

Formula™ CG Powered Seating Front Riggings

**For
3G Storm Series® &
TDX®SP/SP-GT/SR**



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 07_077. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

© 2022 Invacare Corporation. Elyria, Ohio. Invacare, Yes, you can., the Blue Medallion Design, SureStep, Storm Series, TDX are registered trademarks and Formula, Contoura, Personal Back 10, DualFlex, MKIV, MK6i, are trademarks of Invacare Corporation.

Otto Bock is a registered trademark owned by Otto Bock Orthopaedische Industrie GMBH & Co.. JAY Back is a registered trademark of Sunrise Medical HHG, Inc. Corporation

TABLE of CONTENTS

Description	Page Number
A: READ THIS FIRST (THIS CATALOG IS DIFFERENT!)	5
Frame Finishes - Touch-Up Paints & Upholstery Options	6
Front Riggings - Adjustable Angle Footplate Assembly - AT5543	49
Front Riggings - Adjustable Heel Loops	58
Front Riggings - Calf Pads and Attaching Hardware	40
Front Riggings - Center Mount Rigging (CTMT-F w/ CTMTFB One PC Footboard) TDX SP/SP-GT/SR After 12/30/09	88
Front Riggings - Center Mount Rigging (CTMT-F w/ CTMTFB One PC Footboard) TDX SP/SP-GT/SR Before 12/31/09	86
Front Riggings - Center Mount Rigging (CTMT-F) For TDX SP/SP-GT/SR (Before 12/10/08)	75
Front Riggings - Center Mount Rigging (CTMT-FJ) For TDX SP/SP-GT/SR (Before 12/10/08)	73
Front Riggings - Center Mount Rigging (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL) (After 12/09/08)	78
Front Riggings - Center Mount Rigging Mtg Hdwr. (CGR 16"-19" D) (16"-24" W) TDX SP/SP-GT/SR	94
Front Riggings - Center Mount Rigging Mtg Hdwr. (CGR 19"-22" D) (CGT,CGTE,CGTR, CGTRE) (16"-24" W) TDX SP/SP-GT/SR	96
Front Riggings - Center Mount Rigging Mtg Hdwr. (CGT) For TDX SP/SP-GT/SR (12"-16" W)	92
Front Riggings - Center Mount Rigging Mtg. Hdwr. (CGE) (16"-22" Wide) For TDX SP/SP-GT/SR	99
Front Riggings - Center Mount Rigging Mtg. Hdwr., (CTMT-F/CTMT-FJ) (CGE) w/ Van Seats - TDX SP/SP-GT/SR	101
Front Riggings - Footrest & Legrest Accessories	55
Front Riggings - Footrest Support Assemblies (Sector Style)	29
Front Riggings - Footrest Supports - PHW93 - (Hemi)	44
Front Riggings - Footrest Supports - PW93	42
Front Riggings - Front Rigging Hanger Hardware - Van Seat	27
Front Riggings - Front Rigging Hanger Hdwr., Pin & Sector Style (16"-22" W) (CGE) For TDX SP/SP-GT/SR	25

TABLE of CONTENTS

Description	Page Number
Front Riggings - Front Rigging Hanger Hdwr., Pin, Sector & Hemi Style (12"-16" W) (CGT) ..	19
Front Riggings - Front Rigging Hanger Hdwr., Pin, Sector & Hemi Style (16"-24" W) (CGR, CGTR, CGTRE)	23
Front Riggings - Front Rigging Hanger Hdwr., Pin, Sector & Hemi Style (16"-24" W) (CGT/CGTE)	21
Front Riggings - Legrest Release Handles and Ratchets	38
Front Riggings - Legrest Supports - AT5544	31
Front Riggings - Legrest Supports - P904A	33
Front Riggings - Legrest Supports, Articulating (Hemi) - PHAL4A	35
Front Riggings - Legrest, Articulating - PAL4A	34
Front Riggings - Mounting Hardware - Adductors - Jr. Center Mount Front Riggings	125
Front Riggings - Mounting Hardware - Adductors - Center Mount Front Riggings	121
Front Riggings - Mounting Hardware - Adductors - Center Mount Front Riggings - Formula TRE	119
Front Riggings - Mounting Hardware - Adductors - Center Mount Front Riggings - Long	123
Front Riggings - Mounting Hardware - Adductors - CG Tilt/Elevate - Sector Style	117
Front Riggings - Mounting Hardware - Adductors - CG Tilt/Elevate For 3G Storm	115
Front Riggings - Mounting Hardware - Adductors - CG Tilt/Elevate For TDXSP/SP-GT/SR ...	113
Front Riggings - Mounting Hardware - Adductors - Hemi Style - 3G Storm	105
Front Riggings - Mounting Hardware - Adductors - Hemi Style - TDX SP/SP-GT/SR	103
Front Riggings - Mounting Hardware - Adductors - Jr. Center Mount Front Riggings - Tilt	127
Front Riggings - Mounting Hardware - Adductors - LNX/LNX-L Front Riggings - TDX SP/SP-GT	131
Front Riggings - Mounting Hardware - Adductors - MPCTMT/MPCTMT-L Style	109
Front Riggings - Mounting Hardware - Adductors - Sector Style	107

TABLE of CONTENTS

Description	Page Number
Front Riggings - Mounting Hardware - Adductors - Tilt/Recline - 3G Storm	129
Front Riggings - Mounting Hardware - Adductors - Tilt/Recline - Sector Style	111
Front Riggings - Pivot/Slide Tube w/ Footplate Assembly - Aluminum - 1350, 1650	47
Front Riggings - Pivot/Slide Tube w/ Footplate Assembly - Composite - 1651	46
Front Riggings - Power Articulating Legrest - ELRPW/ELRPW 22	52
Front Riggings - Power Center Mount Elevating Legrest - Articulating - Mtg. Hdwr. - LNX/LNX-L - TDX SP/SP-GT	71
Front Riggings - Power Center Mount Elevating Legrest - Articulating - w/o Mtg. Hdwr. - LNX/LNX-L - TDX SP/SP-GT	68
Front Riggings - Power Elevating Legrest - Articulating (MPCTMT/MPCTMT-L) (After 12/31/08) - TDX SP/SP-GT/SR	64
Front Riggings - Power Elevating Legrest - Articulating (MPCTMT/MPCTMT-L) (Before 01/01/09) - TDX SP/SP-GT/SR	62
Front Riggings - Pwr. Articulating Legrest - Harness, Hdwr. & DLIAM (Dual Legs Integrated Actuator Module)	60
Front Riggings - Reference Chart - 70ST TAPER	18
Front Riggings - Reference Chart - AT5544, 60HD, 70NHD, PW93, PHW93	14
Front Riggings - Reference Chart - P904, PAL4A, PHAL4A	16
Label Locations For TRBKTS Option	12
Packaging & Literature For 3G Storm Series	8
Packaging & Literature For TDX SP/SP-GT/SR	10
TRBKTS Option Clarification Reference	13

A: READ THIS FIRST (THIS CATALOG IS DIFFERENT!)

Formula CG Powered Seating (CGE/CGT/CGTE/CGR/CGTR/CGTRE) parts catalog information is now divided into three separate catalogs.

The Form Numbers and Cover Titles are listed below.

Form # 06-106

Formula CG Powered Seating
(CGE/CGT/CGTE/CGR/CGTR/CGTRE)
For
3G Storm Series® and TDX®SP/SP-GT/SR

Form # 07-077

Formula CG Powered Seating
Front Riggings
For
3G Storm Series® and TDX®SP/SP-GT/SR

Form # 06-110

MK6i Electronics
(MK6i Electronics were introduced on or about 10/9/06)

Use all three form numbers to order a “complete” Parts Catalog.

Frame Finishes, Touch-Up Paints & Upholstery Options

Frame Finishes and Touch-Up Paint

Color Number	Part Number	Bottle Size	Frame Finish
08P	1031456-NLA	.6 oz.	Deep Purple
17P	1046319-NLA	.6 oz.	Cobalt Blue
22P	1033376-NLA	.6 oz.	Anthracite
24P	1031450-NLA	.6 oz.	Wet Black
29P	1031447-NLA	.6 oz.	White/ White Snow
33P	1031455-NLA	.6 oz.	Red
34P	1046327-NLA	.6 oz.	Flat Black
61P	1046321-NLA	.6 oz.	Electric Red
62P	1046320-NLA	.6 oz.	Electric Blue
66P	1046322-NLA	.6 oz.	Electric Purple
69P	1101320-NLA	.6 oz.	Teflon Black
71P	N/A	N/A	Silver Vein
84P	1073896-NLA	.6 oz.	Lavender
101P	1101325-NLA	.6 oz.	Jeweled Green
102P	1101327-NLA	.6 oz.	Denim Blue
104P	1101316-NLA	.6 oz.	Electric Teal
105P	1101326-NLA	.6 oz.	Midnight Blue
115P	N/A	N/A	Black Prism
116P	1133372-NLA	.6 oz.	Sunkissed Orange
117P	1133373-NLA	.6 oz.	Tangerine Red
118P	N/A	N/A	Fruit Fusion
119P	N/A	N/A	Bubblegum Pink
120P	N/A	N/A	Grape Madness
121P	N/A	N/A	Lolly Pop Blue
122P	N/A	N/A	Cosmic Blue
123P	N/A	N/A	Celestial Purple
124P	N/A	N/A	Vivid Violet
125P	N/A	N/A	Emerald Green
126P	N/A	N/A	Shamrock Green
127P	N/A	N/A	Grasshopper Green

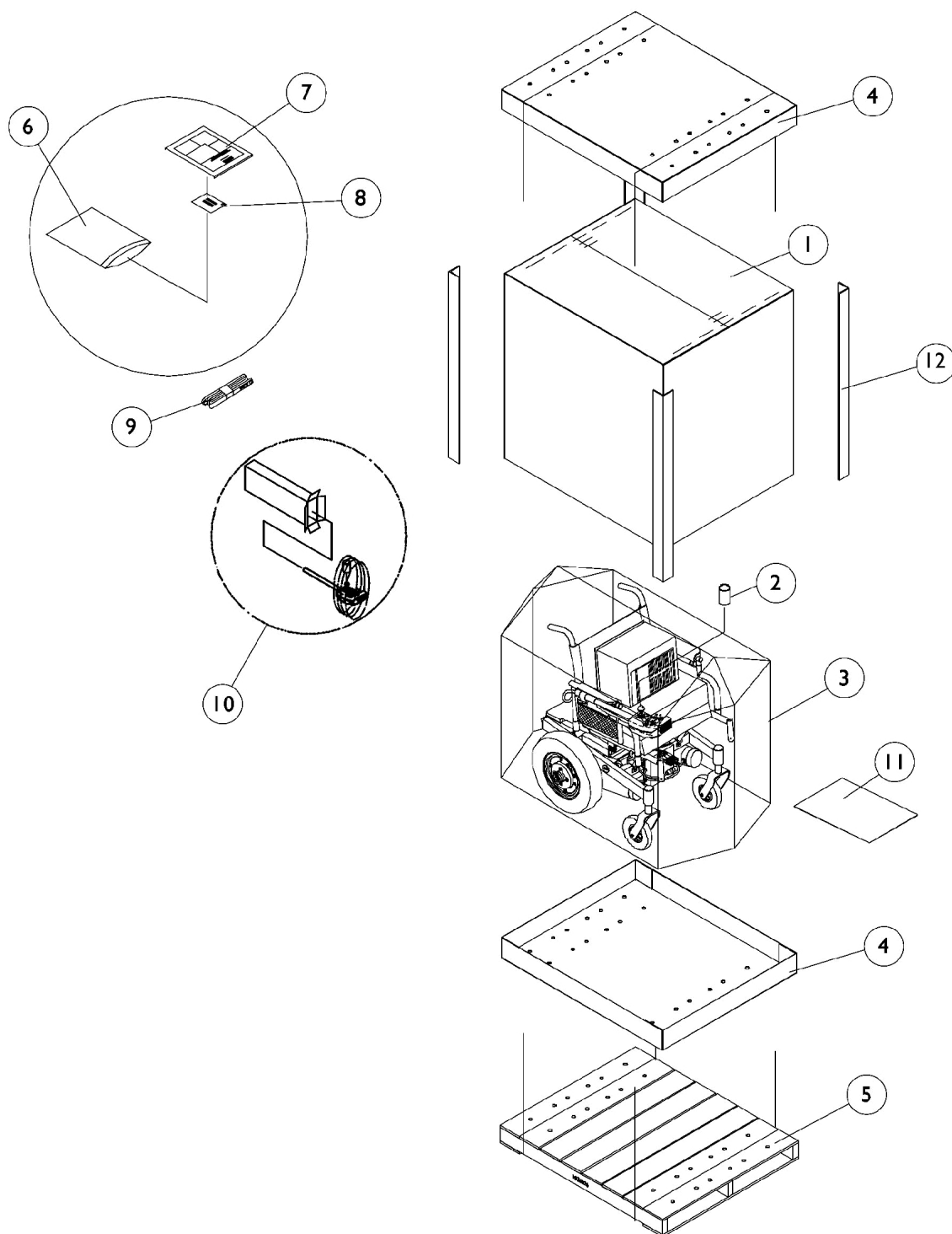
Frame Finishes, Touch-Up Paints & Upholstery Options

Upholstery Options For ADJASBA Seating w/ Sling Back Upholstery

Nylon Color
U240 Black

Packaging & Literature

For 3G Storm Series

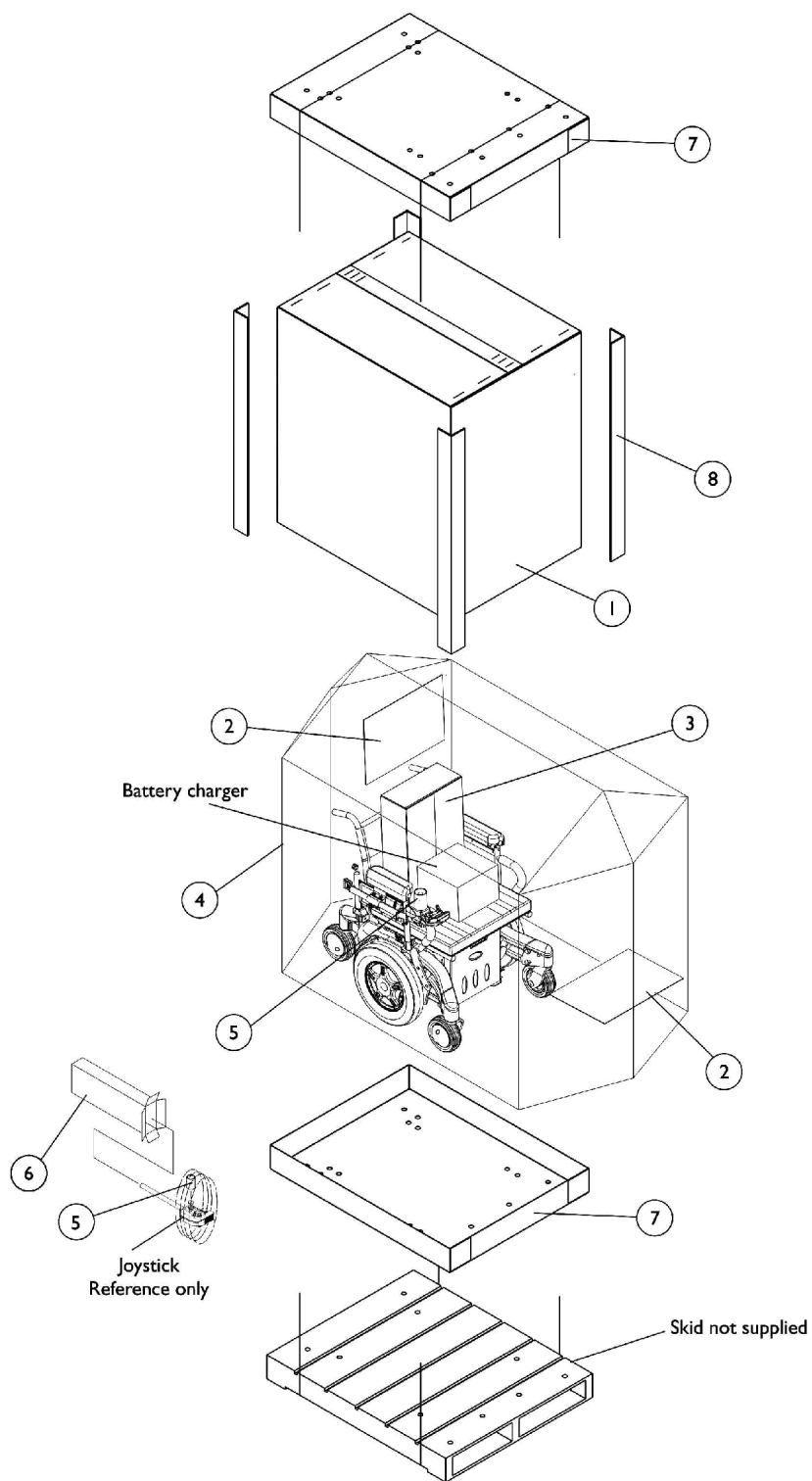


Packaging & Literature For 3G Storm Series

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1030364	Carton, Cover	1	1
1	B	1031682	Carton, Cover	1	1
1	C	1036028	Carton, Cover	1	1
2		1043198-NLA	NLA - Tube, Paper	1	1
3		1015609-NLA	NLA - Bag, Poly (28" W x 44" D x 80" H)	1	1
4	D	1030362	Carton, Tray	1	2
4	E	1036027	Carton, Tray	1	2
5	F	See Note	See Footnote	1	1
6		1021149-NLA	NLA - Bag, Poly Zip-Lip (13" L x 9" W)	1	1
7		1143155-NLA	NLA - Owner's Manual, Formula CG Seating	1	1
8		00077X031-NLA	NLA - Warranty Card	1	1
9		50000X121	Strap, Battery Lift	1	1
10	G	1012001-NLA	NLA - Carton, Joystick	1	1
10		40131X011-NLA	NLA - Carton, Front Riggings	1	1
11		40131X161	Insert, Plain Pad	1	1
12	A	1115174	Carton, Corner Reinforcement	1	2
12	B	1129589-NLA	Carton, Corner Reinforcement	1	2
12	C	1129590-NLA	Carton, Corner Reinforcement	1	2
NOTE: A - 12"- 20" wide systems with base B - 16"- 20" wide systems medium/tall seat-to-floor heights with base C - 21"- 24" wide systems with base D - 12"- 20" wide systems with base E - 21"- 24" wide systems with base F - Skid not supplied G - Can use part #40131X011 for a Joystick also. NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.					

Packaging & Literature

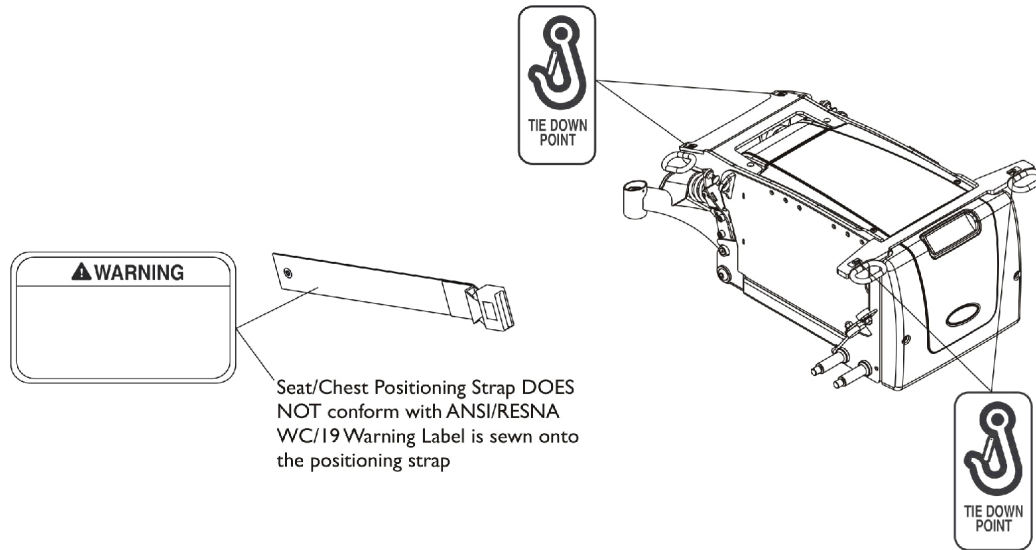
For TDX SP/SP-GT/SR



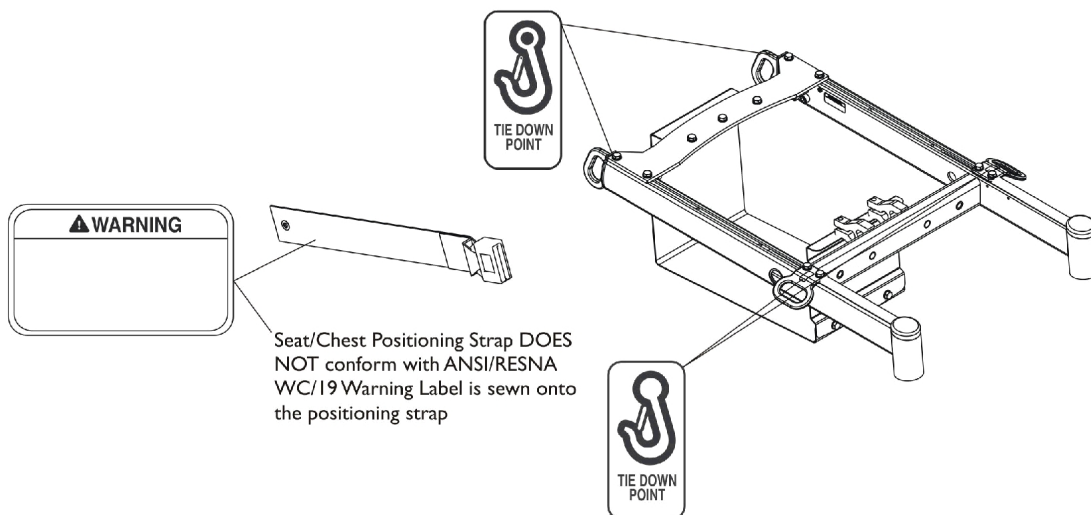
Packaging & Literature For TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1030364	Carton, Cover	1	1
1	B	1031682	Carton, Cover	1	1
1	C	1036028	Carton, Cover	1	1
2		40131X161	Insert, Plain Pad	1	2
3		40131X011-NLA	NLA - Carton, Front Riggings	1	1
4		1015592	Bag, Poly (72" L x 35" W x 19" D)	1	1
5		1043198-NLA	NLA - Tube, Paper	1	1
6		1012001-NLA	NLA - Carton, Joystick	1	1
7	D	1030362	Carton, Tray	1	2
7	E	1036027	Carton, Tray	1	2
8	D	1115174	Carton, Corner Reinforcement	1	4
8	B	1129589-NLA	Carton, Corner Reinforcement	1	4
8	E	1129590-NLA	Carton, Corner Reinforcement	1	4
		00077X031-NLA	NLA - Warranty Card	1	1
	F	1143155-NLA	NLA - Owner's Manual, Formula CG Seating	1	1
NOTE: A - 12"-20" wide systems with base B - 16"-20" wide systems medium/tall seat-to-floor heights with base C - 21"-24" wide systems with base D - 12"-20" wide systems with base E - 21"-24" wide systems with base F - Not Shown When adjusting or replacing parts, please refer to your Owner's Manual for assistance.					

Label Locations For TRBKTS Option



TRBKTS Option Label Locations For TDX SP



TRBKTS Option Label Locations For 3G Storm Series

TRBKTS Option Clarification Reference

TRBKTS Option is an On-Chair option only.

About TRBKTS Transport Ready Package

TRBKTS includes four factory-installed wheelchair transport brackets. **TRBKTS** has not been crash-tested in accordance with WC 19. Use these transport brackets only to secure an unoccupied wheelchair during transport.

Only use the transport brackets included with **TRBKTS** for the purpose described in the appropriate Owner's Operator and Maintenance Manual.

Battery support brackets **MUST** be installed at all times. Otherwise, the wheelchair will not be WC/19 compliant. Refer to Removing/Installing the Batteries From/Into the Wheelchair in the appropriate Owner's Operator and Maintenance Manual.

As of this date, the Department of Transportation has not approved any tie-down systems for transportation of a user while in a wheelchair, in a moving vehicle of any type. It is Invacare's position that users of wheelchairs should be transferred into appropriate seating in vehicles for transportation and use be made of the restraints made available by the auto industry. Invacare cannot and does not recommend any wheelchair transportation systems.

NOTE: ANSI = American National Standards Institute, RESNA = Rehabilitation Engineering and Assistive Technology Society of North America.

Front Riggings Reference Chart

For AT5544, 60HD, 70NHD, PW93, PHW93

NOTE: Calf pads with attaching hardware not included on legrest.

NOTE: Pivot/ Slide tube attaching hardware not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1651 = Composite footplate with 9-7/8" curved pivot/ slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/ slide tube.
1350 = Extra large footplate with "L" style pivot/ slide tube.

Support Assemblies

Pivot/Slide tube and footplates are interchangeable with the support assemblies listed.

Rigging Type	AT5544	60HD	70NHD	PW93	PHW93
Right	8881045291	8881053158	8881053149	8881070776	8881126089
See Note(s) C	See Note(s) A, B	See Note(s) A, C	See Note(s) A, B	See Note(s) C, A	See Note(s) D, A
Left	8881045292	8881053157	8881053148	8881070777	8881126090
	See Note(s) B, A	See Note(s) A, C	See Note(s) A, B	See Note(s) A, C	See Note(s) A, D
NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints". B - Offered on 3G Storm Series and TDX SP/SR models. C - Offered on 3G Storm Series models. D - Offered on TDX SP/SR models.					

Pivot/ Slide Tube and Footplates

Footplate Type	1651 13-14" W	1651 15-16" W	1651 17-24" W	1350 17-24" W	AT5543 12-13" W	AT5543 14-15" W	AT5543 16-24" W
Right	1057859	1057869	1057879	1026395	1060442	1060444	1062756
Left	1057860	1057870	1057880	1026396	1060443	1060445	1062757

Front Riggings Reference Chart

For AT5544, 60HD, 70NHD, PW93, PHW93

2" Longer Pivot/ Slide Tube and Footplates

Footplate Type	1651 13-14" W	1651 15-16" W	1651 17-24" W	1350 17-24" W	AT5543 12-13" W	AT5543 14-15" W	AT5543 16-24" W
Right	1057861	1057871	1057881	1086515	N/A	1062758	1062760
Left	1057862-NLA	1057872	1057882	1086517	N/A	1062759	1062761

4" Longer Pivot/ Slide Tube and Footplates

Footplate Type	1651 13-14" W	1651 15-16" W	1651 17-24" W	1350 17-24" W	AT5543 12-13" W	AT5543 14-15" W	AT5543 16-24" W
Right	1058419-NLA	1058421	1058423	1086516	1121136-NLA	1121138-NLA	1121140
Left	1058420-NLA	1058422	1058424	1086518	1121137-NLA	1121139-NLA	1121141

Front Riggings Reference Chart

For P904, PAL4A, PHAL4A

NOTE: Calf pads with attaching hardware not included on legrest.

NOTE: Pivot/Slide tube attaching hardware not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1650 = Aluminum footplate with "L" style pivot/slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/slide tube.
1350 = Extra large footplate with "L" style pivot/slide tube.

Support Assembly

Pivot/Slide tube and footplates are interchangeable with the support assemblies listed.

Rigging Type	P904
Right	8881058646-NLA See Note(s) B, A
Left	8881058647-NLA See Note(s) B, A

NOTE: A - Specify Frame Color when ordering, see page titled "Frame Color and Touch-Up Paint".
B - Offered on 3G Storm Series models only

Pivot/Slide Tube and Footplates

Footplate Type	1650 14-15" W	1650 16-24" W	1350 17-24" W	AT5543 14-15" W	AT5543 16-24" W
Right	1058612-NLA	1058604	1058830	1060444	1062756
Left	1058613-NLA	1058605	1058831	1060445	1062757

2" Longer Pivot/Slide Tube and Footplates

Footplate Type	1650 14-15" W	1650 16-24" W	1350 17-24" W	AT5543 14-15" W	AT5543 16-24" W
Right	N/A	1086529-NLA	1086541-NLA	1062758	1062760
Left	N/A	1086531-NLA	1086551-NLA	1062759	1062761

Front Riggings Reference Chart

For P904, PAL4A, PHAL4A

4" Longer Pivot/Slide Tube and Footplates

Footplate Type	1650 14-15" W	1650 16-24" W	1350 17-24" W	AT5543 14-15" W	AT5543 16-24" W
Right	N/A	1086530-NLA	1086542-NLA	N/A	N/A
Left	N/A	1086532-NLA	1086552-NLA	N/A	N/A

Support Assembly

Pivot/Slide tube and footplates are interchangeable with the support assemblies listed.

Rigging Type	PAL4A/PHAL4A (Chrome Only)
PAL4A - Right See Note(s) A	1058482-NLA
PAL4A - Left See Note(s) A	1058483-NLA
PHAL4A - Right See Note(s) B	1031437-NLA
PHAL4A - Left See Note(s) B	1031438-NLA
NOTE: A - Offered on 3G Storm Series models only B - Offered on TDX SP models only	

Pivot/Slide Tube and Footplates

Footplate Type	1650 14-15" W	1650 16-24" W	1350 17-24" W	AT5543 14-15" W	AT5543 16-24" W
Right	1023905-NLA	1023907	1035456	1091775-NLA	1091777-NLA
Left	1023906-NLA	1023908	1035457	1091776-NLA	1091778-NLA

Front Riggings Reference Chart

For 70ST TAPER

NOTE: Pivot/Slide tube attaching hardware not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1651 = Composite footplate with 9-7/8" curved pivot/slide tube.

Support Assemblies

Pivot/Slide tube and footplates are interchangeable with the support assemblies listed.

Rigging Type	70ST TAPER
Right	8881026996 See Note(s) A, B
Left	8881026997 See Note(s) B, A

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".
B - Offered on 3G Storm Series and TDX SP/SR models

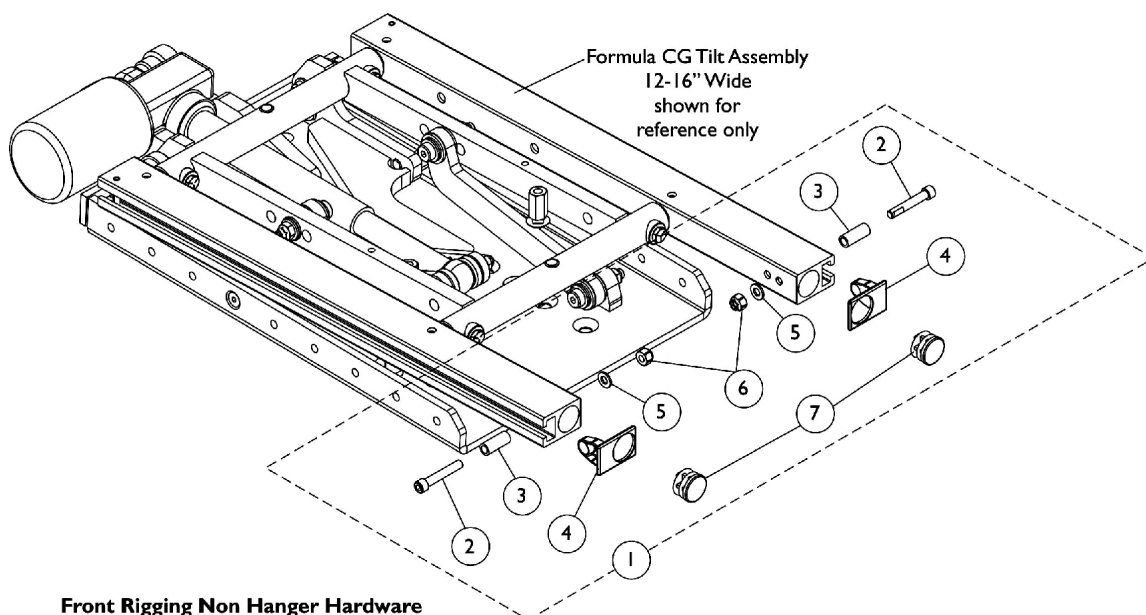
Pivot/Slide Tube and Footplates

Footplate Type	1651 15-17" W	1651 18-19" W	1651 20-24" W
Right	1057859	1057869	1057879
Left	1057860	1057870	1057880

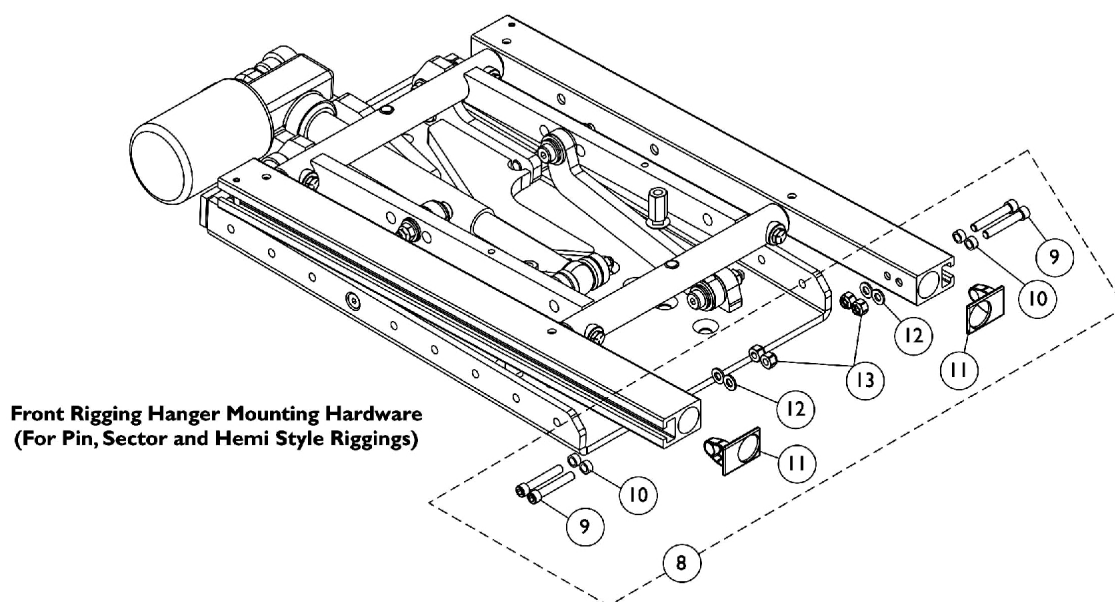
2" Longer Pivot/Slide Tube and Footplates

Footplate Type	1651 15-17" W	1651 18-19" W	1651 20-24" W
Right	1057861	1057871	1057881
Left	1057862-NLA	1057872	1057882

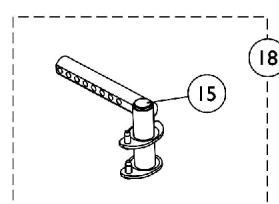
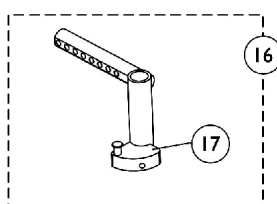
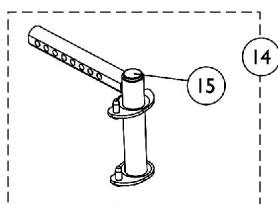
Front Rigging Hangers and Hardware Pin, Sector and Hemi Style (12"-16" Wide) (CGT)



**Front Rigging Non Hanger Hardware
(When Front Rigging Is Excluded From Chair)**



**Front Rigging Hanger Mounting Hardware
(For Pin, Sector and Hemi Style Riggings)**



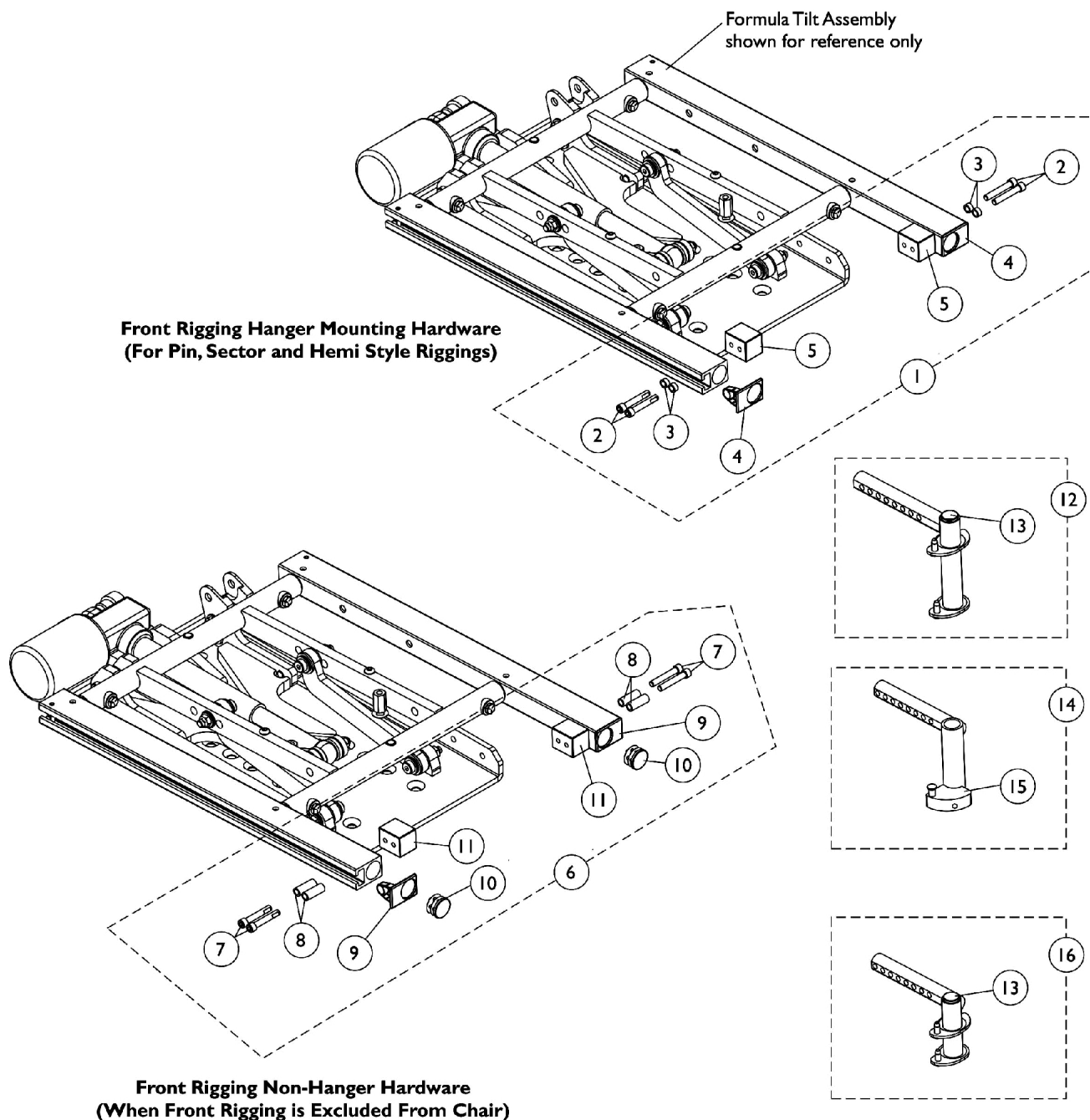
Front Rigging Hangers and Hardware

Pin, Sector and Hemi Style (12"-16" Wide) (CGT)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1126150	Kit, Side Rail Cap Hardware	2	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	2
3			Spacer (1/4 x 3/8 x 29/32")	1	2
4			Cap, End, Side Rail, Black	1	2
5			Washer (1/4 x 1/2 x 1/16")	1	2
6			Locknut (1/4-20)	1	2
7			Plug Button, Black (7/8")	1	2
8	B	1136019	Kit, Front Rigging Hanger Mounting Hardware	2	1
9			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
10			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
11			Cap, End, Side Rail, Black	1	2
12			Washer (1/4 x 1/2 x 1/16")	1	4
13			Locknut (1/4-20)	1	4
14		1143781	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Right	1	1
14		1143782	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Left	1	1
15		1134426	Package, Plug Button, Black (3/4")	10	1
16	C	1143416	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
16	C	1143417	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
17	D	1054571	Kit, Sector Block - Right	1	1
17	D	1054572	Kit, Sector Block - Left	1	1
18	E	1143783	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Right	1	1
18	E	1143784	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Left	1	1
NOTE: A - Includes items 2-7 B - Includes items 9-13 C - Includes Front Rigging Hanger and item 17 D - Includes the Sector Block, Screw and Washer E - Used for TDX SP/SR models only					

Front Rigging Hangers and Hardware

Pin, Sector and Hemi Style (16"-24" Wide) (CGT/CGTE)

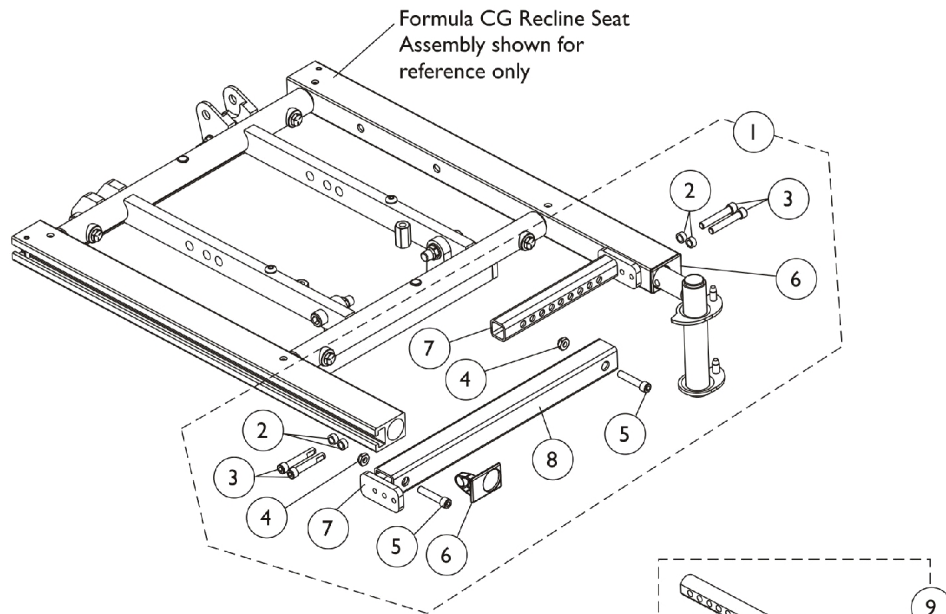


Front Rigging Hangers and Hardware

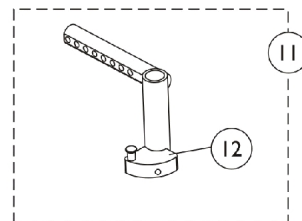
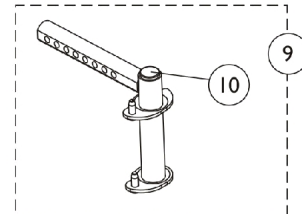
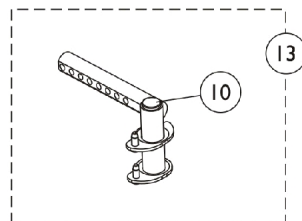
Pin, Sector and Hemi Style (16"-24" Wide) (CGT/CGTE)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125726	Kit, Front Rigging Hanger Mounting Hardware (Pair)	1	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
3			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
4			Cap, End, Side Rail, Black	1	2
5			Block, Threaded	1	2
6	B	1124723	Kit, Side Rail Cap Hardware (Pair)	1	1
7			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
8			Spacer (1/4 x 3/8 x 29/32")	1	4
9			Cap, End, Side Rail, Black	1	2
10			Plug Button, Black (1")	1	2
11			Block, Threaded	1	2
12		1143781	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Right	1	1
12		1143782	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Left	1	1
13		1134426	Package, Plug Button, Black (3/4")	10	1
14	C	1143416	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
14	C	1143417	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
15	D	1054571	Kit, Sector Block - Right	1	1
15	D	1054572	Kit, Sector Block - Left	1	1
16	E	1143783	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Right	1	1
16	E	1143784	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Left	1	1
NOTE: A - Includes items 2-5 B - Includes items 7-11 C - Includes Front Rigging Hanger and item 15 D - Includes the Sector Block, Screw and Washer E - Used for TDX SP/SR models only					

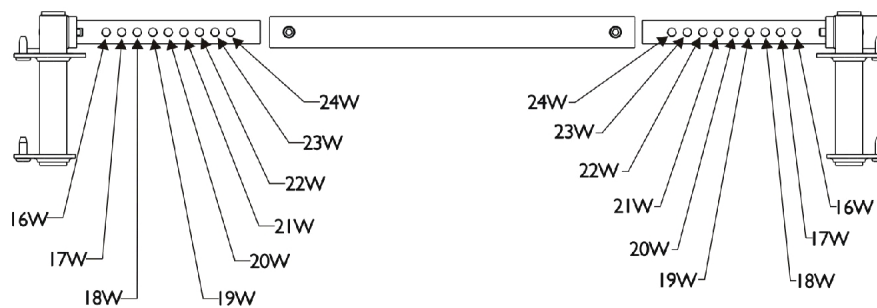
Front Rigging Hangers and Hardware Pin, Sector and Hemi Style (16"-24" Wide) (CGR, CGTR, CGTRE)



**Front Rigging Hanger Mounting Hardware
(For Pin and Sector Style Riggings)**



Width Adjustment Detail



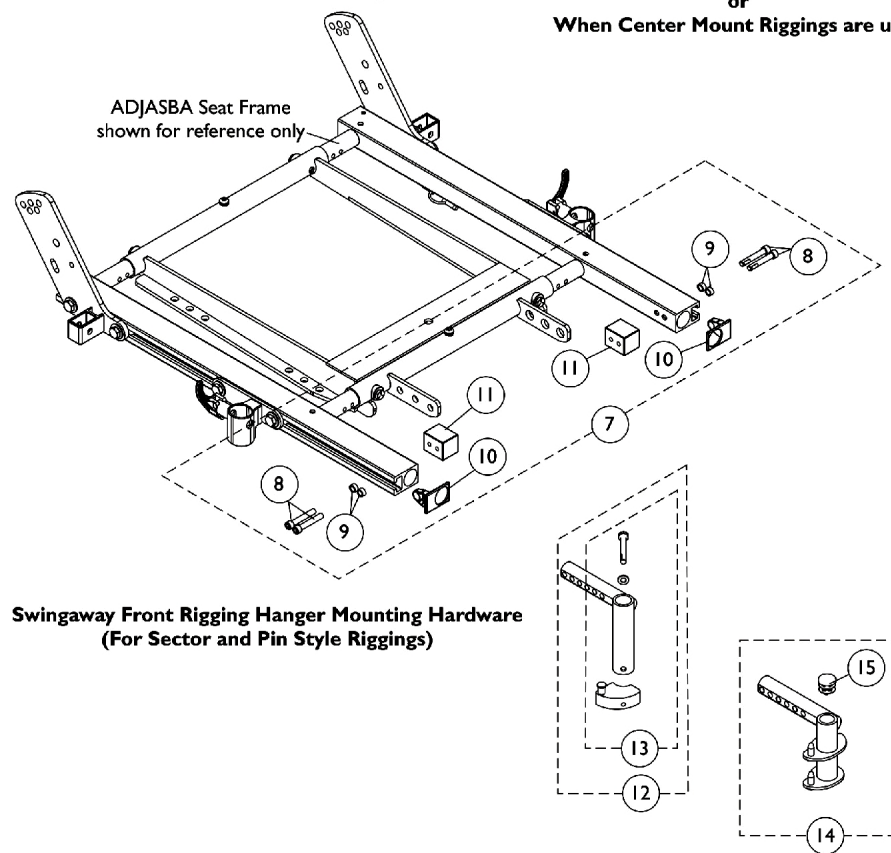
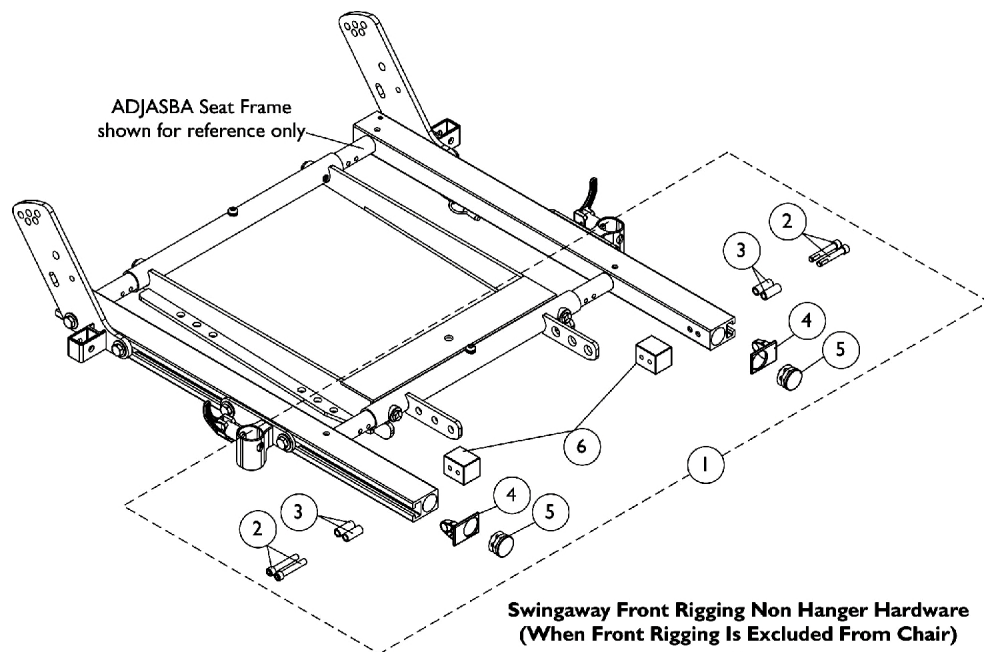
Front Rigging Hangers and Hardware

Pin, Sector and Hemi Style (16"-24" Wide) (CGR, CGTR, CGTRE)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1172005	Kit, Front Center Seat Frame Crossmember w/ Hardware	1	1
2			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			Locknut (1/4-20)	1	2
5			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
6			Cap, End, Side Rail, Black	1	2
7			Support, Seat Pan (16-24" Wide)	1	2
8			Crossmember, Front Center Seat Frame, Black	1	1
2		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
3		1038379	Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4		1025195	Locknut (1/4-20)	1	2
5		1003545	Screw, Socket Head (1/4-20 x 1-1/4")	1	2
6		1120286	Cap, End, Side Rail, Black	1	2
7		1121728	Support, Seat Pan (16-24" Wide)	1	2
8		1121714	Crossmember, Front Center Seat Frame, Black	1	1
9		1143781	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Right	1	1
9		1143782	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Left	1	1
10	B	1134426	Package, Plug Button, Black (3/4")	10	1
11		1143416	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
11	B	1143417	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
12	C	1054571	Kit, Sector Block - Right	1	1
12	C	1054572	Kit, Sector Block - Left	1	1
13	D	1143783	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Right	1	1
13	D	1143784	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Left	1	1
NOTE: A - Includes items 2-8 B - Includes Front Rigging Hanger and item 12 C - Includes the Sector Block, Screw and Washer D - Used for TDX SP/SR models only					

Front Rigging Hangers and Hardware

Pin & Sector Style (16"-22" Wide) (CGE) For TDX SP/SP-GT/SR

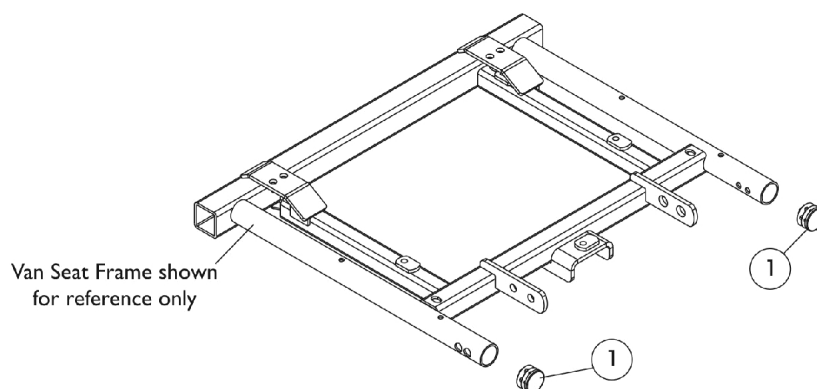


Front Rigging Hangers and Hardware

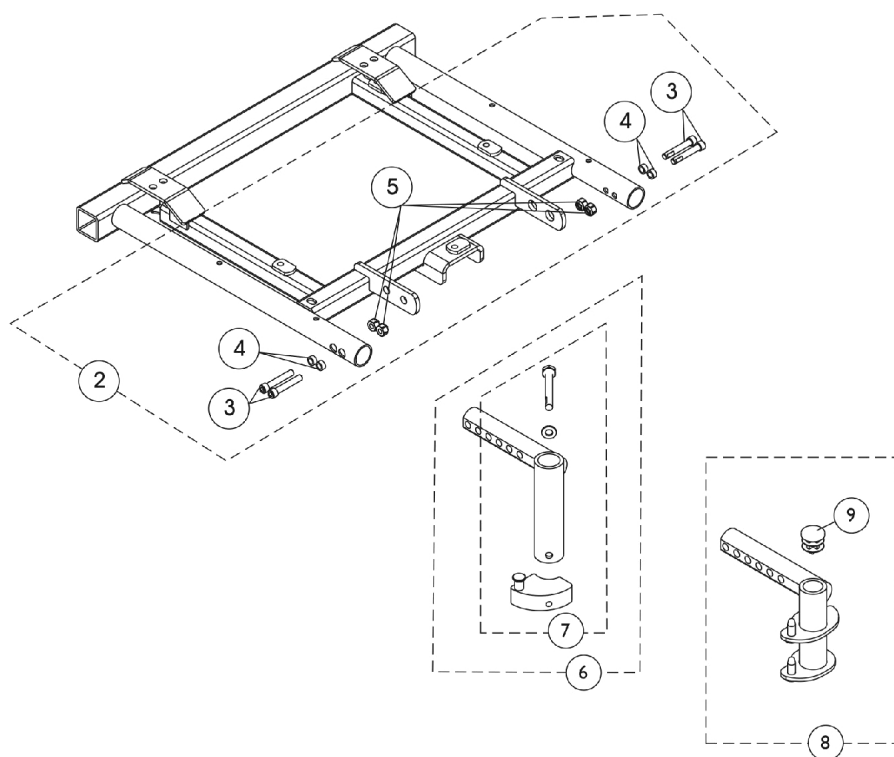
Pin & Sector Style (16"-22" Wide) (CGE) For TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124723	Kit, Side Rail Cap Hardware (Pair)	1	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
3			Spacer (1/4 x 3/8 x 29/32")	1	4
4			Cap, End, Side Rail, Black	1	2
5			Plug Button, Black (1")	1	2
6			Block, Threaded	1	2
7	B	1125726	Kit, Front Rigging Hanger Mounting Hardware (Pair)	1	1
8			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
9			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
10			Cap, End, Side Rail, Black	1	2
11			Block, Threaded	1	2
12	C	1122602	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
12	C	1122603	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
13	D	1054571	Kit, Sector Block - Right	1	1
13	D	1054572	Kit, Sector Block - Left	1	1
14		1124401	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Right	1	1
14		1124402	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Left	1	1
15		1134426	Package, Plug Button, Black (3/4")	10	1
NOTE: A - Includes items 2-6 B - Includes items 8-11 C - Includes item 13 D - Includes Sector Block, Screw and Washer					

Front Rigging Hangers and Hardware For Van Seat



Swingaway Front Rigging Non-Hanger Hardware
(When Front Rigging Is Excluded From Chair)
Or
When Center Mount Riggings are used



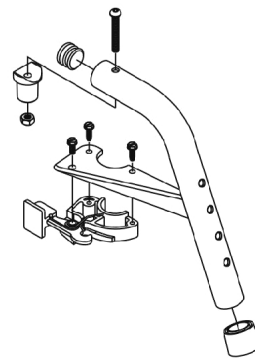
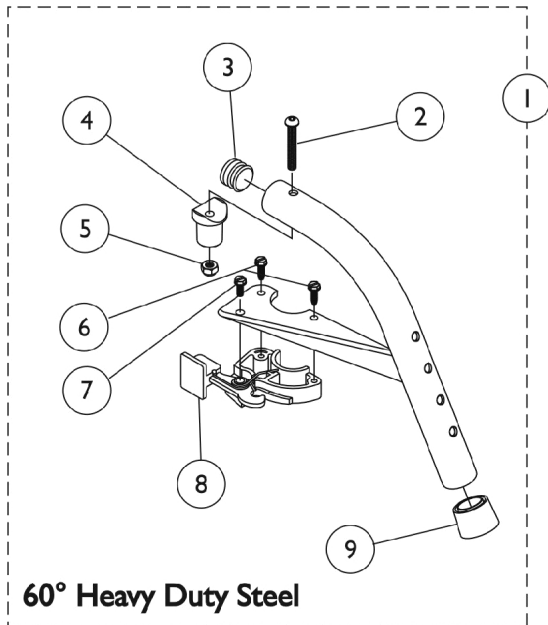
Swingaway Front Rigging Hanger Mounting Hardware
(For Sector and Pin Style riggings)

Front Rigging Hangers and Hardware For Van Seat

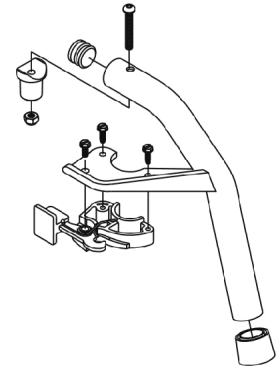
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1134425	Package, Plug Button, Black (1")	10	1
2		1148228	Kit, Front Rigging Hanger Hardware For Van Seat	2	1
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
5			Locknut (1/4-20)	1	4
6	B	1143416	Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
6	B	1143417	Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
7	C	1054571	Kit, Sector Block - Right	1	1
7	C	1054572	Kit, Sector Block - Left	1	1
8	D	1143783	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Right	1	1
8	D	1143784	Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Left	1	1
9		1134426	Package, Plug Button, Black (3/4")	10	1
NOTE: A - Includes items 3-5. B - Includes item 8. C - Includes Sector Block, Screw and Washer. D - Includes item 9 Plug Button.					

Footrest Support Assemblies

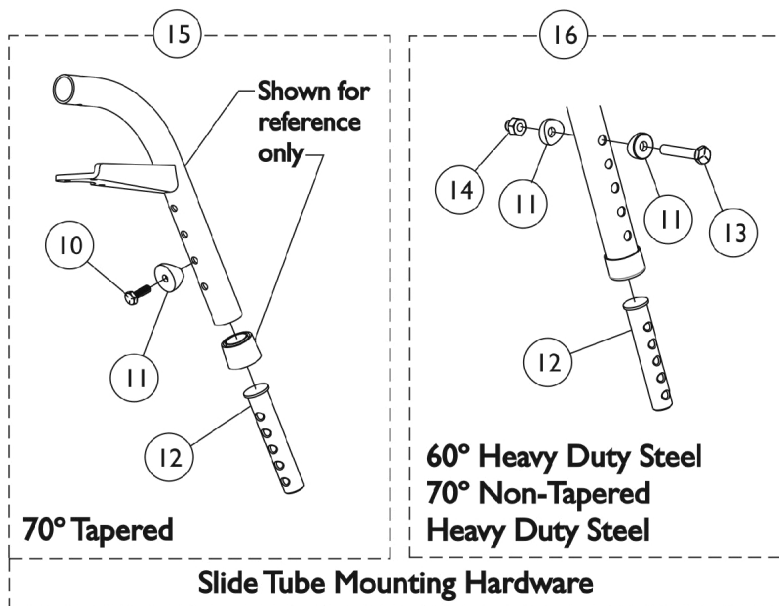
Sector Style



**70° Non-Tapered
Heavy Duty Steel**



70° Tapered

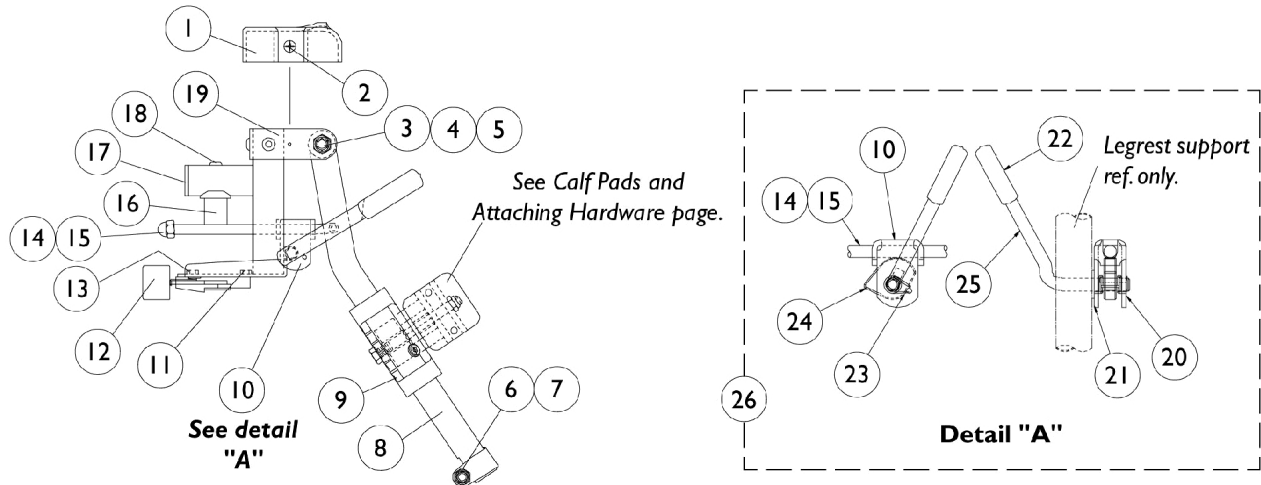


Footrest Support Assemblies Sector Style

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C,G	8881053158	Footrest Support Assembly, 60 Degree Heavy Duty, Sector, Color - Right	1	1
1	A,C,G	8881053157	Footrest Support Assembly, 60 Degree Heavy Duty, Sector, Color - Left	1	1
1	A,D,G	8881053149	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Right	1	1
1	A,D,G	8881053148	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Left	1	1
1	A,E,H	8881026996	Footrest Support Assembly, 70 Degree Tapered, Sector, Color - Right	1	1
1	A,E,H	8881026997	Footrest Support Assembly, 70 Degree, Tapered, Sector, Color - Left	1	1
2		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
3	J	1029501	Plug Button, Black (1")	1	1
3	J	1056328	Plug Button, Black (1")	1	1
4		1017148	Pivot, Footrest	1	1
5		1025736	Locknut (1/4-20)	1	1
6		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
7		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
8		1025454	Housing, Latch - Right	1	1
8		1025455	Housing, Latch - Left	1	1
9		1026124	Collar, Anti-Rattle	1	1
10		1045267	Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	1
11	B	1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
12	I	1020534	Insert, Threaded	1	1
13		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
14		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
15		1026703-NLA	NLA - Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
16		1057846	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
	F	1026987	Guard, Impact (8" L)	1	1

NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints."
 B - Item 16 takes 2 per assembly
 C - Offered on 3G Storm Series models only
 D - Offered on 3G Storm Series and TDX SP/SR models
 E - Offered on 3G Storm Series and TDX SP/SR models
 F - Not Shown. For 70 deg. Tapered Footrest.
 G - Uses Item Number 3, PLug Button 1029501
 H - Uses Item Number 3, PLug Button 1056328
 I - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs.
 J - See item #1 footnote G or H for Front Rigging Plug Button usage.

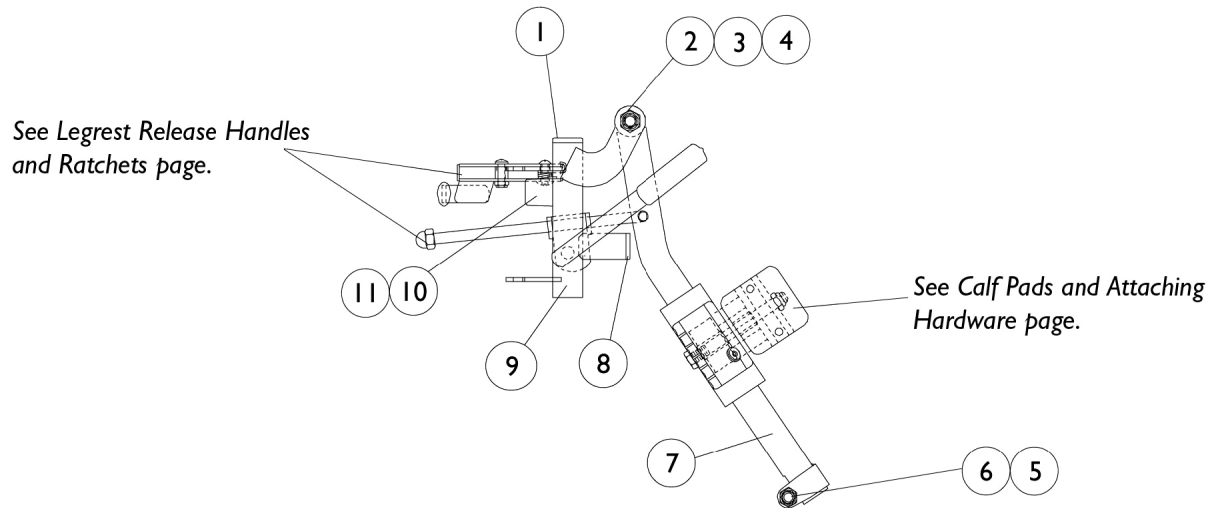
AT5544 Legrest Supports (Sector Style) 12"-24" Wide Chairs



AT5544 Legrest Supports (Sector Style) 12"-24" Wide Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1017187	Cover, Top	1	1
2		1028529	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
3		40363X000	Hex Nut (3/8"-16)	1	1
4		1058636-NLA	NLA - Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
5		11919X000-NLA	NLA - Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	1
6		7930330-NLA	NLA - Locknut (5/16-24)	25	3
7		1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		1043556-NLA	NLA - Tube, Elevating Adjustable Support, Black - Right	1	1
8		1043557-NLA	NLA - Tube, Elevating Adjustable Support, Black - Left	1	1
8	A	8881048851	Tube, Elevating Adjustable Support, Color - Right	1	1
8	A	8881048852	Tube, Elevating Adjustable Support, Color - Left	1	1
9		1032266	Bracket, Legrest Pad Mounting, Black	1	1
10		04528X002	Bracket, Release, Black	1	1
11		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
12		1025454	Housing, Latch - Right	1	1
12		1025455	Housing, Latch - Left	1	1
13		7930314	Package, Screw, Slotted Hex Washer Head (#10-32 x 1/2")	25	1
14		42326X001	Bar, Ratchet	1	1
15		7930336-NLA	NLA - Nut, Acorn (5/16-24)	25	1
16		1017148	Pivot, Footrest	1	1
17		1029501	Plug Button, Black (1")	1	1
18		7930301-NLA	NLA - Package, Button Head Cap Screw (1/4-20 x 1-3/4")	25	1
19	A	8881045289	Bracket, Legrest Support, Color - Right	1	1
19	A	8881045290	Bracket, Legrest Support, Color - Left	1	1
20		1040831	Ring, Snap	1	1
21		7930310-NLA	NLA - Washer, Nylon (5/16 x 11/16 x 1/16")	25	1
22		1040060	Tip, Plastic, Black	1	1
23		1037485	Spring, Release	1	1
24		1037125	Cam, Legrest	1	1
25		1037126	Handle, Release	1	1
26	B	1096974	Kit, Elevating Legrest Ratchet Hardware (Pair)	2	1
	C,D	1096943-NLA	NLA - Instruction Sheet, Ratchet Kit	1	1
	A,C	8881045291	Legrest Support Assembly, Sector, Color - Right	1	1
	A,C	8881045292	Legrest Support Assembly, Sector, Color - Left	1	1
NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints". B - Includes items 10, 14, 15 and 20-25 C - Not Shown D - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.					

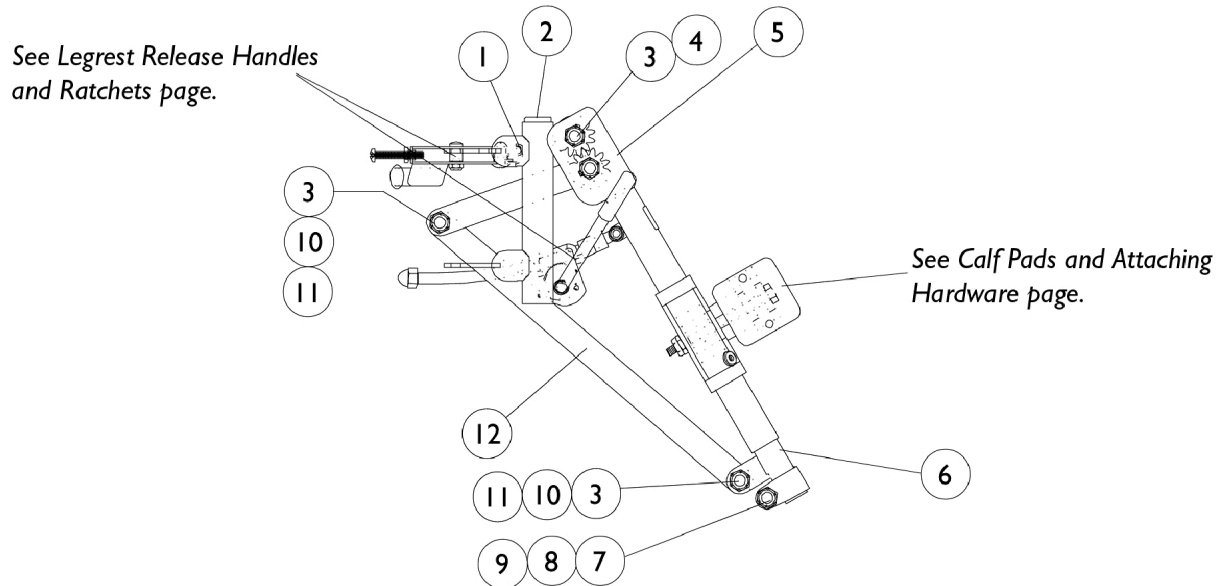
P904A Legrest Supports (Pin Style) Color 14"-24" Wide Chairs



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027095	Plug Button, Black (7/8")	1	1
2		11919X000-NLA	NLA - Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	1
3		1058636-NLA	NLA - Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
4		40363X000	Hex Nut (3/8"-16)	1	1
5		7930330-NLA	NLA - Locknut (5/16-24)	25	3
6		1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
7	A	8881048851	Tube, Elevating Adjustable Support, Color - Right	1	1
7	A	8881048852	Tube, Elevating Adjustable Support, Color - Left	1	1
8		1027097	Plug Button, Black (3/4")	1	1
9	A	8881058664-NL A	NLA - Tube, Legrest Support, Color - Right	1	1
9	A	8881058665-NL A	NLA - Tube, Legrest Support, Color - Left	1	1
10		1022874	Bumper	1	1
11		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
	A,B	8881058646-NL A	NLA - Legrest Support Assembly, Adult, Color - Right	1	1
	A,B	8881058647-NL A	NLA - Legrest Support Assembly, Adult, Color - Left	1	1

NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints".
B - Not Shown

PAL4A Articulating Legrest (Pin Style) Chrome 14"-24" Wide Chairs

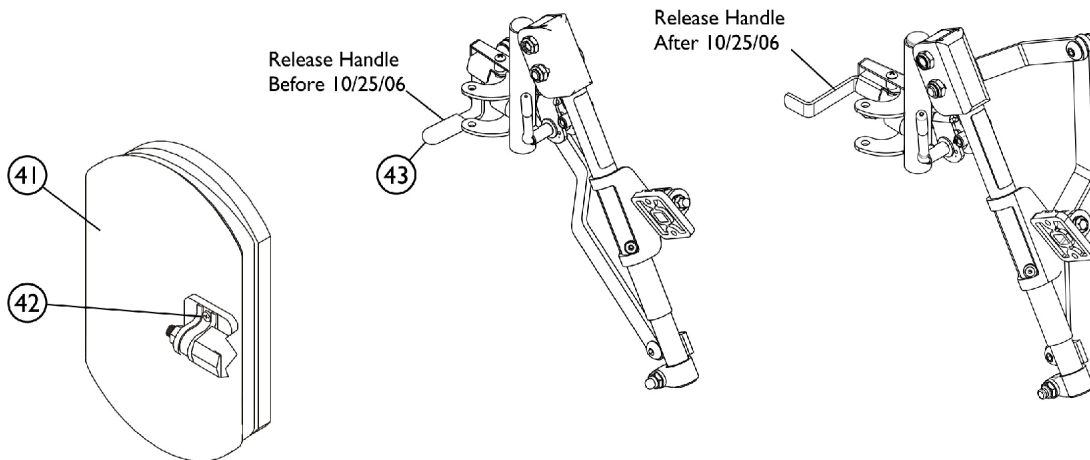
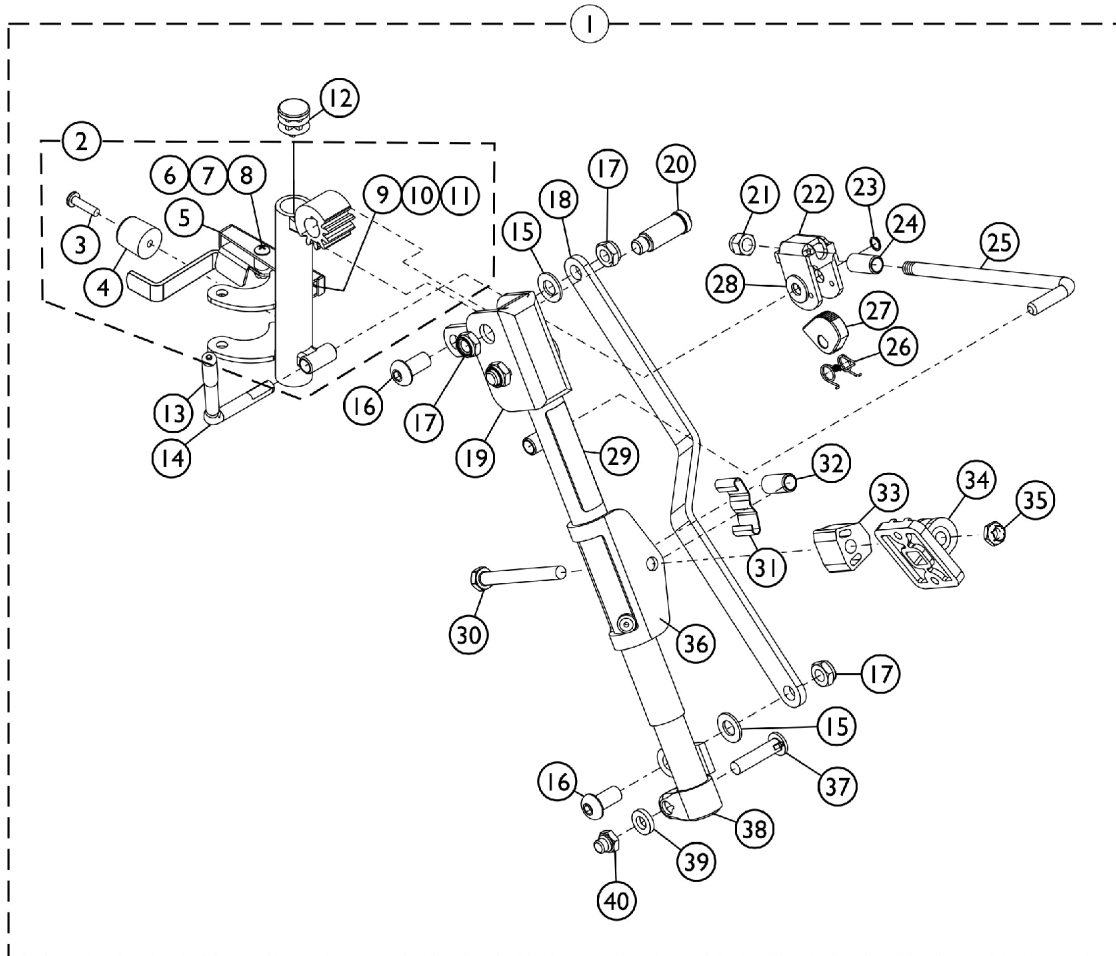


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1058478-NLA	NLA - Tube, Legrest Support - Right	1	1
1		1058479-NLA	NLA - Tube, Legrest Support - Left	1	1
2		1027097	Plug Button, Black (3/4")	1	1
3		40363X000	Hex Nut (3/8"-16)	1	3
4		1022854-NLA	NLA - Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)	1	1
5		1022877-NLA	NLA - Tube, Support and Drive Link, Chrome - Right	1	1
5		1022878-NLA	NLA - Tube, Support and Drive Link, Chrome - Left	1	1
6		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
6		1022849	Tube, Slide, Articulating, Chrome - Left	1	1
7		1027377	Washer (#20)	1	1
8		7930363-NLA	NLA - Package, Locknut (5/16"-24)	25	1
9		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
10		1022866-NLA	NLA - Screw, Socket Button Head (3/8-16 x 3/4")	1	2
11		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
12		1022846-NLA	NLA - Bar, Link, Black	1	1
	A	1058482-NLA	NLA - Legrest Support Assembly, Articulating, Adult, Chrome - Right	1	1
	A	1058483-NLA	NLA - Legrest Support Assembly, Articulating, Adult, Chrome - Left	1	1

NOTE: A - Not Shown

PHAL4A (Hemi) Articulating Legrest Supports Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.



PHAL4A (Hemi) Articulating Legrest Supports

Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,D,D1	1031437-NLA	NLA - Legrest Support Assembly, Articulating, Hemi, Chrome - Right	1	1
1	B,D,D1	1031438-NLA	NLA - Legrest Support Assembly, Articulating, Hemi, Chrome - Left	1	1
2	D,D1,H	1023092-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
2	D,D1,H	1023093-NLA	NLA - Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
3		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
4		1022874	Bumper	1	1
5	E	1035539	Handle, Release, Black - Right	1	1
5	E	1035540	Handle, Release, Black - Left	1	1
6		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
7		60279X003	Locknut (#10-32)	1	1
8		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
9		1008935	Spring, Release - Right	1	1
9		1008936	Spring, Release - Left	1	1
10		67005X000	Rivnut (#10-32)	1	1
11		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
12		1027097	Plug Button, Black (3/4")	1	1
13		1040060	Tip, Plastic, Black	1	1
14		1037126	Handle, Release	1	1
15		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
16		1022866-NLA	NLA - Screw, Socket Button Head (3/8-16 x 3/4")	1	2
17		40363X000	Hex Nut (3/8"-16)	1	3
18		1022846-NLA	NLA - Bar, Link, Black	1	1
19		1022877-NLA	NLA - Tube, Support and Drive Link, Chrome - Right	1	1
19		1022878-NLA	NLA - Tube, Support and Drive Link, Chrome - Left	1	1
20		1022854-NLA	NLA - Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)	1	1
21		10261X000	Nut, Acorn (5/16-24)	1	1
22		04528X002	Bracket, Release, Black	1	1
23		1040831	Ring, Snap	1	1
24		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
25		42326X004	Bar, Ratchet - Right/Left	1	1
26		1037485	Spring, Release	1	1
27		1037125	Cam, Legrest	1	1
28		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
29		1024911-NLA	NLA - Decal, Smartleg	1	1
30		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
31		48823X008	Spring, Leaf	1	1
32		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1

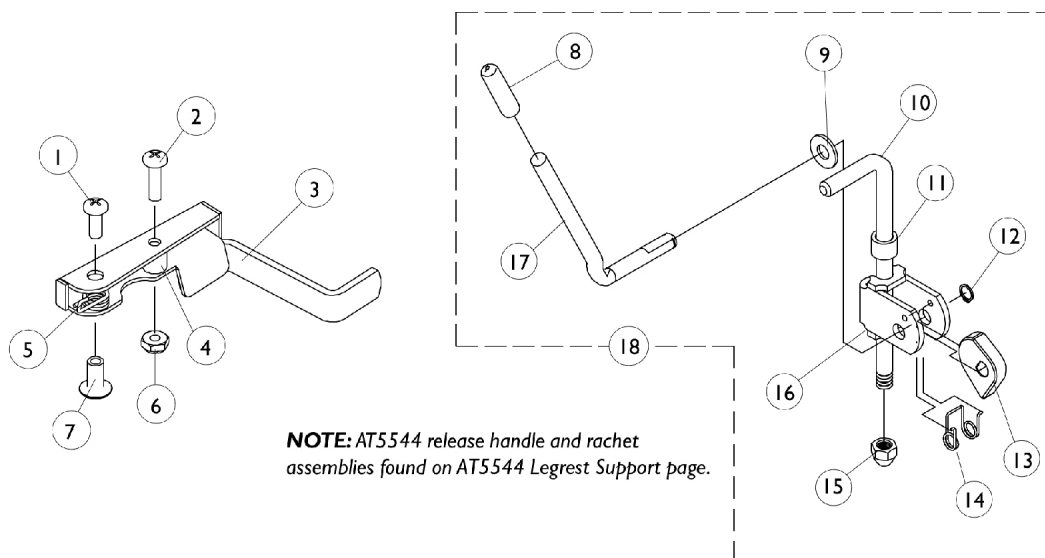
PHAL4A (Hemi) Articulating Legrest Supports

Chrome

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
33		1025133	Spacer, Legrest Pad, Black	1	1
34		04526X019	Plate, Legrest Pad	1	1
35		60264X001	Locknut (5/16-24)	1	1
36		1025104	Bracket, Legrest, Chrome	1	1
37		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
38		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
38		1022849	Tube, Slide, Articulating, Chrome - Left	1	1
39		1027377	Washer (#20)	1	1
40		1107321	Nut, Low Cap (5/16"-24)	1	1
41	A,C,G	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
42	F	1068649	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1
43		1006490-NLA	NLA - Tip, Plastic, Black	1	1
NOTE: A - Specify upholstery color U67 black when ordering. B - Includes items 3-40. C - For 16" and wider seats. D - Release Handle revised 10/25/06. When a complete Legrest Assembly item #1 or a Legrest Support Tube Assembly item #2 is ordered for chairs manufactured before 10/25/06, order the opposite side "Release Handle" item #5 to match. D1 - Both Release Handles pictured to identify the difference. Release Handle after 10/24/06 does not require a rubber tip E - Release Handle revised 10/25/06. For chairs manufactured before 10/25/06, order in pairs to match. F - Includes Screws and Instruction Sheet. G - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads. H - Includes the Legrest Support Tube and items 3-11.					

Legrest Release Handles and Ratchets

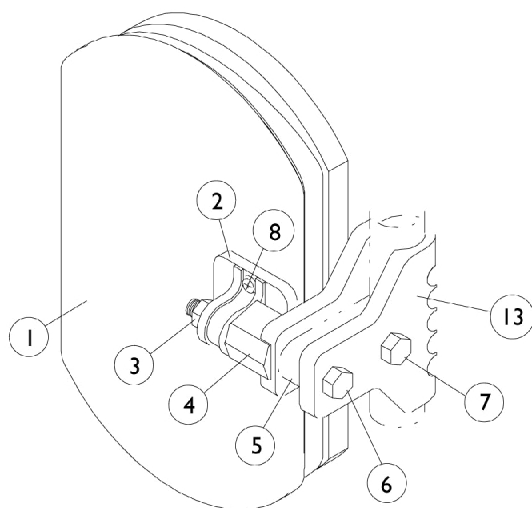


Legrest Release Handles and Ratchets

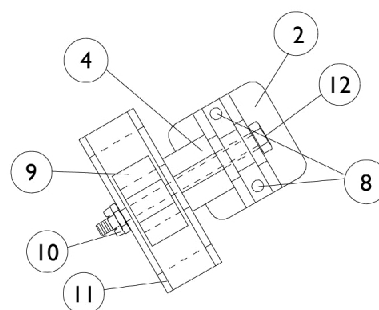
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930328-NLA	NLA - Package, Screw, Phillips Pan Head (#10-32 x 11/16")	25	1
2		7930335-NLA	NLA - Package, Screw, Phillips Pan Head (#10-32 x 1/2")	25	1
3		1035539	Handle, Release, Black - Right	1	1
3		1035540	Handle, Release, Black - Left	1	1
4		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
5		1028707	Spring, Release - Right	1	1
5		1028708	Spring, Release - Left	1	1
6		7930332-NLA	NLA - Locknut, High Profile (#10-32)	25	1
7		1028846-NLA	NLA - Rivnut (#10-32)	25	1
8		1040060	Tip, Plastic, Black	1	1
9		7930310-NLA	NLA - Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
10	C	42326X004	Bar, Ratchet - Right/Left	1	1
10	D	1023811-NLA	NLA - Bar, Ratchet - Right	1	1
10	D	1023812-NLA	NLA - Bar, Ratchet - Left	1	1
11		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
12		1040831	Ring, Snap	1	1
13		1037125	Cam, Legrest	1	1
14		1037485	Spring, Release	1	1
15		7930336-NLA	NLA - Nut, Acorn (5/16-24)	25	1
16		04528X002	Bracket, Release, Black	1	1
17		1037126	Handle, Release	1	1
18	A	1046329	Kit, Elevating Legrest Ratchet Hardware (Pair)	2	1
18	B	1046331-NLA	NLA - Kit, Articulating Legrest Ratchet Hardware (Pair)	2	1
NOTE: A - P904A Legrest B - PAS4A and PAL4A Legrest C - P904A Legrest D - Articulating					

Calf Pads and Attaching Hardware

NOTE: For replacement calf pads for Power Articulating Legrest, see Power Articulating Legrest page.
Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.



P904A, AT5544 Legrest.



PAS4A, PAL4A Legrest

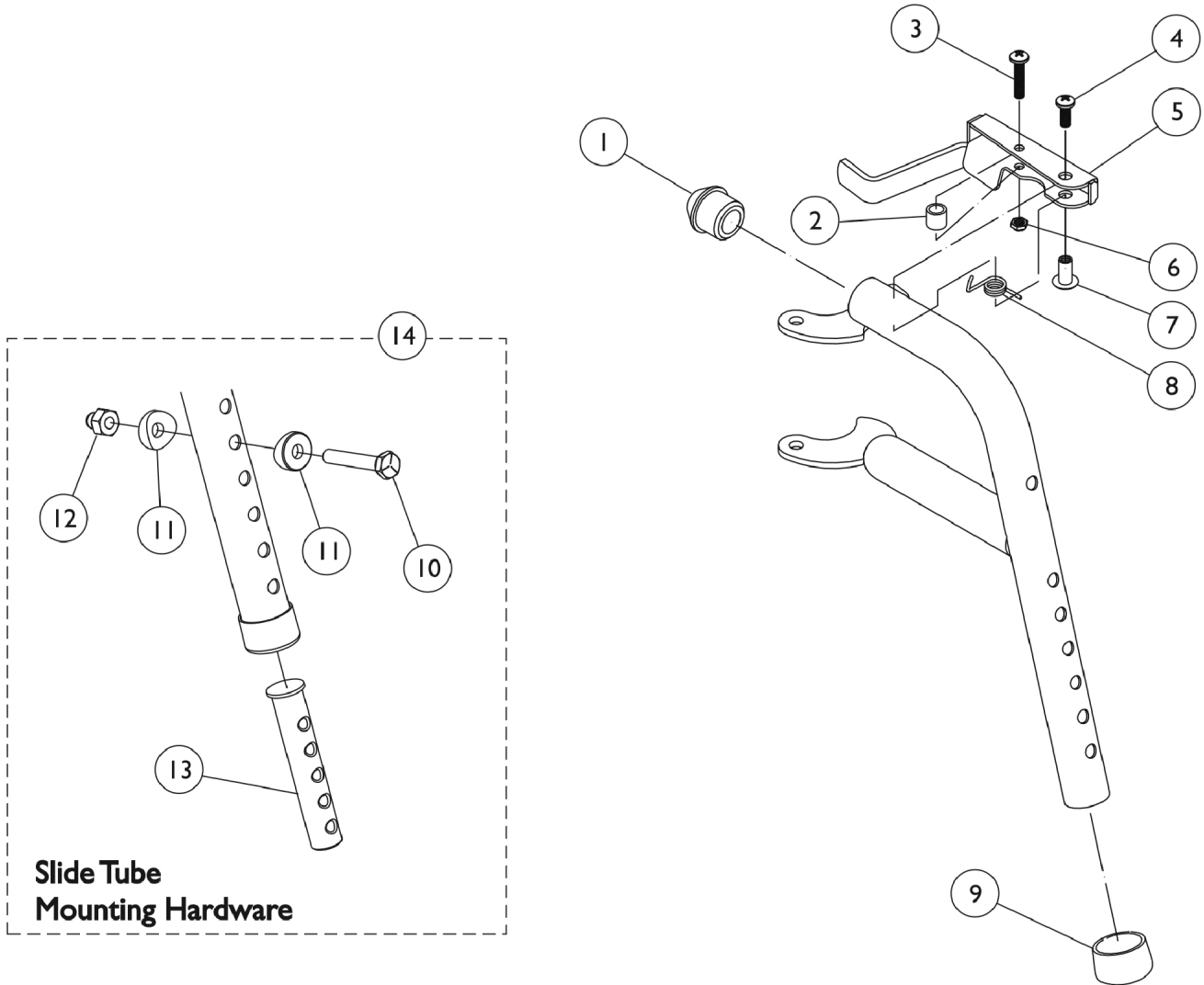
Calf Pads and Attaching Hardware

**NOTE: For replacement calf pads for Power Articulating Legrest, see Power Articulating Legrest page.
Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.**

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	8881091759	Pad w/ Cover and Screws, Legrest Vinyl (Pair)	2	1
1	A,D	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
1	A,B,D	88804529X003	Pad, Legrest, Vinyl - Right	1	1
1	A,B,D	88804529X004	Pad, Legrest, Vinyl - Left	1	1
2		04526X019	Plate, Legrest Pad	1	1
3		7930330-NLA	NLA - Locknut (5/16-24)	25	1
4		1025133	Spacer, Legrest Pad, Black	1	1
5		1032267	Spacer, Legrest Pad Mounting, Black	1	1
6		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
7		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
8	C	1066591	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1
9		48823X008	Spring, Leaf	1	1
10		7930363-NLA	NLA - Package, Locknut (5/16"-24)	25	2
11		1025104	Bracket, Legrest, Chrome	1	1
12		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
13		1032266	Bracket, Legrest Pad Mounting, Black	1	1
NOTE: A - Specify upholstery color. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options". B - 14"-15" Wide Chairs C - Includes Screws and Instruction Sheet. D - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.					

PW93 Footrest Supports

(Pin Style)
Color



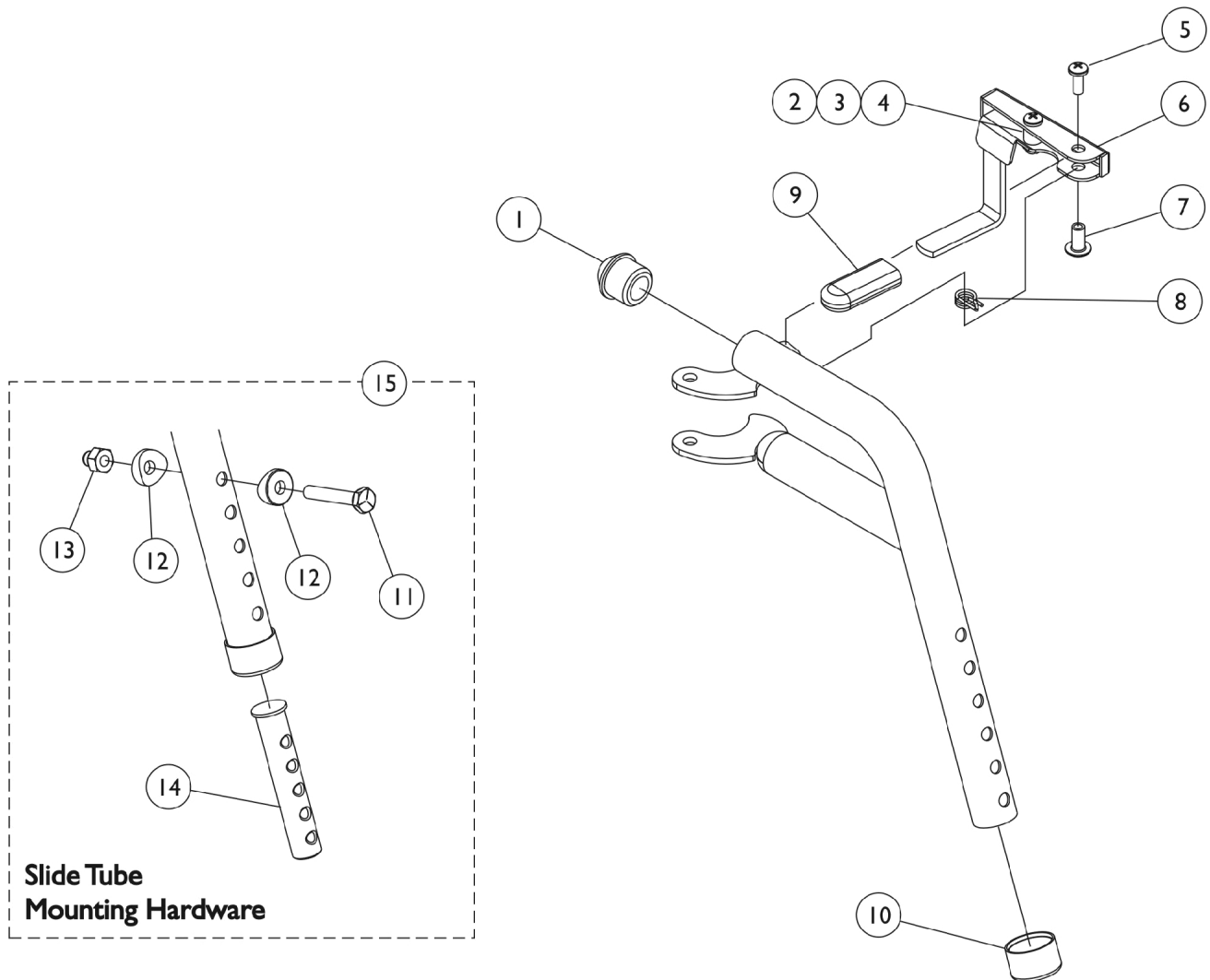
PW93 Footrest Supports (Pin Style) Color

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
3		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
4		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
5		1035539	Handle, Release, Black - Right	1	1
5		1035540	Handle, Release, Black - Left	1	1
6		1025735	Locknut (#10-32)	1	1
7		1028846-NLA	NLA - Rivnut (#10-32)	1	1
8		1028707	Spring, Release - Right	1	1
8		1028708	Spring, Release - Left	1	1
9		15680X012	Collar, Anti-Rattle (7/8")	1	1
10		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
11		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
12		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
13	C	1020534	Insert, Threaded	1	1
14		1074143	Kit, Slide Tube Mounting Hardware	1	1
	A,B	8881070776	Footrest Support Assembly, Adult, Color - Right	1	1
	A,B	8881070777	Footrest Support Assembly, Adult, Color - Left	1	1

NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options".
B - Not Shown.
C - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs.

PHW93 (Hemi) Footrest Supports

Color (Pin Style)



PHW93 (Hemi) Footrest Supports

Color (Pin Style)

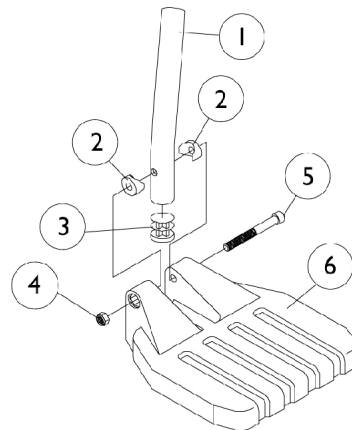
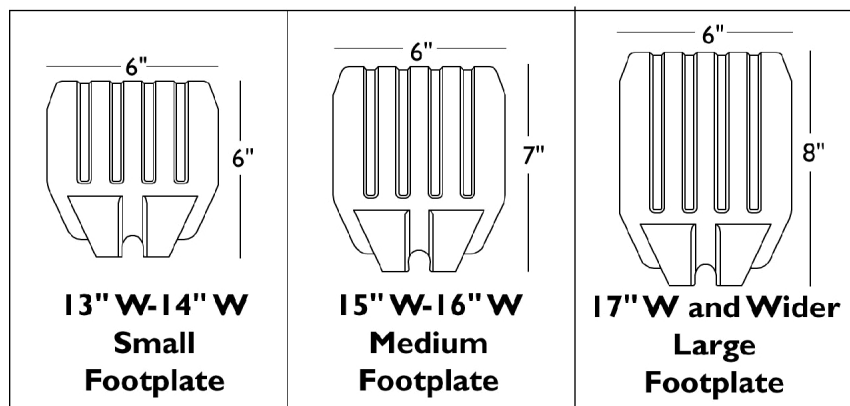
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
4		1025735	Locknut (#10-32)	1	1
5		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
6	A	1114749-NLA	NLA - Handle, Release, Black - Right	1	1
6	A	1114750-NLA	NLA - Handle, Release, Black - Left	1	1
7		1028846-NLA	NLA - Rivnut (#10-32)	1	1
8		1028707	Spring, Release - Right	1	1
8		1028708	Spring, Release - Left	1	1
9		1006490-NLA	NLA - Tip, Plastic, Black	1	1
10		15680X012	Collar, Anti-Rattle (7/8")	1	1
11		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
12		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
13		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
14	C	1020534	Insert, Threaded	1	1
15		1074143	Kit, Slide Tube Mounting Hardware	1	1
	B	8881126089	Footrest Support Assembly, Hemi, Color - Right	1	1
	B	8881126090	Footrest Support Assembly, Hemi, Color - Left	1	1

NOTE: A - Includes items 2-4
 B - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".
 C - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs.

Pivot/Slide Tube w/ Footplate Assy. - Composite - 1651

NOTE: Heel Loops are not included. See footrest and legrest accessories.

NOTE: For complete pivot/slide tube and footplate assemblies, see front riggings reference charts

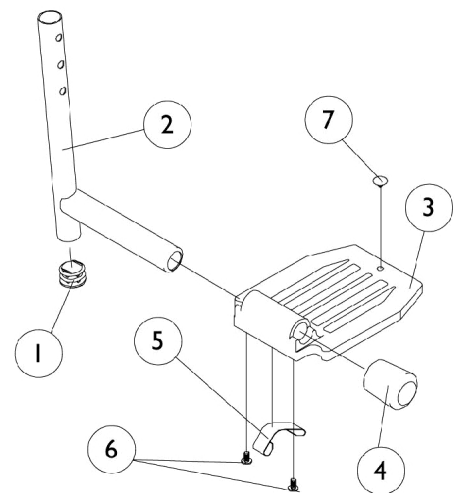
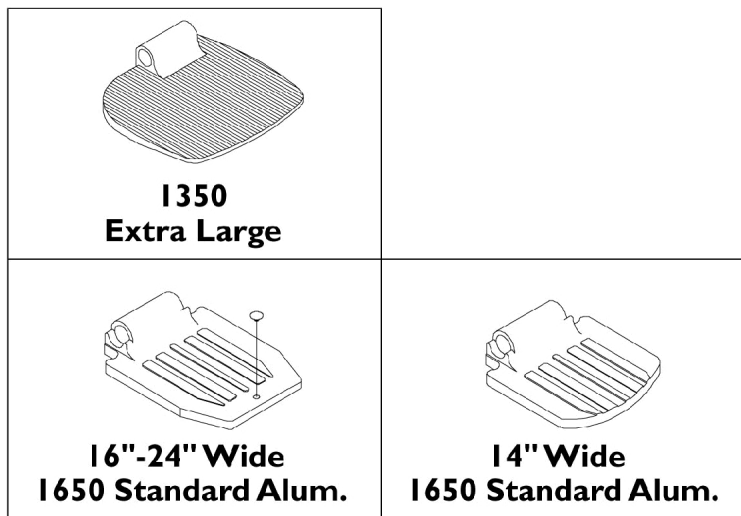


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1057852	Tube, Pivot/Slide, Curved End, Steel, Black (9-7/8")	1	1
1		1057854	Tube, Pivot/Slide, Curved End, 2" Longer, Steel, Black	1	1
1		1058418	Tube, Pivot/Slide, Curved End, 4" Longer, Steel, Black	1	1
2		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
3		1027097	Plug Button, Black (3/4")	1	1
4		7930323-NLA	NLA - Package, Locknut (1/4-20)	25	1
5		7930366	Package, Socket Head Screw (1/4-20 x 2-1/4")	25	1
6	A	1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
6	B	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	C	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
6	D	1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
6	E	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	F	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
NOTE: A - 13"-14" Wide B - 15"-16" Wide C - 17" and Wider D - 15"-17" Wide E - 18"-19" Wide F - 20" and Wider					

Pivot/Slide Tube w/ Footplate Assembly - Aluminum - 1350, 1650

NOTE: Heel Loops are not included. See footrest and legrest accessories

NOTE: For complete pivot/slide tube and footplate assemblies, see front riggings reference charts.



Pivot/Slide Tube w/ Footplate Assembly - Aluminum - 1350, 1650

NOTE: Heel Loops are not included. See footrest and legrest accessories

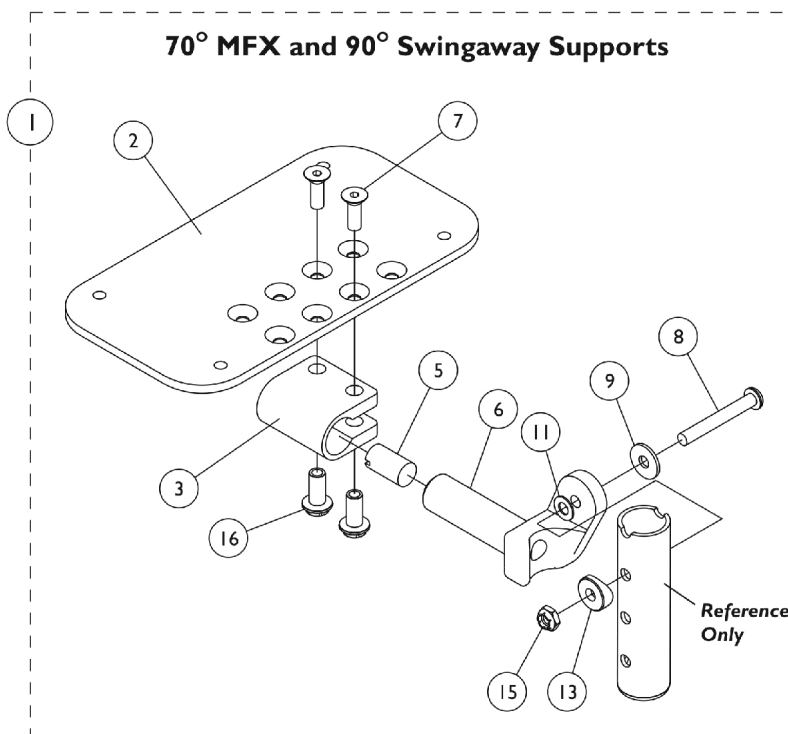
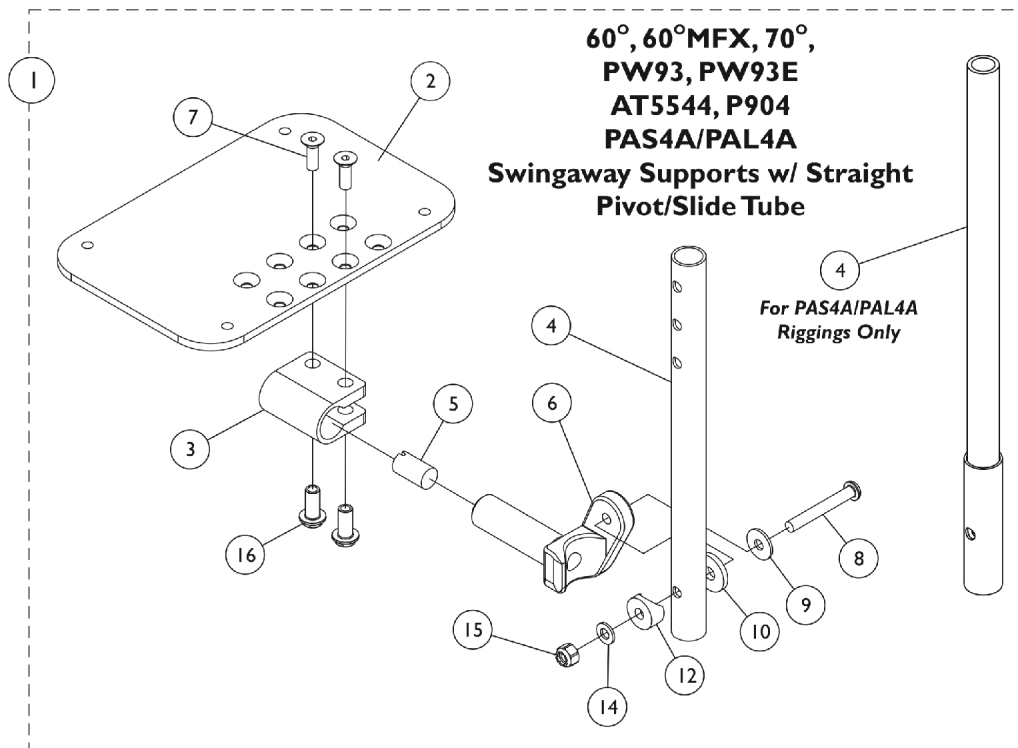
NOTE: For complete pivot/slide tube and footplate assemblies, see front riggings reference charts.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027097	Plug Button, Black (3/4")	1	1
2	A	1048834	Pivot/Slide Tube w/ Plug Button, Black	1	1
2	A	1098906	Pivot/Slide Tube w/ Plug Button, Black (2" Longer)	1	1
2	A	1086482	Pivot/Slide Tube w/ Plug Button, Black (4" Longer)	1	1
2	B	1041526	Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	1
2	C	1100568-NLA	NLA - Pivot/Slide Tube w/ Plug Button, Black	1	1
2	C	1100569-NLA	NLA - Pivot/Slide Tube Assembly, Extra Large, Standard Aluminium - 2" Longer, Black	1	1
2	C	1100570-NLA	NLA - Pivot/Slide Tube w/ Plug Button, Black (4" Longer)	1	1
2	D	1041526	Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	1
3		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
3		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
3		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
3		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
4	E	1016346	Cap, End, Tube, Black (7/8")	1	1
4	F	1027095	Plug Button, Black (7/8")	1	1
5	E	1006981	Spring, Tension	1	2
5	F,G	1036123	Spring, Leaf	1	1
6		7930354-NLA	NLA - Package, Phillips Head Screw (#8-32 x 3/8")	25	1
7		1070168	Plug, Push, Footplate	1	1
NOTE: A - Extra Large footplate for 60MFX, AT5544, 60, 70, PW93, PW93E B - Extra Large footplate for PAL4A C - Extra Large and Standard Aluminum footplate for P904 D - Standard Aluminum footplate for PAL4 E - For Standard Aluminum footplate F - For Extra Large footplate G - Use one or more leaf springs per assembly as required such that footplate may be moved by hand to the up-right position and remain in place.					

Adjustable Angle Footplate Assembly - AT5543

90°, 70°, PHW93, AT5544, PH93M2, PHAL4A Swingaway Supports

NOTE: Heel loops are not included. See footrest and legrest accessories.



Adjustable Angle Footplate Assembly - AT5543

90°, 70°, PHW93, AT5544, PH93M2, PHAL4A Swingaway Supports

NOTE: Heel loops are not included. See footrest and legrest accessories.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot/Slide Tube w/ Footplate Assemblies	1	1
2	B,F	1113572	Footplate, Adjustable Angle, Medium, Black (4-1/4" W x 8" L)	1	1
2	C,F	1113573	Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
2	D,F	1113574	Footplate, Adjustable Angle, Extra Large, Black (6-1/4" W x 8" L)	1	1
3		1058517	Clamp, Footplate	1	1
4		1057855	Tube, Pivot and Slide, Straight, Steel, Black (9-7/8" L)	1	1
4		1057856	Tube, Pivot/Slide, Straight, Steel, Black (11-7/8" L)	1	1
4		1121135	Tube, Pivot/Slide, Straight, Steel, Black (13-7/8" L)	1	1
4	E	1091745-NLA	NLA - Tube, Pivot/Slide, Straight, Steel, Chrome (13-7/8" L)	1	1
5		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
6		1052102	Hinge, Footplate - Right	1	1
6		1052103	Hinge, Footplate - Left	1	1
7		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
8		7930321-NLA	NLA Package, Screw, Socket Button Head (1/4-20 x 1-7/8")	25	1
9		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
10		7930313	Package, Washer, Nylon (5/16 x 7/8 x 1/8")	25	1
11		1036435	Washer, Nylon (1/4 x 7/8 x 1/32")	1	1
12		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
13		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
14		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
15		7930333	Locknut (1/4-20)	25	1
16		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2

NOTE: A - Includes Items 2 thru 16.
 B - For 12-13" wide chairs.
 C - For 14-15" wide chairs.
 D - For 16" and wider chairs.
 E - For PAS4A and PAL4A only.
 F - This footplate was revised on 9/2/2008 with rounder corners and accessory holes changed from 8 to 4. Recommended to replace footplate in pairs to match sides.

#1 Pivot/Slide Tube w/ Footplate Assemblies

Rigging Type	90 and 70MFX (9-7/8" Tube)	60, 60MFX, 70 PW93, PW93E AT5544, P904 (9-7/8" Tube)	60, 60MFX, 70 PW93, PW93E AT5544, P904 (11-7/8" Tube)	60, 60MFX, 70 PW93, PW93E AT5544, P904 (13-7/8" Tube)	PAS4A and PAL4A (13-7/8" Tube)
12-13" W - Right (4-1/4" Footplate)	1060436-NLA	1060442	N/A	1121136-NLA	N/A

Adjustable Angle Footplate Assembly - AT5543

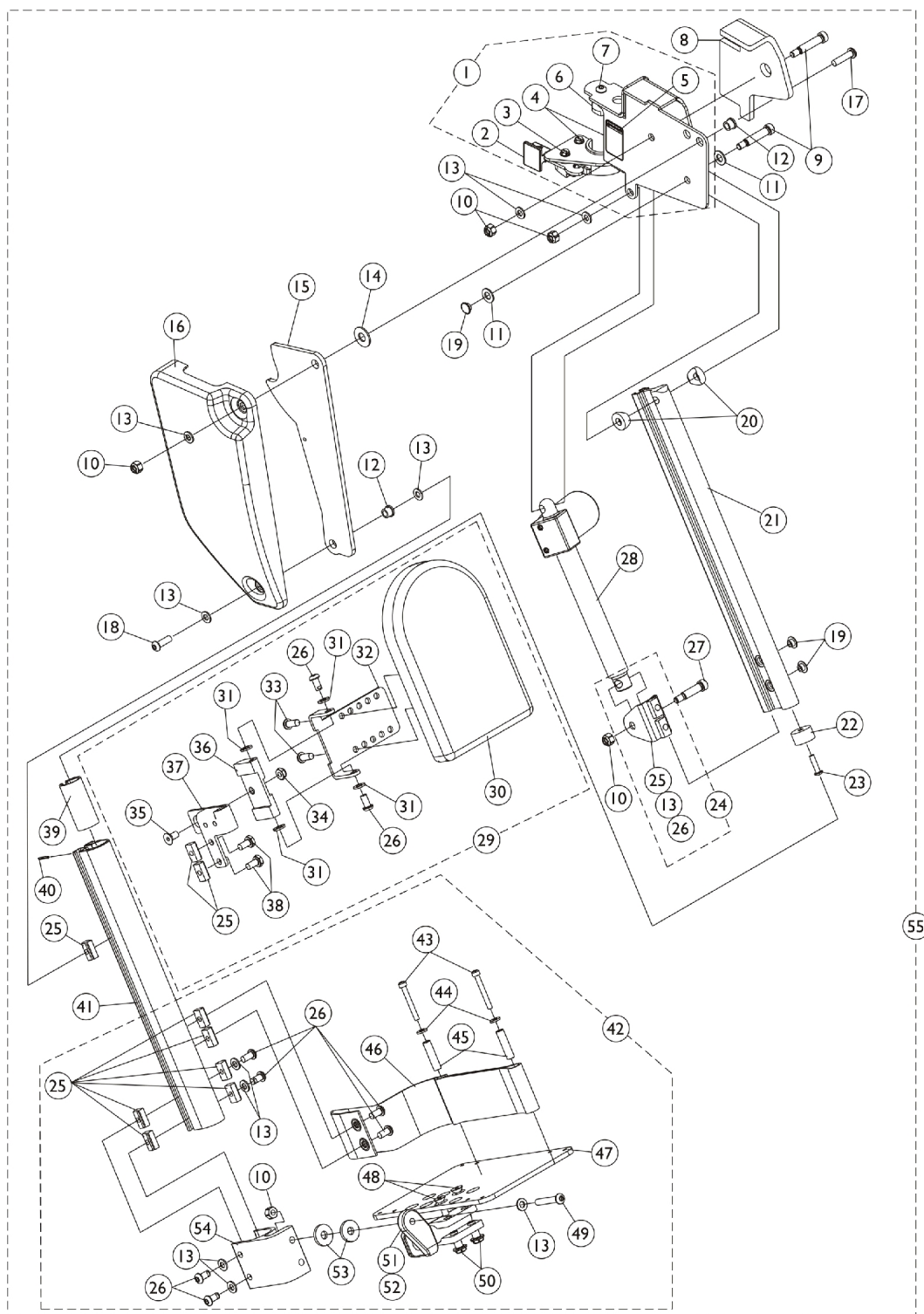
90°, 70°, PHW93, AT5544, PH93M2, PHAL4A Swingaway Supports

NOTE: Heel loops are not included. See footrest and legrest accessories.

#1 Pivot/Slide Tube w/ Footplate Assemblies

Rigging Type	90 and 70MFX (9-7/8" Tube)	60, 60MFX, 70 PW93, PW93E AT5544, P904 (9-7/8" Tube)	60, 60MFX, 70 PW93, PW93E AT5544, P904 (11-7/8" Tube)	60, 60MFX, 70 PW93, PW93E AT5544, P904 (13-7/8" Tube)	PAS4A and PAL4A (13-7/8" Tube)
12-13" W - Left (4-1/4" Footplate)	1060437	1060443	N/A	1121137-NLA	N/A
14-15" W - Right (5-1/4" Footplate)	1060438	1060444	1062758	1121138-NLA	1091775-NLA
14-15" W - Left (5-1/4" Footplate)	1060439	1060445	1062759	1121139-NLA	1091776-NLA
16" and Wider - Right (6-1/4" Footplate)	1062570	1062756	1062760	1121140	1091777-NLA
16" and Wider - Left (6-1/4" Footplate)	1062571	1062757	1062761	1121141	1091778-NLA

Power Articulating Legrest ELRPW/ELRPW 22



Power Articulating Legrest ELRPW/ELRPW 22

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125436	Legrest Support Assembly, Sector, Black - Right	1	1
1	A	1125437	Legrest Support Assembly, Sector, Black - Left	1	1
2		1025454	Housing, Latch - Right	1	1
2		1025455	Housing, Latch - Left	1	1
3		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
4		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
5		1079203	Decal, Warning Pinch Point	1	1
6		1099685	Plug, Pivot	1	1
7		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
8		1125433	Pad, Cushion - Right	1	1
8		1125434	Pad, Cushion - Left	1	1
9		1025351-NLA	NLA - Screw, Shoulder Hex Socket Head (5/16" x 1-1/4", 1/4-20)	1	2
10		1025736	Locknut (1/4-20)	1	5
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
12		1099671	Bearing, Flange (1/4 x 5/16" Long)	1	2
13		1026907	Washer (1/4 x 1/2 x 1/16")	1	12
14		1012371-NLA	NLA - Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
15		1125424	Plate, Pivot	1	1
16		1110746	Cover, Legrest Support - Right	1	1
16		1110747	Cover, Legrest Support - Left	1	1
17		1009837	Screw, Socket Button Head (1/4-20 x 1")	1	1
18		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
19		1101883	Glide	1	2
20		0175600	Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
21		1110741	Extrusion, Internal Slide (14-1/4" L)	1	1
22		1099702	Glide, Internal	1	1
23		1018846	Screw, Socket Button Head (#10-24 x 3/4")	1	1
24	B	1110972	Actuator Motor Bracket Assembly	1	1
25		1082699	T-Nut (1/4-20)	1	11
26		1100023	Screw, Button Head w/ Patch (1/4-20 x 1/2")	1	10
27		1087417-NLA	NLA - Screw, Shoulder Hex Socket Head (5/16" x 1", 1/4-20)	1	1
28		1110724	Motor, Actuator - Right	1	1
28		1110725	Motor, Actuator - Left	1	1
29	C	8881110977	Calf Pad Assembly with Hardware - Right	1	1
29	C	8881111715	Calf Pad Assembly with Hardware - Left	1	1
30		88804529X003	Pad, Legrest, Vinyl - Right	1	1
30		88804529X004	Pad, Legrest, Vinyl - Left	1	1
	D,F	1110748-NLA	NLA - Hardware, Calf Pad Bracket	1	1
31		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	4
32		1099700-NLA	NLA - Bracket, Calf Pad Mounting, Black	1	1
33		1029157	Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2
34		1025765	Locknut (1/4-28)	1	1

Power Articulating Legrest ELRPW/ELRPW 22

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
35		1074191-NLA	NLA - Screw, Socket Flat Head (1/4-28 x 1/2")	1	1
36		1099690-NLA	NLA - Block, Calf Pad	1	1
37		1111716	Bracket, Calf Pad Block Mounting, Black - Right	1	1
37		1111717	Bracket, Calf Pad Block Mounting, Black - Left	1	1
38		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
39		1110742	Bushing, Sleeve	1	1
40		1079151-NLA	NLA - Pin, Roll (5/64 x 5/8")	1	1
41		1121026	Extrusion, External (12-1/2" L) (ELRPW22 Before 7/22/04) and (ELRPW20 After 7/21/04)	1	1
41		1125435	Extrusion, External - ELRPW22 (14-1/2" L)	1	1
42	E	1101114	Footplate Assembly, Adjustable Angle, Black - Right (5-1/4" W)	1	1
42	E	1101115	Footplate Assembly, Adjustable Angle, Black - Left (5-1/4" W)	1	1
43		1023965-NLA	NLA - Screw, Socket Head (#10-32 x 1-1/2")	1	2
44		1028516	Washer, Steel (3/16 x 7/16 x 1/16")	1	2
45		1015629-NLA	NLA - Bushing	1	2
46		1101268	Heel Loop Assembly - Right	1	1
46		1101269	Heel Loop Assembly - Left	1	1
47		1060427-NLA	NLA - Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
48		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
49		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
50		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
51		1052102	Hinge, Footplate - Right	1	1
51		1052103	Hinge, Footplate - Left	1	1
52		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
53		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
54		1099678	Extrusion, Footplate Adapter	1	1
55	G	1126091	Legrest Assembly, Power Articulating, Sector, Black (13 - 20" Range) - Right	1	1
55	G	1126092	Legrest Assembly, Power Articulating, Sector, Black (13 - 20" Range) - Left	1	1
55	G	1126093	Legrest Assembly, Power Articulating, Sector, Black (15 - 22" Range) - Right	1	1
55	G	1126094	Legrest Assembly, Power Articulating, Sector, Black (15 - 22" Range) - Left	1	1
NOTE: A - Includes items 2-7 B - Includes items 13, 25 and 26 C - Includes Items 25, 26 and 30-38 D - Includes Items 25, 26, 31-36, 38 E - Includes Items 10, 13, 25, 26 and 43-54 F - Not Shown G - Includes items 1, 8-23, 24, 27, 28, 29, 39-41 and 42					

Footrest & Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest can be found on the Power Articulating Legrest page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1032243	Strap, Calf w/ Hook and Loop (36" L)	1	1
	A,C	1032214	H-Strap (24" L)	1	1
	A,D	1032215	H-Strap (26" L)	1	1
	A,E	1032216	H-Strap (31" L)	1	1
	A,B	8881038231	Kit, 3" Extension w/ Hardware (Pair)	2	1
	A,F	1026987	Guard, Impact (8" L)	1	2
	A	See Chart	Heel Loops and Hardware (Not Including AT5043/AT5543)	1	1
	A	See Chart	Attaching Hardware Part Numbers (Not Including AT5043/AT5543)	1	1
	A	See Chart	AT5043 and AT5543 Heel Loops, Heel Loops w/ Ankle Straps and Hardware	1	1
	A	See Chart	Toe Loops and Hardware	1	1

NOTE: A - Not Shown
 B - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints".
 C - 12-14" wide seats
 D - 15-16" wide seats
 E - 17" and wider seats
 F - For 70 deg. Tapered Footrest.

Heel Loops and Hardware (Not Including AT5043/AT5543)

Footplate Type	Chair Width	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # Rt.	Heel Loop w/ Ankle Strap Single # Lt.	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Composite Small (1651)	12-14" W or 15-17" W Tapered	1028412-NLA	1035912-NLA	1035908-NLA	1035909-NLA	1035906	1035931-NLA
Composite Medium (1651)	15-16" W or 18-19" W Tapered	1017621	1035917-NLA	1035919	1035920	1035918	1035931-NLA
Composite Large (1651)	17-24" W or 20-24" W Tapered	1017621	1035917-NLA	1035932-NLA	1035933-NLA	1035930	1035931-NLA
Standard Aluminum (1650)	14-15" W	1025234-NLA	1035905	1035908-NLA	1035909-NLA	1035906	1035907
Standard Aluminum (1650)	16-24" W	1017621	1035917-NLA	1035919	1035920	1035918	1035907
X-Large Aluminum (1350)	16-24" W	1017621	1035917-NLA	1035919	1035920	1035918	1055241

Footrest & Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest can be found on the Power Articulating Legrest page.

Attaching Hardware Part Numbers (Not Including AT5043/AT5543)

Footplate Type	Part Number	Part Number Consists of
Composite (1651)	1035931-NLA	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Hex Nut w/ Nylon Cap (1/4-20) (2) Flat Washer (1/4 x 5/8 x 1/16")
Standard Aluminum (1650)	1035907	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/2") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Locknut (1/4-20)
X-Large Aluminum (1350)	1055241	2 each Screw, Phillips Pan Head (1/4-20 x 2-1/4") 2 each Spacer (1/4 x 11/32 x 1-3/4") 2 each Locknut (1/4-20)

Footrest & Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest can be found on the Power Articulating Legrest page.

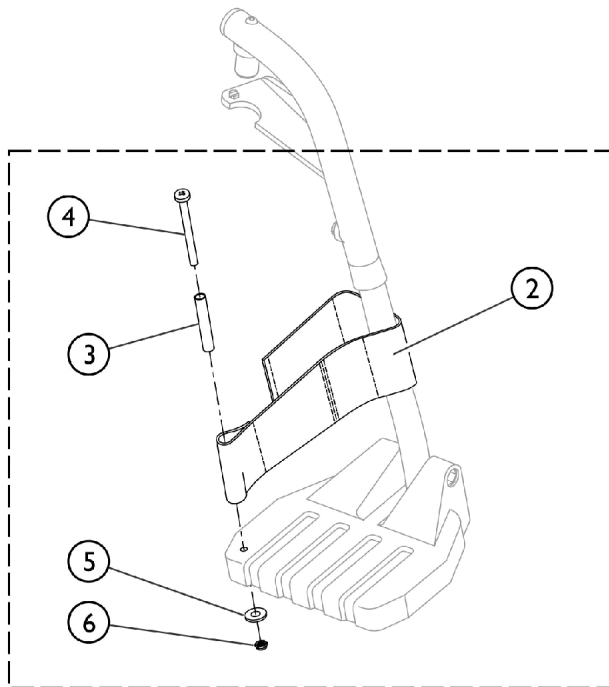
AT5043 and AT5543 Heel Loops, Heel Loops w/ Ankle Straps and Hardware

Footplate Type	Part Number	Part Number Consists of
AT5043 Flip-Up and AT5543 Adj. Angle	1160723 Kit, Heel Loop w/ Hardware, Adjustable Angle Footplate (Pair)	(2) Heel Loops (4) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (4) Spacer (4) Locknut (1/4-20)
AT5043 Flip-Up and AT5543 Adj. Angle	1160724 Kit, Heel Loop w/ Ankle Strap and Hardware, Adjustable Angle Footplate (Pair)	(2) Heel Loops w/ Ankle Straps (4) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (4) Spacer (4) Locknut (1/4-20)
Attaching Hardware Only	1035931-NLA NLA - Kit, Heel Loop Attaching Hardware (Pair)	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Hex Nut w/ Nylon Cap (1/4-20) (2) Flat Washer (1/4 x 5/8 x 1/16")

Toe Loops (1345) and Attaching Hardware

Footplate Type	Toe Loop w/o Hardware Single #	Toe Loop w/o Hardware Pair #	Attaching Hardware Part Number	Attaching Hardware Consists of
1651, 1650, 1350, Footplates	04572X025	1037087	1037089	4 each Screw, Phillips Pan Head (10-32 x 7/8") 4 each Washer (1/4 x 3/4 x 3/32") 4 each Locknut (10-32)
AT5043 and AT5543 Footplates	04572X025	1037087	1104749	4 each Screw, Phillips Pan Head (10-32 x 1/2") 4 each Washer (1/4 x 3/4 x 3/32")

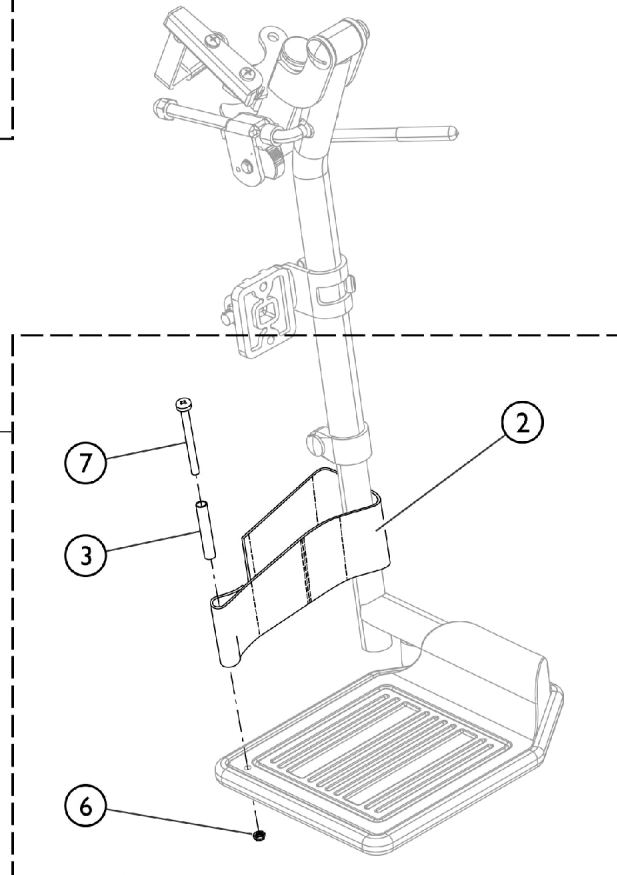
Front Riggings - Adjustable Heel Loops



1 Heel Loop and Hardware for All Footplate Options (Except Deluxe 1450)

Heel Loop and Hardware for Deluxe (1450) Footplates

11



SCM_058A

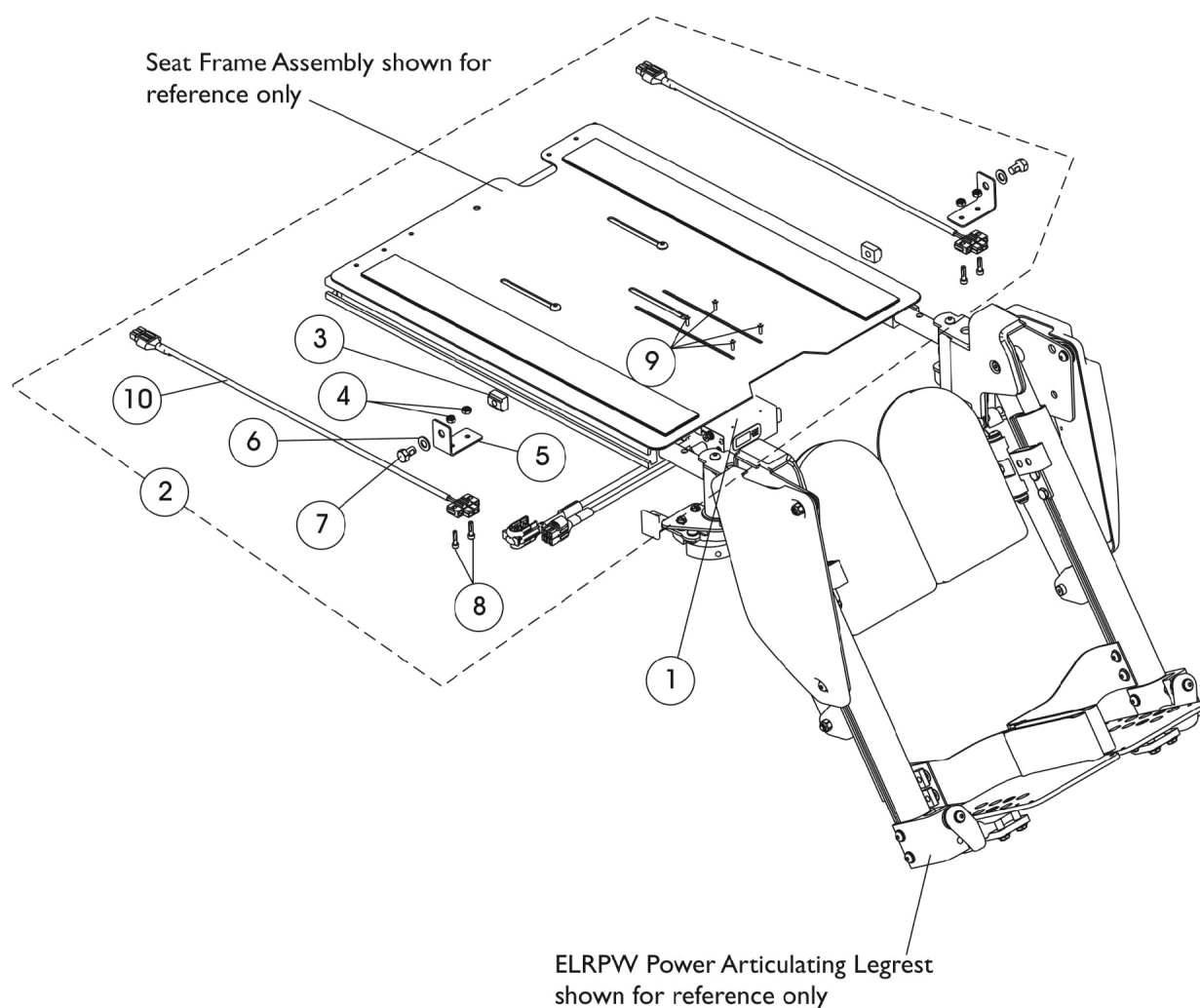
Front Riggings - Adjustable Heel Loops

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1191117	Kit, Heel Loop, Adjustable w/ Hardware (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
4			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
5			Washer, Flat (1/4 x 5/8 x 1/16")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1
11	B	1191116	Kit, Heel Loop, Adjustable w/ Hardware, Deluxe 1450 (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
7			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/2")	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1

NOTE: A - Kit includes items 2 - 6. Used with all Footplates except Deluxe (1450).
 B - Kit includes items 2, 3, 6, and item 7. Used with Deluxe (1450) Footplates only.

Power Articulating Legrest ELRPW

Harness, Hdwr. and DLIAM (Dual Legs Integrated Actuator Module)



Power Articulating Legrest ELRPW

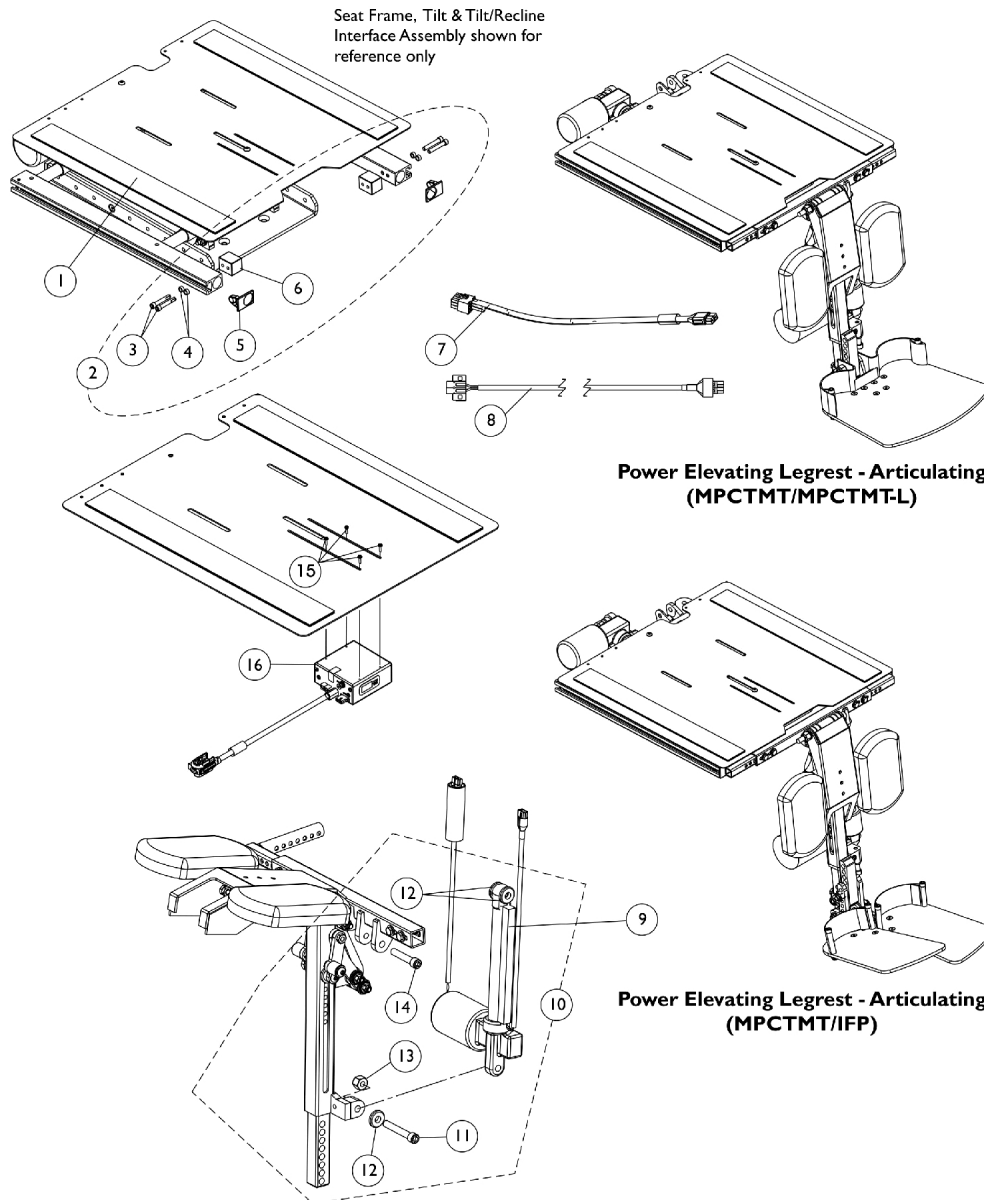
Harness, Hdwr. and DLIAM (Dual Legs Integrated Actuator Module)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1140032	Module, Dual Legs Integrated Actuator (DLIAM) - MK6i (54" L)	1	1
2	A,B	1144585	Kit, ELRPW Power Articulating Legrest Harnesses and Mtg. Hdwr. For Formula CG (Pair)	2	1
3			T-Nut (5/16-18)	1	2
4			Locknut (#8-32)	1	4
5			NLA - Bracket, Wire Harness, Black	1	2
6			Washer, Flat (5/16 x 5/8 x 1/16")	1	2
7			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	2
8			NLA - Screw, Socket Head (#8-32 x 5/8")	1	4
9			Screw, Phillips Pan Head (#4-40 x 3/8")	1	4
10			Harness, ELRPW Power Legrest - Right	1	1
10			Harness, ELRPW Power Legrest - Left	1	1
NOTE: A - Includes items 3-10 B - On 2/28/07 the Dual Leg Actuator Module (DLIAM) harness cable that plugs into item #10 ELRPW Power Legrest Harness Assembly was lengthened from approximately 3" to 20" long to eliminate the need for the ELRPW Power Legrest Harness Assemblies.					

Power Elevating Legrest - Articulating (MPCTMT/MPCTMT-L)

For TDX SP/SP-GT/SR (Before 01/01/09)

NOTE: A complete set of Power Elevating Legrest-Articulating must be ordered thru Invacare's Equipment Configurator. Request Customer Service to review their reference document "Parts Pal" first before ordering.



NOTE: The Smart Actuator Motor and Mounting Hardware called out is available thru Invacare Corporation only. For all other individual replacement parts for the Power Elevating Legrest call Motion Concepts at 1-888-433-6818

Power Elevating Legrest - Articulating (MPCTMT/MPCTMT-L)

For TDX SP/SP-GT/SR (Before 01/01/09)

NOTE: A complete set of Power Elevating Legrest-Articulating must be ordered thru Invacare's Equipment Configurator. Request Customer Service to review their reference document "Parts Pal" first before ordering.

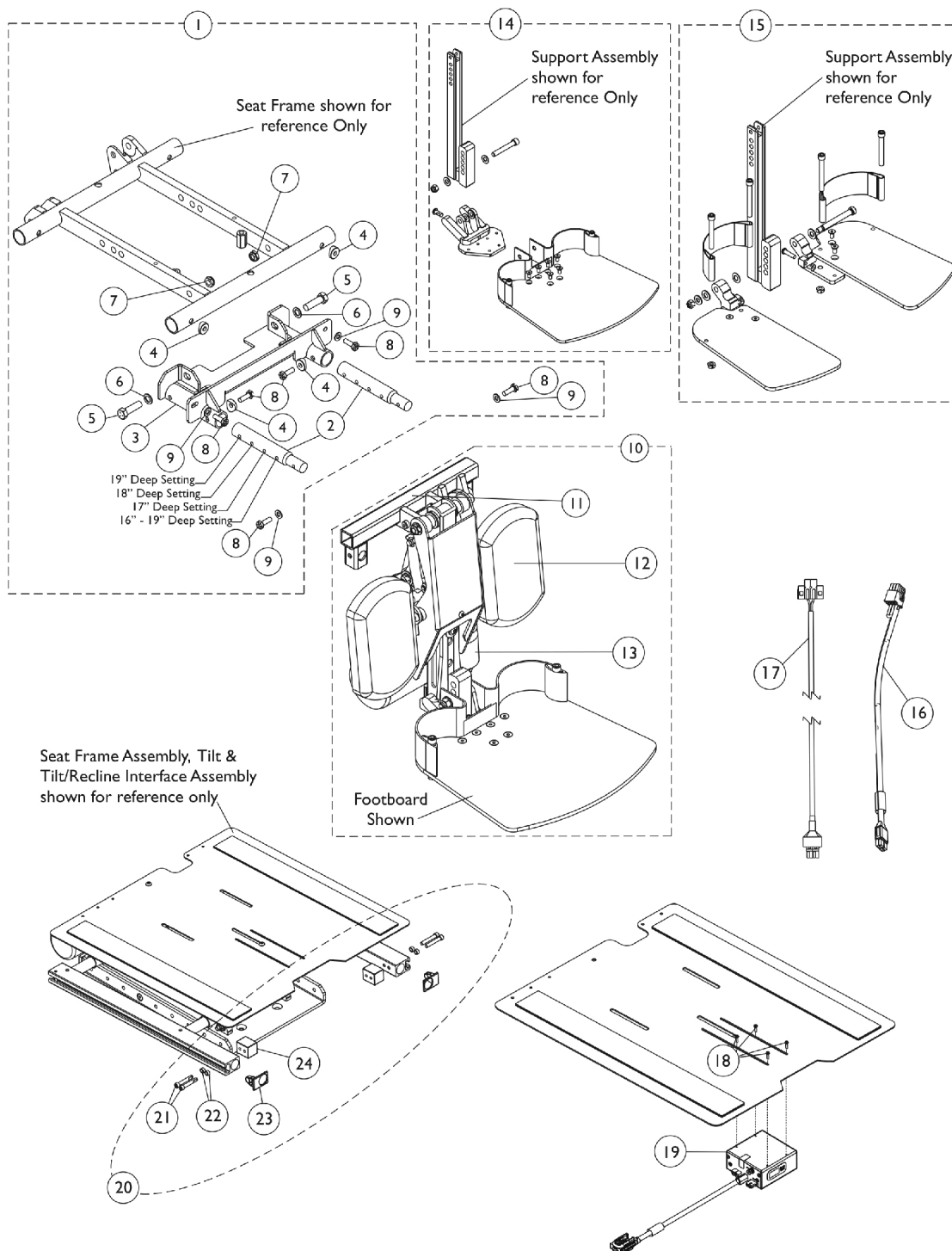
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1143748	Pan, Seat, with Hook and Loop Fasteners (16 - 20" W x 16 - 19" D)	1	1
1	A,B	1143789	Pan, Seat, with Hook and Loop Fasteners (16 - 20" W x 19 - 22" D)	1	1
1	A,B	1143790	Pan, Seat with Hook and Loop Fasteners (20 - 24" W x 16 - 19" D)	1	1
1	A,B	1143791	Pan, Seat, with Hook and Loop Fasteners (20 - 24" W x 19 - 22" D)	1	1
2	B	1147045	Kit, Power Elevating Legrest-Articulating Mtg. Hdwr. (MPCTMT/MPCTMT-L)	1	1
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
5			Cap, End, Side Rail, Black	1	2
6			Block, Threaded	1	2
7	E	1148708	Harness, Power Elevating Legrest-Articulating (MPCTMT/MPCTMT-L)	1	1
8	E	1101401	Harness, ELRPW Power Legrest - Left	1	1
9	G	1142235-NLA	NLA - Motor, MPCTMT Smart Actuator	1	1
10	C	1153719-NLA	NLA - Kit, MPCTMT Actuator Motor Mounting Hardware	1	1
11			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
12			Spacer (3/8 x 1 x 1/2")	1	3
13			NLA - Locknut (3/8-16)	1	1
14			Screw, Socket Head w/ Patch (3/8-16 x 2")	1	1
15		1021742	Screw, Phillips Pan Head (#4-40 x 1/2")	1	4
16	F	1151959	Center Mount Leg Integrated Actuator Module (CMLIAM) for MPCTMT Legrest w/ Smart Actuator (54" L)	1	1
	D,D1	1142951	Rail, Seat Frame (For 12 - 19" D Conventional)	1	1
	D,D1	1142952	Rail, Seat Frame (For 19 - 22" D Conventional)	1	1

NOTE: A - When ordering a complete set of Power Elevating Legrest-Articulating for the first time for chairs manufactured before 3/5/07, a frontal notched out Seat Pan must be ordered separately.
 B - Includes items 3-6
 C - Includes items 11-14. Part # 1153719 Mounting Hardware can be used for both MPCTMT Conventional and Smart Actuator Motors
 D - Not Shown. When a customer is ordering Power Elevating Legrest for the first time and a Contoura Seating System is used, the shorter seat rails used for Conventional Backs must be ordered also.
 D1 - This will prevent the legrest from being positioned to far forward
 E - Items 7 and 8 are used for a MPCTMT Conventional Actuator Motor only. Item #8 is used for both ELRPW and MPCTMT Power Legrest applications.
 F - Item 16 is not used when MPCTMT Legrest are ordered with a MPCTMT Conventional Actuator Motor
 G - Refer to Motion Concepts at 1-888-433-6818 when replacing the MPCTMT Conventional Actuator Motor

Power Elevating Legrest - Articulating (MPCTMT/MPCTMT-L)

For TDX SP/SP-GT/SR (After 12/31/08)

Replacement parts for chairs with MPCTMT built after 12/31/08.



Power Elevating Legrest - Articulating (MPCTMT/MPCTMT-L)

For TDX SP/SP-GT/SR (After 12/31/08)

Replacement parts for chairs with MPCTMT built after 12/31/08.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1141667	Kit, Power Elevating Legrest Mounting Hardware (16-19" D)	1	1
2			Bar, Extension, Power Center Mount (16 - 19" D)	1	2
3			Bracket, Rear, Power Center Mount	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	2
6			Washer, Plain (1/4 x 9/16 x 1/16")	1	2
7			Locknut, Low Profile (3/8-16)	1	2
8			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	6
9			Washer (1/4 x 1/2 x 1/16")	1	4
1	A	1141668	Kit, Power Elevating Legrest Mounting Hardware (19-20" D)	1	1
2			Bar, Extension, Power Center Mount (19 - 20" D)	1	2
3			Bracket, Rear, Power Center Mount	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	2
6			Washer, Plain (1/4 x 9/16 x 1/16")	1	2
7			Locknut, Low Profile (3/8-16)	1	2
8			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	6
9			Washer (1/4 x 1/2 x 1/16")	1	4
1	A	1141669	Kit, Power Elevating Legrest Mounting Hardware (21-22" D)	1	1
2			Bar, Extension, Power Center Mount (21-22" D)	1	2
3			Bracket, Rear, Power Center Mount	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	2
6			Washer, Plain (1/4 x 9/16 x 1/16")	1	2
7			Locknut, Low Profile (3/8-16)	1	2
8			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	6
9			Washer (1/4 x 1/2 x 1/16")	1	4
10	B	1162010	Power Center Mount Assembly w/ Footboard	1	1
10	B	1162011	Power Center Mount Assembly w/ Footboard - Long	1	1
10	B	1162012	Power Center Mount Assembly w/ Footplate (Pair)	1	1
10	B	1162013	Power Center Mount Assembly w/ Footplate - Long (Pair)	1	1
10	C	1162018	Power Center Mount Assembly w/ Footboard	1	1
10	C	1162019-NLA	NLA - Power Center Mount Assembly w/ Footboard - Long	1	1
10	C	1162020	Power Center Mount Assembly w/ Footplate (Pair)	1	1
10	C	1162021	Power Center Mount Assembly w/ Footplate - Long (Pair)	1	1
11	J	1141665	Bracket, MPCTMT Power Center Mount, Black	1	1

Power Elevating Legrest - Articulating (MPCTMT/MPCTMT-L)

For TDX SP/SP-GT/SR (After 12/31/08)

Replacement parts for chairs with MPCTMT built after 12/31/08.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	F	1162805	Kit, Power Center Mount Hardware	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	2
6			Washer, Plain (1/4 x 9/16 x 1/16")	1	2
7			Locknut, Low Profile (3/8-16)	1	2
8			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	6
9			Washer (1/4 x 1/2 x 1/16")	1	4
12	G	1163373	Kit, Calf Pad (Pair)	1	1
			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
13	K	1162452	Motor, MPCTMT Smart Actuator	1	1
13	L	1168449	Kit, MPCTMT Conventional Actuator Motor and Mounting Hardware	1	1
	M	1168410	Kit, MPCTMT Actuator Motor Mounting Hardware	1	1
14	D	1164849	Footboard w/ Hardware Assembly, MPCTMT/MPCTMT-L	1	1
15	E	1164309	Footplate w/ Hardware Assembly, MPCTMT/MPCTMT-L	1	1
16	H	1148708	Harness, Power Elevating Legrest-Articulating (MPCTMT/MPCTMT-L)	1	1
17	H	1101401	Harness, ELRPW Power Legrest - Left	1	1
18		1021742	Screw, Phillips Pan Head (#4-40 x 1/2")	1	4
19	I	1151959	Center Mount Leg Integrated Actuator Module (CMLIAM) for MPCTMT Legrest w/ Smart Actuator (54" L)	1	1
20		1147045	Kit, Power Elevating Legrest-Articulating Mtg. Hdwr. (MPCTMT/MPCTMT-L)	1	1
21			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
22			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
23			Cap, End, Side Rail, Black	1	2
24			Block, Threaded	1	2

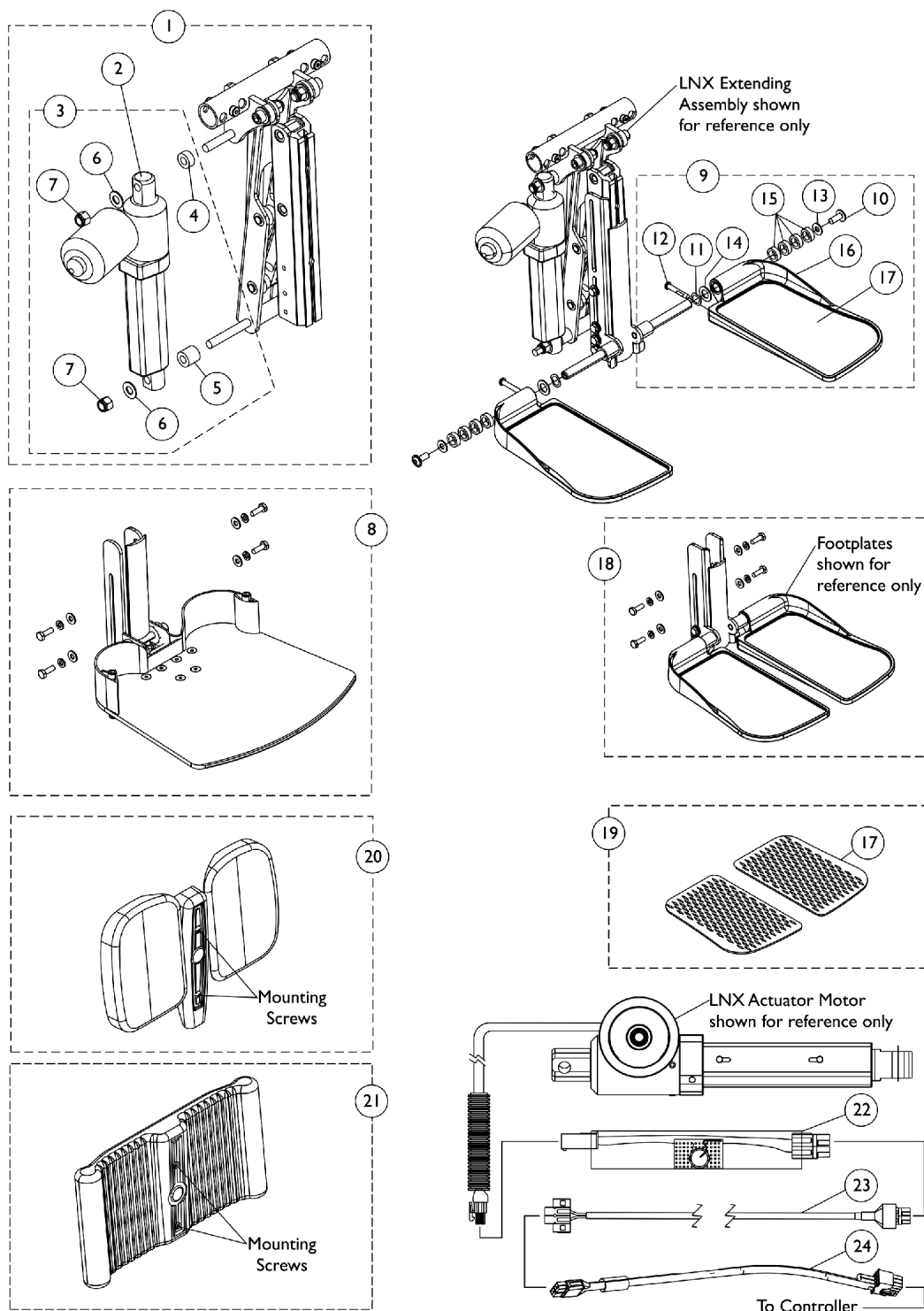
Power Elevating Legrest - Articulating (MPCTMT/MPCTMT-L) For TDX SP/SP-GT/SR (After 12/31/08)

Replacement parts for chairs with MPCTMT built after 12/31/08.

NOTE: A - Includes items 2-9.
B - For use with MPCTMT Conventional Actuator Motor.
C - For use with MPCTMT Smart Actuator Motor.
D - Includes Footboard and attaching hardware.
E - Includes Footplates and attaching hardware.
F - Not shown. Includes items 4-9.
G - Includes Calf Pads and hardware.
H - Items 16 and 17 are used for a MPCTMT Conventional Actuator Motor only. Item #17 is used for both ELRPW and MPCTMT Power Legrest applications.
I - Item 18 is not used when MPCTMT Power Elevating-Articulating Legrest are ordered with a MPCTMT Conventional Actuator Motor
J - Use existing mounting hardware to attach the mounting bracket.
K - The MPCTMT Smart Actuator Motor does not include the MPCTMT Actuator Motor Mounting Hardware part #1168410.
L - The MPCTMT Conventional Actuator Motor includes the MPCTMT Actuator Motor Mounting Hardware part #1168410.
M - Not Shown. MPCTMT Actuator Motor Mounting Hardware can be used for Conventional and Smart MPCTMT Actuator Motors. Individual components are non-saleable.

Power Center Mount Elevating Legrest - Articulating w/o Mounting Hardware (LNX/LNX-L)

Replacement components/Kits are for existing LNX/LNX-L Front Riggings already in the field. A customer cannot retrofit LNX/LNX-L Front Riggings in the field. The wheelchair must be returned to Invacare Technical Service Department for installation. Wheelchairs equipped with smart actuators cannot retrofit to LNX/LNX-L Front Riggings at all.



Power Center Mount Elevating Legrest - Articulating w/o Mounting Hardware (LNX/LNX-L)

Replacement components/Kits are for existing LNX/LNX-L Front Riggings already in the field. A customer cannot retrofit LNX/LNX-L Front Riggings in the field. The wheelchair must be returned to Invacare Technical Service Department for installation. Wheelchairs equipped with smart actuators cannot retrofit to LNX/LNX-L Front Riggings at all.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1166939	Extending Assembly, LNX/LNX-L	1	1
2		1167935	Actuator Motor Assembly, LNX/LNX-L	1	1
3	B	1168993	Kit, LNX/LNX-L Actuator Motor Mounting Hardware	1	1
4			Spacer	1	1
5			Spacer	1	1
6			Washer, Flat (3/8")	1	2
7			Locknut (3/8-16)	1	2
8	C	1166942	Footboard Assembly w/ Mounting Hardware, LNX	1	1
8	C	1166943	Footboard Assembly w/ Mounting Hardware, LNX-L	1	1
9		See Chart	#9 Footplate Kits	1	1
18	D	1166940	Legrest Extension Bracket w/ Mounting Hardware, LNX	1	1
18	D	1166941	Legrest Extension Bracket w/ Mounting Hardware, LNX-L	1	1
19	E	1163374	Kit, Footrest Pad - Small (Pair)	1	1
17			Pad, Footplate, Small - Right	1	1
17			Pad, Footplate, Small - Left	1	1
19	E	1163375	Kit, Footrest Pad - Medium (Pair)	1	1
17			Pad, Footplate, Medium - Right	1	1
17			Pad, Footplate, Medium - Left	1	1
19	E	1163376	Kit, Footrest Pad - Large (Pair)	1	1
17			Pad, Footplate, Large - Right	1	1
17			Pad, Footplate, Large - Left	1	1
20	F	1166945	Individual Calf Pad Assembly, LNX/LNX-L (6" W x 8-1/2" H)	2	1
21	G	1166944	One Piece Calf Pad Assembly, LNX/LNX-L	1	1
22		1173265	Adapter, LNX PTC, TDX SP	1	1
23	H	1101401	Harness, ELRPW Power Legrest - Left	1	1
24	H	1148708	Harness, Power Elevating Legrest-Articulating (MPCTMT/MPCTMT-L)	1	1

NOTE: A - Includes the Extending Assembly, items 2 and 4-7.
 B - Includes items 4-7.
 C - Footboard Assembly includes the Legrest Extension Bracket and Hardware to mount to the Extending Assembly. Individual components are non-saleable.
 D - Item #18 only includes the Legrest Extension Bracket and Hardware to mount to the Extending Assembly. Individual Footplate Kits are ordered separately.
 E - Includes a pair of item #17.
 F - Includes both Calf Pads, Hardware and (2) each 1/4-20 x 7/8" Button Socket Head Screws to attach the Calf Pad Assembly. Individual components are non-saleable.
 G - Includes the One Piece Calf Pad, Hardware and (2) each 1/4-20 x 3/4" Button Socket Head Screws to attach the One Piece Calf Pad Assembly. Individual components are non-saleable.
 H - Item #23 and 24 are used for LNX/LNX-L application also.

Power Center Mount Elevating Legrest - Articulating w/o Mounting Hardware (LNX/LNX-L)

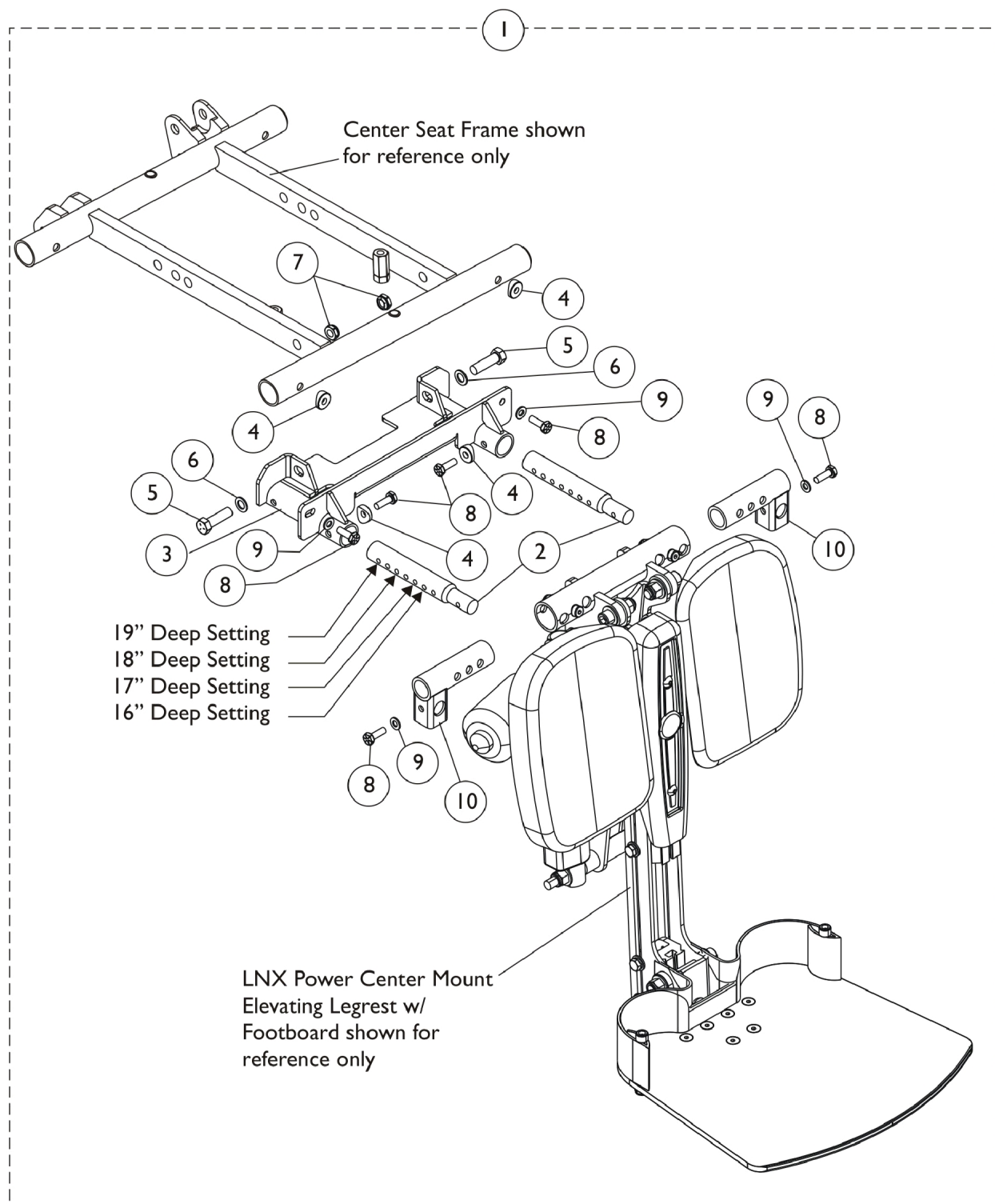
Replacement components/Kits are for existing LNX/LNX-L Front Riggings already in the field. A customer cannot retrofit LNX/LNX-L Front Riggings in the field. The wheelchair must be returned to Invacare Technical Service Department for installation. Wheelchairs equipped with smart actuators cannot retrofit to LNX/LNX-L Front Riggings at all.

#9 Footplate Kits

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1170683 See Note(s) A	1170685 See Note(s) A	1170687 See Note(s) A
Left	1170684 See Note(s) A	1170686 See Note(s) A	1170688 See Note(s) A
NOTE: A - Includes items 10-17. The Footplate Mounting Hardware is for adjustable width Footplates.			

Power Center Mount Elevating Legrest - Articulating Mounting Hardware (LNX/LNX-L)

Replacement components/Kits are for existing LNX/LNX-L Front Riggings already in the field. A customer cannot retrofit LNX/LNX-L Front Riggings in the field. The wheelchair must be returned to Invacare Technical Service Department for installation. Wheelchairs equipped with smart actuators cannot retrofit to LNX/LNX-L Front Riggings at all.



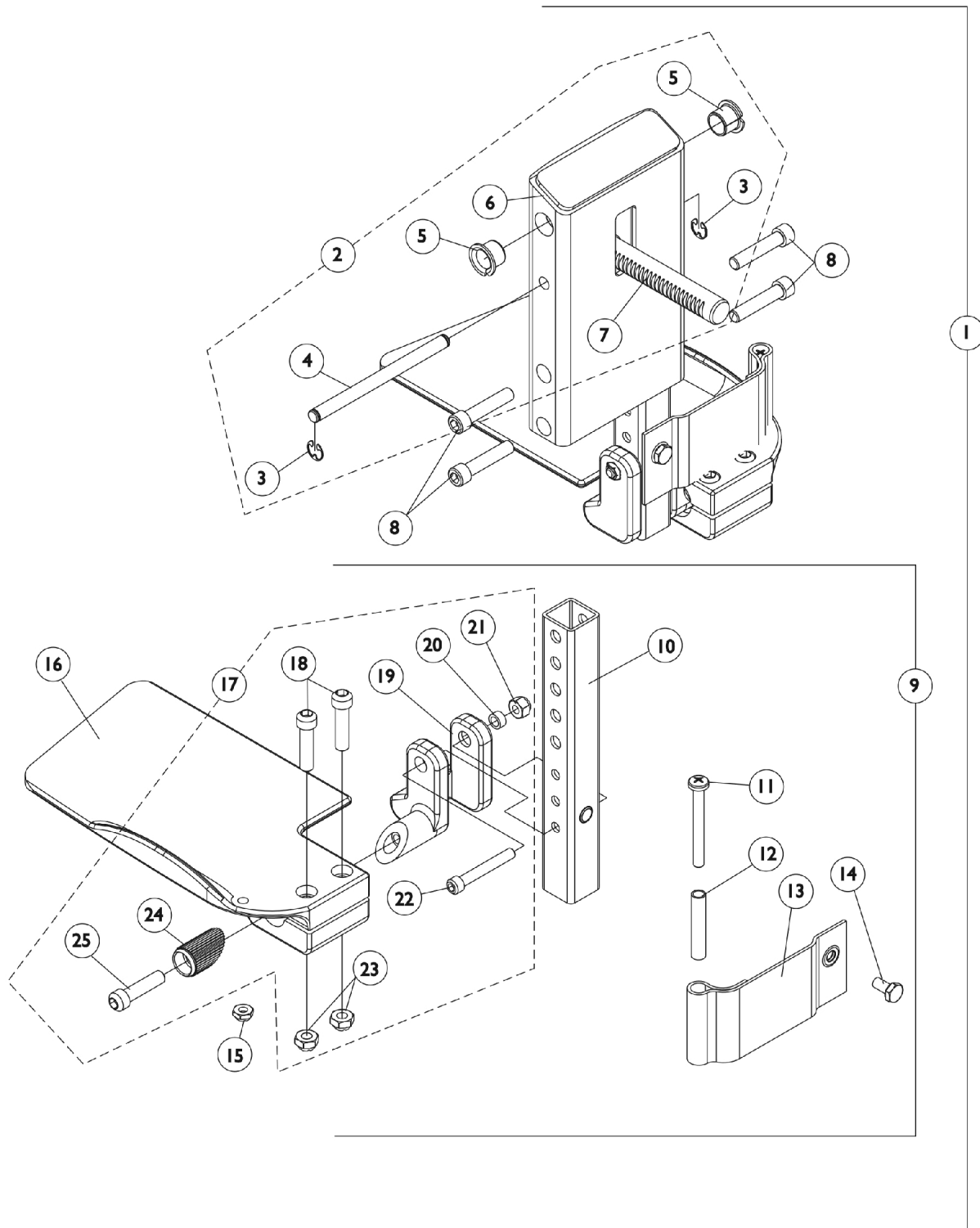
Power Center Mount Elevating Legrest - Articulating Mounting Hardware (LNX/LNX-L)

Replacement components/Kits are for existing LNX/LNX-L Front Riggings already in the field. A customer cannot retrofit LNX/LNX-L Front Riggings in the field. The wheelchair must be returned to Invacare Technical Service Department for installation. Wheelchairs equipped with smart actuators cannot retrofit to LNX/LNX-L Front Riggings at all.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1168685	Kit, LNX/LNX-L Power Center Mount Elevating Legrest Mounting Hardware (16" - 19" D)	1	1
2			Bar, Extension, Power Center Mount (16 - 19" D)	1	2
3			Bracket, Rear, Power Center Mount	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	2
6			Washer, Plain (1/4 x 9/16 x 1/16")	1	2
7			Locknut, Low Profile (3/8-16)	1	2
8			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	6
9			Washer (1/4 x 1/2 x 1/16")	1	4
10			Bracket, LNX/LNX-L Mounting, Black - Right	1	1
10			Bracket, LNX/LNX-L Mounting, Black - Left	1	1
1	A	1168686	Kit, LNX/LNX-L Power Center Mount Elevating Legrest Mounting Hardware (19" - 20" D)	1	1
2			Bar, Extension, Power Center Mount (19 - 20" D)	1	2
3			Bracket, Rear, Power Center Mount	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	2
6			Washer, Plain (1/4 x 9/16 x 1/16")	1	2
7			Locknut, Low Profile (3/8-16)	1	2
8			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	6
9			Washer (1/4 x 1/2 x 1/16")	1	4
10			Bracket, LNX/LNX-L Mounting, Black - Right	1	1
10			Bracket, LNX/LNX-L Mounting, Black - Left	1	1
1	A	1168687	Kit, LNX/LNX-L Power Center Mount Elevating Legrest Mounting Hardware (21" - 22" D)	1	1
2			Bar, Extension, Power Center Mount (21-22" D)	1	2
3			Bracket, Rear, Power Center Mount	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5			NLA - Screw, Hex Head (3/8-16 x 1-1/4")	1	2
6			Washer, Plain (1/4 x 9/16 x 1/16")	1	2
7			Locknut, Low Profile (3/8-16)	1	2
8			Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	6
9			Washer (1/4 x 1/2 x 1/16")	1	4
10			Bracket, LNX/LNX-L Mounting, Black - Right	1	1
10			Bracket, LNX/LNX-L Mounting, Black - Left	1	1

NOTE: A - Includes items 2-10

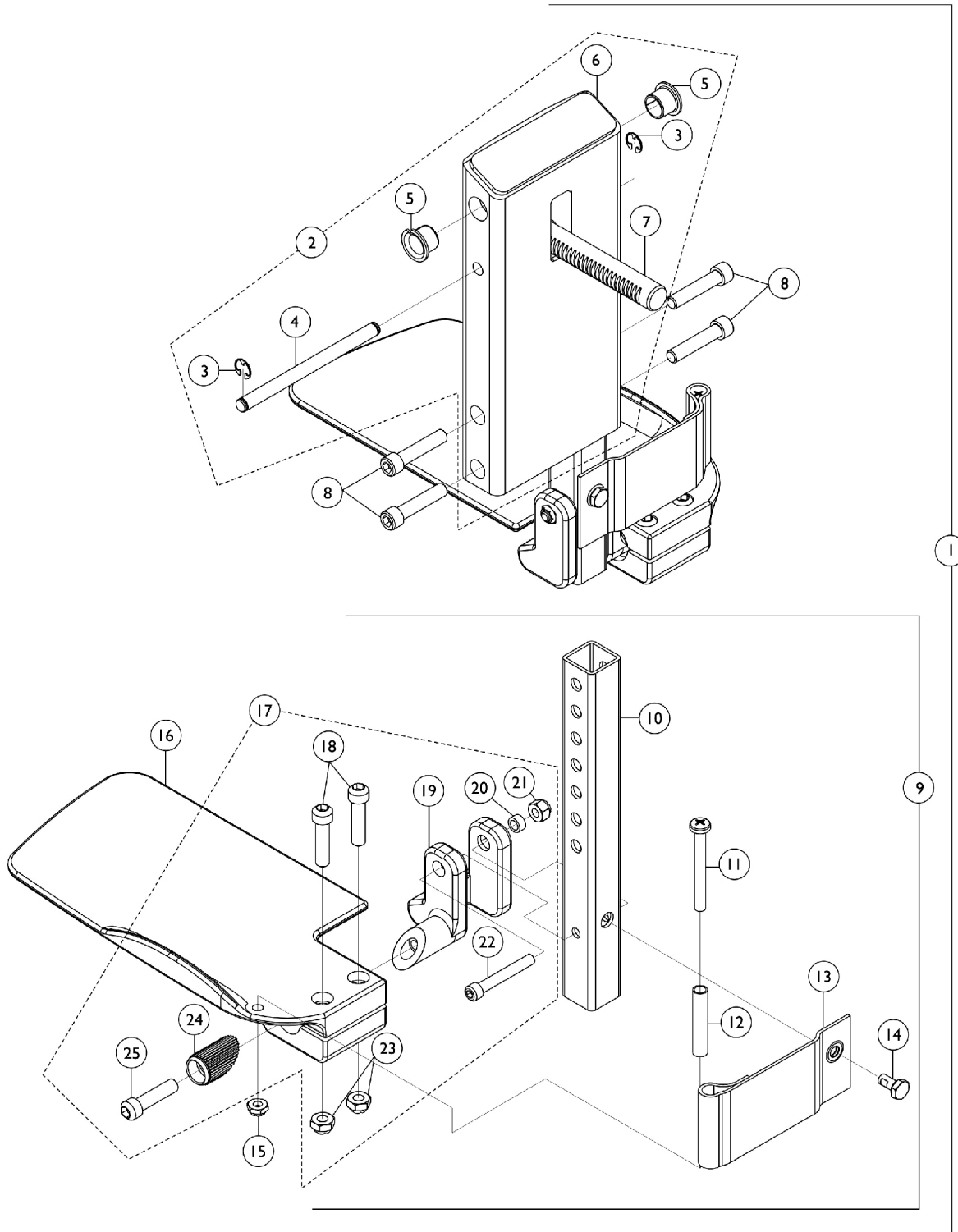
Front Riggings - Center Mount Rigging CTMT-FJ - Before 12/10/08 (CTMT-FJ = 9-1/4" - 12" Range) For TDX SP/SP-GT/SR



Front Riggings - Center Mount Rigging CTMT-FJ - Before 12/10/08 (CTMT-FJ = 9-1/4" - 12" Range) For TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Note	See Footnote	1	1
2	B	1123021-NLA	NLA - Legrest Support Assembly, Center Mount, Junior, Black	1	1
3		1113376-NLA	NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
4		1113373-NLA	NLA - Pin, Angle, Adjustable, ASBA	1	1
5		1110669	Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
6		1121984-NLA	NLA - Support, Junior Legrest (CTMTJ/CTMT-FJ)	1	1
7		1113372	Rack, Center Mount Rigging Angle Adjustable	1	1
8		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
9	C	1123042-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Junior - Right	1	1
9	C	1123043-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Junior - Left	1	1
10		1123044	Tube, Footrest Extension, Short (CTMTJ/CTMT-FJ = 9-1/4 - 12") (CTMT/CTMT-F = 12-1/4 - 15") (PCTMT = 10 - 13")	1	1
11		1021421-NLA	NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
12		1006477-NLA	NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
13		1121996-NLA	NLA - Heel Loop, Center Mount Rigging	1	2
14		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
15		1025195	Locknut (1/4-20)	1	2
16	E	1121988-NLA	NLA - Footplate, CTMTJ/CTMT-FJ - Right (5-1/4" W x 8-13/16" L)	1	1
16	E	1121989-NLA	NLA - Footplate, CTMTJ/CTMT-FJ - Left (5-1/4" W x 8-13/16" L)	1	1
17	D	1120345-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Right	1	1
17	D	1121123-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Left	1	1
18		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	2
19		1113384-NLA	NLA - Hinge, Adjustable Angle - Right	1	1
19		1113385-NLA	NLA - Hinge, Adjustable Angle - Left	1	1
20		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	1
21		1065362	Locknut (1/4-28)	1	1
22		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
23		1108122-NLA	NLA - Locknut (5/16-18)	1	2
24		1113530	Attachment, Hinge	1	1
25		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	1
NOTE: A - As of 12/10/08, item 1 is no longer available. Individual parts may be ordered separately. B - Includes items 3-7 C - Includes items 10-16 & 17 D - Includes items 18-25 E - Item #16 - Footplate design revised 2/28/07 to accommodate items 18 & 23. Replace footplates in pairs and order new footplate hardware for chairs mfg. before 2/28/07.					

Front Rigging - Center Mount Rigging (CTMT-F) (Before 12/10/08) (CTMT-F = 12-1/4" - 15" Range) For TDX SP/SP-GT/SR



Front Rigging - Center Mount Rigging (CTMT-F) (Before 12/10/08)

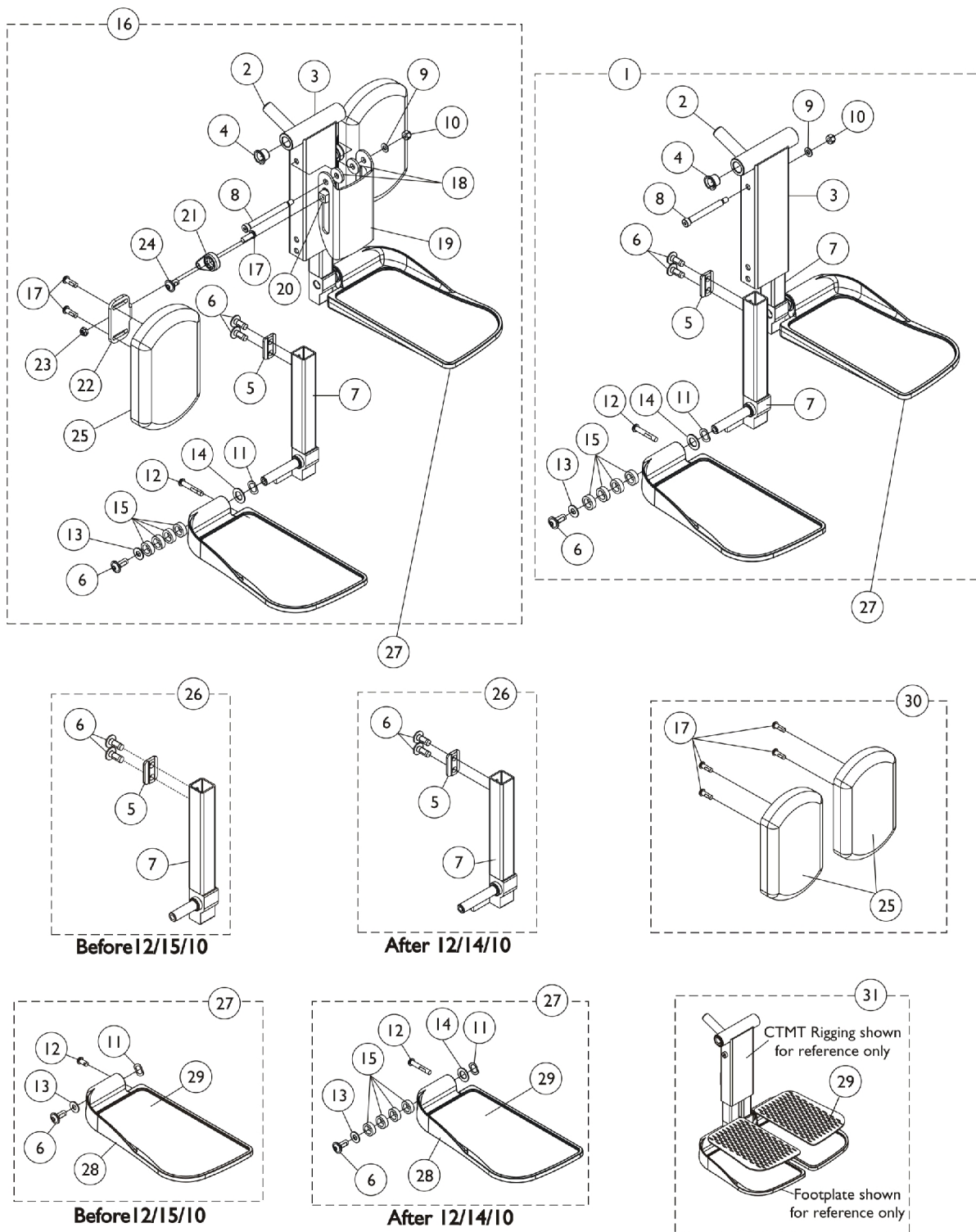
(CTMT-F = 12-1/4" - 15" Range) For TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Note	See Footnote	1	1
2	B	1120346-NLA	NLA - Legrest Support Assembly, Center Mount, Black	1	1
3		1113376-NLA	NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
4		1113373-NLA	NLA - Pin, Angle, Adjustable, ASBA	1	1
5		1110669	Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
6	F	1113609-NLA	NLA - Support, Center Mount Rigging Legrest, Black	1	1
7		1113372	Rack, Center Mount Rigging Angle Adjustable	1	1
8		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
9	C	1123034-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Short - Right	1	1
9	C	1123035-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Short - Left	1	1
10		1123044	Tube, Footrest Extension, Short (CTMTJ/CTMT-FJ = 9-1/4 - 12") (CTMT/CTMT-F = 12-1/4 - 15") (PCTMT = 10 - 13")	1	1
11		1021421-NLA	NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
12		1006477-NLA	NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
13		1121996-NLA	NLA - Heel Loop, Center Mount Rigging	1	2
14		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
15		1025195	Locknut (1/4-20)	1	2
16	E	1113606-NLA	NLA - Footplate, Center Mount Rigging, Black - Right (5-1/4" W x 9-5/8" L)	1	1
16	E	1113607-NLA	NLA - Footplate, Center Mount Rigging, Black - Left (5-1/4" W x 9-5/8" L)	1	1
17	D	1120345-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Right	1	1
17	D	1121123-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Left	1	1
18		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	2
19		1113384-NLA	NLA - Hinge, Adjustable Angle - Right	1	1
19		1113385-NLA	NLA - Hinge, Adjustable Angle - Left	1	1
20		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	1
21		1065362	Locknut (1/4-28)	1	1
22		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
23		1108122-NLA	NLA - Locknut (5/16-18)	1	2
24		1113530	Attachment, Hinge	1	1
25		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	1

Front Rigging - Center Mount Rigging (CTMT-F) (Before 12/10/08) (CTMT-F = 12-1/4" - 15" Range) For TDX SP/SP-GT/SR

NOTE: A - As of 12/10/08, item 1 is no longer available. Individual parts may be ordered separately.
B - Includes items 3-7
C - Includes items 10-16 & 17
D - Includes items 18-25
E - Item #16 - Footplate design revised 2/28/07 to accommodate items 18 & 23. Replace footplates in pairs and order new footplate hardware for chairs mfg. before 2/28/07.
F - No Longer Available individually. See part # 1123046 for replacement.

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)



Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121990	Kit, Center Mount Front Rigging, Junior (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Short, Black - Right	1	1
7			Tube, Extension, Footrest, Short, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
1	A	1117262	Kit, Center Mount Front Rigging (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Medium, Black - Right	1	1
7			Tube, Extension, Footrest, Medium, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
1	A	1117263	Kit, Center Mount Front Rigging (CTMT-L) (CTMT-FL), ASBA/ADJASBA (14" - 18" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1

Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Long, Black - Right	1	1
7			Tube, Extension, Footrest, Long, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
16	B	1161428	Kit, Center Mount Front Rigging w/Calf Pad - Short (CTMTJ/CTMT-FJ) ASBA/ADJASBA (9-1/2" - 11" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Short	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Short, Black - Right	1	1
7			Tube, Extension, Footrest, Short, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
16	B	1161429	Kit, Center Mount Front Rigging w/Calf Pad - Medium (CTMT) (CTMT-F), ASBA/ADJASBA (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6
7			Tube, Extension, Footrest, Medium, Black - Right	1	1
7			Tube, Extension, Footrest, Medium, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
16	B	1161430	Kit, Center Mount Front Rigging w/Calf Pad - Long (CTMT-L) (CTMT-FL), ASBA/ADJASBA (14" - 18" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Cleat, Button Head	1	2
6			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	6

Center Mount Front Rigging

(After 12/09/08)

(CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7			Tube, Extension, Footrest, Long, Black - Right	1	1
7			Tube, Extension, Footrest, Long, Black - Left	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
11			NLA - Washer, Wave (17/32 x 3/4 x 1/64")	1	2
12			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
13			Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
14			Washer (1/2 x 7/8 x 3/64")	1	2
15			Spacer, Nylon (1/2 x 3/4 x 1/4")	1	8
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2
23			Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
26	G	See Chart	#26 Extension Tube Kits Before 12/15/10	1	1
26		See Chart	#26 Extension Tube Kits After 12/14/10	1	1
27	G	See Chart	#27 Footplate Kits Before 12/15/10	1	1
27		See Chart	#27 Footplate Kits After 12/14/10	1	1
30	C	1163373	Kit, Calf Pad (Pair)	1	1
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
25			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
31	D	1163374	Kit, Footrest Pad - Small (Pair)	1	1
29			Pad, Footplate, Small - Right	1	1
29			Pad, Footplate, Small - Left	1	1
31	D	1163375	Kit, Footrest Pad - Medium (Pair)	1	1
29			Pad, Footplate, Medium - Right	1	1
29			Pad, Footplate, Medium - Left	1	1
31	D	1163376	Kit, Footrest Pad - Large (Pair)	1	1
29			Pad, Footplate, Large - Right	1	1
29			Pad, Footplate, Large - Left	1	1
	E	1165505	Kit, Hardware, Calf Pad Adjustment	1	1
17			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
20			Nut, T (5/16-18)	1	2
21			Adjuster, Calf Pad	1	2
22			Bracket, Mounting, Calf Pad	1	2

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
23	F	1165506	Locknut (1/4-20)	1	2
24			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
			Kit, Bracket, Calf Pad Mounting w/ Hardware	1	1
8			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	1
10			Locknut (1/4-20)	1	1
18			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
19			Bracket, Calf Pad, Black	1	1
NOTE: A - Includes items 2-15. As of 12/15/10 item #1 was revised to accommodate adjustable width footplate hardware. If footplates are needed see item #27. B - Includes items 2-15 and 17-25. As of 12/15/10 item #16 was revised to accommodate adjustable width footplate hardware. If footplates are needed see item #27. C - Includes items 17 and 25. D - Includes a pair of item 29. E - Not shown. Includes items 17 and 20-24. F - Not shown. Includes items 8-10, 18 and 19. G - Chairs built before 12/15/10 will require items 26 and 27 in order to convert to the new CTMT Front Rigging design.					

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

#26 Extension Tube Kits Before 12/15/10

Front Rigging Side	Short 9-1/2" - 11" Range	Medium 11" - 15" Range	Long 14" - 18" Range
Right	1161984-NLA See Note(s) A	1161986-NLA See Note(s) A	1169821-NLA See Note(s) A
Left	1161985-NLA See Note(s) A	1161987-NLA See Note(s) A	1169822-NLA See Note(s) A

NOTE: A - Includes items 5-7. The Extension Tube Kits are used for non-adjustable width footplate hardware only.

#26 Extension Tube Kits After 12/14/10

Front Rigging Side	Short 9-1/2" - 11" Range	Medium 11" - 15" Range	Long 14" - 18" Range
Right	1170677 See Note(s) A	1170679 See Note(s) A	1170681 See Note(s) A
Left	1170678 See Note(s) A	1170680 See Note(s) A	1170682 See Note(s) A

NOTE: A - Includes items 5-7. The Extension Tube Kits are used for adjustable width footplate hardware only.

Center Mount Front Rigging (After 12/09/08) (CTMT-J/CTMT-FJ/CTMT/CTMT-F/CTMT-L/CTMT-FL)

#27 Footplate Kits Before 12/15/10

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1161988 See Note(s) A	1161990 See Note(s) A	1161992 See Note(s) A
Left	1161989 See Note(s) A	1161991 See Note(s) A	1161993 See Note(s) A

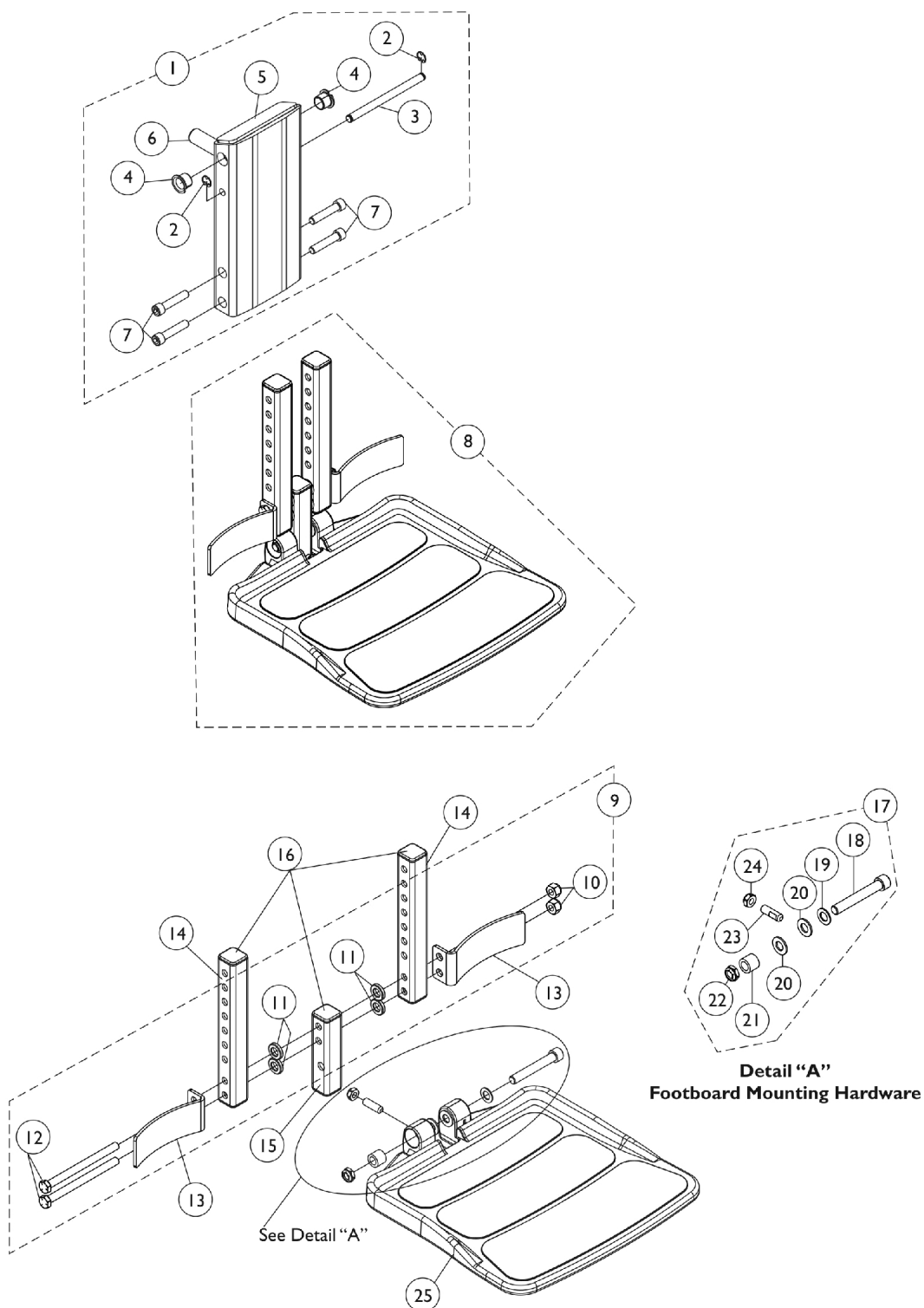
NOTE: A - Includes items 10-13 and 16-18. The footplate mounting hardware included is for non-adjustable width only.

#27 Footplate Kits After 12/14/10

Footplate Side	Small 5-1/4" W x 7-1/2" L	Medium 5-1/2" W x 9-1/2" L	Large 5-7/8" W x 11-1/2" L
Right	1170683 See Note(s) A	1170685 See Note(s) A	1170687 See Note(s) A
Left	1170684 See Note(s) A	1170686 See Note(s) A	1170688 See Note(s) A

NOTE: A - Includes items 10-18 and the Adjustable Width Footplate Instruction Sheet (Not Shown). The footplate mounting hardware included is for adjustable width only.

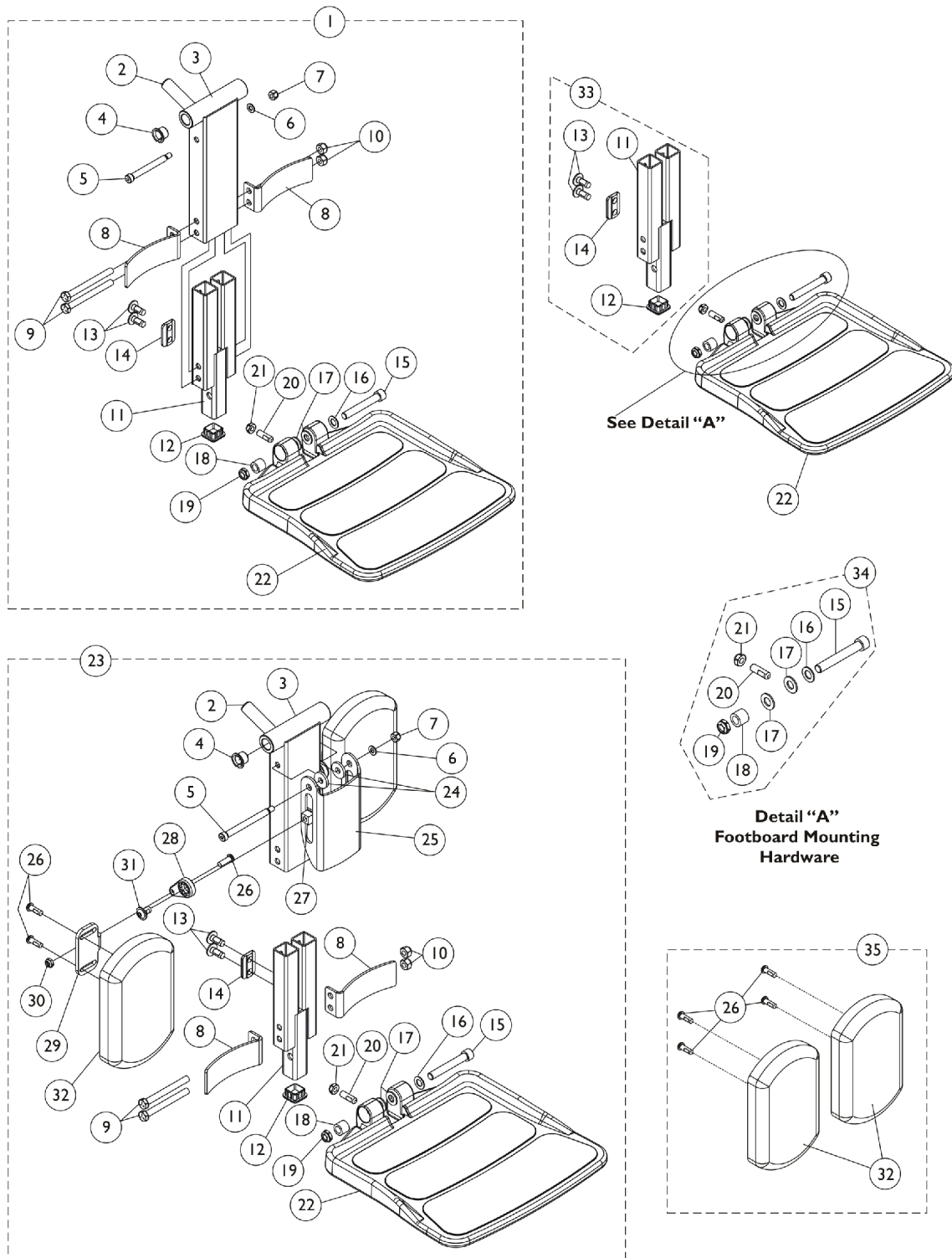
Front Rigging - Center Mount Rigging (CTMT-F w/ CTMTFB One PC Flip-Up Footboard) TDX SP/SP-GT/SR (CTMT-F = 12-1/4" - 15" Range)



Front Rigging - Center Mount Rigging (CTMT-F w/ CTMTFB One PC Flip-Up Footboard) TDX SP/SP-GT/SR (CTMT-F = 12-1/4" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1148725-NLA	NLA - Legrest Support Assembly, Center Mount Rigging	1	1
2			NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
3			NLA - Pin, Angle, Adjustable, ASBA	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			NLA - Support, Center Mount Rigging Legrest, Black	1	1
6			Rack, Center Mount Rigging Angle Adjustable	1	1
7			Screw, Socket Head (5/16-18 x 1-1/2")	1	4
7		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
8	B	1148722-NLA	NLA - Footboard Assembly, CTMTFB (For CTMT-F 12-1/4 - 15" & PCTMT 10 - 13")	1	1
9	C	1144608-NLA	NLA - Kit, Heel Stop and Extension Tube Mounting Hardware	1	1
10			Locknut (5/16-18)	1	2
11			NLA - Bushing, Actuator Motor (3/8 x 3/4 x 5/32")	1	4
12			NLA - Screw, Hex Head (5/16-18 x 4")	1	2
13	F	1153789	Bracket, Heel Stop, Black	1	2
14	G	1148711-NLA	NLA - Tube, Extension, Black 104355- Short (For CTMT-F 12-1/4" - 15" Range & PCTMT 10"-13" Range)	1	2
15	D	1144607-NLA	NLA - Tube, Vertical Support with Caps	1	1
16		1144609	Package, End Cap (1" Square)	10	1
17	E	1147134	Kit, Footboard Mounting Hardware	1	1
18			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
19			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
20			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
21			Bushing (3/8 x 5/8 x 1/2")	1	1
22			Locknut, Low Profile (3/8-16)	1	1
23			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
24			Locknut (5/16-18)	1	1
25		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
NOTE: A - Includes items 2-7 B - Includes items 9, 13, 14, 15, 17 and 25 C - Includes items 10-12 D - Extension Tube and Vertical Support Tube includes Tube Caps at both ends E - Includes items 18-24 F - Heel Stop Bracket was revised 2/6/08. It is recommended to order in pairs to match for chairs manufactured before 2/6/08. G - End Caps are no longer used or required for the extension tube as of 4/9/08					

Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) TDX SP/SP-GT/SR (CTMT-F = 11" - 15" Range)



Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) TDX SP/SP-GT/SR (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1165388	Center Mount Front Rigging w/ One PC Footboard (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 2-1/2", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3-1/4")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
23	B	1165389	Center Mount Front Rigging w/ One PC Footboard & Calf Pads (11" - 15" Range)	1	1
2			Rack, Center Mount Rigging Angle Adjustable	1	1
3			Support, Footrest, Center Mount, Black - Regular	1	1
4			Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
5			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1
7			Locknut (1/4-20)	1	1
8			Bracket, Heel Stop, Black	1	2
9			NLA - Screw, Hex Head (5/16-18 x 3")	1	2
10			Locknut (5/16-18)	1	2
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4

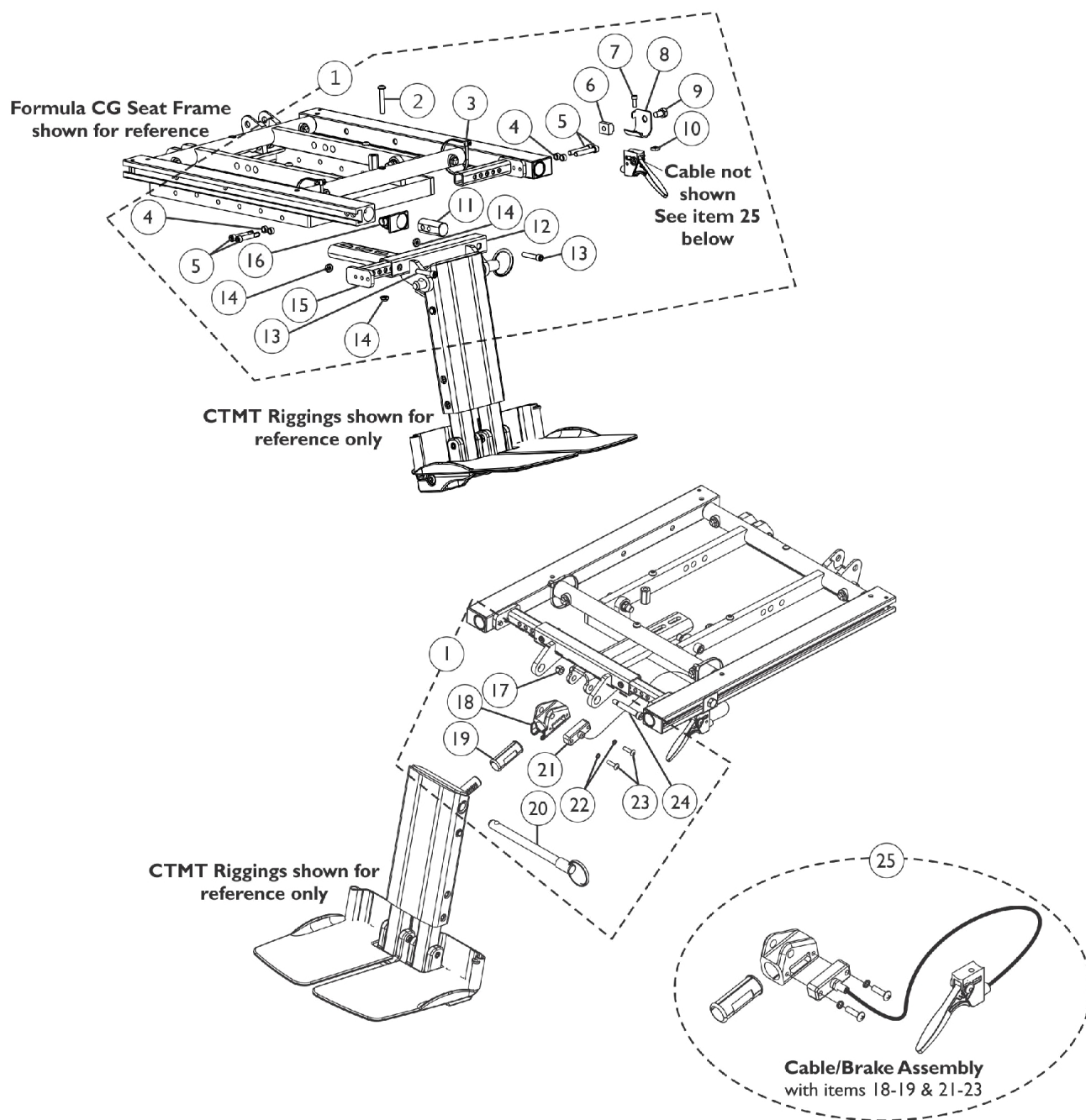
Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) TDX SP/SP-GT/SR (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
14			Cleat, Button Head	1	2
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22			Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
24			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
25			Bracket, Calf Pad, Black	1	1
26			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	6
27			Nut, T (5/16-18)	1	2
28			Adjuster, Calf Pad	1	2
29			Bracket, Mounting, Calf Pad	1	2
30			Locknut (1/4-20)	1	2
31			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
32			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
33	C	1166067	Kit, Footboard Extension Assembly (11" - 15" Range)	1	1
11			Footboard Extension Assembly, Black (11" - 15" Range)	1	1
12			Plug Button, Black (1" Square)	1	1
13			Screw, Socket, Button Head w/ Patch (5/16-18 x 3/4")	1	4
14			Cleat, Button Head	1	2
34	D	1147134	Kit, Footboard Mounting Hardware	1	1
15			Screw, Socket Head (3/8-16 x 2-1/2")	1	1
16			Washer, Flat (3/8 x 11/16 x 1/16")	1	1
17			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
18			Bushing (3/8 x 5/8 x 1/2")	1	1
19			Locknut, Low Profile (3/8-16)	1	1
20			Screw, Set Socket Flat Point (5/16-18 x 1")	1	1
21			Locknut (5/16-18)	1	1
22		1114311	Footboard w/ Cover (11-1/4" W x 11-1/2" L)	1	1
35	E	1163373	Kit, Calf Pad (Pair)	1	1
26			Pad, Calf (4-1/2" W x 7-1/4" L)	1	2
32			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
	F	1165506	Kit, Bracket, Calf Pad Mounting w/ Hardware	1	1
5			Screw, Shoulder Hex Socket Head (5/16" x 3", 1/4-20)	1	1
6			Washer (1/4 x 1/2 x 1/16")	1	1

Front Rigging - Center Mount Rigging (CTMT-F with CTMTFB One PC Flip-Up Footboard) TDX SP/SP-GT/SR (CTMT-F = 11" - 15" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7	G	1165505	Locknut (1/4-20)	1	1
24			Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
25			Bracket, Calf Pad, Black	1	1
			Kit, Hardware, Calf Pad Adjustment	1	1
26			Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
27			Nut, T (5/16-18)	1	2
28			Adjuster, Calf Pad	1	2
29			Bracket, Mounting, Calf Pad	1	2
30			Locknut (1/4-20)	1	2
31			Screw, Socket, Button Head w/ Patch (5/16-18 x 1/2")	1	2
NOTE: A - Includes items 2-22 B - Includes items 2-22 and 24-32 C - Includes items 11-14 D - Includes items 15-21 E - Includes items 26 and 32 F - Not shown. Includes items 5-7, 24 and 25 G - Not shown. Includes items 26-31					

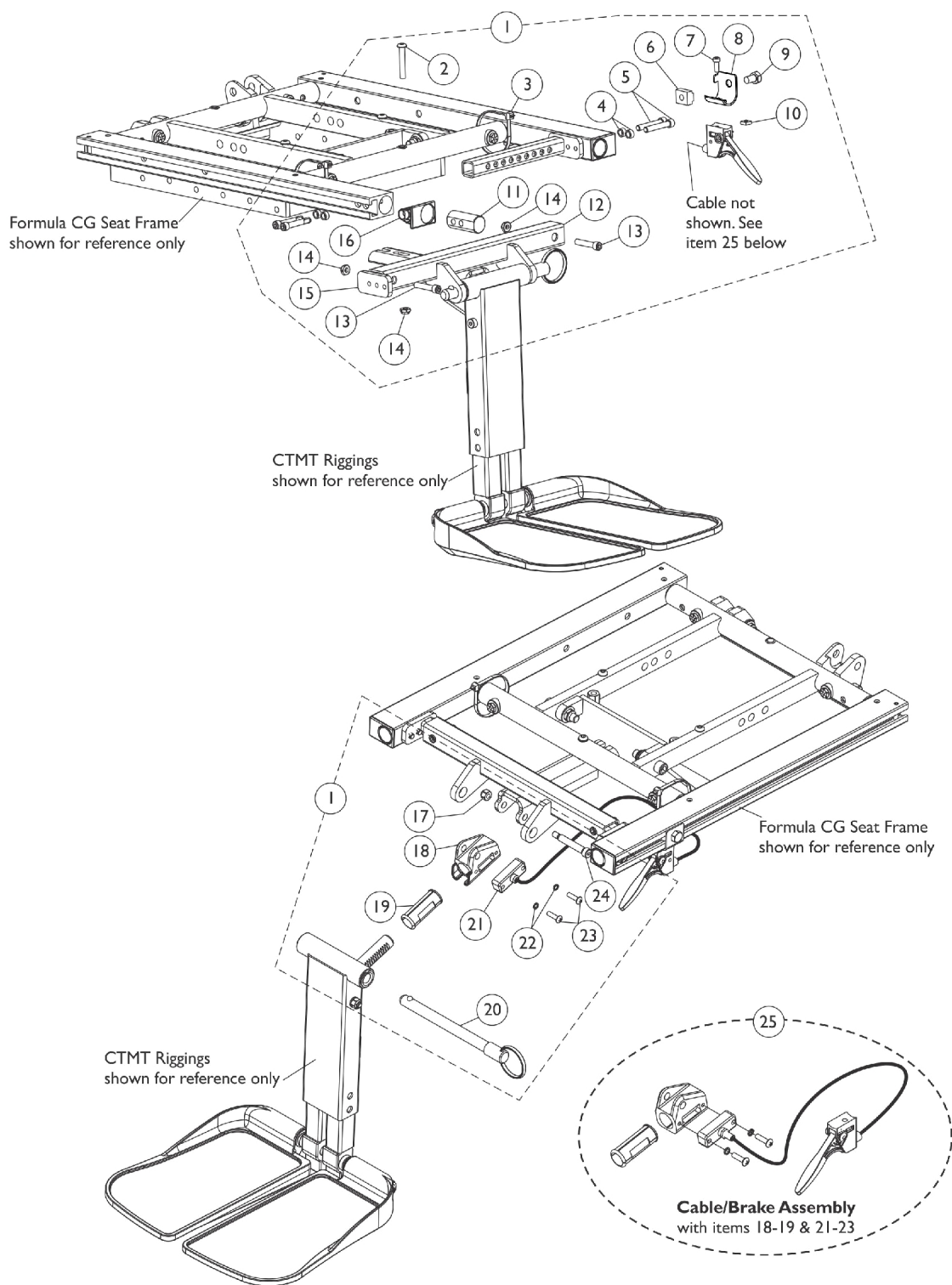
Center Mount Rigging Mounting Hardware (12"-16" Wide) (CGT) For TDX SP/SP-GT/SR



Center Mount Rigging Mounting Hardware (12"-16" Wide) (CGT) For TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1147106	Kit, CTMT-FJ Center Mount Riggings Mounting Hardware	1	1
2			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
3			Tie Wrap (11-1/2" L)	1	2
4			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
5			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
6			T-Nut (5/16-18)	1	1
7			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
8			Bracket, Release Handle Mounting, Black	1	1
9			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
10			Nut, Square (#10-32)	1	1
11			Plug, Support	1	2
12			Support, Footrest, Center Mount Rigging, Black (12"-16" D)	1	1
13			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
14			Locknut (1/4-20)	1	3
15			Support, Seat Pan (12"-16" W)	1	2
16			Cap, End, Side Rail, Black	1	2
17			Locknut (1/4-20)	1	1
18			Housing, Ratchet	1	1
19			Bearing, Glide	1	2
20			NLA - Pin, Quick Release (5" Long)	1	1
21			Cable/Brake Assembly	1	1
22			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
24			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
12		1147105	Support, Footrest, Center Mount Rigging, Black (12"-16" D)	1	1
18		1113389	Housing, Ratchet	1	1
19		1113383	Bearing, Glide	1	2
21		1113622	Cable/Brake Assembly	1	1
22		1028527-NLA	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
25	B	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	2
	C	1145733-NLA	NLA - Instruction Sheet, Center Mount Rigging For Formula CG	1	1
NOTE: A - Includes items 2-23 B - Includes items 18-19 & 21-23 C - Not Shown					

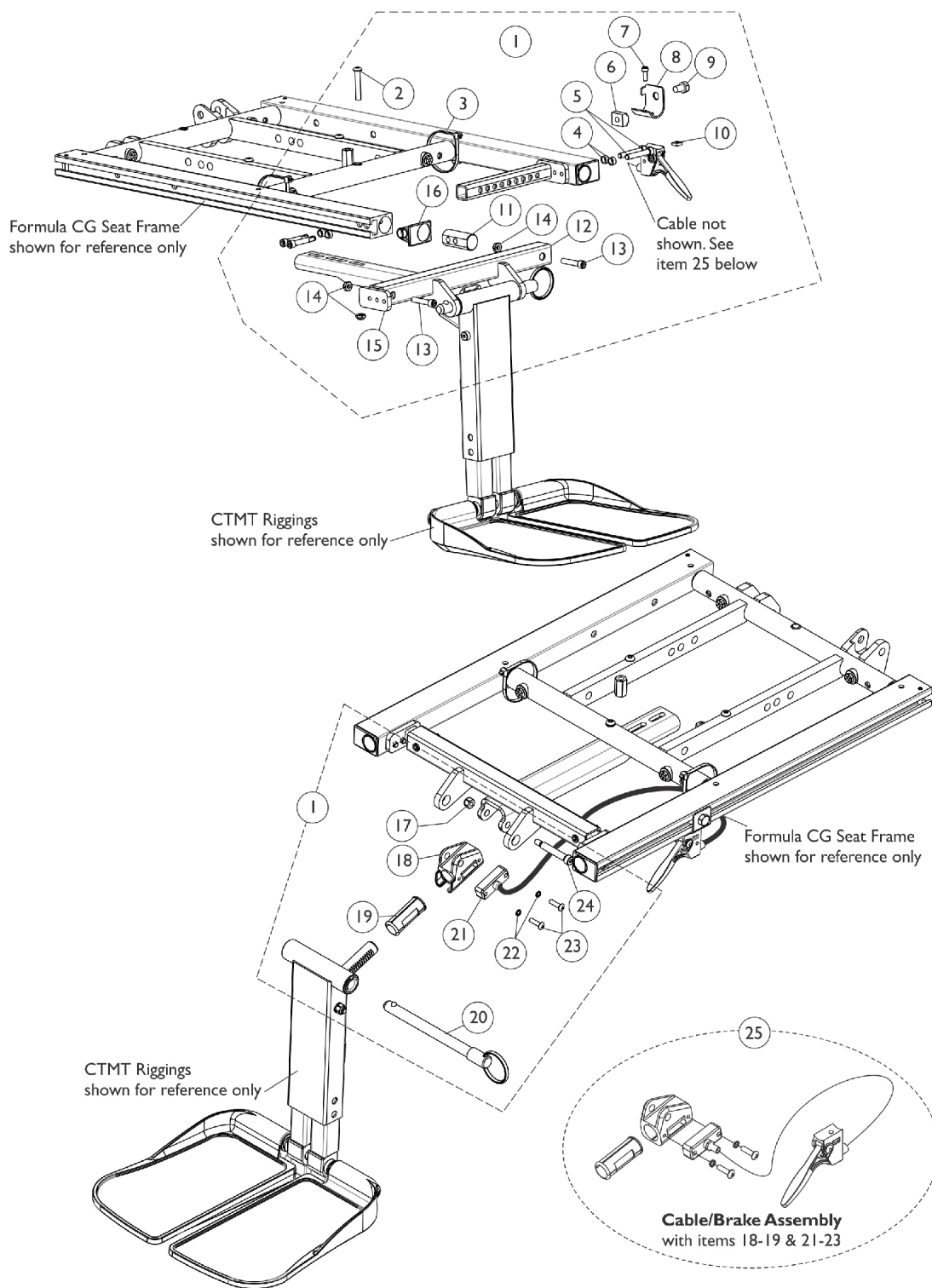
Center Mount Rigging Mounting Hardware (CGR 16"-19" D) (16"-24" Wide) For TDX SP/SP-GT/SR



Center Mount Rigging Mounting Hardware (CGR 16"-19" D) (16"-24" Wide) For TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	1179968	Kit, CTMT-F Center Mount Riggings Mounting Hardware (CGR) (16" - 19" D)	1	1
2			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
3			Tie Wrap (11-1/2" L)	1	2
4			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
5			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
6			T-Nut (5/16-18)	1	1
7			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
8			Bracket, Release Handle Mounting, Black	1	1
9			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
10			Nut, Square (#10-32)	1	1
11			Plug, Support	1	2
12			Support, Footrest, Center Mount Rigging, Black (CGR) (16" - 19" D)	1	1
13			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
14			Locknut (1/4-20)	1	3
15			Support, Seat Pan (16-24" Wide)	1	2
16			Cap, End, Side Rail, Black	1	2
17			Locknut (1/4-20)	1	1
18			Housing, Ratchet	1	1
19			Bearing, Glide	1	2
20			NLA - Pin, Quick Release (5" Long)	1	1
21			Cable/Brake Assembly	1	1
22			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
24			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
12	D	1179967	Support, Footrest, Center Mount Rigging, Black (CGR) (16" - 19" D)	1	1
18		1113389	Housing, Ratchet	1	1
19		1113383	Bearing, Glide	1	2
21		1113622	Cable/Brake Assembly	1	1
22	E	1028527-NLA	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
25	B	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	2
	C	1145733-NLA	NLA - Instruction Sheet, Center Mount Rigging For Formula CG	1	1
NOTE: A - Includes items 2-24 B - Includes items 18-19 & 21-24 C - Not Shown D - Item #12 Center Mount Rigging Footrest Support was revised and shortened by 2-1/4". Item #12 is backward compatible to all wheelchairs manufactured before 4/23/12 also. E - Item #22 Lock Washer is no longer saleable individually.					

Center Mount Rigging Mounting Hardware (CGR 19"-22" D) (CGT,CGTE,CGTR, CGTRE) (16"-24" W) TDX SP/SP-GT/SR



Center Mount Rigging Mounting Hardware

(CGR 19"-22" D) (CGT,CGTE,CGTR, CGTRE) (16"-24" W) TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D,D1,A	1147095	Kit, CTMT-F Center Mount Riggings Mounting Hardware (16" - 19" D)	1	1
2			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
3			Tie Wrap (11-1/2" L)	1	2
4			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
5			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
6			T-Nut (5/16-18)	1	1
7			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
8			Bracket, Release Handle Mounting, Black	1	1
9			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
10			Nut, Square (#10-32)	1	1
11			Plug, Support	1	2
12			Support, Footrest, Center Mount Rigging, Black (16"-19" D)	1	1
13			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
14			Locknut (1/4-20)	1	3
15			Support, Seat Pan (16-24" Wide)	1	2
16			Cap, End, Side Rail, Black	1	2
17			Locknut (1/4-20)	1	1
18			Housing, Ratchet	1	1
19			Bearing, Glide	1	2
20			NLA - Pin, Quick Release (5" Long)	1	1
21			Cable/Brake Assembly	1	1
22			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
24			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
12	D,D1	1146336	Support, Footrest, Center Mount Rigging, Black (16"-19" D)	1	1
18		1113389	Housing, Ratchet	1	1
19		1113383	Bearing, Glide	1	2
21		1113622	Cable/Brake Assembly	1	1
22		1028527-NLA	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
25	B	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	2
1	F,A	1147096	Kit, CTMT-F Center Mount Riggings Mounting Hardware (19"-22" Deep)	1	1
2			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
3			Tie Wrap (11-1/2" L)	1	2
4			NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
5			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
6			T-Nut (5/16-18)	1	1
7			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1

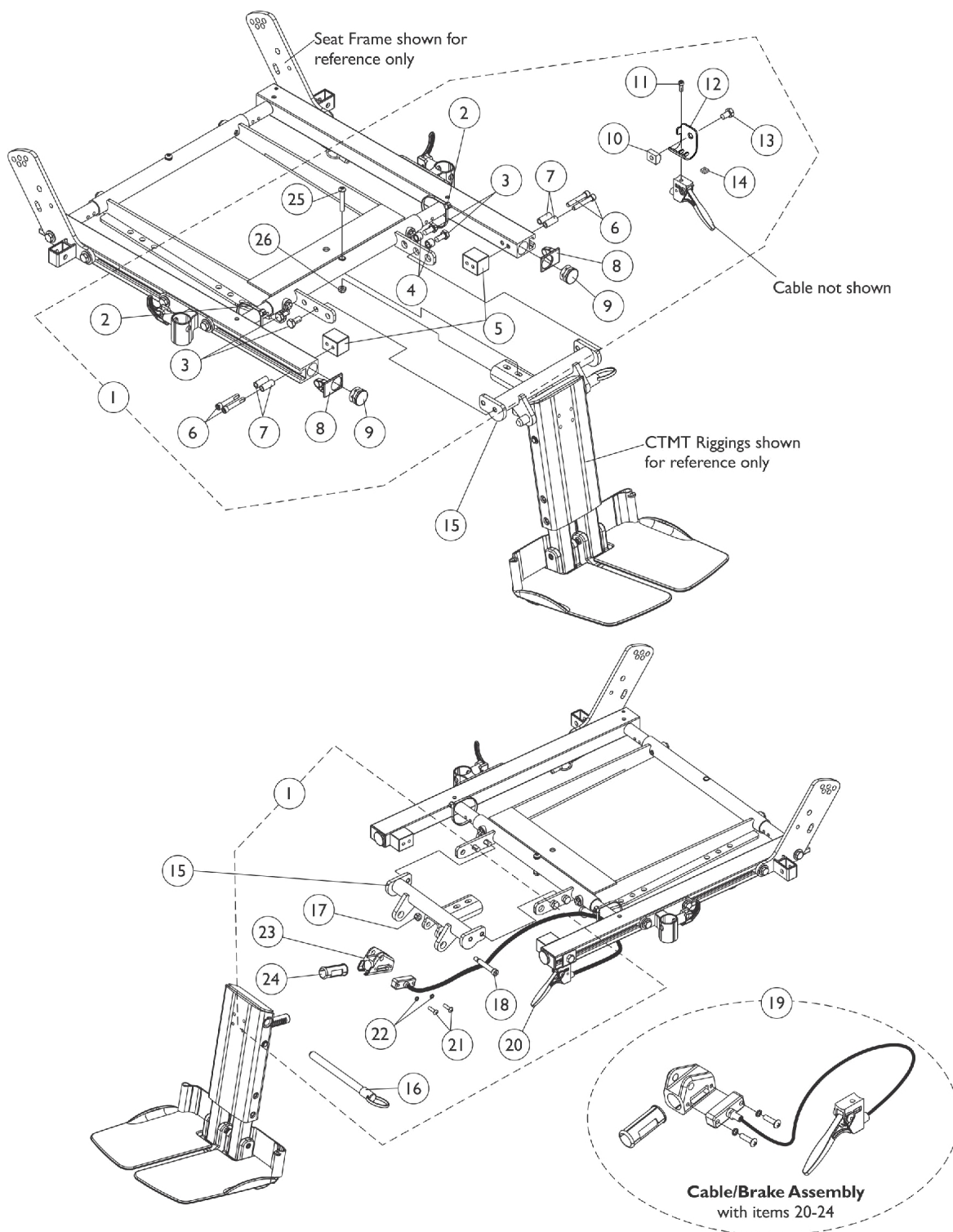
Center Mount Rigging Mounting Hardware

(CGR 19"-22" D) (CGT,CGTE,CGTR, CGTRE) (16"-24" W) TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
8			Bracket, Release Handle Mounting, Black	1	1
9			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
10			Nut, Square (#10-32)	1	1
11			Plug, Support	1	2
12			Support, Center Mount Rigging, Black (19"-22" D)	1	1
13			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
14			Locknut (1/4-20)	1	3
15			Support, Seat Pan (16-24" Wide)	1	2
16			Cap, End, Side Rail, Black	1	2
17			Locknut (1/4-20)	1	1
18			Housing, Ratchet	1	1
19			Bearing, Glide	1	2
20			NLA - Pin, Quick Release (5" Long)	1	1
21			Cable/Brake Assembly	1	1
22			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
24			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
12		1147091	Support, Center Mount Rigging, Black (19"-22" D)	1	1
18		1113389	Housing, Ratchet	1	1
19		1113383	Bearing, Glide	1	2
21		1113622	Cable/Brake Assembly	1	1
22	E	1028527-NLA	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
23		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
25	B	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
	C	1145733-NLA	NLA - Instruction Sheet, Center Mount Rigging For Formula CG	1	1

NOTE: A - Includes items 2-24
B - Includes items 18-19 & 21-24
C - Not Shown
D - Part #1147095 and 1146336 is "no longer" used for (CGR 16"-19" D) models as of 4/23/12. See page titled "Center Mount Rigging Mounting Hardware (CGR 16"-19" D) (16"-24" W) TDX SP/SP-GT/SR".
D1 - Part #1147095 is used for models (CGT/CGTE/CGTR/CGTRE 16"-19" D). Also used for model (CGR 19"-22" D).
E - Item #22 Lock Washer is no longer saleable individually.
F - Part #1147096 is used for models (CGT/CGTE/CGTR/CGTRE 19"-22" D) only. For model (CGR 19"-22" D), see part #1147095.

Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FL) (16"-22" Wide) (CGE) For TDX SP/SP-GT/SR

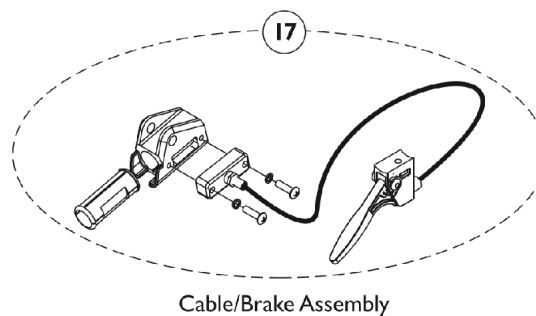
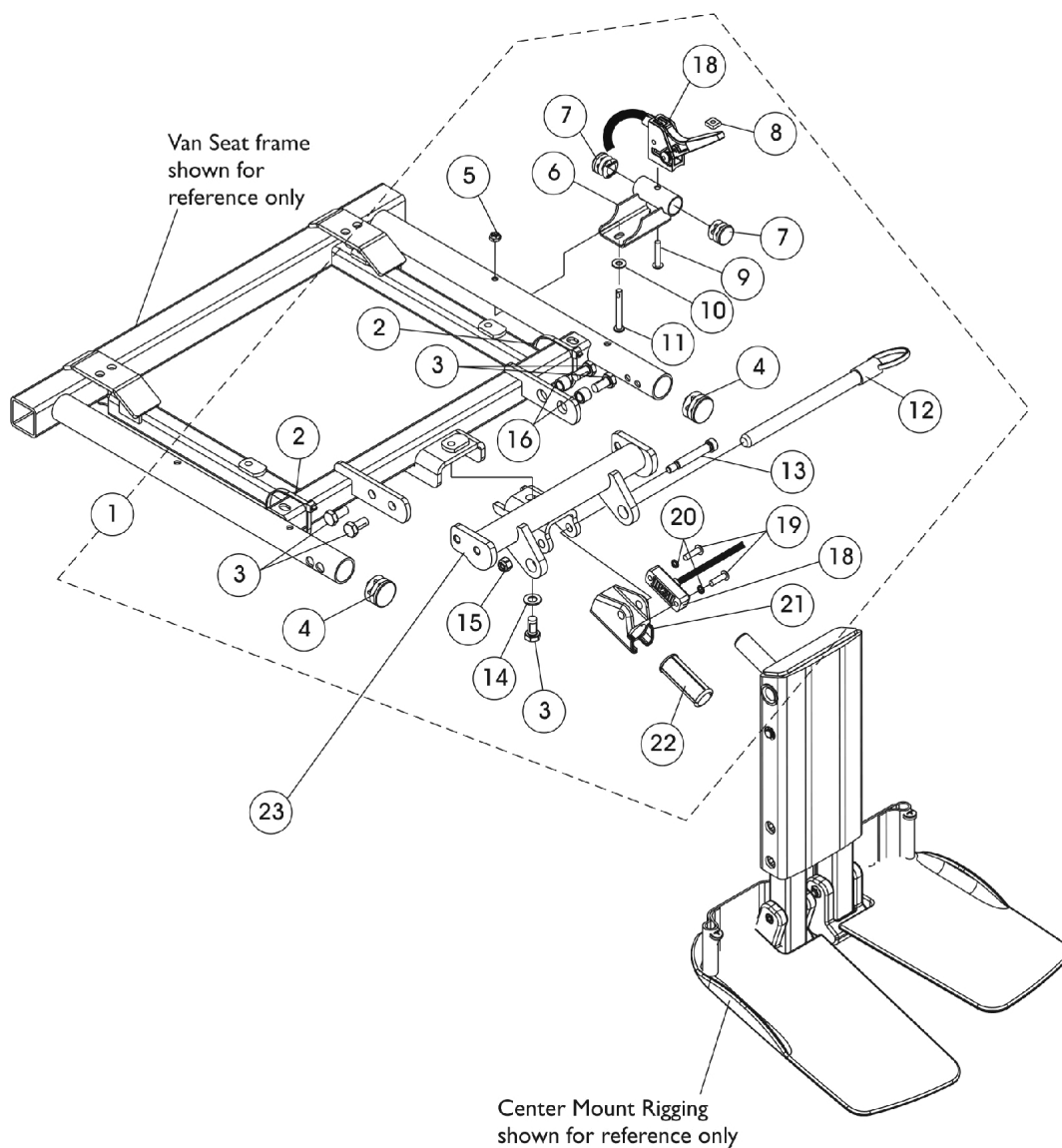


Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FL) (16"-22" Wide) (CGE) For TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124701	Kit, CTMT-F/CTMT-FL/CTMT-FJ Center Mount	1	1
2			Riggings Mounting Hardware	1	2
3			Tie Wrap (11-1/2" L)	1	4
4			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	2
5			Spacer (5/16 x 7/16 x 3/8")	1	2
6			Block, Threaded	1	2
7			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
8			Spacer (1/4 x 3/8 x 29/32")	1	4
9			Cap, End, Side Rail, Black	1	2
10			Plug Button, Black (1")	1	2
11			T-Nut (5/16-18)	1	1
12			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
13			Bracket, Release Handle Mounting, Black	1	1
14			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
16			Nut, Square (#10-32)	1	1
17			NLA - Pin, Quick Release (5" Long)	1	1
18			Locknut (1/4-20)	1	1
20			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
21	C	1122675	Cable/Brake Assembly	1	1
22			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
23	D	1136001	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
24			Housing, Ratchet	1	1
25	B	1121079	Bearing, Glide	1	1
26			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
15			Locknut (1/4-20)	1	1
15			Support, Center Mount Rigging, Black (16 - 19" D)	1	1
19			Support, Center Mount Rigging, Long, Black (19 - 22" D)	1	1
20			Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
21			Cable/Brake Assembly	1	1
22			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
23		1028527-NLA	NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
24			Housing, Ratchet	1	1
24		1113383	Bearing, Glide	1	1

NOTE: A - Includes items 2-14, 16-18 and 20-26
B - Includes items 20-24
C - Support used for 16"-19" deep seats
D - Support used for 19"-22" deep seats

Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) (CGE) w/ Van Seats For TDX SP/SP-GT/SR

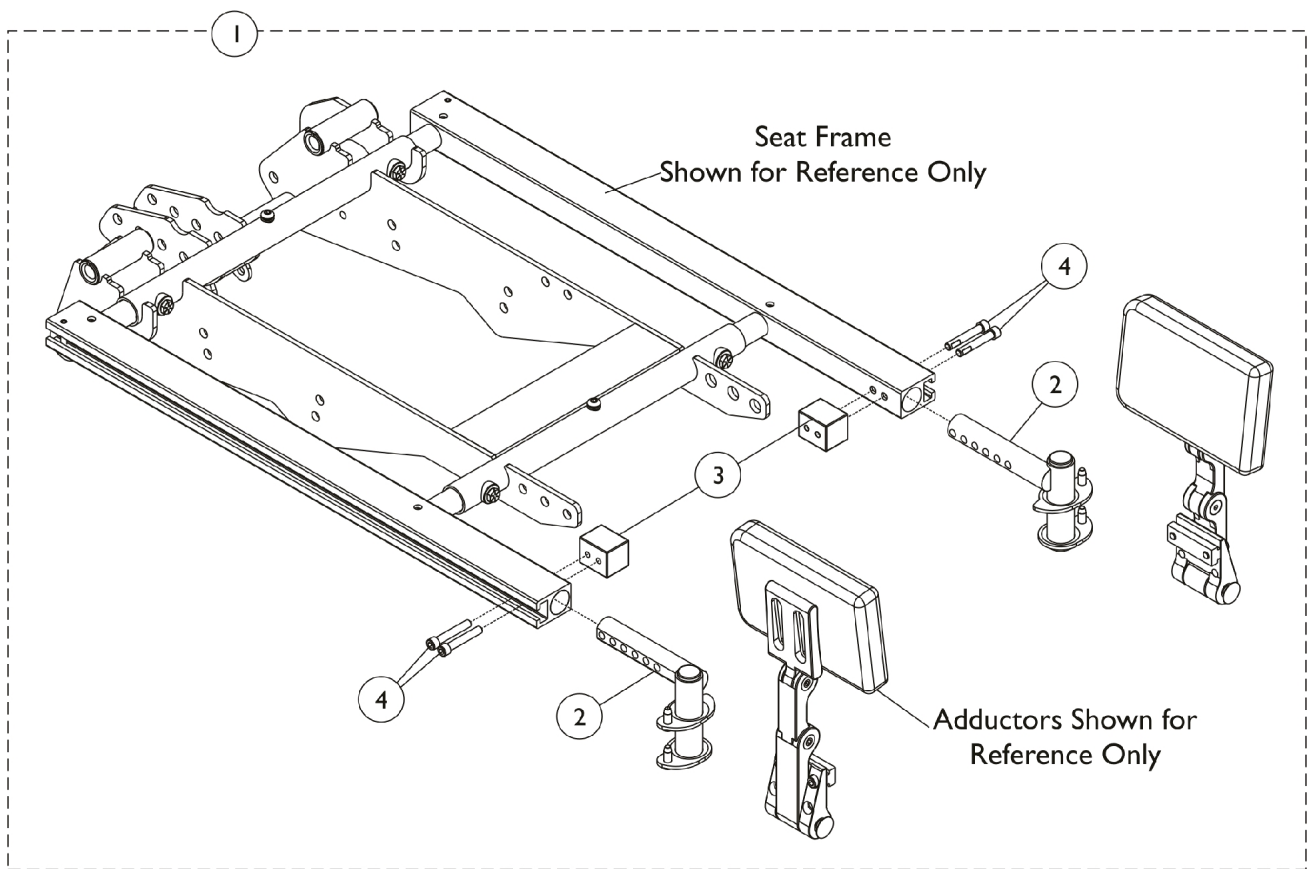


Center Mount Rigging Mounting Hardware (CTMT-F/CTMT-FJ) (CGE) w/ Van Seats For TDX SP/SP-GT/SR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1146629	Kit, Center Mount Rigging Mounting Hardware For Captain Seat	1	1
2			Tie Wrap (11-1/2" L)	1	2
3			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	5
4			Plug Button, Black (1")	1	2
5			Locknut (#10-32)	1	1
6			Bracket, Release Handle, Black, Van Seat	1	1
7			Plug Button, Black (3/4")	1	2
8			Nut, Square (#10-32)	1	1
9			Screw, Phillips Pan Head (#10-32 x 1")	1	1
10			NLA - Washer, Plain (3/16 x 1/2 x 1/16")	1	1
11			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-5/8")	1	1
12			NLA - Pin, Quick Release (5" Long)	1	1
13			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
14			Washer, Flat (5/16 x 5/8 x 1/16")	1	1
15			Locknut (1/4-20)	1	1
16			Spacer (5/16 x 7/16 x 3/8")	1	2
18			Cable/Brake Assembly	1	1
19			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
20			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
21			Housing, Ratchet	1	1
22			Bearing, Glide	1	2
23			B	1147077	Support, Center Mount Rigging For Captain Seat, Black
17	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing		1	1
NOTE: A - Includes items 2-22 B - Includes items 19-22					

Adductor Mounting Hardware, Hemi Style, TDX SP/SP-GT/SR

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



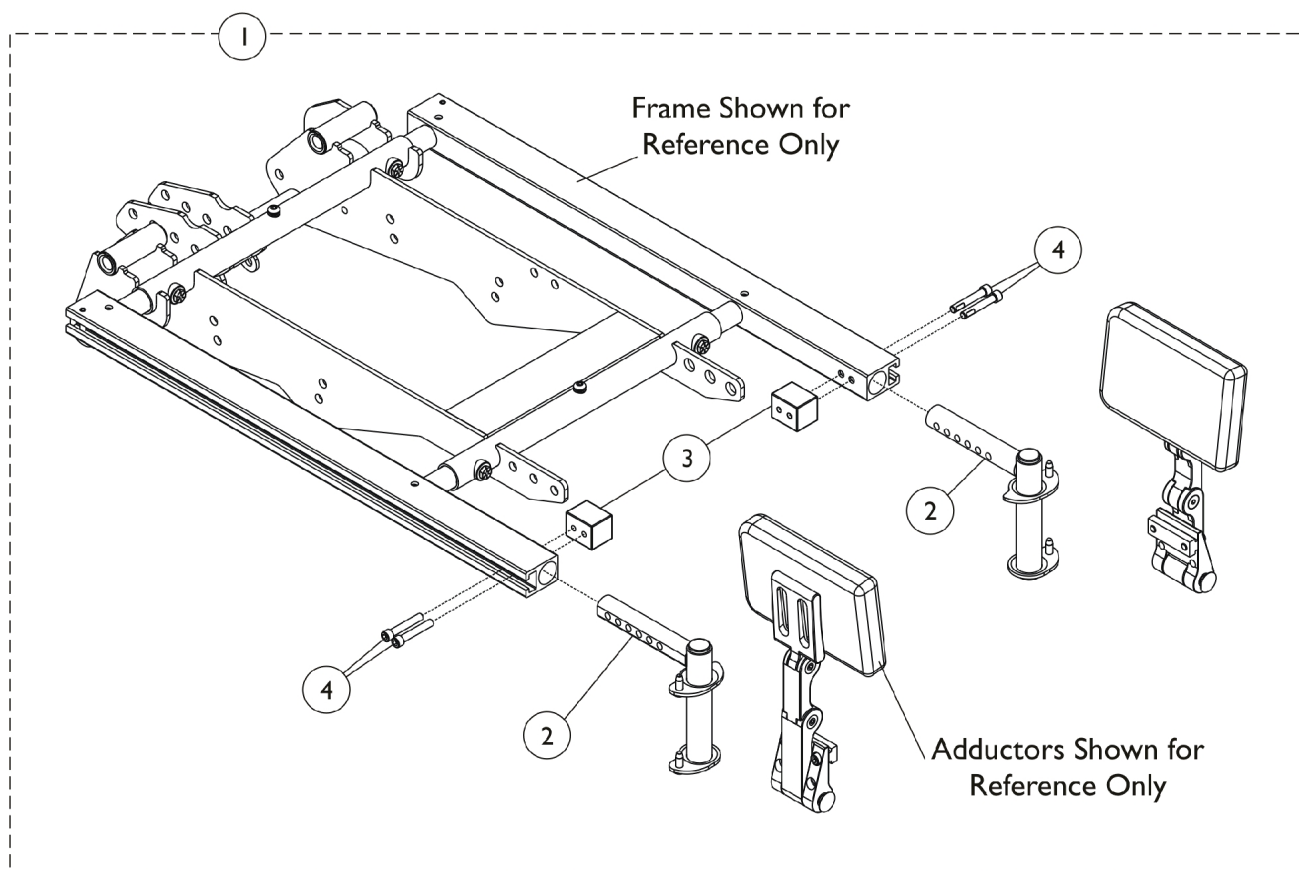
Adductor Mounting Hardware, Hemi Style, TDX SP/SP-GT/SR

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG
Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162431-NLA	NLA - Kit, Adductor Mounting Hardware, Hemi TDX SP/SR	1	1
2			Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Right	1	1
2			Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Left	1	1
3			Block, Threaded	1	2
4			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
NOTE: A - Includes items 2-4.					

Adductor Mounting Hardware, Hemi Style, 3G Storm

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™ CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



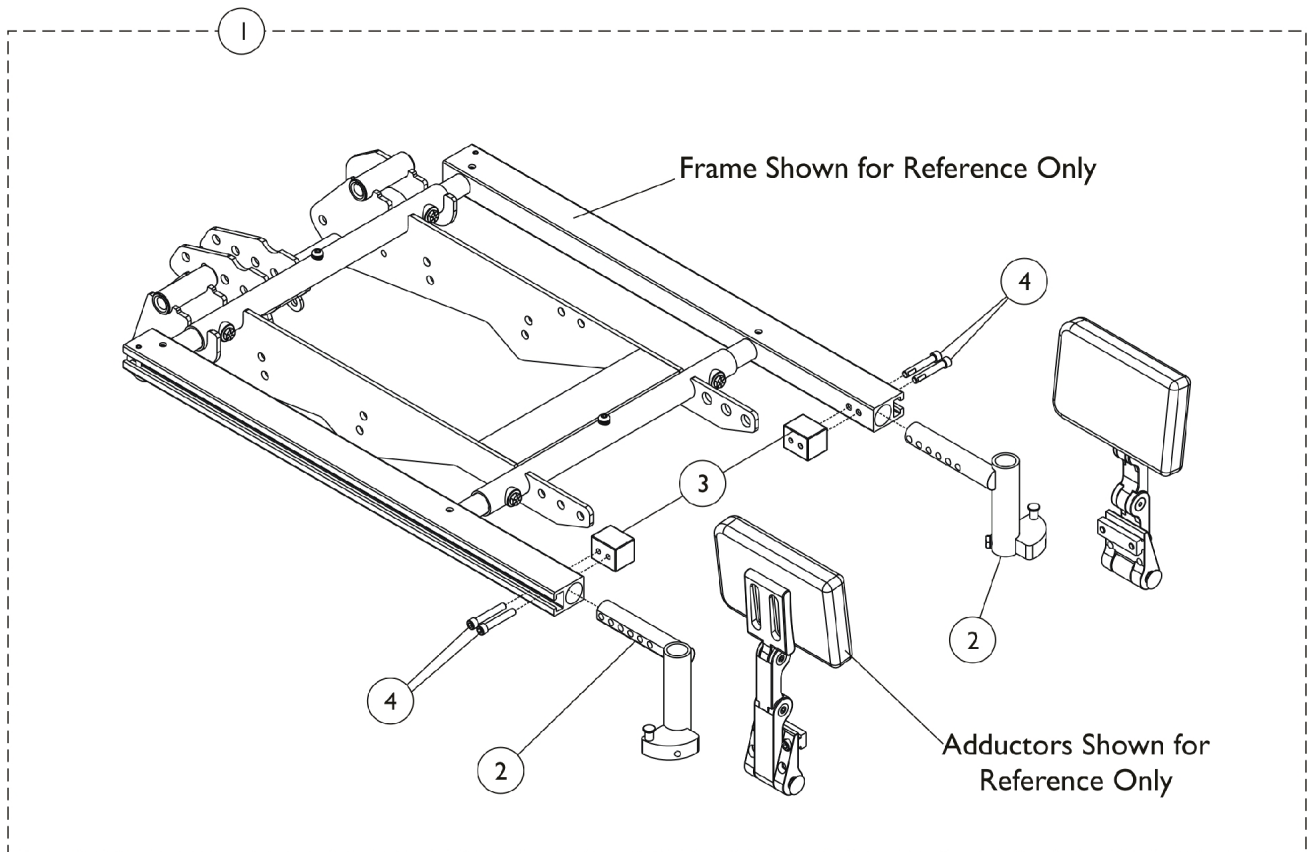
Adductor Mounting Hardware, Hemi Style, 3G Storm

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™ CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162435-NLA	NLA - Kit, Adductor Mounting Hardware, Hemi Style, 3G Storm	1	1
2			Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Right	1	1
2			Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Left	1	1
3			Block, Threaded	1	2
4			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
NOTE: A - Includes items 2-4.					

Adductor Mounting Hardware - Sector Style

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



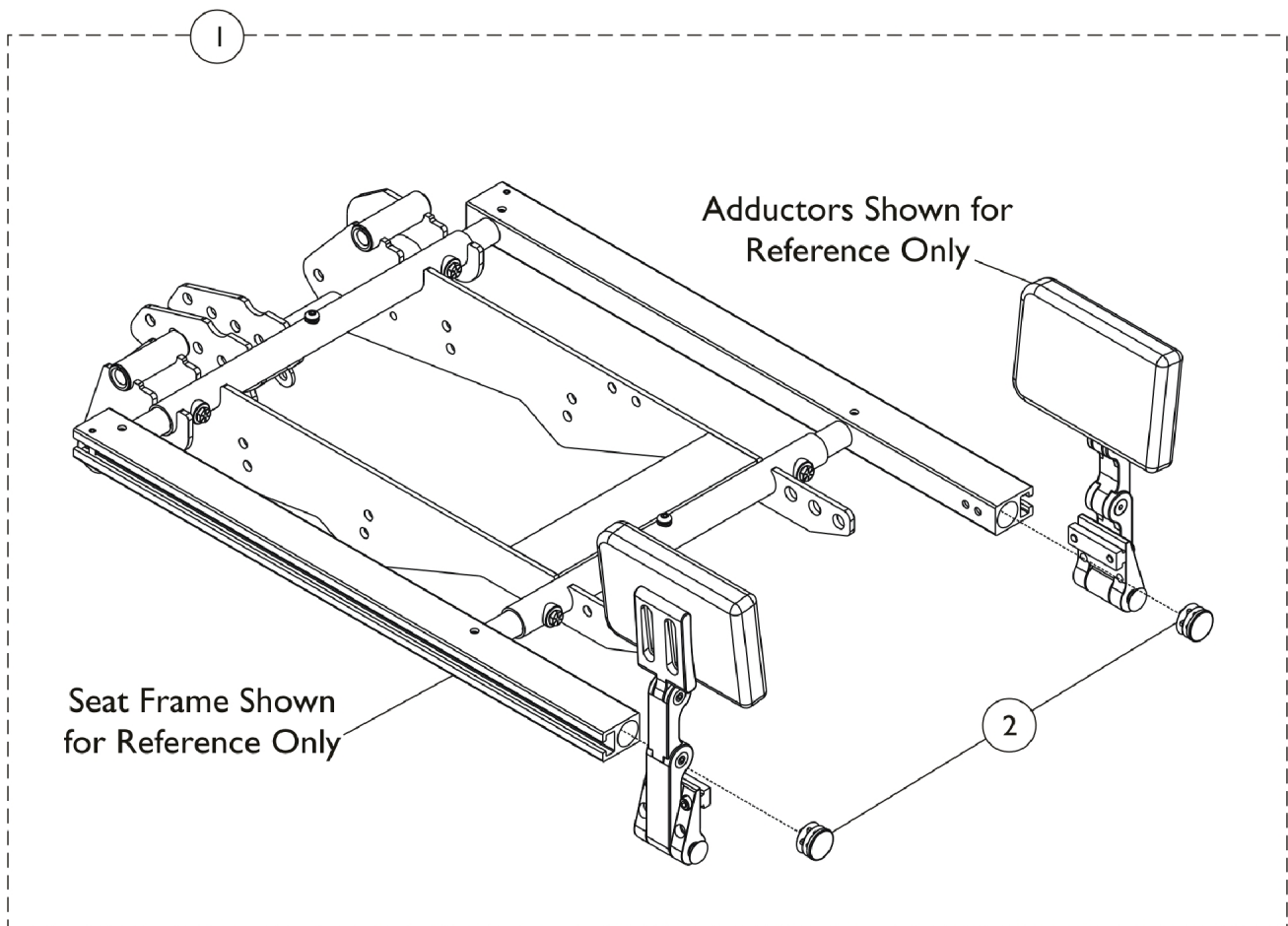
Adductor Mounting Hardware - Sector Style

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™ CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162433	Kit, Adductor Mounting Hardware, Sector Front Riggings	1	1
2			Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
2			Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
3			Block, Threaded	1	2
4			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
NOTE: A - Includes items 2-4.					

Adductors Mounting Hardware, MPCTMT/MPCTMT-L Style

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



Adductors Mounting Hardware, MPCTMT/MPCTMT-L Style

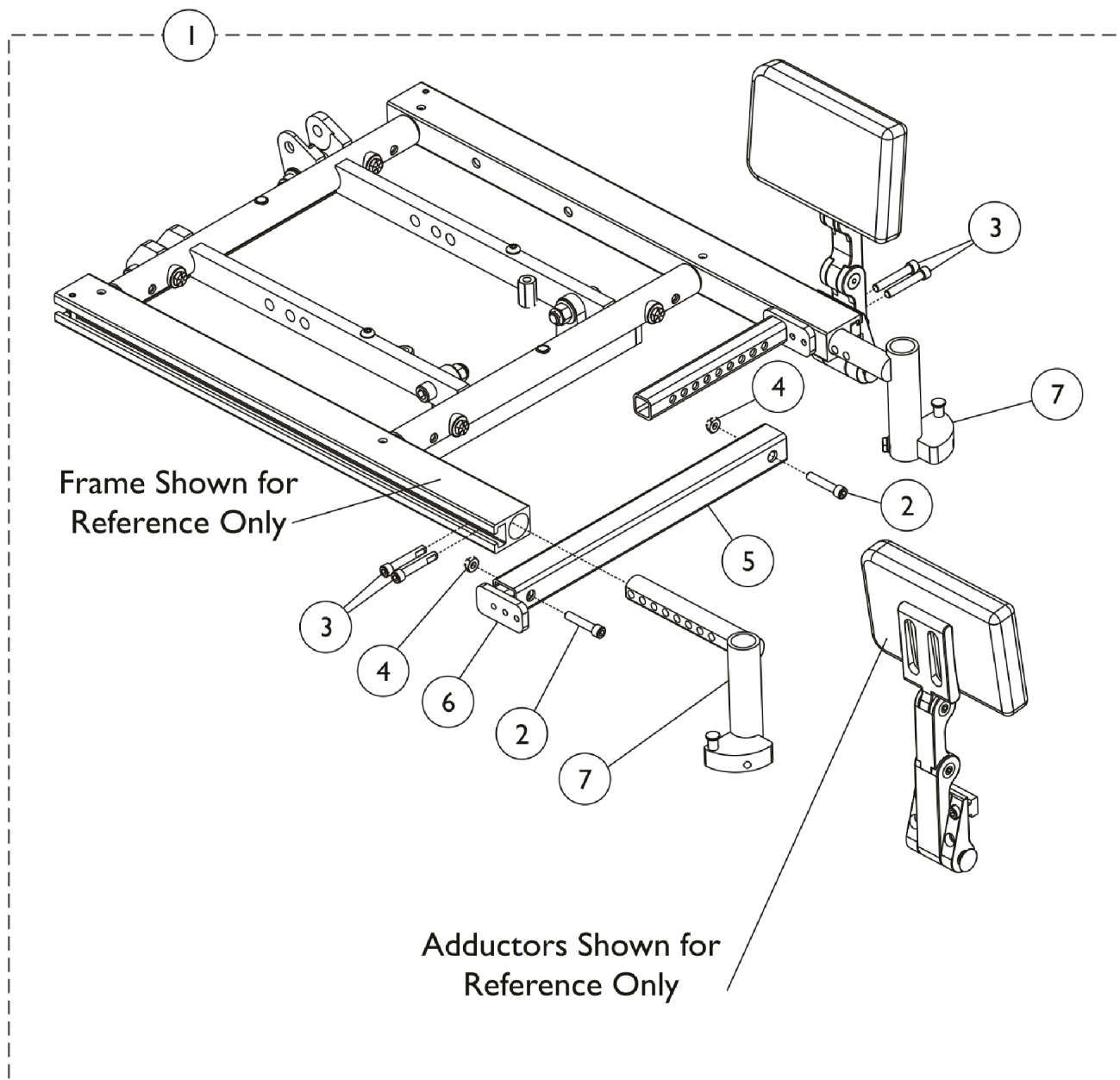
For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162434	Hardware, Mounting, Adductor, MPCTMT/MPCTMT-L Front Riggings	1	1
2			Plug Button, Black (1")	1	2

NOTE: A - Includes item 2.

Adductor Mounting Hardware, Tilt/Recline, Sector Style

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™ CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



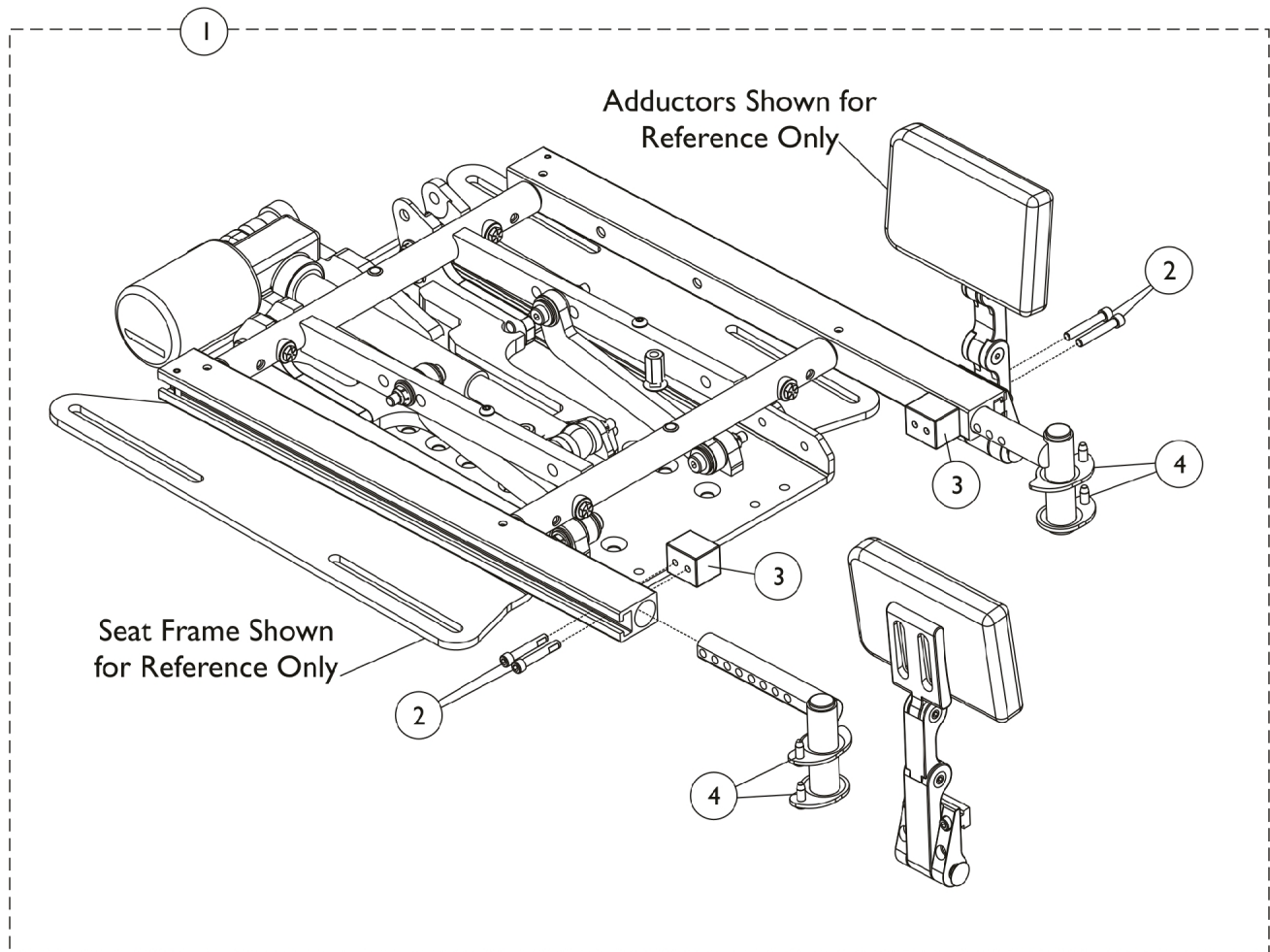
Adductor Mounting Hardware, Tilt/Recline, Sector Style

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™ CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162437	Kit, Adductor Mounting Hardware, Tilt/Recline w/ Sector Front Riggings	1	1
2			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			Locknut (1/4-20)	1	2
5			Crossmember, Front Center Seat Frame, Black	1	1
6			Support, Seat Pan (16-24" Wide)	1	2
7			Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
7			Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
NOTE: A - Includes items 2-7.					

Adductors Mounting Hardware, CG Tilt/Elevate For TDXSP/SP-GT/SR

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



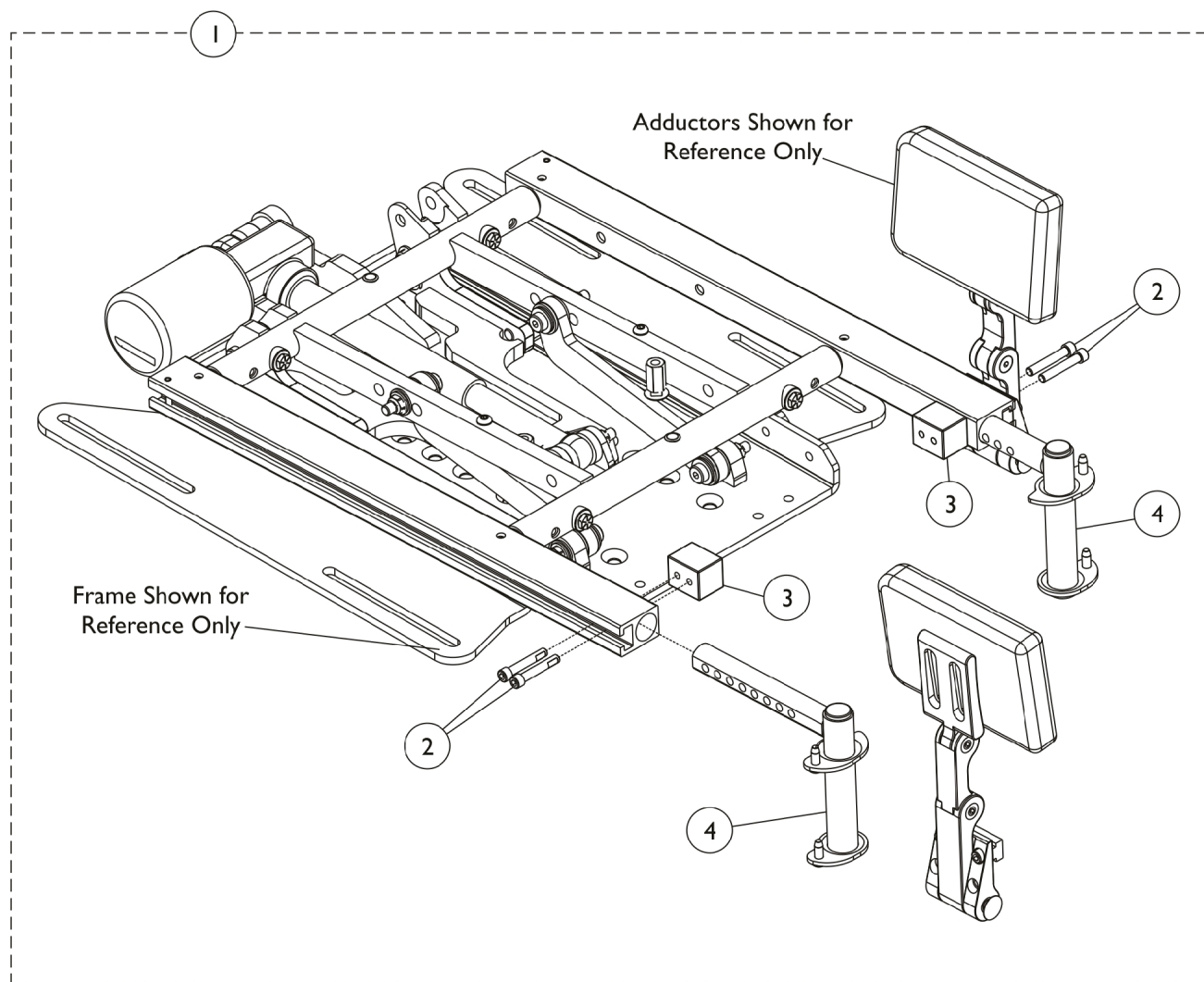
Adductors Mounting Hardware, CG Tilt/Elevate For TDXSP/SP-GT/SR

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG
Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162438	NLA - Kit, Adductor Mounting Hardware, CG Tilt/Elevate for TDXSP/SR	1	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
3			Block, Threaded	1	2
4			Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Right	1	1
4			Front Rigging Hanger Assembly w/ Plug Button, Hemi, Black - Left	1	1
NOTE: A - Includes items 2-4.					

Adductors Mounting Hardware, CG Tilt/Elevate For 3G Storm

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



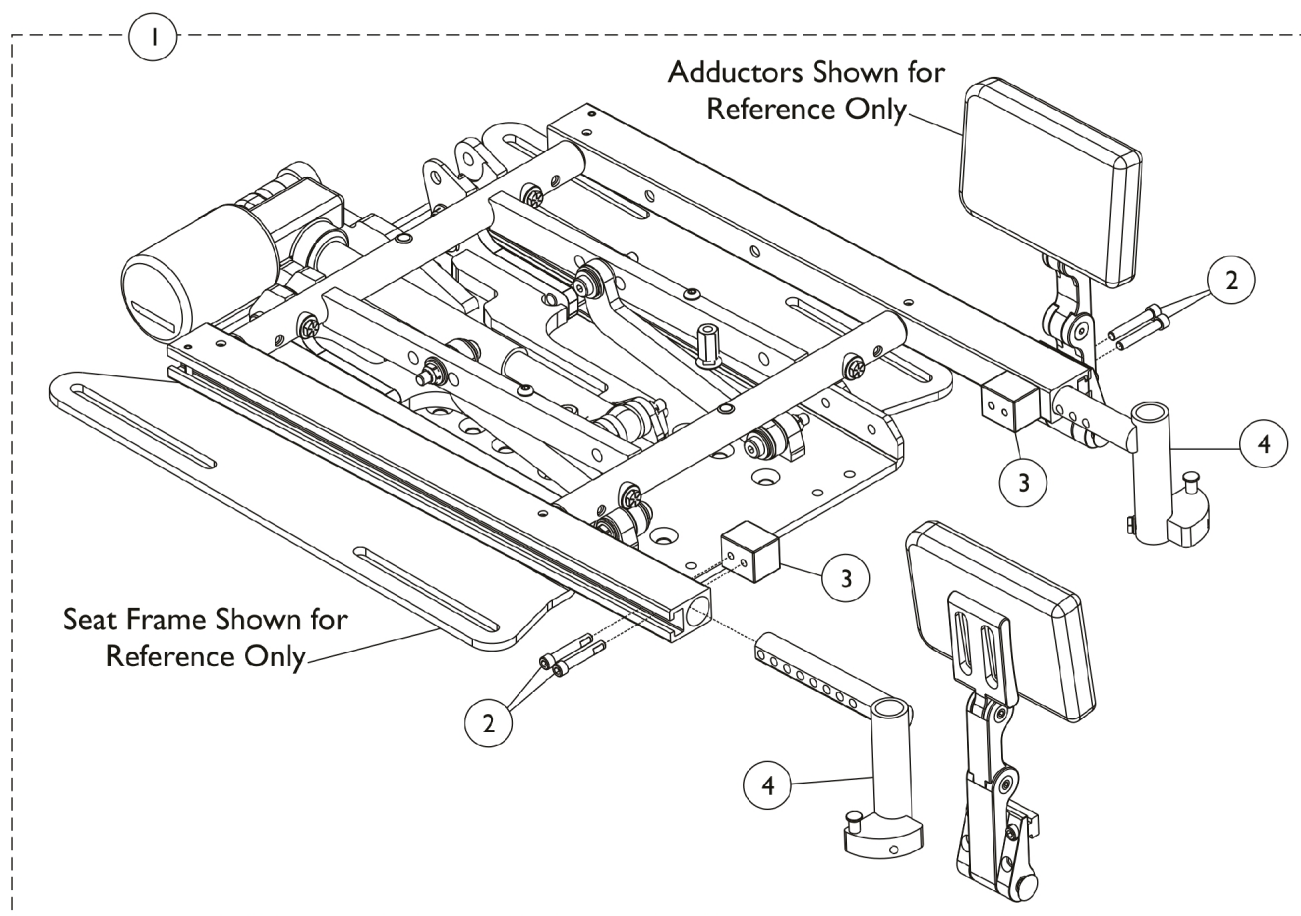
Adductors Mounting Hardware, CG Tilt/Elevate For 3G Storm

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162439	NLA - Kit, Adductor Mounting Hardware, CG Tilt/Elevate for 3G Storm	1	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
3			Block, Threaded	1	2
4			Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Right	1	1
4			Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Left	1	1
NOTE: A - Includes items 2-4					

Adductor Mounting Hardware, CG Tilt/Elevate, Sector Style

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™ CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



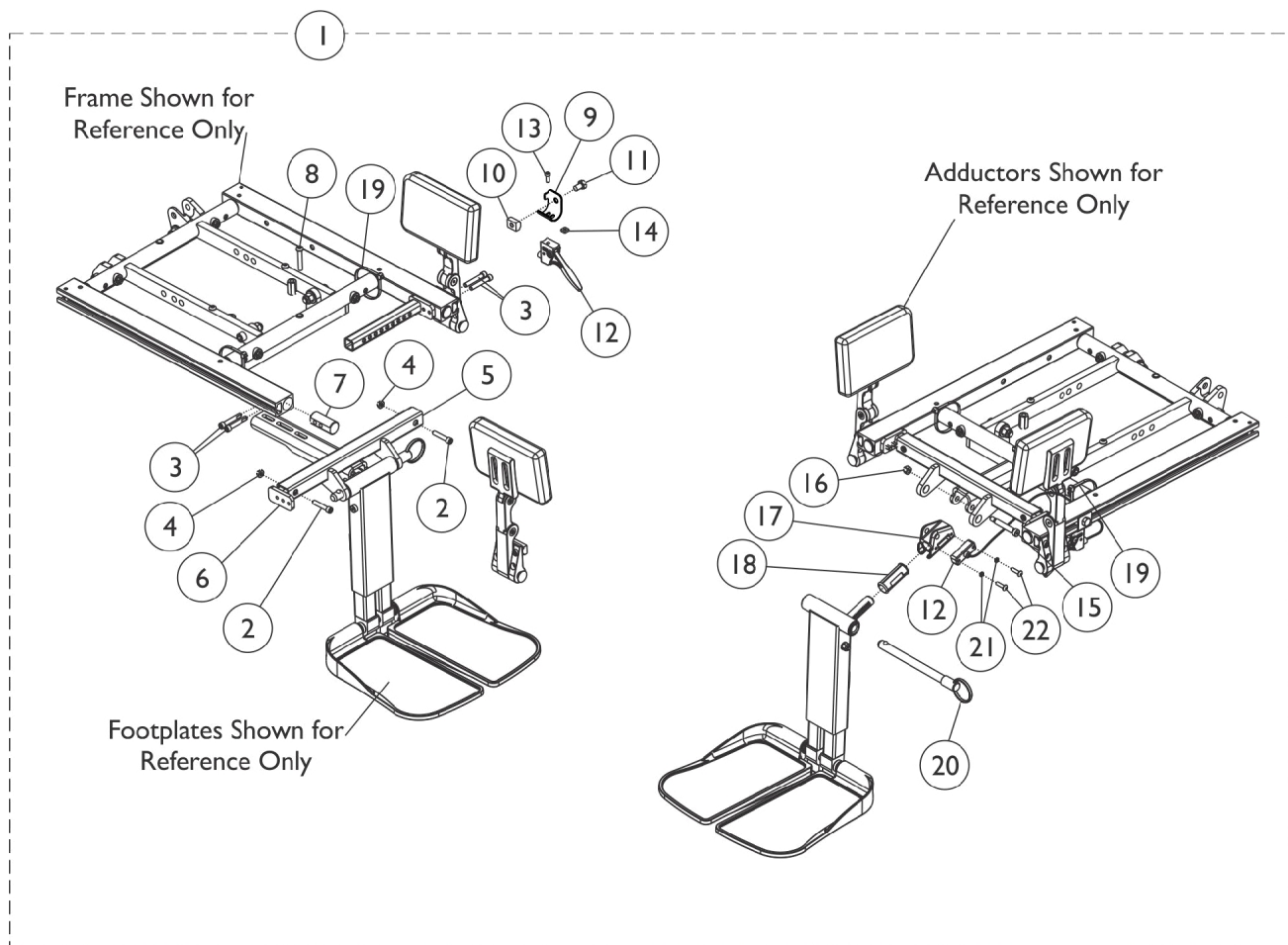
Adductor Mounting Hardware, CG Tilt/Elevate, Sector Style

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162440	Kit, Adductor Mounting Hardware, CG Tilt/Elevate, Sector Style	1	1
2			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
3			Block, Threaded	1	2
4			Front Rigging Hanger Assembly w/ Sector Block, Black - Right	1	1
4			Front Rigging Hanger Assembly w/ Sector Block, Black - Left	1	1
NOTE: A - Includes items 2-4.					

Adductor Mounting Hardware - Center Mount Front Riggings - Formula TRE

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



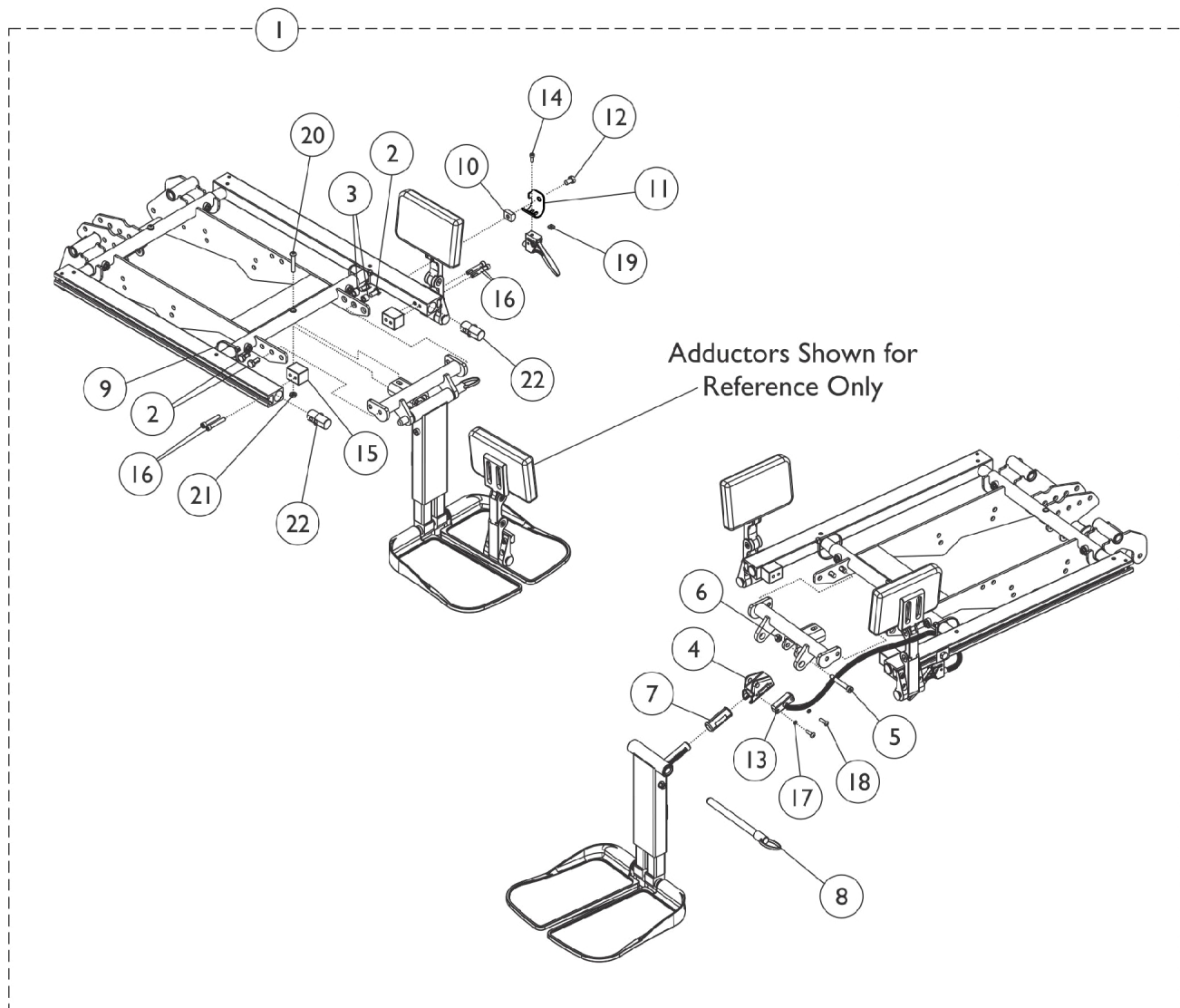
Adductor Mounting Hardware - Center Mount Front Rigging - Formula TRE

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG
Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162441-NLA	NLA - Kit, Adductor Mounting Hardware, Center Mount, Formula TRE	1	1
2			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			Locknut (1/4-20)	1	3
5			Support, Footrest, Center Mount Rigging, Black (16"-19" D)	1	1
6			Support, Seat Pan (16-24" Wide)	1	2
7			Plug, Support	1	2
8			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
9			Bracket, Release Handle Mounting, Black	1	1
10			T-Nut (5/16-18)	1	1
11			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
12			Cable/Brake Assembly	1	1
13			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
14			Nut, Square (#10-32)	1	1
15			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
16			Locknut (1/4-20)	1	1
17			Housing, Ratchet	1	1
18			Bearing, Glide	1	2
19			Tie Wrap (11-1/2" L)	1	2
20			NLA - Pin, Quick Release (5" Long)	1	1
21			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
22		Screw, Phillips Pan Head (#10-32 x 11/16")	1	2	
12		1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
NOTE: A - Includes items 2-22					

Adductor Mounting Hardware - Center Mount Front Riggings

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



Adductor Mounting Hardware - Center Mount Front Riggings

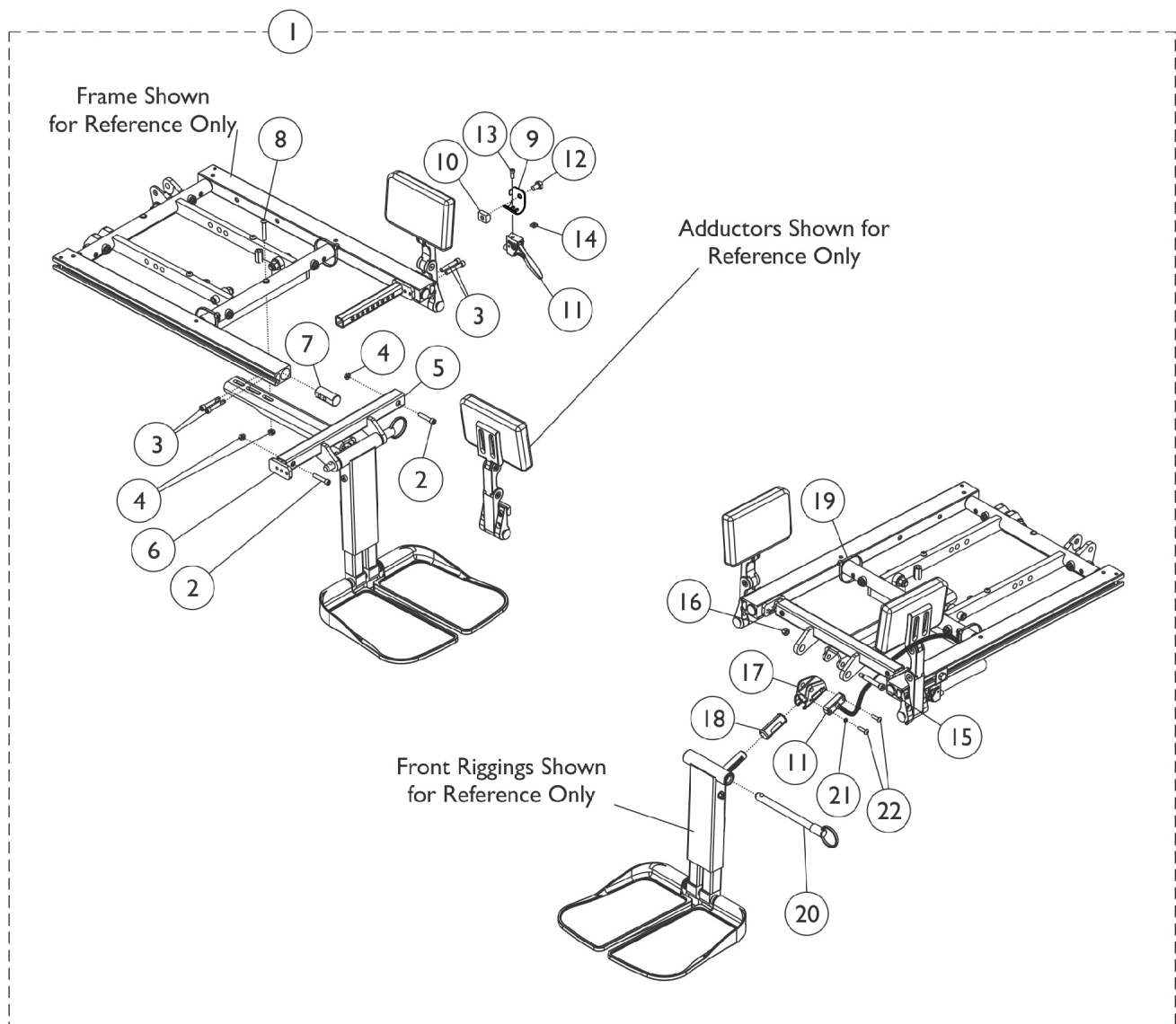
For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162430	Kit, Adductor Mounting Hardware, Center Mount Front Riggings	1	1
2			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
3			Spacer (5/16 x 7/16 x 3/8")	1	2
4			Housing, Ratchet	1	1
5			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
6			Locknut (1/4-20)	1	1
7			Bearing, Glide	1	2
8			NLA - Pin, Quick Release (5" Long)	1	1
9			Tie Wrap (11-1/2" L)	1	2
10			T-Nut (5/16-18)	1	1
11			Bracket, Release Handle Mounting, Black	1	1
12			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
13			Cable/Brake Assembly	1	1
14			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
15			Block, Threaded	1	2
16			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
17			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
18			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
19			Nut, Square (#10-32)	1	1
20			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
21			Locknut (1/4-20)	1	1
22			Plug, Support	1	2
13		1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1

NOTE: A - Includes items 2-22.

Adductor Mounting Hardware - Center Mount Front Riggings - Long

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



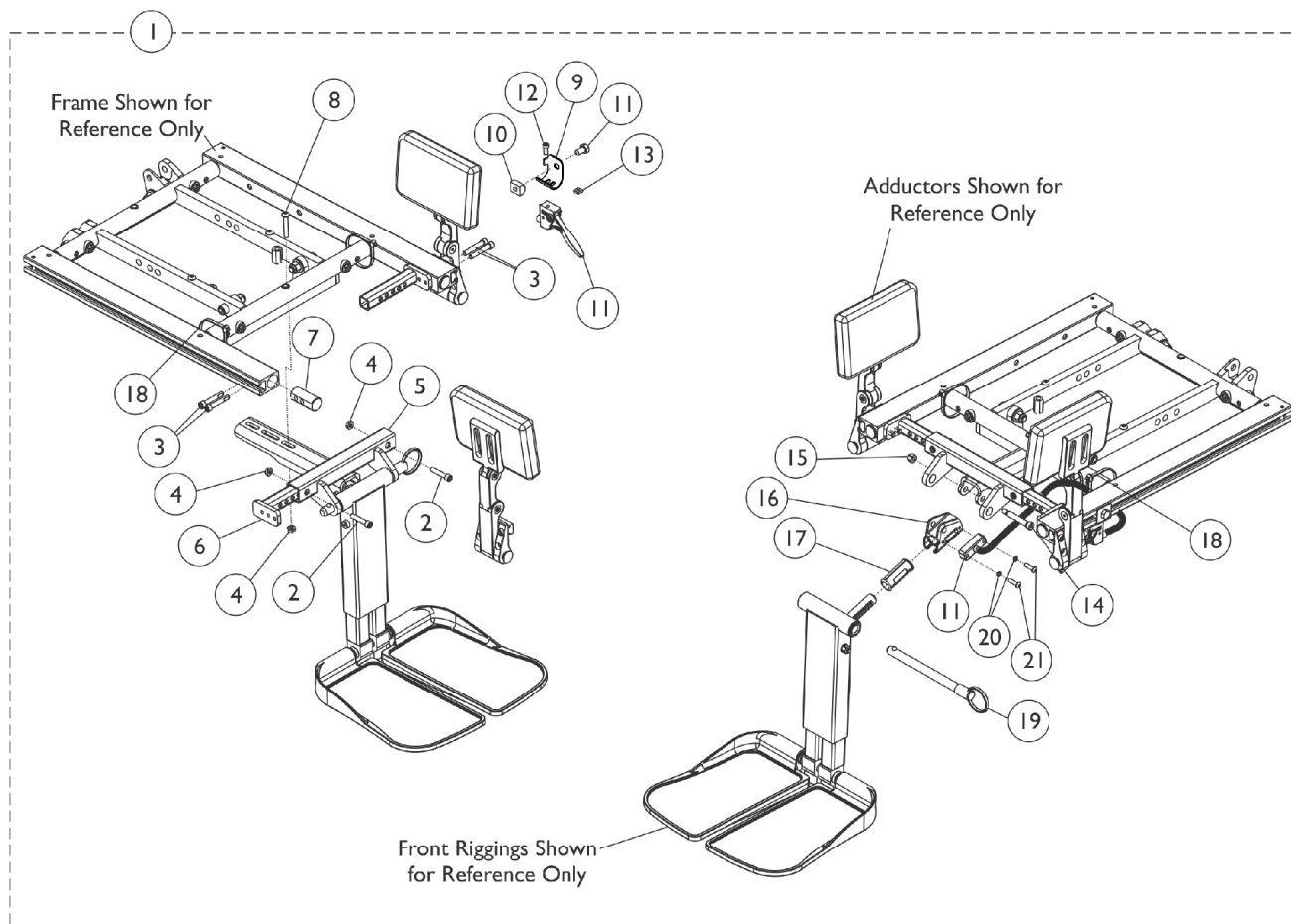
Adductor Mounting Hardware - Center Mount Front Riggings - Long

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG
Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162442-NLA	NLA - Kit, Adductor Mounting Hardware, Center Mount Front - Long	1	1
2			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			Locknut (1/4-20)	1	3
5			Support, Center Mount Rigging, Black (19"-22" D)	1	1
6			Support, Seat Pan (16-24" Wide)	1	2
7			Plug, Support	1	2
8			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
9			Bracket, Release Handle Mounting, Black	1	1
10			T-Nut (5/16-18)	1	1
11			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
12			Cable/Brake Assembly	1	1
13			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
14			Nut, Square (#10-32)	1	1
15			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
16			Locknut (1/4-20)	1	1
17			Housing, Ratchet	1	1
18			Bearing, Glide	1	2
19			Tie Wrap (11-1/2" L)	1	2
20			NLA - Pin, Quick Release (5" Long)	1	1
21			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
22			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
12		1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
NOTE: A - Includes items 2-22.					

Adductor Mounting Hardware, Jr. Center Mount Front Riggings

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



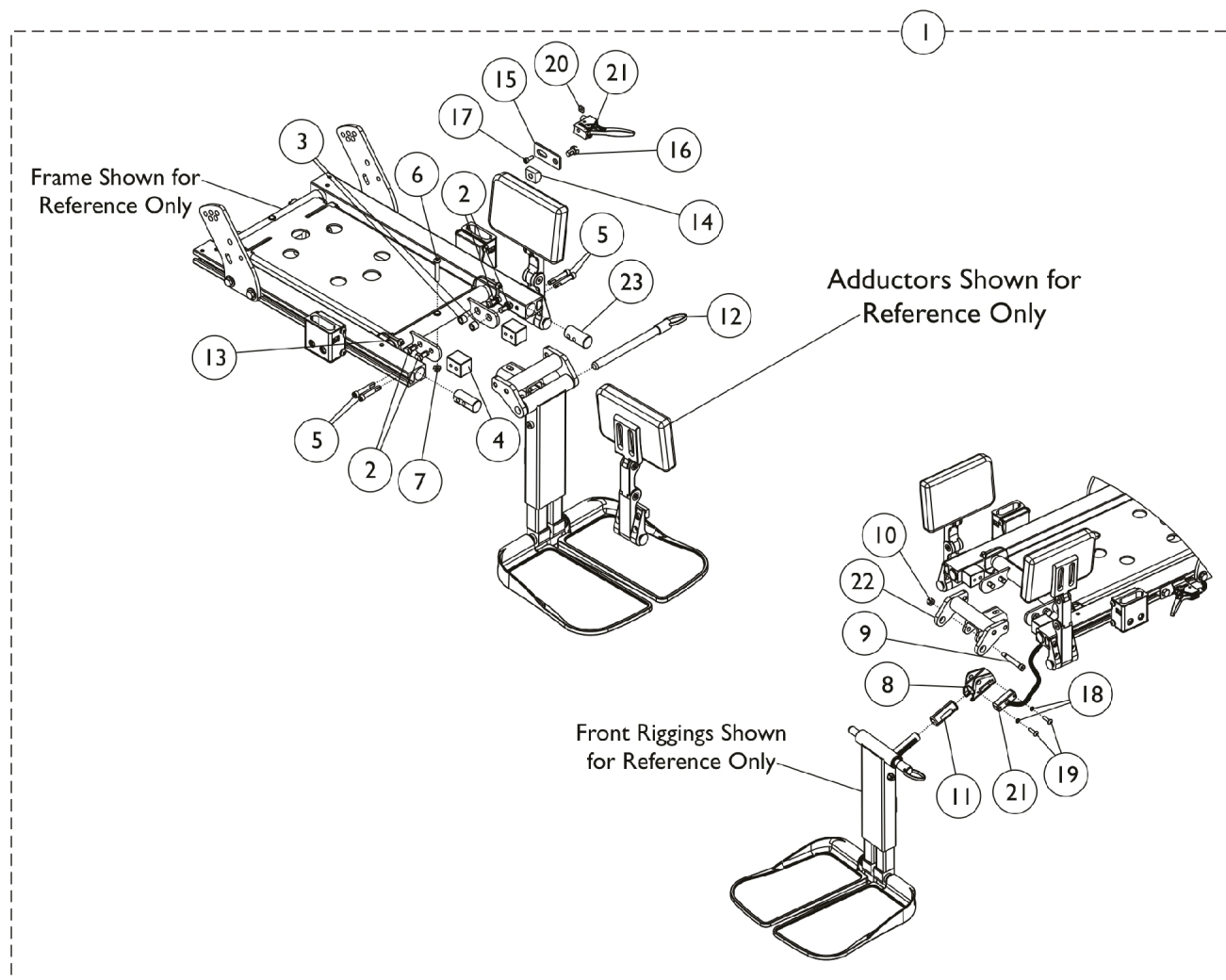
Adductor Mounting Hardware, Jr. Center Mount Front Riggings

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162443-NLA	NLA - Kit, Adductor Mounting Hardware, Jr. Center Mount	1	1
2			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			Locknut (1/4-20)	1	3
5			Support, Footrest, Center Mount Rigging, Black (12"-16" D)	1	1
6			Support, Seat Pan (12"-16" W)	1	2
7			Plug, Support	1	2
8			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
9			Bracket, Release Handle Mounting, Black	1	1
10			T-Nut (5/16-18)	1	1
11			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
12			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
13			Cable/Brake Assembly	1	1
14			Nut, Square (#10-32)	1	1
15			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
16			Locknut (1/4-20)	1	1
17			Housing, Ratchet	1	1
18			Bearing, Glide	1	2
19			Tie Wrap (11-1/2" L)	1	2
20			NLA - Pin, Quick Release (5" Long)	1	1
21			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
22			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
13		1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
NOTE: A - Includes items 2-22					

Adductor Mounting Hardware - Jr. Center Mount Front Riggings - Tilt

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



Adductor Mounting Hardware - Jr. Center Mount Front Riggings - Tilt

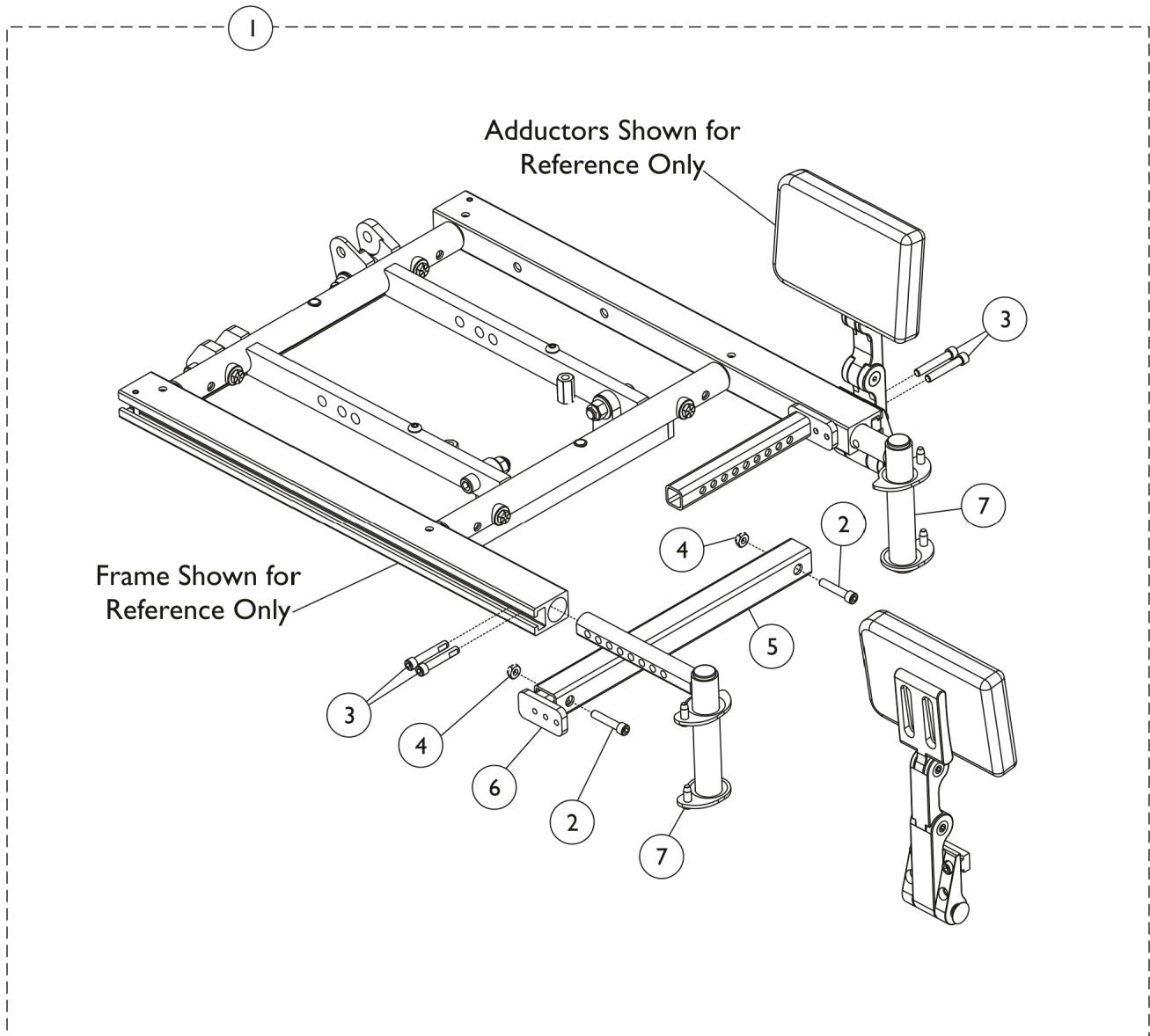
For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162444-NLA	NLA - Kit, Adductor Mounting Hardware, Jr. Center Mount, Tilt	1	1
2			Screw, Hex Head w/ Patch (5/16-18 x 5/8")	1	4
3			Spacer (5/16 x 7/16 x 3/8")	1	2
4			Block, Threaded	1	2
5			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
6			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
7			Locknut (1/4-20)	1	1
8			Housing, Ratchet	1	1
9			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
10			Locknut (1/4-20)	1	1
11			Bearing, Glide	1	2
12			NLA - Pin, Quick Release (5" Long)	1	1
13			Tie Wrap (11-1/2" L)	1	2
14			T-Nut (5/16-18)	1	1
15			Bracket, Release Handle Mounting, Black	1	1
16			NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
17			NLA - Screw, Socket Head (#10-32 x 1/2")	1	1
18			NLA - Washer, Lock (3/16 x 5/16 x 1/32")	1	2
19			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
20			Nut, Square (#10-32)	1	1
21			Cable/Brake Assembly	1	2
22			Support, Footrest, Center Mount Rigging, Black	1	1
23			Plug, Support	1	2
21		1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1

NOTE: A - Includes items 2-23.

Adductor Mounting Hardware, Tilt/Recline, 3G Storm

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.



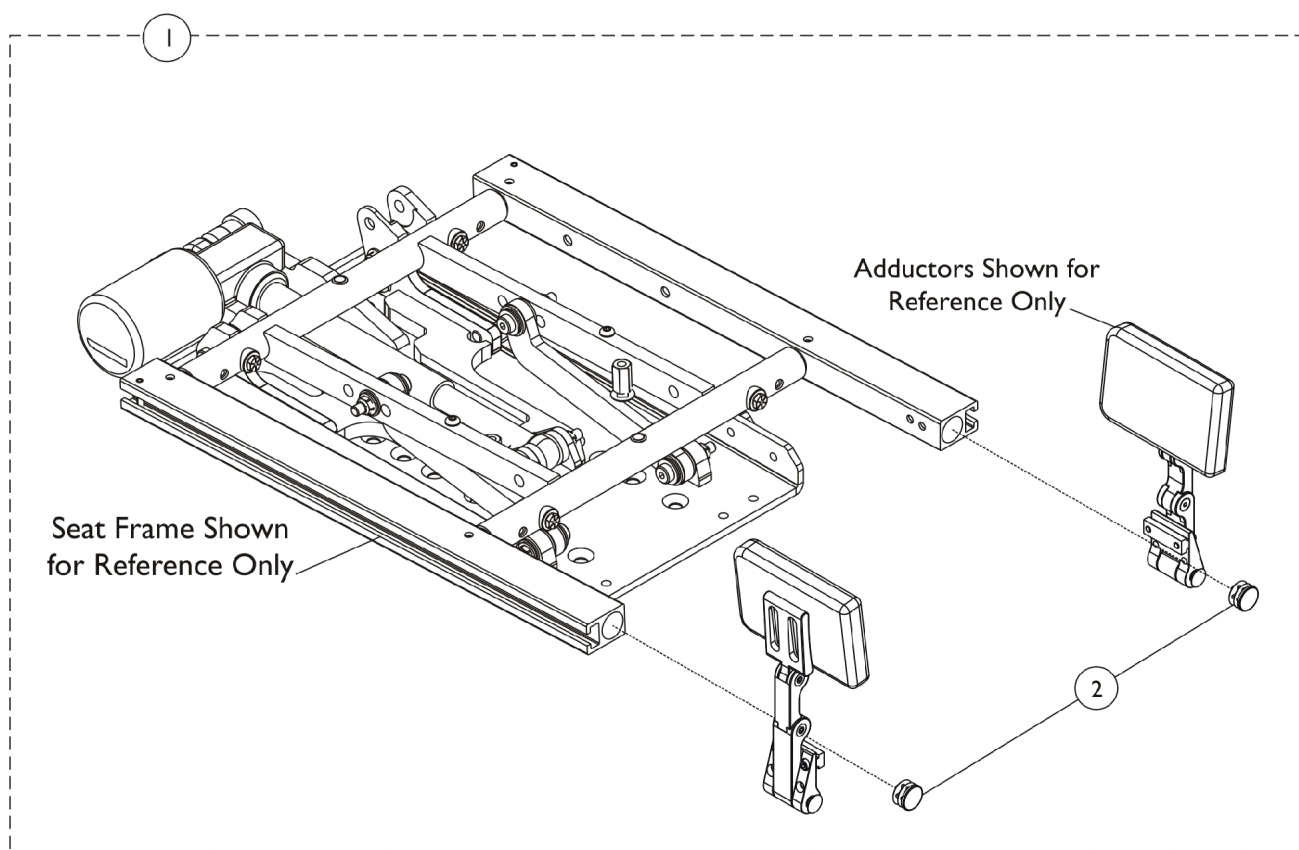
Adductor Mounting Hardware, Tilt/Recline, 3G Storm

For replacement Adductors, see section titled, "Accessories-Adductors" within the Formula™ CG Powered Seating Elevate CGE Tilt CGT/CGTE Recline CGR Tilt/Recline CGTR/CGTRE parts book.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162436-NLA	NLA - Kit, Adductor Mounting Hardware, Tilt/Recline 3G Storm	1	1
2			Screw, Socket Head (1/4-20 x 1-1/4")	1	2
3			Screw, Socket Head Cap w/ Patch (1/4-20 x 1-1/2")	1	4
4			Locknut (1/4-20)	1	2
5			Crossmember, Front Center Seat Frame, Black	1	1
6			Support, Seat Pan (16-24" Wide)	1	2
7			Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Right	1	1
7			Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Adult, Black - Left	1	1
NOTE: A - Includes items 2-7.					

Adductors Mounting Hardware, LNX/LNX-L Front Riggings

For replacement Adductors, see section titled, "Accessories-Adductors"



Adductors Mounting Hardware, LNX/LNX-L Front Riggings

For replacement Adductors, see section titled, "Accessories-Adductors"

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1162434	Hardware, Mounting, Adductor, MPCTMT/MPCTMT-L Front Riggings	1	1
2			Plug Button, Black (1")	1	2
NOTE: A - Includes item 2. Adductor Mounting Hardware used for MPCTMT/MPCTMT-L and LNX/LNX-L Power Center Mount Articulating Elevating Legrest to plug the end of the Seat Rails only.					

Invacare Corporation

www.invacare.com



Yes, you can.

One Invacare Way
Elyria, Oh USA
44036-2125
800-333-6900

Technical Support
800-832-4707
Customer Service
800-333-6900

Literature Orders
800-333-6900

© 2022 Invacare Corporation. All rights reserved. Republication, duplication or modification in whole or in part is prohibited without prior written permission from Invacare. Trademarks are identified by ™ and ®. All trademarks are owned by or licensed to Invacare Corporation or its subsidiaries unless otherwise noted. (Revised 03/22/22)

Form No. 07_077