")	1	1
18			Handle, Push, Black	1	1
19			Cane, Back, Lower, Black - Left (20 - 22" H)	1	1
20			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
21			Locknut (1/4-20)	1	2
NOTE: A - Includes items 2-10 B - Includes items 17-21					

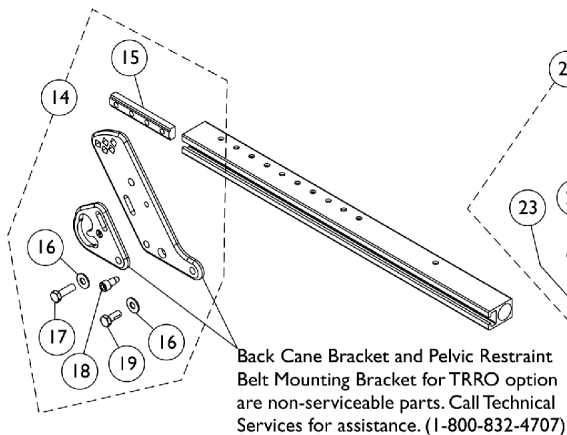
Back Cane Attaching Hardware (12"-16" Wide) ADJASBA Seats - TDX SPREE



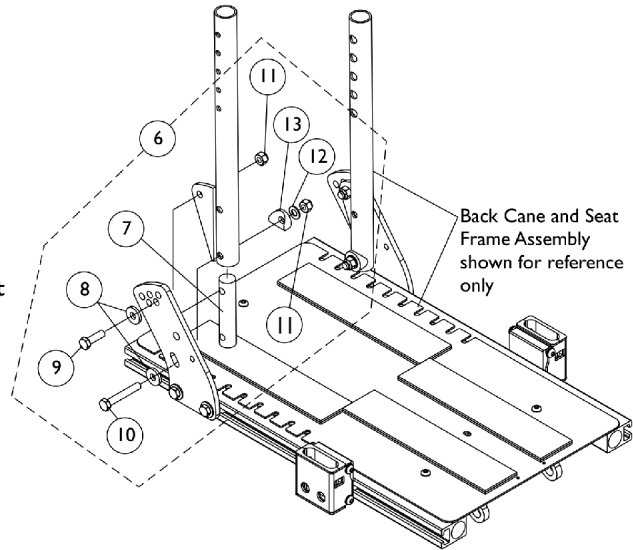
**Back Cane Mounting Hardware For
TDX SPREE 16" Wide, Non-Manual Tilt
with Conventional Back**



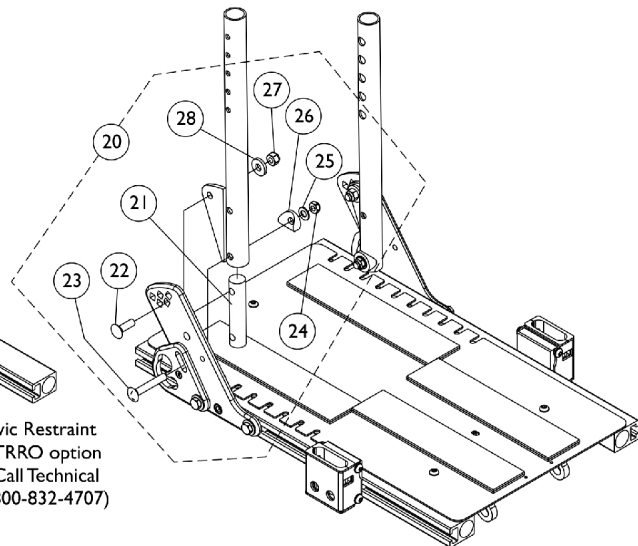
**Back Cane Bracket Mounting Hardware
TDX SPREE without TRRO Option**



**Back Cane Bracket Mounting Hardware
TDX SPREE with TRRO Option**



**Back Cane Mounting Hardware
TDX SPREE without TRRO Option**



**Back Cane Mounting Hardware
TDX SPREE with TRRO Option**

Back Cane Attaching Hardware (12"-16" Wide) ADJASBA Seats - TDX SPREE

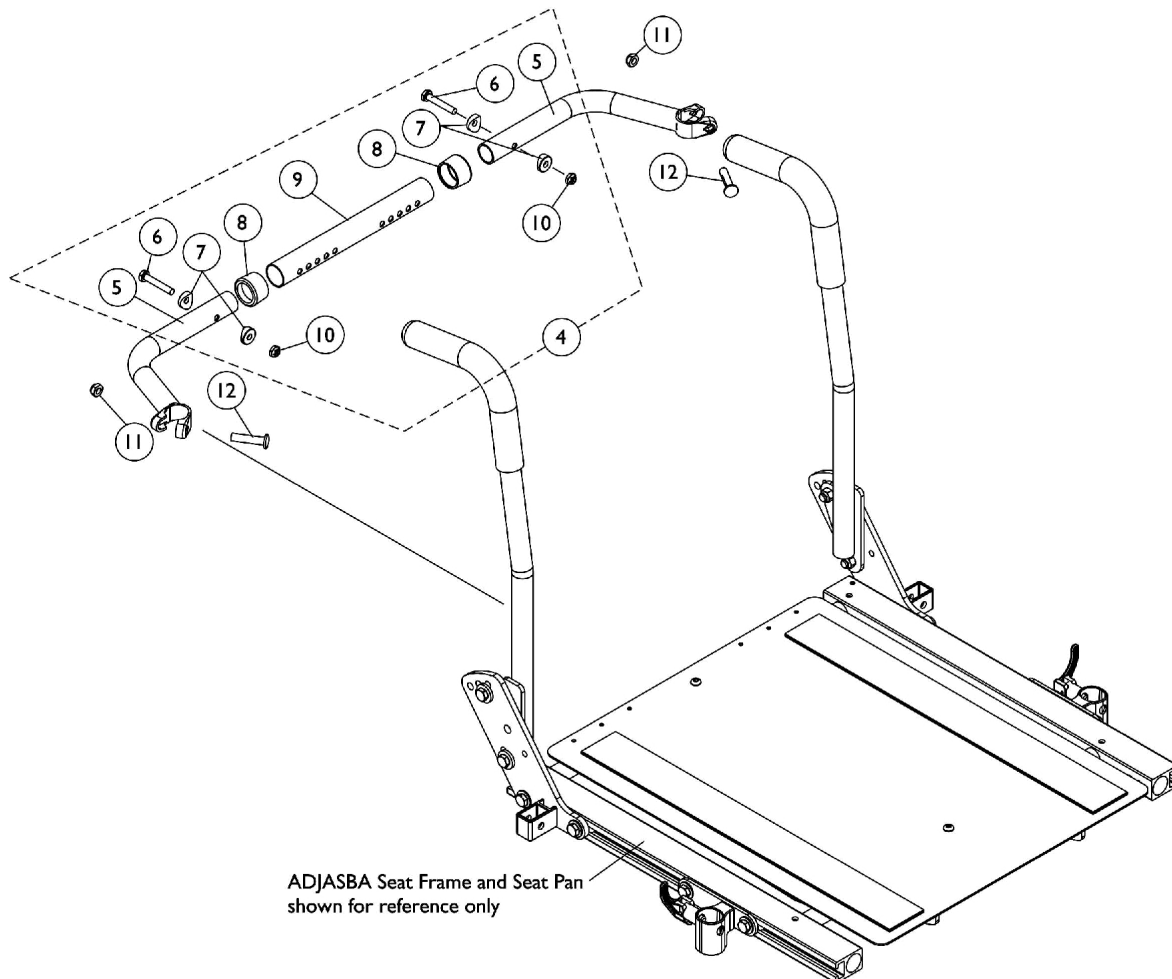
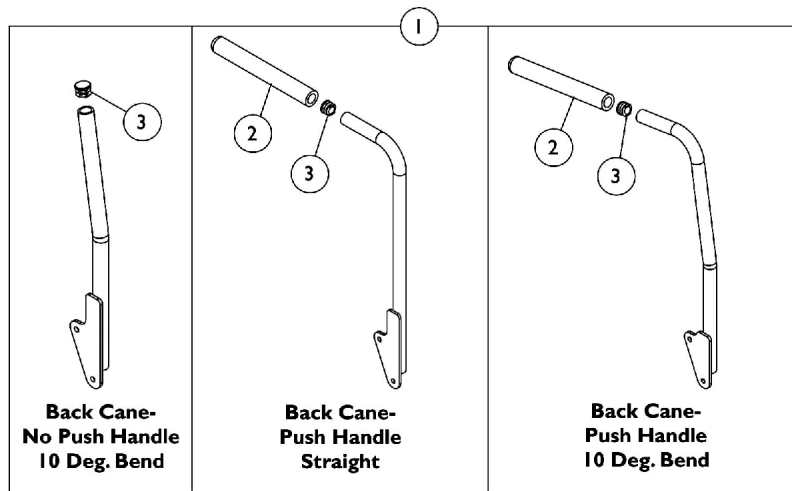
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1146452-NLA	NLA - Bracket, Back Cane Mounting, Black	1	1
2		1154110	Kit, Back Cane Bracket Mounting Hardware	1	1
3			T-Nut (5/16-18)	1	2
4			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
5	B	1147973	Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
6			Kit, Back Cane Mounting Hardware (Pair)	1	1
7			NLA - Insert, Back Cane	1	2
8			Washer, Flat (21/64 x 53/64 x 7/64")	1	4
9	C	1154111-NLA	Screw, Hex Head (5/16-18 x 1")	1	2
10			NLA - Screw, Hex Head (5/16-18 x 2")	1	2
11			Locknut (5/16-18)	1	4
12			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
13			Spacer, Coved (3/4 x 1 x 1/2")	1	2
14			NLA - Kit, Back Cane Bracket Mounting Hardware TRRO	1	1
15			T-Nut (5/16-18)	1	1
16			Washer, Steel (5/16 x 3/4 x 1/16")	1	2
17			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1")	1	1
18			Screw, Socket Head (5/16-18 x 3/4")	1	1
19			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	1
20	D	1147968	Kit, Back Cane Mounting Hardware TRRO (Pair)	1	1
21			NLA - Insert, Back Cane	1	2
22			Bolt, Round Head Square Neck (5/16-18 x 1")	1	2
23			Screw, Round Head Square Neck (5/16-18 x 2")	1	2
24	E	1125733	Locknut (5/16-18)	1	2
25			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
26			Spacer, Coved (3/4 x 1 x 1/2")	1	2
27			Locknut (5/16-18)	1	2
28			Washer, Flat (21/64 x 53/64 x 7/64")	1	2
29			Kit, Solid Straight Back Cane w/o Push Handle, Mounting Hardware	1	1
30			Screw, Hex Head (5/16-18 x 1")	1	2
31			Locknut (5/16-18)	1	2
32			Washer, Flat (21/64 x 53/64 x 7/64")	1	2

NOTE: A - Includes items 3-5
 B - Includes items 7-13
 C - Includes items 15-19
 D - Includes items 21-28
 E - Includes items 30-32

Back Cane Mounting Hardware is used for TDX SPREE Non-Manual Tilt and Manual Tilt models. Conventional Back for 16" wide Non-Manual Tilt will use the solid straight back cane only

Back Cane and Spreader Bar (16"-20" Wide) ADJASBA Seats - TDX SC

Contoura Backs for ADJASBA Seating do not utilize a Spreader Bar Assembly.



Back Cane and Spreader Bar (16"-20" Wide) ADJASBA Seats - TDX SC

Contoura Backs for ADJASBA Seating do not utilize a Spreader Bar Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	#1 Back Cane Assemblies	1	1
2		1135506	Package, Foam Hand Grip (9" L)	10	1
3		1134426	Package, Plug Button, Black (3/4")	10	1
4		1125709	Kit, Spreader Bar Assembly (16"-20" Wide)	1	1
5			NLA - Handle, Spreader Bar, Black	1	2
6			Screw, Hex Head (1/4-20 x 1-1/2")	1	2
7			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
8			Anti-Rattle (1")	1	2
9			Tube, Spreader Bar, Adjustable, Black (16 - 20" W)	1	1
10			Locknut (1/4-20)	1	2
11		1025730	Locknut (5/16-24)	1	2
12		1031026	Screw w/ Lug (5/16-24 x 1-3/8")	1	2

NOTE: A - Includes items 5-10

#1 Back Cane Assemblies

Back Height	Back Cane- No Push Handle 10 Deg. Bend Right	Back Cane- No Push Handle 10 Deg. Bend Left	Back Cane- Push Handle Straight Right	Back Cane- Push Handle Straight Left	Back Cane- Push Handle 10 Deg. Bend Right	Back Cane- Push Handle 10 Deg. Bend Left
12"	1134058	1134059	1133785	1133786	1133814-NLA	1133815-NLA
13"	1134060	1134061	1133787	1133788	1133816-NLA	1133817-NLA
14"	1134062	1134063	1133789	1133790	1133818-NLA	1133819-NLA
15"	1134064	1134065	1133791	1133792	1133820-NLA	1133821-NLA
16"	1134066	1134067	1133793	1133794	1133822	1133823
17"	1134068	1134069	1133795	1133796	1133824	1133825
18"	1134070	1134071	1143334 See Note(s) B	1143335 See Note(s) B	1133826	1133827
19"	1134072	1134073	1133799	1133800	1133828	1133829
20"	1134074	1134075	1133801 See Note(s) C	1133802 See Note(s) C	1133830	1133831
21"	1134076	1134077	1136011 See Note(s) A	1136012 See Note(s) A	1133832	1133833
22"	1134078	1134079	1136013	1136014	1133834	1133835
23"	1134080	1134081	1136015 See Note(s) A	1136016 See Note(s) A	1133837	1133838
24"	1134082	1134083	1136017 See Note(s) A	1136018 See Note(s) A	1133839	1133840

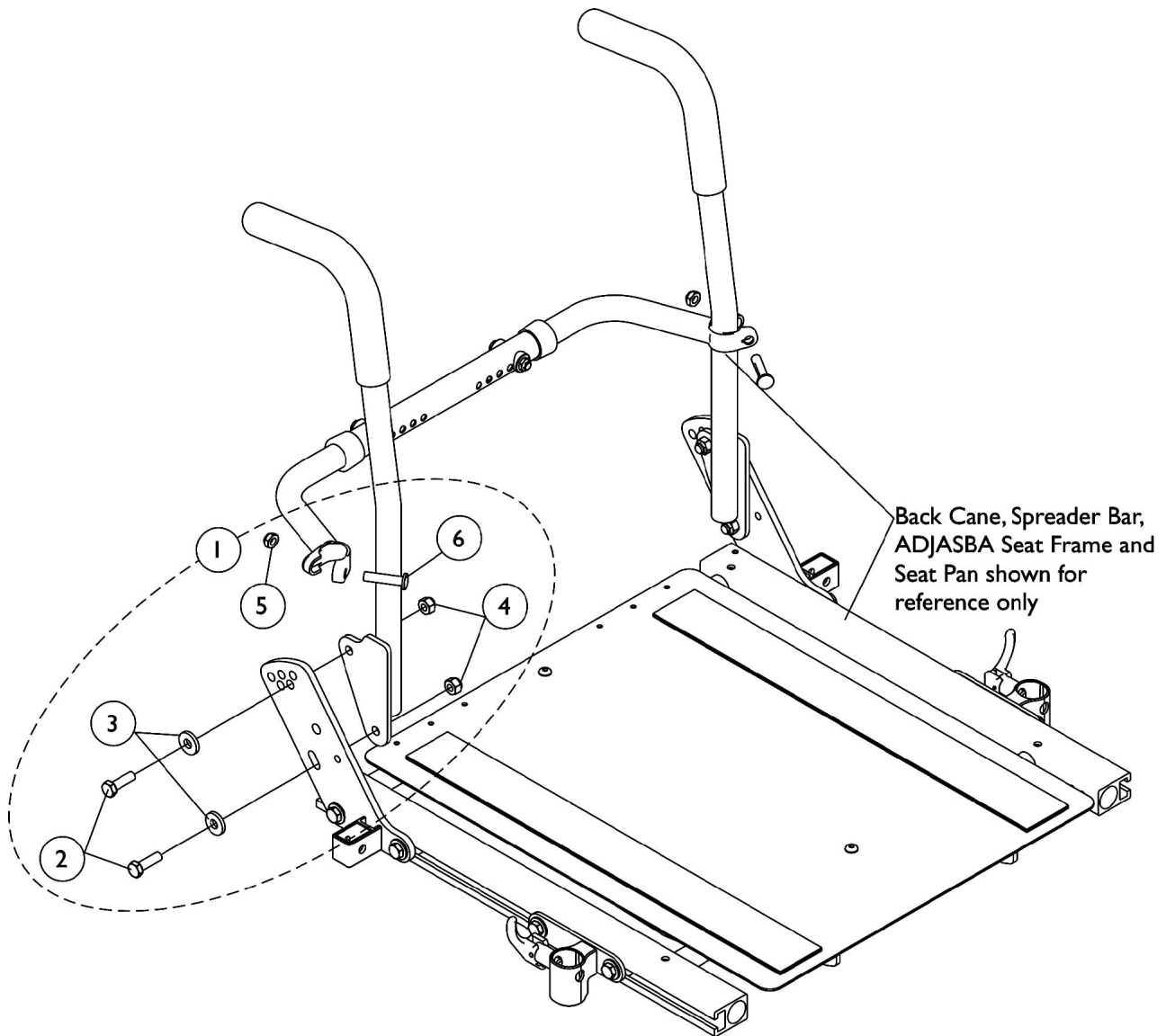
Back Cane and Spreader Bar (16"-20" Wide) ADJASBA Seats - TDX SC

Contoura Backs for ADJASBA Seating do not utilize a Spreader Bar Assembly.

NOTE: A - 21"-24" High Straight Back Canes with Push Handles are only offered On-Chair when the Back Upholstery is omitted
B - Wheelchairs manufactured before 5/15/09 with a Contoura Back 25" or 29" high and wheelchairs manufactured after 5/14/09 with a Curve Contoura Back 22" high will use the 18" high Straight Back Cane w/ Push Handle.
C - Wheelchairs manufactured after 5/14/09 with a Curve Contoura Back 25" or 28" high will use the 20" high Straight Cane w/ Push Handle.

NOTE: Back Cane Assemblies include Foam Grips and Plug Buttons where shown

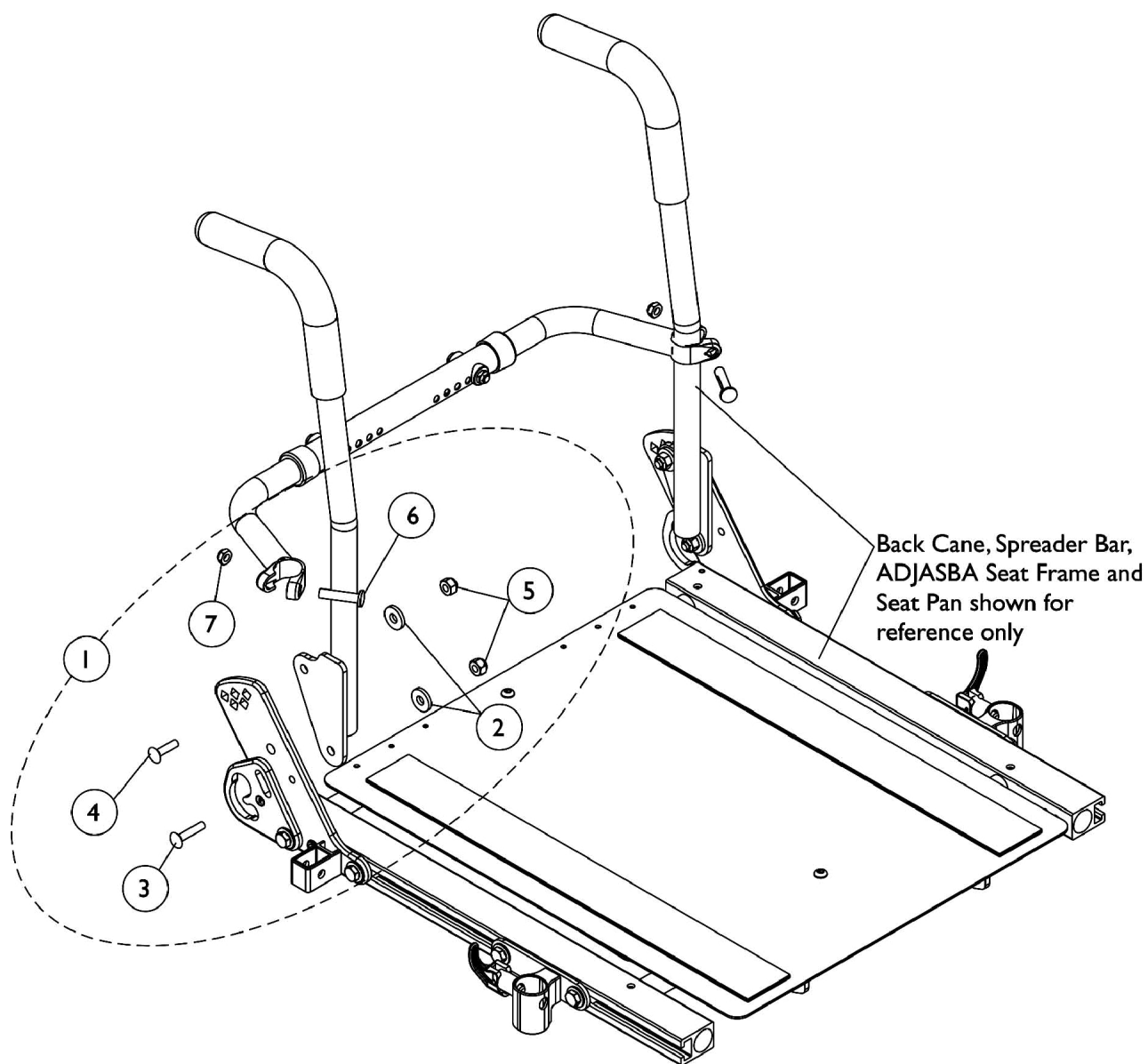
Back Cane Attaching Hardware (16"-20" Wide) ADJASBA Seats - TDX SC



Back Cane Attaching Hardware (16"-20" Wide) ADJASBA Seats - TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1133755	Kit, Back Cane Mounting Hardware (Pair)	1	1
2			Screw, Hex Head (5/16-18 x 1")	1	4
3			Washer, Flat (21/64 x 53/64 x 7/64")	1	4
4			Locknut (5/16-18)	1	4
5			Locknut (5/16-24)	1	2
6			Screw w/ Lug (5/16-24 x 1-3/8")	1	2
NOTE: A - Includes items 2-6					

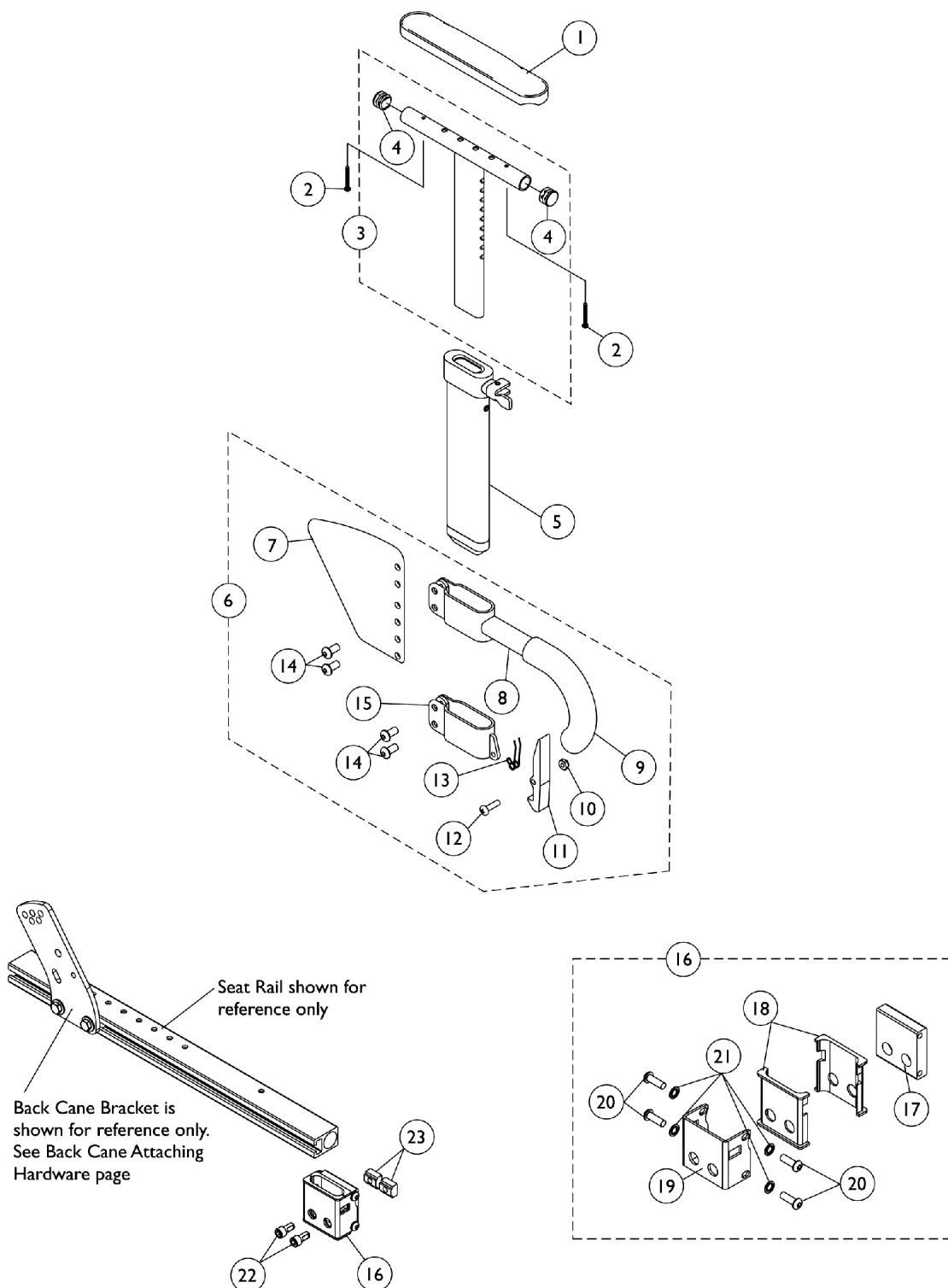
Back Cane Attaching Hardware (16"-20" Wide) ADJASBA Seats with TRRO Option - TDX SC



Back Cane Attaching Hardware (16"-20" Wide) ADJASBA Seats with TRRO Option - TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1137234-NLA	NLA - Kit, Back Cane Mounting Hardware For TRRO Option (Pair)	1	1
2			Washer, Flat (21/64 x 53/64 x 7/64")	1	4
3			Bolt, Round Head Square Neck (5/16-18 x 1-1/4")	1	2
4			Bolt, Round Head Square Neck (5/16-18 x 1")	1	2
5			Locknut (5/16-18)	1	4
6			Screw w/ Lug (5/16-24 x 1-3/8")	1	2
7			Locknut (5/16-24)	1	2
NOTE: A - Includes items 2-7, Right and Left sides					

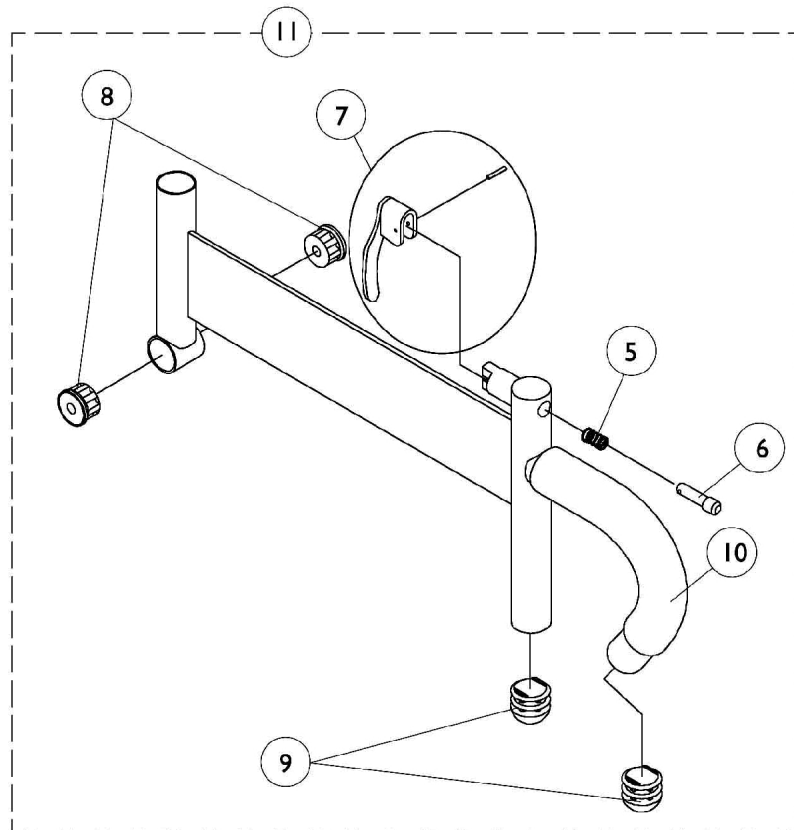
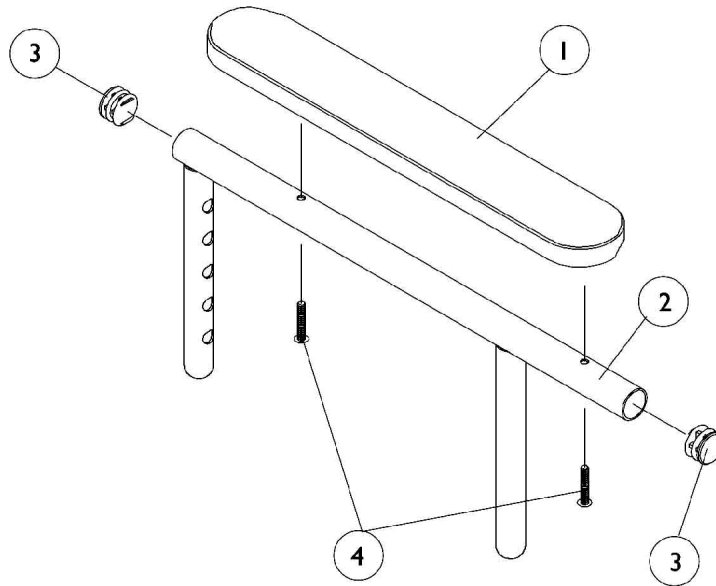
Arms, "T" and Hardware



Arms, "T" and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881083213-NL A	NLA - Pad, Arm, Desk Length - Right (9" L x 2" W)	1	1
1	A	8881083214-NL A	NLA - Pad, Arm, Desk Length - Left (9" L x 2" W)	1	1
1	A	8881053570	Kit, Arm Pad w/ Screws, Desk Length (Pair)	2	1
1	A	8881083215-NL A	NLA - Pad, Arm, Full Length - Right (14" L x 2" W)	1	1
1	A	8881083216-NL A	NLA - Pad, Arm, Full Length - Left (14" L x 2" W)	1	1
1	A	8881053571	Kit, Arm Pad w/ Screws, Full Length (Pair)	2	1
2		1055205	Package, Screw Phillips Pan Head (#10-32 x 1-3/8")	2	1
3		1069639	T-Arm Assembly w/ Plug Buttons, Desk Length, Low Range, Black	1	1
3		1069643	T-Arm Assembly w/ Plug Buttons, Full Length, Low Range, Black	1	1
4		1027095	Plug Button, Black (7/8")	1	2
5		1069635	Post, Arm, Low Range	1	1
6		1073424	Kit, Clothing Guard, Low Range - Right	1	1
6		1073425	Kit, Clothing Guard, Low Range - Left	1	1
7		1069652-NLA	NLA - Guard, Clothing, Low Range	1	1
8		1069634	Tube, Support, Low Range, Black - Right	1	1
8		1073247-NLA	NLA - Tube, Support, Low Range, Black - Left	1	1
9		1028427	Grip, Foam	1	1
10		1025731	Locknut (#10-32)	1	1
11		1076839-NLA	NLA - Lever, Locking	1	1
12		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
13		1073196-NLA	NLA - Spring, Torsion	1	1
14		1006773-NLA	NLA - Screw, Socket Button Head (1/4-20 x 1/2")	1	4
15		1075069-NLA	NLA - Clamp, Clothing Guard - Right	1	1
15		1075070-NLA	NLA - Clamp, Clothing Guard - Left	1	1
16	B	1151356	Kit, "T" Arm Socket Mounting Hardware	1	1
17			Bracket, "T" Arm Socket	1	1
18			Insert, Arm Socket, Black	1	2
19			NLA - Bracket, Socket, Black	1	1
20			NLA - Screw, Socket Button Head (1/4-28 x 3/4")	1	4
21			Lockwasher (1/4 x 15/32 x 1/64")	1	4
22		1098960	Screw, Socket Head w/ Patch (5/16-18 x 5/8")	1	2
23		1069724	T-Nut (5/16-18)	1	2
NOTE: A - Specify U67 upholstery color when ordering. B - Includes items 17-21					

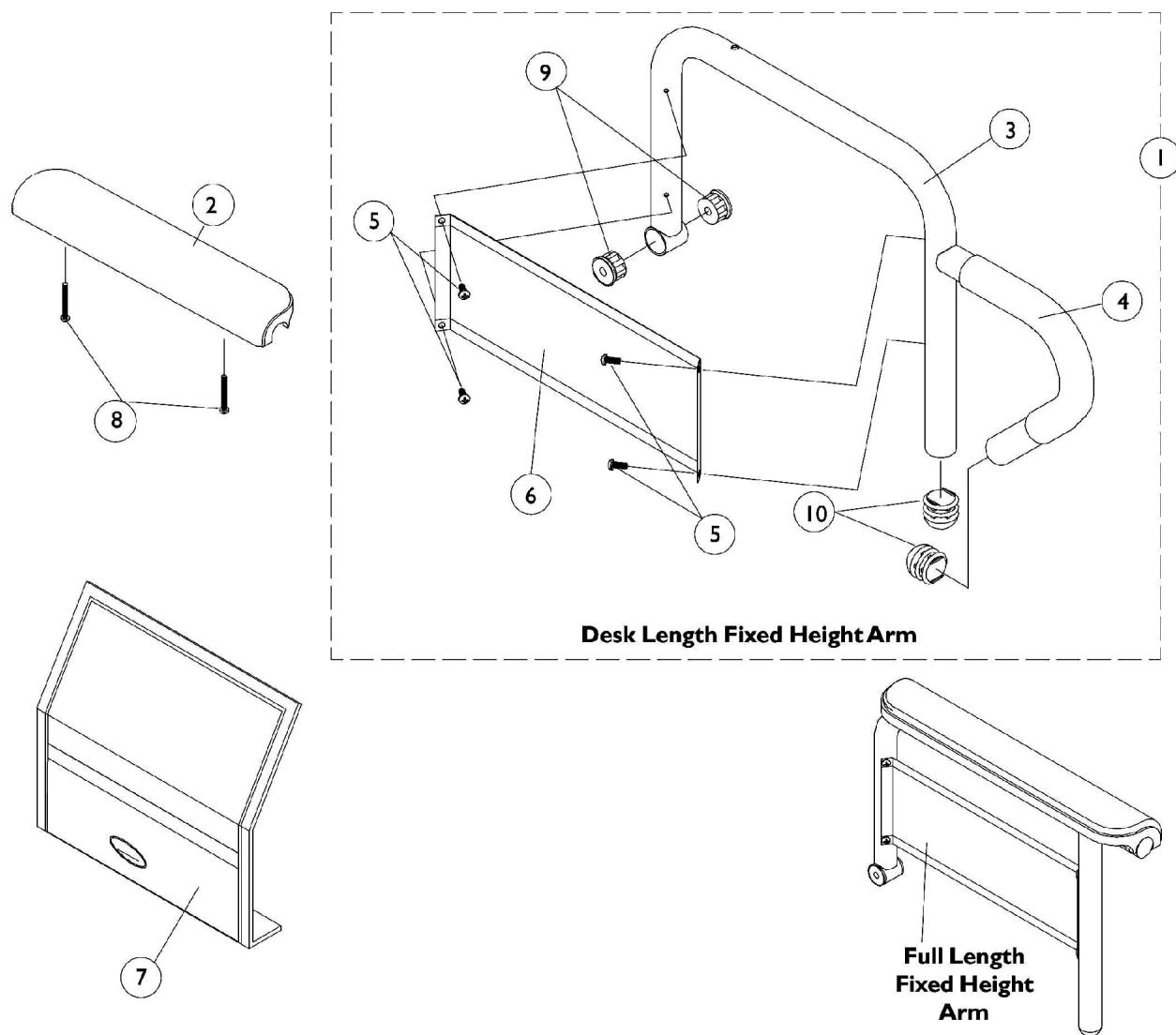
Arms, Adjustable Height (12"-16" W x 12"-18" D) Seat Frame



Arms, Adjustable Height (12"-16" W x 12"-18" D) Seat Frame

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881015932-NL A	NLA - Pad, Arm, Vinyl, Full Length - Right (14" L x 2" W)	1	1
1	A	8881015933-NL A	NLA - Pad, Arm, Vinyl, Full Length - Left (14" L x 2" W)	1	1
1	A	8881053577	Kit, Arm Pad w/ Screws, Full Length (14" L x 2" W) (Pair)	2	1
1	A	8881011811-NL A	NLA - Pad, Arm, Vinyl, Desk Length (9" L x 2" W)	1	1
1	A	8881053578	Kit, Arm Pad w/ Screws, Desk Length (9" L x 2" W) (Pair)	2	1
2		1071263	Arm Tube Assembly w/ Plug Buttons, Full Length, Black - Right/Left	1	1
2		1071259	Arm Tube Assembly w/ Plug Buttons, Desk Length, Black - Right/Left	1	1
3		1027095	Plug Button, Black (7/8")	1	2
4		1055949	Package, Screw, Phillips Pan Head (#10-32 x 1-3/8")	2	1
5		47471X074	Spring, Arm Lock	1	1
6		1028594	Pin, Arm Lock, Black	1	1
7		1090768	Kit, Lock Handle w/Rivets (Pair)	2	1
8		1065936	Plug, Pivot	1	2
9		1067734	Plug Button, Black (5/8")	1	2
10		1016298	Grip, Push Handle	1	1
11	B	1068585	Arm Base Assembly, Adjustable Height, Black - Right	1	1
11	B	1068586	Arm Base Assembly, Adjustable Height, Black - Left	1	1
NOTE: A - Specify U67 Black upholstery color when ordering. B - Includes items 5-10					

Arms, Fixed Height (16"-20" Wide) x (16"-20" Deep) Seat Frames



Arms, Fixed Height (16"-20" Wide) x (16"-20" Deep) Seat Frames

#1 Arms Less Pad

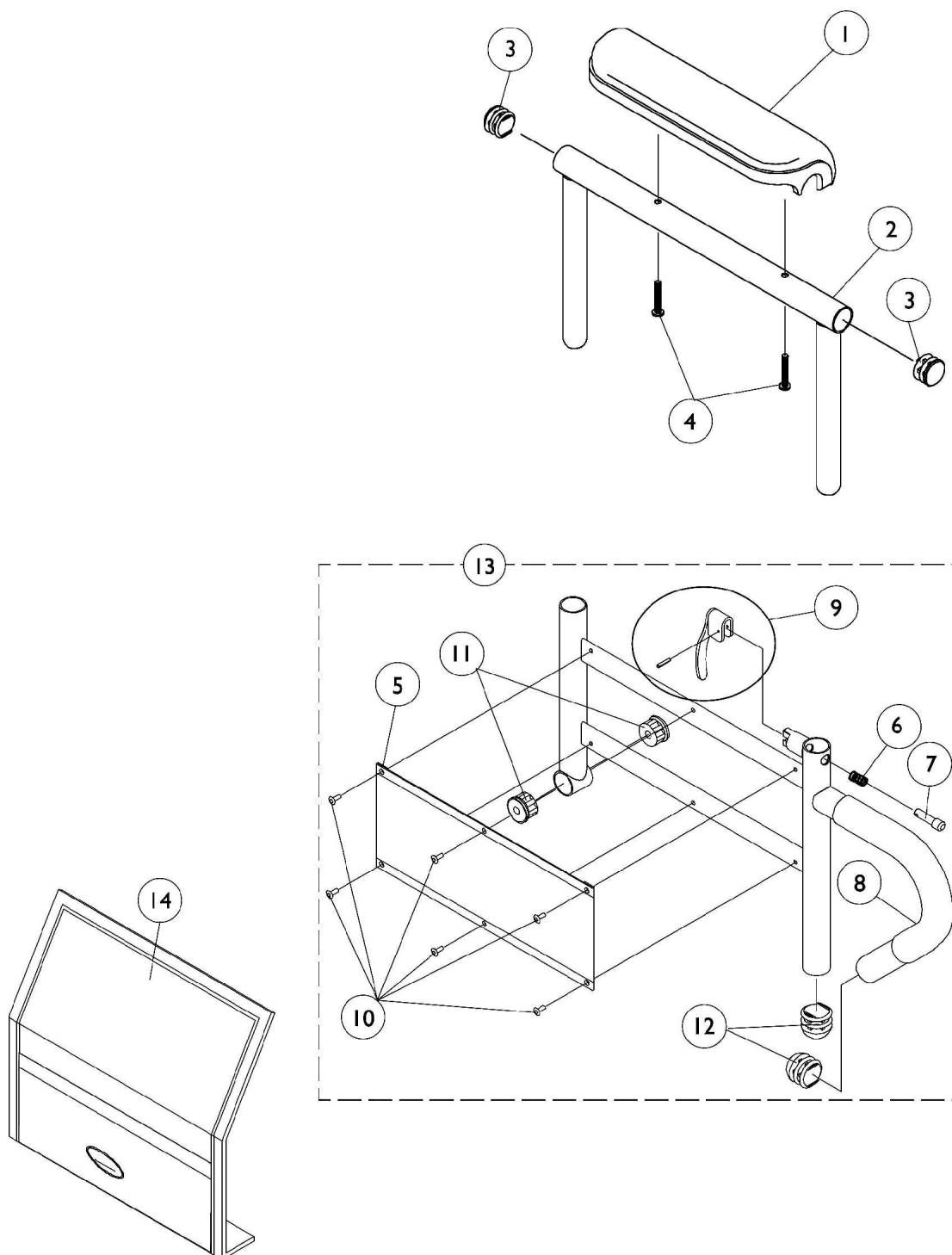
16-20" Deep Seat Frames

Arm Style	Right	Left
Desk Length	1068566-NLA	1068567-NLA
Full Length	1068559-NLA	1068560-NLA

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	#1 Arms Less Pad - 16-20" Deep Seat Frames	1	1
2		1117328	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W)	1	1
2		1110818	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W) (Pair)	2	1
2		1117327	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W)	1	1
2		1110817	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W) (Pair)	2	1
3	B	1068564	Tube, Arm, Desk Length, Black - Right (16-19" D)	1	1
3	B	1068565-NLA	NLA - Tube, Arm, Desk Length, Black - Left (16-19" D)	1	1
3	B	1068490	Tube, Arm, Full Length, Black - Right (16-19"D)	1	1
3	B	1068491-NLA	NLA - Tube, Arm, Full Length, Black - Left (16 - 19"D)	1	1
4		1032244	Grip, Foam Hand (9" L)	1	1
5		1025729	Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	4
6	B	1035472-NLA	NLA - Guard, Clothing, Desk Length	1	1
6	B	1044572-NLA	NLA - Guard, Clothing, Full Length (16 - 19" D)	1	1
7		1035065	Cover, Clothing Guard w/ Pocket, FXDESK & ADJFULL/ADJDESK	1	1
8		1094270-NLA	NLA - Package, Screw, Phillips Pan Head (#10-32 x 1-1/4")	2	1
9		1065936	Plug, Pivot	1	2
10		1067734	Plug Button, Black (5/8")	1	2

NOTE: A - Includes items 3-6 & 9-10
B - All seat depths will use the 16-19" deep replacement components only.

Arms, Adjustable Height (16"-20" Wide) x (16"- 20" Deep) Seat Frames



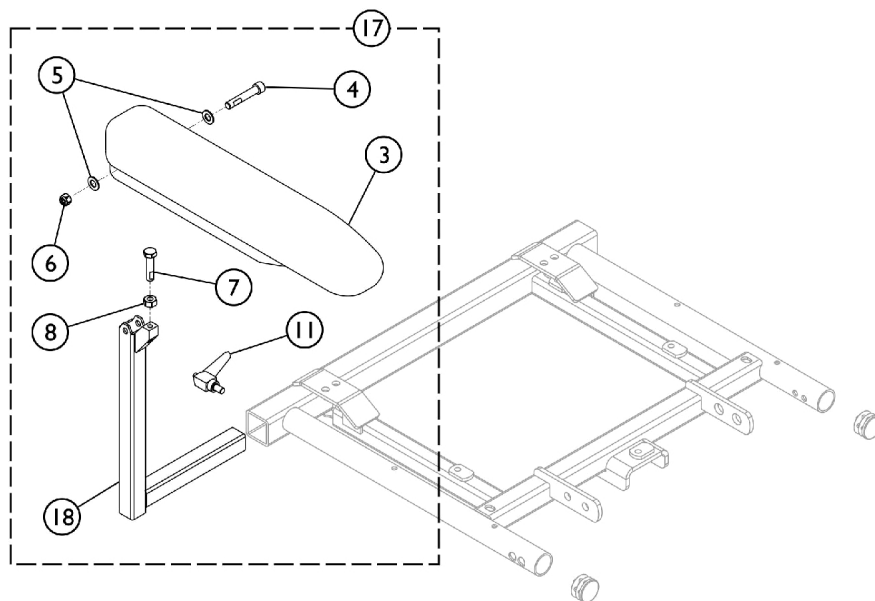
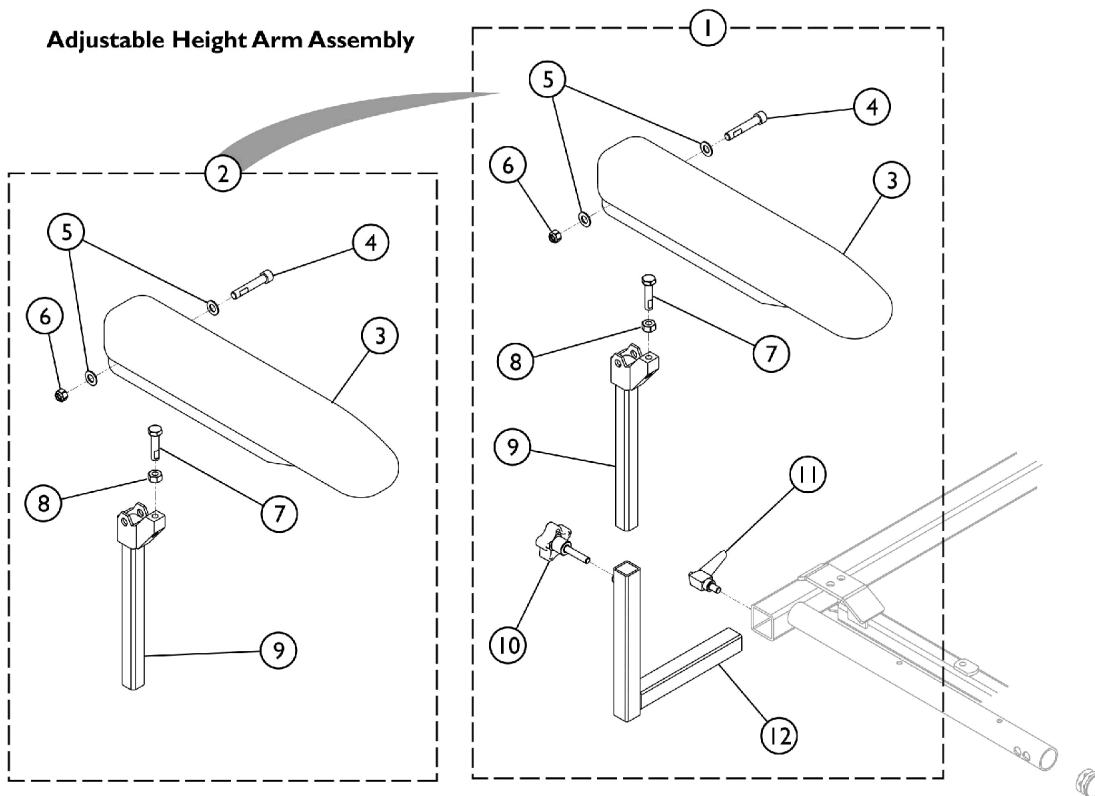
Arms, Adjustable Height (16"-20" Wide) x (16"- 20" Deep) Seat Frames

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1117328	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W)	1	1
1		1110818	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W) (Pair)	2	1
1		1117327	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W)	1	1
1		1110817	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W) (Pair)	2	1
2		1071253	Arm Tube Assembly w/ Plug Buttons, Full Length, Black - Right/Left	1	1
2		1070859	Arm Tube Assembly w/ Plug Buttons, Desk Length, Black - Right/Left	1	1
3		1027095	Plug Button, Black (7/8")	1	2
4		1094270-NLA	NLA - Package, Screw, Phillips Pan Head (#10-32 x 1-1/4")	2	1
5		1064130-NLA	NLA - Guard, Clothing	1	1
6		47471X074	Spring, Arm Lock	1	1
7		1028594	Pin, Arm Lock, Black	1	1
8		1032244	Grip, Foam Hand (9" L)	1	1
9		1090768	Kit, Lock Handle w/Rivets (Pair)	2	1
10		1028645	Rivet	1	6
11		1065936	Plug, Pivot	1	2
12		1067734	Plug Button, Black (5/8")	1	2
13	A,B	1068416	Arm Base Assembly, Black - Right (16-19" D)	1	1
13	A,B	1068417	Arm Base Assembly, Black - Left (16-19" D)	1	1
13	A,B	1067761	Arm Base Assembly, 1" Lower, Black - Right (16-19" D)	1	1
13	A,B	1067762	Arm Base Assembly, 1" Lower, Black - Left (16-19" D)	1	1
14		1035065	Cover, Clothing Guard w/ Pocket, FXDESK & ADJFULL/ADJDESK	1	1
NOTE: A - Includes items 5-12 B - All seat depths will use the 16-19" deep replacement components only.					

Van Seat Arms

TDX SC

Adjustable Height Arm Assembly



Fixed Height Arm Assembly

SHEP_022A

Van Seat Arms TDX SC

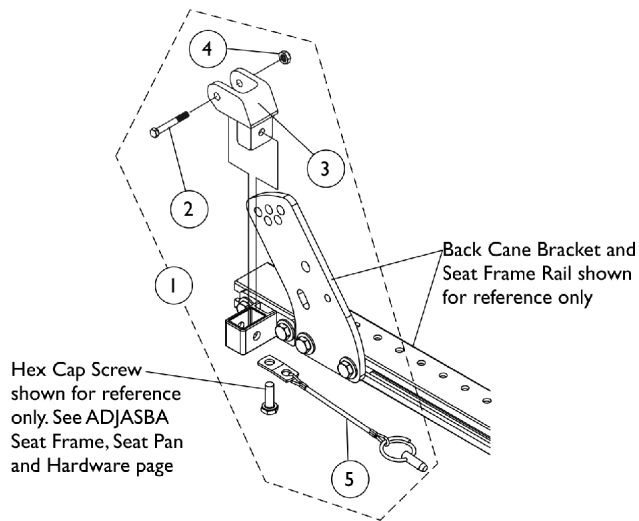
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1142476	Arm Assembly, Adjustable Height Full Length, Black - Right	1	1
1	A	1142477	Arm Assembly, Adjustable Height Full Length, Black - Left	1	1
1	A	1142494	Arm Assembly, Adjustable Height Desk Length, Black - Right	1	1
1	A	1142495	Arm Assembly, Adjustable Height Desk Length, Black - Left	1	1
2	B	1142487	Upper Arm Assembly, Desk Length (Right/Left)	1	1
3			Arm Pad, Desk Length, Black Urethane (12-1/4" L x 2-5/8" W)	1	1
4			Screw, Socket Head w/ Patch (5/16-18 x 1-3/4")	1	1
5			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6			Locknut (5/16-18)	1	1
7			Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	1
8			NLA - Nut, Hex (5/16-18)	1	1
9			Tube, Arm, Upper Adjustable Height, Black	1	1
2	B	1140426	Upper Arm Assembly, Full Length (Right/Left)	1	1
3			Arm Pad, Full Length, Urethane, Black (15" L x 2-5/8" W)	1	1
4			Screw, Socket Head w/ Patch (5/16-18 x 1-3/4")	1	1
5			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6			Locknut (5/16-18)	1	1
7			Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	1
8			NLA - Nut, Hex (5/16-18)	1	1
9			Tube, Arm, Upper Adjustable Height, Black	1	1
3		1139923	Arm Pad, Desk Length, Black Urethane (12-1/4" L x 2-5/8" W)	1	1
3		1139924	Arm Pad, Full Length, Urethane, Black (15" L x 2-5/8" W)	1	1
10		1114910	Knob, Adjustment, Black (5/16-18 x 3/4")	1	1
11		1114914	Handle, Release, Black (5/16-18 x 1/2")	1	1
12		1113646	Tube, Arm, Lower Adjustable Width, Black - Right	1	1
12		1113647	Tube, Arm, Lower Adjustable Width, Black - Left	1	1
17	C	1142490	Arm Assembly, Fixed Height Desk Length, Black - Right	1	1
17	C	1142491	Arm Assembly, Fixed Height Desk Length, Black - Left	1	1
17	C	1142485	Arm Assembly, Fixed Height Full Length, Black - Right	1	1
17	C	1142484	Arm Assembly, Fixed Height Full Length, Black - Left	1	1
18		1114359-NLA	NLA - Tube, Arm, Fixed Height, Black - Right	1	1
18		1114797-NLA	NLA - Tube, Arm, Fixed Height, Black - Left	1	1

Van Seat Arms TDX SC

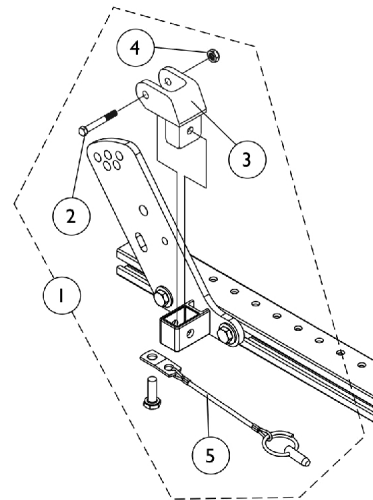
NOTE: A - Includes items 2 - 12.
B - Includes items 3 - 9.
C - Includes items 3 - 8, 11, and item 18.

Arm Mounting Swingaway Hardware

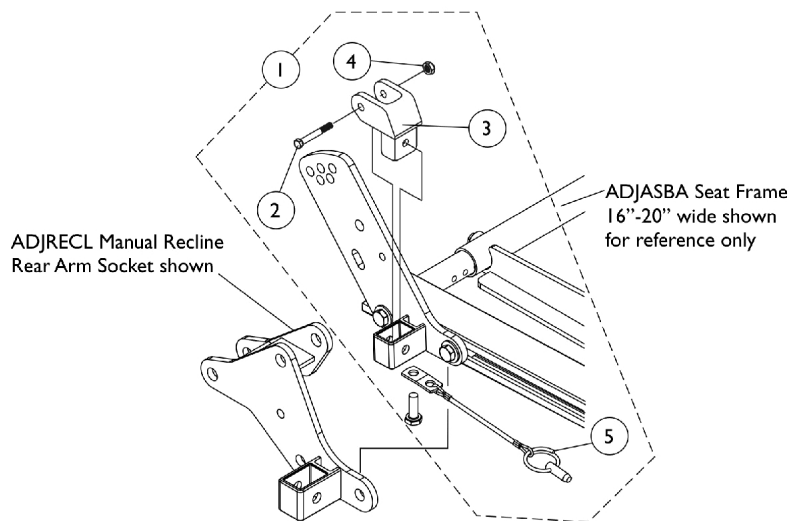
ADJASBA/ADJRECL Seats



Swingaway Armrest Mounting Hardware
ADJASBA Non-Manual Tilt Seat Frame &
ADJASBA Manual Tilt Seat Frame
(12"-15" Deep)
TDX SPREE



Swingaway Armrest Mounting Hardware
ADJASBA Non-Manual Tilt Seat Frame &
ADJASBA Manual Tilt Seat Frame
(16"-18" Deep)
TDX SPREE



Swingaway Armrest Mounting Hardware
ADJASBA Seat Frame (16"-20" Deep)
TDX SC

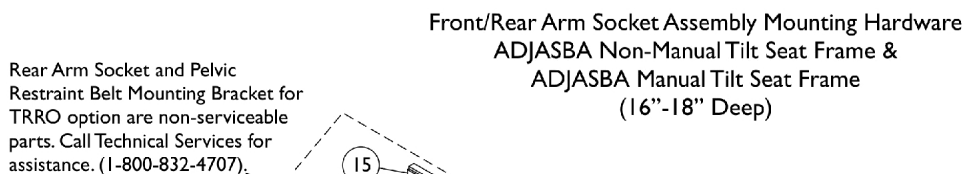
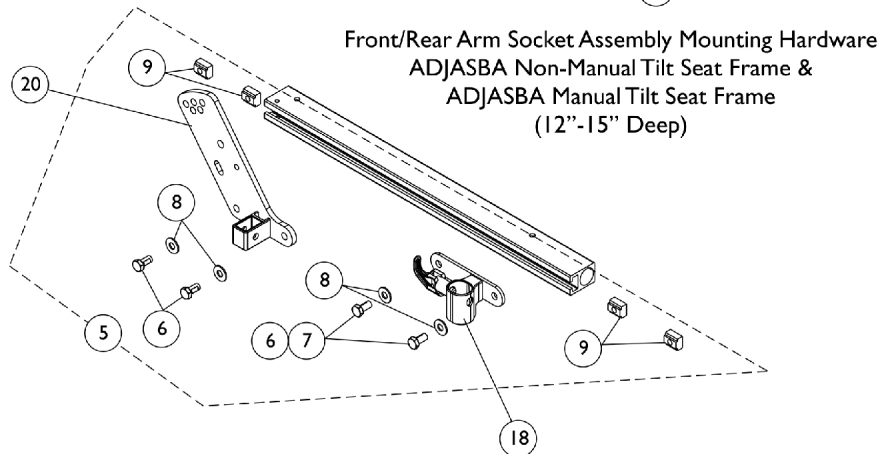
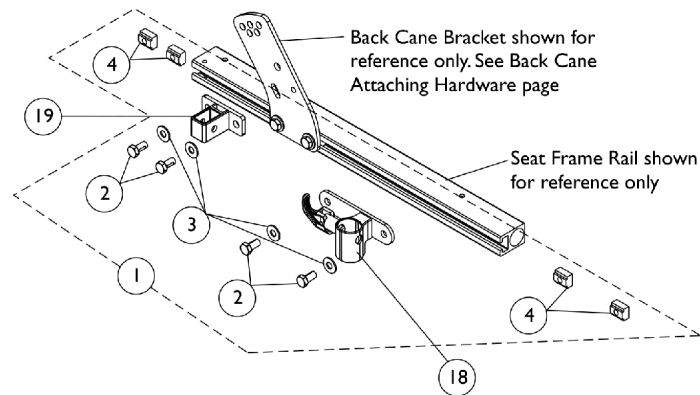
Arm Mounting Swingaway Hardware

ADJASBA/ADJRECL Seats

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1068488	Kit, Swingaway Armrest Mounting Hardware	1	1
2		1019590	Screw, Socket Button Head (1/4-20 x 1-5/8")	1	1
3		1068025	Clevis, Pivot	1	1
4		1025195	Locknut (1/4-20)	1	1
5		1068039	Pin, Pull	1	1
NOTE: A - Includes items 2-5					

Front/Rear Arm Socket Assembly and Hardware (12"-16" Wide) TDX SPREE

Refer to page titled "Back Cane Attaching Hardware For ADJASBA Seats (12"-16" Wide)" for replacing the Back Cane Bracket for chairs with T-Arms



Rear Arm Socket and Pelvic Restraint Belt Mounting Bracket for TRRO option are non-serviceable parts. Call Technical Services for assistance. (1-800-832-4707)

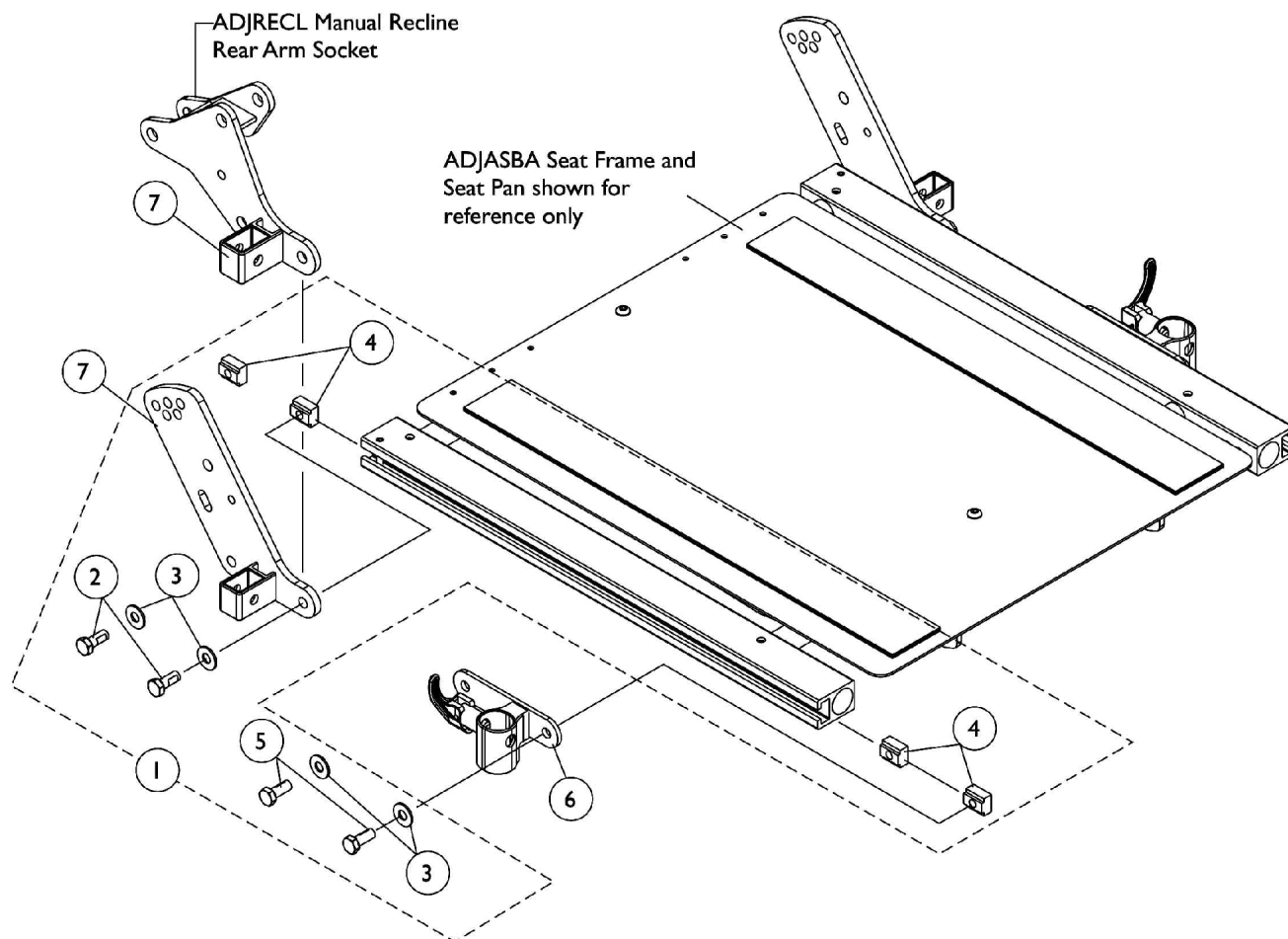
Front/Rear Arm Socket Assembly Mounting Hardware
ADJASBA Non-Manual Tilt Seat Frame &
ADJASBA Manual Tilt Seat Frame
(16"-18" Deep TRRO option only)

Front/Rear Arm Socket Assembly and Hardware (12"-16" Wide) TDX SPREE

Refer to page titled "Back Cane Attaching Hardware For ADJASBA Seats (12"-16" Wide)" for replacing the Back Cane Bracket for chairs with T-Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1144596	Kit, Front/Rear Arm Socket Asbly. Mtg. Hdwr. (12-16" Wide)	1	1
2			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
3			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
4			T-Nut (5/16-18)	1	4
5	B	1125734	Kit, Front/Rear Arm Socket Assembly Mounting Hardware	1	1
6			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
7			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
8			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
9			T-Nut (5/16-18)	1	4
5	C	1144596	Kit, Front/Rear Arm Socket Asbly. Mtg. Hdwr. (12-16" Wide)	1	1
6			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
8			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
9			T-Nut (5/16-18)	1	4
10	D	1136025-NLA	NLA - Kit, Front/Rear Arm Socket Assembly Mounting Hardware For TRRO Option	1	1
11			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	1
12			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1")	1	1
13			Screw, Socket Head (5/16-18 x 3/4")	1	1
14			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
15			T-Nut (5/16-18)	1	1
16			T-Nut (5/16-18)	1	2
17			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
18		1122619	Socket, Arm, Front - Right	1	1
18		1122620	Socket, Arm, Front - Left	1	1
19		1126142	Socket, Arm, Rear	1	1
20		1125478	Bracket, Arm Socket/Cane, Rear - Right	1	1
20		1125479	Bracket, Arm Socket/Cane, Rear - Left	1	1
NOTE: A - Includes items 2-4. Used for both (12"-15" Deep) ADJASBA Non-Manual Tilt Seat Frame and ADJASBA Manual Tilt Seat Frame. B - Includes items 6-9. Used for (16"-18" Deep) ADJASBA Non-Manual Tilt Seat Frame C - Includes items 6-8. Used for (16"-18" Deep) ADJASBA Manual Tilt Seat Frame D - Includes items 11-16. Used for TRRO option on both (16"-18" Deep) ADJASBA Non-Manual Tilt Seat Frame and ADJASBA Manual Tilt Seat Frame.					

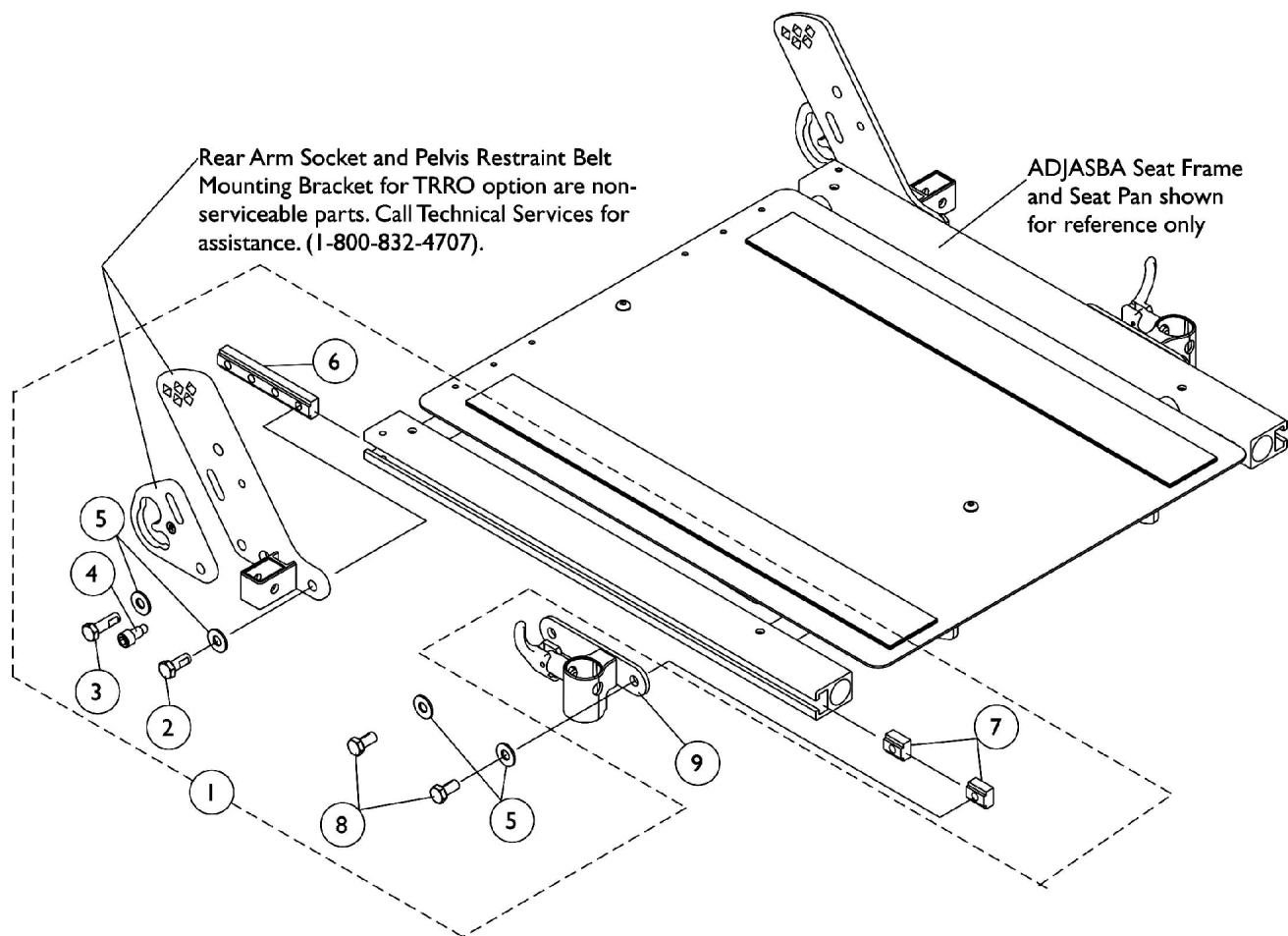
Front/Rear Arm Socket Assembly and Hardware (16"-20" Wide) ADJASBA/ADJRECL Seats - TDX SC



Front/Rear Arm Socket Assembly and Hardware (16"-20" Wide) ADJASBA/ADJRECL Seats - TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125734	Kit, Front/Rear Arm Socket Assembly Mounting Hardware	1	1
2			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
3			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
4			T-Nut (5/16-18)	1	4
5			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
6		1122619	Socket, Arm, Front - Right	1	1
6		1122620	Socket, Arm, Front - Left	1	1
7		1125478	Bracket, Arm Socket/Cane, Rear - Right	1	1
7		1125479	Bracket, Arm Socket/Cane, Rear - Left	1	1
7		1134481	Socket, Arm, ADJRECL, Rear - Right	1	1
7		1134482	Socket, Arm, ADJRECL, Rear - Left	1	1
NOTE: A - Includes items 2-5					

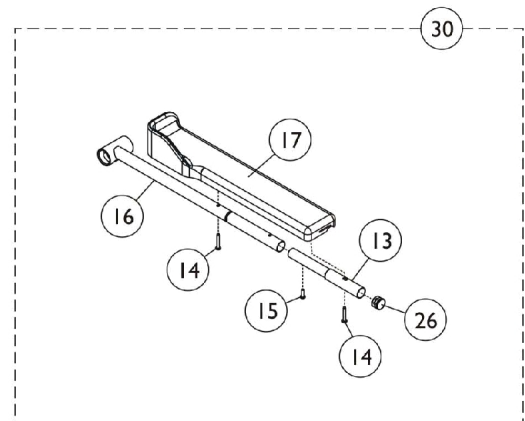
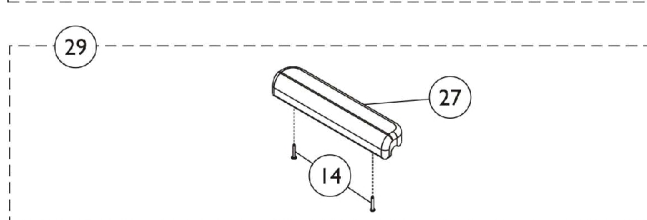
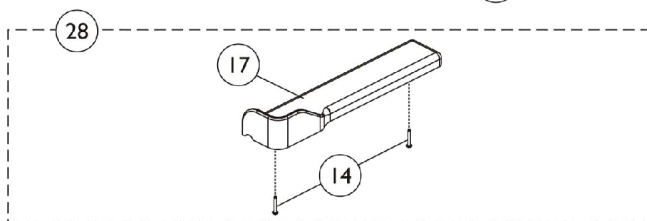
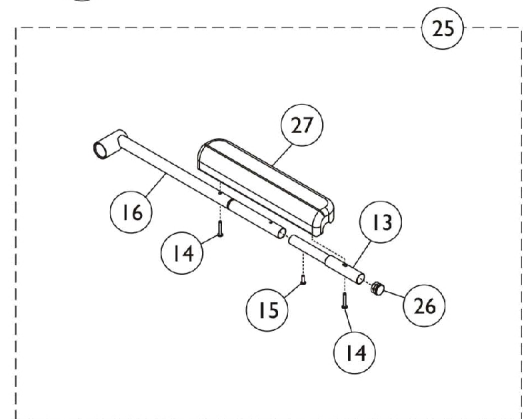
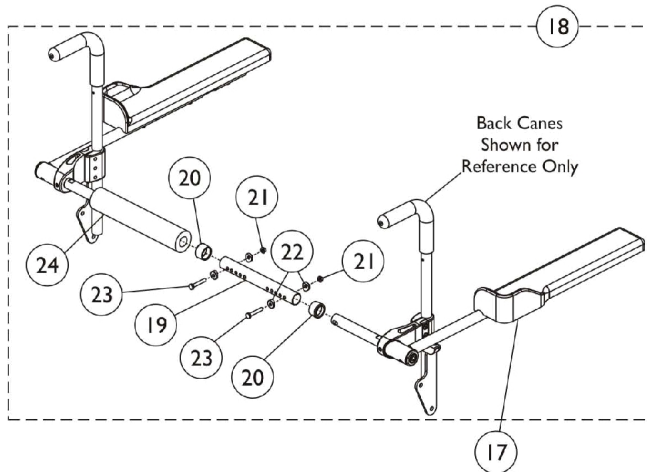
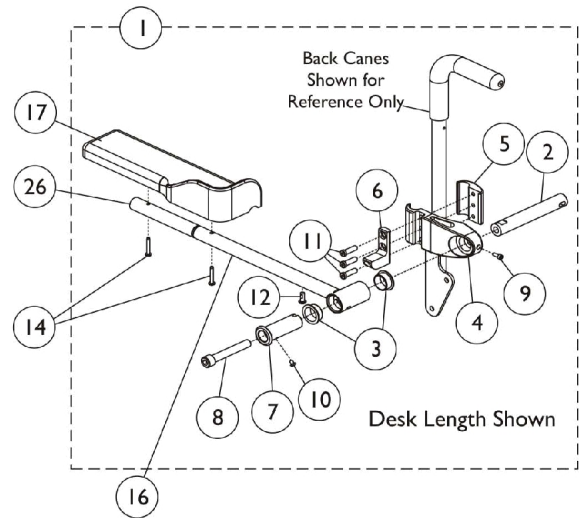
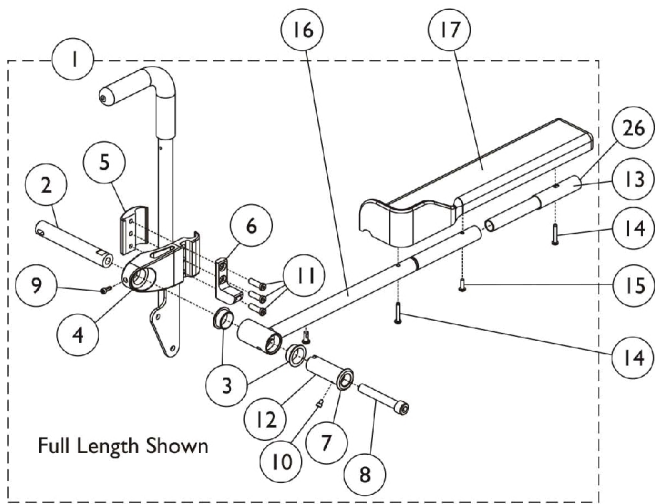
Front/Rear Arm Socket Assembly and Hardware (16"-20" Wide) ADJASBA Seats with TRRO Option - TDX SC



Front/Rear Arm Socket Assembly and Hardware (16"-20" Wide) ADJASBA Seats with TRRO Option - TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1136025-NLA	NLA - Kit, Front/Rear Arm Socket Assembly Mounting Hardware For TRRO Option	1	1
2			Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	1
3			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1")	1	1
4			Screw, Socket Head (5/16-18 x 3/4")	1	1
5			Washer, Steel (5/16 x 3/4 x 1/16")	1	4
6			T-Nut (5/16-18)	1	1
7			T-Nut (5/16-18)	1	2
8			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
9		1122619	Socket, Arm, Front - Right	1	1
9		1122620	Socket, Arm, Front - Left	1	1

Cantilever Arms



Cantilever Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1161126	Cantilever Arm Hardware, Full Length - Right	1	1
1	A	1161127	Cantilever Arm Hardware, Full Length - Left	1	1
1	A	1161128	Cantilever Arm Hardware, Desk Length - Right	1	1
1	A	1161129	Cantilever Arm Hardware, Desk Length - Left	1	1
2		1161235	Pivot, Black	1	1
3		1160902	Bearing, Flange	1	2
4		1161232	Clamp, Black	1	1
5		1161233	Clamp, Block, Black	1	1
6		1162791	Tab, Stop, Black	1	1
7		1162515	Bushing, Pivot Arm	1	1
8		1162804-NLA	NLA - Screw, Socket Head w/ Patch (1/2-13 x 3-3/4")	1	1
9		1113438-NLA	NLA - 3Screw, Socket Head (#10-32 x 1/2")	1	1
10		1161708-NLA	NLA - Screw, Socket Button Head (10-32 x 1/4")	1	2
11		1114962-NLA	NLA - Screw, Socket Head (5/16-18 x 1")	1	3
12		1025342-NLA	NLA - Screw, Button Head (1/4-20 x 5/8")	1	1
13		0028202	Tube, Extension, Full Length	1	1
14		1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	2
15		1028755	Screw, Phillips Pan Head (#10-32 x 5/8")	1	1
16		1160904	Tube, Arm, Waterfall - Right	1	1
16		1160905	Tube, Arm, Waterfall - Left	1	1
16		1161701	Tube, Arm, Recline - Right	1	1
16		1161702	Tube, Arm, Recline - Left	1	1
17		1082910	Pad, Arm w/ Elbow Stop, Desk Length, Urethane, Black - Right (13" L x 3" W)	1	1
17		1082911	Pad, Arm w/ Elbow Stop, Desk Length, Urethane, Black - Left (13" L x 3" W)	1	1
17		1082912	Pad, Arm w/ Elbow Stop, Full Length, Urethane, Black - Right (17" L x 3" W)	1	1
17		1082913	Pad, Arm w/ Elbow Stop, Full Length, Urethane, Black - Left (17" L x 3" W)	1	1
18	B	1161557	Cantilever Spreader Arm Assembly (16 - 20" W)	1	1
18	B	1161558	Cantilever Spreader Arm Assembly (20 - 24" W)	1	1
19		1120280	Tube, Spreader Bar, Adjustable, Black (16 - 20" W)	1	1
19		1120281	Tube, Spreader Bar, Adjustable, Black (20 - 24" W)	1	1
20		15680X013	Anti-Rattle (1")	1	2
21		1025195	Locknut (1/4-20)	1	2
22		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
23		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	2
24		1127158	Cover, Spreader Bar (16-20" W)	1	1
24		1161930	Cover, Spreader Bar (20-24" W)	1	1
25	C	1161972	Cantilever Arm Assembly w/ Arm Pad, Full Length - Right	1	1
25	C	1161973	Cantilever Arm Assembly w/ Arm Pad, Full Length - Left	1	1

Cantilever Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
25	H	1161976	Cantilever Arm Assembly w/ Arm Pad, Desk Length - Right	1	1
25	H	1161977	Cantilever Arm Assembly w/ Arm Pad, Desk Length - Left	1	1
26		1027095	Plug Button, Black (7/8")	1	1
27	I	See Note	See Footnote	1	1
28	D	1090190	Kit, Arm Pad w/ Screws and Elbow Stop, Desk Length, Urethane, Black (13" L x 3" W) (Pair)	1	1
28	D	1090191	Kit, Arm Pad w/ Screws and Elbow Stop, Full Length, Urethane, Black (17" L x 3" W) (Pair)	1	1
29	E	1117327	Kit, Arm Pad w/ Screws, Desk Length, Urethane Waterfall, Black (9" L x 2-5/8" W)	1	1
29	E	1117328	Kit, Arm Pad w/ Screws, Full Length, Urethane Waterfall, Black (13" L x 2-5/8" W)	1	1
30	F	1161974	Cantilever Arm Assembly w/ Arm Pad, Recline, Full Length - Right	1	1
30	F	1161975	Cantilever Arm Assembly w/ Arm Pad, Recline, Full Length - Left	1	1
30	G	1161978	Cantilever Arm Assembly w/ Arm Pad, Recline, Desk Length - Right	1	1
30	G	1161979	Cantilever Arm Assembly w/ Arm Pad, Recline, Desk Length - Left	1	1
NOTE: A - Includes items 2-12. B - Includes items 19-24. C - Includes items 13-16, 26 and 27. D - Includes items 14 and 17. E - Includes items 14 and 27. F - Includes items 13-17 and 26. G - Includes items 14, 16, 17 and 26. H - Includes items 14 16 26 and 27. I - Part not sold separately. See item 29.					

Front Riggings Reference Chart

For AT5544, 70NHD, PHW93

NOTE: Calf Pads with attaching hardware not included on Legrest.

NOTE: Pivot/Slide Tube attaching hardware not included.

NOTE: Pivot/Slide Tube and Footplates do not include Heel Loops. See Footrest and Legrest Accessories.

1651 = Composite footplate with 9-7/8" curved pivot/ slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/ slide tube.
1350 = Extra large footplate with "L" style pivot/ slide tube.

Support Assemblies - AT5544, 70NHD, PHW93

Rigging Type	AT5544	70NHD	PHW93 (Black)
Right	8881045291 See Note(s) A	8881053149 See Note(s) A	1114755
Left	8881045292 See Note(s) A	8881053148 See Note(s) A	1114756

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints". Used for TDX SC models only

Pivot/ Slide Tube and Footplates For AT5544, 70NHD, PHW93

Footplate Type	1651 12-14" W	1651 15-16" W	1651 17-22" W	1350 17-22" W	AT5543 12-13" W	AT5543 14-15" W	AT5543 16" and Wider
Right	1057859 See Note(s) A	1057869 See Note(s) A	1057879	1026395	1060442	1060444	1062756
Left	1057860 See Note(s) A	1057870 See Note(s) A	1057880	1026396	1060443	1060445	1062757
Right 2" Longer	1057861 See Note(s) A	1057871 See Note(s) A	1057881	1086515	N/A	1062758	1062760
Left 2" Longer	1057862-NLA See Note(s) A	1057872 See Note(s) A	1057882	1086517	N/A	1062759	1062761
Right 4" Longer	1058419-NLA See Note(s) A	1058421 See Note(s) A	1058423	1086516	N/A	1121138-NLA	1121140
Left 4" Longer	1058420-NLA See Note(s) A	1058422 See Note(s) A	1058424	1086518	N/A	1121139-NLA	1121141

Front Riggings Reference Chart

For AT5544, 70NHD, PHW93

NOTE: A - Not available on AT5544 legrest 13-15" wide

Front Riggings Reference Chart

For 90 SWING

NOTE: Footplates do not include heel loops. See footrest and legrest accessories.

AT5543 = Adjustable angle footplates without pivot/slide tubes.

Support Assemblies

Footplate Assemblies are interchangeable with the support assemblies listed.

Rigging Type	90 SWING
Right	8881062596 See Note(s) A
Left	8881062597 See Note(s) A

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touchup Paints".

Footplate Assemblies

Footplate Type	AT5543 12-13" W	AT5543 14-15" W	AT5543 16" W
Right	1060436-NLA	1060438	1062570
Left	1060437	1060439	1062571

Front Riggings Reference Chart

For PH93M2

NOTE: Pivot/Slide Tube attaching hardware not included.

NOTE: Pivot/Slide Tube and Footplates do not include Heel Loops. See Footrest and Legrest Accessories.

1650 = Aluminum footplate with "L" style pivot/slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/ slide tube.

Support Assembly - PH93M2

Rigging Type	PH93M2 (Black)
Right	1122964-NLA
Left	1122965-NLA

Pivot/Slide Tube and Footplates For PH93M2

Footplate Type	1650 12-13" W	1650 14-15" W	1650 16" W	AT5543 12-13" W	AT5543 14-15" W	AT5543 16" W
Right	1123074-NLA	1123076-NLA	1057969-NLA	1060430	1060432	1062572
Left	1123075-NLA	1123077-NLA	1057970-NLA	1060431	1060433	1062573

Front Riggings Reference Chart

For PHAL4A

NOTE: Calf Pads with attaching hardware not included on Legrest.

NOTE: Pivot/Slide Tube attaching hardware not included.

NOTE: Pivot/Slide Tube and Footplates do not include Heel Loops. See Footrest and Legrest Accessories.

1650 = Aluminum footplate with "L" style pivot/slide tube.
1350 = Extra large footplate with "L" style pivot/slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/ slide tube.

Support Assembly - PHAL4A

Rigging Type	PHAL4A (Chrome Only)
Right	1031437-NLA
Left	1031438-NLA

Pivot/Slide Tube and Footplates For PHAL4A

Footplate Type	1650 14-15" W	1650 16-22" W	1350 17-22" W	AT5543 14-15" W	AT5543 16" and Wider
Right	1023905-NLA	1023907	1035456	1091775-NLA	1091777-NLA
Left	1023906-NLA	1023908	1035457	1091776-NLA	1091778-NLA

Front Riggings Reference Chart

70ST TAPER

NOTE: Pivot/Slide Tube attaching hardware not included.

NOTE: Pivot/Slide Tube and Footplates do not include Heel Loops. See Footrest and Legrest Accessories.

1651 = Composite footplate with 9-7/8" curved pivot/slide tube.

Support Assemblies - 70ST TAPER

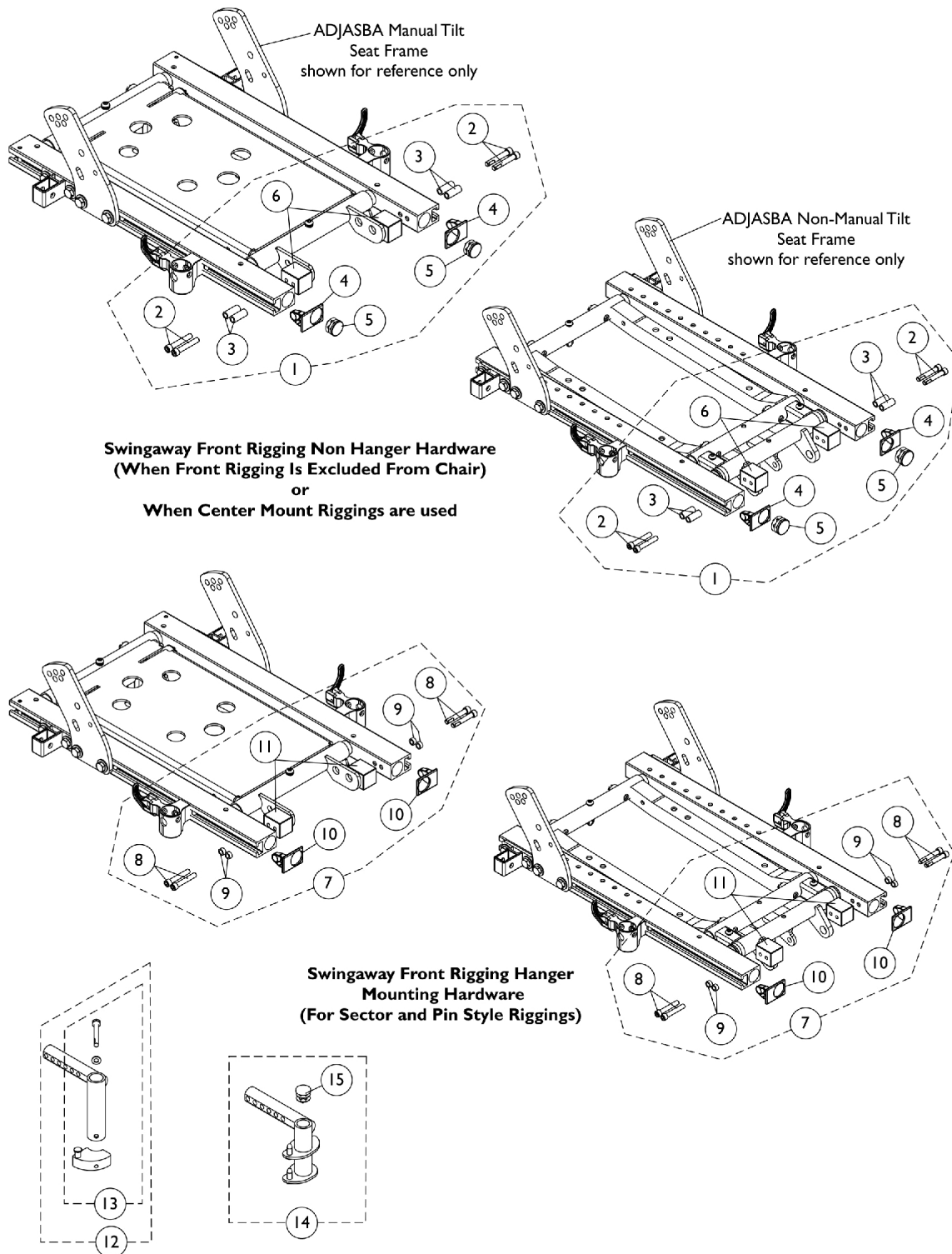
Rigging Type	70ST TAPER
Right	8881026996
	See Note(s) A
Left	8881026997
	See Note(s) A

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints". Used on TDX SC models only

Pivot/Slide Tube and Footplates For 70ST TAPER

Footplate Type	1651 16-17" W	1651 18-19" W	1651 20" and Wider
Right	1057859	1057869	1057879
Left	1057860	1057870	1057880
Right 2" Longer	1057861	1057871	1057881
Left 2" Longer	1057862-NLA	1057872	1057882

Front Rigging Hangers and Hardware Pin & Sector Style For ADJASBA (12"-16" Wide)

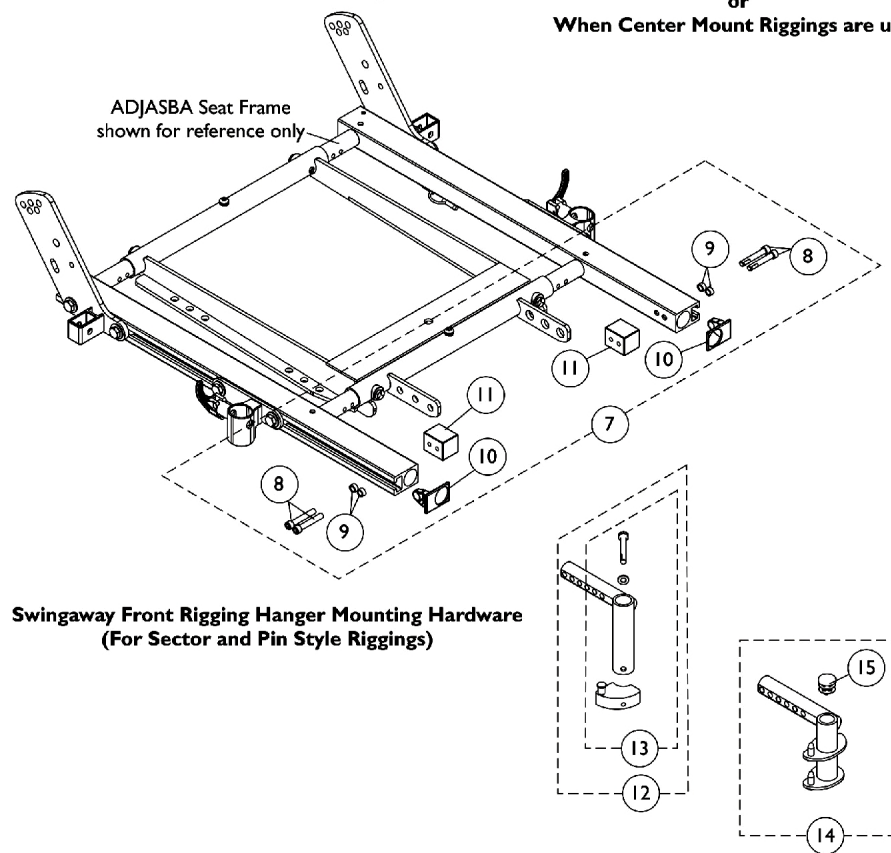
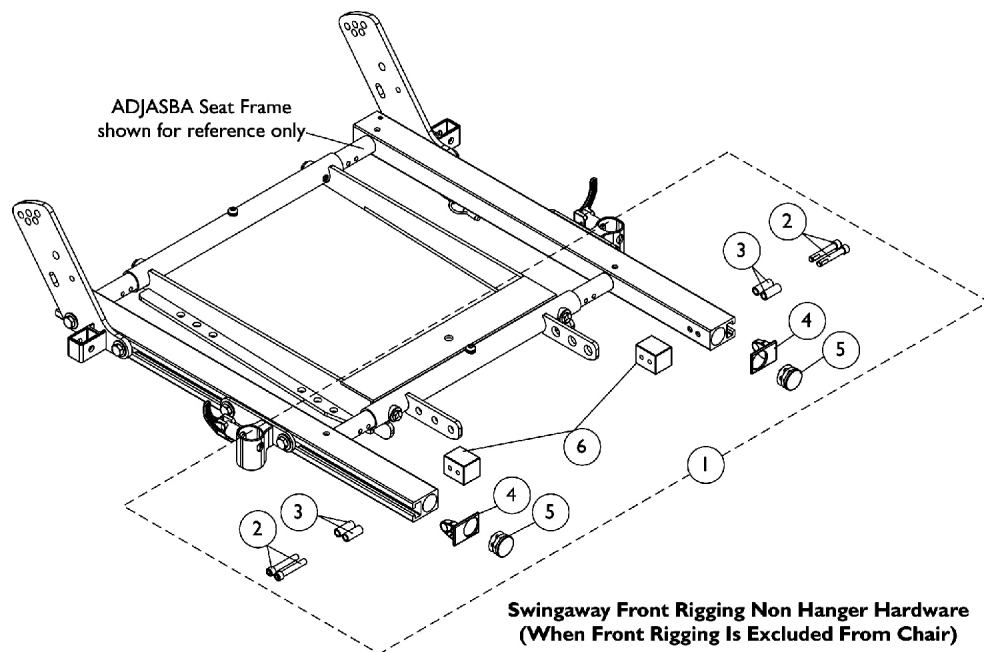


Front Rigging Hangers and Hardware

Pin & Sector Style For ADJASBA (12"-16" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124723	Kit, Side Rail Cap Hardware (Pair)	1	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
3			Spacer (1/4 x 3/8 x 29/32")	1	4
4			Cap, End, Side Rail, Black	1	2
5			Plug Button, Black (1")	1	2
6			Block, Threaded	1	2
7	B	1125726	Kit, Front Rigging Hanger Mounting Hardware (Pair)	1	1
8			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
9			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
10			Cap, End, Side Rail, Black	1	2
11			Block, Threaded	1	2
12	C	1122602	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
12	C	1122603	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
13	D	1054571	Kit, Sector Block - Right	1	1
13	D	1054572	Kit, Sector Block - Left	1	1
14		1124401	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Right	1	1
14		1124402	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Left	1	1
15		1134426	Package, Plug Button, Black (3/4")	10	1
NOTE: A - Includes items 2-6 B - Includes items 8-11 C - Includes item 13 D - Includes Sector Block, Screw and Washer					

Front Rigging Hangers and Hardware Pin & Sector Style For ADJASBA/ADJRECL (16"-20" Wide)

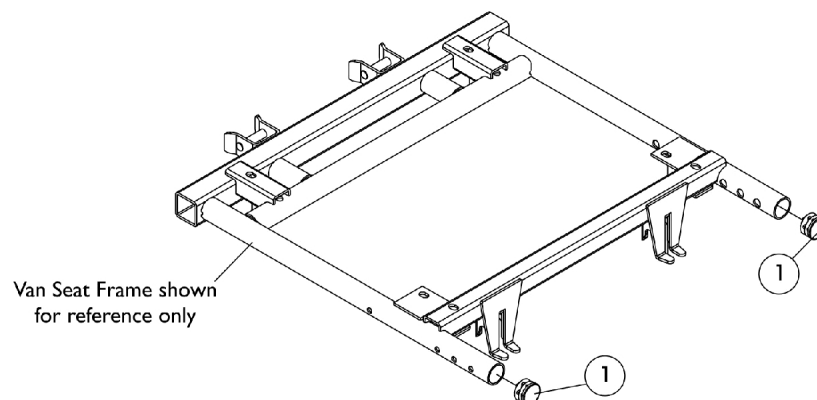


Front Rigging Hangers and Hardware

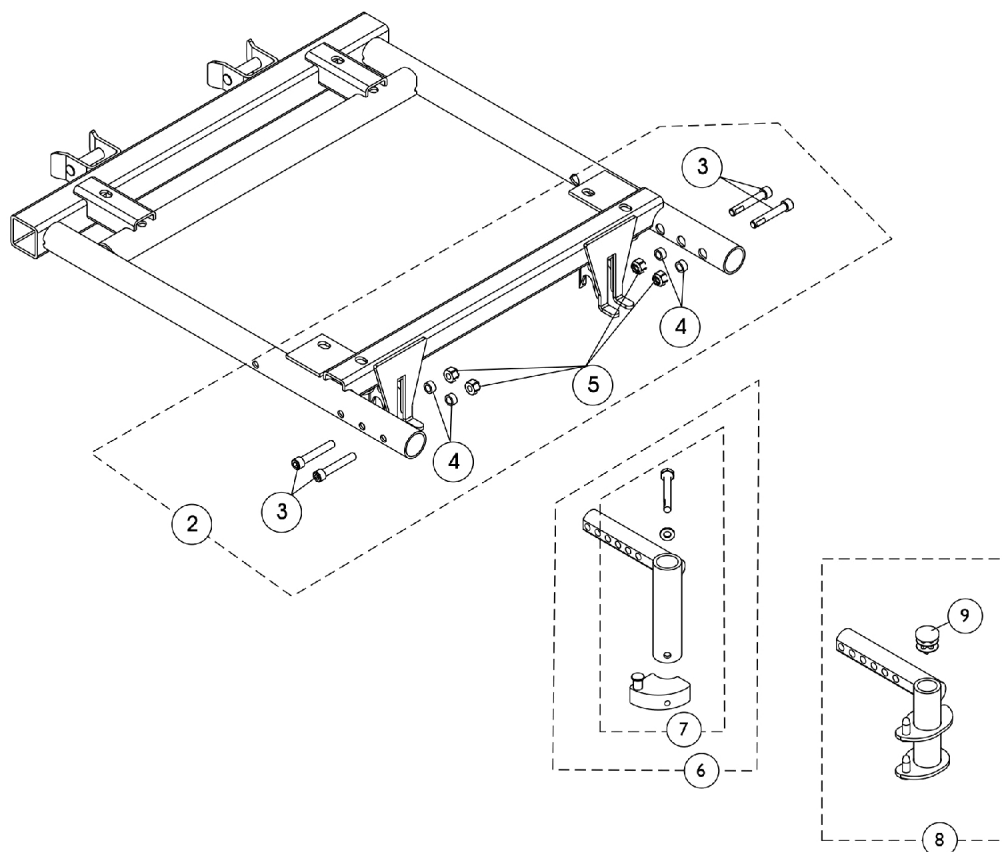
Pin & Sector Style For ADJASBA/ADJRECL (16"-20" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124723	Kit, Side Rail Cap Hardware (Pair)	1	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
3			Spacer (1/4 x 3/8 x 29/32")	1	4
4			Cap, End, Side Rail, Black	1	2
5			Plug Button, Black (1")	1	2
6			Block, Threaded	1	2
7	B	1125726	Kit, Front Rigging Hanger Mounting Hardware (Pair)	1	1
8			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
9			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
10			Cap, End, Side Rail, Black	1	2
11			Block, Threaded	1	2
12	C	1122602	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
12	C	1122603	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
13	D	1054571	Kit, Sector Block - Right	1	1
13	D	1054572	Kit, Sector Block - Left	1	1
14		1124401	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Right	1	1
14		1124402	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Left	1	1
15		1134426	Package, Plug Button, Black (3/4")	10	1
NOTE: A - Includes items 2-6 B - Includes items 8-11 C - Includes item 13 D - Includes Sector Block, Screw and Washer					

Front Rigging Hangers and Hardware For Van Seat TDX SC



Swingaway Front Rigging Non-Hanger Hardware
(When Front Rigging Is Excluded From Chair)



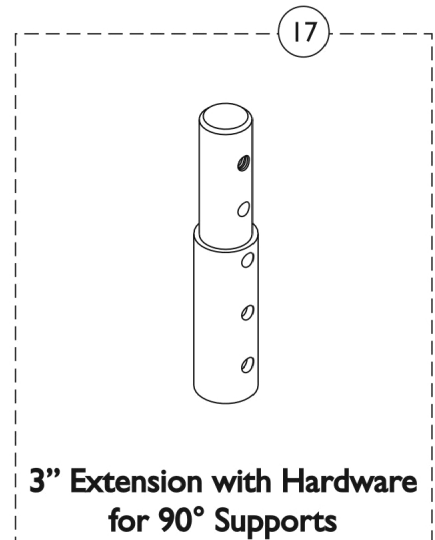
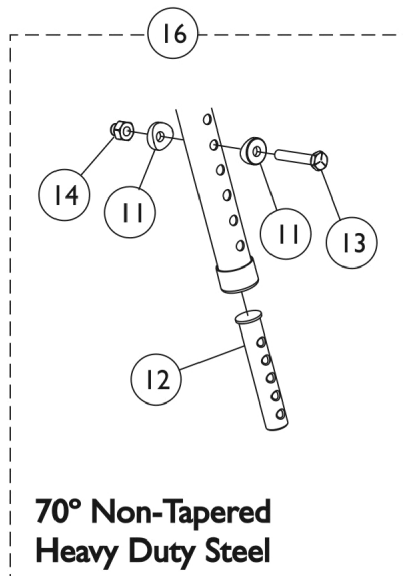
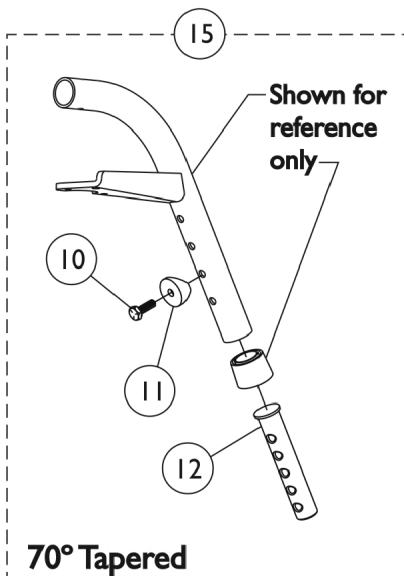
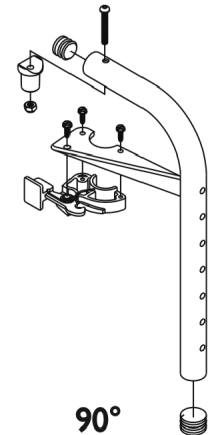
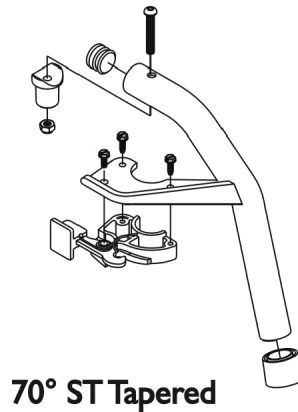
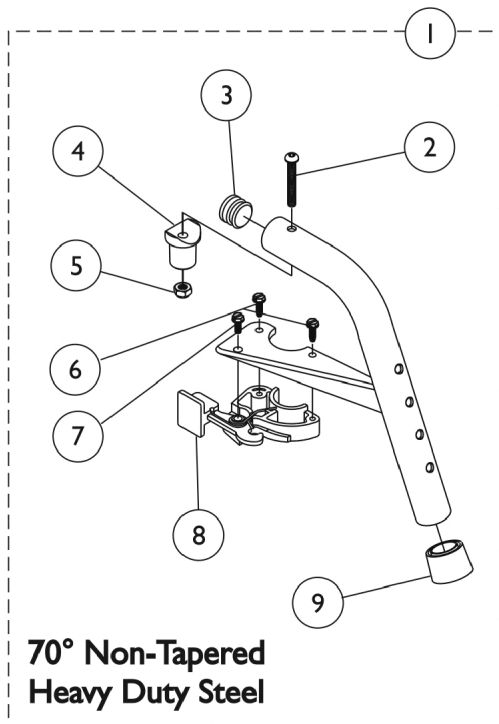
Swingaway Front Rigging Hanger Mounting Hardware
(For Sector and Pin Style riggings)

Front Rigging Hangers and Hardware For Van Seat TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1134425	Package, Plug Button, Black (1")	10	1
2		1148228	Kit, Front Rigging Hanger Hardware For Van Seat	2	1
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
5			Locknut (1/4-20)	1	4
6	B	1143416	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
6	B	1143417	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
7	C	1054571	Kit, Sector Block - Right	1	1
7	C	1054572	Kit, Sector Block - Left	1	1
8	D	1143783	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Right	1	1
8	D	1143784	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Left	1	1
9		1134426	Package, Plug Button, Black (3/4")	10	1
NOTE: A - Includes items 3-5 B - Includes item 8 C - Includes Sector Block, Screw and Washer D - Includes item 9 Plug Button					

Footrest Support Assemblies

Sector Style



Slide Tube Mounting Hardware

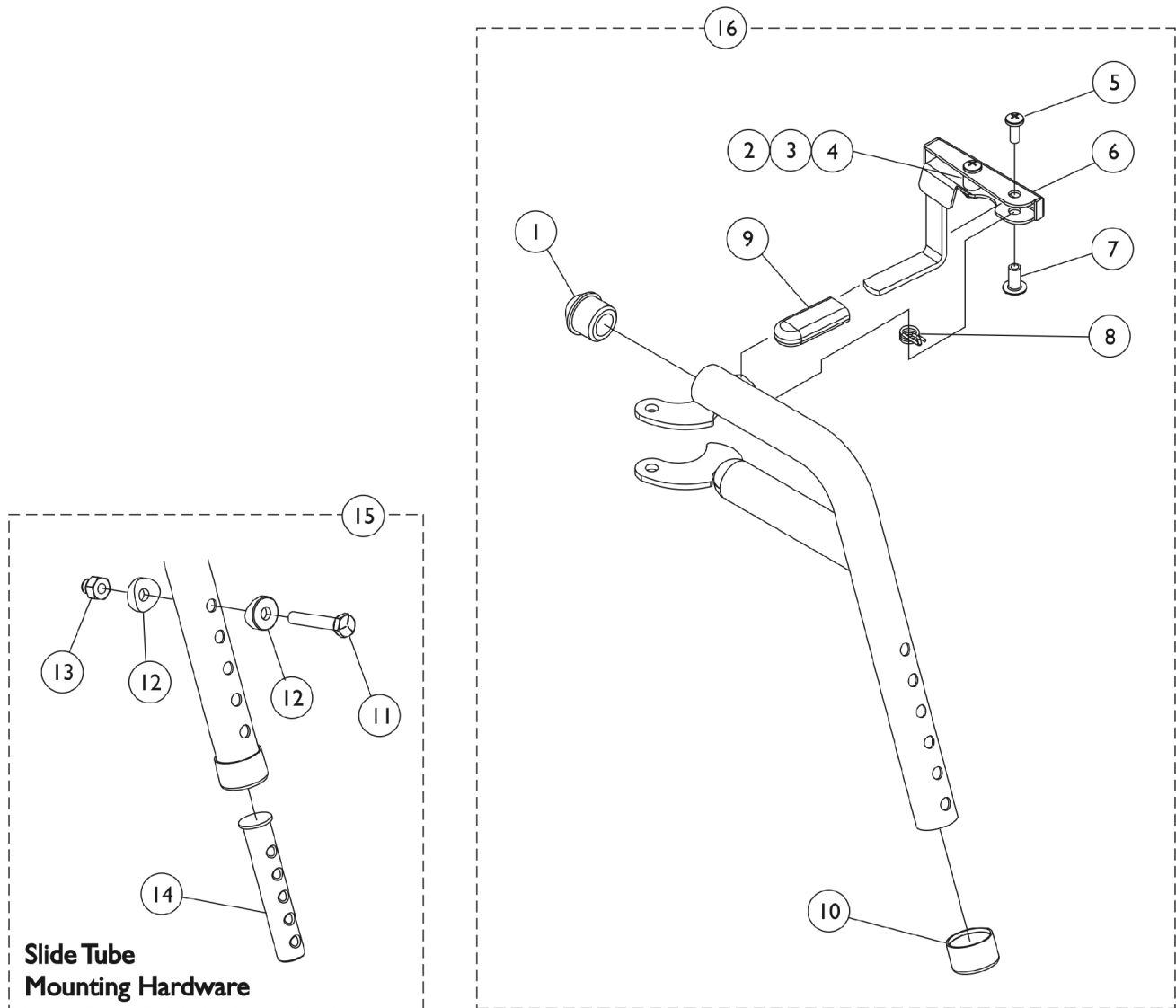
Footrest Support Assemblies

Sector Style

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C,F	8881053149	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Right	1	1
1	A,C,F	8881053148	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Left	1	1
1	A,D,F	8881026996	Footrest Support Assembly, 70 Degree Tapered, Sector, Color - Right	1	1
1	A,D,F	8881026997	Footrest Support Assembly, 70 Degree, Tapered, Sector, Color - Left	1	1
1	A,D,F	8881062596	Footrest Support Assembly, 90 Degree, Sector, Color - Right	1	1
1	A,D,F	8881062597	Footrest Support Assembly, 90 Degree, Sector, Color - Left	1	1
2		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
3	J	1029501	Plug Button, Black (1")	1	1
3	J	1056328	Plug Button, Black (1")	1	1
4		1017148	Pivot, Footrest	1	1
5		1025736	Locknut (1/4-20)	1	1
6		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
7		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
8		1025454	Housing, Latch - Right	1	1
8		1025455	Housing, Latch - Left	1	1
9		1026124	Collar, Anti-Rattle	1	1
10		1045267	Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	1
11	B	1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
12	I	1020534	Insert, Threaded	1	1
13		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
14		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
15	G	1026703	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
16	H	1057846	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
17	A	8881038231	Kit, 3" Extension w/ Hardware (Pair)	1	1
	E	1026987	Guard, Impact (8" L)	1	1

NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints."
 B - Item 16 takes 2 per assembly
 C - Uses Item Number 3, Plug 1029501
 D - Uses Item Number 3, Plug 1056328
 E - Not Shown. For 70 deg. Tapered Footrest.
 F - Includes items 2-9
 G - Includes items 10-12
 H - Includes items 11-14
 I - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs.
 J - See item #1 footnote C or D for Front Rigging Plug Button usage.

PHW93 (Hemi) Footrest Supports Black (Pin Style)

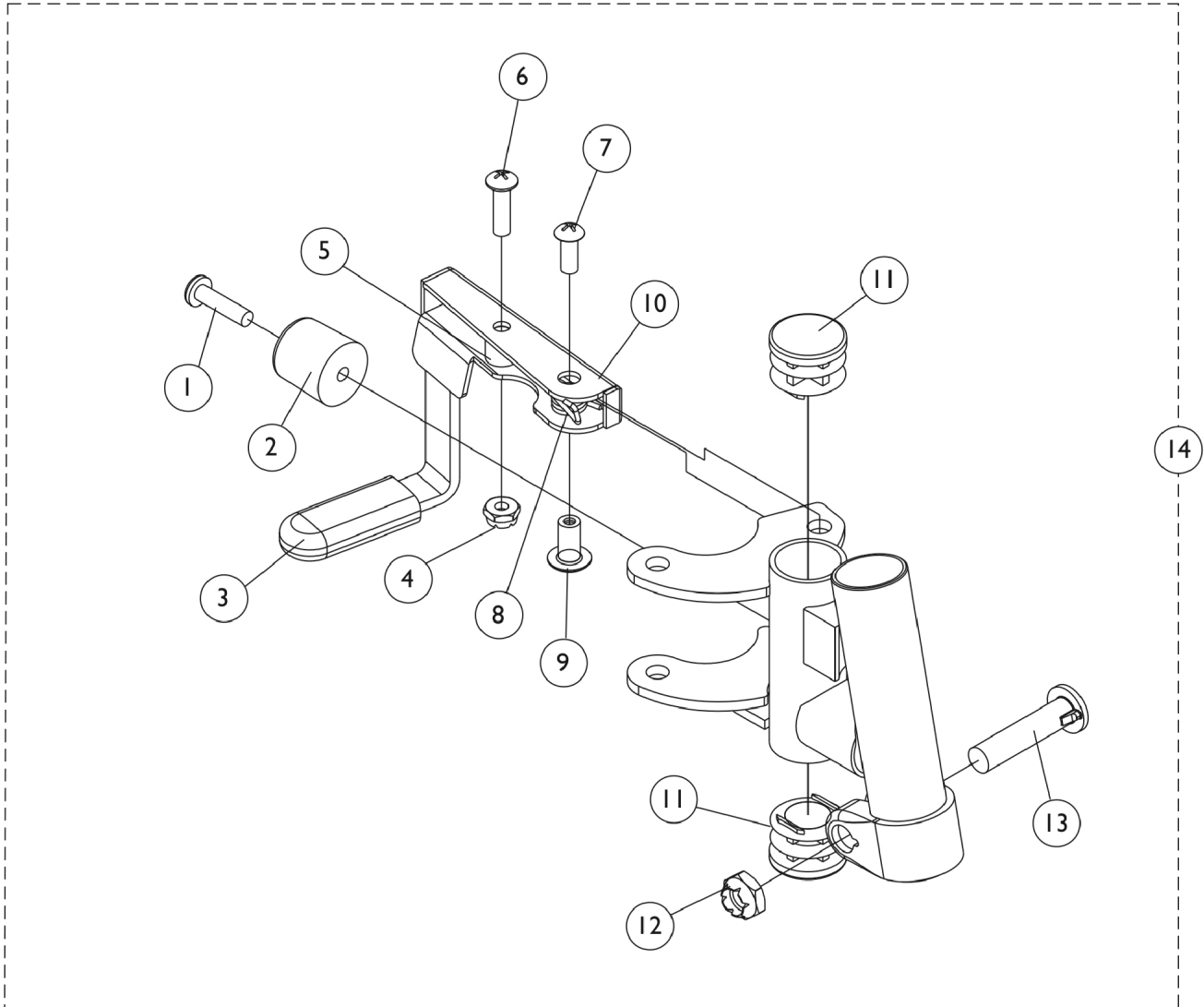


PHW93 (Hemi) Footrest Supports Black (Pin Style)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
4		1025735	Locknut (#10-32)	1	1
5		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
6	A	1114749-NLA	NLA - Handle, Release, Black - Right	1	1
6	A	1114750-NLA	NLA - Handle, Release, Black - Left	1	1
7		1028846-NLA	NLA - Rivnut (#10-32)	1	1
8		1028707	Spring, Release - Right	1	1
8		1028708	Spring, Release - Left	1	1
9		1006490	Tip, Plastic, Black	1	1
10		15680X012	Collar, Anti-Rattle (7/8")	1	1
11		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
12		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
13		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
14	D	1020534	Insert, Threaded	1	1
15	C	1074143	Kit, Slide Tube Mounting Hardware	1	1
16	B	1114755	Footrest Support Assembly, Hemi, Black - Right	1	1
16	B	1114756	Footrest Support Assembly, Hemi, Black - Left	1	1
NOTE: A - Includes items 2-4 B - Includes items 1-10 C - Includes items 11-14 D - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs.					

PH93M2 (Hemi) Footrest Supports

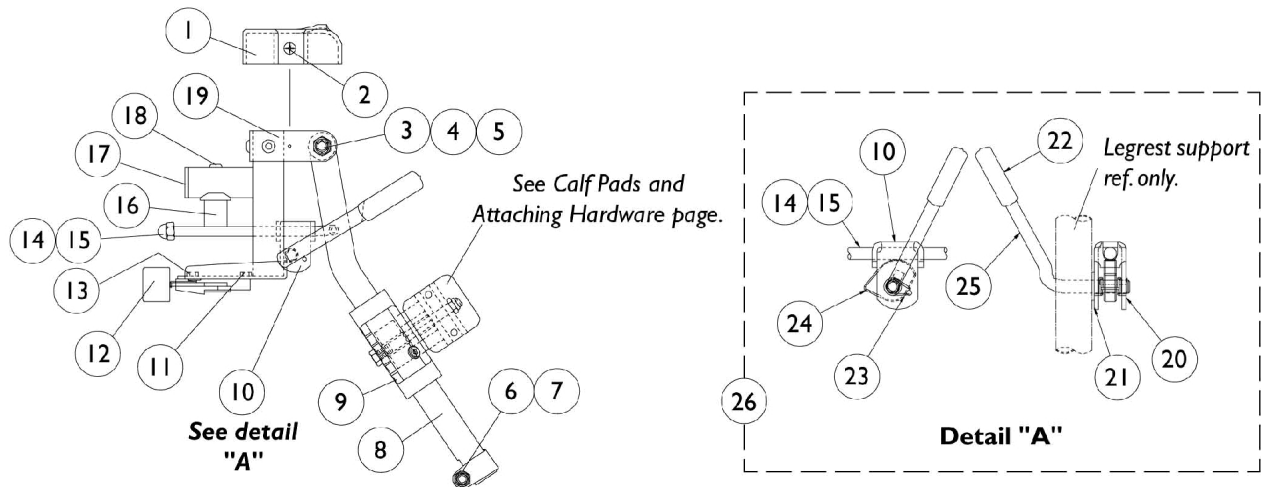
Black (Pin Style)



PH93M2 (Hemi) Footrest Supports Black (Pin Style)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
2		1022874	Bumper	1	1
3		1006490	Tip, Plastic, Black	1	1
4		60279X003	Locknut (#10-32)	1	1
5		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
6		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
7		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
8		1008935	Spring, Release - Right	1	1
8		1008936	Spring, Release - Left	1	1
9		67005X000	Rivnut (#10-32)	1	1
10		1114745	Handle, Release, Black - Right	1	1
10		1114746	Handle, Release, Black - Left	1	1
11		1027095	Plug Button, Black (7/8")	1	2
12		60264X001	Locknut (5/16-24)	1	1
13		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
14	A	1122964-NLA	NLA - Footrest Support Assembly, Hemi, Black - Right	1	1
14	A	1122965-NLA	NLA - Footrest Support Assembly, Hemi, Black - Left	1	1
NOTE: A - Includes items 1-13					

AT5544 Legrest Supports (Sector Style) 16" and Wider Chairs



AT5544 Legrest Supports

(Sector Style)

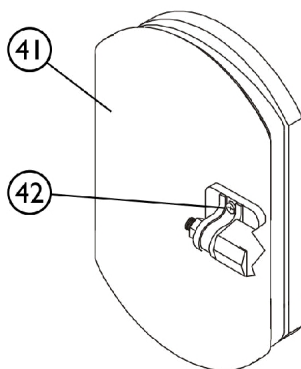
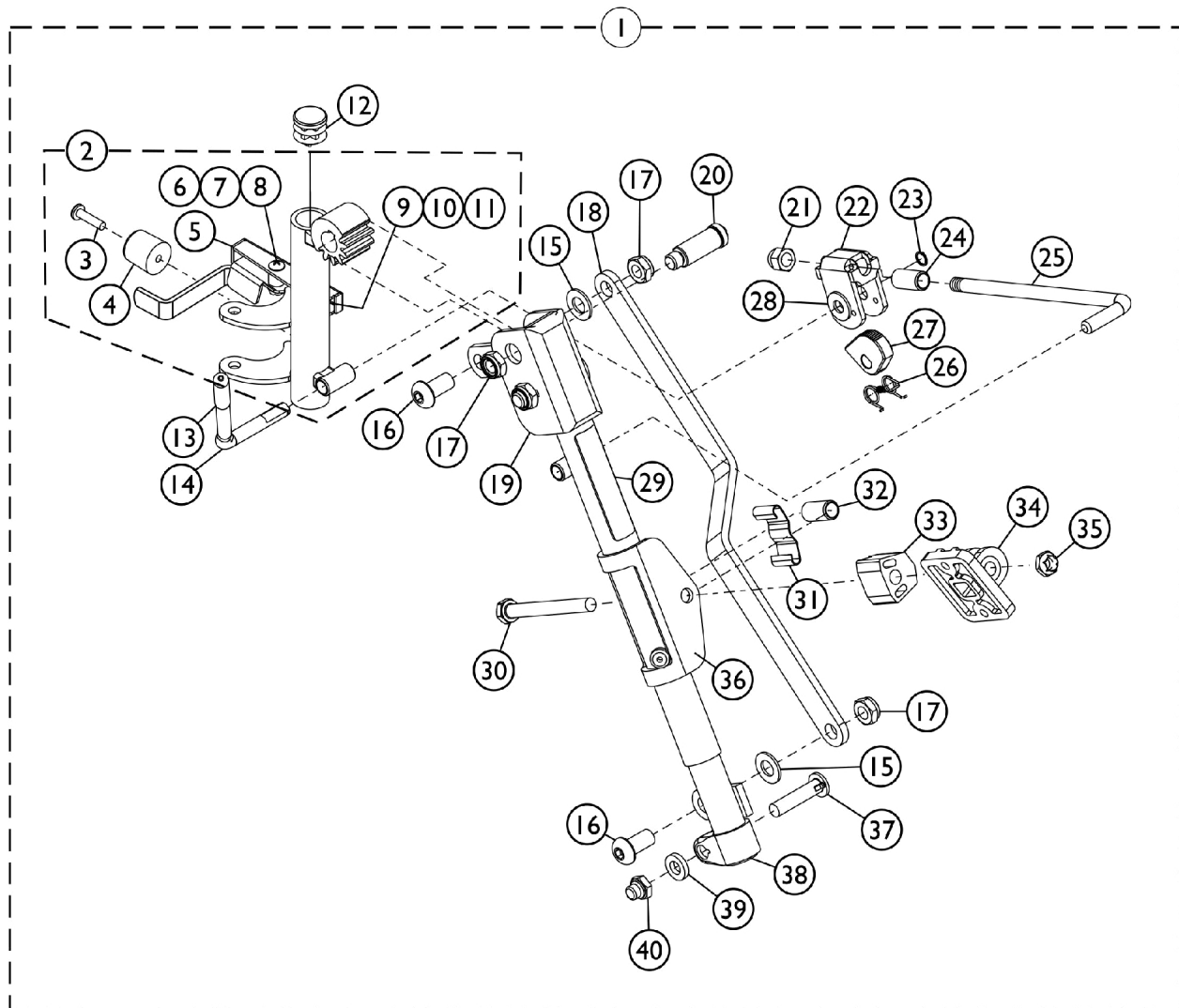
16" and Wider Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1017187	Cover, Top	1	1
2		1028529	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
3		40363X000	Hex Nut (3/8"-16)	1	1
4		1058636-NLA	NLA - Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
5		11919X000-NLA	NLA - Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	1
6		1025730	Locknut (5/16-24)	1	1
7		1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		1043556-NLA	NLA - Tube, Elevating Adjustable Support, Black - Right	1	1
8		1043557-NLA	NLA - Tube, Elevating Adjustable Support, Black - Left	1	1
8	A	8881048851	Tube, Elevating Adjustable Support, Color - Right	1	1
8	A	8881048852	Tube, Elevating Adjustable Support, Color - Left	1	1
9		1032266	Bracket, Legrest Pad Mounting, Black	1	1
10		04528X002	Bracket, Release, Black	1	1
11		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
12		1025454	Housing, Latch - Right	1	1
12		1025455	Housing, Latch - Left	1	1
13		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
14		42326X001	Bar, Ratchet	1	1
15		10261X000	Nut, Acorn (5/16-24)	1	1
16		1017148	Pivot, Footrest	1	1
17		1029501	Plug Button, Black (1")	1	1
18		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
19	A	8881045289	Bracket, Legrest Support, Color - Right	1	1
19	A	8881045290	Bracket, Legrest Support, Color - Left	1	1
20		1040831	Ring, Snap	1	1
21		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
22		1040060	Tip, Plastic, Black	1	1
23		1037485	Spring, Release	1	1
24		1037125	Cam, Legrest	1	1
25		1037126	Handle, Release	1	1
26	B	1096974	Kit, Elevating Legrest Ratchet Hardware (Pair)	2	1
	C,D	1096943-NLA	NLA - Instruction Sheet, Ratchet Kit	1	1
	A,C	8881045291	Legrest Support Assembly, Sector, Color - Right	1	1
	A,C	8881045292	Legrest Support Assembly, Sector, Color - Left	1	1

NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints".
B - Includes items 10, 14, 15 and 20-25
C - Not Shown
D - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.

PHAL4A (Hemi) Articulating Legrest Supports Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.



PHAL4A (Hemi) Articulating Legrest Supports

Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1031437-NLA	NLA - Legrest Support Assembly, Articulating, Hemi, Chrome - Right	1	1
1	B	1031438-NLA	NLA - Legrest Support Assembly, Articulating, Hemi, Chrome - Left	1	1
2	G	1023092-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
2	G	1023093-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
3		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
4		1022874	Bumper	1	1
5		1035539	Handle, Release, Black - Right	1	1
5		1035540	Handle, Release, Black - Left	1	1
6		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
7		60279X003	Locknut (#10-32)	1	1
8		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
9		1008935	Spring, Release - Right	1	1
9		1008936	Spring, Release - Left	1	1
10		67005X000	Rivnut (#10-32)	1	1
11		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
12		1027097	Plug Button, Black (3/4")	1	1
13		1040060	Tip, Plastic, Black	1	1
14		1037126	Handle, Release	1	1
15		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
16		1022866-NLA	NLA - Screw, Socket Button Head (3/8-16 x 3/4")	1	2
17		40363X000	Hex Nut (3/8"-16)	1	3
18		1022846-NLA	NLA - Bar, Link, Black	1	1
19		1022877-NLA	NLA - Tube, Support and Drive Link, Chrome - Right	1	1
19		1022878-NLA	NLA - Tube, Support and Drive Link, Chrome - Left	1	1
20		1022854-NLA	NLA - Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)	1	1
21		10261X000	Nut, Acorn (5/16-24)	1	1
22		04528X002	Bracket, Release, Black	1	1
23		1040831	Ring, Snap	1	1
24		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
25		42326X004	Bar, Ratchet - Right/Left	1	1
26		1037485	Spring, Release	1	1
27		1037125	Cam, Legrest	1	1
28		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
29		1024911-NLA	NLA - Decal, Smartleg	1	1
30		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
31		48823X008	Spring, Leaf	1	1
32		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1

PHAL4A (Hemi) Articulating Legrest Supports

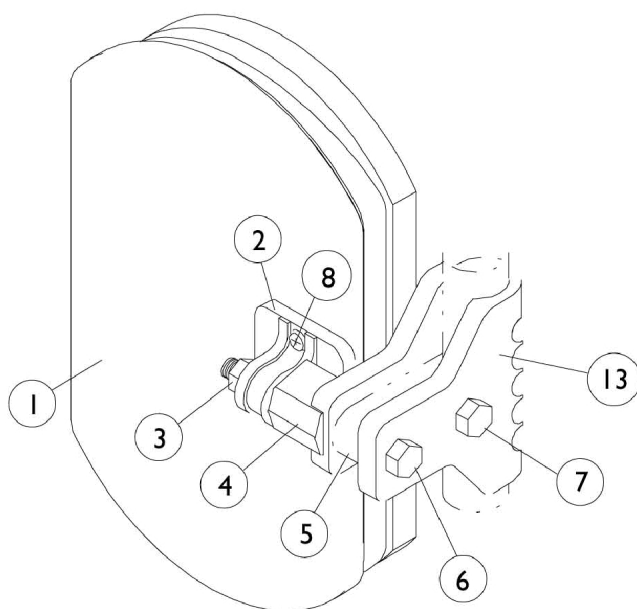
Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.

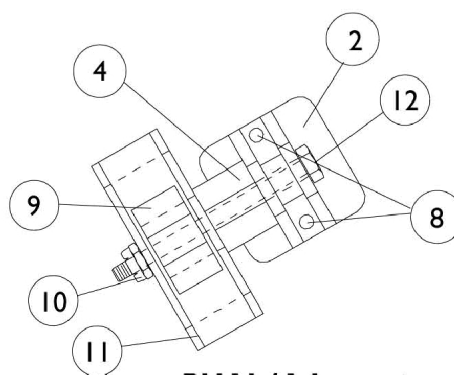
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
33		1025133	Spacer, Legrest Pad, Black	1	1
34		04526X019	Plate, Legrest Pad	1	1
35		60264X001	Locknut (5/16-24)	1	1
36		1025104	Bracket, Legrest, Chrome	1	1
37		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
38		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
38		1022849	Tube, Slide, Articulating, Chrome - Left	1	1
39		1027377	Washer (#20)	1	1
40		1107321	Nut, Low Cap (5/16"-24)	1	1
41	A,C,F	88804529X003	Pad, Legrest, Vinyl - Right	1	1
41	A,C,F	88804529X004	Pad, Legrest, Vinyl - Left	1	1
41	A,D,F	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
42	E	1068649	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1
NOTE: A - Specify upholstery color U67 black when ordering. B - Includes items 3-40. C - For 14"-15" wide seats D - For 16" wide seats E - Includes Screws and Instruction Sheet. F - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads. G - Includes the Legrest Support Tube and items 3-11.					

Calf Pads and Attaching Hardware

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.



AT5544 Legrest.



PHAL4A Legrest

Calf Pads and Attaching Hardware

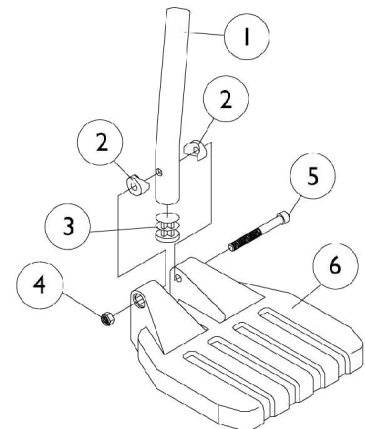
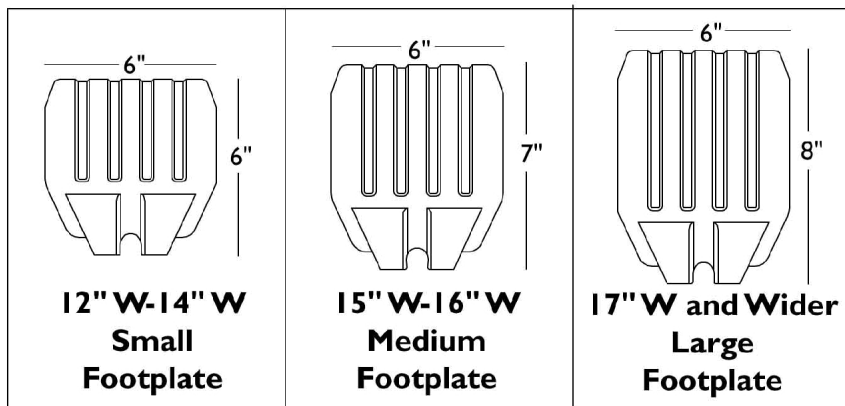
Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	8881091759	Pad w/ Cover and Screws, Legrest Vinyl (Pair)	2	1
1	A,D	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
1	A,B,D	88804529X003	Pad, Legrest, Vinyl - Right	1	1
1	A,B,D	88804529X004	Pad, Legrest, Vinyl - Left	1	1
2		04526X019	Plate, Legrest Pad	1	1
3		1025730	Locknut (5/16-24)	1	1
4		1025133	Spacer, Legrest Pad, Black	1	1
5		1032267	Spacer, Legrest Pad Mounting, Black	1	1
6		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
7		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
8	C	1066591	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1
9		48823X008	Spring, Leaf	1	1
10		60264X001	Locknut (5/16-24)	1	1
11		1025104	Bracket, Legrest, Chrome	1	1
12		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
13		1032266	Bracket, Legrest Pad Mounting, Black	1	1
NOTE: A - Specify upholstery color. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options". B - 14"-15" Wide Chairs C - Includes Screws and Instruction Sheet. D - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.					

Pivot/Slide Tube and 1651 Composite Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts



Pivot/Slide Tube and 1651 Composite Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories.

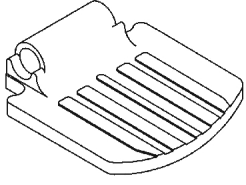
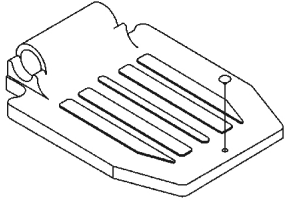
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts

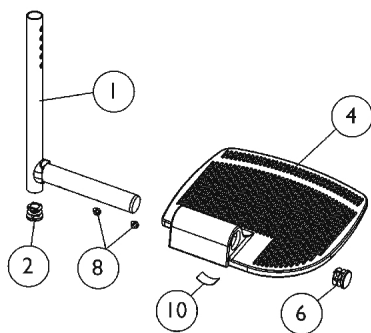
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1057852	Tube, Pivot/Slide, Curved End, Steel, Black (9-7/8")	1	1
1		1057854	Tube, Pivot/Slide, Curved End, 2" Longer, Steel, Black	1	1
1		1058418	Tube, Pivot/Slide, Curved End, 4" Longer, Steel, Black	1	1
2		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
3		1027097	Plug Button, Black (3/4")	1	1
4		1025195	Locknut (1/4-20)	1	1
5		60285X006	Screw, Socket Head (1/4-20 x 2-1/4")	1	1
6	A	1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
6	B	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	C	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
6	D	1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
6	E	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	F	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
NOTE: A - 12"-14" Wide B - 15"-16" Wide C - 17" and Wider D - 16"-17" Wide 70 ST TAPER E - 18"-19" Wide 70 ST TAPER F - 20" and Wider 70 ST TAPER					

Pivot/Slide Tube and 1650, 1350 Aluminum Footplates

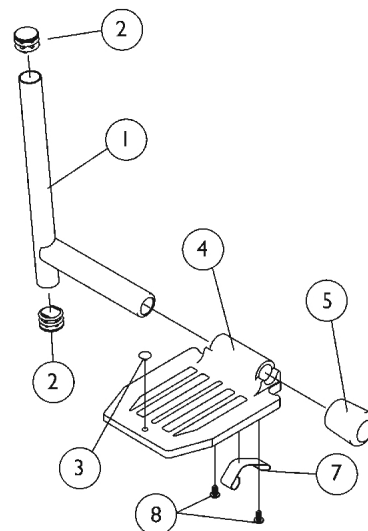
NOTE: Heel Loops are not included. See Footrest and Legrest Accessories

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts.

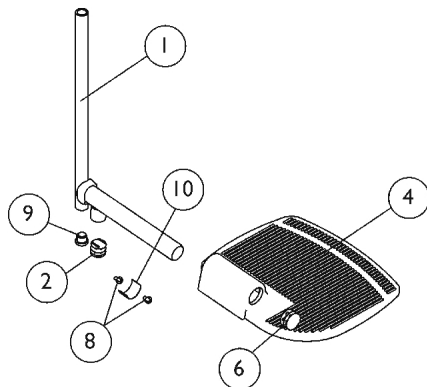
	
12"-15" Wide 1650 Standard Aluminum	16" W and Wider 1650 Standard Aluminum



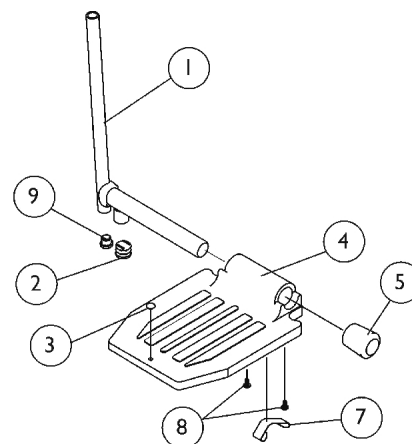
For AT5544, 70 NHD, PHW93



For PH93M2 Footrest



For PHAL4A Legrest



For PHAL4A Legrest

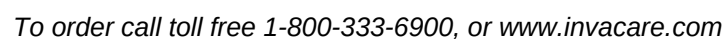
Pivot/Slide Tube and 1650, 1350 Aluminum Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1048834	Pivot/Slide Tube w/ Plug Button, Black	1	1
1	A	1098906	Pivot/Slide Tube w/ Plug Button, Black (2" Longer)	1	1
1	A	1086482	Pivot/Slide Tube w/ Plug Button, Black (4" Longer)	1	1
1	B	1041526	Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	1
1	C	1041527	Pivot/Slide Tube w/ Plug Button, Black	1	1
2		1027097	Plug Button, Black (3/4")	1	1
3		1070168	Plug, Push, Footplate	1	1
4	D	44200X032-NLA	NLA - Footplate, Aluminum, Extra Small, Black (5-3/4" W x 6" L)	1	1
4	E	44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
4	F	44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
4		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
4		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
5		1016346	Cap, End, Tube, Black (7/8")	1	1
6		1027095	Plug Button, Black (7/8")	1	1
7	I	1006981	Spring, Tension	1	2
8		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
9		1018133	Plug Button, Black (5/8")	1	1
10	G,H	1036123	Spring, Leaf	1	1
NOTE: A - Extra Large footplate for AT5544, 70 NHD, PHW93, B - Standard Aluminum and Extra Large footplate for PHAL4A C - Standard Aluminum footplate for PH93M2 D - For 12"-13" wide seats E - For 14"-15" wide seats F - For 16" and wider seats G - Use with Extra Large Footplates. H - Use one or more leaf springs per assembly as required such that footplate may be moved by hand to the up-right position and remain in place. I - Use with Standard Footplates.					

NOTE: Heel loops are not included. See footrest and legrest accessories.



AT5543 Adjustable Angle Footplates

90°, 70°, PHW93, AT5544, PH93M2, PHAL4A Swingaway Supports

NOTE: Heel loops are not included. See footrest and legrest accessories.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot/ Slide Tube w/ Footplate Assemblies	1	1
2	B,G	1113572	Footplate, Adjustable Angle, Medium, Black (4-1/4" W x 8" L)	1	1
2	C,G	1113573	Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
2	D,G	1113574	Footplate, Adjustable Angle, Extra Large, Black (6-1/4" W x 8" L)	1	1
3		1058517	Clamp, Footplate	1	1
4	E	1120379	Tube, Pivot/Slide, Straight, Aluminium, Black (9-7/8" L)	1	1
4		1057855	Tube, Pivot and Slide, Straight, Steel, Black (9-7/8" L)	1	1
4		1057856	Tube, Pivot/Slide, Straight, Steel, Black (11-7/8" L)	1	1
4	F	1091745-NLA	NLA - Tube, Pivot/Slide, Straight, Steel, Chrome (13-7/8" L)	1	1
5		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
6		1052102	Hinge, Footplate - Right	1	1
6		1052103	Hinge, Footplate - Left	1	1
7		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
8		1022831	Screw, Socket Button Head (1/4-20 x 1-7/8")	1	1
9		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
10		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
11		1036435	Washer, Nylon (1/4 x 7/8 x 1/32")	1	1
12		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
13		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
14		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
15		1025736	Locknut (1/4-20)	1	1
16		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2

NOTE: A - Includes Items 2 thru 16.
 B - For 12-13" wide chairs
 C - For 14-15" wide chairs
 D - For 16" and wider chairs
 E - For PH93M2 only.
 F - For PHAL4A only.
 G - This footplate was revised on 9/2/2008 with rounder corners and accessory holes changed from 8 to 4. Recommended to replace footplate in pairs to match sides.

#1 Pivot/ Slide Tube w/ Footplate Assemblies

Rigging Type	90 Degree w/o Pivot/Slide Tube	70, PHW93 AT5544 (9-7/8" Tube)	70, PHW93 AT5544 (11-7/8" Tube)	PH93M2 (9-7/8" Tube)	PHAL4A (13-7/8" Tube)
12-13" W - Right (4-1/4" Footplate)	1060436-NLA	1060442	N/A	1060430	N/A

AT5543 Adjustable Angle Footplates

90°, 70°, PHW93, AT5544, PH93M2, PHAL4A Swingaway Supports

NOTE: Heel loops are not included. See footrest and legrest accessories.

#1 Pivot/ Slide Tube w/ Footplate Assemblies

Rigging Type	90 Degree w/o Pivot/Slide Tube	70, PHW93 AT5544 (9-7/8" Tube)	70, PHW93 AT5544 (11-7/8" Tube)	PH93M2 (9-7/8" Tube)	PHAL4A (13-7/8" Tube)
12-13" W - Left (4-1/4" Footplate)	1060437	1060443	N/A	1060431	N/A
14-15" W - Right (5-1/4" Footplate)	1060438	1060444	1062758	1060432	1091775-NLA
14-15" W - Left (5-1/4" Footplate)	1060439	1060445	1062759	1060433	1091776-NLA
16" and Wider - Right (6-1/4" Footplate)	1062570	1062756	1062760	1062572	1091777-NLA
16" and Wider - Left (6-1/4" Footplate)	1062571	1062757	1062761	1062573	1091778-NLA

Footrest and Legrest Accessories

NOTE: Heel loops for Power Articulating Legrest located on Power Articulating Legrest page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1032243	Strap, Calf w/ Hook and Loop (36" L)	1	1
	A,B	1032214	H-Strap (24" L)	1	1
	A,C	1032215	H-Strap (26" L)	1	1
	A,D	1032216	H-Strap (31" L)	1	1
	A,E	1026987	Guard, Impact (8" L)	1	2
	A	See Chart	Heel Loops and Hardware (Not Including AT5543)	1	1
	A	See Chart	Attaching Hardware Part Numbers (Not Including AT5543)	1	1
	A	See Chart	AT5543 Heel Loops, Heel Loops w/ Ankle Straps and Hardware	1	1
	A	See Chart	Toe Loops and Hardware	1	1
NOTE: A - Not Shown B - 12-14" wide seats C - 15-16" wide seats D - 17" and wider seats E - For 70 deg. Tapered Footrest.					

Heel Loops and Hardware (Not Including AT5543)

Footplate Type	Chair Width	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # Rt.	Heel Loop w/ Ankle Strap Single # Lt.	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Composite Small (1651)	12-14" W or 15-17" W Tapered	1028412-NLA	1035912-NLA	1035908-NLA	1035909-NLA	1035906	1035931
Composite Medium (1651)	15-16" W or 18-19" W Tapered	1017621	1035917-NLA	1035919	1035920	1035918	1035931
Composite Large (1651)	17-22" W or 20-22" W Tapered	1017621	1035917-NLA	1035932-NLA	1035933-NLA	1035930	1035931
Standard Aluminum (1650)	14-15" W	1025234-NLA	1035905	1035908-NLA	1035909-NLA	1035906	1035907
Standard Aluminum (1650)	16-22" W	1017621	1035917-NLA	1035919	1035920	1035918	1035907
X-Large Aluminum (1350)	16-22" W	1017621	1035917-NLA	1035919	1035920	1035918	1055241

Footrest and Legrest Accessories

NOTE: Heel loops for Power Articulating Legrest located on Power Articulating Legrest page.

Attaching Hardware Part Numbers (Not Including AT5543)

Footplate Type	Part Number	Part Number Consists of
Composite (1651)	1035931	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Hex Nut w/ Nylon Cap (1/4-20) (2) Flat Washer (1/4 x 5/8 x 1/16")
Standard Aluminum (1650)	1035907	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/2") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Locknut (1/4-20)
X-Large Aluminum (1350)	1055241	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Locknut (1/4-20)

Footrest and Legrest Accessories

NOTE: Heel loops for Power Articulating Legrest located on Power Articulating Legrest page.

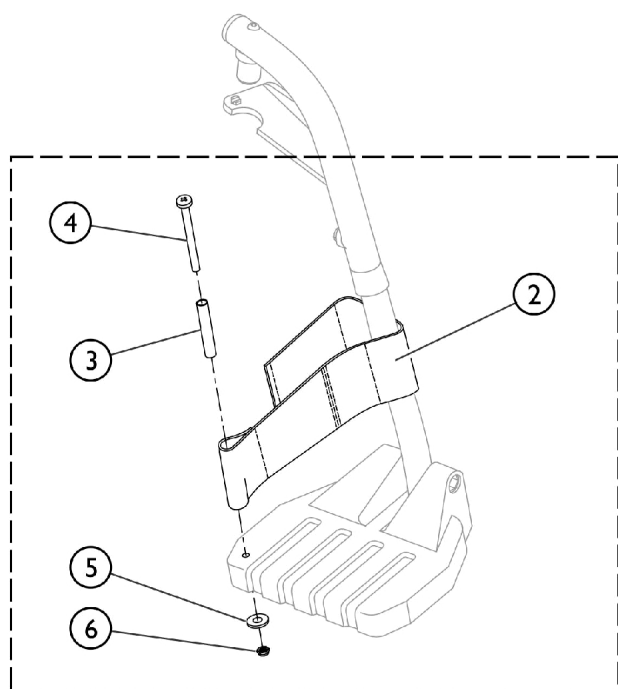
AT5543 Heel Loops, Heel Loops w/ Ankle Straps and Hardware

Footplate Type	Part Number	Part Number Consists of
AT5543 Adj. Angle	1160723 Kit, Heel Loop w/ Hardware, Adjustable Angle Footplate (Pair)	(2) Heel Loops (4) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (4) Spacer (4) Locknut (1/4-20)
AT5543 Adj. Angle	1160724 Kit, Heel Loop w/ Ankle Strap and Hardware, Adjustable Angle Footplate (Pair)	(2) Heel Loops w/ Ankle Straps (4) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (4) Spacer (4) Locknut (1/4-20)
Attaching Hardware Only	1035931 Kit, Heel Loop Attaching Hardware (Pair)	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Hex Nut w/ Nylon Cap (1/4-20) (2) Flat Washer (1/4 x 5/8 x 1/16")

Toe Loops (1345) and Attaching Hardware

Footplate Type	Toe Loop w/o Hardware Single #	Toe Loop w/o Hardware Pair #	Attaching Hardware Part Number	Attaching Hardware Consists of
1651, 1650, 1350, Footplates	04572X025	1037087	1037089	4 each Screw, Phillips Pan Head (#10-32 x 7/8") 4 each Washer (1/4 x 3/4 x 3/32") 4 each Locknut (#10-32)
AT5543 Footplates	04572X025	1037087	1104749	4 each Screw, Phillips Pan Head (10-32 x 1/2") 4 each Washer (1/4 x 3/4 x 3/32")

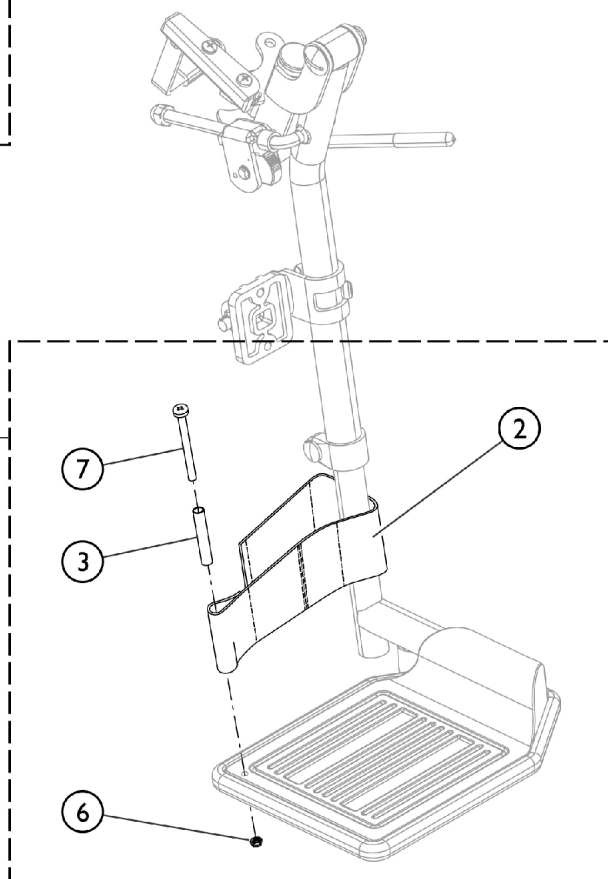
Front Riggings - Adjustable Heel Loops



I Heel Loop and Hardware for All Footplate Options (Except Deluxe I450)

Heel Loop and Hardware for Deluxe (I450) Footplates

II



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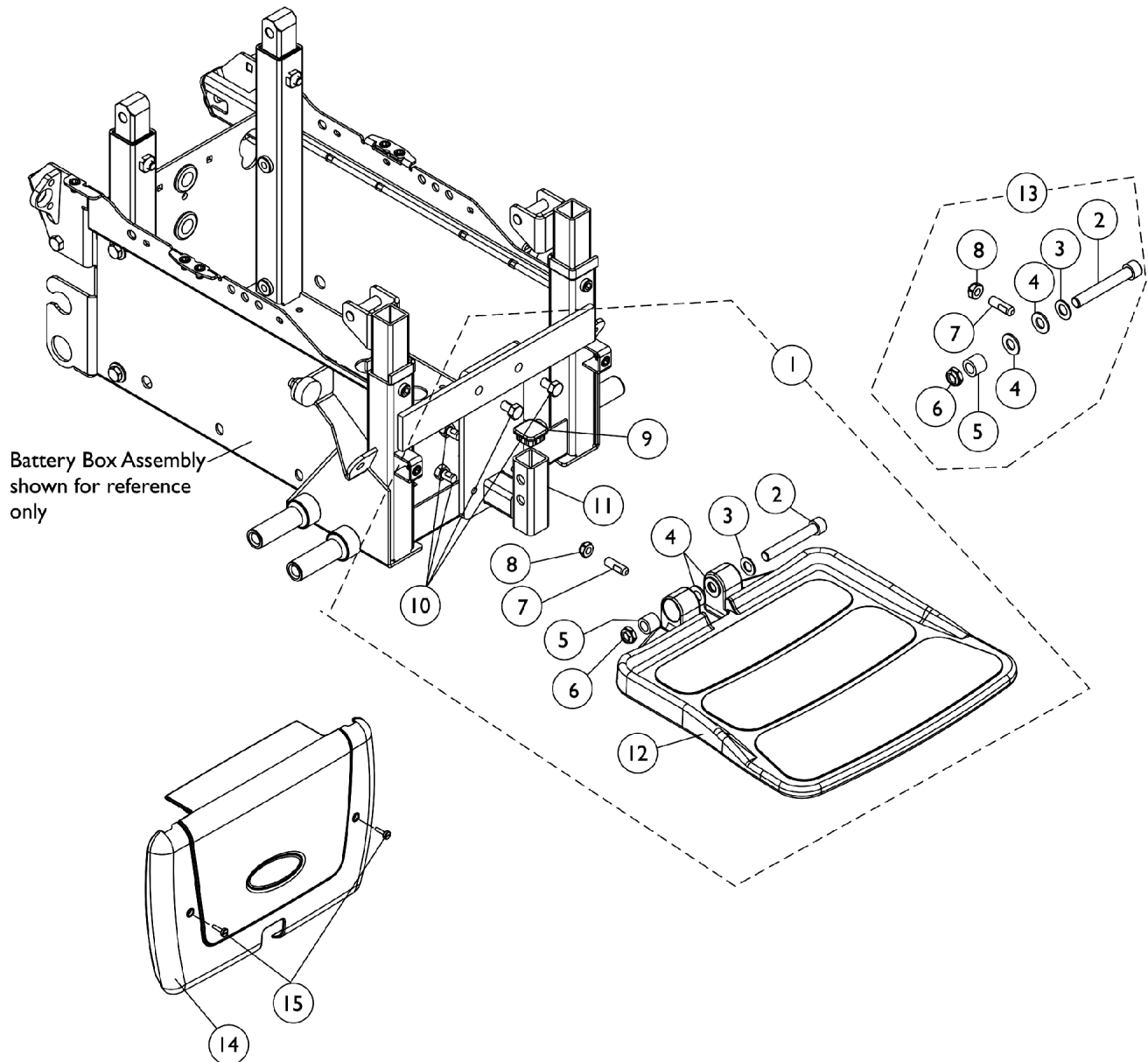
Front Riggings - Adjustable Heel Loops

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1191117	Kit, Heel Loop, Adjustable w/ Hardware (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
4			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
5			Washer, Flat (1/4 x 5/8 x 1/16")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1
11	B	1191116	Kit, Heel Loop, Adjustable w/ Hardware, Deluxe 1450 (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
7			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/2")	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1

NOTE: A - Kit includes items 2 - 6. Used with all Footplates except Deluxe (1450).
 B - Kit includes items 2, 3, 6, and item 7. Used with Deluxe (1450) Footplates only.

90FB Flip-Up Removable Footboard Assembly

For TDX SC Van Seat and ADJASBA Seat

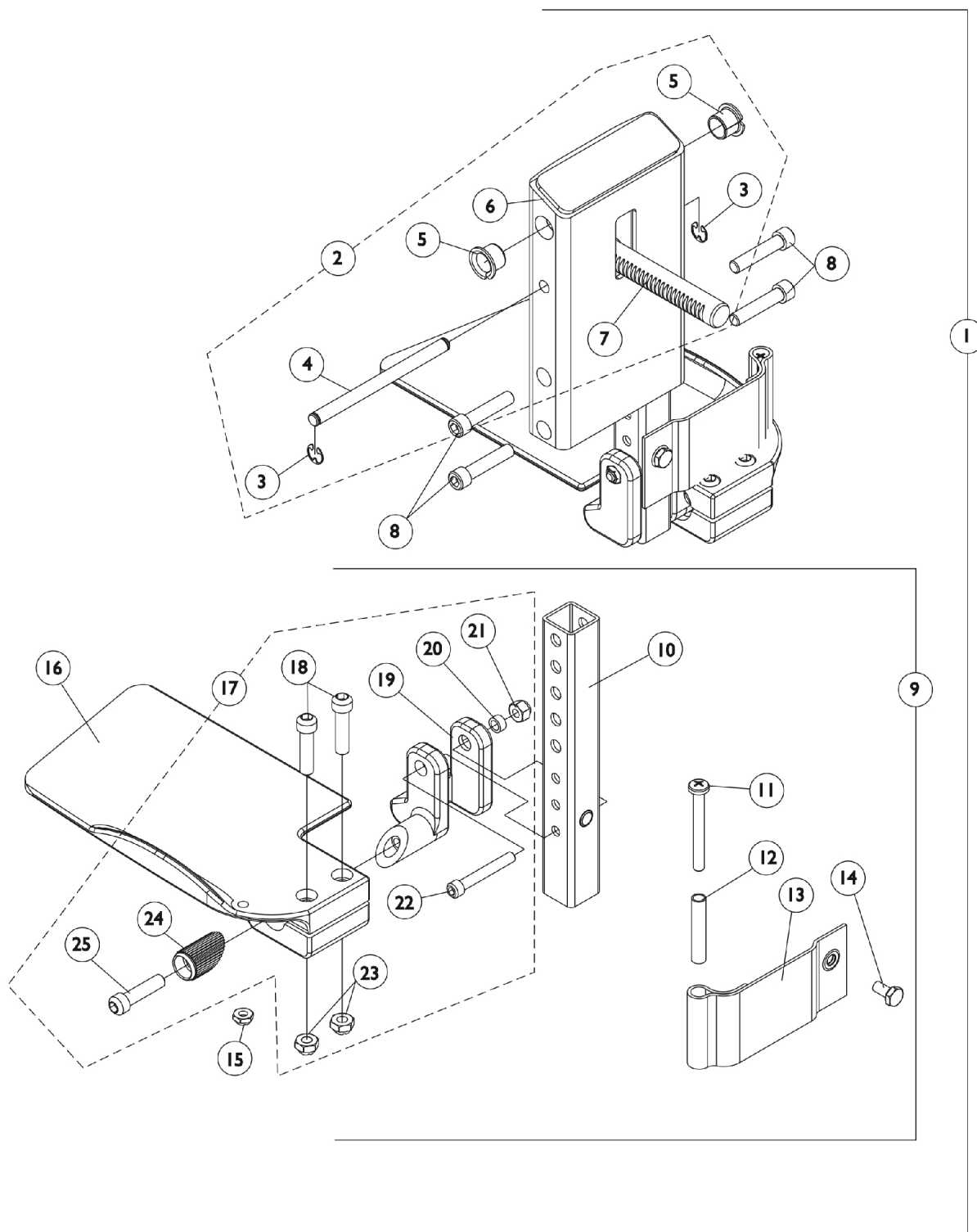


90FB Flip-Up Removable Footboard Assembly

For TDX SC Van Seat and ADJASBA Seat

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
1	A	1151904-NLA	NLA - Kit, 90FB Footboard Assembly	1	1	
2			Screw, Socket Head (3/8-16 x 2-1/2")	1	1	
3			Washer, Flat (3/8 x 11/16 x 1/16")	1	1	
4			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2	
5			Bushing (3/8 x 5/8 x 1/2")	1	1	
6			Locknut, Low Profile (3/8-16)	1	1	
7			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1	
8			Locknut (5/16-18)	1	1	
9			Plug Button, Black (1" Square)	1	1	
10			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	4	
11	B	1147134	Bracket, Footboard Mounting	1	1	
12			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1	
12			1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
13			Kit, Footboard Mounting Hardware	1	1	
2			Screw, Socket Head (3/8-16 x 2-1/2")	1	1	
3			Washer, Flat (3/8 x 11/16 x 1/16")	1	1	
4			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2	
5			Bushing (3/8 x 5/8 x 1/2")	1	1	
6			Locknut, Low Profile (3/8-16)	1	1	
7			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1	
8			Locknut (5/16-18)	1	1	
14			8881151621	Shroud with Decal, Notched Front, Color	1	1
15			1151615-NLA	NLA - Screw, Thumb (10-32 x 7/8")	1	2
15			1152728	Package, Screw, Thumb (10-32 x 7/8")	10	1
	C	1029501	Plug Button, Black (1")	1	2	
	C	1134425	Package, Plug Button, Black (1")	10	1	
NOTE: A - Includes items 2-12. When ordering a 90FB Footboard in the field for the first time, item numbers 14, 15 and 2 ea. of part # 1029501 Plug Buttons for the Van Seat Frame are required as well. B - Includes items 2-8 C - Not Shown. Plug Buttons are used for the Van Seat Frame when converting to a 90FB Footboard for the first time in the field						

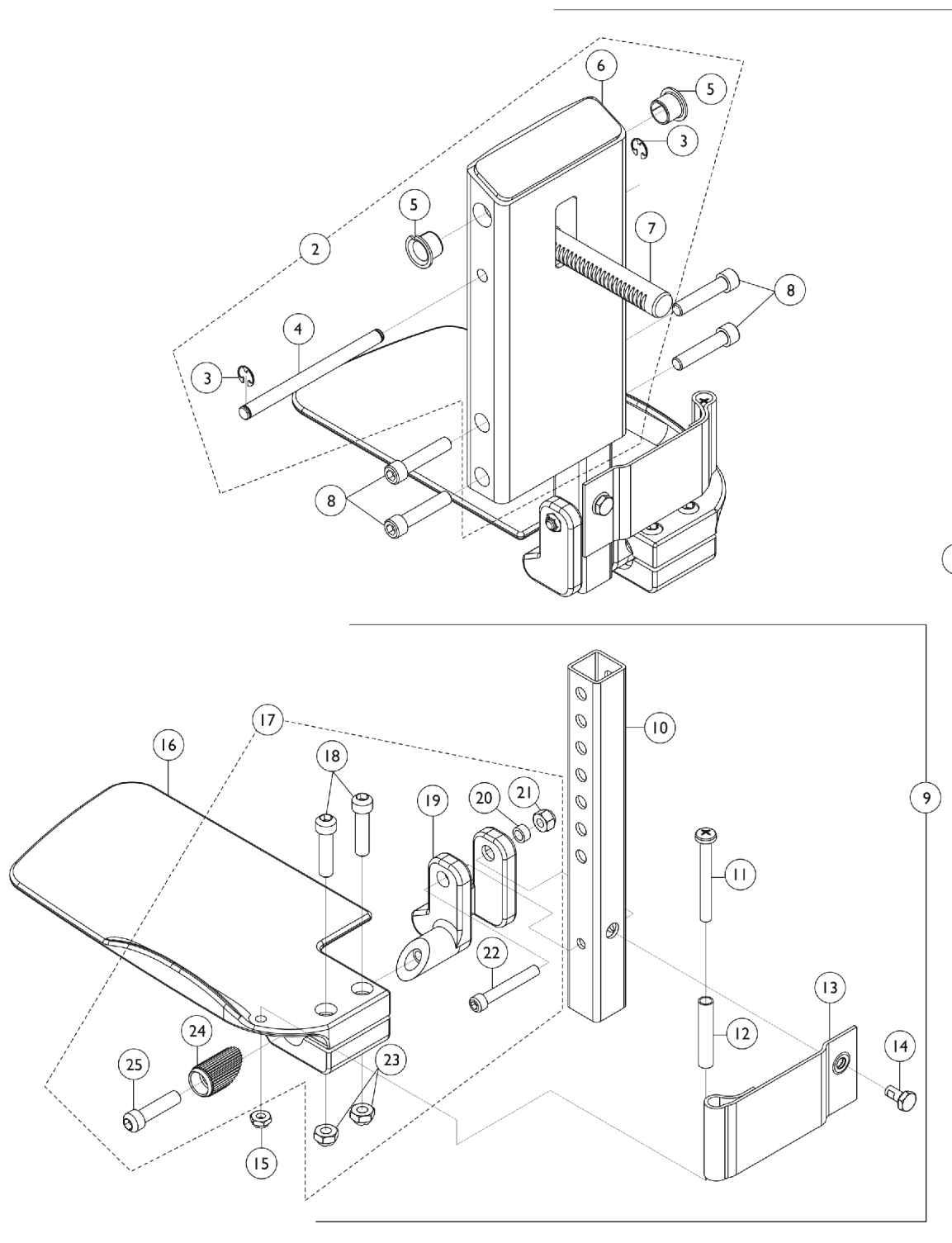
Front Rigging - Center Mount Rigging CTMT-FJ - Before 12/10/08 (CTMT-FJ = 9-1/4" - 12" Range)



Front Rigging - Center Mount Rigging CTMT-FJ - Before 12/10/08 (CTMT-FJ = 9-1/4" - 12" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Note	See Footnote	1	1
2	B	1123021-NLA	NLA - Legrest Support Assembly, Center Mount, Junior, Black	1	1
3		1113376-NLA	NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
4		1113373-NLA	NLA - Pin, Angle, Adjustable, ASBA	1	1
5		1110669	Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
6		1121984-NLA	NLA - Support, Junior Legrest (CTMTJ/CTMT-FJ)	1	1
7		1113372	Rack, Center Mount Rigging Angle Adjustable	1	1
8		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
9	C	1123042-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Junior - Right	1	1
9	C	1123043-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Junior - Left	1	1
10		1123044	Tube, Footrest Extension, Short (CTMTJ/CTMT-FJ = 9-1/4 - 12") (CTMT/CTMT-F = 12-1/4 - 15") (PCTMT = 10 - 13")	1	1
11		1021421-NLA	NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
12		1006477-NLA	NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
13		1121996-NLA	NLA - Heel Loop, Center Mount Rigging	1	2
14		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
15		1025195	Locknut (1/4-20)	1	2
16		1121988-NLA	NLA - Footplate, CTMTJ/CTMT-FJ - Right (5-1/4" W x 8-13/16" L)	1	1
16		1121989-NLA	NLA - Footplate, CTMTJ/CTMT-FJ - Left (5-1/4" W x 8-13/16" L)	1	1
17	D	1120345-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Right	1	1
17	D	1121123-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Left	1	1
18		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	2
19		1113384-NLA	NLA - Hinge, Adjustable Angle - Right	1	1
19		1113385-NLA	NLA - Hinge, Adjustable Angle - Left	1	1
20		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	1
21		1065362	Locknut (1/4-28)	1	1
22		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
23		1108122-NLA	NLA - Locknut (5/16-18)	1	2
24		1113530	Attachment, Hinge	1	1
25		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	1
NOTE: A - As of 12/10/08, item 1 is no longer available. Individual parts may be ordered separately. B - Includes items 3-7 C - Includes items 10-16 & 17 D - Includes items 18-25					

Front Rigging - Center Mount Rigging (CTMT-F) - Before 12/10/08 (CTMT-F = 12-1/4" - 15" Range)



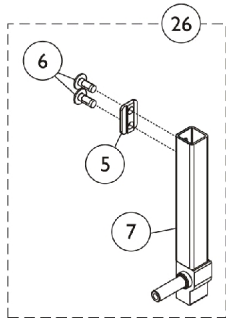
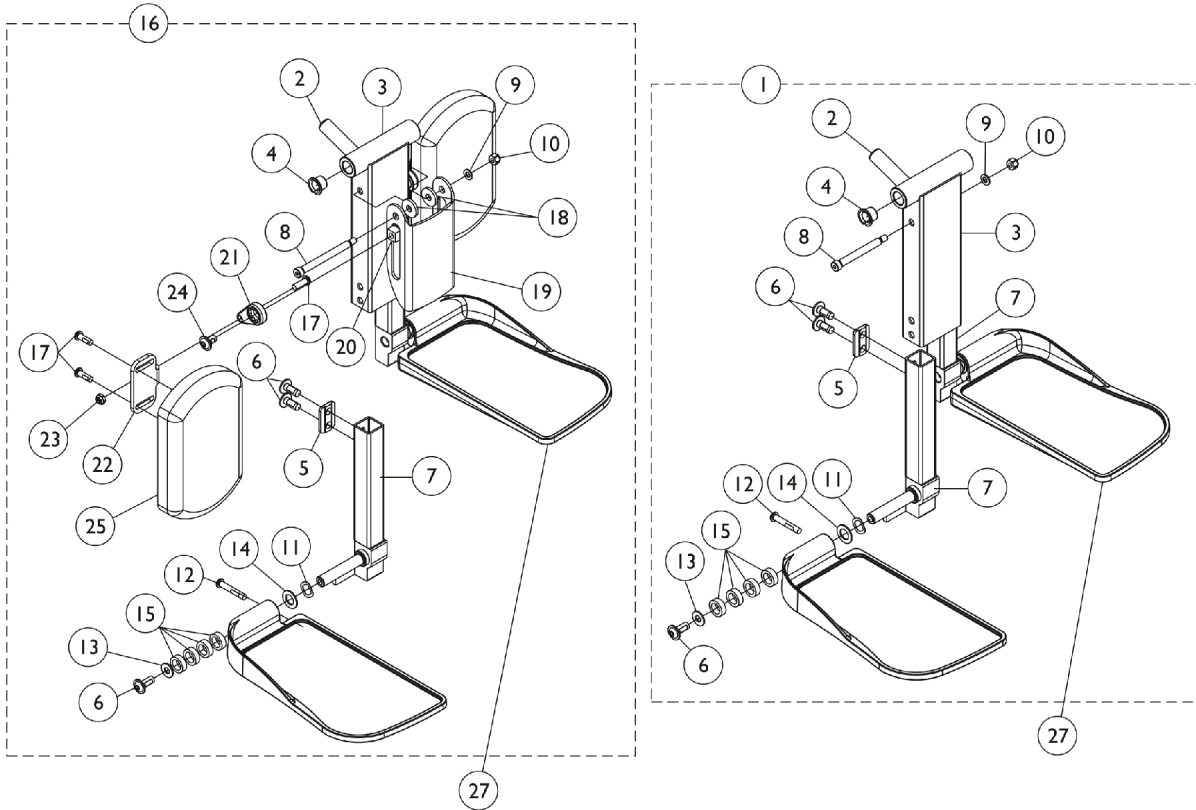
Front Rigging - Center Mount Rigging (CTMT-F) - Before 12/10/08 (CTMT-F = 12-1/4" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Note	See Footnote	1	1
2	B	1120346-NLA	NLA - Legrest Support Assembly, Center Mount, Black	1	1
3		1113376-NLA	NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
4		1113373-NLA	NLA - Pin, Angle, Adjustable, ASBA	1	1
5		1110669	Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
6	E	1113609-NLA	NLA - Support, Center Mount Rigging Legrest, Black	1	1
7		1113372	Rack, Center Mount Rigging Angle Adjustable	1	1
8		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
9	C	1123034-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Short - Right	1	1
9	C	1123035-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Short - Left	1	1
10		1123044	Tube, Footrest Extension, Short (CTMTJ/CTMT-FJ = 9-1/4 - 12") (CTMT/CTMT-F = 12-1/4 - 15") (PCTMT = 10 - 13")	1	1
11		1021421-NLA	NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
12		1006477-NLA	NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
13		1121996-NLA	NLA - Heel Loop, Center Mount Rigging	1	2
14		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
15		1025195	Locknut (1/4-20)	1	2
16		1113606-NLA	NLA - Footplate, Center Mount Rigging, Black - Right (5-1/4" W x 9-5/8" L)	1	1
16		1113607-NLA	NLA - Footplate, Center Mount Rigging, Black - Left (5-1/4" W x 9-5/8" L)	1	1
17	D	1120345-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Right	1	1
17	D	1121123-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Left	1	1
18		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	2
19		1113384-NLA	NLA - Hinge, Adjustable Angle - Right	1	1
19		1113385-NLA	NLA - Hinge, Adjustable Angle - Left	1	1
20		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	1
21		1065362	Locknut (1/4-28)	1	1
22		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
23		1108122-NLA	NLA - Locknut (5/16-18)	1	2
24		1113530	Attachment, Hinge	1	1
25		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	1

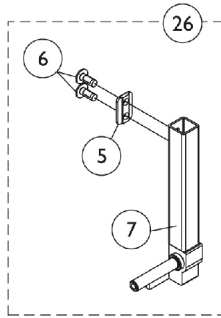
Front Rigging - Center Mount Rigging (CTMT-F) - Before 12/10/08 (CTMT-F = 12-1/4" - 15" Range)

NOTE: A - As of 12/10/08, item 1 is no longer available. Individual parts may be ordered separately.
B - Includes items 3-7
C - Includes items 10-16 & 17
D - Includes items 18-25
E - No Longer Available individually. See part # 1123046 for replacement.

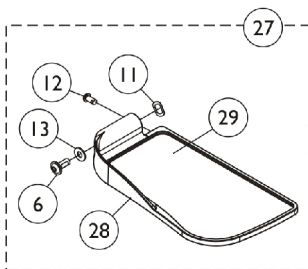
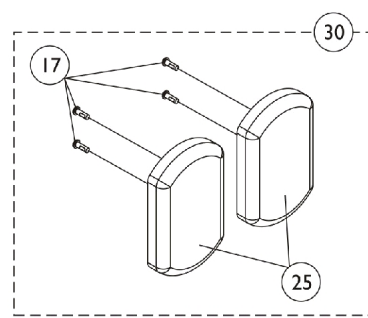
(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)



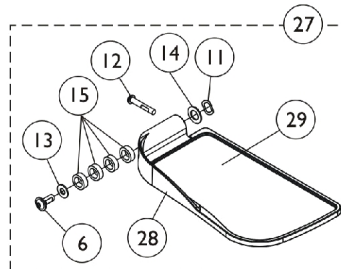
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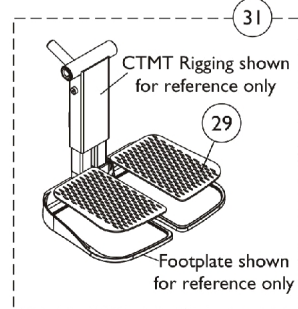
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Before 12/15/10



After 12/14/10



Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121990	Kit, Center Mount Front Rigging, Junior (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Short, Black - Right	1	1
7			Tube, Extension, Footrest, Short, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
1	A	1117262	Kit, Center Mount Front Rigging (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Medium, Black - Right	1	1
7			Tube, Extension, Footrest, Medium, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
1	A	1117263	Kit, Center Mount Front Rigging (CTMT-L) (CTMT-FL), ASBA/ADJASBA (14" - 18" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1

Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Long, Black - Right	1	1
7			Tube, Extension, Footrest, Long, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
16	B	1161428	Kit, Center Mount Front Rigging w/Calf Pad - Short (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Short, Black - Right	1	1
7			Tube, Extension, Footrest, Short, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2

Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
16	B	1161429	Kit, Center Mount Front Rigging w/Calf Pad - Medium (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Medium, Black - Right	1	1
7			Tube, Extension, Footrest, Medium, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
16	B	1161430	Kit, Center Mount Front Rigging w/Calf Pad - Long (CTMT-L) (CTMT-FL), ASBA/ADJASBA (14" - 18" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6

Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7			Tube, Extension, Footrest, Long, Black - Right	1	1
7			Tube, Extension, Footrest, Long, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
26	G	See Chart	#26 Extension Tube Kits Before 12/15/10	1	1
26		See Chart	#26 Extension Tube Kits After 12/14/10	1	1
27	G	See Chart	#27 Footplate Kits Before 12/15/10	1	1
27		See Chart	#27 Footplate Kits After 12/14/10	1	1
30	C	1163373	Kit, Calf Pad (Pair)	1	1
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
31	D	1163374	Kit, Footrest Pad - Small (Pair)	1	1
29			Pad, Footplate, Small - Right	1	1
29			Pad, Footplate, Small - Left	1	1
31	D	1163375	Kit, Footrest Pad - Medium (Pair)	1	1
29			Pad, Footplate, Medium - Right	1	1
29			Pad, Footplate, Medium - Left	1	1
31	D	1163376	Kit, Footrest Pad - Large (Pair)	1	1
29			Pad, Footplate, Large - Right	1	1
29			Pad, Footplate, Large - Left	1	1
	E	1165505	Kit, Hardware, Calf Pad Adjustment	1	1
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
23	F	1165506	Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
			Kit, Bracket, Calf Pad Mounting w/ Hardware	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
NOTE: A - Includes items 2-15. As of 12/15/10 item #1 was revised to accommodate adjustable width footplate hardware. If footplates are needed see item #27. B - Includes items 2-15 and 17-25. As of 12/15/10 item #16 was revised to accommodate adjustable width footplate hardware. If footplates are needed see item #27. C - Includes items 17 and 25. D - Includes a pair of item 29. E - Not shown. Includes items 17 and 20-24. F - Not shown. Includes items 8-10, 18 and 19. G - Chairs built before 12/15/10 will require items 26 and 27 in order to convert to the new CTMT Front Rigging design.					

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

#26 Extension Tube Kits Before 12/15/10

Front Rigging Side	Short 9-1/2" - 11" Range	Medium 11" - 15" Range	Long 14" - 18" Range
Right	1161984 See Note(s) A	1161986 See Note(s) A	1169821-NLA See Note(s) A
Left	1161985 See Note(s) A	1161987 See Note(s) A	1169822-NLA See Note(s) A

NOTE: A - Includes items 5-7. The Extension Tube Kits are used for non-adjustable width footplate hardware only.

#26 Extension Tube Kits After 12/14/10

Front Rigging Side	Short 9-1/2" - 11" Range	Medium 11" - 15" Range	Long 14" - 18" Range
Right	1170677 See Note(s) A	1170679 See Note(s) A	1170681 See Note(s) A
Left	1170678 See Note(s) A	1170680 See Note(s) A	1170682 See Note(s) A

NOTE: A - Includes items 5-7. The Extension Tube Kits are used for adjustable width footplate hardware only.

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

#27 Footplate Kits Before 12/15/10

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1161988 See Note(s) A	1161990 See Note(s) A	1161992 See Note(s) A
Left	1161989 See Note(s) A	1161991 See Note(s) A	1161993 See Note(s) A

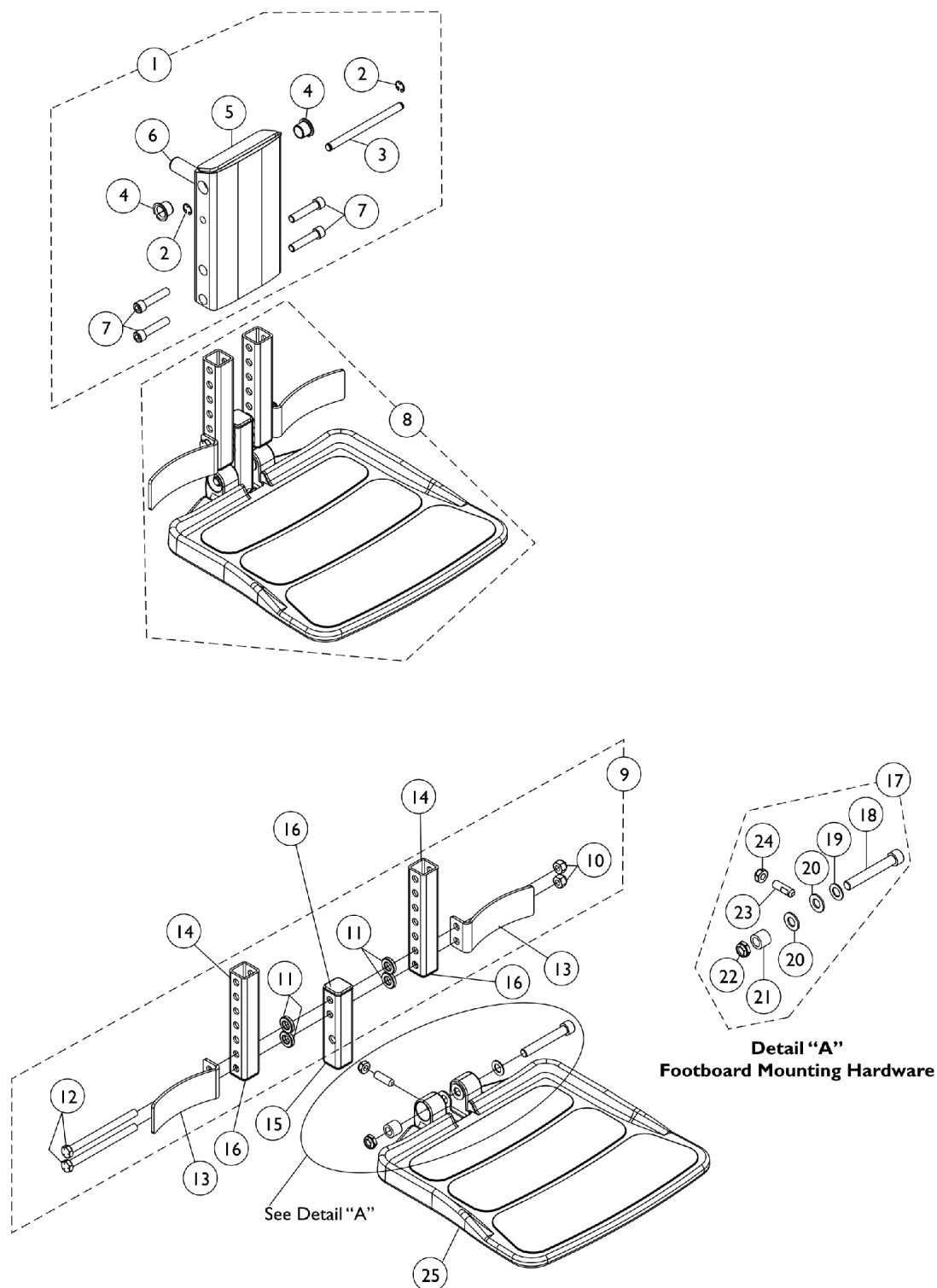
NOTE: A - Includes items 10-13 and 16-18. The footplate mounting hardware included is for non-adjustable width only.

#27 Footplate Kits After 12/14/10

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1170683 See Note(s) A	1170685 See Note(s) A	1170687 See Note(s) A
Left	1170684 See Note(s) A	1170686 See Note(s) A	1170688 See Note(s) A

NOTE: A - Includes items 10-18 and the Adjustable Width Footplate Instruction Sheet (Not Shown). The footplate mounting hardware included is for adjustable width only.

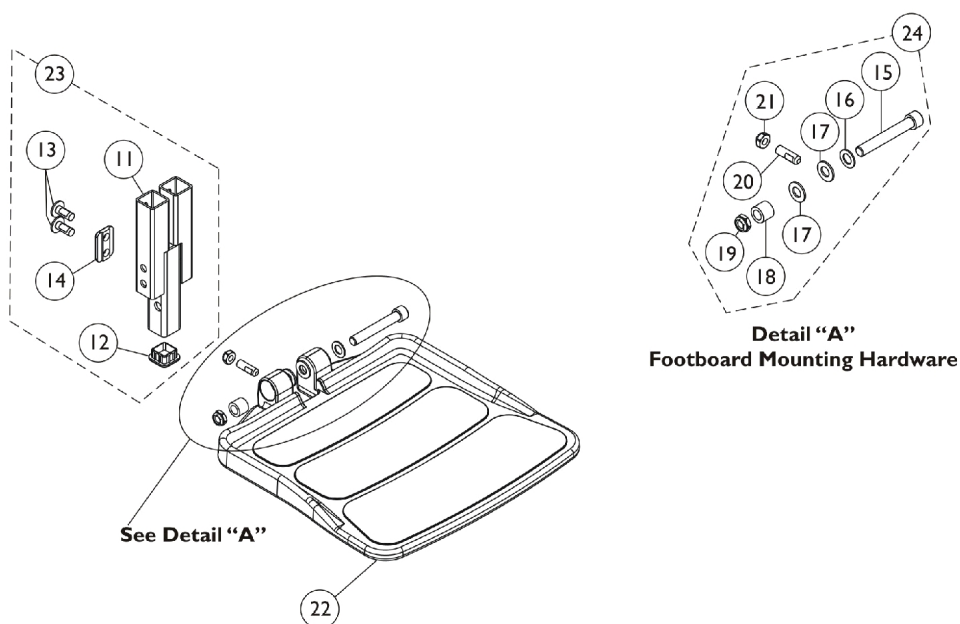
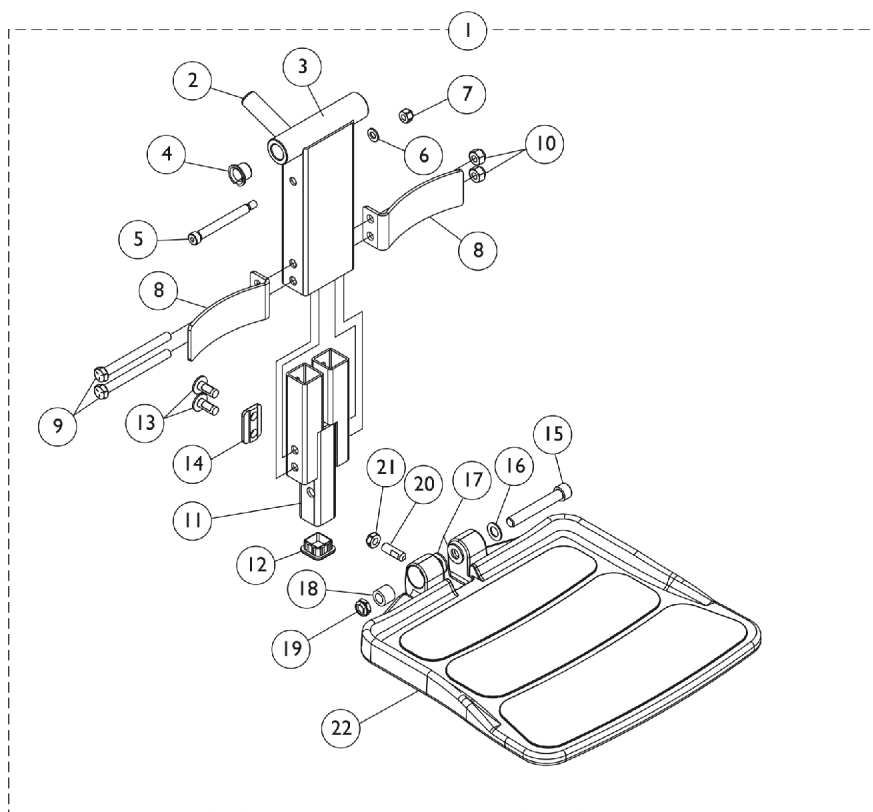
Front Rigging - Center Mount Rigging (CTMT-FJ with CTMTFB One PC Flip-Up Footboard) **(CTMT-FJ = 9-1/4"-12" Range)**



Front Rigging - Center Mount Rigging (CTMT-FJ with CTMTFB One PC Flip-Up Footboard) (CTMT-FJ = 9-1/4"-12" Range)

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
1	A	1154209-NLA	NLA - Legrest Support Assembly, Center Mount Rigging	1	1	
2			NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2	
3			NLA - Pin, Angle, Adjustable, ASBA	1	1	
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2	
5			NLA - Support, Junior Legrest (CTMTJ/CTMT-FJ)	1	1	
6			Rack, Center Mount Rigging Angle Adjustable	1	1	
7			Screw, Socket Head (5/16-18 x 1-1/2")	1	4	
7	B	1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4	
8		1154208	NLA - Footboard Assembly, CTMTFB (For CTMT-FJ 9-1/4 - 12")	1	1	
9		C	1144608-NLA	NLA - Kit, Heel Stop and Extension Tube Mounting Hardware	1	1
10				Locknut (5/16-18)	1	2
11				NLA - Bushing, Actuator Motor (3/8 x 3/4 x 5/32")	1	4
12				NLA - Screw, Hex Head (5/16-18 x 4")	1	2
13				1153789	Bracket, Heel Stop, Black	1
14	1154108			Tube, Extension w/ Cap, Black	1	2
15	D			1144607-NLA	NLA - Tube, Vertical Support with Caps	1
16		1144609	Package, End Cap (1" Square)	10	1	
17	E	1147134	Kit, Footboard Mounting Hardware	1	1	
18			Screw, Socket Head (3/8-16 x 2-1/2")	1	1	
19			Washer, Flat (3/8 x 11/16 x 1/16")	1	1	
20			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2	
21			Bushing (3/8 x 5/8 x 1/2")	1	1	
22			Locknut, Low Profile (3/8-16)	1	1	
23			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1	
24			Locknut (5/16-18)	1	1	
25			1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
NOTE: A - Includes items 2-7 B - Includes items 9, 13, 14, 15, 17 and 25 C - Includes items 10-12 D - Vertical Support Tube includes Tube Caps at both ends E - Includes items 18-24						

Front Rigging - Center Mount Rigging (CTMT-FJ with CTMTFB One PC Flip-Up Footboard) (CTMT-FJ = 9-1/2"-11" Range)



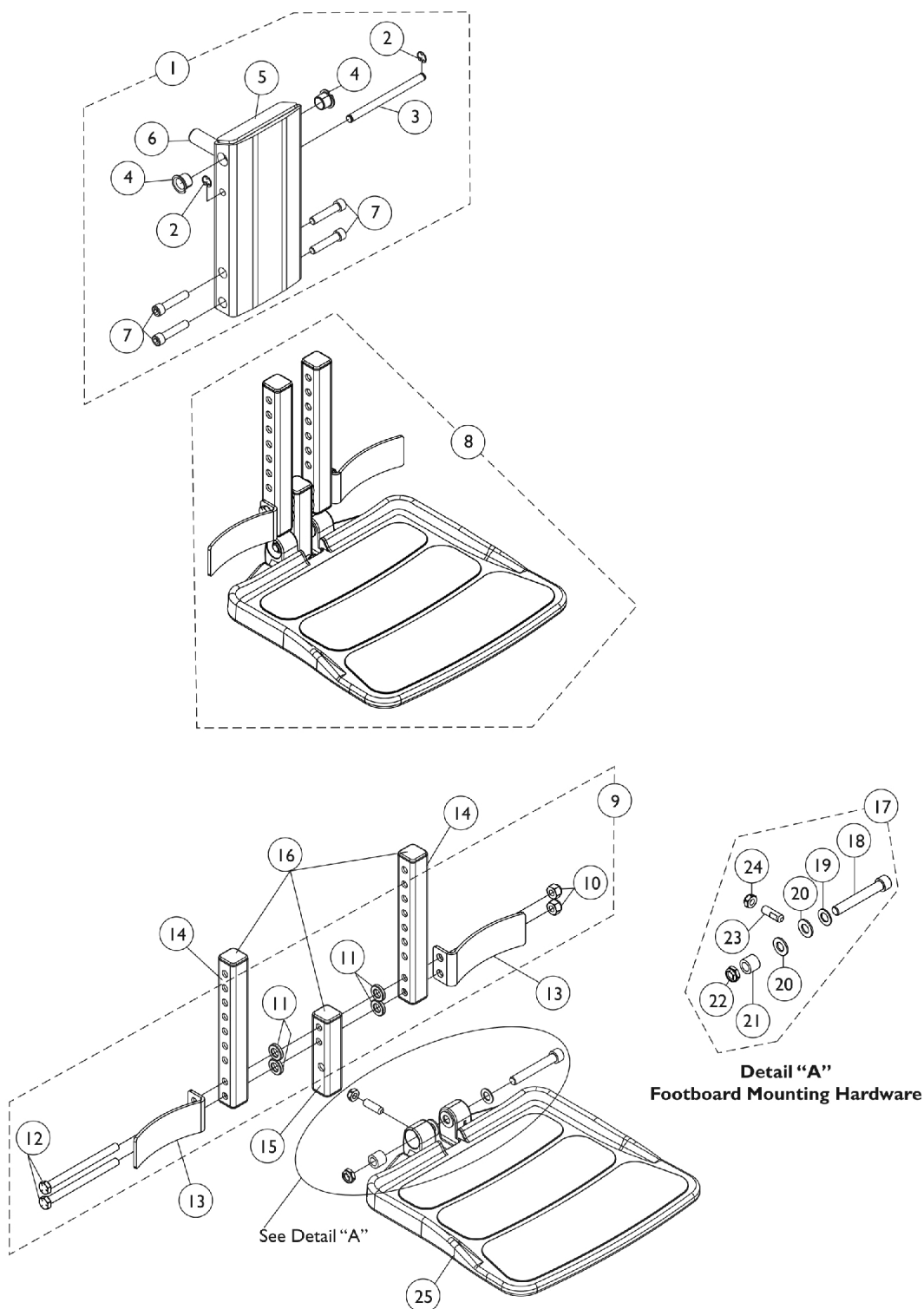
Front Rigging - Center Mount Rigging (CTMT-FJ with CTMTFB One PC Flip-Up Footboard) (CTMT-FJ = 9-1/2"-11" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1165511	Center Mount Front Rigging w/ One PC Footboard (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3-1/4")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (9-1/2" - 11" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22	B	1166066	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
23			Kit, Footboard Extension Assembly (9-1/2" - 11" Range)	--	--
11			Footboard Extension Assembly, Black (9-1/2" - 11" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
24	C	1147134	Kit, Footboard Mounting Hardware	1	1
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1

Front Rigging - Center Mount Rigging (CTMT-FJ with CTMTFB One PC Flip-Up Footboard) (CTMT-FJ = 9-1/2"-11" Range)

NOTE: A - Includes items 2-22
B - Includes items 11-14
C - Includes items 15-21

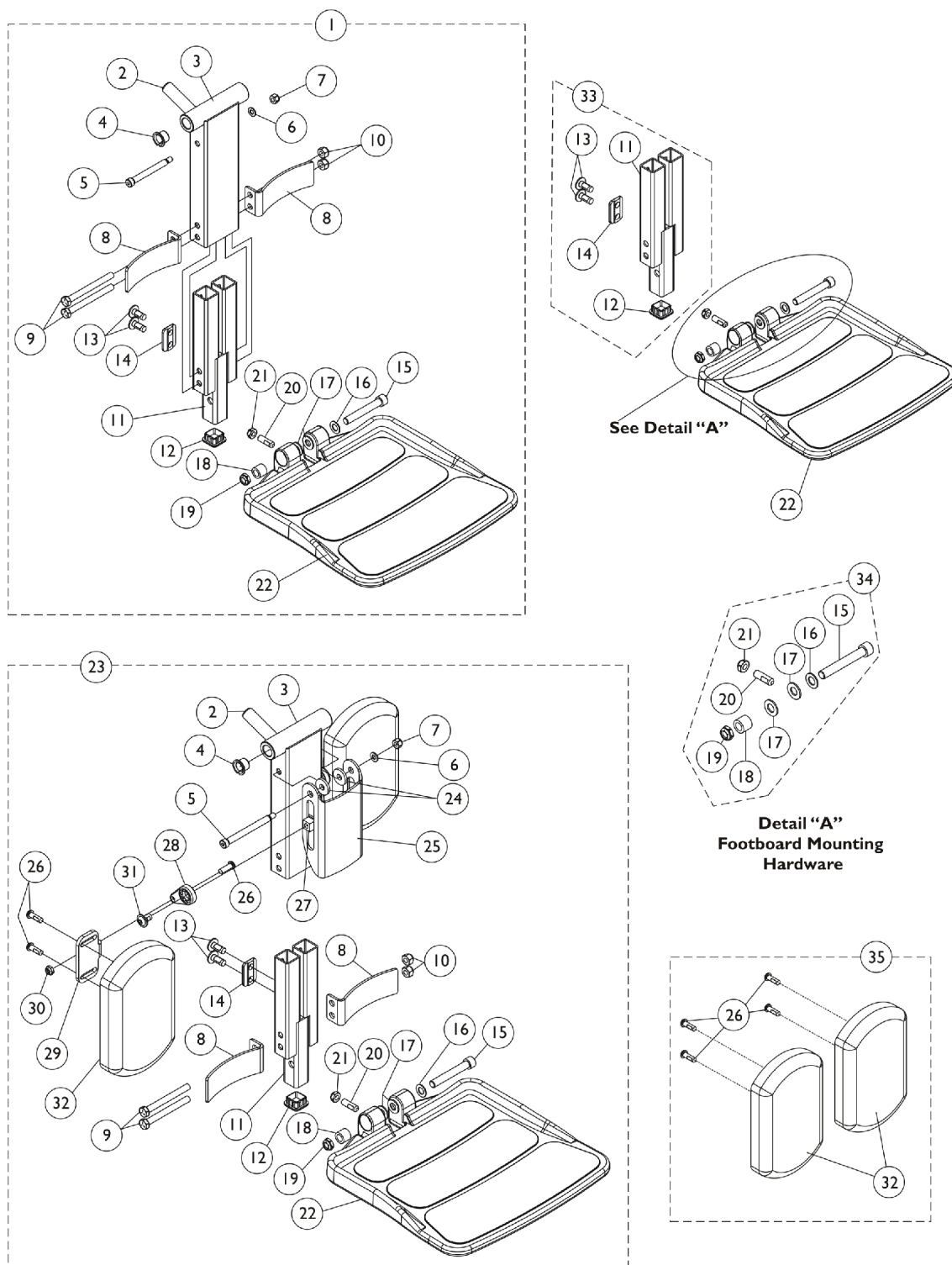
Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 12-1/4" - 15" Range)



Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 12-1/4" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1148725-NLA	NLA - Legrest Support Assembly, Center Mount Rigging	1	1
2			NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
3			NLA - Pin, Angle, Adjustable, ASBA	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			NLA - Support, Center Mount Rigging Legrest, Black	1	1
6			Rack, Center Mount Rigging Angle Adjustable	1	1
7			Screw, Socket Head (5/16-18 x 1-1/2")	1	4
7		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
8	B	1148722-NLA	NLA - Footboard Assembly, CTMTFB (For CTMT-F 12-1/4 - 15" & PCTMT 10 - 13")	1	1
9	C	1144608-NLA	NLA - Kit, Heel Stop and Extension Tube Mounting Hardware	1	1
10			Locknut (5/16-18)	1	2
11			NLA - Bushing, Actuator Motor (3/8 x 3/4 x 5/32")	1	4
12			NLA - Screw, Hex Head (5/16-18 x 4")	1	2
13		1153789	Bracket, Heel Stop, Black	1	2
14	F	1148711-NLA	NLA - Tube, Extension, Black 104355- Short (For CTMT-F 12-1/4" - 15" Range & PCTMT 10"-13" Range)	1	2
15	D	1144607-NLA	NLA - Tube, Vertical Support with Caps	1	1
16		1144609	Package, End Cap (1" Square)	10	1
17	E	1147134	Kit, Footboard Mounting Hardware	1	1
18			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
19			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
20			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
21			Bushing (3/8 x 5/8 x 1/2")	1	1
22			Locknut, Low Profile (3/8-16)	1	1
23			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
24			Locknut (5/16-18)	1	1
25		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
NOTE: A - Includes items 2-7 B - Includes items 9, 13, 14, 15, 17 and 25 C - Includes items 10-12 D - Extension Tube and Vertical Support Tube includes Tube Caps at both ends E - Includes items 18-24 F - End Caps are no longer used or required for the extension tube as of 4/9/08					

Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 11" - 15" Range)



Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1165388	Center Mount Front Rigging w/ One PC Footboard (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3-1/4")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
23	B	1165389	Center Mount Front Rigging w/ One PC Footboard & Calf Pads (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4

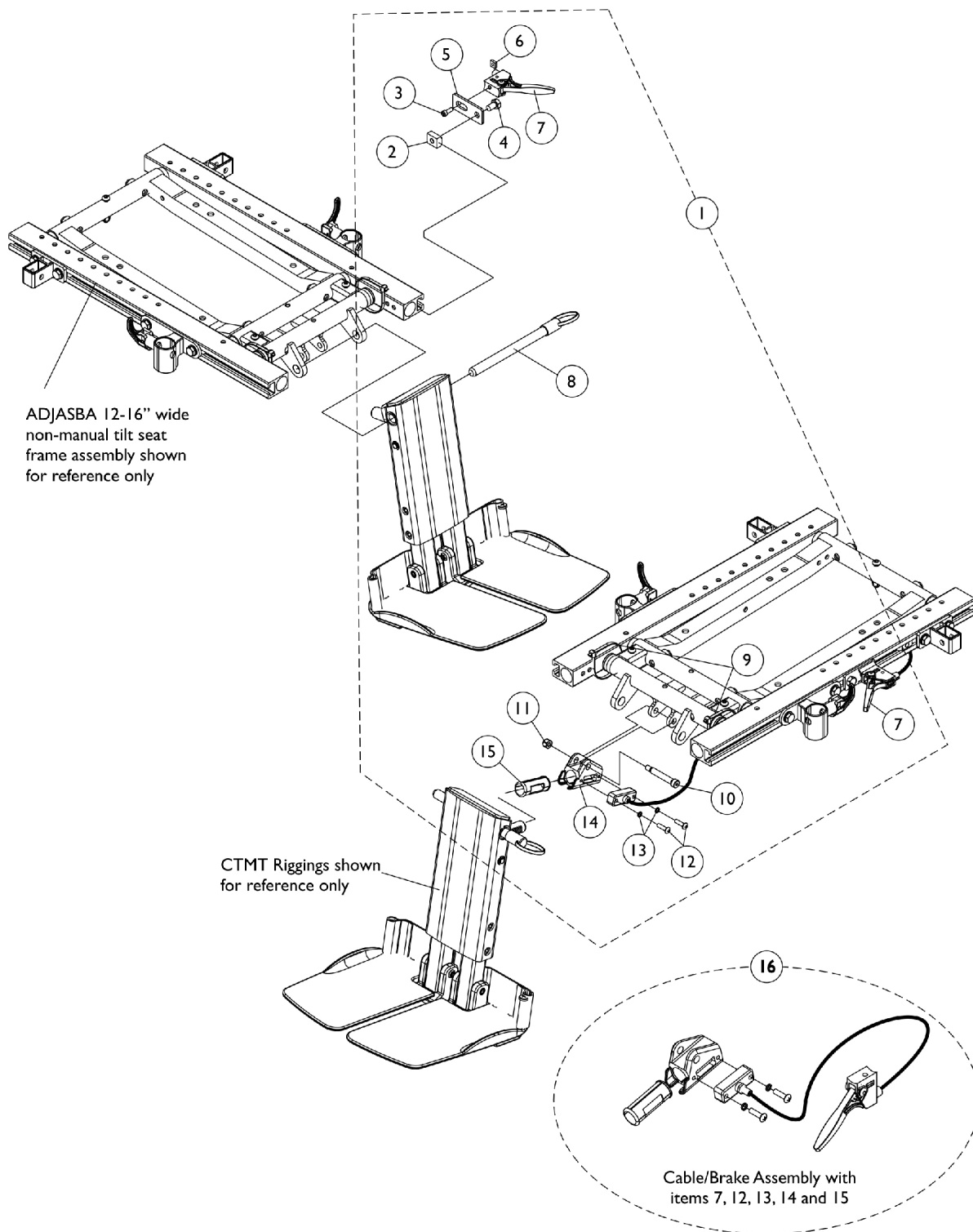
Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
24			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
25			Bracket, Calf Pad, Black	1	1
26			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
27			Nut, T (5/16-18)	1	2
28			Adjuster, Calf Pad	1	2
29			Bracket, Mounting, Calf Pad	1	2
30			Locknut (1/4-20)	1	2
31			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
32			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
33	C	1166067	Kit, Footboard Extension Assembly (11" - 15" Range)	1	1
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
34	D	1147134	Kit, Footboard Mounting Hardware	1	1
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
35	E	1163373	Kit, Calf Pad (Pair)	1	1
26			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
32			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
	F	1165506	Kit, Bracket, Calf Pad Mounting w/ Hardware	1	1
5			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1

Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7	G	1165505	Locknut (1/4-20)	1	1
24			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
25			Bracket, Calf Pad, Black	1	1
			Kit, Hardware, Calf Pad Adjustment	1	1
26			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
27			Nut, T (5/16-18)	1	2
28			Adjuster, Calf Pad	1	2
29			Bracket, Mounting, Calf Pad	1	2
30			Locknut (1/4-20)	1	2
31			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
NOTE: A - Includes items 2-22 B - Includes items 2-22 and 24-32 C - Includes items 11-14 D - Includes items 15-21 E - Includes items 26 and 32 F - Not shown. Includes items 5-7, 24 and 25 G - Not shown. Includes items 26-31					

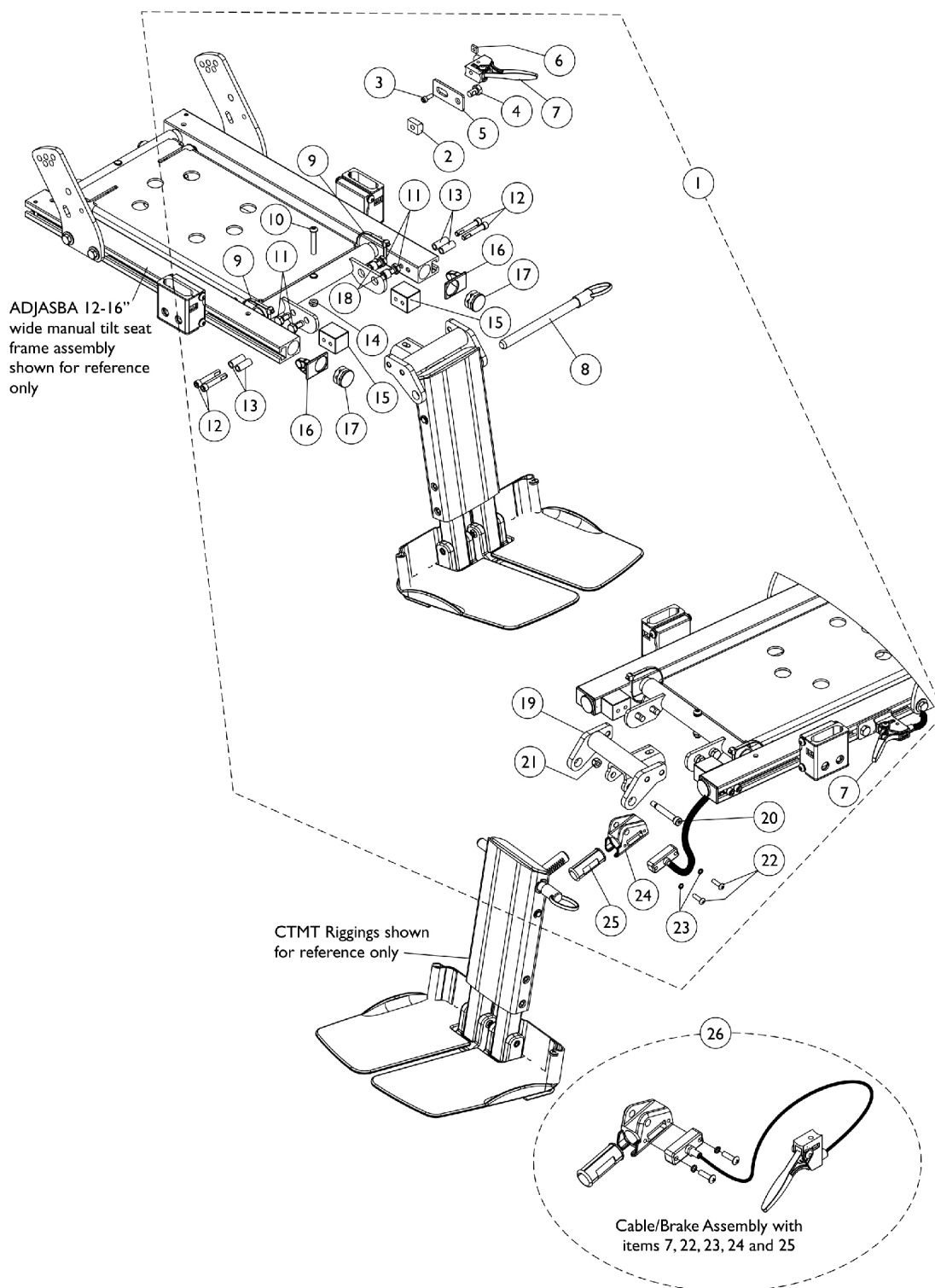
Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) (12"-16" Wide) Non-Manual Tilt Chairs with ADJASBA Seats



Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) (12"-16" Wide) Non-Manual Tilt Chairs with ADJASBA Seats

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1135960	Kit, Center Mount Rigging Mounting Hardware	1	1
2			T-Nut (5/16-18)	1	1
3			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
4			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
5			Bracket, Release Handle Mounting, Black	1	1
6			Nut, Square (#10-32)	1	1
7			Cable/Brake Assembly	1	1
8			NLA - Pin, Quick Release (5" Long)	1	1
9			Tie Wrap (11-1/2" L)	1	2
10			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
11			Locknut (1/4-20)	1	1
12			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
13			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
14			Housing, Ratchet	1	1
15			Bearing, Glide	1	1
16	B	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
NOTE: A - Includes items 2-15 B - Includes items 7, 12, 13, 14 and 15					

Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) (12"-16" Wide) Manual Tilt Chairs with ADJASBA Seats

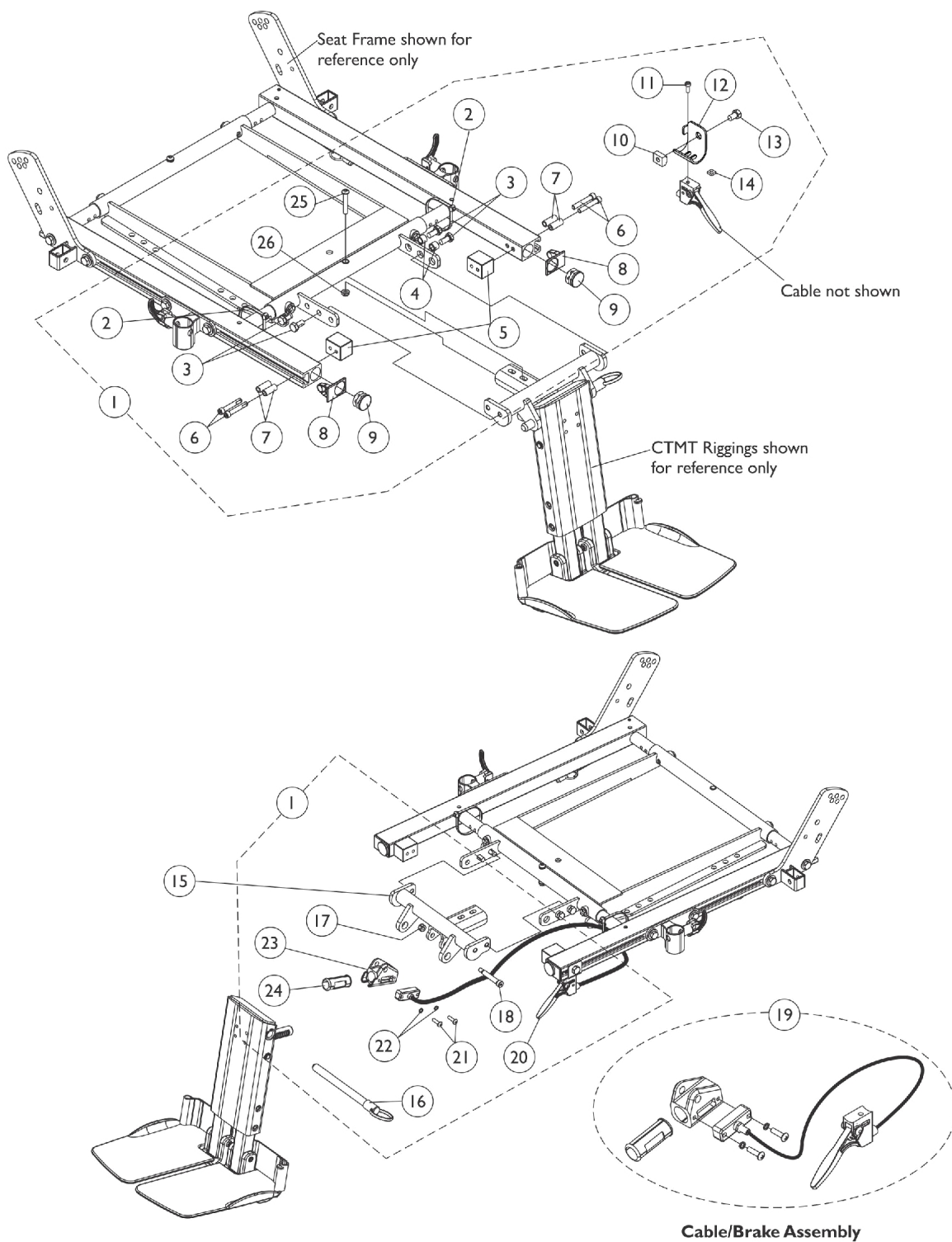


Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ)

(12"-16" Wide) Manual Tilt Chairs with ADJASBA Seats

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1154220	Kit, Center Mount Rigging Mounting Hardware, Manual Tilt	1	1
2			T-Nut (5/16-18)	1	1
3			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
4			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
5			Bracket, Release Handle Mounting, Black	1	1
6			Nut, Square (#10-32)	1	1
7			Cable/Brake Assembly	1	1
8			NLA - Pin, Quick Release (5" Long)	1	1
9			Tie Wrap (11-1/2" L)	1	2
10			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
11			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
12			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
13			Spacer (1/4 x 3/8 x 29/32")	1	4
14			Locknut (1/4-20)	1	1
15			Block, Threaded	1	2
16			Cap, End, Side Rail, Black	1	2
17			Plug Button, Black (1")	1	2
18			Spacer (5/16 x 7/16 x 3/8")	1	2
19			Support, Footrest, Center Mount Rigging, Black	1	1
20			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
21			Locknut (1/4-20)	1	1
22			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
23			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
24			Housing, Ratchet	1	1
25			Bearing, Glide	1	2
26	B	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
NOTE: A - Includes items 2-25 B - Includes items 7, 22, 23, 24, 25					

Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) (16"-20" Wide) Chairs with ADJASBA Seats

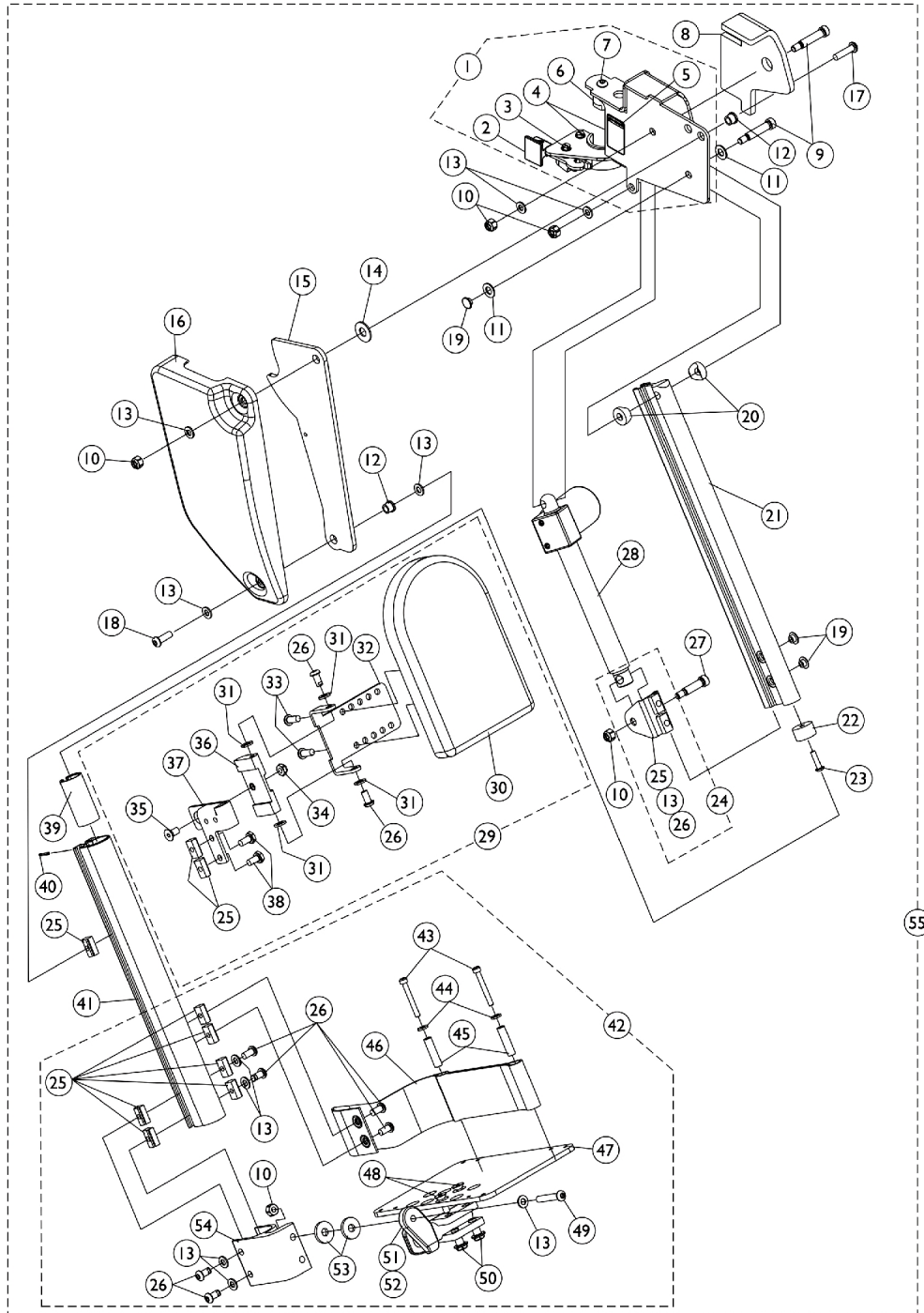


Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) (16"-20" Wide) Chairs with ADJASBA Seats

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124701	Kit, CTMT-F/CTMT-FL/CTMT-FJ Center Mount Riggings Mounting Hardware	1	1
2			Tie Wrap (11-1/2" L)	1	2
3			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
4			Spacer (5/16 x 7/16 x 3/8")	1	2
5			Block, Threaded	1	2
6			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
7			Spacer (1/4 x 3/8 x 29/32")	1	4
8			Cap, End, Side Rail, Black	1	2
9			Plug Button, Black (1")	1	2
10			T-Nut (5/16-18)	1	1
11			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
12			Bracket, Release Handle Mounting, Black	1	1
13			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
14			Nut, Square (#10-32)	1	1
16			NLA - Pin, Quick Release (5" Long)	1	1
17			Locknut (1/4-20)	1	1
18			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
20	C	1122675	Cable/Brake Assembly	1	1
21			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
22	D	1136001	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23			Housing, Ratchet	1	1
24	B	1121079	Bearing, Glide	1	1
25			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
26			Locknut (1/4-20)	1	1
15			Support, Center Mount Rigging, Black (16 - 19" D)	1	1
15			Support, Center Mount Rigging, Long, Black (19 - 22" D)	1	1
20			Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
21			Cable/Brake Assembly	1	1
22			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
22		1028527-NLA	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23			Housing, Ratchet	1	1
24			Bearing, Glide	1	1

NOTE: A - Includes items 2-14, 16-18 and 20-26
B - Includes items 20-24
C - Support used for 16"-19" deep seats
D - Support used for 19"-20" deep seats. TDX SC models extend to 20" deep only

Power Articulating Legrest ELRPW/ELRPW22 TDX SC



Power Articulating Legrest ELRPW/ELRPW22 TDX SC

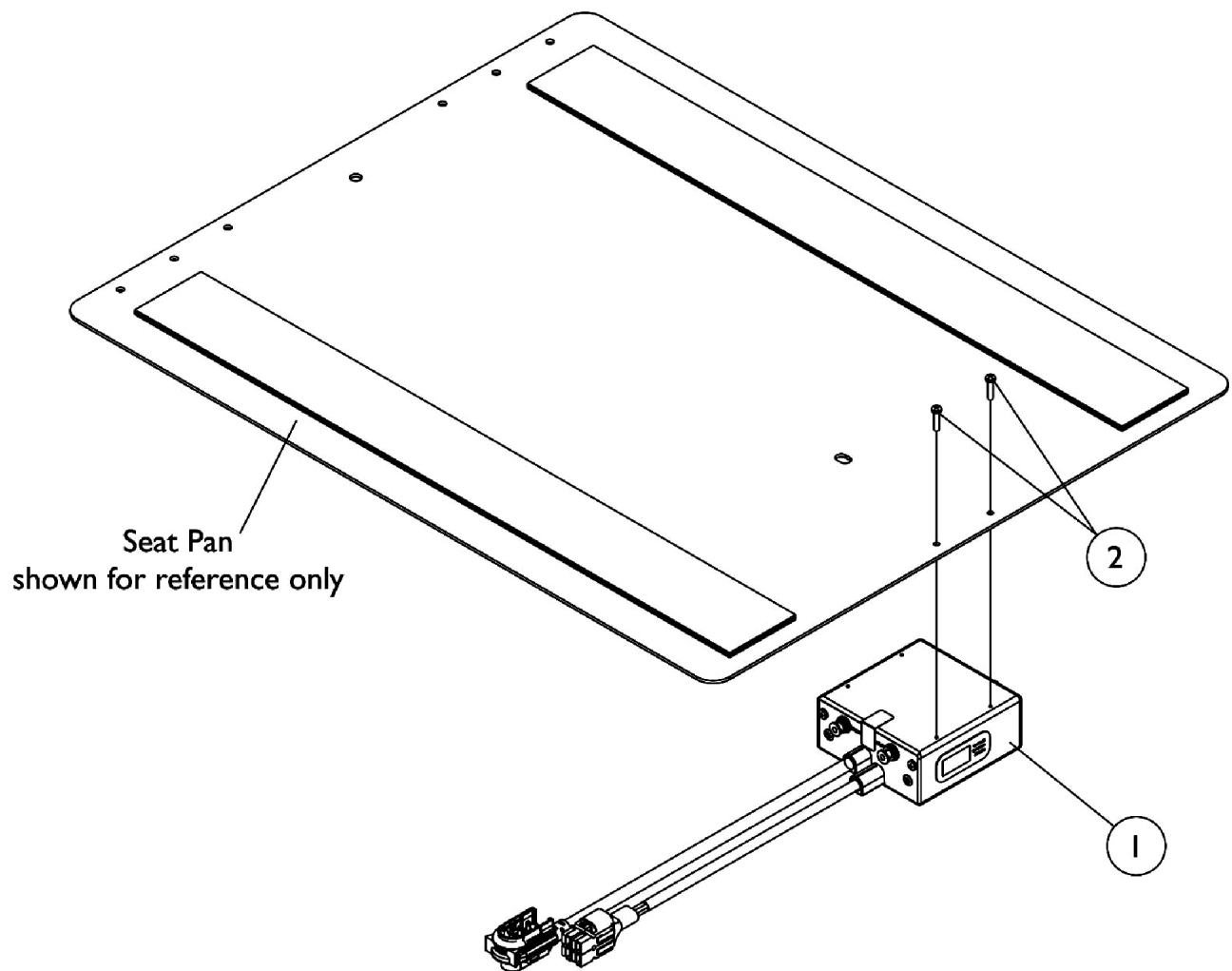
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125436	Legrest Support Assembly, Sector, Black - Right	1	1
1	A	1125437	Legrest Support Assembly, Sector, Black - Left	1	1
2		1025454	Housing, Latch - Right	1	1
2		1025455	Housing, Latch - Left	1	1
3		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
4		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
5		1079203	Decal, Warning Pinch Point	1	1
6		1099685	Plug, Pivot	1	1
7		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
8		1125433	Pad, Cushion - Right	1	1
8		1125434	Pad, Cushion - Left	1	1
9		1025351-NLA	NLA - Screw, Shoulder Hex Socket Head (5/16" x 1-1/4", 1/4-20)	1	2
10		1025736	Locknut (1/4-20)	1	5
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
12		1099671	Bearing, Flange (1/4 x 5/16" Long)	1	2
13		1026907	Washer (1/4 x 1/2 x 1/16")	1	12
14		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
15		1125424	Plate, Pivot	1	1
16		1110746	Cover, Legrest Support - Right	1	1
16		1110747	Cover, Legrest Support - Left	1	1
17		1009837	Screw, Socket Button Head (1/4-20 x 1")	1	1
18		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
19		1101883	Glide	1	2
20		0175600	Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
21		1110741	Extrusion, Internal Slide (14-1/4" L)	1	1
22		1099702	Glide, Internal	1	1
23		1018846	Screw, Socket Button Head (#10-24 x 3/4")	1	1
24	B	1110972	Actuator Motor Bracket Assembly	1	1
25		1082699	T-Nut (1/4-20)	1	11
26		1100023	Screw, Button Head w/ Patch (1/4-20 x 1/2")	1	10
27		1087417-NLA	NLA - Screw, Shoulder Hex Socket Head (5/16" x 1", 1/4-20)	1	1
28		1110724	Motor, Actuator - Right	1	1
28		1110725	Motor, Actuator - Left	1	1
29	C	8881110977	Calf Pad Assembly with Hardware - Right	1	1
29	C	8881111715	Calf Pad Assembly with Hardware - Left	1	1
30		88804529X003	Pad, Legrest, Vinyl - Right	1	1
30		88804529X004	Pad, Legrest, Vinyl - Left	1	1
	D,F	1110748-NLA	NLA - Hardware, Calf Pad Bracket	1	1
31		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	4
32		1099700-NLA	NLA - Bracket, Calf Pad Mounting, Black	1	1
33		1029157	Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2

Power Articulating Legrest ELRPW/ELRPW22 TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
34		1025765	Locknut (1/4-28)	1	1
35		1074191-NLA	NLA - Screw, Socket Flat Head (1/4-28 x 1/2")	1	1
36		1099690-NLA	NLA - Block, Calf Pad	1	1
37		1111716	Bracket, Calf Pad Block Mounting, Black - Right	1	1
37		1111717	Bracket, Calf Pad Block Mounting, Black - Left	1	1
38		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
39		1110742	Bushing, Sleeve	1	1
40		1079151-NLA	NLA - Pin, Roll (5/64 x 5/8")	1	1
41		1121026	Extrusion, External (12-1/2" L) (ELRPW22 Before 7/22/04) and (ELRPW20 After 7/21/04)	1	1
41		1125435	Extrusion, External - ELRPW22 (14-1/2" L)	1	1
42	E	1101114	Footplate Assembly, Adjustable Angle, Black - Right (5-1/4" W)	1	1
42	E	1101115	Footplate Assembly, Adjustable Angle, Black - Left (5-1/4" W)	1	1
43		1023965-NLA	NLA - Screw, Socket Head (#10-32 x 1-1/2")	1	2
44		1028516	Washer, Steel (3/16 x 7/16 x 1/16")	1	2
45		1015629-NLA	NLA - Bushing	1	2
46		1101268	Heel Loop Assembly - Right	1	1
46		1101269	Heel Loop Assembly - Left	1	1
47		1060427-NLA	NLA - Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
48		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
49		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
50		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
51		1052102	Hinge, Footplate - Right	1	1
51		1052103	Hinge, Footplate - Left	1	1
52		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
53		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
54		1099678	Extrusion, Footplate Adapter	1	1
55	G	1126091	Legrest Assembly, Power Articulating, Sector, Black (13 - 20" Range) - Right	1	1
55	G	1126092	Legrest Assembly, Power Articulating, Sector, Black (13 - 20" Range) - Left	1	1
55	G	1126093	Legrest Assembly, Power Articulating, Sector, Black (15 - 22" Range) - Right	1	1
55	G	1126094	Legrest Assembly, Power Articulating, Sector, Black (15 - 22" Range) - Left	1	1
NOTE: A - Includes items 2-7 B - Includes items 13, 25 and 26 C - Includes Items 25, 26 and 30-38 D - Includes Items 25, 26, 31-36, 38 E - Includes Items 10, 13, 25, 26 and 43-54 F - Not Shown G - Includes items 1, 8-23, 24, 27, 28, 29, 39-41 and 42					

Dual Legs Integrated Actuator Module (DLIAM) MK6i

For ELRPW Front Riggings - TDX SC



Dual Legs Integrated Actuator Module (DLIAM) MK6i

For ELRPW Front Riggings - TDX SC

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1140032	Module, Dual Legs Integrated Actuator (DLIAM) - MK6i (54" L)	1	1
2		1021742	Screw, Phillips Pan Head (#4-40 x 1/2")	1	2

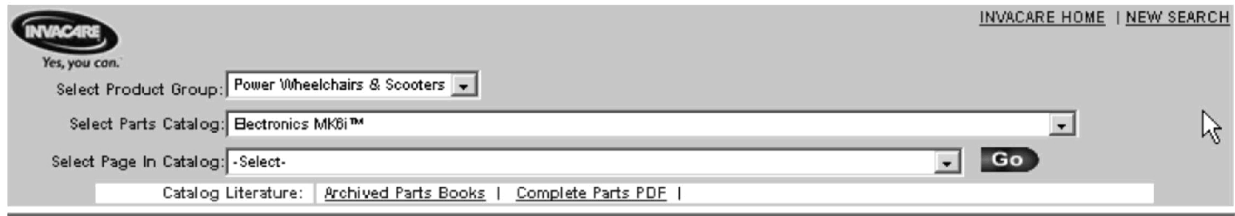
MK6i Electronics

If you are looking for **MK6i™ Electronics** for the
TDX SC & TDX SPREE Powered Wheelchairs

The parts catalog information is now divided into two separate catalogs.

Web Page

The MK6i™ Electronics information can be found on the Invacare web page by selecting “Electronics MK6i™” in the “Select Parts Catalog” drop down menu.



The screenshot shows the Invacare website's parts catalog selection interface. At the top left is the Invacare logo with the tagline "Yes, you can." To the right are links for "INVACARE HOME" and "NEW SEARCH". Below the logo, there are three dropdown menus: "Select Product Group:" with "Power Wheelchairs & Scooters" selected, "Select Parts Catalog:" with "Electronics MK6i™" selected, and "Select Page In Catalog:" with "-Select-" selected. A "Go" button is to the right of the third dropdown. At the bottom, there is a "Catalog Literature:" section with links for "Archived Parts Books" and "Complete Parts PDF".

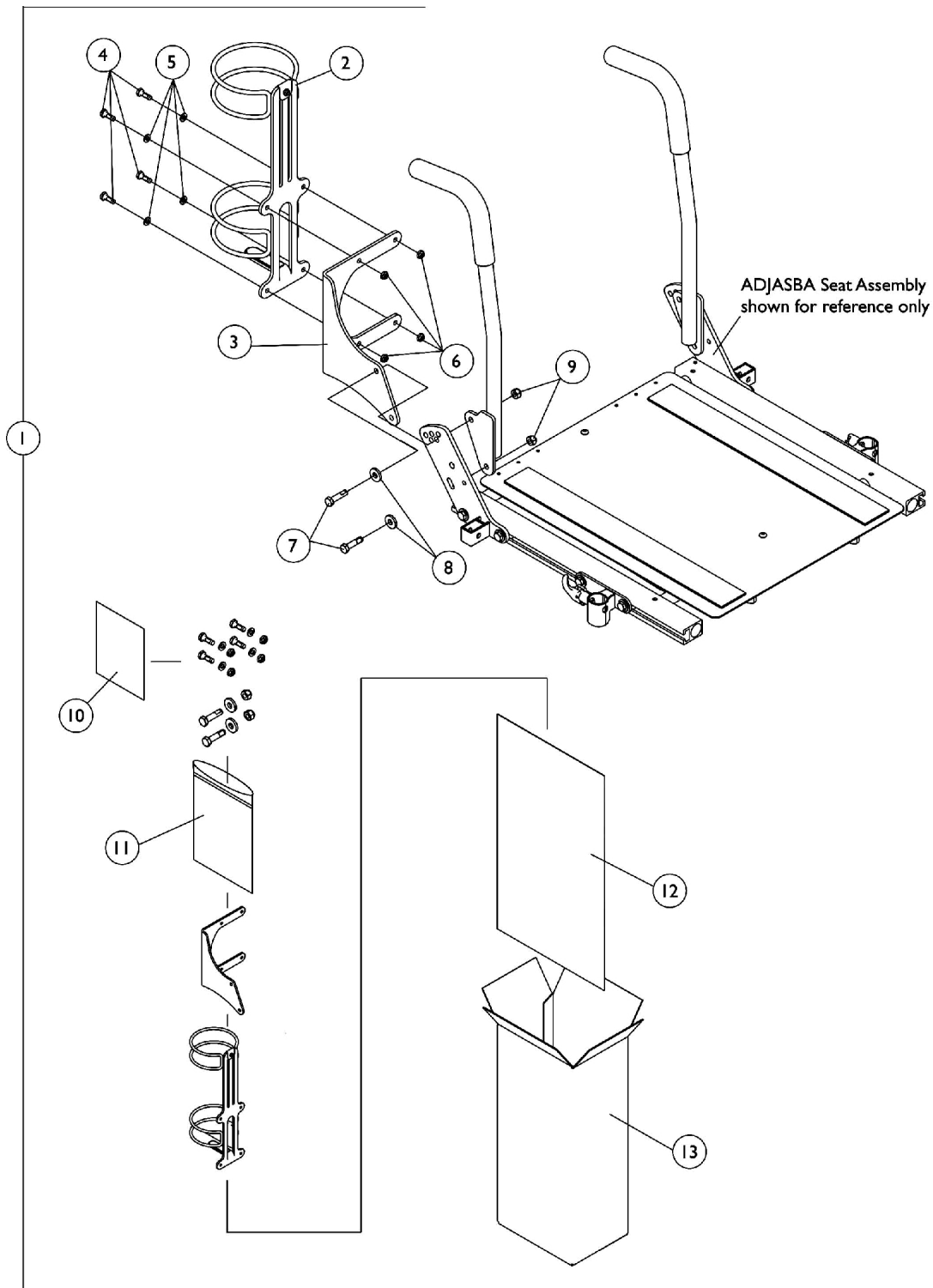
Printed Catalog

The MK6i™ Electronics information can be found in printed copy at our Literature Fulfillment Center listed under form # 06-110 and titled “MK6i™ Electronics”.

Oxygen Holder Assembly Kit

ADJASBA Seats

NOTE: Oxygen holder is not available on recliner options and the 12"-16" wide TDX SPREE ADJASBA Seat Frame



Oxygen Holder Assembly Kit

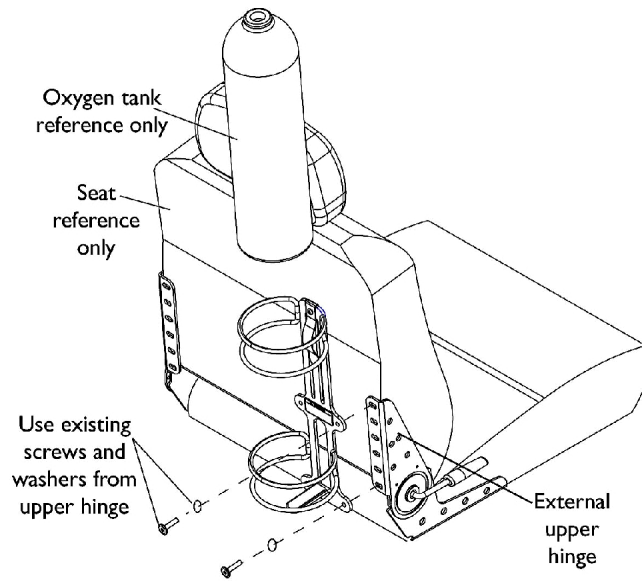
ADJASBA Seats

NOTE: Oxygen holder is not available on recliner options and the 12"-16" wide TDX SPREE ADJASBA Seat Frame

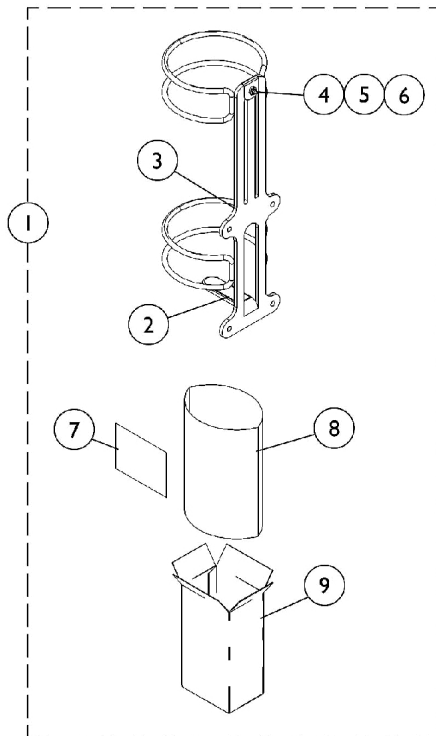
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1135504	Kit, Oxygen Holder Assembly For ADJASBA Seats	1	1
2			Holder, Oxygen	1	1
3			Bracket, Oxygen Holder (ASBA and ADJASBA Seats)	1	1
4			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	4
5			Washer (1/4 x 1/2 x 1/16")	1	4
6			Locknut (1/4-20)	1	4
7			Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	2
8			Washer, Flat (21/64 x 53/64 x 7/64")	1	2
9			Locknut (5/16-18)	1	2
10			Instruction Sheet, Oxygen Holder For ADJASBA Seats	1	1
11			NLA - Bag, Poly Zip-Lip (8-3/4" L x 6" W)	1	1
12			NLA - Bag, Poly (26" L x 15" W)	1	1
13			NLA - Carton, Shipper	1	1
NOTE: A - Includes items 2-13					

Oxygen Holder Assembly Kit

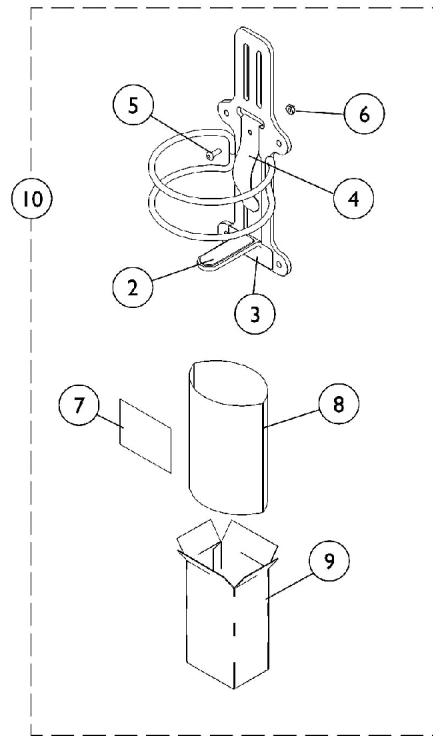
Van Seat



Installing on Seat with External Hinge



O2 Holder D or E size tanks



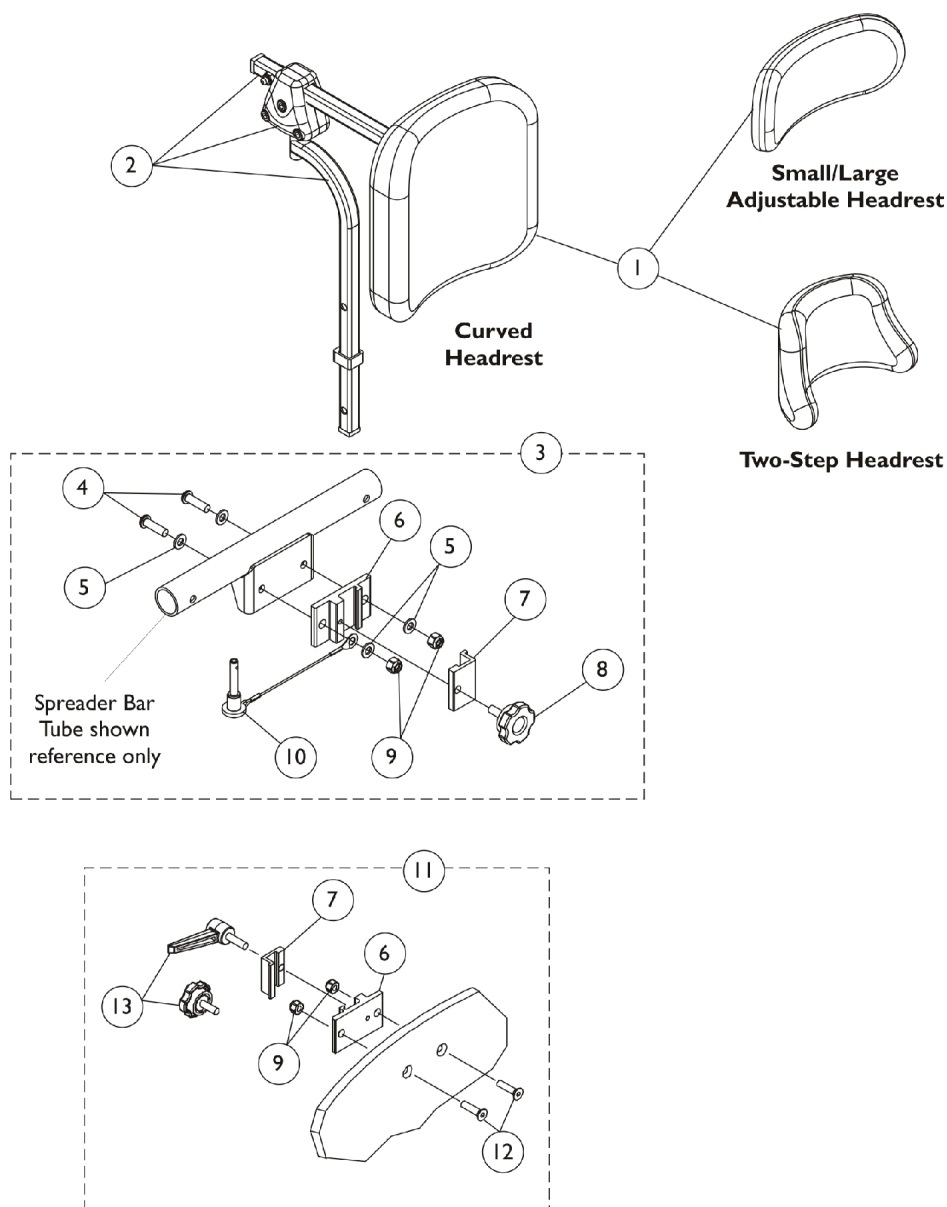
O2 Holder Home Filled Tank (HFO2-ML6)

Oxygen Holder Assembly Kit Van Seat

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1116956	Oxygen Holder Assembly(D or E Tanks)	1	1
2		1116950-NLA	NLA - Pad, Non-Skid	1	1
3		1080866	Decal, Oxygen Warning - English	1	1
4		1116945	Spring, Oxygen Holder	1	1
5		1072319-NLA	NLA - Screw, Socket Button Head (#10-32 x 1/2")	1	1
6		1025735	Locknut (#10-32)	1	1
7	B	1116957-NLA	NLA - Instruction Sheet, Oxygen Holder	1	1
8		1021866-NLA	NLA - Bag, Poly (26" L x 15" W)	1	1
9	A	1063960	Carton	1	1
10		HFO2-ML6	Oxygen Holder Assembly (Home Filled Tank)	1	1
NOTE: A - Includes Oxygen Holder plus items 2-9. For seats with an EXTERNAL (visible) hinge assembly. B - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.					

Headrest Supports, Tarsys

TDX SPREE with Manual Tilt Only

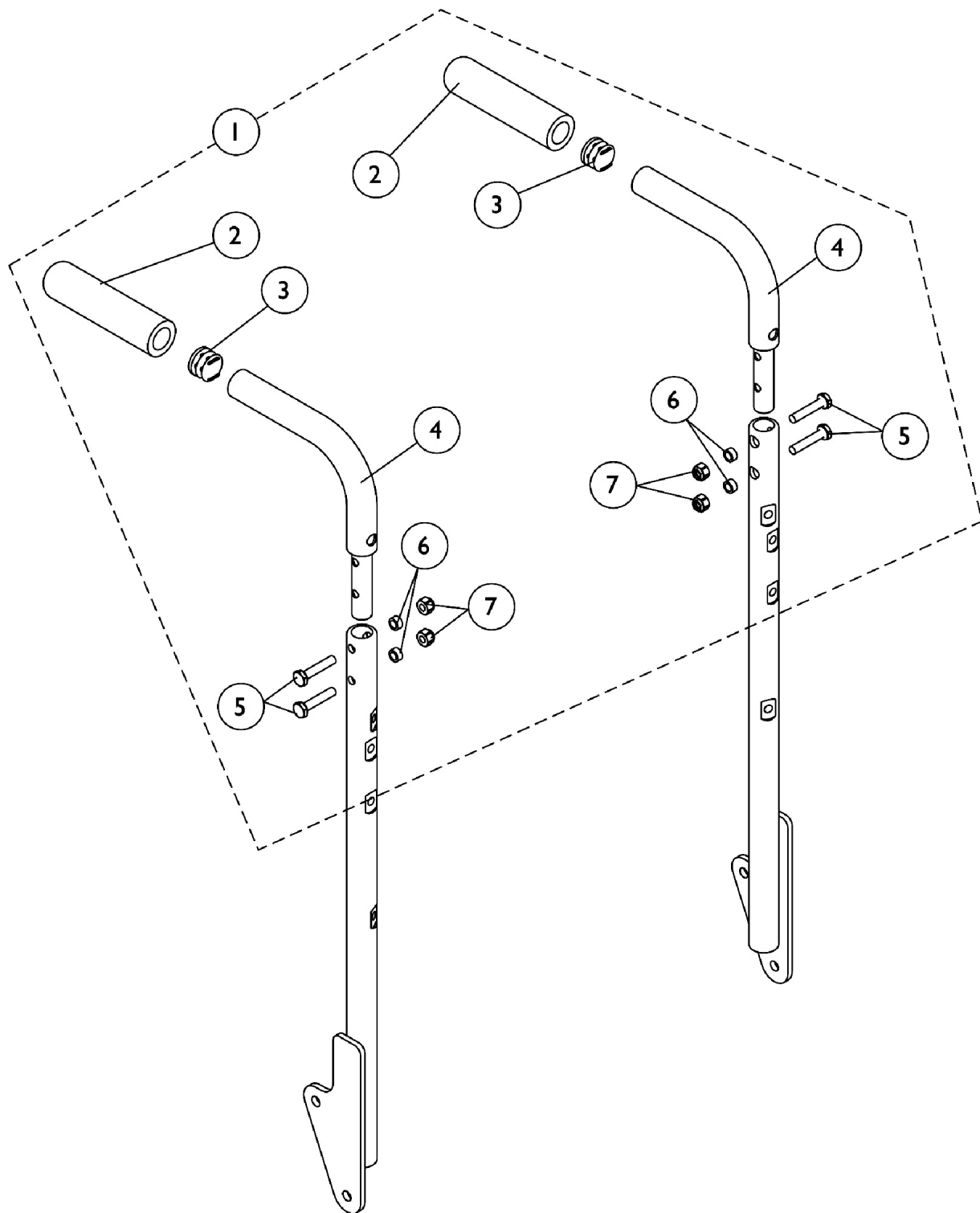


Headrest Supports, Tarsys TDX SPREE with Manual Tilt Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		0127700	Headrest, Curved (6" W x 7" H)	1	1
1		0022600	Kit, Headrest w/ Screws, Adjustable, Small, Otto Bock (9" W x 3-1/2" H)	1	1
1		0022400	Kit, Headrest w/ Screws, Adjustable, Large, Otto Bock (12" W x 6" H)	1	1
1		0128000-NLA	NLA - Headrest, Two-Step (8-1/2" W x 5-1/2" H)	1	1
2		1128754-NLA	NLA - Headrest Bracket Assembly, Offset	1	1
3	A	1127973	Kit, Headrest Clamp Hardware	1	1
4		1028410-NLA	NLA - Screw, Socket Button Head (1/4-20 x 7/8")	1	2
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
6	B	0237422-NLA	NLA - Clamp, Small Bottom Half	1	1
7	B	0237522-NLA	NLA - Clamp, Small Top Half	1	1
8		1072440	Knob, Adjustment, Black (1/2" L Threads)	1	1
9		1025736	Locknut (1/4-20)	1	2
10		1128725-NLA	NLA - Pin, Quick Release with Lanyard	1	1
11	C	0273100	Kit, Headrest Clamp, Lever Style	1	1
12		0288706-NLA	NLA - Screw, Socket, Flat Head (1/4-20 x 1")	1	2
13		1072439-NLA	NLA - Knob, Adjustment, Black (3/4" L Threads)	1	1
NOTE: A - Includes items 4-10 B - Clamp is no longer available individually. See Headrest Clamp Mounting Hardware item 3 or 11 depending on Back Style. C - Includes items 6, 7, 9 and 12-13. Item 13 Adjustment Knob was replaced with an Adjustment Lever. The Lever is not available as a separate part. The knob Part # 1072439 is still sold separately and is interchangeable with the Lever.					

Back Cane Push Handle Attachments

(16" Wide) Conventional Back Non-Manual Tilt - TDX SPREE

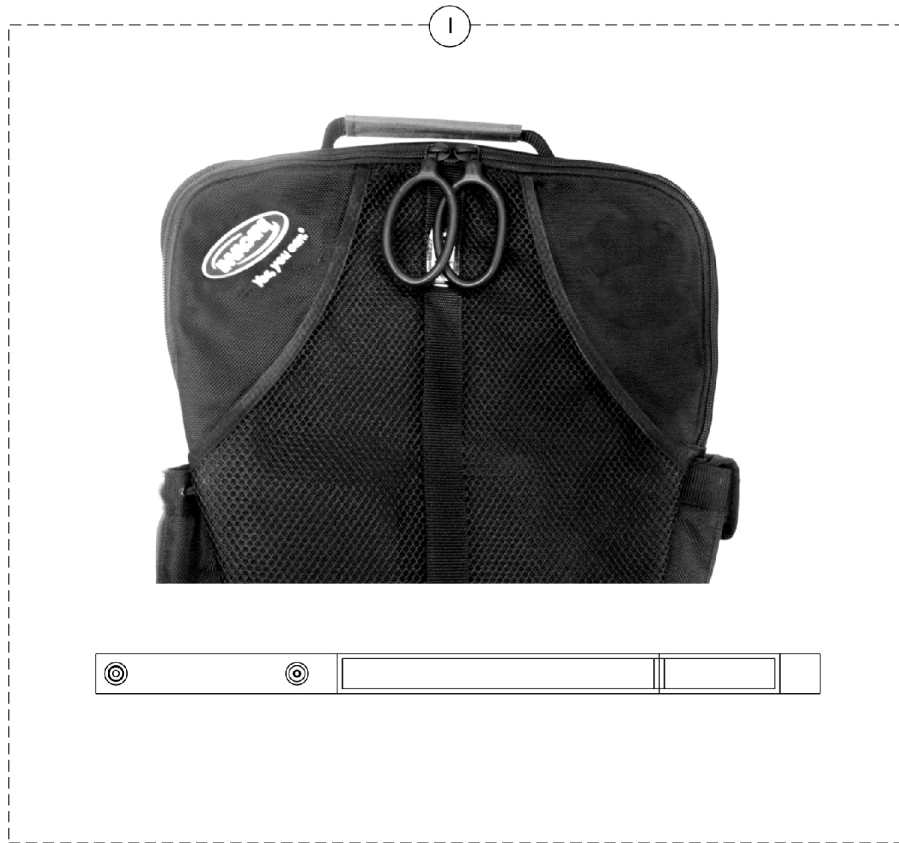


Back Cane Push Handle Attachments (16" Wide) Conventional Back Non-Manual Tilt - TDX SPREE

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1133259	Kit, Back Cane Push Handle Attachments (Pair)	1	1
2			Grip, Foam, Hand (4-1/2" L)	1	2
3			Plug Button, Black (7/8")	1	2
4			Attachment, Back Cane Push Handle	1	2
5			Screw, Hex Head (1/4-20 x 1-1/4")	1	4
6			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
7			Locknut (1/4-20)	1	4
NOTE: A - Includes items 2-7.					

Back Pack with Mounting Straps

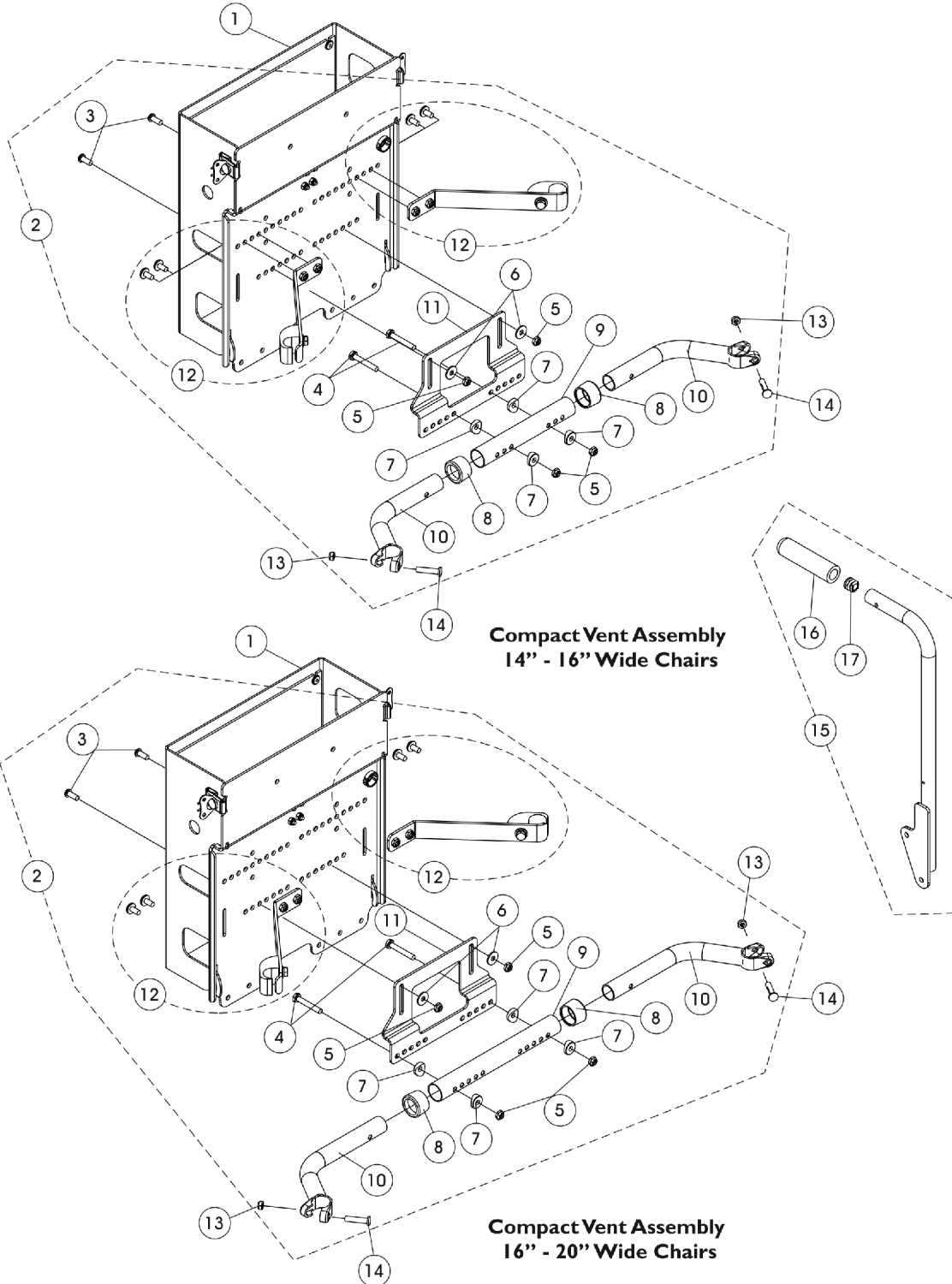
TDX SPREE



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1159518	Backpack w/ Mounting Straps	1	1
NOTE: A - Back Pack with Mounting Straps is sold complete. Mounting Straps are non-serviceable					

Compact Vent Assembly

NOTE: When ordering a Compact Vent Assembly for first time installation in the field, call Invacare Corporation at 1-800-333-6900. Request Customer Service to review and reference "SPECIAL QUOTE #SM-091118102342" to ensure that all additional parts (not shown) and installation instruction sheet are shipped. Wheelchair serial number is required. Components shown are for wheelchairs originally ordered with a compact vent and solid back.



Compact Vent Assembly

NOTE: When ordering a Compact Vent Assembly for first time installation in the field, call Invacare Corporation at 1-800-333-6900. Request Customer Service to review and reference "SPECIAL QUOTE #SM-091118102342" to ensure that all additional parts (not shown) and installation instruction sheet are shipped. Wheelchair serial number is required. Components shown are for wheelchairs originally ordered with a compact vent and solid back.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162939	Compact Vent Assembly	1	1
2	B	1154127	NLA - Kit, Compact Vent Mounting Hardware (14 - 16" Wide)	1	1
3			Screw, Socket Button Head (1/4-20 x 5/8")	1	2
4			Screw, Hex Head (1/4-20 x 1-5/8")	1	2
5			Locknut (1/4-20)	1	4
6			Washer (1/4 x 23/32 x 1/16")	1	2
7			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
8			Anti-Rattle (1")	1	2
9			Tube, Spreader Bar, Adjustable (14 - 16" W)	1	1
10			Handle, Spreader Bar (14 - 16" W)	1	2
11			Bracket, Compact Vent Mounting, Black	1	1
12			Compact Vent Mounting Strap Assembly and Hardware (Pair)	2	1
2	C	1154128	NLA - Kit, Compact Vent Mounting Hardware (16 - 20" Wide)	1	1
3			Screw, Socket Button Head (1/4-20 x 5/8")	1	2
4			Screw, Hex Head (1/4-20 x 1-5/8")	1	2
5			Locknut (1/4-20)	1	2
6			Washer (1/4 x 23/32 x 1/16")	1	2
7			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
8			Anti-Rattle (1")	1	2
9			Tube, Spreader Bar, Adjustable, Black (16 - 20" W)	1	1
10			Handle, Spreader Bar (16 - 20" W)	1	2
11			Bracket, Compact Vent Mounting, Black	1	1
12			Compact Vent Mounting Strap Assembly and Hardware (Pair)	2	1
13		1025730	Locknut (5/16-24)	1	2
14		1031026	Screw w/ Lug (5/16-24 x 1-3/8")	1	2
15	D	1160743-NLA	NLA - Back Cane Assembly, w/ Short Grip, w/o 10 Degree Bend, Black - Right (18" H)	1	1
15	D	1160744-NLA	NLA - Back Cane Assembly, w/ Short Grip, w/o 10 Degree Bend, Black - Left (18" H)	1	1
16		1086460	Grip, Foam, Hand (4-1/2" L)	1	1
17		1134426	Package, Plug Button, Black (3/4")	10	1
	E	1154288-NLA	NLA - Instruction Sheet, Compact Vent Assembly Installation	1	1

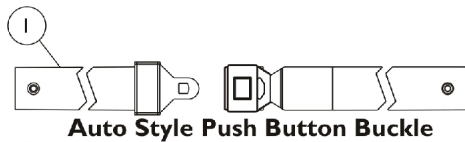
Compact Vent Assembly

NOTE: When ordering a Compact Vent Assembly for first time installation in the field, call Invacare Corporation at 1-800-333-6900. Request Customer Service to review and reference "SPECIAL QUOTE #SM-091118102342" to ensure that all additional parts (not shown) and installation instruction sheet are shipped. Wheelchair serial number is required. Components shown are for wheelchairs originally ordered with a compact vent and solid back.

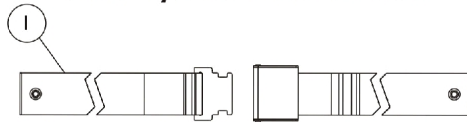
NOTE:	A - The Compact Vent Assembly is sold complete. individual components are non-serviceable
	B - Includes items 3-12 and used for 14" - 16" wide chairs
	C - Includes items 3-12 and used for 16" - 20" wide chairs
	D - Includes the Back Cane and items 16 and 17. The 18" High Back Cane Assembly with short grip is used when a Compact Vent Assembly is ordered
	E - Not Shown

Miscellaneous Accessories

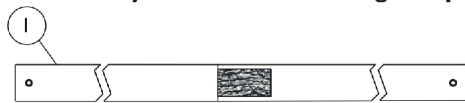
NOTE: Chest Positioning Straps share the same hardware that attaches the Back Upholstery



Auto Style Push Button Buckle

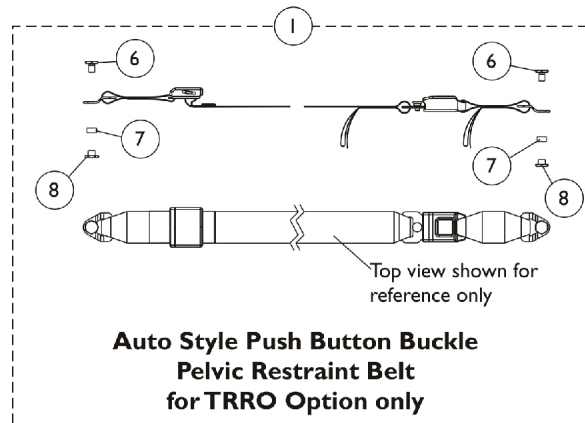


Airline Style Buckle Positioning Strap

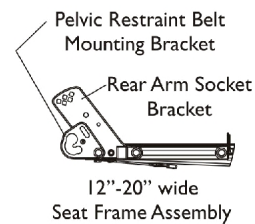


Hook and Loop Style Buckle Positioning Strap

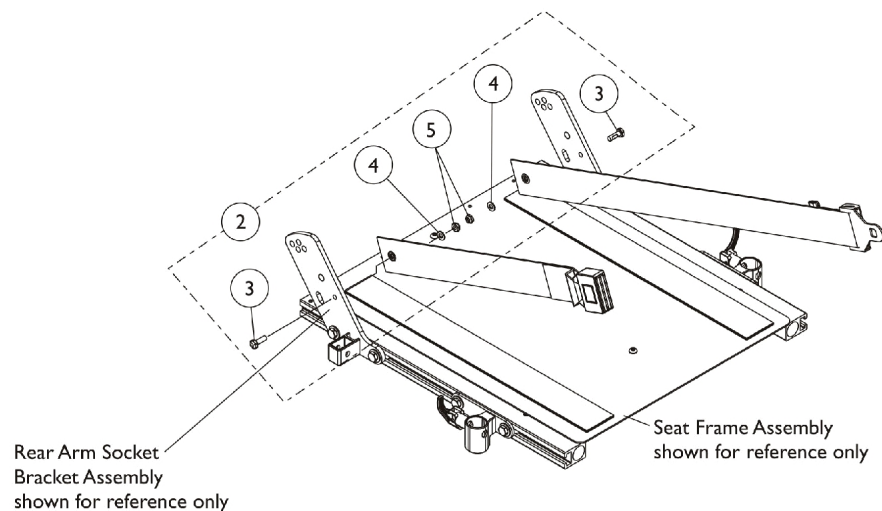
**Positioning Straps
(For ASBA and ADJASBA Seating
without TRRO Option)**



**Auto Style Push Button Buckle
Pelvic Restraint Belt
for TRRO Option only**



**Pelvic Restraint Belt Mounting Location
(For ADJASBA Seating w/ TRRO Option)**



**Seat Positioning Strap
Mounting Hardware
(For ADJASBA Seating)**

Miscellaneous Accessories

NOTE: Chest Positioning Straps share the same hardware that attaches the Back Upholstery

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Positioning Straps	1	1
1	C	See Chart	#1 Pelvic Restraint Belt For TRRO Option Only	1	1
2	A	1124385	Kit, Seat Positioning Strap Mounting Hardware (both LT & RT sides)	1	1
3			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	2
4			Washer (1/4 x 1/2 x 1/16")	1	2
5			Locknut (1/4-20)	1	2
6		1134055-NLA	NLA - Screw, Hex Head (3/8-24 x 5/8")	1	2
7		1134054-NLA	NLA - Bushing, Nylon (1/2 x 9/16 x 9/32")	1	2
8		1134056-NLA	NLA - Nut, Barrel (3/8-24)	1	2
	B	40176X010-NLA	NLA - Pump, Tire	1	1
NOTE: A - Includes items 3-5 B - Not Shown C - Before ordering a replacement Pelvic Restraint Belt for TRRO Option, Please read the information provided on page titled "TRRO and TRBKTS Option Clarification Reference" page					

Miscellaneous Accessories

NOTE: Chest Positioning Straps share the same hardware that attaches the Back Upholstery

#1 Positioning Straps

Description	12"-15" Wide	16"-19" Wide	20" Wide
Auto Style Push Button	1036527 Strap, Positioning, Seat/Chest w/ Auto Style Buckle (Eyelet to Eyelet Length 33") See Note(s) A	1004310 Strap, Positioning, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 48")	1034625 Strap, Positioning, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 61")
Airline Style	N/A	TAGTS1034751-NLA NLA - Strap, Positioning, Seat/Chest w/ Airline Style Buckle (Eyelet to Eyelet Length 46")	1034752-NLA NLA - Strap, Positioning, Seat/Chest w/ Airline Style Buckle (Eyelet to Eyelet Length 61")
Hook and Loop See Note(s) B	N/A	1034744 Strap, Positioning, Seat/Chest w/ Hook and Loop Style Buckle (Eyelet to Eyelet Length 45") See Note(s) B	1034745 Strap, Positioning, Seat/Chest w/ Hook and Loop Style Buckle (Eyelet to Eyelet Length 61") See Note(s) B
NOTE: A - 12"-15" wide positioning straps come in rainbow color. B - Hook and Loop style positioning strap for power chairs is used for chest positioning only			

#1 Pelvic Restraint Belt For TRRO Option Only

Description	12"-16" Wide	16"-20" Wide
Auto Style Push Button See Note(s) A	1134475-NLA NLA - Belt, Pelvic Restraint w/ Auto Style Push Button Buckle (Bushing Hole to Bushing Hole Length 37")	1134476 Belt, Pelvic Restraint w/ Auto Style Push Button Buckle (Bushing Hole to Bushing Hole Length 55") See Note(s) A
NOTE: A - Includes the Pelvic Restraint Belt and items 6-8		

Warranty Replacement Parts

Part Number	Description	Quantity per Assembly
1123249E-NLA See Note(s) A	WARR RPLMT - Charger, Battery, 8 Amp, 115VAC (Off Board) Single Mode Round Plug w/ AC Power Line Cord, CTE Corp.	1
NOTE: A - See "Battery Chargers & Cables" Category for more information.		

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Form No. 07-082