

### **Parts Catalog Usage Guide**

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 03-030. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:
1-800-333-6900
For Faxed In Orders Call:
1-800-678-4682 or
1-440-366-0709
For Technical Service Call:
1-800-832-4707
Literature Can Be Found at:
www.invacare.com or
1-800-828-6272

### SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

### HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness
Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

| Name | Phone Numbers |
|------|---------------|
|      |               |
|      |               |
|      |               |
|      |               |
|      |               |

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Form No. 03-030

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# Frame Finishes, Packaging, Literature and Upholstery Colors

NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Frame Finishes

| Color Number | Color       | Touch-Up Paint<br>Part Number |
|--------------|-------------|-------------------------------|
| 71P          | Silver Vein | N/A                           |

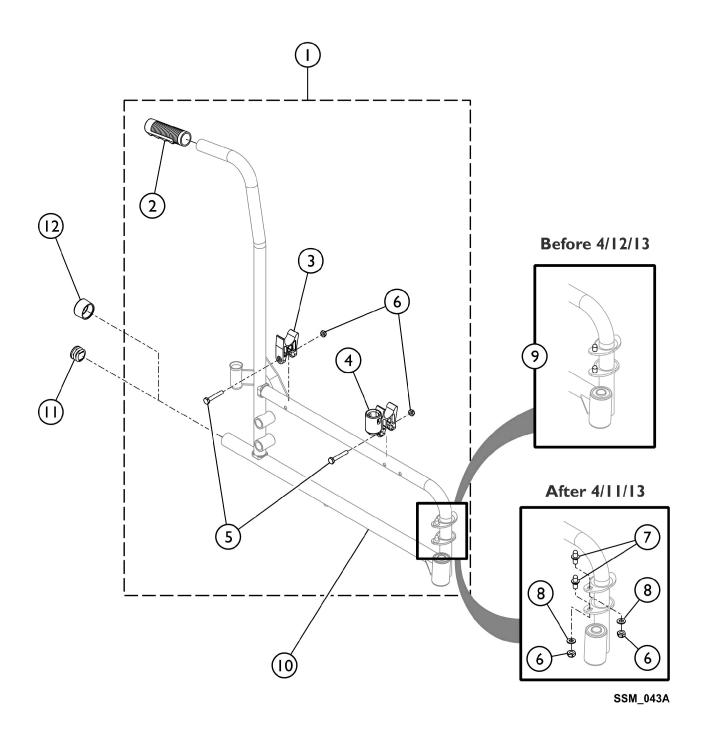
| Part Number Description  |                      |  |  |
|--|----------------------|--|--|
| 1110558  | 10558 Owner's Manual |  |  |
| 1055619 Carton   |                      |  |  |
| 40131X041 Carton Insert  |                      |  |  |
| 47568X002-NLA Bag, Poly (34 x 12 x 38")  |                      |  |  |
| 40131X039-NLA Insert   |                      |  |  |
| NOTE: When adjusting or replacing parts, please refer to your Owner's Manual for assistance. |                      |  |  |

### **Upholstery Colors**

| Part Number | Description   |
|-------------|---------------|
| U240        | Black Nylon   |
| U67         | Black Vinyl   |
| U75         | Dove Grey     |
| U85         | Dark Blue     |
| U86         | Ruby Red      |
| U88         | Camel         |
| U92         | Sky Blue      |
| U550        | Midnight Blue |

### **Side Frame and Hardware**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



### **Side Frame and Hardware**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |             |             |  | Quant   | tity Per |
|--------|-------------|-------------|--|---------|----------|
| Number | Note        | Part Number | Description  | Package | Assembly |
| 1      | Α           | 1193615     | Kit, Side Frame Hardware (Pair)                        | 1       | 1        |
| 2      |             |             | Grip, Hand (6")  | 1       | 2        |
| 3      |             |             | H-Block  | 1       | 2        |
| 4      |             |             | H-Block with Socket Cup                                | 1       | 2        |
| 5      |             |             | Screw, Hex Head (1/4-20 x 1-1/2")                      | 1       | 4        |
| 6      |             |             | Locknut (1/4-20)                                       | 1       | 8        |
| 7      |             |             | Pin, Hinge   | 1       | 4        |
| 8      |             |             | Washer, Plain (1/4 x 1/2 x 9/16")                      | 1       | 4        |
|        |             |             | NLA - Bag, Poly Zip-Lip (8-3/4" L x 6" W)              | 1       | 1        |
|        |             |             | Instruction Sheet, Hand Grip Service                   | 1       | 1        |
| 3      |             | 1107805     | H-Block  | 1       | 2        |
| 4      |             | 1109938     | H-Block with Socket Cup                                | 1       | 2        |
| 5      |             | 16720X004   | Screw, Hex Head (1/4-20 x 1-1/2")                      | 1       | 4        |
| 6      |             | 60275X000   | Locknut (1/4-20)                                       | 1       | 4        |
| 9      | B,C         | 1096781     | Kit, Hinge Pin Replacement Hardware (Pair)             | 1       | 1        |
|        |             |             | NLA - Wrench, Allen (3/32")                            | 1       | 1        |
|        |             |             | Cap, Threaded  | 1       | 4        |
|        |             |             | Washer, Locking Split (#10)                            | 1       | 4        |
|        |             |             | Screw, Socket Button Head Cap, Regulator (8-32 x 3/8") | 1       | 4        |
| 10     | B,C,G       | 1118225     | Frame, Side, Black- Right                              | 1       | 1        |
| 10     | B,C,G       | 1118226-NLA | NLA - Frame, Side, Black- Left                         | 1       | 1        |
| 10     | H,I         | 1194252     | Frame, Side, Black - Right                             | 1       | 1        |
| 10     | H,I         | 1194245     | Frame, Side, Black - Left                              | 1       | 1        |
| 10     | B,C,D,<br>G | 8881122748  | Frame, Side, Color - Right                             | 1       | 1        |
| 10     | B,C,D,<br>G | 8881122749  | Frame, Side, Color - Left                              | 1       | 1        |
| 10     | D,H         | 8881194239  | Frame, Side, Color - Right                             | 1       | 1        |
| 10     | D,H         | 8881194354  | Frame, Side, Color - Left                              | 1       | 1        |
| 11     | E           | 1029501     | Plug Button, Black (1")                                | 1       | 2        |
| 12     | F           | 15680X013   | Anti-Rattle (1")                                       | 1       | 2        |

NOTE: A - Kit includes items 2 - 8.

B - 1096781, Hinge Pin Replacement Kit is only used on Side Frames (Item 10) w/ welded on Hinge Pins manufactured before (04/01/13).

C - Side Frames manufactured after (04/11/13) have Hinge Pin Saddles w/ Square Holes to attach Removable, Non-Welded Hinge Pins.

D - All Side Frames ordered after (04/11/13) require new Side Frame Hardware that will include the Removable Hinge Pins also and the removable Hinge Pins cannot be sold separately. Specify 71P Silver Vein when ordering.

E - Chairs without Anti-Tippers require Plug Buttons.

F - Anti-Rattle used in place of Plug Buttons for Chairs w/ Anti-Tippers.

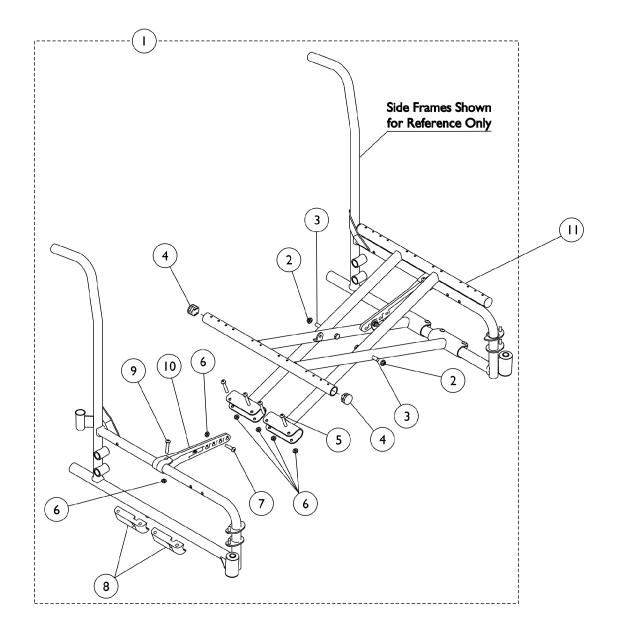
G - Before 10/12/16 bearing size was 1/2" (Before 02/21/17 applies to stock models T4\_WCB22 and T4\_WCB24 only).

H - After 10/11/16 bearing size changed to 5/8" (After 02/20/17 applies to stock models T4\_WCB22 and T4\_WCB24 only).

I - All Side Frames ordered after (04/11/13) require new Side Frame Hardware that will include the Removable Hinge Pins also and the removable Hinge Pins cannot be sold separately.

### **Crossbraces and Hardware**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



### **Crossbraces and Hardware**

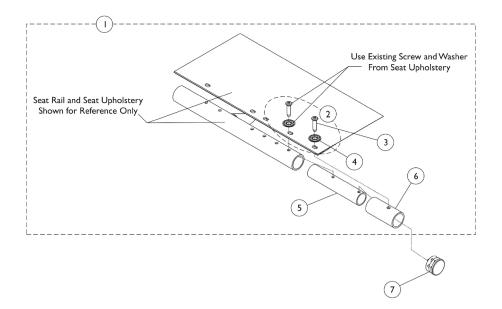
NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item    |            |             |   | Quant   | tity Per |
|---------|------------|-------------|---|---------|----------|
| Number  | Note       | Part Number | Description                                 | Package | Assembly |
| 1       | Α          | 1118201     | Hardware, X-Brace (18 - 24" W)              | 1       | 1        |
| 2       |            | 60264X001   | Locknut (5/16-24)                           | 1       | 2        |
| 3       |            | 40317X001   | Screw, Hex Head (5/16-24 x 2-3/4")          | 1       | 2        |
| 4       |            | 1027095     | Plug Button, Black (7/8")                   | 1       | 4        |
| 5       |            | 1008495     | Screw, Socket Button Head (1/4-20 x 1-1/2") | 1       | 8        |
| 6       |            | 60275X000   | Locknut (1/4-20)                            | 1       | 12       |
| 7       |            | 1009837     | Screw, Socket Button Head (1/4-20 x 1")     | 1       | 2        |
| 8       |            | 1012172-NLA | NLA - Clamp, Saddle                         | 1       | 4        |
| 9       |            | 1008432     | Screw, Socket Button Head (1/4-20 x 1-1/4") | 1       | 2        |
| 10      |            | 1118199     | Link, Pivot, Black (18 - 24" W)             | 1       | 2        |
| 11      |            | 1118206     | Crossbrace, Black (18" W)                   | 1       | 2        |
| 11      |            | 1117405     | Crossbrace, Black (20" W)                   | 1       | 2        |
| 11      |            | 1117406     | Crossbrace, Black (22" W)                   | 1       | 2        |
| 11      |            | 1117407     | Crossbrace, Black (24" W)                   | 1       | 2        |
| NOTE: A | - Includes | items 2-10. | 1   |         | -        |

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### **Seat Extensions**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



### **Seat Extensions**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |   | Quant   | ity Per  |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description                               | Package | Assembly |
| 1      | A,B  | 1119122     | Kit, Seat Extension (2")                  | 1       | 1        |
| 3      |      |             | Screw, Phillips Oval Head (#12-14 x 7/8") | 1       | 2        |
| 4      |      |             | Washer (1/4 x 3/4 x 3/32")                | 1       | 2        |
| 5      |      |             | Tube, Insert, Black                       | 1       | 2        |
| 6      |      |             | Spacer                                    | 1       | 2        |
| 2      | С    | 1131378     | Kit, Hardware                             | 1       | 1 1      |
| 3      |      |             | Screw, Phillips Oval Head (#12-14 x 7/8") | 1       | 12       |
| 4      |      |             | Washer (1/4 x 3/4 x 3/32")                | 1       | 12       |
| 7      |      | 1027095     | Plug Button, Black (7/8")                 | 1       | 1        |

NOTE: A - Includes items 3-6.

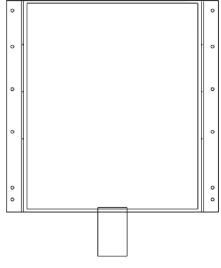
B - For 20" seat depth, includes items 2-5 all at quantity 2.

C - Includes 3 and 4.

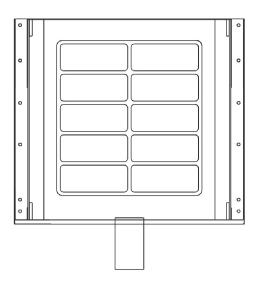
## **Seat Upholstery and Hardware Kits**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

NOTE: After 10/11/16 additional hole was added to the rear corners of the seat upholstery and accommodates all wheelchairs manufactured before 10/12/16 as well. All Crossbrace Seat Rails in the field already have the additional upholstery hole and do not require replacement of Crossbraces.



Seat Upholstery - Nylon



Seat Upholstery - Vinyl

## **Seat Upholstery and Hardware Kits**

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NOTE: After 10/11/16 additional hole was added to the rear corners of the seat upholstery and accommodates all wheelchairs manufactured before 10/12/16 as well. All Crossbrace Seat Rails in the field already have the additional upholstery hole and do not require replacement of Crossbraces.

| Chair<br>Width x Depth | Vinyl Upholstery   | Nylon Upholstery |
|------------------------|--|------------------|
| 18" x 18"              | 8881127512   | 1127579          |
| 10 X 10                | See Note(s) B, A   | See Note(s) B    |
| 40" v 20"              | 8881127588   | 1127580          |
| 18" x 20"              | See Note(s) B, A   | See Note(s) B    |
| 20" v 40"              | 8881135515   | 1127536          |
| 20" x 18"              | See Note(s) B, A   | See Note(s) B    |
| 20" x 20"              | 8881127590   | 1127582          |
| 20" x 20"              | See Note(s) B, A   | See Note(s) B    |
| 22" x 18"              | 8881127591   | 1127538          |
| 22 X 10                | See Note(s) B, A   | See Note(s) B    |
| 22" x 20"              | 8881127592   | 1127584          |
| 22 X 20                | See Note(s) B, A   | See Note(s) B    |
| 24" x 18"              | 8881127593   | 1127585          |
| 24 X 10                | See Note(s) B, A   | See Note(s) B    |
| 24" x 20"              | 8881127594   | 1127586          |
| 24" x 20"              | See Note(s) B, A   | See Note(s) B    |
|                        | dering. See category titled, "Upholstery and Fra<br>a. 18" deep chairs have six mounting holes and 2 |                  |

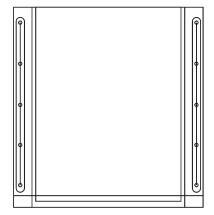
### **Hardware - Seat Upholstery**

| Part Number                             | Description   | Quantity                                 |
|---|---|--|
| 1194392                                 | 14 ea. Screw, Phillips Oval Head<br>(#12-14 x 7/8") | 1 package of 14 Screws and 14<br>Washers |
| See Note(s) A                           | 14 ea. Washer (1/4 x 3/4 x 3/32")                   |  |
| NOTE: A - Hardware is not sold individu | ally.   |  |

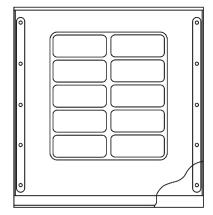
Back Upholstery

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts

Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



Back Upholstery - Nylon



Back Upholstery - Vinyl

Back Upholstery

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts

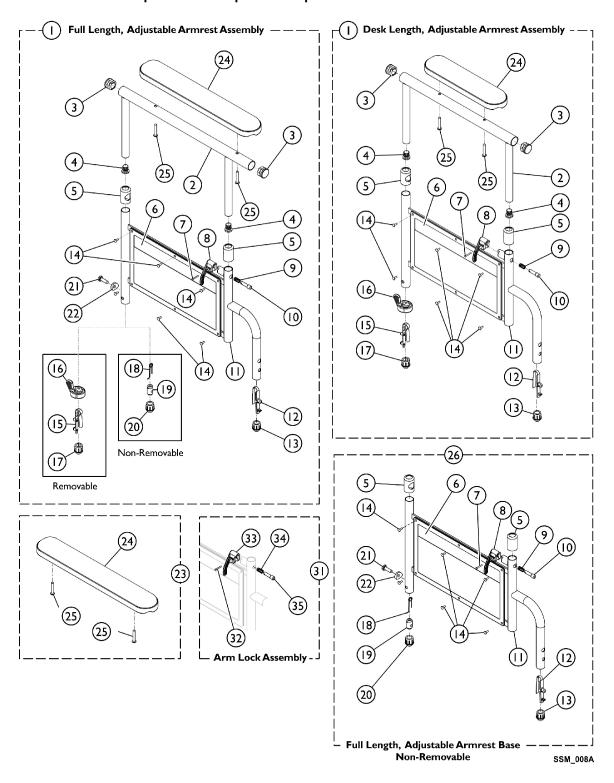
Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Chair Width x Height | Vinyl Upholstery | Nylon Upholstery |
|----------------------|------------------|------------------|
| 18" x 16"            | 8881127476       | 1135517          |
|                      | See Note(s) B, A | See Note(s) B    |
| 20" x 16"            | 8881127576       | 1135518          |
|                      | See Note(s) A, B | See Note(s) B    |
| 22" x 16"            | 8881135516       | 1135519          |
|                      | See Note(s) A, B | See Note(s) B    |
| 24" x 16"            | 8881127578       | 1127574          |
|                      | See Note(s) A, B | See Note(s) B    |

### **Hardware for Back Upholstery**

| Part Number                          |
|--------------------------------------|
| 1131378                              |
| 12 each - Washer (1/4 x 3/4 x 3/32") |
| 12 each - Screw (#12 x 7/8")         |

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| Item   |       |   |   | Quantity Per |          |
|--------|-------|---|---|--------------|----------|
| Number | Note  | Part Number                             | Description   | Package      | Assembly |
| 1      | A,B,J | 8881127561                              | Kit, Armrest, Full Length, Black - Right (Style 19) | 1            | 1        |
| 2      |       |   | Tube, Arm, Full Length, Black                       | 1            | 1        |
| 3      |       |   | Plug Button, Black (7/8")                           | 2            | 1        |
| 4      |       |   | Plug Button, Black (5/8")                           | 2            | 1        |
| 5      |       |   | Anti-Rattle   | 2            | 1        |
| 6      |       |   | Guard, Clothing                                     | 1            | 1        |
| 7      |       |   | Rivet, Tubular                                      | 1            | 1        |
| 8      |       |   | Handle, Lock, Black - Right                         | 1            | 1        |
| 9      |       |   | Spring, Arm Lock                                    | 1            | 1        |
| 10     |       |   | Pin, Locking  | 1            | 1        |
| 11     |       |   | Armrest, Adjustable Height, Black                   | 1            | 1        |
| 12     |       |   | Spring, Torsion w/ Button Lock                      | 1            | 1        |
| 13     |       |   | Plug, Armrest, Black (3/4") (18GA)                  | 1            | 1        |
| 14     |       |   | Rivet   | 6            | 1        |
| 15     |       |   | Spring, Torsion with Button Lock                    | 1            | 1        |
| 16     |       |   | Handle, Quad Release                                | 1            | 1        |
| 17     |       |   | Plug Button, Arm Tube, Black (3/4")                 | 1            | 1        |
| 24     |       |   | NLA - Pad, Arm, Full Length w/ Law Label            | 1            | 1        |
| 25     |       |   | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")  | 2            | 1        |
| 1      | A,B,J | 8881127456                              | Kit, Armrest, Full Length, Black - Left (Style 19)  | 1            | 1        |
| 2      |       |   | Tube, Arm, Full Length, Black                       | 1            | 1        |
| 3      |       |   | Plug Button, Black (7/8")                           | 1            | 2        |
| 4      |       |   | Plug Button, Black (5/8")                           | 1            | 2        |
| 5      |       |   | Anti-Rattle   | 1            | 2        |
| 6      |       |   | Guard, Clothing                                     | 1            | 1        |
| 7      |       |   | Rivet, Tubular                                      | 1            | 1        |
| 8      |       |   | Handle, Lock, Black - Left                          | 1            | 1        |
| 9      |       |   | Spring, Arm Lock                                    | 1            | 1        |
| 10     |       |   | Pin, Locking  | 1            | 1        |
| 11     |       |   | Armrest, Adjustable Height, Black                   | 1            | 1        |
| 12     |       |   | Spring, Torsion w/ Button Lock                      | 1            | 1        |
| 13     |       |   | Plug, Armrest, Black (3/4") (18GA)                  | 1            | 1        |
| 14     |       |   | Rivet   | 1            | 6        |
| 15     |       |   | Spring, Torsion with Button Lock                    | 1            | 1        |
| 16     |       |   | Handle, Quad Release                                | 1            | 1        |
| 17     |       |   | Plug Button, Arm Tube, Black (3/4")                 | 1            | 1        |
| 24     |       |   | NLA - Pad, Arm, Full Length w/ Law Label            | 1            | 1        |
| 25     |       |   | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")  | 1            | 1        |
| 1      | A,B,J | 8881135513                              | Kit, Armrest, Desk Length, Black - Right (Style 29) | 1            | 1        |
| 2      | ,,    | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | Tube, Arm, Desk Length, Black                       | 1            | 1        |
| 3      |       |   | Plug Button, Black (7/8")                           | 1            | 2        |

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| Item   |       |             |  | Quant   | tity Per |
|--------|-------|-------------|--|---------|----------|
| Number | Note  | Part Number | Description  | Package | Assembly |
| 4      |       |             | Plug Button, Black (5/8")                          | 1       | 2        |
| 5      |       |             | Anti-Rattle  | 1       | 2        |
| 6      |       |             | Guard, Clothing                                    | 1       | 1        |
| 7      |       |             | Rivet, Tubular                                     | 1       | 1        |
| 8      |       |             | Handle, Lock, Black - Right                        | 1       | 1        |
| 9      |       |             | Spring, Arm Lock                                   | 1       | 1        |
| 10     |       |             | Pin, Locking                                       | 1       | 1        |
| 11     |       |             | Armrest, Adjustable Height, Black                  | 1       | 1        |
| 12     |       |             | Spring, Torsion w/ Button Lock                     | 1       | 1        |
| 13     |       |             | Plug, Armrest, Black (3/4") (18GA)                 | 1       | 1        |
| 14     |       |             | Rivet  | 1       | 6        |
| 15     |       |             | Spring, Torsion with Button Lock                   | 1       | 1        |
| 16     |       |             | Handle, Quad Release                               | 1       | 1        |
| 17     |       |             | Plug Button, Arm Tube, Black (3/4")                | 1       | 1        |
| 24     |       |             | Arm Pad, Desk Length w/ Law Label                  | 1       | 1        |
| 25     |       |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8") | 2       | 1        |
| 1      | A,B,J | 8881135514  | Kit, Armrest, Desk Length, Black - Left (Style 29) | 1       | 1        |
| 2      |       |             | Tube, Arm, Desk Length, Black                      | 1       | 1        |
| 3      |       |             | Plug Button, Black (7/8")                          | 1       | 2        |
| 4      |       |             | Plug Button, Black (5/8")                          | 1       | 2        |
| 5      |       |             | Anti-Rattle  | 1       | 2        |
| 6      |       |             | Guard, Clothing                                    | 1       | 1        |
| 7      |       |             | Rivet, Tubular                                     | 1       | 1        |
| 8      |       |             | Handle, Lock, Black - Left                         | 1       | 1        |
| 9      |       |             | Spring, Arm Lock                                   | 1       | 1        |
| 10     |       |             | Pin, Locking                                       | 1       | 1        |
| 11     |       |             | Armrest, Adjustable Height, Black                  | 1       | 1        |
| 12     |       |             | Spring, Torsion w/ Button Lock                     | 1       | 1        |
| 13     |       |             | Plug, Armrest, Black (3/4") (18GA)                 | 1       | 1        |
| 14     |       |             | Rivet  | 1       | 6        |
| 15     |       |             | Spring, Torsion with Button Lock                   | 1       | 1        |
| 16     |       |             | Handle, Quad Release                               | 1       | 1        |
| 17     |       |             | Plug Button, Arm Tube, Black (3/4")                | 1       | 1        |
| 24     |       |             | Arm Pad, Desk Length w/ Law Label                  | 1       | 1        |
| 25     |       |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8") | 2       | 1        |
| 1      | C,D,J | 8881127562  | Kit, Armrest, Full Length, Black- Right (Style 19) | 1       | 1        |
| 2      |       |             | Tube, Arm, Full Length, Black                      | 1       | 1        |
| 3      |       |             | Plug Button, Black (7/8")                          | 1       | 2        |
| 4      |       |             | Plug Button, Black (5/8")                          | 1       | 2        |
| 5      |       |             | Anti-Rattle  | 1       | 2        |
| 6      |       |             | Guard, Clothing                                    | 1       | 1        |

NOTE: If your chair was built with a serial number starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |       |  |  | Quantity Per |          |
|--------|-------|--|--|--------------|----------|
| Number | Note  | Part Number                              | Description  | Package      | Assembly |
| 7      |       |  | Rivet, Tubular                                     | 1            | 1        |
| 8      |       |  | Handle, Lock, Black - Right                        | 1            | 1        |
| 9      |       |  | Spring, Arm Lock                                   | 1            | 1        |
| 10     |       |  | Pin, Locking                                       | 1            | 1        |
| 11     |       |  | Armrest, Adjustable Height, Black                  | 1            | 1        |
| 12     |       |  | Spring, Torsion w/ Button Lock                     | 1            | 1        |
| 13     |       |  | Plug, Armrest, Black (3/4") (18GA)                 | 1            | 1        |
| 14     |       |  | Rivet  | 1            | 6        |
| 18     |       |  | Spring, Release                                    | 1            | 1        |
| 19     |       |  | Insert, Threaded                                   | 1            | 1        |
| 20     |       |  | Plug, Armrest, Black (3/4") (20GA)                 | 1            | 1        |
| 21     |       |  | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")           | 1            | 1        |
| 22     |       |  | Spacer, Coved (1/4 x 11/16 x 1/2")                 | 1            | 1        |
| 24     |       |  | NLA - Pad, Arm, Full Length w/ Law Label           | 1            | 1        |
| 25     |       |  | Package, Screw Phillips Pan Head (#10-32 x 1-1/8") | 1            | 2        |
| 1      | C,D,J | 8881127560                               | Kit, Armrest, Full Length, Black- Left (Style 19)  | 1            | 1        |
| 2      |       |  | Tube, Arm, Full Length, Black                      | 1            | 1        |
| 3      |       |  | Plug Button, Black (7/8")                          | 1            | 2        |
| 4      |       |  | Plug Button, Black (5/8")                          | 1            | 2        |
| 5      |       |  | Anti-Rattle  | 1            | 2        |
| 6      |       |  | Guard, Clothing                                    | 1            | 1        |
| 7      |       |  | Rivet, Tubular                                     | 1            | 1        |
| 8      |       |  | Handle, Lock, Black - Left                         | 1            | 1        |
| 9      |       |  | Spring, Arm Lock                                   | 1            | 1        |
| 10     |       |  | Pin, Locking                                       | 1            | 1        |
| 11     |       |  | Armrest, Adjustable Height, Black                  | 1            | 1        |
| 12     |       |  | Spring, Torsion w/ Button Lock                     | 1            | 1        |
| 13     |       |  | Plug, Armrest, Black (3/4") (18GA)                 | 1            | 1        |
| 14     |       |  | Rivet  | 1            | 6        |
| 18     |       |  | Spring, Release                                    | 1            | 1        |
| 19     |       | Insert, Threaded                         | 1  | 1            |          |
| 20     |       |  | Plug, Armrest, Black (3/4") (20GA)                 | 1            | 1        |
| 21     |       | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4") | 1  | 1            |          |
| 22     |       | Spacer, Coved (1/4 x 11/16 x 1/2")       | 1  | 1            |          |
| 24     |       |  | NLA - Pad, Arm, Full Length w/ Law Label           | 1            | 1        |
| 25     |       |  | Package, Screw Phillips Pan Head (#10-32 x 1-1/8") | 1            | 2        |
| 23     | E,J   | 8881127510                               | Kit, Arm Pad w/Screws - Desk Length                | 1            | 1        |
| 24     |       |  | Arm Pad, Desk Length w/ Law Label                  | 1            | 1        |
| 25     |       |  | Package, Screw Phillips Pan Head (#10-32 x 1-1/8") | 2            | 1        |
| 23     | E,J   | 8881127509                               | Kit, Arm Pad w/Screws - Full Length                | 1            | 1        |
| 24     |       |  | NLA - Pad, Arm, Full Length w/ Law Label           | 1            | 1        |

NOTE: If your chair was built with a serial number starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |       |             |  | Quan    | tity Per |
|--------|-------|-------------|--|---------|----------|
| Number | Note  | Part Number | Description  | Package | Assembly |
| 25     |       |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                       | 2       | 1        |
| 26     | C,F,H | 1121162     | Kit, Armrest Base, Adjustable, Non-removable, Black - Right              | 1       | 1        |
| 5      |       |             | Anti-Rattle  | 1       | 2        |
| 6      |       |             | Guard, Clothing  | 1       | 1        |
| 7      |       |             | Rivet, Tubular   | 1       | 1        |
| 8      |       |             | Handle, Lock, Black - Right  | 1       | 1        |
| 9      |       |             | Spring, Arm Lock   | 1       | 1        |
| 10     |       |             | Pin, Locking   | 1       | 1        |
| 11     |       |             | Armrest, Adjustable Height, Black  | 1       | 1        |
| 12     |       |             | Spring, Torsion w/ Button Lock   | 1       | 1        |
| 13     |       |             | Plug, Armrest, Black (3/4") (18GA)                                       | 1       | 1        |
| 14     |       |             | Rivet  | 1       | 6        |
| 18     |       |             | Spring, Release  | 1       | 1        |
| 19     |       |             | Insert, Threaded   | 1       | 1        |
| 20     |       |             | Plug, Armrest, Black (3/4") (20GA)                                       | 1       | 1        |
| 21     |       |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")                                 | 1       | 1        |
| 22     |       |             | Spacer, Coved (1/4 x 11/16 x 1/2")                                       | 1       | 1        |
| 26     | C,F,H | 1121163     | Kit, Armrest Base, Adjustable, Non-removeable, Black - Left              | 1       | 1        |
| 5      |       |             | Anti-Rattle  | 1       | 2        |
| 6      |       |             | Guard, Clothing  | 1       | 1        |
| 7      |       |             | Rivet, Tubular   | 1       | 1        |
| 8      |       |             | Handle, Lock, Black - Left   | 1       | 1        |
| 9      |       |             | Spring, Arm Lock   | 1       | 1        |
| 10     |       |             | Pin, Locking   | 1       | 1        |
| 11     |       |             | Armrest, Adjustable Height, Black  | 1       | 1        |
| 12     |       |             | Spring, Torsion w/ Button Lock   | 1       | 1        |
| 13     |       |             | Plug, Armrest, Black (3/4") (18GA)                                       | 1       | 1        |
| 14     |       |             | Rivet  | 1       | 6        |
| 18     |       |             | Spring, Release  | 1       | 1        |
| 19     |       |             | Insert, Threaded   | 1       | 1        |
| 20     |       |             | Plug, Armrest, Black (3/4") (20GA)                                       | 1       | 1        |
| 21     |       |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")                                 | 1       | 1        |
| 22     |       |             | Spacer, Coved (1/4 x 11/16 x 1/2")                                       | 1       | 1        |
| 26     | G,H   | 1038460-NLA | NLA - Arm Tube Assembly w/ Plug Buttons, Desk Length, Black - Right/Left | 1       | 1        |
| 31     | l     | 7100053     | Arm Lock Assembly, Black - Right   | 1       | 1        |
| 32     |       |             | Rivet, Tubular   | 1       | 2        |
| 33     |       |             | Handle, Lock, Black - Right  | 1       | 1        |
| 34     |       |             | Spring, Arm Lock   | 1       | 2        |
| 35     |       |             | Pin, Locking   | 1       | 2        |

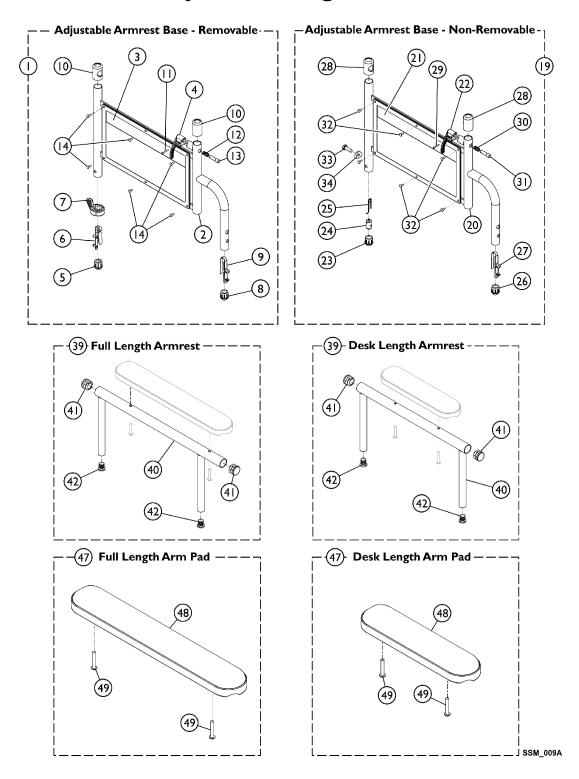
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NOTE: If your chair was built with a serial number starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |                                 | Quantity Per |          |
|--------|------|-------------|---------------------------------|--------------|----------|
| Number | Note | Part Number | Description                     | Package      | Assembly |
| 31     | I    | 7100054     | Arm Lock Assembly, Black - Left | 1            | 1        |
| 32     |      |             | Rivet, Tubular                  | 1            | 2        |
| 33     |      |             | Handle, Lock, Black - Left      | 1            | 1        |
| 34     |      |             | Spring, Arm Lock                | 1            | 2        |
| 35     |      |             | Pin, Locking                    | 1            | 2        |

- NOTE: A Removable Arm.
  - B Includes items 2-17, 24 and 25.
  - C Non-Removable.
  - D Includes items 2-14, 18-22, 24 and 25.
  - E Includes items 24 and 25.
  - F Includes items 5-14 and 18-22.
  - G Includes items 2-4.
  - H Please contact an Invacare Parts Specialist to order this item.
  - I Includes items 32-35.
  - J Specify upholstery color when ordering, see category titled "Frame Finishes, Packaging, Literature and Upholstery".

# **Conventional Adjustable Height Arms - Color Finish**



## **Conventional Adjustable Height Arms - Color Finish**

| ltom           |      |             |   | Quantity Per |          |
|----------------|------|-------------|---|--------------|----------|
| Item<br>Number | Note | Part Number | Description   | Package      | Assembly |
| 1              | E,A  | 8881181883  | Kit, Armrest Base, Adjustable, Removable, Color - Right           | 1            | 1        |
| 2              |      |             | Armrest, Adjustable Height, Color                                 | 1            | 1        |
| 3              |      |             | Guard, Clothing   | 1            | 1        |
| 4              |      |             | Handle, Lock, Black - Right                                       | 1            | 1        |
| 5              |      |             | Plug Button, Arm Tube, Black (3/4")                               | 1            | 1        |
| 6              |      |             | Spring, Torsion with Button Lock                                  | 1            | 1        |
| 7              |      |             | Handle, Quad Release  | 1            | 1        |
| 8              |      |             | Plug, Armrest, Black (3/4") (18GA)                                | 1            | 1        |
| 9              |      |             | Spring, Torsion w/ Button Lock                                    | 1            | 1        |
| 10             |      |             | Anti-Rattle   | 1            | 2        |
| 11             |      |             | Rivet, Tubular  | 1            | 1        |
| 12             |      |             | Spring, Arm Lock  | 1            | 1        |
| 13             |      |             | Pin, Locking  | 1            | 1        |
| 14             |      |             | Rivet   | 1            | 6        |
| 1              | E,A  | 8881181884  | Kit, Armrest Base, Adjustable, Removable, Color -<br>Left         | 1            | 1        |
| 2              |      |             | Armrest, Adjustable Height, Color                                 | 1            | 1        |
| 3              |      |             | Guard, Clothing   | 1            | 1        |
| 4              |      |             | Handle, Lock, Black - Left  | 1            | 1        |
| 5              |      |             | Plug Button, Arm Tube, Black (3/4")                               | 1            | 1        |
| 6              |      |             | Spring, Torsion with Button Lock                                  | 1            | 1        |
| 7              |      |             | Handle, Quad Release  | 1            | 1        |
| 8              |      |             | Plug, Armrest, Black (3/4") (18GA)                                | 1            | 1        |
| 9              |      |             | Spring, Torsion w/ Button Lock                                    | '            | 1        |
| 10             |      |             | Anti-Rattle   |              | 2        |
| 11             |      |             | Rivet, Tubular  |              | 1        |
| 12             |      |             | Spring, Arm Lock  |              | 1        |
| 13             |      |             | Pin, Locking  |              | 1        |
|                |      |             |   |              | 1        |
| 14<br>19       | E,B  | 8881181885  | Rivet Kit, Armrest Base, Adjustable, Non-removable, Color - Right | 1 1          | 6<br>1   |
| 20             |      |             | Armrest, Adjustable Height, Color                                 | 1            | 1        |
| 21             |      |             | Guard, Clothing   | 1            | 1        |
| 22             |      |             | Handle, Lock, Black - Right                                       | 1            | 1        |
| 23             |      |             | Plug, Armrest, Black (3/4") (20GA)                                | 1            | 1        |
| 24             |      |             | Insert, Threaded  | 1            | 1        |
| 25             |      |             | Spring, Release   | 1            | 1        |
| 26             |      |             | Plug, Armrest, Black (3/4") (18GA)                                | 1            | 1        |
| 27             |      |             | , , , ,   | 1            | 1        |
|                |      |             | Spring, Torsion w/ Button Lock                                    | 1            | 1        |
| 28             |      |             | Anti-Rattle   | 1 1          | 2        |
| 29             |      |             | Rivet, Tubular  | 1 1          | 1        |
| 30             |      |             | Spring, Arm Lock  | 1            | 1        |
| 31             |      |             | Pin, Locking  | 1            | 1        |

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# **Conventional Adjustable Height Arms - Color Finish**

| Item   |      |             |   | Quant   | tity Per |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description   | Package | Assembly |
| 32     |      |             | Rivet   | 1       | 6        |
| 33     |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")                      | 1       | 1        |
| 34     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")                            | 1       | 1        |
| 19     | E,B  | 8881181886  | Kit, Armrest Base, Adjustable, Non-removable, Color - Left    | 1       | 1        |
| 20     |      |             | Armrest, Adjustable Height, Color                             | 1       | 1        |
| 21     |      |             | Guard, Clothing   | 1       | 1        |
| 22     |      |             | Handle, Lock, Black - Left                                    | 1       | 1        |
| 23     |      |             | Plug, Armrest, Black (3/4") (20GA)                            | 1       | 1        |
| 24     |      |             | Insert, Threaded  | 1       | 1        |
| 25     |      |             | Spring, Release   | 1       | 1        |
| 26     |      |             | Plug, Armrest, Black (3/4") (18GA)                            | 1       | 1        |
| 27     |      |             | Spring, Torsion w/ Button Lock                                | 1       | 1        |
| 28     |      |             | Anti-Rattle   | 1       | 2        |
| 29     |      |             | Rivet, Tubular  | 1       | 1        |
| 30     |      |             | Spring, Arm Lock  | 1       | 1        |
| 31     |      |             | Pin, Locking  | 1       | 1        |
| 32     |      |             | Rivet   | 1       | 6        |
| 33     |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")                      | 1       | 1        |
| 34     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")                            | 1       | 1        |
| 39     | C,E  | 8881181879  | Kit, Armrest w/ Plug Buttons, Desk Length, Color - Right/Left | 1       | 1        |
| 40     |      |             | Tube, Arm, Desk Length, Color - Right/Left                    | 1       | 1        |
| 41     |      |             | Plug Button, Black (7/8")                                     | 1       | 2        |
| 42     |      |             | Plug Button, Black (5/8")                                     | 1       | 2        |
| 39     | C,E  | 8881181881  | Kit, Armrest w/ Plug Buttons, Full Length, Color - Right/Left | 1       | 1        |
| 40     |      |             | Tube, Arm, Full Length, Color - Right/Left                    | 1       | 1        |
| 41     |      |             | Plug Button, Black (7/8")                                     | 1       | 2        |
| 42     |      |             | Plug Button, Black (5/8")                                     | 1       | 2        |
| 47     | D    | 8881127509  | Kit, Arm Pad w/Screws - Full Length                           | 1       | 1        |
| 48     |      |             | NLA - Pad, Arm, Full Length w/ Law Label                      | 1       | 1        |
| 49     |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")            | 2       | 1        |
| 47     | D    | 8881127510  | Kit, Arm Pad w/Screws - Desk Length                           | 1       | 1        |
| 48     |      |             | Arm Pad, Desk Length w/ Law Label                             | 1       | 1        |
| 49     |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")            | 2       | 1        |

NOTE: A - Includes items 2-14.

B - Includes items 20-34.

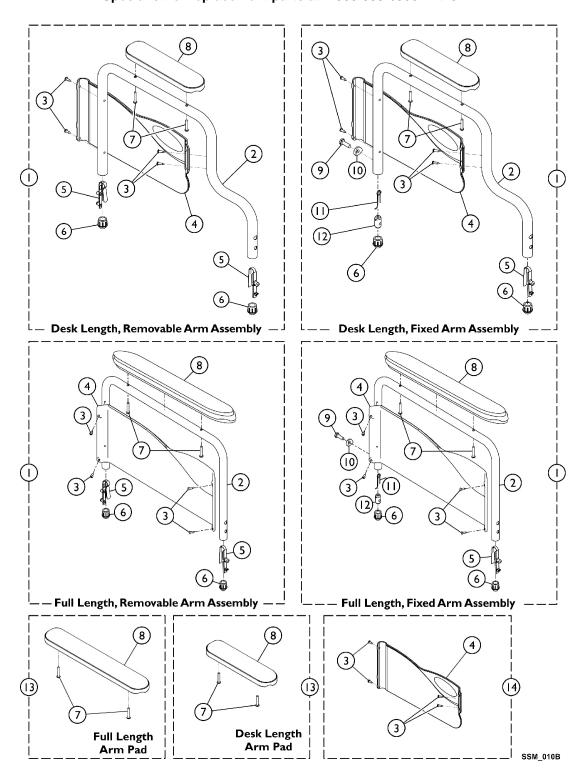
C - Includes items 40-42.

D - Includes items 48 and 49. Specify upholstery color when ordering, see category titled "Frame Finishes, Packaging, Literature and Upholstery".

E - Specify 71P Silver Vein when ordering.

## **Conventional Fixed Height - Black Finish**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



Conventional Fixed Height - Black Finish

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts

Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |   | Quant   | tity Per |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description   | Package | Assembly |
| 1      | A,B  | 8881127565  | Kit, Armrest, Desk Length, Black - Right (Style 28) | 1       | 1        |
| 2      |      |             | Armrest, Desk Length, Black - Right                 | 1       | 1        |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")                  | 1       | 4        |
| 4      |      |             | NLA - Guard, Clothing, Desk Length - Right          | 1       | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock                      | 1       | 2        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)                  | 1       | 2        |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")  | 1       | 2        |
| 8      |      |             | Arm Pad, Desk Length w/ Law Label                   | 1       | 1        |
| 1      | A,B  | 8881127563  | Kit, Armrest, Desk Length, Black - Left (Style 28)  | 1       | 1        |
| 2      | ,    |             | Armrest, Desk Length, Black- Left                   | 1       | 1        |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")                  | 1       | 4        |
| 4      |      |             | NLA - Guard, Clothing, Desk Length - Left           | 1       | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock                      | 1       | 2        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)                  | 1       | 2        |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")  | 1       | 2        |
| 8      |      |             | Arm Pad, Desk Length w/ Law Label                   | 1       | 1        |
| 1      | C,D  | 8881127566  | Kit, Armrest, Desk Length, Black - Right (Style 28) | 1       | 1        |
| 2      | 0,5  | 0001127000  | Armrest, Desk Length, Black - Right                 | 1       | 1        |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")                  | 1 1     | 4        |
| 4      |      |             | NLA - Guard, Clothing, Desk Length - Right          |         | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock                      |         | 1        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)                  | 1 1     | 2        |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")  | 1 1     | 2        |
| 8      |      |             | Arm Pad, Desk Length w/ Law Label                   | 1       | 1        |
| 9      |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")            | 1 1     | 1        |
| 10     |      |             |   | 1       |          |
|        |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")                  | 1       |          |
| 11     |      |             | Spring, Release                                     | 1       | 1        |
| 12     | 0 D  | 0004407504  | Insert, Threaded                                    | 1       |          |
| 1      | C,D  | 8881127564  | Kit, Armrest, Desk Length, Black - Left (Style 28)  | 1       | 1        |
| 2      |      |             | Armrest, Desk Length, Black- Left                   | 1       | 1        |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")                  | 1       | 4        |
| 4      |      |             | NLA - Guard, Clothing, Desk Length - Left           | 1       | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock                      | 1       | 1        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)                  | 1       | 2        |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")  | 1       | 2        |
| 8      |      |             | Arm Pad, Desk Length w/ Law Label                   | 1       | 1        |
| 9      |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")            | 1       | 1        |
| 10     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")                  | 1       | 1        |
| 11     |      |             | Spring, Release                                     | 1       | 1        |
| 12     |      |             | Insert, Threaded                                    | 1       | 1        |
| 1      | A,B  | 8881127569  | Kit, Armrest, Full Length, Black - Right (Style 18) | 1       | 1        |
| 2      |      |             | Armrest, Full Length, Black - Right                 | 1       | 1        |
| 3      |      |             | Guard, Clothing, Full Length - Right                | 1       | 1        |

Conventional Fixed Height - Black Finish

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts

Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |   | Quant   | ity Per  |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description   | Package | Assembly |
| 4      |      |             | Screw, Self Tapping (#6-20 x 1/2")  | 1       | 4        |
| 5      |      |             | Spring, Torsion w/ Button Lock  | 1       | 2        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)  | 1       | 2        |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                                | 1       | 2        |
| 8      |      |             | NLA - Pad, Arm, Full Length w/ Law Label  | 1       | 1        |
| 1      | A,B  | 8881127567  | Kit, Armrest, Full Length, Black - Left (Style 18)                                | 1       | 1        |
| 2      |      |             | Armrest, Full Length, Black - Left  | 1       | 1        |
| 3      |      |             | Guard, Clothing, Full Length - Left   | 1       | 1        |
| 4      |      |             | Screw, Self Tapping (#6-20 x 1/2")  | 1       | 4        |
| 5      |      |             | Spring, Torsion w/ Button Lock  | 1       | 2        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)  | 1       | 2        |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                                | 1       | 2        |
| 8      |      |             | NLA - Pad, Arm, Full Length w/ Law Label  | 1       | 1        |
| 1      | C,D  | 8881127570  | Kit, Armrest, Full Length, Black - Right (Style 18)                               | 1       | 1 1      |
| 2      | ,    |             | Armrest, Full Length, Black - Right   | 1       | 1 1      |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")  | 1       | 4        |
| 4      |      |             | Guard, Clothing, Full Length - Right  | 1       | 1 1      |
| 5      |      |             | Spring, Torsion w/ Button Lock  | 1       | 1        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)  | 1       | 2        |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                                | 1       | 2        |
| 8      |      |             | NLA - Pad, Arm, Full Length w/ Law Label  | 1       | 1        |
| 9      |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")  | 1 1     | 1 1      |
| 10     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")  | 1 1     | 1 1      |
| 11     |      |             | Spring, Release   |         |          |
| 12     |      |             | Insert, Threaded  |         |          |
| 1      | C,D  | 8881127568  | Kit, Armrest, Full Length, Black - Left (Style 18)                                |         | 1 1      |
| 2      | 0,0  | 0001127300  | Armrest, Full Length, Black - Left  | 1 1     | 1 1      |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")  | 1 1     | 4        |
| 4      |      |             | Guard, Clothing, Full Length - Left   | 1 1     | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock  | 1       | 1 1      |
|        |      |             | Plug, Armrest, Black (3/4") (18GA)  | 1       | 2        |
| 6<br>7 |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                                | 1 1     | 2        |
| 8      |      |             | NLA - Pad, Arm, Full Length w/ Law Label  | 1 1     | 1        |
| 9      |      |             | NLA - Pad, Afff, Full Length W Law Label NLA - Bolt, Hex Head Cap (1/4-20 x 3/4") | 1       | 1 1      |
|        |      |             |   | 1 1     | 1 1      |
| 10     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")  | 1       |          |
| 11     |      |             | Spring, Release   | 1       |          |
| 12     | _    | 0001107500  | Insert, Threaded  | 1       |          |
| 13     | E    | 8881127509  | Kit, Arm Pad w/Screws - Full Length   |         |          |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                                | 2       | 1 1      |
| 8      | _    | 0004407540  | NLA - Pad, Arm, Full Length w/ Law Label  | 1       | 1        |
| 13     | E    | 8881127510  | Kit, Arm Pad w/Screws - Desk Length   | 1       | 1        |
| 7      |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                                | 2       | 1        |
| 8      |      |             | Arm Pad, Desk Length w/ Law Label   | 1       | 1        |

Conventional Fixed Height - Black Finish

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts

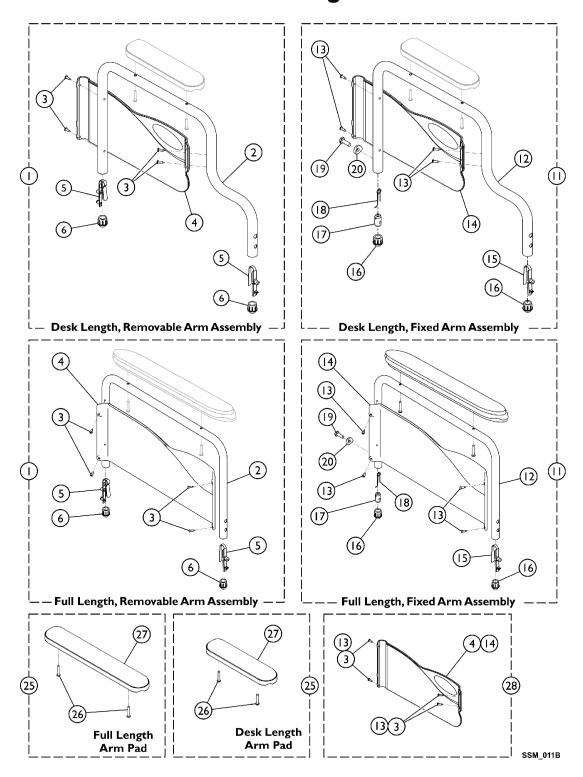
Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |   | Quant   | ity Per  |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description   | Package | Assembly |
| 14     | F    | 1117365     | Kit, Clothing Guard, Conventional, Desk Length w/<br>Screws and Decals (Pair) | 1       | 1        |
| 14     | F    | 1117366     | Kit, Clothing Guards - Conventional, Full Length w/<br>Screws & Decals        | 1       | 1        |

NOTE: A - Removable Arm.

- B Includes items 2-8.
- C Non-Removable Arm.
- D Includes items 2-12.
- E Includes items 7 and 8.
- F Includes (1) each right and left clothing guard and attaching hardware.

# **Conventional Fixed Height - Color Finish**



# **Conventional Fixed Height - Color Finish**

| Item   |      |             |   | Quant   | ity Per  |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description   | Package | Assembly |
| 1      | A,D  | 8881182013  | Kit, Armrest, Fixed, Removable, Full Length, Color -                  | 1       | 1        |
| 0      |      |             | Right (Style 18)  |         |          |
| 2      |      |             | Armrest, Full Length, Color - Right                                   | 1       | 1        |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")                                    | 1       | 4        |
| 4      |      |             | Guard, Clothing, Full Length - Right                                  | 1       | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock  | 1       | 2        |
| 6      | , ,  | 0004400044  | Plug, Armrest, Black (3/4") (18GA)                                    | 1       | 2        |
| 1      | A,D  | 8881182014  | Kit, Armrest, Fixed, Removable, Full Length, Color - Left (Style 18)  | 1       | 1        |
| 2      |      |             | Armrest, Full Length, Color - Left                                    | 1       | 1        |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")                                    | 1       | 4        |
| 4      |      |             | Guard, Clothing, Full Length - Left                                   | 1       | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock  | 1       | 2        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)                                    | 1       | 2        |
| 1      | A,D  | 8881182121  | Kit, Armrest, Fixed, Removable, Desk Length, Color - Right (Style 28) | 1       | 1        |
| 2      |      |             | Armrest, Desk Length, Color - Right                                   | 1       | 1        |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")                                    | 1       | 4        |
| 4      |      |             | NLA - Guard, Clothing, Desk Length - Right                            | 1       | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock  | 1       | 2        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)                                    | 1       | 2        |
| 1      | A,D  | 8881182122  | Kit, Armrest, Fixed, Removable, Desk Length, Color - Left (Style 28)  | 1       | 1        |
| 2      |      |             | Armrest, Desk Length, Color - Left                                    | 1       | 1        |
| 3      |      |             | Screw, Self Tapping (#6-20 x 1/2")                                    | 1       | 4        |
| 4      |      |             | NLA - Guard, Clothing, Desk Length - Left                             | 1       | 1        |
| 5      |      |             | Spring, Torsion w/ Button Lock  | 1       | 2        |
| 6      |      |             | Plug, Armrest, Black (3/4") (18GA)                                    | 1       | 2        |
| 11     | B,D  | 8881180820  | Kit, Armrest, Fixed, Non-removable, Full Length, Color - Right        | 1       | 1        |
| 12     |      |             | Armrest, Full Length, Color - Right                                   | 1       | 1        |
| 13     |      |             | Screw, Self Tapping (#6-20 x 1/2")                                    | 1       | 4        |
| 14     |      |             | Guard, Clothing, Full Length - Right                                  | 1       | 1        |
| 15     |      |             | Spring, Torsion w/ Button Lock  | 1       | 1        |
| 16     |      |             | Plug, Armrest, Black (3/4") (18GA)                                    | 1       | 2        |
| 17     |      |             | Insert, Threaded  | 1       | 1        |
| 18     |      |             | Spring, Release   | 1       | 1        |
| 19     |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")                              | 1       | 1        |
| 20     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")                                    | 1       | 1        |
| 11     | B,D  | 8881180821  | Kit, Armrest, Fixed, Non-removable, Full Length,<br>Color - Left      | 1       | 1        |
| 12     |      |             | Armrest, Full Length, Color - Left                                    | 1       | 1        |
| 13     |      |             | Screw, Self Tapping (#6-20 x 1/2")                                    | 1       | 4        |
| 14     |      |             | Guard, Clothing, Full Length - Left                                   | 1       | 1        |
| 15     |      |             | Spring, Torsion w/ Button Lock  | 1       | 1        |
| 16     |      |             | Plug, Armrest, Black (3/4") (18GA)                                    | 1       | 2        |

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## **Conventional Fixed Height - Color Finish**

| Item   |      |             |   | Quantity Per |          |
|--------|------|-------------|---|--------------|----------|
| Number | Note | Part Number | Description   | Package      | Assembly |
| 17     |      |             | Insert, Threaded  | 1            | 1        |
| 18     |      |             | Spring, Release   | 1            | 1        |
| 19     |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")                                      | 1            | 1        |
| 20     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")  | 1            | 1        |
| 11     | B,D  | 8881122715  | Kit, Armrest, Fixed, Non-removable, Desk Length, Color - Right                | 1            | 1        |
| 12     |      |             | Armrest, Desk Length, Color - Right   | 1            | 1        |
| 13     |      |             | Screw, Self Tapping (#6-20 x 1/2")  | 1            | 4        |
| 14     |      |             | Guard, Clothing, Desk Length - Right  | 1            | 1        |
| 15     |      |             | Spring, Torsion w/ Button Lock  | 1            | 1        |
| 16     |      |             | Plug, Armrest, Black (3/4") (18GA)  | 1            | 2        |
| 17     |      |             | Insert, Threaded  | 1            | 1        |
| 18     |      |             | Spring, Release   | 1            | 1        |
| 19     |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")                                      | 1            | 1        |
| 20     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")  | 1            | 1        |
| 11     | B,D  | 8881122716  | Kit, Armrest, Fixed, Non-removable, Desk Length,<br>Color - Left              | 1            | 1        |
| 12     |      |             | Armrest, Desk Length, Color - Left  | 1            | 1        |
| 13     |      |             | Screw, Self Tapping (#6-20 x 1/2")  | 1            | 4        |
| 14     |      |             | Guard, Clothing, Desk Length - Left   | 1            | 1        |
| 15     |      |             | Spring, Torsion w/ Button Lock  | 1            | 1        |
| 16     |      |             | Plug, Armrest, Black (3/4") (18GA)  | 1            | 2        |
| 17     |      |             | Insert, Threaded  | 1            | 1        |
| 18     |      |             | Spring, Release   | 1            | 1        |
| 19     |      |             | NLA - Bolt, Hex Head Cap (1/4-20 x 3/4")                                      | 1            | 1        |
| 20     |      |             | Spacer, Coved (1/4 x 11/16 x 1/2")  | 1            | 1        |
| 25     | С    | 8881127509  | Kit, Arm Pad w/Screws - Full Length   | 1            | 1        |
| 26     |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                            | 2            | 1        |
| 27     |      |             | NLA - Pad, Arm, Full Length w/ Law Label                                      | 1            | 1        |
| 25     | С    | 8881127510  | Kit, Arm Pad w/Screws - Desk Length   | 1            | 1        |
| 26     |      |             | Package, Screw Phillips Pan Head (#10-32 x 1-1/8")                            | 2            | 1        |
| 27     |      |             | Arm Pad, Desk Length w/ Law Label   | 1            | 1        |
| 28     | E    | 1117365     | Kit, Clothing Guard, Conventional, Desk Length w/<br>Screws and Decals (Pair) | 1            | 1        |
| 28     | Е    | 1117366     | Kit, Clothing Guards - Conventional, Full Length w/<br>Screws & Decals        | 1            | 1        |

NOTE: A - Includes items 2-6.

B - Includes items 12-20.
C - Includes items 26 and 27. Specify upholstery color when ordering, see category titled "Frame Finishes, Packaging, Literature and Upholstery".

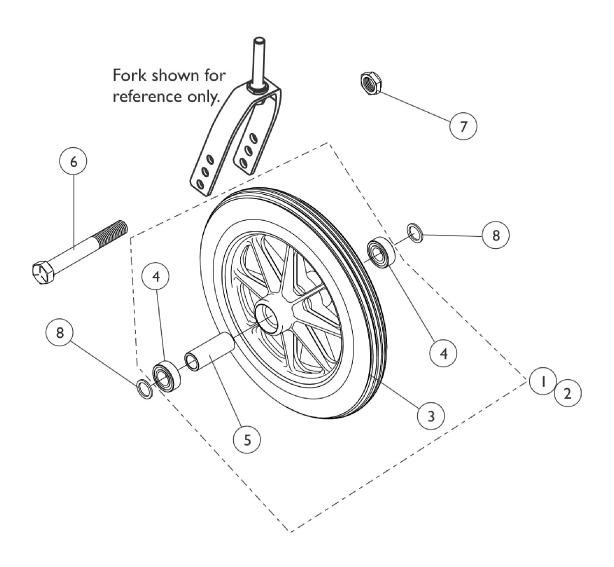
D - Specify 71P Silver Vein when ordering.

E - Kit includes Clothing Guards and Mounting Hardware.

Casters and Mounting Hardware

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts

Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



## **Casters and Mounting Hardware**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

### AT903, 1290 & 1228

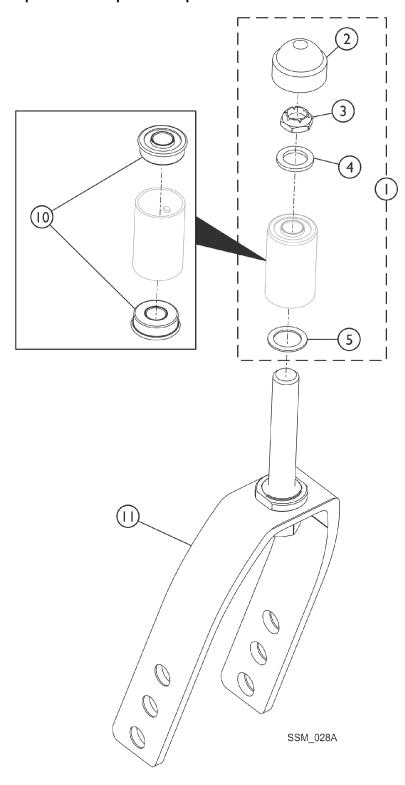
| Item Number    | Description              | AT903 Composite<br>Urethane<br>(8 x 1-1/4") | 1290 Composite<br>Charcoal Grey<br>Solid Rubber<br>(8 x 1") | 1228 Composite<br>Semi-Pneumatic<br>(8 x 1-3/4") |  |
|----------------|--------------------------|---|---|--|--|
| 1              | Wheel Assembly - 1 piece | 1058649                                     | 1086841   | 1070811  |  |
|                | i piese                  | See Note(s) A                               | See Note(s) A   | See Note(s) C, A                                 |  |
| 2              | Wheel Assembly - 1 pair  | N/A   | 1086842   | 1071666  |  |
|                |                          |   | See Note(s) B   | See Note(s) E, C                                 |  |
| 3              | Tire                     | 1038157                                     | 1075458   | N/A  |  |
|                | <u> </u>                 | 1040102                                     | See Note(s) D   | 1000010  |  |
| 4              | 4 Bearing                |   | 1006049   | 1006049  |  |
| 5              | Hub Spacer               | 1020592                                     | 1018982   | 1020592  |  |
| 6              | Front Axle               | 57667P007                                   | 57667P007   | 57667P007  |  |
| 7              | Locknut, Axle            | 20225X000                                   | 20225X000   | 20225X000  |  |
| 8 Washer, Axle |                          | N/A   | 1026101   | 1016032  |  |

NOTE: A - Includes Tire, Tube/Insert, Bearing and Spacer.

- B Includes (2) Wheel Assemblies item #1 1086841, (2) Front Axles, (2) Locknuts and (4) Axle Washers.
- C Required for 450lb weight capacity chair.
- D Due to change in color effective 1/14/05, it is recommended that you order tires in pairs.
- E Includes (2) ea. of item #11070811.

## **Forks and Hardware**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



### **Forks and Hardware**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |  | Quantity Per |          |
|--------|------|-------------|--|--------------|----------|
| Number | Note | Part Number | Description                                | Package      | Assembly |
| 1      | A,D  | 1089104     | Kit, Fork Hardware (Pair)                  | 1            | 1        |
| 2      |      |             | Cap, Head Tube, Black                      | 1            | 1        |
| 3      |      |             | Locknut (1/2-20)                           | 1            | 1        |
| 4      |      |             | Washer, Nylon (5/8 x 1 x 3/32")            | 1            | 1        |
| 5      |      |             | Washer, Steel (17/32 x 3/4 x 1/32")        | 1            | 1        |
| 2      | D    | 1001843     | Cap, Head Tube, Black                      | 1            | 1        |
| 2      | D    | 1131189     | Package, Head Tube Cap                     | 10           | 1        |
| 1      | E    | 1194269     | Kit, Fork Hardware (Pair)                  | 1            | 1        |
| 2      |      |             | Cap, Head Tube, Black                      | 1            | 2        |
| 3      |      |             | Locknut (1/2-20)                           | 1            | 2        |
| 2      | F    | 1192854     | Cap, Head Tube, Black                      | 1            | 1        |
| 10     | D    | 1001801     | Bearing, Flange (1/2")                     | 1            | 2        |
| 10     | F    | 1192848     | Bearing, Flange (5/8")                     | 1            | 2        |
| 11     | B,D  | 1089103     | Fork and Stem, Aluminum, Black (8" Caster) | 1            | 1        |
| 11     | B,F  | 1194266     | Fork and Stem, Aluminum, Black (8" Caster) | 1            | 1        |

NOTE: A - Includes Items 2-5.

B - Invacare recommends ordering the fork in a quantity of 2.

D - Before 10/12/16 bearing size was 1/2" (Before 02/21/17 applies to stock models T4\_WCB22 and T4\_WCB24 only).

E - After 10/11/16 bearing size changed to 5/8" (After 02/20/17 applies to stock models T4\_WCB22 and T4\_WCB24 only).

Includes term 2 and 3. Item 4 and 5 not used After 10/11/16 and (After 02/20/17 for stock models T4\_WCB22 and T4\_WCB24 only). .

F - After 10/11/16.

### **Rear Wheels**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Model Number | Wheel Style  | Single Wheel<br>Assembly    | Tire          | Tube/Insert | Bearing   | Bearing Spacer |
|--------------|--|-----------------------------|---------------|-------------|-----------|----------------|
| U2222C       | Composite<br>Corded<br>Urethane<br>(24 x 1")<br>5/8" Axle                | 1121043                     | 1118209       | N/A         | 40117X006 | 1019695-NLA    |
|              | (9-Spoke)  | See Note(s) A               | See Note(s) C |             |           |                |
| 5244BK       | Composite Pneumatic w/Flat Free Insert (24 x 1-3/8") 5/8" Axle (7-Spoke) | 1045281<br>See Note(s) B, A | 40176X060     | 1045280     | 40117X006 | 1019695-NLA    |
| U2244BK      | Composite Urethane (24 x 1-1/4") 5/8" Axle (7-Spoke)                     | 1034130<br>See Note(s) A    | 1026904       | N/A         | 40117X006 | 1019695-NLA    |

NOTE: A - Includes Tire, Tube/Insert, Bearing and Spacer.

NOTE: Effective 3/27/06, the U2222 wheel assembly is no longer available for this model.

### Rear Wheel and Handrim Assemblies - 24" Wheel with 5/8" Axle

| Wheel Style |   | Description  | Part Number   |  |  |
|-------------|---|--|---------------|--|--|
| U2222C      |   | Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Composite | 1133298       |  |  |
|             |   | Handrim  | See Note(s) A |  |  |
| NOTE:       | NOTE: A - Non-Corded Tire 24 x 1" Low Profile Urethane Tire was replaced with a Corded Tire as of 11/16/09. For chairs manufactured |  |               |  |  |
|             | before 11/16/09, it is recommeded to order (2) ea. in quantity to match   |  |               |  |  |

### **Wheel Conversion Kits**

| Part Number   | Description                   | Quantity |  |
|---------------|-------------------------------|----------|--|
| 1121459       |                               |          |  |
|               | Kit, 350Lb Wheel Package (T4) | 1 Pair   |  |
| See Note(s) A |                               |          |  |
| 1121460       |                               |          |  |
|               | Kit, 450Lb Wheel Package (T4) | 1 Pair   |  |
| See Note(s) B |                               |          |  |

B - Required for 450lb weight capacity.

C - Corded Tires maybe more difficult to stretch over the wheel rim. The complete wheel assembly that has the tire and wheel rim preassembled maybe advisable

### **Rear Wheels**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

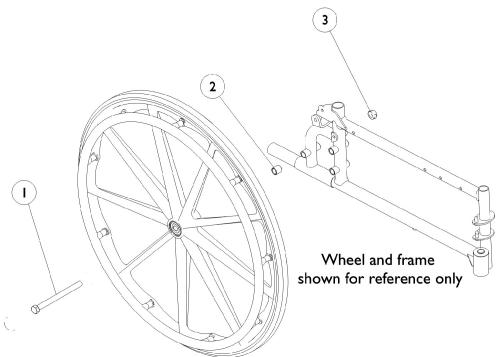
NOTE: A - Kit contains 2 - U2222C Wheel assemblies with Alum. Clear Anodized Handrims, 2 - AT903 Caster assemblies and a 350lb weight capacity decal.

weight capacity decal.

B - Kit contains 2 - 5244BK Wheel assemblies with Alum. Clear Anodized Handrims, 2 - 1228 Caster assemblies and a 450lb weight capacity decal.

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### **Rear Wheel Hardware**



| Item    |            |             |                           | Quant   | tity Per |
|---------|------------|-------------|---------------------------|---------|----------|
| Number  | Note       | Part Number | Description               | Package | Assembly |
| 1       |            | 47203X020   | Axle (5/8-18 x 4-3/4")    | 1       | 1        |
| 2       |            | 47183X021   | Spacer (5/8 x 7/8 x 3/4") | 1       | 1 1      |
| 3       |            | 60030X000   | Locknut (5/8-18)          | 1       | 1 1      |
|         | Α          | 1034111     | Wheel Hardware - Rear     | 1       | 1 1      |
| NOTE: A | - Includes | items 1-3.  |                           |         |          |

### **Non-Projection Handrims and Attaching Hardware**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Steel Black 34P was replaced by Alum. Black Anodized Handrims.

#### Composite (COM)

| Wheel Style | Wheel Type  | Handrim Only | Attaching Points | Attatching Hardware<br>Kit |
|-------------|---|--------------|------------------|----------------------------|
| 5244BK      | 24" Heavy Duty<br>Composite Pneumatic<br>w/Flat Free Insert | 1064036      | 7                | 1065790<br>See Note(s) A   |
| U2222       | 24" Composite<br>Urethane Tire                              | 1063919      | 9                | 1042074<br>See Note(s) A   |
| U2222C      | 24" Composite<br>Urethane Tire                              | 1063919      | 9                | 1042074                    |

NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

### **Chrome Plated (CHDRM)**

| Wheel Style | Wheel Type   | Handrim Only | Attaching Points | Attaching Hardware<br>Kit |
|-------------|--|--------------|------------------|---------------------------|
| U2222       | 24" Composite<br>Urethane Tire                               | 1055272-NLA  | 6                | 1042074<br>See Note(s) A  |
| U2222C      | 24" Composite<br>Urethane Tire                               | 1055272-NLA  | 6                | 1042074<br>See Note(s) A  |
| U2222BK     | 24" Composite<br>Urethane Tire                               | 1055272-NLA  | 6                | 1042074<br>See Note(s) A  |
| U2244BK     | 24" Composite<br>Urethane<br>w/Treaded Tire                  | 1054966      | 7                | 1025153<br>See Note(s) A  |
| 5244BK      | 24" Heavy-Duty<br>Composite Pneumatic<br>w/ Flat Free Insert | 1054966      | 7                | 1025153<br>See Note(s) A  |

NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

### Non-Projection Handrims and Attaching Hardware

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Steel Black 34P was replaced by Alum. Black Anodized Handrims.

#### **Aluminum - Clear Anodized**

| Wheel Style | Wheel Type   | Handrim Only | Attaching Points | Attaching Hardware<br>Kit |
|-------------|--|--------------|------------------|---------------------------|
| U2222       | 24" Composite<br>Urethane Tire                               | 1183681      | 6                | 1042074<br>See Note(s) A  |
| U2222C      | 24" Composite<br>Urethane Tire                               | 1183681      | 6                | 1042074<br>See Note(s) A  |
| U2222BK     | 24" Composite<br>Urethane Tire                               | 1183681      | 6                | 1042074<br>See Note(s) A  |
| U2244BK     | 24" Composite<br>Urethane<br>w/Treaded Tire                  | 1183680      | 7                | 1025153<br>See Note(s) A  |
| 5244BK      | 24" Heavy-Duty<br>Composite Pneumatic<br>w/ Flat Free Insert | 1183680      | 7                | 1025153<br>See Note(s) A  |

NOTE: A - Hardware kit contains hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

#### Steel - Flat Black 34P

| Wheel Type                         | Handrim Only  | Attaching Points | Attaching Hardware Kit |
|------------------------------------|---------------|------------------|------------------------|
| U2222<br>24" Composite             | 1120063-NLA   | 6                | 1042074                |
| Urethane Tire                      | See Note(s) B |                  | See Note(s) A          |
| U2222C                             | 1120063-NLA   | 6                | 1042074                |
| OZZZZC                             | See Note(s) B | o o              | See Note(s) A          |
| U2244BK<br>24" Composite Urethane  | 1119821-NLA   | 7                | 1025153                |
| Treaded Tire                       | See Note(s) C |                  | See Note(s) A          |
| 5244BK<br>24" Heavy Duty Composite | 1119821-NLA   | 7                | 1025153                |
| w/Flat Free Insert                 | See Note(s) C |                  | See Note(s) A          |

NOTE: A - Hardware kit contains enough hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

NOTE: When replacing handrims for chairs built before 12/17/99 order in pairs. Handrim color has changed from Pewter to Flat Black. NOTE: As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Alum. Black 34P was replaced by Alum. Black Anodized Handrims.

B - NLA. See Black Anodized Handrim Chart and order part #1186220.

C - NLA. See Black Anodized Handrim Chart and order part #1186219.

### **Non-Projection Handrims and Attaching Hardware**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

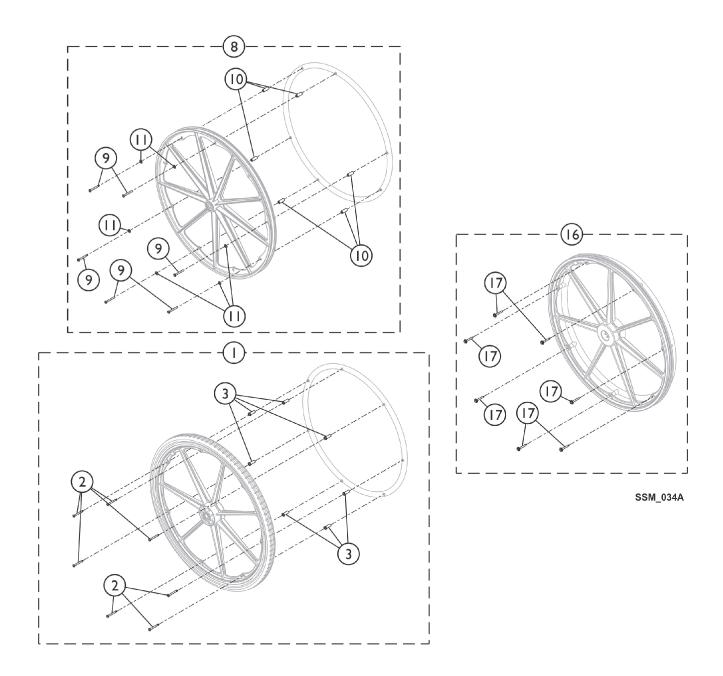
As of 8/11/15 Chrome Handrims were replaced by Alum. Clear Anodized and Steel Black 34P was replaced by Alum. Black Anodized Handrims.

#### **Aluminum - Black Anodized**

| Wheel Type               | Handrim Only | Attaching Points | Attaching Hardware Kit |
|--------------------------|--------------|------------------|------------------------|
| U2222<br>24" Composite   | 1186220      | 6                | 1042074                |
| Urethane Tire            |              |                  | See Note(s) A          |
| U2222C                   | 1186220      | 6                | 1042074                |
| OZZZZO                   | 1100220      |                  | See Note(s) A          |
| U2244BK                  | 440040       | _                | 1025153                |
| 24" Composite Urethane   | 1186219      | 7                | 1020.00                |
| Treaded Tire             |              |                  | See Note(s) A          |
| 5244BK                   |              |                  | 4005450                |
| 24" Heavy Duty Composite | 1186219      | 7                | 1025153                |
| w/Flat Free Insert       |              |                  | See Note(s) A          |

NOTE: A - Hardware kit contains enough hardware for (1) handrim. See category titled, "Non-Projection Handrims Attaching Hardware" for more details.

## **Non-Projection Handrim Attaching Hardware**



## **Non-Projection Handrim Attaching Hardware**

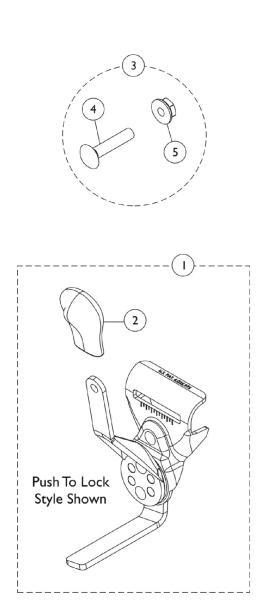
| Item   |      |             |   | Quant   | tity Per |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description   | Package | Assembly |
| 1      | Α    | 1025153     | Hardware, Handrim Attaching - 7 PT                  | 1       | 1        |
| 2      |      | 1007375     | Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4") | 1       | 7        |
| 3      |      | 1016438     | Spacer (1/4 x 11/32 x 15/16")                       | 1       | 7        |
| 8      | В    | 1042074     | Hardware, Handrim Attaching - 6 PT.                 | 1       | 1        |
| 9      |      | 1007375     | Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4") | 1       | 6        |
| 10     |      | 1012649     | Spacer (3/16 x 3/8 x 15/16")                        | 1       | 6        |
| 11     |      | 1013218     | Washer (#10 Flat)                                   | 1       | 6        |
| 16     | С    | 1065790     | Hardware, Handrim Attaching - 7 PT.                 | 1       | 1        |
| 17     |      | 1098755     | Screw, Hex Head SEMS (#8-10 x 1-1/2")               | 1       | 7        |
|        |      |             |   |         |          |

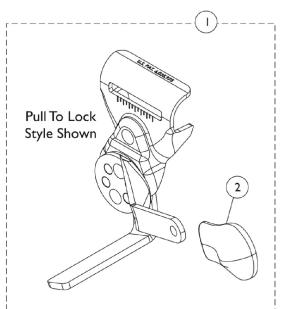
NOTE: A - Includes items 2 and 3.

B - Includes items 9-11. C - Includes item 17.

### **Disk Style Wheel Locks**

(Before 4/15/07)





## **Disk Style Wheel Locks**

(Before 4/15/07)

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |        |             |  | Quant   | ity Per  |
|--------|--------|-------------|--|---------|----------|
| Number | Note   | Part Number | Description  | Package | Assembly |
| 1      | C,F,F1 | 1110225-NLA | NLA - Wheel Lock Assembly, Disk Push to Lock,<br>Black - Right | 1       | 1        |
| 1      | C,F,F1 | 1110226-NLA | NLA - Wheel Lock Assembly, Disk Push to Lock,<br>Black - Left  | 1       | 1        |
| 1      | D,F,F1 | 1110227-NLA | NLA - Wheel Lock Assembly, Disk Pull to Lock, Black - Right    | 1       | 1        |
| 1      | D,F,F1 | 1110228-NLA | NLA - Wheel Lock Assembly, Disk Pull to Lock, Black - Left     | 1       | 1        |
| 2      | E      | 1110160-NLA | NLA - Tip, Plastic Wheel Lock Handle, Black                    | 1       | 1 1      |
| 3      | A      | 1017677     | Kit, Hardware, Wheel Lock (Pair)                               | 1       | 1        |
| 4      |        |             | Nut, Hex Flang (1/4-20)  | 1       | 2        |
| 5      |        |             | Bolt, Carriage (1/4-20 x 1-1/4")                               | 1       | 2        |
|        | B,E,G  | 1058900     | Wheel Lock Extension Handle Assembly, Black (8")               | 1       | 1        |
|        | B,C,G  | 1101452     | Wheel Lock Assembly, Push to Lock, Black - Right               | 1       | 1        |
|        | B,C,G  | 1101453     | Wheel Lock Assembly, Push to Lock, Black - Left                | 1       | 1        |
|        | B,D,G  | 1101454     | Wheel Lock Assembly, Pull to Lock, Black - Right               | 1       | 1 1      |
|        | B,D,G  | 1101455     | Wheel Lock Assembly, Pull to Lock, Black - Left                | 1       | 1 1      |

NOTE: A - Includes items 4 and 5 each with a quantity of 2.

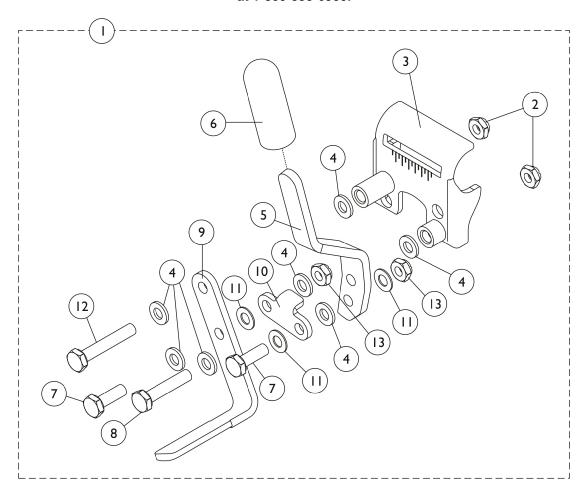
- B Not shown.
- C Standard on Adult Seat to Floor models.
- D Standard on Hemi Seat to Floor models.
- E Used on Disk-Style Wheel Locks.
- F Disk Style Wheel Locks are no longer available as a Service Part. Must convert to Link-Pivot Style Wheel Locks listed.

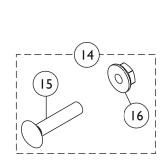
  Order Right/Left side to match. Can use existing attaching hardware.
- F1 Additional Wheel Lock information can be found under category titled "Wheel Locks Link-Pivot Style (After 4/14/07)".
- G Link-Pivot Style Wheel Locks

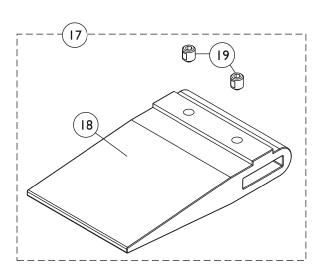
## **Link-Pivot Style Wheel Locks**

(After 4/14/07)

NOTE: Due to the possiblity of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.







### **Link-Pivot Style Wheel Locks**

(After 4/14/07)

NOTE: Due to the possiblity of various manufacturing dates for Tracer IV Wheelchairs built with a serial # starting with "03H" or "03I", replacement parts will need to be ordered thru an Invacare Parts Specialist at 1-800-333-6900.

| Item   |      |             |  | Quant   | ity Per  |
|--------|------|-------------|--|---------|----------|
| Number | Note | Part Number | Description                                      | Package | Assembly |
| 1      | A,G  | 1101452     | Wheel Lock Assembly, Push to Lock, Black - Right | 1       | 1        |
| 1      | A,G  | 1101453     | Wheel Lock Assembly, Push to Lock, Black - Left  | 1       | 1 1      |
| 1      | A,H  | 1101454     | Wheel Lock Assembly, Pull to Lock, Black - Right | 1       | 1 1      |
| 1      | A,H  | 1101455     | Wheel Lock Assembly, Pull to Lock, Black - Left  | 1       | 1 1      |
| 2      |      | 1025195     | Locknut (1/4-20)                                 | 1       | 2        |
| 3      |      | 1053284     | Bracket, Mounting, Black - Right                 | 1       | 1 1      |
| 3      |      | 1053285     | Bracket, Mounting, Black - Left                  | 1       | 1 1      |
| 4      |      | 1026033     | Washer, Nylon (1/4 x 1/2 x 1/16")                | 1       | 7        |
| 5      |      | 1031780-NLA | NLA - Handle, Pull/ Lock, Black - Right          | 1       | 1 1      |
| 5      |      | 1031781-NLA | NLA - Handle, Pull/ Lock, Black - Left           | 1       | 1 1      |
| 5      |      | 1102134     | Handle, Push/ Lock, Black - Right                | 1       | 1 1      |
| 5      |      | 1102135     | Handle, Push/ Lock, Black - Left                 | 1       | 1 1      |
| 6      |      | 47376X024   | Tip, Rubber Wheel Lock Handle, Black             | 1       | 1        |
| 7      |      | 1028687     | Screw, Hex Head (1/4-28 x 3/4")                  | 1       | 2        |
| 8      |      | 1021406     | Screw, Hex Head (1/4-20 x 1-1/4")                | 1       | 1        |
| 9      |      | 1102133     | Shoe, Wheel Lock                                 | 1       | 1        |
| 10     |      | 1102132-NLA | NLA - Link, Black                                | 1       | 1        |
| 11     |      | 1026103-NLA | NLA - Washer, Nylon (1/4 x 1/2 x 1/32")          | 1       | 3        |
| 12     |      | 1030949     | Screw, Hex Head (1/4-20 x 1-1/2")                | 1       | 1        |
| 13     |      | 1025765     | Locknut (1/4-28)                                 | 1       | 2        |
| 14     | E    | 1017677     | Kit, Hardware, Wheel Lock (Pair)                 | 1       | 1        |
| 15     |      |             | Bolt, Carriage (1/4-20 x 1-1/4")                 | 1       | 2        |
| 16     |      |             | Nut, Hex Flang (1/4-20)                          | 1       | 2        |
| 17     | В,С  | 1067279     | Kit, Wheel Lock Shoe Spacer                      | 1       | 1        |
| 18     |      |             | Spacer, Wheel Lock Shoe (2-7/16")                | 1       | 1        |
| 19     |      |             | Screw, Set Socket Cup Point (#8-32 x 3/16")      | 1       | 2        |
| 17     | C,D  | 1048656     | Kit, Wheel Lock Shoe Spacer                      | 1       | 1        |
| 18     |      |             | Spacer, Wheel Lock Shoe (1-45/64")               | 1       | 1        |
| 19     |      |             | Screw, Set Socket Cup Point (#8-32 x 3/16")      | 1       | 2        |
|        | F    | 1058900     | Wheel Lock Extension Handle Assembly, Black (8") | 1       | 1        |

NOTE: A - Includes items 2-13.

B - Required for Chairs with 20" Rear Wheels and Amputee Attachments or SX5 Recliners with 24" Rear Wheels.

C - Includes items 15-16.

D - Required for Chairs with 20" Rear Wheels (no Amputee Attachments) or 22" Rear Wheels with Amputee Attachments.

E - Includes items 18 and 19.

F - Not shown. Includes: 1 each Extension Handle and Rubber Tip. Chrome is No Longer Available.

G - Standard on Adult Seat to Floor models

H - Standard on Hemi Seat to Floor models

### **Calf Pads**

| Part Number  | Description                          | Quantity |  |
|--|--------------------------------------|----------|--|
| 8881091819   | Legrest Pad with Hardware            | 1        |  |
| See Note(s) A  | Legiest i ad with hardware           | '        |  |
| 1091800  | Legrest Pad (Plastic) with Hardware  | 1        |  |
| See Note(s) A  | Legrest Fad (Flastic) With Flatdware | ı        |  |
| 40163X008  | Screw, Phillips Head (#10-32 x       | 2        |  |
|  | 11/16")                              | 2        |  |
| NOTE: A - Specify upholstery color when ordering. See Category titled "Upholstery Colors." |                                      |          |  |

Footrest and Legrest Accessories

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts
Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

### H-Strap & Calf Strap

| Part Number | Description                  | Package Quantity |
|-------------|------------------------------|------------------|
| 1032002     | H-Strap - 18" Wide Chairs    | 1                |
| 1032001     | H-Strap - 20-22" Wide Chairs | 1                |
| 1068609-NLA | Heel Strap (22 - 24" Wide)   | 1                |
| 1121290     | Calf Strap - 18" W           | 1                |
| 1102745     | Calf Strap - 20" W           | 1                |
| 1102746     | Calf Strap - 22" W           | 1                |
| 1102747     | Calf Strap - 24" W           | 1                |

#### **Non-Removable Device**

| Part Number | Description          |
|-------------|----------------------|
| 1143050     | Non-Removable Device |

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Form No. 03-030

Footrest and Legrest Accessories

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts
Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

#### **Heel Loops**

| Part Number                          | Description   | Package Quantity |
|--------------------------------------|---|------------------|
| 1035917-NLA<br>See Note(s) A         | Heel Loops, 16-24" Wide Chairs w/Composite Footplates                   | 1 pair           |
| 1035929<br>See Note(s) A             | Heel Loops w/ Ankle Straps, 16-24"<br>Wide Chairs w/Aluminum Footplates | 1 pair           |
| 1035918<br>See Note(s) A             | Heel loops w/Ankle Straps, 16-24" W<br>Chairs                           | 1 pair           |
| 1035926                              | Attaching Hardware for Aluminum Footplates                              | 1 pair           |
| 1035927                              | Attaching Hardware for Composite Footplates                             | 1 pair           |
| NOTE: A - Does not include hardware. |   |                  |

## Front Riggings - Bolt Through and Spring Button Kits NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts

Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

#### **Bolt Through & Spring Button Kits**

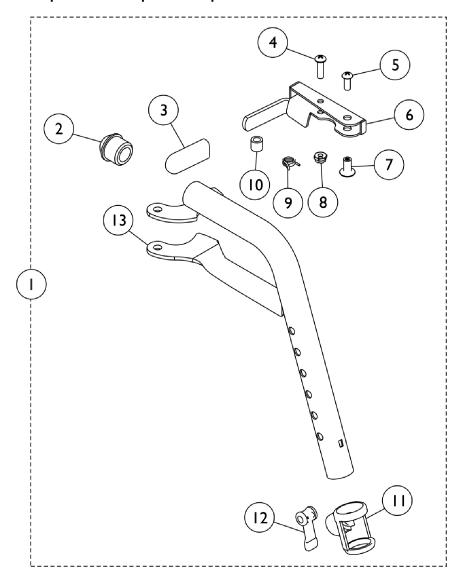
| Style                         | Part Number              | Quantity per Package | Quantity Per Footrest (pair) | Quantity Per Legrest (pair) |
|-------------------------------|--------------------------|----------------------|------------------------------|-----------------------------|
| Spring Button<br>Hardware Kit | 1188335<br>See Note(s) A | 2                    | 2                            | 4                           |
| Bolt Through<br>Hardware Kit  | 1101776<br>See Note(s) A | 2                    | 2                            | 2                           |
| Tool Kit                      | 1058407<br>See Note(s) B | 1                    | N/A                          | N/A                         |

A - Kit includes 2 ea. Double Spring Buttons NOTE:

B - Kit includes (2) Hex Keys and (2) Wrenches. The Bolt Thru Hardware uses the Tool Kit for installation.

### **Footrest Support Assembly**

### T93H Series Before 5/16/19



## **Footrest Support Assembly**

### T93H Series Before 5/16/19

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

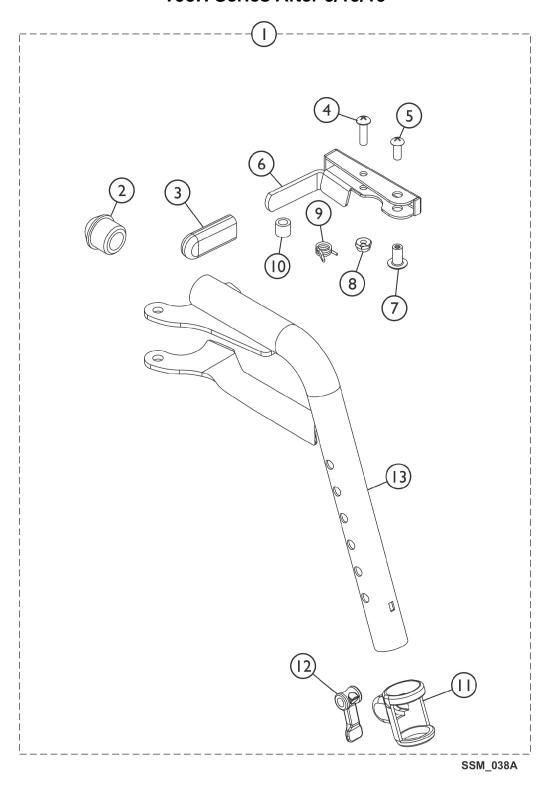
| Item   |      |             | Q  |         | ity Per  |
|--------|------|-------------|--|---------|----------|
| Number | Note | Part Number | Description  | Package | Assembly |
| 1      | Α    | 1111274     | Footrest Support Assembly, Hemi, Black - Right     | 1       | 1        |
| 1      | Α    | 1111275     | Footrest Support Assembly, Hemi, Black - Left      | 1       | 1        |
| 1      | В    | 8881180774  | Footrest Support Assembly, Hemi, Color - Right     | 1       | 1        |
| 1      | В    | 8881180775  | Footrest Support Assembly, Hemi, Color - Left      | 1       | 1        |
| 2      |      | 1020719     | Anti-Rattle, Black                                 | 1       | 1        |
| 3      |      | 1006490-NLA | NLA - Tip, Plastic, Black                          | 1       | 1        |
| 4      |      | 40163X008   | Screw, Phillips Pan Head (#10-32 x 11/16")         | 1       | 1        |
| 5      |      | 40163X002   | Screw, Phillips Round Head (#10-32 x 1/2")         | 1       | 1        |
| 6      | C,D  | 1110176-NLA | NLA - Handle, Release, Chrome - Right              | 1       | 1        |
| 6      | C,D  | 1110177-NLA | NLA - Handle, Release, Chrome - Left               | 1       | 1        |
| 6      | Е    | 1110178     | Handle, Release, Black - Right                     | 1       | 1        |
| 6      | Е    | 1110179     | Handle, Release, Black - Left                      | 1       | 1        |
| 7      |      | 67005X000   | Rivnut (#10-32)                                    | 1       | 1        |
| 8      |      | 60279X003   | Locknut (#10-32)                                   | 1       | 1        |
| 9      |      | 1008935     | Spring, Release - Right                            | 1       | 1        |
| 9      |      | 1008936     | Spring, Release - Left                             | 1       | 1        |
| 10     |      | 47565X057   | Bushing (7/32 x 3/8 x 11/32")                      | 1       | 1        |
| 11     |      | 1048085     | Housing, Cam                                       | 1       | 1        |
| 12     |      | 1048086     | Lever, Cam, Black                                  | 1       | 1        |
| 13     | C,D  | 1111270-NLA | NLA - Tube, Footrest Support, Hemi, Chrome - Right | 1       | 1        |
| 13     | C,D  | 1111271-NLA | NLA - Tube, Footrest Support, Hemi, Chrome - Left  |         | 1        |
| 13     | Е    | 1111268     | Tube, Footrest, Support, Hemi, Black - Right       | 1       | 1        |
| 13     | E,F  | 1111269     | NLA - Tube, Footrest, Support, Hemi, Black - Left  | 1       | 1        |

NOTE: A - Includes Items 2-13. After 10/14/14 color changed from Chrome to Black. It is recommended to order both the right and left side to match.

- B Includes items 2-13. Specify 71P Silver Vein frame finish when ordering.

  C Item #6 and 13 are not available for sale on color frame models. See item #1 as a replacement.
- D Before 10/15/14 color was Chrome.
- E After 10/14/14 color is Black.
- F Item #13 part number 1111269 is no longer available. Order item #1 as a replacement.

### Front Riggings - Footrest Support Assembly T93H Series After 5/15/19

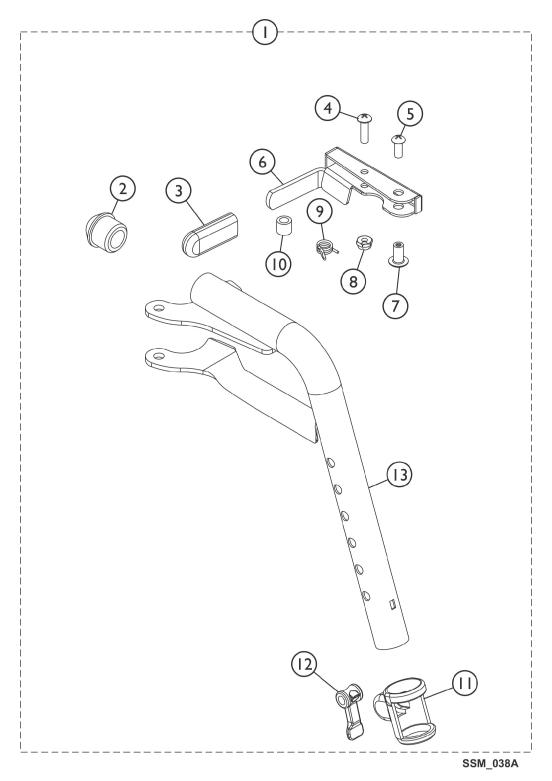


# Front Riggings - Footrest Support Assembly T93H Series After 5/15/19

| Item   |      |             |  | Quantity Per |          |
|--------|------|-------------|--|--------------|----------|
| Number | Note | Part Number | Description                                    | Package      | Assembly |
| 1      | A,B  | 1192525     | Footrest Support Assembly, Hemi, Black - Right | 1            | 1        |
| 1      | A,B  | 1192526     | Footrest Support Assembly, Hemi, Black - Left  | 1            | 1        |
| 2      |      | 1020719     | Anti-Rattle, Black                             | 1            | 1        |
| 3      |      | 1006490-NLA | NLA - Tip, Plastic, Black                      | 1            | 1        |
| 4      |      | 1025716     | Screw, Phillips Pan Head (#10-32 x 11/16")     | 1            | 1        |
| 5      |      | 1026114     | Screw, Phillips Pan Head (#10-32 x 1/2")       | 1            | 1        |
| 6      |      | 1180757     | Handle, Release, Black - Right                 | 1            | 1        |
| 6      |      | 1180758     | Handle, Release, Black - Left                  | 1            | 1        |
| 7      |      | 1028846     | NLA - Rivnut (#10-32)                          | 1            | 1        |
| 8      |      | 1025735     | Locknut (#10-32)                               | 1            | 1        |
| 10     |      | 47565X057   | Bushing (7/32 x 3/8 x 11/32")                  | 1            | 1        |
| 11     |      | 1048085     | Housing, Cam                                   | 1            | 1        |
| 12     |      | 1048086     | Lever, Cam, Black                              | 1            | 1        |

B - NOTE: Footrest Support Tube item #13 is not available, order item #1 as a replacement.

## Front Riggings - Footrest Support Assembly GT93H Series



# Front Riggings - Footrest Support Assembly GT93H Series

| Item   |       |             | Qu   |         | antity Per |  |
|--------|-------|-------------|--|---------|------------|--|
| Number | Note  | Part Number | Description                                    | Package | Assembly   |  |
| 1      | A,B,C | 8881194312  | Footrest Support Assembly, Hemi, Color - Right | 1       | 1          |  |
| 1      | A,B,C | 8881194310  | Footrest Support Assembly, Hemi, Color - Left  | 1       | 1          |  |
| 1      | A,B   | 1192525     | Footrest Support Assembly, Hemi, Black - Right | 1       | 1          |  |
| 1      | A,B   | 1192526     | Footrest Support Assembly, Hemi, Black - Left  | 1       | 1 1        |  |
| 2      |       | 1020719     | Anti-Rattle, Black                             | 1       | 1          |  |
| 3      |       | 1006490-NLA | NLA - Tip, Plastic, Black                      |         | 1          |  |
| 4      |       | 1025716     | Screw, Phillips Pan Head (#10-32 x 11/16")     | 1       | 1          |  |
| 5      |       | 1026114     | Screw, Phillips Pan Head (#10-32 x 1/2")       | 1       | 1          |  |
| 6      |       | 1110178     | Handle, Release, Black - Right                 | 1       | 1          |  |
| 6      |       | 1110178     | Handle, Release, Black - Right                 | 1       | 1          |  |
| 7      |       | 1028846     | NLA - Rivnut (#10-32)                          | 1       | 1 1        |  |
| 8      |       | 1025735     | Locknut (#10-32)                               | 1       | 1          |  |
| 10     |       | 47565X057   | Bushing (7/32 x 3/8 x 11/32")                  | 1       | 1          |  |
| 11     |       | 1048085     | Housing, Cam                                   | 1       | 1          |  |
| 12     |       | 1048086     | Lever, Cam, Black                              | 1       | 1          |  |

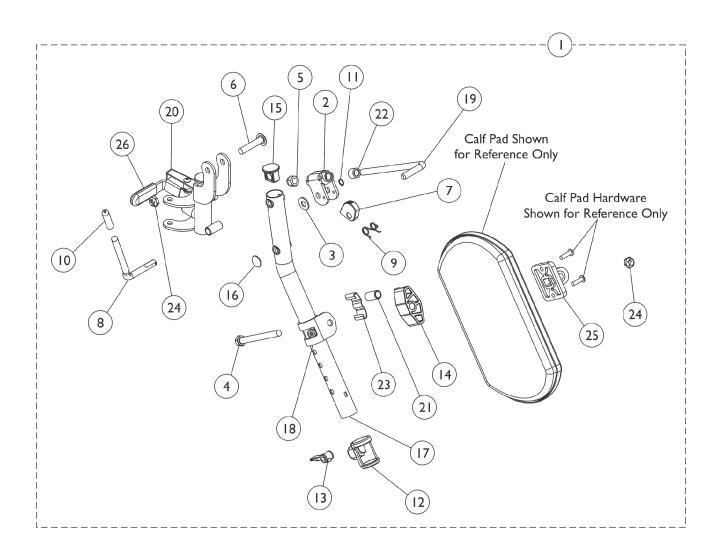
NOTE: A - Includes Items 2 thru 13. Item #9 is not available. Order item #1 as a replacement.

B - NOTE: Footrest Support Tube item #13 is not available, order item #1 as a replacement.

C - Specify 71P Silver Vein Frame Finish when ordering.

## **Legrest Support Assembly**

### T94H Series Before 5/16/19



### Legrest Support Assembly T94H Series Before 5/16/19

|                |      | Openinst    | for replacement parts at 1-800-333-6900 Ext. 3722.   | Quant   | tity Per |
|----------------|------|-------------|--|---------|----------|
| Item<br>Number | Note | Part Number | Description  | Package | Assembly |
| 1              | F,A  | 1110338     | Legrest Support Assembly, Hemi, Black - Right  | 1       | 4        |
| 1              | F,A  | 1110338     | Legrest Support Assembly, Hemi, Black - Right Legrest Support Assembly, Hemi, Black - Left | 1 1     | 1        |
|                |      |             |  | 1 1     | 1        |
| 1              | A    | 1110336     | Legrest Support Assembly, Hemi, Black - Right  | 1       | 1        |
| 1              | A    | 1110337     | Legrest Support Assembly, Hemi, Black - Left   | 1       | 1        |
| 1              | D,A  | 8881180761  | Legrest Support Assembly, Hemi, Color - Right  | 1       | 1        |
| 1              | D,A  | 8881180762  | Legrest Support Assembly, Hemi, Color - Left   | 1       | 1        |
| 2              |      | 04528X002   | Bracket, Release, Black  | 1       | 1        |
| 2              |      | 1110308     | Bracket, Release, Black  | 1       | 1        |
| 3              |      | 1013519     | Washer, Nylon (5/16 x 11/16 x 1/16")   | 1       | 1        |
| 4              |      | 1014807     | Screw, Hex Head (5/16-24 x 3-1/4")   | 1       | 1        |
| 5              |      | 10261X000   | Nut, Acorn (5/16-24)   | 1       | 1        |
| 6              |      | 1030948     | Screw, Slotted Truss Head (5/16-24 x 1-1/2")   | 1       | 1        |
| 7              |      | 1037125     | Cam, Legrest   | 1       | 1        |
| 8              |      | 1037126     | Handle, Release  | 1       | 1        |
| 9              |      | 1037485     | Spring, Release  | 1       | 1        |
| 10             |      | 1040060     | Tip, Plastic, Black  | 1       | 1        |
| 11             |      | 1040831     | Ring, Snap   | 1       | 1        |
| 12             |      | 1048085     | Housing, Cam   | 1       | 1        |
| 13             |      | 1048086     | Lever, Cam, Black  | 1       | 1        |
| 14             |      | 1091220     | Spacer, Legrest  | 1       | 1        |
| 15             |      | 1095433     | Plug Button, Black (7/8")  | 1       | 1        |
| 16             | В    | 1096773     | Nut, Push Dome (5/16")   | 1       | 1        |
| 17             | E,B  | 1110165-NLA | NLA - Tube, Elevating Support, Chrome - Right  | 1       | 1        |
| 17             | Е    | 1110166-NLA | NLA - Tube, Elevating Support, Chrome - Left   | 1       | 1        |
| 17             | В    | 1110163     | Tube, Elevating Support, Black - Right   | 1       | 1        |
| 17             |      | 1110164     | NLA - Tube, Elevating Support, Black - Left  | 1       | 1        |
| 18             | Е    | 1110208-NLA | NLA - Bracket, Calf Pad Mounting, Chrome   | 1       | 1        |
| 18             |      | 1110207     | Bracket, Calf Pad Mounting, Black  | 1       | 1        |
| 19             |      | 42326X001   | Bar, Ratchet   | 1       | 1        |
| 20             | E,C  | 1110334-NLA | NLA - Legrest Support Tube Assembly, Hemi, Black - Right                                   | 1       | 1        |
| 20             | E,C  | 1110335     | Legrest Support Tube Assembly, Hemi, Black - Left  | 1       | 1        |
| 20             | В    | 1110332     | NLA - Legrest Support Tube Assembly, Hemi, Black - Right                                   | 1       | 1        |
| 20             |      | 1110333     | Legrest Support Tube Assembly, Hemi, Black - Left  | 1       | 1        |
| 21             |      | 47328X003   | Bushing, Pivot (5/16 x 7/16 x 7/8")  | 1       | 1        |
| 22             |      | 47330X003   | Spacer (5/16 x 1/2 x 3/8")   | 1       | 1        |
| 23             |      | 48823X008   | Spring, Leaf   | 1       | 1        |
| 24             |      | 1107321     | Nut, Low Cap (5/16"-24)  | 1       | 2        |
| 25             |      | 04526X019   | Plate, Legrest Pad   | 1       | 1        |
| 26             |      | 1006490-NLA | NLA - Tip, Plastic, Black  | 1       | 1        |
| 26             |      | 1127688     | Package, Plastic Tip, Black  | 10      | 1        |

## **Legrest Support Assembly**

### T94H Series Before 5/16/19

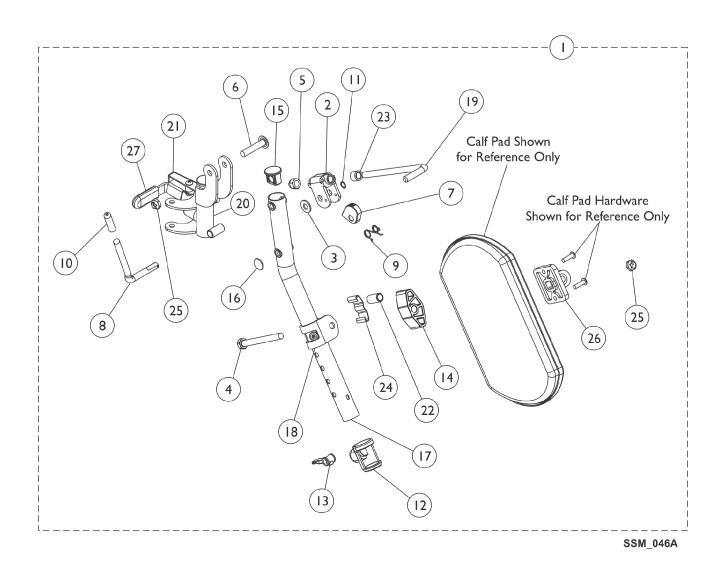
NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

NOTE: A - Includes items 2-26.

- B No longer available as a service part individually. Order item #1 as a replacement.
- C Assembly includes: tip, bumper, screws, plug, spring, nuts, handle release, legrest support and bushing.
- D Specify 71P Silver Vein frame finish when ordering.
- E Item #17, 18 and 20 are not for sale on color frame models. See item #1 as a replacement.

  F After 10/14/14 color changed from Chrome to Black. It is recommended to order both the right and left side to match.

### Legrest Support Assembly T94H Series After 5/15/19



# Legrest Support Assembly T94H Series After 5/15/19

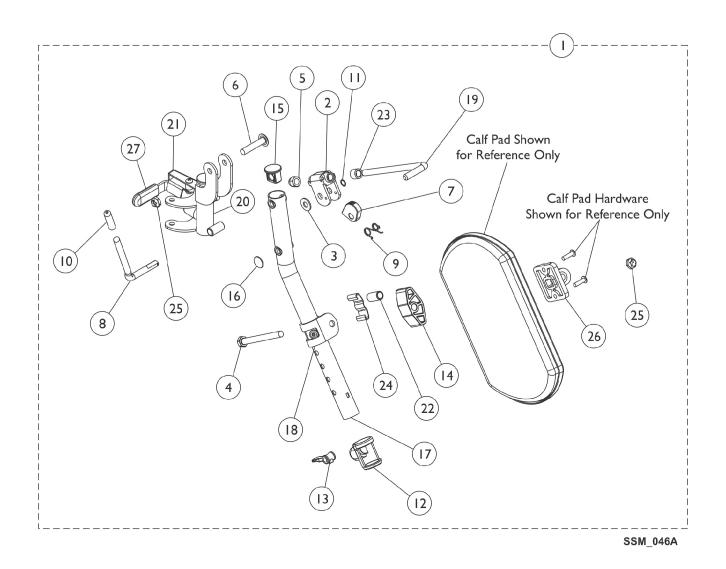
| Item   |      |             |   | Quant   | tity Per |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description                                   | Package | Assembly |
| 1      | B,A  | 1194381     | Legrest Support Assembly, Hemi, Black - Right | 1       | 1        |
| 1      | B,A  | 1194382     | Legrest Support Assembly, Hemi, Black - Left  | 1       | 1        |
| 3      |      | 1013519     | Washer, Nylon (5/16 x 11/16 x 1/16")          | 1       | 1        |
| 4      |      | 1014807     | Screw, Hex Head (5/16-24 x 3-1/4")            | 1       | 1        |
| 5      |      | 10261X000   | Nut, Acorn (5/16-24)                          | 1       | 1        |
| 6      |      | 1030948     | Screw, Slotted Truss Head (5/16-24 x 1-1/2")  | 1       | 1        |
| 7      |      | 1037125     | Cam, Legrest                                  | 1       | 1        |
| 8      |      | 1037126     | Handle, Release                               | 1       | 1        |
| 9      |      | 1037485     | Spring, Release                               | 1       | 1        |
| 10     |      | 1040060     | Tip, Plastic, Black                           | 1       | 1        |
| 11     |      | 1040831     | Ring, Snap                                    | 1       | 1 1      |
| 12     |      | 1048085     | Housing, Cam                                  | 1       | 1        |
| 13     |      | 1048086     | Lever, Cam, Black                             | 1       | 1        |
| 14     |      | 1091220     | Spacer, Legrest                               | 1       | 1        |
| 15     |      | 1095433     | Plug Button, Black (7/8")                     | 1       | 1        |
| 16     |      | 1096773     | Nut, Push Dome (5/16")                        | 1       | 1        |
| 19     |      | 42326X001   | Bar, Ratchet                                  | 1       | 1        |
| 21     |      | 1180757     | Handle, Release, Black - Right                | 1       | 1        |
| 21     |      | 1180758     | Handle, Release, Black - Left                 | 1       | 1        |
| 22     |      | 47328X003   | Bushing, Pivot (5/16 x 7/16 x 7/8")           | 1       | 1        |
| 23     |      | 47330X003   | Spacer (5/16 x 1/2 x 3/8")                    | 1       | 1        |
| 24     |      | 48823X008   | Spring, Leaf                                  | 1       | 1        |
| 25     |      | 60264X001   | Locknut (5/16-24)                             | 1       | 2        |
| 26     |      | 04526X019   | Plate, Legrest Pad                            | 1       | 1        |
| 27     |      | 1006490-NLA | NLA - Tip, Plastic, Black                     | 1       | 1        |
| 27     | С    | 1127688     | Package, Plastic Tip, Black                   | 10      | 1        |

NOTE: A - Includes items 2-27. Items 2, 17, 18, 20 are not available for sale. Order item #1 for replacement.

C - Not Shown

B - Item #20 includes: Item 27, bumber, screws, plug, springs, nuts, handle release, Legrest Support and bushing.

# Legrest Support Assembly GT94H Series



# Legrest Support Assembly GT94H Series

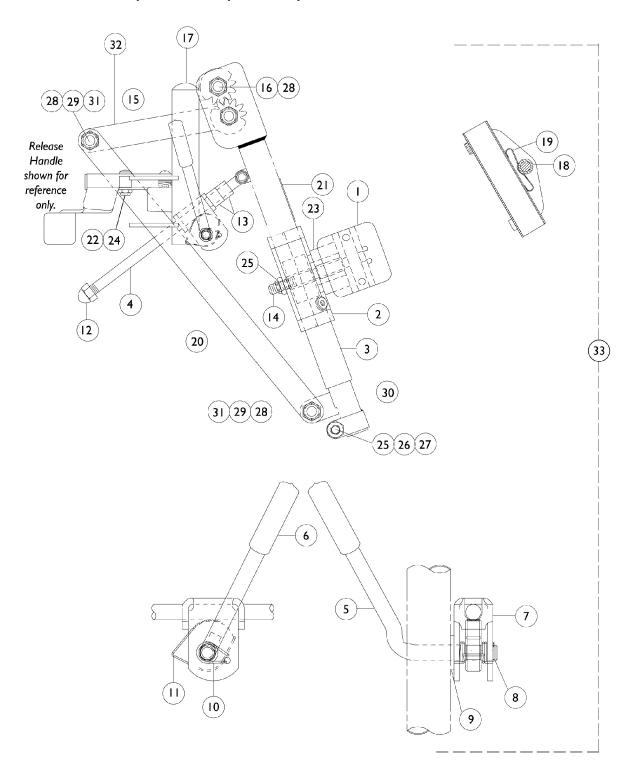
| Item   |      |             |   | Quan    | tity Per |
|--------|------|-------------|---|---------|----------|
| Number | Note | Part Number | Description                                   | Package | Assembly |
| 1      | A,B  | 1194381     | Legrest Support Assembly, Hemi, Black - Right | 1       | 1        |
| 1      | A,B  | 1194382     | Legrest Support Assembly, Hemi, Black - Left  | 1       | 1        |
| 3      |      | 1013519     | Washer, Nylon (5/16 x 11/16 x 1/16")          | 1       | 1        |
| 4      |      | 1014807     | Screw, Hex Head (5/16-24 x 3-1/4")            | 1       | 1        |
| 5      |      | 10261X000   | Nut, Acorn (5/16-24)                          | 1       | 1        |
| 6      |      | 1030948     | Screw, Slotted Truss Head (5/16-24 x 1-1/2")  | 1       | 1        |
| 7      |      | 1037125     | Cam, Legrest                                  | 1       | 1        |
| 8      |      | 1037126     | Handle, Release                               | 1       | 1        |
| 9      |      | 1037485     | Spring, Release                               | 1       | 1        |
| 10     |      | 1040060     | Tip, Plastic, Black                           | 1       | 1        |
| 11     |      | 1040831     | Ring, Snap                                    | 1       | 1        |
| 12     |      | 1048085     | Housing, Cam                                  | 1       | 1        |
| 13     |      | 1048086     | Lever, Cam, Black                             | 1       | 1        |
| 14     |      | 1091220     | Spacer, Legrest                               | 1       | 1        |
| 15     |      | 1095433     | Plug Button, Black (7/8")                     | 1       | 1        |
| 16     |      | 1096773     | Nut, Push Dome (5/16")                        | 1       | 1        |
| 19     |      | 42326X001   | Bar, Ratchet                                  | 1       | 1        |
| 22     |      | 47328X003   | Bushing, Pivot (5/16 x 7/16 x 7/8")           | 1       | 1        |
| 23     |      | 47330X003   | Spacer (5/16 x 1/2 x 3/8")                    | 1       | 1        |
| 24     |      | 48823X008   | Spring, Leaf                                  | 1       | 1        |
| 25     |      | 60264X001   | Locknut (5/16-24)                             | 1       | 2        |
| 26     |      | 04526X019   | Plate, Legrest Pad                            | 1       | 1        |
| 27     |      | 1006490-NLA | NLA - Tip, Plastic, Black                     | 1       | 1        |
| 27     | С    | 1127688     | Package, Plastic Tip, Black                   | 10      | 1        |

NOTE: A - Includes items 2-27. Items 2, 17, 18, 20 21 are not available for sale. Order item #1 for replacement.

B - Item #20 includes: Item 27, bumber, screws, plug, springs, nuts, handle release, Legrest Support and bushing.

C - Not Shown

## Articulating Legrest Support AHL4A / AHL4C



## Articulating Legrest Support AHL4A / AHL4C

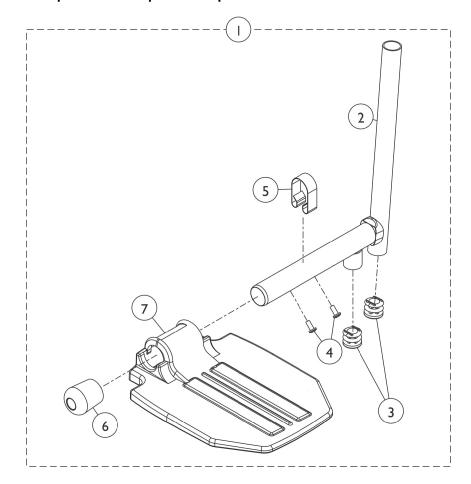
| Item   |      |             |  | Quant   | ity Per  |
|--------|------|-------------|--|---------|----------|
| Number | Note | Part Number | Description  | Package | Assembly |
| 1      |      | 04526X019   | Plate, Legrest Pad   | 1       | 1        |
| 2      |      | 1025104     | Bracket, Legrest, Chrome                                     | 1       | 1        |
| 3      |      | 1022877-NLA | NLA - Tube, Support and Drive Link, Chrome - Right           | 1       | 1        |
| 3      |      | 1022878-NLA | NLA - Tube, Support and Drive Link, Chrome - Left            | 1       | 1        |
| 4      |      | 42326X004   | Bar, Ratchet - Right/Left                                    | 1       | 1        |
| 5      |      | 1037126     | Handle, Release  | 1       | 1        |
| 6      |      | 1040060     | Tip, Plastic, Black  | 1       | 1        |
| 7      |      | 04528X002   | Bracket, Release, Black                                      | 1       | 1        |
| 8      |      | 1040831     | Ring, Snap   | 1       | 1        |
| 9      |      | 7930310-NLA | NLA - Washer, Nylon (5/16 x 11/16 x 1/16")                   | 25      | 1        |
| 10     |      | 1037485     | Spring, Release  | 1       | 2        |
| 11     |      | 1037125     | Cam, Legrest   | 1       | 1        |
| 12     |      | 7930336-NLA | NLA - Nut, Acorn (5/16-24)                                   | 25      | 1        |
| 13     |      | 47330X003   | Spacer (5/16 x 1/2 x 3/8")                                   | 1       | 1        |
| 14     |      | 1014807     | Screw, Hex Head (5/16-24 x 3-1/4")                           | 1       | 1        |
| 15     |      | 1023092-NLA | NLA - Legrest Support Tube Assembly, Hemi,<br>Chrome - Right | 1       | 1        |
| 15     |      | 1023093-NLA | NLA - Legrest Support Tube Assembly, Hemi,<br>Chrome - Left  | 1       | 1        |
| 16     |      | 1022854-NLA | NLA - Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)    | 1       | 1        |
| 17     |      | 1027097     | Plug Button, Black (3/4")                                    | 1       | 1        |
| 18     |      | 47328X003   | Bushing, Pivot (5/16 x 7/16 x 7/8")                          | 1       | 1        |
| 19     |      | 48823X008   | Spring, Leaf   | 1       | 1        |
| 20     |      | 1022846-NLA | NLA - Bar, Link, Black                                       | 1       | 1        |
| 21     |      | 1024911-NLA | NLA - Decal, Smartleg  | 1       | 1        |
| 22     |      | 1030979     | Screw, Phillips Pan Head Tap (#10-32 x 3/4")                 | 1       | 1        |
| 23     |      | 1091220     | Spacer, Legrest  | 1       | 1        |
| 24     |      | 1022874     | Bumper   | 1       | 1        |
| 25     |      | 7930363-NLA | NLA - Package, Locknut (5/16"-24)                            | 25      | 2        |
| 26     |      | 11232X009   | Bolt, Lug (5/16-24 x 1-3/8")                                 | 1       | 1        |
| 27     |      | 1027377     | Washer (#20)   | 1       | 1        |
| 28     |      | 40363X000   | Hex Nut (3/8"-16)  | 1       | 3        |
| 29     |      | 1022866-NLA | NLA - Screw, Socket Button Head (3/8-16 x 3/4")              | 1       | 2        |
| 30     |      | 1022848     | Tube, Slide, Articulating, Chrome - Right                    | 1       | 1        |
| 30     |      | 1022849     | Tube, Slide, Articulating, Chrome - Left                     | 1       | 1        |
| 31     |      | 1049527     | Washer, Nylon (3/8 x 3/4 x 1/16")                            | 1       | 2        |
| 32     |      | 1022864     | Drive, Link, Black   | 1       | 1        |
| 33     | A    | 1041799     | Legrest Support Assembly, Articulating, Hemi, Chrome - Right | 1       | 1        |
| 33     | A    | 1041800     | Legrest Support Assembly, Articulating, Hemi, Chrome - Left  | 1       | 1        |

## Articulating Legrest Support AHL4A / AHL4C

| Item   |      |             |  | Quantity Per |          |
|--|------|-------------|--|--------------|----------|
| Number   | Note | Part Number | Description                                    | Package      | Assembly |
|  | В,С  | 1046329     | Kit, Elevating Legrest Ratchet Hardware (Pair) | 2            | 1        |
| NOTE: A - Includes Items 1-32.  B - Includes Items 4-13.  C - Not Shown. |      |             |  |              |          |

## **Pivot Slide Tube with Footplate**

### **AHL4A/C Legrests**



## Pivot Slide Tube with Footplate AHL4A/C Legrests

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |   | Quantity Per |          |
|--------|------|-------------|---|--------------|----------|
| Number | Note | Part Number | Description   | Package      | Assembly |
| 1      |      | See Chart   | Pivot/Slide Tube Assembly with Footplate -<br>AHL4A/C Legrests    | 1            | 1        |
| 2      |      | 7500085-NLA | NLA - Pivot/Slide Tube w/ Plug Button Assembly, Chrome            | 1            | 1        |
| 2      |      | 1041526     | Pivot/Slide Tube w/ Plug Button Assembly, Chrome                  | 1            | 2        |
| 3      |      | 1027097     | Plug Button, Black (3/4")   | 1            | 2        |
| 3      |      | 1018133     | Plug Button, Black (5/8")   |              | 1        |
| 4      |      | 40120X001   | Screw, Phillips Pan Head (#8-32 x 3/8")                           | 1            | 1        |
| 5      |      | 1006981     | Spring, Tension   | 1            | 1        |
| 6      |      | 1016346     | Cap, End, Tube, Black (7/8")                                      | 1            | 1        |
| 7      |      | 1015178     | Footplate, Composite, Black (6" W x 7-53/64" L)                   | 1            | 1        |
| 7      | Α    | 44200X059   | Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)               | 1            | 1        |
| 7      | Α    | 44200X027   | Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)              | 1            | 1        |
| 7      | Α    | 44200X025   | Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L) | 1            | 1        |
| 7      | А    | 44200X026   | Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)  | 1            | 1        |

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing one ball burnish footplate it is suggested that you order two new (black) footplates.

### Pivot/Slide Tube Assembly with Footplate - AHL4A/C Legrests

| Front Rigging<br>Model | Chair Width | Footplate<br>Type                        | Side       | Part Number |
|------------------------|-------------|--|------------|-------------|
| AHL4A<br>Chrome        | 18 - 24" W  | Aluminum                                 | Right      | 1023907     |
| AHL4A<br>Chrome        | 18 - 24" W  | Aluminum                                 | Left       | 1023908     |
| AHL4C<br>Chrome        | 18 - 24" W  | Composite<br>See Note(s) A               | Right/Left | 1023909-NLA |
| AHL4C<br>Chrome        | 18 - 24" W  | Composite<br>See Note(s) A               | Right/Left | 1023910-NLA |
| AHL4A                  | 18 - 24" W  | Extra Large<br>Aluminum<br>See Note(s) B | Right      | 1035456     |
| AHL4A                  | 18 - 24" W  | Extra Large<br>Aluminum<br>See Note(s) B | Left       | 1035457     |

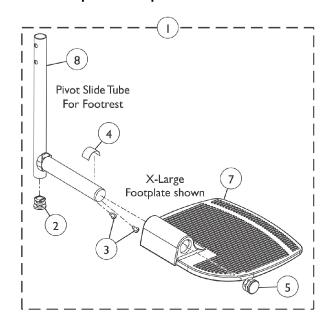
### **Pivot Slide Tube with Footplate AHL4A/C Legrests**

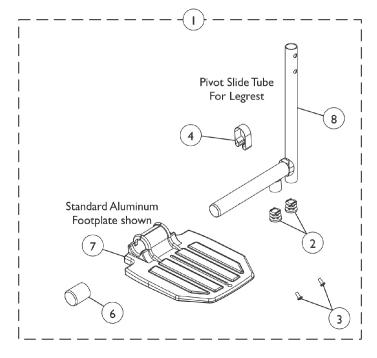
NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

A - Use the same parts number when ordering Front Rigging for either side.
B - Order replacements depending on asked for sizing.

### **Pivot Slide Tube with Footplate**

### **T93H Series and T94H Series**





### **Pivot Slide Tube with Footplate**

### **T93H Series and T94H Series**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |   | Quantity Per |          |
|--------|------|-------------|---|--------------|----------|
| Number | Note | Part Number | Description   | Package      | Assembly |
| 1      |      | See Chart   | Item #1 Pivot/Slide Tube with Footplate Assembly                  | 1            | 1        |
| 2      |      | 1027097     | Plug Button, Black (3/4")   | 1            | 2        |
| 3      |      | 40120X001   | Screw, Phillips Pan Head (#8-32 x 3/8")                           | 1            | 2        |
| 4      | F    | 1006981     | Spring, Tension   | 1            | 1        |
| 4      | D,E  | 1036123     | Spring, Leaf  | 1            | 1        |
| 5      |      | 1027095     | Plug Button, Black (7/8")   | 1            | 1        |
| 6      |      | 1016346     | Cap, End, Tube, Black (7/8")                                      | 1            | 1        |
| 7      |      | 44200X027   | Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)              | 1            | 1        |
| 7      |      | 44200X025   | Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L) | 1            | 1        |
| 7      |      | 44200X026   | Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)  | 1            | 1        |
| 7      |      | 1015178     | Footplate, Composite, Black (6" W x 7-53/64" L)                   | 1            | 1        |
| 8      |      | 1110300-NLA | NLA - Pivot/Slide Tube w/ Plug Button, Legrest, Chrome            | 1            | 1        |
| 8      |      | 1110301     | Pivot/Slide Tube w/ Plug Button, Legrest, Black                   | 1            | 1        |
| 8      |      | 1111278-NLA | NLA - Pivot/Slide Tube w/ Plug Button, Footrest, Chrome           | 1            | 1        |
| 8      |      | 1111277     | Pivot/Slide Tube w/ Plug Button, Footrest, Black                  | 1            | 1        |

NOTE: D - Use one or more leaf springs per assembly as required such that footplate may be moved by hand to the up-right position and remain in place.

#### Item #1 Pivot/Slide Tube with Footplate Assembly

| Front Rigging<br>Model | Chair Width | Footplate<br>Style      | Frame Side | Part Number              |  |
|------------------------|-------------|-------------------------|------------|--------------------------|--|
| T93HA-T93HAB<br>Black  | 18 - 24" W  | Aluminum                | Right      | 1111285<br>See Note(s) A |  |
| T93HA-T93HAB<br>Black  | 18 - 24" W  | Aluminum                | Left       | 1111286<br>See Note(s) A |  |
| T93HA-T93HAB<br>Black  | 18 - 24" W  | Extra Large<br>Aluminum | Right      | 1110344                  |  |
| T93HA-T93HAB<br>Black  | 18 - 24" W  | Extra Large<br>Aluminum | Left       | 1110345                  |  |
| T93HC-T93HAC<br>Black  | 18 - 24" W  | Composite               | Right      | 1194329                  |  |
| T93HC-T93HAC<br>Black  | 18 - 24" W  | Composite               | Left       | 1194330                  |  |
| T94HA-T94HAB<br>Black  | 18 - 24" W  | Aluminum                | Right      | 1110315                  |  |

E - Use with Extra Large Footplates.

F - Use with Standard Footplates.

# **Pivot Slide Tube with Footplate**

# **T93H Series and T94H Series**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

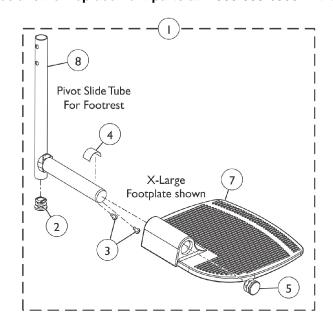
# Item #1 Pivot/Slide Tube with Footplate Assembly

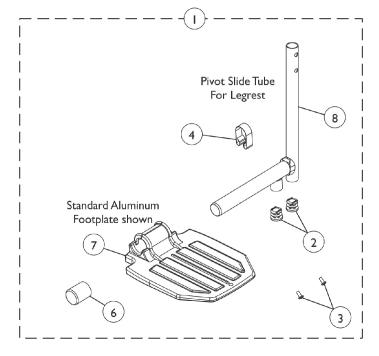
| Front Rigging<br>Model  | Chair Width               | Footplate<br>Style            | Frame Side    | Part Number |
|-------------------------|---------------------------|-------------------------------|---------------|-------------|
| T94HA-T94HAB<br>Black   | 18 - 24" W                | Aluminum                      | Left          | 1110316     |
| T94HA-T94HAB<br>Black   | 18 - 24" W                | Extra Large<br>Aluminum       | Right         | 1110348     |
| T94HA-T94HAB<br>Black   | 18 - 24" W                | Extra Large<br>Aluminum       | Left          | 1110349     |
| T94HC-T94HCB<br>Black   | 18 - 24" W                | Composite                     | Right         | 1110311     |
| T94HC-T94HCB<br>Black   | 18 - 24" W                | Composite                     | Left          | 1110312     |
| NOTE: A - NOTE: Part nu | umbers changed from Chrom | e Pivot/Slide Tube to Black a | as of 5/16/19 |             |

# Pivot Slide Tube (Black) with Footplate

# GT93H/T93H Series and GT94H/T94H Series

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.





# Pivot Slide Tube (Black) with Footplate

# GT93H/T93H Series and GT94H/T94H Series

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |             |   | Quant   | ity Per  |  |
|--------|------|-------------|---|---------|----------|--|
| Number | Note | Part Number | Description   | Package | Assembly |  |
| 1      |      | See Chart   | Item #1 Pivot/Slide Tube (Black) w/ Footplate Assembly            | 1       | 1        |  |
| 2      |      | 1027097     | Plug Button, Black (3/4")   | 1       | 2        |  |
| 3      |      | 40120X001   | Screw, Phillips Pan Head (#8-32 x 3/8")                           | 1       | 2        |  |
| 4      | F    | 1006981     | Spring, Tension   | 1       | 1        |  |
| 4      | D,E  | 1036123     | Spring, Leaf  | 1       | 1        |  |
| 5      |      | 1027095     | Plug Button, Black (7/8")   | 1       | 1        |  |
| 6      |      | 1016346     | Cap, End, Tube, Black (7/8")                                      | 1       | 1        |  |
| 7      |      | 44200X027   | Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)              | 1       | 1        |  |
| 7      |      | 44200X025   | Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L) | 1       | 1        |  |
| 7      |      | 1015178     | Footplate, Composite, Black (6" W x 7-53/64" L)                   | 1       | 1 1      |  |
| 7      | G    | 1192674     | Footplate, Composite, Black (6" W x 7-53/64" L)                   | 1       | 1        |  |
| 8      |      | 1110301     | Pivot/Slide Tube w/ Plug Button, Legrest, Black                   | 1       | 1        |  |
| 8      |      | 1111277     | Pivot/Slide Tube w/ Plug Button, Footrest, Black                  | 1       | 1        |  |

NOTE: D - Use one or more leaf springs per assembly as required such that footplate may be moved by hand to the up-right position and remain in place.

# Item #1 Pivot/Slide Tube (Black) w/ Footplate Assembly

| Front Rigging<br>Model | Chair Width | Footplate<br>Style | Frame Side | Part Number   |
|------------------------|-------------|--------------------|------------|---------------|
| Т93НА                  | 18 - 24" W  | Aluminum           | Right      | 8881180777    |
|                        |             |                    | <u> </u>   | See Note(s) A |
| T93HA                  | 18 - 24" W  | Aluminum           | Left       | 8881180778    |
| 19311A                 | 10 - 24 VV  | Aldillillalli      | Leit       | See Note(s) A |
| GT93HA/T93HAB          | 18 - 24" W  | Aluminum           | Right      | 1111285       |
| GT93HA/T93HAB          | 18 - 24" W  | Aluminum           | Left       | 1111286       |
| T93HA                  | 18 - 24" W  | Extra Large        | Right      | 8881180783    |
| 19311A                 | 10 - 24 VV  | Aluminum           | Kigiit     | See Note(s) A |
| T93HA                  | 18 - 24" W  | Extra Large        | Left       | 8881180784    |
| 19311A                 | 10 - 24 VV  | Aluminum           | Leit       | See Note(s) A |
| GT93HA/T93HAB          | 18 - 24" W  | Extra Large        | Right      | 1110344       |
| 010011/ (10011/LD      | 10 21 00    | Aluminum           | rtigitt    | 1110011       |
| GT93HA/T93HAB          | 18 - 24" W  | Extra Large        | Left       | 1110345       |
| 313311, V 13311/AB     | 10 27 11    | Aluminum           | Loit       | 1110040       |
| T93HC                  | 18 - 24" W  | Composite          | Right      | 8881180779    |
| 133110                 | 10 24 11    | Composite          | ragin      | See Note(s) A |

E - Use with Extra Large Footplates.

F - Use with Standard Footplates.

G - Use with GT93HC and GT94HC/GT94HCB model Front Riggings and (T93HC, T94HC/T94HCB as of 5/16/19).

# Pivot Slide Tube (Black) with Footplate

# GT93H/T93H Series and GT94H/T94H Series

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

# Item #1 Pivot/Slide Tube (Black) w/ Footplate Assembly

| Front Rigging<br>Model    | Chair Width | Footplate<br>Style | Frame Side | Part Number   |
|---------------------------|-------------|--------------------|------------|---------------|
| T93HC                     | 18 - 24" W  | Composite          | Left       | 8881180780    |
|                           |             |                    |            | See Note(s) A |
| GT93HC/T93HC              | 18 - 24" W  | Composite          | Right      | 1194329       |
| 0100110/100110            |             | Composito          | - Trigin   | See Note(s) B |
| GT93HC/T93HC              | 18 - 24" W  | Composite          | Left       | 1194330       |
| 0130110/130110            | 10 24 **    | Composite          | Lon        | See Note(s) B |
| T94HA                     | 18 - 24" W  | Aluminum           | Right      | 8881180764    |
| 13411/                    | 10 24 VV    | Aldillilaili       | rtigrit    | See Note(s) A |
| T94HA                     | 18 - 24" W  | Aluminum           | Left       | 8881180765    |
| 134117                    | 10 - 24 VV  | Aluminum           | Len        | See Note(s) A |
| GT94HA/T94HAB             | 18 - 24" W  | Aluminum           | Right      | 1110315       |
| GT94HA/T94HAB             | 18 - 24" W  | Aluminum           | Left       | 1110316       |
| TO 41.14                  | 40 041114   | Extra Large        | D' L       | 8881180770    |
| T94HA                     | 18 - 24" W  | Aluminum           | Right      | See Note(s) A |
| TO 41.14                  | 40 041114   | Extra Large        | 1 6        | 8881180771    |
| T94HA                     | 18 - 24" W  | Aluminum           | Left       | See Note(s) A |
| OTO 41 14 /TO 41 14 D     | 40 0411.144 | Extra Large        | D'ala      |               |
| GT94HA/T94HAB             | 18 - 24" W  | Aluminum           | Right      | 1110348       |
| OTO ALLA /TO ALLA D       | 40 04" 10/  | Extra Large        | 1 -4       | 4440040       |
| GT94HA/T94HAB             | 18 - 24" W  | Aluminum           | Left       | 1110349       |
| TOALIC                    | 40 04" \\   | Commonito          | Diabt      | 8881180766    |
| T94HC                     | 18 - 24" W  | Composite          | Right      | See Note(s) A |
| TOALIC                    | T0410       |                    | 1.04       | 8881180767    |
| T94HC                     | 18 - 24" W  | Composite          | Left       | See Note(s) A |
| GT94HC/T94HCB             | 18 - 24" W  | Composite          | Right      | 1110311       |
| GT94HC/T94HCB             | 18 - 24" W  | Composite          | Left       | 1110312       |
| NOTE: A - Specify color 3 |             |                    | 1          | 1             |

A - Specify color 34P Black when ordering. B - Used for model GT93HC and (T93HC as of 5/16/19).

# **Seat Accessories**

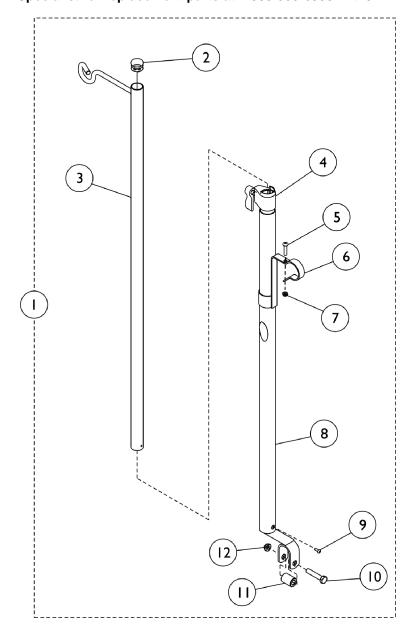
NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

# **Solid Seat Insert**

| Part Number                                       | Chair Width X Depth |
|---|---------------------|
| 8881034668  | 18" W x 18" D       |
| See Note(s) A                                     | 10 W X 10 D         |
| 8881034686-NLA                                    | 18" W x 20" D       |
| See Note(s) A                                     | 10 W X 20 B         |
| 8881102882  |                     |
|   | 20" W x 18" D       |
| See Note(s) A                                     |                     |
| 8881102172  |                     |
|   | 20" W x 20" D       |
| See Note(s) A                                     |                     |
| 8881102883  |                     |
|   | 22" W x 18" D       |
| See Note(s) A                                     |                     |
| 8881102173  | 0011 M/ 0011 D      |
|   | 22" W x 20" D       |
| See Note(s) A                                     |                     |
| 8881102168  | 0.48.34             |
|   | 24" W x 18" D       |
| See Note(s) A                                     |                     |
| 8881102174  | 0.48.34             |
|   | 24" W x 20" D       |
| See Note(s) A  NOTE: A - Available in black only. |                     |
| NOTE: A - Available in black only.                |                     |

I.V. Rod and Bracket (2218)

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



I.V. Rod and Bracket (2218)

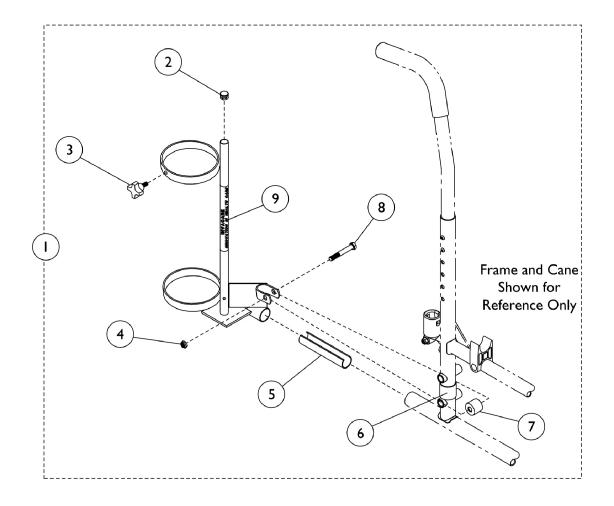
NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |               |  | Quant   | tity Per |
|--------|------|---------------|--|---------|----------|
| Number | Note | Part Number   | Description                                    | Package | Assembly |
| 1      |      | 1101760-NLA   | NLA - Rod, I.V., Telescoping (Model 2218)      | 1       | 1        |
| 2      |      | 1027095       | Plug Button, Black (7/8")                      | 1       | 1        |
| 3      |      | 04701X028     | Rod, I.V.                                      | 1       | 1        |
| 4      |      | 12592X000-NLA | NLA - Adjustment Lock Assembly, Chrome         | 1       | 1        |
| 5      |      | 16718X000-NLA | NLA - Screw, Phillips Pan Head (#10-32 x 7/8") | 1       | 1        |
| 6      |      | 1020082       | Bracket, Mounting, Chrome                      | 1       | 1        |
| 7      |      | 60279X003     | Locknut (#10-32)                               | 1       | 1        |
| 8      |      | 1017623       | Socket, I.V.                                   | 1       | 1        |
| 9      |      | 21243X000-NLA | NLA - Screw, Phillips Pan Head (#6-20 x 3/8")  | 1       | 1        |
| 10     |      | 11239X001     | Screw, Hex Head (5/16-24 x 1-1/2")             | 1       | 1        |
| 11     |      | 1017843-NLA   | NLA - Spacer, Chrome (5/16 x 11/16 x 15/16")   | 1       | 1        |
| 12     |      | 60264X001     | Locknut (5/16-24)                              | 1       | 1        |
|        | Α    | 1023618       | Insert, Guide Tube, Black (1" Long)            | 1       | 1        |
|        | Α    | 1114827       | Instruction Sheet                              | 1       | 1        |

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Oxygen Holder - 1497

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.



Oxygen Holder - 1497

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

| Item   |      |               |  | Quant   | ity Per  |
|--------|------|---------------|--|---------|----------|
| Number | Note | Part Number   | Description                              | Package | Assembly |
| 1      | Α    | 1070901       | Holder, Oxygen                           | 1       | 1        |
| 2      |      | 1017672       | Plug Button, Grey (1/2")                 | 1       | 1        |
| 3      |      | 1027683       | Knob, Adjustment, Black                  | 1       | 1        |
| 3      |      | 1027684       | Knob, Clamping, Black                    | 1       | 1        |
| 4      |      | 7930363-NLA   | NLA - Package, Locknut (5/16"-24)        | 25      | 1        |
| 5      |      | 1023560       | Insert, Guide Tube, Black (3-3/4" Long)  | 1       | 1        |
| 6      |      | 1023618       | Insert, Guide Tube, Black (1" Long)      | 1       | 1        |
| 7      |      | 1102577       | Spacer, Black (5/16 x 11/16 x 15/16")    | 1       | 1        |
| 8      |      | 11239X000-NLA | NLA - Screw, Hex Head (5/16-24 x 1-3/4") | 1       | 1        |
| 9      |      | 1070900-NLA   | NLA - Base, Oxygen Holder                | 1       | 1        |
|        | В    | 1095497       | Decal, Invacare Logo (1.6)               | 1       | 1        |
|        | В    | 1027930       | Instruction Sheet, Oxygen Holder         | 1       | 1        |

NOTE: A - Includes Items 2-9.

B - Not Shown

# **Miscellaneous Accessories**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

# **Carrying Pocket**

| 18" Wide Chair  | 20" Wide Chair | 22" Wide Chair | 24" Wide Chair |  |
|---|----------------|----------------|----------------|--|
| 1041603-NLA   | 8881047957     | 8881047960     | 8881121291     |  |
| See Note(s) A, B  | See Note(s) A  | See Note(s) A  | See Note(s) A  |  |
| NOTE: A - Specify upholstery color when ordering. See category titled, "Upholstery Colors."  B - This Carry pocket comes in U92 only. |                |                |                |  |

### **Carrying Straps**

| Part Number    | Description    | Quantity |
|----------------|----------------|----------|
| 8881091731-NLA | Carrying Strap | 1        |

### **Crutch & Cane Carrier**

| Part Number | Description           | Quantity |
|-------------|-----------------------|----------|
| 1034204     | Crutch & Cane Carrier | 1        |

# **Non-Folding Device**

| Part Number | Description                    | Quantity |
|-------------|--------------------------------|----------|
| 1143048     | Device, Non-Folding (14-24" W) | 1        |

# **Miscellaneous Accessories**

NOTE: If your chair was built with a serial # starting with "03H" or "03I", please contact an Invacare Parts Specialist for replacement parts at 1-800-333-6900 Ext. 3722.

# **OverHead and Single Pole Anti-Theft Device**

| Part Number | Description   | Quantity |
|-------------|---|----------|
| 1037080     | OverHead Anti-Theft Device<br>Available on 16-18" Wide Chairs | 1        |
| 1121288     | Single Pole Anti-Theft Device                                 | 1        |

# **Seat/Chest Positioning Strap**

| Buckle Style   | 18" Wide Chair | 20-22" Wide Chair | 24" Wide Chair |  |
|--|----------------|-------------------|----------------|--|
| Auto   | 1004310        | 1034625           | 1034622-NLA    |  |
|  |                |                   | See Note(s) A  |  |
| Hook and Loop  | 1034744        | 1034745           | 1034746        |  |
| NOTE: A - For replacement contact The Aftermarket Group (TAG). |                |                   |                |  |

# **Anti-Tipper**

| Part Description                                   | Part Number |  |
|--|-------------|--|
| Rear Anti-Tipper, Adjustable for 8" Casters (Pair) | 1058836     |  |
| Anti-Rattle (1")                                   | 15680X013   |  |
| Front Anti-Tipper (1326) (Pair)                    | 1042412     |  |

### **Invacare Corporation**

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