

Invacare® 300 Invacare® 400 Scooter



Yes, you can.

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 03-023. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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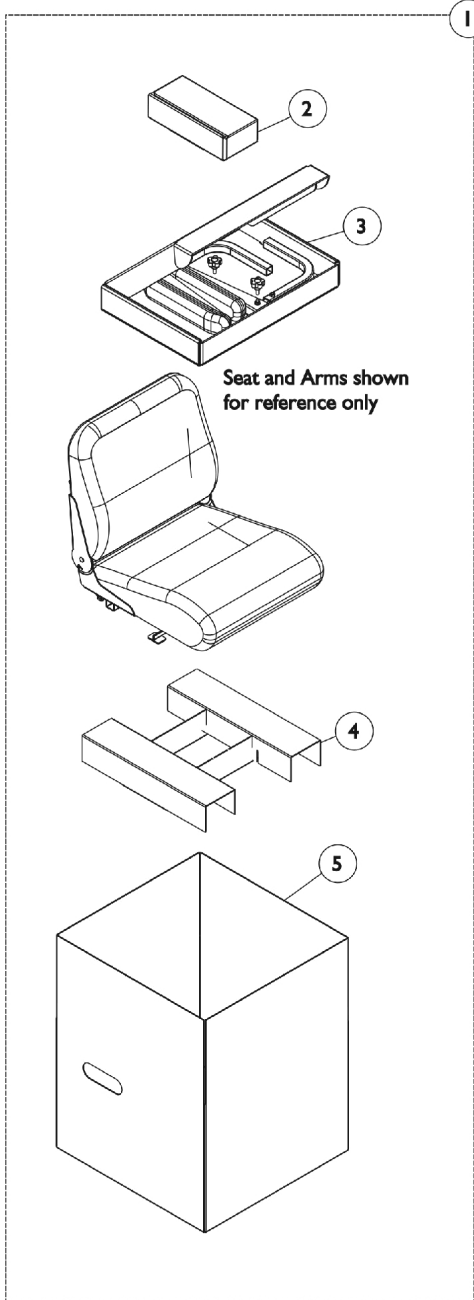
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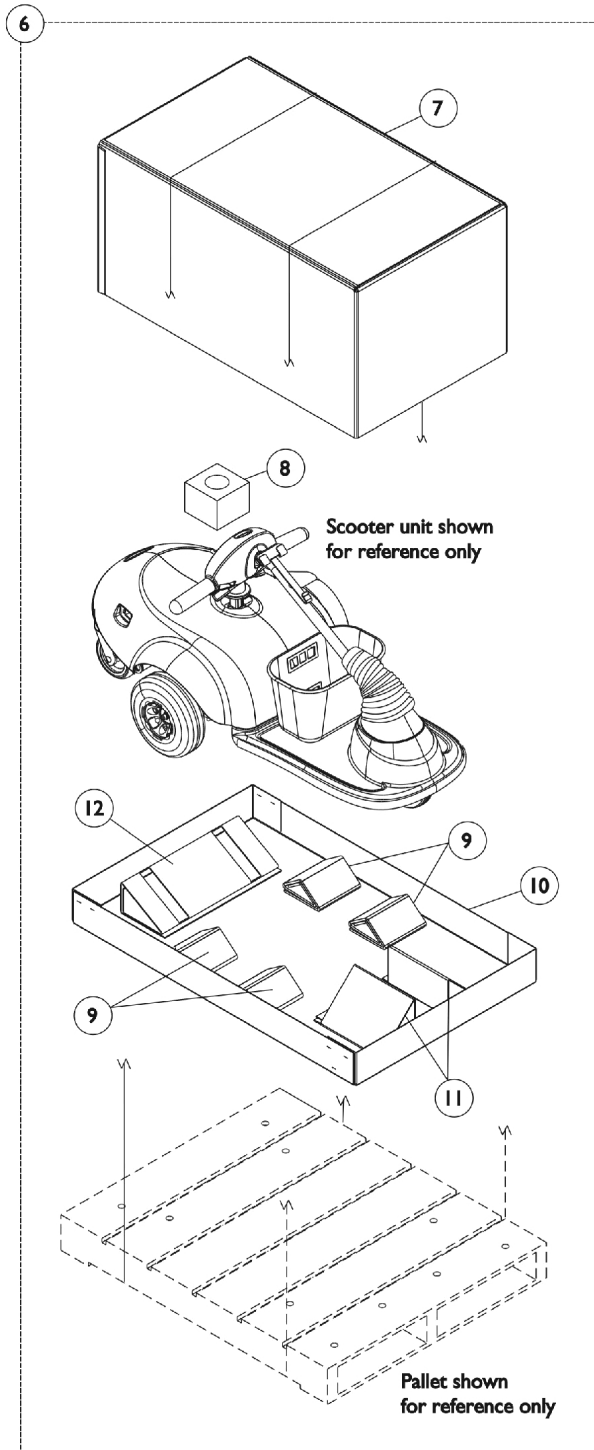
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Packaging, Literature and Decals

When adjusting or replacing parts, please refer to your Owner's Manual for assistance.



Packaging for Seat Unit Shown



Packaging for Base Unit Shown

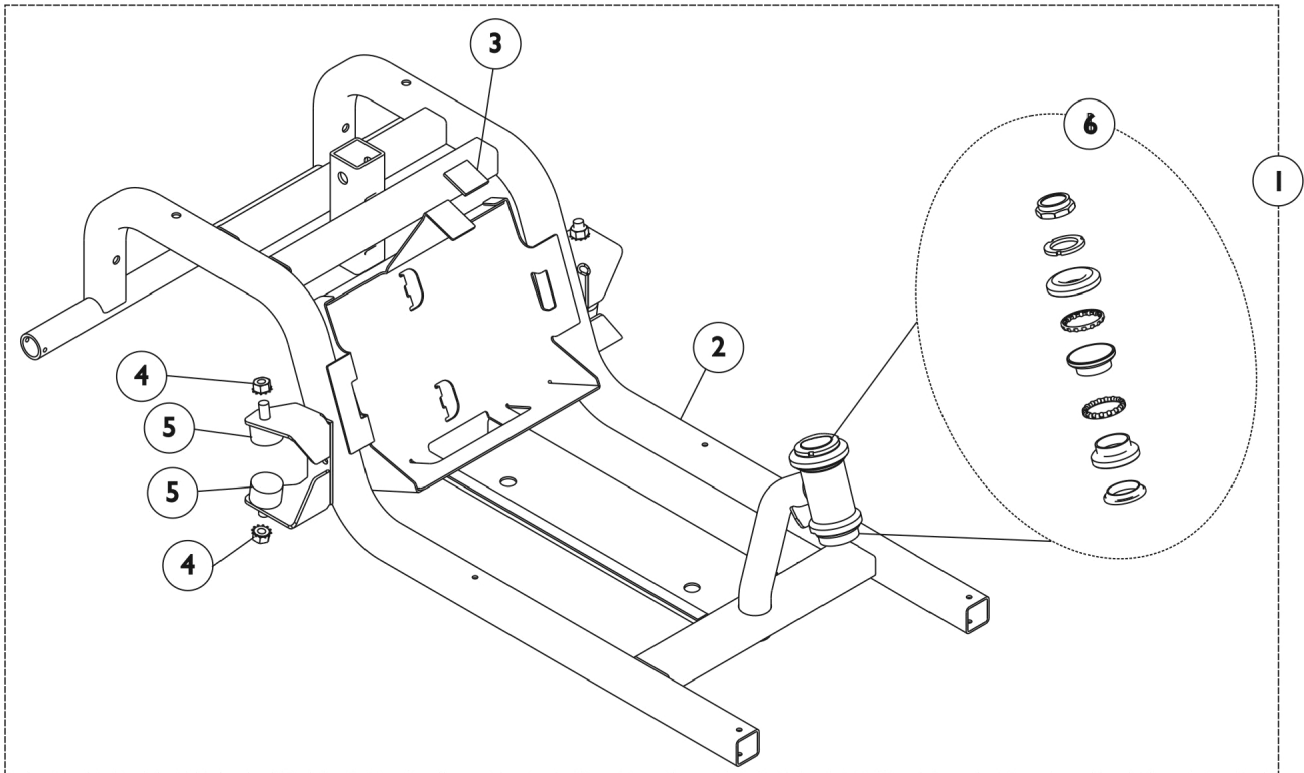
Packaging, Literature and Decals

When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	1116980-NLA	NLA - Packaging, Seat Assembly (16-18" Seat)	1	1
2			NLA - Carton, Inner	1	1
3			NLA - Carton, Inner	1	1
4			NLA - Insert, Carton	1	1
5			NLA - Carton (16 - 18" Seat)	1	1
1	C	1125395-NLA	NLA - Packaging, Seat Assembly (20"Seat)	1	1
2			NLA - Carton, Inner	1	1
3			NLA - Carton, Inner	1	1
4			NLA - Insert, Carton	1	1
5			NLA - Carton, 20" Seat	1	1
6	A,B	1120440-NLA	Kit, Packaging (Invacare 300 Scooter)	1	1
7			NLA - Carton, Shipper (Invacare 300 Scooter)	1	1
8			NLA - Sleeve, Foam - Seat Post	1	1
9			NLA - Insert, Carton	1	4
10			NLA - Carton, Shipper - Top/Bottom	1	1
11			NLA - Insert, Carton	1	1
12			NLA - Insert, Carton	1	1
			NLA - Owner's Manual	1	1
6		1125397-NLA	NLA - Kit, Packaging (Invacare 400 Scooter)	1	1
7			NLA - Carton, Shipper (Invacare 400 Scooter)	1	1
8			NLA - Carton, Shipper - Top/Bottom	1	1
9			NLA - Sleeve, Foam - Seat Post	1	1
10			NLA - Insert, Carton	1	4
11			NLA - Insert, Carton	1	1
12			NLA - Insert, Carton	1	1
			NLA - Owner's Manual	1	1
	D,E	1133440	NLA - Kit, Literature & Labels (Invacare 300 Scooter) - French/Canadian	1	1
	D,E	1133441-NLA	NLA - Kit, Literature & Labels (Invacare 400 Scooter) - French/Canadian	1	1

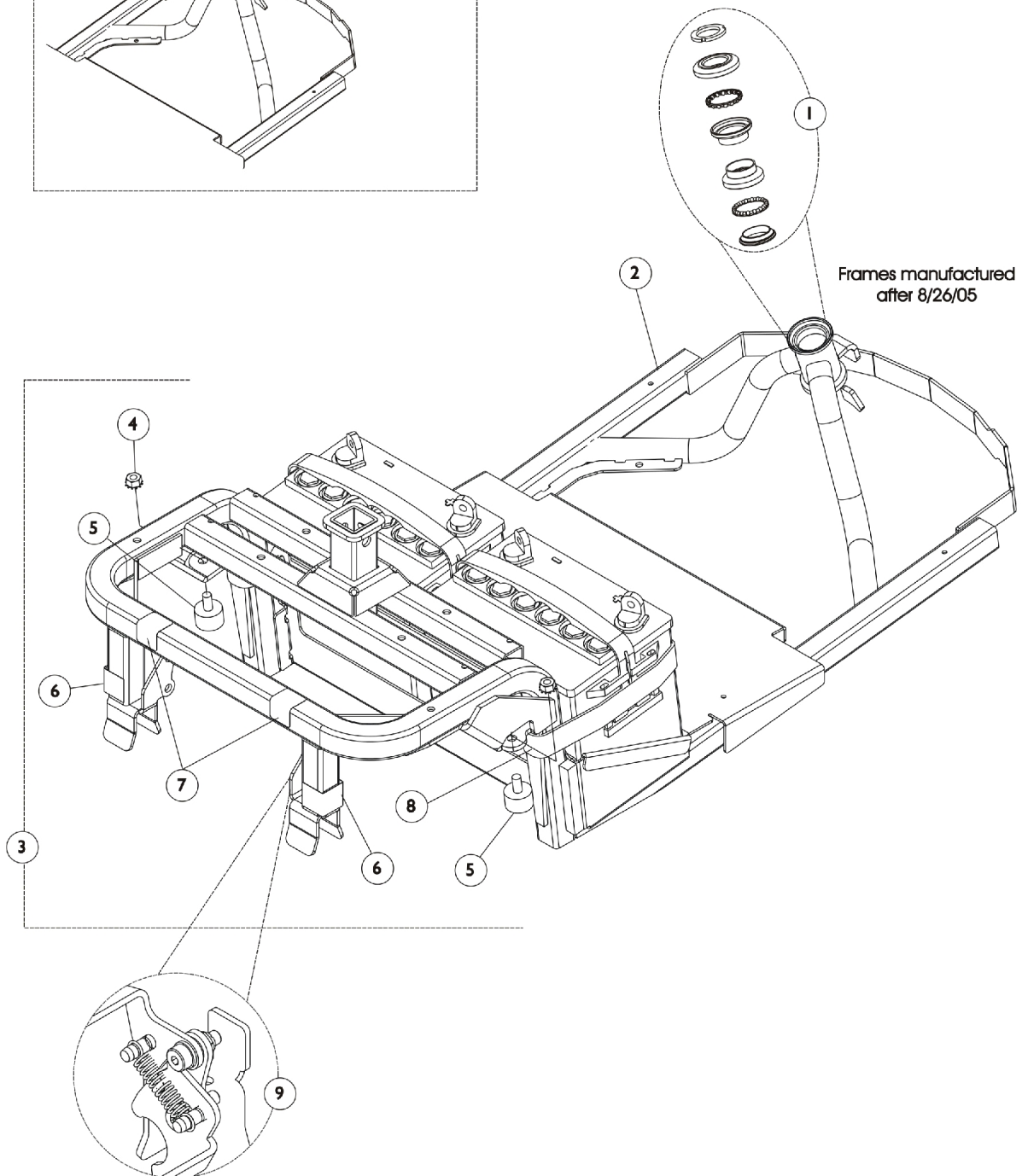
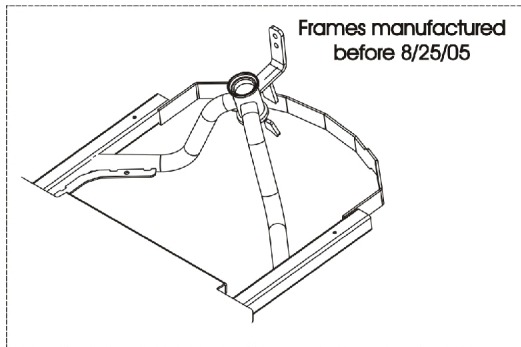
NOTE: A - Owner's Manual is Not Shown but a part of the Packaging Kit.
B - Includes: Items 7 thru 12 and Owner's Manual.
C - Includes: Items 2-5.
D - Not Shown
E - Includes: Weight Capacity Label, Owner's Manual, Wiring Diagram Label, Label Instruction Sheet and Pinch Warning Label

Frame with Hardware Invacare 300 Scooter



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1120432-NLA	NLA - Frame Assembly (Invacare 300 Scooter)	1	1
2			NLA - Frame, Invacare 300 Scooter, Black	1	1
3			NLA - Fastener, Hook with Adhesive Back (1" W x 1" L)	1	1
4			NLA - Nut, Keps (5/16-18)	1	4
5			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	4
6			NLA - Kit, Headset Bearing	1	1
NOTE: A - Includes: Items 2-6.					

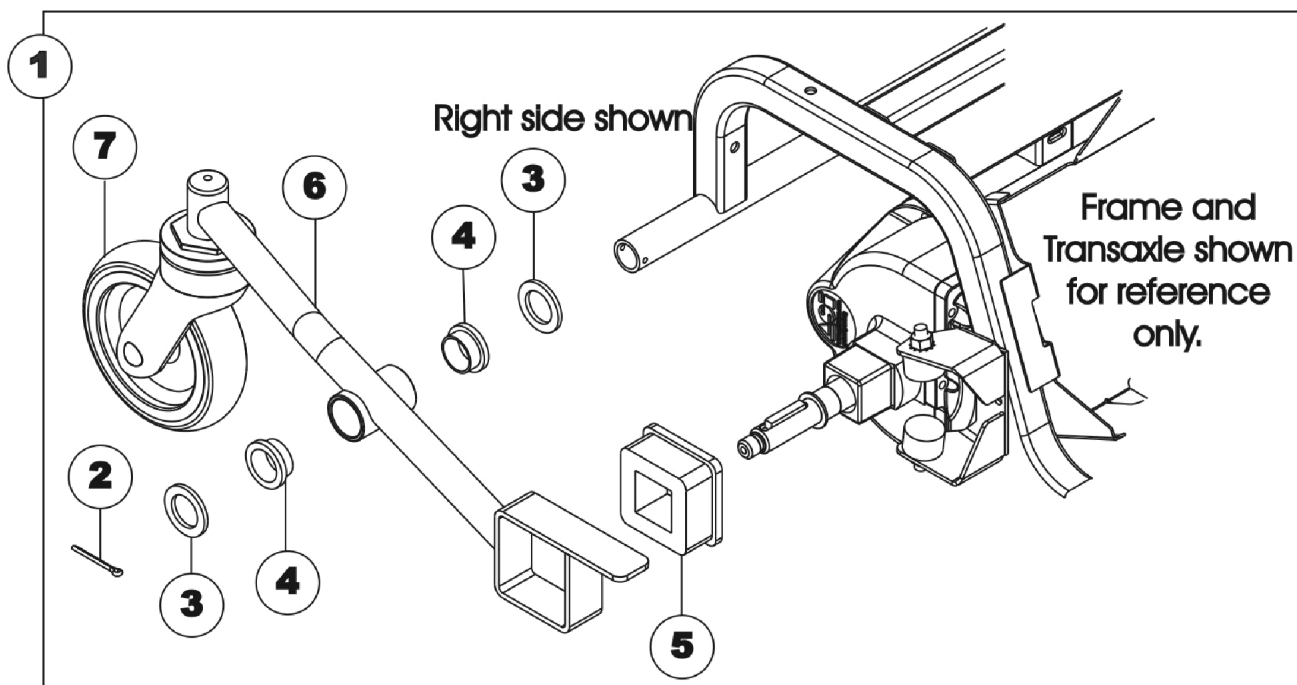
Frame with Hardware Invacare 400 Scooter



Frame with Hardware Invacare 400 Scooter

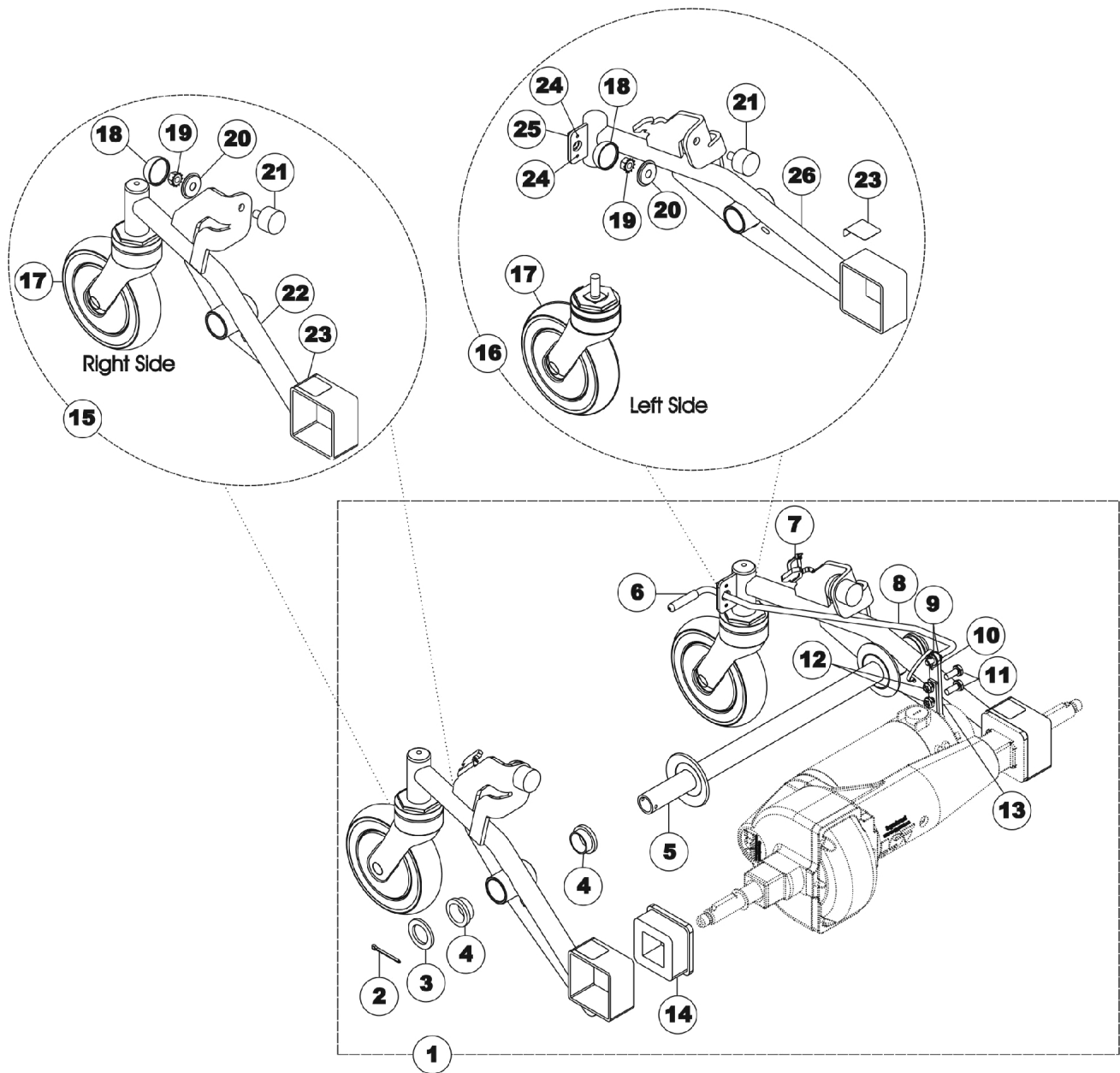
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1055707-NLA	NLA - Kit, Headset Bearing	1	1
2		1124903-NLA	NLA - Frame w/ Headset Bearings, Black (Invacare 400 Scooter)	1	1
3		1125388-NLA	NLA - Kit, Frame Hardware (Invacare 400 Scooter)	1	1
4			NLA - Nut, Keps (5/16-18)	1	2
5			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	2
6			NLA - Fastener, Loop Adhesive Back (1" W x 3" L)	1	2
7			Decal, Warning Pinch Point	1	2
8	B	1125365-NLA	NLA - Strap, Battery (Invacare 400 Scooter)	1	1
9			NLA - Latch Handle Mounting Assembly - Invacare 400 Scooter	1	1
NOTE: A - Includes: Items 4-8. B - This assembly does not come with the Frame Hardware Assembly.					

Swingarm and Caster with Hardware - Invacare 300



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1120433-NLA	NLA - Frame, Swingarm Assembly (Invacare 300 Scooter)	1	1
2			NLA - Pin, Cotter (1/8 x 1-1/4")	1	2
3			NLA - Washer, Steel (29/32 x 1-3/8 x 1/8")	1	4
4			NLA - Washer, Shoulder	1	4
5			NLA - Element, Viscous	1	2
6			NLA - Swingarm with Caster - Right (Invacare 300 Scooter)	1	1
6			NLA - Swingarm with Caster - Left (Invacare 300 Scooter)	1	1
7			NLA - Caster, Swivel (5") (Invacare 300 Scooter)	1	2
NOTE: A - Includes: Items 2-7; Assembly Includes both Right and Left sides. B - The Swingarm assembly includes the caster.					

Swingarm and Caster with Hardware - Invacare 400



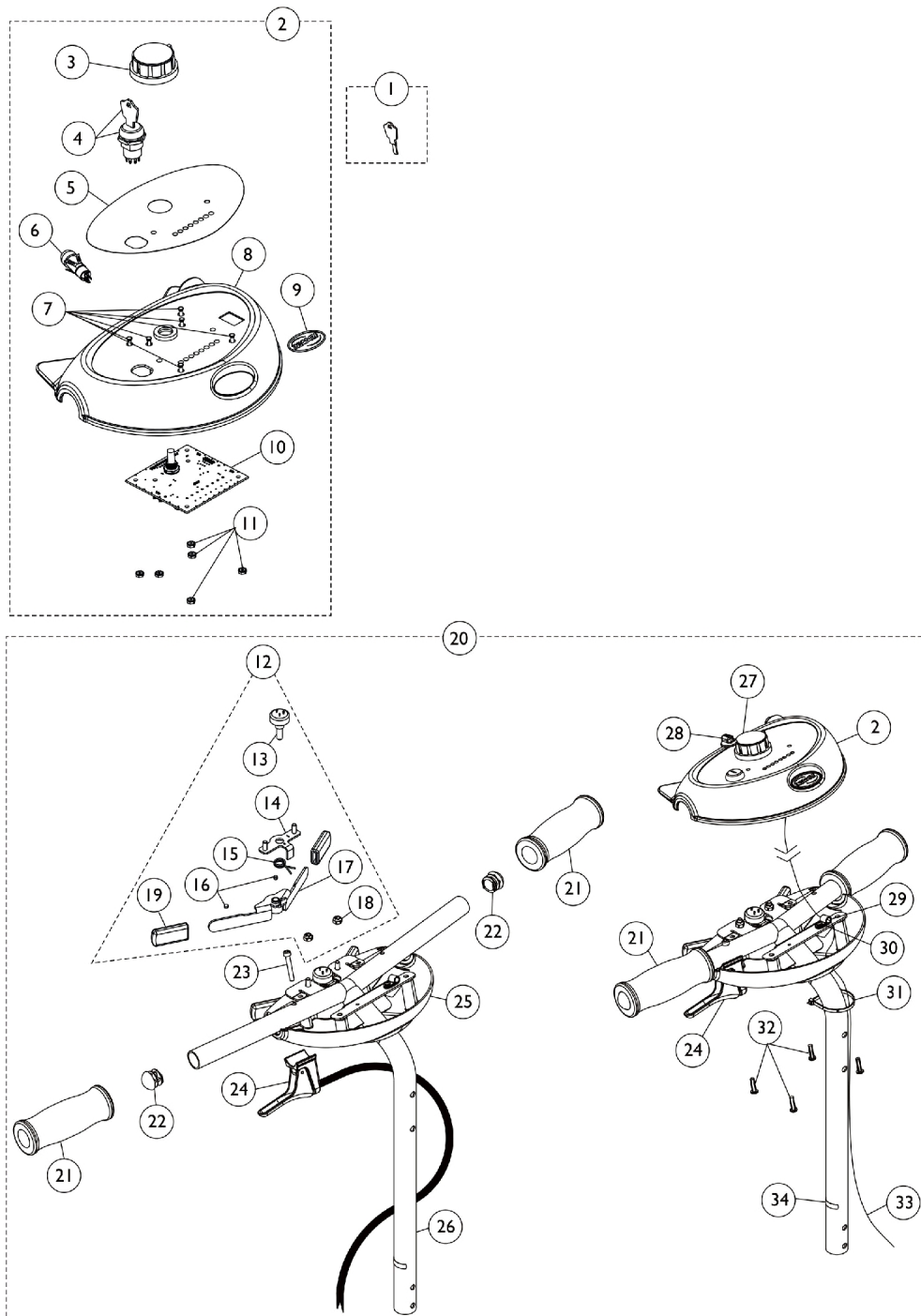
Swingarm and Caster with Hardware - Invacare 400

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124906-NLA	NLA - Frame, Swingarm Assembly (Invacare 400 Scooter)	1	1
2			NLA - Pin, Cotter (1/8 x 1-1/4")	1	2
3			NLA - Washer, Steel (29/32 x 1-3/8 x 1/8")	1	2
4			NLA - Washer, Shoulder	1	4
5			NLA - Tube, Pivot, Black	1	1
6			Tip, Plastic, Black	1	1
7			Tie Wrap (5-5/8" L)	1	2
8			NLA - Rod, Release Brake	1	1
9			Washer (1/4 x 1/2 x 1/16")	1	2
10			NLA - Pin, Cotter (5/64 x 1/2")	1	1
11			Screw, Hex Head (1/4-20 x 5/8")	1	2
12			NLA - Locknut (1/4-20)	1	2
13			NLA - Bracket, Extension Brake, Black	1	1
14			NLA - Element, Viscous	1	2
17			NLA - Caster, Swivel (5-1/2") (Invacare 400 Scooter)	1	2
18			NLA - Cap, Hub, Black	1	2
19			NLA - Nut, Keps (5/16-18)	1	2
20			NLA - Washer, Caplugs (11/32" I.D. x 1" O.D.)	1	2
21			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	2
23			Decal, Warning Pinch Point	1	2
24			NLA - Rivet (1/8 x 1")	1	2
25			NLA - Plate, Nylon	1	1
26			NLA - Frame, Swingarm, Black - Left	1	1
22			NLA - Frame, Swingarm, Black - Right	1	1
16	B,C	1122050-NLA	NLA - Swingarm with Caster - Left (Invacare 400 Scooter)	1	1
17			NLA - Caster, Swivel (5-1/2") (Invacare 400 Scooter)	1	2
18			NLA - Cap, Hub, Black	1	2
19			NLA - Nut, Keps (5/16-18)	1	2
20			NLA - Washer, Caplugs (11/32" I.D. x 1" O.D.)	1	2
21			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	2
23			Decal, Warning Pinch Point	1	2
26			NLA - Frame, Swingarm, Black - Left	1	1
15	B,D	1122049-NLA	NLA - Swingarm with Caster - Right (Invacare 400 Scooter)	1	1
17			NLA - Caster, Swivel (5-1/2") (Invacare 400 Scooter)	1	2
18			NLA - Cap, Hub, Black	1	2
19			NLA - Nut, Keps (5/16-18)	1	2
20			NLA - Washer, Caplugs (11/32" I.D. x 1" O.D.)	1	2
21			NLA - Bumper, Rubber (1" Diameter x 5/8")	1	2
22			NLA - Frame, Swingarm, Black - Right	1	1
23			Decal, Warning Pinch Point	1	2

Swingarm and Caster with Hardware - Invacare 400

NOTE: A - Includes: Items 2-26; Assembly Includes both Right and Left sides.
B - The Swingarm assembly includes the caster.
C - Includes: Items 17-21 & 23-26.
D - Includes: Items 17-23.

Tiller Assembly with Main Wiring Harness - Invacare 300 Scooter



Tiller Assembly with Main Wiring Harness - Invacare 300 Scooter

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1126100-NLA	NLA - Key, Ignition	1	1
2		1118267-NLA	NLA - Shroud, Tiller with Circuit Board - Candy Red Pearl	1	1
3			Knob, Control	1	1
4			NLA - Key Switch with Key Assembly	1	1
5			NLA - Decal, Faceplate	1	1
6			Switch, Horn	1	1
7			NLA - Stud (#4-40 x 3/8")	1	6
8			NLA - Shroud, Tiller, Upper, Candy Red Pearl	1	1
9			NLA - Decal, Invacare 3-D Logo (1-19/32" L)	1	1
10			NLA - Circuit Board with Speed Pot	1	1
11			Nut, Hex Keps (#4-40)	1	6
	A		NLA - Label, Patent Pending	1	1
2		1118268-NLA	NLA - Shroud, Tiller with Circuit Board - Deep Blue Pearl	1	1
3			Knob, Control	1	1
4			NLA - Key Switch with Key Assembly	1	1
5			NLA - Decal, Faceplate	1	1
6			Switch, Horn	1	1
7			NLA - Stud (#4-40 x 3/8")	1	6
8			NLA - Shroud, Tiller, Upper, Deep Blue Pearl	1	1
9			NLA - Decal, Invacare 3-D Logo (1-19/32" L)	1	1
10			NLA - Circuit Board with Speed Pot	1	1
11			Nut, Hex Keps (#4-40)	1	6
	C,D		NLA - Label, Patent Pending	1	1
12		1119473-NLA	NLA - Kit, Throttle Lever with Instruction Sheet	1	1
13			Wig Wag (Throttle Pot)	1	1
14			Bracket, Support	1	1
15			Spring, Torsion	1	1
16			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2
17			Tiller Lever Assembly, Black	1	1
18			Locknut (#10-32)	1	2
19			NLA - Cap, End, Throttle, Black	1	2
			Instruction Sheet, Throttle Lever	1	1
			NLA - Bag, Poly Zip-Lip (8-3/4" L x 6" W)	1	1
20	B	1118430-NLA	NLA - Tiller Assembly - Deep Blue Pearl	1	1
2			Switch, Horn	1	1
2			NLA - Decal, Faceplate	1	1
2			NLA - Shroud, Tiller, Upper, Deep Blue Pearl	1	1
2			Nut, Hex Keps (#4-40)	1	6
4			NLA - Key Switch with Key Assembly	1	1
7			NLA - Stud (#4-40 x 3/8")	1	6
9			NLA - Decal, Invacare 3-D Logo (1-19/32" L)	1	1

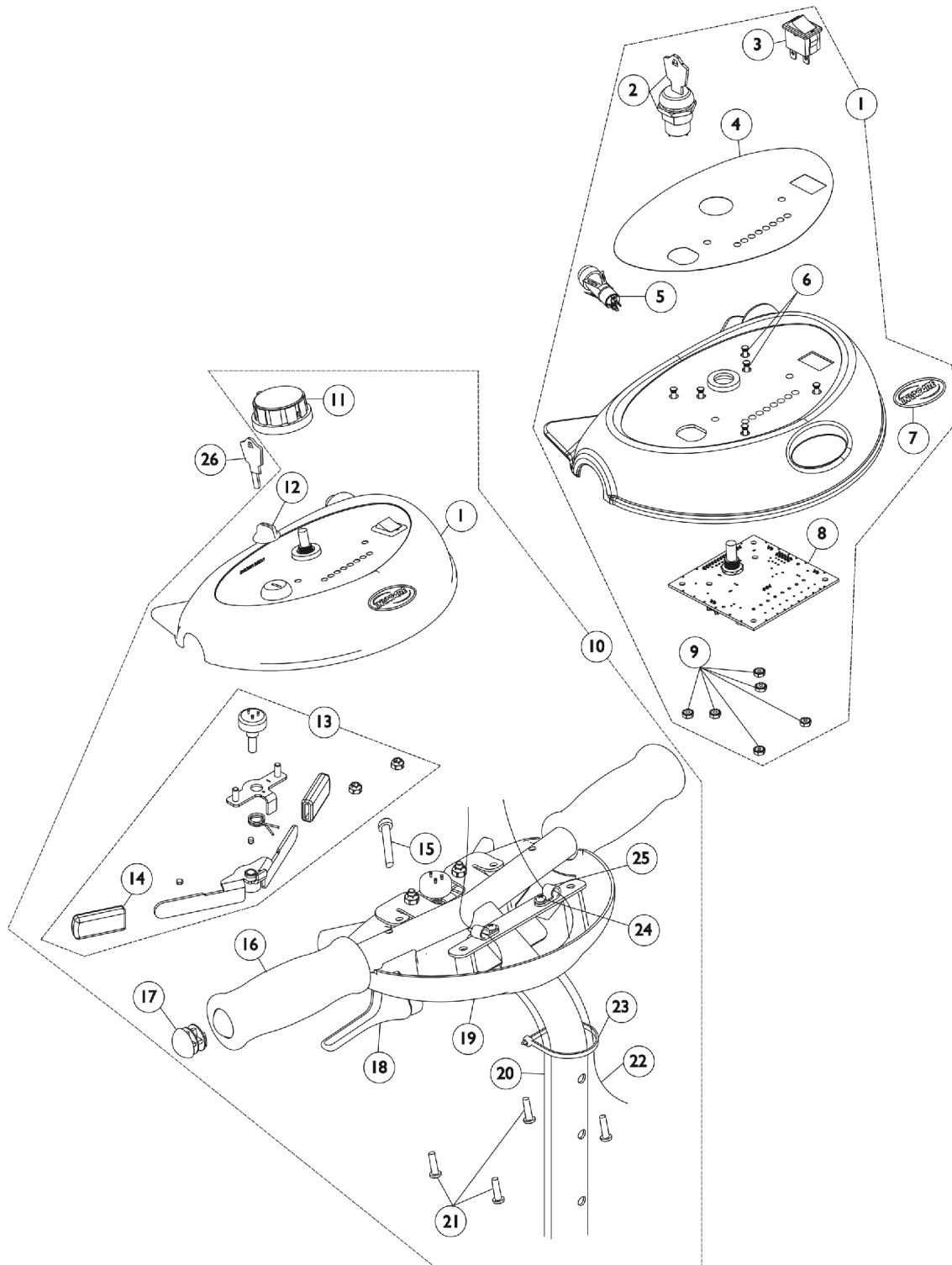
Tiller Assembly with Main Wiring Harness - Invacare 300 Scooter

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
10			NLA - Circuit Board with Speed Pot	1	1
12			NLA - Throttle Lever Assembly	1	1
21			NLA - Grip, Hand, Black Foam	1	2
22			Plug Button, Black (5/8")	1	2
23			NLA - Screw, Socket Head (#10-24 x 1-1/4")	1	1
24			NLA - Handle, Tiller Angle Adjustable with Cable (Invacare 300 Scooter)	1	1
25			NLA - Shroud, Tiller, Lower	1	1
26			NLA - Weldment, Tiller (Compact)	1	1
27			Knob, Control	1	1
28			NLA - Boot, Key Switch	1	2
29			NLA - Clamp, Cable	1	1
30			NLA - Screw, Phillips Pan Head (#6-20 x 3/8")	1	1
31			Tie Wrap (5-5/8" L)	1	1
32			Screw, Phillips Pan Head (#8-16 x 5/8")	1	4
33			NLA - Harness, Wiring, Main Tiller	1	1
34			NLA - Label, Serial Number	1	1
			NLA - Label, Patent Pending	1	1
20	B	1118429	NLA - Tiller Assembly - Candy Red Pearl	1	1
2			Switch, Horn	1	1
2			NLA - Decal, Faceplate	1	1
2			NLA - Shroud, Tiller, Upper, Candy Red Pearl	1	1
2			Nut, Hex Keps (#4-40)	1	6
4			NLA - Key Switch with Key Assembly	1	1
7			NLA - Stud (#4-40 x 3/8")	1	6
9			NLA - Decal, Invacare 3-D Logo (1-19/32" L)	1	1
10			NLA - Circuit Board with Speed Pot	1	1
12			NLA - Throttle Lever Assembly	1	1
21			NLA - Grip, Hand, Black Foam	1	2
22			Plug Button, Black (5/8")	1	2
23			NLA - Screw, Socket Head (#10-24 x 1-1/4")	1	1
24			NLA - Handle, Tiller Angle Adjustable with Cable (Invacare 300 Scooter)	1	1
25			NLA - Shroud, Tiller, Lower	1	1
26			NLA - Weldment, Tiller (Compact)	1	1
27			Knob, Control	1	1
28			NLA - Boot, Key Switch	1	2
29			NLA - Clamp, Cable	1	1
30			NLA - Screw, Phillips Pan Head (#6-20 x 3/8")	1	1
31			Tie Wrap (5-5/8" L)	1	1
32			Screw, Phillips Pan Head (#8-16 x 5/8")	1	4
33			NLA - Harness, Wiring, Main Tiller	1	1
34			NLA - Label, Serial Number	1	1

Tiller Assembly with Main Wiring Harness - Invacare 300 Scooter

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
			NLA - Label, Patent Pending	1	1
NOTE: A - Includes: Items 3-11 and Patent Label (not shown). B - Includes: Items 2, 4, 7, 9-10, 12, 21-34, Patent Label (not shown). C - Includes: Items 13-19, Instruction Sheet and Bag (not shown). D - Throttle Pot is included with this assembly.					

Tiller Assembly with Main Wiring Harness - Invacare 400 Scooter



Tiller Assembly with Main Wiring Harness - Invacare 400 Scooter

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125342-NLA	NLA - Shroud, Tiller with Circuit Board - Candy Red Pearl (Invacare 400 Scooter)	1	1
2			NLA - Key Switch with Key Assembly	1	1
3			NLA - Switch, Light	1	1
4			NLA - Decal, Faceplate	1	1
5			Switch, Horn	1	1
6			NLA - Stud (#4-40 x 3/8")	1	6
7			NLA - Decal, Invacare 3-D Logo (1-19/32" L)	1	1
8			NLA - Circuit Board with Speed Pot	1	1
9			Nut, Hex Keps (#4-40)	1	6
			NLA - Label, Patent Pending	1	1
1	A	1125343-NLA	NLA - Shroud, Tiller, Upper, Candy Red Pearl	1	1
			NLA - Shroud, Tiller with Circuit Board - Deep Blue Pearl (Invacare 400 Scooter)	1	1
			NLA - Key Switch with Key Assembly	1	1
			NLA - Decal, Faceplate	1	1
			NLA - Switch, Light	1	1
			Switch, Horn	1	1
			NLA - Stud (#4-40 x 3/8")	1	6
			NLA - Decal, Invacare 3-D Logo (1-19/32" L)	1	1
			NLA - Circuit Board with Speed Pot	1	1
			Nut, Hex Keps (#4-40)	1	6
			NLA - Label, Patent Pending	1	1
			NLA - Shroud, Tiller, Upper, Deep Blue Pearl	1	1
26	F	1126100-NLA	NLA - Key, Ignition	1	1
13	C,D	1119473-NLA	NLA - Kit, Throttle Lever with Instruction Sheet	1	1
			NLA - Throttle Lever Assembly	1	1
			Instruction Sheet, Throttle Lever	1	1
			NLA - Bag, Poly Zip-Lip (8-3/4" L x 6" W)	1	1
14		1114265-NLA	NLA - Cap, End, Throttle, Black	1	2
10	B	1124904-NLA	NLA - Tiller Assembly - Cand Red Pearl (Invacare 400 Scooter)	1	1
			NLA - Key Switch with Key Assembly	1	1
			NLA - Decal, Faceplate	1	1
			NLA - Switch, Light	1	1
			Switch, Horn	1	1
			NLA - Stud (#4-40 x 3/8")	1	6
			NLA - Circuit Board with Speed Pot	1	1
			Nut, Hex Keps (#4-40)	1	6
			NLA - Label, Patent Pending	1	1
			NLA - Shroud, Tiller, Upper, Candy Red Pearl	1	1
			NLA - Bag, Poly Zip-Lip (8-3/4" L x 6" W)	1	1
			Instruction Sheet, Throttle Lever	1	1

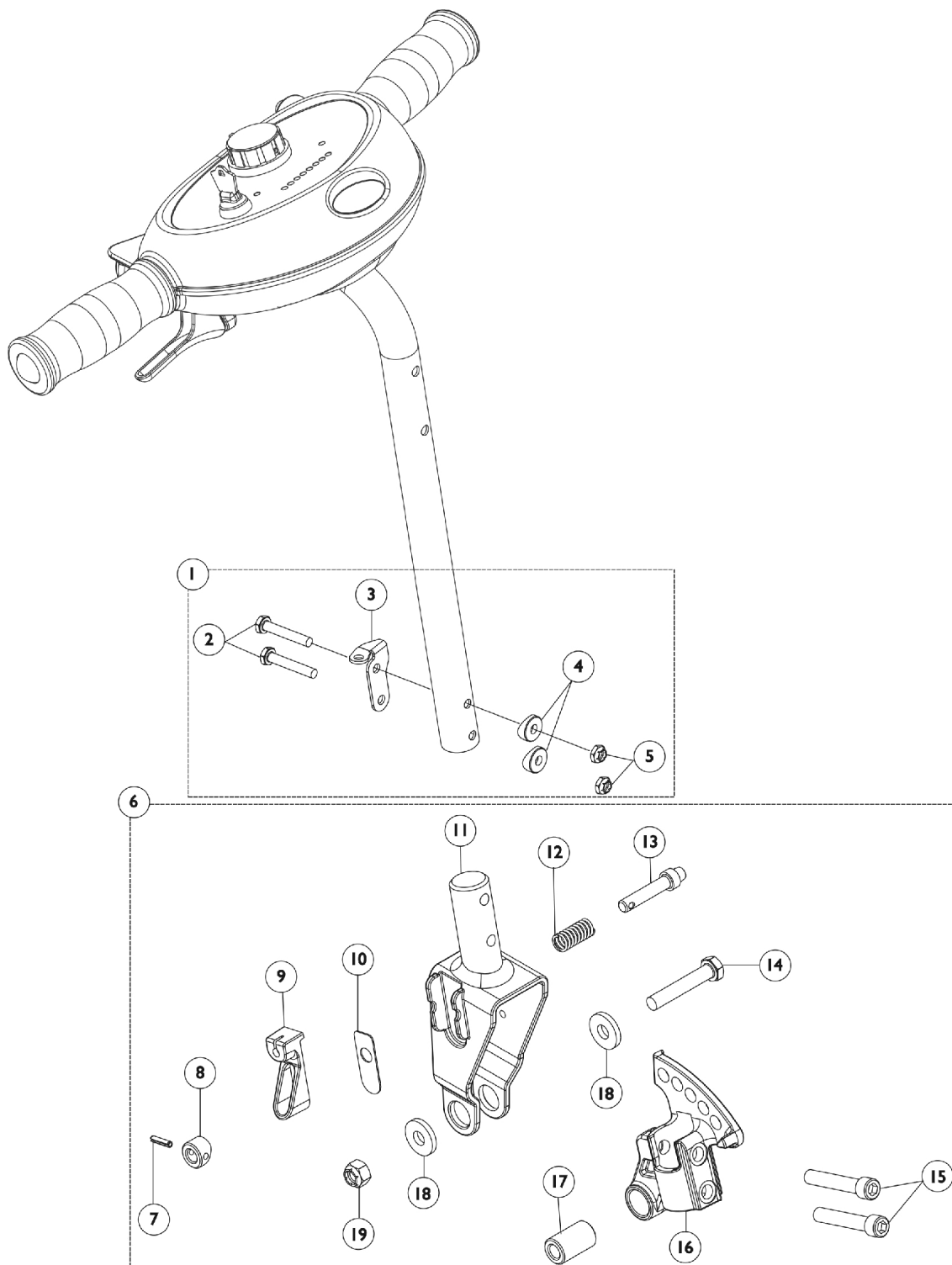
Tiller Assembly with Main Wiring Harness - Invacare 400 Scooter

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
10	B	1124905-NLA	NLA - Throttle Lever Assembly	1	1
			Knob, Control	1	1
			NLA - Boot, Key Switch	1	1
			NLA - Screw, Socket Head (#10-24 x 1-1/4")	1	1
			Plug Button, Black (5/8")	1	2
			NLA - Grip, Hand, Black Foam	1	2
			NLA - Handle, Tiller Angle Adjustable with Cable (Invacare 400 Scooter)	1	1
			NLA - Shroud, Tiller, Lower	1	1
			NLA - Clamp, Cable	1	2
			NLA - Screw, Phillips Pan Head (#6-20 x 3/8")	1	2
			Tie Wrap (5-5/8" L)	1	1
			NLA - Harness, Wiring, Light	1	1
			Screw, Phillips Pan Head (#8-16 x 5/8")	1	4
			NLA - Harness, Wiring, Main Tiller	1	1
			NLA - Tiller Weldment - Black (Invacare 400 Scooter)	1	1
			NLA - Label, Serial Number	1	1
			NLA - Decal, Invacare 3-D Logo (1-19/32" L)	1	1
			NLA - Tiller Assembly - Deep Blue Pearl (Invacare 400 Scooter)	1	1
			NLA - Key Switch with Key Assembly	1	1
			NLA - Decal, Faceplate	1	1
			NLA - Switch, Light	1	1
			Switch, Horn	1	1
			NLA - Stud (#4-40 x 3/8")	1	6
			NLA - Decal, Invacare 3-D Logo (1-19/32" L)	1	1
			NLA - Circuit Board with Speed Pot	1	1
			Nut, Hex Keps (#4-40)	1	6
			NLA - Label, Patent Pending	1	1
			NLA - Shroud, Tiller, Upper, Deep Blue Pearl	1	1
			NLA - Bag, Poly Zip-Lip (8-3/4" L x 6" W)	1	1
			Instruction Sheet, Throttle Lever	1	1
			NLA - Throttle Lever Assembly	1	1
			Knob, Control	1	1
			NLA - Boot, Key Switch	1	1
			NLA - Screw, Socket Head (#10-24 x 1-1/4")	1	1
			Plug Button, Black (5/8")	1	2
			NLA - Grip, Hand, Black Foam	1	2
			NLA - Handle, Tiller Angle Adjustable with Cable (Invacare 400 Scooter)	1	1
			NLA - Shroud, Tiller, Lower	1	1
			NLA - Clamp, Cable	1	2
			NLA - Screw, Phillips Pan Head (#6-20 x 3/8")	1	2

Tiller Assembly with Main Wiring Harness - Invacare 400 Scooter

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
26	F	1126100-NLA	Tie Wrap (5-5/8" L)	1	1
			NLA - Harness, Wiring, Light	1	1
			Screw, Phillips Pan Head (#8-16 x 5/8")	1	4
			NLA - Harness, Wiring, Main Tiller	1	1
			NLA - Tiller Weldment - Black (Invacare 400 Scooter)	1	1
			NLA - Label, Serial Number	1	1
			NLA - Key, Ignition	1	1
			NOTE: A - Includes: Items 2-9 and Patent label and Upper Shroud (not shown). B - Includes: Items 2-25 and Patent Label, Upper Shroud, Tiller Weldment, and Serial Label (not shown). C - Includes: All items contained in box as shown in drawing with Instruction Sheet. D - Throttle Pot is included with this assembly. F - This Key is included with item 2.		

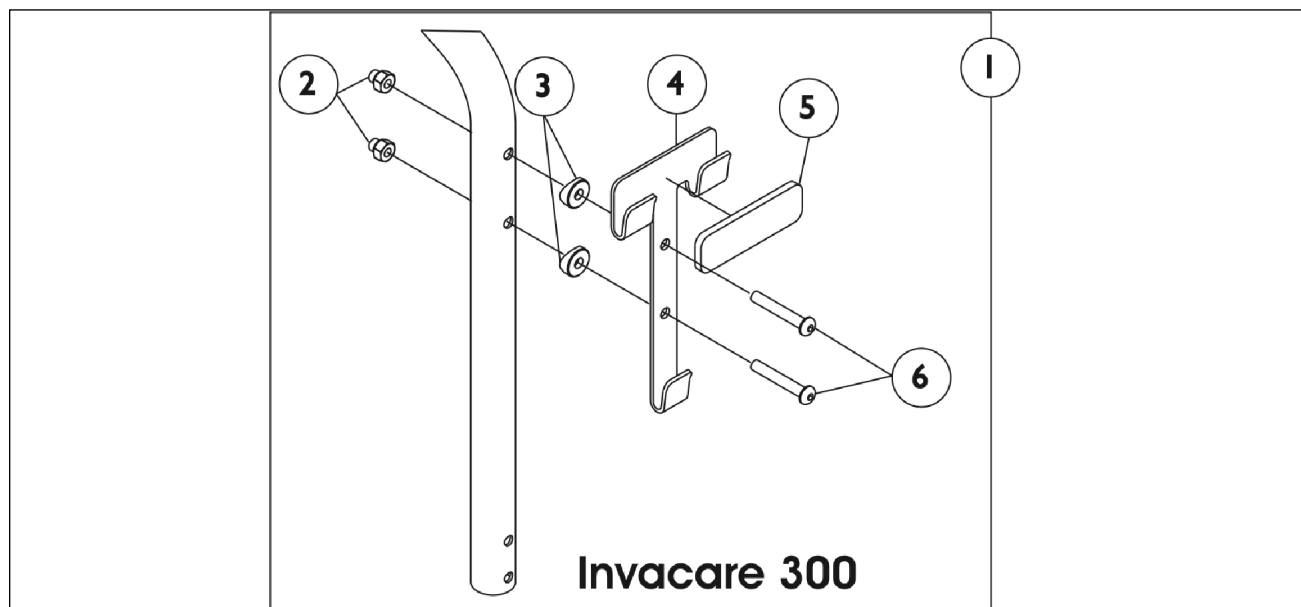
Tiller Angle Adjustment Hardware



Tiller Angle Adjustment Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,C	1120475-NLA	NLA - Kit, Tiller Mounting Hardware (Invacare 300 Scooter)	1	1
2			Screw, Hex Head (1/4-20 x 1-1/2")	1	2
3			NLA - Bracket, Cable Mounting, Black	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
5			NLA - Locknut (1/4-20)	1	2
1	B,D	1125361-NLA	NLA - Kit, Tiller Mounting Hardware (Invacare 400 Scooter)	1	1
2			Screw, Hex Head (1/4-20 x 1-5/8")	1	2
3			NLA - Bracket, Cable Mounting, Black	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
5			NLA - Locknut (1/4-20)	1	2
6	A	1120471-NLA	NLA - Kit, Adjustable Angle Tiller	1	1
7			NLA - Pin, Locking	1	1
8			NLA - Spring, Compression (7/8" L)	1	1
9			NLA - Pivot, Adjustable Angle Upper	1	1
10			NLA - Spacer	1	1
11			NLA - Wedge, Actuator	1	1
12			NLA - Glide, Adjustable Angle	1	1
13			NLA - Pin, Roll (1/8" x 9/16")	1	1
14			Locknut (5/16-18)	1	1
15			Washer, Flat (21/64 x 53/64 x 7/64")	1	2
16			NLA - Bushing (5/16 x 5/8 x 1")	1	1
17			NLA - Pivot, Adjustable Angle Lower	1	1
18			Screw, Socket Head w/ Patch (5/16-18 x 1-3/4")	1	2
19			NLA - Screw, Hex Head (5/16-18 x 1-3/4")	1	1
NOTE: A - Includes: Items 7-19. B - Includes: Items 2-5. C - Used on the Zoom 300 Compact Scooter. D - Used on the zoom 400 Midsize Scooter.					

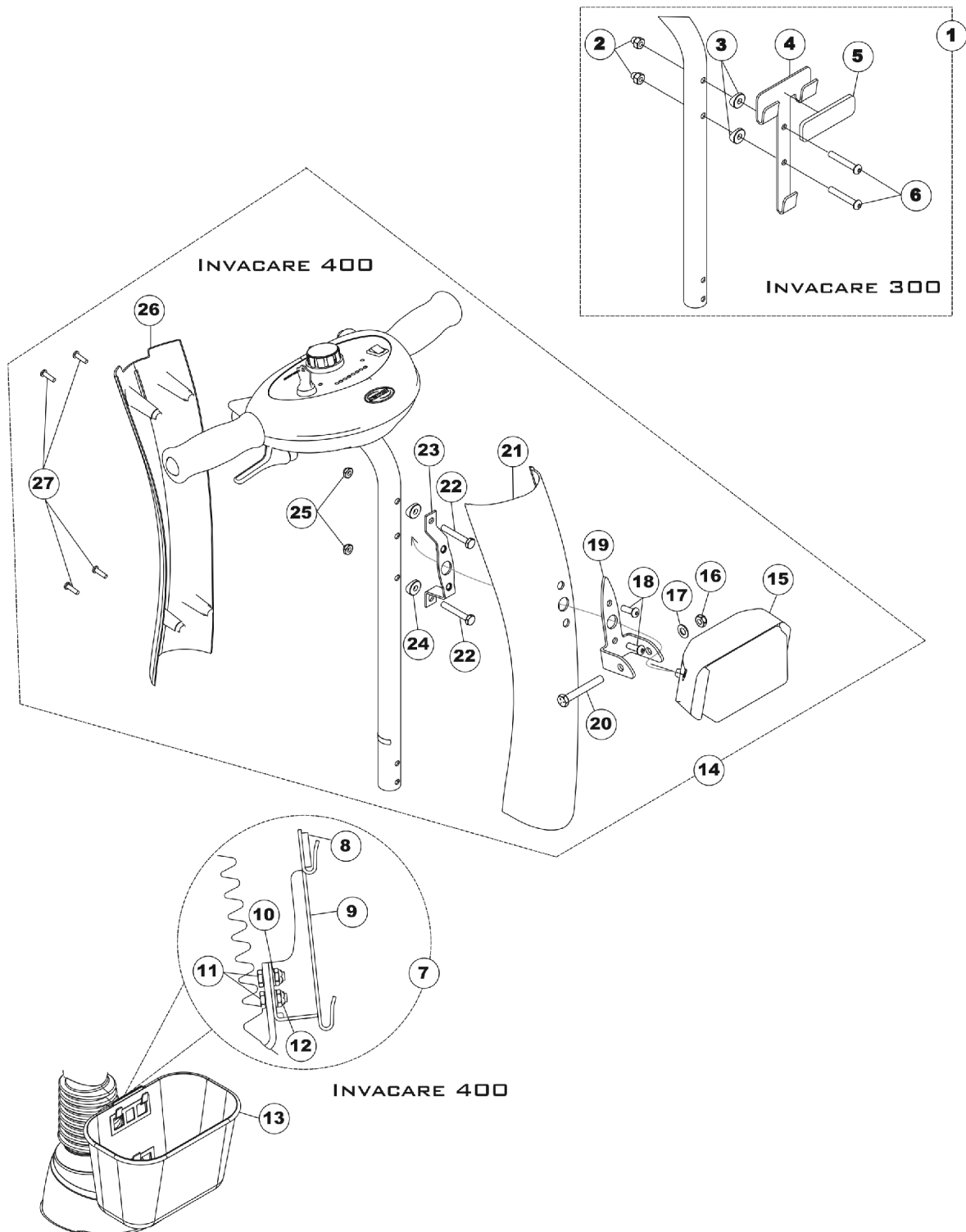
Basket and Hardware - Invacare 300 Scooter



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1118432	NLA - Kit, Basket Mounting Hardware	1	1
2			Nut, Hex with Nylon Cap (1/4-20)	1	2
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
4			NLA - Bracket, Basket Mounting, Black (Invacare 300 Scooter)	1	1
5			NLA - Pad, Foam	1	1
6			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
7		1120484	Basket, Front	1	1

NOTE: A - Includes: Items 2-6

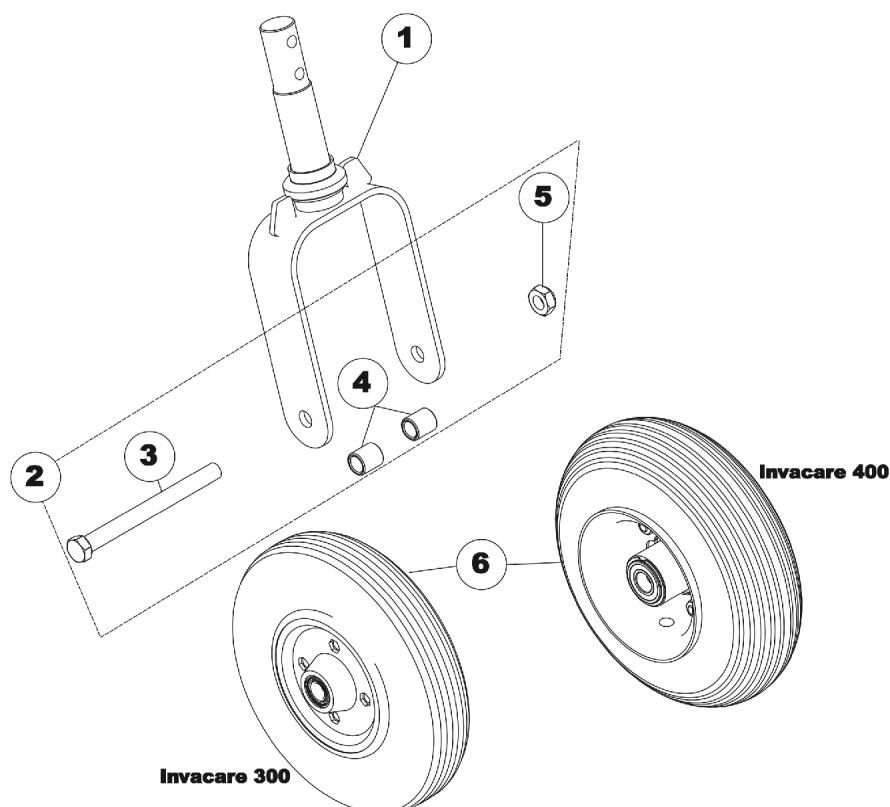
Basket, Headlight, and Tiller Shroud Invacare 400 Scooter



Basket, Headlight, and Tiller Shroud Invacare 400 Scooter

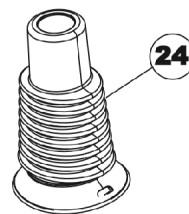
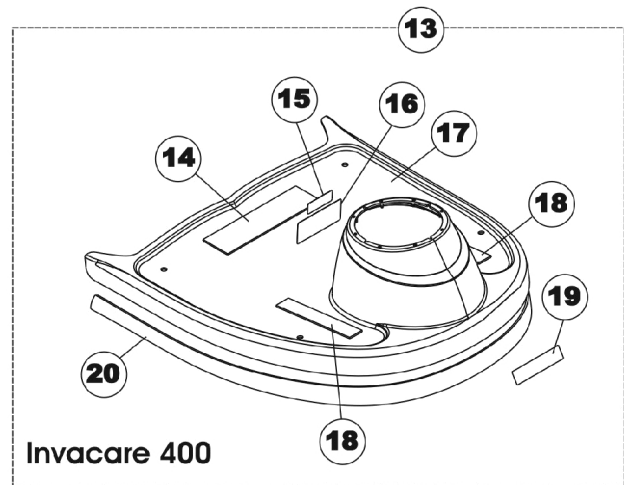
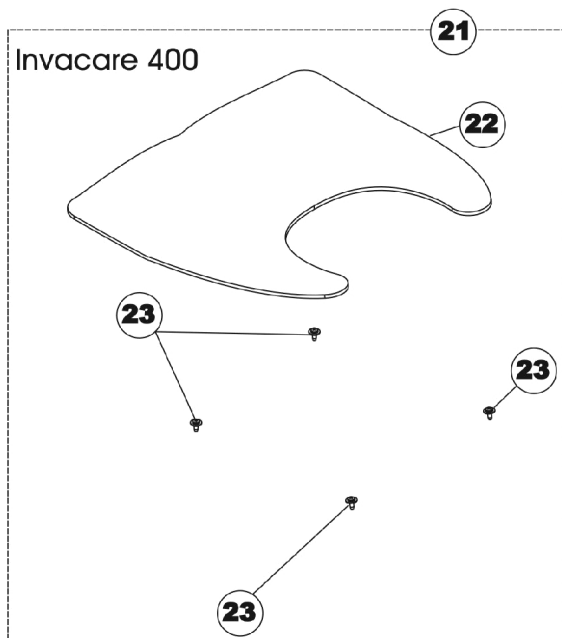
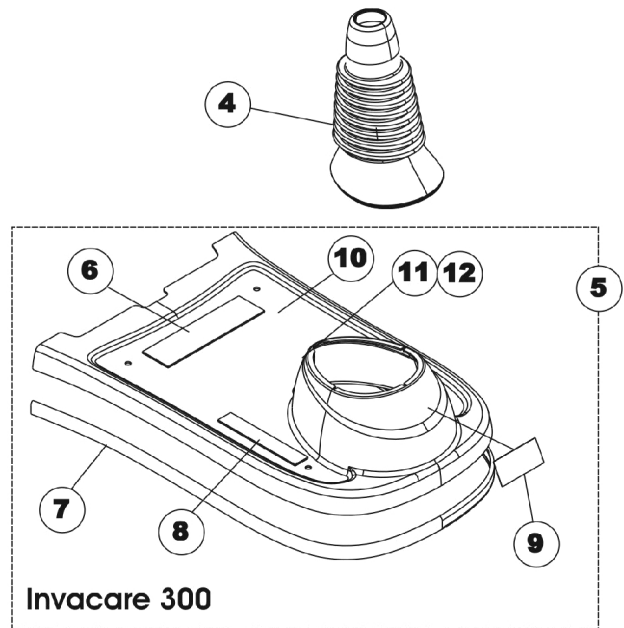
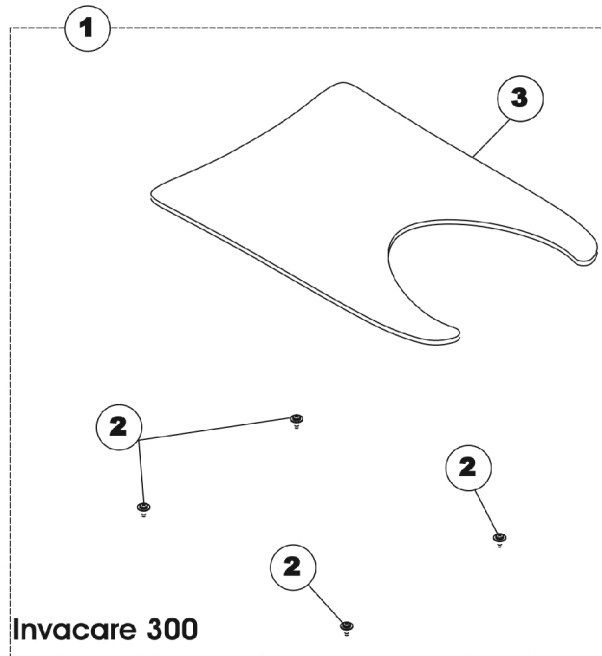
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1118432-NLA	NLA - Kit, Basket Mounting Hardware	1	1
2			Nut, Hex with Nylon Cap (1/4-20)	1	2
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
4			NLA - Bracket, Basket Mounting, Black (Invacare 300 Scooter)	1	1
5			NLA - Pad, Foam	1	1
6			Screw, Socket Button Head (1/4-20 x 1-1/2")	1	2
7	B	1125364-NLA	NLA - Kit, Basket Mounting Hardware (Invacare 400 Scooter)	1	1
8			NLA - Pad, Foam	1	1
9			NLA - Bracket, Basket Mounting, Black (Invacare 400 Scooter)	1	1
10			NLA - Locknut (1/4-20)	1	2
11			Washer (1/4 x 1/2 x 1/16")	1	2
12			Screw, Hex Head (1/4-20 x 5/8")	1	2
13	C	1120484	Basket, Front	1	1
14	D	1125359-NLA	NLA - Tiller Shroud and Headlight Assembly - Candy Red Pearl	1	1
14		1125360-NLA	NLA - Tiller Shroud and Headlight Assembly - Deep Blue Pearl	1	1
15		1119187-NLA	NLA - Headlight	1	1
16		1028769	Locknut (5/16-18)	1	1
17		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
18		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
19		1125357-NLA	NLA - Bracket, Light Mounting, Black	1	1
20		1070412-NLA	NLA - Screw, Hex Head (5/16-18 x 2-1/4")	1	1
21		1124888-NLA	NLA - Shroud, Front Tiller - Candy Red Pearl	1	1
21		1124889-NLA	NLA - Shroud, Front Tiller - Deep Blue Pearl	1	1
22		1037610	Screw, Hex Head (1/4-20 x 1-5/8")	1	2
23		1125358-NLA	NLA - Bracket, Tiller Shroud Mounting with Inserts, Black	1	1
24		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
25		1025195	NLA - Locknut (1/4-20)	1	2
		7930323-NLA	NLA - Package, Locknut (1/4-20)	25	1
26		1114279-NLA	NLA - Shroud, Tiller, Black - Rear	1	1
27		1114276	Screw, Phillips Pan Head (#8-16 x 5/8")	1	4
NOTE: A - Includes: Items 2-6. B - Includes: Items 8-12. C - The Basket is the same for the HVM300 and the HVM 400. D - Includes: Items 15-27.					

Front Casters and Forks



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1114572-NLA	NLA - Fork and Stem Assembly	1	1
	B,C	1006049	Bearing (7/16")	1	2
	B,C	1020592	Spacer, Bearing (7/16 x 5/8 x 1-3/4")	1	1
2	A,D,E	1118250-NLA	NLA - Kit, Front Wheel Mounting Hardware	1	2
3			NLA - Spacer (7/16 x 5/8 x 11/16")	1	2
4			Locknut (7/16-20)	1	1
5			Bolt, Hex Head Cap (7/16-20 x 4-3/4")	1	1
6	D	1070811	Wheel Assembly, Semi-Pneumatic, Urethane, Light Grey (8" x 1-3/4")	1	1
6	E	1101108	Wheel Assembly w/ Bearings, Semi-Pneumatic (8" x 2-1/4")	1	1
NOTE: A - Includes: Items 2-5. B - Not Shown. C - These items are included with the caster (part number 1070811 & 1101108). D - Used for Zoom 300. E - Used for Zoom 400.					

Shroud - Footboard, Bellow, and Carpet



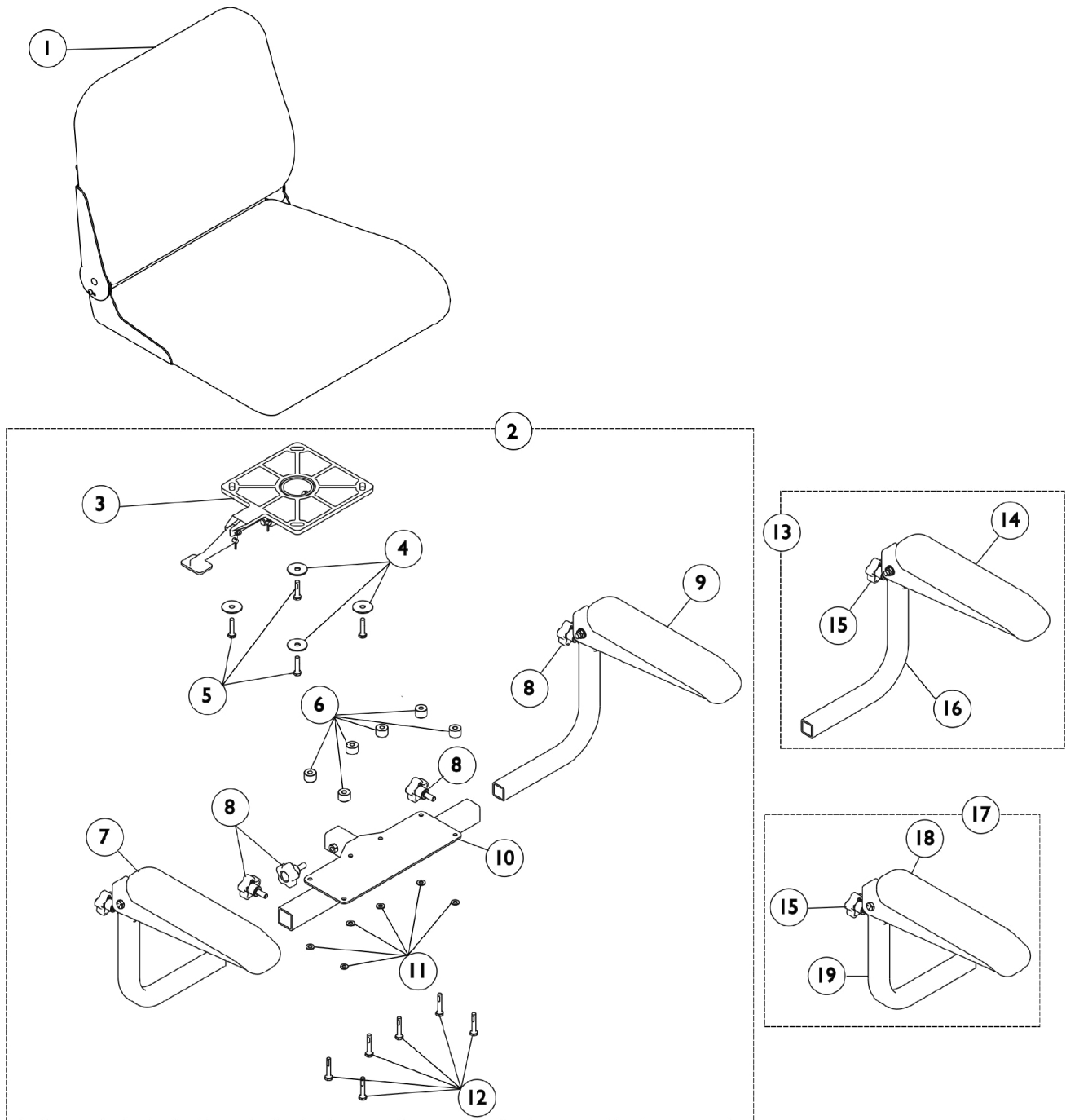
Shroud - Footboard, Bellow, and Carpet

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	1120474-NLA	NLA - Kit, Footboard Carpet with Hardware (Invacare 300 Scooter)	1	1
2			Screw, Phillips Pan Head Tap (#10-32 x 1/2")	1	4
3			Carpet, Footboard (Invacare 300 Scooter)	1	1
4		1120473-NLA	NLA - Bellow, Invacare 300 Scooter	1	1
5	B	1120447-NLA	NLA - Kit, Footboard Assembly - Candy Red Pearl (Invacare 300 Scooter)	1	1
6			NLA - Fastener, Hook (2" W x 8" L)	1	1
7			NLA - Molding, Shroud - Invacare 300 Scooter	1	1
8			NLA - Fastener, Hook with Adhesive (1" W x 6" L)	1	2
9			NLA - Decal - Scooter	1	1
10			NLA - Footboard Shroud, Candy Red Pearl - Invacare 300 Scooter	1	1
11			NLA - Decal, Warning	1	1
12			NLA - Decal, Weight Capacity 300 Lbs - Invacare 300 Scooter	1	1
4		1120473-NLA	NLA - Bellow, Invacare 300 Scooter	1	1
5	B	1120457-NLA	NLA - Kit, Footboard Assembly - Deep Blue Pearl (Invacare 300 Scooter)	1	1
6			NLA - Fastener, Hook (2" W x 8" L)	1	1
7			NLA - Molding, Shroud - Invacare 300 Scooter	1	1
8			NLA - Fastener, Hook with Adhesive (1" W x 6" L)	1	2
9			NLA - Decal - Scooter	1	1
10			NLA - Footboard Shroud, Deep Blue Pearl - Invacare 300 Scooter	1	1
11			NLA - Decal, Warning	1	1
12			NLA - Decal, Weight Capacity 300 Lbs - Invacare 300 Scooter	1	1
13	D	1125348-NLA	NLA - Kit, Footboard Assembly - Candy Red Pearl (Invacare 400 Scooter)	1	1
14			NLA - Fastener, Hook (2" W x 8" L)	1	1
15			NLA - Decal, Weight Capacity 400 Lbs - Invacare 400 Scooter	1	1
16			NLA - Decal, Warning	1	1
17			NLA - Footboard Shroud, Candy Red Pearl - Invacare 400 Scooter	1	1
18			NLA - Fastener, Hook with Adhesive (1" W x 6" L)	1	2
19			NLA - Decal - Scooter	1	1
20			Molding, Shroud - Invacare 400 Scooter	1	1
13	D	1125349-NLA	NLA - Kit, Footboard Assembly - Deep Blue Pearl (Invacare 400 Scooter)	1	1
14			NLA - Fastener, Hook (2" W x 8" L)	1	1
15			NLA - Decal, Weight Capacity 400 Lbs - Invacare 400 Scooter	1	1
16			NLA - Decal, Warning	1	1
17			NLA - Footboard Shroud, Deep Blue Pearl - Invacare 400 Scooter	1	1

Shroud - Footboard, Bellow, and Carpet

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
18	A,E	1125354-NLA	NLA - Fastener, Hook with Adhesive (1" W x 6" L)	1	2
19			NLA - Decal - Scooter	1	1
20			Molding, Shroud - Invacare 400 Scooter	1	1
21			NLA - Kit, Footboard Carpet with Hardware (Invacare 400 Scooter)	1	1
22			NLA - Carpet, Footboard (Invacare 400 Scooter)	1	1
23		1125350-NLA	Screw, Phillips Pan Head Tap (#10-32 x 1/2")	1	4
24			NLA - Bellow, Invacare 400 Scooter	1	1
NOTE: A - The Bellow is not included with this assembly. B - Includes: Items 6-12. C - Includes: Items 2-3. D - Includes: Items 14-20. E - Includes: Items 22-23.					

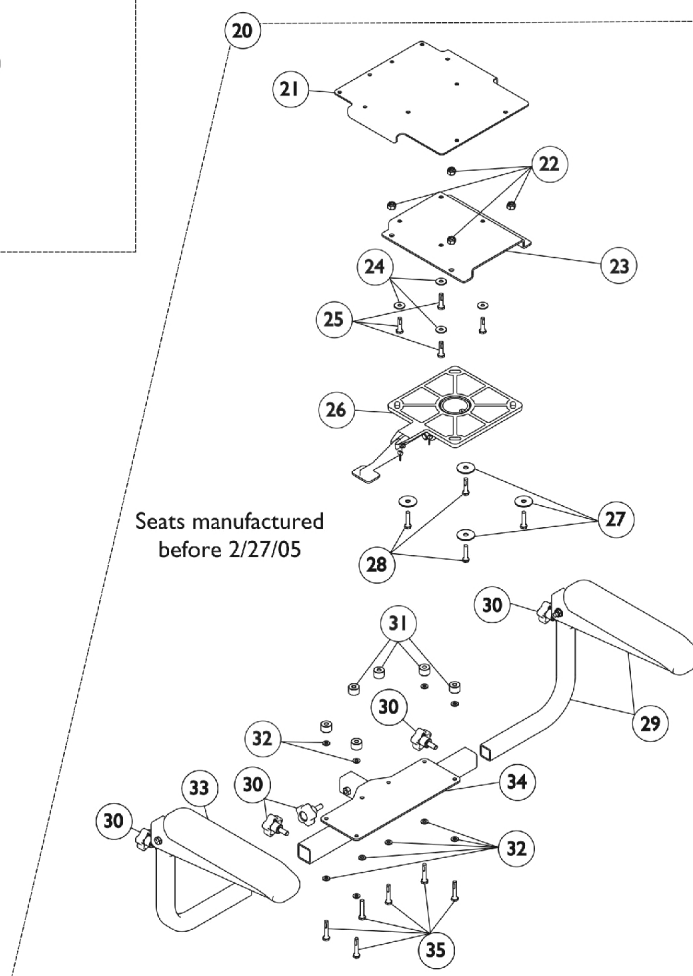
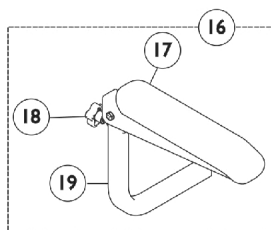
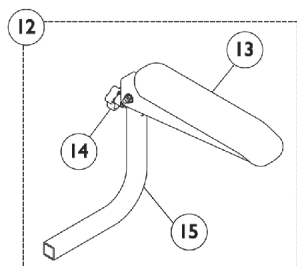
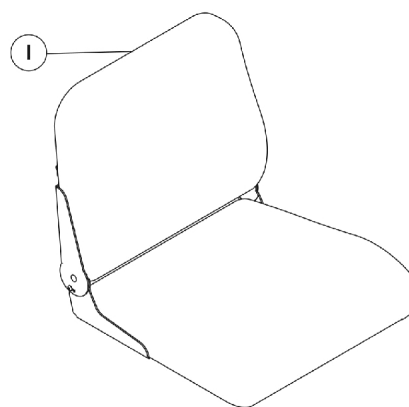
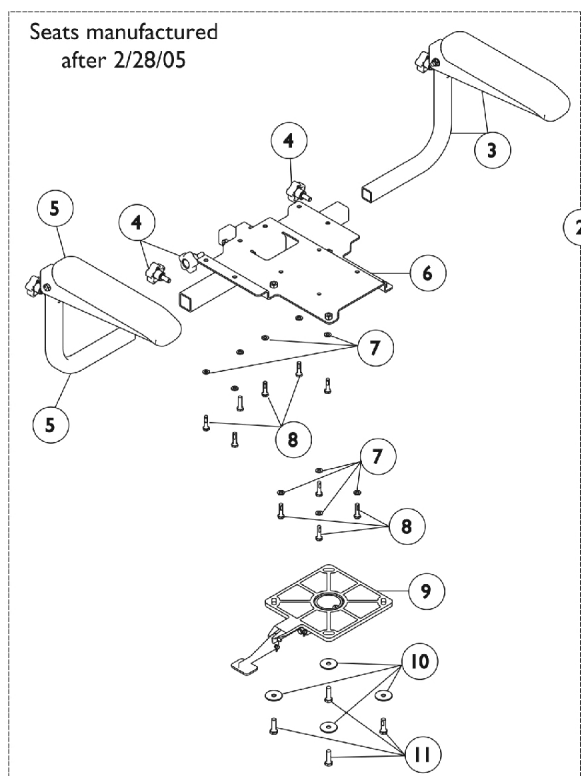
16" Seat and Arms



16" Seat and Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C,D	1117008-NLA	NLA - Seat Assembly, Grey (16" W)	1	1
2		1116977-NLA	NLA - Kit, Arm Assembly with Seat Pivot (16" Wide Seat)	1	1
3			NLA - Pivot, Seat	1	1
4			Washer, Steel (5/16 x 1-1/4 x 1/16")	1	4
5			NLA - Screw, Hex Head w/Patch (1/4-20 x 1-1/8")	1	4
6			NLA - Bushing (1/4 x 3/4 x 1/2")	1	6
7			NLA - Arm Assembly, Flip-Up, Black - Right	1	1
8			Knob, Adjustment, Black (5/16-18 x 3/4")	1	3
9			NLA - Arm Assembly, Flip-Up, Black - Left	1	1
10			NLA - Bracket, Arm Support	1	1
11			Washer (1/4 x 1/2 x 1/16")	1	6
12			NLA - Screw, Hex Head w/Patch (1/4-20 x 1-3/8")	1	6
	A,B	1070553-NLA	NLA - Screw, Phillips Pan Head (#10-32 x 5/8")	1	4
13	E	1114228-NLA	NLA - Arm Assembly, Flip-Up, Black - Left	1	1
13		1137221-NLA	NLA - Arm Assembly, Flip-Up, Black - Left	1	1
14		1116976-NLA	NLA - Arm Pad Assembly, Desk Length with Hardware - Left	1	1
15		1114910	Knob, Adjustment, Black (5/16-18 x 3/4")	1	1
16	E	1116906-NLA	NLA - Tube, Lower Arm - Left	1	1
16		1113647	Tube, Arm, Lower Adjustable Width, Black - Left	1	1
17	E	1114227-NLA	NLA - Arm Assembly, Flip-Up, Black - Right	1	1
17		1137220-NLA	NLA - Arm Assembly, Flip-Up, Black - Right	1	1
18		1116975-NLA	NLA - Arm Pad Assembly, Desk Length with Hardware - Right	1	1
19	E	1116905-NLA	NLA - Tube, Lower Arm - Right	1	1
19		1113646	Tube, Arm, Lower Adjustable Width, Black - Right	1	1
NOTE: A - Not Shown. B - Screws to attach Arm Pad. C - Items 7 & 9, 13 & 17 Arm Assembly Includes: Items 14 & 18 (Arm Pads) and item 15 (Adjustment Knobs). D - Includes: Items 2-12. E - Due to style change, Arm Rests need to be replaced in pairs. Order 1 ea. of 1137221 Left and 1137220 Right					

18-20" Seat and Arms



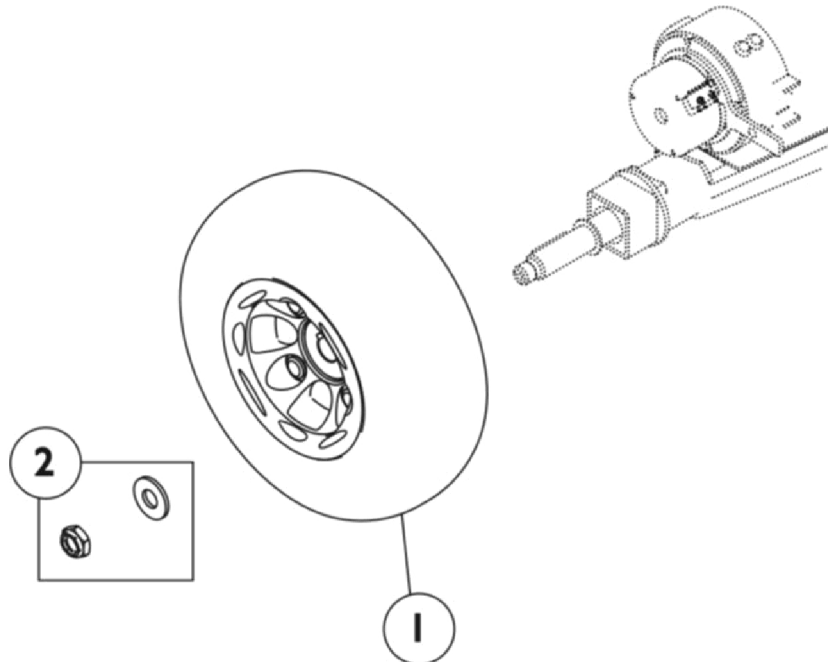
18-20" Seat and Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1116973-NLA	NLA - Seat Assembly, Grey (18" W)	1	1
1		1125341-NLA	NLA - Seat Assembly, Grey (20" W)	1	1
2	A,F	1133152	NLA - Kit, Arm Assembly with Seat Pivot (18-20" Wide Seat)	1	1
3			NLA - Arm Assembly, Flip-Up, Black - Left	1	1
4			Knob, Adjustment, Black (5/16-18 x 3/4")	1	3
5			NLA - Arm Assembly, Flip-Up, Black - Right	1	1
6			NLA - Plate, Reinforcement (18-20" Wide Chairs)	1	1
7			Washer (1/4 x 1/2 x 1/16")	1	10
8			NLA - Screw, Hex Head Cap w/ Patch (1/4-20 x 1")	1	10
9			NLA - Pivot, Seat	1	1
10			Washer, Steel (5/16 x 1-1/4 x 1/16")	1	4
11			Screw, Hex Head w/ Patch (5/16-18 x 1")	1	4
12	B,G	1114228-NLA	NLA - Arm Assembly, Flip-Up, Black - Left	1	1
12	B	1137221-NLA	NLA - Arm Assembly, Flip-Up, Black - Left	1	1
13		1116976-NLA	NLA - Arm Pad Assembly, Desk Length with Hardware - Left	1	1
14		1114910	Knob, Adjustment, Black (5/16-18 x 3/4")	1	1
15	G	1116906-NLA	NLA - Tube, Lower Arm - Left	1	1
15		1113647	Tube, Arm, Lower Adjustable Width, Black - Left	1	1
16	C,G	1114227-NLA	NLA - Arm Assembly, Flip-Up, Black - Right	1	1
16	C	1137220-NLA	NLA - Arm Assembly, Flip-Up, Black - Right	1	1
17		1116975-NLA	NLA - Arm Pad Assembly, Desk Length with Hardware - Right	1	1
18		1114910	Knob, Adjustment, Black (5/16-18 x 3/4")	1	1
19	G	1116905-NLA	NLA - Tube, Lower Arm - Right	1	1
19		1113646	Tube, Arm, Lower Adjustable Width, Black - Right	1	1
20	D,E	1119791-NLA	NLA - Kit, Arm Assembly with Seat Pivot (18-20" Wide Seat)	1	1
21			Plate, Reinforcement	1	1
22			Locknut (5/16-18)	1	4
23			NLA - Bracket, Seat Mounting, Black	1	1
24			Washer (1/4 x 23/32 x 1/16")	1	4
25			NLA - Screw, Hex Head Cap w/ Patch (1/4-20 x 1")	1	4
26			NLA - Pivot, Seat	1	1
27			Washer, Steel (5/16 x 1-1/4 x 1/16")	1	4
28			Screw, Hex Head w/ Patch (5/16-18 x 1")	1	4
29			NLA - Arm Assembly, Flip-Up, Black - Left	1	1
30			Knob, Adjustment, Black (5/16-18 x 3/4")	1	3
31			NLA - Bushing (1/4 x 3/4 x 1/2")	1	6
32			Washer (1/4 x 1/2 x 1/16")	1	6
33			NLA - Arm Assembly, Flip-Up, Black - Right	1	1
34			NLA - Bracket, Arm Support	1	1
35			NLA - Screw, Hex Head w/Patch (1/4-20 x 1-3/8")	1	6

18-20" Seat and Arms

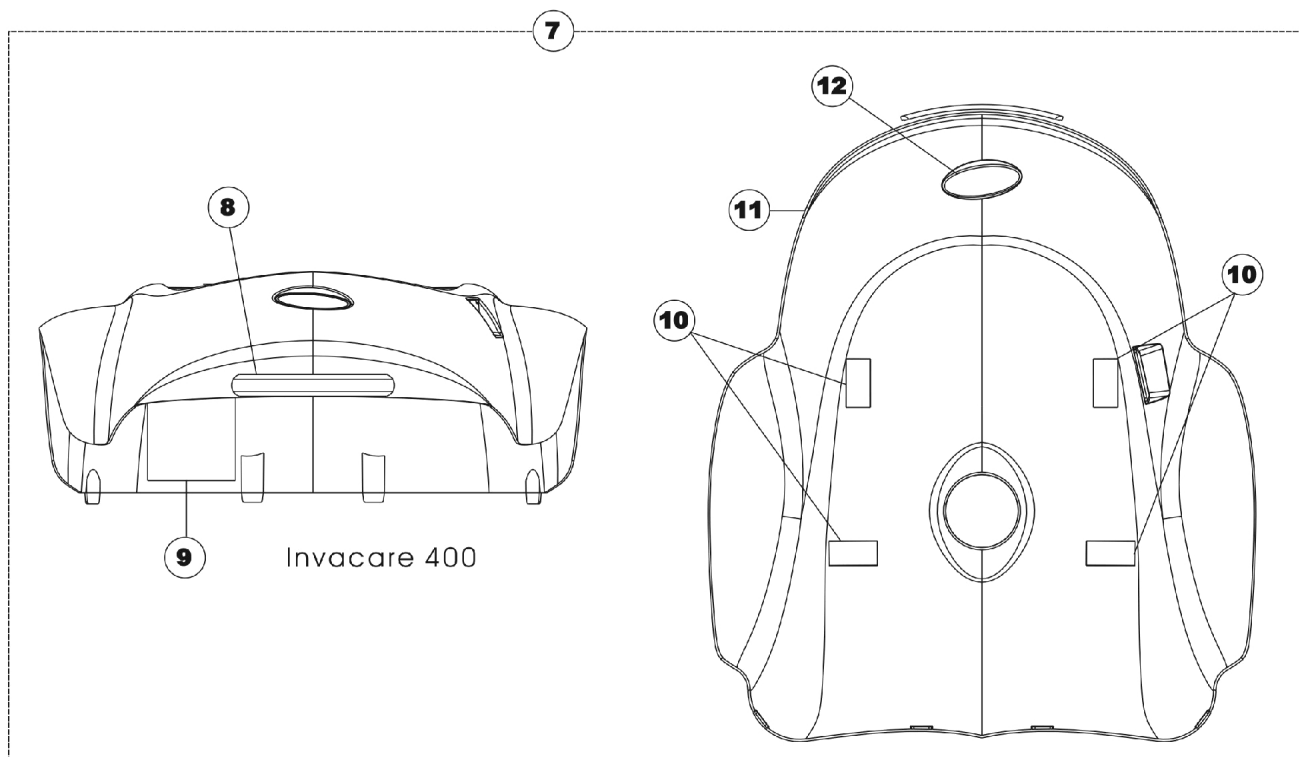
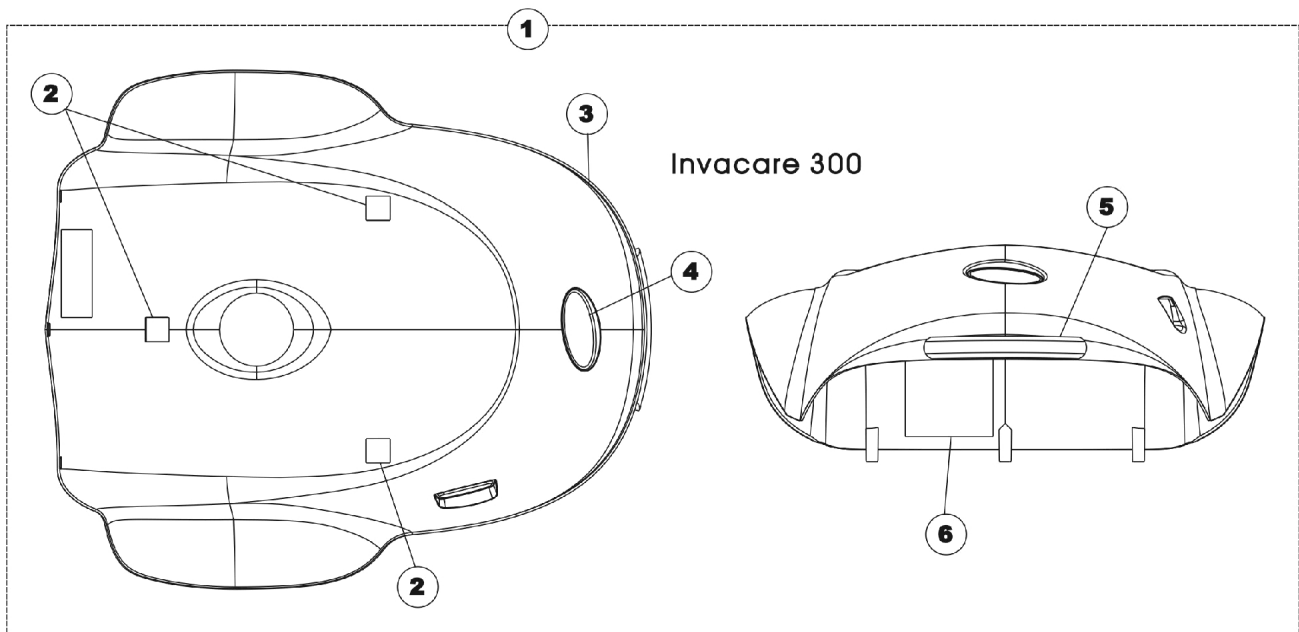
NOTE: A - Includes: Items 3-11
B - Includes: Items 13-15
C - Includes: Items 17-19
D - Includes: Items 21-35
E - For Seat Assemblies Manufactured BEFORE 2/27/05
F - For Seat Assemblies Manufactured AFTER 2/28/05
G - Due to style change, Arm Rests need to be replaced in pairs. Order 1 ea. of 1137221 Left and 1137220 Right

Drive Wheels



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1114529-NLA	NLA - Wheel Assembly, Pnuematic w/ Flat Free Insert (9" x 3")	1	2
1	B	1105043	Drive Wheel Assembly, Flat Free Foam, Grey Tire/Black Rim (10" x 3")	1	2
2	C	1114258-NLA	NLA - Kit, Wheel Mounting Hardware	1	1
			Locknut (1/2-20)	1	2
			Washer (1/2")	1	2
NOTE: A - Used on the Zoom 300. B - Used on the Zoom 400. C - Includes: (2) Washers and (2) Locknuts.					

Rear Shroud



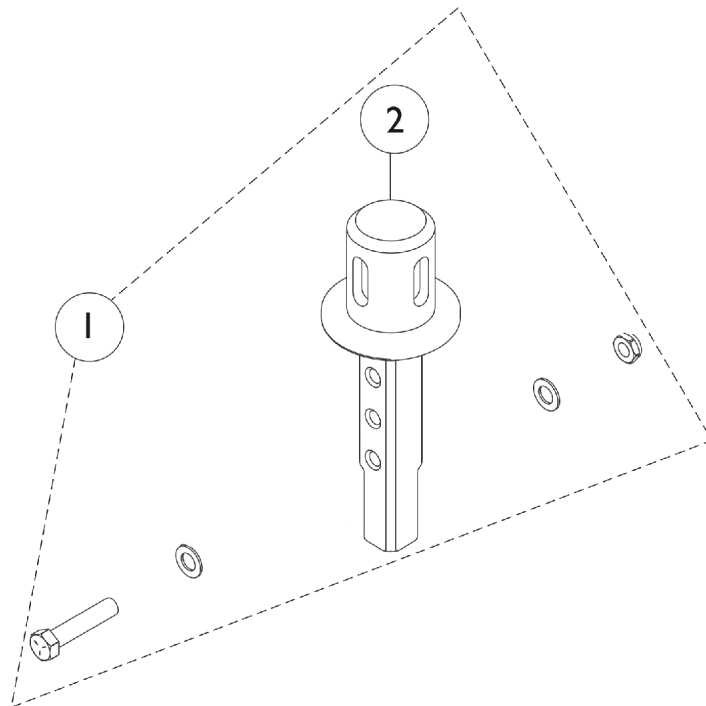
Rear Shroud

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1120439-NLA	NLA - Kit, Rear Shroud with Decals - Candy Red Pearl (Invacare 300 Scooter)	1	1
2			NLA - Fastener, Loop with Adhesive Back (1" W X 1" L)	1	3
3			NLA - Shroud, Rear, Candy Red Pearl (Invacare 300 Scooter)	1	1
4			NLA - Decal, Invacare Medallion - Large	1	1
5			NLA - Molding, Rear Shroud	1	1
6			NLA - Decal, Wire Diagram - Dual 12 AH Batteries	1	1
			Decal, Drive/Push	1	1
			NLA - Decal, Logo - Invacare 300 Scooter	1	1
1	A	1120456-NLA	NLA - Kit, Rear Shroud with Decals - Deep Blue Pearl (Invacare 300 Scooter)	1	1
2			NLA - Decal, Invacare Medallion - Large	1	1
3			Decal, Drive/Push	1	1
4			NLA - Decal, Wire Diagram - Dual 12 AH Batteries	1	1
5			NLA - Shroud, Rear, Deep Blue Pearl (Invacare 300 Scooter)	1	1
6			NLA - Molding, Rear Shroud	1	1
			NLA - Fastener, Loop with Adhesive Back (1" W X 1" L)	1	3
			NLA - Decal, Logo - Invacare 300 Scooter	1	1
7	B	1125352-NLA	NLA - Kit, Rear Shroud with Decals - Candy Red Pearl (Invacare 400 Scooter)	1	1
8			NLA - Fastener, Loop with Adhesive Back (1" W x 2" L)	1	4
9			NLA - Decal, Invacare Medallion - Large	1	1
10			Decal, Drive/Push	1	1
11			NLA - Molding, Rear Shroud	1	1
12			NLA - Decal, Logo - Invacare 400 Scooter	1	1
			NLA - Shroud, Rear - Candy Red Pearl (Invacare 400 Scooter)	1	1
			NLA - Decal, Wire Diagram - Dual U1 Batteries	1	1
7	B	1125353-NLA	NLA - Kit, Rear Shroud with Decals - Deep Blue Pearl (Invacare 400 Scooter)	1	1
8			NLA - Molding, Rear Shroud	1	1
9			NLA - Decal, Wire Diagram - Dual U1 Batteries	1	1
10			NLA - Fastener, Loop with Adhesive Back (1" W x 2" L)	1	4
11			NLA - Shroud, Rear - Deep Blue Pearl (Invacare 400 Scooter)	1	1
12			NLA - Decal, Invacare Medallion - Large	1	1
			NLA - Decal, Logo - Invacare 400 Scooter	1	1
			Decal, Drive/Push	1	1

Rear Shroud

NOTE: A - Includes: Items 2-6 and Not Shown Drive/Push Decal and Logo Decal.
B - Includes: Items 8-12 and Not Shown Drive/Push Decal and Logo Decal.

Seat Post and Hardware

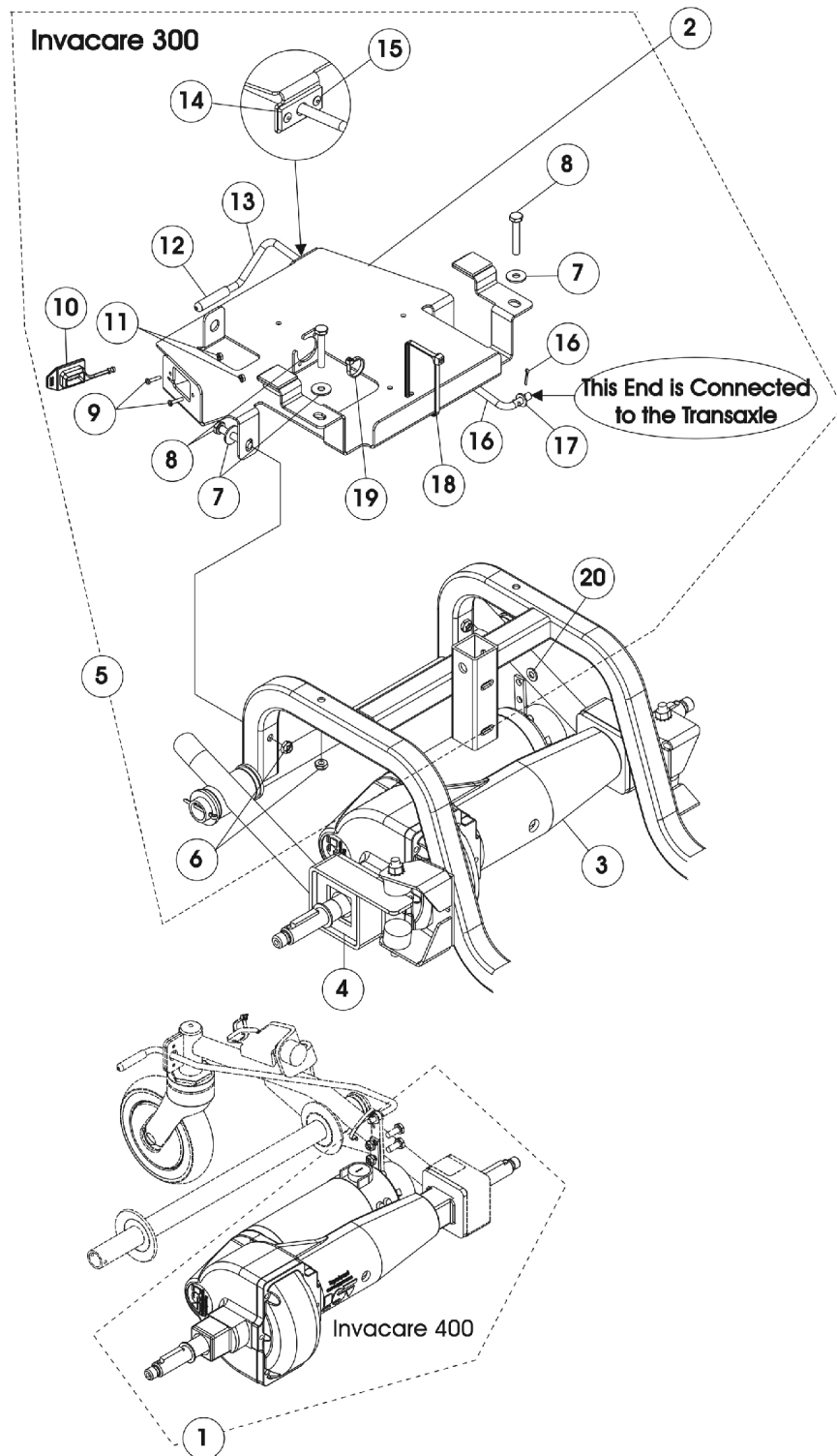


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1120441-NLA	NLA - Seat Post Assembly with Hardware	1	1
			Locknut, Low Profile (3/8-16)	1	1
			Washer, Flat (3/8 x 11/16 x 1/16")	1	2
			NLA - Label, Patent Pending	1	1
			NLA - Screw, Hex Head (3/8-16 x 1-3/4")	1	1
2			NLA - Seat Post, Pivot	1	1
NOTE: A - Used on both the Zoom 300 and Zoom 400.					

Positioning Strap

Part Number	Description
1034625	Strap, Positioning, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 61")

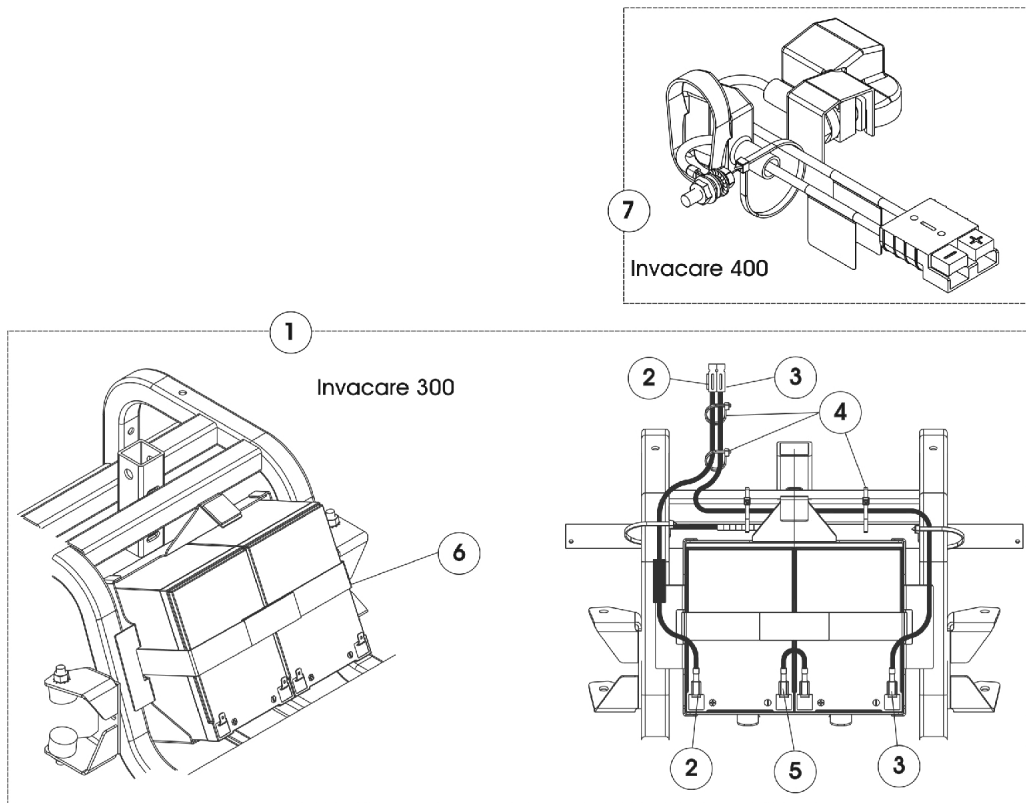
Transaxle and Battery/Controller Tray



Transaxle and Battery/Controller Tray

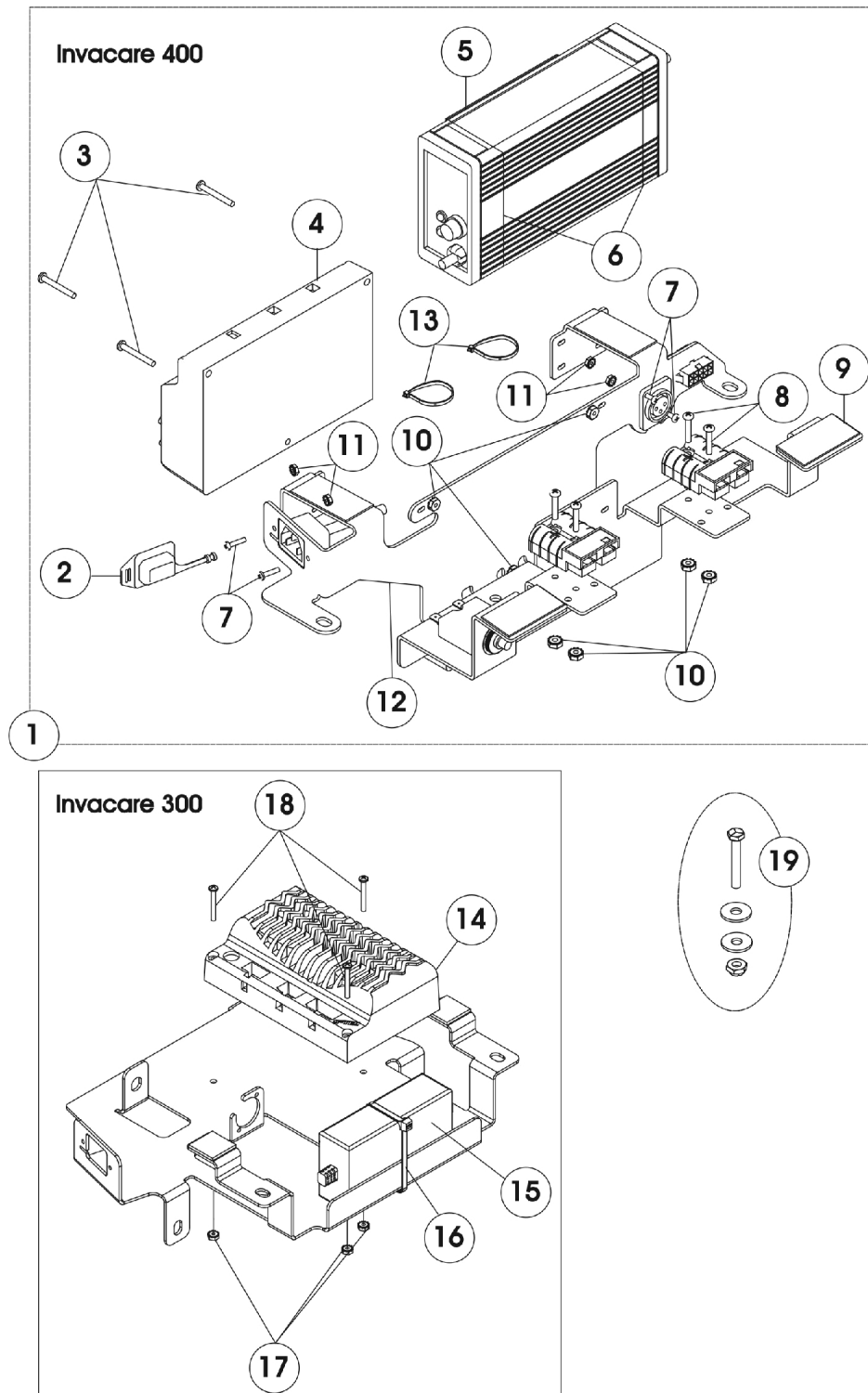
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	1122045-NLA	NLA - Transaxle, MK25A (Invacare 400 Scooter)	1	1
2	C	1120434-NLA	NLA - Controller Tray Assembly	1	1
3	C	1120469-NLA	NLA - Transaxle, MK15A (Invacare 300 Scooter)	1	1
4	C	1120423-NLA	NLA - Element, Viscous	1	2
5	B	1120436-NLA	NLA - Kit, Controller Tray Hardware (Invacare 300 Scooter)	1	1
6			Tie Wrap (5-5/8" L)	1	2
7			Screw, Phillips Pan Head (#4-40 x 1/2")	1	2
8			NLA - Locknut (1/4-20)	1	4
9			Washer (1/4 x 23/32 x 1/16")	1	8
10			Washer (1/4 x 1/2 x 1/16")	1	2
11			Screw, Hex Head (1/4-20 x 1-5/8")	1	4
12			NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8")	1	3
13			Tip, Plastic, Black	1	1
14			NLA - Rivet (1/8 x 1")	1	2
15			NLA - Pin, Cotter (5/64 x 1/2")	1	1
16			Cover, Connector	1	1
17			NLA - Plate, Nylon	1	1
18			NLA - Rod, Release Brake, Black	1	1
19			Tie Wrap (11-1/2" L)	1	1
			Nut, Hex Keps (#4-40)	1	2
			NLA - Nut, Keps (#6-32)	1	3
	A,C,D	1121086	Cord, AC Power, 115VAC, 3 Prong On-Board (6' 6-1/2" L)	1	1
		7930318-NLA	NLA - Package, Screw, Phillips Pan Head (#4-40 x 1/2")	25	1
		7930323-NLA	NLA - Package, Locknut (1/4-20)	25	1
NOTE: A - Not Shown. B - Includes: Items 6-19. C - Used on the Zoom 300. D - Used on the Zoom 400.					
Note: The Battery/Controller Tray on the Zoom 400, Midsize, is welded to the Frame.					

Battery Wiring Harness and Battery Strap



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1120478-NLA	NLA - Kit, Battery Mounting w/ Strap Hardware (Invacare 300 Scooter)	1	1
2		1120477-NLA	NLA - Wire Harness Assembly, Red	1	1
3		1120476-NLA	NLA - Wire Harness Assembly, Black	1	1
4		1021260	Tie Wrap (5-5/8" L)	1	6
5		1119606-NLA	NLA - Wire Harness Assembly (3")	1	1
6	B	1120467-NLA	NLA - Strap, Battery	1	1
7		1125389-NLA	NLA - Harness, Battery (Invacare 400 Scooter)	1	2
	C	1124892-NLA	NLA - Strap, Battery (Invacare 400 Scooter)	1	1
NOTE: A - Includes: Items 2-6. B - Used for the Zoom 300 only. C - Not Shown for Zoom 400 only and Is included with the Frame and Hardware Assembly.					

Charger and Controller



Charger and Controller

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,F,G	1125393-NLA	NLA - Kit, Controller & Battery Charger w/ Tray Assembly (Invacare 400 Scooter)	1	1
2			Cover, Connector	1	1
3			NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8")	1	3
4			NLA - Controller (Invacare 400 Scooter)	1	1
5			NLA - Charger, Battery 3 Amp. (Invacare 400 Scooter & LX3)	1	1
6			Tie Wrap (17-1/2" L)	1	2
7			Screw, Phillips Pan Head (#4-40 x 1/2")	1	3
8			NLA - Screw, Phillips Pan Head (#6-32 x 3/4")	1	4
9			NLA - Fastener, Hook with Adhesive Back (1" W x 1" L)	1	1
10			NLA - Nut, Keps (#6-32)	1	7
11			Nut, Hex Keps (#4-40)	1	4
12			NLA - Tray, Controller & Battery Charger (Invacare 400 Scooter)	1	1
13	F,G	1114176-NLA	Tie Wrap (5-5/8" L)	1	6
5			NLA - Charger, Battery 3 Amp. (Invacare 400 Scooter & LX3)	1	1
6	E	1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	1
14		1119183-NLA	NLA - Controller (Invacare 300 Scooter)	1	1
15	E	1116914-NLA	NLA - Charger, Battery 2 Amp. (Invacare 300 Scooter & SX3)	1	1
16	D,F	1095502-NLA	NLA - Package, Tie Wrap (11-1/2" L)	10	1
17		P0870X050-NLA	NLA - Nut, Keps (#6-32)	1	3
18		1039773-NLA	NLA - Screw, Phillips Pan Head (#6-32 x 1-1/8")	1	3
19		1125394	NLA - Kit, Controller & Battery Charger Mounting Tray Hardware	1	1
	A	1121086	NLA - Screw, Hex Head (1/4-20 x 1-3/4")	1	4
			NLA - Locknut (1/4-20)	1	4
			Washer (1/4 x 23/32 x 1/16")	1	8
			Cord, AC Power, 115VAC, 3 Prong On-Board (6' 6-1/2" L)	1	1
	A,C	1095503-NLA	NLA - Package, Tie Wrap (5-5/8" L)	10	1
	A	See Chart	Batteries	1	1

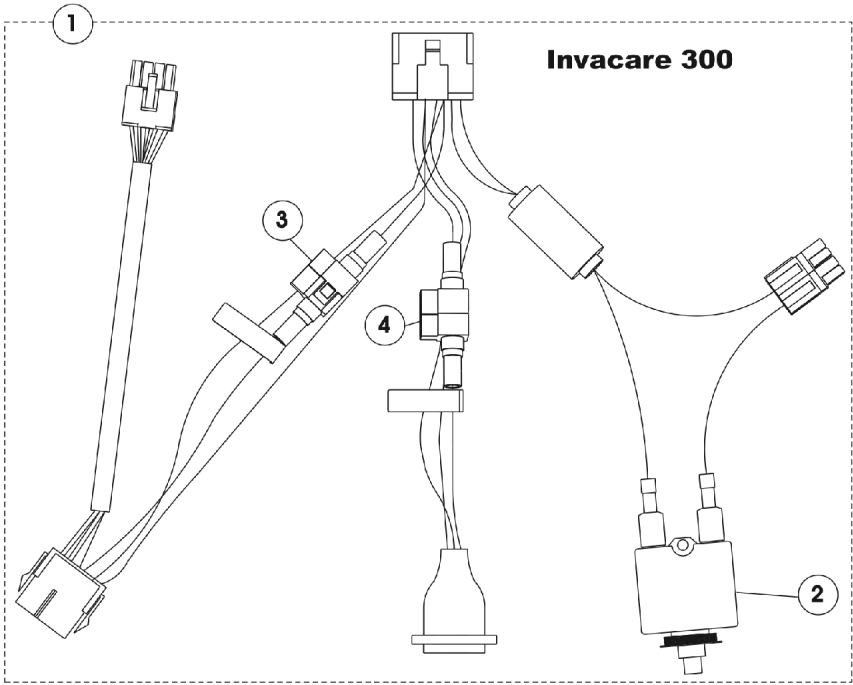
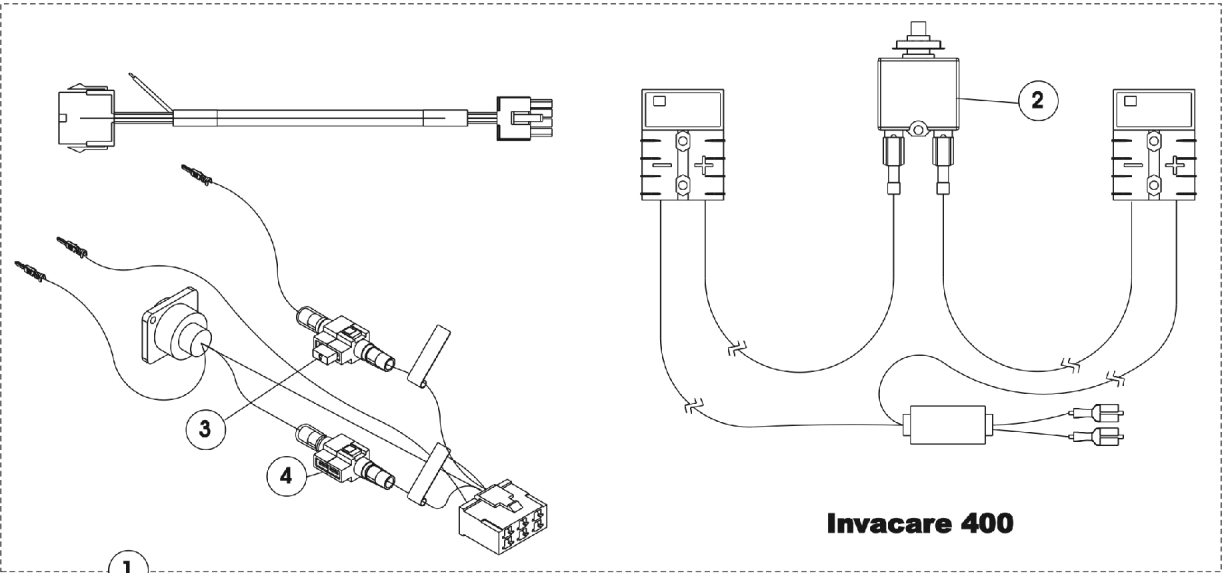
NOTE: A - Not Shown.
 B - Includes: Items 2-12 and Rear Wire Harness (found on "Rear Wiring Harness" page).
 C - These Cable Ties bind the wires to each other.
 D - Includes: (4) 1/4-20 x 1-5/8 Hex Head Cap Screws, (8) Washers, and (4) 1/4-20 Hex Lock Nuts.
 E - Used on the Zoom 300.
 F - Used on the Zoom 400.
 G - Item #5 Battery Charger is no longer available for sale individually. Must order item #1 "Kit, Controller & Battery Charger w/ Tray Assembly" complete.

Charger and Controller

Battery

Equipment Number	Description
12AH-2 See Note(s) A, B	Batteries, 12V (pair)
U1BH-2 See Note(s) C, A	Batteries, U1 with Handle (pair)
NOTE: A - Batteries are an equipment item and numbers are shown for reference only. B - Used on the Zoom 300. C - Used on the Zoom 400.	

Rear Wiring Harness



Rear Wiring Harness

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1119608-NLA	NLA - Harness, Main Wiring (Invacare 300 Scooter)	1	1
1	A,C	1125363-NLA	NLA - Harness, Main Wiring (Invacare 400 Scooter)	1	1
2		1117809-NLA	NLA - Circuit Breaker (40 AMP)	1	1
3		1118873-NLA	NLA - Fuse, 5 Amp.	1	1
4		1117817-NLA	NLA - Fuse (10 AMP)	1	1
	B	1095503-NLA	NLA - Package, Tie Wrap (5-5/8" L)	10	1
NOTE: A - Includes: Items 2 - 4. B - Not Shown C - This part plugs into the Controller, Motor, Battery and Tiller Harness.					

Tool Kit with Remote Programmer



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1125223-NLA	NLA - Kit, Scooter Tool	1	1
			NLA - Strap, Ground with Wire and Clip	1	1
			NLA - Programmer, Remote (DS2K-PD)	1	1
			NLA - Leads, Test (1")	1	1
			NLA - Multimeter with Leads	1	1
			NLA - Screwdriver, Pen-Size	1	1
			NLA - Light, Pen-Size with Invacare Logo	1	1
			NLA - Bag, Zip-Lip	1	1
			NLA - Tape Measure, Compact	1	1

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