

**Tarsys®
Tilt Only (2GT™)
Recline Only (2GR™)
Tilt and Recline (2GTR™)**

**For
Storm Series® TDX®
Power Wheelchairs**



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 03-026. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Otto Bock is a registered trademark owned by Otto Bock Orthopaedische Industrie GMBH & Co.. JAY Back is a registered trademark of Sunrise Medical HHG, Inc. Corporation

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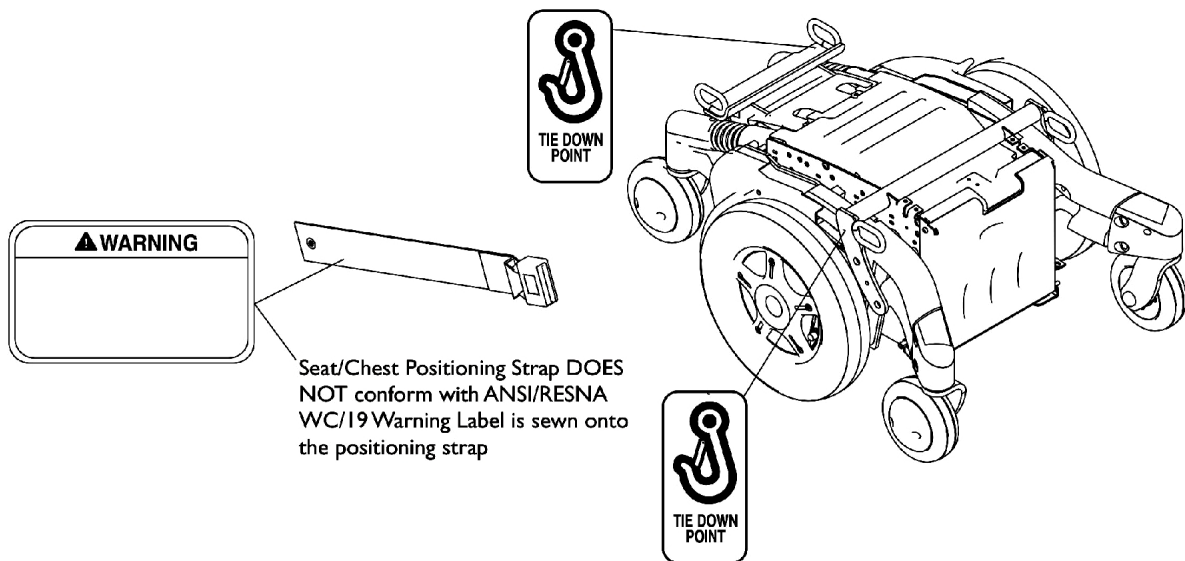
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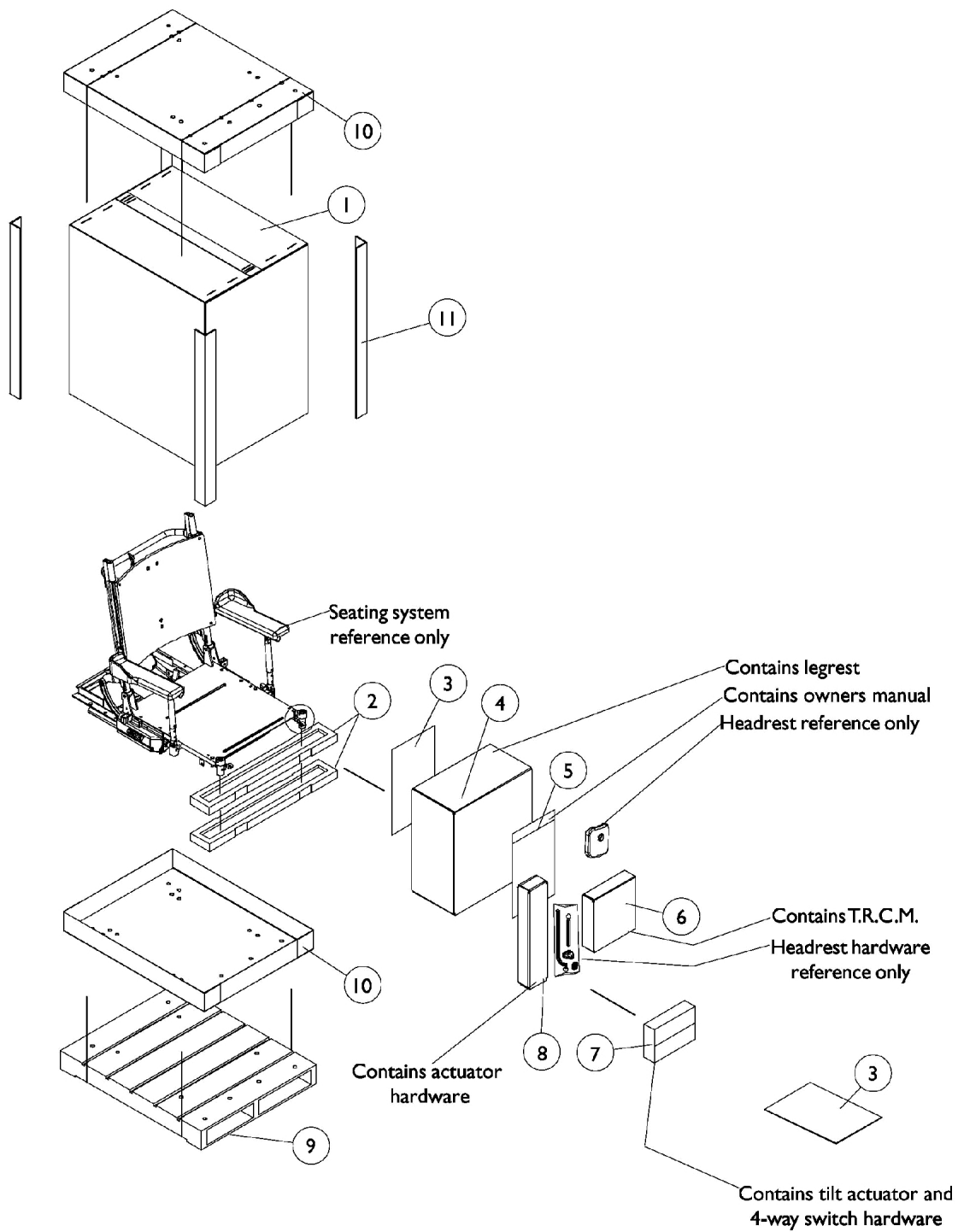
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Label Locations For TRBKTS Option



TRBKTS Option Label Locations

Packaging and Literature



Packaging and Literature

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
1	B	1030364	Carton, Cover	1	1	
2		1091514-NLA	NLA - Insert, Carton	1	1	
3		40131X161	Insert, Plain Pad	1	2	
4		1106472-NLA	NLA - Carton	1	1	
5		1021149-NLA	NLA - Bag, Poly Zip-Lip (13" L x 9" W)	1	1	
6		1080876-NLA	NLA - Carton	1	1	
7		40131X045-NLA	NLA - Carton	1	1	
8		1091517-NLA	NLA - Carton	1	1	
9	D	See Note	See Footnote	1	1	
10		1030362	Carton, Tray	1	2	
11	A	1115174	Carton, Corner Reinforcement	1	4	
		1114809-NLA	NLA - Owner's Manual, TDX w/ MK5 Electronics	1	1	
		00077X031-NLA	NLA - Warranty Card	1	1	
		A,C	1031682	Carton, Cover	1	1
		A,C	1030362	Carton, Tray	1	1
NOTE: A - Not Shown B - All Systems C - Complete Seating Systems with Chair Base D - Wood skid not supplied						
NOTE: When adjusting or replacing parts, please refer to you Owner's Manual for assistance.						

TRBKTS Option Clarification Reference

TRBKTS Option was introduced 12/19/05 as an On-Chair option only.

About TRBKTS Transport Ready Package

TRBKTS includes four factory-installed wheelchair transport brackets. **TRBKTS** has not been crash-tested in accordance with WC 19. Use these transport brackets only to secure an unoccupied wheelchair during transport.

Only use the transport brackets included with **TRBKTS** for the purpose described in the appropriate Owner's Operator and Maintenance Manual.

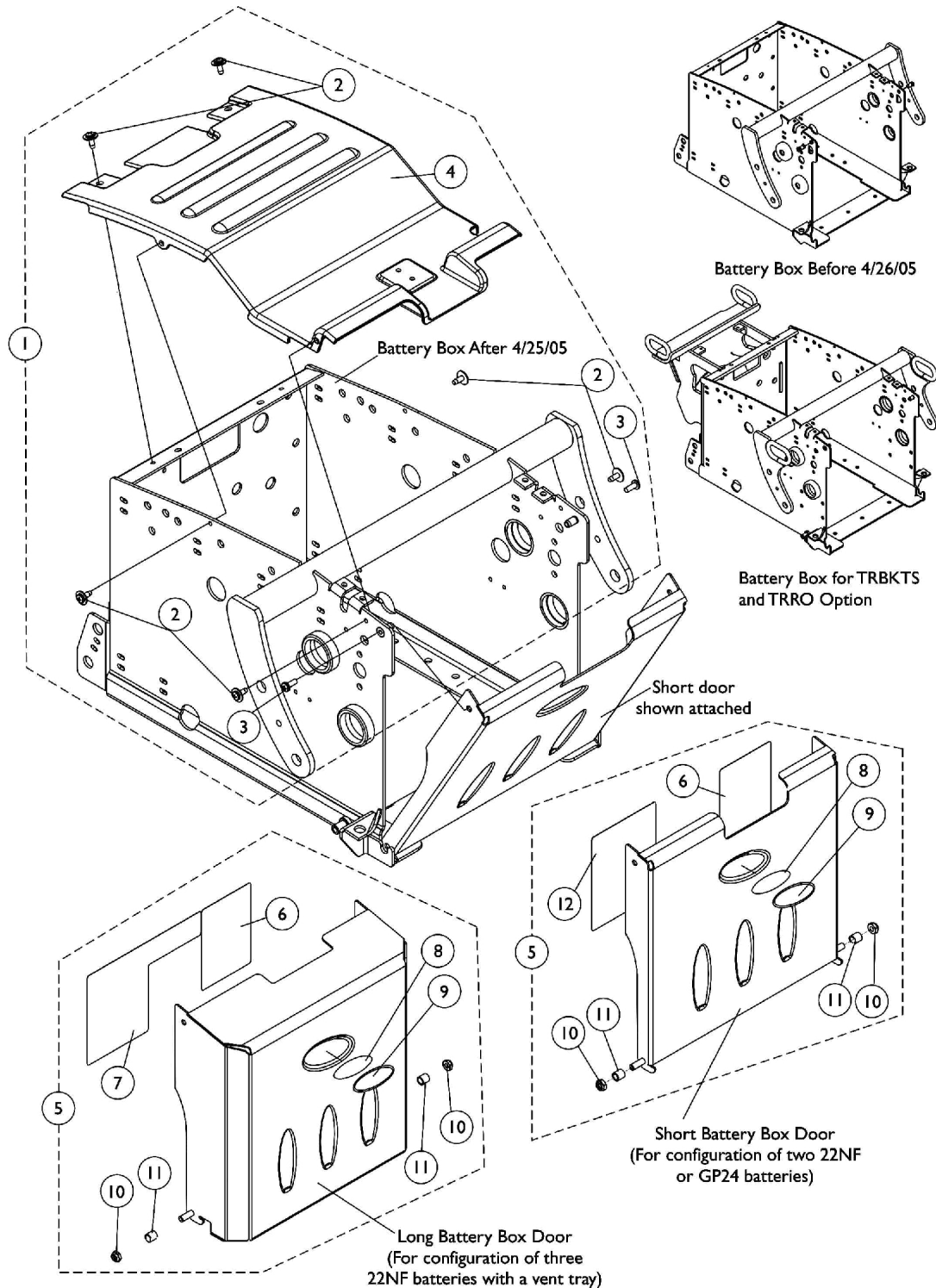
Battery support brackets **MUST** be installed at all times. Otherwise, the wheelchair will not be WC/19 compliant. Refer to Removing/Installing the Batteries From/Into the Wheelchair in the appropriate Owner's Operator and Maintenance Manual.

As of this date, the Department of Transportation has not approved any tie-down systems for transportation of a user while in a wheelchair, in a moving vehicle of any type. It is Invacare's position that users of wheelchairs should be transferred into appropriate seating in vehicles for transportation and use be made of the restraints made available by the auto industry. Invacare cannot and does not recommend any wheelchair transportation systems.

NOTE: ANSI = American National Standards Institute, RESNA = Rehabilitation Engineering and Assistive Technology Society of North America.

Battery Box Hardware and Door Assembly

The Battery Boxes are non-serviceable parts. Call Technical Services for assistance (1-800-832-4707)



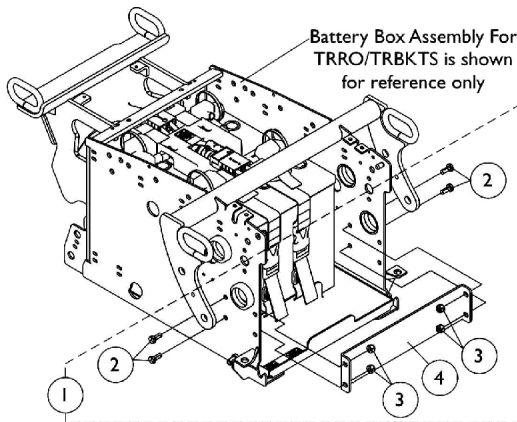
Battery Box Hardware and Door Assembly

The Battery Boxes are non-serviceable parts. Call Technical Services for assistance (1-800-832-4707)

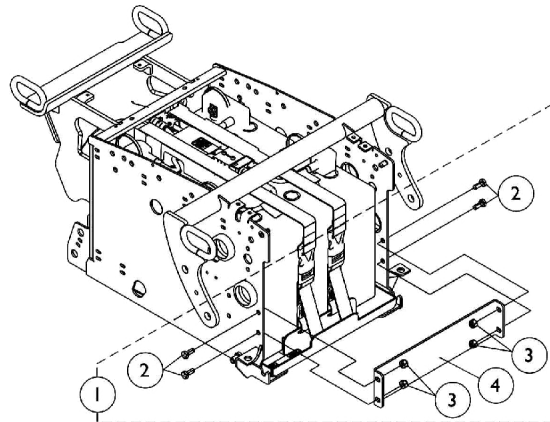
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1133026-NLA	NLA - Kit, Battery Box Hardware	1	1
2			Screw, Phillips Pan Head Tap (#10-32 x 1/2")	1	6
3			NLA - 3Screw, Socket Head (#10-32 x 1/2")	1	2
4			NLA - Cover, Battery Box Shroud	1	1
5	B,D,E	1113357	NLA - Kit, Battery Box Door Assembly, 22NF Short	1	1
6			NLA - Label, 22NF Terminal Configuration Warning	1	1
8			NLA - Decal, Blank Logo	1	1
9			NLA - Decal, Invacare Medallion - Large	1	1
10			Locknut (1/4-20)	1	2
11			NLA - Sleeve, Door Pivot	1	2
12			NLA - Label, 22NF Battery Install/Remove	1	1
5	B,D	1113127-NLA	NLA - Kit, Battery Box Door Assembly, GP24 Short	1	1
6			NLA - Label, Terminal Configuration Warning, GP24	1	1
8			NLA - Decal, Blank Logo	1	1
9			NLA - Decal, Invacare Medallion - Large	1	1
10			Locknut (1/4-20)	1	2
11			NLA - Sleeve, Door Pivot	1	2
12			Label, Battery Install/Remove, GP24	1	1
5	C,D	1121072-NLA	Kit, Battery Box Door Assembly, 22NF Long (For Vent)	1	1
6			NLA - Label, 22NF Terminal Configuration Warning	1	1
7			NLA - Label, 3 Battery Configuration Warning	1	1
8			NLA - Decal, Blank Logo	1	1
9			NLA - Decal, Invacare Medallion - Large	1	1
10			Locknut (1/4-20)	1	2
11			NLA - Sleeve, Door Pivot	1	2
NOTE: A - Includes Battery Box Door along w/ Items 2-4. B - Includes Battery Box Door along w/ Items 6 and 8-12. C - Includes Battery Box Door along w/ Items 6-11. D - Blank Logo Decal is no longer available and no longer required for item number 9 Invacare Medallion Decal. E - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.					

Battery Support Bracket Assembly

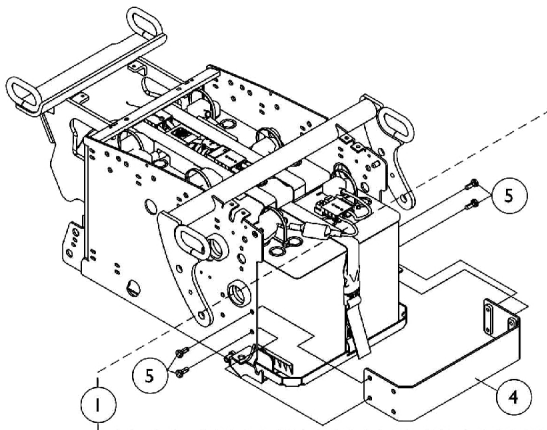
For TRBKTS Option



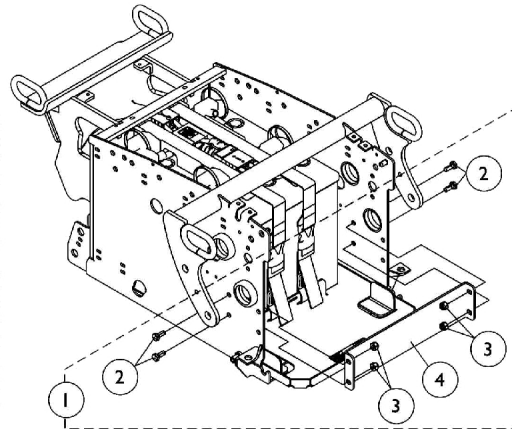
Battery Support Bracket Assembly
For 22NF Batteries



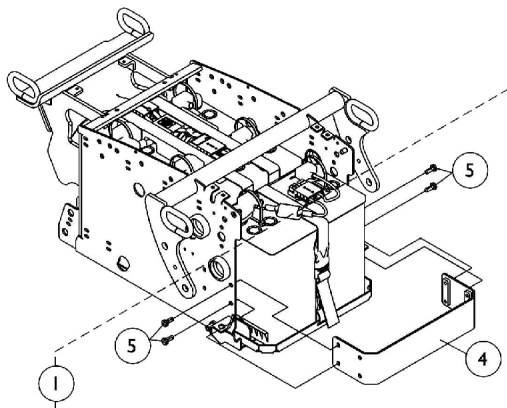
Battery Support Bracket Assembly
For GP24 Batteries



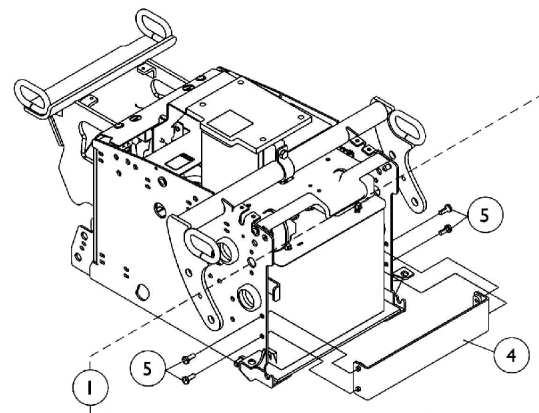
Battery Support Bracket Assembly
For Invisible Super Low Tilt System with 22NF Batteries



Battery Support Bracket Assembly
For Vent "Ready" System with 22NF Batteries



Battery Support Bracket Assembly
For Vent "Option" System with 22NF Batteries

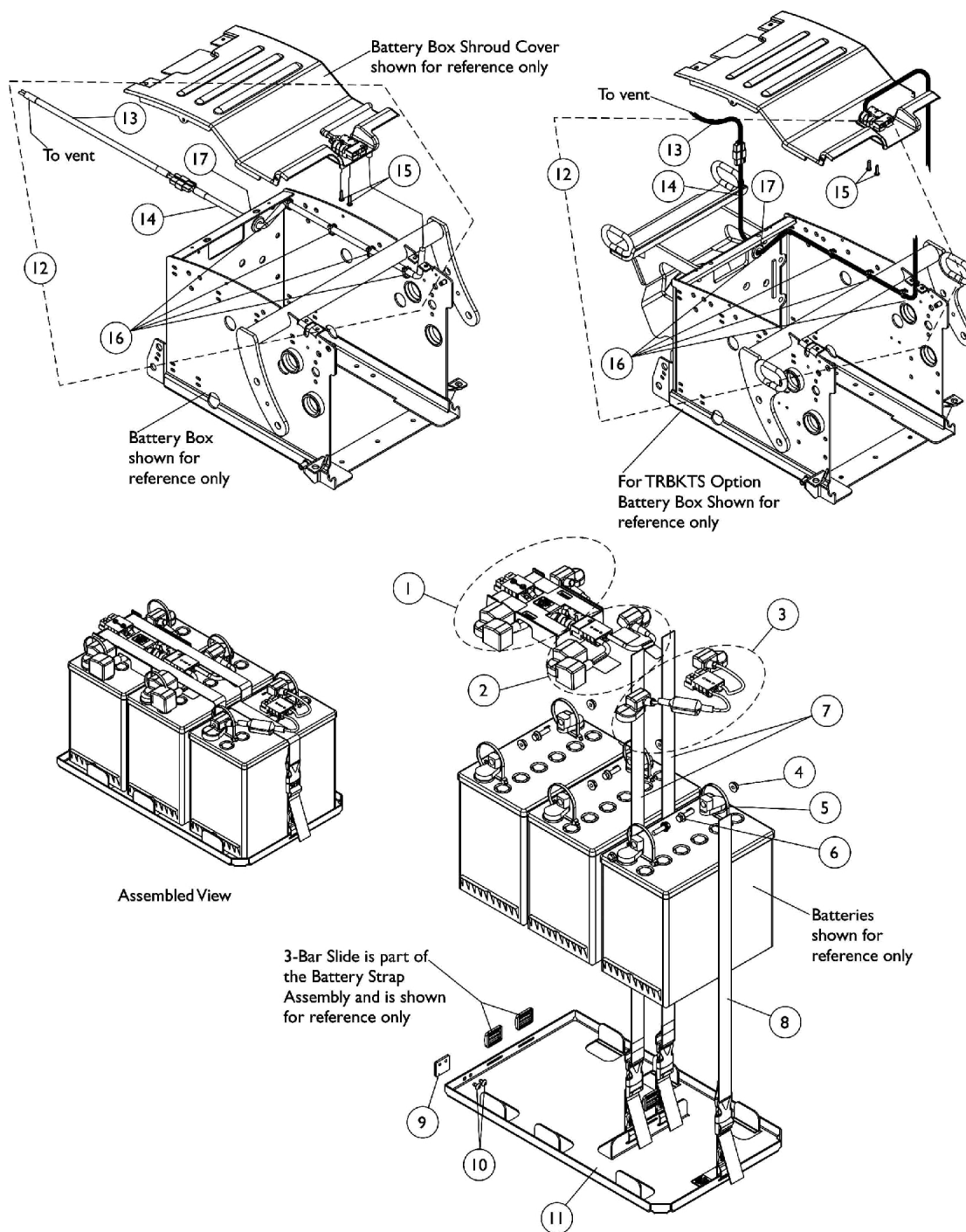


Battery Support Bracket Assembly
For Elevate "Option" System with 22NF Batteries

Battery Support Bracket Assembly For TRBKTS Option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1139537-NLA	NLA - Kit, Battery Support Bracket Assembly - For 22NF Batteries	1	1
2			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
3			Locknut (1/4-20)	1	4
4			Bracket, Battery Support, Black	1	1
1	A	1139538-NLA	NLA - Kit, Battery Support Bracket Assembly - For GP24 Batteries	1	1
2			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
3			Locknut (1/4-20)	1	4
4			Bracket, Battery Support, Black	1	1
1	B	1139539-NLA	NLA - Kit, Battery Support Bracket Assembly - For Invisible Super Low Tilt System w/ 22NF Batteries	1	1
4			Bracket, Battery Support, Black	1	1
5			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
1	A	1139540-NLA	Kit, Battery Support Bracket Assembly - For Vent "Ready" System w/ 22NF Batteries	1	1
2			Screw, Hex Head w/ Patch (1/4-20 x 5/8")	1	4
3			Locknut (1/4-20)	1	4
4			Bracket, Battery Support, Black	1	1
1	B	1139541-NLA	NLA - Kit, Battery Support Bracket Assembly - For Vent "Option" System w/ 22NF Batteries	1	1
4			Bracket, Battery Support, Black	1	1
5			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
1	B	1139867-NLA	Kit, Battery Support Bracket Assembly - For Elevate "Option" System w/ 22NF Batteries	1	1
4			Bracket, Battery Support, Black	1	1
5			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
NOTE: A - Includes items 2-4 B - Includes items 4 and 5					

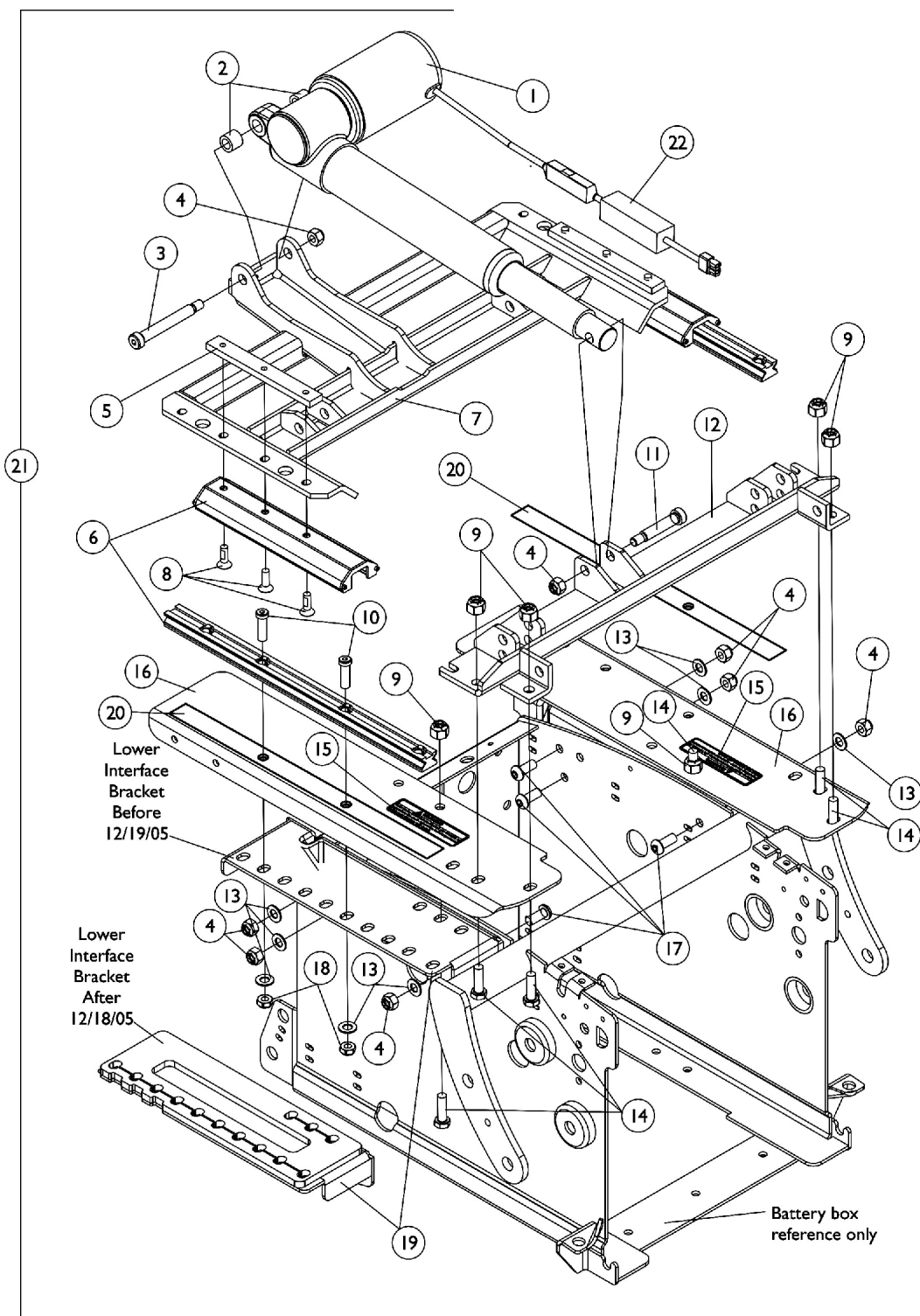
Battery Tray Assembly and Wire Harnesses For Vent Tray (3) 22NF Batteries



Battery Tray Assembly and Wire Harnesses For Vent Tray (3) 22NF Batteries

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1120363	Battery Wire Harness with Terminal Hardware, 22NF - Rear	1	1
2	A,B	1120362	Battery Wire Harness with Terminal Hardware, 22NF - Front	1	1
3	A,B	1121143	Harness, Battery Wire with Terminal Hardware, 22NF Vent	1	1
4		16721X000	Locknut (1/4-20)	1	6
5		1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	1
6		1096799-NLA	NLA - Screw, Hex Flange Whiz Lock (1/4-20 x 7/8")	1	4
7		1121124-NLA	NLA - Battery Strap Assembly, 22NF and GP24	1	2
8		1121125-NLA	NLA - Battery Strap Assembly For Vent, 22NF	1	1
9		1117186-NLA	NLA - Bracket, Battery Tray Stop, Black	1	1
10		90017X000-NLA	NLA - Screw, Phillips Pan Head (#10-32 x 5/16")	1	2
11	C	1121142-NLA	NLA - Battery Tray Assembly, TDX 22NF For Vent	1	1
12	D	1121029-NLA	NLA - Kit, Vent Battery Harness Assembly with Hardware	1	1
13			Harness, Vent Battery	1	1
14			NLA - Harness, Vent Battery Extension	1	1
15			Screw, Phillips Pan Head (#8-16 x 5/8")	1	2
16			Tie Wrap (5-5/8" L)	1	4
17			NLA - Grommet, Rubber	1	1
12	D	1139531-NLA	NLA - Kit, Vent Battery Harness Assembly with Hardware For TRBKTS Option	1	1
13			Harness, Vent Battery	1	1
14			Harness, Vent Battery Extension, TRBKTS Option	1	1
15			Screw, Phillips Pan Head (#8-16 x 5/8")	1	2
16			Tie Wrap (5-5/8" L)	1	4
17			NLA - Grommet, Rubber For TRBKTS Option	1	1
16		1095503-NLA	NLA - Package, Tie Wrap (5-5/8" L)	10	1
17		1055747-NLA	NLA - Grommet, Rubber	1	1
17		1137236-NLA	NLA - Grommet, Rubber For TRBKTS Option	1	1
NOTE: A - Individual components are not available for the battery wire harnesses B - Includes items 4-6 C - Includes items 7-10 D - Includes items 13-17					

Interface Hardware and Tilt Actuator (To Attach 2GT, 2GTR To The Battery Box) Tilt Only (2GT) and Tilt/Recline (2GTR)

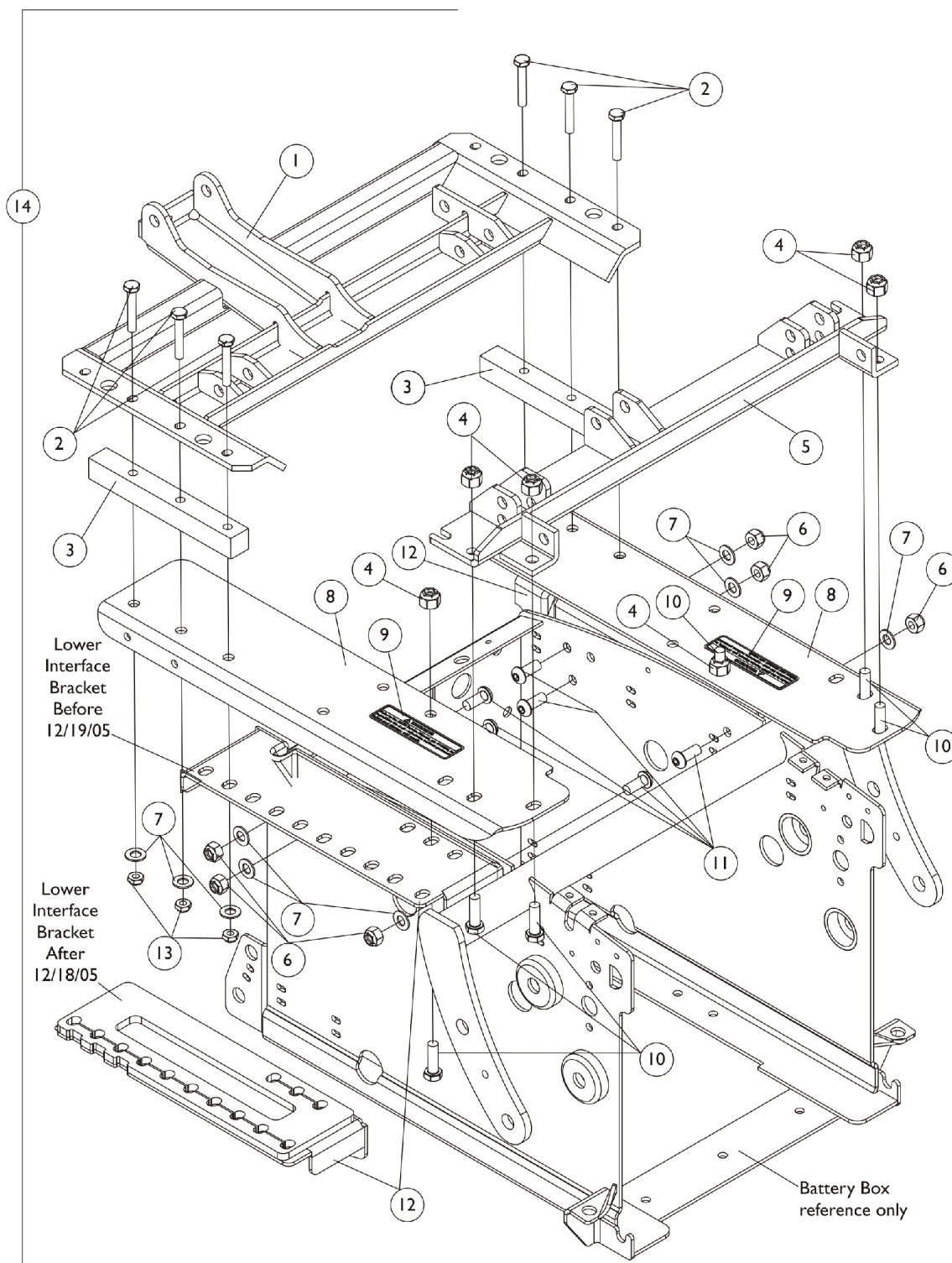


Interface Hardware and Tilt Actuator (To Attach 2GT, 2GTR To The Battery Box) Tilt Only (2GT) and Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	E	1082778-NLA	NLA - Actuator Motor Assembly, Tilt	1	1
2		1105039	Bushing (3/8 x 5/8 x 1/2")	1	2
3		1070411-NLA	NLA - Bolt, Shoulder (3/8 x 2-1/2")	1	1
4		1026158	Locknut (5/16-18)	1	8
5		1082877-NLA	NLA - Bar, Clamp, Black	1	2
6		1113618-NLA	NLA - Guide, Linear - Short	1	2
7		1113594-NLA	NLA - Pivot Assembly, Rear	1	1
8		1091869-NLA	NLA - Screw, Socket Flat Head w/ Patch (1/4-20 x 3/4")	1	6
9		1064267	Locknut (5/16-18)	1	6
10	B	1114962-NLA	NLA - Screw, Socket Head (5/16-18 x 1")	1	4
10	C	1108429-NLA	NLA - Screw, Socket Head w/ Patch (5/16-18 x 1-1/4")	1	4
11		1031665	Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	1
12		1113604-NLA	NLA - Pivot Assembly, Front	1	1
13		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	10
14		1043629	Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	6
15		1118370-NLA	NLA - Decal, Warning, 2GTR Seat Repositioning	1	2
16		1120348-NLA	NLA - Kit, Bracket w/ Decal, Black - Right (2GTR)	1	1
16		1120349-NLA	NLA - Kit, Bracket w/ Decal, Black - Left (2GTR)	1	1
17		1071955	Screw, Socket Button Head (5/16-18 x 3/4")	1	6
18		1028769	Locknut (5/16-18)	1	4
19	B	1114964-NLA	NLA - Bracket, Lower Interface, Black - Right	1	1
19	B	1114965-NLA	NLA - Bracket, Lower Interface, Black - Left	1	1
19	C	1140829-NLA	NLA - Bracket, Lower Interface, Black - Right	1	1
19	C	1140830-NLA	NLA - Bracket, Lower Interface, Black - Left	1	1
20	D	1121117-NLA	NLA - Shim, Short Seat Guide Slide	1	2
21	A,H	See Note	See Footnote	1	1
22	F	1140059-NLA	NLA - Kit, Actuator Braking Module w/ Instruction Sheet	1	1
	G	1141508	Instruction Sheet, Actuator Braking Module	1	1

NOTE: A - Includes items 1-20 and used to attach a 2GT or 2GTR to the battery box. When item 21 is ordered, item 19 Lower Interface Bracket made after 12/18/05 will be shipped. The seat to floor height will be raised 1/4".
 B - Before 12/19/05
 C - After 12/18/05
 D - Item 20 is no longer used after 12/18/05
 E - Actuator Braking Module added to Tilt Actuator and is backward compatible to all systems manufactured before 5/18/06. The addition of the braking module eliminated the requirement of a Heavy Duty Tilt Actuator.
 F - Actuator Braking Module can be assembled in the field on seating systems manufactured before 5/18/06 as well. Must verify with an Invacare Technician when a kit is required.
 G - Not Shown
 H - Part number is no longer available as a service part.

Interface Hardware (To Attach 2GR To The Battery Box) Recline Only (2GR)

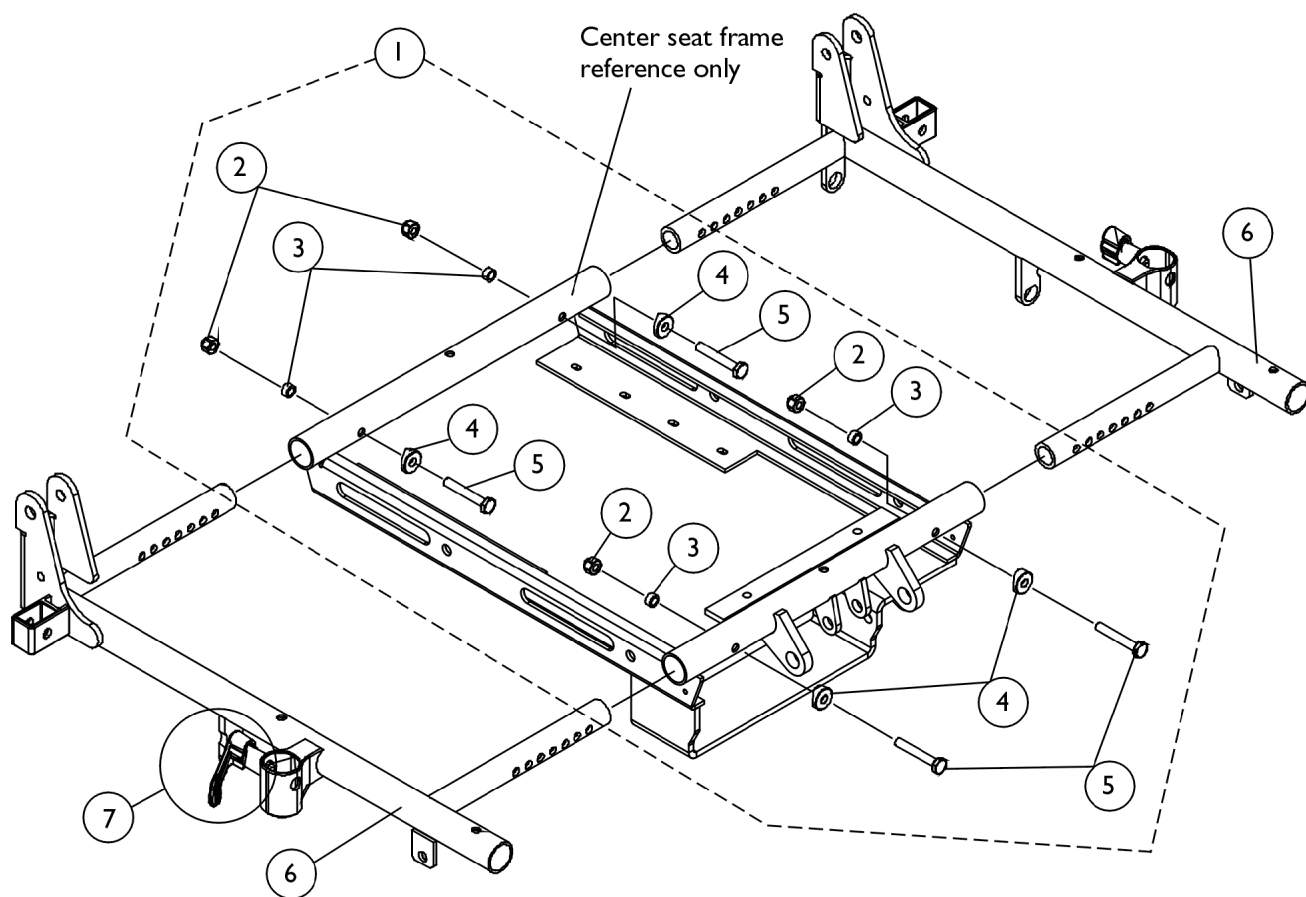


Interface Hardware (To Attach 2GR To The Battery Box) Recline Only (2GR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	1113594-NLA	NLA - Pivot Assembly, Rear	1	1
2	B	1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	6
2	C	1024793-NLA	NLA - Screw, Hex Head (1/4-20 x 1-3/4")	1	6
3		1086943-NLA	NLA - Bar, Spacer, Black	1	2
4		1064267	Locknut (5/16-18)	1	6
5		1113604-NLA	NLA - Pivot Assembly, Front	1	1
6		1026158	Locknut (5/16-18)	1	6
7		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	12
8		1120348-NLA	NLA - Kit, Bracket w/ Decal, Black - Right (2GTR)	1	1
8		1120349-NLA	NLA - Kit, Bracket w/ Decal, Black - Left (2GTR)	1	1
9		1118370-NLA	NLA - Decal, Warning, 2GTR Seat Repositioning	1	2
10		1043629	Screw, Hex Head w/ Patch (5/16-18 x 1-1/4")	1	6
11		1071955	Screw, Socket Button Head (5/16-18 x 3/4")	1	6
12	B	1114964-NLA	NLA - Bracket, Lower Interface, Black - Right	1	1
12	B	1114965-NLA	NLA - Bracket, Lower Interface, Black - Left	1	1
12	C	1140829-NLA	NLA - Bracket, Lower Interface, Black - Right	1	1
12	C	1140830-NLA	NLA - Bracket, Lower Interface, Black - Left	1	1
13		1025195	Locknut (1/4-20)	1	6
14	A	1113603-NLA	NLA - Interface Hardware - 2GR	1	1
NOTE: A - Includes items 1-13 and used to attach a 2GR to the battery box. When item 14 is ordered, item 12 Lower Interface Bracket made after 12/18/05 will be shipped. The seat to floor height will be raised 1/4". B - Before 12/19/05 C - After 12/18/05 D - Item No Longer Available. Use part # 1113603 as a replacement.					

Side Frames

NOTE: A new cross beam may be required when changing seat width for a Recline Only or Tilt/Recline system. See Center Seat Frame Assembly page.



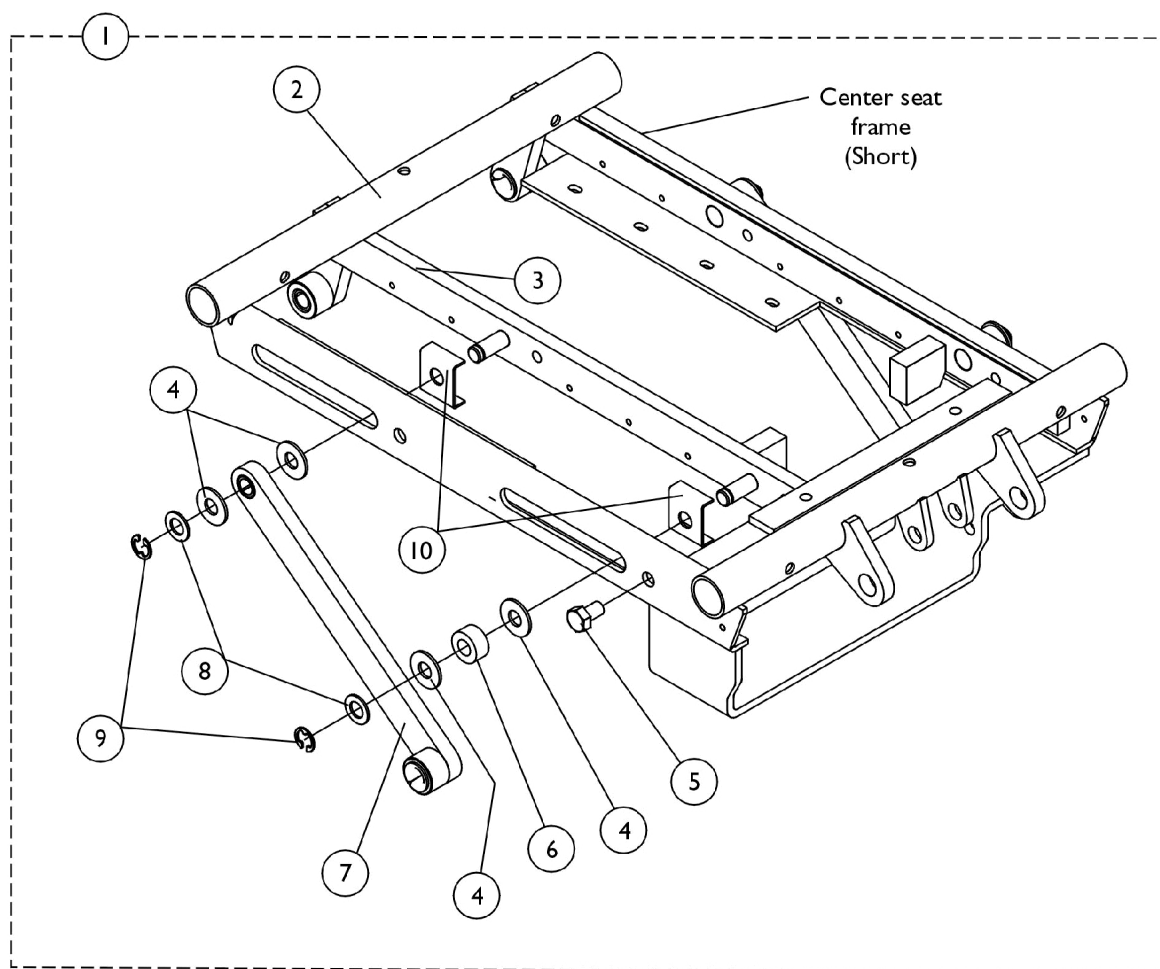
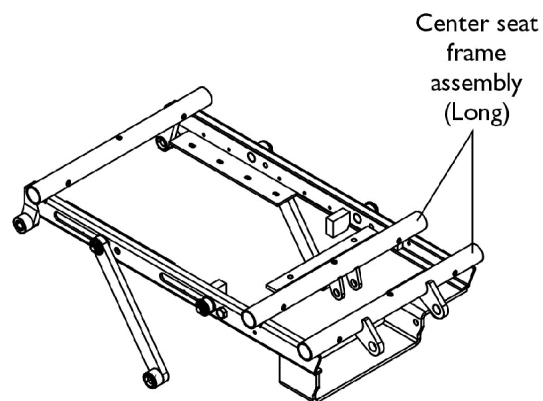
Side Frames

NOTE: A new cross beam may be required when changing seat width for a Recline Only or Tilt/Recline system. See Center Seat Frame Assembly page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1087002-NLA	NLA - Hardware, Side Frame Mounting	1	1
2		7930333	Locknut (1/4-20)	25	4
3		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
4		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5		1037610	Screw, Hex Head (1/4-20 x 1-5/8")	1	4
6		1086976-NLA	NLA - Side Frame w/ Arm Lock Assembly - Right (16 - 17" D)	1	1
6		1086977-NLA	NLA - Side Frame w/ Arm Lock Assembly - Left (16 - 17" D)	1	1
6		1086978-NLA	NLA - Side Frame w/ Arm Lock Assembly - Right (18 - 19" D)	1	1
6		1086979-NLA	NLA - Side Frame w/ Arm Lock Assembly - Left (18 - 19" D)	1	1
6		1086980-NLA	NLA - Side Frame w/ Arm Lock Assembly - Right (20 - 21" D)	1	1
6		1086981-NLA	NLA - Side Frame w/ Arm Lock Assembly - Left (20 - 21" D)	1	1
6		1086982-NLA	NLA - Side Frame w/ Arm Lock Assembly - Right (22" D)	1	1
6		1086983-NLA	NLA - Side Frame w/ Arm Lock Assembly - Left (22" D)	1	1
7	B	7930347-NLA	NLA - Package, Pin, Roll (5/64 x 5/8")	25	2
7	B	47471X074	Spring, Arm Lock	1	2
7	B	1028594	Pin, Arm Lock, Black	1	2
7	B	1090768	Kit, Lock Handle w/Rivets (Pair)	1	1
NOTE: A - Includes Items 2-5 B - Arm Lock Assembly					

Center Seat Frame Assembly

Tilt Only (2GT)

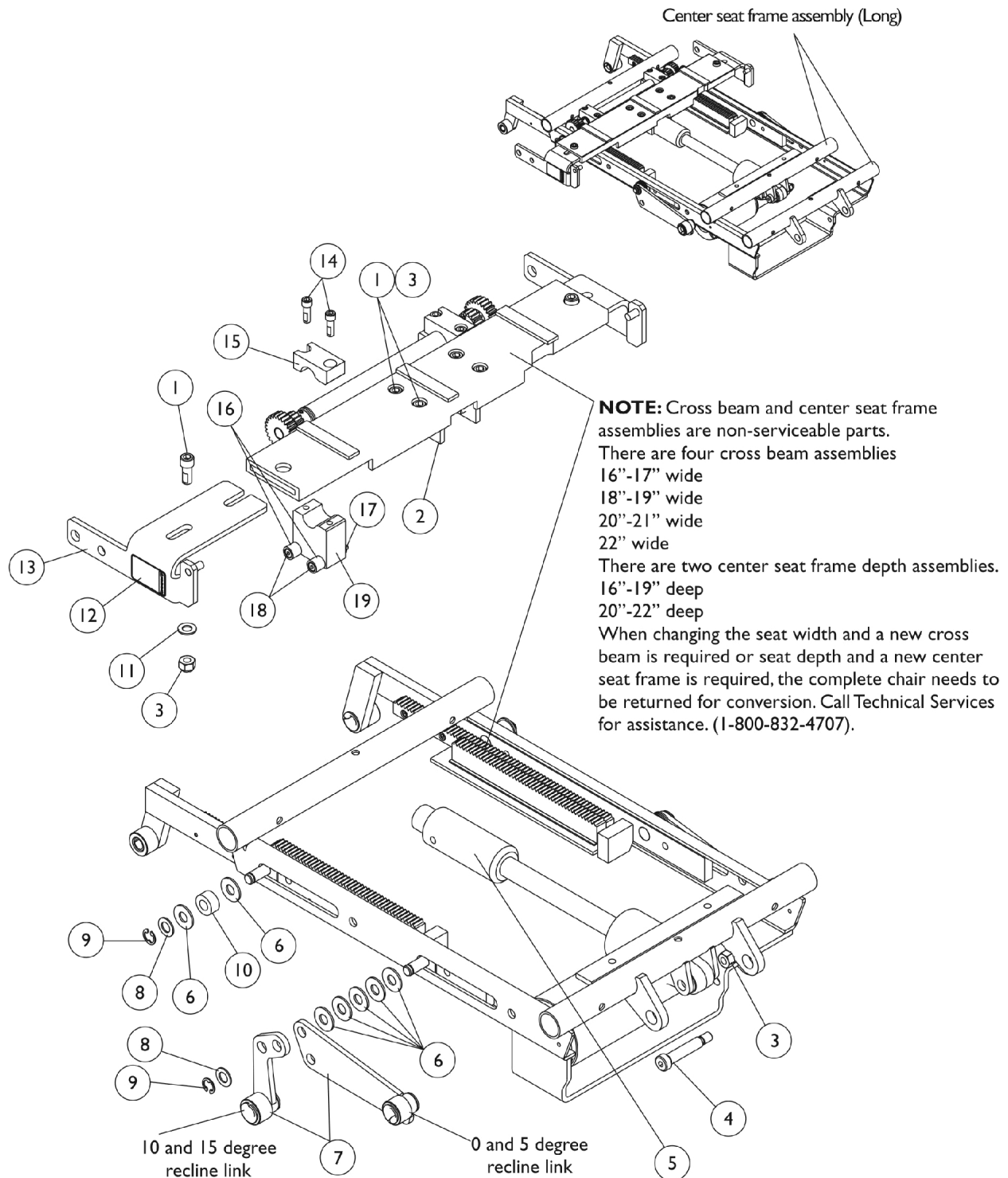


Center Seat Frame Assembly Tilt Only (2GT)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1115859-NLA	NLA - Center Seat Frame Assembly, Short (16 - 19" D)	1	1
1	A	1115858-NLA	NLA - Center Seat Frame Assembly, Long (20 - 22" D)	1	1
2		1113613-NLA	NLA - Center Seat Frame, Short (16 - 19" D)	1	1
2	B	1113614-NLA	NLA - Center Seat Frame, Long (20 - 22" D)	1	1
3		1086590-NLA	NLA - Tilt Pivot Assembly, Right	1	1
3		1086591-NLA	NLA - Tilt Pivot Assembly, Left	1	1
4		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	8
5		1061922-NLA	NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	2
6		1082876-NLA	NLA - Spacer (3/8 x 3/4 x 3/8")	1	2
7		1086595-NLA	NLA - Link, Tilt, Black	1	2
8		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	4
9		1086930-NLA	NLA - Ring, Retaining (3/8")	1	4
10		1091502-NLA	NLA - Guide, Tilt Rail	1	4
NOTE: A - Includes Items 2-10 B - No longer available individually. See Item 1, Part # 1115858 for replacement.					

Center Seat Frame Assembly

Recline Only (2GR)



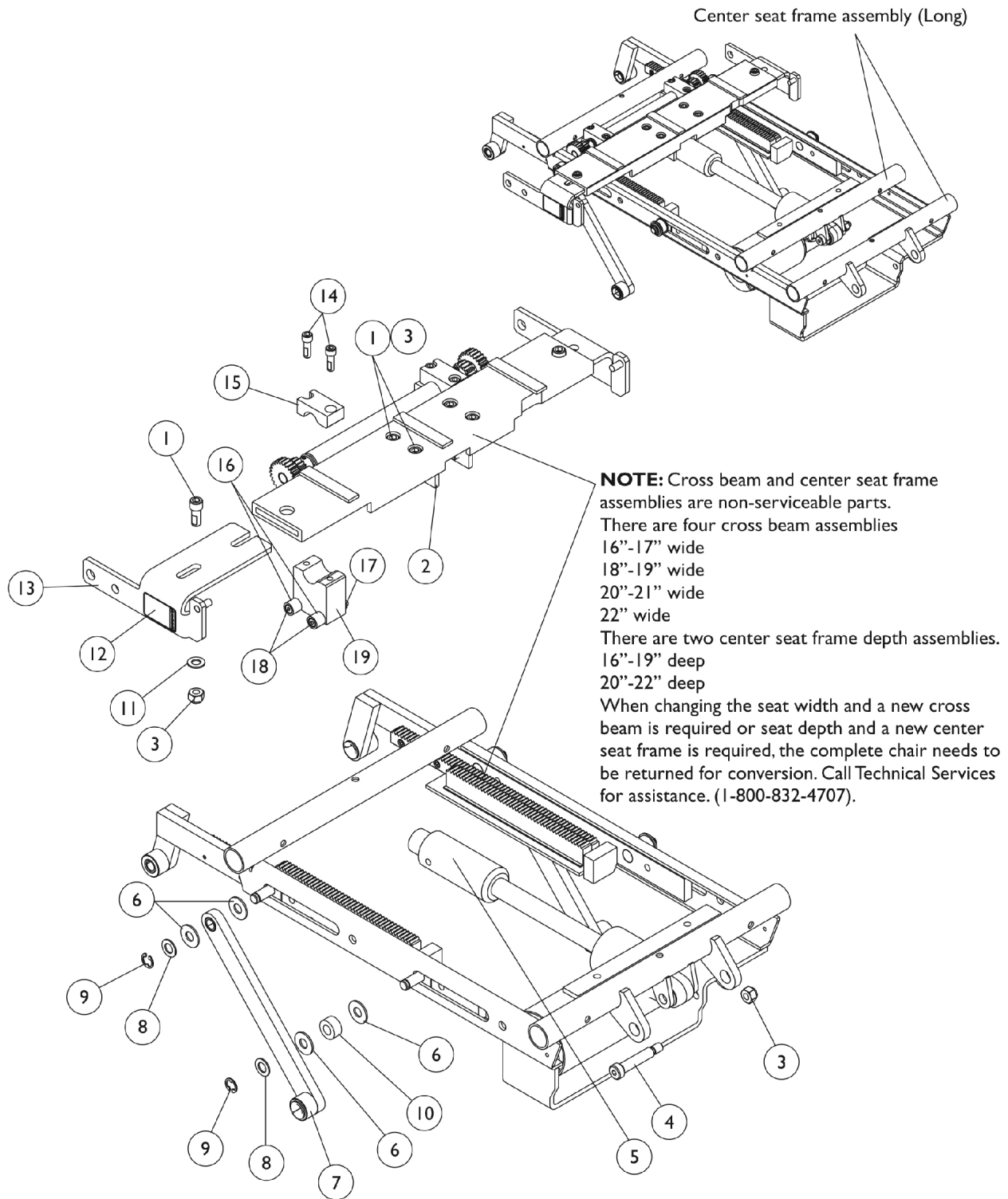
Center Seat Frame Assembly Recline Only (2GR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1086944-NLA	NLA - Screw, Socket Head (5/16-18 x 3/4")	1	6
2		1082878-NLA	NLA - Bracket, Acuator Support, Black - Right	1	1
2		1082879-NLA	NLA - Bracket, Actuator Support, Black - Left	1	1
3		1026158	Locknut (5/16-18)	1	7
4		1031665	Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	1
5		1082750	Actuator Motor Assembly, Recline	1	1
6		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	14
7		1110497-NLA	NLA - Link, Recline 0 and 5 Degree Seat Tilt, Black - Right	1	1
7		1110498-NLA	NLA - Link, Recline 0 and 5 Degree Seat Tilt, Black - Left	1	1
7		1110499-NLA	NLA - Link, Recline 10 and 15 Degree Seat Tilt, Black - Right	1	1
7		1110500-NLA	NLA - Link, Recline 10 and 15 Degree Seat Tilt, Black - Left	1	1
8		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	4
9		1086930-NLA	NLA - Ring, Retaining (3/8")	1	4
10		1082876-NLA	NLA - Spacer (3/8 x 3/4 x 3/8")	1	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
12		1079203	Decal, Warning Pinch Point	1	2
13		1091500-NLA	NLA - Kit, Connecting Slide Bracket w/ Decal, Black - Right	1	1
13		1091501-NLA	NLA - Kit, Connecting Slide Bracket w/ Decal, Black - Left	1	1
14		1098944-NLA	NLA - Screw, Socket Head w/ Patch (1/4-20 x 3/4")	1	4
15		1095352-NLA	NLA - Block, Gear Hold Down Upper	1	2
16		1091503-NLA	NLA - Bushing (1/4 x 1/2 x 7/16")	1	4
17		1026035-NLA	NLA - Locknut (#10-24)	1	4
18		1000212	Screw, Shoulder Hex Socket (1/4 x 1-1/4", #10-24)	1	4
19	A	1095476-NLA	NLA - Dual Roller Assembly - Right	1	1
19	A	1095477-NLA	NLA - Dual Roller Assembly - Left	1	1

NOTE: A - Includes 2 each of items 16-18

Center Seat Frame Assembly

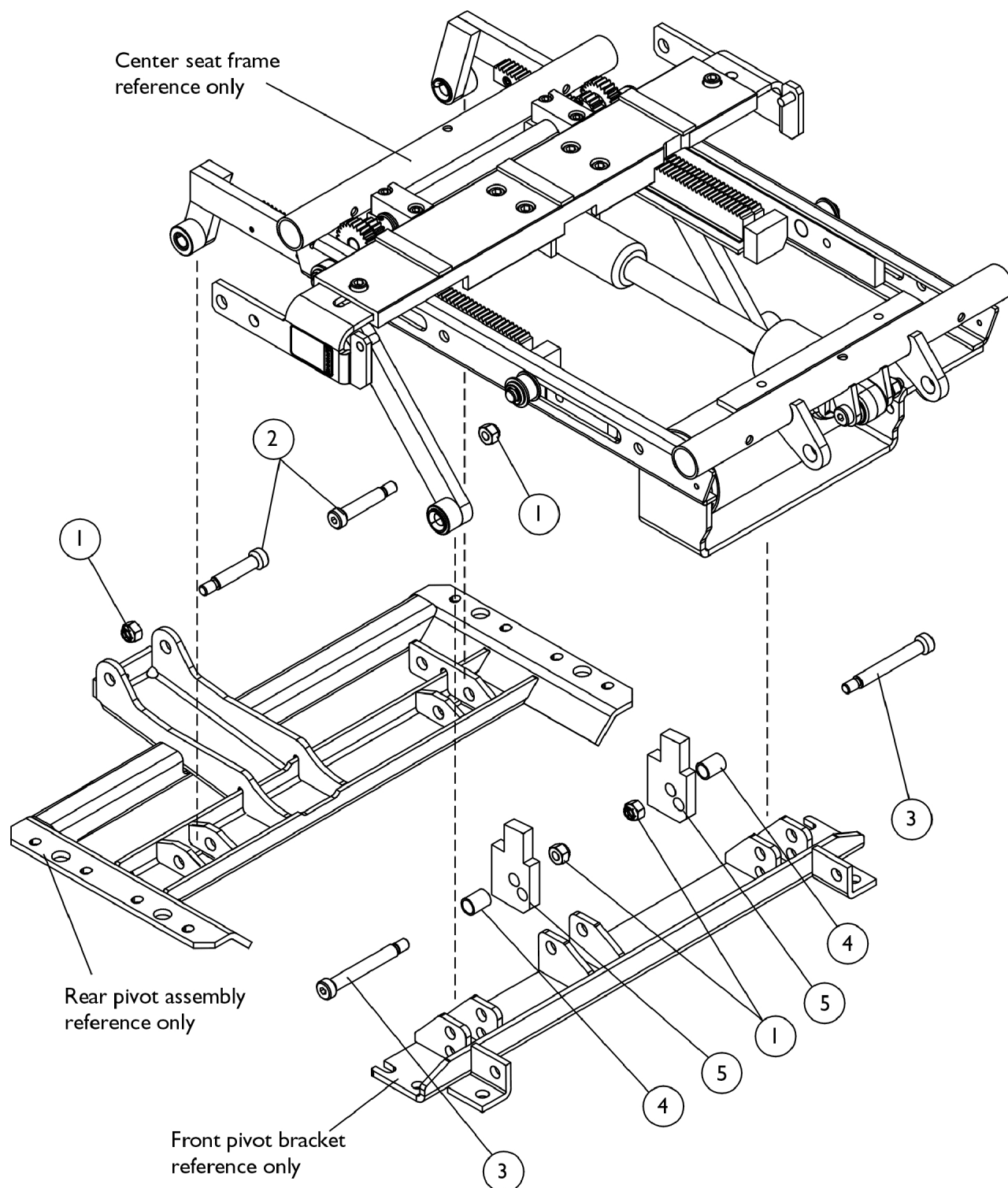
Tilt/Recline (2GTR)



Center Seat Frame Assembly Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1086944-NLA	NLA - Screw, Socket Head (5/16-18 x 3/4")	1	6
2		1082878-NLA	NLA - Bracket, Acuator Support, Black - Right	1	1
2		1082879-NLA	NLA - Bracket, Actuator Support, Black - Left	1	1
3		1026158	Locknut (5/16-18)	1	7
4		1031665	Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	1
5		1082750	Actuator Motor Assembly, Recline	1	1
6		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	8
7		1086595-NLA	NLA - Link, Tilt, Black	1	2
8		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	4
9		1086930-NLA	NLA - Ring, Retaining (3/8")	1	4
10		1082876-NLA	NLA - Spacer (3/8 x 3/4 x 3/8")	1	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
12		1079203	Decal, Warning Pinch Point	1	2
13		1091500-NLA	NLA - Kit, Connecting Slide Bracket w/ Decal, Black - Right	1	1
13		1091501-NLA	NLA - Kit, Connecting Slide Bracket w/ Decal, Black - Left	1	1
14		1098944-NLA	NLA - Screw, Socket Head w/ Patch (1/4-20 x 3/4")	1	4
15		1095352-NLA	NLA - Block, Gear Hold Down Upper	1	2
16		1091503-NLA	NLA - Bushing (1/4 x 1/2 x 7/16")	1	4
17		1026035-NLA	NLA - Locknut (#10-24)	1	4
18		1000212	Screw, Shoulder Hex Socket (1/4 x 1-1/4", #10-24)	1	4
19	A	1095476-NLA	NLA - Dual Roller Assembly - Right	1	1
19	A	1095477-NLA	NLA - Dual Roller Assembly - Left	1	1
NOTE: A - Includes 2 each of items 16-18					

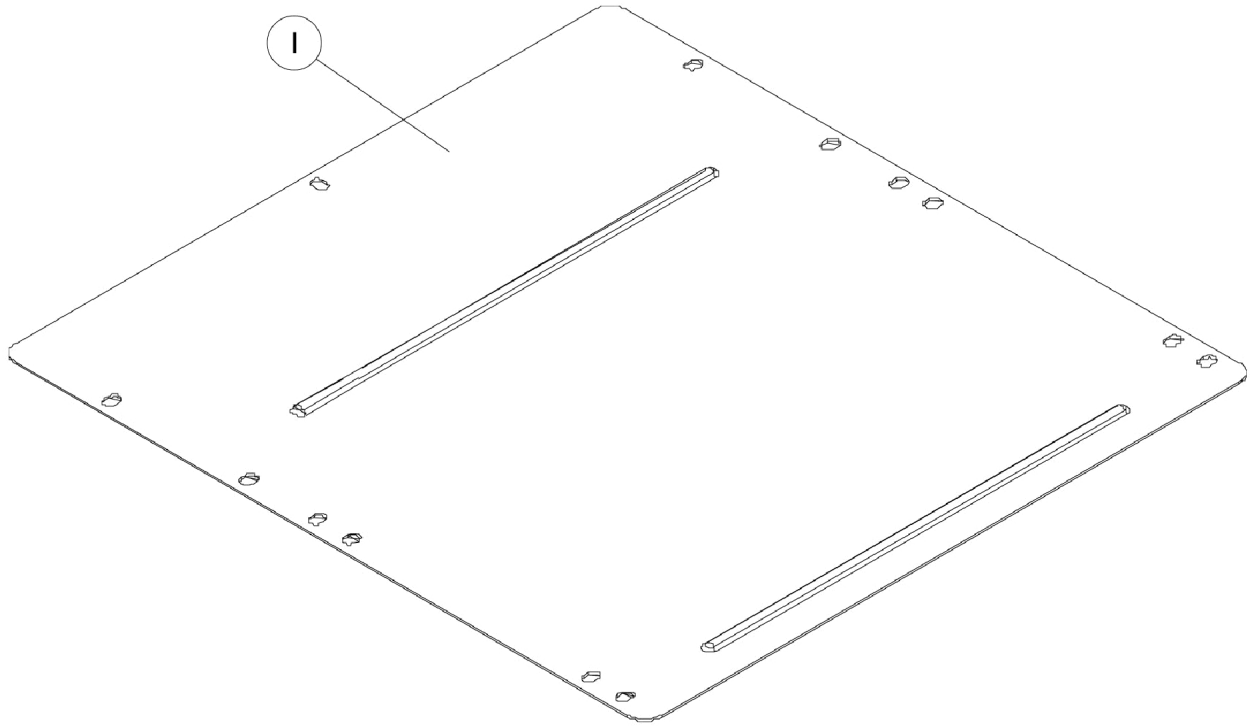
Center Seat Frame Mounting Hardware



Center Seat Frame Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1026158	Locknut (5/16-18)	1	4
2		1031665	Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	4
3		1070411-NLA	NLA - Bolt, Shoulder (3/8 x 2-1/2")	1	2
4		1098646-NLA	NLA - Bushing, Black (7/16 x 1/2 x 11/16")	1	2
5		1098645-NLA	NLA - Block, Black Tilt Angle	1	2

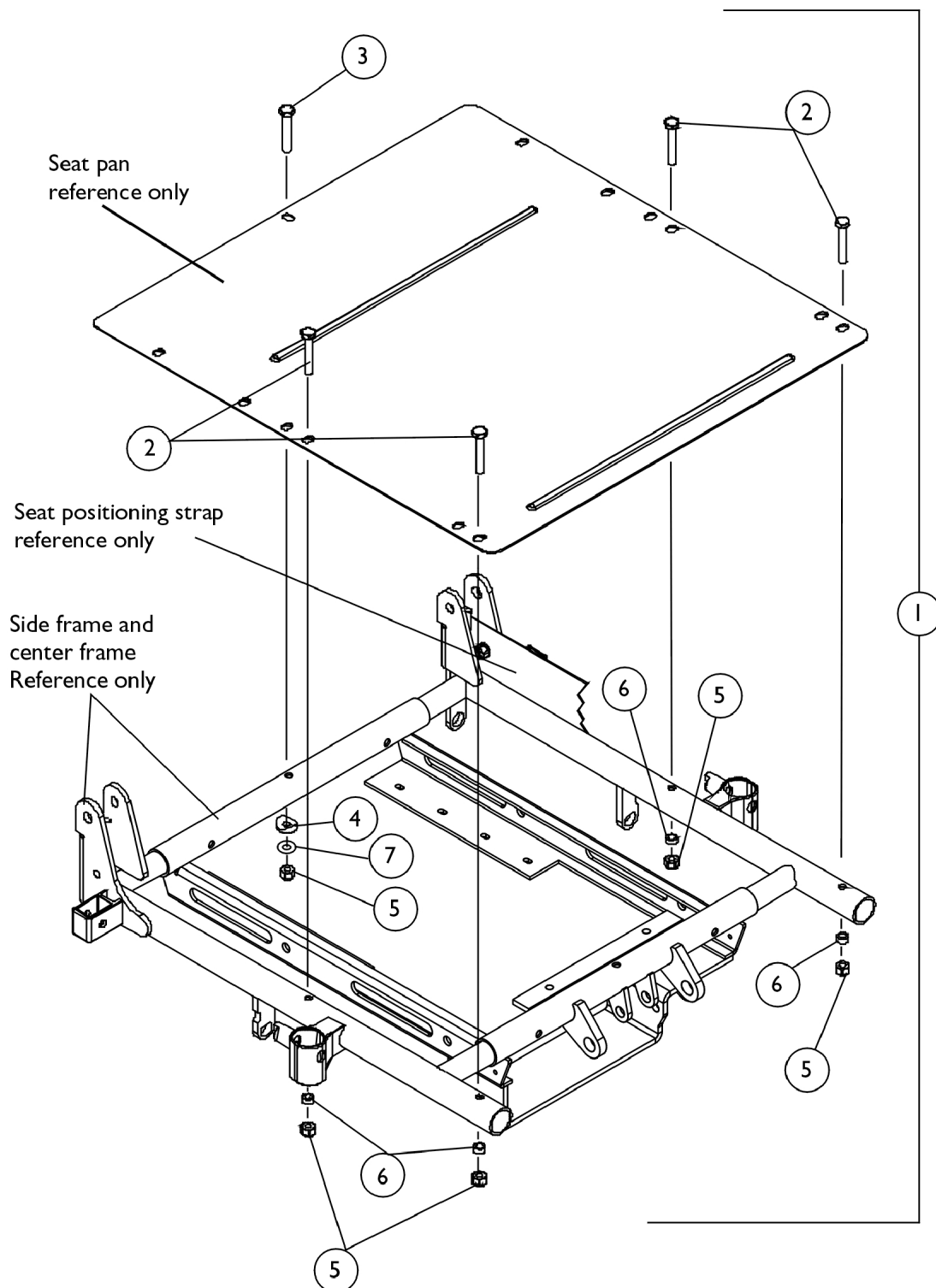
Seat Pan



Item #1 Seat Pan

Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep	21" Deep	22" Deep
16" Wide	1090083-NLA	1066013-NLA	1066024	1066035-NLA	1066046-NLA	1066057-NLA	1066068-NLA
17" Wide	1090084-NLA	1066014-NLA	1066025-NLA	1066036-NLA	1066047-NLA	1066058-NLA	1066069-NLA
18" Wide	1090085-NLA	1066015-NLA	1066026	1066037-NLA	1066048-NLA	1066059-NLA	1066070-NLA
19" Wide	1090086-NLA	1066016-NLA	1066027-NLA	1066038-NLA	1066049-NLA	1066060	1066071-NLA
20" Wide	1090087-NLA	1066017-NLA	1066028-NLA	1066039-NLA	1066050-NLA	1066061-NLA	1066072-NLA
21" Wide	1090088-NLA	1066018-NLA	1066029-NLA	1066040-NLA	1066051-NLA	1066062-NLA	1066073-NLA
22" Wide	1090089-NLA	1066019-NLA	1066030-NLA	1066041-NLA	1066052-NLA	1066063-NLA	1066074-NLA

Seat Pan Mounting Hardware



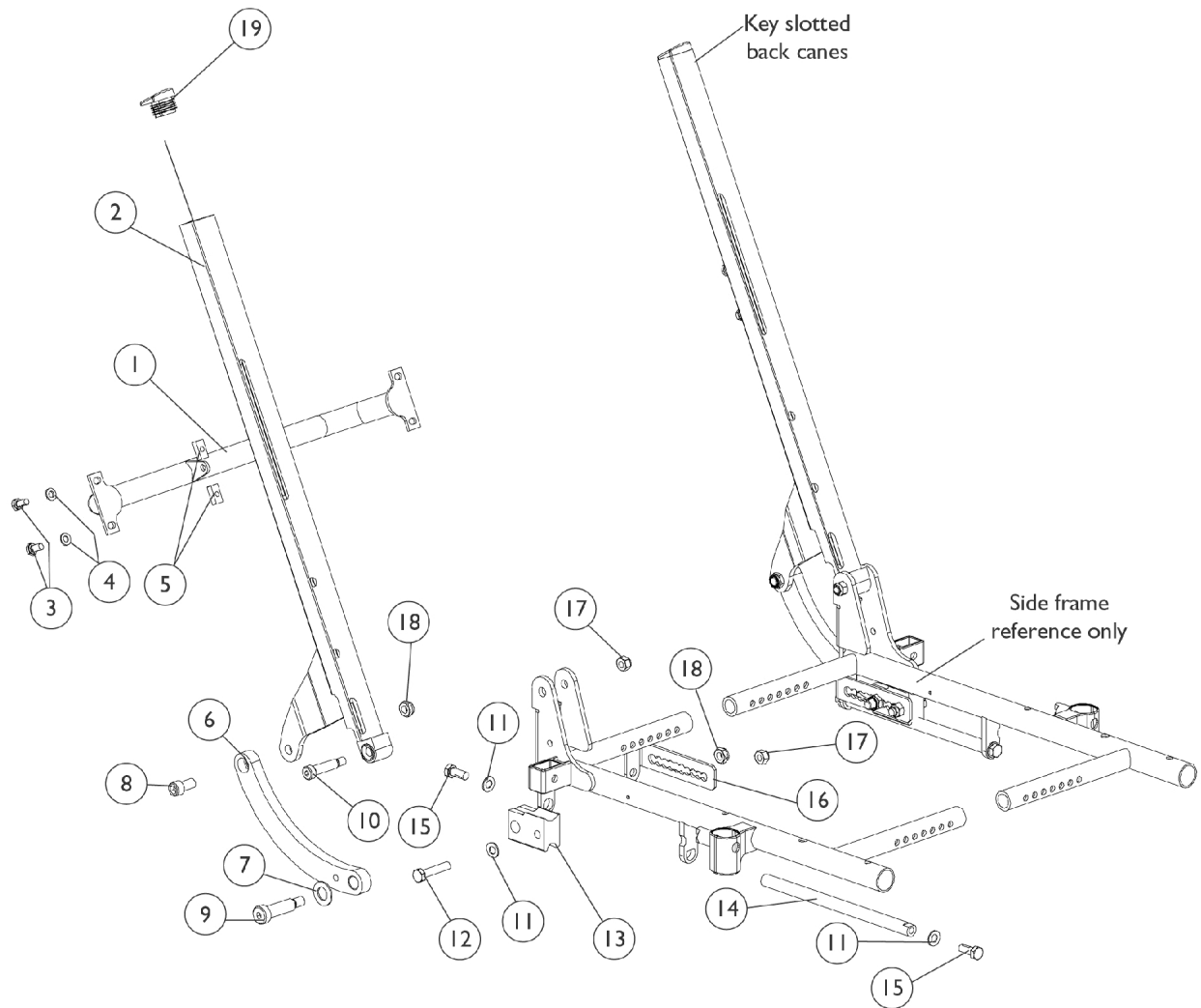
Seat Pan Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1092303	Hardware, Seat Pan Mounting	1	1
2		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	4
3		1037610	Screw, Hex Head (1/4-20 x 1-5/8")	1	1
4		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
5		7930333	Locknut (1/4-20)	25	5
6		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	4
7		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
NOTE: A - Includes Items 2-7					

Back Cane and Spreader Bar Assembly

Tilt Only (2GT)

NOTE: When changing back cane heights, new Back Assembly Mounting Hardware may be required. See Back Assembly Mounting Hardware page



Back Cane and Spreader Bar Assembly

Tilt Only (2GT)

NOTE: When changing back cane heights, new Back Assembly Mounting Hardware may be required. See Back Assembly Mounting Hardware page

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Spreader Bar	1	1
2		See Chart	#2 Back Canes	1	2
3		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
4		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
5		1082699	T-Nut (1/4-20)	1	4
6		1099540-NLA	NLA - Link, Curved, Tilt, Black - Right	1	1
6		1099541-NLA	NLA - Link, Curved, Tilt, Black - Left	1	1
7		1031673-NLA	NLA - Washer, Nylon (35/64 x 1 x 1/16")	1	2
8		1099527-NLA	NLA - Screw, Socket Head (3/8-16 x 3/4")	1	2
9		1021851-NLA	NLA - Bolt, Socket Head Shoulder (1/2 x 1-1/2")	1	2
10		1062604	Screw, Shoulder Hex Socket (3/8 x 1-1/4", 5/16-18)	1	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
12		1070398-NLA	NLA - Screw, Hex Head (5/16-18 x 1-1/2")	1	2
13		1082725-NLA	NLA - Block, Slide	1	2
14		1082724-NLA	NLA - Rod, Slide	1	2
15		1039860	Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
16		1087014-NLA	NLA - Bracket, Connecting, Black - Right	1	1
16		1087015-NLA	NLA - Bracket, Connecting, Black - Left	1	1
17		1026158	Locknut (5/16-18)	1	4
18		40363X000	Hex Nut (3/8"-16)	1	4
19		1082829-NLA	NLA - Plug Button, Back Cane, Black	1	2

Item #1 Spreader Bar

16" Wide	17" Wide	18" Wide	19" Wide	20" Wide	21" Wide	22" Wide
1086101-NLA	See Note See Note(s) A	1086103-NLA	See Note See Note(s) A	See Note See Note(s) A	1086106-NLA	See Note See Note(s) A

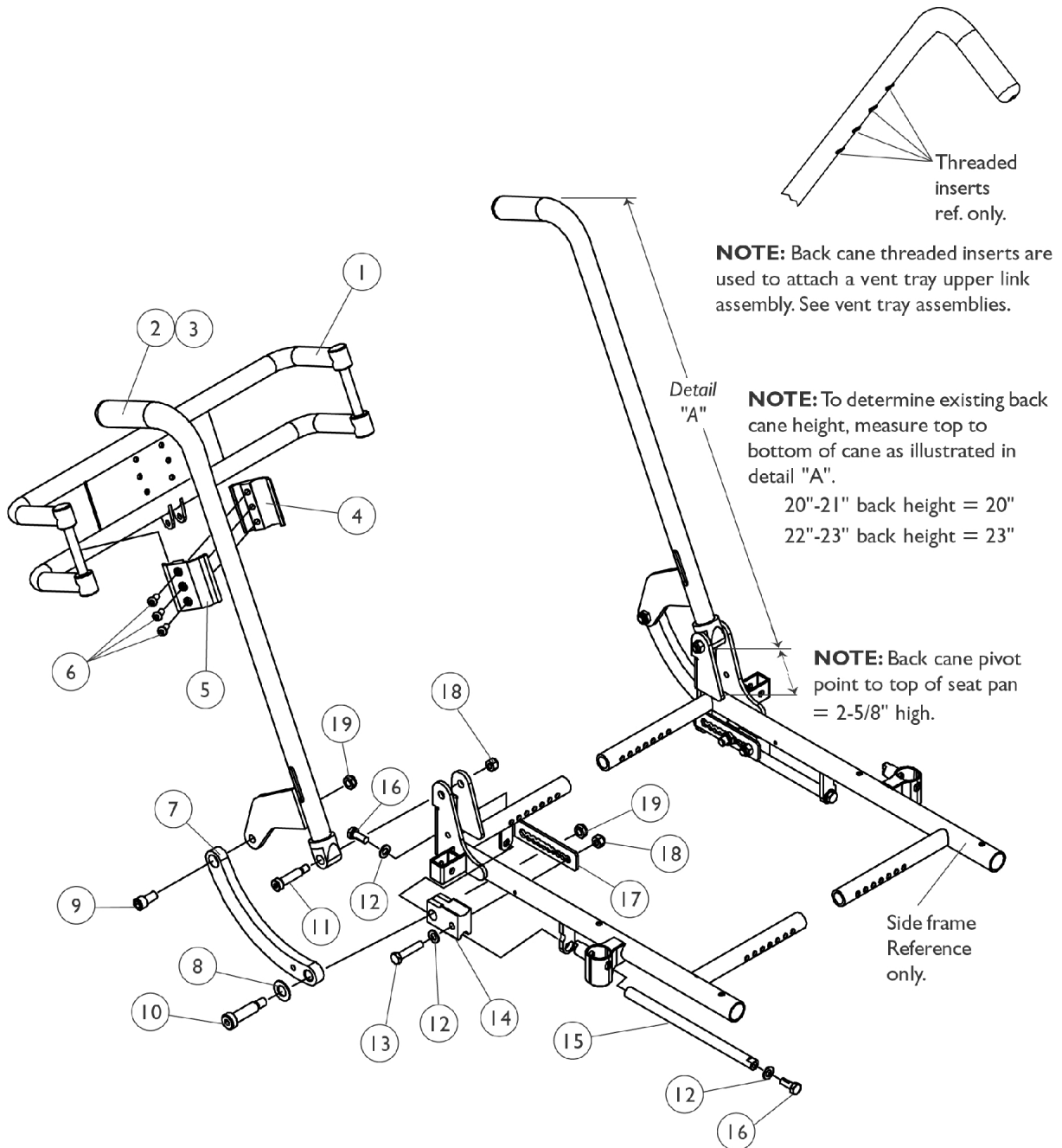
NOTE: A - No longer available as a service part.

Item #2 Back Canes

Back Height

Side	20-21" High	22-23" High	24-25" High
Right	1086948-NLA	1086950-NLA	1086952-NLA
Left	1086949-NLA	1086951-NLA	1086953-NLA

Back Cane (7/8" Round-Optional) and Spreader Bar Assembly Tilt Only (2GT)



Back Cane (7/8" Round-Optional) and Spreader Bar Assembly Tilt Only (2GT)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Spreader Bar	1	1
2		See Chart	#2 Back Canes	1	2
3		1086460	Grip, Foam, Hand (4-1/2" L)	1	2
4		0190722	Half Clamp, Un-Threaded Holes (7/8" Dia. Back Canes)	1	2
5		0190822	Half Clamp, Threaded Holes (7/8" Dia. Back Canes)	1	2
6		1007219	Screw, Socket Head (1/4-20 x 5/8")	1	6
7		1099540-NLA	NLA - Link, Curved, Tilt, Black - Right	1	1
7		1099541-NLA	NLA - Link, Curved, Tilt, Black - Left	1	1
8		1031673-NLA	NLA - Washer, Nylon (35/64 x 1 x 1/16")	1	2
9		1099527-NLA	NLA - Screw, Socket Head (3/8-16 x 3/4")	1	2
10		1021851-NLA	NLA - Bolt, Socket Head Shoulder (1/2 x 1-1/2")	1	2
11		1062604	Screw, Shoulder Hex Socket (3/8 x 1-1/4", 5/16-18)	1	2
12		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
13		1070398-NLA	NLA - Screw, Hex Head (5/16-18 x 1-1/2")	1	2
14		1082725-NLA	NLA - Block, Slide	1	2
15		1082724-NLA	NLA - Rod, Slide	1	2
16		1039860	Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
17		1087014-NLA	NLA - Bracket, Connecting, Black - Right	1	1
17		1087015-NLA	NLA - Bracket, Connecting, Black - Left	1	1
18		1026158	Locknut (5/16-18)	1	4
19		40363X000	Hex Nut (3/8"-16)	1	4

Item #1 Spreader Bar

16" Wide	17" Wide	18" Wide	19" Wide	20" Wide	21" Wide	22" Wide
0013602	0013702	0013802	0013902	0014002	0014102	0014202

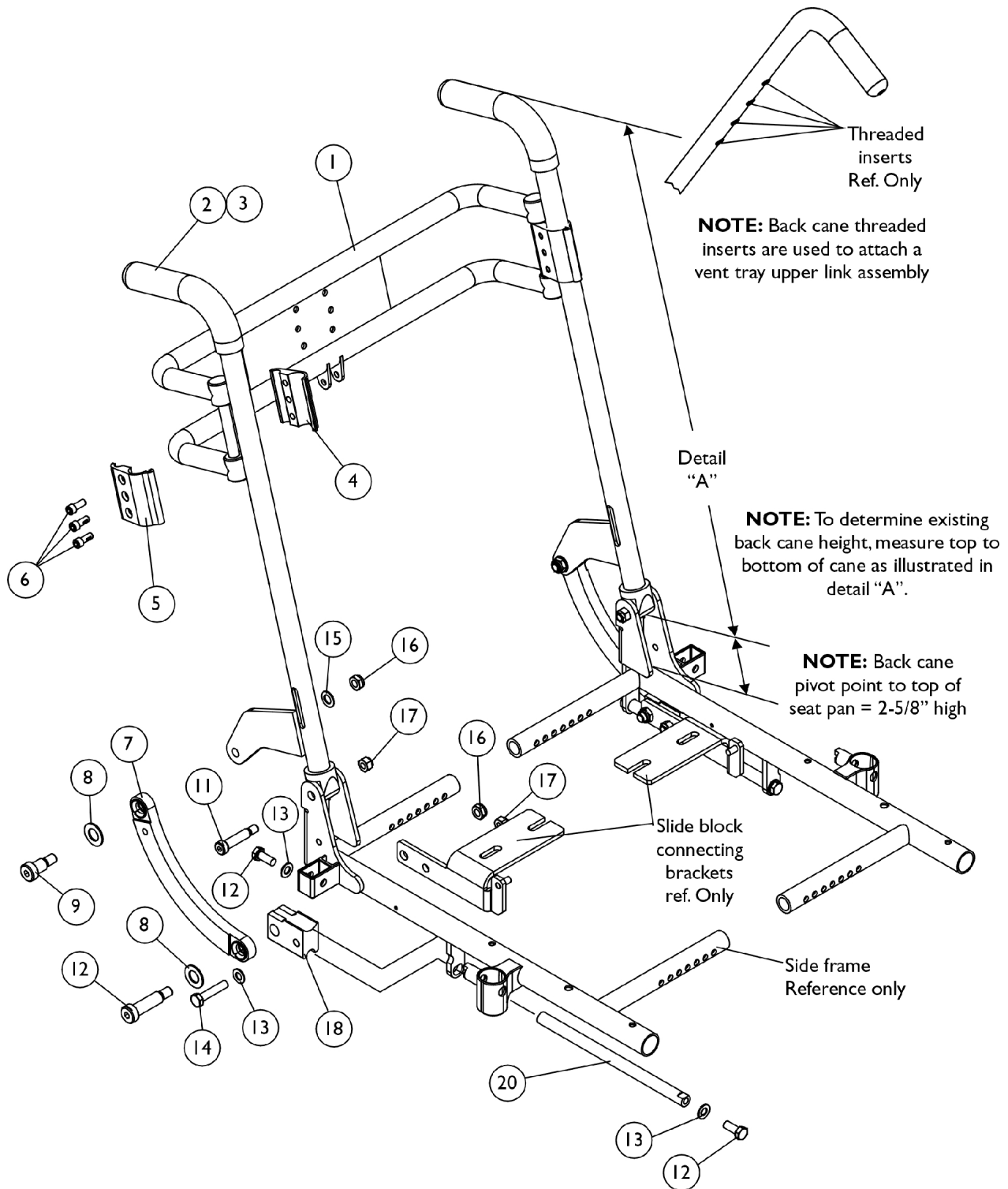
Item #2 Back Cane with Grip

Back Height

Side	20-21" High	22-23" High	24-25" High
Right	1103008-NLA	1104726-NLA	1104728-NLA
Left	1103009-NLA	1104727-NLA	1104729-NLA

Back Cane (7/8" Round-Optional) and Spreader Bar Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)



Back Cane (7/8" Round-Optional) and Spreader Bar Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Spreader Bar	1	1
2		See Chart	#2 Back Canes	1	2
3		1086460	Grip, Foam, Hand (4-1/2" L)	1	2
4		0190722	Half Clamp, Un-Threaded Holes (7/8" Dia. Back Canes)	1	2
5		0190822	Half Clamp, Threaded Holes (7/8" Dia. Back Canes)	1	2
6		1007219	Screw, Socket Head (1/4-20 x 5/8")	1	6
7		1086587-NLA	NLA - Link, Curved, Black	1	2
8		1031673-NLA	NLA - Washer, Nylon (35/64 x 1 x 1/16")	1	4
9		1086323-NLA	NLA - Screw, Shoulder Hex Socket Head (1/2 x 5/8", 3/8-16)	1	2
10		1021851-NLA	NLA - Bolt, Socket Head Shoulder (1/2 x 1-1/2")	1	2
11		1062604	Screw, Shoulder Hex Socket (3/8 x 1-1/4", 5/16-18)	1	2
12		1039860	Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	4
13		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
14		1070398-NLA	NLA - Screw, Hex Head (5/16-18 x 1-1/2")	1	2
15		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	2
16		40363X000	Hex Nut (3/8"-16)	1	4
17		1026158	Locknut (5/16-18)	1	4
18		1082725-NLA	NLA - Block, Slide	1	2

Item #1 Spreader Bar

16" Wide	17" Wide	18" Wide	19" Wide	20" Wide	21" Wide	22" Wide
0013602	0013702	0013802	0013902	0014002	0014102	0014202

Item #2 Back Cane with Grip

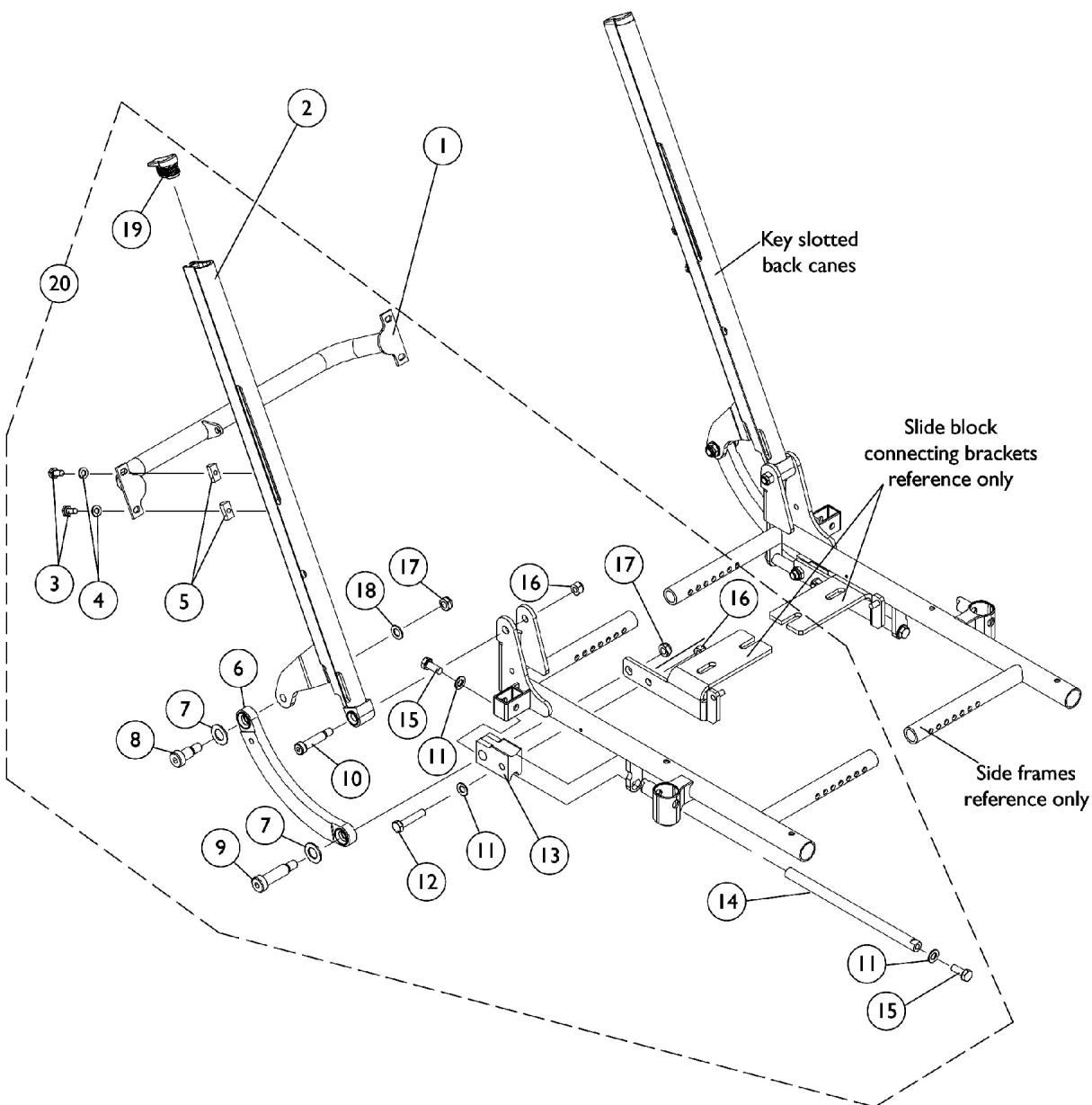
Back Height

Side	20-21" High	22-23" High	24-25" High	26" High
Right	1103008-NLA	1104726-NLA	1104728-NLA	1104730-NLA
Left	1103009-NLA	1104727-NLA	1104729-NLA	1104731-NLA

Back Cane and Spreader Bar Assembly

Recline Only (2GR) and Tilt/ Recline (2GTR)

NOTE: When changing back cane heights, new Back Assembly Mounting Hardware may be required. See Back Assembly Mounting Hardware page



Back Cane and Spreader Bar Assembly

Recline Only (2GR) and Tilt/ Recline (2GTR)

NOTE: When changing back cane heights, new Back Assembly Mounting Hardware may be required. See Back Assembly Mounting Hardware page

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Spreader Bar	1	1
2		See Chart	#2 Back Canes	1	2
3		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
4		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
5		1082699	T-Nut (1/4-20)	1	4
6		1086587-NLA	NLA - Link, Curved, Black	1	2
7		1031673-NLA	NLA - Washer, Nylon (35/64 x 1 x 1/16")	1	4
8		1086323-NLA	NLA - Screw, Shoulder Hex Socket Head (1/2 x 5/8", 3/8-16)	1	2
9		1021851-NLA	NLA - Bolt, Socket Head Shoulder (1/2 x 1-1/2")	1	2
10		1062604	Screw, Shoulder Hex Socket (3/8 x 1-1/4", 5/16-18)	1	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
12		1070398-NLA	NLA - Screw, Hex Head (5/16-18 x 1-1/2")	1	2
13		1082725-NLA	NLA - Block, Slide	1	2
14		1082724-NLA	NLA - Rod, Slide	1	2
15		1039860	Screw, Hex Head w/ Patch (5/16-18 x 3/4")	1	2
16		1026158	Locknut (5/16-18)	1	4
17		40363X000	Hex Nut (3/8"-16)	1	4
18		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	2
19		1082829-NLA	NLA - Plug Button, Back Cane, Black	1	2
20	A	1087001-NLA	NLA - Kit, Back Cane and Spreader Bar Mounting Hardware	2	1

NOTE: A - Includes items 3-19

Item #1 Spreader Bar

16" Wide	17" Wide	18" Wide	19" Wide	20" Wide	21" Wide	22" Wide
1086101-NLA	See Note See Note(s) A	1086103-NLA	See Note See Note(s) A	See Note See Note(s) A	1086106-NLA	See Note See Note(s) A

NOTE: A - No longer available as a service part.

Item #2 Back Canes

Back Height

Side	20-21" High	22-23" High	24-25" High	26" High
Right	1086948-NLA	1086950-NLA	1086952-NLA	1086954-NLA
Left	1086949-NLA	1086951-NLA	1086953-NLA	1086955

ABS Curved Back without Mounting Hardware

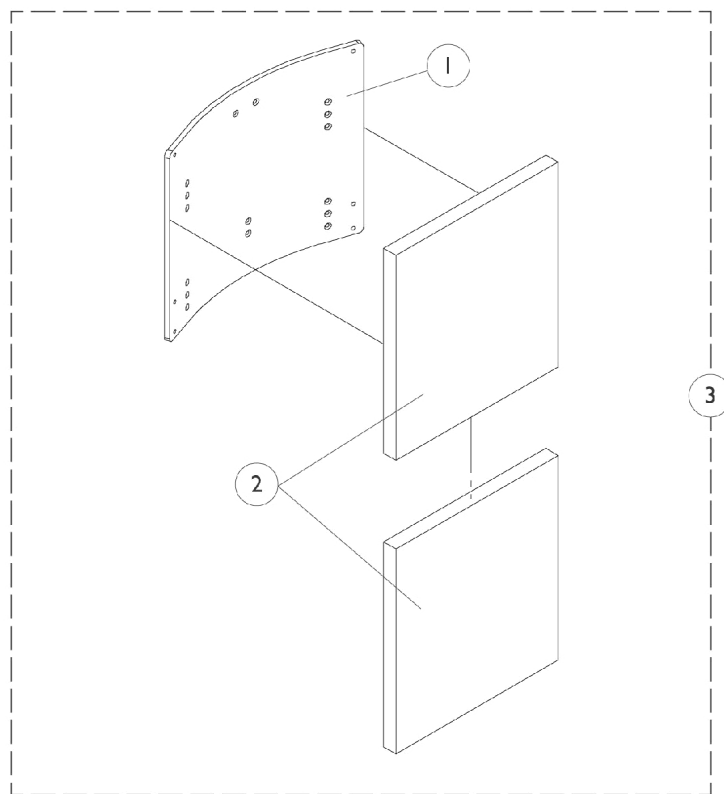
Tilt Only (2GT)

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.



ABS Curved Back without Mounting Hardware

Tilt Only (2GT)

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Pan (16" - 19" W)	1	1
1		See Chart	#1 Back Pan (20" - 22" W)	1	1
2		See Chart	#2 Back Cushion Assembly (16" - 19" W)	1	1
2		See Chart	#2 Back Cushion Assembly (20" - 22" W)	1	1
3		See Chart	#3 Back Assembly w/o Hardware (16" - 19" W)	1	1
3		See Chart	#3 Back Assembly w/o Hardware (20" - 22" W)	1	1
	A	1125723	Kit, Hook Fastener w/ Adhesive Back	1	1
NOTE: A - Not Shown. Hook Fastener Adhesive Kit is used to attach the Back Cover to the Back Pan and must be ordered when a new Back Pan or Back Assembly is requested					

#1 Back Pan (16" - 19" W)

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	16"	1086049-NLA	1086050-NLA	1086051-NLA	1086052-NLA
21"	17"	1086056-NLA	1086057-NLA	1086058-NLA	1086059-NLA
22"	18"	1086063-NLA	1086064-NLA	1086065-NLA	1086066-NLA
23"	19"	1086070-NLA	1086071-NLA	1086072-NLA	1086073-NLA
24"	20"	1086077-NLA	1086078-NLA	1086079-NLA	1086080-NLA
25"	21"	1086084-NLA	1086085-NLA	1086086-NLA	1086087-NLA
NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.					

ABS Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#1 Back Pan (20" - 22" W)

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	16"	1086053-NLA	1086054-NLA	1086055-NLA
21"	17"	1086060-NLA	1086061-NLA	1086062-NLA
22"	18"	1086067-NLA	1086068-NLA	1086069-NLA
23"	19"	1086074-NLA	1086075-NLA	1086076-NLA
24"	20"	1086081-NLA	1086082-NLA	1086083-NLA
25"	21"	1086088-NLA	1086089-NLA	1086090-NLA

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

#2 Back Cushion Assembly (16" - 19" W)

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	16"	1097403	1097404	1097405	1097406
21"	17"	1097410	1097411	1097412	1097413
22"	18"	1097417	1097418	1097419	1097420
23"	19"	1097424	1097425	1097426	1097427
24"	20"	1097431	1097432	1097433	1097434
25"	21"	1097438	1097439	1097440	1097441

Back cover and foam are sold as a back cushion assembly only.

ABS Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#2 Back Cushion Assembly (20" - 22" W)

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	16"	1097407	1097408	1097409
21"	17"	1097414	1097415	1097416
22"	18"	1097421	1097422	1097423
23"	19"	1097428	1097429	1097430
24"	20"	1097435	1097436	1097437
25"	21"	1097442	1097443	1097444

#3 Back Assembly w/o Hardware (16" - 19" W)

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	16"	1090596-NLA See Note(s) A	1090597-NLA See Note(s) A	1090598-NLA See Note(s) A	1090599-NLA See Note(s) A
21"	17"	1090603-NLA See Note(s) A	1090604-NLA See Note(s) A	1090605-NLA See Note(s) A	1090606-NLA See Note(s) A
22"	18"	1090610-NLA See Note(s) A	1090611-NLA See Note(s) A	1090612-NLA See Note(s) A	1090613-NLA See Note(s) A
23"	19"	1090617-NLA See Note(s) A	1090618-NLA	1090619-NLA See Note(s) A	1090620-NLA See Note(s) A
24"	20"	1090624-NLA See Note(s) A	1090625-NLA See Note(s) A	1090626-NLA See Note(s) A	1090627-NLA See Note(s) A
25"	21"	1090631-NLA See Note(s) A	1090632-NLA See Note(s) A	1090633-NLA See Note(s) A	1090634-NLA See Note(s) A

NOTE: A - No longer available. Must be ordered as separate components, Item 1 (Back Pan) and Item 2 (Back Cushion Assembly).

ABS Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#3 Back Assembly w/o Hardware (20" - 22" W)

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	16"	1090600-NLA See Note(s) A	1090601-NLA See Note(s) A	1090602-NLA See Note(s) A
21"	17"	1090607-NLA See Note(s) A	1090608-NLA See Note(s) A	1090609-NLA See Note(s) A
22"	18"	1090614-NLA See Note(s) A	1090615-NLA See Note(s) A	1090616-NLA See Note(s) A
23"	19"	1090621-NLA See Note(s) A	1090622-NLA See Note(s) A	1090623-NLA See Note(s) A
24"	20"	1090628-NLA See Note(s) A	1090629-NLA See Note(s) A	1090630-NLA See Note(s) A
25"	21"	1090635-NLA See Note(s) A	1090636-NLA See Note(s) A	1090637-NLA See Note(s) A

NOTE: A - No longer available. Must be ordered as separate components, Item 1 (Back Pan) and Item 2 (Back Cushion Assembly).

ABS Curved Back without Mounting Hardware

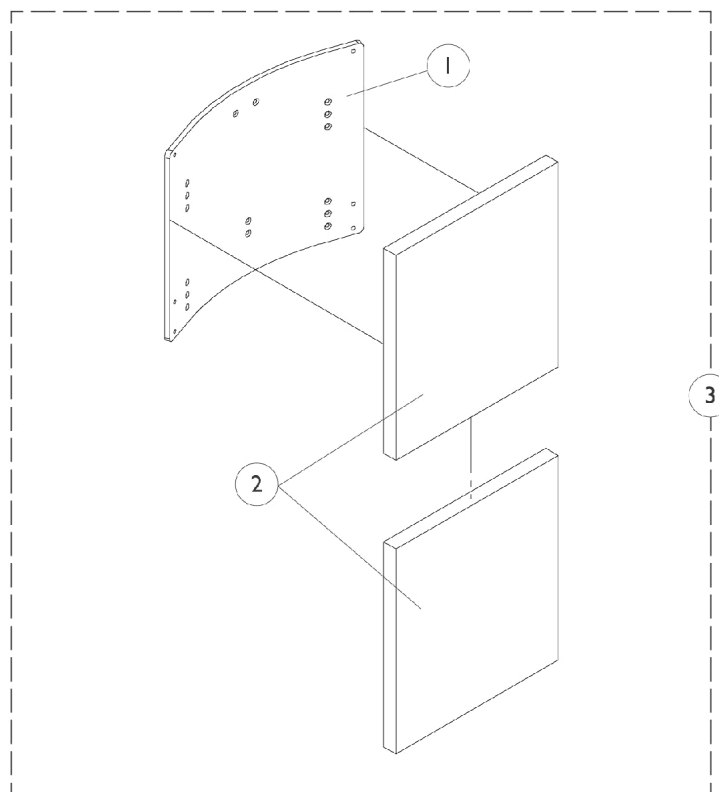
Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.



ABS Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Pan (16" - 19" W)	1	1
1		See Chart	#1 Back Pan (20" - 22" W)	1	1
2		See Chart	#2 Back Cushion Assembly (16" - 19" W)	1	1
2		See Chart	#2 Back Cushion Assembly (20" - 22" W)	1	1
3		See Chart	#3 Back Assembly w/o Hardware (16" - 19" W)	1	1
3		See Chart	#3 Back Assembly w/o Hardware (20" - 22" W)	1	1
	A	1125723	Kit, Hook Fastener w/ Adhesive Back	1	1
NOTE: A - Not Shown. Hook Fastener Adhesive Kit is used to attach the Back Cover to the Back Pan and must be ordered when a new Back Pan or Back Assembly is requested.					

ABS Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#1 Back Pan (16" - 19" W)

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	15"	1086042-NLA	1086043-NLA	1086044-NLA	1086045-NLA
21"	16"	1086049-NLA	1086050-NLA	1086051-NLA	1086052-NLA
22"	17"	1086056-NLA	1086057-NLA	1086058-NLA	1086059-NLA
23"	18"	1086063-NLA	1086064-NLA	1086065-NLA	1086066-NLA
24"	19"	1086070-NLA	1086071-NLA	1086072-NLA	1086073-NLA
25"	20"	1086077-NLA	1086078-NLA	1086079-NLA	1086080-NLA
26"	21"	1086084-NLA	1086085-NLA	1086086-NLA	1086087-NLA

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

#1 Back Pan (20" - 22" W)

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	15"	1086046-NLA	1086047-NLA	1086048-NLA
21"	16"	1086053-NLA	1086054-NLA	1086055-NLA
22"	17"	1086060-NLA	1086061-NLA	1086062-NLA
23"	18"	1086067-NLA	1086068-NLA	1086069-NLA
24"	19"	1086074-NLA	1086075-NLA	1086076-NLA
25"	20"	1086081-NLA	1086082-NLA	1086083-NLA
26"	21"	1086088-NLA	1086089-NLA	1086090-NLA

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

ABS Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#2 Back Cushion Assembly (16" - 19" W)

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	15"	1097396	1097397	1097398	1097399
21"	16"	1097403	1097404	1097405	1097406
22"	17"	1097410	1097411	1097412	1097413
23"	18"	1097417	1097418	1097419	1097420
24"	19"	1097424	1097425	1097426	1097427
25"	20"	1097431	1097432	1097433	1097434
26"	21"	1097438	1097439	1097440	1097441

Back cover and foam are sold as a back cushion assembly only.

#2 Back Cushion Assembly (20" - 22" W)

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	15"	1097400	1097401	1097402
21"	16"	1097407	1097408	1097409
22"	17"	1097414	1097415	1097416
23"	18"	1097421	1097422	1097423
24"	19"	1097428	1097429	1097430
25"	20"	1097435	1097436	1097437
26"	21"	1097442	1097443	1097444

ABS Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#3 Back Assembly w/o Hardware (16" - 19" W)

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	15"	1090589-NLA See Note(s) A	1090590-NLA See Note(s) A	1090591-NLA See Note(s) A	1090592-NLA See Note(s) A
21"	16"	1090596-NLA See Note(s) A	1090597-NLA See Note(s) A	1090598-NLA See Note(s) A	1090599-NLA See Note(s) A
22"	17"	1090603-NLA See Note(s) A	1090604-NLA See Note(s) A	1090605-NLA See Note(s) A	1090606-NLA See Note(s) A
23"	18"	1090610-NLA See Note(s) A	1090611-NLA See Note(s) A	1090612-NLA See Note(s) A	1090613-NLA See Note(s) A
24"	19"	1090617-NLA See Note(s) A	1090618-NLA See Note(s) A	1090619-NLA See Note(s) A	1090620-NLA See Note(s) A
25"	20"	1090624-NLA See Note(s) A	1090625-NLA See Note(s) A	1090626-NLA See Note(s) A	1090627-NLA See Note(s) A
26"	21"	1090631-NLA See Note(s) A	1090632-NLA See Note(s) A	1090633-NLA See Note(s) A	1090634-NLA See Note(s) A

NOTE: A - No longer available. Must be ordered as separate components, Item 1 (Back Pan) and Item 2 (Back Cushion Assembly).

ABS Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: CURV Metal Backs will only attach to Round Back Canes only. Hardware to attach to the Key Slotted Extruded Back Canes is not available.

NOTE: Wheelchairs with serial number dated for 2005 and after, call a Customer Service Parts Specialist for additional information on ordering a warranty ABS Back Pan replacement.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

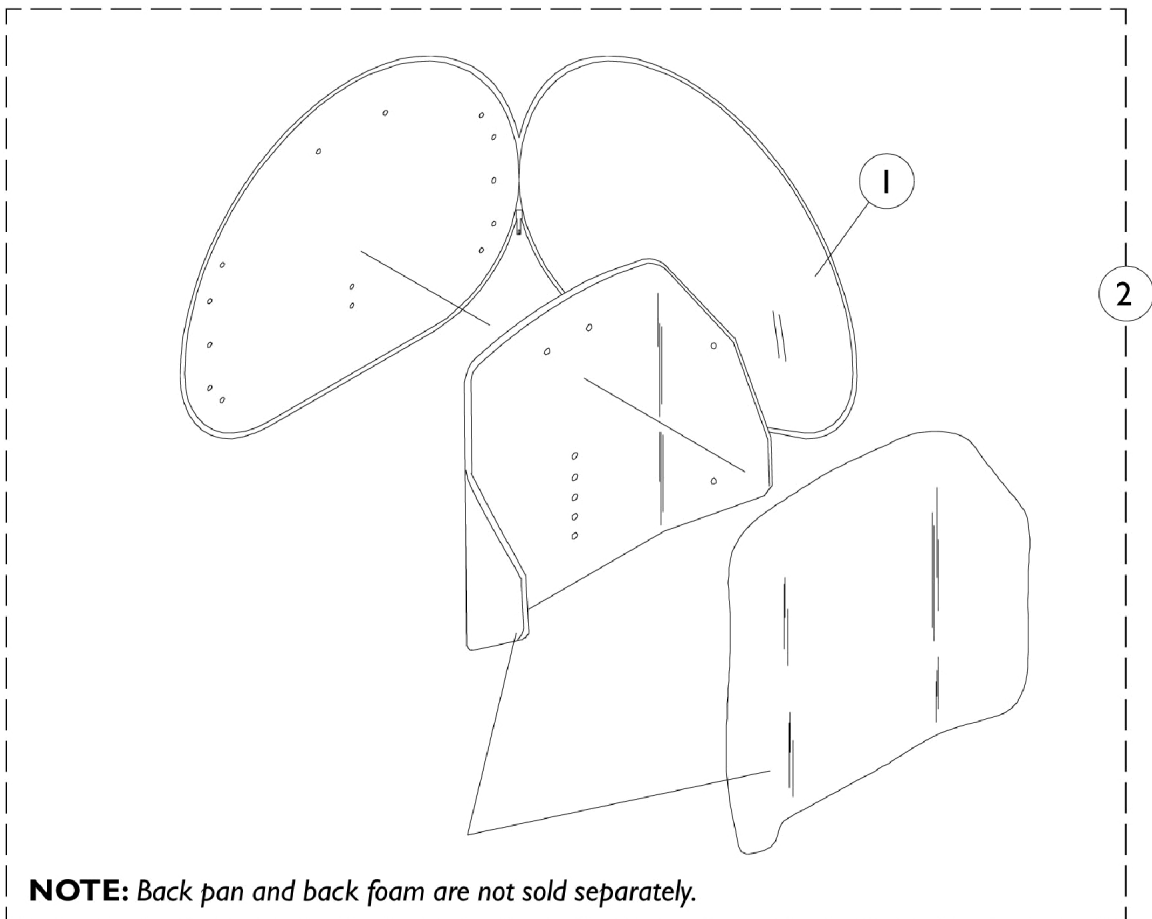
#3 Back Assembly w/o Hardware (20" - 22" W)

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	15"	1090593-NLA See Note(s) A	1090594-NLA See Note(s) A	1090595-NLA See Note(s) A
21"	16"	1090600-NLA See Note(s) A	1090601-NLA See Note(s) A	1090602-NLA See Note(s) A
22"	17"	1090607-NLA See Note(s) A	1090608-NLA See Note(s) A	1090609-NLA See Note(s) A
23"	18"	1090614-NLA See Note(s) A	1090615-NLA See Note(s) A	1090616-NLA See Note(s) A
24"	19"	1090621-NLA See Note(s) A	1090622-NLA See Note(s) A	1090623-NLA See Note(s) A
25"	20"	1090628-NLA See Note(s) A	1090629-NLA See Note(s) A	1090630-NLA
26"	21"	1090635-NLA See Note(s) A	1090636-NLA See Note(s) A	1090637-NLA See Note(s) A

NOTE: A - No longer available. Must be ordered as separate components, Item 1 (Back Pan) and Item 2 (Back Cushion Assembly).

Profile Back without Mounting Hardware

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.



Profile Back without Mounting Hardware

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.

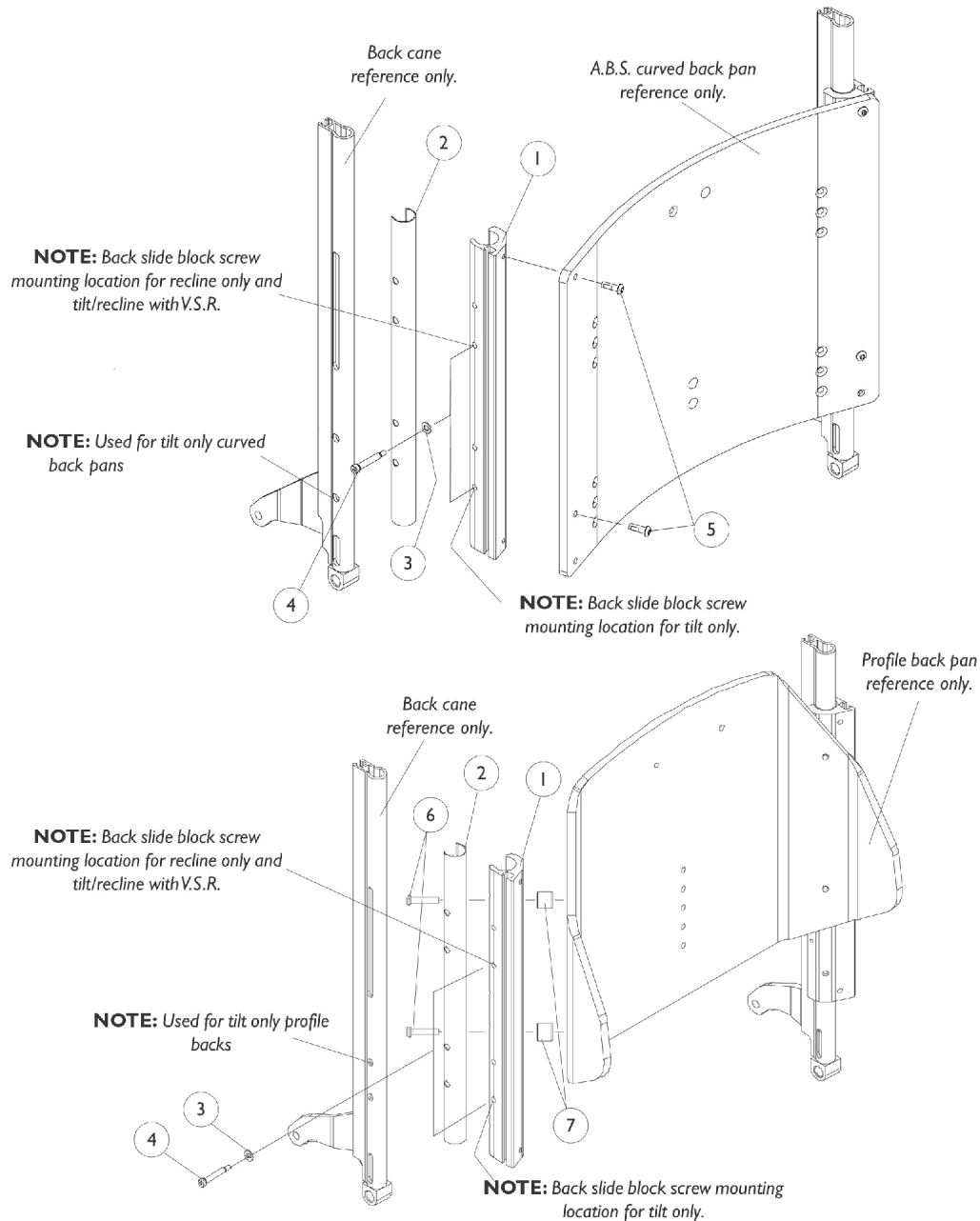
Back Material Width x Height	Overall Back Height - Tilt	Overall Back Height - VSR	Item #1 Back Cover	Item #2 Back Assembly w/o Sliding Hardware
16" x 16"	23"	25"	0276800-NLA	1091877-NLA
17" x 16"	23"	25"	0276800-NLA	1091877-NLA
18" x 16"	23"	25"	0276900-NLA	1091876-NLA
19" x 16"	23"	25"	0276900-NLA	1091876-NLA
20" x 16"	23"	25"	0277000	1091878-NLA
21" x 16"	23"	25"	0277000-NLA	1091878-NLA
16" x 18"	24"	26"	0277100	1091875-NLA
17" x 18"	24"	26"	0277100	1091875-NLA
18" x 18"	24"	26"	0277200	1091874
19" x 18"	24"	26"	0277200	1091874
20" x 18"	24"	26"	0277300-NLA	1091873-NLA
21" x 18"	24"	26"	0277300-NLA	1091873-NLA

Back Assembly Mounting Hardware

A.B.S. Curved and Profile

NOTE: Items 1, 2 and attaching hardware may be required when changing back styles or back cane heights.

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.



Back Assembly Mounting Hardware

A.B.S. Curved and Profile

NOTE: Items 1, 2 and attaching hardware may be required when changing back styles or back cane heights.

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Slide Block (Tilt Only A.B.S. Curved)	1	2
1		See Chart	#1 Back Slide Block	1	2
2		See Chart	#2 Back Slide Sleeve (Tilt Only A.B.S. Curved)	1	2
2		See Chart	#2 Back Slide Sleeve	1	2
3		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
4		1000212	Screw, Shoulder Hex Socket (1/4 x 1-1/4", #10-24)	1	2
5		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
6	B	1008432	Screw, Socket Button Head (1/4-20 x 1-1/4")	1	4
6	F	1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
7		1090131-NLA	NLA - Spacer (1/4 x 3/4 x 5/8")	1	4
	A,C	1086994-NLA	NLA - Hardware, Attaching, A.B.S. Curved Back	1	1
	A,D	1086996-NLA	NLA - Hardware, Attaching, Profile Back (17",19",21" W)	1	1
	A,E	1086995-NLA	NLA - Hardware, Attaching, Profile Back (16",18",20",22" W)	1	1
NOTE: A - Not Shown B - 17",19" and 21" Wide C - Includes Items 3-5 D - Includes Items 3,4,6 and 7 E - Includes Items 3,4 and 6 F - 16",18", 20" and 22" Wide					

Item #1 Back Slide Block (Tilt Only A.B.S. Curved)

Seating System	Back Type	20" Back Height	21"-22" Back Height	23"-24" Back Height	25" Back Height
Tilt Only	Curved	1082916-NLA	1082917-NLA	1082918-NLA	1082919

Item #1 Back Slide Block

Seating System	Back Type	20"-21" Back Height	22"-23" Back Height	24"-25" Back Height	26" Back Height
Tilt Only	Profile	1082915-NLA	1082915-NLA	1082915-NLA	1082915-NLA
Recline Only and Tilt/Recline w/VSR	Curved	1082915-NLA	1082916-NLA	1082917-NLA	1082918-NLA

Back Assembly Mounting Hardware

A.B.S. Curved and Profile

NOTE: Items 1, 2 and attaching hardware may be required when changing back styles or back cane heights.

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.

Item #1 Back Slide Block

Seating System	Back Type	20"-21" Back Height	22"-23" Back Height	24"-25" Back Height	26" Back Height
Recline Only and Tilt/Recline w/VSR	Profile	1082915-NLA	1082915-NLA	1082915-NLA	1082915-NLA

Item #2 Back Slide Sleeve (Tilt Only A.B.S. Curved)

Seating System	Back Type	20" Back Height	21"-22" Back Height	23"-24" Back Height	25" Back Height
Tilt Only	Curved	1082944-NLA	1082945-NLA	1082946-NLA	1082947-NLA

Back Assembly Mounting Hardware

A.B.S. Curved and Profile

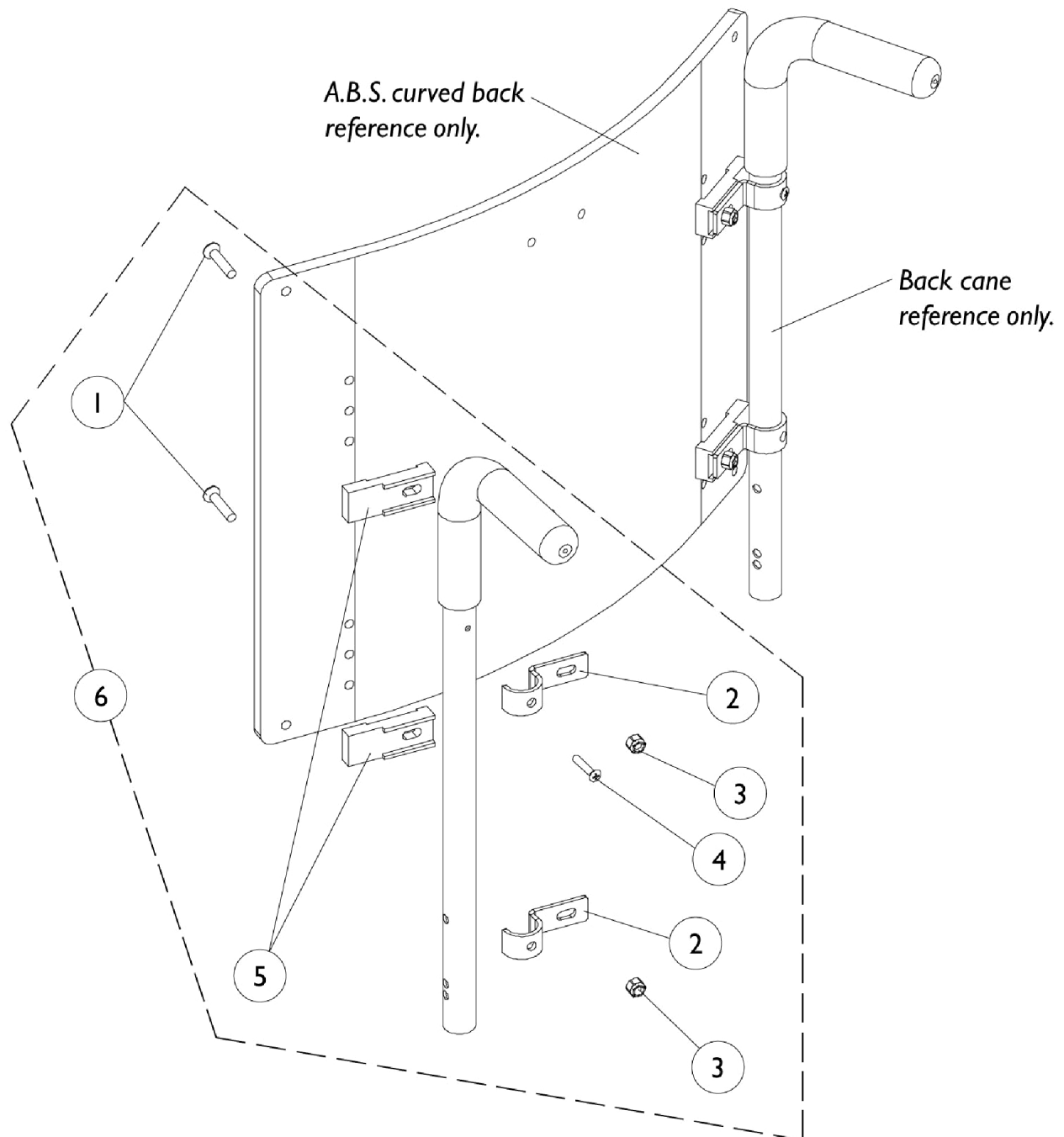
NOTE: Items 1, 2 and attaching hardware may be required when changing back styles or back cane heights.

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.

Item #2 Back Slide Sleeve

Seating System	Back Type	20"-21" Back Height	22"-23" Back Height	24"-25" Back Height	26" Back Height
Tilt Only	Profile	1082943-NLA	1082943-NLA	1082943-NLA	1082943-NLA
Recline Only and Tilt/Recline w/ VSR	Curved	1082943-NLA	1082944-NLA	1082945-NLA	1082946-NLA
Recline Only and Tilt/Recline w/ VSR	Profile	1082943-NLA	1082943-NLA	1082943-NLA	1082943-NLA

A.B.S. Curved Back Mounting Hardware For (7/8" Round) Back Canes

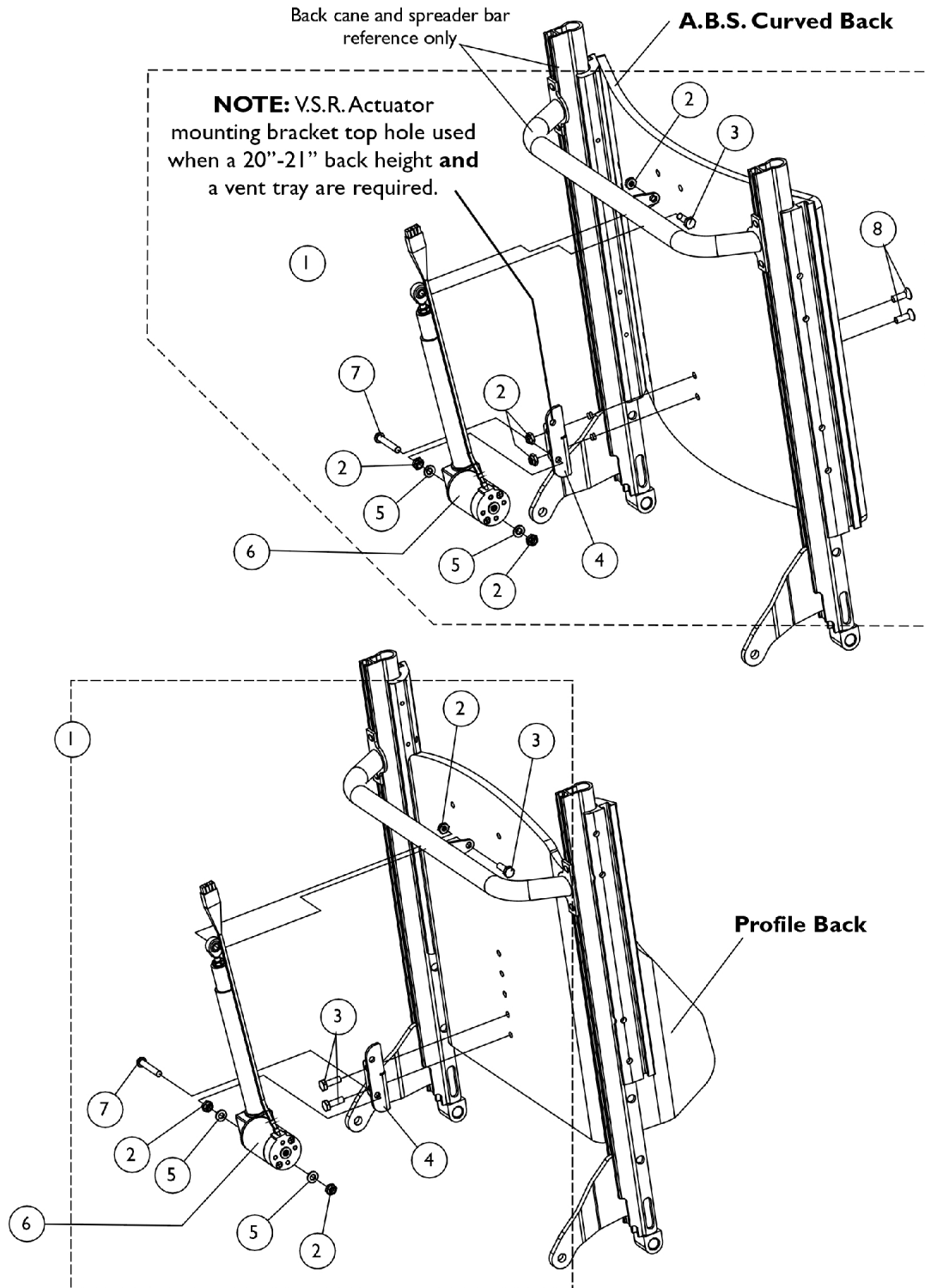


A.B.S. Curved Back Mounting Hardware For (7/8" Round) Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
6	A	1106395-NLA	NLA - Kit, ABS Curved Back Mounting Hardware	1	1
1			NLA - Screw, Socket Flat Head (1/4-20 x 1-1/4")	1	4
2			Hook, Back Assembly Mounting	1	4
3			Locknut (1/4-20)	1	4
4			NLA - Screw, Phillips Oval Head (#10-16 x 7/8")	1	2
5			NLA - Spacer, Back Pan, Black	1	4
NOTE: A - Includes items 1-5					

Back Assembly V.S.R. Actuator Motor and Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR)



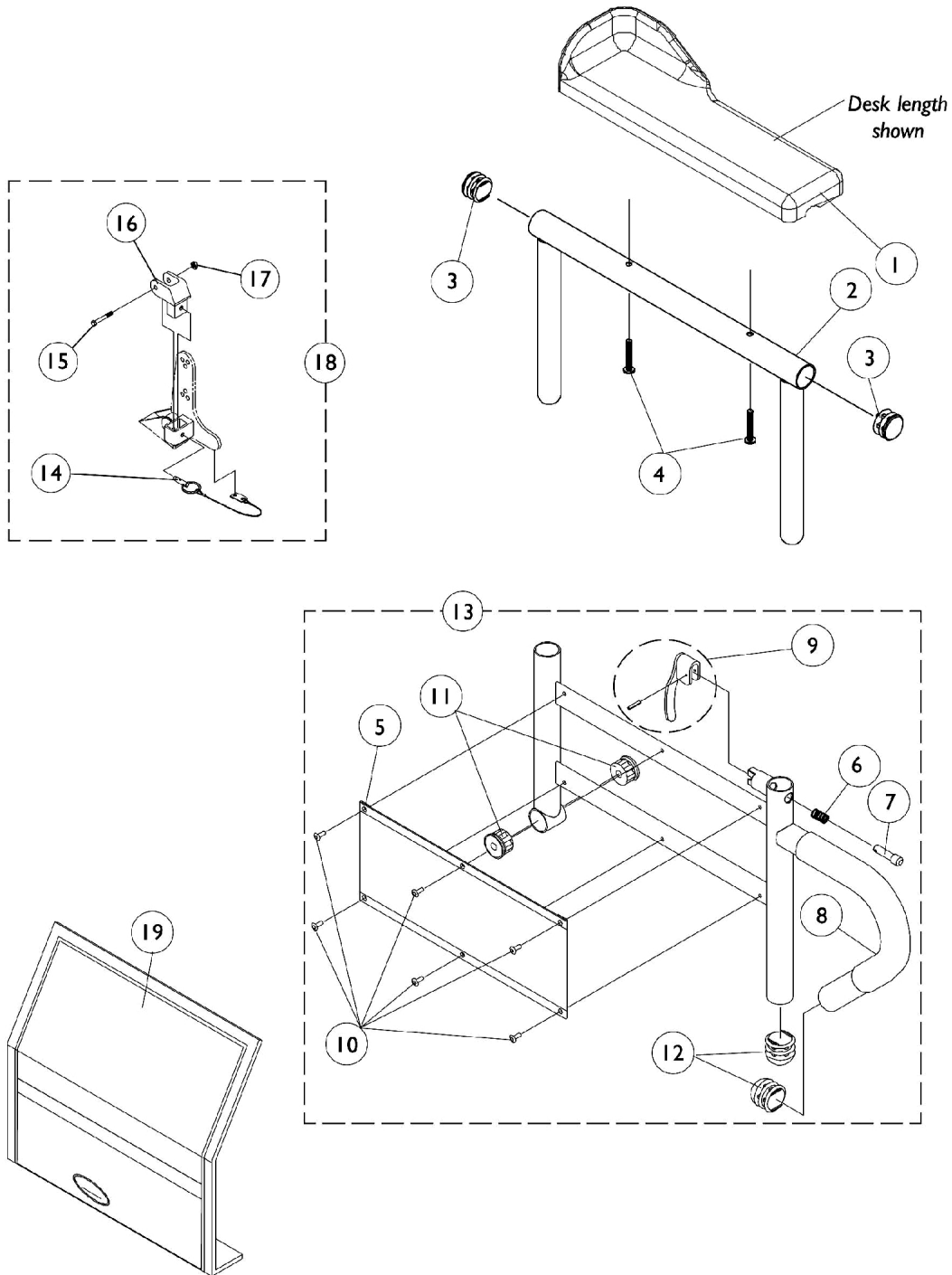
Back Assembly V.S.R. Actuator Motor and Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121051-NLA	NLA - Hardware, V.S.R. Actuator Mounting, A.B.S. Curved Back	1	1
1	B	1121052-NLA	NLA - Hardware, V.S.R. Actuator Mounting, Profile Back	1	1
2	C	7930323-NLA	NLA - Package, Locknut (1/4-20)	25	5
3	C	7930326-NLA	NLA - Package, Screw, Hex Head (1/4-20 x 3/4")	25	1
4		1121023-NLA	NLA - Bracket, V.S.R. Actuator Mounting, Black	1	1
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
6	D	0001100-NLA	NLA - Actuator Motor Assembly (5" Stroke)	1	1
6	E	1113627-NLA	NLA - Actuator Motor Assembly, V.S.R. (3" Stroke)	1	1
7		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
8		1091869-NLA	NLA - Screw, Socket Flat Head w/ Patch (1/4-20 x 3/4")	1	2
NOTE: A - Includes Items 2-5, 7 and 8 B - Includes Items 2-5 and 7 C - Profile Backs Use Quantity of 3 Only D - For Profile backs E - For A.B.S. curved backs					

Armrest Assembly

Tilt Only (2GT)



Armrest Assembly Tilt Only (2GT)

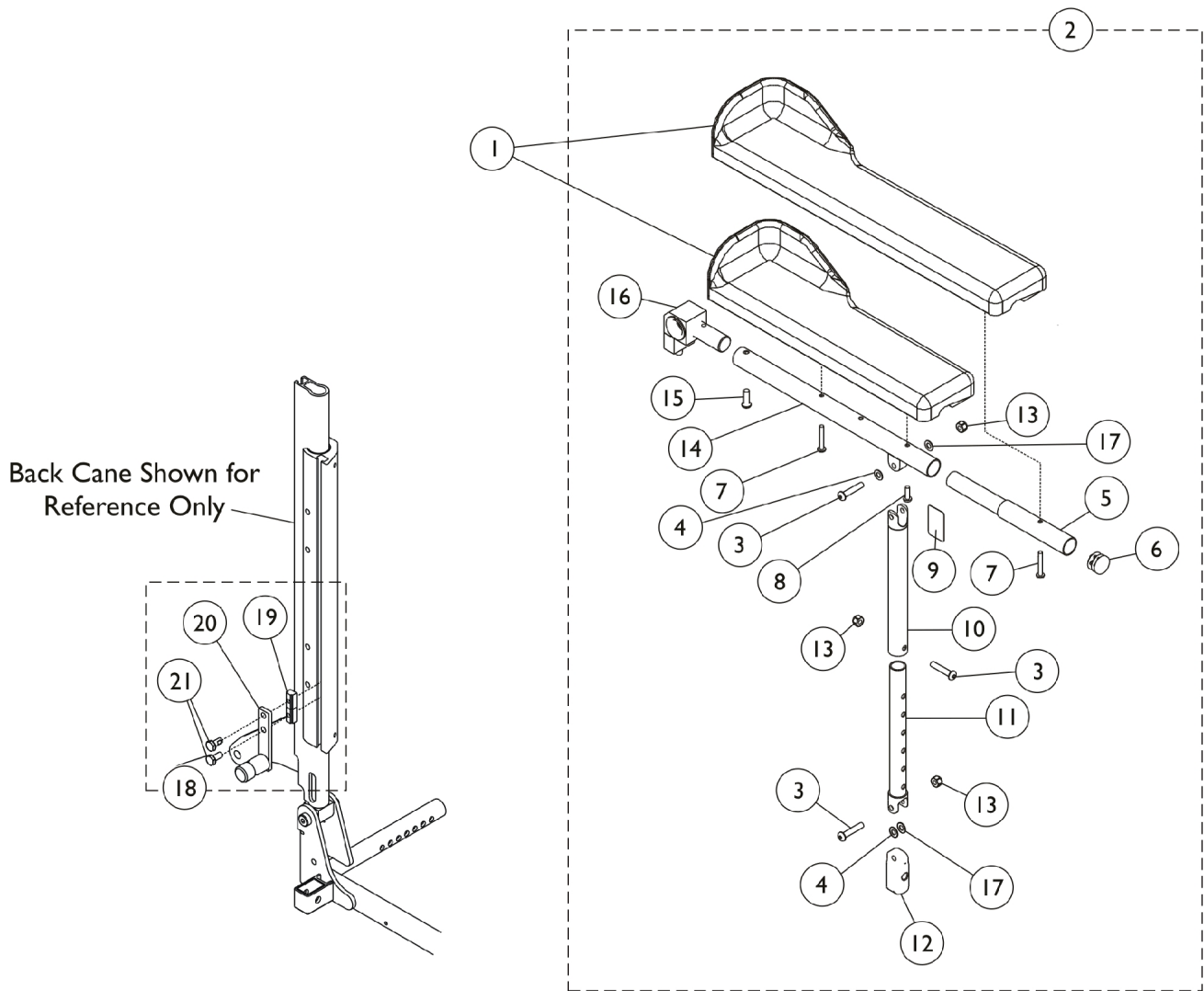
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1082910	Pad, Arm w/ Elbow Stop, Desk Length, Urethane, Black - Right (13" L x 3" W)	1	1
1		1082911	Pad, Arm w/ Elbow Stop, Desk Length, Urethane, Black - Left (13" L x 3" W)	1	1
1		1090190	Kit, Arm Pad w/ Screws and Elbow Stop, Desk Length, Urethane, Black (13" L x 3" W) (Pair)	2	1
1		1082912	Pad, Arm w/ Elbow Stop, Full Length, Urethane, Black - Right (17" L x 3" W)	1	1
1		1082913	Pad, Arm w/ Elbow Stop, Full Length, Urethane, Black - Left (17" L x 3" W)	1	1
1		1090191	Kit, Arm Pad w/ Screws and Elbow Stop, Full Length, Urethane, Black (17" L x 3" W) (Pair)	2	1
2		1071253	Arm Tube Assembly w/ Plug Buttons, Full Length, Black - Right/Left	1	1
2		1070859	Arm Tube Assembly w/ Plug Buttons, Desk Length, Black - Right/Left	1	1
3		1027095	Plug Button, Black (7/8")	1	2
4		1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	2
5		1064130-NLA	NLA - Guard, Clothing	1	1
6		47471X074	Spring, Arm Lock	1	1
7		1028594	Pin, Arm Lock, Black	1	1
8		1032244	Grip, Foam Hand (9" L)	1	1
9		1090768	Kit, Lock Handle w/Rivets (Pair)	2	1
10		1028645	Rivet	1	6
11		1065936	Plug, Pivot	1	2
12		1067734	Plug Button, Black (5/8")	1	2
13		1068416	Arm Base Assembly, Black - Right (16-19" D)	1	1
13		1068417	Arm Base Assembly, Black - Left (16-19" D)	1	1
13		1068418	Arm Base Assembly, Black - Right (20" and Deeper)	1	1
13		1068419	Arm Base Assembly, Black - Left (20" and Deeper)	1	1
13		1067761	Arm Base Assembly, 1" Lower, Black - Right (16-19" D)	1	1
13		1067762	Arm Base Assembly, 1" Lower, Black - Left (16-19" D)	1	1
13		1067755-NLA	NLA - Arm Base Assembly, 1" Lower, Black - Right (20" and Deeper)	1	1
13		1067756-NLA	NLA - Arm Base Assembly, 1" Lower, Black - Left (20" and Deeper)	1	1
14		1068039	Pin, Pull	1	1
15		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
16		1068025	Clevis, Pivot	1	1
17		7930323-NLA	NLA - Package, Locknut (1/4-20)	25	1
18		1068488	Kit, Swingaway Armrest Mounting Hardware	1	1

Armrest Assembly Tilt Only (2GT)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
19		1035065	Cover, Clothing Guard w/ Pocket, FXDESK & ADJFULL/ADJDESK	1	1

Armrest Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)



Armrest Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1082910	Pad, Arm w/ Elbow Stop, Desk Length, Urethane, Black - Right (13" L x 3" W)	1	1
1		1082911	Pad, Arm w/ Elbow Stop, Desk Length, Urethane, Black - Left (13" L x 3" W)	1	1
1		1090190	Kit, Arm Pad w/ Screws and Elbow Stop, Desk Length, Urethane, Black (13" L x 3" W) (Pair)	2	1
1		1082912	Pad, Arm w/ Elbow Stop, Full Length, Urethane, Black - Right (17" L x 3" W)	1	1
1		1082913	Pad, Arm w/ Elbow Stop, Full Length, Urethane, Black - Left (17" L x 3" W)	1	1
1		1090191	Kit, Arm Pad w/ Screws and Elbow Stop, Full Length, Urethane, Black (17" L x 3" W) (Pair)	2	1
2	A,G	1086992	Arm Assembly w/o Arm Pad, Desk Length, Black - Right	1	1
2	A,G	1086993	Arm Assembly w/o Arm Pad, Desk Length, Black - Left	1	1
2	B,G	1087012	Arm Assembly w/o Arm Pad, Full Length, Black - Right	1	1
2	B,G	1087013	Arm Assembly w/o Arm Pad, Full Length, Black - Left	1	1
3		1008432	Screw, Socket Button Head (1/4-20 x 1-1/4")	1	3
4		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	2
5		0028202	Tube, Extension, Full Length	1	1
6		1027095	Plug Button, Black (7/8")	1	1
7		1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	2
8	D	1028755	Screw, Phillips Pan Head (#10-32 x 5/8")	1	1
8	E	1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	1
9		1079203	Decal, Warning Pinch Point	1	1
10		1115392	Tube, Arm, Support, Black	1	1
11		1115393-NLA	NLA - Tube, Slide, Adjustable, Black	1	1
12		1082842	Plug, Arm, Black	1	1
13		7930333	Locknut (1/4-20)	25	3
14		1082927	Tube, Arm, Black	1	1
15		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
16	H	1095437	Arm Pivot Assembly	1	1
17		1165484-NLA	NLA - Washer, Nylon (1/4 x 1/2 x 1/32")	1	2
18	C	1086990-NLA	NLA - Hardware, Arm Attaching	1	1
19		1082699	T-Nut (1/4-20)	1	2
20		1086932-NLA	NLA - Pivot, Back Arm	1	1
21		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
	F	1119268-NLA	NLA - Kit, Slide Tube w/ Arm Support (Pair)	2	1

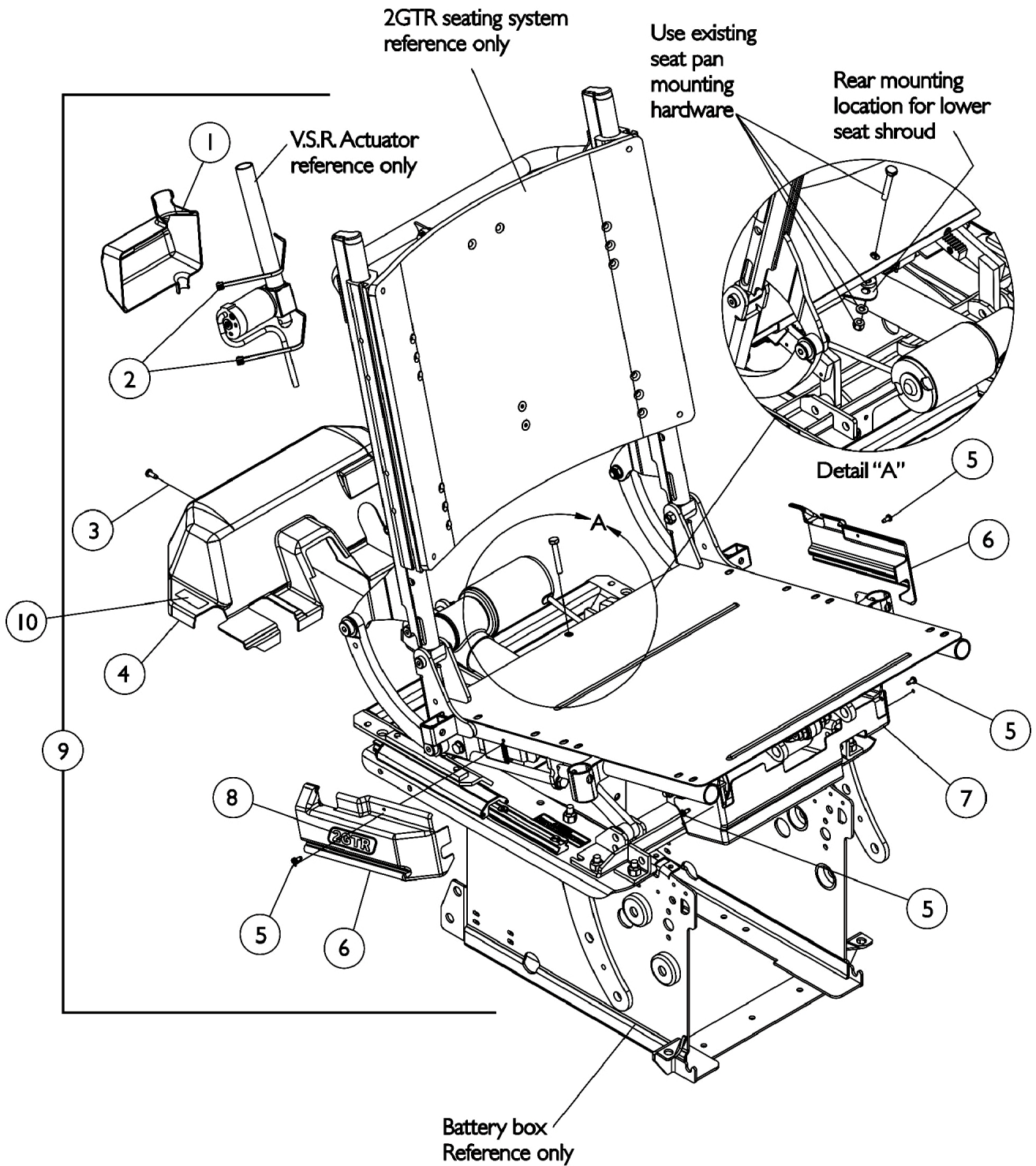
Armrest Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)

NOTE: A - Includes Items 3,4,6, and 9-17
B - Includes Items 3-6 and 8-17
C - Includes Items 18-21
D - Used for full length arms only
E - Used for desk length arms only
F - Not Shown. Assembly includes 2 ea. of item numbers 9, 10 and 11
G - When placing an order for item 2, you must specify as a note "For Tarsys 2GTR seating" or "For Formula TRE seating" because item 16 Arm Pivot Assembly Pin faces down for the Tarsys 2GTR and faces up for the Formula TRE powered seating.
H - The Arm Pivot Assembly Pin faces down for the Tarsys 2GTR and faces up for the Formula TRE powered seating

Shroud Covers

Rear, Side, Lower Seat and V.S.R. Actuator



Shroud Covers

Rear, Side, Lower Seat and V.S.R. Actuator

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1115839-NLA	NLA - Cover, Shroud, V.S.R. Actuator	1	1
2		1104253-NLA	NLA - Tie Wrap (8" L)	10	2
3		1028484	Screw, Phillips Pan Head Tap (#10-32 x 1/2")	1	1
4	C	1115818-NLA	NLA - Cover, Shroud - Rear	1	1
5		1025729	Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	4
6		1115832-NLA	NLA - Shroud Cover Assembly with Decal - Right (2GT)	1	1
6		1115833-NLA	NLA - Shroud Cover Assembly with Decal - Left (2GT)	1	1
6		1115834-NLA	NLA - Shroud Cover Assembly with Decal - Right (2GR)	1	1
6		1115835-NLA	NLA - Shroud Cover Assembly with Decal - Left (2GR)	1	1
6		1115836-NLA	NLA - Shroud Cover Assembly with Decal - Right (2GTR)	1	1
6		1115837-NLA	NLA - Shroud Cover Assembly with Decal - Left (2GTR)	1	1
7		1117234-NLA	NLA - Cover, Shroud, Lower Seat	1	1
8		1087033-NLA	NLA - Decal, Side Shroud Cover, Tilt Only	1	2
8		1087034-NLA	NLA - Decal, Side Shroud Cover, Recline Only	1	2
8		1087032-NLA	NLA - Decal, Side Shroud Cover, Tilt/ Recline	1	2
9		1113623-NLA	NLA - Shroud Assembly with Hardware, 2GT	1	1
9	A,D	See Note	See Footnote	1	1
9	B,D	See Note	See Footnote	1	1
9	A	1115841-NLA	NLA - Shroud Assembly with Hardware, 2GTR w/o V.S.R.	1	1
9	B,D	See Note	See Footnote	1	1
10		1079203	Decal, Warning Pinch Point	1	2
NOTE: A - Includes items 3-8 B - Includes items 1-8 C - When TRBKTS option is used and a replacement Rear Shroud Cover is required, item 10 Pinch Point Decal must be ordered as well D - No longer available as a service part.					

Front Riggings Reference Chart

For AT5544, 70NHD, PHW93

NOTE: Calf pads with attaching hardware is not included on legrest.

NOTE: Pivot/ Slide tube attaching hardware is not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1651 = Composite footplate with 9-7/8" curved pivot/ slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/ slide tube.
1350 = Extra large footplate with "L" style pivot/ slide tube.

Support Assemblies - AT5544, 70NHD, PHW93

Rigging Type	AT5544	AT5544P	70NHD	PHW93
Right	8881045291	1087050-NLA	8881053149	8881126089
See Note(s) B, A	See Note(s) A	See Note(s) B	See Note(s) A	See Note(s) A
Left	8881045292	1087051-NLA	8881053148	8881126090
	See Note(s) A	See Note(s) B	See Note(s) A	See Note(s) A
NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints". B - 1651 Composite footplates are not available for AT5544P support assemblies				

Pivot/ Slide Tube and Footplates For AT5544, 70NHD, PHW93

Footplate Type	1651 16" W	1651 17-22" W	1350 17-22" W	AT5543 16-22" W
Right	1057869	1057879	1026395	1062756
Left	1057870	1057880	1026396	1062757
Right 2" Longer	1057871	1057881	1086515	1062760
Left 2" Longer	1057872	1057882	1086517	1062761
Right 4" Longer	1058421	1058423	1086516	1121140
Left 4" Longer	1058422	1058424	1086518	1121141

Front Riggings Reference Chart

For PHAL4A

NOTE: Calf pads with attaching hardware is not included on legrest.

NOTE: Pivot/Slide tube attaching hardware is not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1650 = Aluminum footplate with "L" style pivot/slide tube.
1350 = Extra large footplate with "L" style pivot/slide tube.

Support Assembly - PHAL4A

Rigging Type	PHAL4A (Chrome Only)
Right	1114761
Left	1114762

Pivot/Slide Tube and Footplates For PHAL4A

Footplate Type	1650 16-22" W	1350 17-22" W
Right	1023907	1035456
Left	1023908	1035457

Front Riggings Reference Chart

70ST TAPER

NOTE: Pivot/Slide tube attaching hardware is not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1651 = Composite footplate with 9-7/8" curved pivot/slide tube.

Support Assemblies - 70ST TAPER

Rigging Type	70ST TAPER
Right	8881026996 See Note(s) A
Left	8881026997 See Note(s) A

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".

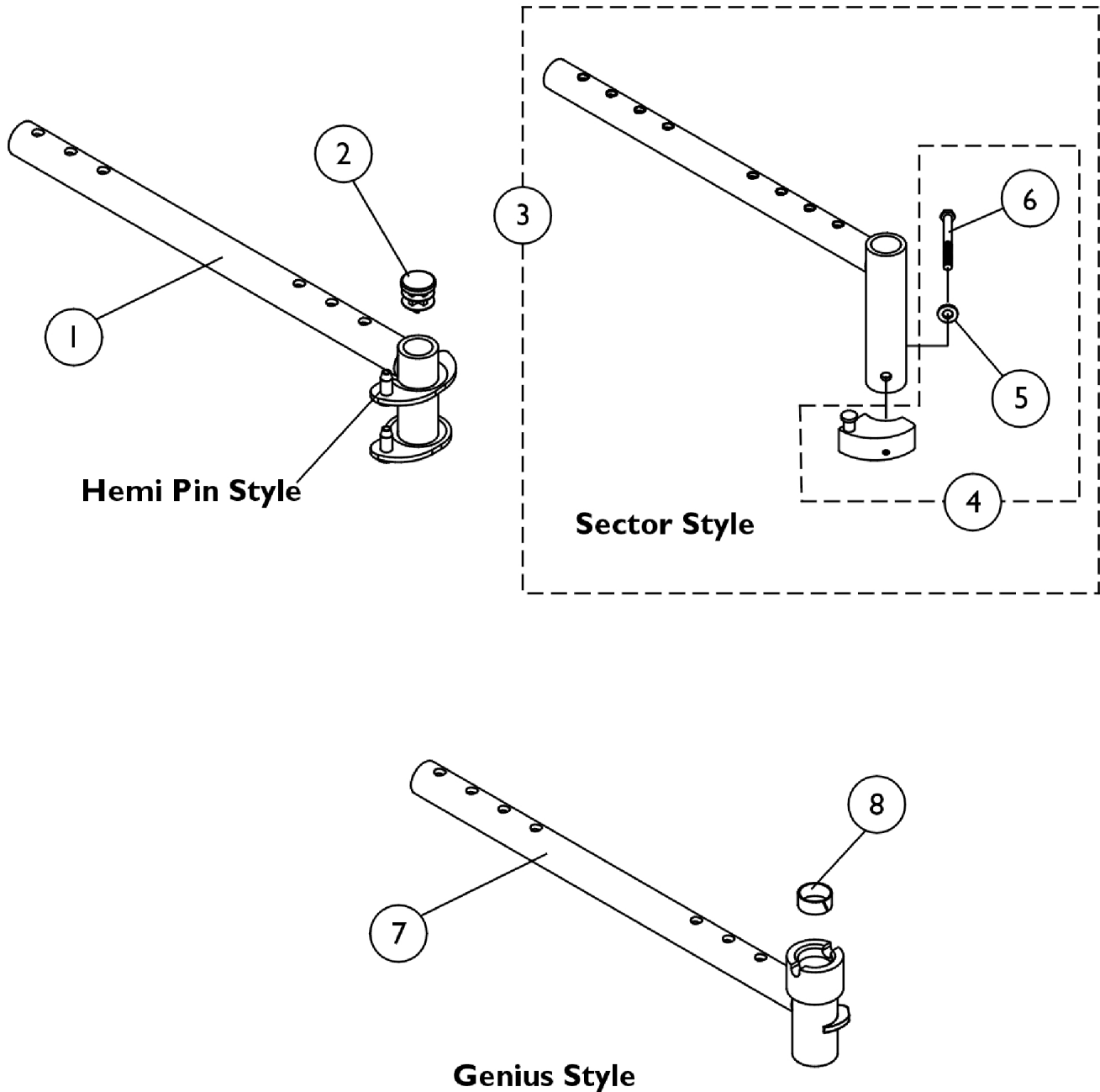
Pivot/Slide Tube and Footplates For 70ST TAPER

Footplate Type	1651 16-17" W	1651 18-19" W	1651 20-22" W
Right	1057859	1057869	1057879
Left	1057860	1057870	1057880
Right 2" Longer	1057861	1057871	1057881
Left 2" Longer	1057862-NLA	1057872	1057882

Front Rigging Hanger Assembly

Pin, Sector and Genius Style

NOTE: Front rigging hangers and seat pans share the same mounting hardware, see Seat Pan and Mounting Hardware page.



Front Rigging Hanger Assembly

Pin, Sector and Genius Style

NOTE: Front rigging hangers and seat pans share the same mounting hardware, see Seat Pan and Mounting Hardware page.

Front Rigging Hanger Assembly

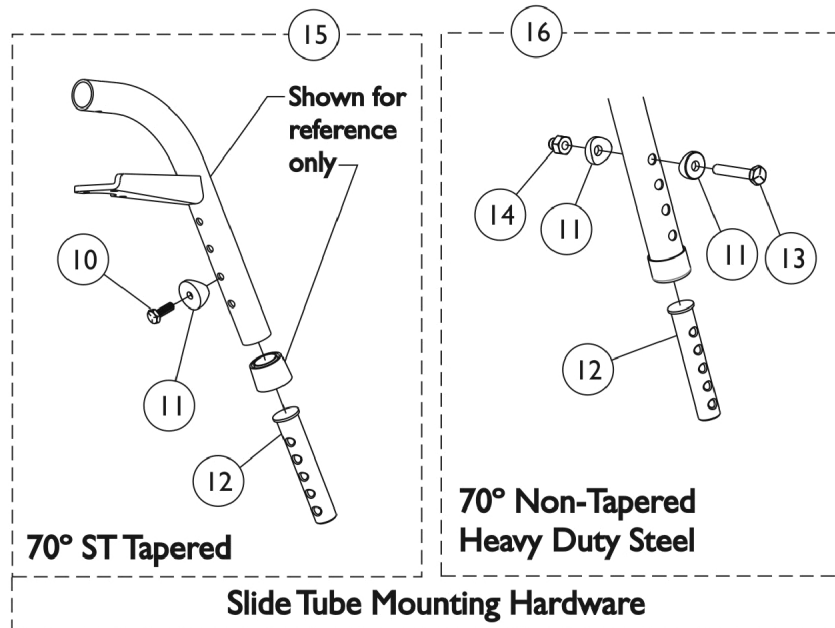
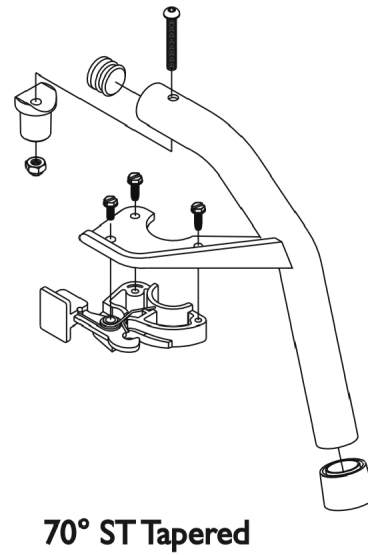
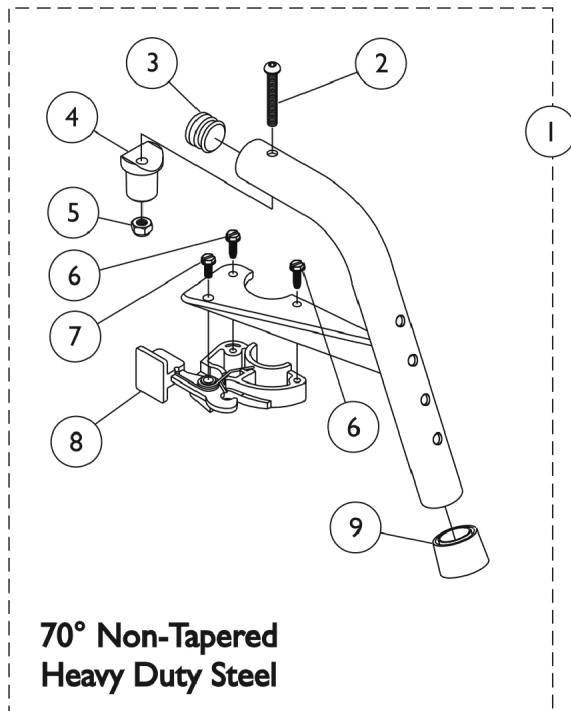
Pin, Sector and Genius Style

NOTE: Front rigging hangers and seat pans share the same mounting hardware, see Seat Pan and Mounting Hardware page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1114766	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Right (12 - 21" D)	1	1
1	A	1114767	Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Left (12 - 21" D)	1	1
1	A	1132339-NLA	NLA - Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Right (22" D)	1	1
1	A	1132340-NLA	NLA - Front Rigging Hanger Assembly w/ Plug Button, Pin Style, Hemi, Black - Left (22" D)	1	1
2		1027097	Plug Button, Black (3/4")	1	1
3	B	1068435	Front Rigging Hanger Assembly w/ Sector Block, Black - Right (12 - 21" D)	1	1
3	B	1068436	Front Rigging Hanger Assembly w/ Sector Block, Black - Left (12 - 21" D)	1	1
3	B	1068437-NLA	NLA - Front Rigging Hanger Assembly w/ Sector Block, Black - Right (22" D)	1	1
3	B	1068438-NLA	NLA - Front Rigging Hanger Assembly w/ Sector Block, Black - Left (22" D)	1	1
4	C	1054571	Kit, Sector Block - Right	1	1
4	C	1054572	Kit, Sector Block - Left	1	1
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
6		1052957	Screw, Hex Head w/ Patch (1/4-20 x 2")	1	1
7	D	1087076-NLA	NLA - Front Rigging Hanger Assembly w/ Nylon Liner, Genius Style, Short, Black - Right (16 - 21" D)	1	1
7	D	1087077-NLA	NLA - Front Rigging Hanger Assembly w/ Nylon Liner, Genius Style, Short, Black - Left (16 - 21" D)	1	1
7	D	1087078-NLA	NLA - Front Rigging Hanger Assembly w/ Nylon Liner, Genius Style, Long, Black - Right (22" D)	1	1
7	D	1087079-NLA	NLA - Front Rigging Hanger Assembly w/ Nylon Liner, Genius Style, Long, Black - Left (22" D)	1	1
8		0181000-NLA	NLA - Liner, Nylon (3/4")	1	1
NOTE: A - Includes front rigging hanger and item 2 B - Includes front rigging hanger and item 4 C - Includes sector block assembly and items 5 and 6 D - Includes front rigging hanger and item 8					

Footrest Support Assemblies

Sector Style

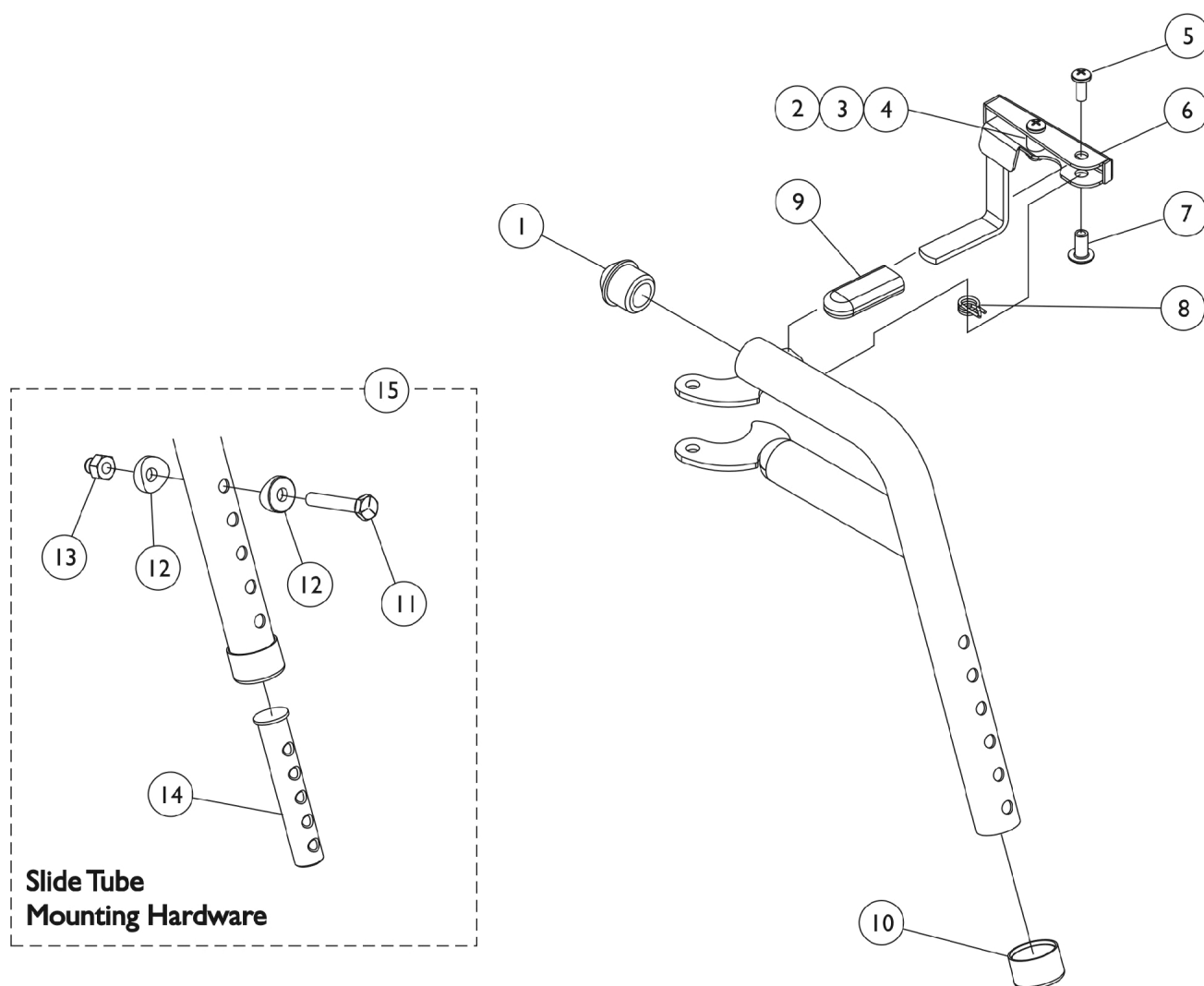


Footrest Support Assemblies Sector Style

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	8881053149	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Right	1	1
1	A,D	8881053148	Footrest Support Assembly, 70 Degree Non-Tapered Heavy Duty, Sector, Color - Left	1	1
1	A,E	8881026996	Footrest Support Assembly, 70 Degree Tapered, Sector, Color - Right	1	1
1	A,E	8881026997	Footrest Support Assembly, 70 Degree, Tapered, Sector, Color - Left	1	1
2		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
3	G	1029501	Plug Button, Black (1")	1	1
3	G	1056328	Plug Button, Black (1")	1	1
4		1017148	Pivot, Footrest	1	1
5		1025736	Locknut (1/4-20)	1	1
6		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
7		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
8		1025454	Housing, Latch - Right	1	1
8		1025455	Housing, Latch - Left	1	1
9		1026124	Collar, Anti-Rattle	1	1
10		1045267	Screw, Hex Head w/ Patch (1/4-20 x 3/4")	1	1
11	B	1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
12	F	1020534	Insert, Threaded	1	1
13		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
14		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
15		1026703	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
16		1057846	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	1	1
	C	1026987	Guard, Impact (8" L)	1	1
NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints." B - Item 16 takes quantity of 2 C - Not Shown. For 70 deg. Tapered Footrest. D - Uses Item Number 3, Plug Button 1029501 E - Uses Item Number 3, Plug Button 1056328 F - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs. G - See item #1 footnote D or E for Front Rigging Plug Button usage.					

PHW93 (Hemi) Footrest Supports

Color (Pin Style)



PHW93 (Hemi) Footrest Supports

Color (Pin Style)

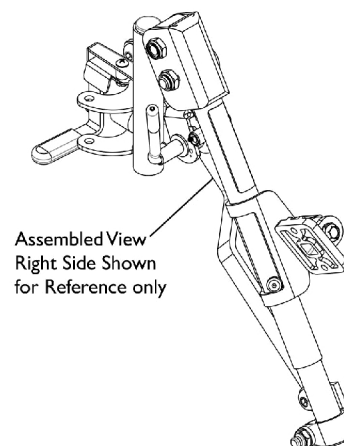
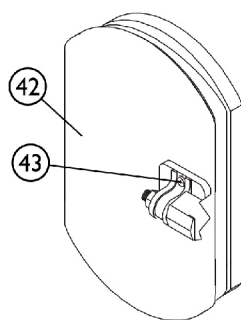
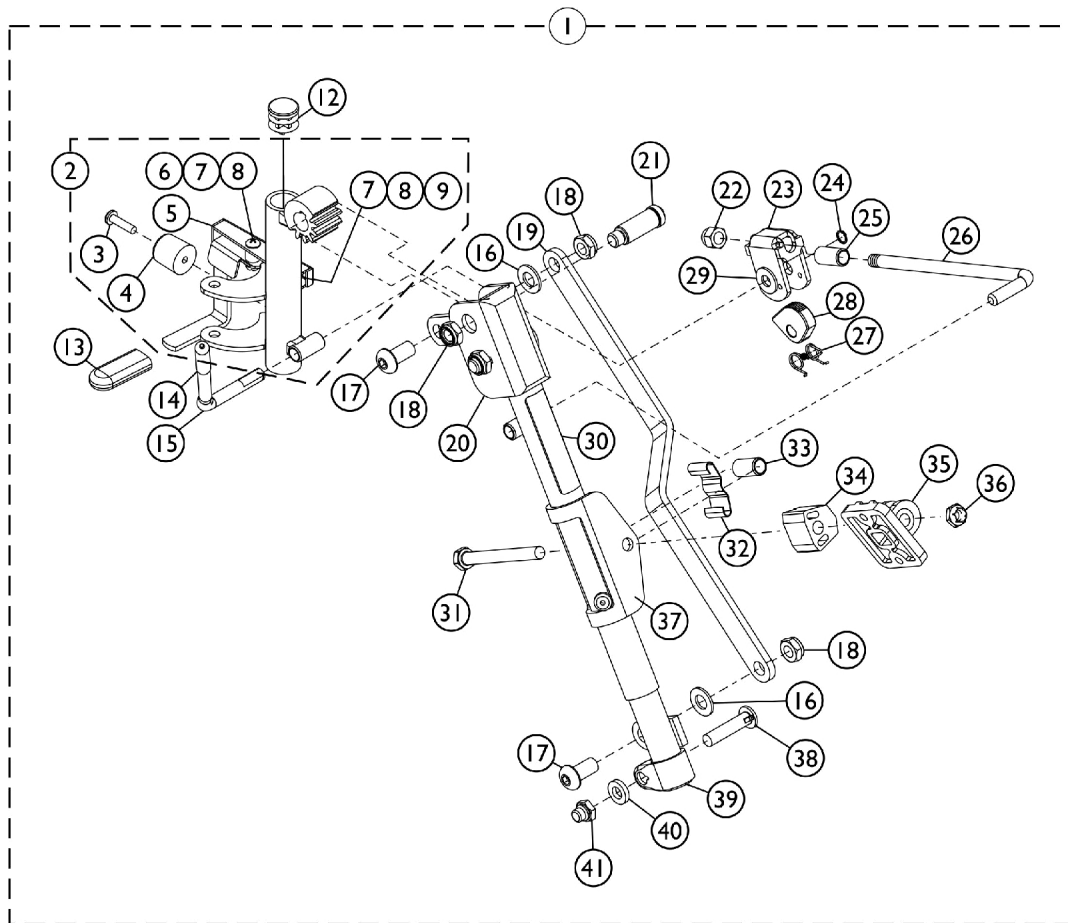
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
4		1025735	Locknut (#10-32)	1	1
5		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
6	A	1114749-NLA	NLA - Handle, Release, Black - Right	1	1
6	A	1114750-NLA	NLA - Handle, Release, Black - Left	1	1
7		1028846-NLA	NLA - Rivnut (#10-32)	1	1
8		1028707	Spring, Release - Right	1	1
8		1028708	Spring, Release - Left	1	1
9		1006490	Tip, Plastic, Black	1	1
10		15680X012	Collar, Anti-Rattle (7/8")	1	1
11		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
12		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
13		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
14	C	1020534	Insert, Threaded	1	1
15		1074143	Kit, Slide Tube Mounting Hardware	1	1
	B	8881126089	Footrest Support Assembly, Hemi, Color - Right	1	1
	B	8881126090	Footrest Support Assembly, Hemi, Color - Left	1	1

NOTE: A - Includes items 2-4
 B - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".
 C - As of 8/15/03, the Threaded Insert was revised from 3 to 5 Holes. Threaded Insert is Backward Compatible and does not require ordering in Pairs.

PHAL4A (Hemi) Articulating Legrest Supports

Chrome 16"-22" Wide Chairs (Pin Style)

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.



SCP_001A

PHAL4A (Hemi) Articulating Legrest Supports

Chrome 16"-22" Wide Chairs (Pin Style)

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1114761	Legrest Support Assembly, Articulating, Hemi, Chrome - Right	1	1
1	B	1114762	Legrest Support Assembly, Articulating, Hemi, Chrome - Left	1	1
2	C,F	1114759-NLA	NLA - Tube, Legrest Support, Hemi, Chrome - Right	1	1
2		1114760	Tube, Legrest Support, Hemi, Chrome - Left	1	1
3		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
4		1022874	Bumper	1	1
5		1114751-NLA	NLA - Handle, Release, Chrome - Right	1	1
5		1114752	Handle, Release, Chrome - Left	1	1
6		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
7		60279X003	Locknut (#10-32)	1	1
8		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
9		1008935	Spring, Release - Right	1	1
9		1008936	Spring, Release - Left	1	1
10		67005X000	Rivnut (#10-32)	1	1
11		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
12		1027097	Plug Button, Black (3/4")	1	1
13		1006490	Tip, Plastic, Black	1	1
14		1040060	Tip, Plastic, Black	1	1
15		1037126	Handle, Release	1	1
16		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
17		1022866-NLA	NLA - Screw, Socket Button Head (3/8-16 x 3/4")	1	2
18		40363X000	Hex Nut (3/8"-16)	1	3
19		1022846-NLA	NLA - Bar, Link, Black	1	1
20		1022877-NLA	NLA - Tube, Support and Drive Link, Chrome - Right	1	1
20		1022878-NLA	NLA - Tube, Support and Drive Link, Chrome - Left	1	1
21		1022854-NLA	NLA - Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)	1	1
22		10261X000	Nut, Acorn (5/16-24)	1	1
23		04528X002	Bracket, Release, Black	1	1
24		1040831	Ring, Snap	1	1
25		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	2
26		42326X004	Bar, Ratchet - Right/Left	1	1
27		1037485	Spring, Release	1	1
28		1037125	Cam, Legrest	1	1
29		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
30		1024911-NLA	NLA - Decal, Smartleg	1	1
31		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
32		48823X008	Spring, Leaf	1	1
33		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
34		1025133	Spacer, Legrest Pad, Black	1	1

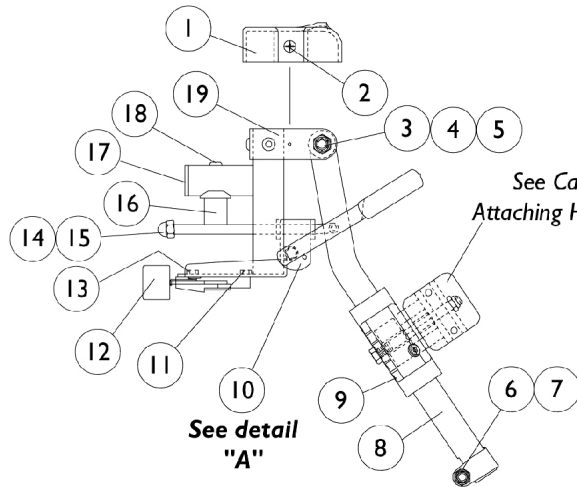
PHAL4A (Hemi) Articulating Legrest Supports

Chrome 16"-22" Wide Chairs (Pin Style)

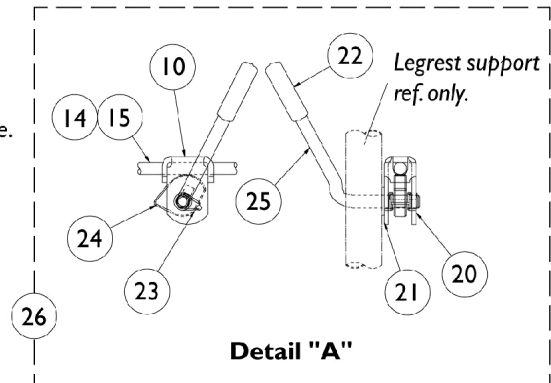
Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
35		04526X019	Plate, Legrest Pad	1	1
36		60264X001	Locknut (5/16-24)	1	1
37		1025104	Bracket, Legrest, Chrome	1	1
38		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
39		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
39		1022849	Tube, Slide, Articulating, Chrome - Left	1	1
40		1027377	Washer (#20)	1	1
41		1107321	Nut, Low Cap (5/16"-24)	1	1
42	A,E	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
43	D	1068649	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1
NOTE: A - Specify upholstery color U67 black when ordering. B - Includes items 3-41 C - No Longer Available individually. See part # 1114761 for replacement. D - Item Includes Screws and Instruction Sheet. E - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1068649) when ordering replacement Calf Pads. F - Includes items 3-9.					

AT5544 Legrest Supports (Sector Style) 16"-22" Wide Chairs



See Calf Pads and
Attaching Hardware page.



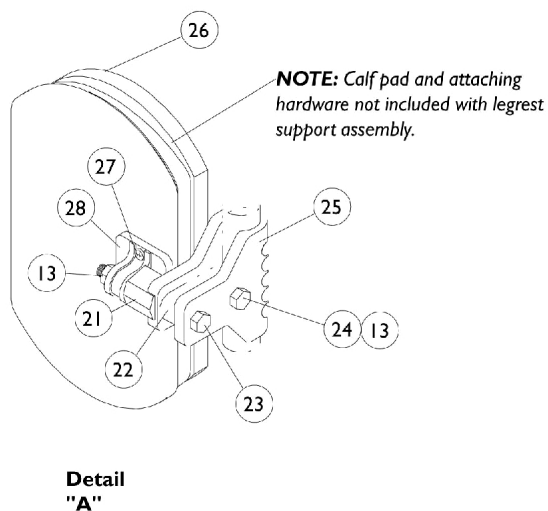
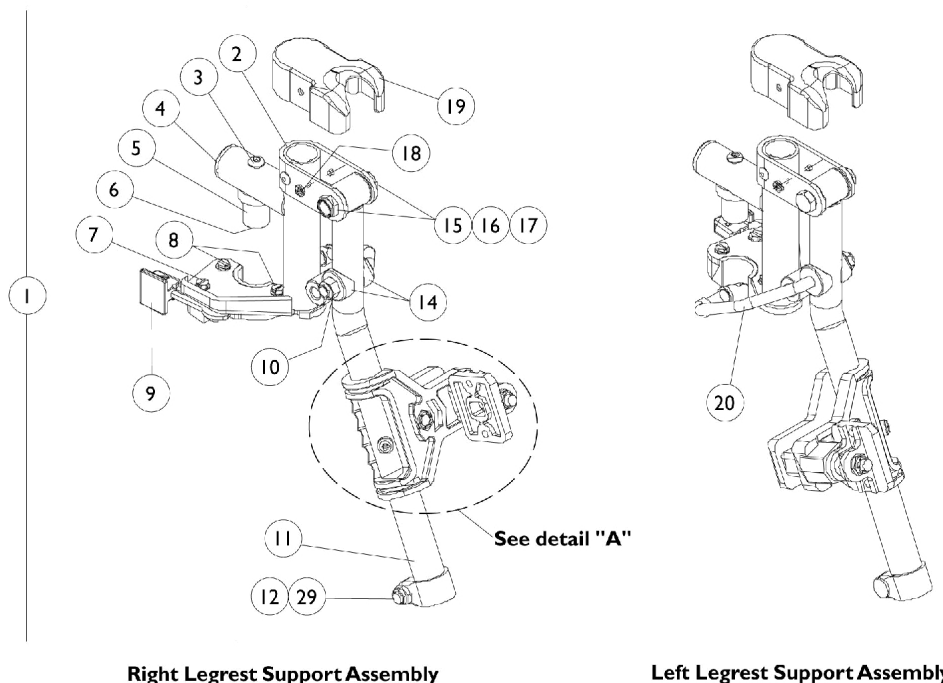
AT5544 Legrest Supports (Sector Style) 16"-22" Wide Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1017187	Cover, Top	1	1
2		1028529	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
3		40363X000	Hex Nut (3/8"-16)	1	1
4		1058636-NLA	NLA - Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
5		11919X000-NLA	NLA - Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	1
6		7930330-NLA	NLA - Locknut (5/16-24)	25	3
7		1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		1043556-NLA	NLA - Tube, Elevating Adjustable Support, Black - Right	1	1
8		1043557-NLA	NLA - Tube, Elevating Adjustable Support, Black - Left	1	1
8	A	8881048851	Tube, Elevating Adjustable Support, Color - Right	1	1
8	A	8881048852	Tube, Elevating Adjustable Support, Color - Left	1	1
9		1032266	Bracket, Legrest Pad Mounting, Black	1	1
10		04528X002	Bracket, Release, Black	1	1
11		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
12		1025454	Housing, Latch - Right	1	1
12		1025455	Housing, Latch - Left	1	1
13		7930314	Package, Screw, Slotted Hex Washer Head (#10-32 x 1/2")	25	1
14		42326X001	Bar, Ratchet	1	1
15		7930336-NLA	NLA - Nut, Acorn (5/16-24)	25	1
16		1017148	Pivot, Footrest	1	1
17		1029501	Plug Button, Black (1")	1	1
18		7930301-NLA	NLA - Package, Button Head Cap Screw (1/4-20 x 1-3/4")	25	1
19	A	8881045289	Bracket, Legrest Support, Color - Right	1	1
19	A	8881045290	Bracket, Legrest Support, Color - Left	1	1
20		1040831	Ring, Snap	1	1
21		7930310-NLA	NLA - Washer, Nylon (5/16 x 11/16 x 1/16")	25	1
22		1040060	Tip, Plastic, Black	1	1
23		1037485	Spring, Release	1	1
24		1037125	Cam, Legrest	1	1
25		1037126	Handle, Release	1	1
26	B	1096974	Kit, Elevating Legrest Ratchet Hardware (Pair)	2	1
	C,D	1096943-NLA	NLA - Instruction Sheet, Ratchet Kit	1	1
	A,C	8881045291	Legrest Support Assembly, Sector, Color - Right	1	1
	A,C	8881045292	Legrest Support Assembly, Sector, Color - Left	1	1
NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints". B - Includes items 10, 14, 15 and 20-25 C - Not Shown D - Item is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.					

AT5544P Legrest Supports - Mechanical

(Sector Style) 16"-22" Wide Chairs

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.



AT5544P Legrest Supports - Mechanical

(Sector Style) 16"-22" Wide Chairs

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1087050-NLA	NLA - Legrest Support Assembly, Sector, Black - Right	1	1
1	A	1087051-NLA	NLA - Legrest Support Assembly, Sector, Black - Left	1	1
2		1094266-NLA	NLA - Support, Legrest, Black - Right	1	1
2		1094267-NLA	NLA - Support, Legrest, Black - Left	1	1
3		7930301-NLA	NLA - Package, Button Head Cap Screw (1/4-20 x 1-3/4")	25	1
4		1029501	Plug Button, Black (1")	1	1
5		1017148	Pivot, Footrest	1	1
6		7930333	Locknut (1/4-20)	25	1
7		7930314	Package, Screw, Slotted Hex Washer Head (#10-32 x 1/2")	25	1
8		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
9		1025454	Housing, Latch - Right	1	1
9		1025455	Housing, Latch - Left	1	1
10		1026158	Locknut (5/16-18)	1	1
11		1043556-NLA	NLA - Tube, Elevating Adjustable Support, Black - Right	1	1
11		1043557-NLA	NLA - Tube, Elevating Adjustable Support, Black - Left	1	1
12		1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
13		1025730	Locknut (5/16-24)	1	2
14		1082908-NLA	NLA - Spacer, Coved (5/16 x 29/32 x 7/16")	1	2
15		11919X000-NLA	NLA - Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	1
16		40363X000	Hex Nut (3/8"-16)	1	1
17		1058636-NLA	NLA - Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
18		1025729	Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
19		1017187	Cover, Top	1	1
20		1092666-NLA	NLA - Rod, Legrest Elevating - Right	1	1
20		1092667-NLA	NLA - Rod, Legrest Elevating - Left	1	1
21		1025133	Spacer, Legrest Pad, Black	1	1
22		1032267	Spacer, Legrest Pad Mounting, Black	1	1
23		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
24		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
25		1032266	Bracket, Legrest Pad Mounting, Black	1	1
26	B,D	8881091759	Pad w/ Cover and Screws, Legrest Vinyl (Pair)	2	1
26	B,D	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
26		01415X000-NLA	NLA - Cover, Legrest Pad	1	1
27	C	1066591	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2

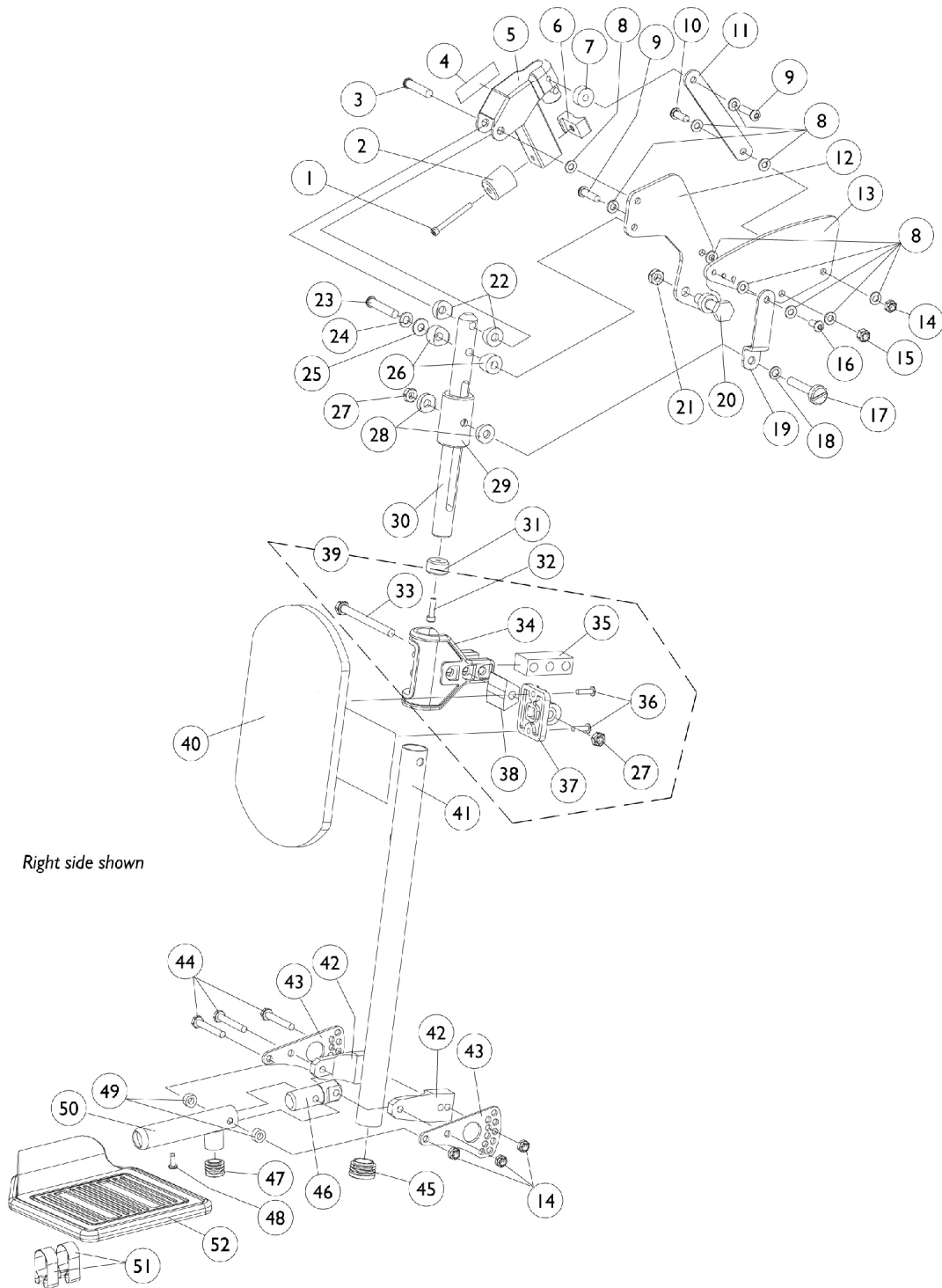
AT5544P Legrest Supports - Mechanical

(Sector Style) 16"-22" Wide Chairs

Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
28		04526X019	Instruction Sheet, Legrest Pad Mtg.	1	1
29		1107321	Plate, Legrest Pad	1	1
			Nut, Low Cap (5/16"-24)	1	1
NOTE: A - Includes Items 2-25 and 29 B - Specify U67 black upholstery when ordering C - Item includes Screws and Instruction Sheet. D - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.					

Genius Legrest (Mechanical)



Genius Legrest (Mechanical)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1023966	Screw, Socket Head (#10-32 x 1-3/4")	1	1
2		0060000-NLA	NLA - Bumper, Rubber	1	1
3		0140406-NLA	NLA - Screw, Socket Head, Cap (5/16-18 x 1-1/2")	1	1
4		0061400-NLA	NLA - Decal, Warning Label Tie Down	1	1
5		0289824-NLA	NLA - Legrest Hanger Receptical w/ Dowel Pin Assembly, Black	1	1
6		1096649-NLA	NLA - Guide, Square w/ Brass Barb Insert	1	1
7		0176700-NLA	NLA - Bushing, Coved Latch Legrest Genius	1	1
8		0050100-NLA	NLA - Washer, Nylon Flat (1/4 x 1/2 x 1/16")	1	10
9		0051606-NLA	NLA - Screw, Cap, Button Head, Socket (1/4-20 x 1")	1	2
10		0052906-NLA	NLA - Screw, Socket Button Head (1/4-20 x 3/4")	1	3
11		0177802-NLA	NLA - Link, Black - Rear	1	1
12		1086987-NLA	NLA - Plate, Push Pin	1	1
13		0179202-NLA	NLA - Plate, Link	1	1
14		7930323-NLA	NLA - Package, Locknut (1/4-20)	25	4
15		7930333	Locknut (1/4-20)	25	1
16		0223506-NLA	NLA - Screw, Socket, Cap, Button Head (1/4-20 x 1/2")	1	1
17		0180506-NLA	NLA - Screw, Slotted, Pan Head (5/16-18 x 1-15/16")	1	1
18		0054700-NLA	NLA - Washer, Nylon (5/16 x 1/2 x 1/16")	1	2
19		0177702-NLA	NLA - Link, Black - Front	1	1
20		0182406-NLA	NLA - Pin, Push	1	1
21		1028486	Locknut, Low Profile (3/8-16)	1	1
22		0175600	Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
23		0055206-NLA	NLA - Screw, Cap, Button Head, Socket (5/16-18 x 1-3/4")	1	1
24		1072692-NLA	NLA - Lockwasher, Split (5/16")	1	1
25		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
26		0176422-NLA	NLA - Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
28		0176200-NLA	NLA - Bushing, Nylon Guide	1	2
29		0177100-NLA	NLA - Bushing, Legrest Support	1	1
30		0178224-NLA	NLA - Bar, Insert, Black	1	1
31		0175800-NLA	NLA - Bushing, Guide	1	1
32		0224600-NLA	NLA - Screw, Socket Head, Cap (#10-32 x 3/4")	1	1
39	A,E	1109613	NLA - Kit, Calf Pad Mounting, Retro-Fit	1	1
27			NLA - Locknut, Low Profile (5/16-18)	1	1
33			NLA - Screw, Hex Head (5/16-18 x 3-1/2)	1	1
34			NLA - Clamp, Calf Pad	1	1
35			NLA - Block, Legrest Pad Mount	1	1
36			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
36			Screw, Phillips Pan Head (#10-32 x 1")	1	2
37			Plate, Legrest Pad	1	1
38			NLA - Block, Mounting	1	1

Genius Legrest (Mechanical)

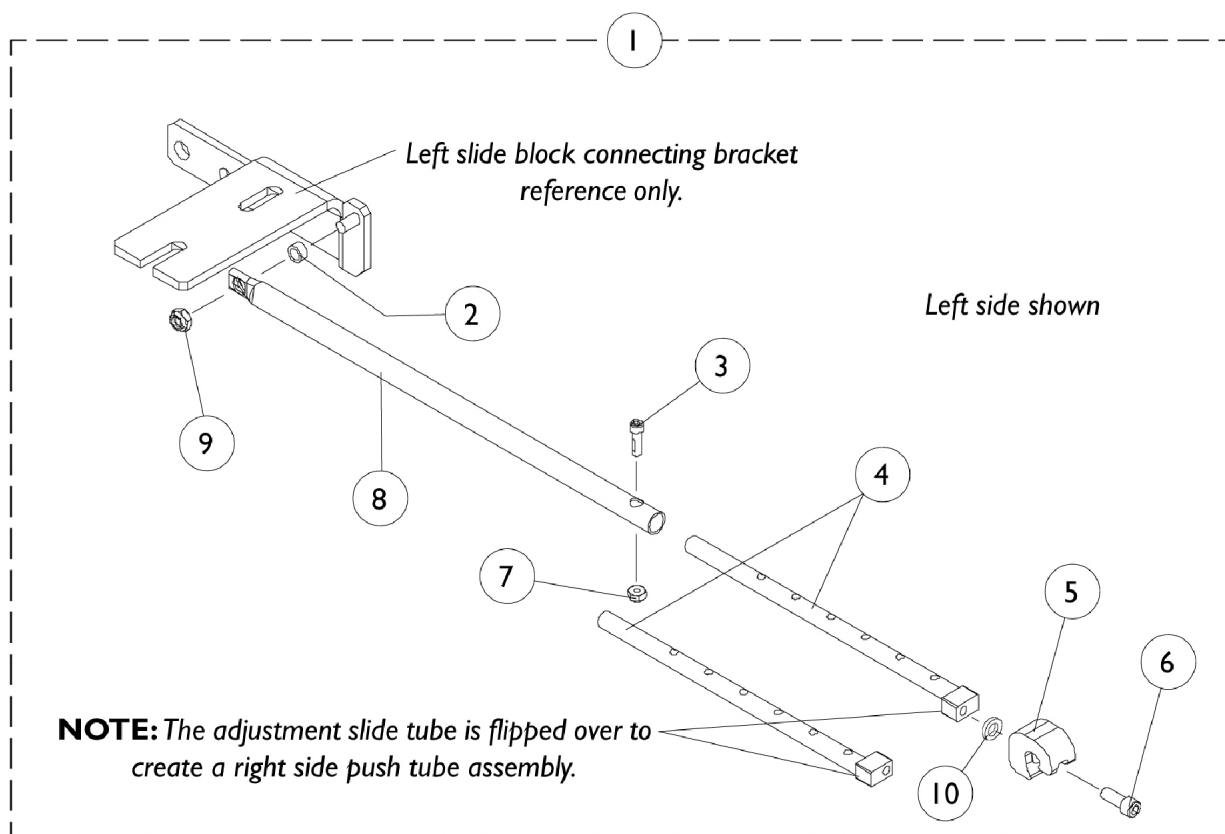
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
40		8881193555	Instruction Sheet, Legrest Pad Mtg.	1	1
41		0238124-NLA	Calf Pad Assembly, Black Base (Pair)	2	1
41		0232424-NLA	NLA - Tube, Legrest (18")	1	1
42		0177022-NLA	NLA - Tube, Legrest (20")	1	1
43		0177602-NLA	NLA - Clamp, Tube Half	1	2
44		1024793-NLA	NLA - Plate, Adjustment	1	2
45		1096664-NLA	NLA - Screw, Hex Head (1/4-20 x 1-3/4")	1	3
46		1096664-NLA	NLA - Plug Button, Black (1")	1	1
47		0177222-NLA	NLA - Pivot, Footplate	1	1
48		1027097	Plug Button, Black (3/4")	1	1
49	B	0194906-NLA	NLA - Screw, Phillips Pan Head Tap (#8-32 x 1/2")	1	1
49	C	0176022-NLA	NLA - Spacer	1	2
50	B	0186000-NLA	NLA - Spacer, Wheel	1	2
50	C	0179824-NLA	NLA - Tube, Footplate, Black	1	1
51	B	0288824-NLA	NLA - Tube, Footplate, Black	1	1
51	B	1036120-NLA	NLA - Spring	1	2
51	C,F	1036123	Spring, Leaf	1	2
52	B	1043659-NLA	NLA - Footplate, Aluminum, Deluxe, Black - Right (8" W x 5-3/4" L)	1	1
52	B	1043660-NLA	NLA - Footplate, Aluminum, Deluxe, Black - Left (8" W x 5-3/4" L)	1	1
52		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
52		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
	D	See Chart	Genuis Legrest Assembly	1	1
NOTE: A - Includes Items 27 and 33-38 (Per Side) B - Standard Footplate with Rubber Edge C - Extra Large Footplate D - Not Shown E - Includes an Instruction Sheet. F - Use one or more leaf springs per assembly as required such that footplate may be moved by hand to the up-right position and remain in place.					

Right, Left and Pair Assembly Part Numbers For Genius Legrest

Description	Standard Footplate	X-Large Footplate	Standard Footplate	X-Large Footplate
Legrest Tube Length	18"	18"	20"	20"
Width Range	16"-22" Wide	16"-22" Wide	16"-22" Wide	16"-22" Wide
Right Assembly	0196600-NLA	1072595-NLA	0264000-NLA	1072597-NLA
Left Assembly	0196500-NLA	1072594-NLA	0263900-NLA	1072596-NLA
Legrest Pair	0138100-NLA	1072904-NLA	0263800-NLA	1072905-NLA

Legrest Support Push Rod Assembly

AT5544P and Genius

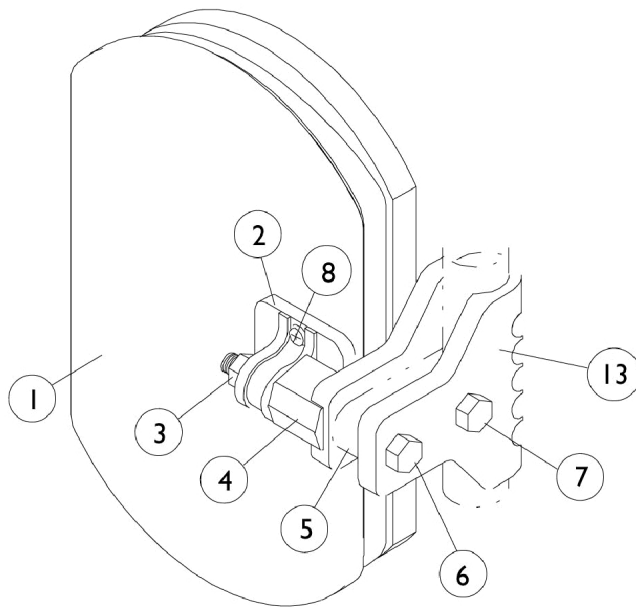


Legrest Support Push Rod Assembly AT5544P and Genius

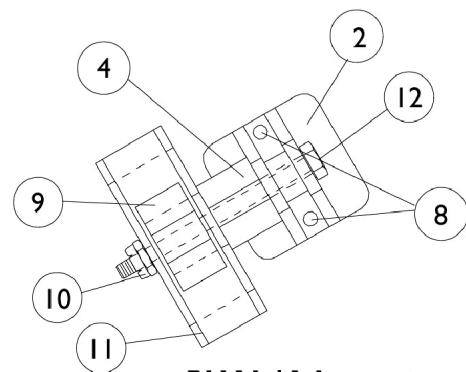
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1086966-NLA	NLA - Legrest Support Push Rod Assembly, Black - Right (16 - 19" D)	1	1
1		1086967-NLA	NLA - Legrest Support Push Rod Assembly, Black - Left (16 - 19" D)	1	1
1		1086968-NLA	NLA - Legrest Support Push Rod Assembly, Black - Right (20 - 22" D)	1	1
1		1086969-NLA	NLA - Legrest Support Push Rod Assembly, Black - Left (20 - 22" D)	1	1
2		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	1
3		1091871-NLA	NLA - Screw, Socket Head (#8-32 x 5/8")	1	1
4		1086958-NLA	NLA - Tube, Adjustable Slide, Black	1	1
5		1082922-NLA	NLA - Receptacle, Legrest	1	1
6		1007219	Screw, Socket Head (1/4-20 x 5/8")	1	1
7		1056098	Locknut (#8-32)	1	1
8		1086962-NLA	NLA - Rod, Push, Legrest Support, Black (16 - 19" D)	1	1
8		1086963-NLA	NLA - Rod, Push, Legrest Support, Black (20 - 22" D)	1	1
9		7930323-NLA	NLA - Package, Locknut (1/4-20)	25	1
10		1013971	Washer, Nylon (1/4 x 7/16 x 5/64")	1	1

Calf Pads and Mounting Hardware

NOTE: For replacement calf pads for Power Articulating Legrest, see Power Articulating Legrest page.



AT5544 Legrest.



PHAL4A Legrest

Calf Pads and Mounting Hardware

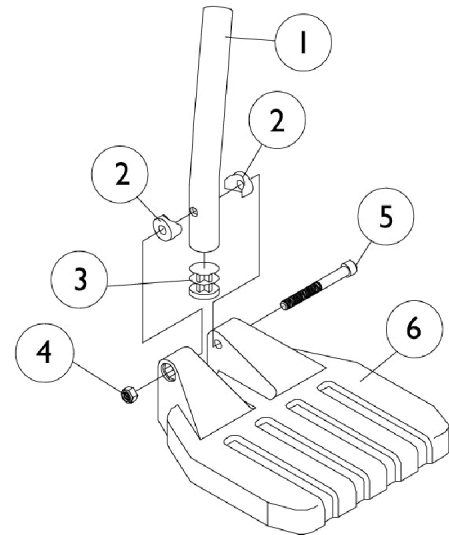
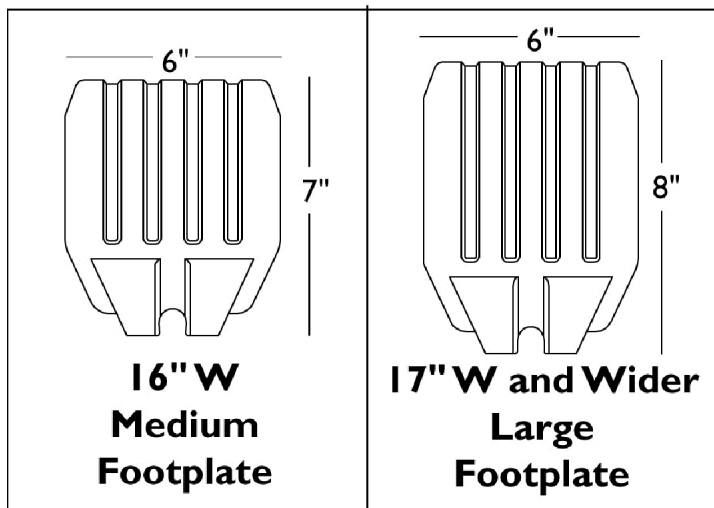
NOTE: For replacement calf pads for Power Articulating Legrest, see Power Articulating Legrest page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	8881091759	Pad w/ Cover and Screws, Legrest Vinyl (Pair)	2	1
1	A,C	8881091764	Pad, Legrest, Vinyl - Right/Left	1	1
2		04526X019	Plate, Legrest Pad	1	1
3		7930330-NLA	NLA - Locknut (5/16-24)	25	1
4		1025133	Spacer, Legrest Pad, Black	1	1
5		1032267	Spacer, Legrest Pad Mounting, Black	1	1
6		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
7		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
8	B	1066591	Hardware, Legrest Pad	1	1
			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
			Screw, Phillips Pan Head (#10-32 x 1")	1	2
			Instruction Sheet, Legrest Pad Mtg.	1	1
9		48823X008	Spring, Leaf	1	1
10		7930363-NLA	NLA - Package, Locknut (5/16"-24)	25	2
11		1025104	Bracket, Legrest, Chrome	1	1
12		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
13		1032266	Bracket, Legrest Pad Mounting, Black	1	1
NOTE: A - Specify upholstery color. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options". B - Item includes Screws and Instruction Sheet. C - Due to a change to the Legrest Calf Pad size made on 4/23/12, you must also order the hardware kit (1066591) when ordering replacement Calf Pads.					

Pivot/Slide Tube w/ Footplates - Composite - 1651

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts



Pivot/Slide Tube w/ Footplates - Composite - 1651

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories.

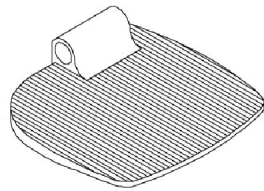
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1057852	Tube, Pivot/Slide, Curved End, Steel, Black (9-7/8")	1	1
1		1057854	Tube, Pivot/Slide, Curved End, 2" Longer, Steel, Black	1	1
1		1058418	Tube, Pivot/Slide, Curved End, 4" Longer, Steel, Black	1	1
2		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
3		1027097	Plug Button, Black (3/4")	1	1
4		7930323-NLA	NLA - Package, Locknut (1/4-20)	25	1
5		7930366	Package, Socket Head Screw (1/4-20 x 2-1/4")	25	1
6	A	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	B	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
6	C	1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
6	D	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
6	E	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
NOTE: A - 16" Wide B - 17" and Wider C - 16"-17" Wide Tapered D - 18"-19" Wide Tapered E - 20" and Wider Tapered					

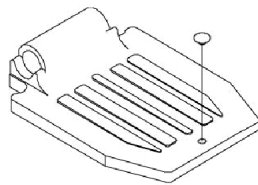
Pivot/Slide Tube w/ Footplate - Aluminum - 1650, 1350

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories

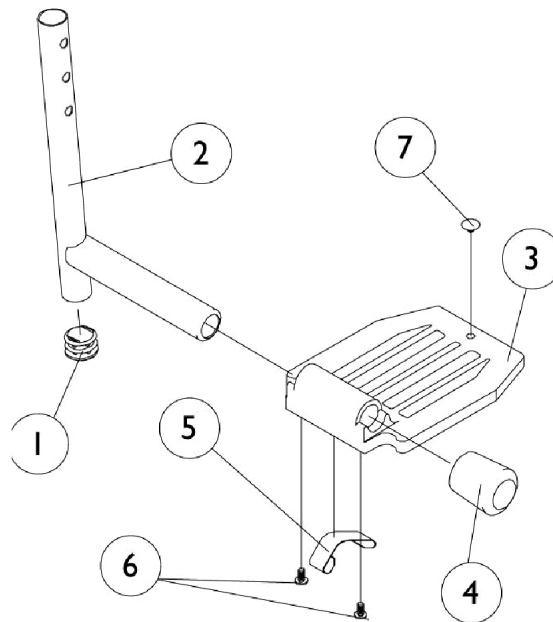
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts.



**1350
Extra Large**



**16"-22" Wide
1650 Standard Alum.**



Pivot/Slide Tube w/ Footplate - Aluminum - 1650, 1350

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories

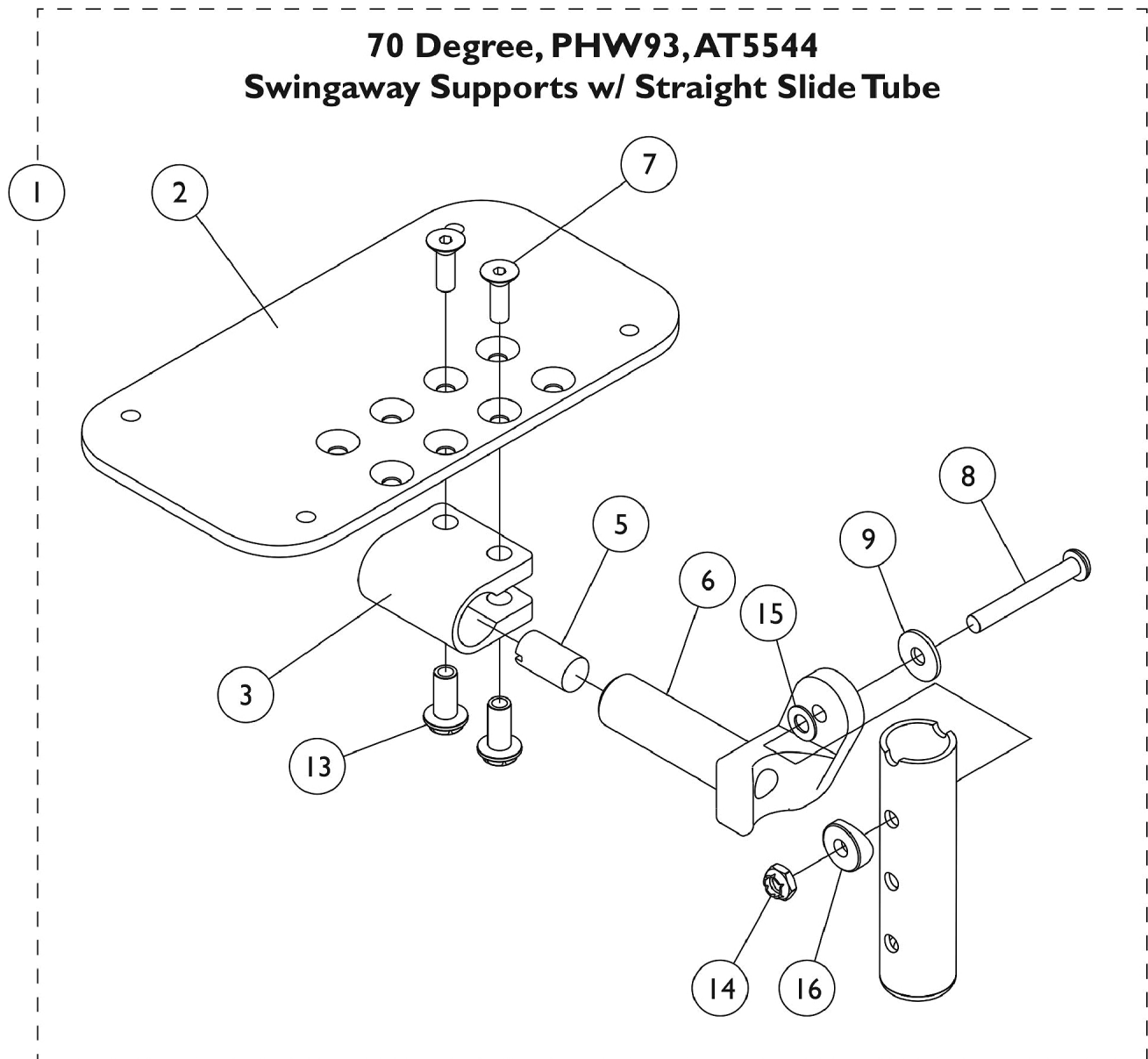
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027097	Plug Button, Black (3/4")	1	1
2	A	1048834	Pivot/Slide Tube w/ Plug Button, Black	1	1
2	A	1098906	Pivot/Slide Tube w/ Plug Button, Black (2" Longer)	1	1
2	A	1086482	Pivot/Slide Tube w/ Plug Button, Black (4" Longer)	1	1
2	B	1041526	Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	1
2	C	1041526	Pivot/Slide Tube w/ Plug Button Assembly, Chrome	1	1
3		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
3		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
3		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
4	D	1016346	Cap, End, Tube, Black (7/8")	1	1
4	E	1027095	Plug Button, Black (7/8")	1	1
5	D	1006981	Spring, Tension	1	2
5	F,E	1036123	Spring, Leaf	1	1
6		7930354-NLA	NLA - Package, Phillips Head Screw (#8-32 x 3/8")	25	2
7		1070168	Plug, Push, Footplate	1	1
NOTE: A - Extra Large footplate for AT5544, 70, PHW93, B - Extra Large footplate for PHAL4A C - Standard Aluminum footplate for PHAL4 D - For Standard Aluminum footplate E - For Extra Large footplate F - Use one or more leaf springs per assembly as required such that footplate may be moved by hand to the up-right position and remain in place.					

Pivot/Slide Tube w/ Adjustable Angle Footplates - AT5543

70 deg, PHW93, AT5544, AT5544P Swingaway Supports

NOTE: Heel loops are not included. See Footrest and Legrest Accessories.



Pivot/Slide Tube w/ Adjustable Angle Footplates - AT5543

70 deg, PHW93, AT5544, AT5544P Swingaway Supports

NOTE: Heel loops are not included. See Footrest and Legrest Accessories.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot/Slide Tubes with Footplates	1	1
2	B	1113574	Footplate, Adjustable Angle, Extra Large, Black (6-1/4" W x 8" L)	1	1
3		1058517	Clamp, Footplate	1	1
4		1057855	Tube, Pivot and Slide, Straight, Steel, Black (9-7/8" L)	1	1
4		1057856	Tube, Pivot/Slide, Straight, Steel, Black (11-7/8" L)	1	1
4		1121135	Tube, Pivot/Slide, Straight, Steel, Black (13-7/8" L)	1	1
5		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
6		1052102	Hinge, Footplate - Right	1	1
6		1052103	Hinge, Footplate - Left	1	1
7		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
8		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
9		7930321-NLA	NLA Package, Screw, Socket Button Head (1/4-20 x 1-7/8")	25	1
10		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
11		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
12		7930313	Package, Washer, Nylon (5/16 x 7/8 x 1/8")	25	1
13		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
14		7930333	Locknut (1/4-20)	25	1

NOTE: A - Includes Items 2 thru 14.
 B - The footplate design was revised on 9/2/2008 with rounder corners and accessory holes changed from eight to four.
 Recommended to replace footplate in pairs to match sides.

#1 Pivot Slide Tube w/ Footplate Assemblies

Rigging Type	Side	16" and Wider X- Large Footplate
70, PHW93, AT5544, AT5544P (9-7/8" Tube)	Right	1062756
	Left	1062757
70, PHW93, AT5544, AT5544P (11-7/8" Tube)	Right	1062760
	Left	1062761
70, PHW93, AT5544, AT5544P (13-7/8" Tube)	Right	1121140
	Left	1121141

Footrest and Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest are found on the Power Articulating Legrest page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1032243	Strap, Calf w/ Hook and Loop (36" L)	1	1
	A,B	1032215	H-Strap (26" L)	1	1
	A,C	1032216	H-Strap (31" L)	1	1
	A,D	1026987	Guard, Impact (8" L)	1	2
	A	See Chart	Heel Loops and Hardware (Not Including AT5543)	1	1
	A	See Chart	Attaching Hardware Part Numbers (Not Including AT5543)	1	1
	A	See Chart	AT5543 Heel Loops, Heel Loops w/ Ankle Straps and Hardware	1	1
	A	See Chart	Toe Loops and Hardware	1	1
NOTE: A - Not Shown B - 16" Wide C - 17"-22" Wide D - For 70 deg. Tapered Footrest.					

Heel Loops and Hardware (Not Including AT5543)

Footplate Type	Chair Width	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # Rt.	Heel Loop w/ Ankle Strap Single # Lt.	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Composite Small (1651)	16-17" W Tapered	1028412-NLA	1035912-NLA	1035908-NLA	1035909-NLA	1035906	1035931
Composite Medium (1651)	16" W or 18-19" W Tapered	1017621	1035917-NLA	1035919	1035920	1035918	1035931
Composite Large (1651)	17-22" W or 20-22" W Tapered	1017621	1035917-NLA	1035932-NLA	1035933-NLA	1035930	1035931
Standard Aluminum (1650)	16-22" W	1017621	1035917-NLA	1035919	1035920	1035918	1035907
X-Large Aluminum (1350)	16-22" W	1017621	1035917-NLA	1035919	1035920	1035918	1055241

Attaching Hardware Part Numbers (Not Including AT5543)

Footplate Type	Part Number	Part Number Consists of
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Footrest and Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest are found on the Power Articulating Legrest page.

Attaching Hardware Part Numbers (Not Including AT5543)

Footplate Type	Part Number	Part Number Consists of
Composite (1651)	1035931	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Hex Nut w/ Nylon Cap (1/4-20) (2) Flat Washer (1/4 x 5/8 x 1/16")
Standard Aluminum (1650)	1035907	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/2") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Locknut (1/4-20)
X-Large Aluminum (1350)	1055241	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Locknut (1/4-20)

Footrest and Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest are found on the Power Articulating Legrest page.

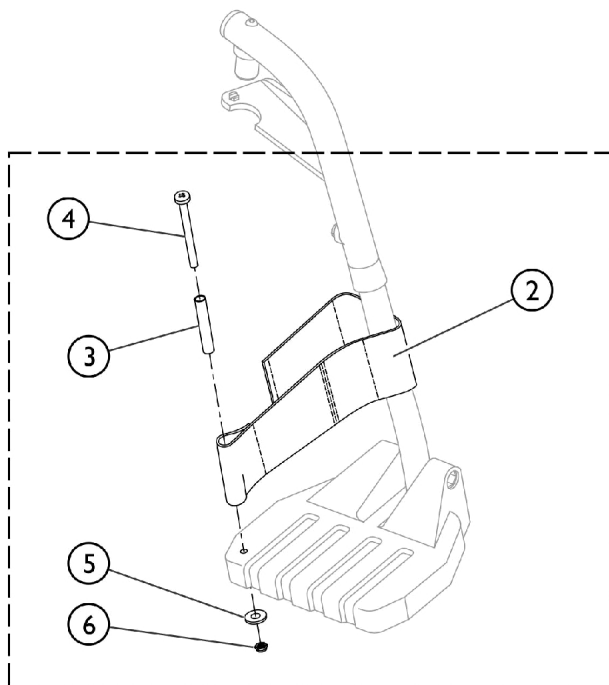
AT5543 Heel Loops, Heel Loops w/ Ankle Straps and Hardware

Footplate Type	Part Number	Part Number Consists of
AT5543 Adj. Angle	1160723 Kit, Heel Loop w/ Hardware, Adjustable Angle Footplate (Pair)	(2) Heel Loops (4) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (4) Spacer (4) Locknut (1/4-20)
AT5543 Adj. Angle	1160724 Kit, Heel Loop w/ Ankle Strap and Hardware, Adjustable Angle Footplate (Pair)	(2) Heel Loops w/ Ankle Straps (4) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (4) Spacer (4) Locknut (1/4-20)
Attaching Hardware Only	1035931 Kit, Heel Loop Attaching Hardware (Pair)	(2) Screw, Phillips Pan Head (1/4-20 x 2-1/4") (2) Spacer (1/4 x 11/32 x 1-3/4") (2) Hex Nut w/ Nylon Cap (1/4-20) (2) Flat Washer (1/4 x 5/8 x 1/16")

Toe Loops (1345) and Attaching Hardware

Footplate Type	Toe Loop w/o Hardware Single #	Toe Loop w/o Hardware Pair #	Attaching Hardware Part Number	Attaching Hardware Consists of
1651, 1650, 1350, Footplates	04572X025	1037087	1037089	(4) Screw, Phillips Pan Head (10-32 x 7/8") (4) Washer (1/4 x 3/4 x 3/32") (4) Locknut (10-32)
AT5543 Footplates	04572X025	1037087	1104749	(4) Screw, Phillips Pan Head (10-32 x 1/2") (4) Washer (1/4 x 3/4 x 3/32")

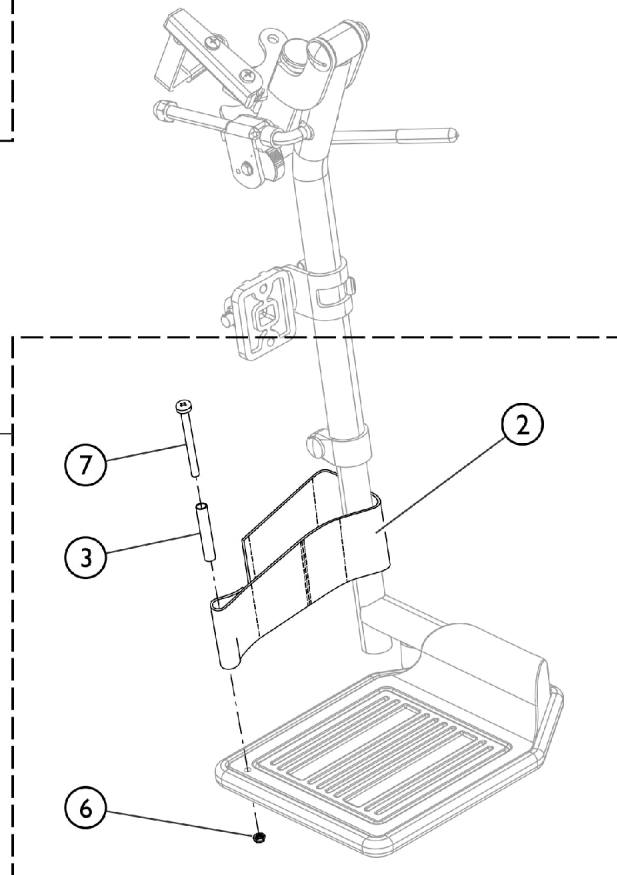
Front Riggings - Adjustable Heel Loops



I Heel Loop and Hardware for All Footplate Options (Except Deluxe I450)

Heel Loop and Hardware for Deluxe (I450) Footplates

II



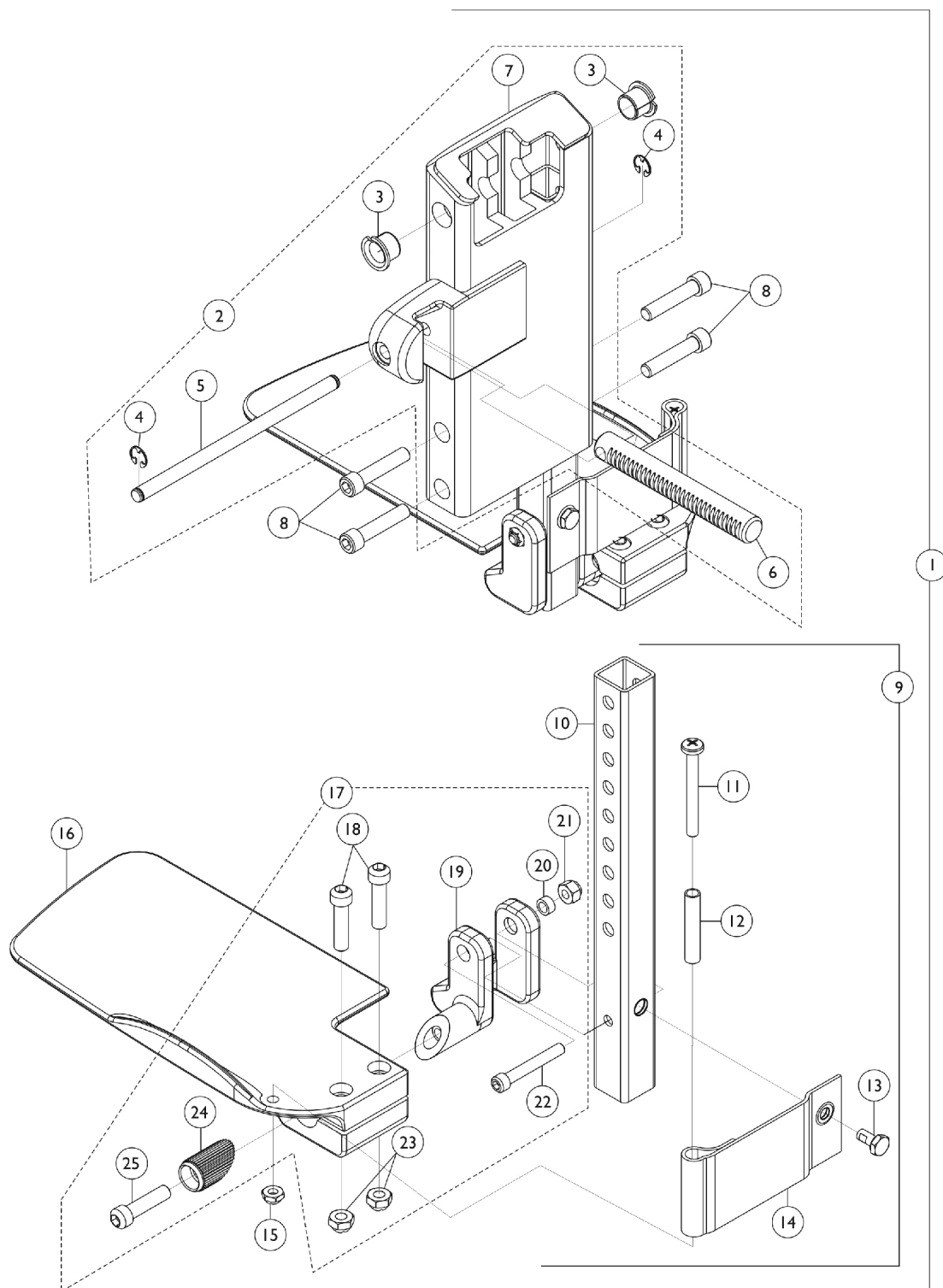
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Front Riggings - Adjustable Heel Loops

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1191117	Kit, Heel Loop, Adjustable w/ Hardware (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
4			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
5			Washer, Flat (1/4 x 5/8 x 1/16")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1
11	B	1191116	Kit, Heel Loop, Adjustable w/ Hardware, Deluxe 1450 (Pair)	1	1
2			Heel Loop	1	2
3			NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
6			Nut, Hex, Nylon Cap (1/4-20)	1	2
7			NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/2")	1	2
			Instruction Sheet, Adjustable Heel Loop	1	1

NOTE: A - Kit includes items 2 - 6. Used with All Footplates except Deluxe (1450).
 B - Kit includes items 2, 3, 6, and item 7. Used with Deluxe (1450) Footplates only.

Front Rigging - Center Mount Riggings (CTMT-T/CTMT-TL) **(CTMT-T = 12-1/4" - 16-1/2" Range) & (CTMT-TL = 17-1/4" - 21-3/4" Range)**



Front Rigging - Center Mount Riggings (CTMT-T/CTMT-TL)

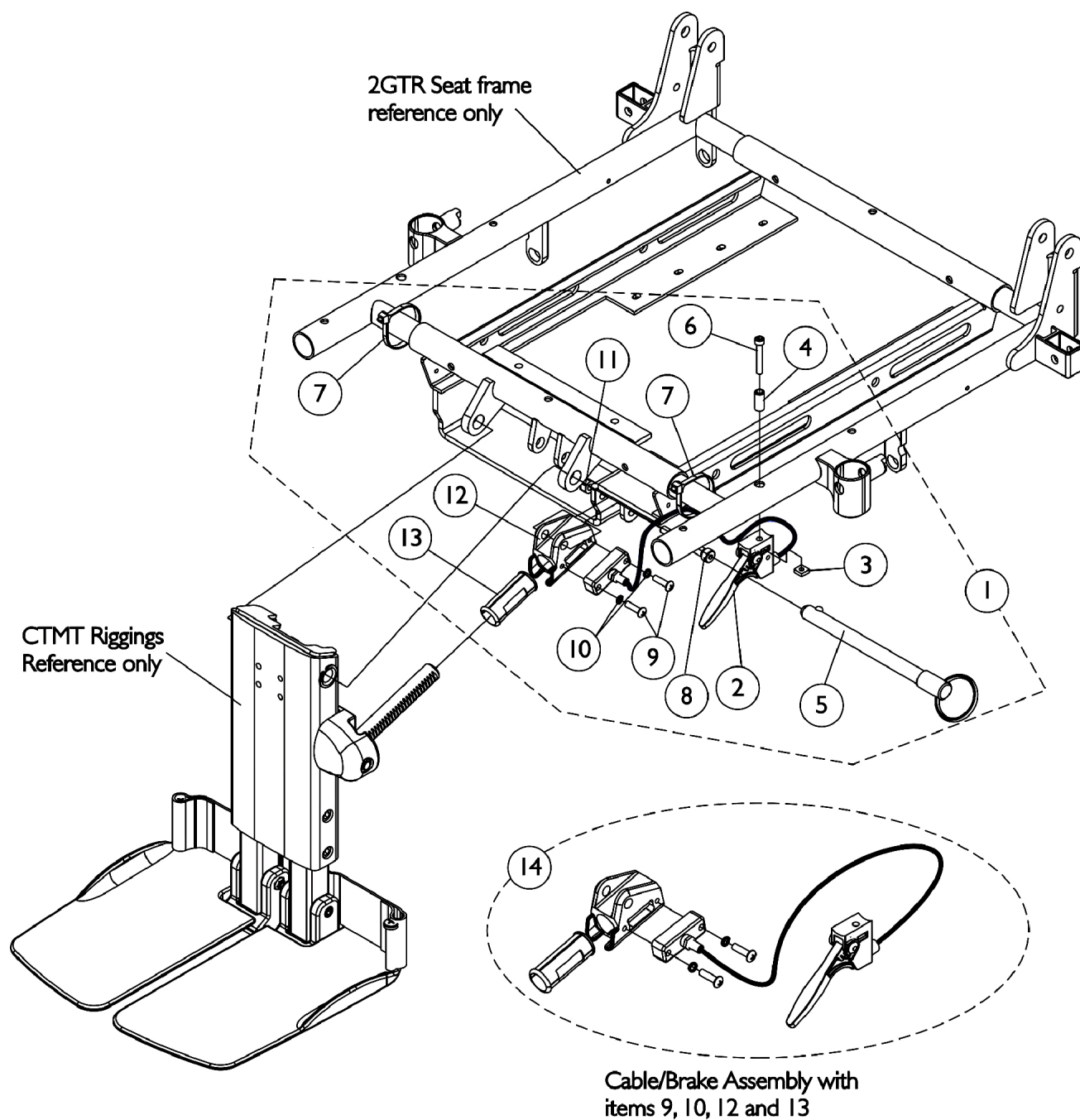
(CTMT-T = 12-1/4" - 16-1/2" Range) & (CTMT-TL = 17-1/4" - 21-3/4" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1117260-NLA	NLA - Center Mount Rigging, 2GTR (12-1/4 - 16-1/2" Range)	1	1
1	A	1117261-NLA	NLA - Center Mount Rigging, 2GTR (17-1/4 - 21-3/4" Range)	1	1
2		1120347-NLA	NLA - Legrest Support Assembly, Center Mount Rigging, 2GTR	1	1
3		1110669	Bearing, Flange (1/2 x 13/16 x 1/2")	1	2
4		1113376-NLA	NLA - Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
5		1113373-NLA	NLA - Pin, Angle, Adjustable, ASBA	1	1
6		1113372	Rack, Center Mount Rigging Angle Adjustable	1	1
7	E	1117238-NLA	NLA - Support, Legrest Center Mount, 2GTR, Black	1	1
8		1021344	Screw, Socket Head (5/16-18 x 1-1/2")	1	4
9	B	1123038-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Short - Right	1	1
9	B	1123039-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Short - Left	1	1
9	B	1123040-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Long - Right	1	1
9	B	1123041-NLA	NLA - Extension Tube and Footplate Assembly w/ Heel Loop, Long - Left	1	1
10		1123046-NLA	NLA - Tube, Footrest Extension, Short (12-1/4 - 16-1/2")	1	1
10		1123047-NLA	NLA - Tube, Footrest Extension, Long (17-1/4 - 21-3/4")	1	1
11		1021421-NLA	NLA - Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
12		1006477-NLA	NLA - Spacer (1/4 x 11/32 x 1-3/4")	1	2
13		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
14		1121996-NLA	NLA - Heel Loop, Center Mount Rigging	1	2
15		1025195	Locknut (1/4-20)	1	2
16	D	1113606-NLA	NLA - Footplate, Center Mount Rigging, Black - Right (5-1/4" W x 9-5/8" L)	1	1
16	D	1113607-NLA	NLA - Footplate, Center Mount Rigging, Black - Left (5-1/4" W x 9-5/8" L)	1	1
17	C	1120345-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Right	1	1
17	C	1121123-NLA	NLA - Center Mount Rigging Footplate Mounting Hardware - Left	1	1
18		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	2
19		1113384-NLA	NLA - Hinge, Adjustable Angle - Right	1	1
19		1113385-NLA	NLA - Hinge, Adjustable Angle - Left	1	1
20		1047449-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	1
21		1065362	Locknut (1/4-28)	1	1
22		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
23		1108122-NLA	NLA - Locknut (5/16-18)	1	2
24		1113530	Attachment, Hinge	1	1

Front Rigging - Center Mount Riggings (CTMT-T/CTMT-TL) (CTMT-T = 12-1/4" - 16-1/2" Range) & (CTMT-TL = 17-1/4" - 21-3/4" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
25		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	1
NOTE: A - Includes items 2, 8 & 9 B - Includes items 16, 17 & 10-14 C - Includes items 18-25 D - Item #16 - Footplate design revised 2/28/07 to accommodate items 18 & 23. Replace footplates in pairs and order new footplate hardware for chairs mfg. before 2/28/07. E - Part #1117238 is no longer available as a service part individually. See item 2 as a replacement.					

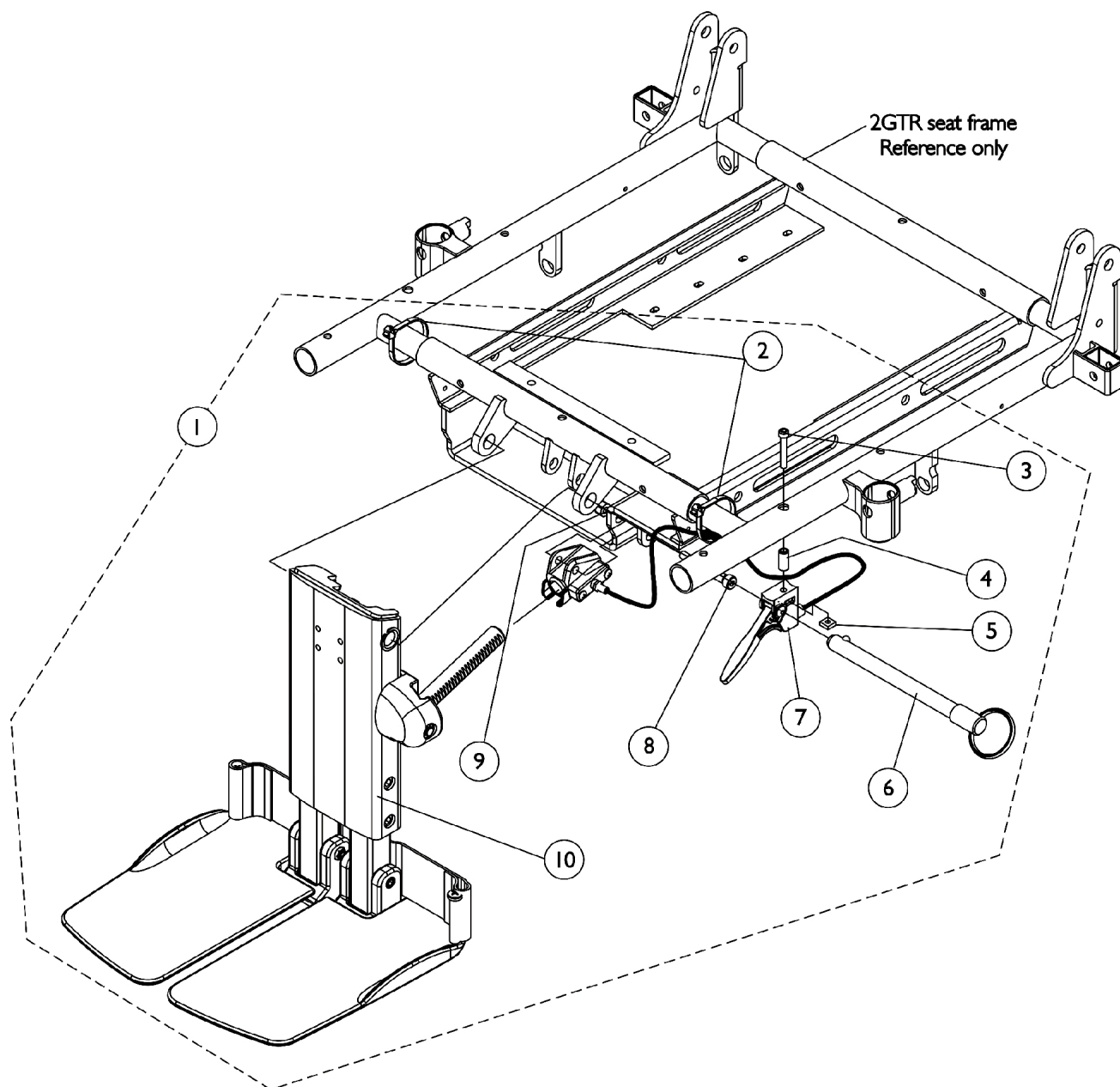
Center Mount Rigging Mounting Hardware (CTMT-T/CTMT-TL)



Center Mount Rigging Mounting Hardware (CTMT-T/CTMT-TL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1117264-NLA	NLA - Kit, Center Mount Rigging Mounting Hardware	1	1
2			Cable/Brake Assembly	1	1
3			Nut, Square (#10-32)	1	1
4			NLA - Spacer (3/16 x 5/16 x 3/4")	1	1
5			NLA - Pin, Quick Release (5" Long)	1	1
6			NLA - Screw, Socket Head (#10-32 x 1-1/4")	1	1
7			Tie Wrap (11-1/2" L)	1	2
8			Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
9			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
10			NLA - Washer, Lock (3/16 x 5/16 x 1/16")	1	2
11			Locknut (1/4-20)	1	1
12			Housing, Ratchet	1	1
13			Bearing, Glide	1	2
14	B	1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
NOTE: A - Includes items 2-13 B - Includes items 2, 9, 10, 12 and 13					

Center Mount Rigging KIT (CTMT-T/CTMT-TL)

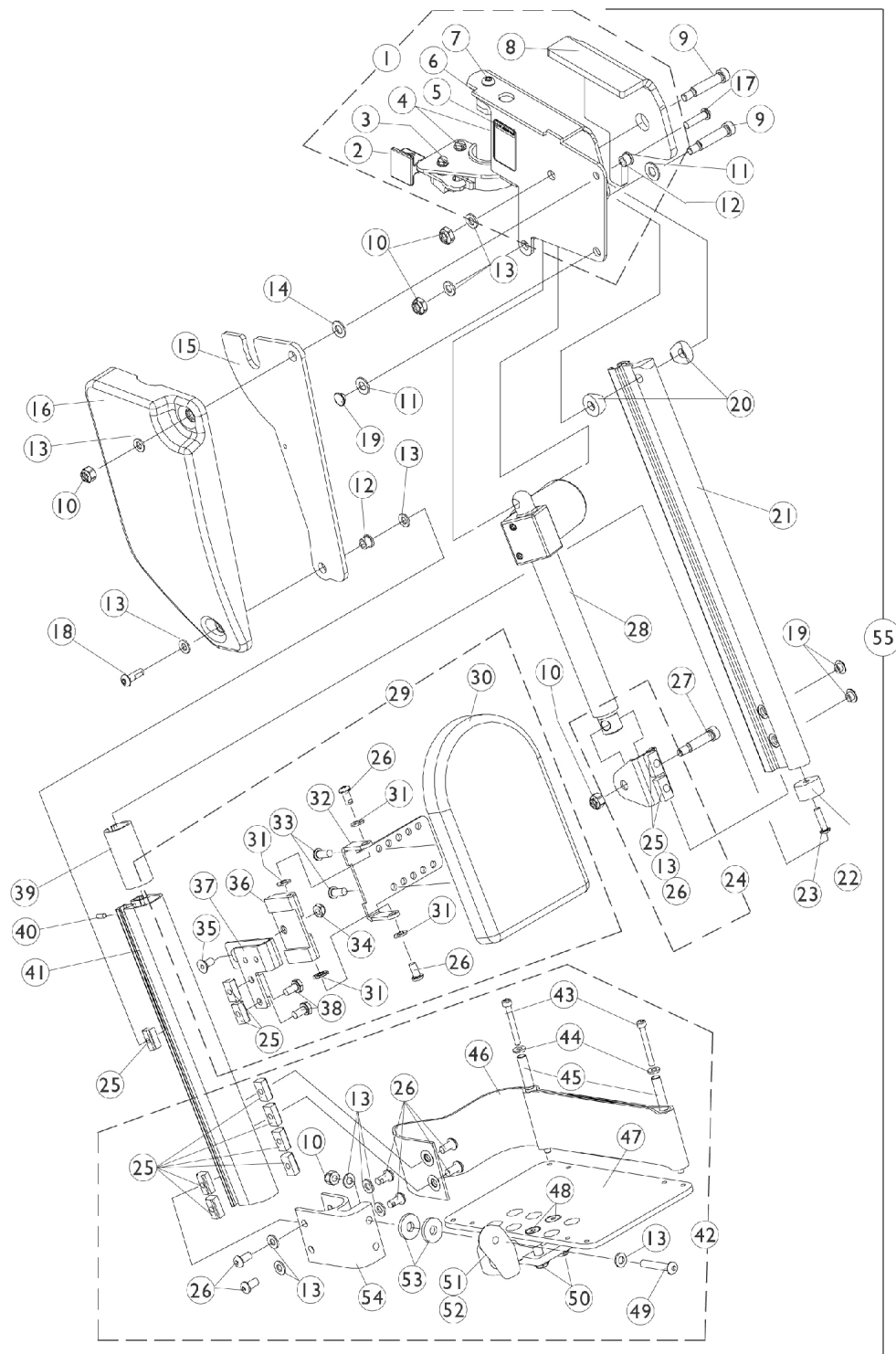


Center Mount Rigging KIT (CTMT-T/CTMT-TL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121011-NLA	NLA - Kit, Adjustable Length Center Mount Rigging 2GTR Short (12-1/4" - 16-1/2")	1	1
1	B	1121012-NLA	NLA - Kit, Adjustable Length Center Mount Rigging 2GTR Long (17-1/4" - 21-3/4")	1	1
2		1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	2
3		1028513-NLA	NLA - Screw, Socket Head (#10-32 x 1-1/4")	1	1
4		1113236-NLA	NLA - Spacer (3/16 x 5/16 x 3/4")	1	1
5		1086207	Nut, Square (#10-32)	1	1
6		1113375-NLA	NLA - Pin, Quick Release (5" Long)	1	1
7		1121079	Cable/Brake Assembly w/ Ratchet Housing and Glide Bearing	1	1
8		1071736	Screw, Shoulder Hex Socket Head (5/16" x 1-5/8", 1/4-20)	1	1
9		1025736	Locknut (1/4-20)	1	1
10		1117260-NLA	NLA - Center Mount Rigging, 2GTR (12-1/4 - 16-1/2" Range)	1	1
10		1117261-NLA	NLA - Center Mount Rigging, 2GTR (17-1/4 - 21-3/4" Range)	1	1
	C	1118368	Instruction Sheet, Center Mount Rigging Kit	1	1
NOTE: A - Compatible with 16"-17" and 20"-21" seat depths B - Compatible with 18"-19" and 22" seat depths C - Instruction Sheet is Not Shown.					

Power Articulating Legrest ELRPW/ELRPW22

(Before 7/27/04)



Power Articulating Legrest ELRPW/ELRPW22 (Before 7/27/04)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1111720-NLA	NLA - Legrest Support Assembly, Sector, Black - Right	1	1
1	A	1111721-NLA	NLA - Legrest Support Assembly, Sector, Black - Left	1	1
2		1025454	Housing, Latch - Right	1	1
2		1025455	Housing, Latch - Left	1	1
3		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
4		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
5		1079203	Decal, Warning Pinch Point	1	1
6		1099685	Plug, Pivot	1	1
7		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
8	H	1110968-NLA	NLA - Pad, Cushion - Right	1	1
8	H	1110969-NLA	NLA - Pad, Cushion - Left	1	1
9		1025351-NLA	NLA - Screw, Shoulder Hex Socket Head (5/16" x 1-1/4", 1/4-20)	1	2
10		1025736	Locknut (1/4-20)	1	5
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
12		1099671	Bearing, Flange (1/4 x 5/16" Long)	1	2
13		1026907	Washer (1/4 x 1/2 x 1/16")	1	12
14		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
15		1110745-NLA	NLA - Plate, Pivot	1	1
16		1110746	Cover, Legrest Support - Right	1	1
16		1110747	Cover, Legrest Support - Left	1	1
17		1009837	Screw, Socket Button Head (1/4-20 x 1")	1	1
18		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
19		1101883	Glide	1	3
20		0175600	Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
21		1110741	Extrusion, Internal Slide (14-1/4" L)	1	1
22		1099702	Glide, Internal	1	1
23		1018846	Screw, Socket Button Head (#10-24 x 3/4")	1	1
24	B	1110972	Actuator Motor Bracket Assembly	1	1
25		1082699	T-Nut (1/4-20)	1	11
26		1100023	Screw, Button Head w/ Patch (1/4-20 x 1/2")	1	10
27		1087417-NLA	NLA - Screw, Shoulder Hex Socket Head (5/16" x 1", 1/4-20)	1	1
28		1110724	Motor, Actuator - Right	1	1
28		1110725	Motor, Actuator - Left	1	1
29	C	8881110977	Calf Pad Assembly with Hardware - Right	1	1
29	C	8881111715	Calf Pad Assembly with Hardware - Left	1	1
30		88804529X003	Pad, Legrest, Vinyl - Right	1	1
30		88804529X004	Pad, Legrest, Vinyl - Left	1	1
	D,F	1110748-NLA	NLA - Hardware, Calf Pad Bracket	1	1
31		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	4

Power Articulating Legrest ELRPW/ELRPW22 (Before 7/27/04)

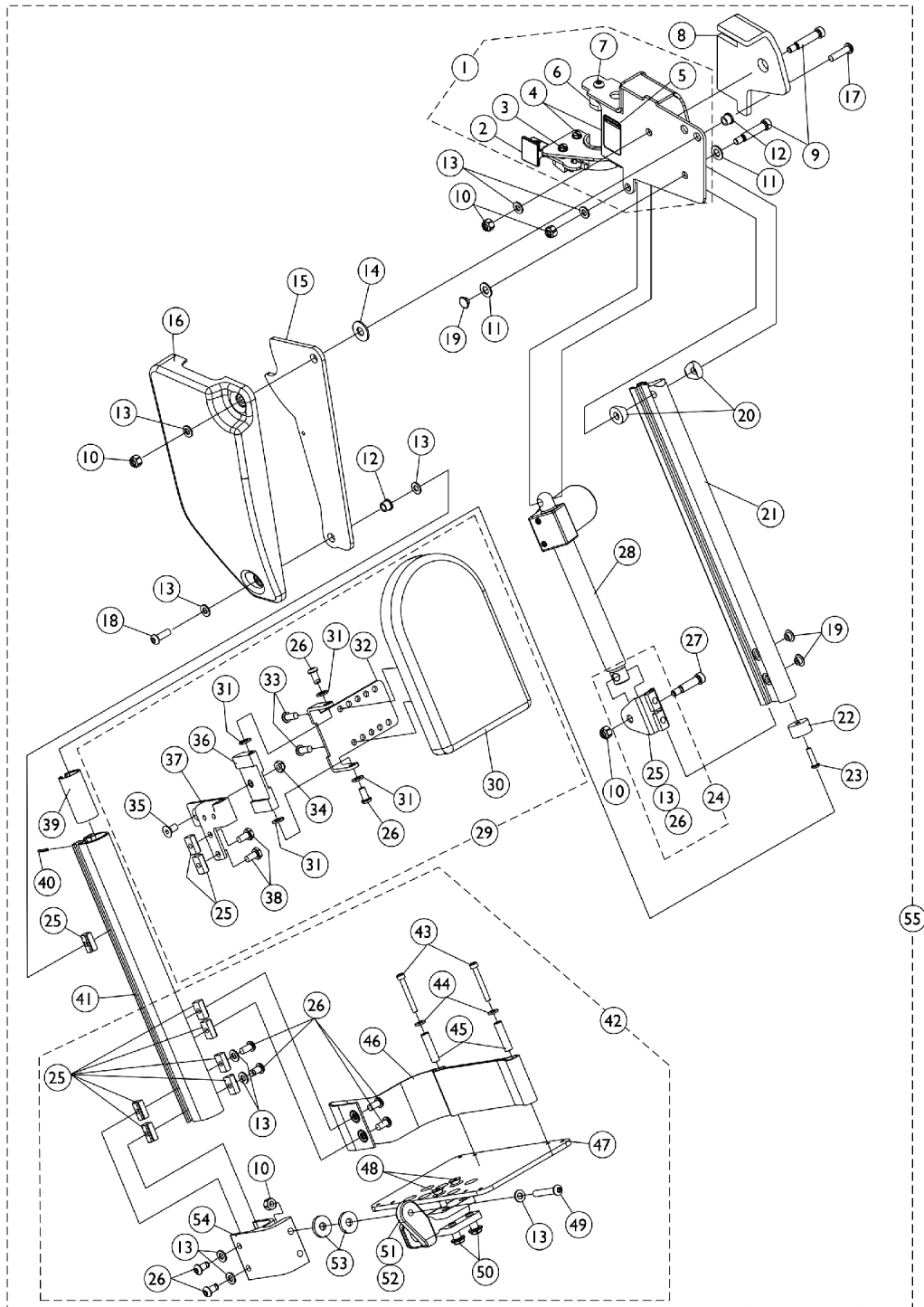
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
32		1099700-NLA	NLA - Bracket, Calf Pad Mounting, Black	1	1
33		1029157	Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2
34		1025765	Locknut (1/4-28)	1	1
35		1074191-NLA	NLA - Screw, Socket Flat Head (1/4-28 x 1/2")	1	1
36		1099690-NLA	NLA - Block, Calf Pad	1	1
37		1111716	Bracket, Calf Pad Block Mounting, Black - Right	1	1
37		1111717	Bracket, Calf Pad Block Mounting, Black - Left	1	1
38		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
39		1110742	Bushing, Sleeve	1	1
40		1079151-NLA	NLA - Pin, Roll (5/64 x 5/8")	1	1
41		1110734-NLA	NLA - Extrusion, External - ELRPW (10-1/2" L)	1	1
41		1121026	Extrusion, External (12-1/2" L) (ELRPW22 Before 7/22/04) and (ELRPW20 After 7/21/04)	1	1
42	E	1101114	Footplate Assembly, Adjustable Angle, Black - Right (5-1/4" W)	1	1
42	E	1101115	Footplate Assembly, Adjustable Angle, Black - Left (5-1/4" W)	1	1
43		1023965-NLA	NLA - Screw, Socket Head (#10-32 x 1-1/2")	1	2
44		1028516	Washer, Steel (3/16 x 7/16 x 1/16")	1	2
45		1015629-NLA	NLA - Bushing	1	2
46		1101268	Heel Loop Assembly - Right	1	1
46		1101269	Heel Loop Assembly - Left	1	1
47		1060427-NLA	NLA - Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
48		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
49		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
50		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
51		1052102	Hinge, Footplate - Right	1	1
51		1052103	Hinge, Footplate - Left	1	1
52		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
53		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
54		1099678	Extrusion, Footplate Adapter	1	1
55	G	1110743-NLA	NLA - Legrest Assembly, Power Articulating, Sector, Black (13"-20" Range) - Right	1	1
55	G	1110744-NLA	NLA - Legrest Assembly, Power Articulating, Sector, Black (13"-20" Range) - Left	1	1
55	G	1121027-NLA	NLA - Legrest Assembly, Power Articulating, Sector, Black (15"-22" Range) - Right	1	1
55	G	1121028-NLA	NLA - Legrest Assembly, Power Articulating, Sector, Black (15"-22" Range) - Left	1	1

Power Articulating Legrest ELRPW/ELRPW22 (Before 7/27/04)

NOTE: A - Includes items 2-8
B - Includes items 13, 25 and 26
C - Includes Items 25, 26 and 30-38
D - Includes Items 25, 26, 31-36, 38
E - Includes Items 10, 13, 25, 26 and 43-54
F - Not Shown
G - Due to a product enhancement that provides a higher pivot point at the knee, a customer must order a complete right and left side legrest assembly. See page titled "Power Articulating Legrest After 7/26/04".
H - No longer available individually. See Item 1 for replacement.

Power Articulating Legrest ELRPW/ELRPW22

After 7/26/04



Power Articulating Legrest ELRPW/ELRPW22

After 7/26/04

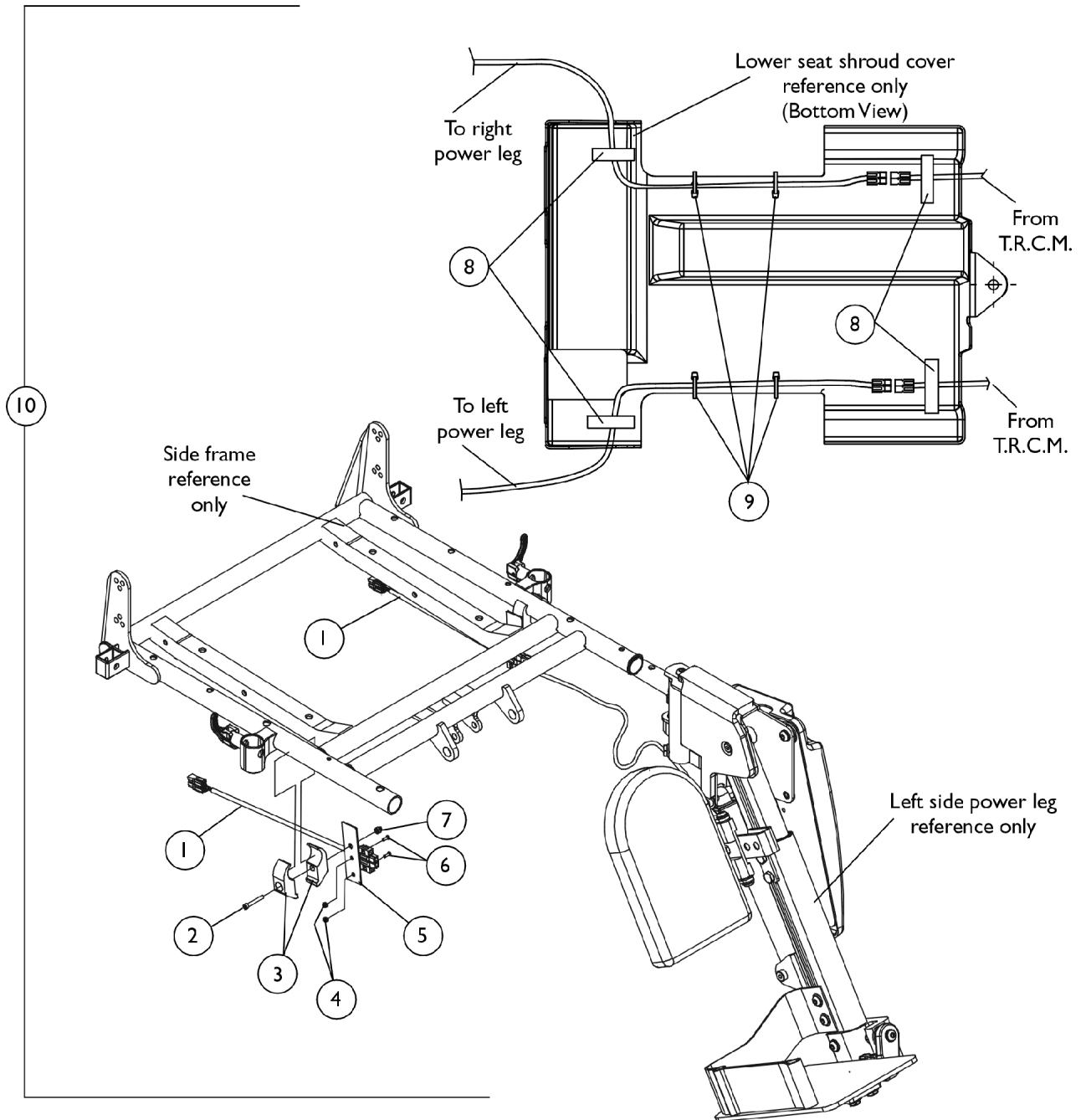
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125436	Legrest Support Assembly, Sector, Black - Right	1	1
1	A	1125437	Legrest Support Assembly, Sector, Black - Left	1	1
2		1025454	Housing, Latch - Right	1	1
2		1025455	Housing, Latch - Left	1	1
3		1017423	Screw, Slotted Hex Washer Head w/ Patch (#10-32 x 1/2")	1	1
4		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
5		1079203	Decal, Warning Pinch Point	1	1
6		1099685	Plug, Pivot	1	1
7		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
8		1125433	Pad, Cushion - Right	1	1
8		1125434	Pad, Cushion - Left	1	1
9		1025351-NLA	NLA - Screw, Shoulder Hex Socket Head (5/16" x 1-1/4", 1/4-20)	1	2
10		1025736	Locknut (1/4-20)	1	5
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
12		1099671	Bearing, Flange (1/4 x 5/16" Long)	1	2
13		1026907	Washer (1/4 x 1/2 x 1/16")	1	12
14		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
15		1125424	Plate, Pivot	1	1
16		1110746	Cover, Legrest Support - Right	1	1
16		1110747	Cover, Legrest Support - Left	1	1
17		1009837	Screw, Socket Button Head (1/4-20 x 1")	1	1
18		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
19		1101883	Glide	1	2
20		0175600	Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
21		1110741	Extrusion, Internal Slide (14-1/4" L)	1	1
22		1099702	Glide, Internal	1	1
23		1018846	Screw, Socket Button Head (#10-24 x 3/4")	1	1
24	B	1110972	Actuator Motor Bracket Assembly	1	1
25		1082699	T-Nut (1/4-20)	1	11
26		1100023	Screw, Button Head w/ Patch (1/4-20 x 1/2")	1	10
27		1087417-NLA	NLA - Screw, Shoulder Hex Socket Head (5/16" x 1", 1/4-20)	1	1
28		1110724	Motor, Actuator - Right	1	1
28		1110725	Motor, Actuator - Left	1	1
29	C	8881110977	Calf Pad Assembly with Hardware - Right	1	1
29	C	8881111715	Calf Pad Assembly with Hardware - Left	1	1
30		88804529X003	Pad, Legrest, Vinyl - Right	1	1
30		88804529X004	Pad, Legrest, Vinyl - Left	1	1
	D,F	1110748-NLA	NLA - Hardware, Calf Pad Bracket	1	1
31		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	4
32		1099700-NLA	NLA - Bracket, Calf Pad Mounting, Black	1	1
33		1029157	Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2

Power Articulating Legrest ELRPW/ELRPW22

After 7/26/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
34		1025765	Locknut (1/4-28)	1	1
35		1074191-NLA	NLA - Screw, Socket Flat Head (1/4-28 x 1/2")	1	1
36		1099690-NLA	NLA - Block, Calf Pad	1	1
37		1111716	Bracket, Calf Pad Block Mounting, Black - Right	1	1
37		1111717	Bracket, Calf Pad Block Mounting, Black - Left	1	1
38		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
39		1110742	Bushing, Sleeve	1	1
40		1079151-NLA	NLA - Pin, Roll (5/64 x 5/8")	1	1
41		1121026	Extrusion, External (12-1/2" L) (ELRPW22 Before 7/22/04) and (ELRPW20 After 7/21/04)	1	1
41		1125435	Extrusion, External - ELRPW22 (14-1/2" L)	1	1
42	E	1101114	Footplate Assembly, Adjustable Angle, Black - Right (5-1/4" W)	1	1
42	E	1101115	Footplate Assembly, Adjustable Angle, Black - Left (5-1/4" W)	1	1
43		1023965-NLA	NLA - Screw, Socket Head (#10-32 x 1-1/2")	1	2
44		1028516	Washer, Steel (3/16 x 7/16 x 1/16")	1	2
45		1015629-NLA	NLA - Bushing	1	2
46		1101268	Heel Loop Assembly - Right	1	1
46		1101269	Heel Loop Assembly - Left	1	1
47		1060427-NLA	NLA - Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
48		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
49		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
50		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
51		1052102	Hinge, Footplate - Right	1	1
51		1052103	Hinge, Footplate - Left	1	1
52		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
53		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
54		1099678	Extrusion, Footplate Adapter	1	1
55	G	1126091	Legrest Assembly, Power Articulating, Sector, Black (13 - 20" Range) - Right	1	1
55	G	1126092	Legrest Assembly, Power Articulating, Sector, Black (13 - 20" Range) - Left	1	1
55	G	1126093	Legrest Assembly, Power Articulating, Sector, Black (15 - 22" Range) - Right	1	1
55	G	1126094	Legrest Assembly, Power Articulating, Sector, Black (15 - 22" Range) - Left	1	1
NOTE: A - Includes items 2-7 B - Includes items 13, 25 and 26 C - Includes Items 25, 26 and 30-38 D - Includes Items 25, 26, 31-36, 38 E - Includes Items 10, 13, 25, 26 and 43-54 F - Not Shown G - Includes items 1, 8-23, 24, 27, 28, 29, 39-41 and 42					

Power Articulating Legrest Harnesses and Hardware ELRPW



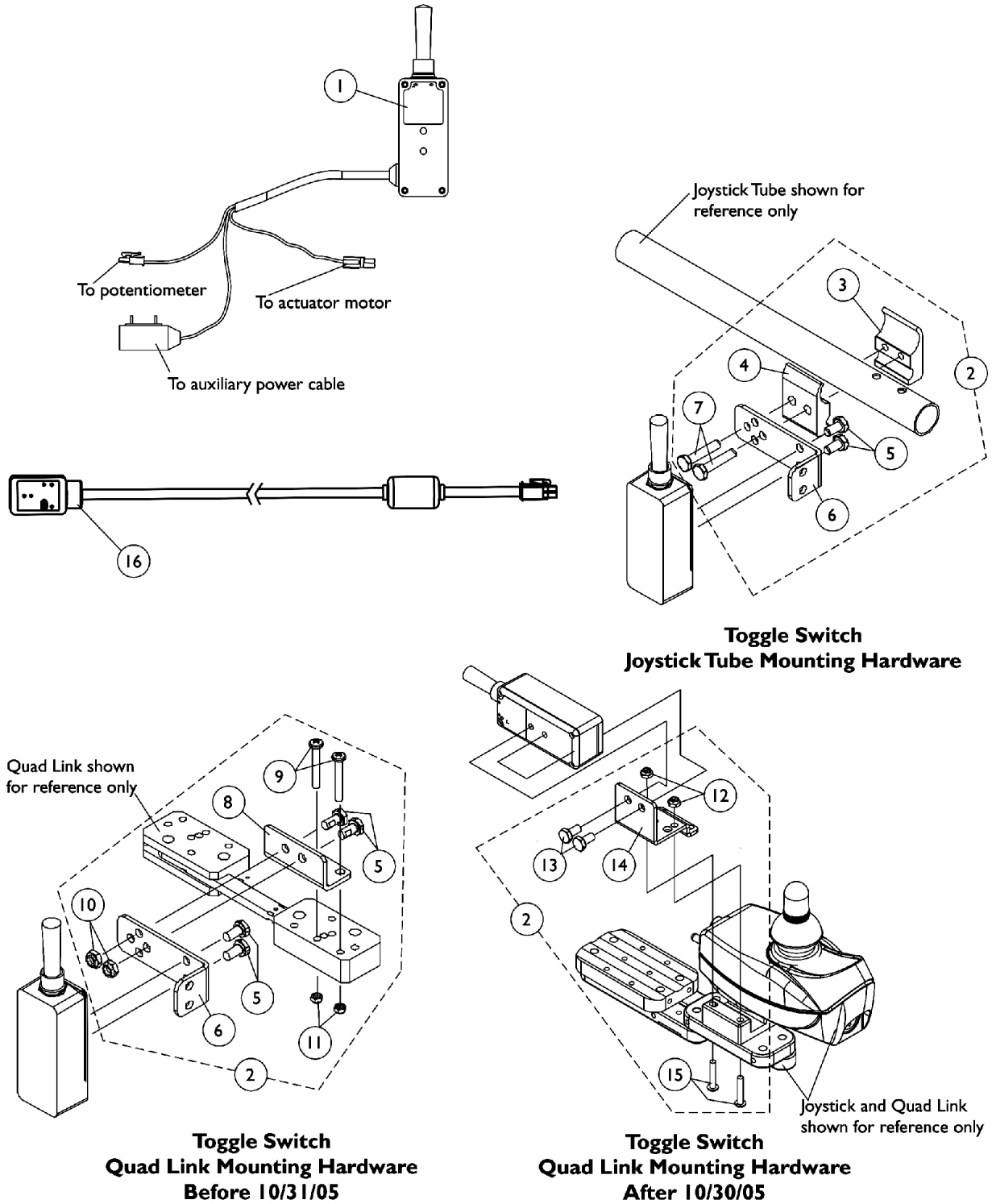
Power Articulating Legrest Harnesses and Hardware ELRPW

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1101400	Harness, ELRPW Power Legrest - Right	1	1
1		1101401	Harness, ELRPW Power Legrest - Left	1	1
2		1003424	Screw, Socket Head (1/4-20 x 1-3/4")	1	2
3		1018692-NLA	NLA - Clamp, Half, Non-Threaded	1	4
4		1056098	Locknut (#8-32)	1	4
5		1102022-NLA	NLA - Bracket, Harness Wire, Black	1	2
6		1091871-NLA	NLA - Screw, Socket Head (#8-32 x 5/8")	1	4
7		7930338-NLA	NLA - Nut, Acorn (1/4-20)	25	2
8		1070509-NLA	NLA - Fastener, Loop with Adhesive Back (1" W x 2" L)	1	4
9		2001682	Tie Wrap (8" L)	1	4
10	A	1101520-NLA	NLA - Kit, Power Leg Harness and Mounting Hardware	2	1
NOTE: A - Includes Items 1-9					

Electronics

Tilt Recline Single Switch (TRSS)

TRSS Tilt Recline Single Switch is not used with MK6i electronics.



Electronics

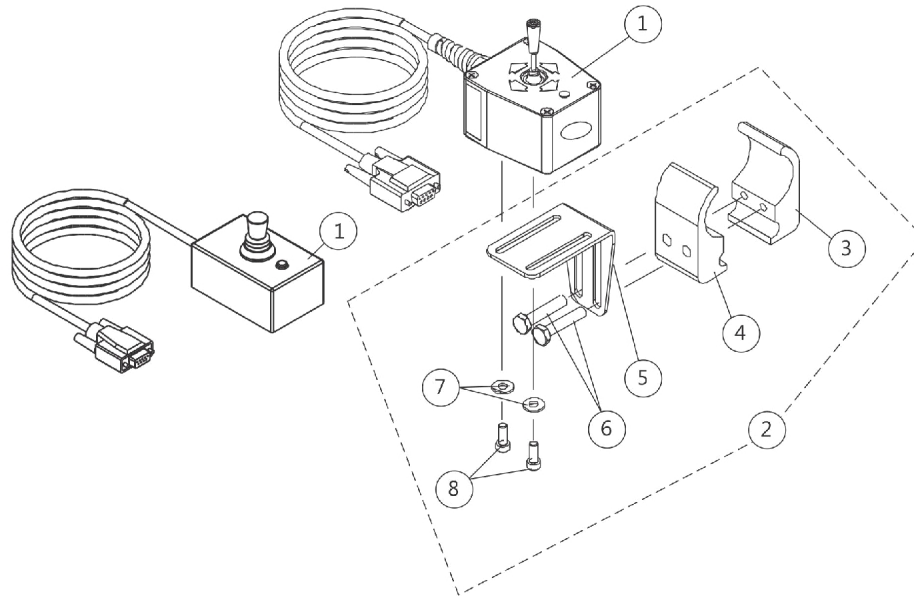
Tilt Recline Single Switch (TRSS)

TRSS Tilt Recline Single Switch is not used with MK6i electronics.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	1089384	Switch, Toggle Tilt Recline Single (TRSS)	1	1
2	A	1091496	Kit, Joystick Tube Toggle Switch Mounting Hardware	1	1
3			NLA - Half Clamp, Threaded Holes	1	1
4			Half Clamp, Non-Threaded Holes	1	1
5			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
6			NLA - Bracket, Toggle Switch Mounting, Black	1	1
7			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	2
2	B	1091497-NLA	NLA - Kit, Quad Link Toggle Switch Mounting Hardware	1	1
5			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
6			NLA - Bracket, Toggle Switch Mounting, Black	1	1
8			NLA - Bracket, Quad Link Toggle Switch Mounting, Black	1	1
9			Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
10			Locknut (1/4-20)	1	2
11			Locknut (#10-32)	1	2
2	D	1139684-NLA	NLA - Kit, Quad Link Toggle Switch Mounting Hardware	1	1
12			Locknut (#10-32)	1	2
13			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
14			Bracket, Toggle Switch Mounting, Black	1	1
15			Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2
16		1119418	Cable, Auxiliary Power	1	1
NOTE: A - Includes Items 3-7 B - Before 10/31/05 and Includes Items 5, 6, and 8-11 C - The TRSS switch was revised 5/15/03 starting with serial number 03C154725 to function with MK5 electronics. TRSS switches with serial numbers before 03C154725 are not compatible with MK5 electronics. D - After 10/30/05 and includes items 12-15					

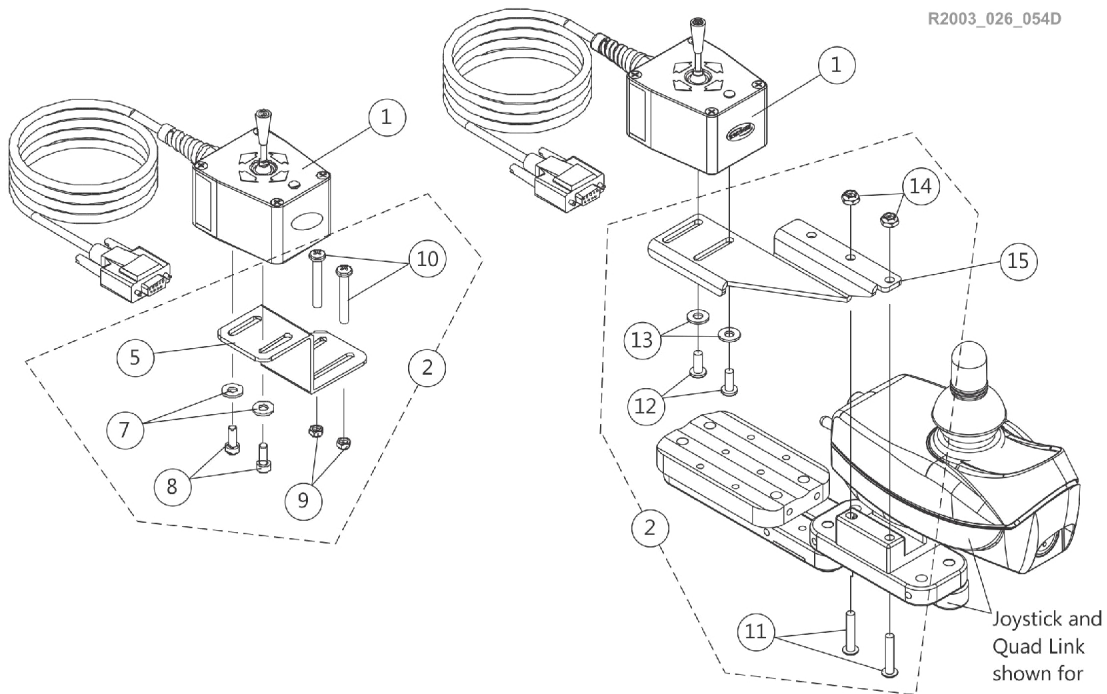
4-Way Switch and Mounting Hardware

NOTE: 4-way switch is used with a MK5 TAC or MK5 TRCM controller



**4-Way Switch
Joystick Tube Mounting Hardware**

R2003_026_054D



**4-Way Switch
Quad Link Mounting Hardware
Before 10/31/05**

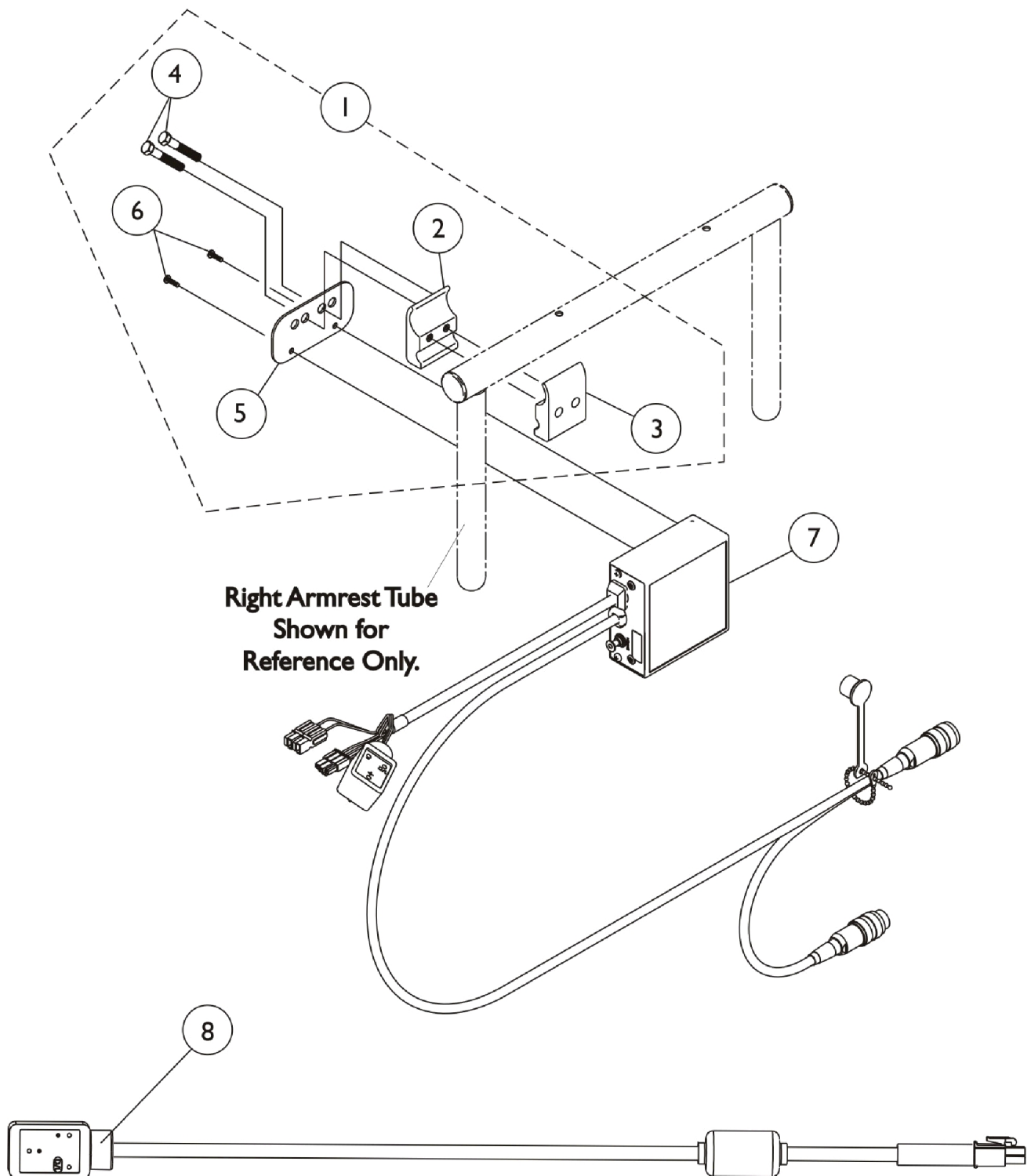
**4-Way Switch
Quad Link Mounting Hardware
After 10/30/05**

4-Way Switch and Mounting Hardware

NOTE: 4-way switch is used with a MK5 TAC or MK5 TRCM controller

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	1080116-NLA	NLA - Switch, 4-Way (FWT)	1	1
1		60105577	Kit, Switch, 4-Way (FWT)	1	1
2	A	1077519	Kit, 4-Way Switch Joystick Tube Mounting Hardware	1	1
3			NLA - Half Clamp, Threaded Holes	1	1
4			Half Clamp, Non-Threaded Holes	1	1
5			NLA - Bracket, Joystick Mounting, Black	1	1
6			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	2
7			Washer (#10 Flat)	1	2
8			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
2	B,E	1077520-NLA	NLA - Kit, 4-Way Switch Quad Link Mounting Hardware	1	1
5			NLA - Bracket, Quad Link Mounting, Black	1	1
7			Washer (#10 Flat)	1	2
8			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
9			Locknut (#10-32)	1	2
10			Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
2	C,E	1139418	Kit, 4-Way Switch Quad Link Mounting Hardware	1	1
11			Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2
12			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
13			NLA - Washer, Nylon (#10)	1	2
14			Locknut (#10-32)	1	2
15		1134132	Bracket, 4-Way Switch Quad Link, Black - Right	1	1
15		1134133	Bracket, 4-Way Switch Quad Link, Black - Left	1	1
NOTE: A - Includes items 3-8 B - Before 10/31/05. Includes items 5 and 7-10 C - After 10/30/05. Includes items 11-14. D - Part #1080116 is No Longer Available. Order Item #1 part number 60105577 as a replacement. New design is rectangular in shape. It is recommended to order new hardware 1077519 as well. E - 4-Way Toggle Switch 60105577 is not compatible with this hardware.					

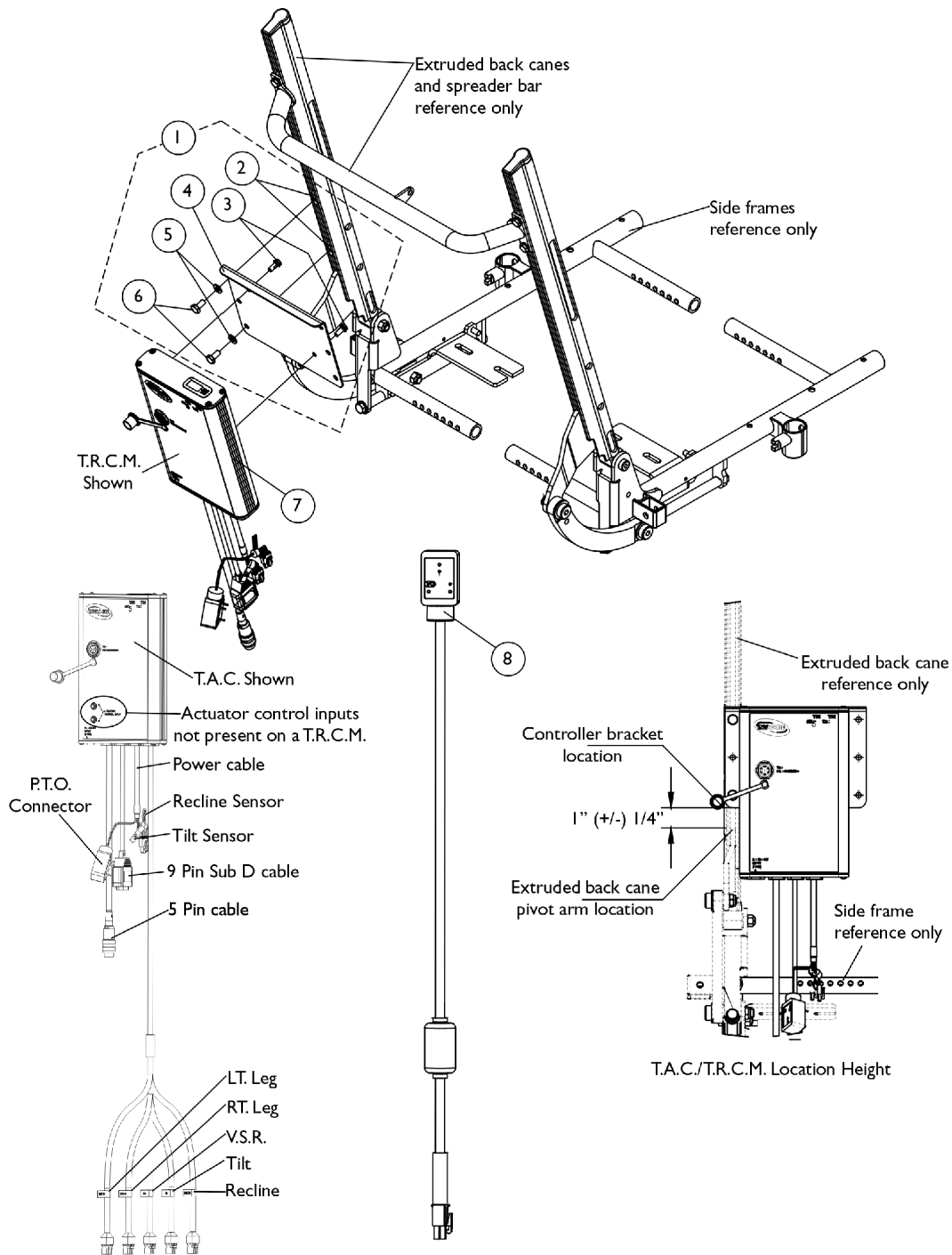
MK5 SAC and Mounting Hardware



MK5 SAC and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1049593	Kit, SNP/DI, MK5 SAC, 4WSB, S4WSB, GTAM, AUX12M6, AUX34M6 Mtg. Hdw.	1	1
2			NLA - Half Clamp, Threaded Holes	1	1
3			Half Clamp, Non-Threaded Holes	1	1
4			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	2
5			Plate, Mounting	1	1
6			Screw, Phillips Pan Head (#4-40 x 3/8")	1	2
7	B	1119458-NLA	NLA - Control, MK5 SAC	1	1
8		1119418	Cable, Auxiliary Power	1	1
NOTE: A - Includes items 2-6 B - MK5 SAC was discontinued 1/6/06 and replaced with a MK5 TAC. See page titled " MK5 TAC/TRCM and Mounting Hardware" for Round or Extruded canes, depending on the chair configuration C - As of 5/22/07 the Mounting Plate holes and the orientation of the Hardware was revised to attach the electronics closer to the chair. The Mounting Hardware Kit is backward compatible					

MK5 TAC/TRCM and Mounting Hardware For Extruded Back Canes



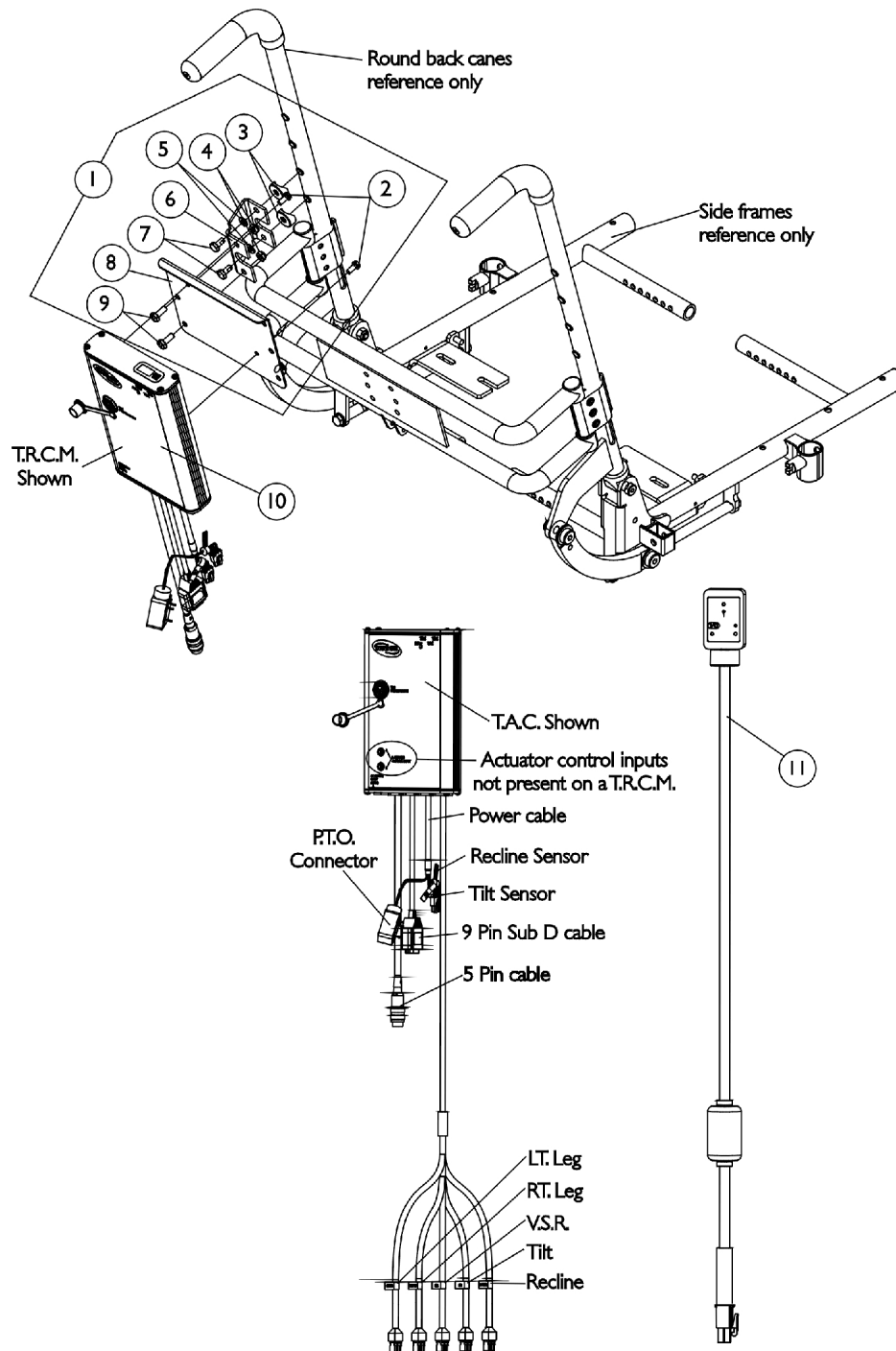
MK5 TAC/TRCM and Mounting Hardware For Extruded Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121180-NLA	NLA - Hardware, T.A.C./T.R.C.M. Mounting, Extruded Back Canes	1	1
2		1082699	T-Nut (1/4-20)	1	2
3		1079316-NLA	NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8")	1	2
4		1113601-NLA	NLA - Bracket, Controller Mounting, Black	1	1
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
6		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
7	B	1118728-NLA	NLA - Controller, MK5 TAC	1	1
7	E	1118729-NLA	NLA - Controller, MK5 TRCM	1	1
7		1118729E-NLA	NLA - Reconditioned - Controller, MK5 TRCM	1	1
8		1119418	Cable, Auxiliary Power	1	1
	C	1142595-NLA	Kit, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Extruded Back Canes on TDX	1	1
2			T-Nut (1/4-20)	1	2
3			NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8")	1	2
4			NLA - Bracket, Controller Mounting, Black	1	1
5			Washer (1/4 x 1/2 x 1/16")	1	2
6			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
7			NLA - Controller, MK5 TAC	1	1
			Tie Wrap (11-1/2" L)	1	10
			Tie Wrap (5-5/8" L)	1	10
			NLA - Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1
	C	1142595E-NLA	Reconditioned - Kit, MK5 SAC To MK5 TAC Conversion Kit For Tarsys 2GT w/ Extruded Back Canes on TDX	1	1
			NLA - WARR RPLMT - Controller, MK5 TAC	1	1
			NLA - Hardware, T.A.C./T.R.C.M. Mounting, Extruded Back Canes	1	1
			NLA - Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1
			Tie Wrap (11-1/2" L)	1	10
			Tie Wrap (5-5/8" L)	1	10
	D	1095503-NLA	NLA - Package, Tie Wrap (5-5/8" L)	10	1
	D	1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	1
	D	1141485-NLA	NLA - Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1

MK5 TAC/TRCM and Mounting Hardware For Extruded Back Canes

NOTE: A - Includes items 2-6
B - When converting a MK5 SAC to a MK5 TAC, refer to the Conversion Kit part # 1142595. Conversion Kit includes all parts needed to convert a (Tarsys 2GT w/ Extruded Canes on TDX)
C - Not Shown. Kit components for a Tarsys 2GT w/ Extruded Canes on TDX uses items 2-7, Cable Ties and Instruction Sheet
D - Not Shown
E - 1118729 is no longer available. Order part number 1118729E as a replacement

MK5 TAC/TRCM and Mounting Hardware For Round Back Canes



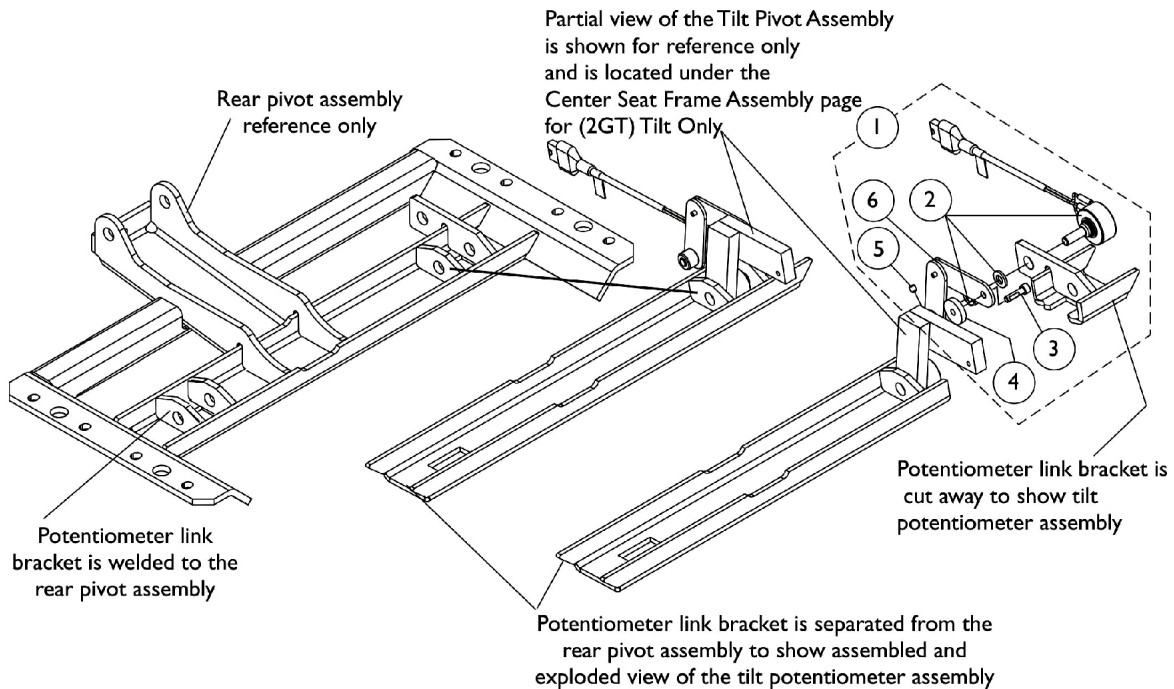
MK5 TAC/TRCM and Mounting Hardware For Round Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121181-NLA	NLA - Hardware, T.A.C./T.R.C.M. Mounting, Round Back Canes	1	1
2		1079316-NLA	NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8")	1	2
3		1082908-NLA	NLA - Spacer, Coved (5/16 x 29/32 x 7/16")	1	2
4		60275X000	Locknut (1/4-20)	1	2
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
6	B	1113638-NLA	NLA - Bracket, Vent-Connect Upper, Black - Right	1	1
7		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
8		1113601-NLA	NLA - Bracket, Controller Mounting, Black	1	1
9		1121024	Screw, Hex Head w/ Patch (1/4-20 x 5/8")	1	2
10	C	1118728-NLA	NLA - Controller, MK5 TAC	1	1
10	F	1118729-NLA	NLA - Controller, MK5 TRCM	1	1
10		1118729E-NLA	NLA - Reconditioned - Controller, MK5 TRCM	1	1
11		1119418	Cable, Auxiliary Power	1	1
	D	1142593-NLA	Kit, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round Back Canes on TDX	1	1
2			NLA - Screw, Phillips Pan Head w/ Patch (#10-32 x 3/8")	1	2
3			NLA - Spacer, Coved (5/16 x 29/32 x 7/16")	1	2
4			Locknut (1/4-20)	1	2
5			Washer (1/4 x 1/2 x 1/16")	1	2
6			NLA - Bracket, Vent-Connect Upper, Black - Right	1	1
7			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
8			NLA - Bracket, Controller Mounting, Black	1	1
9			Screw, Hex Head w/ Patch (1/4-20 x 5/8")	1	2
10			NLA - Controller, MK5 TAC	1	1
			Tie Wrap (11-1/2" L)	1	10
			Tie Wrap (5-5/8" L)	1	10
			NLA - Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1
	E	1142593E-NLA	NLA - WARR RPLMT - Kit, MK5 SAC to MK5 TAC Conversion Kit for Tarsys 2GT w/ Round Back Canes on TDX	1	1
1			NLA - Hardware, T.A.C./T.R.C.M. Mounting, Round Back Canes	1	1
10			NLA - WARR RPLMT - Controller, MK5 TAC	1	1
			Tie Wrap (11-1/2" L)	1	10
			Tie Wrap (5-5/8" L)	1	10
			NLA - Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1
	E	1095503-NLA	NLA - Package, Tie Wrap (5-5/8" L)	10	1
	E	1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	1

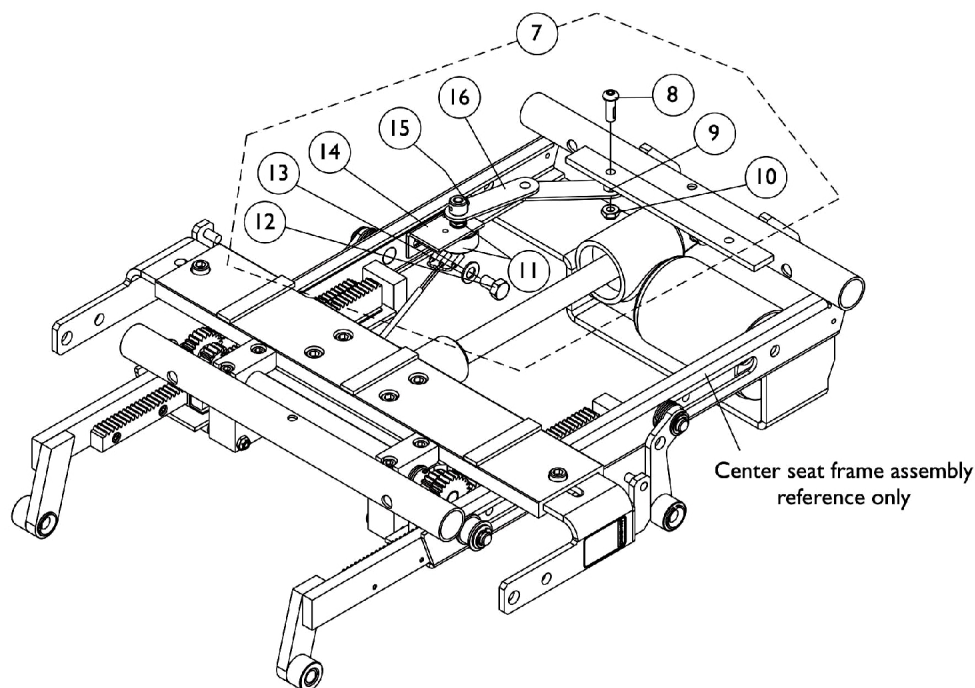
MK5 TAC/TRCM and Mounting Hardware For Round Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	E	1141485-NLA	NLA - Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1
NOTE: A - Includes items 2-9 B - Vent-connect upper right bracket used on the left side when mounting a MK5 TAC or TRCM C - When converting a MK5 SAC to a MK5 TAC, refer to the Conversion Kit part # 1142593. Conversion Kit includes all parts needed to convert a (Tarsys 2GT w/ Round Canes on TDX) D - Not Shown. Kit components for a Tarsys 2GT w/ Round Canes on TDX uses items 2-10, Cable Ties and Instruction Sheet E - Not Shown F - 1118729 is no longer available. Order part number 1118729E as a replacement					

Tilt/ Recline Potentiometers and Hardware



Tilt Potentiometer Assembly



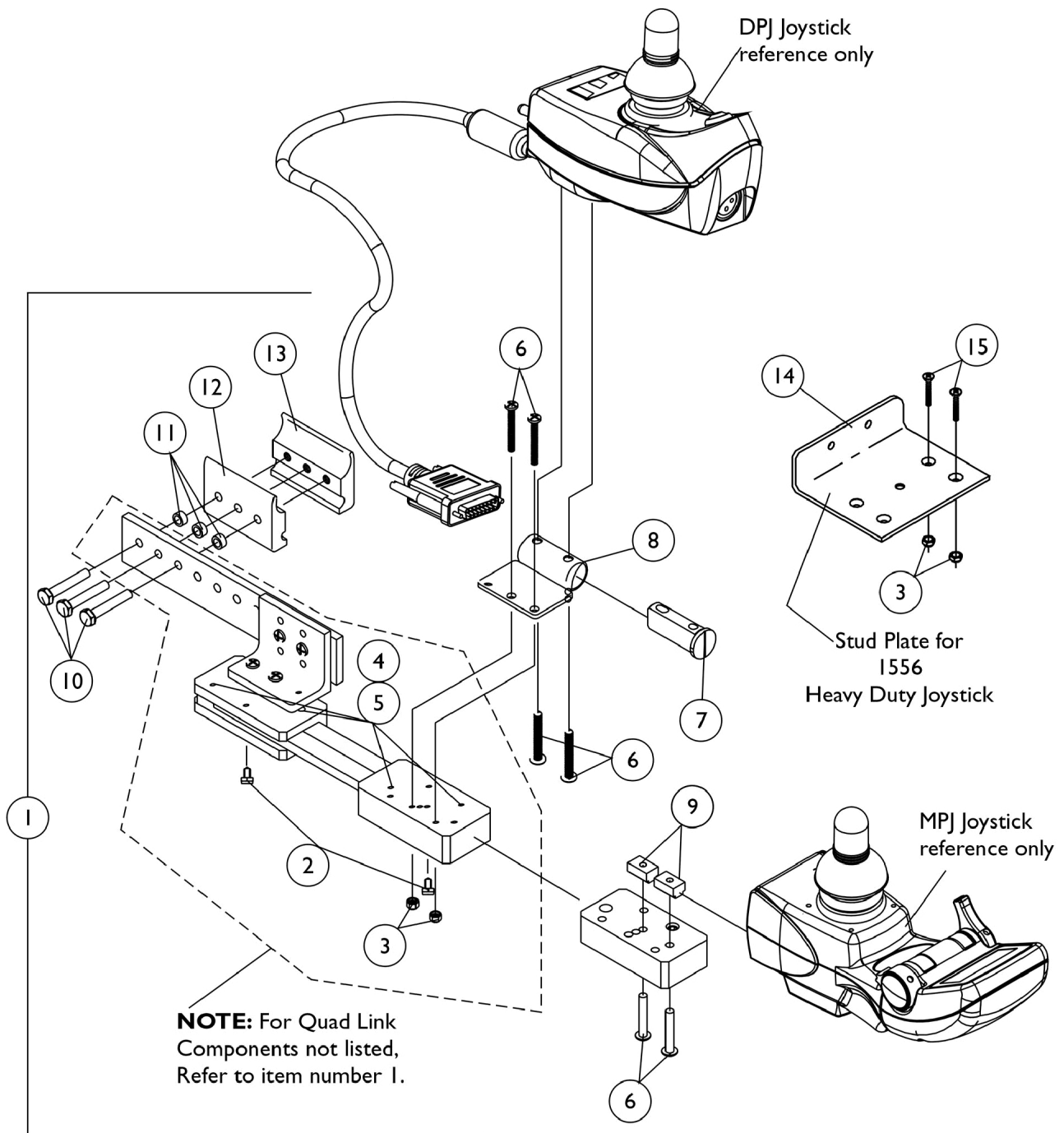
Recline Potentiometer Assembly

Tilt/ Recline Potentiometers and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1117258-NLA	NLA - Tilt Potentiometer Assembly	1	1
2		1117256-NLA	NLA - Harness, Tilt Potentiometer with Nut and Washer	1	1
3		1091871-NLA	NLA - Screw, Socket Head (#8-32 x 5/8")	1	1
4		1029454-NLA	NLA - Washer, Nylon (3/16 x 3/4 x 5/32")	1	1
5		1008438	Screw, Set Socket Cup Point (#8-32 x 3/16")	1	1
6		1087037-NLA	NLA - Linkage, Tilt Potentiometer	1	1
7	B	1094264-NLA	NLA - Recline Potentiometer Assembly	1	1
8		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
9		1031884-NLA	NLA - Bushing, Black or Color Chairs (9/32 x 3/8 x 11/32")	1	1
10		1025195	Locknut (1/4-20)	1	1
11		1079991-NLA	NLA - Recline Potentiometer w/ Harness, Nut and Washer	1	1
12		1061922-NLA	NLA - Screw, Hex Head w/ Patch (5/16-18 x 1/2")	1	1
13		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
14		1115825-NLA	NLA - Bracket, Fixed Recline Potentiometer, Black	1	1
15		1008438	Screw, Set Socket Cup Point (#8-32 x 3/16")	1	1
16		1094263-NLA	NLA - Linkage, Recline Potentiometer	1	1
NOTE: A - Includes items 2-6 B - Includes items 8-16					

Quad Link

Before 10/9/03



Quad Link

Before 10/9/03

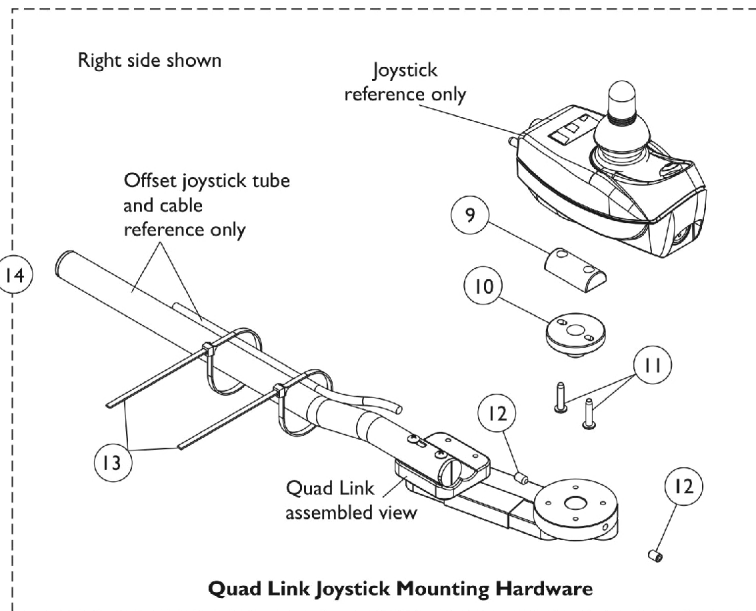
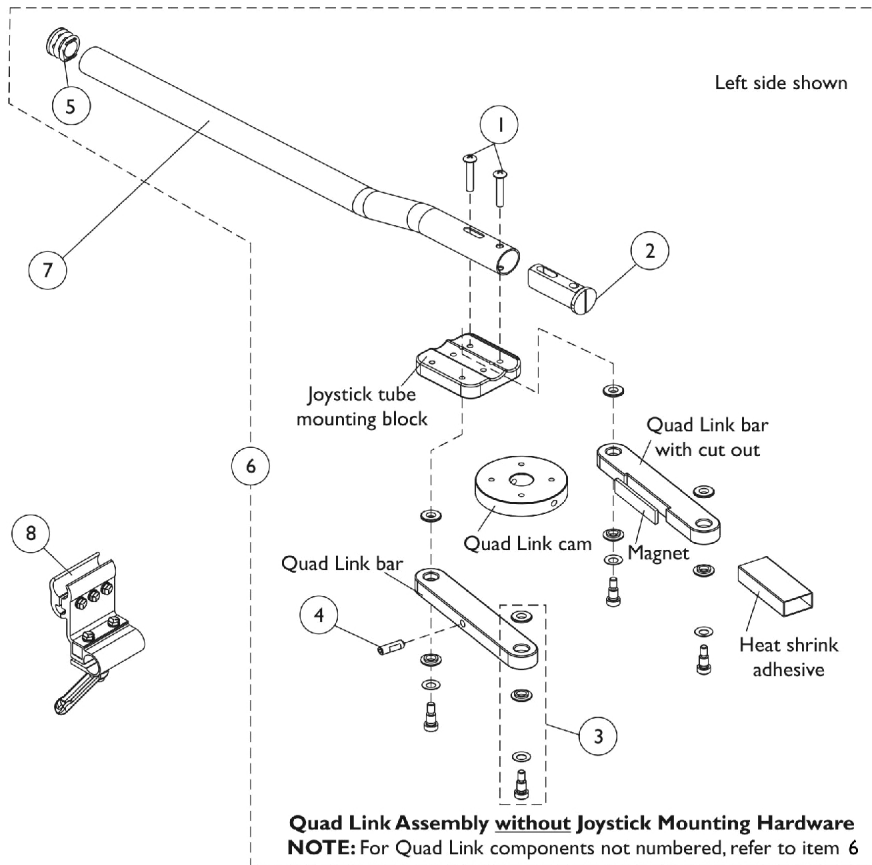
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1052402-NLA	NLA - Kit, Quad Link Assembly - Right	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7			Spacer, Joystick Tube, Black	1	1
8			NLA - Stud Plate, Quad Link	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13	A	1115372-NLA	NLA - Half Clamp, Threaded Holes	1	1
1			NLA - Kit, Quad Link Assembly - Left	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7			Spacer, Joystick Tube, Black	1	1
8			NLA - Stud Plate, Quad Link	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12	B	1117278-NLA	Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
1			NLA - Kit, Quad Link Assembly - Right	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
9			NLA - T-Nut (#10-32)	1	2
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12	B	1117239-NLA	Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
1			NLA - Kit, Quad Link Assembly - Left	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
9			NLA - T-Nut (#10-32)	1	2
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3

Quad Link Before 10/9/03

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
11	C,D	1034703-NLA	NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
1			NLA - Kit, Quad Link Assembly - Right	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
14			Plate, Stud, Quad Link For 1556 Heavy Duty Joystick	1	1
15			C	1114866-NLA	Screw, Phillips Flat Head (#10-32 x 1-1/8")
1	NLA - Kit, Quad Link Assembly - Left	1			1
2	NLA - Ball Plunger Assembly with Lock Washer	2			1
3	Locknut (#10-32)	1			2
4	NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1			4
5	NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1			4
10	Screw, Hex Head (1/4-20 x 1-1/2")	1			3
11	NLA - Spacer (1/4 x 3/8 x 3/16")	1			3
12	Half Clamp, Non-Threaded Holes	1			1
13	NLA - Half Clamp, Threaded Holes	1			1
14	Plate, Stud, Quad Link For 1556 Heavy Duty Joystick	1	1		
15			Screw, Phillips Flat Head (#10-32 x 1-1/8")	1	2
2		1114863-NLA	NLA - Ball Plunger Assembly with Lock Washer	2	1
NOTE: A - Includes the Quad Link, items 2-8, 10-13 and used with a DPJ joystick B - Includes the Quad Link, items 2-6, 9-13 and used with a MPJ joystick C - includes the Quad Link, items 2-5, 10-15 and used with a 1556 Heavy Duty joystick D - Quad Link Assembly is no longer available. Please see Quad Link Assembly (After 10/30/06) category and use new Quad Link design as a replacement.					

Quad Link For MK5 DPJ Joystick

10/9/03 Thru 1/12/04



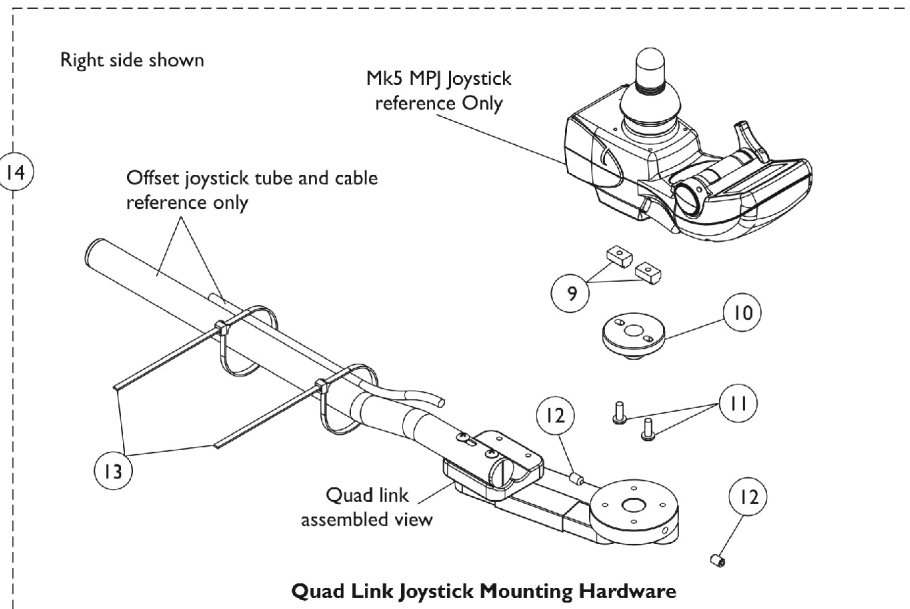
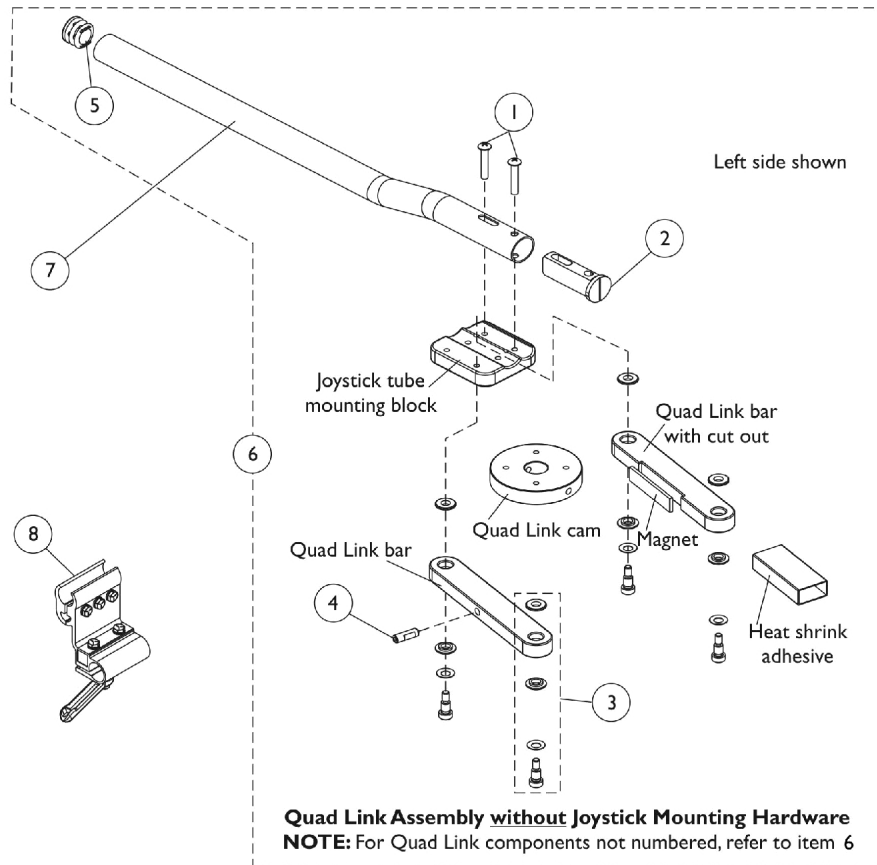
Quad Link For MK5 DPJ Joystick

10/9/03 Thru 1/12/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025714	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
2		1093063	Spacer, Joystick Tube, Black	1	1
3		1123005-NLA	NLA - Quad Link Hardware Consists Of: 4 each Screw, Socket Head Shoulder (1/4 x 1/4") 4 each Washer, Spring (1/4 x 1/2 x 1/32") 8 each Spacer, Flanged (1/4 x 9/16 x 1/8")	1	1
4		1123010-NLA	NLA - Screw, Socket Head Set w/ Patch (1/4-20 x 3/4")	1	1
5		1027095	Plug Button, Black (7/8")	1	1
6	A,C	1121120-NLA	NLA - Quad Link Assembly - Right	1	1
6	A,C	1123004-NLA	NLA - Quad Link Assembly - Left	1	1
7		1093506-NLA	NLA - Tube, Joystick Offset (1/2")	1	1
8		1093071	Clamp, Fixed Height Joystick Tube	1	1
9		1121100-NLA	NLA - Mount, Joystick Quad Link	1	1
10		1121101-NLA	NLA - Mount, Joystick Spin	1	1
11		1102546-NLA	NLA - Screw, Phillips Pan Head (#10-32 x 7/8")	1	2
12		1123010-NLA	NLA - Screw, Socket Head Set w/ Patch (1/4-20 x 3/4")	1	2
13		1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	2
14	B,C	1121113-NLA	NLA - Quad Link Joystick Mounting Hardware	1	1
NOTE: A - Includes items 1-5. When ordering a Quad Link Assembly for the first time, item 14 must be ordered as well. When replacing an existing Quad Link made before 10/9/03, items 6, 7, 8 and 14 must be ordered. B - Includes items 9-13 and used for MK5 DPJ joystick. C - No Longer available, see Quad Link dated after 1/12/04					

Quad Link For MK5 MPJ Joystick

10/9/03 Thru 1/12/04



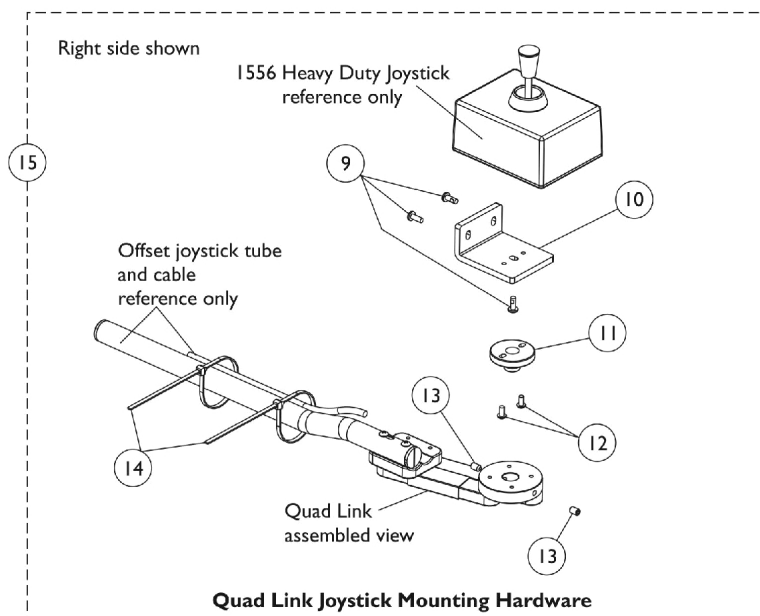
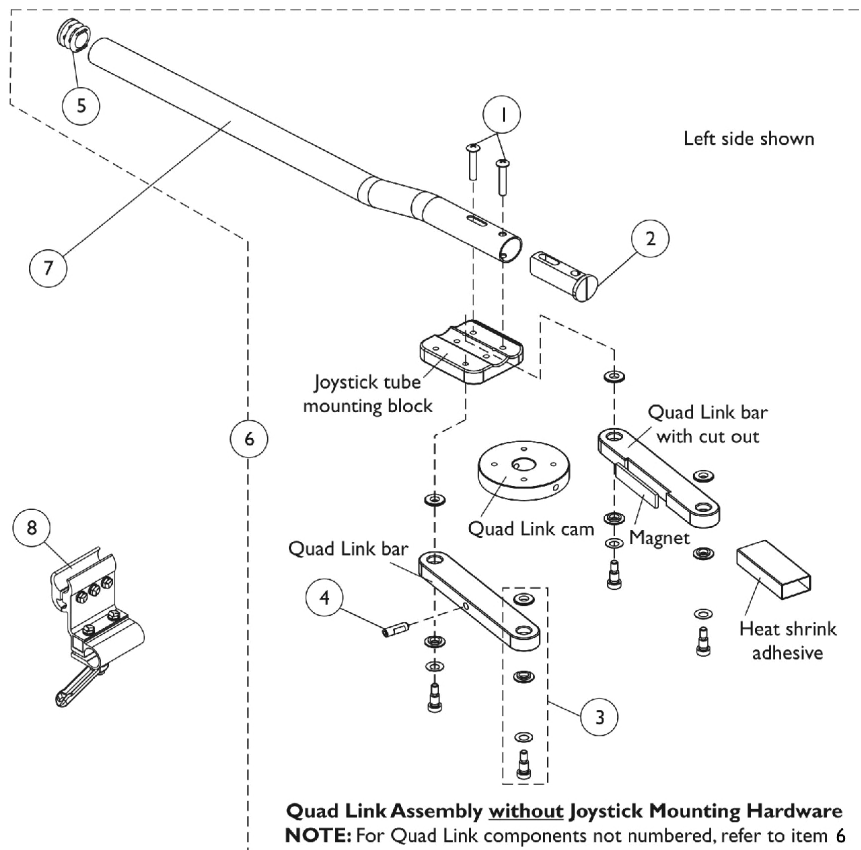
Quad Link For MK5 MPJ Joystick

10/9/03 Thru 1/12/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025714	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
2		1093063	Spacer, Joystick Tube, Black	1	1
3		1123005-NLA	NLA - Quad Link Hardware Consists Of: 4 each Screw, Socket Head Shoulder (1/4 x 1/4") 4 each Washer, Spring (1/4 x 1/2 x 1/32") 8 each Spacer, Flanged (1/4 x 9/16 x 1/8")	1	1
4		1123010-NLA	NLA - Screw, Socket Head Set w/ Patch (1/4-20 x 3/4")	1	1
5		1027095	Plug Button, Black (7/8")	1	1
6	A,C	1121120-NLA	NLA - Quad Link Assembly - Right	1	1
6	A,C	1123004-NLA	NLA - Quad Link Assembly - Left	1	1
7		1093506-NLA	NLA - Tube, Joystick Offset (1/2")	1	1
8		1093071	Clamp, Fixed Height Joystick Tube	1	1
9		1117216-NLA	NLA - T-Nut (#10-32)	1	2
10		1121101-NLA	NLA - Mount, Joystick Spin	1	1
11		1134086-NLA	NLA - Screw, Socket Button Head w/ Patch (#10-32 x 1/2")	1	2
12		1123010-NLA	NLA - Screw, Socket Head Set w/ Patch (1/4-20 x 3/4")	1	2
13		1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	2
14	B,C	1121114-NLA	NLA - Quad Link Joystick Mounting Hardware	1	1
NOTE: A - Includes items 1-5. When ordering a Quad Link Assembly for the first time, item 14 must be ordered as well. When replacing an existing Quad Link made before 10/9/03, items 6, 7, 8 and 14 must be ordered. B - Includes items 9-13 and used for MK5 MPJ joystick. C - No Longer available, see Quad Link dated after 1/12/04					

Quad Link For 1556 Heavy Duty Joystick

10/9/03 Thru 1/12/04



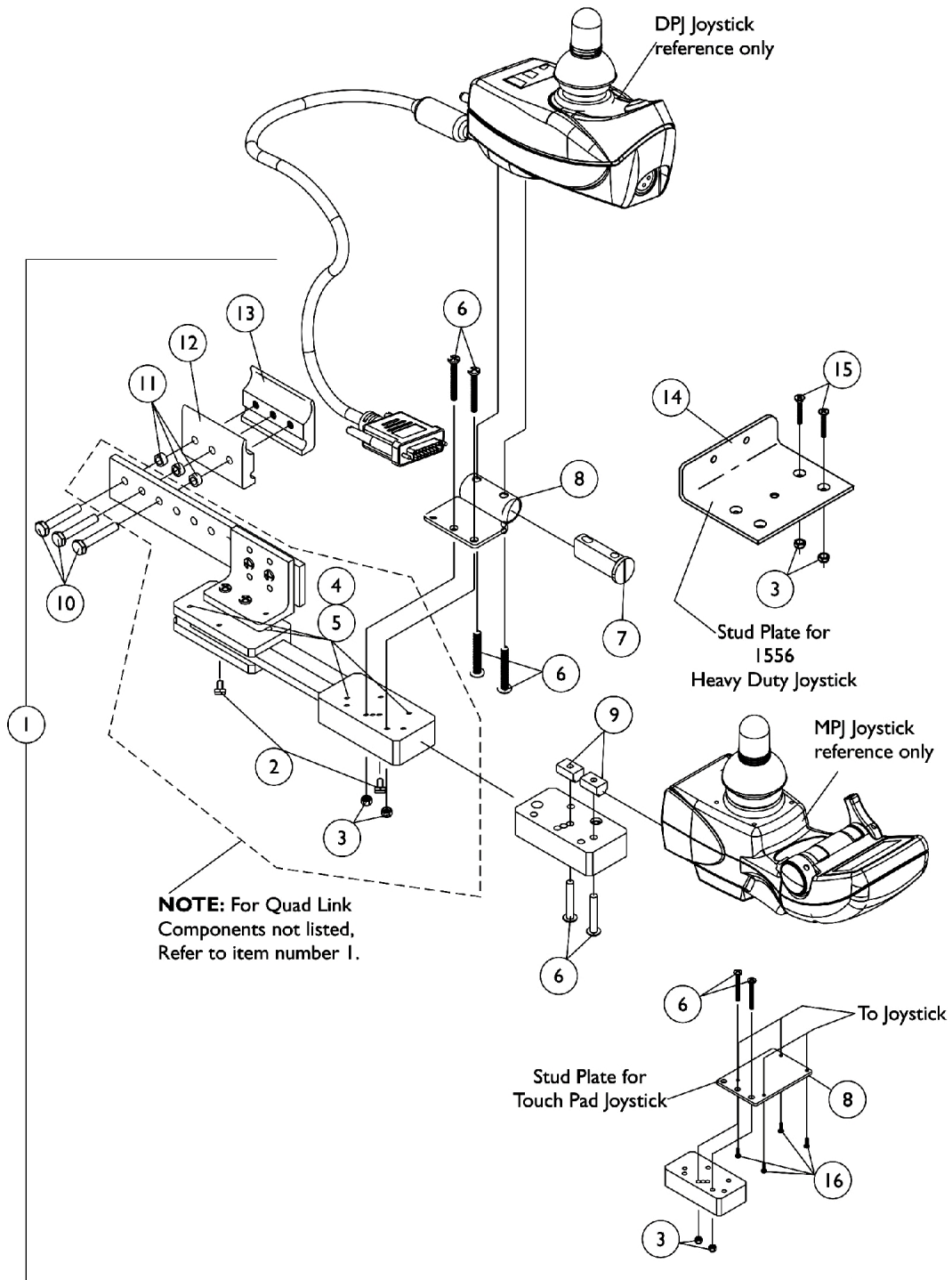
Quad Link For 1556 Heavy Duty Joystick

10/9/03 Thru 1/12/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025714	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
2		1093063	Spacer, Joystick Tube, Black	1	1
3		1123005-NLA	NLA - Quad Link Hardware Consists Of: 4 each Screw, Socket Head Shoulder (1/4 x 1/4") 4 each Washer, Spring (1/4 x 1/2 x 1/32") 8 each Spacer, Flanged (1/4 x 9/16 x 1/8")	1	1
4		1123010-NLA	NLA - Screw, Socket Head Set w/ Patch (1/4-20 x 3/4")	1	1
5		1027095	Plug Button, Black (7/8")	1	1
6	A,C	1121120-NLA	NLA - Quad Link Assembly - Right	1	1
6	A,C	1123004-NLA	NLA - Quad Link Assembly - Left	1	1
7		1093506-NLA	NLA - Tube, Joystick Offset (1/2")	1	1
8		1093071	Clamp, Fixed Height Joystick Tube	1	1
9		1134086-NLA	NLA - Screw, Socket Button Head w/ Patch (#10-32 x 1/2")	1	3
10		1121111-NLA	NLA - Plate, 1556 Heavy Duty Joystick Quad Link	1	1
11		1121101-NLA	NLA - Mount, Joystick Spin	1	1
12		1016401-NLA	NLA - Screw, Phillips Round Head (#10-32 x 3/8")	1	2
13		1123010-NLA	NLA - Screw, Socket Head Set w/ Patch (1/4-20 x 3/4")	1	2
14		1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	2
15	B,C	1121115-NLA	NLA - Quad Link Joystick Mounting Hardware	1	1
NOTE: A - Includes items 1-5. When ordering a Quad Link Assembly for the first time, item 15 must be ordered as well. When replacing an existing Quad Link made before 10/9/03, items 6, 7, 8 and 15 must be ordered. B - Includes items 9-14 and used for 1556 Heavy Duty Joystick. C - No Longer available, see Quad Link dated after 1/12/04					

Electronics Quad Link

1/13/04 Thru 10/30/05



Electronics

Quad Link

1/13/04 Thru 10/30/05

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1052402-NLA	NLA - Kit, Quad Link Assembly - Right	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7			Spacer, Joystick Tube, Black	1	1
8			NLA - Stud Plate, Quad Link	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
1	A	1115372-NLA	NLA - Kit, Quad Link Assembly - Left	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7			Spacer, Joystick Tube, Black	1	1
8			NLA - Stud Plate, Quad Link	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
1	B	1117278-NLA	NLA - Kit, Quad Link Assembly - Right	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
9			NLA - T-Nut (#10-32)	1	2
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
1	B	1117239-NLA	NLA - Kit, Quad Link Assembly - Left	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
9			NLA - T-Nut (#10-32)	1	2

Electronics

Quad Link

1/13/04 Thru 10/30/05

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
1	C,E	1034703-NLA	NLA - Kit, Quad Link Assembly - Right	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
14			Plate, Stud, Quad Link For 1556 Heavy Duty Joystick	1	1
15			Screw, Phillips Flat Head (#10-32 x 1-1/8")	1	2
1	C	1114866-NLA	NLA - Kit, Quad Link Assembly - Left	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
14			Plate, Stud, Quad Link For 1556 Heavy Duty Joystick	1	1
15			Screw, Phillips Flat Head (#10-32 x 1-1/8")	1	2
1	D	1102027-NLA	NLA - Kit, Quad Link Assembly - Right For TCHJOY/TCPDM4 Touchpad	1	1
2			NLA - Ball Plunger Assembly with Lock Washer	2	1
3			Locknut (#10-32)	1	2
4			NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	4
5			NLA - Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
8			NLA - Plate, Stud, Quad Link MKIV TCHJOY/TCPDM4	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			NLA - Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
16			NLA - Screw, Phillips Flat Head Countersunk (#4-40 x 3/8")	1	4

Electronics

Quad Link

1/13/04 Thru 10/30/05

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
2		1114863-NLA	NLA - Ball Plunger Assembly with Lock Washer	2	1
NOTE: A - Includes the Quad Link, items 2-8, 10-13 and used with an DPJ joystick B - Includes the Quad Link, items 2-6, 9-13 and used with a MPJ joystick C - Includes the Quad Link, items 2-5, 10-15 and used with a 1556 Heavy Duty joystick D - Includes the Quad Link, items 2-6, 8, 10-12 and 16. Used with a Touch Pad joystick. Left side mounted Quad Link must be requested as a "special" order E - Quad Link Assembly is no longer available. Please see Quad Link Assembly (After 10/30/05) category and use new Quad Link design as a replacement.					

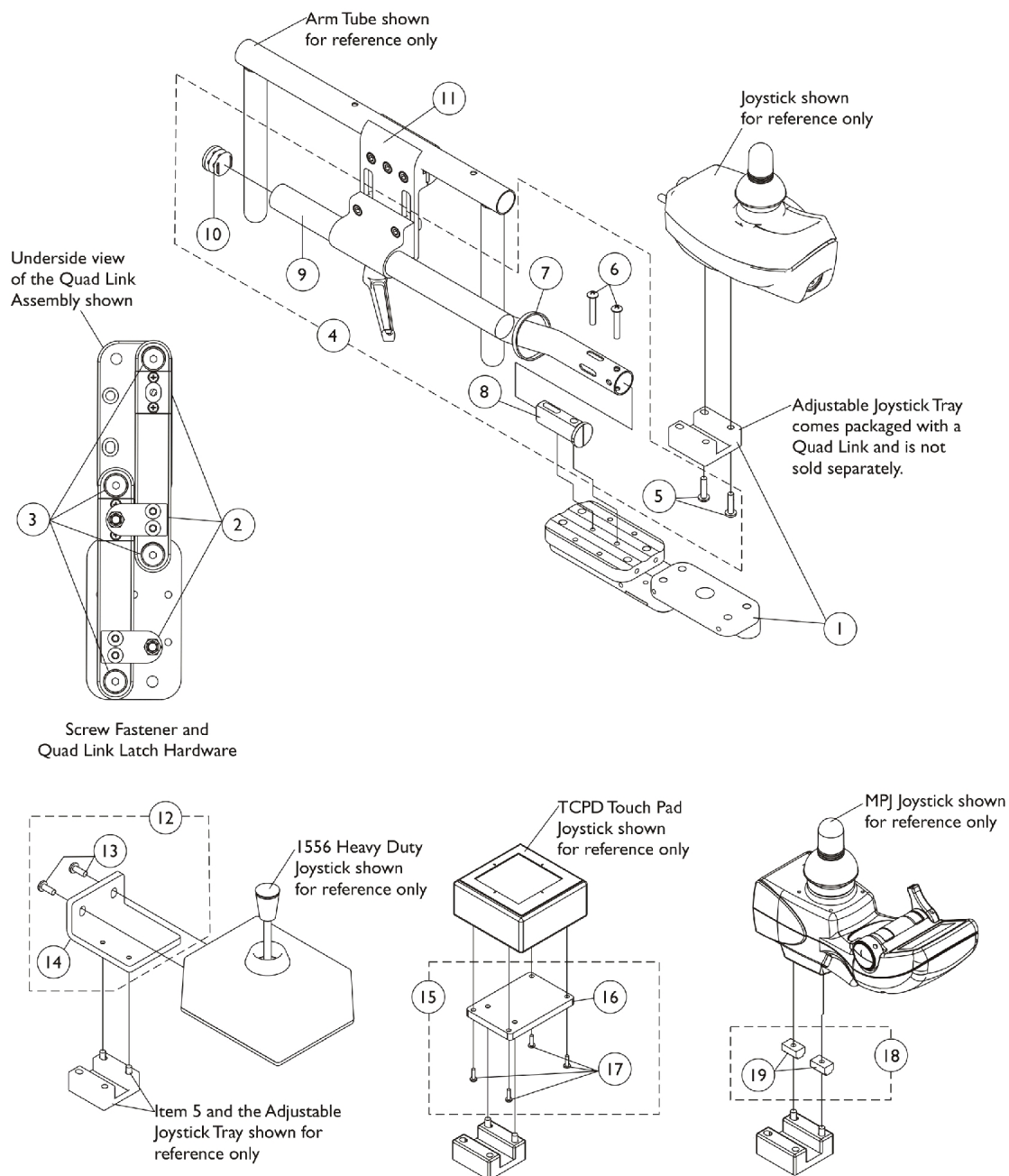
Electronics

Quad Link (QLA) After 10/30/05

When converting an old style Quad Link that attaches to a mounting plate or (a Flex Tube or Touch Pad Joystick Tube) is currently on the chair then order the following:

Quad Link Mtg. Hdwr. (item 4), Quad Link (item 1) & Ht. Adj. Joystick Tube Clamp (item 11)

NOTE: Substitute (item 4) with 2 ea. of the PPH Screws (item 5) when an offset joystick tube is currently on the chair. Additional Joystick Mtg. Hdwr. must be ordered when a 1556 Heavy Duty, TCPD Touch Pad or MPJ joystick are used.



Electronics

Quad Link (QLA) After 10/30/05

When converting an old style Quad Link that attaches to a mounting plate or (a Flex Tube or Touch Pad Joystick Tube) is currently on the chair then order the following:

Quad Link Mtg. Hdwr. (item 4), Quad Link (item 1) & Ht. Adj. Joystick Tube Clamp (item 11)

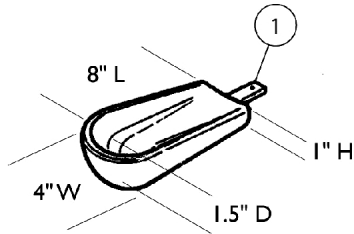
NOTE: Substitute (item 4) with 2 ea. of the PPH Screws (item 5) when an offset joystick tube is currently on the chair. Additional Joystick Mtg. Hdwr. must be ordered when a 1556 Heavy Duty, TCPD Touch Pad or MPJ joystick are used.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	G	1140896	Quad Link w/ Adjustable Joystick Tray (QLA) and Instruction Sheet - Right	1	1
1	G	1140897	Quad Link w/ Adjustable Joystick Tray (QLA) and Instruction Sheet - Left	1	1
2	A	1140425	Kit, Quad Link Latch Hardware	1	1
3	B	1140424-NLA	NLA - Kit, Quad Link Screw Fastener Hardware	1	1
4	C,C1	1139416	Kit, ASBA/ADJASBA Quad Link Mounting Hardware	1	1
5			Screw, Phillips Pan Head w/ Patch (#10-32 x 3/4")	1	2
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
7			Tie Wrap (11-1/2" L)	1	1
8			Spacer, Joystick Tube, Black	1	1
9			Tube, Joystick Offset (1/2")	1	1
10			Plug Button, Black (7/8")	1	1
5		1105414	Screw, Phillips Pan Head w/ Patch (#10-32 x 3/4")	1	2
11	I	1139422	Clamp, Height Adjustable Joystick Tube (ARM250)	1	1
12	D	1139925-NLA	NLA - Kit, 1556 Heavy Duty Joystick To Quad Link Mounting Hardware	1	1
13			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
14			NLA - Plate, 1556 HD Joystick Quad Link	1	1
15	E	1139683-NLA	NLA - Kit, TCPD Touch Pad To Quad Link Mounting Hardware	1	1
16			Plate, TCPD Touch Pad Quad Link	1	1
17			Screw, Phillips Pan Head (#4-40 x 3/8")	1	4
18	F	1139682-NLA	NLA - Kit, MPJ Joystick To Quad Link Mounting Hardware	1	1
19			NLA - T-Nut (#10-32)	1	2
	H	1134844	Instruction Sheet, Quad Link	1	1
NOTE: A - Latch Kit includes 4 ea. Button Head Cap Screws (10-32 x 3/8"), 2 ea. Latch Spring Assembly, 4 ea. Phillips Flat C'Sunk Head Screws, 2 ea. Spring Catch Plates, 2 ea. Socket Head Set Screws (10-32 x 3/8") B - Screw Fastener Kit includes 4 ea. Socket Head Shoulder Screws (3/8 x 3/8"), 2 ea. Socket Head Cap Screws (1/4-20 x 3/8"), 2 ea. Socket Head Set Screws (1/4-20 x 1/2"), 4 ea. Socket Head Set Screws (10-32 x 1/8") C - Includes items 5-10. The Quad Link Mounting Hardware accommodates MK5 SPJ-80, DPJ, MPJ, and PSF/PSR joysticks. C1 - When ordering the Quad Link for the first time, Additional hardware is required for 1556 Heavy Duty, TCPD Touch Pad joysticks and (MPJ joysticks if the T-nuts are missing). See pictorial for reference. D - Includes items 13 and 14 E - Includes items 16 and 17 F - Includes 2 ea. of item 19 G - The 4-Way Switch and Single Function Toggle Switch (TRSS) Mounting Plate has changed and may be required when converting a Quad Link assembled to a mounting plate over to a Quad Link introduced after 10/30/05 H - Not Shown I - Individual components are non-saleable					

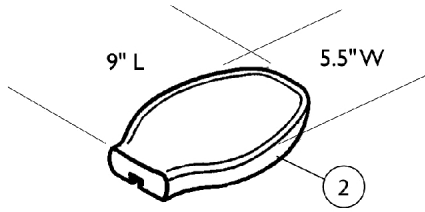
Arm Pads

Otto Bock

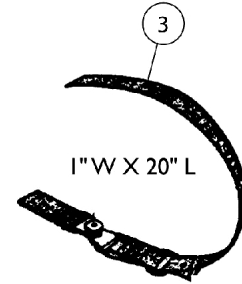
Channel Forearm Pads include all hardware and Instructions for attaching to a wheelchair or Elevating Swivel Unit. Hardware to attach a Hand Pad to the Channel Forearm Pad comes with the Channel Forearm Pad only. The Channel Forearm Pad hardware is not sold separately.



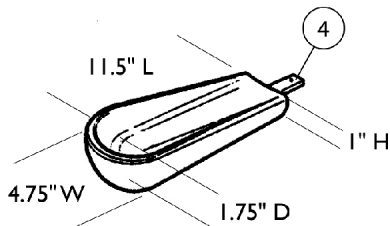
Small Channel Forearm Pad
0020700 ea.



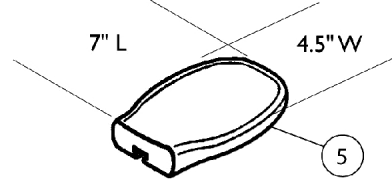
Flat Hand Pad (Large)
0023000 ea.



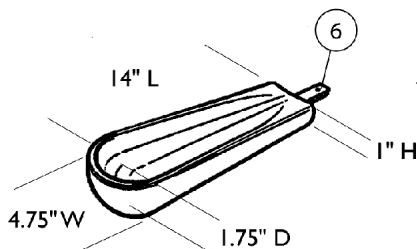
Hand/Forearm Pad Strap Kit
0021700 ea.



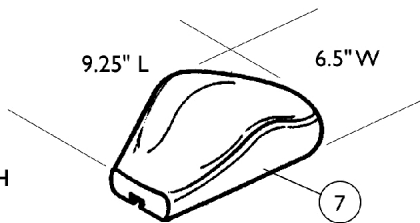
Medium Channel Forearm Pad
0020600 ea.



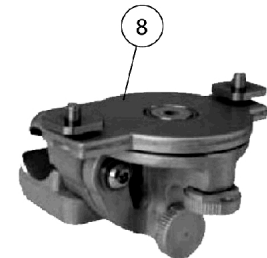
Flat Hand Pad (Medium)
0023300 ea.



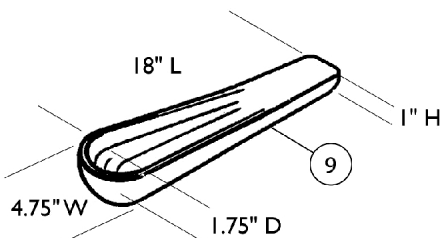
Large Channel Forearm Pad
0020500 ea.



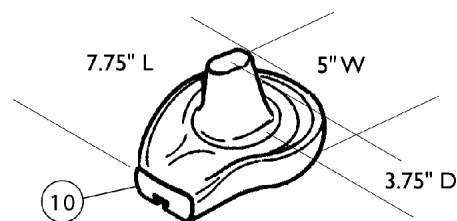
Palm Extensor Hand Pad
Right 0021600
Left 0021500



Elevating Swivel Unit 7/8"
Right or Left 1166835



One Piece Channel Forearm Pad
0020400 ea.



Cone Hand Pad
Right 0164900
Left 0164800

Arm Pads

Otto Bock

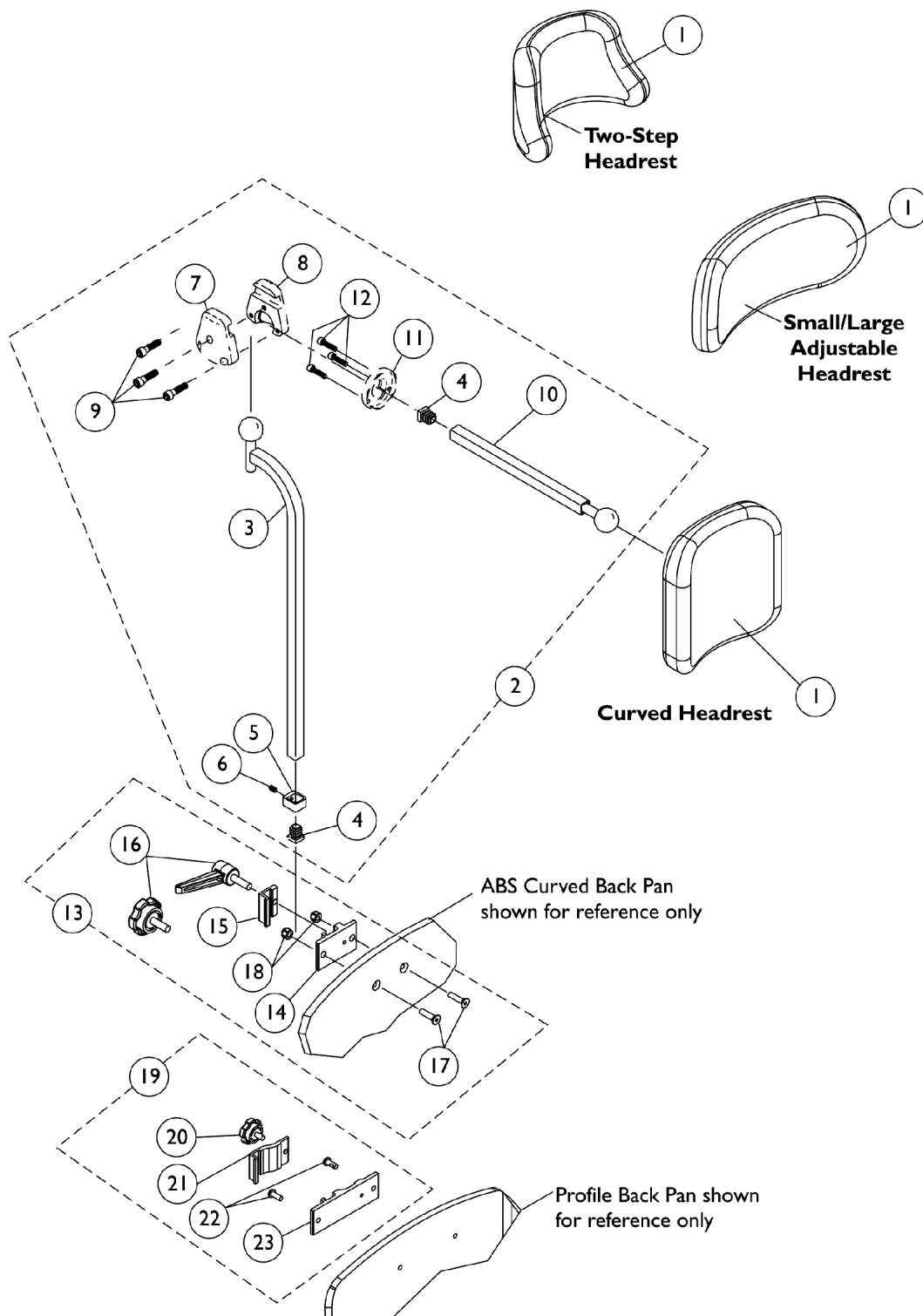
Channel Forearm Pads include all hardware and Instructions for attaching to a wheelchair or Elevating Swivel Unit. Hardware to attach a Hand Pad to the Channel Forearm Pad comes with the Channel Forearm Pad only. The Channel Forearm Pad hardware is not sold separately.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		0020700-NLA	NLA - Pad, Small Channel Forearm	1	1
2		0023000-NLA	NLA - Pad, Flat Hand - Large	1	1
3		0021700-NLA	NLA - Kit, Hand/ Forearm Pad Strap	1	1
4		0020600-NLA	NLA - Pad, Medium Channel Forearm	1	1
5		0023300-NLA	NLA - Pad, Flat Hand - Medium	1	1
6		0020500-NLA	NLA - Pad, Large Channel Forearm	1	1
7		0021600-NLA	NLA - Pad, Palm Extensor Hand - Right	1	1
7		0021500-NLA	NLA - Pad, Palm Extensor Hand - Left	1	1
8	A	1166835-NLA	NLA - Unit, Elevating Swivel - Right/Left (7/8")	1	1
9		0020400-NLA	NLA - Pad, One Piece Channel Forearm	1	1
10		0164900-NLA	NLA - Pad, Cone Hand - Right	1	1
10		0164800-NLA	NLA - Pad, Cone Hand - Left	1	1

NOTE: A - 0021400 Unit, Elevating Swivel - Right (7/8") and 0021300 Unit, Elevating Swivel - Left (7/8") are replaced with part number 1166835. The new Unit can be used on the right or left side of the wheelchair.

Headrest Support Assembly

A.B.S. Curved and Profile Back

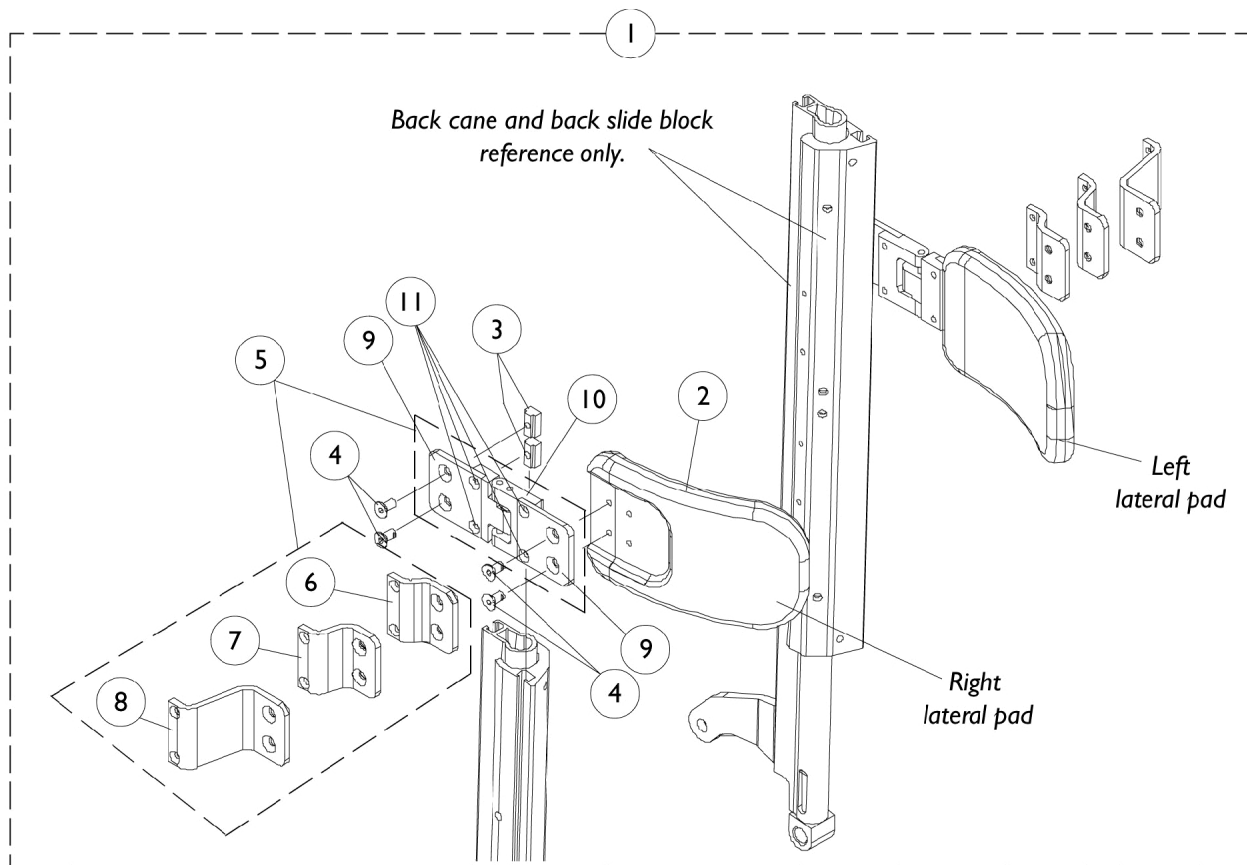


Headrest Support Assembly

A.B.S. Curved and Profile Back

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		0127700	Headrest, Curved (6" W x 7" H)	1	1
1		0128000-NLA	NLA - Headrest, Two-Step (8-1/2" W x 5-1/2" H)	1	1
1		0022600	Kit, Headrest w/ Screws, Adjustable, Small, Otto Bock (9" W x 3-1/2" H)	1	1
1		0022400	Kit, Headrest w/ Screws, Adjustable, Large, Otto Bock (12" W x 6" H)	1	1
2	A	0197024	Fixture Assembly, Offset Support	1	1
3		0271524-NLA	NLA - Tube, Offset Fixture, Black	1	1
4		1077076-NLA	NLA - Plug Button, Square (1/2")	1	2
5		0271124-NLA	NLA - Collar, Offset Fixture Tube	1	1
6		0288606-NLA	NLA - Screw, Set Socket Cup Point (#10-24 x 3/16")	1	1
7		0271224	Half Clamp, Non-Threaded Holes	1	1
8		0271324	Half Clamp, Threaded Holes	1	1
9		1027268	Screw, Allen Head (1/4-20 x 1")	1	3
10		0271424-NLA	NLA - Tube, Fixture Adjustment	1	1
11		0283724-NLA	NLA - Ring, Fixture Clamp	1	1
12		0067006-NLA	NLA - Screw, Cap, Socket Head (#10-32 x 1/2")	1	3
13	B,E	0273100	Kit, Headrest Clamp, Lever Style	1	1
14	D	0237422-NLA	NLA - Clamp, Small Bottom Half	1	1
15	D	0237522-NLA	NLA - Clamp, Small Top Half	1	1
16		1072439-NLA	NLA - Knob, Adjustment, Black (3/4" L Threads)	1	1
17		0288706-NLA	NLA - Screw, Socket, Flat Head (1/4-20 x 1")	1	2
18		7930333	Locknut (1/4-20)	25	2
19	C	1090196-NLA	NLA - Headrest Clamp Assembly	1	1
20		1072440	Knob, Adjustment, Black (1/2" L Threads)	1	1
21		0235322-NLA	NLA - Clamp, Large Top Half	1	1
22		0258006-NLA	NLA - Screw, Socket Head, Cap, Button (1/4-20 x 5/8")	1	2
23		0235222-NLA	NLA - Clamp, Large Bottom Half	1	1
NOTE: A - Includes items 3-12 B - Includes items 14-18. Item 16 Adjustment Knob was replaced with an Adjustment Lever. The Lever is not available as a separate part. The knob Part # 1072439 is still sold separately and is interchangeable with the Lever. C - Includes 20-23 D - Clamp is no longer available individually. See item 13 Clamp Assembly part number 0273100 E - Hardware can also be used with an Invacare Personal Back.					

Lateral Support Assembly For Extruded Canes

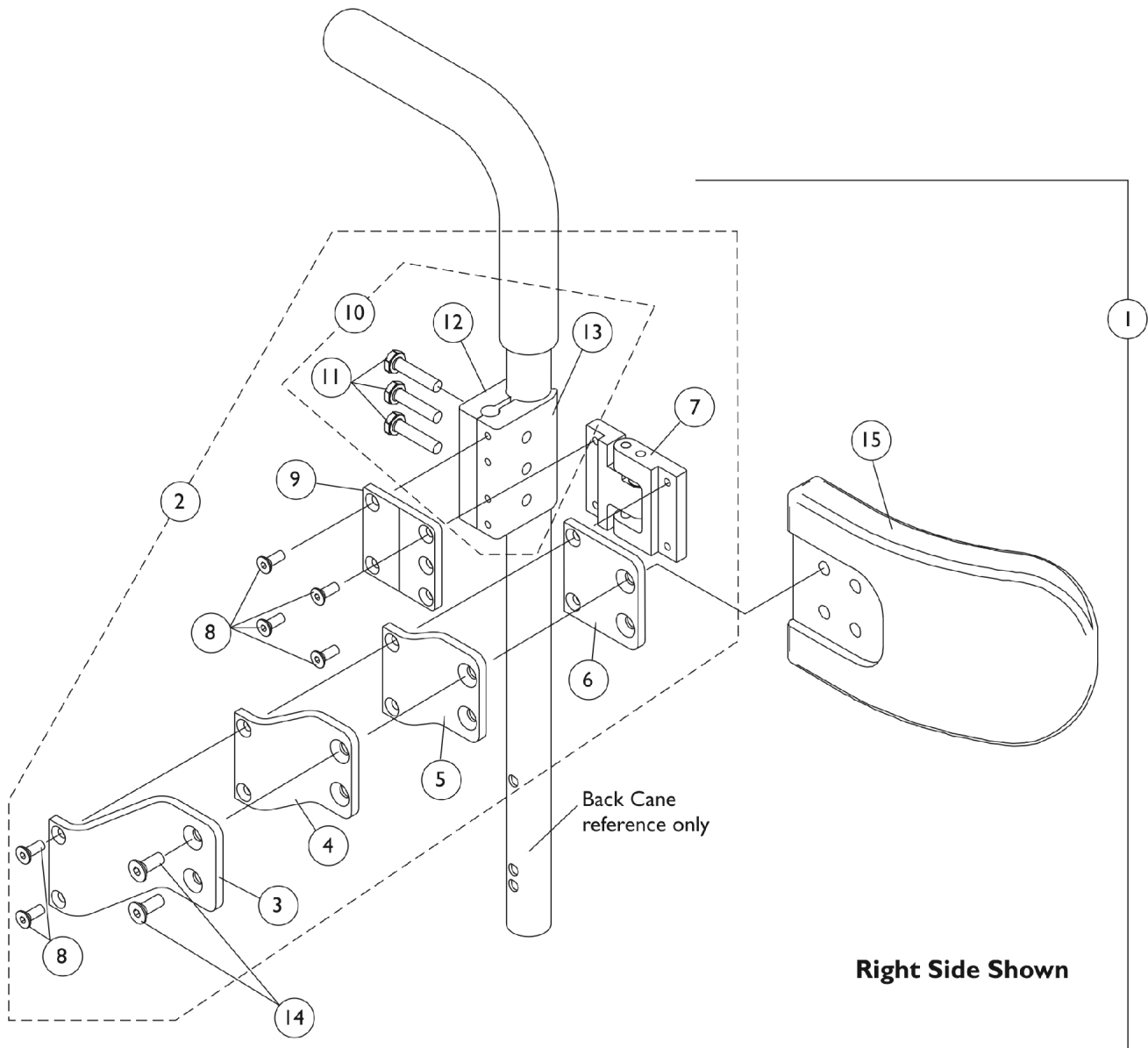


Lateral Support Assembly For Extruded Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1090200	Kit, Swingaway Lateral Support Assembly w/ Medium Pads (Pair)	2	1
2			Pad, Lateral Support - Medium (6" W x 4" H)	1	2
3			T-Nut (1/4-20)	1	4
4			Screw, Socket Flat Head (1/4-20 x 1/2")	1	8
6			NLA - Bracket, Extension Offset, Black (1/2")	1	2
7			NLA - Bracket, Extension Offset, Black (1")	1	2
8			Bracket, Extension Offset, Black (2")	1	2
9			Bracket, Flush Mount, Black	1	4
10			Bracket, Swingaway - Right	1	1
10			NLA - Bracket, Swingaway - Left	1	1
11			NLA - Screw, Socket Flat Head (#10-32 x 1/2")	1	8
1	A	1090201	Kit, Swingaway Lateral Support Assembly w/ Large Pads (Pair)	2	1
2			Pad, Lateral Support - Large (6" W x 5" H)	1	2
3			T-Nut (1/4-20)	1	4
4			Screw, Socket Flat Head (1/4-20 x 1/2")	1	8
6			NLA - Bracket, Extension Offset, Black (1/2")	1	2
7			NLA - Bracket, Extension Offset, Black (1")	1	2
8			Bracket, Extension Offset, Black (2")	1	2
9			Bracket, Flush Mount, Black	1	4
10			Bracket, Swingaway - Right	1	1
10			NLA - Bracket, Swingaway - Left	1	1
11			NLA - Screw, Socket Flat Head (#10-32 x 1/2")	1	8
5	B	1090198	Kit, Swingaway Bracket Assembly w/ Offset Brackets - Right	1	1
6			NLA - Bracket, Extension Offset, Black (1/2")	1	1
7			NLA - Bracket, Extension Offset, Black (1")	1	1
8			Bracket, Extension Offset, Black (2")	1	1
9			Bracket, Flush Mount, Black	1	2
10			Bracket, Swingaway - Right	1	1
11			NLA - Screw, Socket Flat Head (#10-32 x 1/2")	1	4
5		1090199	Kit, Swingaway Bracket Assembly w/ Offset Brackets - Left	1	1
6			NLA - Bracket, Extension Offset, Black (1/2")	1	1
7			NLA - Bracket, Extension Offset, Black (1")	1	1
8			Bracket, Extension Offset, Black (2")	1	1
9			Bracket, Flush Mount, Black	1	2
10			NLA - Bracket, Swingaway - Left	1	1
11			NLA - Screw, Socket Flat Head (#10-32 x 1/2")	1	4

NOTE: A - Includes items 2-4 and 6-11
B - Includes items 6-11

Lateral Support Assembly (Clamp-On) For Round Canes Tarsys



Lateral Support Assembly (Clamp-On) For Round Canes Tarsys

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1107298	Kit, Swingaway Lateral Support Assemblies w/ Medium Pads (Pair)	1	1
3			Bracket, Extension Offset, Black (2")	1	2
4			NLA - Bracket, Extension Offset, Black (1")	1	2
5			NLA - Bracket, Extension Offset, Black (1/2")	1	2
6			Bracket, Flush Mount, Black	1	2
7			NLA - Bracket, Swingaway, Cane Clamp, Black - Right	1	1
7			NLA - Bracket, Swingaway, Cane Clamp, Black - Left	1	1
8			NLA - Screw, Socket Flat Head (#10-32 x 1/2")	1	12
9			NLA - Bracket, Mounting, Black	1	2
11			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	6
12			Half Clamp, Non-Threaded Holes	1	2
13			NLA - Half Clamp, Threaded Holes	1	2
14			Screw, Socket Flat Head (1/4-20 x 1/2")	1	4
15			Pad, Lateral Support - Medium (6" W x 4" H)	1	2
1	A	1107299	Kit, Swingaway Lateral Support Assemblies w/ Large Pads (Pair)	1	1
3			Bracket, Extension Offset, Black (2")	1	2
4			NLA - Bracket, Extension Offset, Black (1")	1	2
5			NLA - Bracket, Extension Offset, Black (1/2")	1	2
6			Bracket, Flush Mount, Black	1	2
7			NLA - Bracket, Swingaway, Cane Clamp, Black - Right	1	1
7			NLA - Bracket, Swingaway, Cane Clamp, Black - Left	1	1
8			NLA - Screw, Socket Flat Head (#10-32 x 1/2")	1	12
9			NLA - Bracket, Mounting, Black	1	2
11			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	6
12			Half Clamp, Non-Threaded Holes	1	2
13			NLA - Half Clamp, Threaded Holes	1	2
14			Screw, Socket Flat Head (1/4-20 x 1/2")	1	4
15			Pad, Lateral Support - Large (6" W x 5" H)	1	2
2	B	1107245	Kit, Swingaway Bracket Assembly with Offset Brackets, Cane Clamp - Right	1	1
3			Bracket, Extension Offset, Black (2")	1	1
4			NLA - Bracket, Extension Offset, Black (1")	1	1
5			NLA - Bracket, Extension Offset, Black (1/2")	1	1
6			Bracket, Flush Mount, Black	1	1
7			NLA - Bracket, Swingaway, Cane Clamp, Black - Right	1	1
8			NLA - Screw, Socket Flat Head (#10-32 x 1/2")	1	6

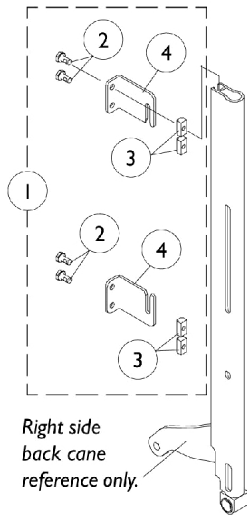
Lateral Support Assembly (Clamp-On) For Round Canes Tarsys

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
9	B	1107246	NLA - Bracket, Mounting, Black	1	1
11			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
2			Kit, Swingaway Bracket Assembly with Offset Brackets, Cane Clamp - Left	1	1
3			Bracket, Extension Offset, Black (2")	1	1
4			NLA - Bracket, Extension Offset, Black (1")	1	1
5			NLA - Bracket, Extension Offset, Black (1/2")	1	1
6			Bracket, Flush Mount, Black	1	1
7			NLA - Bracket, Swingaway, Cane Clamp, Black - Left	1	1
8	C	1107117	NLA - Screw, Socket Flat Head (#10-32 x 1/2")	1	6
9			NLA - Bracket, Mounting, Black	1	1
11			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			NLA - Half Clamp, Threaded Holes	1	1
10			Kit, Lateral Support Mounting Hardware	1	1
11			NLA - Screw, Hex Head (1/4-20 x 1-1/8")	1	3
12	Half Clamp, Non-Threaded Holes	1	1		
13			NLA - Half Clamp, Threaded Holes	1	1
NOTE: A - Includes items 3-9 and 11-15 B - Includes items 3-9 and 11-13 C - Includes items 11-13					

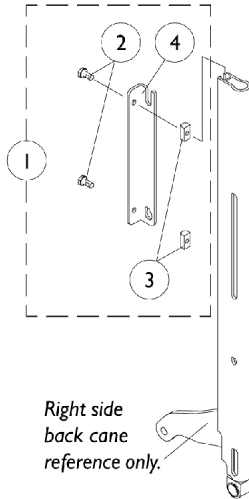
Back Mounting Hardware

(Infinity, Personal, JAY, Silhouette, Contour U Backs w/ Extruded Canes)
(Profile Back w/ 7/8" Round Canes)

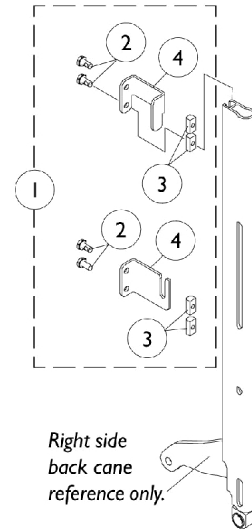
NOTE: V.S.R. is eliminated when back mounting hardware listed below is attached to Recline Only (2GR) and Tilt/Recline (2GTR) seating systems.



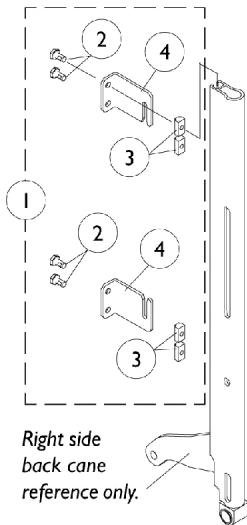
Infinity Back Mounting Hardware



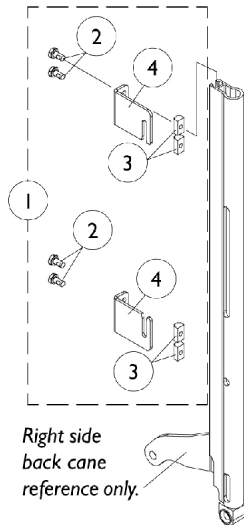
Personal Back Mounting Hardware



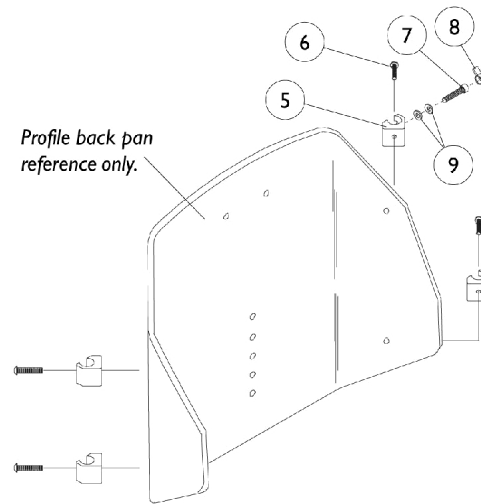
JAY Back Mounting Hardware



Silhouette Back Mounting Hardware



Contour U Back Mounting Hardware



Profile Back Mounting Hardware For 7/8" Round Back Canes

Back Mounting Hardware

(Infinity, Personal, JAY, Silhouette, Contour U Backs w/ Extruded Canes) (Profile Back w/ 7/8" Round Canes)

NOTE: V.S.R. is eliminated when back mounting hardware listed below is attached to Recline Only (2GR) and Tilt/Recline (2GTR) seating systems.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,M	1099776-NLA	NLA - Hardware, Infinity Back Mounting (Pair)	2	1
1	A,M,Q	1099778-NLA	NLA - Hardware, Personal Back Mounting (Pair)	2	1
1	A,M	1099777-NLA	NLA - Hardware, JAY Back Mounting (Pair)	2	1
1	A,M	1102697-NLA	NLA - Hardware, Contour U and Silhouette Back Mounting (Pair)	2	1
2	L	1028481-NLA	NLA - Screw, Socket Head (1/4-20 x 1/2")	1	8
2	L	1028481-NLA	NLA - Screw, Socket Head (1/4-20 x 1/2")	1	4
3	L	1082699	T-Nut (1/4-20)	1	8
3	L	1082699	T-Nut (1/4-20)	1	4
4	B	1099654-NLA	NLA - Brackets, Back Mounting, Black	1	2
4	C	1099655-NLA	NLA - Brackets, Back Mounting, Black	1	2
4	D	1099656-NLA	NLA - Brackets, Back Mounting, Black	1	1
4	E	1099657-NLA	NLA - Brackets, Back Mounting, Black	1	1
4	F	1099650-NLA	NLA - Brackets, Back Mounting, Black	1	1
4	G	1099651-NLA	NLA - Brackets, Back Mounting, Black	1	1
4	H	1099652-NLA	NLA - Brackets, Back Mounting, Black	1	1
4	I	1099653-NLA	NLA - Brackets, Back Mounting, Black	1	1
5	K,P	0190500-NLA	NLA - Block, Glide (16", 18" and 20" Wide)	1	4
5	K,P	0190600-NLA	NLA - Block, Glide (17" and 19" Wide)	1	4
6	N,P	0052906-NLA	NLA - Screw, Socket Button Head (1/4-20 x 3/4")	1	4
6	O,P	0051206-NLA	NLA - Screw, Machine, Hex Socket, Button Head (1/4-20 x 1-1/4)	1	4
7	P	1003545	Screw, Socket Head (1/4-20 x 1-1/4")	1	2
8	P	0226500-NLA	NLA - Knob, Tee	1	2
9	P	0050100-NLA	NLA - Washer, Nylon Flat (1/4 x 1/2 x 1/16")	1	4
	J	1086460	Grip, Foam, Hand (4-1/2" L)	1	2

Back Mounting Hardware

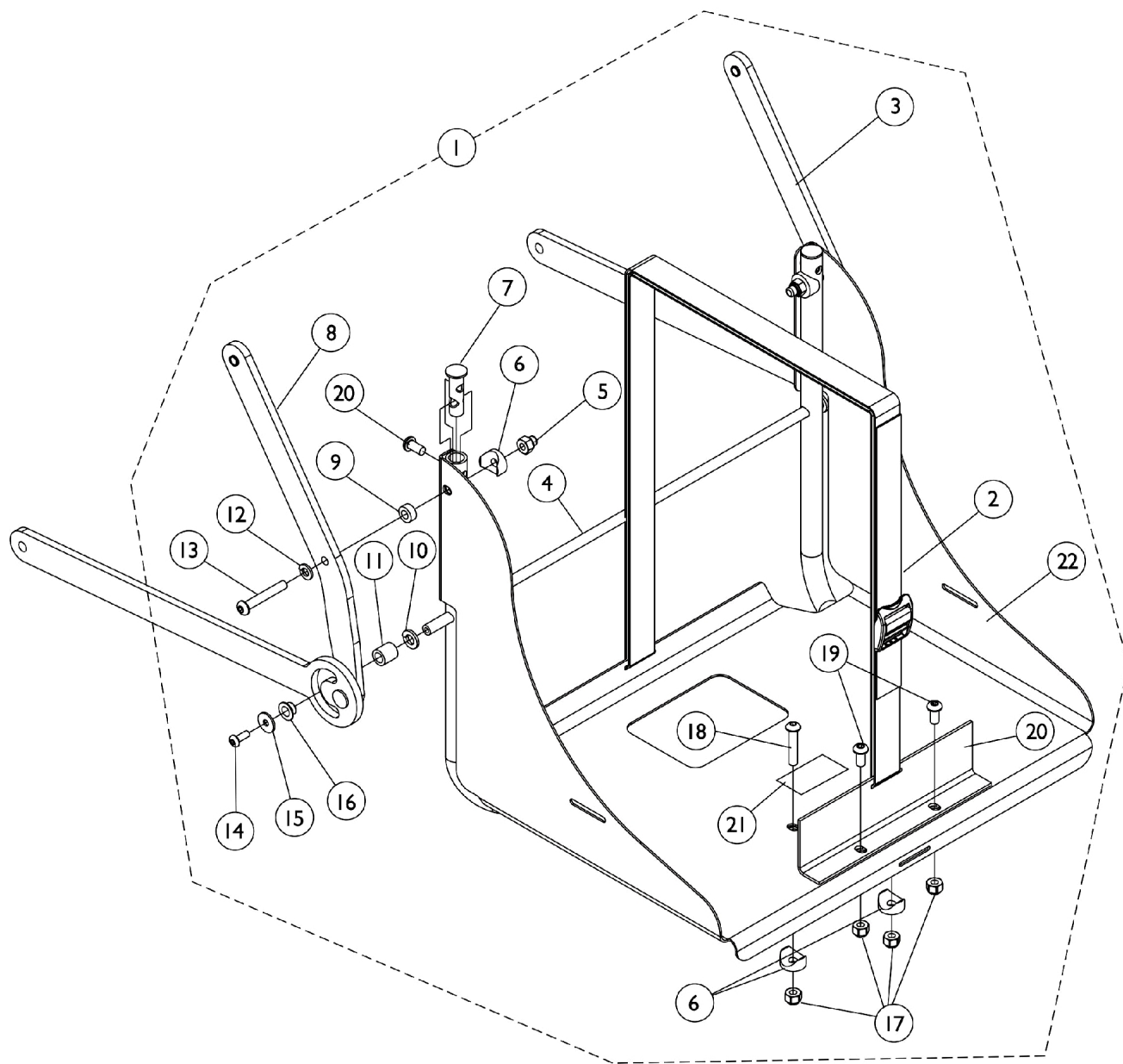
(Infinity, Personal, JAY, Silhouette, Contour U Backs w/ Extruded Canes)

(Profile Back w/ 7/8" Round Canes)

NOTE: V.S.R. is eliminated when back mounting hardware listed below is attached to Recline Only (2GR) and Tilt/Recline (2GTR) seating systems.

- NOTE:
- A - Includes Items 2-4
 - B - Infinity Back - Upper Left or Lower Right
 - C - Infinity Back - Upper Right or Lower Left
 - D - Personal Back - Right
 - E - Personal Back - Left
 - F - JAY Back - Upper Right
 - G - JAY Back - Upper Left
 - H - JAY Back - Lower Right, Contour U Back - Upper Right or Lower Left (2 each assembly), Silhouette Back - Upper Left or Lower Right (2 each assembly)
 - I - JAY Back - Lower Left, Contour U Back - Upper Left or Lower Right (2 each assembly), Silhouette Back - Upper Right or Lower Left (2 each assembly)
 - J - Not Shown
 - K - New foam grips are required when mounting sliding glide blocks onto the 7/8" round back canes. Existing foam grips will need to be replaced.
 - L - Infinity, JAY, Contour U and Silhouette Backs have 8 ea. assembly where as Personal Back has 4 ea. assembly.
 - M - V.S.R. is eliminated when back mounting hardware is attached to recline only (2GR) and tilt/recline (2GTR) seating systems.
 - N - 16, 18, 20 Wide
 - O - 17 and 19 Wide
 - P - Profile Back Mounting Hardware for 7/8" round canes consist of the following: 4 each of (#0190500 and #0052906 for 16", 18", 20" wide or #0190600 and #0050100 for 17", 19" wide) and 2 each of #1003545, #1056269, #1086460.
 - Q - Personal Back mounting hardware part number 1099778 is not compatible with the new Personal Back 10 and Personal Back 10 Plus models.

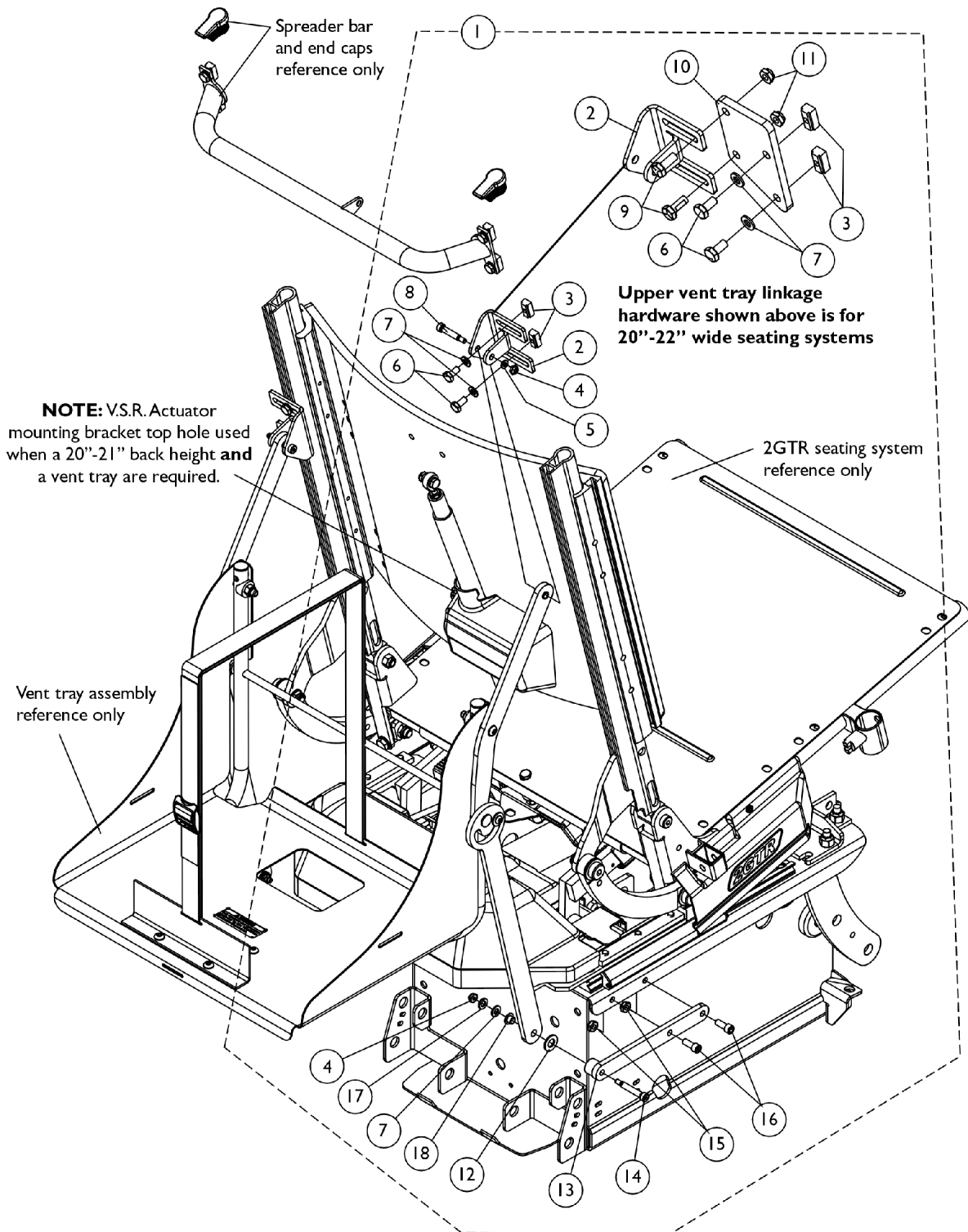
Vent Tray Assembly without Mounting Hardware



Vent Tray Assembly without Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1115816-NLA	NLA - Vent Tray Assembly	1	1
2		1113258-NLA	NLA - Strap and Buckle Assembly	1	1
3		1113256-NLA	NLA - Vent Tray Linkage Assembly - Right	1	1
4		1113636-NLA	NLA - Tube, Vent Tray Support, Black	1	1
5		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	2
6		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	4
7		1115813-NLA	NLA - Plug, Slide Tube	1	2
8		1113257-NLA	NLA - Vent Tray Linkage Assembly - Left	1	1
9		1026104-NLA	NLA - Spacer	1	2
10		1072692-NLA	NLA - Lockwasher, Split (5/16")	1	2
11		1115822-NLA	NLA - Spacer, Vent	1	2
12		1007453	Lockwasher, Split (1/4")	1	2
13		1019590	Screw, Socket Button Head (1/4-20 x 1-5/8")	1	2
14		1072319-NLA	NLA - Screw, Socket Button Head (#10-32 x 1/2")	1	2
15		1070587	Washer, Flat (3/16 x 5/8 x 1/16")	1	2
16		1079635	Bushing, Flange	1	2
17		1025736	Locknut (1/4-20)	1	4
18		1008432	Screw, Socket Button Head (1/4-20 x 1-1/4")	1	2
19		1006773-NLA	NLA - Screw, Socket Button Head (1/4-20 x 1/2")	1	4
20		1115820-NLA	NLA - Bracket, Vent Tray, Black	1	1
21		1118361-NLA	NLA - Decal, Warning, Approved Charger and Harness	1	1
22	C,D	1114968-NLA	NLA - Tray, Vent	1	1
		1125645-NLA	NLA - Spring, Dark Yellow, EXTRA Heavy Duty	1	2
NOTE: A - Includes items 2-22 and used for 2GT, 2GR and 2GTR systems. When adding a vent tray assembly to extruded back canes for the first time, see page titled "Vent Tray Kit For Extruded Back Canes" and order item number 1 B - When Center Mount Riggings are present and a customer is adding a Vent Tray for the first time in the field, additional Invacare Technical Assistance may be required. Call 1-800-832-4707 for instructions. C - Not Shown. EXTRA Heavy Duty Springs must be ordered as well when a vent tray assembly is requested for the first time. D - Spring color changed from Sunny Yellow to Dark Yellow 3/22/10. It is recommended to order springs in pairs to match color and maintain equal spring tension on both sides of the wheelchair					

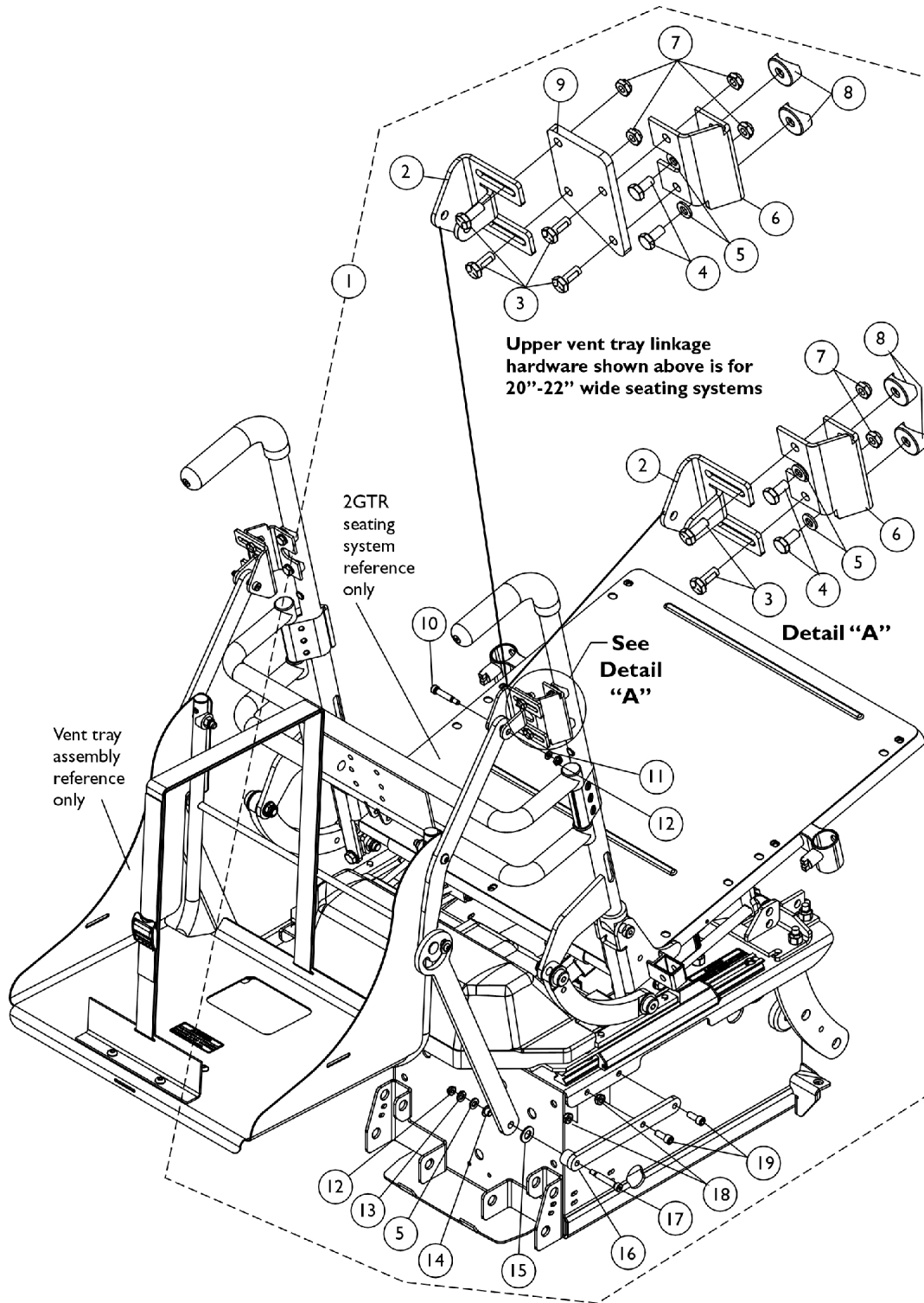
Vent Tray Mounting Hardware For Extruded Back Canes



Vent Tray Mounting Hardware For Extruded Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121260-NLA	NLA - Hardware, Vent Tray Mounting for 16"-19" Wide Seats with Extruded Canes	2	1
1	B	1121261-NLA	NLA - Hardware, Vent Tray Mounting for 20"-22" Wide Seats with Extruded Canes	2	1
2		1097191-NLA	NLA - Bracket, Upper Link, Black	1	2
3		1082699	T-Nut (1/4-20)	1	4
4		1026035-NLA	NLA - Locknut (#10-24)	1	4
5		1095360-NLA	NLA - Washer, Steel (7/8 x 3/8 x 1/16")	1	2
6		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
7		1026907	Washer (1/4 x 1/2 x 1/16")	1	6
8		1098289-NLA	NLA - Screw, Shoulder Hex Socket Head (1/4 x 1", #10-24)	1	2
9		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
10		1121021-NLA	NLA - Bracket, Seat Vent, Black (20 - 22" W)	1	2
11		1025195	Locknut (1/4-20)	1	4
12		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
13		1115815-NLA	NLA - Bracket, Vent Tray Attachment, Black	1	2
14		1000212	Screw, Shoulder Hex Socket (1/4 x 1-1/4", #10-24)	1	2
15		60275X000	Locknut (1/4-20)	1	4
16		1110468-NLA	NLA - Screw, Socket Head (1/4-20 x 5/8")	1	4
17		1007453	Lockwasher, Split (1/4")	1	2
18		1097179-NLA	NLA - Bushing, Flanged	1	2
NOTE: A - Includes items 2-8 and 12-18 B - Includes items 2-18					

Vent Tray Mounting Hardware For Round Back Canes



Vent Tray Mounting Hardware For Round Back Canes

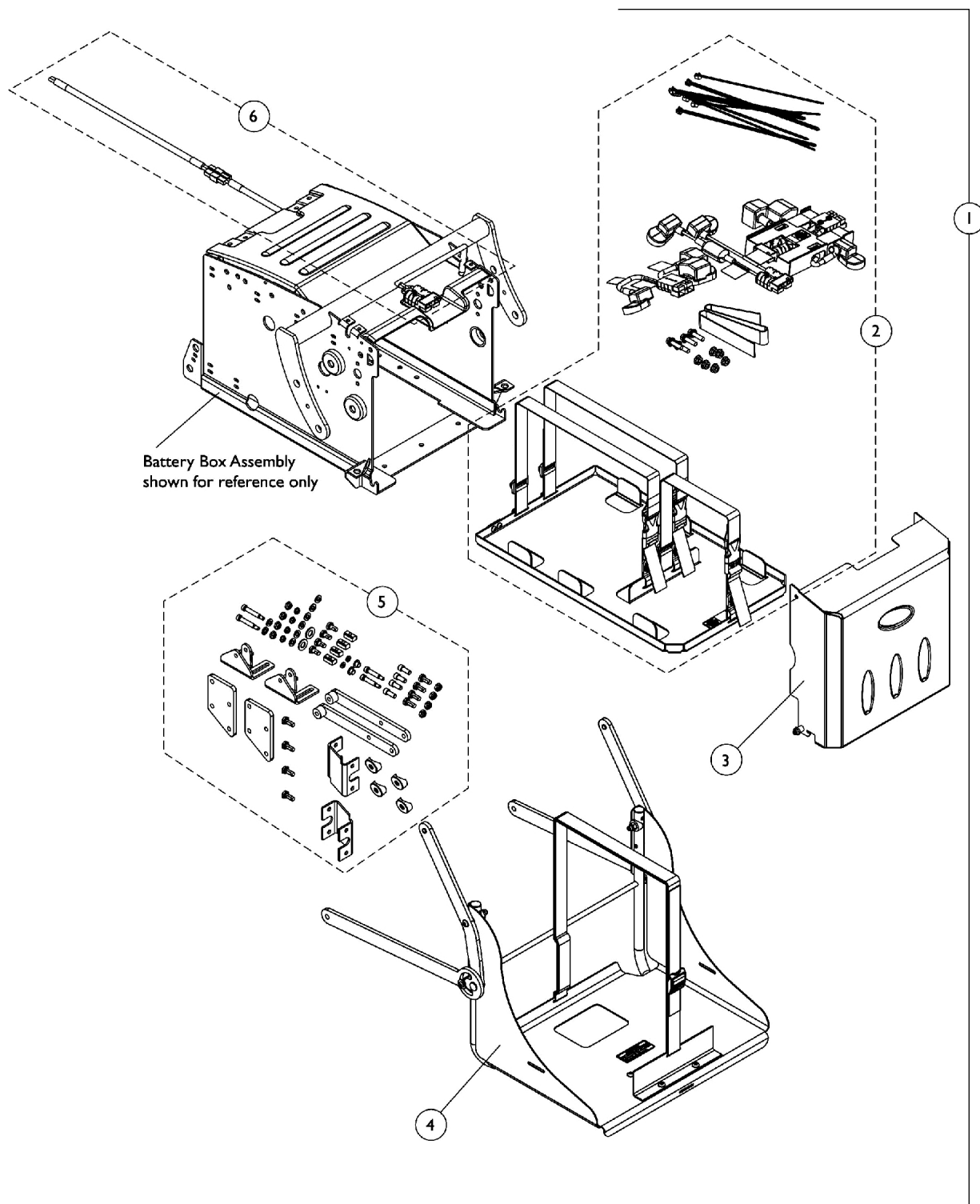
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121258-NLA	NLA - Hardware, Vent Tray Mounting for 16"-19" Wide Seats with Round Canes	2	1
1	B	1121259-NLA	NLA - Hardware, Vent Tray Mounting for 20"-22" Wide Seats with Round Canes	2	1
2		1097191-NLA	NLA - Bracket, Upper Link, Black	1	2
3	C	1121024	Screw, Hex Head w/ Patch (1/4-20 x 5/8")	1	4
4		1078214	Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	6
6		1113638-NLA	NLA - Bracket, Vent-Connect Upper, Black - Right	1	1
6		1121097	Bracket, Vent-Connect Upper, Black - Left	1	1
7	C	1025195	Locknut (1/4-20)	1	4
8		1082908-NLA	NLA - Spacer, Coved (5/16 x 29/32 x 7/16")	1	4
9		1121021-NLA	NLA - Bracket, Seat Vent, Black (20 - 22" W)	1	2
10		1098289-NLA	NLA - Screw, Shoulder Hex Socket Head (1/4 x 1", #10-24)	1	2
11		1095360-NLA	NLA - Washer, Steel (7/8 x 3/8 x 1/16")	1	2
12		1026035-NLA	NLA - Locknut (#10-24)	1	4
13		1007453	Lockwasher, Split (1/4")	1	2
14		1097179-NLA	NLA - Bushing, Flanged	1	2
15		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
16		1115815-NLA	NLA - Bracket, Vent Tray Attachment, Black	1	2
17		1000212	Screw, Shoulder Hex Socket (1/4 x 1-1/4", #10-24)	1	2
18		60275X000	Locknut (1/4-20)	1	4
19		1110468-NLA	NLA - Screw, Socket Head (1/4-20 x 5/8")	1	4

NOTE: A - Includes items 2-8 and 10-19
 B - Includes items 2-19
 C - Quantity of 8 are used for 20"-22" wide seats

Vent Tray Kit For Extruded & Round Back Canes

16"-22" Wide Seating Systems

A Battery Support Bracket Assembly for Vent must be ordered when a chair is equipped with a TRBKTS option



Vent Tray Kit For Extruded & Round Back Canes

16"-22" Wide Seating Systems

A Battery Support Bracket Assembly for Vent must be ordered when a chair is equipped with a TRBKTS option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B,C, D	1123841	Kit, Vent Tray Assembly For 16"-22" Wide Systems	1	1
2			Battery Wire Harness with Terminal Hardware, 22NF - Rear	1	1
2			Battery Wire Harness with Terminal Hardware, 22NF - Front	1	1
2			Harness, Battery Wire with Terminal Hardware, 22NF Vent	1	1
2			NLA - Battery Tray Assembly, TDX 22NF For Vent	1	1
3			NLA - Label, 22NF Terminal Configuration Warning	1	1
3			NLA - Label, 3 Battery Configuration Warning	1	1
3			NLA - Decal, Blank Logo	1	1
3			NLA - Decal, Invacare Medallion - Large	1	1
3			Locknut (1/4-20)	1	2
3			NLA - Sleeve, Door Pivot	1	2
4			NLA - Tray, Vent	1	1
4			NLA - Strap and Buckle Assembly	1	1
4			NLA - Vent Tray Linkage Assembly - Right	1	1
4			NLA - Tube, Vent Tray Support, Black	1	1
4			Nut, Hex with Nylon Cap (1/4-20)	1	2
4			Spacer, Coved (1/4 x 3/4 x 11/32")	1	4
4			NLA - Plug, Slide Tube	1	2
4			NLA - Vent Tray Linkage Assembly - Left	1	1
4			NLA - Spacer	1	2
4			NLA - Lockwasher, Split (5/16")	1	2
4			NLA - Spacer, Vent	1	2
4			Lockwasher, Split (1/4")	1	2
4			Screw, Socket Button Head (1/4-20 x 1-5/8")	1	2
4			NLA - Screw, Socket Button Head (#10-32 x 1/2")	1	2
4			Washer, Flat (3/16 x 5/8 x 1/16")	1	2
4			Bushing, Flange	1	2
4			Locknut (1/4-20)	1	4
4			NLA - Screw, Socket Button Head (1/4-20 x 1-1/4")	1	2
4			NLA - Screw, Socket Button Head (1/4-20 x 1/2")	1	4
4			NLA - Bracket, Vent Tray, Black	1	1
4			NLA - Decal, Warning, Approved Charger and Harness	1	1
5			NLA - Bracket, Upper Link, Black	1	2
5			T-Nut (1/4-20)	1	4
5			NLA - Locknut (#10-24)	1	4
5			NLA - Washer, Steel (7/8 x 3/8 x 1/16")	1	2
5			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4

Vent Tray Kit For Extruded & Round Back Canes

16"-22" Wide Seating Systems

A Battery Support Bracket Assembly for Vent must be ordered when a chair is equipped with a TRBKTS option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
5			Washer (1/4 x 1/2 x 1/16")	1	6
5			NLA - Screw, Shoulder Hex Socket Head (1/4 x 1", #10-24)	1	2
5			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
5			NLA - Bracket, Seat Vent, Black (20 - 22" W)	1	2
5			Locknut (1/4-20)	1	4
5			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
5			NLA - Bracket, Vent Tray Attachment, Black	1	2
5			Screw, Shoulder Hex Socket (1/4 x 1-1/4", #10-24)	1	2
5			Locknut (1/4-20)	1	4
5			NLA - Screw, Socket Head (1/4-20 x 5/8")	1	4
5			Lockwasher, Split (1/4")	1	2
5			NLA - Bushing, Flanged	1	2
5			Screw, Hex Head w/ Patch (1/4-20 x 5/8")	1	4
5			NLA - Bracket, Vent-Connect Upper, Black - Right	1	1
5			Bracket, Vent-Connect Upper, Black - Left	1	1
5			NLA - Spacer, Coved (5/16 x 29/32 x 7/16")	1	4
6			Harness, Vent Battery	1	1
6			NLA - Harness, Vent Battery Extension	1	1
6			Harness, Vent Battery Extension, TRBKTS Option	1	1
6			Screw, Phillips Pan Head (#8-16 x 5/8")	1	2
6			Tie Wrap (5-5/8" L)	1	4
			NLA - Instruction Sheet, Vent Tray Assembly For 16"-22" Wide Systems with Extruded Back Canes Installation	1	1
			NLA - Spring, Dark Yellow, EXTRA Heavy Duty	1	2
	E	1139541-NLA	NLA - Kit, Battery Support Bracket Assembly - For Vent "Option" System w/ 22NF Batteries	1	1
			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	4
			Bracket, Battery Support, Black	1	1

NOTE: A - To view location of individual components for items 2, 3 and 6, see page titled "Battery Tray Assembly, Door and Wire Harnesses For Vent Tray (3) 22NF Batteries"
 B - To view location of individual components for item 4, see page titled "Vent Tray Assembly without Mounting Hardware"
 C - To view location of individual components for item 5, see pages titled "Vent Tray Mounting Hardware For Extruded or Round Back Canes"
 D - Part Number 1123840 is no longer available from the Invacare Service Parts Department. Refer to the Invacare Website under "Product Literature Search". Enter the part number in the "Keywords" field and download a free PDF version copy.
 E - Not Shown. To view location of individual components, see page titled "Battery Support Bracket Assembly TRBKTS Option"

Power Wheelchair Tool Kit

I



**Multimeter
with Leads**



**Grounding
Wire**



**1" Test
Leads**



**Protractor/Angle
Locator**



**Invacare
Pen Light**



**Invacare
Tape Measure**



**Invacare
Phillips/Flat Head
Screwdriver**



MKIV Programmer

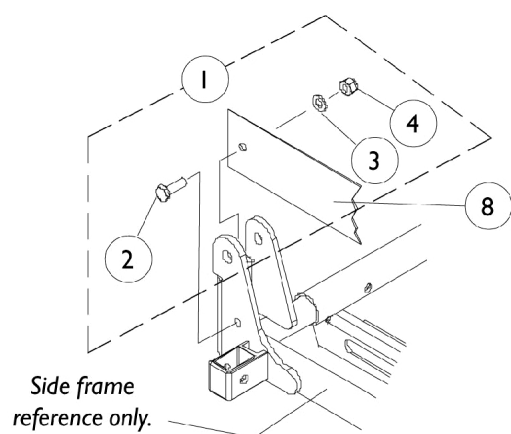


**Virtual Service
Charger Cable**

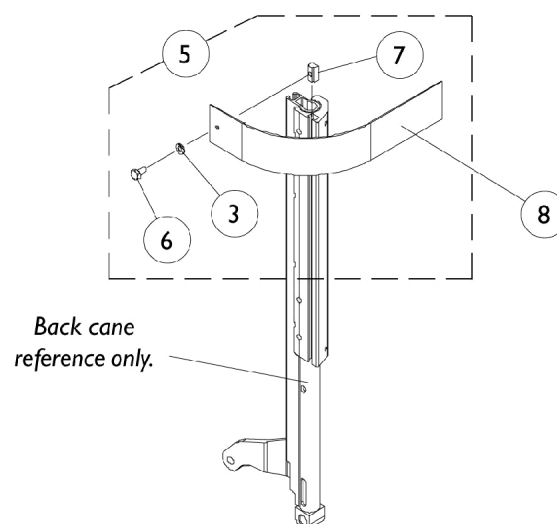
Power Wheelchair Tool Kit

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1125222-NLA	NLA - Kit, Power Wheelchair Tool Includes: 1 ea. Multimeter with Leads 1 ea. Locator, Protractor/Angle Magnetic Base 1 ea. Instructions, MKIV Programmer 1 ea. Wire, Grounding with Hand Strap and Clip 1 ea. Leads, 1" Test 1 ea. Light, Pen with Invacare Logo 1 ea. Tape Measure, Compact with Invacare Logo 1 ea. Screwdriver, Pen-Size Phillips/Flat Head 1 ea. Cable, Virtual Service Charger/Modem	1	1

Miscellaneous Accessories



**Seat Positioning Strap
Attaching Hardware**

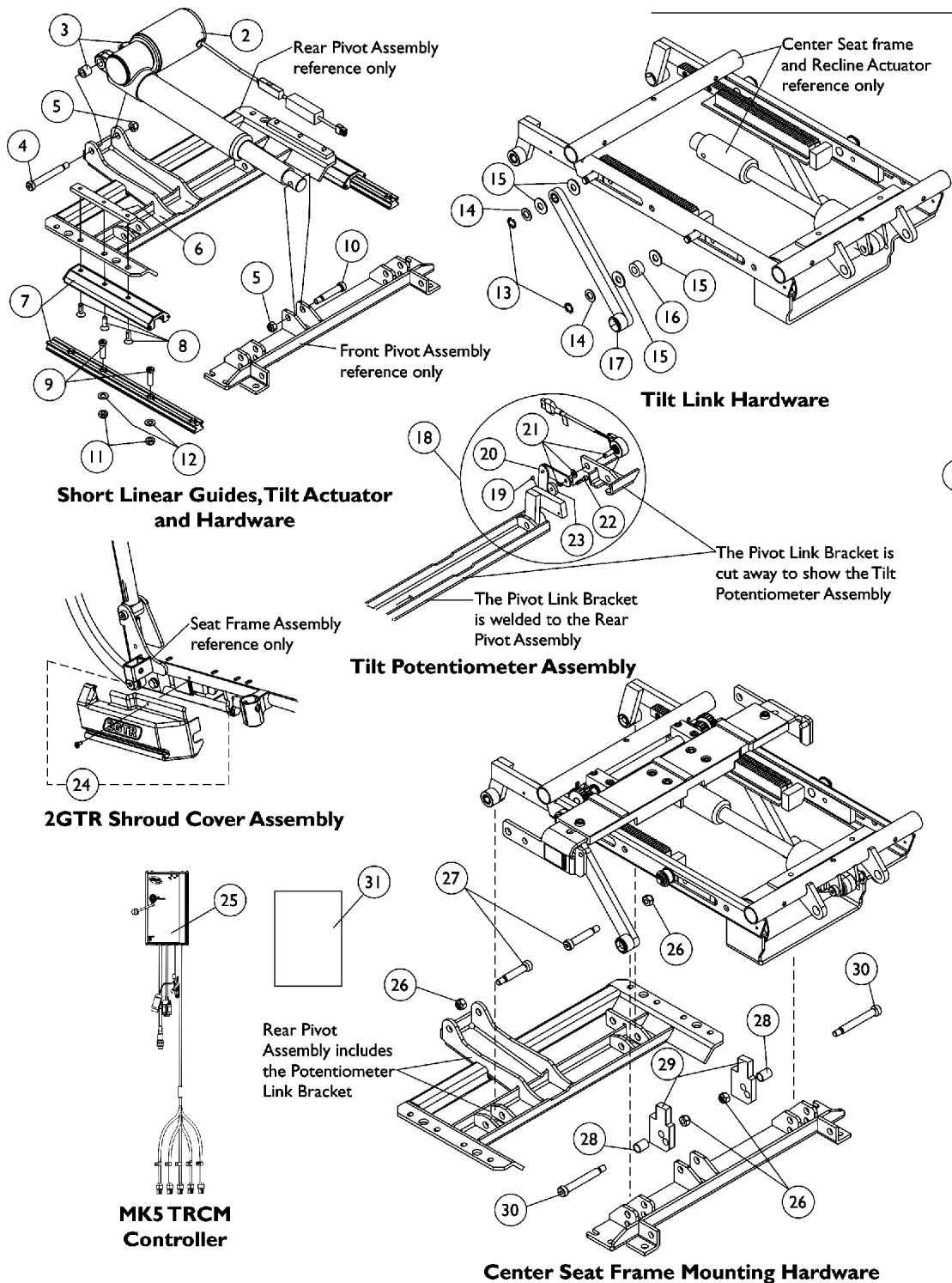


**Chest Positioning Strap
Attaching Hardware**

Miscellaneous Accessories

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1091505-NLA	NLA - Hardware, Seat Positioning Strap Attaching (Pair)	2	1
2		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
3		1026900	Washer (1/4 x 23/32 x 1/16")	1	2
4		7930333	Locknut (1/4-20)	25	2
5	C	1090212	Kit, Chest Positioning Strap Mounting Hardware For Conventional Seating	2	1
3			Washer (1/4 x 23/32 x 1/16")	1	2
6			Screw, Hex Head w/ Patch (1/4-20 x 1/2")	1	2
7			T-Nut (1/4-20)	1	2
8	E,F	1004310	Strap, Positioning, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 48")	1	1
8	E,G	1034625	Strap, Positioning, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 61")	1	1
8	E,G,K	1034752-NLA	NLA - Strap, Positioning, Seat/Chest w/ Airline Style Buckle (Eyelet to Eyelet Length 61")	1	1
8	D,E	1034745	Strap, Positioning, Seat/Chest w/ Hook and Loop Style Buckle (Eyelet to Eyelet Length 61")	1	1
	A	0020200-NLA	NLA - Kit, Legrest with Screws, Otto Bock (6" W x 9" H)	1	1
	A	0020300-NLA	NLA - Adapter Plate, Otto Bock Legrest Pad	1	1
	A,I	0143900-NLA	NLA - Flap, Back Pan - Tarsys	1	1
	A,J	0144000-NLA	NLA - Flap, Back Pan - Tarsys	1	1
	A,G	0144100-NLA	NLA - Flap, Back Pan - Tarsys	1	1
NOTE: A - Not Shown B - Includes Items 2-4 C - Includes Items 3, 6, and 7 D - Chest Only E - Positioning strap attaching hardware not included. F - 16-19" Wide G - 20-22" Wide I - 16-17" Wide J - 18-19" Wide K - 1034752 Airline Buckle Style is No Longer Available. Use Auto Style part number 1034625 as a replacement.					

Conversion Kit - 2GR To 2GTR For TDX



1

Conversion Kit - 2GR To 2GTR For TDX

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1140348	NLA - Kit, Conversion - 2GR To 2GTR On TDX For All User Weight Limits	1	1
2			NLA - Actuator Motor Assembly, Tilt	1	1
3			Bushing (3/8 x 5/8 x 1/2")	1	2
4			NLA - Bolt, Shoulder (3/8 x 2-1/2")	1	1
5			Locknut (5/16-18)	1	2
6			NLA - Bar, Clamp, Black	1	2
7			NLA - Guide, Linear - Short	1	2
8			NLA - Screw, Socket Flat Head w/ Patch (1/4-20 x 3/4")	1	6
9			NLA - Screw, Socket Head (5/16-18 x 1")	1	4
9			NLA - Screw, Socket Head w/ Patch (5/16-18 x 1-1/4")	1	4
10			Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	1
11			Locknut (5/16-18)	1	4
12			Washer, Flat (5/16 x 5/8 x 1/16")	1	4
13			NLA - Ring, Retaining (3/8")	1	4
14			Washer, Flat (3/8 x 11/16 x 1/16")	1	4
15			Washer, Nylon (3/8 x 7/8 x 1/16")	1	8
16			NLA - Spacer (3/8 x 3/4 x 3/8")	1	2
17			NLA - Link, Tilt, Black	1	2
19			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	1
20			NLA - Linkage, Tilt Potentiometer	1	1
21			NLA - Harness, Tilt Potentiometer with Nut and Washer	1	1
22			NLA - Screw, Socket Head (#8-32 x 5/8")	1	1
23			NLA - Washer, Nylon (3/16 x 3/4 x 5/32")	1	1
24			NLA - Shroud Cover Assembly with Decal - Right (2GTR)	1	1
24			NLA - Shroud Cover Assembly with Decal - Left (2GTR)	1	1
25			NLA - Reconditioned - Controller, MK5 TRCM	1	1
26			Locknut (5/16-18)	1	4
27			Screw, Shoulder Hex Socket Head (3/8 x 1-1/2", 5/16-18)	1	4
28			NLA - Bushing, Black (7/16 x 1/2 x 11/16")	1	2
29			NLA - Block, Black Tilt Angle	1	2
30			NLA - Bolt, Shoulder (3/8 x 2-1/2")	1	2
31			NLA - Instruction Sheet, Conversion Kit - 2GR To 2GTR	1	1
18	B	1117258-NLA	NLA - Tilt Potentiometer Assembly	1	1
NOTE: A - Includes items 2-17, 19-31 and used for all user weight limits B - Includes items 19-23 C - Item number 9 part #1114962 was used before 12/19/05 and part #1108429 is used after 12/18/05					

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