

Concept 45 Tilt-N-Space

Wheelchair



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 06-476C. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-668-5324 or 1-905-890-8300

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Literature Can Be Found at:

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SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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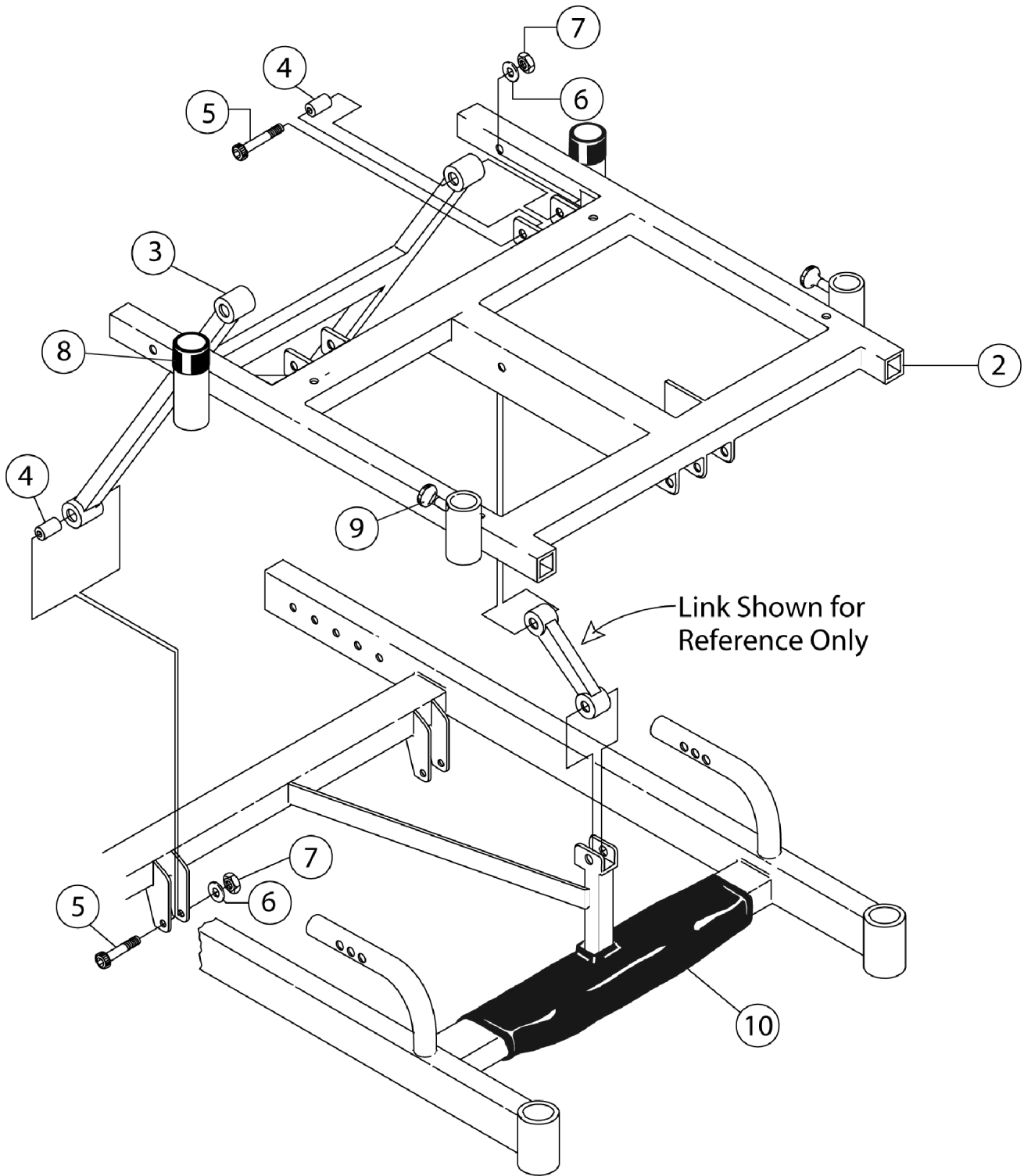
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Lower Frame & Seat Frame Assembly (After 06/2001)

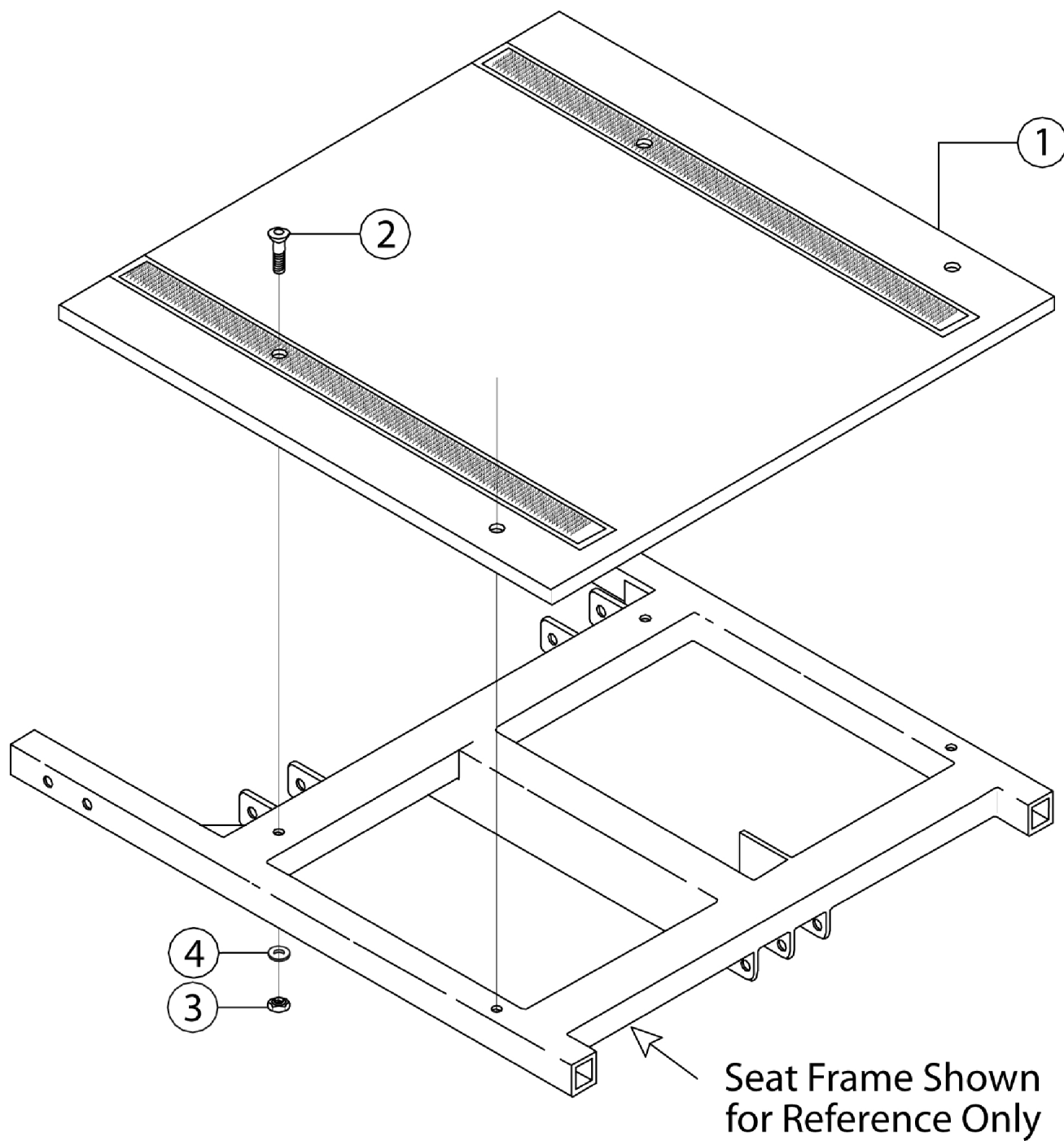


Lower Frame & Seat Frame Assembly (After 06/2001)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		440079-5	Frame, Lower, Black Metallic (15" W)	--	1
1		440080-5	Frame, Lower, Black Metallic (16" W)	--	1
1		440081-5	Frame, Lower, Black Metallic (17" W)	--	1
1		440082-5	Frame, Lower, Black Metallic (18" W)	--	1
1		440083-5	Frame, Lower, Black Metallic (19" W)	--	1
1		440084-5	Frame, Lower, Black Metallic (20" W)	--	1
2		1077170	Frame, Seat (15" W)	--	1
2		1077172	Frame, Seat (16" W)	--	1
2		1077174	Frame, Seat (17" W)	--	1
2		1077176	Frame, Seat (18" W)	--	1
2		1077178	Frame, Seat (19" W)	--	1
2		1077180	Frame, Seat (20" W)	--	1
3		440100	Support Link - Rear	--	1
4		440101	Bushing	--	4
5		1042484-NLA	NLA - Screw, Hex Head (5/16-18 x 2")	4	--
6		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	4	--
7		1026158	Locknut (5/16-18)	4	--
8		XB-55	Silencer, Tube, Arm Socket - Rear	--	2
9		ALK	Kit, Arm Lock	--	--
			NLA - Knob, Black	1	1
			Spring, Lift Pin	1	1
			NLA - Pin, Lift	1	1
	A	1108134-NLA	NLA - Knob, Black	1	1
	A	1108188-NLA	Spring, Lift Pin	1	1
	A	1132724-NLA	NLA - Pin, Lift	1	1
10		1153543	Impact, Lower (15 - 17" Frame)	--	1
10		1153542	Impact, Lower (18 - 20" Frame)	--	1

NOTE: A - Included in ALK kit.

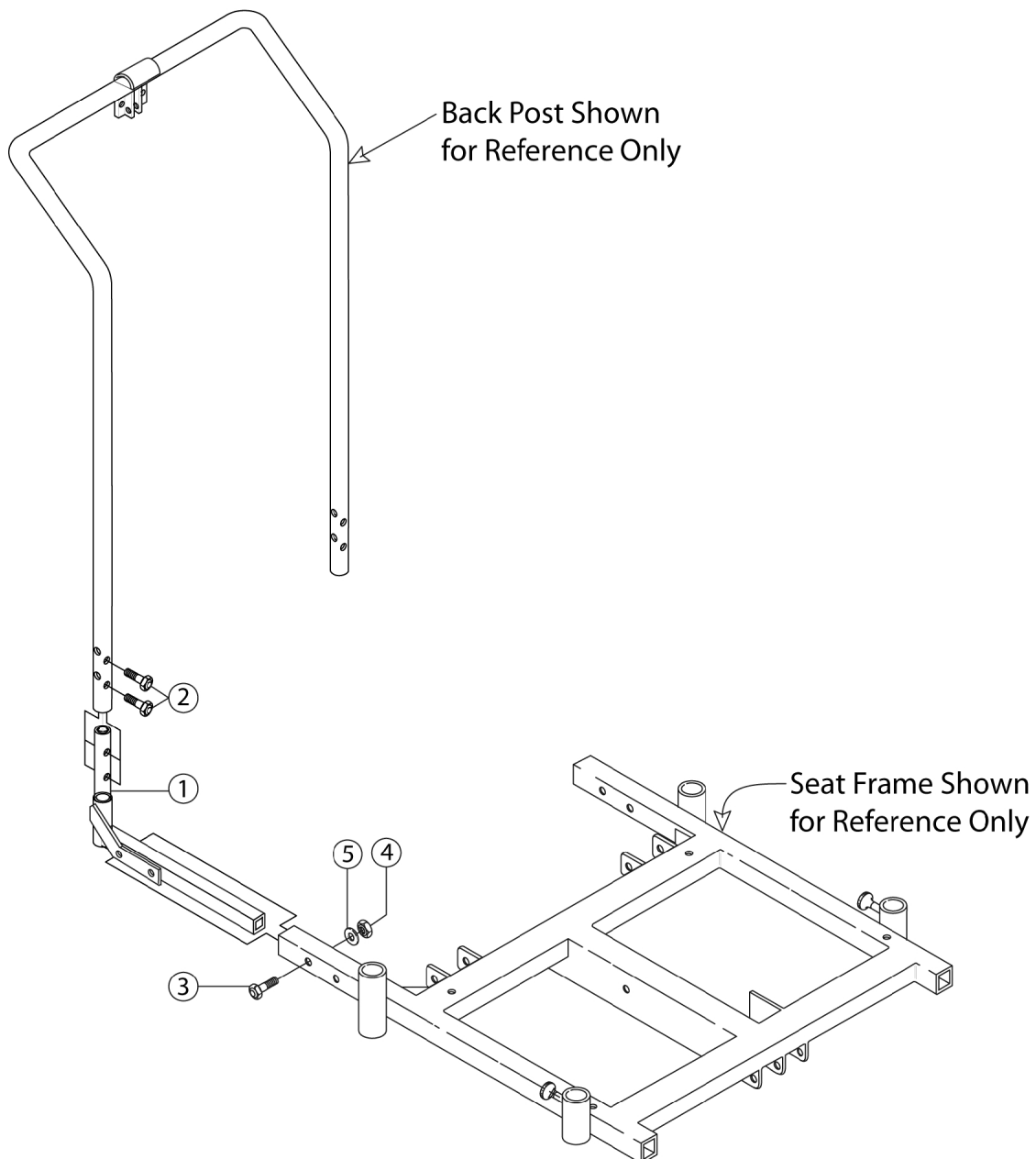
Seat Base Assembly



Seat Base Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		460009-2	Base, Seat (15" W x 15" D)	--	1
1		460009-3	Base, Seat (15" W x 16" D)	--	1
1		460009-4	Base, Seat (15" W x 17" D)	--	1
1		460009-5	Base, Seat (15" W x 18" D)	--	1
1		460009-6	Base, Seat (15" W x 19" D)	--	1
1		460009-9	Base, Seat (16" W x 15" D)	--	1
1		460009-10	Base, Seat (16" W x 16" D)	--	1
1		460009-11	Base, Seat (16" W x 15" D)	--	1
1		460009-12	Base, Seat (16" W x 18" D)	--	1
1		460009-13	Base, Seat (16" W x 19" D)	--	1
1		460009-16	Base, Seat (17" W x 15" D)	--	1
1		460009-17	Base, Seat (17" W x 16" D)	--	1
1		460009-18	Base, Seat (17" W x 17" D)	--	1
1		460009-19	Base, Seat (17" W x 18" D)	--	1
1		460009-20	Base, Seat (17" W x 19" D)	--	1
1		460009-23	Base, Seat (18" W x 15" D)	--	1
1		460009-24	Base, Seat (18" W x 16" D)	--	1
1		460009-25	Base, Seat (18" W x 17" D)	--	1
1		460009-26	Base, Seat (18" W x 18" D)	--	1
1		460009-27	Base, Seat (18" W x 19" D)	--	1
1		460009-30	Base, Seat (19" W x 15" D)	--	1
1		460009-31	Base, Seat (19" W x 16" D)	--	1
1		460009-32	Base, Seat (19" W x 17" D)	--	1
1		460009-33	Base, Seat (19" W x 18" D)	--	1
1		460009-34	Base, Seat (19" W x 19" D)	--	1
1		460009-37	Base, Seat (20" W x 15" D)	--	1
1		460009-38	Base, Seat (20" W x 16" D)	--	1
1		460009-39	Base, Seat (20" W x 17" D)	--	1
1		460009-40	Base, Seat (20" W x 18" D)	--	1
1		460009-41	Base, Seat (20" W x 19" D)	--	1
2		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	--	4
3		1025736	Locknut (1/4-20)	--	4
4		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	--	4

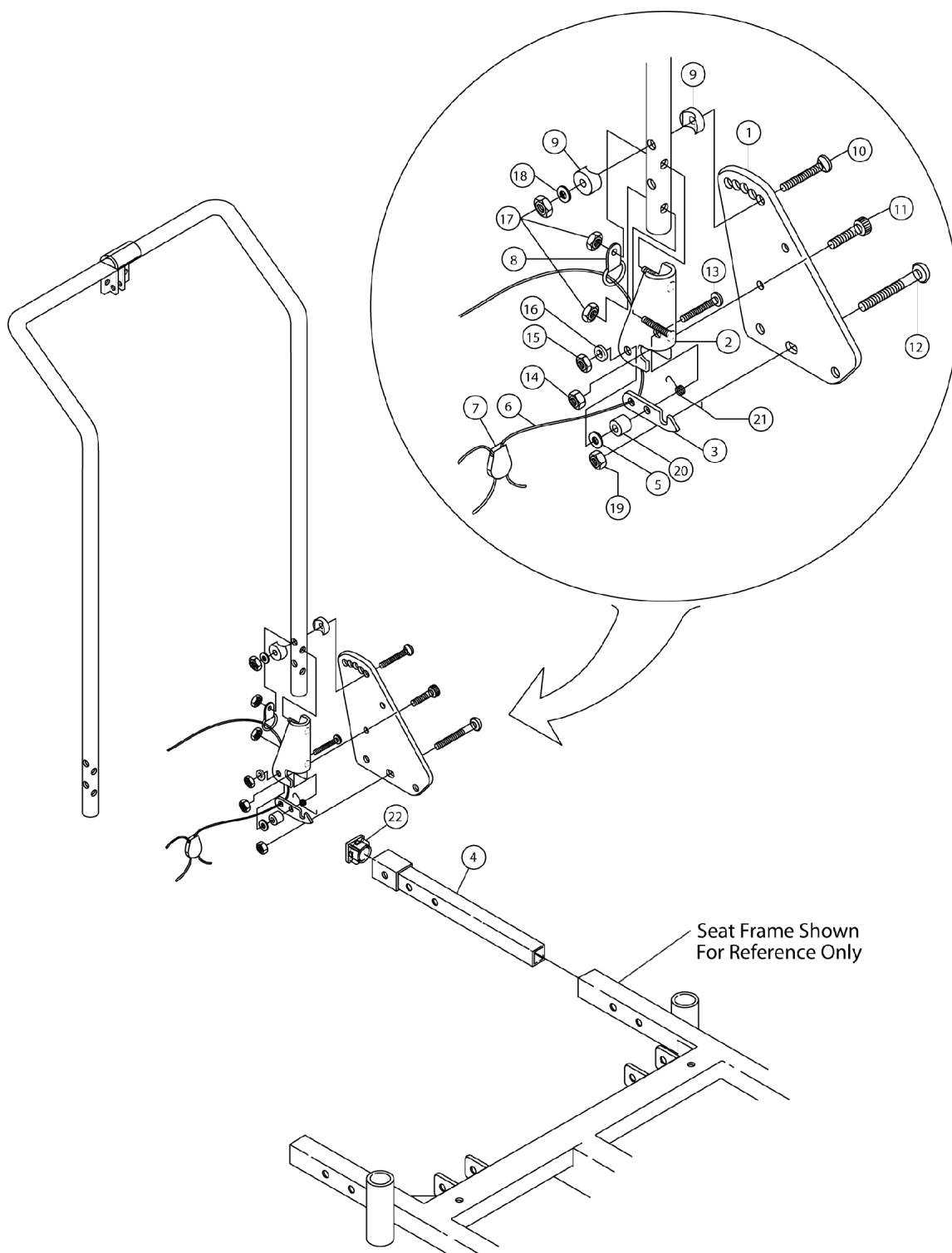
Fixed Back Assembly



Fixed Back Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-5		440587	Kit, Fixed Angle Back	--	1
1-5		440107	Bracket, Back Post Mountain - Right	1	--
		440108	Bracket, Back Post Mountain - Left	1	--
2		318487	Screw, Phillips Pan Head (1/4-20 x 7/8")	4	--
3		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	4	--
4		1025736	Locknut (1/4-20)	4	--
5		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	4	--

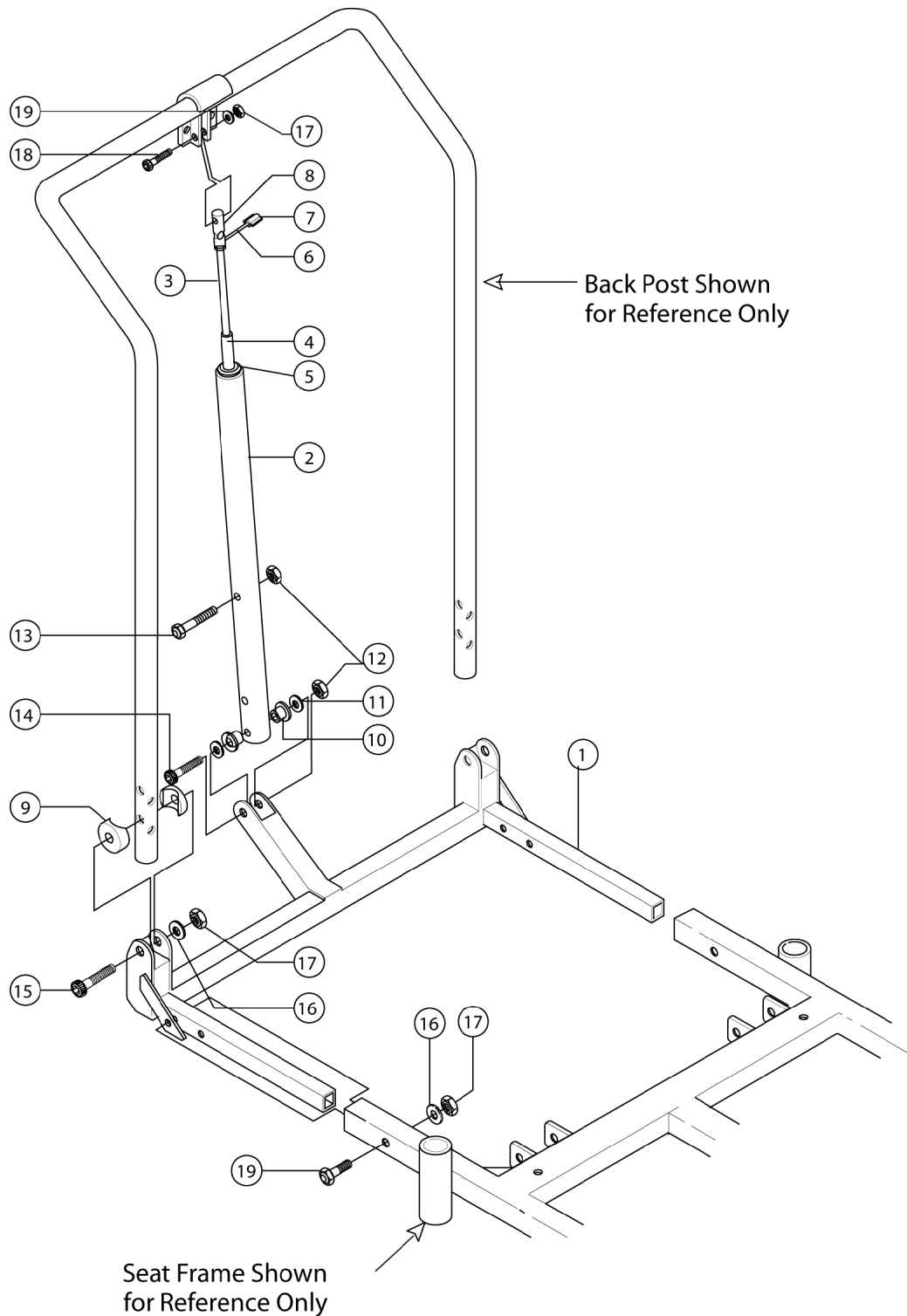
Adjustable Angle Back



Adjustable Angle Back

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-22		440589	Adjustable Angle Kit	--	1
1		1027143-NLA	NLA - Plate, Back Mounting, Left	--	1
		1027142	Plate, Back Mounting, Right	--	1
2		1025335-NLA	NLA - Bracket, Latch, Black - Left	--	1
		1025334-NLA	NLA - Bracket, Latch, Black - Right	--	1
3		1025337-NLA	NLA - Latch	--	2
4		440165	Tube, Extension	--	2
5		1002102-NLA	NLA - Washer, Wave (3/16 x 7/16 x 1/16")	--	2
6		1029437-NLA	NLA - Cord (5-1/2')	--	1
7		1029412	Lock, Cord, Black	--	1
8		1048817-NLA	NLA - Ring, "D"	--	2
9		40157x019	Coved Spacer	--	4
10		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	--	2
11		360114	Screw, Shoulder Hex Socket (5/16 x 1-1/4")	--	2
12		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	--	6
13		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	--	2
14		1025195	Locknut (1/4-20)	--	8
15		1026031-NLA	NLA - Nut, Hex with Nylon Cap (#10-32)	--	2
16		1026034-NLA	NLA - Washer, Nylon (3/16 x 7/16 x 1/8")	--	2
18		1026060-NLA	NLA - Washer, Flat (9/32 x 1 x 5/64)	--	4
19		1025736	Locknut (1/4-20)	--	6
20		1020363-NLA	NLA - Spacer (1/4 x 1/2 x 1/2")	--	2
21		1025326-NLA	NLA - Spring, Torsion - Left	--	1
		1025325-NLA	NLA - Spring, Torsion - Right	--	1
22		B445	Plug	--	2
	A	1027095	Plug Button, Black (7/8")	--	--
NOTE: A - Not shown.					

Recline Back Assembly

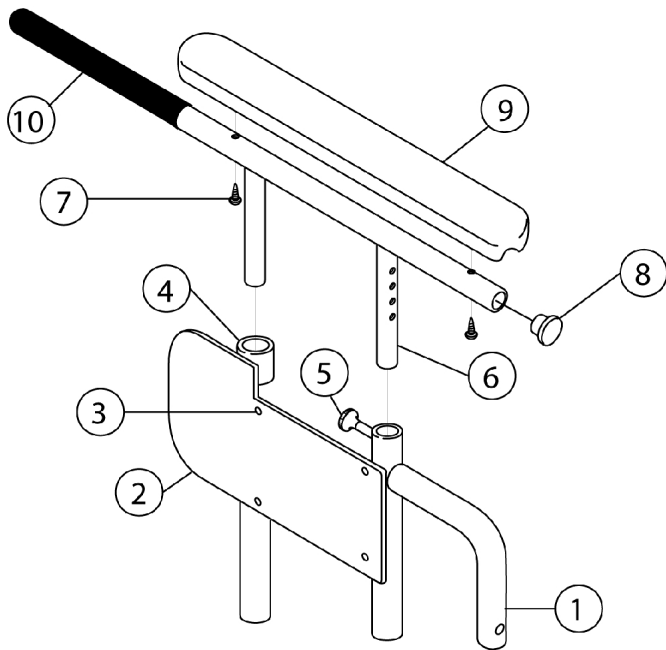


Recline Back Assembly

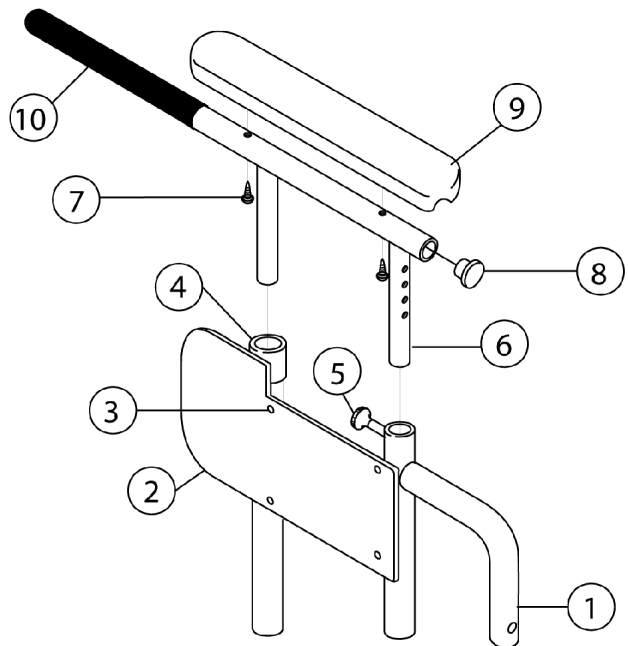
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		440347-15	Frame, Recline, Back, Black (15" W)	--	1
1		440347-16	Frame, Recline, Back, Black (16" W)	--	1
1		440347-17	Frame, Recline, Back, Black (17" W)	--	1
1		440347-18	Frame, Recline, Back, Black (18" W)	--	1
1		440347-19	Frame, Recline, Back, Black (19" W)	--	1
1		440347-20	Frame, Recline, Back, Black (20" W)	--	1
2		440462	Tube, Extender (20" and 24" Back Height)	--	1
3-19		440342	Kit, Recline Back Hardware	--	1
3		1050154	Cylinder, Lock, Recline	--	1
4		440464	Spacer Bushing	--	1
5		361500	Washer (10.5mm I.D. x 25mm O.D. x 4mm)	--	1
6		361495	Handle, Clevis	--	1
7		361496	Handle, Grip	--	1
8		361494	End, Clevis	--	1
9		361502	Spacer, Coved (5/16 x 3/4 x 7/16")	--	4
10		361550	Bearing, Nyliner	--	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	--	2
12		1026158	Locknut (5/16-18)	--	2
13		319156	Bolt, Hex Head (5/16 - 18-1/34")	--	1
14		1042484-NLA	NLA - Screw, Hex Head (5/16-18 x 2")	--	1
15		360114	Screw, Shoulder Hex Socket (5/16 x 1-1/4")	--	2
16		319476	Washer	--	5
17		1025736	Locknut (1/4-20)	--	5
18		360111	Screw, Shoulder Hex Socket (5/16 x 3/4")	--	1
19		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	--	2

Adjustable Height Arm Assemblies

After 09/2004



ADJUSTABLE HEIGHT
FULL LENGTH ARM



ADJUSTABLE HEIGHT
DESK LENGTH ARM

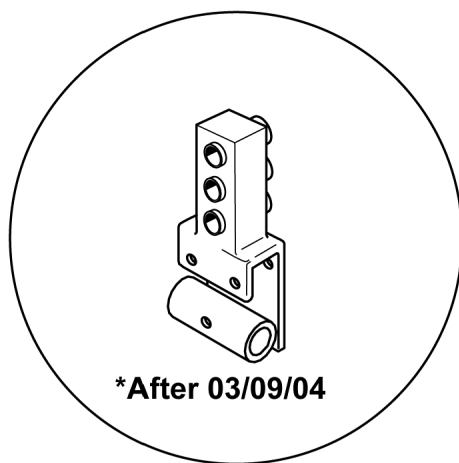
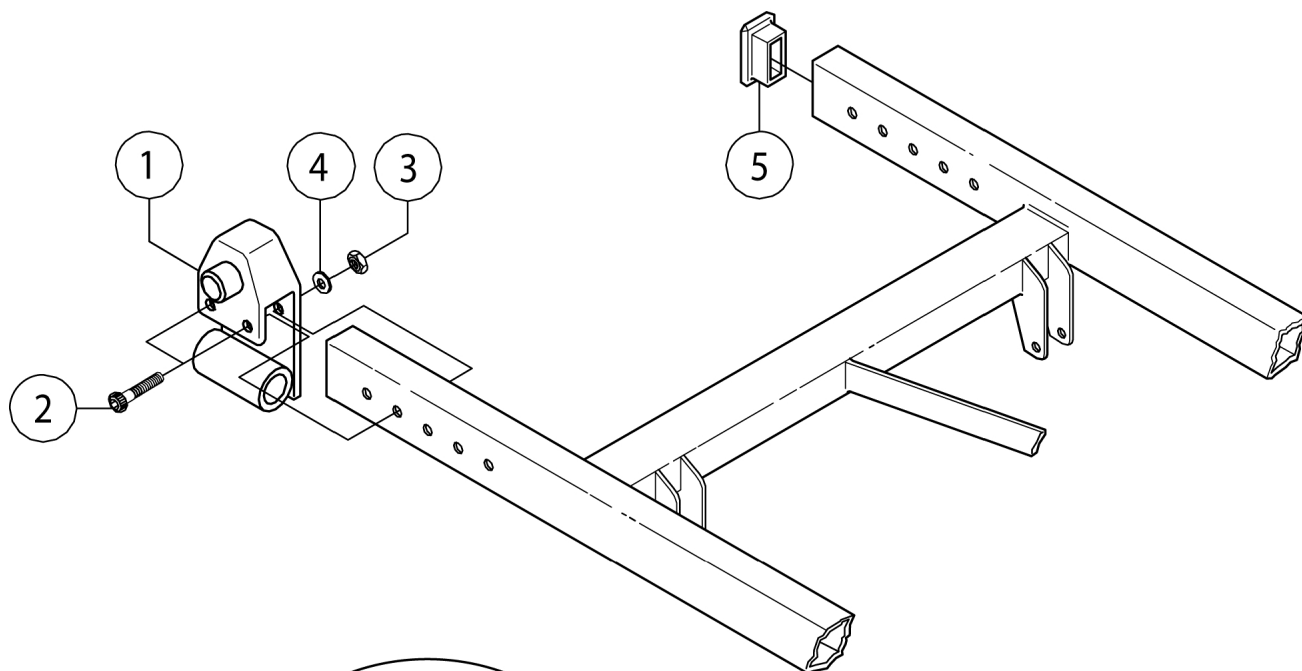
Adjustable Height Arm Assemblies

After 09/2004

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-5		1072125	Lower Armrest Base Assembly, Black - Right	--	1
1-5		1072126	Lower Armrest Base Assembly, Black - Left	--	1
1		1072647	Lower Armrest Weld Assembly, Black - Right	1	--
1		1072648	Lower Armrest Weld Assembly, Black - Left	1	--
2		1072133	Guard, Skirt - Right	1	--
2		1072134	Guard, Skirt - Left	1	--
3		1028645	Rivet	1	--
4		AG44-NLA	NLA - Silencer (3/4)	1	--
5		ALK	Kit, Arm Lock	1	--
			NLA - Knob, Black	1	1
			Spring, Lift Pin	1	1
			NLA - Pin, Lift	1	1
		1108134-NLA	NLA - Knob, Black	1	1
		1108188-NLA	Spring, Lift Pin	1	1
		1132724-NLA	NLA - Pin, Lift	1	1
6-10		450106	Arm Top Assembly, Full Pad - Right	--	1
6-10		1130082	Arm Top Assembly, Full Pad - Left	--	1
6-10		450105	Arm Top Assembly, Desk Pad - Left	--	1
6-10		1130081	Arm Top Assembly, Desk Pad - Right	--	1
6		440132	Arm Top Weld Assembly Chrome Full Length	1	--
6		440131	Arm Top Weld Assembly Chrome Desk Length	1	--
7		AP6	Screw, Pan Head (#10-24 x 1-1/4")	2	--
8		1027095	Plug Button, Black (7/8")	2	--
9		AP3BLK	Arm Pad, Full Length	1	--
9	B	8881053577	Kit, Arm Pad w/ Screws, Full Length (14" L x 2" W) (Pair)	2	--
9	B	8881011810-NLA	NLA - Arm Pad, Desk Length w/ Law Label	1	--
9	B	8881053578	Kit, Arm Pad w/ Screws, Desk Length (9" L x 2" W) (Pair)	2	--
10		1077274	Grip, Arm Extension	1	--

NOTE: B - Specify U67 Black when ordering.

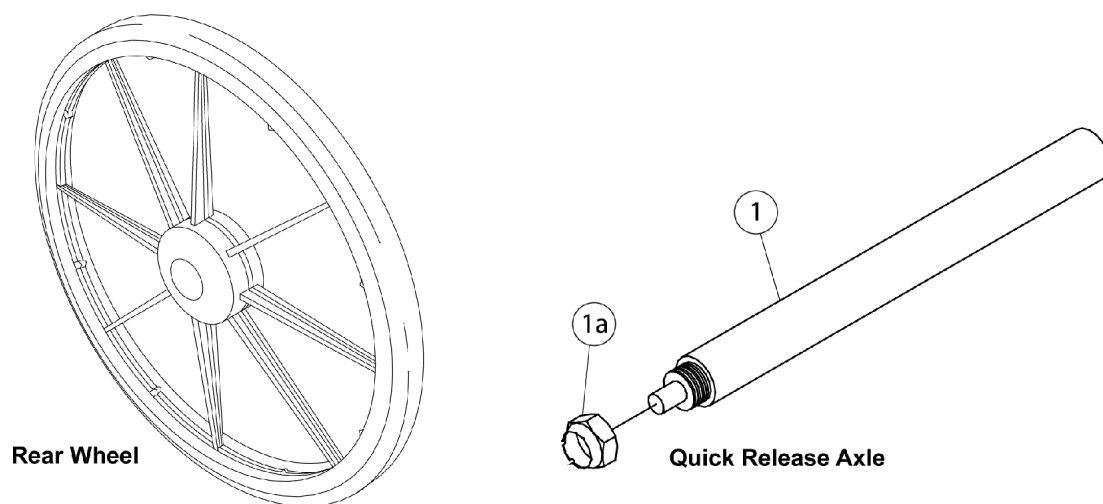
Axle Receiver Assembly



Axle Receiver Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		440468-1	Axle Receiver Weld Assembly	--	2
2		319112	Bolt, Hex Head (1/4-20 x 1-3/4")	--	4
3		1025736	Locknut (1/4-20)	--	4
4		319476	Washer	--	4
5		360069	Plug (1 x 1-1/2")	--	2

Rear Wheels & Related Parts

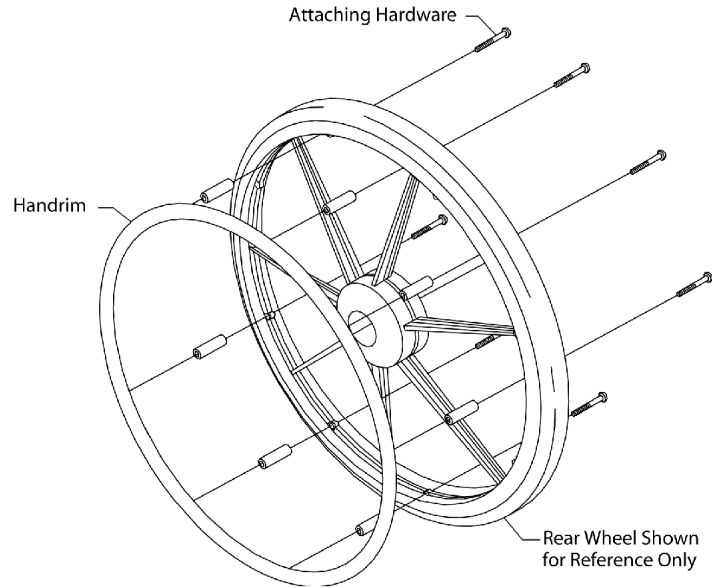


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	56000X651	Axle, Quick Release (7/16" x 5-7/16")	1	--
1a		1045608	Locknut (7/16-20)	1	--
		1085454	Bolt, Hex Head Cap (7/16-20 x 5-1/8")	1	--
		See Chart	Rear Wheels and Related Parts	--	--
NOTE: A - Not shown					

Rear Wheels & Related Parts

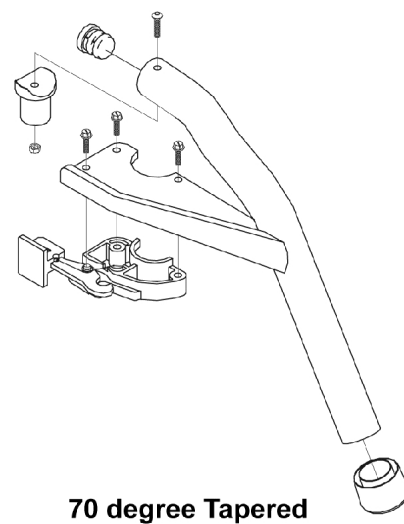
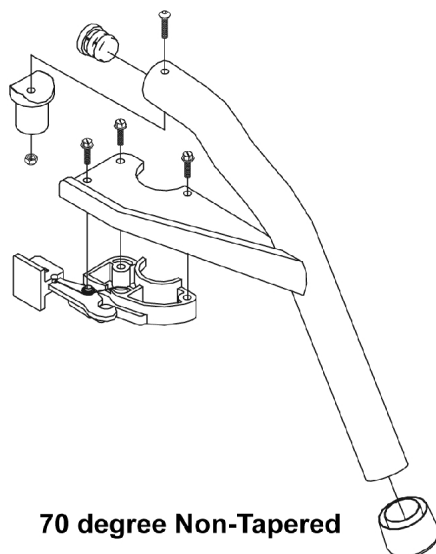
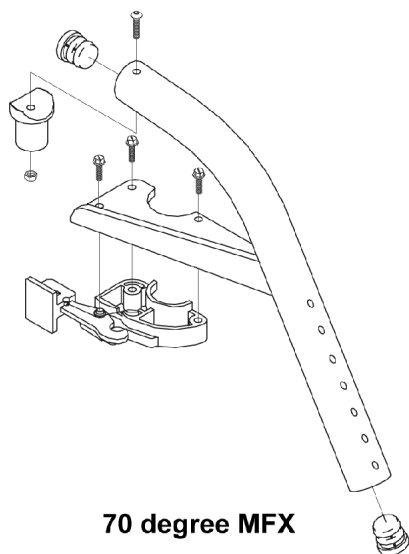
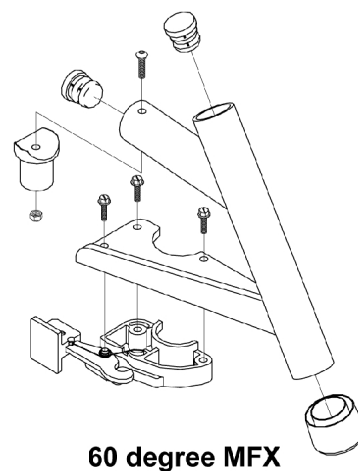
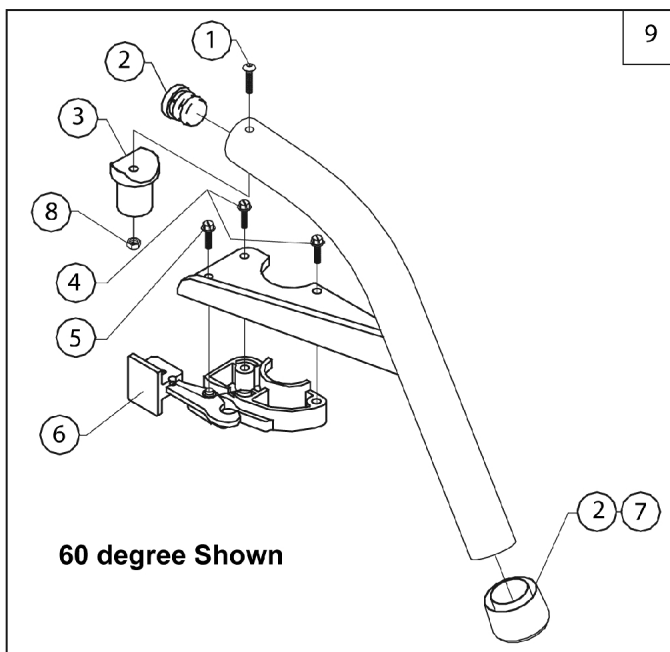
Wheel Size	Tire Type	Wheel Single W/O Handrim	Tire	Tube Insert	Bearing	Hub Spacer
20"	Pneumatic 20" x 1/38"	1034126	1017519	1017520	40117X024	1015756
20"	Pneumatic W/Flat Free 20" x 1/38"	1034127	1017519	1023322	40117X024	1015756
20"	Urethane	1038555	1037774	N/A	40117X024	1015756
22"	Pneumatic 22" x 1/38"	1027149	1018544	1018545	40117X024	1015756
22"	Pneumatic W/Flat Free 22" x 1/38"	1027150	1018544	1023323	40117X024	1015756
22"	Urethane	1032115	1028250	N/A	40117X024	1015756
24"	Pneumatic 24" x 1/38"	1025123	40176X060	40176X061	40117X024	1015756
24"	Pneumatic W/Flat Free 24" x 1/38"	1025124	40176X060	1010906	40117X024	1015756
24"	Urethane	1032117	1026904	N/A	40117X024	1015756

Handrims



Wheel Type	Handrim Type	Single Number	Attaching Points	Attaching Hardware
20" Composite	Chrome	1019999	7	1025153
22" Composite	Chrome	1020000	7	1025153
24" Composite	Chrome	1019836	7	1025153
20" Composite	Aluminum	1020017	7	1025153
22" Composite	Aluminum	1020018	7	1025153
24" Composite	Aluminum	1015406	7	1025153
20" Composite	Plastic Coated Black	1115400	7	1026383
22" Composite	Plastic Coated Black	1115401	7	1026383
24" Composite	Plastic Coated Black	1115397	7	1026383

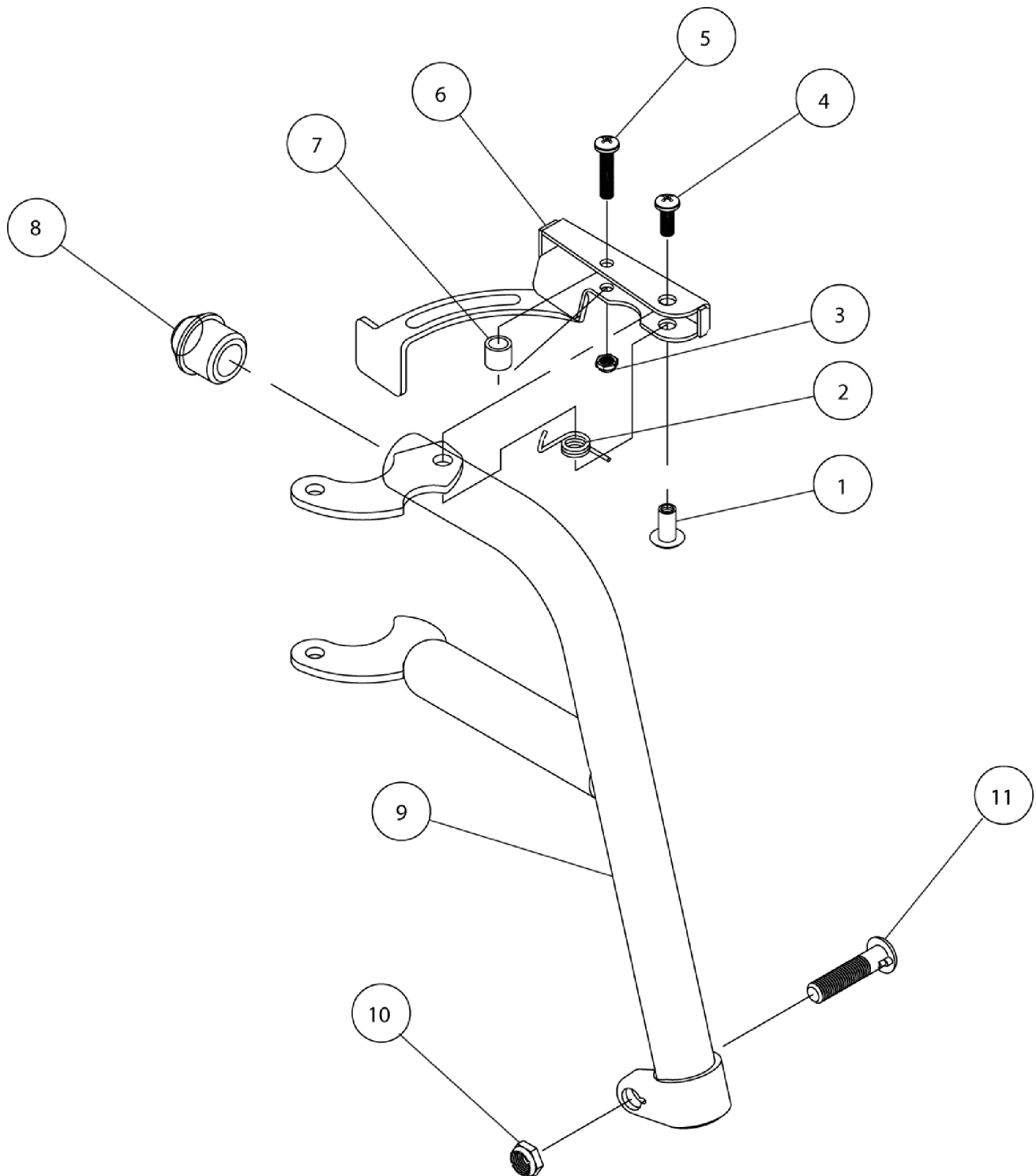
Front Riggings - Swingaway Supports 60 and 70 Degree



Front Riggings - Swingaway Supports 60 and 70 Degree

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	2
2		1056328	Plug Button, Black (1")	2	4
3		1017148	Pivot, Footrest	1	2
4		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	2	4
5		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	2
6		1025454	Housing, Latch - Right	1	--
		1025455	Housing, Latch - Left	1	--
7		1026124	Collar, Anti-Rattle	1	--
8		1025736	Locknut (1/4-20)	1	--
9		1073011	Footrest Support Assembly, 60 Degree, Sector, Black Metallic - Right	--	1
		1073010	Footrest Support Assembly, 60 Degree, Sector, Black Metallic - Left	--	1
		1073027	Footrest Support Assembly, 70 Degree, Sector, Black Metallic - Right	--	1
		1073026	Footrest Support Assembly, 70 Degree, Sector, Black Metallic - Left	--	1
		1073003	Footrest Support Assembly, 60 Degree MFX, Sector, Black Metallic - Right	--	1
		1073002	Footrest Support Assembly, 60 Degree MFX, Sector, Black Metallic - Left	--	1
		1073019	Footrest Support Assembly, 70 Degree MFX, Sector, Black Metallic - Right	--	1
		1073018	Footrest Support Assembly, 70 Degree MFX, Sector, Black Metallic - Left	--	1
		1073035	Footrest Support Assembly, 70 Degree Tapered, Sector, Black Metallic - Right	--	1
		1073034	Footrest Support Assembly, 70 Degree Tapered, Sector, Black Metallic - Left	--	1

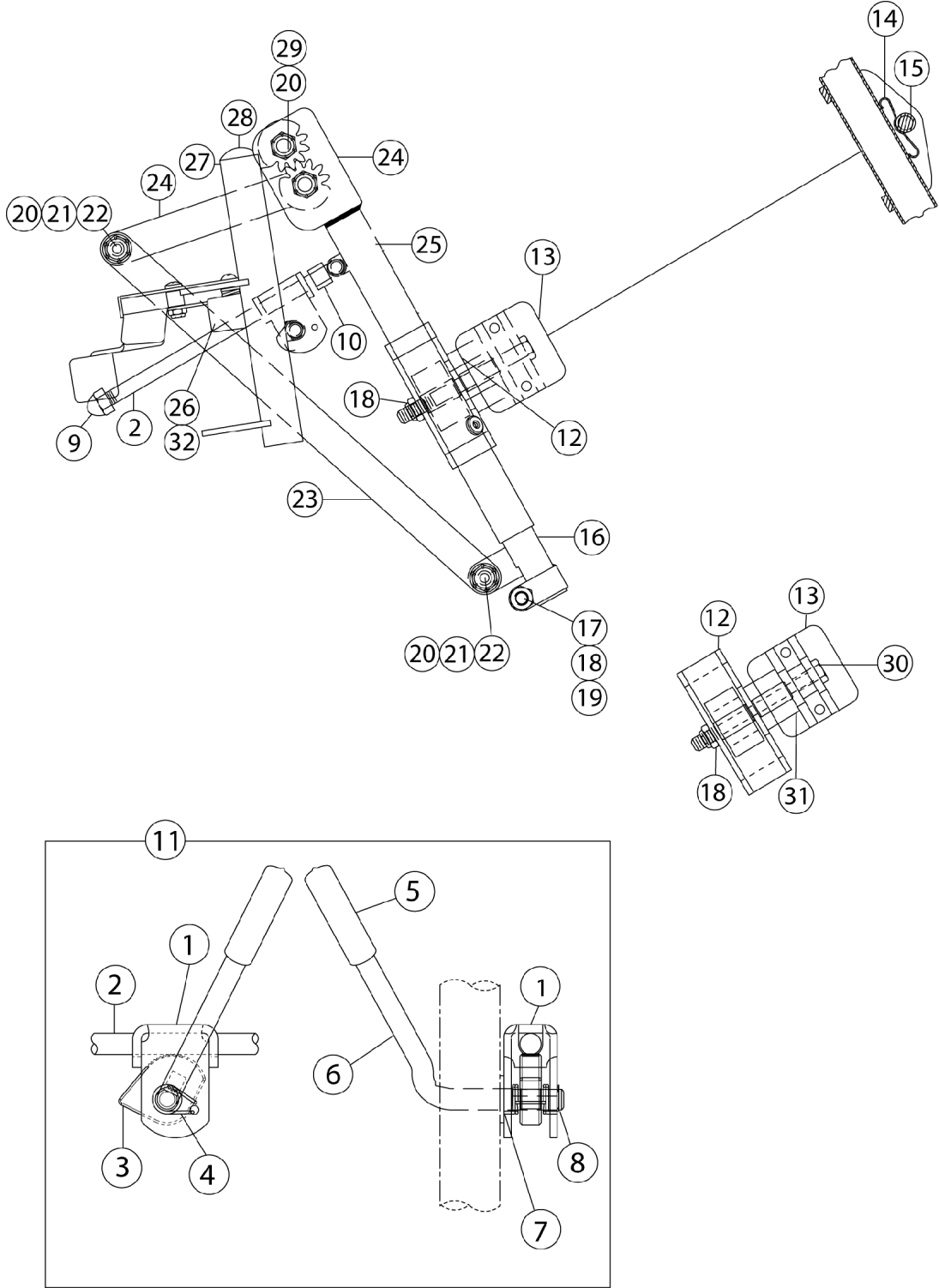
Front Riggings - Swingaway Supports Type 75



Front Riggings - Swingaway Supports Type 75

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1037848-NLA	NLA - Footrest Support Assembly, Adult, Black - Right	--	1
	A	1037849-NLA	NLA - Footrest Support Assembly, Adult, Black - Left	--	1
1		1028846-NLA	NLA - Rivnut (#10-32)	1	--
2		1028707	Spring, Release - Right	1	--
2		1028708	Spring, Release - Left	1	--
3		1025735	Locknut (#10-32)	1	--
4		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	--
5		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	--
6		1032721	Handle, Release, Spring - Right	1	--
6		1032722	Handle, Release, Spring - Left	1	--
7		1031884-NLA	NLA - Bushing, Black or Color Chairs (9/32 x 3/8 x 11/32")	1	--
8		1020719	Anti-Rattle, Black	1	--
9	B	1030288-NLA	NLA - Tube, Footrest Support, Adult, Black - Right	1	--
9	B	1030289-NLA	NLA - Tube, Footrest Support, Adult, Black - Left	1	--
10		1025730	Locknut (5/16-24)	1	--
11		1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	--
	C	02303X107-NLA	NLA - Footrest Assembly, Adult, Black, 93BK - Right	1	--
	C	02303X108-NLA	NLA - Footrest Assembly, Adult, Black, 93BK - Left	1	--
NOTE: A - Includes Items 1 thru 11. B - No longer available as a service part individually. Must order a complete right and left side Footrest Assembly as a replacement. Order part numbers 02303X107 and 02303X108. C - Not Shown. Includes a Footrest Support Assembly, Pivot/Slide Tube w/ Deluxe Aluminum Footplate (1450) and Heel Loop attached. Sold complete.					

Front Riggings - Legrest Support Assembly - AL4



Front Riggings - Legrest Support Assembly - AL4

1041797 Right or 1041798 Left

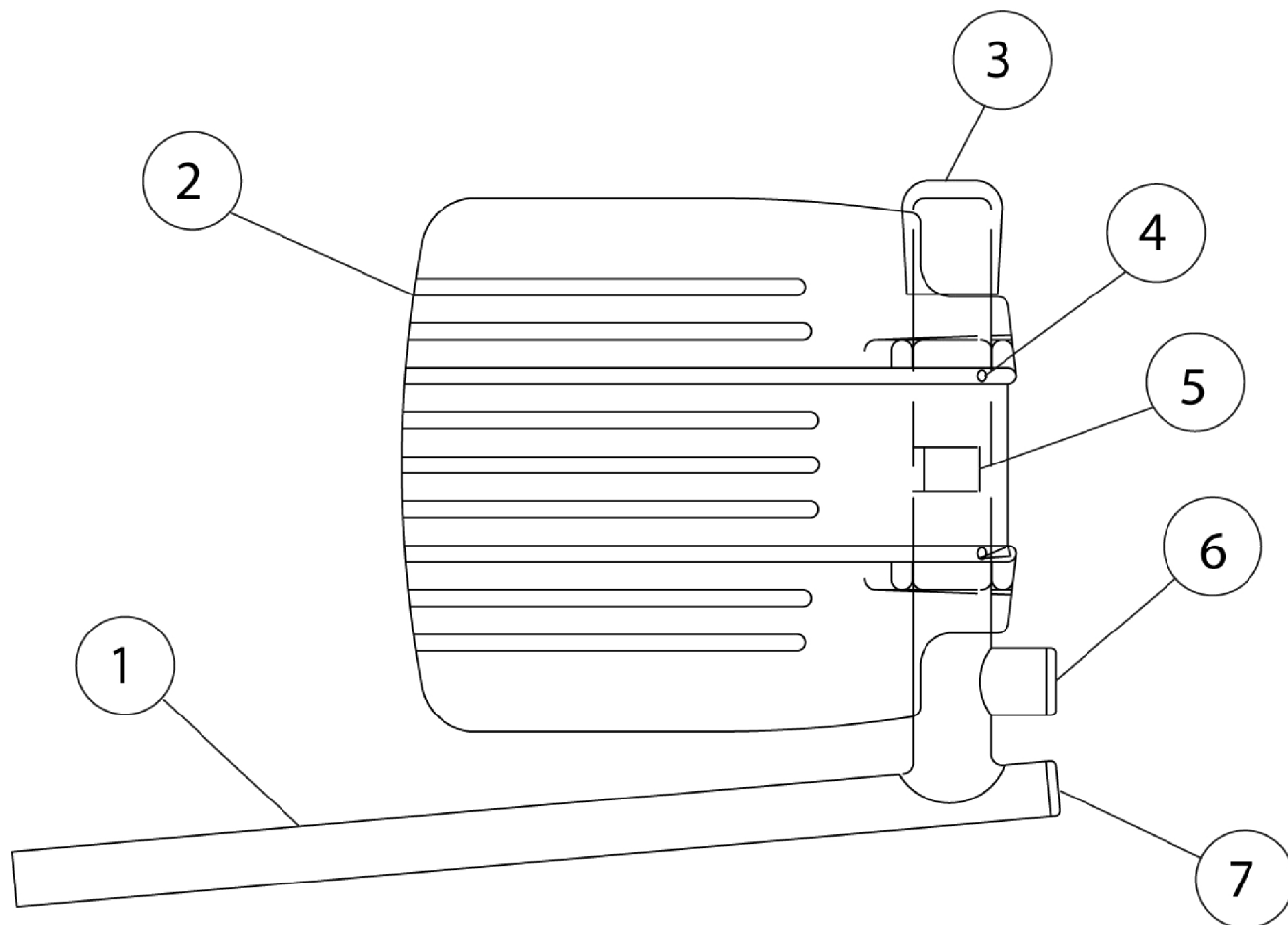
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04528X002	Bracket, Release, Black	1	1
2		42326X004	Bar, Ratchet - Right/Left	1	1
3		1037125	Cam, Legrest	1	1
4		1037485	Spring, Release	1	1
5		1040060	Tip, Plastic, Black	1	1
6		1037126	Handle, Release	1	1
7		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
8		1040831	Ring, Snap	1	1
9		10261X000	Nut, Acorn (5/16-24)	1	1
10		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	2
11	A	1046329	Kit, Elevating Legrest Ratchet Hardware (Pair)	1	1
12		1025104	Bracket, Legrest, Chrome	1	1
13		04526X019	Plate, Legrest Pad	1	1
14		48823X008	Spring, Leaf	1	1
15		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
16		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
17		1027377	Washer (#20)	1	1
18		60264X001	Locknut (5/16-24)	1	3
19		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
20		40363X000	Hex Nut (3/8"-16)	1	3
21		1022866-NLA	NLA - Screw, Socket Button Head (3/8-16 x 3/4")	1	2
22		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
23		1022846-NLA	NLA - Bar, Link, Black	1	1
24		1022877-NLA	NLA - Tube, Support and Drive Link, Chrome - Right	1	1
24		1022878-NLA	NLA - Tube, Support and Drive Link, Chrome - Left	1	1
25		1024911-NLA	NLA - Decal, Smartleg	1	1
26		1022874	Bumper	1	1
27		1022871-NLA	NLA - Legrest Support Tube Assembly, Adult, Chrome - Right	1	1
27		1022872-NLA	NLA - Legrest Support Tube Assembly, Adult, Chrome - Left	1	1
28		1027097	Plug Button, Black (3/4")	1	1
29		1022854-NLA	NLA - Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)	1	1
30		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
31		1025133	Spacer, Legrest Pad, Black	1	1
32		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
NOTE: A - Includes items 1-10					
NOTE: See pages 33-35, 40-44, 47, and 50 for Legrest Footplate Assemblies.					

Front Riggings - Legrest Support Assembly - AL4

AL4 Calf Pad

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
		04529X003	Pad, Calf with Cover, Black - Right (14 - 15" W)	1	2
		04529X004	Pad, Calf with Cover, Black - Left (14 - 15" W)	1	2
		7500003	Pad, Calf with Cover	1	2
		1091764	Cover, Calf Pad, Black Vinyl - Right/ Left	1	1
		1091765	Calf Pad Assembly, Single with LBL	1	1
		1066591	Hardware, Legrest Pad	1	2
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1

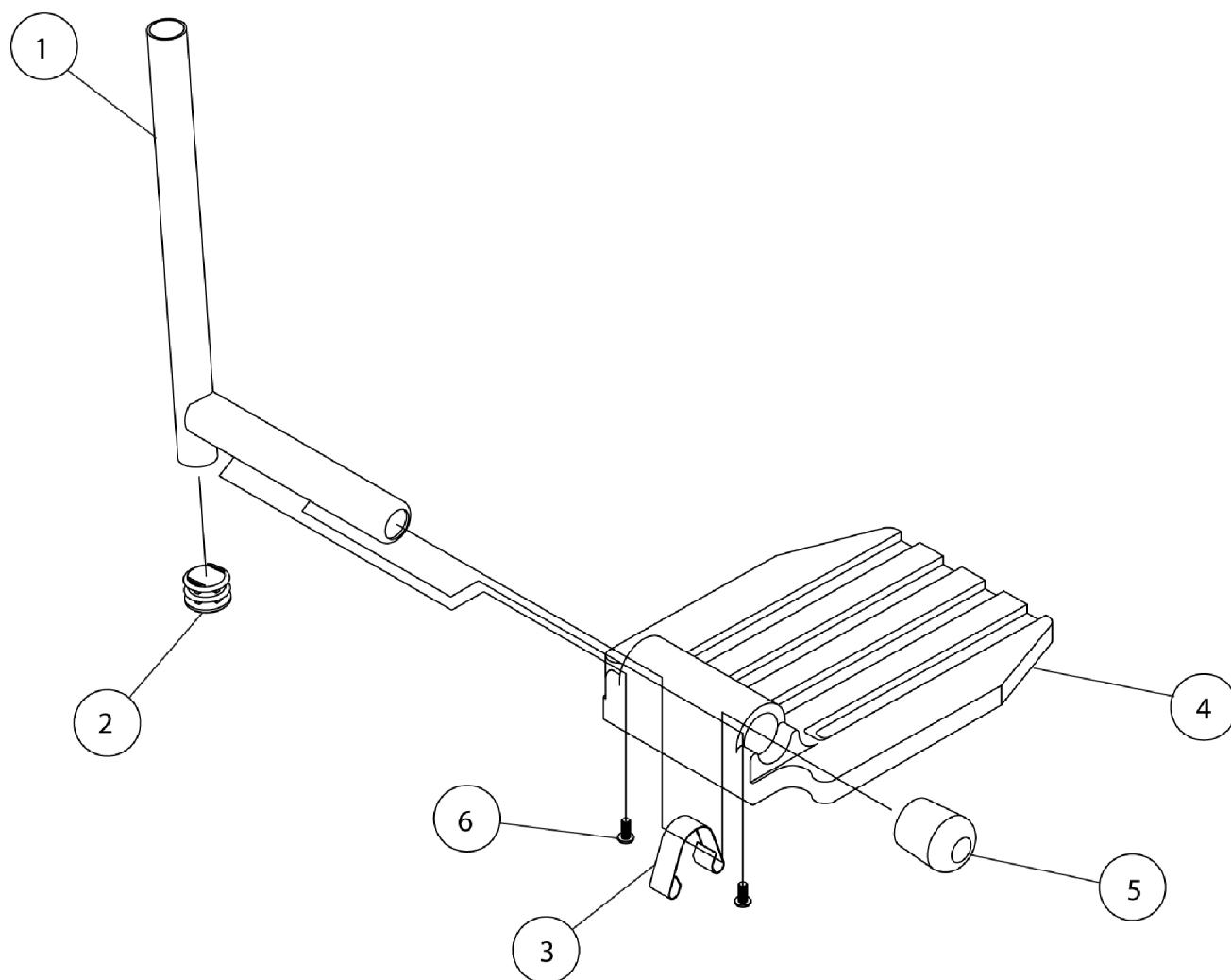
Front Riggings - Footplates & Heel Loops with Extension - FR77 Legrests Support Assemblies



Front Riggings - Footplates & Heel Loops with Extension - FR77 Legrests Support Assemblies

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-7		7716R	Footplate w/Pivot Slide Tube - RH (16")	--	1
1-7		7716L	Footplate w/Pivot Slide Tube - LH (16")	--	1
1-7		1023907	Footplate w/Pivot Slide Tube - RH (18")	--	1
1-7		1023908	Footplate w/Pivot Slide Tube - LH (18")	--	1
1		1041526	Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	--
2		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	--
2		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	--
3		1016346	Cap, End, Tube, Black (7/8")	1	--
4		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
5	B	1036123	Spring, Leaf	1	--
6	A	1027097	Plug Button, Black (3/4")	1	--
7		1018133	Plug Button, Black (5/8")	1	--
NOTE: A - Extra Large B - Use one or more leaf springs per assembly as required such that footplate may be moved by hand to the up-right position and remain in place.					

Footplates & Heel Loops w/ Extension - FR75 Legrest Support Assemblies



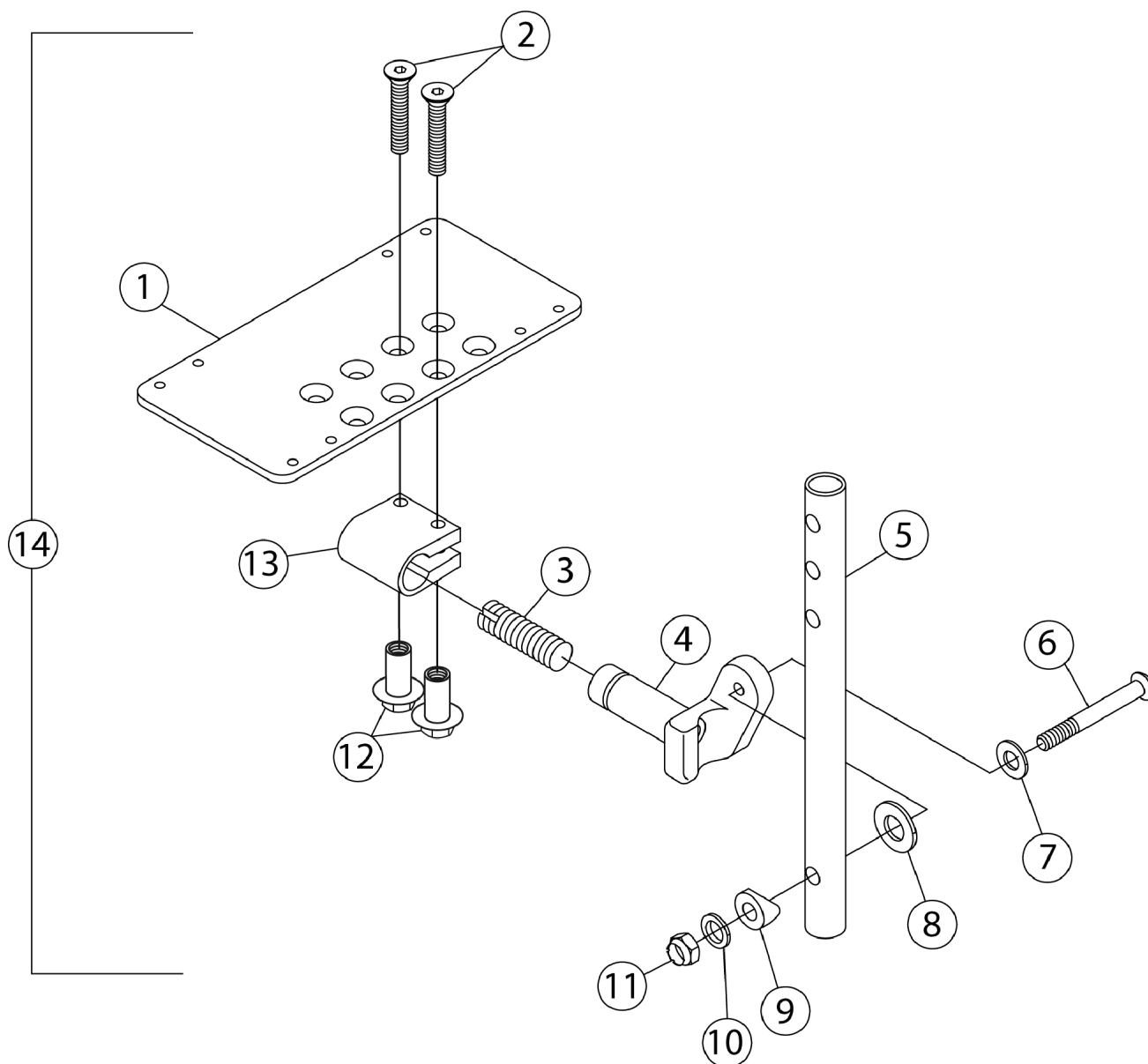
Footplates & Heel Loops w/ Extension - FR75 Legrest Support Assemblies

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-6	A B,C	7516R	Footplate w/Pivot Slide Tube - RH (16")	--	1
1-6		7516L	Footplate w/Pivot Slide Tube - LH (16")	--	1
1-6		7518R	Footplate w/Pivot Slide Tube - RH (18")	--	1
1-6		7518L	Footplate w/Pivot Slide Tube - LH (18")	--	1
1		1041527	Pivot/Slide Tube w/ Plug Button, Black	1	2
2		1027097	Plug Button, Black (3/4")	1	2
3		1006981	Spring, Tension	1	2
3		1036123	Spring, Leaf	1	2
4		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	2
4		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	2
4		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	2
4		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	2
5		1016346	Cap, End, Tube, Black (7/8")	1	2
6		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	2	4
NOTE: A - Small & Medium B - Extra Large C - Use one or more leaf springs per assembly as required such that footplate may be moved by hand to the up-right position and remain in place					

Pivot/Slide Tube w/ Adjustable Angle Footplates - AT5543

- 60 Degree, 60 Degree MFX & 70 Degree Swingaway

Supports w/ Straight Slide Tube



Pivot/Slide Tube w/ Adjustable Angle Footplates - AT5543 - 60 Degree, 60 Degree MFX & 70 Degree Swingaway Supports w/ Straight Slide Tube

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1060425-NLA	NLA - Footplate, Adjustable Angle, Small, Black (3-1/4" W x 8" L)	1	1
		1060426-NLA	NLA - Footplate, Adjustable Angle, Medium, Black (4-1/4" W x 8" L)	1	1
		1060427-NLA	NLA - Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
		1062568	Footplate, Extra Large Adjustable Angle (6-1/4" W x 8" L)	1	1
2		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	1
3		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
4		1052102	Hinge, Footplate - Right	1	1
		1052103	Hinge, Footplate - Left	1	1
5		1120379	Tube, Pivot/Slide, Straight, Aluminium, Black (9-7/8" L)	1	1
		1120385	Tube, Pivot/Slide, Straight - Black (11-7/8" L)	1	1
6		1022831	Screw, Socket Button Head (1/4-20 x 1-7/8")	1	1
7		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
8		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
9		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
10		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
11		1025736	Locknut (1/4-20)	1	2
12		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
13		1058517	Clamp, Footplate	1	1
14		See Chart	#14 60 Degree, 60 Degree MFX, 70 Degree Non-Tapered and ELR's	1	1

#14 60 Degree, 60 Degree MFX, 70 Degree Non-Tapered and ELR's

Straight Slide Tube (9-7/8")	Right	Left
14-15" Wide (5-1/4" Footplate)	1060432	1060433
16-17" Wide (6-1/4" Footplate)	1062572	1062573
18-22" Wide (7-1/4" Footplate)	1068620	1068621
ALPT Straight Slide Tube (Aluminum 11-7/8")	Right	Left
14-15" Wide (5-1/4" Footplate)	1060440-NLA	1060441
16-17" Wide (6-1/4" Footplate)	1062578	1062579

Pivot/Slide Tube w/ Adjustable Angle Footplates - AT5543

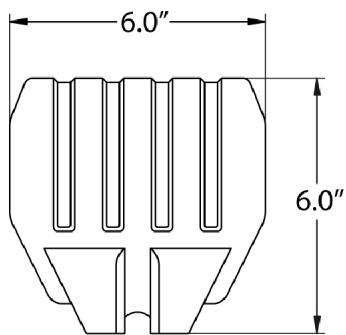
- 60 Degree, 60 Degree MFX & 70 Degree Swingaway

Supports w/ Straight Slide Tube

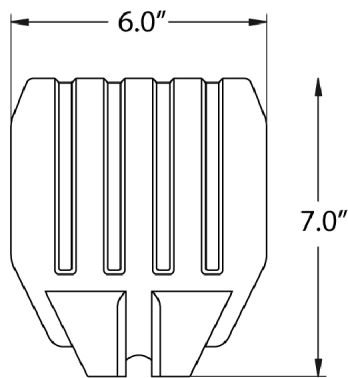
#14 60 Degree, 60 Degree MFX, 70 Degree Non-Tapered and ELR's

Straight Slide Tube (9-7/8")	Right	Left
18-22" Wide (7-1/4" Footplate)	1068622	1068623

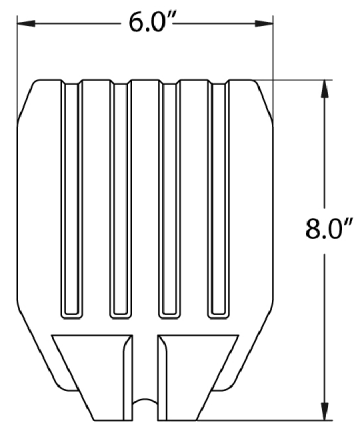
Pivot/Slide Tube w/ Footplate Assembly - Composite - 1651



Small Footplate



Medium Footplate



Large Footplate

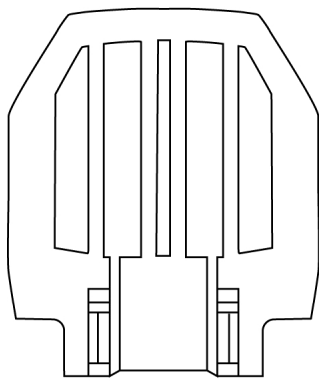
Pivot/Slide Tube w/ Footplate Assembly - Composite - 1651

60 Degree	Small	Small	Medium	Medium	Large	Large	
13" - 19"	Long	2" Longer	Long	2" Longer	Long	2" Longer	
J Curved End	14"	14"	15" - 16"	15" - 16"	17" - 22"	17-22"	
	N/A	N/A	1028387	N/A	1028383	N/A	Right
	N/A	N/A	1028388	N/A	1028384	N/A	Left
60 Degree MFX	Small	Medium	Large				
9-3/4" - 14"	Short	Short	Short				
J Curved End	14"	15" - 16"	17" - 22"				
	N/A	1028385-NLA	1028381-NLA				
	N/A	1028386-NLA	1028382-NLA				
70 Degree	Small	Small	Medium	Medium	Large	Large	
14" - 19"	Short	2" Longer	Short	2" Longer	Short	2" Longer	
J Straight	14"	14"	15" - 16"	15" - 16"	17" - 22"	N/A	
	1042784-NLA	N/A	1042786	N/A	1042788	N/A	Right
	1042785-NLA	N/A	1042787	N/A	1042789		Left
70 Degree Tapered	Small	Small	Medium	Medium	Large	Large	
14-1/2" - 19-1/2"	Short	2" Longer	Short	2" Longer	Short	2" Longer	
J Straight	16" - 17"	16" - 17"	18" - 19"	18" - 19"	20" - 22"	20" - 22"	
	N/A	N/A	1042786	N/A	1042788	N/A	Right
	N/A	N/A	1042787	N/A	1042789	N/A	Left

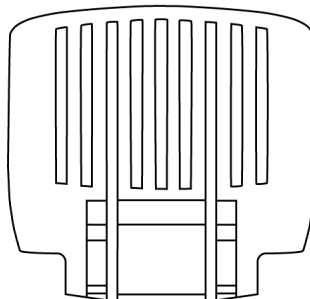
Pivot/Slide Tube w/ Footplate Assembly - Composite - 1651

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
1		1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
1		1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
2		60285X006	Screw, Socket Head (1/4-20 x 2-1/4")	1	1
		1025195	Locknut (1/4-20)	1	1
		1027097	Plug Button, Black (3/4")	1	1
		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
		1026703	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
		See Chart	1651 Composite Footplates and Pivot Tubes Assemblies	1	1

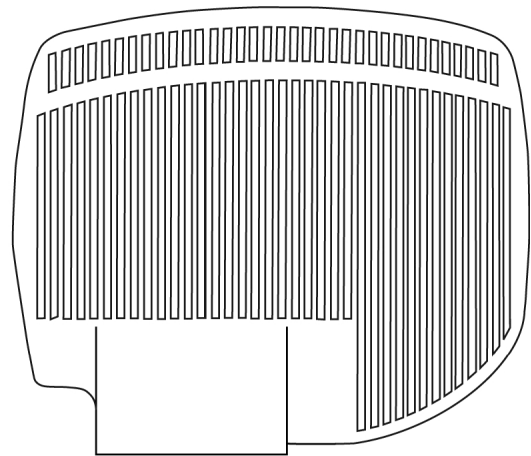
Pivot/Slide Tube w/ Footplate Assembly - Aluminum



Small / Medium



Extra Small

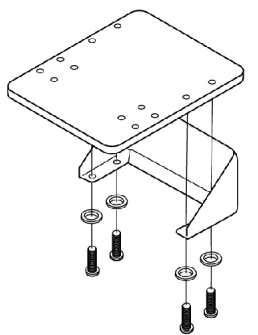


Extra Large

Pivot/Slide Tube w/ Footplate Assembly - Aluminum

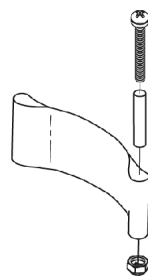
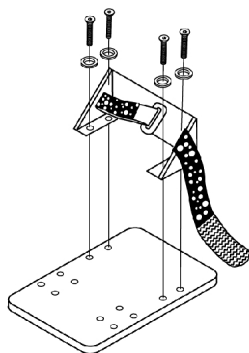
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		44200X032-NLA	NLA - Footplate, Aluminum, Extra Small, Black (5-3/4" W x 6" L)	1	1
1		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	2
1		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	2
1		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	2
1		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	2
2		1006981	Spring, Tension	1	2
2		1036123	Spring, Leaf	1	2
3		1025729	Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	4
4		1048834	Pivot/Slide Tube w/ Plug Button, Black	1	2
5		1027097	Plug Button, Black (3/4")	1	2
6		1041542-NLA	NLA - Pivot/ Slide Tube w/ Footplate Aluminum 9-1/2" L - Right	1	1
6		1041543-NLA	NLA - Pivot/ Slide Tube Assembly w/ Aluminum Footplate, Black - Left (9-1/2" L)	1	1
6		1026401	Footplate Assembly, Aluminum, Black - Right	1	1
6		1026402	Footplate Assembly, Aluminum, Black - Left	1	1
6		1026395	Pivot/Slide Tube Assembly w/ Extra Large Footplate, Black - Right (9-1/2" L) (16"-20" W)	1	1
6		1026396	Pivot/Slide Tube Assembly w/ Extra Large Footplate, Black -Left (9-1/2" L) (16"-20" W)	1	1

Front Riggings - Heel Loops and Toe Loops

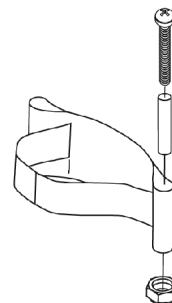


**Heel Loop for
AT5542 / AT5042 /
AT5043**

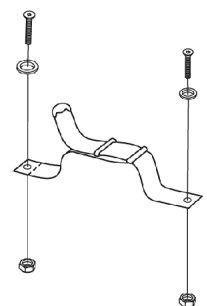
**Heel Loop with
Ankle Strap for
AT5542 / AT5042 /
AT5043**



**Heel Loop for
1651 / A1562 /
A1564**



**Heel Loop with
Ankle Strap for
1651 / A1562 /
A1564**



**Toe Loop for all
Footplates**

Front Riggings - Heel Loops and Toe Loops

Composite, Aluminum and Extra Large Footplates

Footplate Type	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/Ankle Strap Single # - Right	Heel Loop w/Ankle Strap Single # - Left	Heel Loop w/Ankle Strap Pair #	Attaching Hardware Pair #
1651 Composite						
Small	1025234-NLA	1035905	1035908-NLA	1035909-NLA	1035906	1035931
Medium	1017621	1035917-NLA	1035919	1035920	1035918	1035931
Large	1027000	1035929	1035932-NLA	1035933-NLA	1035930	1035931
A1562 Aluminum						
Small (Jr. Only)	1025234-NLA	1035905	1035908-NLA	1035909-NLA	1035906	1035931
Medium	1017621	1035917-NLA	1035919	1035920	1035918	1035931
Large	1027000	1035929	1035932-NLA	1035933-NLA	1035930	1035931
A1564 Extra Large						
Large	1027000	1035929	1035932-NLA	1035933-NLA	1035930	1035931

Adjustable Angle New Style AT5542/AT5543 and Old Style AT5042 Footplates

Footplate Type	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/Ankle Strap Single # - Right	Heel Loop w/Ankle Strap Pair #	Attaching Hardware Pair #
3-1/4" Wide Footplate	1018269	1036099-NLA	1036097-NLA	1036102	1036096
4-1/4" Wide Footplate	1018270	1036100	1027182	1036103-NLA	1036096
5 & 6-1/4"	1030958-NLA	1036101	1036098	1036104-NLA	1036096
AT5043 Flip -Up Aluminum					
Small 10"	1018269	1036099-NLA	1036097-NLA	1036102	1036096
Medium 12"	1018270	1036100	1027182	1036103-NLA	1036096
1345 Toe Loops					
All Sizes	04572X025	1037087			1037089

Front Riggings - Heel Loops and Toe Loops

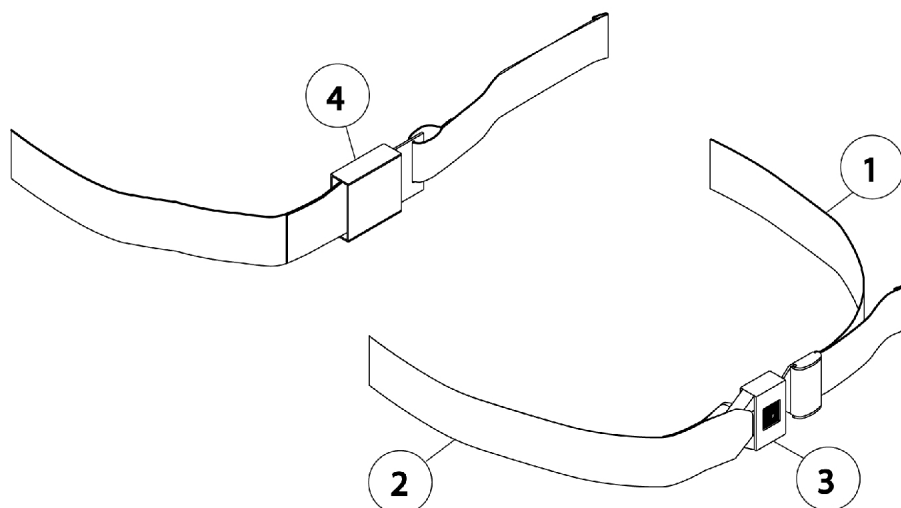
AT5043 Flip-Up Aluminum Footplates and 1345 Toe Loops

Footplate Type	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/Ankle Strap Single # - Right	Heel Loop w/Ankle Strap Pair #	Attaching Hardware Pair #
Small 10"	1018269	1036099-NLA	1036097-NLA	1036102	1036096
Medium 12"	1018270	1036100	1027182	1036103-NLA	1036096
1345 Toe Loops					
All Sizes	04572X025	1037087			1037089

Attaching Hardware Part Numbers

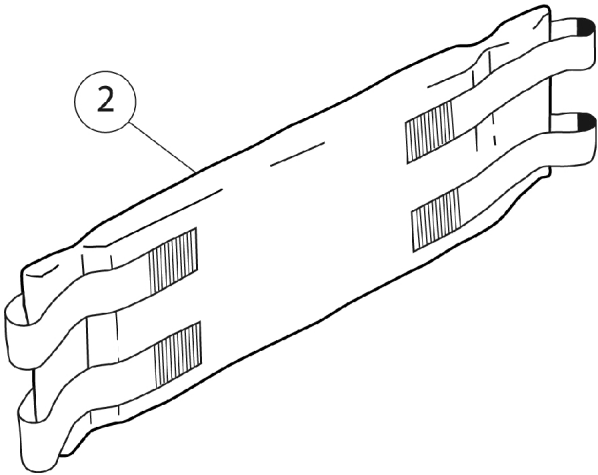
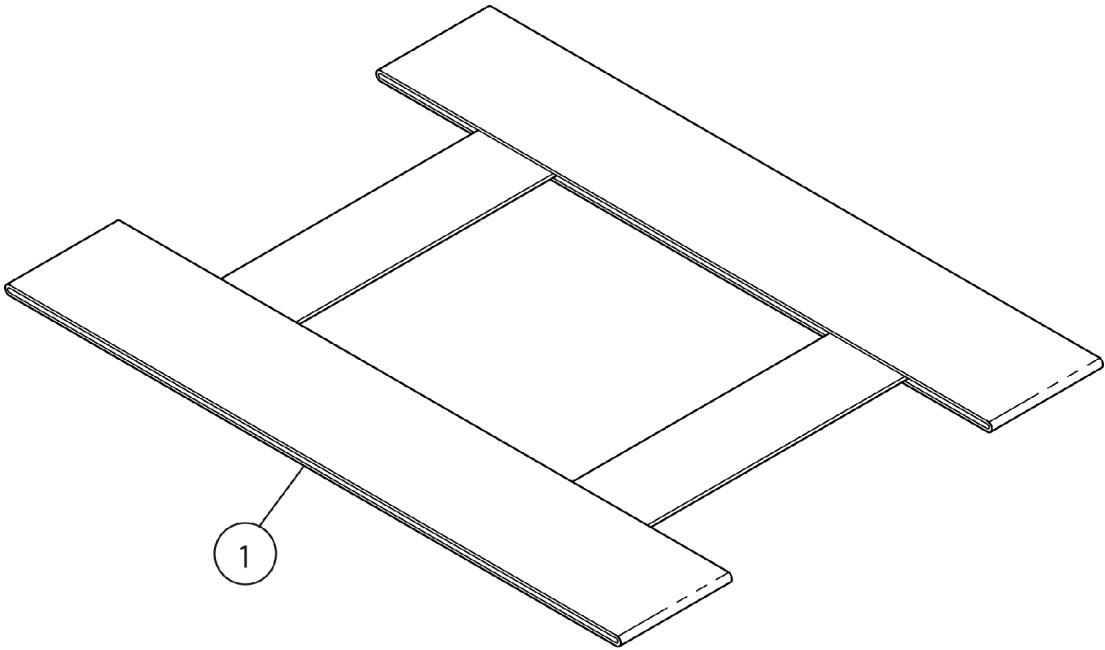
1035931	1036096	1037089
(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Hex Nut w/ Nylon Cap (1/4-20) (2) Flat Washer (1/4 x 5/8 x 1/16")	(8) Screw, Phillips Pan Head (10-32 x 5/16") (8) Flat Washer	(4) Screw, Phillips Pan Head (10-32 x 7/8") (4) Washer (#10) (4) Locknut (10-32)

Seat and Back Options



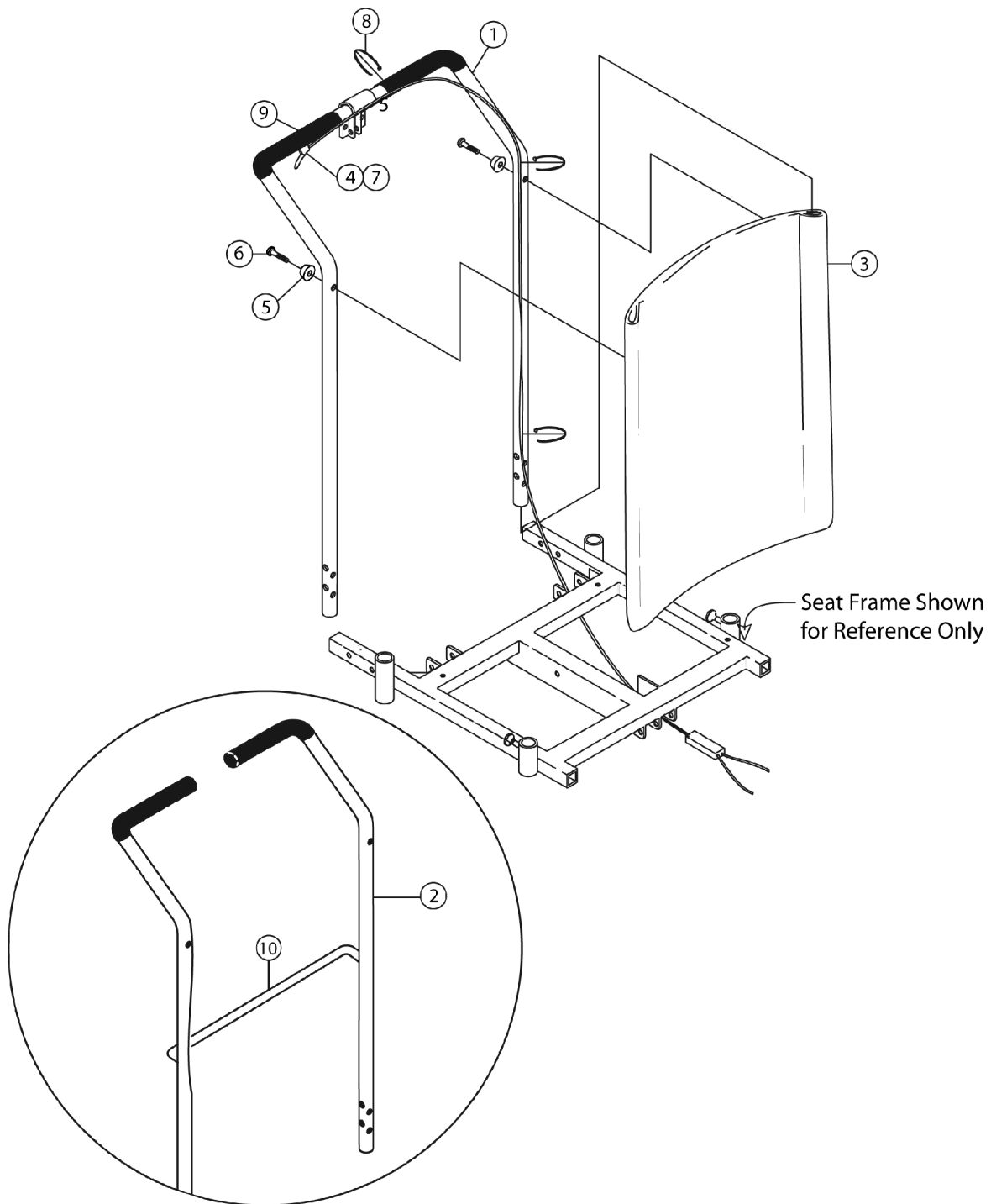
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-3		2119A-NLA	NLA - Auto Seat Restraint Assembly	--	1
2		2119B	Strap Only	--	1
3		2119AX	Restraint, Seat Buckle	--	1
4		TAGTS1034751-NLA	NLA - Strap, Positioning, Seat/Chest w/ Airline Style Buckle (Eyelet to Eyelet Length 46")	--	1
N/S		2119V	Hook and Loop Positioning Strap Assembly	--	1

Front Rigging Options



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1032216	H-Strap (31" L)	--	1
2		1153541	One PC Padded Leg Strap	--	1

Back Post and Upholstery

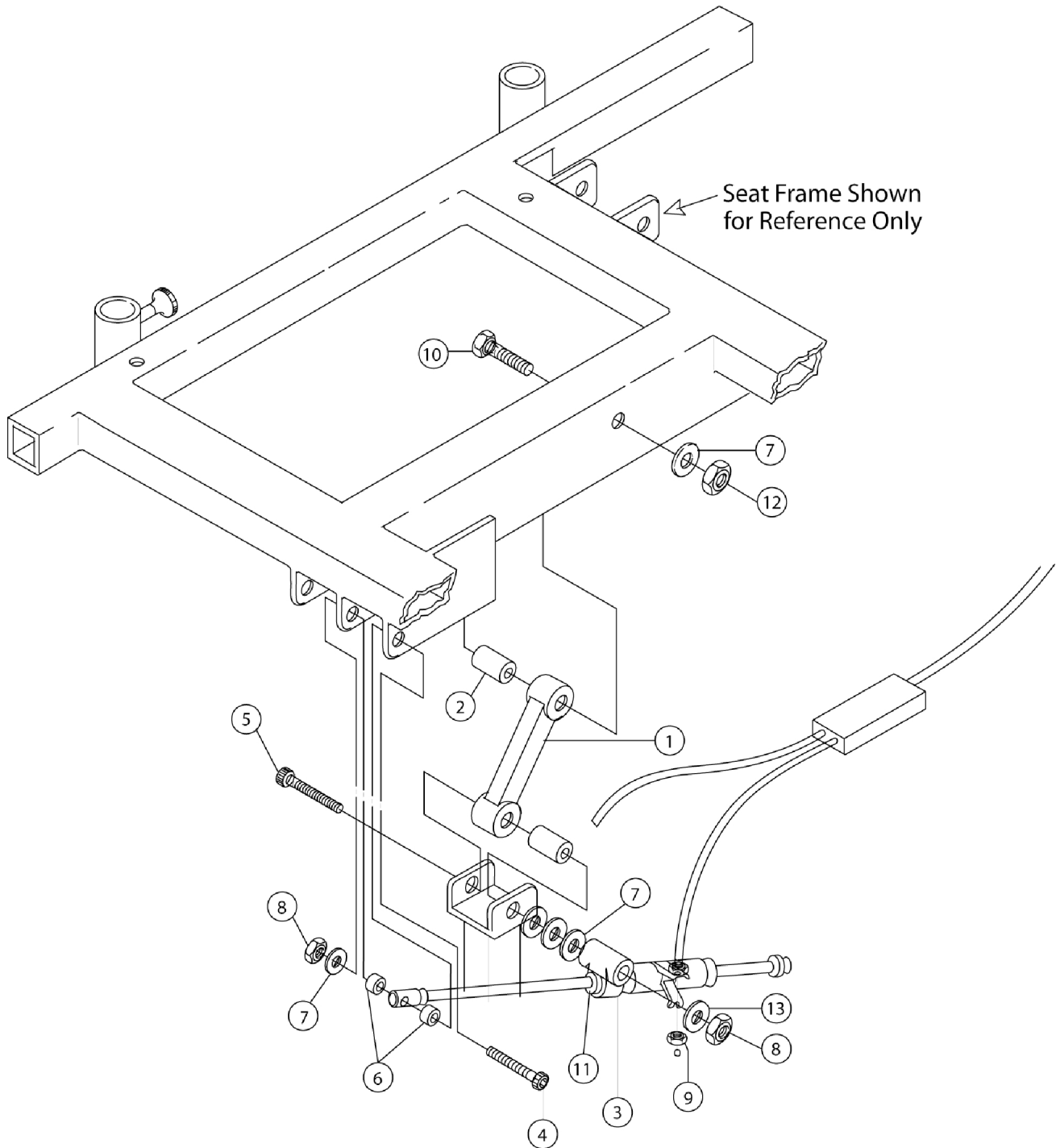


Back Post and Upholstery

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		440106-1	Back Post Assembly (15" W x 20" H)	--	1
1		440106-2	Back Post Assembly (16" W x 20" H)	--	1
1		440106-3	Back Post Assembly (17" W x 20" H)	--	1
1		440106-4	Back Post Assembly (18" W x 20" H)	--	1
1		440106-5	Back Post Assembly (19" W x 20" H)	--	1
1		440106-6	Back Post Assembly (20" W x 20" H)	--	1
1		1072266-1	Back Post Assembly (15" W x 24" H)	--	1
1		1072266-2	Back Post Assembly (16" W x 24" H)	--	1
1		1072266-3	Back Post Assembly (17" W x 24" H)	--	1
1		1072266-4	Back Post Assembly (18" W x 24" H)	--	1
1		1072266-5	Back Post Assembly (19" W x 24" H)	--	1
1		1072266-6	Back Post Assembly (20" W x 24" H)	--	1
2		440109	Post, Back - Right, AAB22 (22")	--	1
2		440110	Post, Back - Left, AAB22 (22")	--	1
2		440112	Post, Back - Right, AAB26 (26")	--	1
2		440113	Post, Back - Left AAB26 (26")	--	1
3	A	450009	Back Upholstery for widths (15" & 16")	--	1
3	A	450010	Back Upholstery for widths (17" & 18")	--	1
3	A	450011	Back Upholstery for widths (19" & 20")	--	1
4		1087493	Cable Assembly C45 (15 - 20" W)	--	1
5		1087595	Cap, Recessed	--	2
6		20228X013-NLA	NLA - Screw, Phillips Oval Head (#10 x 7/8")	--	2
7		R2763	Screw, Cross Pan Head (10-32 x 5/8")	--	1
8		1021260	Tie Wrap (5-5/8" L)	--	3
9		1032244	Grip, Foam Hand (9" L)	--	2
10		1043872-NLA	NLA - Bar, Spreader, Black (15" W)	--	1
		1043873	Bar, Spreader, Black (16" W)	--	1
		1043874	Bar, Spreader, Black (17" W)	--	1
		1043875	Bar, Spreader, Black (18" W)	--	1
		1043876	Bar, Spreader, Black (19" W)	--	1
		1043877	Bar, Spreader, Black (20" W)	--	1
11		450111	Hardware Back Mounting	--	1

NOTE: A - Specify width and height for item 3 and only available with old Style Back Post, item 1.

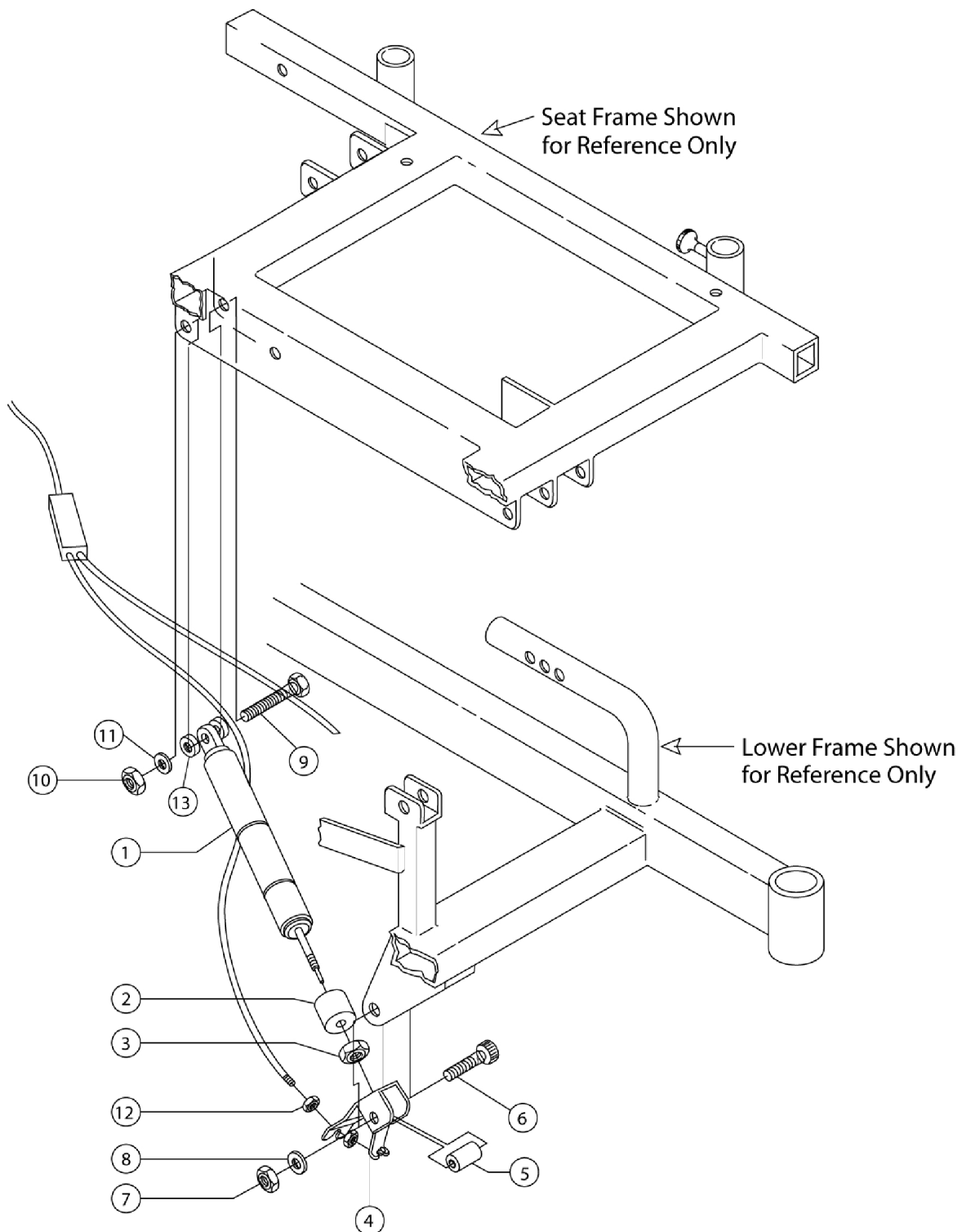
Upper Tilt Assembly



Upper Tilt Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	440099	Front Support Link	--	1
2		440101	Bushing	--	2
3-13		460080	Link, Porter Piston Hardware	1	--
3		1037658	Cylinder, Lock, Silver - Left	1	--
4		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	--
5		360119	Screw, Shoulder Hex Socket (5/16 X 2.5")	1	--
6		361568	Nylon Spacer	2	--
7		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	3	--
8		1025736	Locknut (1/4-20)	2	--
9		R2759	Locknut, Steel Zinc (M6)	2	--
10		1042484-NLA	NLA - Screw, Hex Head (5/16-18 x 2")	1	--
11		440600	Spacer Porter Piston	1	--
12		1026158	Locknut (5/16-18)	1	--
13	319476	Washer	1	--	
NOTE: A - Part #1037658 is used in more than one application. In other wheelchair model applications there will be a right and a left sided Lock Cylinder called out.					

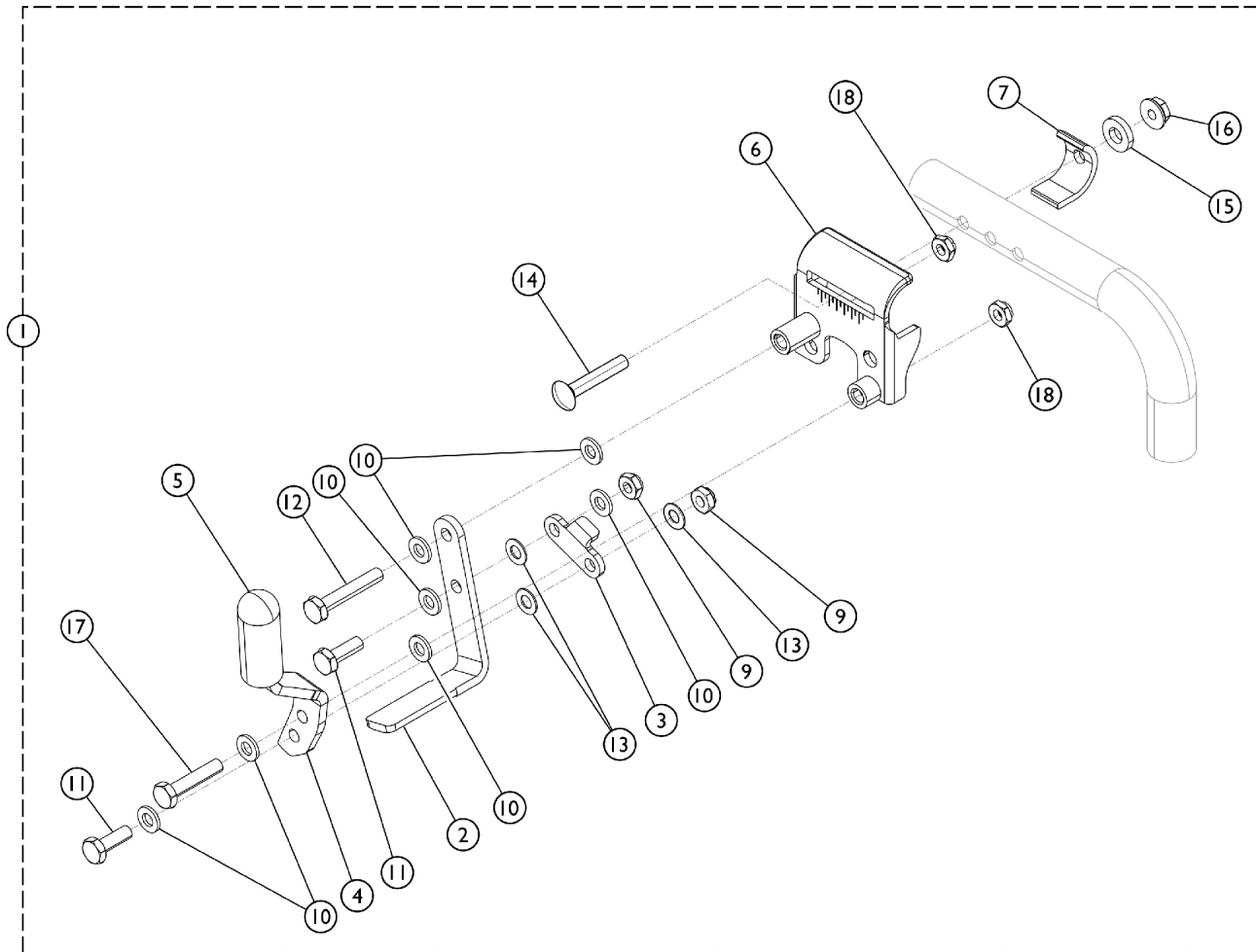
Lower Tilt Assembly



Lower Tilt Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-13		440140	Kit, Gas Strut and Hardware	--	1
1		1082422	Strut, Gas, Black	1	--
2		440145	Spring, Elastomer	1	--
3		361572	Locknut, Steel Zinc (M10 x 1)	1	--
4		TR432	Activator, Strut	1	--
5		1132396	Spacer, Clear (13/32 x 1/2 x 27/32")	1	--
6		360114	Screw, Shoulder Hex Socket (5/16 x 1-1/4")	1	--
7		1025195	Locknut (1/4-20)	1	--
8		319476	Washer	1	--
9		360135	Screw, Shoulder Hex Socket (3/8 x 1-1/2")	1	--
10		1026158	Locknut (5/16-18)	1	--
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	--
12		R2759	Locknut, Steel Zinc (M6)	2	--
13		440152	Spacer, Gas Strut (7/16 x 1/2 x 1-15/16")	2	--

Wheel Lock Assembly

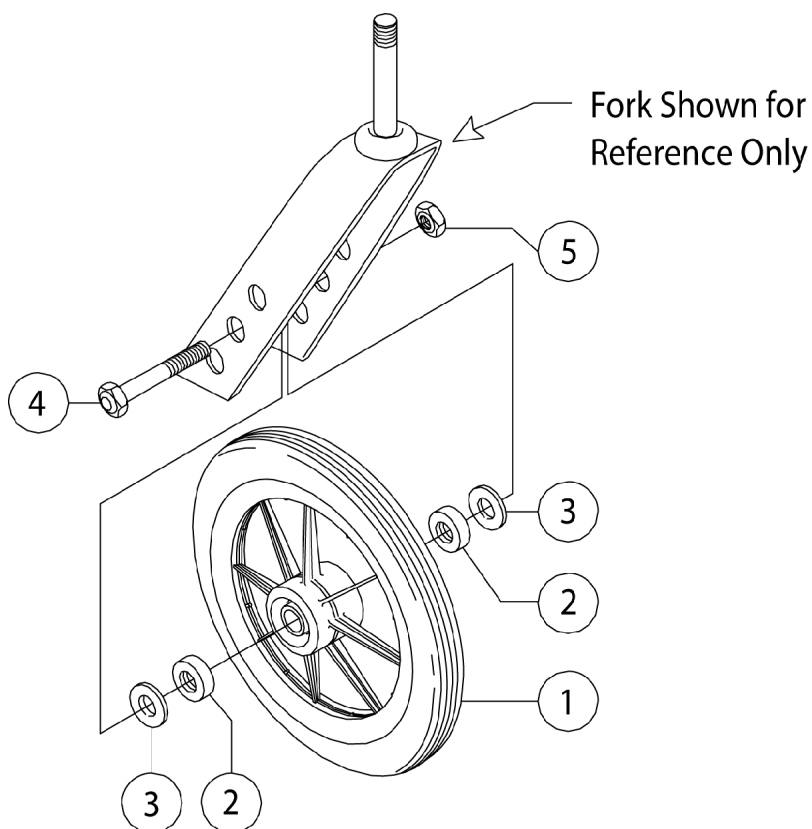


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Wheel Lock Assembly

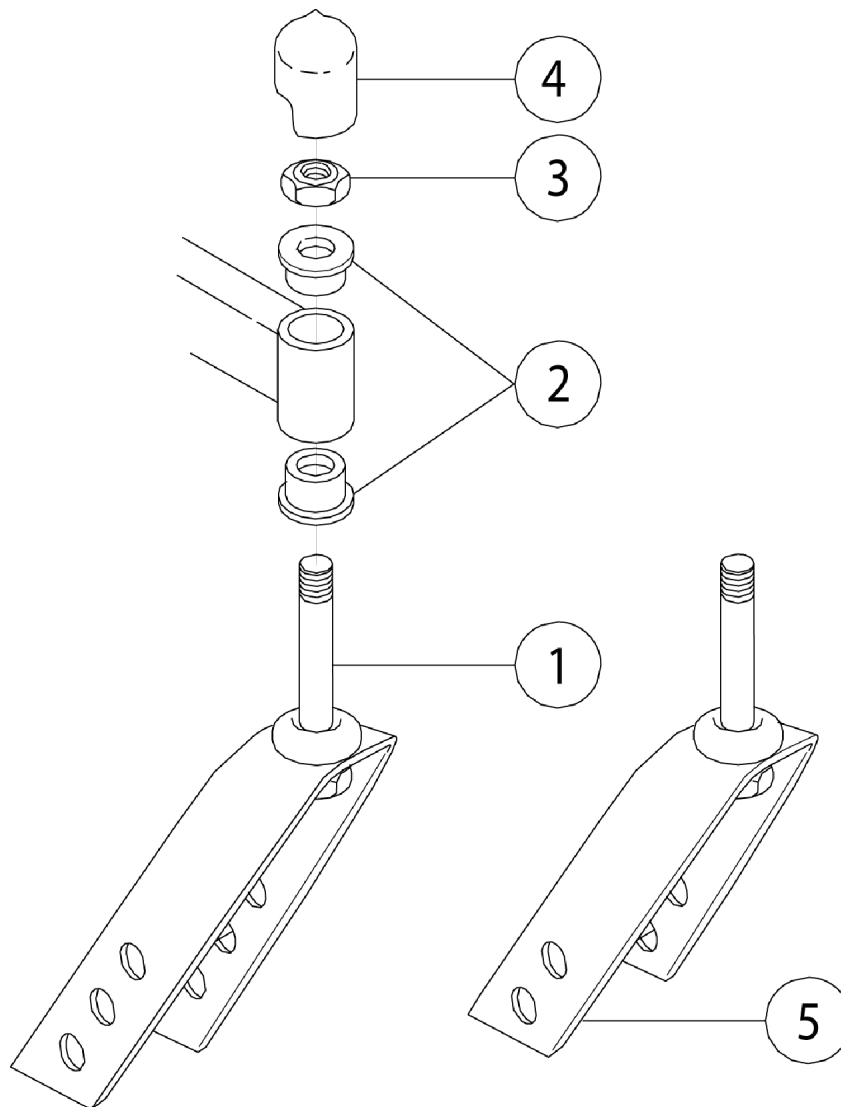
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1101452	Wheel Lock Assembly, Push to Lock, Black - Right	--	1
1	A	1101453	Wheel Lock Assembly, Push to Lock, Black - Left	--	1
1	A	1031796	Wheel Lock Assembly, Pull to Lock, Hemi - Right	--	1
1	A	1031797	Wheel Lock Assembly, Pull to Lock, Hemi - Left	--	1
2		1021405-NLA	NLA - Shoe, Wheel Lock	2	--
3		1021404-NLA	NLA - Link, Black	2	--
4		1021408-NLA	NLA - Handle, Wheel Lock, Black - Right	1	--
		1021409-NLA	NLA - Handle, Wheel Lock, Black - Left	1	--
5		47376x024	Wheel Lock Tip - Black	2	--
6		1031787-NLA	NLA - Bracket, Mounting, Black - Right	1	--
		1031788-NLA	NLA - Bracket, Mounting, Black - Left	1	--
7		1031777	Bracket, Back Up, Black	2	--
8		1026105-NLA	NLA - Spacer, Nylon (1/4 x 7/16 x 1/8")	2	--
9		1025765	Locknut (1/4-28)	2	--
10		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	6	--
11		1028687	Screw, Hex Head (1/4-28 x 3/4")	4	--
12		1021406	Screw, Hex Head (1/4-20 x 1-1/4")	2	--
13		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	6	--
14		1021402	Bolt, Carriage (1/4-20 x 1-1/4")	2	--
15		319476	Washer	2	--
16		1021403	Nut, Hex Flang (1/4-20)	2	--
17		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	2	--
18		1025195	Locknut (1/4-20)	4	--
	B	1007319	Wheel Lock Extension Handle Assembly, Black (6")	1	--
	B	1038599	Wheel Lock Extension Handle Assembly, Black (6") (Pair)	2	--
NOTE: A - Includes items 1 - 18. B - Not shown in illustration.					

Caster Assembly



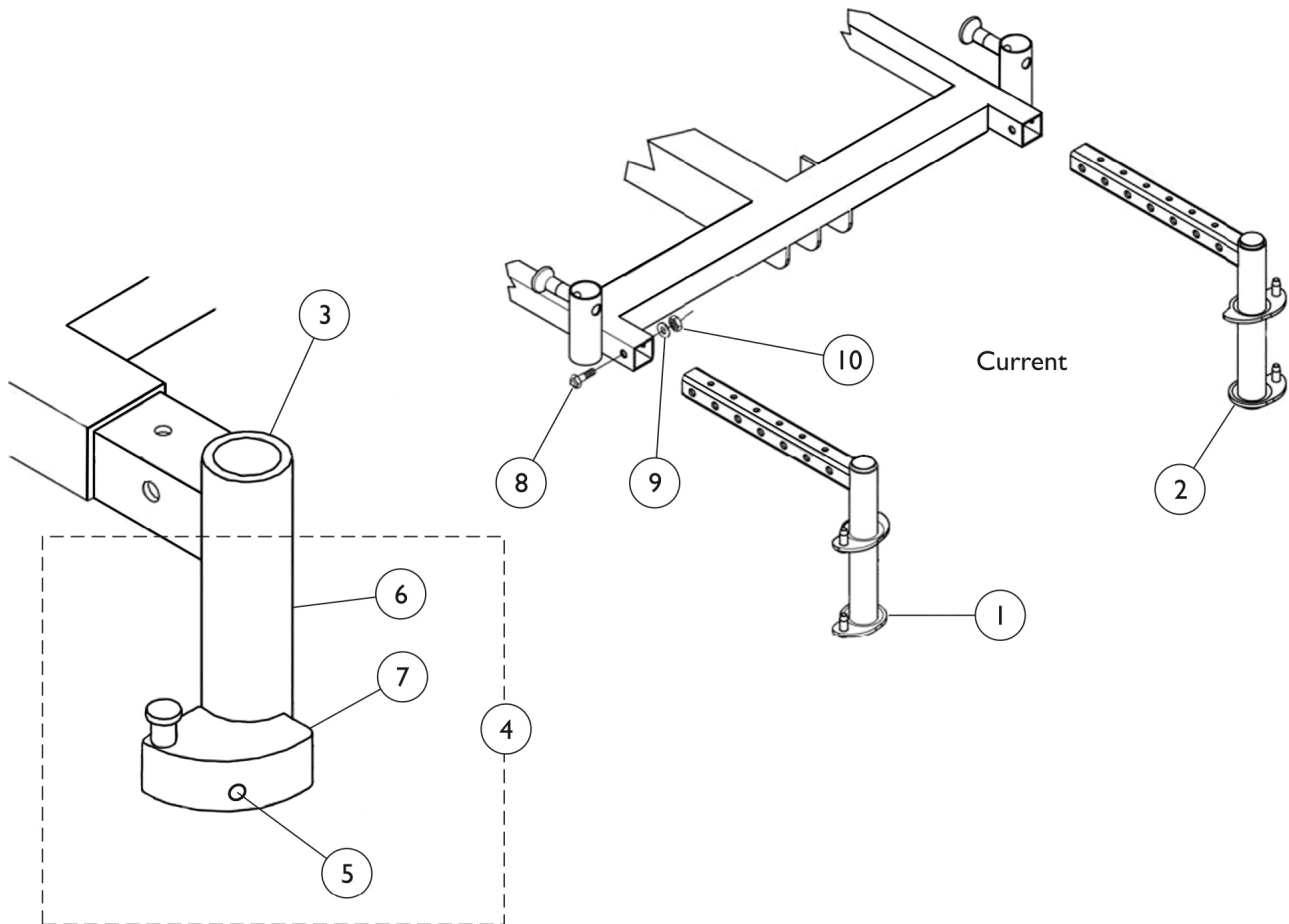
Caster Size	Tire Type	Item 1 Caster Single	Item 2 Wide Axle Spacer	Item 3 Narrow Axle Spacer	Item 4 Front Axle	Item 5 Front Axle Nut
5"	Urethane	C51	1026172	1026102	40317X001	60264X001
7"	Urethane	RP182004 See Note(s) A	N/A	1026102 See Note(s) B	40317X001	60264X001
8"	Urethane	1077808	N/A	1026102	40317X001	60264X001
8"	Pneumatic	C841D	N/A	1026102	40317X001	60264X001
8"	Pneumatic Flat Free	1077167-NLA	N/A	1026102	40317X001	60264X001
NOTE: A - This is a TAG part. All Tag parts are listed online as NET ONLY Pricing. No further discounts are taken from Net pricing. B - Quantity is (2) for 7" Casters						
NOTE: Bearing 40117x026 is used for all these casters.						

Fork Assembly



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-4		430058	Kit, Fork and Caster Bearing (8" Fork)	--	2
1		C514	Fork, 3 Hole (8")	1	--
2		C809	Journal, Bearing Caster	1	--
3		1001979	Locknut (1/2-20)	1	--
4		361441	Cap, End, Notched, Black	1	--
5		C515	Fork, Black (5")	1	--
2-5		430060	Kit, Fork and Caster Bearing (5" Fork)	--	2

Legrest Hangers

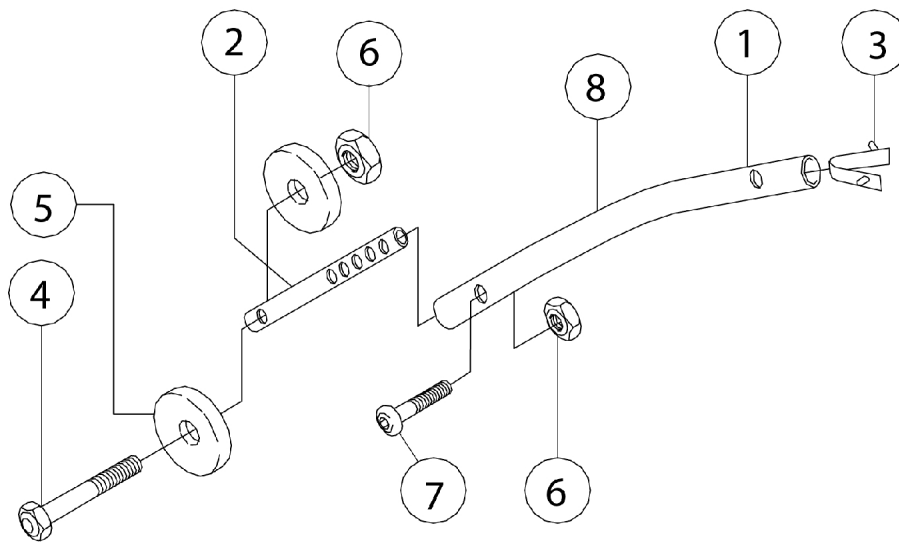


Sector Block Legrest Hanger - Action
(Right Side Shown)

Legrest Hangers

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1095751	Legrest Hanger, Pin Style w/Cap - Right	--	1
2		1095752	Legrest Hanger, Pin Style w/Cap - Left	--	1
3	A	0116802	Legrest Hanger, Sector Style - Right	--	1
N/S	A	0116902	Legrest Hanger, Sector Style - Left	--	1
4	B	1054571	Kit, Sector Block - Right	--	1
N/S	B	1054572	Kit, Sector Block - Left	--	1
N/S	C	1054866	Kit, Sector Block Hardware (Pair)	1	1
5			Screw, Socket Head w/ Patch (1/4-20 x 2")	1	2
6			NLA - Washer, Steel (1/4 x 1/2 x 3/64")	1	2
7			NLA - Block, Sector - Right	1	1
N/S			NLA - Block, Sector - Left	1	1
8		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	--	2
9		319476	Washer	--	2
10		1025736	Locknut (1/4-20)	--	2
NOTE: A - Sector Block Kit is not included with the Legrest Hanger. B - Kit includes items 5-7. C - Kit includes items 5-7 to accommodate the right and left side of the wheelchair. The Sector Block is No Longer Available to be sold separately. NOTE: Pin Style Hangers should not be available with chair depths of 16" or 17" when choosing 14.5, 15.25 height.					

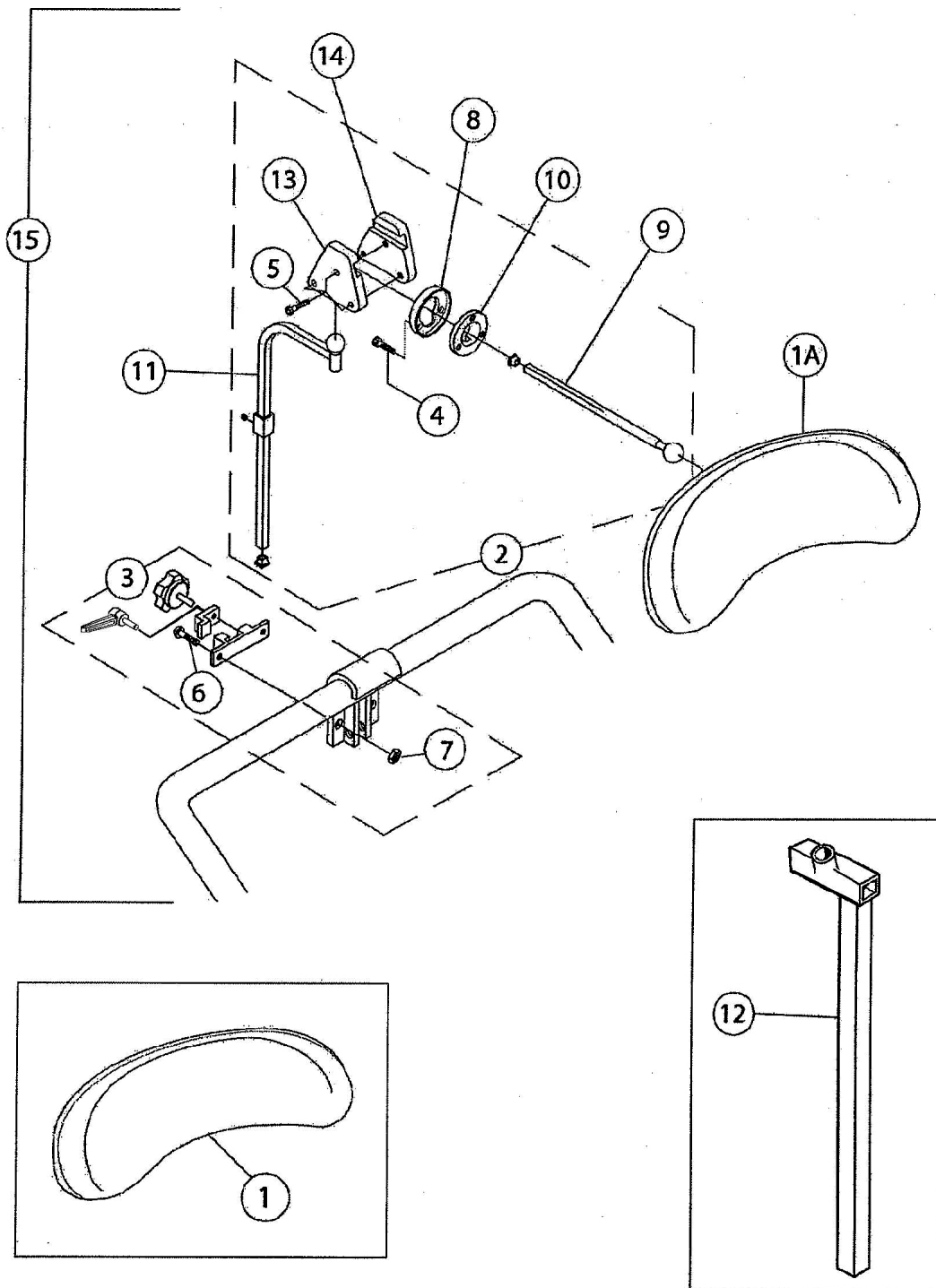
Anti-Tipper Assembly



Anti-Tipper Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1-7	A	440148	Kit, Anti-Tip Hardware (Pair)	--	1
2-8	B	440149	Kit, Anti-Tip Hardware, 30 Degree (Pair)	--	1
1		3114MS	Anti-Tipper Tube	2	--
2		3114MT	Adjustment Tube	2	--
3		361446-NLA	NLA - Button, Lock	2	--
4		1023965-NLA	NLA - Screw, Socket Head (#10-32 x 1-1/2")	2	--
5		3114MR	Anti-Tipper Roller	4	--
6		1025735	Locknut (#10-32)	2	--
7		1025714	Screw, Phillips Pan Head (#10-32 x 1-1/8")	2	--
8		3115MS	Anti-Tipper Tube (30 Degree)	2	--
NOTE: A - Used with 17, 17.5, 18, 18.25, 18.5 and 18.75 Seat to Floor Height models. B - Used with 14.5 and 15.25 Seat to Floor Height models.					

Headrest Assembly



Headrest Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		5500060	Standard Headrest, Pad Only	1	1
1A		5500070	Comfort Headrest, Pad Only	1	1
2		0197024	Fixture Assembly, Offset Support	1	1
3	D,E	1160332	Kit, Headrest Clamp, Knob Style	1	1
3	D,F	0273100	Kit, Headrest Clamp, Lever Style	1	1
4		1130086	Screw, Socket Head Cap (#10-32 x 1")	1	1
5		367-059	Screw, Hex Socket Head (M6 x 25mm)	1	1
6		1055305-NLA	NLA - Screw, Socket Button Head (1/4-28 x 3/4")	1	2
7		1025765	Locknut (1/4-28)	1	2
8		1130080	Spacer, Headrest	1	1
9		1130084	Tube, Square Slide, Black - Short	1	1
10		1130085	Washer, Slotted	1	1
11		1130087	Square Wldmt w/ Bend, Black	1	1
12		450108	Bracket, Headrest Post "L"	1	1
13		1055023-NLA	NLA - Clamp, Horizontal Pivot	1	1
14		1055024-NLA	NLA - Clamp, Threaded, Horizontal Pivot	1	1
15	A	5500071	Comfort Headrest Assembly w/ Multi Axis Hardware (CHC45)	1	1
16	B	5500061	Kit, Headrest, Standard (SPH)	1	1
17	C	1130083	Headrest, Comfort w/ Standard Mounting Hardware (CHSTD)	1	1
NOTE: A - Includes items 1A, 2, 3, 8, and 9. For Model CHC45. B - Includes items 1, 3, and 12. Not Shown. For Model SPH. C - Includes items 1A, 3, 4, 8, 9, 10, and 12. For CHSTD. D - Lever in Kit 0273100 is interchangeable with the Knob in Kit 1160332. E - Headrest Clamp Kit with Knob used Before 10/01/09 F - Headrest Clamp Kit with Lever used After 09/30/09					

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